**REPORT NUMBER: 220-MGA-2011-001** 

### SAFETY COMPLIANCE TESTING FOR FMVSS NO. 220 SCHOOL BUS ROLLOVER PROTECTION

2011 STARCRAFT QUEST SCHOOL BUS NHTSA NO.: CB0902

PREPARED BY:
MGA RESEARCH CORPORATION
5000 WARREN ROAD
BURLINGTON, WI 53105



TEST DATES: OCTOBER 31, 2011 - NOVEMBER 1, 2011

FINAL REPORT DATE: DECEMBER 27, 2011

### **FINAL REPORT**

PREPARED FOR:
U.S. DEPARTMENT OF TRANSPORTATION
NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION
ENFORCEMENT
OFFICE OF VEHICLE SAFETY COMPLIANCE
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WASHINGTON, D.C. 20590

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FINAL REPOR	Edward E. Cha	Digitally signed by Edward E. Chan DN: cn=Edward E. Chan, o=National Highway Traffic Safety Administration, ou=Office of Vehicle Safety Compliance, email=ed.chan@dot.gov, c=US Date: 2011.12.27 14:34:59 -05'00'

Date of Acceptance

### **Technical Report Documentation Page**

1. Report No. 220-MGA-2011-001	2. Government Accession No.	3. Recipient's Catalog No.		
4. Title and Subtitle Final Report of FMVSS 220 Compliance Testing of		5. Report Date December 27, 2011		
2011 Starcraft Quest S NHTSA No.: CB0902	chool Bus	6. Performing Organization Code MGA		
7. Author(s) Eric Peschman, Proje Michael Janovicz, Pro	•	8. Performing Organization Report No. 220-MGA-2011-001		
9. Performing Organiza MGA Research Corpo	ntion Name and Address ration	10. Work Unit No.		
5000 Warren Road Burlington, WI 53105		11. Contract or Grant No. DTNH22-08-D-00075		
12. Sponsoring Agency U.S. Department of Tra National Highway Traff		13. Type of Report and Period Covered Final Report October 31, 2011 – November 1, 2011		
Enforcement Office of Vehicle Safety Compliance Mail Code: NVS-220 1200 New Jersey Avenue, S.E.		14. Sponsoring Agency Code NVS-220		
Washington, D.C. 205				
15. Supplementary Not	es	,		

### 15. Supplementary Notes

### 16. Abstract

Compliance tests were conducted on the subject 2011 Starcraft Quest School Bus NHTSA No.: CB0902, in accordance with the specifications of the Office of Vehicle Safety Compliance Test Procedure No. TP-220-02 for the determination of FMVSS 220 compliance.

Test failures were as follows: None

17. Key Words 18. Distribution Statement			ement	
		Copies of this report are available		
Compliance Testing		from:		
Safety Engineering		NHTSA Technical Information		
FMVSS 220		Services (TIS)		
		Mail Code: NPO-411		
		1200 New Jersey Avenue, S.E.		
		Washington, D.C. 20590		
		Fax No.: (202) 493-2833		
		E-mail: tis@dot.gov		
19. Security Classif. (of 20. Security Classif. (of this		21. No. of Pages	22. Price	
this report) page)		49		
Unclassified	Unclassified			

Form DOT F1700.7 (8-72)

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## SECTION 1 PURPOSE OF COMPLIANCE TEST

Tests were conducted on a 2011 Starcraft Quest School Bus NHTSA No.: CB0902, in accordance with the specifications of the Office of Vehicle Safety Compliance (OVSC) Test Procedure, TP-220-02, to determine compliance to the requirements of Federal Motor Vehicle Safety Standards (FMVSS) 220, "School Bus Rollover Protection".

This program is sponsored by the National Highway Traffic Safety Administration (NHTSA), under Contract No.: DTNH22-08-D-00075.

# SECTION 2 TEST DATA SUMMARY

Based on the tests performed, the 2011 Starcraft Quest School Bus, NHTSA No.: CB0902 appears to meet the requirements of FMVSS 220. The ambient temperature during testing was 20° C.

### **TEST RESULTS**

S4.a	The downward vertical movement of any point on the application plate shall not exceed 130 mm.	PASS
	Each emergency exit shall be capable of:	
S4.b	Unlatching per FMVSS 217	PASS
	Opening per FMVSS 217	PASS

Comments: None

# SECTION 3 COMPLIANCE TEST DATA

The following data sheets document the results of testing on the 2011 Starcraft Quest School Bus, NHTSA No. CB0902.

# DATA SHEET 1 VEHICLE INFORMATION

Test Vehicle: 2011 Starcraft Quest School Bus NHTSA No.: CB0902

Test Lab: MGA Research Corporation Test Dates: 10/31/11 – 11/01/11

Contract No.:	DTNH22-08-D-00075		
Laboratory Name:	MGA Research Corporation		

### **INCOMPLETE VEHICLE**

Manufacturer:	Chevrolet		
Model:	Bus		
VIN:	1GB3G3BG2B1112157		
Certification Date:	11/10		

### **COMPLETED VEHICLE (SCHOOL BUS)**

Manufacturer:	Starcraft Bus		
Make/Model:	2011 Quest		
VIN:	1GB3G3BG2B1112157		
NHTSA No.:	CB0902		
Color:	Yellow		
GVWR:	5,579 kg / 12,300 lbs		
Build Date:	10/10		
Certification Date:	11/10		

### **DATES**

Vehicle Receipt:	12/13/10
Start of Compliance Test:	10/31/11
Completion of Compliance Test:	11/01/11

Comments: All tests were performed in accordance with the references outlined in: TP-220-02.

# DATA SHEET 1 (CONTINUED) VEHICLE INFORMATION

## SCHOOL BUS UNLOADED VEHICLE WEIGHT (UVW)

	Units	As Delivered (UVW) (Axle)			
	Offiles	Front	Rear	Total	
Left	kg	816.5	1,031.9		
Right	kg	814.2	1,020.6		
Ratio	%	44.3	55.7		
Totals	kg	1,630.7	2,052.5	3,683.2	

### SCHOOL BUS ROOF AND APPLICATION PLATE DATA

Dimensions	School Bus Roof	Calculated Roof Plate	Actual Roof Plate
Length (mm):	5,284	4,969	5,182
Width (mm):	2,312	914	914

Note: The vehicle was centered laterally and longitudinally under the roof load application plate.

School Bus Has: X Rigid Frame; Unibody

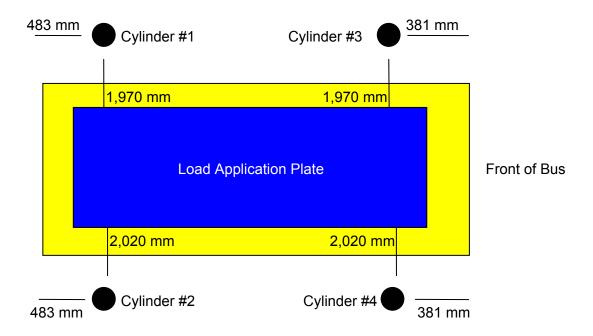
Components Removed From Vehicle Before Testing: Roof vent removed.

## DATA SHEET 1 (CONTINUED) VEHICLE INFORMATION

#### LINEAR DISPLACEMENT TRANSDUCER LOCATION

Description	LF	RF	LR	RR
Perpendicular Distance from closest corner of load application plate (mm)	381	381	483	483
From closest outside edge of load application plate (mm)	1,970	2,020	1,970	2,020

Note: LR = Left Rear, RR = Right Rear, LF = Left Front, and RF = Right Front



Comments: Horizontal lasers were used at each roof corner to show individual crush at each corner. Tape was placed on the bus sidewall at the nearest point to the roof corners. This tape was marked at each indicated point of interest during the profile. These marks were measured with a calibrated steel rule at the conclusion of the testing. These are used as the delivered displacement values. Displacement transducers were also used at the cylinders. The measurements in reference to the nearest bus corner can give triangulation coordinates. These measurements are used as secondary to the laser measurements.

Recorded By:

Approved By:

Date: 11/01/11

## DATA SHEET 2

### FORCE APPLICATION AND DEFLECTION INFORMATION

Test Vehicle: 2011 Starcraft Quest School Bus NHTSA No.: CB0902

Test Lab: MGA Research Corporation Test Dates: 10/31/11 – 11/01/11

### FORCE APPLICATION PLATE LOAD CALCULATION

Unloaded Delivered Weight (UVW):	3,683.2 kg
Calculated Test Load = 1.5 * UVW:	5,524.8 kg (54,176.6 N)
Range of Test Load (-1% to -3%):	5,469.6 kg – 5,359.1 kg (53,634.8 N – 52,551.3 N)

### FORCE APPLICATION PLATE LOAD

		Pre-load		Maximum Loa	ad	Deflection B-A	
		Displacement A (mm)	Load (N)	Displacement B (mm)	Load (N)	(mm)	
Culindon	1 (LR)	2	391	6	13,093	4	
	2 (RR)	4	264	66	13,422	62	
Cylinder	3 (LF)	2	282	28	13,224	26	
	4 (RF)	3	363	57	13,309	54	
Total Load			1,300		53,048		

### FORCE APPLICATION PLATE DEFLECTION

		Pre-load	Maximum Load	Deflection	Deflection ≤ 130 mm?	
		Displacement A (mm)	Displacement B (mm)	B-A (mm)	Yes - Pass	No - Fail
Corner of	1 (LR)	4	19	15	PASS	
Vehicle Force	2 (RR)	3	22	19	PASS	
Application	3 (LF)	3	24	21	PASS	
Plate	4 (RF)	3	32	29	PASS	
Average Deflection				21		

Note: LR = Left Rear, RR = Right Rear, LF = Left Front, and RF = Right Front

Comments: Deflection at each corner of the required force application plate area was measured with the use of laser indicators positioned near the four most outboard corners of the vehicle's roof.

Recorded By:

Approved By: Date: 11/01/11

## DATA SHEET 3 FORCE AND OPENING AREA TEST OF EMERGENCY EXITS

Test Vehicle: 2011 Starcraft Quest School Bus NHTSA No.: CB0902

Test Lab: MGA Research Corporation Test Dates: 10/31/11 – 11/01/11

		Yes - Pass	No - Fail
Can all exits be manually released and extended by a sing tools, remote controls, and without the engine running?	PASS		
	BEFORE LOAD:	PASS	
Is emergency exit door releasable from inside the school bus?	MAXIMUM LOAD:	PASS	
	AFTER LOAD:	PASS	
	BEFORE LOAD:	PASS	
Is emergency exit door releasable from outside the school bus?	MAXIMUM LOAD:	PASS	
	AFTER LOAD:	PASS	

Note: BEFORE, MAXIMUM & AFTER LOAD, refer to the time when the assessment was made relative to load being applied to the school bus roof with the force application plate.

Comments: None

Recorded By: 🔇

Approved By:

Date: 11/01/11

#### **DATA SHEET 4**

### FORCE AND OPENING AREA TEST OF EMERGENCY EXITS (INTERIOR)

Test Vehicle: 2011 Starcraft Quest School Bus NHTSA No.: CB0902

Test Lab: MGA Research Corporation Test Dates: 10/31/11 – 11/01/11

FORCE TO RELEASE (UNLATCH) THE EMERGENCY EXITS

				MOL (ONEX)	· • · · · · · · · · · · · · · · · · · ·						
F#	Force BEFORE N				Force ≤ 178 N?		Force ≤ 17 AFTER N?			Type of	
Exit Location	LOAD (N)	Yes - Pass	No - Fail	LOAD (N)	Yes - Pass	No - Fail	LOAD (N)	Yes - Pass	No - Fail	Type of Motion	
	35.6			35.6			33.4				
	35.6			33.4			33.4				
Rear Door	33.4	PASS		33.4	PASS		33.4	PASS		Straight	
	Average:			Average:			Average:				
	34.9			34.1			33.4				

FORCE TO EXTEND (OPEN) THE EMERGENCY EXITS

Exit	BEFORE LOAD	Force :		MAXIMUM LOAD	Force :		AFTER LOAD	Force : N'		Type of
Location	(N)	Yes - Pass	No - Fail	(N)	Yes - Pass	No - Fail	(N)	Yes - Pass	No - Fail	Motion
	75.6			62.3			57.8			
	77.8			57.8			55.6			
Rear Door	75.6	PASS		62.3	PASS		55.6	PASS		Rotary
	Average:			Average:			Average:			
	76.3			60.8			56.3			

Note: BEFORE, MAXIMUM & AFTER LOAD, refer to the time when the assessment was made relative to load being applied to the school bus roof with the force application plate.

Comments: None

Recorded By:

Approved By: Date: 11/01/11

#### **DATA SHEET 5**

### FORCE AND OPENING AREA TEST OF EMERGENCY EXITS (EXTERIOR)

Test Vehicle: 2011 Starcraft Quest School Bus NHTSA No.: CB0902

Test Lab: MGA Research Corporation Test Dates: 10/31/11 – 11/01/11

FORCE TO RELEASE (UNLATCH) THE EMERGENCY EXITS

Exit	BEFORE LOAD		rce ≤ 178 N? LOAD		Force :		AFTER LOAD	Force ≤ 178 N?		Type of
Location	(N)	Yes - Pass	No - Fail	(N)	Yes - Pass	No - Fail	(N)	Yes - Pass	No - Fail	Motion
	122.3			109.0			106.8			
	131.2			113.4			104.5			
Rear Door	131.2	PASS		113.4	PASS		104.5	PASS		Straight
	Average:			Average:			Average:			
	128.2			111.9			105.3			

FORCE TO EXTEND (OPEN) THE EMERGENCY EXITS

Exit	BEFORE LOAD	Force :		MAXIMUM LOAD	Force :		AFTER LOAD	Force : N'		Type of
Location	(N)	Yes - Pass	No - Fail	(N)	Yes - Pass	No - Fail	(N)	Yes - Pass	No - Fail	Motion
	102.3			91.2			55.6			
	104.5			82.3			57.8			
Rear Door	95.6	PASS		84.5	PASS		60.0	PASS		Straight
	Average: 100.8			Average: 86.0			Average: 57.8			

Note: BEFORE, MAXIMUM & AFTER LOAD, refer to the time when the assessment was made relative to load being applied to the school bus roof with the force application plate.

Comments: None

Recorded By:

Approved By: Date: 11/01/11

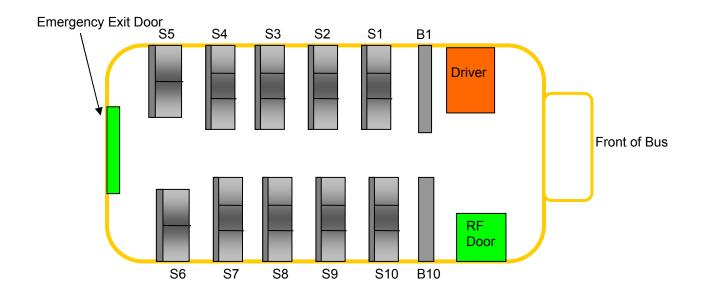
# DATA SHEET 6 EMERGENCY EXIT MEASUREMENTS

Test Vehicle: 2011 Starcraft Quest School Bus

Test Lab: MGA Research Corporation

NHTSA No.: CB0902

Test Dates: 10/31/11 - 11/01/11



		Height (mm)	Width (mm)	Required Test Form (Ellipsoid or Parallelepiped)	Opening unobstructe of the tes Yes – Pass	d passage
1	Rear Door	1,456	844	Parallelepiped	PASS	

Comments: None

Recorded By:

Approved By:

Date: 11/01/11

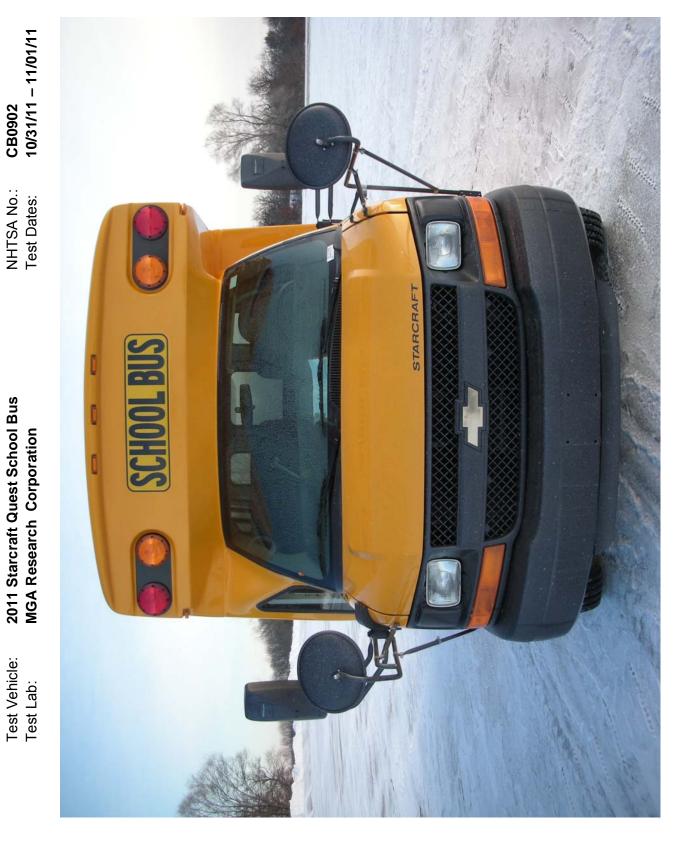
SECTION 4
INSTRUMENTATION AND EQUIPMENT LIST

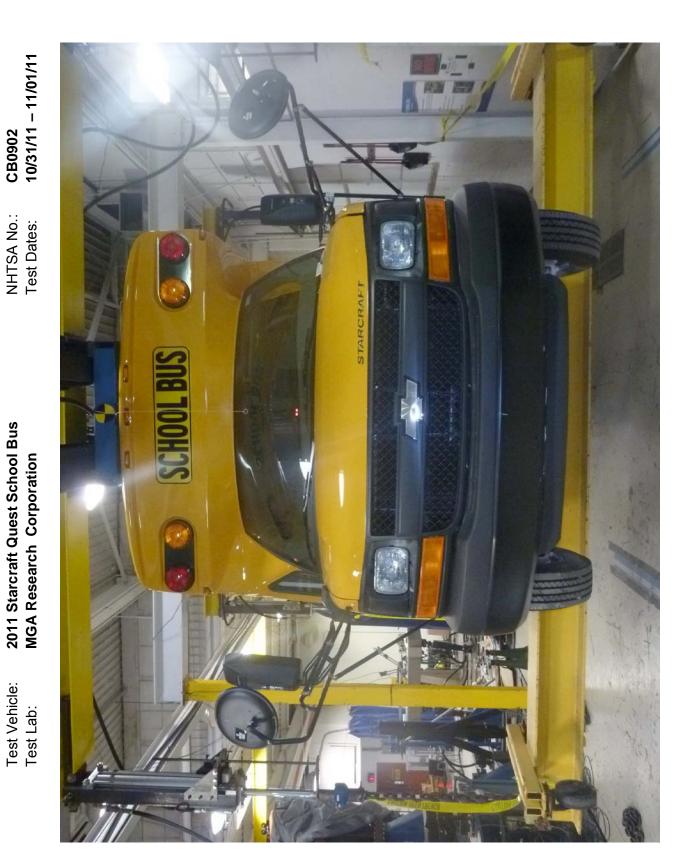
Equipment	Manufacturer	Model No.	Serial No.	Cal. Date	Next Cal. Date
Steel Tape	Stanley	Power Lock	604	08/04/11	02/16/12
Cylinder #1 Load Cell	Interface	1220AF-50K-B	315453	10/26/11	04/26/12
Cylinder #1 Displacement Pot.	Ametek	P-40A	0108-27166	09/02/11	03/02/12
Cylinder #2 Load Cell	Interface	1220AF-50K-B	321811	10/26/11	04/26/12
Cylinder #2 Displacement Pot.	Ametek	P-40A	0304-21633	09/02/11	03/02/12
Cylinder #3 Load Cell	Interface	1220AF-50K-B	326710	10/26/11	04/26/12
Cylinder #3 Displacement Pot.	Ametek	P-40A	0108-27168	09/02/11	03/02/12
Cylinder #4 Load Cell	Interface	1220AF-50K-B	321788	10/26/11	04/26/12
Cylinder #4 Displacement Pot.	Ametek	P-40A	0108-27167	09/02/11	03/02/12
Force Gauge	Wagner	FDK-60	18109	09/08/11	03/08/12
Inclinometer	Digital Protractor	Pro 360	006	When Used	When Used
Parallelepiped	MGA		PARA – 1A	When Used	When Used

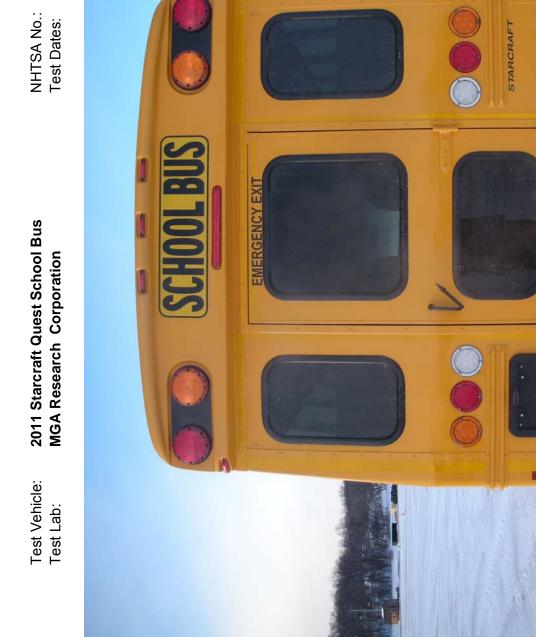
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2011 Starcraft Quest School Bus Test Vehicle: Test Lab:

MGA Research Corporation



Full View of Left Side of School Bus Before Testing (as received by MGA)



Full View of Right Side of School Bus Before Testing (as received by MGA)

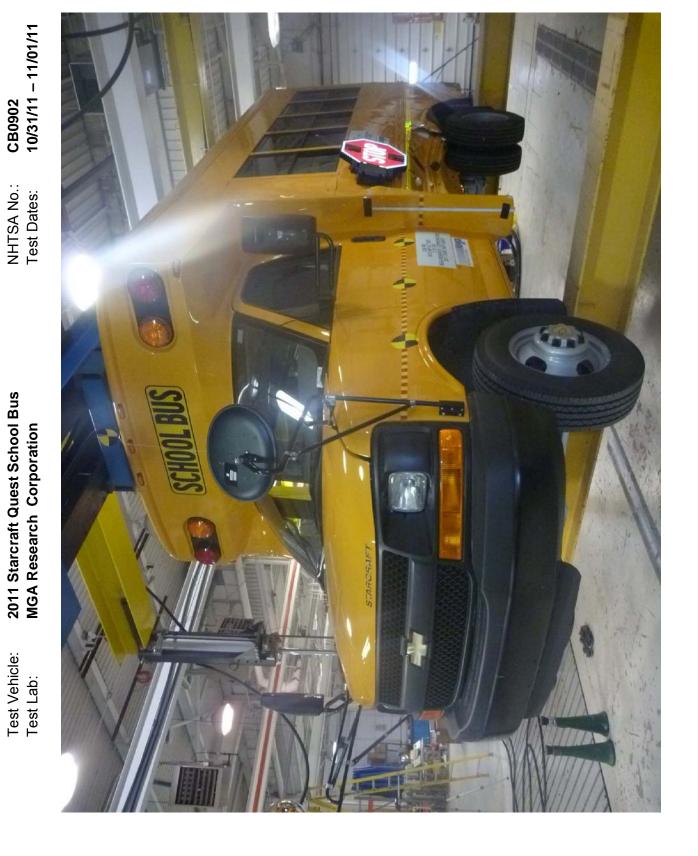




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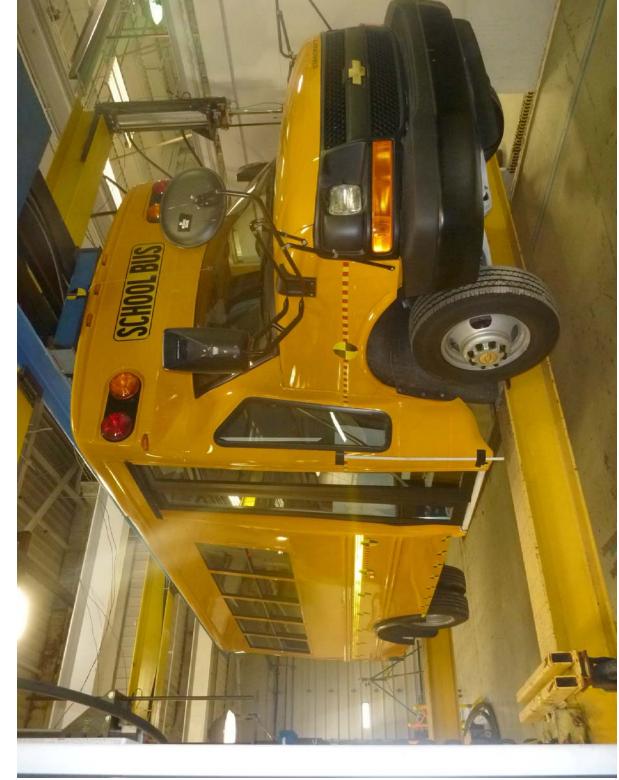




Right Front ¾ View of School Bus Before Testing (as received by MGA)



23



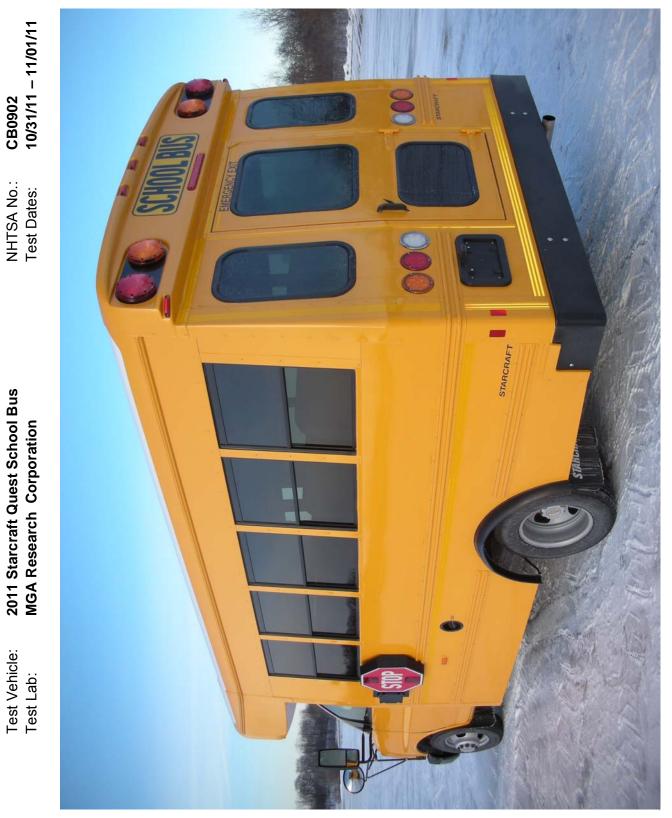
Test Lab:

Test Vehicle:

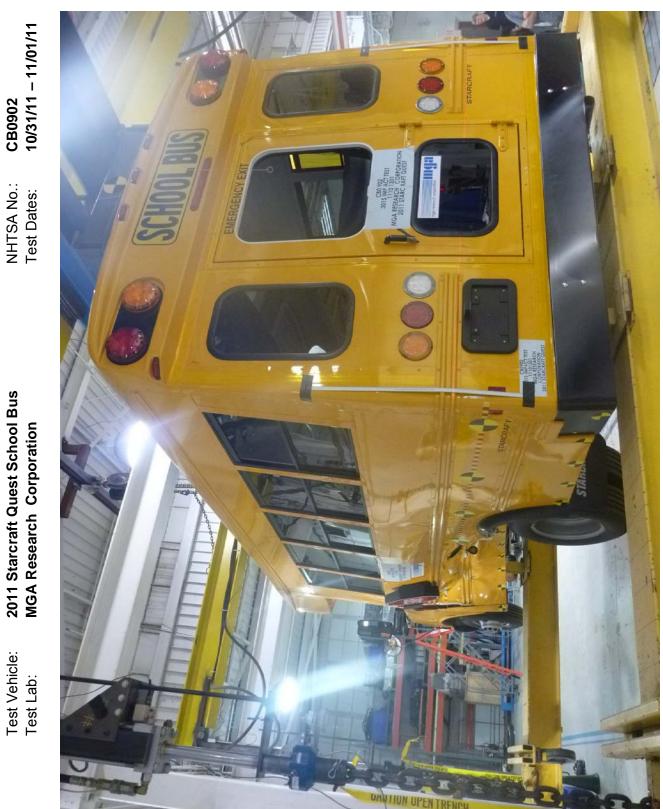
CB0902 10/31/11 - 11/01/11

NHTSA No.: Test Dates:

2011 Starcraft Quest School Bus MGA Research Corporation 2011 Starcraft Quest School Bus MGA Research Corporation Test Vehicle: Test Lab:

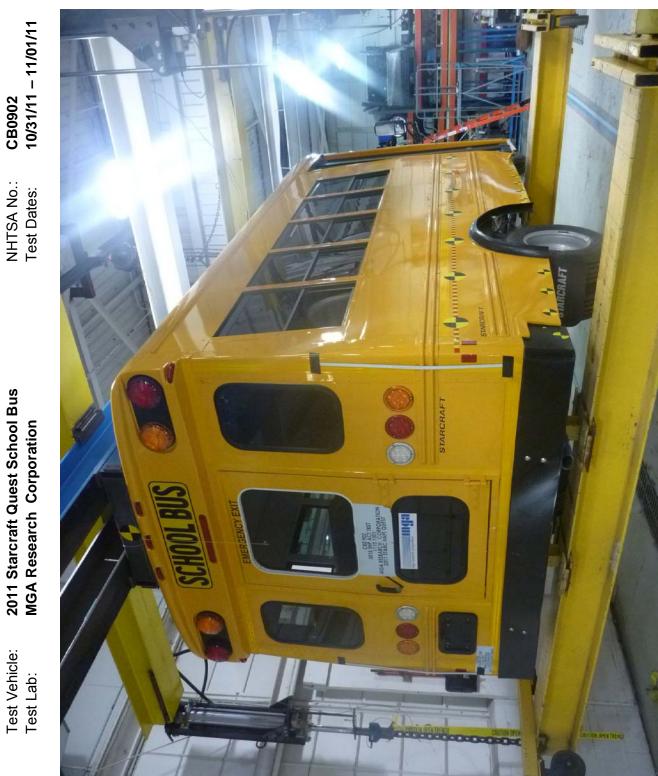


2011 Starcraft Quest School Bus MGA Research Corporation Test Vehicle: Test Lab:





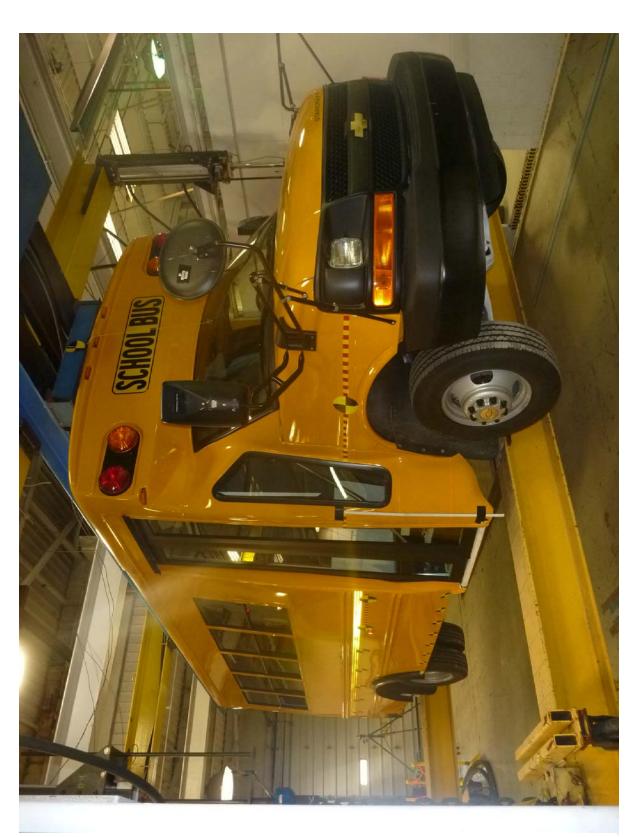
CB0902 10/31/11 - 11/01/11 NHTSA No.: Test Dates: 2011 Starcraft Quest School Bus MGA Research Corporation Test Vehicle: Test Lab:



Loading Device Placed Against Bus's Roof at Beginning of Test (Right Front)

2011 Starcraft Quest School Bus Test Vehicle: Test Lab:

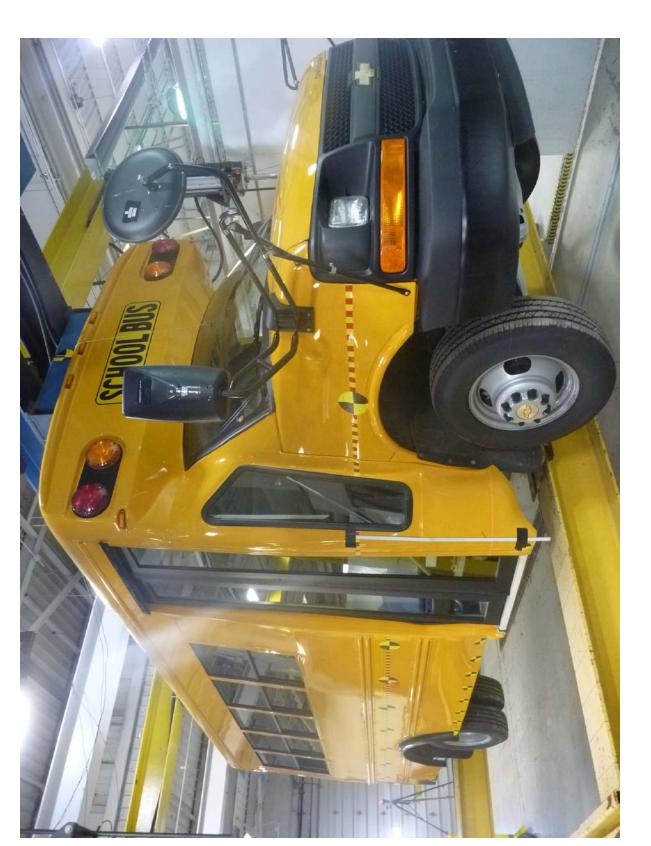
CB0902 10/31/11 - 11/01/11 NHTSA No.: Test Dates: MGA Research Corporation



Loading Device Placed Against Bus's Roof at Maximum Load Condition (Right Front)

Test Vehicle: 2011 Starcraft Quest School Bus
Test Lab: MGA Research Corporation

NHTSA No.: **CB0902** Test Dates: 10/31/11 – 11/01/11

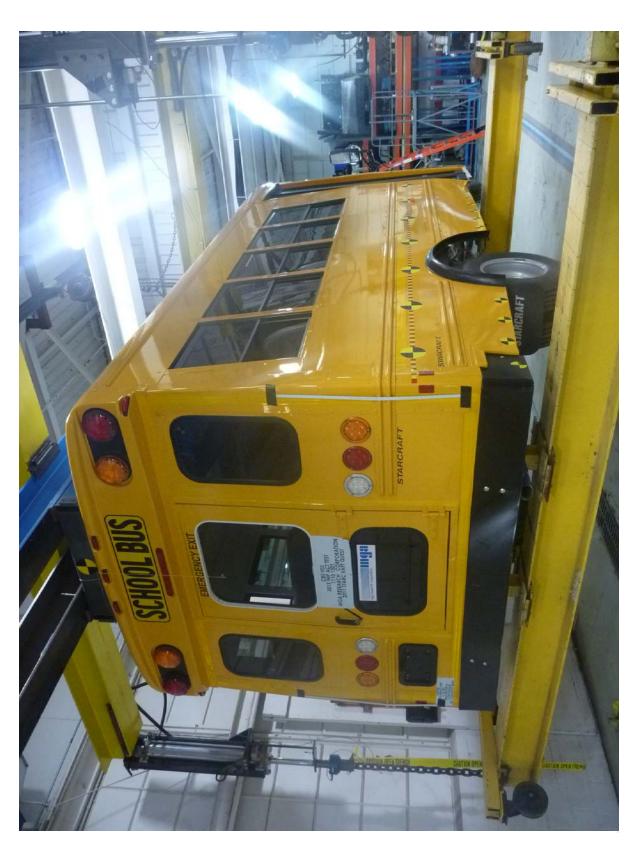


Test Vehicle: Test Lab:

2011 Starcraft Quest School Bus MGA Research Corporation

CB0902 10/31/11 - 11/01/11

NHTSA No.: Test Dates:



Loading Device Placed Against Bus's Roof at Maximum Load Condition (Right Rear)

2011 Starcraft Quest School Bus MGA Research Corporation Test Vehicle: Test Lab:

CB0902 10/31/11 - 11/01/11

NHTSA No.: Test Dates:



Backup Roof Deflection Measuring Device at Maximum Load Condition (Left Front)

61 52 63 64 65 66 67 68 15 6 111

10/31/11 - 11/01/11

**CB0902** 

NHTSA No.: Test Dates:

2011 Starcraft Quest School Bus

Test Vehicle: Test Lab:

MGA Research Corporation

Backup Roof Deflection Measuring Device at Maximum Load Condition (Left Rear)

10/31/11 - 11/01/11

**CB0902** 

NHTSA No.: Test Dates:

2011 Starcraft Quest School Bus MGA Research Corporation

Test Vehicle: Test Lab:

10/31/11 - 11/01/11 Test Dates: MGA Research Corporation 13 15 Test Lab:

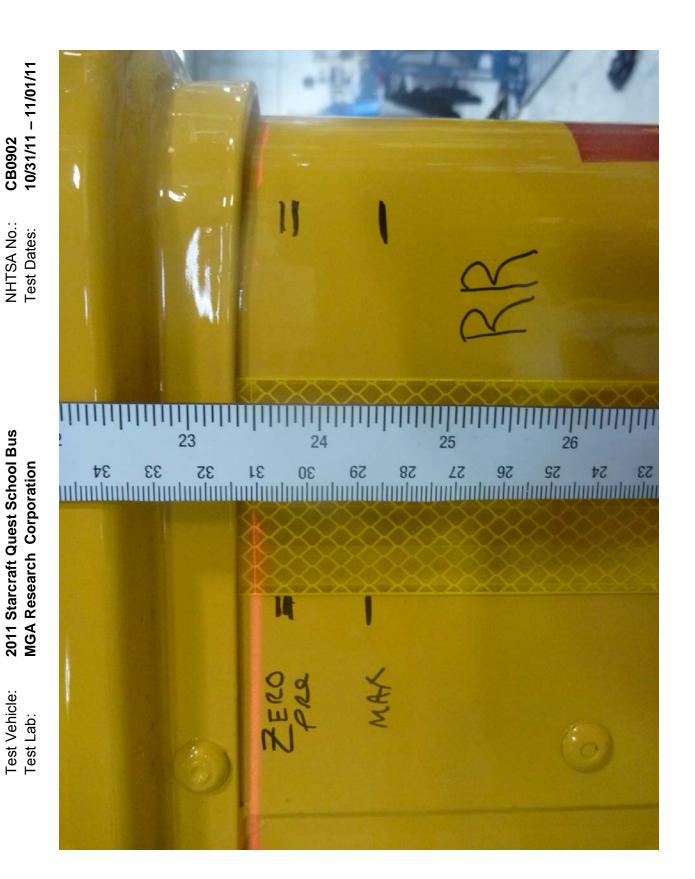
**CB0902** 

NHTSA No.:

2011 Starcraft Quest School Bus

Test Vehicle:

Backup Roof Deflection Measuring Device at Maximum Load Condition (Right Rear)



Roof, After Removal of Loading Device, Viewed From the Bus Exterior

2011 Starcraft Quest School Bus Test Vehicle:



Roof, After Removal of Loading Device, Viewed From the Bus Interior





Test Lab:

Test Vehicle:

CB0902 10/31/11 - 11/01/11

NHTSA No.: Test Dates:

2011 Starcraft Quest School Bus MGA Research Corporation 2011 Starcraft Quest School Bus

10/31/11 - 11/01/11 **CB0902** THIS VEHICLE CONFORMS TO GAWR Front: 4300 With LT225/75R16E Tires 16 X 6.5J Rims @ 65 PSI Cold SINGLE FEDERAL MOTOR VEHICLE Approval Numbers EFFECT ON THE DATE OF GAWR Rear: 8600 With LT225/75R16E Tires 16 X 6.5J Rims @ 65 PSI Cold DUAL SAFETY STANDARDS IN MANUFACTURE SHOWN MIDWEST TRANSIT ALL APPLICABLE U.S. NHTSA No.: Test Dates: ABOVE. VEHICLE TYPE: STARCRAFT SCHOOL BUS/QUEST NCOMPLETE VEHICLE MANUFACTURED BY: COMPLETED VEHICLE MANUFACTURED BY: Starcraft Bus a Division of Forest River, Inc. Maximum Permitted Seated Passenger: 28 1500 East Route A, Wentzville, MO 63385 Actual Configured Seating Capacity: 28 STARCRAFT BUS Maximum Permitted W/C Passengers: 0 2376 Century Drive, Goshen, IN 46528 **MGA Research Corporation** a division of Forest River, Inc. Actual Configured W/C Capacity: 0 1GB3G3BG2B1112157 **GROSS VEHICLE WEIGHT: 8174** MODEL NUMBER: ETD021727 Date of Manufacture: Nov-10 Date of Manufacture: Oct-10 VEHICLE MAKE: Chevrolet Phone: 800-348-7440 Phone: 586-492-7440 GVWR: 12300 Chevrolet Test Vehicle: Test Lab:

Certification Label and Tire Placard

NHTSA No.: Test Dates: 2011 Starcraft Quest School Bus **MGA Research Corporation** Test Vehicle: Test Lab:

10/31/11 - 11/01/11

**CB0902** 

THIS VEHICLE CONFORMS TO ALL APPLICABLE STANDARDS PRESCRIBED UNDER THE CANADIAN MOTOR VEHICLE SAFETY REGULATIONS IN EFFECT ON THE DATE OF MANUFACTURE. DU REGLEMENT SUR LA SECURITE DES VEHICLES AUTOMOBILES DU CANADA EN VIGEUR A LA DATE DE SA FABRICATION. CE VEHICLE EST CONFORME A TOUTES LES NORMIES QUI UI SONT APPLICABLES EN VERTU THIS VEHICLE CONFORMS TO ALL APPLICABLE U.S. FEDERAL MOTOR VEHICLE SAFETY STANDARDS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. INC VEL MFG BY Chevrolet 121120013 DESIG. SEAT CAP. NOMBRE' D'ESIGNE' DE PLACES ASSISES 28X54kg=1582 kg or 28X120lbs=3510 lb DEM > 11/1/2010 COLD INFL PRESS/PRESS DE 448 KP SINGLE 448 KP SINGLE 65 PSINLP 65 PSINP O KP GVWR.PNBV: 5579KG (12300LB) TYPE/TYPE; STARCRAFT SCHOOL BUS/QUEST ST6917SC 16 X 6.5J 16 X 6.5J VINNIV 5NHSET326BD021727 1GB3G3BG2B1112157 MARE RETURED BY TEASHBUILE PARE FOREST RIVER, INC. LT225/75R16E LT225/75R16E 4300 TB) 1950 NG 0 181 O NG 8600 LBJ 3901 KG

