REPORT NUMBER: 301-CAL-10-3

SAFETY COMPLIANCE TESTING FOR FMVSS 301 FUEL SYSTEM INTEGRITY – REAR IMPACT

Toyota Motor Corporation 2010 Lexus HS250h Sedan

NHTSA NUMBER: CA5102

CALSPAN TRANSPORTATION SCIENCES CENTER P.O. BOX 400 BUFFALO, NEW YORK 14225



June 10, 2010

FINAL REPORT

U. S. DEPARTMENT OF TRANSPORTATION National Highway Traffic Safety Administration Enforcement Office of Vehicle Safety Compliance (NVS-224) 1200 New Jersey Avenue, SE Washington, DC 20590 This Final Test Report was prepared for the U.S. Department of Transportation, National Highway Traffic Safety Administration, under Contract No. DTNH22-06-C-00031. This publication is distributed by the U.S. Department of Transportation, National Highway Traffic Safety Administration, in the interest of information exchange. The opinions, findings and conclusions expressed in this publication are those of the author(s) and not necessarily those of the Department of Transportation or the National Highway Traffic Safety Administration. The United States Government assumes no liability for its contents or use thereof. If trade or manufacturers' names or products are mentioned, it is only because they are considered essential to the object of the publication and should not be construed as an endorsement. The United States Government does not endorse products or manufacturers.

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| Test failures identified were as follows: | | | | | |
| | | | | | |
| | | | | | |
| The test vehicle appeared to exceed the | e fuel leakage requirements of FMV | SS 301R-02 "Fuel Syst | tem Integrity - Rear | | |
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SECTION 1

PURPOSE AND TEST PROCEDURE

This rear impact test is part of the FMVSS 301 Compliance Test Program sponsored by the National Highway Traffic Safety Administration (NHTSA) under Contract No. DTNH22-06-C-00031. The purpose of this test was to determine if the subject vehicle, a 2010 Lexus HS250h Sedan, meets the performance requirements of FMVSS No. 301R-02 "Fuel System Integrity – Rear Impact." The test was conducted in accordance with the Office of Vehicle Safety Compliance's Laboratory Test Procedure (TP-301R-02, dated January 17, 2007).

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SECTION 2

COMPLIANCE TEST RESULTS SUMMARY

A kg 2010 Lexus HS250h Sedan was impacted from the rear by a 1357.0 kg moving barrier at a velocity of 78.7 kph (48.9 mph). The test was performed by Calspan Corporation on June 10, 2010.

The test vehicle was equipped with a 55 liter fuel tank which was filled to 93 percent capacity with stoddard fluid prior to impact. Additional ballast (27 kg) was secured in the vehicle cargo area. Two ballast Part 572E 50th percentile male Anthropomorphic Test Device (ATD) were placed in the front occupant seating positions and.

The crash event was recorded by three high-speed cameras and one real-time camera. High-speed camera locations and other pertinent camera information are found on page 3-6 of this report. Pre- and post-test photographs of the vehicle can be found in Appendix A.

Post-impact, 1463 grams of fuel leakage was collected during the first 5 minutes of the 0 to 90 degree static roll performed after the impact. The FMVSS 301 standard allows a maximum or 142 grams to leak during this time period. The fuel leakage rate was also exceeded during the 6th and 7th minute of the collection period. Based on this data, the vehicle does not appear to comply with all the requirements of FMVSS No. 301 "Fuel System Integrity." The average vehicle longitudinal crush was 599 millimeters.

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SECTION 3

SUMMARY OF TEST RESULTS

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TEST VEHICLE SPECIFICATIONS

| TEST VEHICLE INFOR | | | 2010 | Lexus HS2 | 250h Sedan | | |
|---|------------------------------|-----------------------|--------------|-------------|------------------|------------------|--|
| Vehicle Body Color: | red | NI | HTSA Numb | er: | (| CA5102 | |
| Engine Data: | 4 Cylinders; | | CID; | 2.4 | Liters; | сс | |
| Transmission: | VT Speed; M | Ianual; | X | Automatic | ;; | Overdrive | |
| Final Drive: | Rear Wheel Drive | , | X | Front Whe | eel Drive; | Four Wheel Drive | |
| MAJOR TEST VEHICL | LE OPTIONS: | | | | | | |
| <u>x</u> AC: <u>x</u> P <u>x</u> ABS; <u>x</u> T <u>DEALER AND DELIVE</u> | | er Brakes: Control | | | xPower Anti-T | | |
| Date Received: | March 12, 2010 | ; Odoi | meter Readir | g | 19 | km | |
| Selling Dealer: | | | Classi | c Lexus | | | |
| | | 2551 Son | n Center Rd; | Willoughb | y, OH 4409 | 4 | |
| DATA FROM VEHICLE | E'S CERTIFICATION LA | BEL: | | | | | |
| Vehicle Manufactur | rer: | | Toyota Mot | or Corporat | ion | | |
| Vehicle Build Da | ate: | | 1 | 1/09 | | | |
| VII | N:: | | JTHBB1B | A5A201411 | 10 | | |
| GVWR: 2 | 2125 kg; GAWR: | 1160 | kg FRO | NT; | 1000 | _kg REAR | |
| | <u>E'S TIRE LABEL AND SI</u> | DEWALL: | | | | | |
| Location of Tire P | Placard: | |] | Oriver sill | | | |
| Type of Spare Tire | e: | | T | 145/70D17 | | | |
| | | | From | <u>nt</u> | | <u>Rear</u> | |
| Maximum Tire Pressure | (sidewall - kPa) | | 300 |) | | 300 | |
| Cold Pressure (tire placar | rd - kPa) – test pressure | | 230 |) | | 230 | |
| Recommended Tire Size | (tire placard) | | P215/55R17 | | | P215/55R17 | |
| Vehicle Tire Size with lo | oad index & speed symbol | | P215/5 | 5R17 | | P215/55R17 | |
| Tire Manufacturer | | | Miche | elin | | Michelin | |
| Tire Name | | | Energy N | AXV4 | | Energy MXV4 | |
| Treadwear, Traction, Ten | mperature | | 440, A | A, A | | 440, A, A | |
| VEHICLE CAPACITY I | DATA: | | | | | | |
| Type of Front S | eats: | Bench; | X | Bucke | t; | Split Bench | |
| Number of Occu | upants: 2 | Front; | 3 | Rear; | 5 | Total | |
| Vehicle Capacit | ty Weight (VCW) = | | 37 | 75 | kg | | |
| No. of Occupan | = | | 34 | 0.2 | kg | | |
| Rated Cargo/Lu | iggage Weight (RCLW) = | | 34 | .8 | kg | | |

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PRE-TEST DATA

WEIGHT OF TEST VEHICLE AS RECEIVED FROM DEALER (with maximum fluids)= UDW:

| | Left Side (kg) | Right Side (kg) | Ratio (%) | Total (kg) | |
|---------|--------------------------------|-----------------|-----------|------------|--|
| Front = | 507.0 | 501.0 | 60.6 | 1008.0 | |
| Rear = | 338.0 | 318.5 | 39.4 | 656.5 | |
| | Total Delivered Weight (UDW) = | | | | |

CALCULATION OF VEHICLE'S TARGET TEST WEIGHT:

| Total Delivered Weight (UDW) = | 1664.5 | kg |
|--|--------|----|
| Rated Cargo/Luggage Weight (RCLW) = | 34.8 | kg |
| Weight of 2 p.572E Dummies @ 78 each = | 156 | kg |
| TARGET TEST WEIGHT = | 1856.1 | kg |

WEIGHT OF TEST VEHICLE WITH TWO DUMMIES AND

| 27.0 | KG OF | CARGO | WEIGHT: |
|------|-------|-------|---------|
| | | | |

| | Left Side (kg) | Right Side (kg) | Ratio (%) | Total (kg) |
|---------|----------------|-----------------|-----------|------------|
| Front = | 558.5 | 542.0 | 59.6 | 1100.5 |
| Rear = | 383.0 | 362.5 | 40.4 | 745.5 |
| | 1846.0 | | | |

| Weight of Ballast Secured in Vehicle ¹ = | 27 | kg | Ballast Type | Shot bags |
|---|----|----|-------------------|-----------|
| 0 | | | z arrange z j p c | 21100000 |

Method of securing Ballast: Ballast taped to rear seat floor pan resting against seat

Components Removed for Weight Reduction: None

VEHICLE ATTITUDE (all dimension in millimeters):

| | Left Front | Right Front | Left Rear | Right Rear | CG ² |
|---------------|------------|-------------|-----------|------------|-----------------|
| AS DELIVERED: | 720 | 728 | 721 | 723 | |
| AS TESTED: | 705 | 713 | 701 | 702 | |

Vehicle's Wheel Base: 2704 mm

<u>VEHICLE PRE-TEST WIDTH AND IMPACT OFFSET MEASUREMENT:</u>

| Vehicle Width at Widest Point: | 1800 | mm | Location: | Front wheel fender | |
|------------------------------------|------|-----|-----------|--------------------|--|
| Centerline offset for impact line: | 36 | _mm | | | |
| Filler neck side (left/right) | left | | | | |

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¹Ballast weight does not include the weight of instrumentation, on-board cameras and data acquisition system

²Rearward of the front axle centerline.

DATA SHEET 2 (continued)

PRE-TEST DATA

Vehicle: 2010 Lexus HS250h Sedan NHTSA No. CA5102

Nominal Design Riding Position for adjustable driver and passenger seat

backs. Please describe how to position the inclinometer to measure the seat back angle. Include description of the location of the adjustment latch detent, if applicable. Seat back angle for driver's seat: See below Measurement instructions: Headrest post set at 89 degrees with vertical defined as 90 degrees. Seat back angle for passenger's seat: Same as driver Headrest post set at 89 degrees with vertical defined as 90 degrees. Measurement instructions: SEAT FORE AND AFT POSITIONING: 2. Positioning of the driver's seat: Full range of travel 298mm. Seat set in mid fore/aft position, 149 mm. from front. With seat cushion full down. Positioning of the passenger's seat: Full range of travel 290mm. Seat set in mid fore/aft position, 145 mm. from front. With seat cushion full down. 3. FUEL TANK CAPACITY DATA: 3.1 A. "Usable Capacity" of the standard equipment fuel tank is 55.0 liters B. "Usable Capacity" of the optional equipment fuel tank is n/a liters C. "Usable Capacity" of the vehicle(s) used for certification 50.6 to 51.7 liters testing to requirements of FMVSS 301 = 3.2 Actual Amount of Stoddard solvent added to vehicle for test = 51.1 liters Stoddard Fluid: specific gravity: 0.764; kinematic viscosity: 0.96 centistokes; color: Purple 3.3 Is vehicle equipped with electric fuel pump? Yes- x; No-If YES, explain the vehicle operating conditions under which the fuel pump will pump fuel. Hybrid vehicle. Fuel pump starts when vehicle ignition is on and gasoline engine is operating. STEERING COLUMN ADJUSTMENTS: 4. Steering wheel and column adjustments are made so that the steering wheel hub is at the geometric center of the locus it describes when it is moved through its full range of driving positions. If the tested vehicle has any of these adjustments, does your company use any specific procedures to determine the geometric center. Operational Instructions: Telescoping column and tilt wheel set to midpoint of adjustable range. SEAT BELT UPPER ANCHORAGE: 5. Nominal design riding position: **COMMENTS:** 6. None

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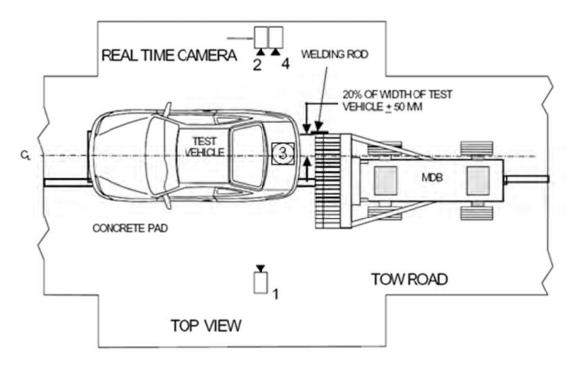
MOVING DEFORMABLE BARRIER (MDB) DATA

Vehicle: 2010 Lexus HS250h Sedan NHTSA No. CA5102 MDB FACE MANUFACTURER AND SERIAL NUMBER: Plascore serial number A1209037 **MDB DETAILS:** 1250 Overall Width of Framework Carriage millimeters = 4120 Overall Length of MDB (incl. honeycomb impact face) millimeters Wheelbase of Framework Carriage 2591 millimeters = Tread of Framework Carriage (Front & Rear) 1875 millimeters = C.G. Location Rearward of Front Axle 1136 millimeters =**MDB WEIGHT:** 358.0 Left Rear 322.0 Left Front kg kg 404.0 273.0 Right Front Right Rear kg kg TOTAL FRONT = 762.0 TOTAL REAR 595.0 kg kg TOTAL MDB WEIGHT = 1357.0 kg Tires (Mfr, line, size): Dunlop Radial Rover AT P205/75R15 TIRE PRESSURE: Left Front kPa Left Rear kPa 207 207 Right Front 207 207 kPa Right Rear kPa Brake Abort System? (Yes/No) Yes Date of Last Calibration: 5/15/2010

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HIGH SPEED CAMERA LOCATIONS AND DATA SUMMARY

Vehicle: 2010 Lexus HS250h Sedan NHTSA No. CA5102



| Camera No. | View | Coordinates (millimeters) | | | Angle (deg.) | Lens (mm) | Film Speed (fps) |
|---------------|------------------|---------------------------|------|------|--------------|--------------|------------------|
| | | X* | Y* | Z* | | | _ |
| 1 | Left Side View | 8010 | 1880 | 975 | -0.5 | 24 | 1000 |
| 2 | Real-Time Camera | - | - | - | - | - | 30 |
| 3 | Overhead View | 0 | 775 | 4900 | -90 | 20 | 1000 |
| 4 | Right Side View | 8705 | 1680 | 1010 | -1.5 | 24 | 1000 |

^{*} Reference (from point of impact); all measurements accurate to within ±6 mm.

X = (Impact Point) + Forward

Y = (Impact Point) + To Right

Z = (Ground Level) + Down

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POST-TEST DATA

| Vehicle: 2010 Lexus HS250h Sedan | NHTSA No. <u>CA5102</u> |
|--|-------------------------|
| REQUIRED IMPACT VELOCITY RANGE:: 78.5 to 80.1 km/h | |
| ACTUAL IMPACT VELOCITY WITHIN 1.5 M OF IMPACT PLANE: | |
| Trap No. 1 = $\frac{78.7}{}$ km/h Trap No. 2 = $\frac{78.8}{}$ km/h | |
| Average Impact Speed = 78.75 km/h | |
| WELDING ROD IMPACT POINT: | |
| Vertical distance from target center (+ is above) Tolerance: ±40 mm | |
| 5 Horizontal distance from target center (+ is right) Tolerance: ±50 mm | |
| STODDARD SOLVENT SPILLAGE MEASUREMENT: | |
| A. Front impact until vehicle motion ceases - | |
| $Actual = \underline{\qquad \qquad} g \qquad Maximum \ Allowable = 28 \ g$ | |
| B. For 5 minute period after vehicle motion ceases - | |
| $Actual = \underline{\qquad \qquad} g Maximum \ Allowable = 28 \ g$ | |
| C. For next 25 minutes - | |
| Actual = 0 g/minute Maximum Allowable = 28 g/minute | |
| D. Provide Spillage Details: | |
| None | |
| | |

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POST-TEST DATA (Continued)

Vehicle: 2010 Lexus HS250h Sedan NHTSA No. CA5102

POST TEST SEAT DATA

| LOCATION | SEAT MOVEMENT (mm) | SEAT BACK FAILURE |
|------------------|--------------------|-------------------|
| P1 (Left Front) | none | Slightly reclined |
| P2 (Right Front) | none | Slightly reclined |

POST TEST ATD CONTACT DATA

| LOCATION | Position 1 (Driver) | Position 2 (Passenger) |
|------------|------------------------|------------------------|
| Head | Head Headrest Headrest | |
| Chest | None | None |
| Abdomen | None | None |
| Left Knee | None | None |
| Right Knee | None | None |

VEHICLE DIMENSIONS:

Vehicle length (mm.):

| | Left Side | Centerline | Right Side |
|-----------|-----------|------------|------------|
| Pre-Test | 4632 | 4700 | 4630 |
| Post-Test | 3878 | 4105 | 4181 |
| Crush | 754 | 595 | 449 |

Vehicle Wheel Base(mm.):

| | Left Side | Right Side |
|-----------|-----------|------------|
| Pre-Test | 2704 | 2704 |
| Post-Test | 2620 | 2713 |
| Crush | 84 | -9 |

Comments:

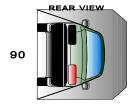
The left side curtain airbag and left rear seat airbag deployed during the impact event. Both the left and right side doors were closed and operable after the impact. The rear hatch was closed but not operable.

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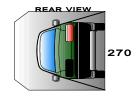
FMVSS 301 ROLLOVER DATA

Vehicle: 2010 Lexus HS250h Sedan NHTSA No.: CA5102









I. <u>DETERMINATION OF SOLVENT COLLECTION TIME PERIOD</u>:

| Rollover Stage | | Rotatio (spec. 1 | n Time -3 min) | | | SS 301 Time | | Total ' | Time | | | Whole Interval |
|-------------------|-----|---------------------|-------------------|---------|---|----------------|---|---------|------|---------|---|-------------------|
| 0° - 90° | 1 | minutes | 05 | seconds | 5 | minutes | 6 | minutes | 5 | seconds | 7 | minutes |
| 90° - 180° | ı | minutes | | seconds | 5 | minutes | 5 | minutes | 0 | seconds | 6 | minutes |
| 180°-270° | - | minutes | | seconds | 5 | minutes | 5 | minutes | 0 | seconds | 6 | minutes |
| 270°-360° | . 1 | minutes | • | seconds | 5 | minutes | 5 | minutes | 0 | seconds | 6 | minutes |

II. FMVSS 301 REQUIREMENTS: (Maximum allowable solvent spillage):

| First 5 minutes from onset of rotation | 6th min. | 7th min. | 8th min. (if required) |
|--|----------|----------|------------------------|
| 142 g | 28 g | 28 g | 28 g |

III. ACTUAL TEST VEHICLE SOLVENT SPILLAGE:

| Rollover Stage | First 5 minutes from onset of rotation (g) | 6th min. (g) | 7th min. (g) | 8th min. (if required) (g) |
|-------------------|---|-----------------|--------------|----------------------------|
| 0° - 90° | 1463 | 340 | 335 | N/A |
| 90° - 180° | Not collected – stage 1 exceeded | | | N/A |
| 180°-270° | Not collected – stage 1 exceeded | | | N/A |
| 270°-360° | Not collected – stage 1 exceeded | | | N/A |

Note: Record spillage for whole minute intervals only as determined above.

IV. SOLVENT SPILLAGE LOCATION(S):

| Rollover Stage | Spillage Location |
|-------------------|--|
| 0° - 90° | Stoddard appeared to leak from the fuel filler neck area that was pulled from the left rear fender area during the impact. |
| 90° - 180° | Not collected – stage 1 exceeded |
| 180°-270° | Not collected – stage 1 exceeded |
| 270°-360° | Not collected – stage 1 exceeded |

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APPENDIX A

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Figure A-1: Vehicle Certification Placard



Figure A-2: Vehicle Tire Placard

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Figure A-3: Pre-Test Front View



Figure A-4: Post-Test Front View

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Figure A-6: Post-Test Left Side View

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Figure A-7: Pre-Test Right Side View



Figure A-8: Post-Test Right Side View

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Figure A-9: Pre-Test Left Front Three-Quarter View



Figure A-10: Post-Test Left Front Three-Quarter View

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Figure A-11: Pre-Test Right Front Three-Quarter View



Figure A-12: Post-Test Right Front Three-Quarter View

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Figure A-13: Pre-Test Left Rear Three-Quarter View



Figure A-14: Post-Test Left Rear Three-Quarter View

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Figure A-15: Pre-Test Right Rear Three-Quarter View



Figure A-16: Post-Test Right Rear Three-Quarter View

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Figure A-17: Pre-Test Rear View



Figure A-18: Post-Test Rear View

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Figure A-19: Pre-Test MDB Front View



Figure A-20: Post-Test MDB Front View

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Figure A-21: Pre-Test MDB Left Side View



Figure A-22: Post-Test MDB Left Side View

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Figure A-23: Pre-Test MDB Right Side View



Figure A-24: Post-Test MDB Right Side View

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Figure A-25: Pre-Test MDB Top View



Figure A-26: Post-Test MDB Top View

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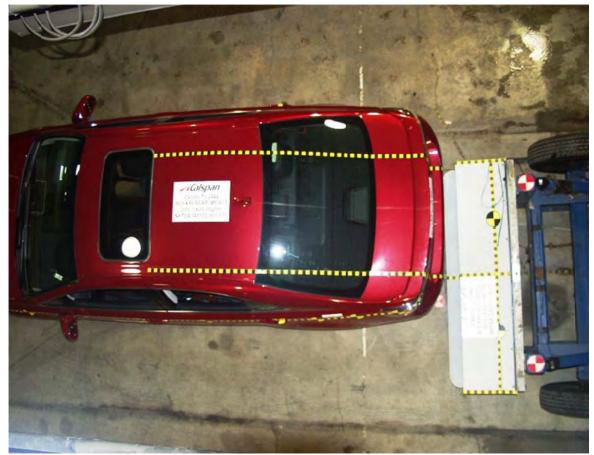


Figure A-27: Pre-Test Overhead Vehicle and MDB View



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Figure A-30: Post-Test Front Underbody View

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Figure A-31: Pre-Test Mid Underbody View



Figure A-32: Post-Test Mid Underbody View

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Figure A-33:Pre-Test Rear Underbody View



Figure A-34: Post-Test Rear Underbody View

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Figure A-35: Pre-Test Fuel Filler Cap View



Figure A-36: Post-Test Fuel Filler Cap View

A-20 tr2444

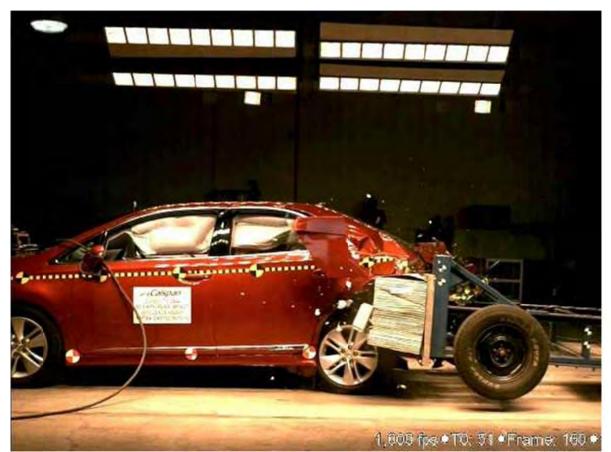


Figure A-37: Impact View

A-21 tr2444



Figure A-38: Rollover 90° View



Figure A-39: Rollover 180° View

A-22 tr2444



Figure A-40: Rollover 270° View

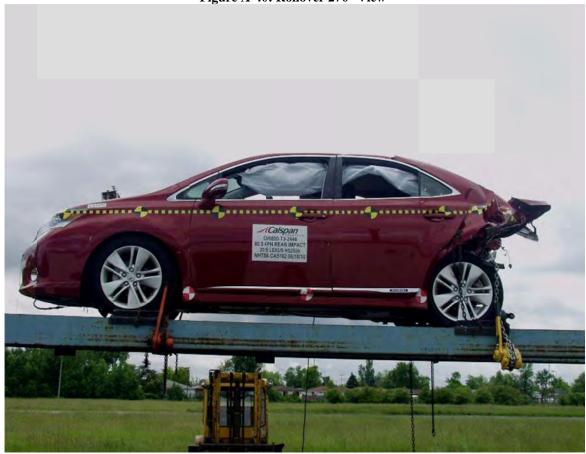


Figure A-41: Rollover 360° View

A-23 tr2444



Figure A-42: leak collection at 90°

A-24 tr2444

REPORT OF VEHICLE CONDITION

| Contract Number: | DTNH22-06-C-00031 | Date: | 3/12/10 |
|------------------|-------------------|-------|---------|
| From: | | _ | |
| To: | Calspan | _ | |

This vehicle was inspected upon delivery at the laboratory and was found to contain all the equipment listed below. This form should be submitted to Alpha Technology Associate, Inc. within 2 working days of the vehicle arrival. Any and all variances should be noted. Alpha Technology Associate, Inc. should be notified immediately if the received vehicle is not in good working order or is damaged. Submission of this form acknowledges that the vehicle was received in good working order and was undamaged.

| NHTSA No. | CA5102 |
|--------------------------|-------------------|
| Model Year | 2010 |
| Make | Lexus |
| Model | 250h |
| Body Style | Sedan |
| VIN | JTHBB1BA5A2014110 |
| Body Color | Red |
| Delivery Date | 3/12/2010 |
| Odometer Reading (km/mi) | 12 |
| Dealer | Classic Lexus |
| Transmission | Auto |
| Final Drive | FWD |
| Type/No. Cylinders | 4 |
| Engine Displacement (L) | 2.4 |
| Engine Placement | Front |
| Roof Rack | no |
| Sunroof/T-Top | yes |
| Tinted Glass | yes |
| Traction Control | no |
| Power Brakes | yes |
| Front Disc | yes |
| Rear Disc | yes |
| Other | |

| Anti-Lock Brakes | ves |
|--------------------------------|-----|
| All-Wheel Drive | no |
| Power Steering | yes |
| Driver Front Airbag | yes |
| Driver Side Torso Airbag | j |
| Driver Side Head Airbag | |
| Driver Curtain Airbag | yes |
| Driver Knee Airbag | yes |
| Driver Head/Torso Combo Airbag | |
| Rear Pass. Front Airbag | no |
| Rear Pass. Side Torso Airbag | |
| Rear Pass. Side Head Airbag | |
| Rear Pass. Curtain Airbag | yes |
| Rear Pass. Combo Airbag | |
| Pretensioners | yes |
| Load Limiters | |
| Air Conditioning | yes |
| AM/FM CD | yes |
| Tilt Steering | yes |
| Automatic Door Locks | yes |
| Power Windows | yes |
| Power Seats | yes |
| Other | |

| PLEASE LIST OTHER PERTINENT STANDARD OR OPTIONAL EQUIPMENT BELOW: | | | |
|---|-----------|------------------------|---|
| | | | |
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| | | | |
| RECORDED BY: | D.W.Hess | DATE: <u>3/12/2010</u> | _ |
| APPROVED BY: | P. Miller | | _ |