SAFETY COMPLIANCE TESTING FOR FMVSS 124 ACCELERATOR CONTROL SYSTEMS

FORD MOTOR CO. 2010 LINCOLN MKS, PASSENGER CAR NHTSA NO. CA0209

GENERAL TESTING LABORATORIES, INC. 1623 LEEDSTOWN ROAD COLONIAL BEACH, VIRGINIA 22443



May 5, 2010

FINAL REPORT

PREPARED FOR

U. S. DEPARTMENT OF TRANSPORTATION NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION ENFORCEMENT OFFICE OF VEHICLE SAFETY COMPLIANCE 1200 NEW JERSEY AVE., SE WASHINGTON, D.C. 20590 This publication is distributed by the U.S. Department of Transportation, National Highway Traffic Safety Administration, in the interest of information exchange. The opinions, findings and conclusions expressed in this publication are those of the author(s) and not necessarily those of the Department of Transportation or the National Highway Traffic Safety Administration. The United States Government assumes no liability for its contents or use thereof. If trade or manufacturers' names or products are mentioned, it is only because they are considered essential to the object of the publication and should not be construed as an endorsement. The United States Government does not endorse products or manufacturers.

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Approval Date: 05/05/10

FINAL REPORT ACCEP	TANCE BY OVSC
Accepted By:	sp for
Acceptance Date:	5/5/10

Technical Report Documentation Page

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1. Report No. 124-GTL-10-004	2. Government Accession No.			3. Recipient's Catalog No.
4. Title and Subtitle Final Report of FMVSS 2010 LINCOLN MKS P/ NHTSA No. CA0209		 5. Report Date May 5, 2010 6. Performing Organ. Code GTL 		
7. Author(s) Grant Farrand, Project I Debbie Messick, Projec	-		8. Performing Organ. Rep# GTL-DOT-10-124-004	
9. Performing Organizat General Testing Labo	oratories, Inc.		S	10. Work Unit No. (TRAIS)
1623 Leedstown Roa Colonial Beach, Va 2				11. Contract or Grant No. DTNH22-06-C-00032
12. Sponsoring Agency U.S. Department of Trai National Highway Traffic Office of Vehicle Safety 1200 New Jersey Ave., Washington, DC 2059	nsportation c Safety Admi Compliance (S.E.,	in. Enfor		 13. Type of Report and Period Covered Final Test Report April 26-27, 2010 14. Sponsoring Agency Code NVS-221
15. Supplementary Note	es			
	ecifications of letermination	the Offic of FMVS	e of Vehicle S	oln MKS 4-door Passenger Car in Safety Compliance Test Procedure ance.
17. Key Words Compliance Testing Safety Engineering FMVSS 124			Copies of thi NHTSA Tech Room W45-2 1200 New Je Washington,	on Statement is report are available from hnical Information Services (TIS) 212 (NPO-411) ersey Ave., S.E. DC 20590 Io. (202) 366-4947
19. Security Classif. (of UNCLASSIFIED	this report)	21. No.	of Pages 74	22. Price
20. Security Classif. (of UNCLASSIFIED	this page)	<u> </u>		
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SECTION 1 PURPOSE OF COMPLIANCE TEST

FMVSS 124 specifies requirements for the return of a vehicle's throttle to the idle position when the driver removes the actuating force from the accelerator control, or in the event of a severance or disconnection in the accelerator control system. The purpose of FMVSS 124 is to reduce the number of deaths and injuries resulting from engine overspeed caused by malfunctions in the accelerator control system. This standard applies to passenger cars, multipurpose passenger vehicles (MPV's), trucks and buses.

SECTION 2 TEST PROCEDURES AND DISCUSSION OF RESULTS

Compliance testing was conducted on a 2010 Lincoln MKS Passenger Car, NHTSA No. CA0209 in accordance with the National Highway Traffic Safety Administration (NHTSA) Laboratory Procedure TP-124-06.

The vehicle is equipped with two throttle position sensors (TPS) on the air throttle plate shaft. Output from one of the two sensors was used to measure throttle position and data was recorded at 100 HZ with GTL's data acquisition system. Testing was conducted to simulate the normal removal of the driver's foot from the accelerator pedal. This was performed by depressing the accelerator with a control rod which incorporated an electrical contact strip in the depressing end. The accelerator was depressed to the required amount and then the control rod was quickly removed from the pedal, releasing the accelerator and activating the contact strip for time zero. Failures (excluding spring disconnect) were induced simultaneously with release of the accelerator pedal. Testing was performed with the vehicle in drive and the engine running. Testing could not be conducted in neutral as throttle plate movement in this condition was limited upon accelerator pedal application.

Return to idle times were determined for four throttle plate positions (25%, 50%, 75% and 100%) with the accelerator control system complete and with each of the two return springs in the accelerator pedal assembly independently disconnected and disconnection of the throttle body return spring #3. With each of the wires to the APS and throttle plate position sensor disconnected and shorted to ground, return to idle times were determined at the worst case condition – wide open throttle (100%).

In addition, tests were conducted with the APS and TPS connectors disconnected.

A number of induced failures resulted in the throttle plate return to or below the idle state then shifting to a Limp-Home mode position which allows the vehicle to be removed from the roadway.

This testing was performed at mid ambient temperature of 10° C to 46° C, in accordance with the NHTSA Test Procedure TP-124-06.

SECTION 3 COMPLIANCE TEST DATA

Test data for this test can be found on the following pages. Photographs are found in Section 5 and Test Plots are found in Section 6.

DATA SHEET 1 VEHICLE DESCRIPTION

VEHICLE MY/MAKE/MODEL/BODY STYLE:	2010 LINCOLN MKS PASSENGER CAR
VEHICLE NHTSA NO.:	CA0209
VEHICLE VIN:	1LNHL9DR0AG603297
DATE OF TEST:	APRIL 26-27, 2010
TEST LAB: GENERAL TESTING LABORAT	ORIES
VEHICLE ENGINE TYPE: GAS	GVWR: <u>2404</u> KG
VEHICLE ENGINE SIZE: <u>3.7 L</u>	
VEHICLE ACCEL. CONTROL SYSTEM (ACS) (Air or Fuel Throttled): AIR
MAX. BHP ENGINE SPEED: Unknown	
MFR. IDLE RPM: <u>625 RPM</u>	
FUEL METERING DEVICE (Carburetor, fuel in	njection, etc): FUEL INJECTION

REMARKS:

RECORDED BY: G. FARRAND

DATE: 04/26/10

DATA SHEET 2 NORMAL OPERATION TEST (fully operational system)

VEHICLE MY/MAKE/MODEL/BODY STYLE:	2010 LINCOLN MKS PASSENGER CAR
VEHICLE NHTSA NO.:	CA0209
DATE OF TEST:	APRIL 26, 2010

Check one:

Mid Temp. Test: X Low Temp. Test: High Temp. Test:

SYSTEM CONDITION: COMPLETE (no modifications) Normal Operation

GTL #	ACCELERATOR POSITION % WIDE OPEN THROTTLE (WOT)	THROTTLE POSITION SENSOR READING	RPM	TEMPERA ENGINE COOLANT	TURE (°C)	THROTTLE POSITION SENSOR READING @ IDLE (BASELINE)	RETURN TIME TO IDLE (Msec)	PASS/ FAIL
6493	100%	99%	625	200	76	17%-18%	580	Р
6494	75%	68%	625	201	76	17%-18%	730	Р
6495	50%	48%	625	200	76	17%-18%	620	Р
6496	25%	25%	625	199	76	17%-18%	290	Р

RETURN TIME REQUIREMENTS:

- 1 second (1000 ms) for vehicles less than 4536 kg.
- 2 seconds (2000 ms) for vehicles more than 4536 kg.
- 3 seconds (3000 ms) for vehicles exposed to -18° C or less

PASS X FAIL

REMARKS:

RECORDED BY: G. FARRAND

DATE: 04/26/10

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DATA SHEET 3 (1 of 3) FAIL-SAFE OPERATION DISCONNECTION

VEHICLE MY/MAKE/MODEL/BODY STYLE:	2010 LINCOLN MKS PASSENGER CAR
VEHICLE NHTSA NO.:	CA0209
DATE OF TEST:	APRIL 26, 2010

Check one:

Mid Temp. Test: X Low Temp. Test: High Temp. Test:

SYSTEM CONDITION: #1 SPRING DISCONNECTED (OUTER SPRING) ON ACCELERATOR PEDAL ASSEMBLY

GTL #	ACCELERATOR POSITION	THROTTLE POSITION		RPM TEMPERATURE (°C)		THROTTLE POSITION	RETURN TIME TO	PASS/ FAIL
	% WIDE OPEN THROTTLE (WOT)	SENSOR READING		ENGINE COOLANT	AMBIENT	SENSOR READING @ IDLE (BASELINE)	IDLE (Msec)	
6497	100%	99%	625	200	76	17%-18%	800	Р
6498	75%	72%	625	202	76	17%-18%	720	Р
6499	50%	47%	625	201	76	17%-18%	610	Р
6500	25%	24%	625	204	76	17%-18%	310	Р

RETURN TIME REQUIREMENTS:

- 1 second (1000 ms) for vehicles less than 4536 kg.
- 2 seconds (2000 ms) for vehicles more than 4536 kg.
- 3 seconds (3000 ms) for vehicles exposed to -18° C or less

PASS X FAIL

REMARKS:

RECORDED BY: G. FARRAND

DATE: 04/26/10

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DATA SHEET 3 (2 of 3) FAIL-SAFE OPERATION DISCONNECTION

VEHICLE MY/MAKE/MODEL/BODY STYLE:	2010 LINCOLN MKS PASSENGER CAR
VEHICLE NHTSA NO.:	CA0209
DATE OF TEST:	APRIL 26, 2010

Check one:

Mid Temp. Test: X Low Temp. Test: High Temp. Test:

SYSTEM CONDITION: #2 SPRING DISCONNECTED (INNER SPRING) ON ACCELERATOR PEDAL ASSEMBLY

GTL #	ACCELERATOR POSITION % WIDE OPEN THROTTLE (WOT)	THROTTLE POSITION SENSOR READING	RPM	TEMPERA ENGINE COOLANT	TURE (°C)	THROTTLE POSITION SENSOR READING @ IDLE (BASELINE)	RETURN TIME TO IDLE (Msec)	PASS/ FAIL
6501	100%	99%	625	200	76	17%-18%	790	Р
6502	75%	72%	625	200	76	17%-18%	680	Р
6503	50%	48%	625	201	76	17%-18%	590	Р
6504	25%	25%	625	201	76	17%-18%	310	Р

RETURN TIME REQUIREMENTS:

1 second (1000 ms) for vehicles less than 4536 kg.

2 seconds (2000 ms) for vehicles more than 4536 kg.

3 seconds (3000 ms) for vehicles exposed to -18° C or less

PASS X FAIL

REMARKS:

RECORDED BY: G. FARRAND

DATE: 04/26/10

DATA SHEET 3 (3 of 3) FAIL-SAFE OPERATION DISCONNECTION

VEHICLE MY/MAKE/MODEL/BODY STYLE:	2010 LINCOLN MKS PASSENGER CAR
VEHICLE NHTSA NO.:	CA0209
DATE OF TEST:	APRIL 27, 2010

Check one:

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	Mid Temp. Test:	Х	Low Temp. Test:	High Temp. Test:
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	SYSTEM CONDITION: #3 SPRING DISCONNECTED INSIDE THROTTLE BODY							
GTL #	ACCELERATOR	THROTTLE POSITION	RPM	TEMPERA	TURE (°C)	THROTTLE POSITION	RETURN TIME TO	PASS/ FAIL
#	POSITION % WIDE OPEN THROTTLE (WOT)	SENSOR READING		ENGINE COOLANT	AMBIENT	SENSOR READING @ IDLE (BASELINE)	IDLE (Msec)	FAIL
6520	100%	99%	625	198	67	17%-18%	830	Р
6521	75%	82%	625	199	67	17%-18%	780	Р
6522	50%	47%	625	200	67	17%-18%	630	Р
6523	25%	25%	625	200	67	17%-18%	430	Р

RETURN TIME REQUIREMENTS:

- 1 second (1000 ms) for vehicles less than 4536 kg.
- 2 seconds (2000 ms) for vehicles more than 4536 kg.
- 3 seconds (3000 ms) for vehicles exposed to -18° C or less

PASS X FAIL _____

REMARKS:

RECORDED BY: G. FARRAND

DATE: 04/27/10

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DATA SHEET 4 FAIL-SAFE OPERATION DISCONNECTION

VEHICLE MY/MAKE/MODEL/BODY STYLE: 2010 LINCOLN MKS PASSENGER CAR
 VEHICLE NHTSA NO.:
 CA0209

 DATE OF TEST:
 APRIL 26, 2010

Check one:

Mid Temp. Test: X Low Temp. Test: High Temp. Test:

	SYSTEM CONDITION: SEVERANCE OF APS CONNECTOR							
GTL #	ACCELERATOR POSITION % WIDE OPEN THROTTLE (WOT)	THROTTLE POSITION SENSOR READING	RPM	TEMPERA ENGINE COOLANT	TURE (°C)	THROTTLE POSITION SENSOR READING @ IDLE (BASELINE)	RETURN TIME TO IDLE (Msec)	PASS/ FAIL
6505	100%	99%	625	200	75	17%-18%	140*	P

RETURN TIME REQUIREMENTS:

- 1 second (1000 ms) for vehicles less than 4536 kg.
- 2 seconds (2000 ms) for vehicles more than 4536 kg.
- 3 seconds (3000 ms) for vehicles exposed to -18° C or less

PASS X FAIL

REMARKS: *Limp home mode at 840 RPM.

RECORDED BY: <u>G. FARRAND</u>

DATA SHEET 5 FMVSS 124

VEHICLE MY/MAKE/MODEL/BODY STYLE:2010 LINCOLN MKS PASSENGER CARVEHICLE NHTSA NO.:CA0209DATE OF TEST:APRIL 27, 2010

GTL #	CONNECTOR	WIRE/PIN DESCRIPTION	FAULT CONDITION	ENGINE TEMP. ⁰F	% THROTTLE/ RETURN TIME (MS)	PASS/FAIL/NOTES
6506	APS	#1/Purple/Green	OPEN	200	100/800	Р
6507	APS	#2/Yellow/Orange	OPEN	200	100/610*	Р
6508	APS	#3/Yellow/Green	OPEN	199	100/570	Р
6509	APS	#4/Blue/White	OPEN	200	100/780	Р
6510	APS	#5/Green/Yellow	OPEN	200	100/730	Р
6511	APS	#6/Blue/Gray	OPEN	200	100/750	Р
6512	APS	#7/Green/White	OPEN	199	100/780	Р
6513	APS	#1/Purple/Green	SHORT	199	100/770	Р
6514	APS	#2/Yellow/Orange	SHORT	200	100/720	Р
6515	APS	#3/Yellow/Green	SHORT	199	100/770	Р
6516	APS	#4/Blue/White	SHORT	198	100/590	Р
6517	APS	#5/Green/Yellow	SHORT	199	100/20**	Р
6518	APS	#6/Blue/Gray	SHORT	200	100/20**	Р
6519	APS	#7/Green/White	SHORT	201	100/760	Р
6524	TPS	#1/Brown	OPEN	200	100/350*	Р
6525	TPS	#2/Blue/Orange	OPEN	200	100/300**	Р
6526	TPS	#3/Yellow	OPEN	200	100/20**	Р
6527	TPS	#4/Green/Brown	OPEN	199	100/230**	Р
6528	TPS	#5/Yellow/Brown	OPEN	198	100/80*	Р
6529	TPS	#6/Green/Black	OPEN	199	100/110*	Р
6530	TPS	1 through 6	DISCONNECT	200	100/60**	Р
6531	TPS	#1	SHORTED	200	100/730	Р
6532	TPS	#2	SHORTED	198	100/900	Р
6533	TPS	#3	SHORTED	199	100/10**	Р
6534	TPS	#4	SHORTED	199	100/10	Р
6535	TPS	#5	SHORTED	200	100/70*	Р
6536	TPS	#6	SHORTED	200	100/240**	Р

*Limp Home Mode at 840 RPM and 25%.

**Limp Home Mode at 1300 RPM and 27%.

REMARKS: Wires in TPS connector also control throttle plate motor. Data trace #6525 and 6527 – Return to idle state time is based on Laboratory Observations and is estimated as the TPS output is lost during the failures.

RECORDED BY: G. FARRAND

SECTION 4
TEST EQUIPMENT LIST AND CALIBRATION INFORMATION

EQUIPMENT	DESCRIPTION	MODEL/	CAL. DATE	NEXT CAL.
		SERIAL NO.		DATE
THERMOCOUPLES	OMEGA	43P136P	08/09	08/10
ENGINE RECORDING	GTL COMPUTER	CPU1	BEFORE USE	BEFORE USE
TACHOMETER	MONARCH	1444664	05/09	05/10

SECTION 5 PHOTOGRAPHS



FIGURE 5.1 FRONT VIEW OF VEHICLE



FIGURE 5.2 LEFT SIDE VIEW OF VEHICLE



FIGURE 5.3 RIGHT SIDE VIEW OF VEHICLE

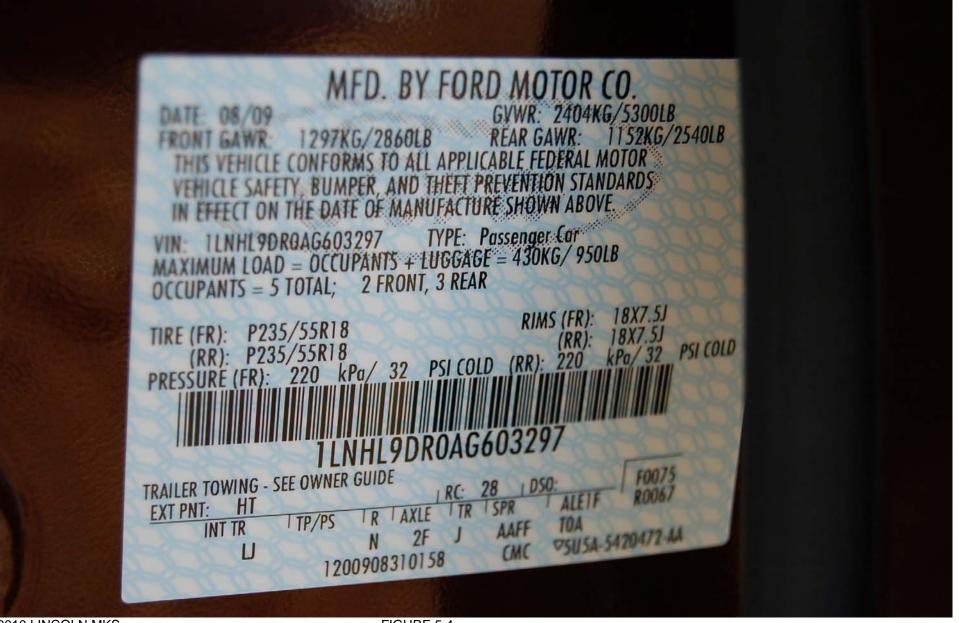


FIGURE 5.4 CLOSE-UP VIEW OF VEHICLE CERTIFICATION LABEL

		TIRE AND	D LOADING TOTAL : 5 FRON	INFORMAT	The second se
I A	he comb and ca	ined weight of oc argo should never		g or 950 lbs	
5U5A	TIRE	SIZE	COLD TIRE PRESSURE	SEE OWNERS	HL9
-153	FRONT	P235/55R18	220 KPA, 32 PSI	MANUAL FOR	L9DROAG603
2-44	REAR	P235/55R18	220 KPA, 32 PSI	ADDITIONAL	6600
▽5U5A-1532-AA (TLU)	SPARE	T155/70D17	415 KPA, 60 PSI	INFORMATION	3297

FIGURE 5.5 CLOSE-UP VIEW OF VEHICLE PLACARD



FIGURE 5.6 APS AND ACCELERATOR PEDAL ASSEMBLY



FIGURE 5.7 CLOSE-UP OF SPRINGS 1 & 2



FIGURE 5.8 CLOSE-UP OF SPRINGS 1 & 2



FIGURE 5.9 TEST SET-UP



FIGURE 5.10 ACCELERATOR TEST SET-UP



FIGURE 5.11 ENGINE INSTRUMENTATION SET-UP

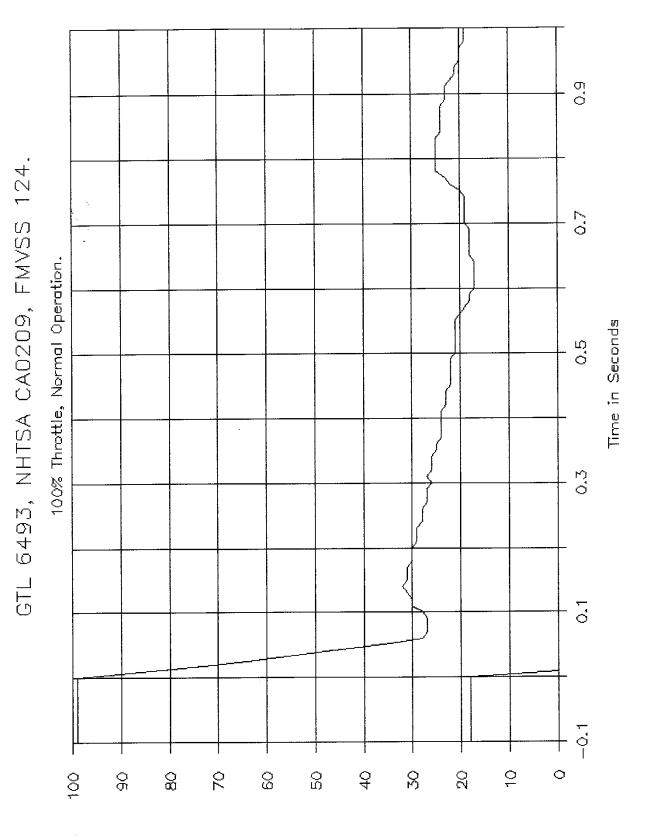


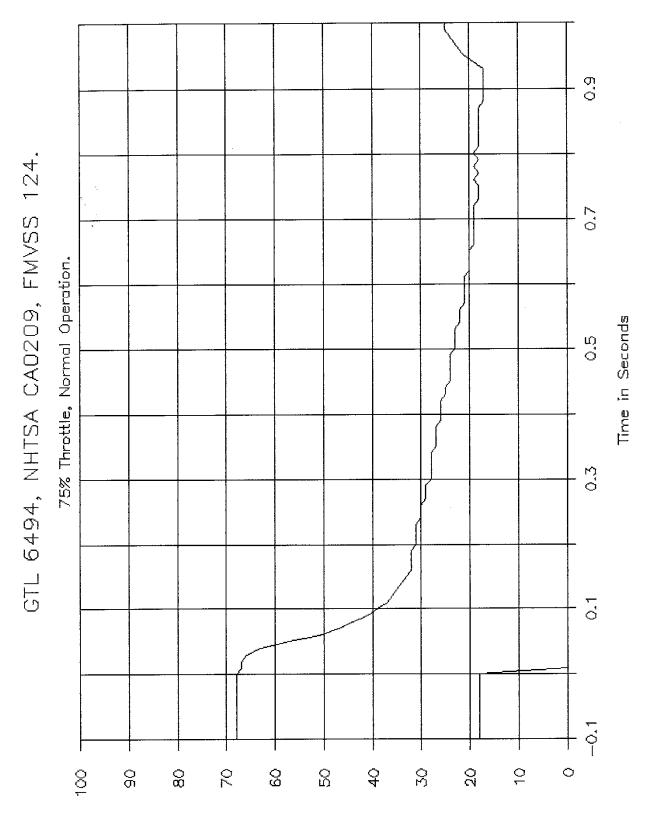
FIGURE 5.12 THROTTLE BODY

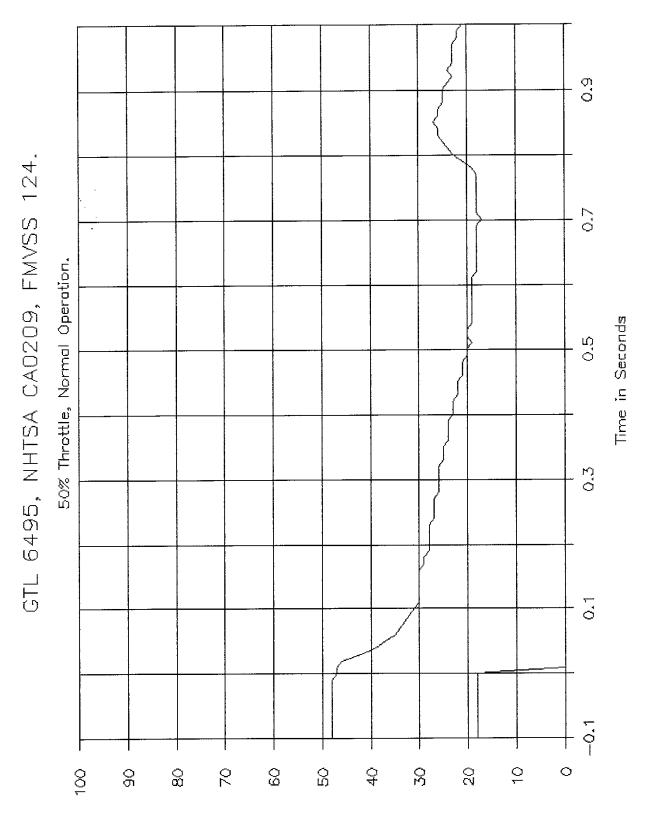


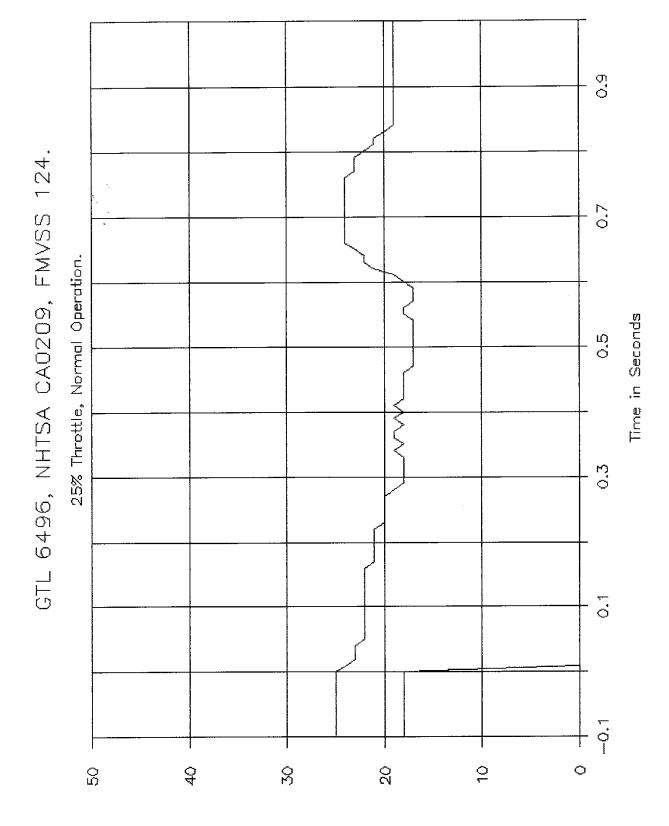
FIGURE 5.13 TPS AND SPRING 3

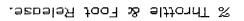
SECTION 6 PLOTS

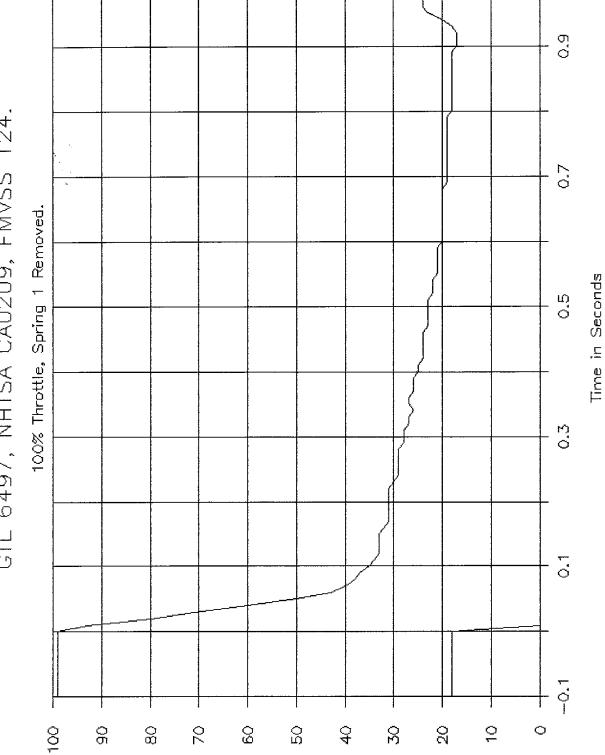








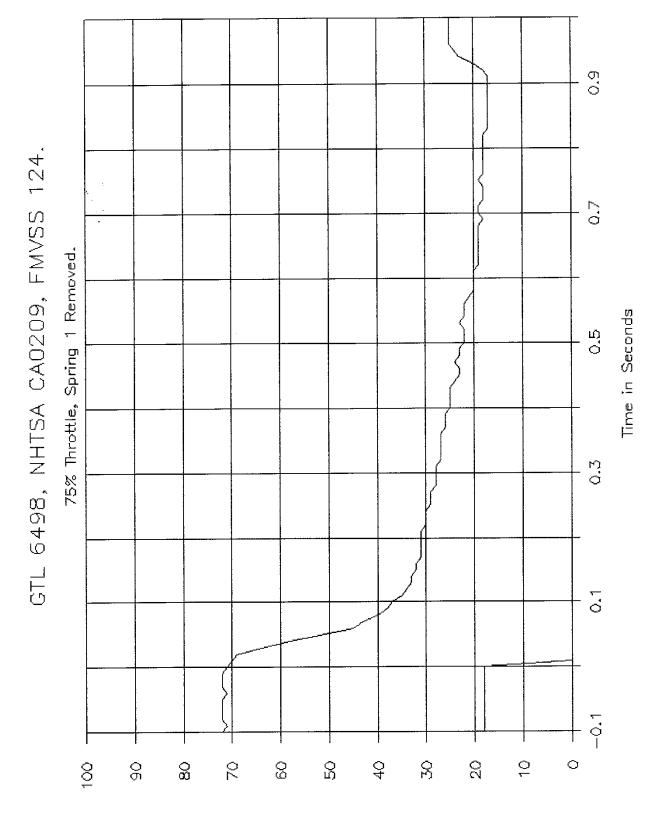


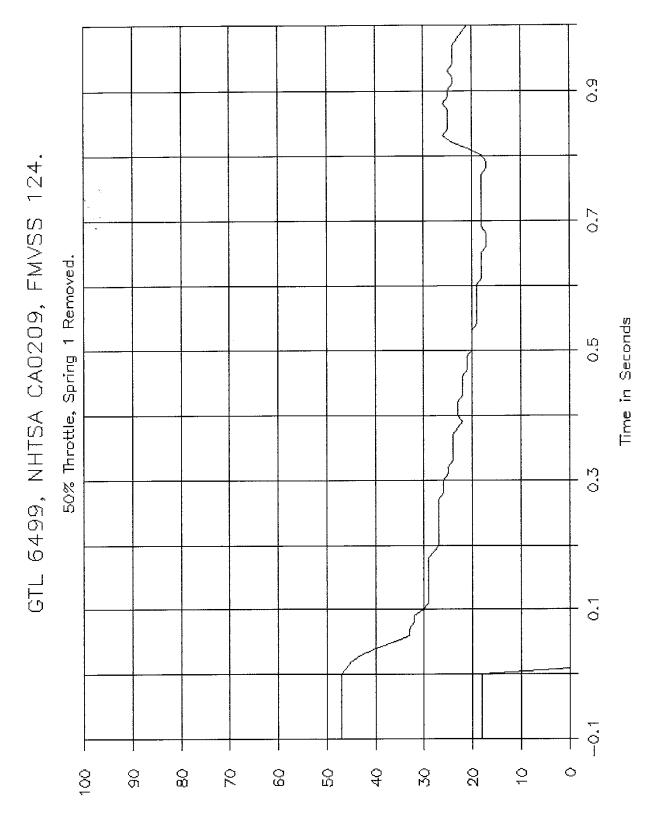


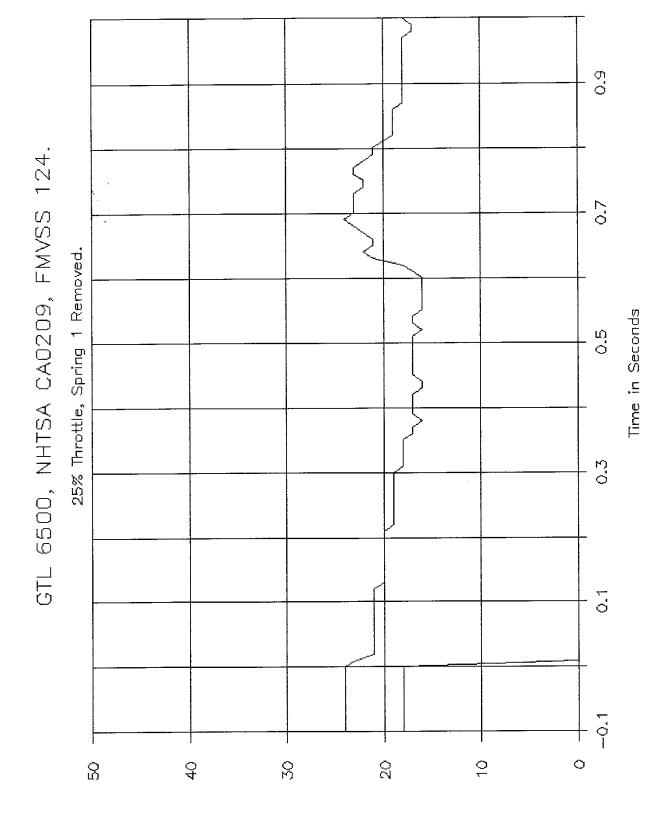
GTL 6497, NHTSA CA0209, FMVSS 124.

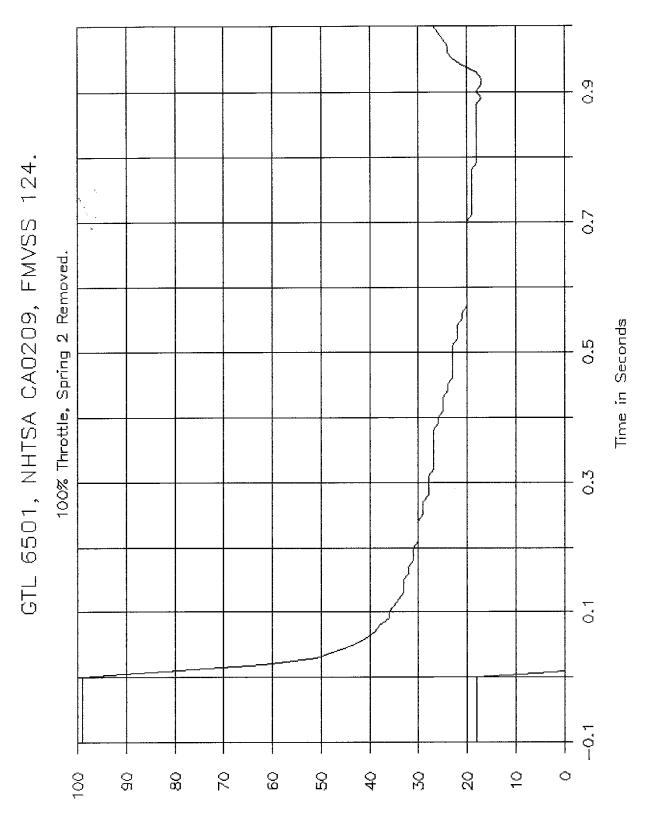
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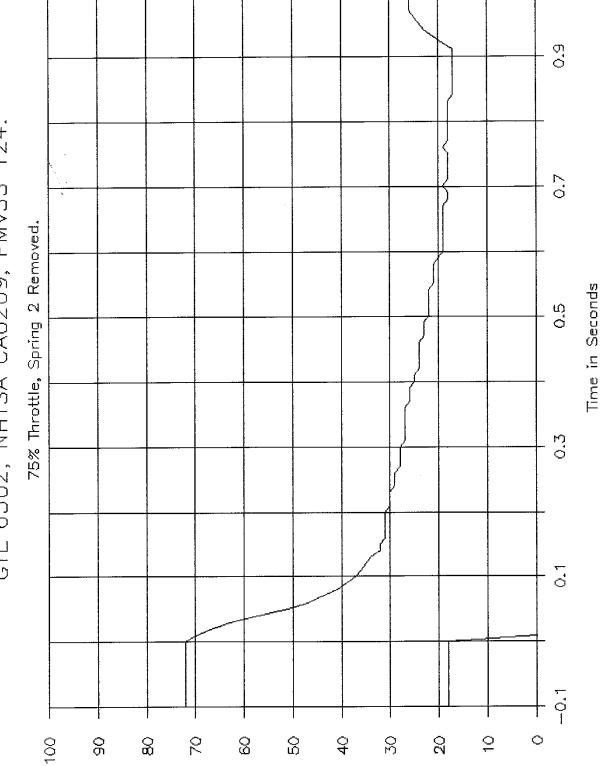
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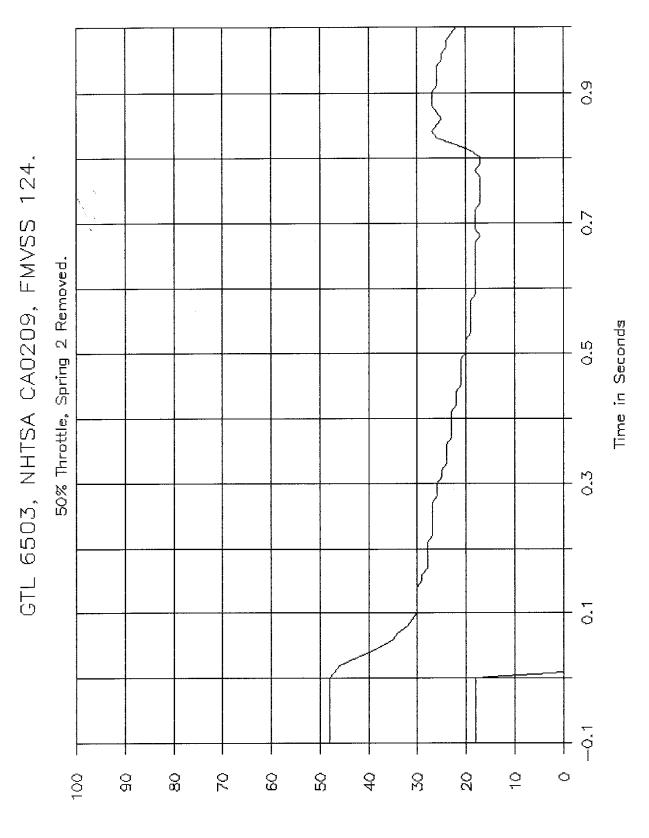


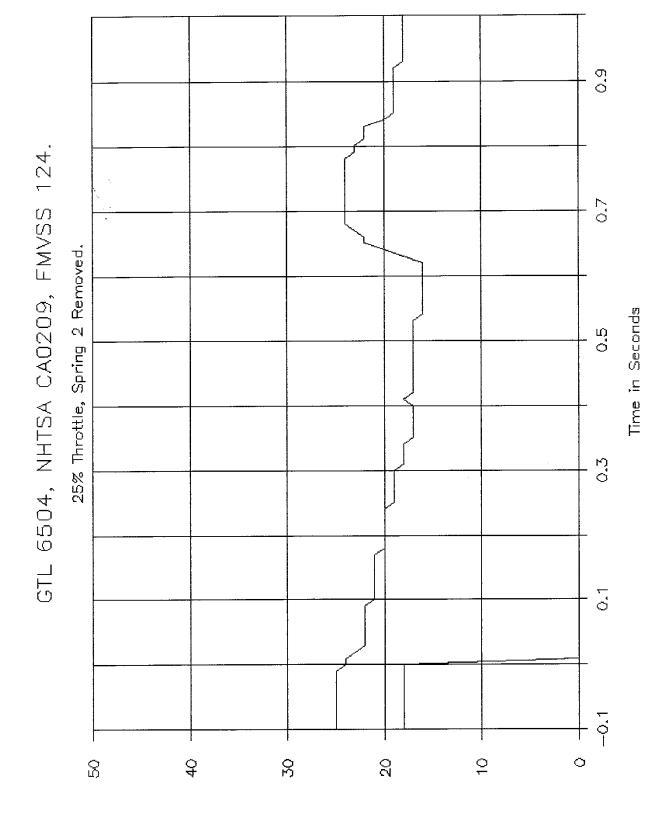


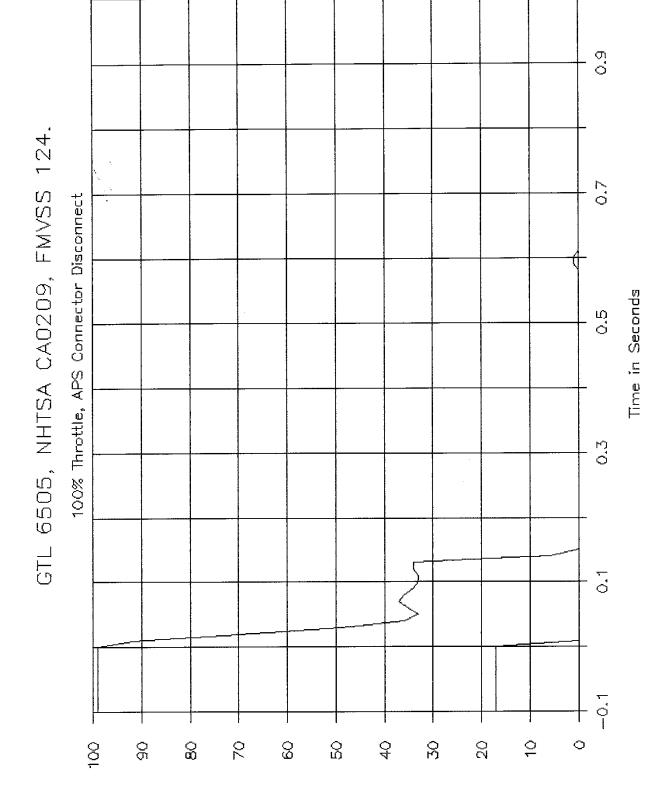
GTL 6502, NHTSA CA0209, FMVSS 124.

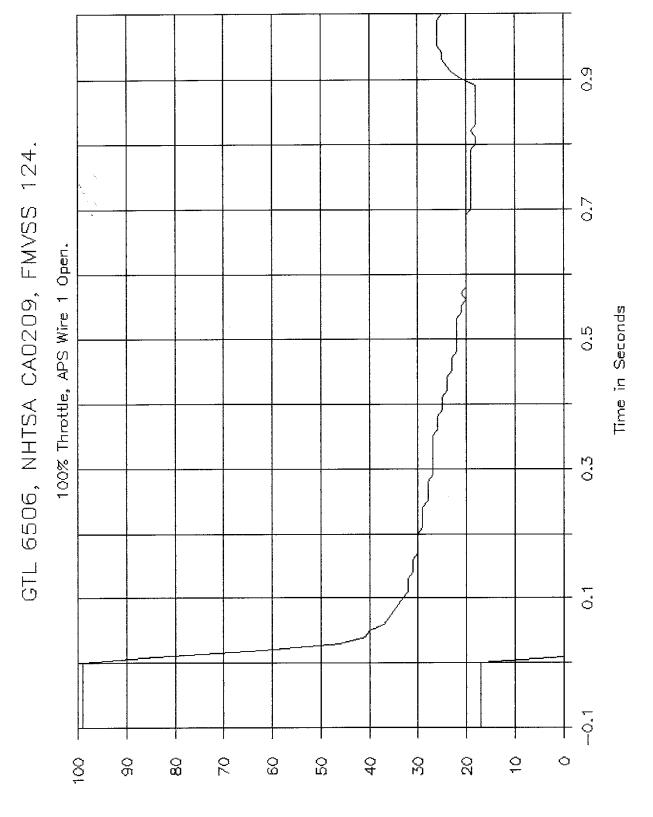
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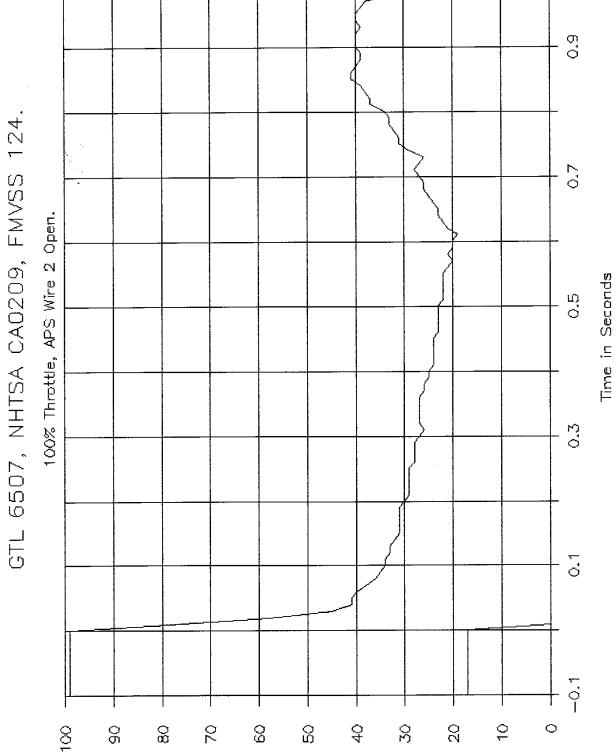
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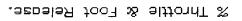


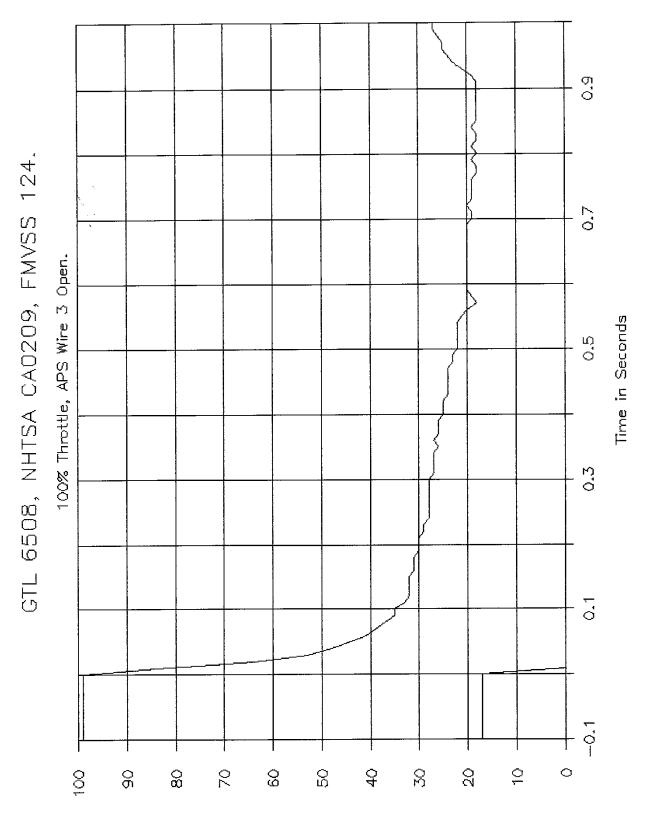


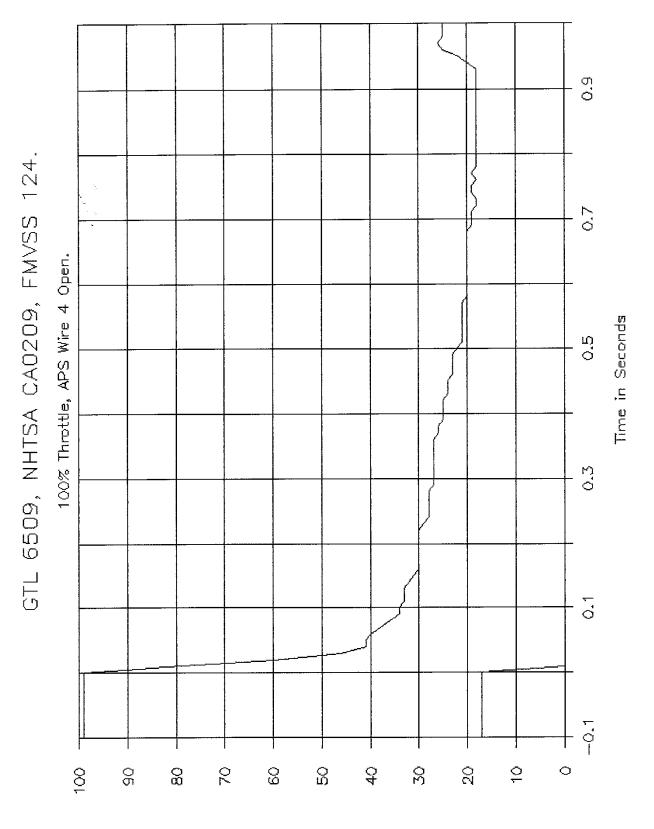


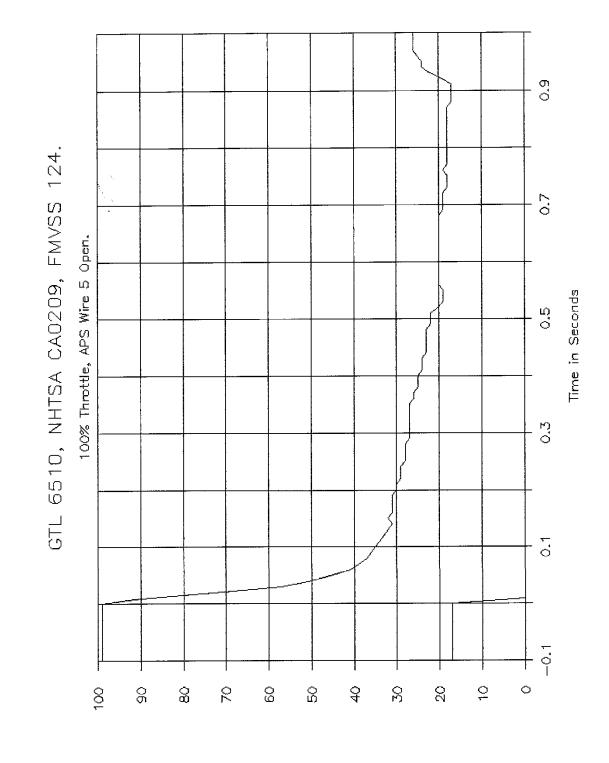


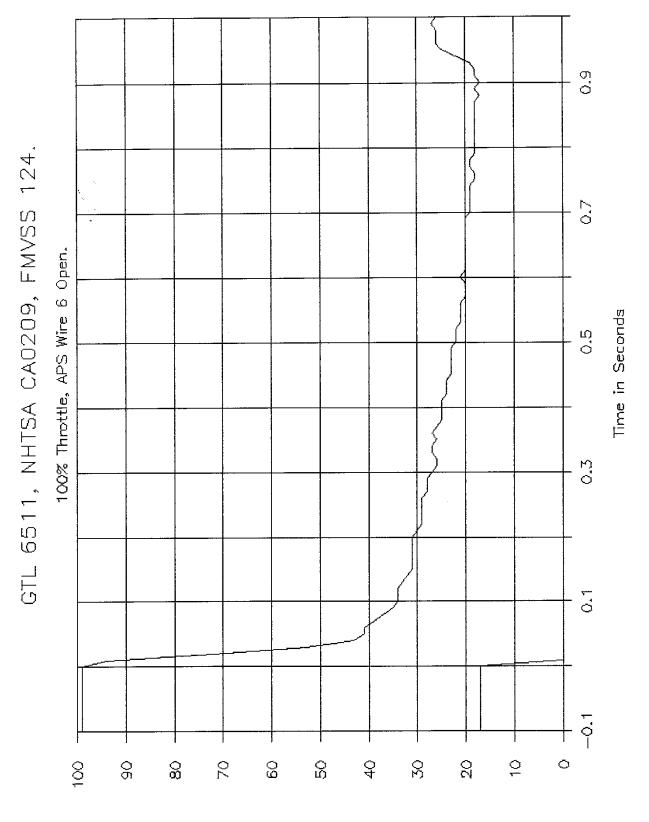


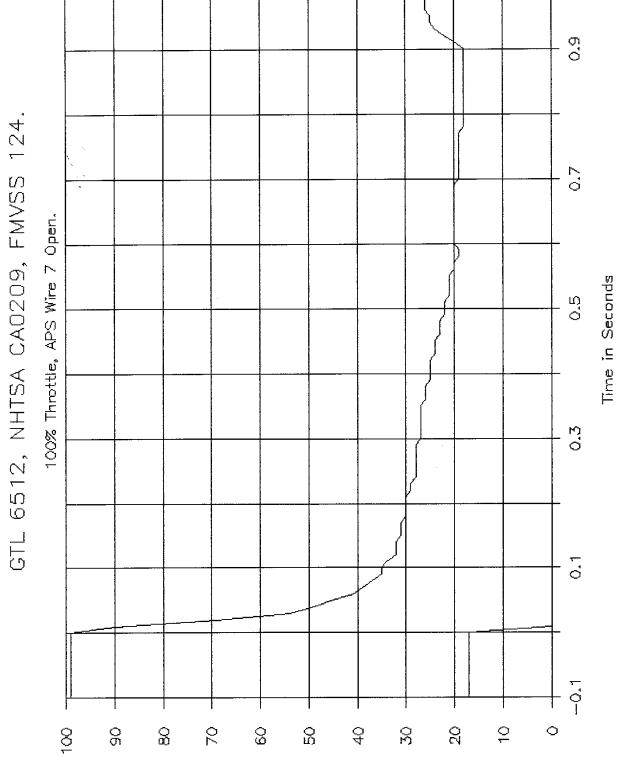






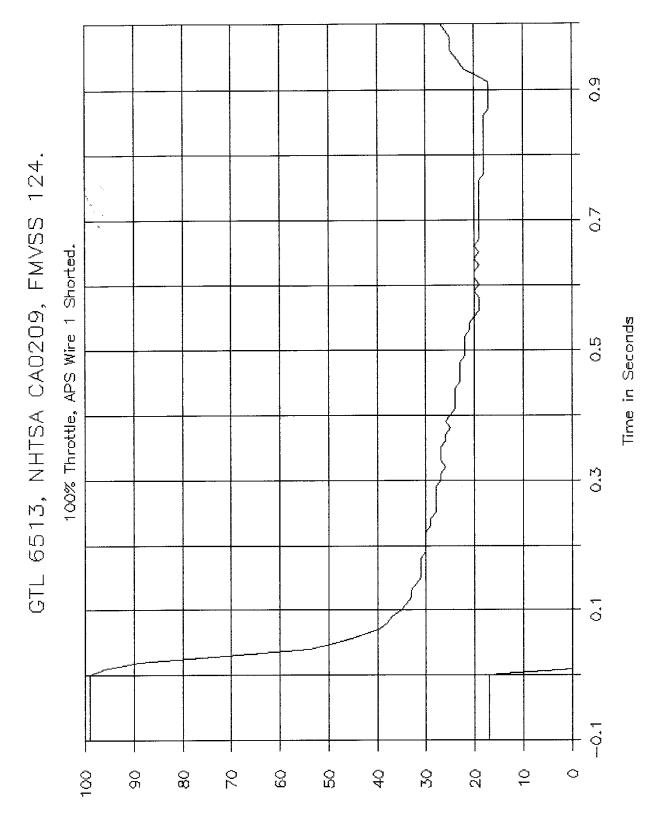


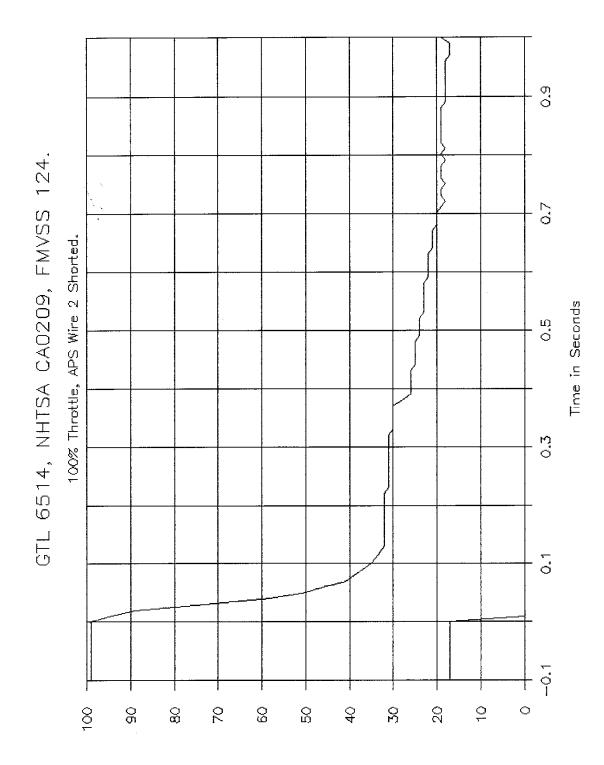


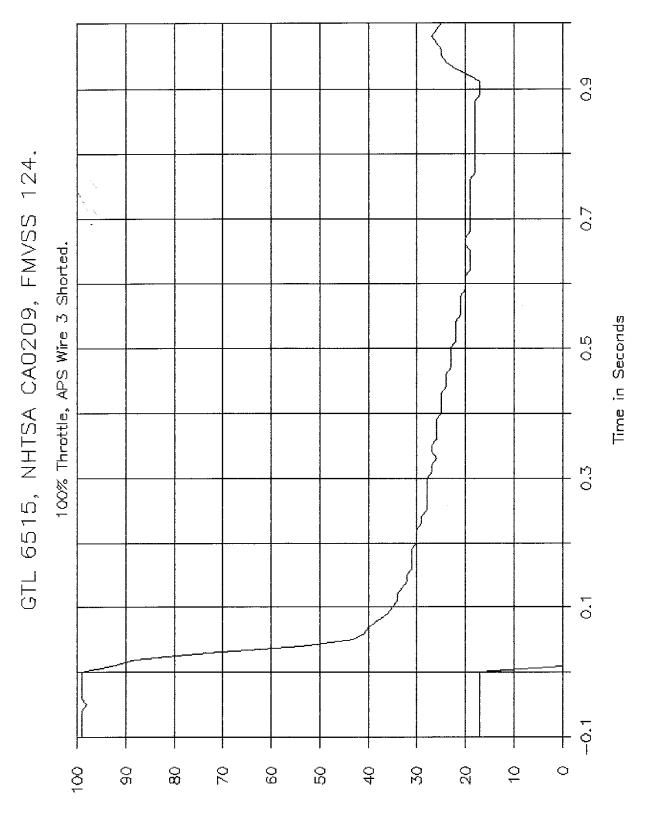


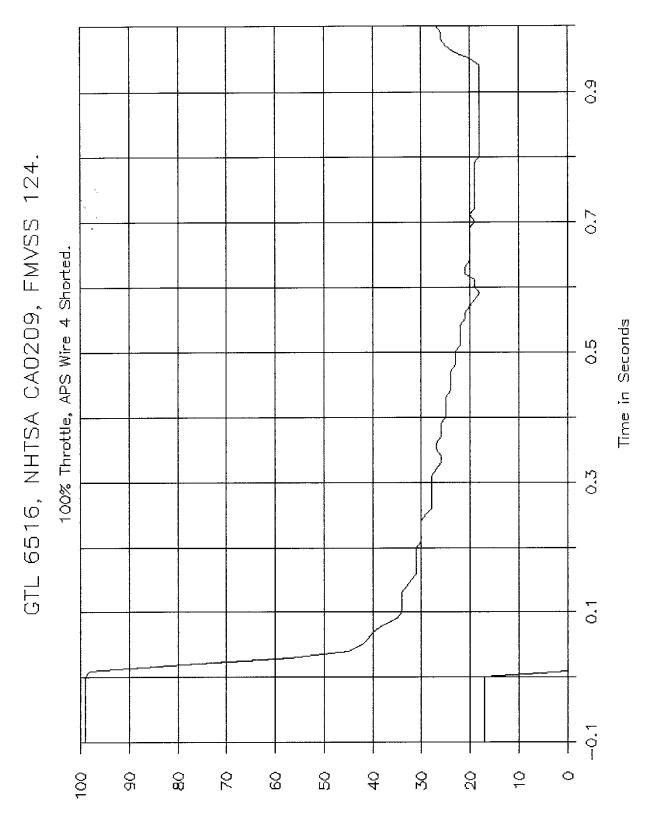
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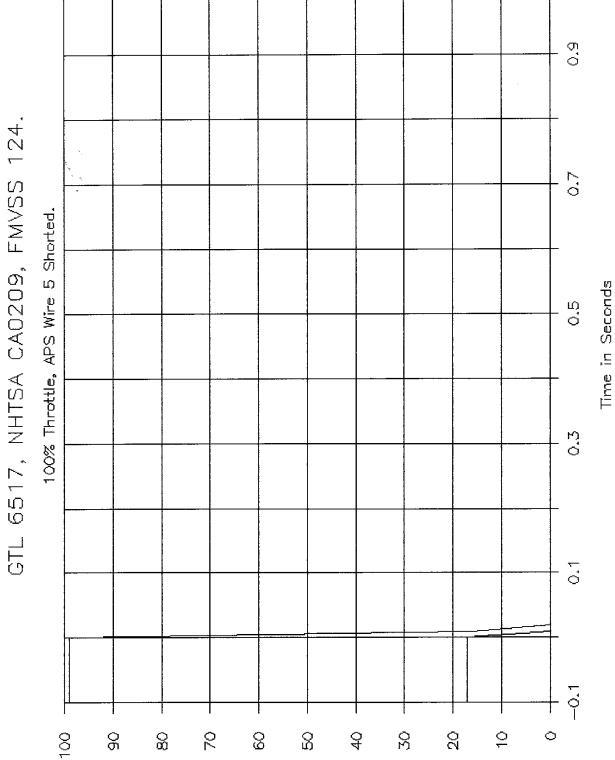
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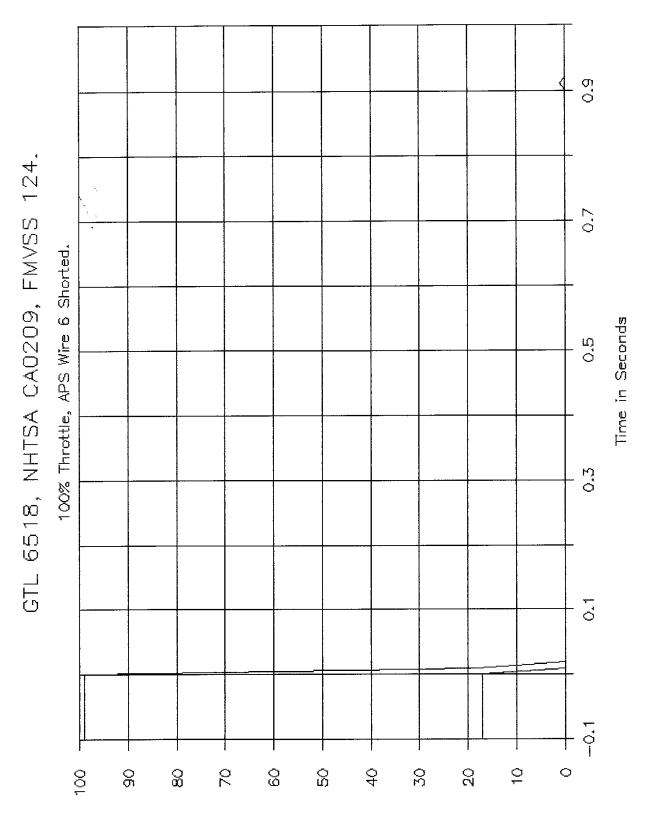


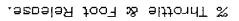


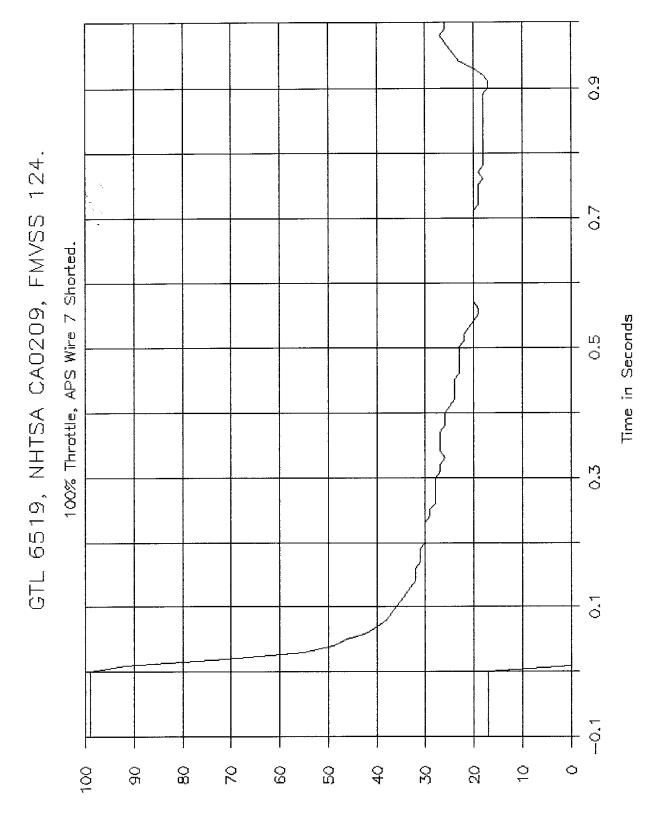


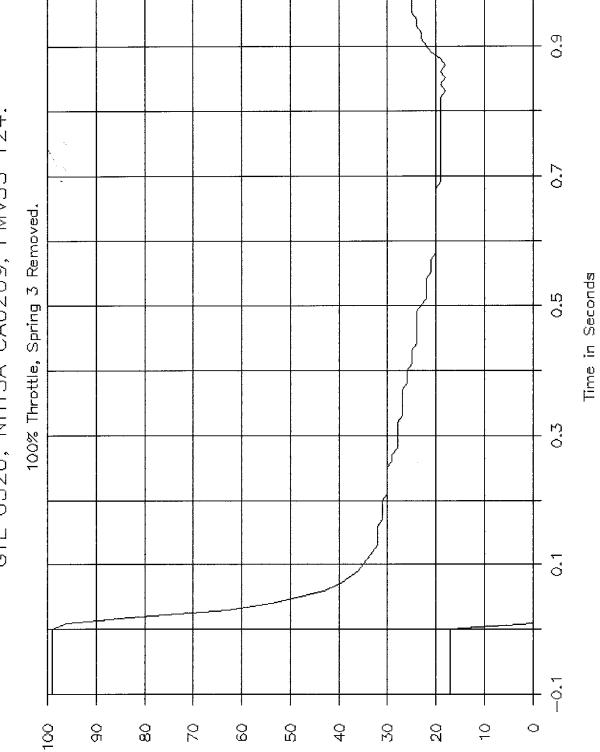


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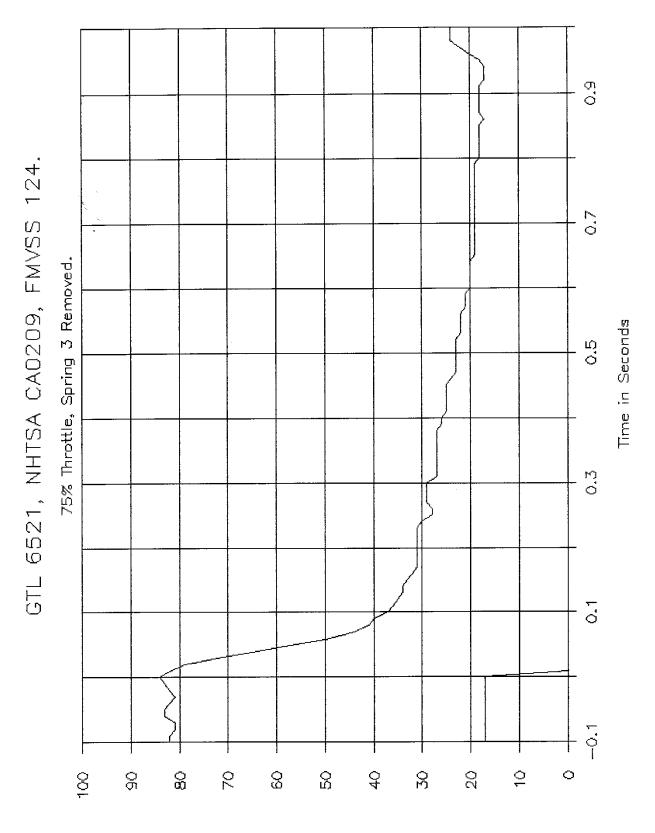


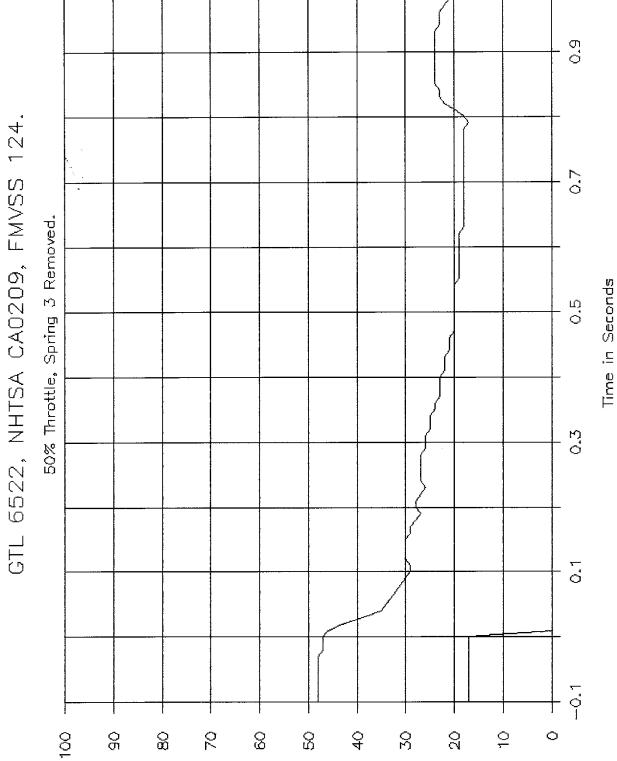


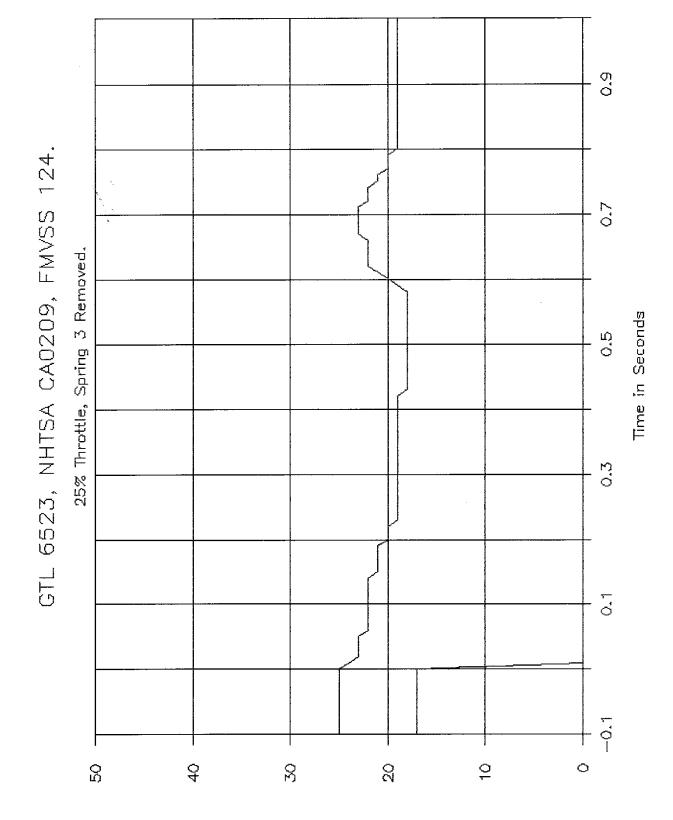


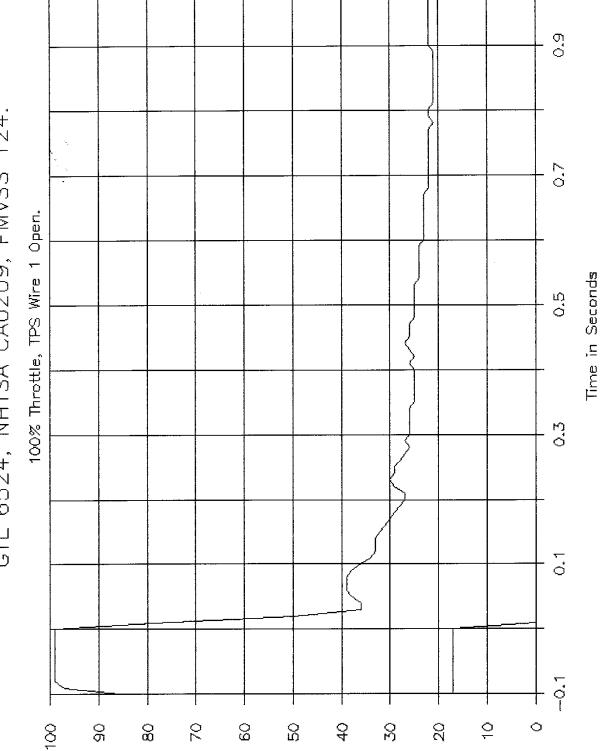


GTL 6520, NHTSA CA0209, FMVSS 124.





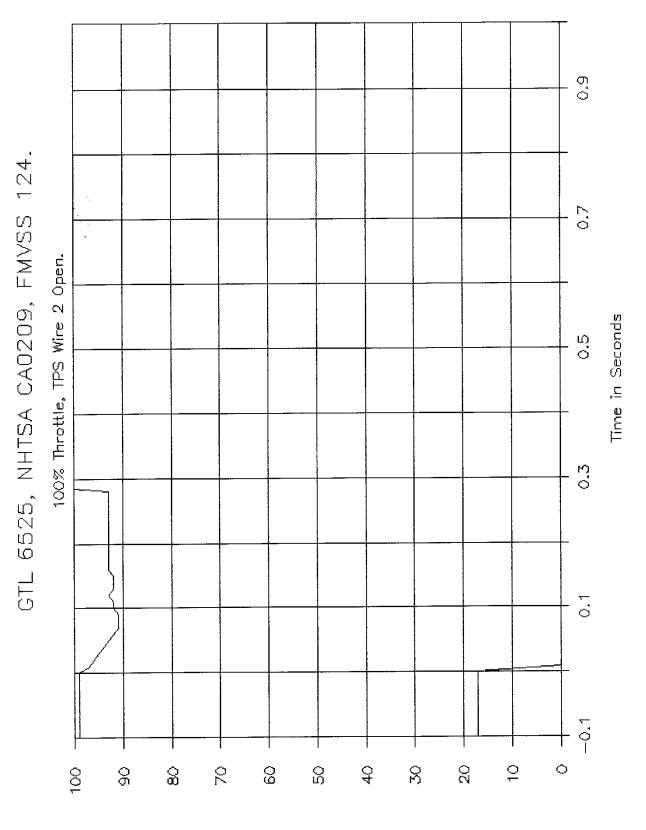


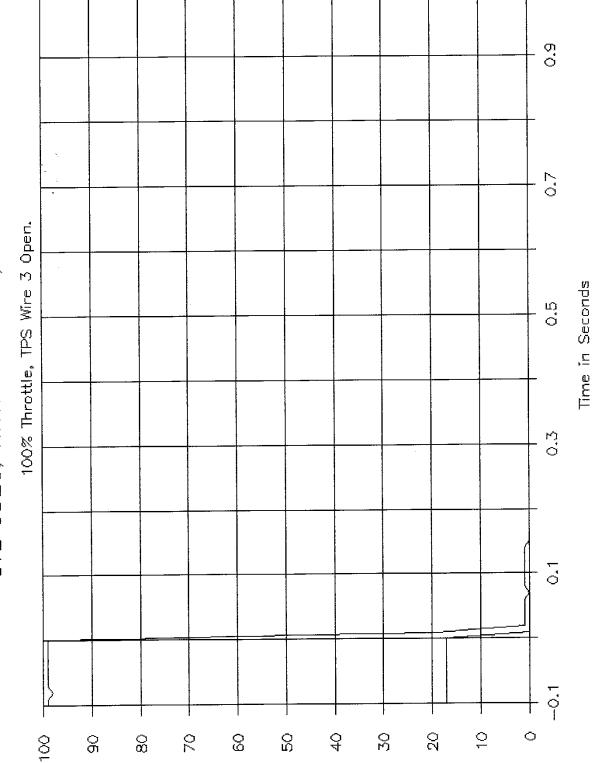


GTL 6524, NHTSA CA0209, FMVSS 124.

% Throttle & Foot Release.

58

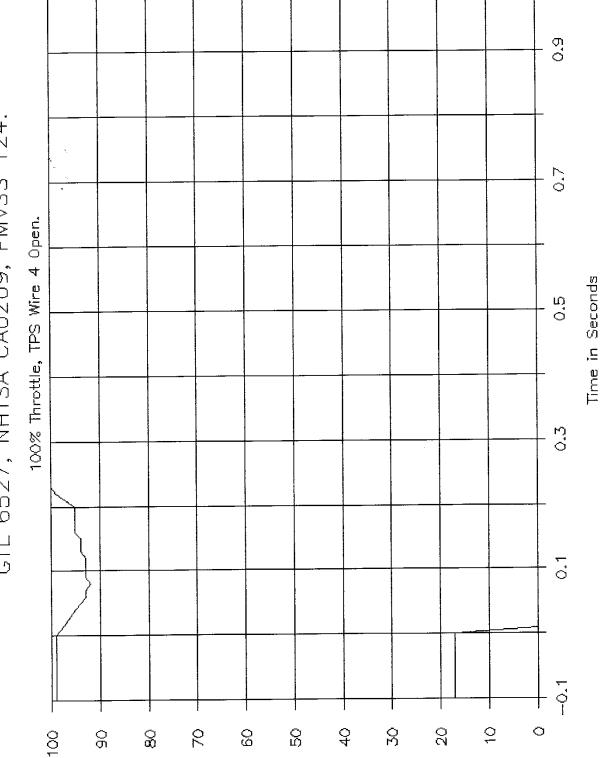




GTL 6526, NHTSA CA0209, FMVSS 124.

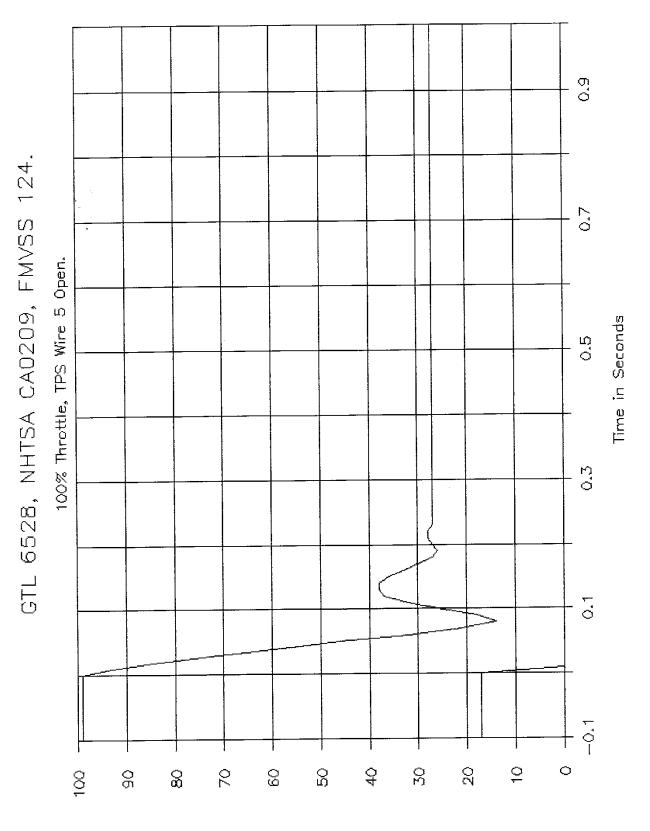
% Throttle & Foot Release.

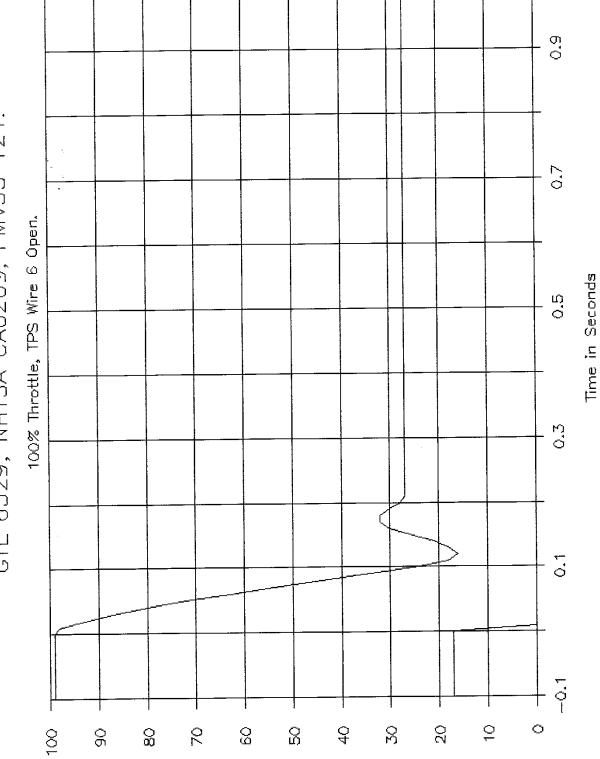
60



GTL 6527, NHTSA CA0209, FMVSS 124.

% Throttle & Foot Release.

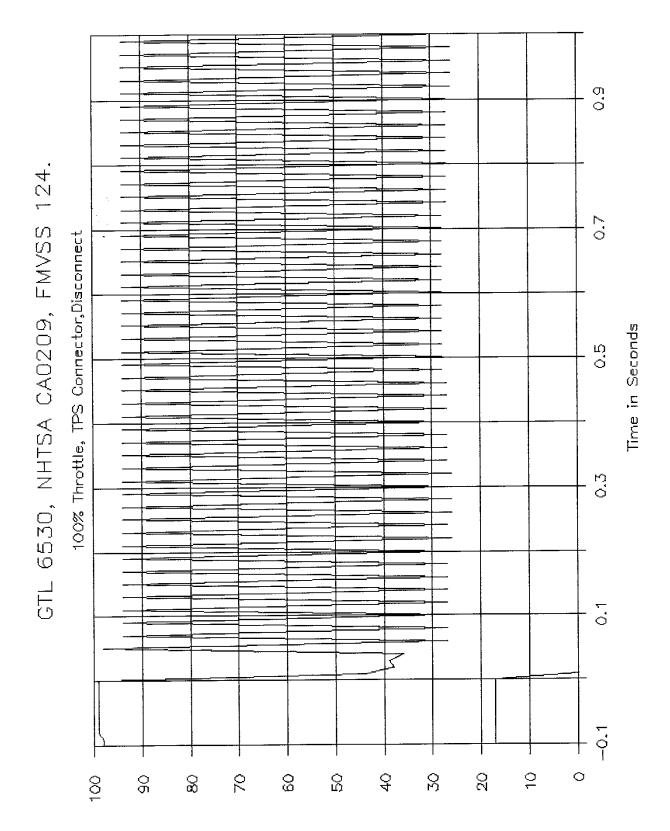


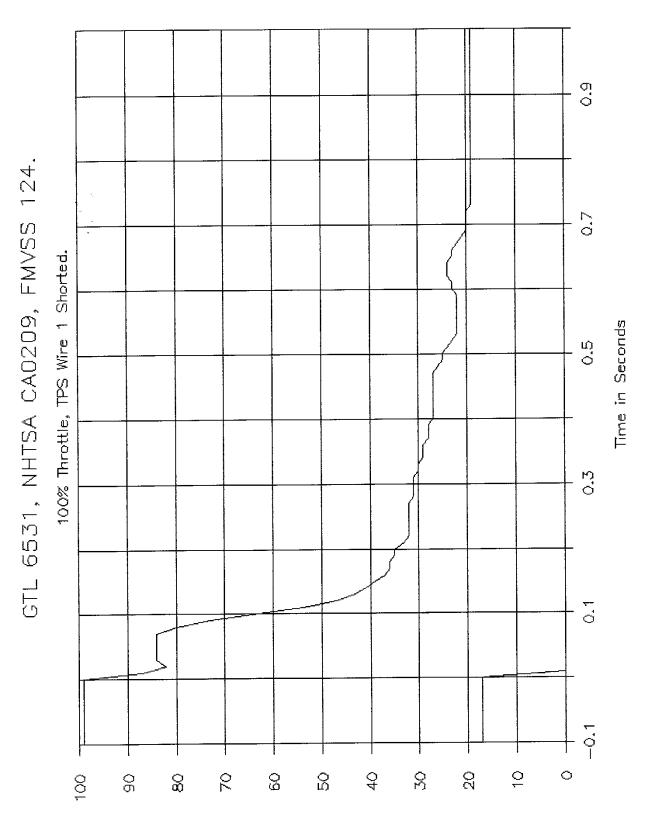


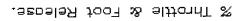
GTL 6529, NHTSA CA0209, FMVSS 124.

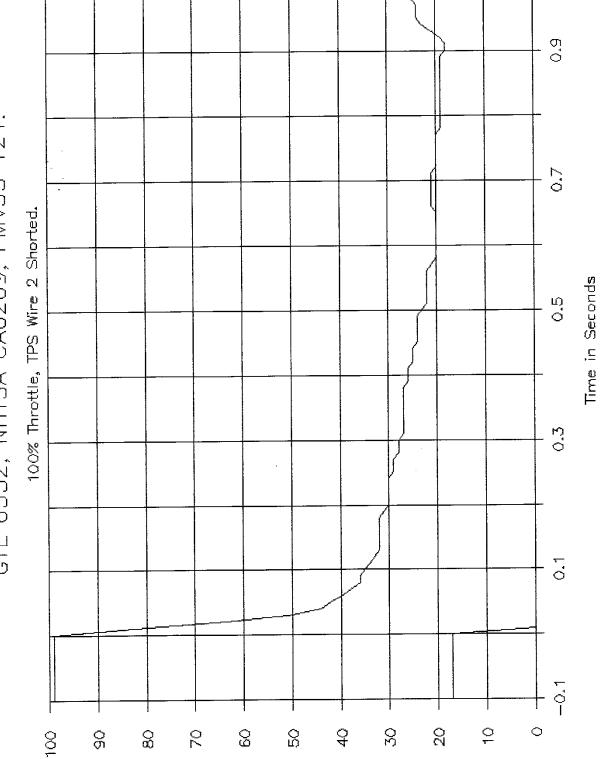
% Throttle & Foot Release.

63









GTL 6532, NHTSA CA0209, FMVSS 124.

% Throttle & Foot Release.

