REPORT NUMBER: 301-CAL-08-05

SAFETY COMPLIANCE TESTING FOR FMVSS 301 FUEL SYSTEM INTEGRITY

FORD MOTOR COMPANY 2008 FORD RANGER 2-DOOR PICK-UP

NHTSA NUMBER: C80205

GDAIS TEST NUMBER: 8860-05

August 12,2008

CALSPAN CORPORATION P.O. BOX 400 BUFFALO, NEW YORK 14225



FINAL REPORT

PREPARED FOR:

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SECTION 1

PURPOSE OF COMPLIANCE TEST

This 30 mph rear moving barrier impact test is part of the Federal Motor Vehicle Safety Standard (FMVSS) 301 Compliance Test Program conducted for the National Highway Traffic Safety Administration (NHTSA) by Advanced Information Engineering Services under Contract No. DTNH22-06-C-00031. The purpose of this test was to determine if the subject vehicle, a 2008 Ford Ranger 2-door Pick-up, meets the performance requirements of FMVSS No. 301, "Fuel System Integrity." This compliance test was conducted using the requirements found in the OVSC Laboratory Test Procedure No. TP-301-03, dated February 28, 2003.

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SECTION 2

COMPLIANCE TEST RESULTS SUMMARY

A 1685 kg, 2008 Ford Ranger 2-door Pick-up was impacted from the rear by an 1797 kg moving barrier at a velocity of 46.67 kph (29.0 mph). The test was performed by Calspan on August 12,2008.

The test vehicle was equipped with a 64.4 liter fuel tank which was filled to 92 percent capacity with stoddard fluid prior to impact. Additional ballast (127.2 kg) was secured in the vehicle cargo area. Two ballast Part 572E 50th percentile male Anthropomorphic Test Device (ATD) were placed in the front occupant seating positions.

The crash event was recorded by seven high-speed cameras and one real-time camera. Camera locations and other pertinent camera information are found on pages 3-9 and 3-10 of this report. Pre- and post-test photographs of the vehicle can be found in Appendix A.

There was no fuel system fluid spillage following the impact or during any portion of the static rollover test. The average vehicle longitudinal crush was 301 millimeters. The vehicle appeared to comply with all the requirements of FMVSS No. 301 "Fuel System Integrity."

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SECTION 3

COMPLIANCE TEST DATA

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TEST VEHICLE SPECIFICATIONS

TEST VEHICLE INFORMATION:

Year/Make/Model/B	Body Style:		2008	Ford Range	r 2-door Pic	k-up		
NHTSA No.:	C80205	; Color:		White				
Engine Data:	4	Cylinders;		CID;	2.3	Liters;		_cc
Placement:	X	Longitudinal	or In-Line;		-	Transverse	e or Lateral	
Transmission Data:	5	Speeds;	Man	ual; <u>x</u>	Auton	natic;	- Over	drive
Final Drive:	x Rear	Wheel Drive;	Fron	t Wheel Driv	/e;	Fou	r Wheel Driv	'e
Major Option	s: <u>x</u> A/C	· ·	xPowe	er Steering;		<u>Pow</u>	ver Brakes	
	Pov	ver Windows;	Powe	er Door Lock	ks;	Tilt	Wheel	
Date Receive	ed: 3/2	8/08	; Odo	meter Readi	ng	51	km	
Selling Deale	er:		West	t Herr Ford I	nc.			
& Addres	ss:		5025 Camp R	d Hamburg	, NY 14075			
DATA FROM VEH		ICATION LABI		Ford Motor	Company			
Date of Manu	· -			09/0				
VIN:				1FTYR10D9				
GVWR:	1987 kg;	GAWR-FRO		953 kg;		R-REAR:	1157	kg
DATA FROM VEH	ICLE'S TIRE LA	ABEL:						
Location of P	Placard on Vehicle	e:		Left	B-Pillar			
Recommende	ed Tire Size:			P225	5/70R15			
* Recommende	ed Cold Tire Pres	sure:	F	RONT:	205 kPa	; REAR	205 1	кРа
DATA FROM TIRE	E SIDEWALL:							
Size of Tires	on Test Vehicle:]	P225/70R15		Manufact	urer:	Firestone	
Tire Pressure	with Maximum	Capacity Vehicle	e Load: F	RONT:	303 kPa	; REAR	R: <u>303</u>	kPa
Type of Spare	e Tire:	T	C145/80D16					
VEHICLE CAPACI	TY DATA:							
Type of Fron			Bench;		_Bucket;	X	Split Bend	ch
Number of O	-	3	Front;	0	_Rear;	3	Total	
-	city Weight (VC	(2W) =	_	554	kg			
•	oants x 68.04 kg	=	_	204.1				
Rated Cargo/	Luggage Weight	(RCLW) =	_	349.9	kg	136 kg ma	iximum	

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^{*}Tire pressure used for test

PRE-TEST DATA

Right Front =	404	<u>kg</u>	Right Rear =		287	kg
Left Front =	426	kg.	Left Rear =		292	kg
TOTAL FRONT =	830.0	kg	TOTAL REA	AR =	579.0) kg
TOTAL DELIVERED	WEIGHT =	1409.0	kg			
% of Total Front of Vel	hicle Weight =	58.9%	of Total Rear	Weight =	<u> </u>	41.1%
LCULATION OF VEHICL	LE'S TARGET TES	ST WEIGH	T:			
Total Delivered Weight			= 1409	<u>0 kg</u>	Ş	
Rated Cargo/Luggage W	Veight (RCLW)		= 136.	0 kg	<u> </u>	
Weight of 2 p.572 Dum	mies, 74.4 kg		= 148.	8 kg	5	
TARGET TEST WEIGH	НТ		= 1693	.8 kg	g	
IGHT OF TEST VEHICLE	E WITH TWO DU	MMIES AN	ND 127.2	KG OF C	CARGO WI	EIGHT:
Right Front =	464	kg	Right Rear =		488	kg
Left Front =	370	kg	Left Rear =		363	kg
TOTAL FRONT =	834.0	kg	TOTAL REA	AR =	851.0) <u>k</u> g
TOTAL TEST WEIGH	T =	1685.0	kg			
% of Total Front of Vel	hicle Weight =	49.5%	of Total Rear	Weight =	<u> </u>	50.5%
% of Total Front of Vel Weight of Ballast Secur	_		of Total Rear			50.5%
	_		10	•	= 	50.5%
Weight of Ballast Secur	red in Vehicle Trun	ık Area =	10	•		50.5%
Weight of Ballast Secur Type of Ballast:	red in Vehicle Trun	k Area =	ot Comp	<u>5</u> kg		50.5%
Weight of Ballast Secur Type of Ballast: Method of Securing	g Ballast:	Lead Sho	ot Comp	<u>5</u> kg	cement	50.5%
Weight of Ballast Secur Type of Ballast: Method of Securing Vehicle Components Re	g Ballast:	Lead Sho	ot Comp	5 kg partment Pla	cement	865
Weight of Ballast Secur Type of Ballast: Method of Securing Vehicle Components Re HICLE ATTITUDE (all dir	g Ballast: emoved for Weight	Lead Shot Reduction (ters):	10 ot Comp	kg artment Pla	cement None	
Weight of Ballast Secur Type of Ballast: Method of Securing Vehicle Components Re HICLE ATTITUDE (all dir AS DELIVERED:	g Ballast: emoved for Weight mension in millime RF 831	Lead Sheat Reduction ters):		kg artment Pla	None LR	865
Weight of Ballast Secur Type of Ballast: Method of Securing Vehicle Components Re HICLE ATTITUDE (all dir AS DELIVERED: AS TESTED:	g Ballast: emoved for Weight mension in millime RF 831 RF 793 2835	Lead Shot Reduction ters): LF _mm		kg sartment Pla 868 834	None LR LR LR	865
Weight of Ballast Secur Type of Ballast: Method of Securing Vehicle Components Re HICLE ATTITUDE (all dir AS DELIVERED: AS TESTED: Vehicle's Wheel Base:	g Ballast: emoved for Weight mension in millime RF 831 RF 793 2835	Lead Shot Reduction ters): LF _mm		kg sartment Pla 868 834	None LR LR LR	865
Weight of Ballast Secur Type of Ballast: Method of Securing Vehicle Components Re HICLE ATTITUDE (all dir AS DELIVERED: AS TESTED: Vehicle's Wheel Base: Location of Vehicle's C.	g Ballast: emoved for Weight mension in millime RF 831 RF 793 2835 .G.: 1432	Lead Short Reduction (ters): LF LF mm millim		kg sartment Pla 868 834	None LR LR LR	865
Weight of Ballast Secur Type of Ballast: Method of Securing Vehicle Components Re HICLE ATTITUDE (all dir AS DELIVERED: AS TESTED: Vehicle's Wheel Base: Location of Vehicle's Castellast C	g Ballast: emoved for Weight mension in millime RF 831 RF 793 2835 .G.: 1432	Lead Short Reduction ters): LF mm milliminal		kg sartment Pla	None LR LR LR	865
Weight of Ballast Secur Type of Ballast: Method of Securing Vehicle Components Re HICLE ATTITUDE (all dir AS DELIVERED: AS TESTED: Vehicle's Wheel Base: Location of Vehicle's Callaction EL SYSTEM DATA: Fuel System Capacity F	g Ballast: emoved for Weight mension in millime RF 831 RF 793 2835 .G.: 1432 From Owner's Manu Furnished by COT	Lead Short Reduction ters): LF LF mm millim alal = TR =		kg sartment Pla 868 834 front wheel liters liters	None LR LR center.	865

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DATA SHEET 2 (continued)

PRE-TEST DATA

FUEL SYSTEM DATA (continued):

Test Fluid Type: Stoddard Solution						
Test Fluid Specific Gravity:	0.764					
Test Fluid Kinematic Viscosity:	0.96	centistokes				
Test Fluid Color:	Orange	("red" is preferred)				
Type of Vehicle Fuel Pump:	Ele	ctric				
Electric Fuel Pump Operation with Ign	ition Switch ON and Engine OFF -					
Fuel pump operated.						
Details of Fuel System: Gas tank und	er pick-up truck bed with fuel lines	running along frame rail.				
Comments: None						

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MOVING BARRIER DATA

WEIGHT OF MOVING BARRIER:

Right Front 504.9 kg Right Rear 393.7 kg. Left Front 499.9 Left Rear 398.3 kg kg TOTAL FRONT = 1004.8 kg $TOTAL\ REAR =$ 792.0 kg

TOTAL BARRIER WEIGHT = 1796.8 kg

MOVING BARRIER DIMENSIONS:

Barrier Face Height: 1524 mm

Barrier Face Width: 1981 mm

Barrier Face Ground Clearance: 127 mm

Tread Width: 1511 mm

Wheel Base: 3048 mm

Location of C.G.: X: 1344 mm rearward of front wheel center.

Y: 0 mm from longitudinal-vertical plane of symmetry.

Z: ___414 __mm above ground.

MOVING BARRIER TIRES:

Manufacturer: Dunlop

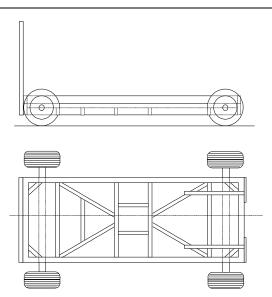
Model: AT Radial Rover

Size: P205/75R15

Recommended Max Pressure: 240 kPa:

MOVING BARRIER ABORT SYSTEM:

Type: Trailing cable



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POST TEST DATA

TYPE OF TEST:									
Type of Test:	Rea	ır Barrier	•	_Impact A	Angle:	0	o		
Test Date:	Augus	t 12,2008	3	Time	:: 13:	30	Temperature:	21.0	°C
Vehicle NHTSA	No.: C8	80205		VIN:		1FTY	'R10D98PA338	326	
Required Impact	Velocity Range:		46.51	to	48.12	kph			
BARRIER IMPACT VI	ELOCITY: (Spee	ed traps v	vithin 5 fee	et of impa	ct plane.)				
Trap No. 1 =	46.67	kph;	Trap No. 2	2 = _	46.67	kph			
Average Impact S	Speed =	46.	.67 kph	1					
VEHICLE STATIC CR	USH:								
Vehicle Length:									
Pre-Test	Left =	4711	; C/L =	= <u> </u>	4803	_Right :	= 4710		
Post-Test	Left =	4417	; C/L =	=	4475	_Right :	= 4429		
Crush	Left =	294	; C/L =	=	328	Right :	= 281		

millimeters

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AVERAGE

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DATA SHEET 4 (continued)

POST TEST DATA

TEST VEHICLE NHTSA NO.:	C	80205 TI	EST DATE:	August 12,2008				
Vehicle Mfgr./Make/Model:	2008 Ford Ranger 2-door Pick-up							
Test vehicle fuel tank filled to 91% to 94% will operate without engine operation). Pa								
**********	*****	*******	********	********				
TEST VEHICLE IMPACT TYPE:		Frontal (42.28 kph target	velocity)					
		Oblique (42.28 kph target	velocity) with	- o barrier face first				
		contacting	(dri	ver/passenger) side				
		Rear Moving Barrier (42.2 Lateral Moving Barrier (3						
FUEL SPILLAGE MEASUREMENT:			ACTUAL	MAX ALLOWED				
t_{o} t_{m} + 5	1.	From impact until vehicle motion ceases	0	28 g				
	2.	For five minute period after vehicle motion ceases	0	28 g.				
25 min	3.	For next 25 minutes	0	28 g/min.				
SOLVENT SPILLAGE DETAILS:								
SOLTENT BUILDINGE DETMILD.								

None

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STATIC ROLLOVER TEST DATA

Table 7 FMVSS NO. 301 - STATIC ROLLOVER DATA SHEET

Vehicle: 2008 Ford Ranger 2-door Pick-up

PO REAR VIEW 180
REAR VIEW 22

REAR VIEW

NHTSA No.: C80205



I. DETERMINATION OF SOLVENT COLLECTION TIME PERIOD:

Rollover Stage		Rotatio (spec. 1	n Time -3 min)		FMVSS 301 Hold Time						Next Whole Minute Interval		
0° - 90°	1	minutes	10	seconds	5	minutes	6	minutes	10	seconds	7	minutes	
90° - 180°	1	minutes	05	seconds	5	minutes	6	minutes	5	seconds	7	minutes	
180°-270°	1	minutes	03	seconds	5	minutes	6	minutes	3	seconds	7	minutes	
270°-360°	1	minutes	09	seconds	5	minutes	6	minutes	9	seconds	7	minutes	

II. FMVSS 301 REQUIREMENTS: (Maximum allowable solvent spillage):

First 5 minutes from onset of rotation	6th min.	7th min.	8th min. (if required)
142 g	28 g	28 g	28 g

III. ACTUAL TEST VEHICLE SOLVENT SPILLAGE:

Rollover	First 5 minutes	6th min.	7th min.	8th min. (if required)
Stage	from onset of rotation (g)	(g)	(g)	(g)
0° - 90°	0	0	0	Not Required
90° - 180°	0	0	0	Not Required
180°-270°	0	0	0	Not Required
270°-360°	0	0	0	Not Required

Note: Record spillage for whole minute intervals only as determined above.

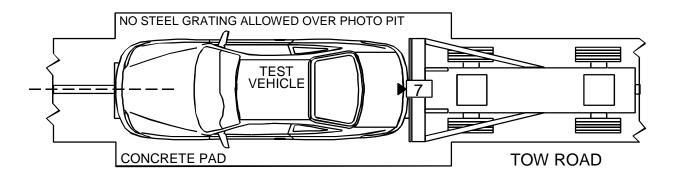
IV. SOLVENT SPILLAGE LOCATION(S):

Rollover Stage	Spillage Location
0° - 90°	None
90° - 180°	None
180°-270°	None
270°-360°	None

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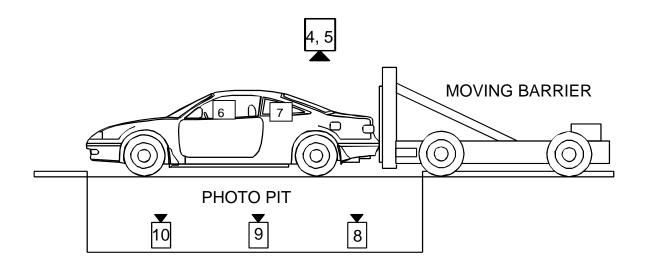
HIGH SPEED CAMERA LOCATIONS







TOP VIEW



LEFT SIDE VIEW

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DATA SHEET 6 (continued)

HIGH SPEED CAMERA LOCATIONS

NHTSA No.: C80205 Vehicle: 2008 Ford Ranger 2-door Pick-up

CAMERA		CAMERA POSITIONS (mm)*		ANGLE**	LENS	SPEED	
NO.	VIEW	X	Y	Z	(degrees)	(mm)	(fps)
1	Real-Time Camera	-	-	-	-	-	24
2	Left Side View	8790	2330	980	-3.5	13	1000
3	Right Side View	9280	2255	1005	-6.1	35	1000
4	Overhead Overall View	-1110	0	9804	-90	20	1000
5	Overhead Close View	-1230	0	9804	-90	12.5	1000
6†	Onboard Driver View	-	-	-	-	-	-
7†	Onboard Passenger View	-	-	-	-	-	-
8	Vehicle Rear Underbody View	0	661	-1956	90	13	1000
9	Vehicle Mid-Section Underbody View	0	1321	-1956	90	13	1000
10	Vehicle Front Underbody View	0	7994	-1956	90	13	1000

^{*} X = film plant to monorail centerline (+ to left of rail)

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Y = film plane to impact location (+ ahead of impact location)

Z = film plane to ground (+ above ground)

^{** =} referenced to horizontal plane

 $[\]dagger$ Research cameras – \boldsymbol{X} distance is measured to the reference target plane.

Appendix A

PHOTOGRAPHS

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LIST OF PHOTOGRAPHS

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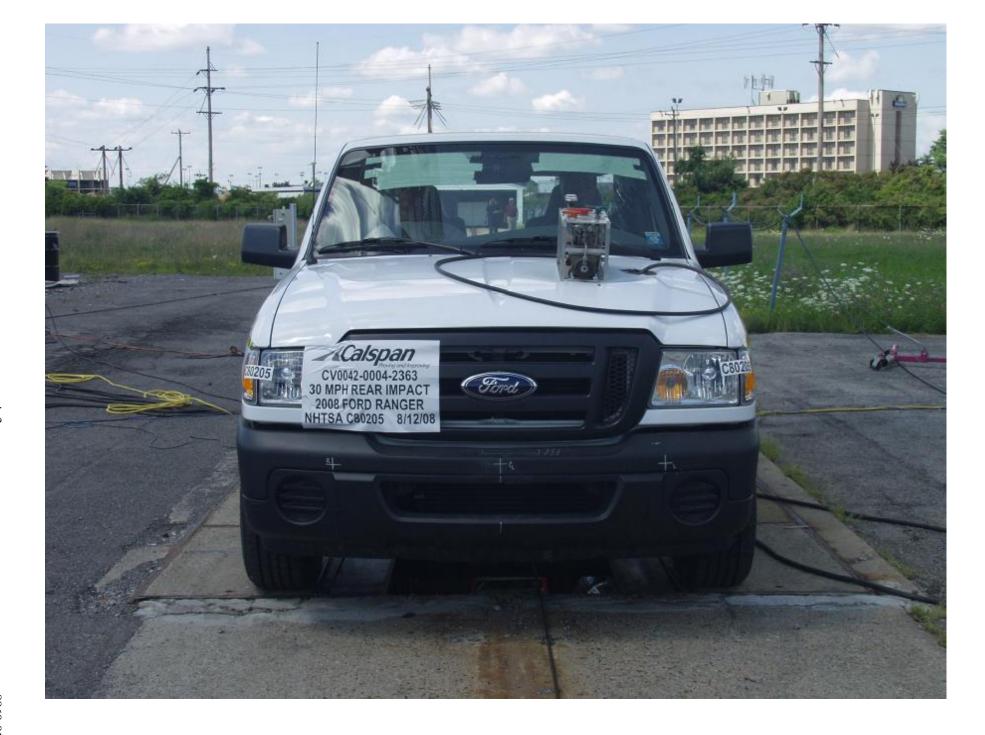


Figure A-1 PRE-TEST FRONT VIEW



Figure A-2 POST-TEST FRONT VIEW



Figure A-3 PRE-TEST LEFT SIDE VIEW

Α-

PHOTO NOT AVAILABLE



Figure A-5 PRE-TEST RIGHT SIDE VIEW



Figure A-6 POST-TEST RIGHT SIDE VIEW



Figure A-7 PRE-TEST REAR VIEW





Figure A-9 PRE-TEST LEFT FRONT THREE-QUARTER VIEW



Figure A-10 POST-TEST LEFT FRONT THREE-QUARTER VIEW



Figure A-11 PRE-TEST RIGHT REAR THREE-QUARTER VIEW

PHOTO NOT AVAILABLE

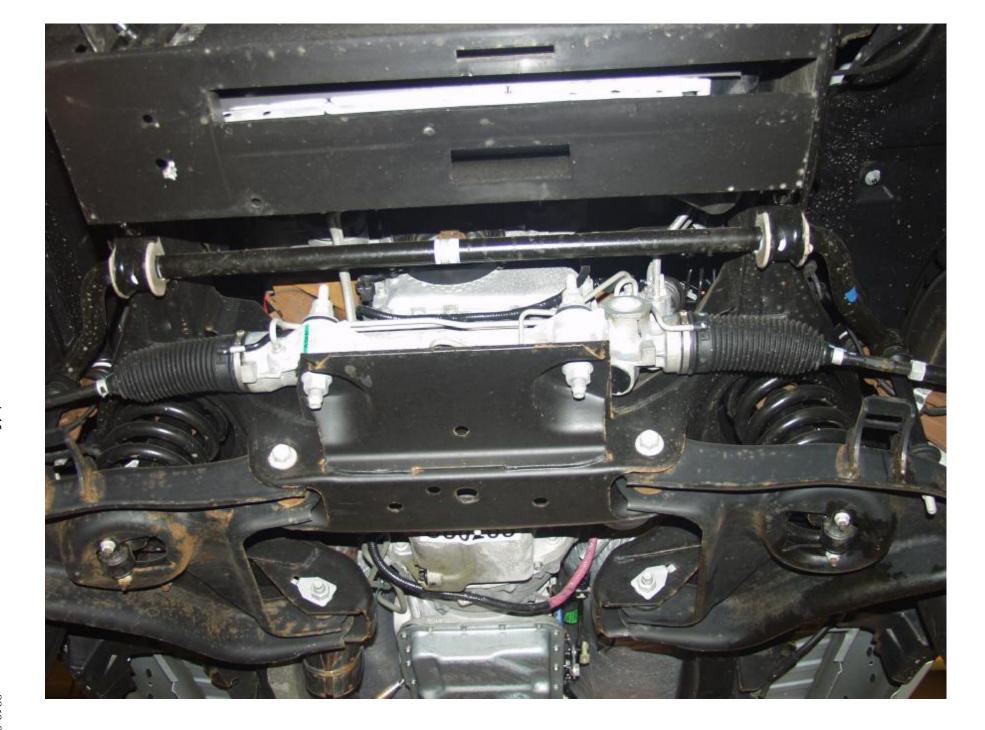


Figure A-13 PRE-TEST FRONT UNDERBODY VIEW



Figure A-14 POST-TEST FRONT UNDERBODY VIEW

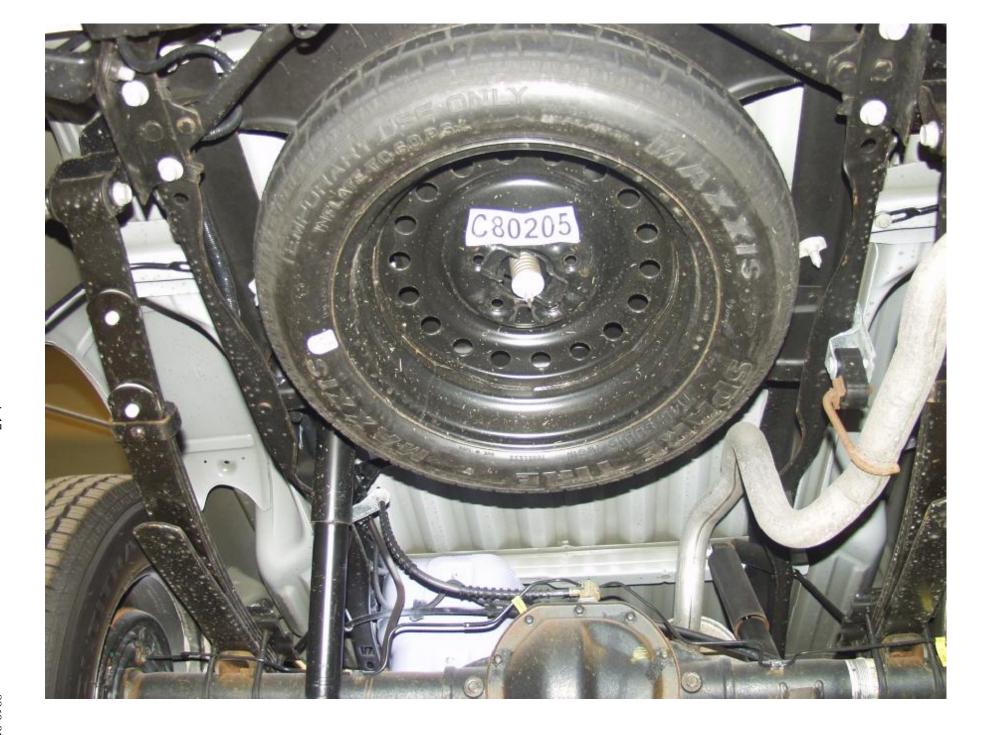


Figure A-15 PRE-TEST REAR UNDERBODY VIEW



Figure A-16 POST-TEST REAR UNDERBODY VIEW

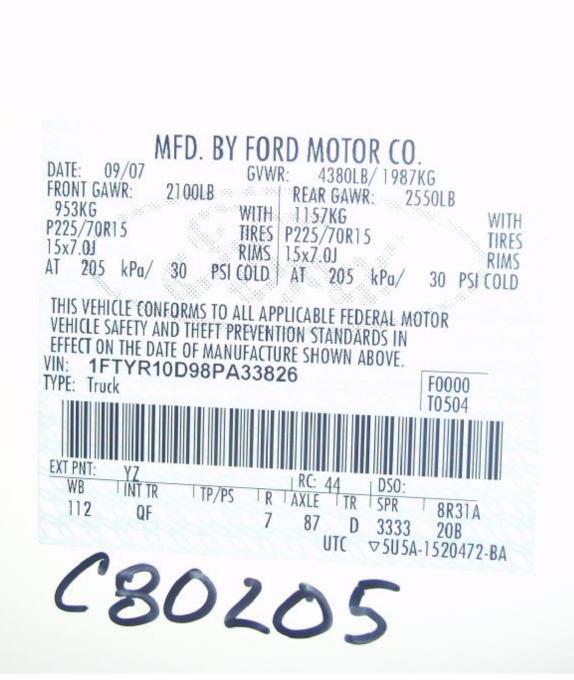










Figure A-20 ROLLOVER 180°



Figure A-21 ROLLOVER 270°



Figure A-22 ROLLOVER 360°