REPORT NO. 118-KAR-09-001

# SAFETY COMPLIANCE TESTING FOR FMVSS 118

# Power-Operated Window, Partition, And Roof Panel Systems

2009 FORD EDGE 5-DOOR MPV

NHTSA NO. C90203

PREPARED BY: KARCO ENGINEERING, LLC. 9270 HOLLY ROAD ADELANTO, CALIFORNIA 92301



June 08, 2009

**Final Report** 

PREPARED FOR: U.S. DEPARTMENT OF TRANSPORTATION NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION ENFORCEMENT OFFICE OF VEHICLE SAFETY COMPLIANCE MAIL CODE: NVS-221 1200 NEW JERSEY AVE SE, ROOM W43-498 WASHINGTON, D.C. 20590 This final test report was prepared for the U.S. Department of Transportation, National Highway Traffic Safety Administration, under Contract DTNH22-06-C-00034.

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# **Technical Report Documentation Page**

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| 15. Supplementary Notes  |  |   |  |  |
| 16. Abstract   |  |   |  |  |
| Compliance tests were conducted on the Office of Vehicle Safety Compliance Te  | ne subject 2009 Ford Edge 5-Door M<br>st Procedure No. TP-118-06 for the d   | PV in accordance wit<br>etermination of FMVS  | h the specifications of the SS 118 compliance. |  |
| Test failures identified were as follows:  |  |   |  |  |
| None   |  |   |  |  |
| 17. Key Words  |  | 18. Distribution State  |  |  |
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# Section

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#### 1. PURPOSE OF COMPLIANCE TEST

Tests were conducted on a 2009 Ford Edge 5-Door MPV, manufactured by Ford Motor Company to determine compliance with FMVSS 118 "Power-Operated Window, Partition, and Roof Panel Systems". FMVSS 118 specifies requirements for power operated window, partition and roof panel systems to minimize the likelihood of death or injury from their accidental operation.

All tests were conducted based on the current National Highway Traffic Safety Administration (NHTSA), Office of Vehicle Safety Compliance (OVSC) Laboratory Procedures, TP-118-06, dated April 12, 2006, and corresponding KARCO Engineering test procedure KTP-118, dated March 23, 2009. Detailed procedures for receiving, inspecting, testing and reporting of test results are described in the test procedures and are not repeated in this report.

## 2. TEST PROCEDURE AND DATA SUMMARY

A 2009 Ford Edge 5-Door MPV was subjected to FMVSS 118 compliance testing. The tests were conducted at KARCO Engineering in Adelanto, California on June 08, 2009. FMVSS 118 Compliance testing was performed in the following sequence:

- Vehicle Receiving Photographs
- Test Vehicle Check-in
- Power Window, Partitions and Roof Panel Identification/Documentation
- Interior, Exterior and Remote Control Switch Identification/Documentation
- Pre-Test Operation of all Power Windows, Partitions and Roof Panels
- Photograph Vehicle Ignition Switch and Master and Individual Power Window, Partition and Roof Panel Switches
- Perform Ignition Switch off Test
- Perform Ignition Key Removed Test
- Perform Exterior Key Locking System Test
- Perform Remote Control System Test
- Perform Reversal System Test
- Perform Sphere Test

## DATA SUMMARY

| VEHICLE    |          |            |                   |  |
|------------|----------|------------|-------------------|--|
| YEAR       | 2009     | MAKE       | Ford              |  |
| MODEL      | Edge     | BODY STYLE | 5-Door MPV        |  |
| NHTSA NO.  | C90203   | VIN        | 2FMDK36C89BA34371 |  |
| TEST DATE: | 06/08/09 |            |                   |  |

#### SWITCH ACTUATION

| WINDOWS,         | INTERI       | EXTERIOR        |              |         |
|------------------|--------------|-----------------|--------------|---------|
| PARTITIONS,      | IGNITION KEY | IGNITION KEY    | IGNITION KEY | LOCKING |
| ROOF PANEL       | OFF          | REMOVED         | REMOVED      | SYSTEM  |
| SWITCHES         | (PASS/FAIL)  | (PASS/FAIL)     | DOOR OPEN    | (PASS / |
|                  |              |                 | (PASS/FAIL)  | FAIL)   |
|                  | MAST         | ER SWITCH PANEL |              | 1       |
| Left Front (LF)  | PASS         | PASS            | PASS         | N/A     |
| Right Front (RF) | PASS         | PASS            | PASS         | N/A     |
| Left Rear (LR)   | PASS         | PASS            | PASS         | N/A     |
| Right Rear (RR)  | PASS         | PASS            | PASS         | N/A     |
| Tail Gate (TG)   | N/A          | N/A             | N/A          | N/A     |
| Partition        | N/A          | N/A             | N/A          | N/A     |
| Roof Panel (RP)  | N/A          | N/A             | N/A          | N/A     |
|                  | INDI         | /IDUAL SWITCHES |              |         |
| Left Front (LF)  | PASS         | PASS            | PASS         | N/A     |
| Right Front (RF) | PASS         | PASS            | PASS         | N/A     |
| Left Rear (LR)   | PASS         | PASS            | PASS         | N/A     |
| Right Rear(RR)   | PASS         | PASS            | PASS         | N/A     |
| Tail Gate (TG)   | N/A          | N/A             | N/A          | N/A     |
| Partition (P)    | N/A          | N/A             | N/A          | N/A     |
| Roof Panel (RP)  | N/A          | N/A             | N/A          | N/A     |

**REMARKS**: The master switch control panel is located on the driver's side door panel and includes the individual left front window switch. Vehicle passed as soon as ignition key "off" test was performed.

# DATA SUMMARY...(CONTINUED)

# **REMOTE ACTUATION DEVICE**

| VEHICLE ORIENTATION REMOTE<br>ACTUATION DEVICE | NON-LINE OF SIGHT<br>REMOTE (METERS) | LINE OF SIGHT REMOTE<br>(METERS) |
|--|--------------------------------------|----------------------------------|
| FRONT  | N/A                                  | N/A                              |
| DRIVER SIDE                                    | N/A                                  | N/A                              |
| PASSENGER SIDE                                 | N/A                                  | N/A                              |
| REAR   | N/A                                  | N/A                              |

#### WPRP OBSTRUCTION FORCE REVERSAL

| WINDOW, PARTITION, ROOF<br>PANEL | FORCE TO REVERSE<br>(NEWTONS) | DISTANCE WINDOW,<br>PARTITION, OR ROOF<br>PANEL OPENED ON<br>REVERSAL (mm) |
|----------------------------------|-------------------------------|--|
| LEFT FRONT (LF)                  | See Data Sheet 8              | See Data Sheet 8   |
| RIGHT FRONT (RF)                 | N/A                           | N/A  |
| LEFT REAR (LR)                   | N/A                           | N/A  |
| RIGHT REAR (RR)                  | N/A                           | N/A  |
| PARTITION (P)                    | N/A                           | N/A  |
| ROOF PANEL (RP)                  | N/A                           | N/A  |
| TAIL GATE (TG)                   | N/A                           | N/A  |

#### SPHERE TEST

| WINDOW, PARTITION, ROOF<br>PANEL | MASTER SWITCH    | INDIVIDUAL SWITCH | PASS / FAIL |
|----------------------------------|------------------|-------------------|-------------|
| LEFT FRONT (LF)                  | See Data Sheet 9 | See Data Sheet 9  | PASS        |
| RIGHT FRONT (RF)                 | See Data Sheet 9 | See Data Sheet 9  | PASS        |
| LEFT REAR (LR)                   | See Data Sheet 9 | See Data Sheet 9  | PASS        |
| RIGHT REAR (RR)                  | See Data Sheet 9 | See Data Sheet 9  | PASS        |
| PARTITION (P)                    | N/A              | N/A               | N/A         |
| ROOF PANEL (RP)                  | N/A              | N/A               | N/A         |
| TAIL GATE (TG)                   | N/A              | N/A               | N/A         |

# REMARKS: None

The subject 2009 Ford Edge 5-Door MPV appeared to meet the requirements of FMVSS 118.

# 3. TEST DATA

## DATA SHEET NO. 1 VEHICLE IDENTIFICATION

| VEHICLE    |          |            |                   |  |
|------------|----------|------------|-------------------|--|
| YEAR       | 2009     | MAKE       | Ford              |  |
| MODEL      | Edge     | BODY STYLE | 5-Door MPV        |  |
| NHTSA NO.  | C90203   | VIN        | 2FMDK36C89BA34371 |  |
| TEST DATE: | 06/08/09 |            |                   |  |

#### Identify Vehicle equipped WPRP and WPRP controls

|                         | LEFT<br>FRONT | LEFT<br>REAR | RIGHT<br>FRONT | RIGHT<br>REAR | TAIL<br>GATE | PARTITION | ROOF<br>PANEL |
|-------------------------|---------------|--------------|----------------|---------------|--------------|-----------|---------------|
| Power Windows           | Х             | Х            | Х              | Х             | N/A          | N/A       | N/A           |
| Interior Switches       | Х             | Х            | Х              | Х             | N/A          | N/A       | N/A           |
| Master Control<br>Panel | Х             | Х            | Х              | Х             | N/A          | N/A       | N/A           |
| Exterior Switches       | N/A           | N/A          | N/A            | N/A           | N/A          | N/A       | N/A           |
| Remote Controller       | N/A           | N/A          | N/A            | N/A           | N/A          | N/A       | N/A           |
| Auto-Reverse            | Х             | N/A          | N/A            | N/A           | N/A          | N/A       | N/A           |

Master Control Panel Location: Driver Side Door Panel

Remote Control: None

Window Switch Design: <u>Master Control Switches – Flush Mounted Rocker Switch push</u> <u>down to open, pull up to close.</u> <u>Individual Window Switches – Flush Mounted Rocker Switch</u> push down to open, pull up to close.

Exterior Control Switch: None

Sunroof: <u>None</u>

**REMARKS:** Master control panel switch is located in the driver side door panel. Individual switches are located on the door panel for each door. On this vehicle the reversal feature is not required because the windows appear to meet the operational requirements of FMVSS 118 paragraph S.4.

| RECORDED BY: | MATTHEW S. HUBBARD | DATE: | 06/08/09 |
|--------------|--------------------|-------|----------|
| APPROVED BY: | MICHAEL L. DUNLAP  | DATE: | 06/08/09 |

### DATA SHEET NO. 2 IGNITION KEY OFF TEST

| VEHICLE    |          |            |                   |  |
|------------|----------|------------|-------------------|--|
| YEAR       | 2009     | MAKE       | Ford              |  |
| MODEL      | Edge     | BODY STYLE | 5-Door MPV        |  |
| NHTSA NO.  | C90203   | VIN        | 2FMDK36C89BA34371 |  |
| TEST DATE: | 06/08/09 |            |                   |  |

|   | Pre-Test Check: Window, Partition, Roof Panel Systems YES X NO I operate with Ignition Switch in "ON" Position |             |             |         |         |          |      |  |
|---|--|-------------|-------------|---------|---------|----------|------|--|
| Pre-Test Check: Wind operate with Ignition S  | ow, Partitio   | n, Roof Pai | nel Systems | YES     | Х       | NO       | N/A  |  |
| WINDOW  | DOORS  | CLOSED      | LEFT DO     | OR OPEN | RIGHT D | OOR OPEI |      |  |
| SWITCHES  | INOP.  | OPER.       | INOP.       | OPER.   | INOP.   | OPER.    | FAIL |  |
|   |  |             | MASTER      |         | •       |          |      |  |
| Left Front (LF)   | N/A  | Х           | x           | N/A     | Х       | N/A      | PASS |  |
| Right Front (RF)  | N/A  | Х           | x           | N/A     | Х       | N/A      | PASS |  |
| Left Rear (LR)  | N/A  | Х           | Х           | N/A     | Х       | N/A      | PASS |  |
| Right Rear (RR)   | N/A  | Х           | Х           | N/A     | Х       | N/A      | PASS |  |
| Tail Gate (TG)  | N/A  | N/A         | N/A         | N/A     | N/A     | N/A      | N/A  |  |
| Partition (P)   | N/A  | N/A         | N/A         | N/A     | N/A     | N/A      | N/A  |  |
| Roof Panel (RP)   | N/A  | N/A         | N/A         | N/A     | N/A     | N/A      | N/A  |  |
|   |  | IN          | DIVIDUAL    |         |         | ÷        |      |  |
| Left Front (LF)   | N/A  | Х           | Х           | N/A     | Х       | N/A      | PASS |  |
| Right Front (RF)  | N/A  | Х           | Х           | N/A     | Х       | N/A      | PASS |  |
| Left Rear (LR)  | N/A  | Х           | Х           | N/A     | X       | N/A      | PASS |  |
| Right Rear (RR)   | N/A  | Х           | Х           | N/A     | X       | N/A      | PASS |  |
| Tail Gate (TG)  | N/A  | N/A         | N/A         | N/A     | N/A     | N/A      | N/A  |  |
| Partition (P)   | N/A  | N/A         | N/A         | N/A     | N/A     | N/A      | N/A  |  |
| Roof Panel (RP)   | N/A  | N/A         | N/A         | N/A     | N/A     | N/A      | N/A  |  |
| <b>REMARKS</b> : The master left front switch is the same as the individual left front switch. Test was performed with key in the "Lock" position. For the pre-test check in the "Accessory" position the key was moved from the "Lock" position to the "Accessory" position without evelope the "On" position or starting the engine Vehicle passed as seen as |  |             |             |         |         |          |      |  |

 cycling through the "On" position or starting the engine. Vehicle passed as soon as ignition "off" test was performed.

 RECORDED BY:
 MATTHEW S. HUBBARD
 DATE:
 06/08/09

APPROVED BY: MICHAEL L. DUNLAP DATE: 06/08/09

## DATA SHEET NO. 3 IGNITION KEY REMOVED TEST

| VEHICLE    |          |            |                   |  |
|------------|----------|------------|-------------------|--|
| YEAR       | 2009     | MAKE       | Ford              |  |
| MODEL      | Edge     | BODY STYLE | 5-Door MPV        |  |
| NHTSA NO.  | C90203   | VIN        | 2FMDK36C89BA34371 |  |
| TEST DATE: | 06/08/09 |            |                   |  |

|                    | DOORS  | DOORS CLOSED |           | OR OPEN | RIGHT DO |       | PASS/ |
|--------------------|--------|--------------|-----------|---------|----------|-------|-------|
| WINDOW<br>SWITCHES | Doorto | OLOOLD       |           |         |          |       |       |
| OWNONED            | INOP.  | OPER.        | INOP.     | OPER.   | INOP.    | OPER. | FAIL  |
|                    |        |              | MASTER    |         |          |       |       |
| Left Front (LF)    | N/A    | Х            | Х         | N/A     | Х        | N/A   | PASS  |
| Right Front (RF)   | N/A    | X            | X         | N/A     | Х        | N/A   | PASS  |
| Left Rear (LR)     | N/A    | Х            | Х         | N/A     | Х        | N/A   | PASS  |
| Right Rear (RR)    | N/A    | Х            | Х         | N/A     | Х        | N/A   | PASS  |
| Tail Gate (TG)     | N/A    | N/A          | N/A       | N/A     | N/A      | N/A   | N/A   |
| Partition (P)      | N/A    | N/A          | N/A       | N/A     | N/A      | N/A   | N/A   |
| Roof Panel (RP)    | N/A    | N/A          | N/A       | N/A     | N/A      | N/A   | N/A   |
|                    |        |              | NDIVIDUAL | -       |          |       |       |
| Left Front (LF)    | N/A    | Х            | Х         | N/A     | Х        | N/A   | PASS  |
| Right Front (RF)   | N/A    | Х            | Х         | N/A     | Х        | N/A   | PASS  |
| Left Rear (LR)     | N/A    | X            | Х         | N/A     | Х        | N/A   | PASS  |
| Right Rear (RR)    | N/A    | Х            | Х         | N/A     | Х        | N/A   | PASS  |
| Tail Gate (TG)     | N/A    | N/A          | N/A       | N/A     | N/A      | N/A   | N/A   |
| Partition (P)      | N/A    | N/A          | N/A       | N/A     | N/A      | N/A   | N/A   |
| Roof Panel (RP)    | N/A    | N/A          | N/A       | N/A     | N/A      | N/A   | N/A   |

**REMARKS:** The master left front switch is the same as the individual left front switch. Vehicle passed as soon as ignition key "off" test was performed.

| RECORDED BY: | MATTHEW S. HUBBARD | DATE: | 06/08/09 |
|--------------|--------------------|-------|----------|
| APPROVED BY: | MICHAEL L. DUNLAP  | DATE: | 06/08/09 |

### DATA SHEET NO. 4 EXTERIOR KEY LOCKING SYSTEM

|            | VEHICLE  |            |                   |  |  |
|------------|----------|------------|-------------------|--|--|
| YEAR       | 2009     | MAKE       | Ford              |  |  |
| MODEL      | Edge     | BODY STYLE | 5-Door MPV        |  |  |
| NHTSA NO.  | C90203   | VIN        | 2FMDK36C89BA34371 |  |  |
| TEST DATE: | 06/08/09 |            |                   |  |  |

| EXTERIOR LOCKING CONTROL SWITCH TEST  |     |     |    |   |
|---|-----|-----|----|---|
| Can Any WPRP Be Operated by Directly Using A Key in an<br>Exterior Locking Control Switch?YesN/ANoX |     |     |    | X |
| If Yes: Is Continuous Activation of the Switch Required   | Yes | N/A | No | Х |

# IDENTIFY WINDOW, PARTITION AND ROOF PANEL POSITIONS WHICH ARE OPERABLE WITH EXTERIOR KEY.

| LOCATION         | OPERABLE W/KEY |     | CONTINUOUS ACTION |     | PASS / FAIL |
|------------------|----------------|-----|-------------------|-----|-------------|
| LOCATION         | YES            | NO  | YES               | NO  |             |
| LEFT FRONT (LF)  | N/A            | N/A | N/A               | N/A | N/A         |
| RIGHT FRONT (RF) | N/A            | N/A | N/A               | N/A | N/A         |
| LEFT REAR (LR)   | N/A            | N/A | N/A               | N/A | N/A         |
| RIGHT REAR (RR)  | N/A            | N/A | N/A               | N/A | N/A         |
| PARTITION (P)    | N/A            | N/A | N/A               | N/A | N/A         |
| ROOF PANEL (RP)  | N/A            | N/A | N/A               | N/A | N/A         |
| TAIL GATE (TG)   | N/A            | N/A | N/A               | N/A | N/A         |

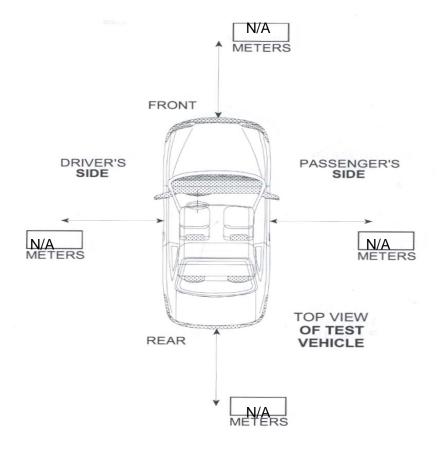
**REMARKS:** Vehicle is not equipped with an exterior key locking system capable of opening windows.

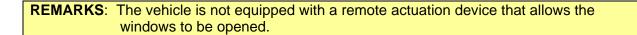
| RECORDED BY: | MATTHEW S. HUBBARD | DATE: | 06/08/09 |
|--------------|--------------------|-------|----------|
| APPROVED BY: | MICHAEL L. DUNLAP  | DATE: | 06/08/09 |

#### DATA SHEET NO. 5 MAXIMUM OPERATING RANGE FOR LINE-OF-SIGHT REMOTE

| VEHICLE    |          |            |                   |  |
|------------|----------|------------|-------------------|--|
| YEAR       | 2009     | MAKE       | Ford              |  |
| MODEL      | Edge     | BODY STYLE | 5-Door MPV        |  |
| NHTSA NO.  | C90203   | VIN        | 2FMDK36C89BA34371 |  |
| TEST DATE: | 06/08/09 |            |                   |  |

If range of operation exceeds 11 meters in any of the below measured directions, the window, partition, and roof panel must meet the reversing requirements of FMVSS 118. Continuous activation of remote device is required to close windows, partition and roof panel YES () NO ().



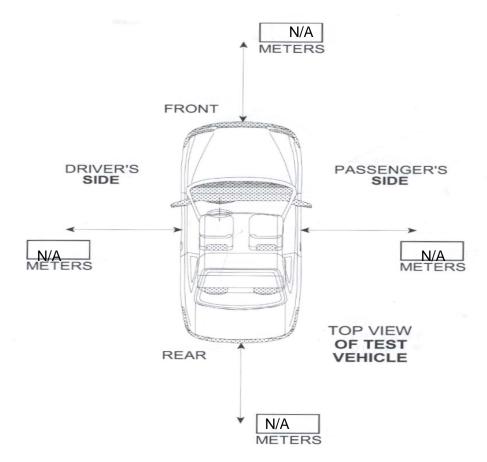


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| APPROVED BY: | MICHAEL L. DUNLAP  | DATE: | 06/08/09 |

#### DATA SHEET NO. 6 MAXIMUM OPERATING RANGE FOR NON-LINE-OF-SIGHT REMOTE

|            | VEHICLE  |            |                   |  |  |
|------------|----------|------------|-------------------|--|--|
| YEAR       | 2009     | MAKE       | Ford              |  |  |
| MODEL      | Edge     | BODY STYLE | 5-Door MPV        |  |  |
| NHTSA NO.  | C90203   | VIN        | 2FMDK36C89BA34371 |  |  |
| TEST DATE: | 06/08/09 |            |                   |  |  |

If range of operation exceeds 6 meters in any of the below measured directions, the window, partition, and roof panel must meet the reversing requirements of FMVSS 118. Continuous activation of remote device is required to close windows, partition and roof panel YES () NO ().



**REMARKS**: The vehicle is not equipped with a remote actuation device that allows the windows to be opened.

| RECORDED BY: | MATTHEW S. HUBBARD | DATE: | 06/08/09 |
|--------------|--------------------|-------|----------|
| APPROVED BY: | MICHAEL L. DUNLAP  | DATE: | 06/08/09 |

### DATA SHEET NO. 7 AUTO REVERSAL

|            | VEHICLE  |            |                   |  |  |
|------------|----------|------------|-------------------|--|--|
| YEAR       | 2009     | MAKE       | Ford              |  |  |
| MODEL      | Edge     | BODY STYLE | 5-Door MPV        |  |  |
| NHTSA NO.  | C90203   | VIN        | 2FMDK36C89BA34371 |  |  |
| TEST DATE: | 06/08/09 |            |                   |  |  |

# IDENTIFY WINDOW, PARTITION AND ROOF PANEL POSITIONS WHICH ARE EQUIPPED WITH AUTO REVERSAL.

| Is vehicle equipped with Auto Reversal | YES | Х | NO | N/A |
|--|-----|---|----|-----|
|  |     |   |    |     |

| SWITCHES EQUIPPED WITH<br>AUTO REVERSAL | MASTER           | INDIVIDUAL       |
|---|------------------|------------------|
| LEFT FRONT (LF)                         | See Data Sheet 8 | See Data Sheet 8 |
| RIGHT FRONT (RF)                        | N/A              | N/A              |
| LEFT REAR (LR)                          | N/A              | N/A              |
| RIGHT REAR (RR)                         | N/A              | N/A              |
| PARTITION (P)                           | N/A              | N/A              |
| ROOF PANEL (RP)                         | N/A              | N/A              |
| TAIL GATE (TG)                          | N/A              | N/A              |

**REMARKS**: The master switch is the same as the individual switch for the left front window. The vehicle passed as soon as ignition key "off" was performed. The reversal feature is not required because the window appears to meet the operational requirements of FMVSS 118 paragraph S.4.

| RECORDED BY: | MATTHEW S. HUBBARD | DATE: | 06/08/09 |
|--------------|--------------------|-------|----------|
| APPROVED BY: | MICHAEL L. DUNLAP  | DATE: | 06/08/09 |

### DATA SHEET NO. 8 AUTO REVERSAL

| VEHICLE    |          |            |                   |
|------------|----------|------------|-------------------|
| YEAR       | 2009     | MAKE       | Ford              |
| MODEL      | Edge     | BODY STYLE | 5-Door MPV        |
| NHTSA NO.  | C90203   | VIN        | 2FMDK36C89BA34371 |
| TEST DATE: | 06/08/09 |            |                   |

Distance window is open from top seam to start position.

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#### WPRP OBSTRUCTION FORCE REVERSAL

| LEADING EDGE LEFT FRONT<br>WINDOW | FORCE TO REVERSE<br>(NEWTONS) | DISTANCE WINDOW,<br>PARTITION, OR ROOF PANEL<br>OPENED ON REVERSAL (mm) |
|-----------------------------------|-------------------------------|---|
| 5mm semi rigid rod                | 69.0                          | 206.6   |
| 25mm semi rigid rod               | 95.5                          | 183.1   |
| 50mm semi rigid rod               | 59.2                          | 154.5   |
| 100mm semi rigid rod              | 60.3                          | 124.5   |
| 200mm semi rigid rod              | 82.5                          | 49.7  |

#### WPRP OBSTRUCTION FORCE REVERSAL

| REAR EDGE LEFT FRONT<br>WINDOW | FORCE TO REVERSE<br>(NEWTONS) | DISTANCE WINDOW,<br>PARTITION, OR ROOF PANEL<br>OPENED ON REVERSAL (mm) |
|--------------------------------|-------------------------------|---|
| 5mm semi rigid rod             | 66.8                          | 209.2   |
| 25mm semi rigid rod            | 50.1                          | 186.4   |
| 50mm semi rigid rod            | 50.4                          | 147.5   |
| 100mm semi rigid rod           | 74.5                          | 136.7   |
| 200mm semi rigid rod           | 49.7                          | 55.6  |

**REMARKS**: The master switch is the same as the individual switch for the left front window. The vehicle passed as soon as ignition key "off" was performed. The reversal feature is not required because the window appears to meet the operational requirements of FMVSS 118 paragraph S.4.

| RECORDED BY: | MATTHEW S. HUBBARD | DATE: | 06/08/09 |
|--------------|--------------------|-------|----------|
| APPROVED BY: | MICHAEL L. DUNLAP  | DATE: | 06/08/09 |

## DATA SHEET NO. 9 SPHERE TEST

|            | VEHICLE  |            |                   |  |
|------------|----------|------------|-------------------|--|
| YEAR       | 2009     | MAKE       | Ford              |  |
| MODEL      | Edge     | BODY STYLE | 5-Door MPV        |  |
| NHTSA NO.  | C90203   | VIN        | 2FMDK36C89BA34371 |  |
| TEST DATE: | 06/08/09 |            |                   |  |

#### SPHERE TEST CONDUCTED ON MASTER SWITCH CONTROL PANEL

| WINDOW           | FORCE APPLIED TO<br>ACTIVATE SWITCH<br>(NEWTONS) | SWITCH<br>ACTIVATED<br>(YES / NO) | PASS / FAIL |
|------------------|--|-----------------------------------|-------------|
| LEFT FRONT (LF)  | 142.9  | NO                                | PASS        |
| RIGHT FRONT (RF) | 142.3  | NO                                | PASS        |
| LEFT REAR (LR)   | 146.4  | NO                                | PASS        |
| RIGHT REAR (RR)  | 144.0  | NO                                | PASS        |
| PARTITION (P)    | N/A  | N/A                               | N/A         |
| ROOF PANEL (RP)  | N/A  | N/A                               | N/A         |
| TAIL GATE (TG)   | N/A  | N/A                               | N/A         |

#### SPHERE TEST CONDUCTED ON INDIVIDUAL SWITCH

| WINDOW           | FORCE APPLIED TO<br>ACTIVATE SWITCH<br>(NEWTONS) | SWITCH<br>ACTIVATED<br>(YES / NO) | PASS / FAIL |
|------------------|--|-----------------------------------|-------------|
| LEFT FRONT (LF)  | 142.9  | NO                                | PASS        |
| RIGHT FRONT (RF) | 141.0  | NO                                | PASS        |
| LEFT REAR (LR)   | 137.6  | NO                                | PASS        |
| RIGHT REAR (RR)  | 150.6  | NO                                | PASS        |
| PARTITION (P)    | N/A  | N/A                               | N/A         |
| ROOF PANEL (RP)  | N/A  | N/A                               | N/A         |
| TAIL GATE (TG)   | N/A  | N/A                               | N/A         |

**REMARKS**: The master switch is the same as the individual switch for the left front window.

| RECORDED BY: | MATTHEW S. HUBBARD | DATE: | 06/08/09 |
|--------------|--------------------|-------|----------|
| APPROVED BY: | MICHAEL L. DUNLAP  | DATE: | 06/08/09 |

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118-KAR-09-001











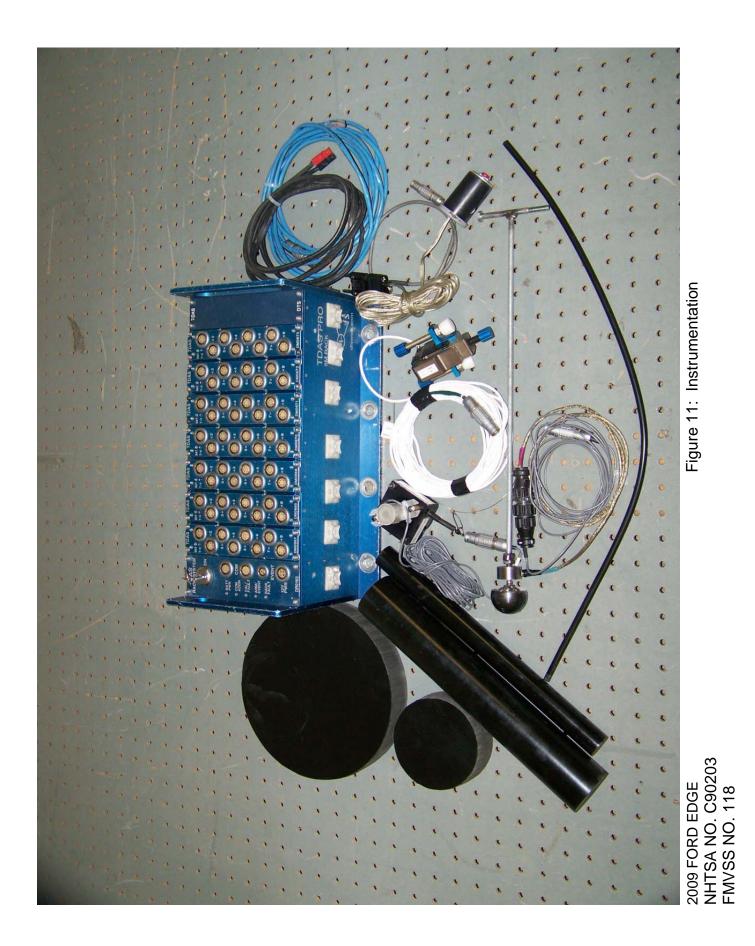






Figure 10: Overall Test Set-Up

2009 FORD EDGE NHTSA NO. C90203 FMVSS NO. 118













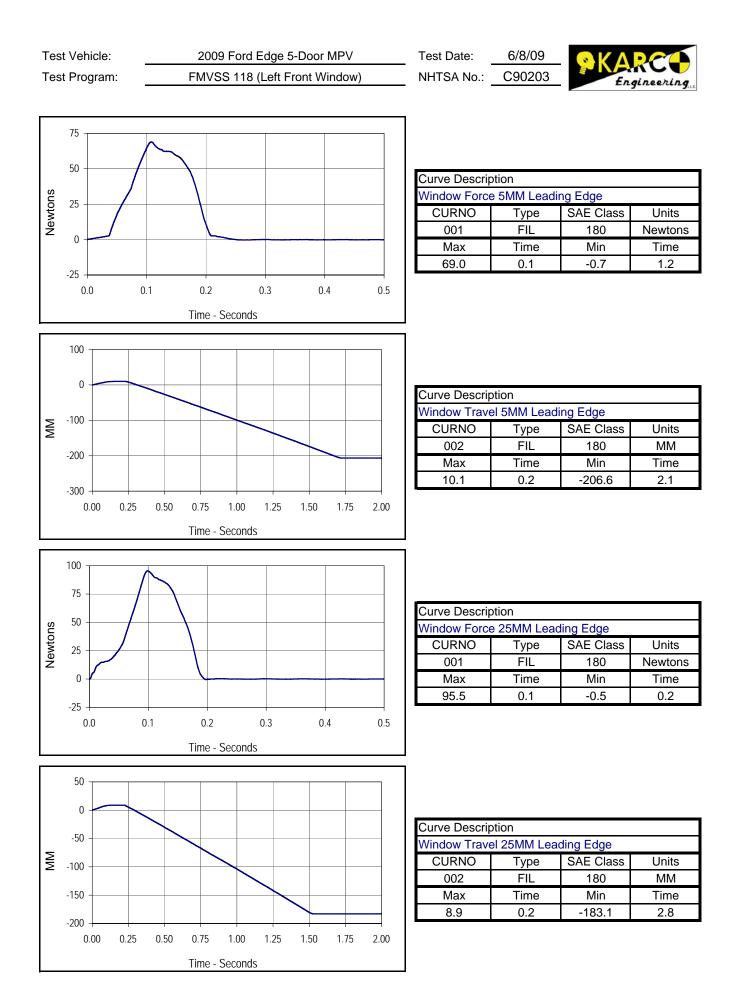


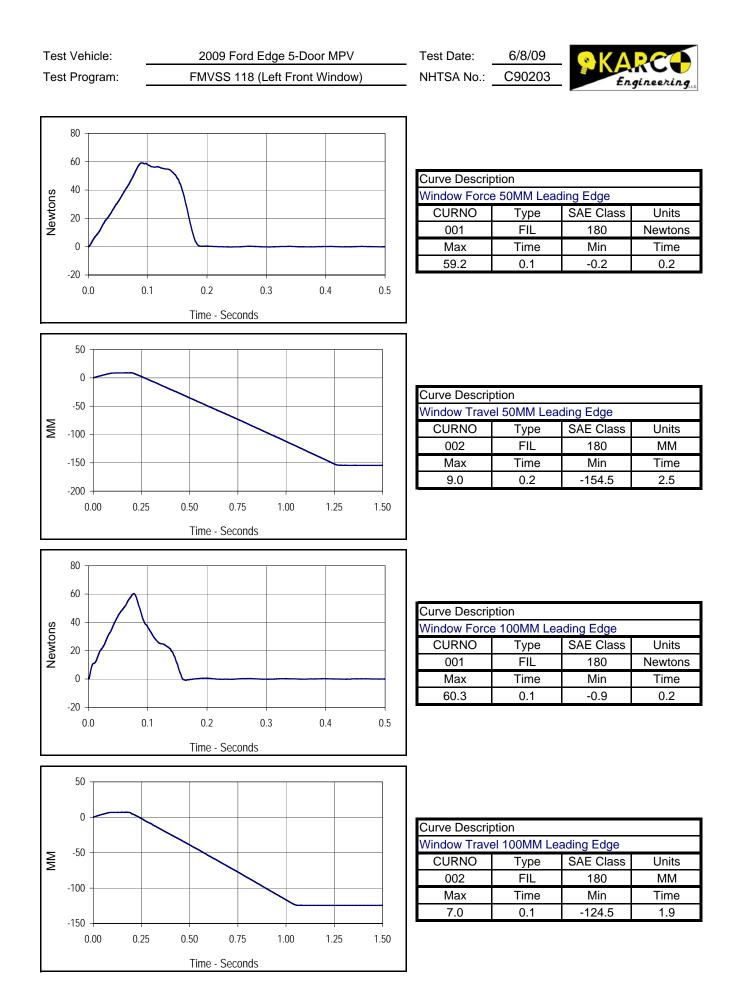
2009 FORD EDGE NHTSA NO. C90203 FMVSS NO. 118



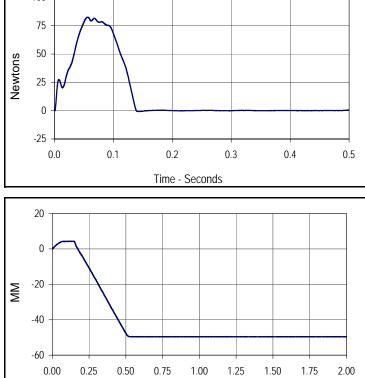
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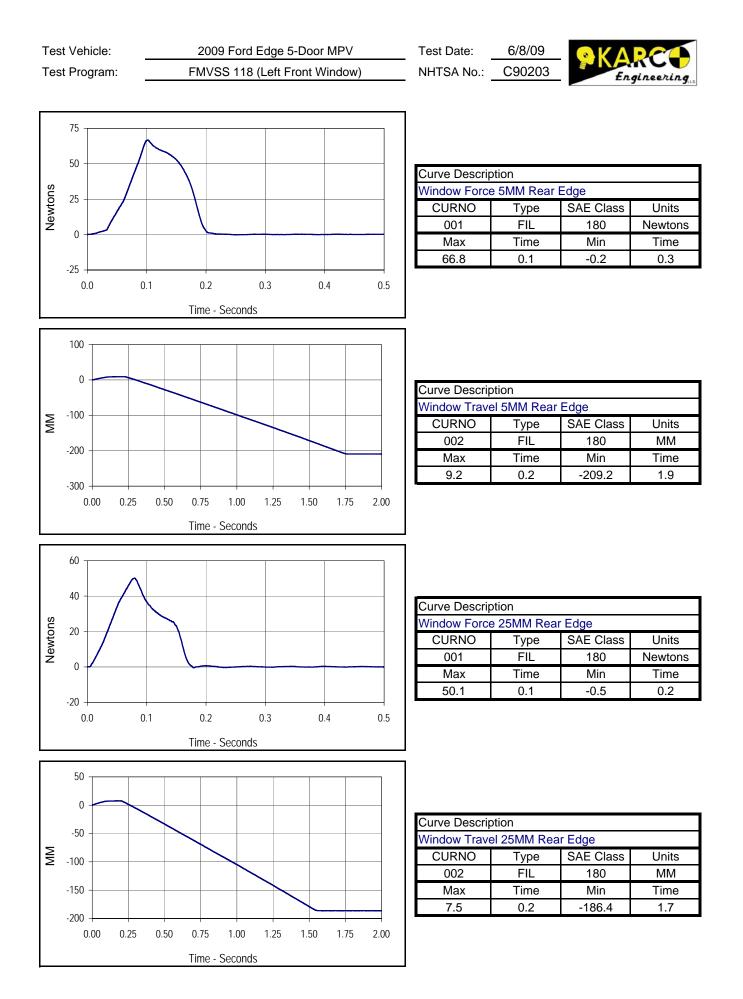
| Test Vehicle: | 2009 Ford Edge 5-Door MPV     | Test Date: | 6/8/09 | OKARCA      |
|---------------|-------------------------------|------------|--------|-------------|
| Test Program: | FMVSS 118 (Left Front Window) | NHTSA No.: | C90203 | Engineering |
|               |                               |            |        |             |
|               |                               | 7          |        |             |
| 100           |                               |            |        |             |

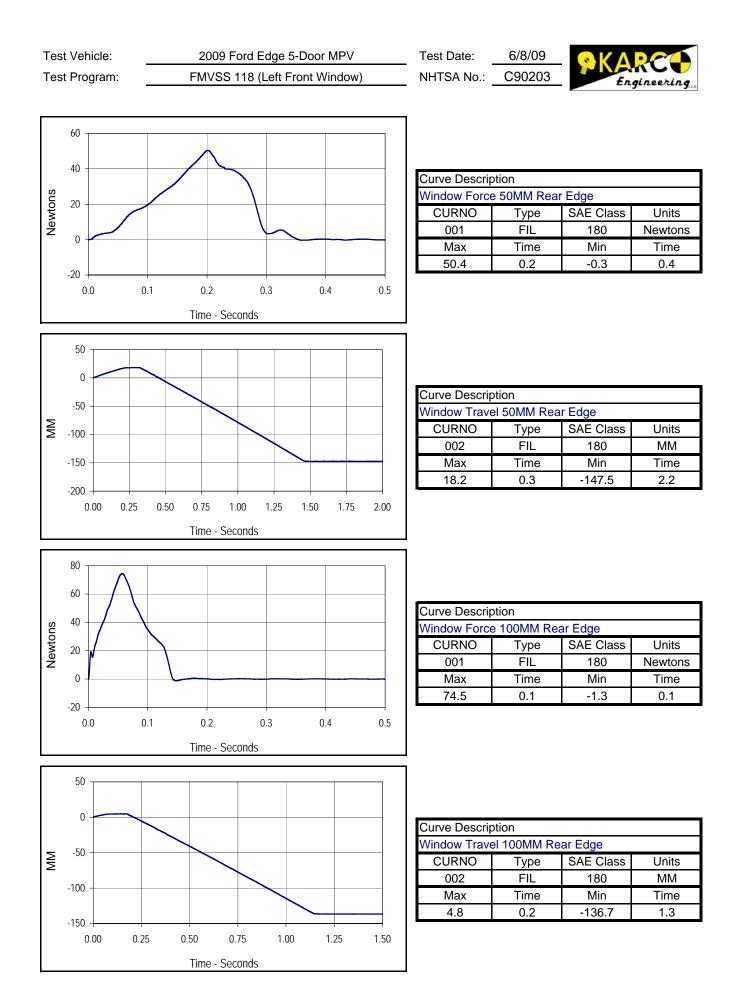


Time - Seconds

| Curve Description   |             |            |       |  |
|---------------------|-------------|------------|-------|--|
| Window Force        | e 200MM Lea | iding Edge |       |  |
| CURNO               | Туре        | SAE Class  | Units |  |
| 001 FIL 180 Newtons |             |            |       |  |
| Max                 | Time        | Min        | Time  |  |
| 82.5                | 0.1         | -0.7       | 0.1   |  |

| Curve Description                |                   |           |       |  |  |
|----------------------------------|-------------------|-----------|-------|--|--|
| Window Travel 200MM Leading Edge |                   |           |       |  |  |
| CURNO                            | Туре              | SAE Class | Units |  |  |
| 002                              | 002 FIL 180 MM    |           |       |  |  |
| Max                              | Max Time Min Time |           |       |  |  |
| 4.3                              | 0.1               | -49.7     | 1.0   |  |  |





| Test Vehicle:  | 2009 Ford Edge 5-Door MPV     | Test Date:                    | 6/8/09 | <b>οκ</b> Δ | DCA                                   |
|----------------|-------------------------------|-------------------------------|--------|-------------|---------------------------------------|
| Test Program:  | FMVSS 118 (Left Front Window) | NHTSA No.:                    | C90203 | En          | <b>RCO</b><br>gineering <sub>ue</sub> |
| 60             |                               |                               |        |             |                                       |
| 40 40          |                               | Curve Descrip<br>Window Force |        | ear Edge    |                                       |
| 20 Vewtons     |                               | CURNO                         | Туре   | SAE Class   | Units                                 |
| ā              |                               | 001                           | FIL    | 180         | Newtons                               |
| ž .            |                               | 001                           | 1 1    | 100         | INEWIONS                              |
| ž <sub>0</sub> |                               | Max                           | Time   | Min         | Time                                  |

Time - Seconds

1.25

1.50

1.75

2.00

20

0

-20 ₩ -40

-60

-80

0.00

0.25

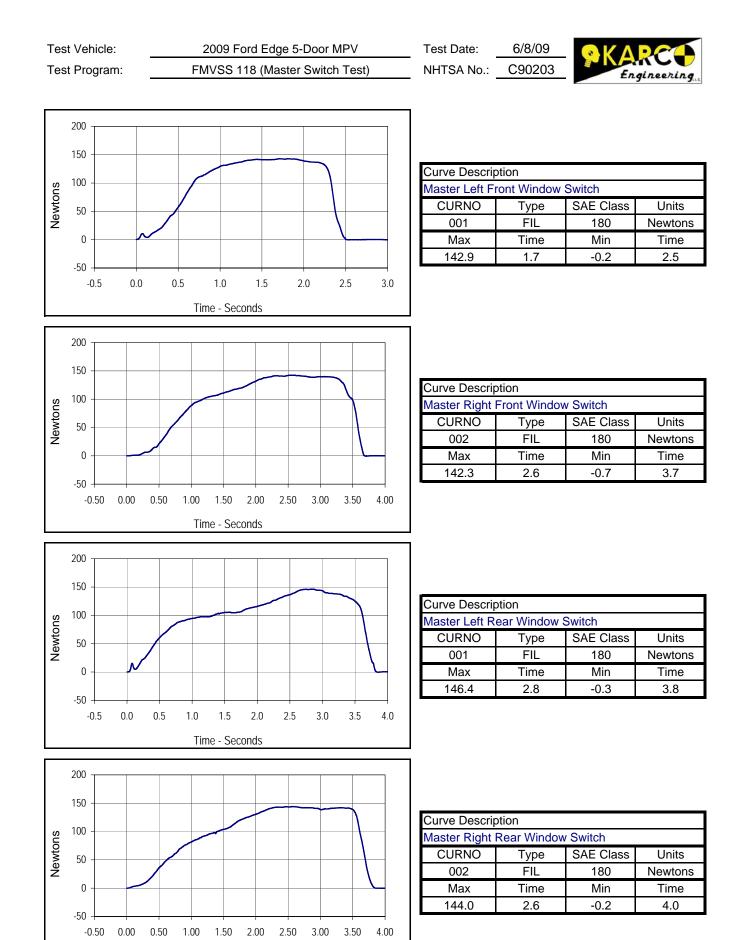
0.50

0.75

1.00

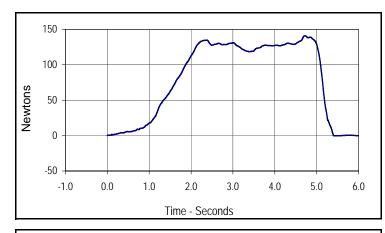
Time - Seconds

| Curve Descri | Curve Description             |           |       |  |  |
|--------------|-------------------------------|-----------|-------|--|--|
| Window Trav  | Window Travel 200MM Rear Edge |           |       |  |  |
| CURNO        | Туре                          | SAE Class | Units |  |  |
| 002          | FIL                           | 180       | MM    |  |  |
| Max          | Time                          | Min       | Time  |  |  |
| 5.0          | 0.1                           | -55.6     | 1.0   |  |  |



Time - Seconds

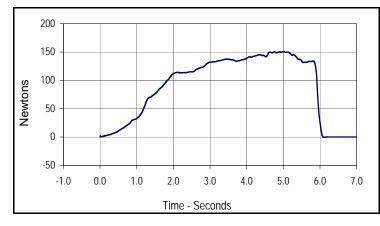
| Test Vehicle: | 2009 Ford Edge 5-Door MPV | Test Date: | 6/8/09 | <b>PKARC</b> |
|---------------|---------------------------|------------|--------|--------------|
| Test Program: | FMVSS 118 (Switch Test)   | NHTSA No.: | C90203 | Engineering  |



| Curve Descrip | Curve Description   |           |       |  |  |
|---------------|---------------------|-----------|-------|--|--|
| Right Front W | indow Switch        | )         |       |  |  |
| CURNO         | Туре                | SAE Class | Units |  |  |
| 001           | 001 FIL 180 Newtons |           |       |  |  |
| Max           | Time                | Min       | Time  |  |  |
| 141.0         | 4.7                 | -0.3      | 5.4   |  |  |



| Curve Descrip           | Curve Description    |      |     |  |  |
|-------------------------|----------------------|------|-----|--|--|
| Left Rear Window Switch |                      |      |     |  |  |
| CURNO                   | Type SAE Class Units |      |     |  |  |
| 002                     | FIL 180 Newtons      |      |     |  |  |
| Max                     | Max Time Min Time    |      |     |  |  |
| 137.6                   | 2.4                  | -0.3 | 3.9 |  |  |



| Curve Description        |                        |      |      |  |  |
|--------------------------|------------------------|------|------|--|--|
| Right Rear Window Switch |                        |      |      |  |  |
| CURNO                    | D Type SAE Class Units |      |      |  |  |
| 001                      | 001 FIL 180 Newtons    |      |      |  |  |
| Max                      | Time                   | Min  | Time |  |  |
| 150.6                    | 5.0                    | -0.5 | 6.1  |  |  |

FMVSS 118

# Test Equipment List and Calibration Information 06/08/09

# 2009 Ford Edge 5-Door MPV

| DAS                | DTS     | TDAS Pro    | DM0429   | N/A         | <b>SAE J211</b> | SAE J211 03/02/09 03/02/10 | 03/02/10 |
|--------------------|---------|-------------|----------|-------------|-----------------|----------------------------|----------|
| Laptop Computer    | Toshiba | Satellite   | LAP02    | N/A         | N/A             | N/A                        | N/A      |
| Load Cell          | Denton  | 2409        | 85       | 445 Newtons | ± 1.0%          | ± 1.0% 03/19/09 03/19/10   | 03/19/10 |
| Displacement Xdcr. | Celesco | PTX101-0030 | J0654653 | 76 CM       | ± 1.0%          | Each                       | Each Use |
| Load Cell          | Lebow   | 261134      | K118     | 300 Newtons | ± 1.0%          | ± 1.0% 04/26/09 04/26/10   | 04/26/10 |



|            | VEHICLE  |            |                   |  |  |
|------------|----------|------------|-------------------|--|--|
| YEAR       | 2009     | MAKE       | Ford              |  |  |
| MODEL      | Edge     | BODY STYLE | 5-Door MPV        |  |  |
| NHTSA NO.  | C90203   | VIN        | 2FMDK36C89BA34371 |  |  |
| TEST DATE: | 06/08/09 |            |                   |  |  |



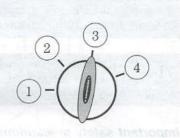
| VEHICLE    |          |            |                   |  |
|------------|----------|------------|-------------------|--|
| YEAR       | 2009     | MAKE       | Ford              |  |
| MODEL      | Edge     | BODY STYLE | 5-Door MPV        |  |
| NHTSA NO.  | C90203   | VIN        | 2FMDK36C89BA34371 |  |
| TEST DATE: | 06/08/09 |            |                   |  |

Driving

## STARTING

#### Positions of the ignition

1. Off— locks the automatic transmission gearshift lever and allows key removal. This position also shuts the engine and all electrical accessories off without locking the steering wheel. To lock the steering wheel, remove the key then turn the steering wheel.



2. Accessory— allows the electrical accessories such as the radio to operate while the engine is not running. This position also unlocks the steering wheel.

3. On— all electrical circuits operational. Warning lights illuminated. Key position when driving.

4. Start— cranks the engine. Release the key as soon as the engine starts.

#### Preparing to start your vehicle

Engine starting is controlled by the powertrain control system.

This system meets all Canadian Interference-Causing Equipment standard requirements regulating the impulse electrical field strength of radio noise.

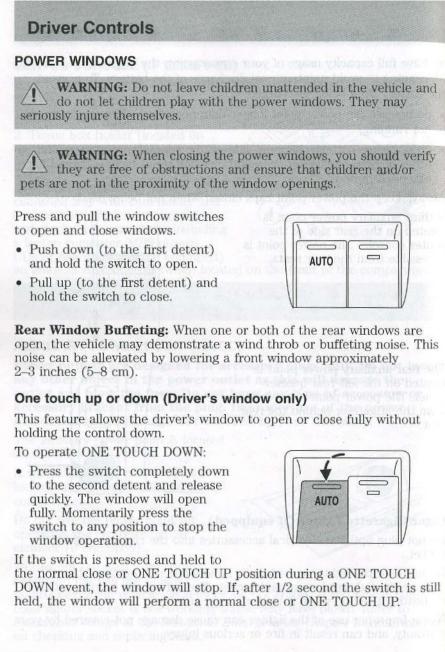
When starting a fuel-injected engine, avoid pressing the accelerator before or during starting. Only use the accelerator when you have difficulty starting the engine. For more information on starting the vehicle, refer to *Starting the engine* in this chapter.

**WARNING:** Extended idling at high engine speeds can produce very high temperatures in the engine and exhaust system, creating the risk of fire or other damage.

**WARNING:** Do not park, idle, or drive your vehicle in dry grass or other dry ground cover. The emission system heats up the engine compartment and exhaust system, which can start a fire.

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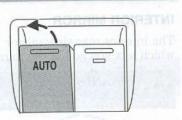
| VEHICLE    |          |            |                   |  |
|------------|----------|------------|-------------------|--|
| YEAR       | 2009     | MAKE       | Ford              |  |
| MODEL      | Edge     | BODY STYLE | 5-Door MPV        |  |
| NHTSA NO.  | C90203   | VIN        | 2FMDK36C89BA34371 |  |
| TEST DATE: | 06/08/09 |            |                   |  |



| VEHICLE    |          |            |                   |  |
|------------|----------|------------|-------------------|--|
| YEAR       | 2009     | MAKE       | Ford              |  |
| MODEL      | Edge     | BODY STYLE | 5-Door MPV        |  |
| NHTSA NO.  | C90203   | VIN        | 2FMDK36C89BA34371 |  |
| TEST DATE: | 06/08/09 |            |                   |  |

#### To operate ONE TOUCH UP:

• Pull the switch completely up to the second detent and release quickly. The window will close fully. Momentarily press the switch to any position to stop the window operation.



**Driver Controls** 

If the switch is pressed and held to

the normal open or ONE TOUCH DOWN position during a ONE TOUCH UP event, the window will stop. If, after 1/2 second the switch is still held, the window will perform a normal open or ONE TOUCH DOWN.

#### Bounce-Back

When the window is moving upward and an obstacle or a rough road condition interferes with the window's movement, the window will automatically reverse direction and move down. This is known as "bounce-back". If the ignition is turned off (without accessory delay being active) during bounce-back, the window will move down until the bounce-back position is reached.

#### Security Override

To override a bounce-back condition, within two seconds after the window reaches the bounce-back position, pull and hold the switch up and the window will travel up with no bounce-back or pinch protection. If the switch is released before the window is fully closed, the window will stop. For example, this can be used to overcome the resistance of ice on the window or seals.

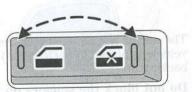
#### Window lock

The window lock feature allows only the driver to operate the power windows.

To lock out all the window controls (except for the driver's) press the right side of the control. Press the left side to restore the window controls.

# Accessory delay

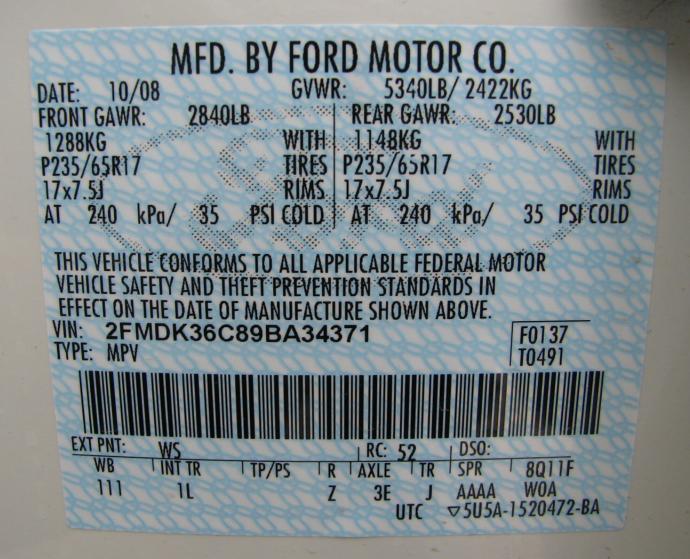
With accessory delay, the audio system, power windows and moon roof (if equipped) operate for up to 10 minutes after the ignition switch is turned from the on to the off position or until either front door is opened.

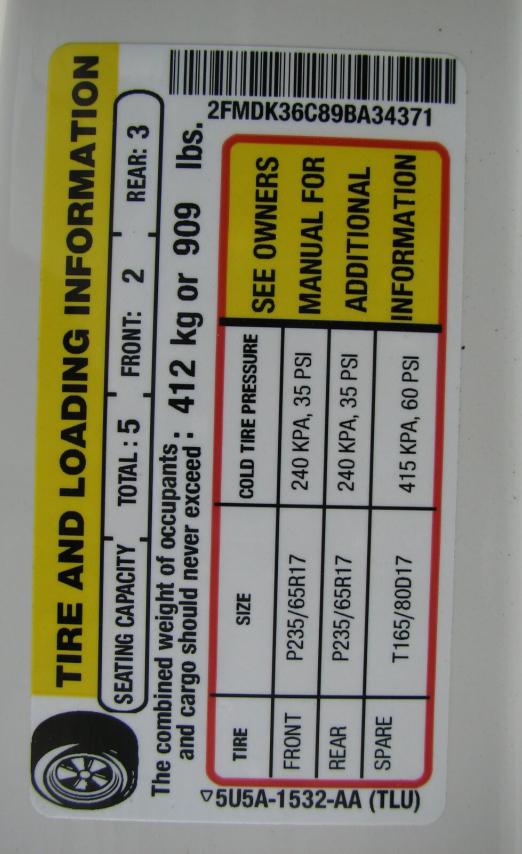














#### FMVSS 118 2009 FORD EDGE C90203 TEST DATE 06/08/09 ?OWER WINDOW MASTER SWITCH







### FMVSS 118 2009 FORD EDGE C90203 TEST DATE 06/08/09 RIGHT FRONT POWER WINDOW SWITCH

200 TEST RIGHT FRO

F





FMVSS 118 2009 FORD EDGE C90203 TEST DATE 06/08/09 LEFT REAR POWER WINDOW SWITCH















FMVSS 118 2009 FORD EDGE C90203 TEST DATE 06/08/09 RIGHT FRONT POWER WINDOW SWITCH

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