REPORT NUMBER 103-GTL-07-002

SAFETY COMPLIANCE TESTING FOR FMVSS NO. 103 WINDSHIELD DEFROSTING AND DEFOGGING SYSTEMS

VOLKSWAGEN AG GERMANY 2007 VOLKSWAGEN RABBIT, PASSENGER CAR NHTSA NO. C75800

GENERAL TESTING LABORATORIES, INC. 1623 LEEDSTOWN ROAD COLONIAL BEACH, VIRGINIA 22443



MARCH 3, 2008

FINAL REPORT

PREPARED FOR

U. S. DEPARTMENT OF TRANSPORTATION NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION ENFORCEMENT OFFICE OF VEHICLE SAFETY COMPLIANCE 1200 NEW JERSEY AVE. S.E. WASHINGTON, D.C. 20590 This publication is distributed by the U.S. Department of Transportation, National Highway Traffic Safety Administration, in the interest of information exchange. The opinions, findings and conclusions expressed in this publication are those of the author(s) and not necessarily those of the Department of Transportation or the National Highway Traffic Safety Administration. The United States Government assumes no liability for its contents or use thereof. If trade or manufacturers' names or products are mentioned, it is only because they are considered essential to the object of the publication and should not be construed as an endorsement. The United States Government does not endorse products or manufacturers.

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SECTION 1

PURPOSE OF COMPLIANCE TEST

1.0 PURPOSE OF COMPLIANCE TEST

A 2007 Volkswagen Rabbit Passenger Car was subjected to Federal Motor Vehicle Safety Standard (FMVSS) No. 103 testing to determine if the vehicle was in compliance with the requirements of the standard. All tests were conducted in accordance with NHTSA, Office of Vehicle Safety Compliance (OVSC) Laboratory Procedure, TP-103-13 dated 26 June 1996 and General Testing Laboratories, Inc. (GTL) Test Procedure, "Windshield Defrosting and Defogging Systems – Passenger Vehicles, Mulitpurpose Vehicles, Trucks and Buses".

1.1 <u>TEST VEHICLE</u>

The test vehicle was a 2007 Volkswagen Rabbit Passenger Car. Nomenclature applicable to the test vehicle are:

- A. Vehicle Identification Number: WVWCR71K67W131176
- B. <u>NHTSA No.</u>: C75800
- C. Manufacturer: VOLKSWAGEN AG GERMANY
- D. Manufacture Date: 12/06

1.2 TEST DATE

The test vehicle was subjected to FMVSS No. 103 testing on October 17-18, 2007.

SECTION 2

COMPLIANCE TEST PROCEDURE AND SUMMARY OF RESULTS

2.0 GENERAL

The 2007 Volkswagen Rabbit 4-door passenger car, NHTSA No. C75800 was subjected to FMVSS No. 103 tests on October 17-18, 2007. Photographs of the test vehicle are shown in Figures 5.1 through 5.4. The manufacturer's certification and tire information labels are shown in Figures 5.5 and 5.6. The test instrumentation and instrument panel setups are depicted in Figures 5.7 and 5.8. Figures 5.9 through 5.14 depict the windshield pre and post test defrost conditions.

2.1 TEST PROCEDURE

Prior to test the test vehicle was inspected for completeness, systems operability, and appropriate fuel and liquid levels, i.e., oil and coolant to include antifreeze protection. The vehicle was then photographically documented as required by the DOT/NHTSA test procedure. The windshield patterns for areas A, B, C, and D had been furnished prior to testing and these areas were outlined on the windshield with a marker. The vehicle was then installed in the cold chamber and pre-conditioned for a 14-hour minimum, $0^{\circ} \pm 5^{\circ}$ F temperature soak for the first test run. After the pre-condition, the hood was raised to assure engine coolant and lubricant were stabilized within the test temperature range for a minimum of 2 hours.

At the end of the 2-hour minimum stabilization period, the entire windshield was sprayed evenly with 0.010 ounces of water per square inch of glass area. Refer to Section 3, Compliance Test Data, for test specifics such as total amount of water sprayed, spray gun identification, and air pressure regulation. The vehicle soak continued for an additional 30 minutes minimum but no more than 40 minutes after the windshield was sprayed.

At the conclusion of the additional soak time the vehicle's engine was started and operated at a target speed of 1500-1600 rpm or at the manufacturer's specification if different as noted on data sheets. The defroster blower was turned on to the high speed setting with the heater selector in the de-ice (defrost) position, and the temperature control in the maximum temperature position. All doors and windows were closed. The heater air intake was fully open and the vehicle's hood closed. At no time during the test were the windshield wipers used.

SECTION 2 continued

At start of testing and during test, at each 5-minute interval after engine start, cold chamber, engine coolant, heater coolant in and defroster air left/defroster air right temperatures were recorded. Likewise at each 5-minute interval the boundary of the defrosted area was marked on the inside surface of the windshield. The test was run for a maximum of 40 minutes from engine start, or until such time as 100 percent windshield clearance was achieved. Photographs were made of the windshield at the pre-test frosted state and 20-minute and 25-minute intervals. Post test actions included placing a vellum pattern on the windshield and tracing the windshield's 5-minute interval defrosted area boundary lines onto the vellum pattern.

After the traces were obtained, the windshield was again thoroughly cleaned and the vehicle engine coolant and lubricant stabilization period at $0^{\circ} \pm 5^{\circ}$ F temperature commenced for a repeat of the procedure discussed. The windshield patterns for both tests were used subsequently to determine the cleared area percentages.

2.2 SUMMARY OF RESULTS

Based on the test performed, the test vehicle appears to be in compliance with the requirements of FMVSS 103.

SECTION 3

COMPLIANCE TEST DATA

3.0 <u>TEST RESULTS</u>

The following data sheets document the results of testing on the 2007 Volkswagen Rabbit.

SUMMARY DATA SHEET FMVSS 103, WINDSHIELD DEFROSTING AND DEFOGGING SYSTEMS

VEH. MOD YR/MAKE/MODEL/BODY: 2007 VOLKSWAGEN RABBIT PASSENGER CAR VEH. NHTSA NO: C75800; VIN: WVWCR71K67W131176 VEH. BUILD DATE:12/06 TEST DATE: OCTOBER 17-18, 2007 TEST LABORATORY:GENERAL TESTING LABORATORIES OBSERVERS: GRANT FARRAND, JIMMY LATANE

WINDSHIELD AREA: <u>1851</u> in² AREA C = <u>248.0</u> in² AREA D = <u>248.0</u> in² AREA A= <u>1060</u> in²

MANUFACTURER'S WINDSHIELD PATTERN USED: Yes X No

ENGINE THERMOSTAT NOMINAL REGULATING TEMPERATURE: 185 °F

HEATER-DEFROSTER SYSTEM INCLUDES AIR CONDITIONER: YES X NO

DESCRIBE UNUSUAL FEATURES OF DEFROSTING SYSTEM: <u>Recommended best</u> <u>defrost fan speed is speed 3, not speed 4.</u>

DESCRIBE UNUSUAL FEATURES OF TEST CAR: NONE

DESIGNATION	AREA PERCENT DEFROSTED								
	TEST 1	TEST 2	AVG	REQ'D	PASS	FAIL			
CRITICAL AREA C AT 20 MINUTES	100%	100%	100%	80% MINIMUM	PASS				
PASSENGER AREA D AT 25 MINUTES	100%	100%	100%	80% MINIMUM	PASS				
TOTAL AREA A AT 40 MINUTES	100%	100%	100%	95% MINIMUM	PASS				

REMARKS:

RECORDED BY: <u>G. FARRAND</u>

DATE: <u>10/18/07</u>

APPROVED BY: D. MESSICK

FMVSS 103 TEST DATA RECORD – TEST RUN NO. _____1

VEH. MOD YR/MAKE/MODEL/BODY: 2007 VOLKSWAGEN RABBIT PASSENGER CAR VEH. NHTSA NO: C75800; VIN: WVWCR71K67W131176 VEH. BUILD DATE:12/06; TEST DATE: OCTOBER 17-18, 2007 TEST LABORATORY:GENERAL TESTING LABORATORIES OBSERVERS: GRANT FARRAND, JIMMY LATANE

If 1st Test Run, chamber conditioned <u>19</u> hours @ 0° ±5° F (14 hrs. min.)

Cold Soak Period: 19 HOURS

Time engine coolant and lubricant remained stabilized at 0° F: <u>14</u> hrs. <u>0</u> minutes

Water Spray Gun and Nozzle Type: BINKS #66 S

Spray Gun Pressure: <u>50</u> psi (50 psi ± 3 psi)

Water used: <u>18.5</u> fluid oz. (0.010 ounces per square inch of windshield area)

Soak Period Between Ice Application and Test Start: <u>35</u> minutes (30 to 40 minutes)

Engine Speed: <u>4000</u> rpm (first 5 minutes, then 1500-1600) (Target engine speed 1500 to 1600 rpm)

Wind at specified location in front of windshield: <u>1</u> mph (0 to 2 mph)

Number of Vehicle Occupants: <u>1</u> (2 maximum)

Describe window openings, if any: NONE

TIME FROM START	MOTOR VOLTAGE		TEM	PERATURE, ⁰F	DEFROSTED AREA, %				
(minutes)	(volts)	TEST ROOM	ENGINE WATER	HEATER WATER IN	DEFROS DRVR	TER AIR PSGR	A	С	D
0	13.5	-3.9	2	-3.2*	-3.3	-2.5	0%	0%	0%
5	14.7	.5	79.6	123.9*	122.7	131.5	18.8%	7.7%	18.4%
10	14.6	3.0	122.6	135.7*	136.8	141.1	90.3%	99.7%	97.9%
15	14.6	4.0	144.8	148.5*	148.0	152.1	100%	100%	100%
20	14.5	4.5	154.6	155.5*	151.7	155.6	100%	100%	100%

REMARKS: * Heater Water In Thermocouple is located on outside of heater hose.

RECORDED BY: <u>G. FARRAND</u>

DATE:	10/17/07

APPROVED BY: D. MESSICK

FMVSS 103 TEST DATA RECORD – TEST RUN NO. 2

VEH. MOD YR/MAKE/MODEL/BO	DDY: 2007 VOLKSWAGEN RABBIT PASSENGER CAR
VEH. NHTSA NO: <u>C75800;</u>	VIN: WVWCR71K67W131176
VEH. BUILD DATE: 12/06;	TEST DATE: OCTOBER 17-18, 2007
TEST LABORATORY:GENERAL	TESTING LABORATORIES
OBSERVERS: GRANT FARRAN	D, JIMMY LATANE

If 1st Test Run, chamber conditioned <u>N/A</u> hours @ 0° ±5° F (14 hrs. min.)

Cold Soak Period: 15.0 HOURS

Time engine coolant and lubricant remained stabilized at 0° F: <u>11</u> hrs. <u>minutes</u>

Water Spray Gun and Nozzle Type: BINKS #66S

Spray Gun Pressure: 50 psi (50 psi ± 3 psi)

Water used: <u>18.5</u> fluid oz. (0.010 ounces per square inch of windshield area)

Soak Period Between Ice Application and Test Start: <u>35</u> minutes (30 to 40 minutes)

Engine Speed: <u>4000</u> rpm (first 5 minutes, then 1500-1600) (Target engine speed 1500 to 1600 rpm)

Wind at specified location in front of windshield: <u>1</u> mph (0 to 2 mph)

Number of Vehicle Occupants: <u>1</u> (2 maximum)

Describe window openings, if any: NONE

TIME FROM START	MOTOR VOLTAGE		TEM	PERATURE, ºF	DEFROSTED AREA, %				
(minutes)	(volts)	TEST ROOM	ENGINE WATER	HEATER WATER IN	DEFROS DRVR	TER AIR PSGR	A	С	D
0	13.5	-1.8	-1.6	-1.7*	7	6	0%	0%	0%
5	14.7	1.6	64.9	72.3*	120.3	125.3	17.3%	13.2%	15.6%
10	14.6	1.5	118.5	121.6*	132.4	136.8	87.9%	99.8%	96.2%
15	14.6	3.9	141.3	143.9*	142.6	146.8	100%	100%	100%
20	14.5	5.0	153.2	155.0*	149.7	153.7	100%	100%	100%

REMARKS: * Heater Water In Thermocouple is located on outside of heater hose.

RECORDED BY: <u>G. FARRAND</u>

DATE: 10/18/07

APPROVED BY: <u>D. MESSICK</u>

SECTION 4 INSTRUMENTATION AND EQUIPMENT LIST

EQUIPMENT	DESCRIPTION	MODEL/	CAL. DATE	NEXT CAL.
		SERIAL NO.		DATE
TIMER	ACCU-SPLIT	ACT1	10/07	10/08
TAC/RECORDER	MONARCH	1444664	08/07	08/08
TEMPERATURE RECORDER	OMEGA	B/55662	06/07	06/08
SPRAY GUN	BINKS	66S	BEFORE USE	BEFORE USE
ANEMOMETER	OMEGA	53668	06/07	06/08
AIR PRESSURE GAGE	BINKS	0-160	10/07	10/08
SCALE	METTLER	H315/ 445951	BEFORE USE	BEFORE USE
GRADUATED BEAKER	PHOTAX	N/A	N/A	N/A
EVENT RECORDER	COMPUTER	GEO1	BEFORE USE	BEFORE USE

TABLE 1 - INSTRUMENTATION & EQUIPMENT LIST

SECTION 5

PHOTOGRAPHS



FIGURE 5.1 LEFT SIDE VIEW OF VEHICLE



FIGURE 5.2 RIGHT SIDE VIEW OF VEHICLE



FIGURE 5.3 ¾ FRONTAL VIEW FROM LEFT SIDE OF VEHICLE



FIGURE 5.4 ¾ REAR VIEW FROM RIGHT SIDE VIEW OF VEHICLE

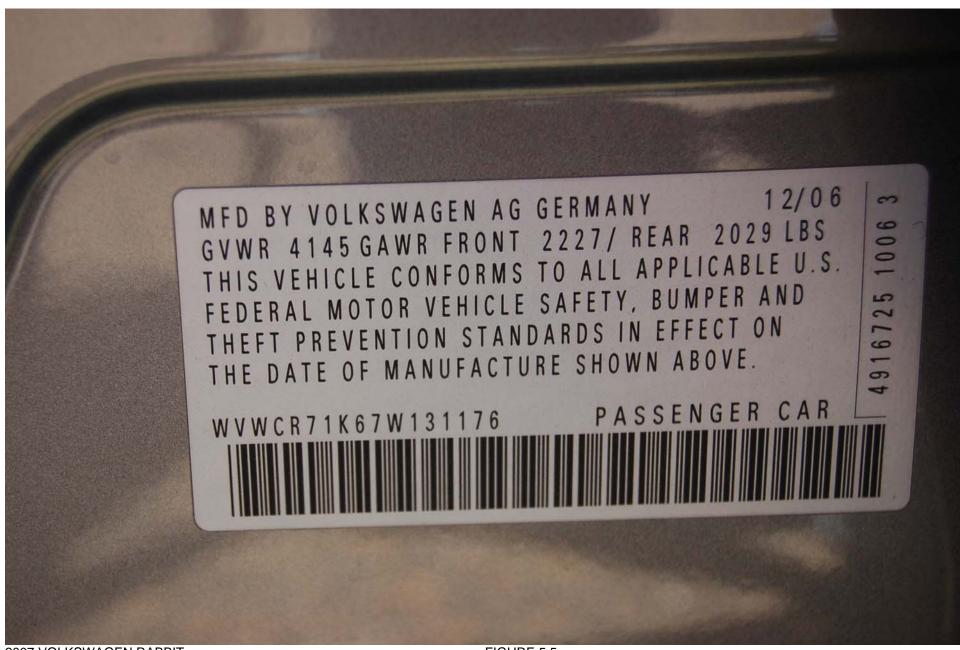


FIGURE 5.5 VEHICLE CERTIFICATION LABEL

Image: Note of the state o				
SEATING CAPACITY, TOTAL 5, FRONT 2, REAR 3 THE COMBINED WEIGHT OF OCCUPANTS AND CARGO SHOULD NEVER EXCEED 440 KG OR 970 LBS TIRE SIZE COLD TIRE PRESSURE SEE OWNER'S MANUAL FOR ADDITIONAL FRONT 195/65 R15 230 KPA, 34 PSI SPARE 105 / 45 R15 230 KPA, 34 PSI	TIRE AN	ID LOADING	INFORMATION	
TIRESIZECOLD TIRE PRESSURESEE OWNER'SFRONT195/65 R15230 KPA, 34 PSISEE OWNER'SREAR195/65 R15230 KPA, 34 PSIMANUAL FOR ADDITIONAL	THE COMP	APACITY TOTAL	FRONT 2 REAR 3	ш
FRONT 195/65 R15 230 KPA, 34 PSI MANUAL FOR REAR 195/65 R15 230 KPA, 34 PSI MANUAL FOR 9 SPARE 105/65 R15 230 KPA, 34 PSI ADDITIONAL 9	SIZE	LITER LACLED 2	440 KG OR 970 LBS	467
SPARE 105/05 RT5 230 KPA, 34 PSI ADDITIONAL	·// UJ KIJ		SEL OVVINER 3	1K0 010
230 KPA, 34 PSI INFORMATION	195/65 R15		ADDITIONAL	
		230 KPA, 34 PSI	INFORMATION	

FIGURE 5.6 VEHICLE TIRE INFORMATION LABEL



FIGURE 5.7 CLOSE-UP VIEW OF DEFROSTER CONTROL SETTING ON DASH



FIGURE 5.8 INSTRUMENTATION SET-UP



FIGURE 5.9 WINDSHIELD, PRE-TEST FROSTED STATE TEST #1



FIGURE 5.10 DEFROSTED AREA AT 20 MINUTES TEST #1

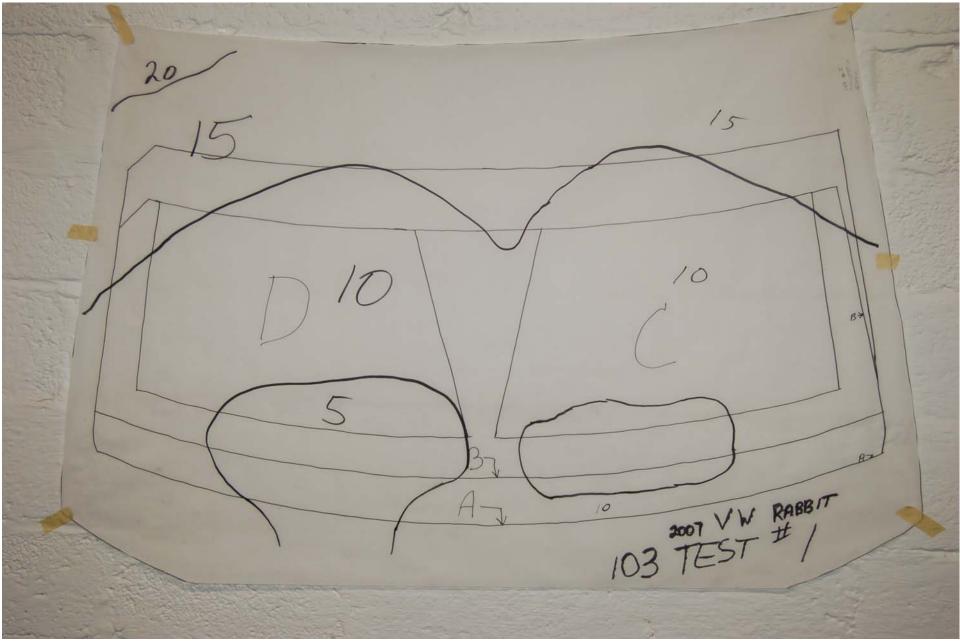


FIGURE 5.11 WINDSHIELD VELLUM PATTERN, POST TEST #1



FIGURE 5.12 WINDSHIELD PRE-TEST FROSTED STATE TEST #2

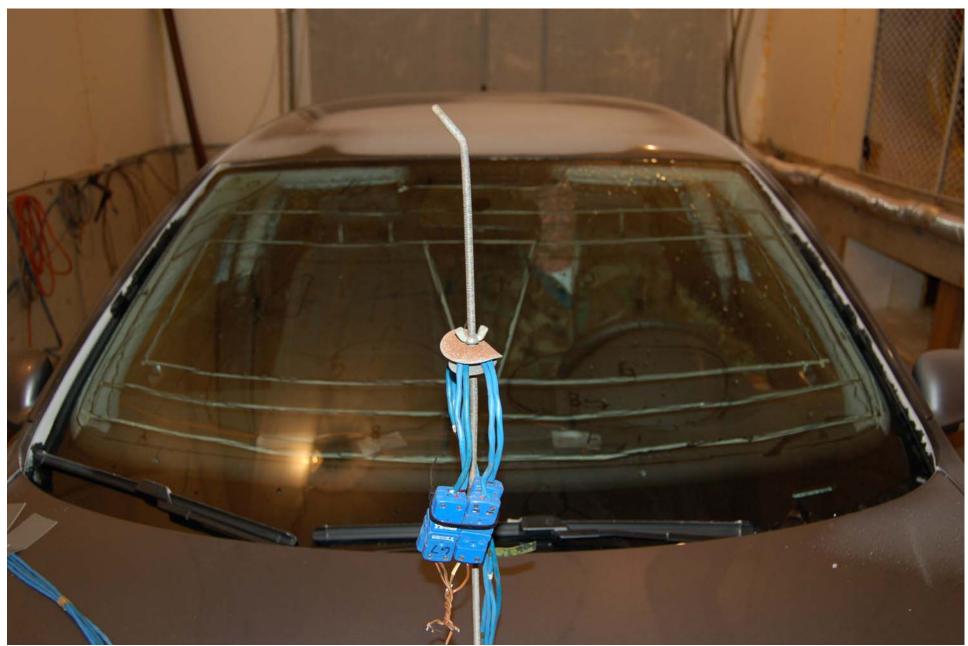


FIGURE 5.13 DEFROSTED AREA AT 20 MINUTES TEST #2

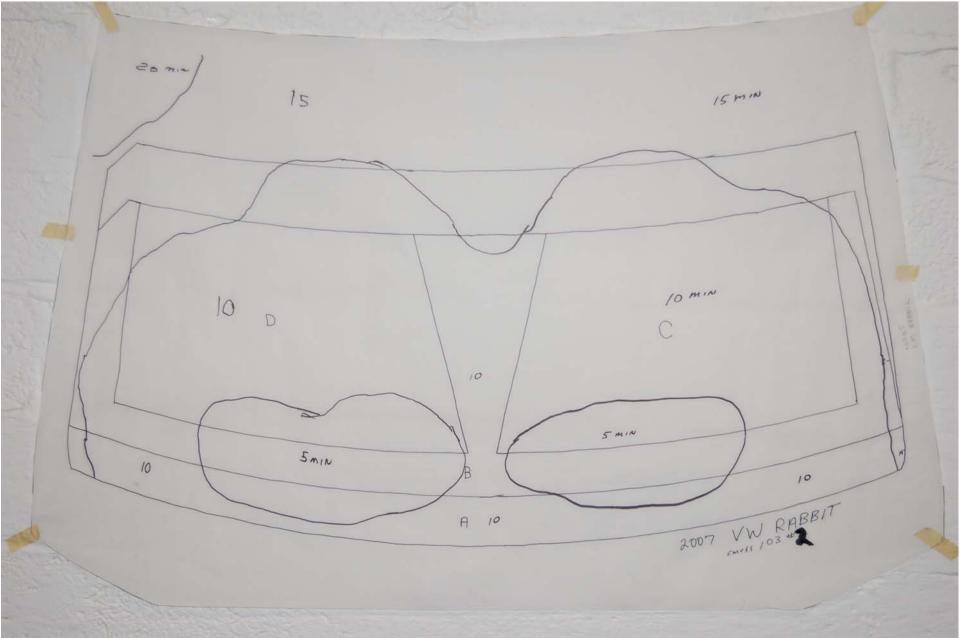


FIGURE 5.14 WINDSHIELD VELLUM PATTERN, POST TEST #2

SECTION 6

OWNER'S MANUAL DEFROSTER INSTRUCTIONS

Air conditioning

Climatic

Controls

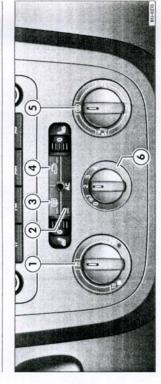


Fig. 66 Climatic air conditioning controls in the center console.

The air conditioning system (compressor) only works when the engine is running and the fan is switched on.

- Use controls ①, ⑤ and ⑥ in the center console to set and adjust temperature, air distribution and fan speed \Rightarrow fig. 66.

(defrost). With this setting, the recircula-tion function is switched off for safety rea-sons. It can be switched back on again by

🔊 – Directs air to the upper instrument

pressing the S button.

Air distribution control – Use it to direct the

air flow where you want it \Rightarrow page 68.

- 啣 - Directs air toward the windshield

mode on or off. When switched on, a light Press the appropriate button (2), (3) or window defogger and air recirculation (4) to switch the air conditioning, rear in the button comes on.

(e) Fan – The fan has four speeds. The fan should always be set to the lowest speed "1" when driving slowly, and if outside air

quality permits. MARNING WARNING

- 3-Directs air toward the windshield and

the footwells.

Joint - Directs air to the footwells.

1

panel outlets.

- tioning (compressor) on. When the button indicator light comes on, the air-condi- Temperature setting ⇒ page 68.
 The AC button - switches the air-conditioning is on.
- switched off automatically about 10 minutes after you switch it on. It can also be switched Imputton – Rear window defogger. It is
 - Distribution Air recirculation mode ⇒ page 70. off by pushing the button again. •
- ice, snow and condensation for good visibility through the windshield, side and rear win- Always make sure all windows are clear of and other accidents that cause serious personal injuries.

dows.

Poor visibility increases the risk of collisions

67 Air conditioning

The air conditioning compressor has been	 temporarily switched off because the engine coolant temperature is too high. The air conditioning fuse is blown. 	If the air conditioning still does not work after these checks, have the system checked have an		e fan AMRNING	÷ .		 Maximum heating output and fast de- 			 Nee tor good visibility. Never use air recirculation for long periods gine of time because no fresh air will come into the unc. 		ц		Stale air causes driver fatigue and reduces driver alertness, which can cause accidents,	 collisions and serious personal injuries. Never use air recirculation for long periods of time because no fresh air will come into the passenger compartment. 	
Cooling the interior	 Turn on the air-conditioning by pressing the AC button (2). The button indicator light must come on. 	 Turn the temperature selector (1) to the 	left until you reach the desired tempera- ture setting.	 Turn the fan switch to one of the fan speed settings (1-4). 	 Use the air distribution control (§) to di- rect the air flow where you want it: ((a) (to 	the windshield), (10 the upper instru- ment panel outlets), (21 (to the footwells) or (21 (to the windshield and the footwells)	Switching off the Climatic	 Turn the fan speed control to to switch off the Climatic. Some outside air may still flow into the vehicle while vou are 	driving. Heating	Maximum heat output, to defrost the windows most quickly, is only available when the engine has reached its normal operating temperature.	Cooling When the air conditioning is on, not only the	 temperature, out also the humidity in the ventile interior is reduced. This improves confort for the vehicle occupants and keeps the windows from fogging up when the outside air is very humid. 	If the air conditioning does not come on, it could be for one of the following reasons:	 The engine is not running. The fan is switched off. 	 Outside temperature is lower than about +40° F (+3° C). 	•
ved)	• Always read and heed the information and all WARNINGS \Rightarrow page 71, "Important notes".	NG	Stale air causes driver fatigue and reduces driver alertness, which can cause accidents, collisions and corrows messional invitries	 Never use air recirculation for long periods of time because no fresh air will come into the 	mpartment.	The arrangement of controls may vary de- transponding on equipment and options on your ve-	nucle. The symbols and labels on the puttons are the same. ◀		Climatic controls air temperature so that the selected temperature is reached as quickly as possible and then kept constant.	25				0120-110	 Turn the fan switch to one of the fan speed settings (1-4). Use the air distribution control (5) to di- 	rect the air flow where you want it: ((()) the windshield), (2) (to the upper instrument panel outlets), (2) (to the footwells) or (2) (to the windshield and the footwells)
A WARNING (continued)	Always read all WARNINGS	A WARNING	Stale air cause driver alertne collisions and	Never use a of time because	passenger compartment.	The arrangeme pending on eq	the same.		Climatic controls air temperature so that the selected quickly as possible and then kept constant.				-0	Climatic air conditioning controls in the center console.	 Turn the fan swit speed settings (1-4). Use the air distril 	rect the air flow where you want it: the windshield), (10 the upper in ment panel outlets), (20 the foot or (20 (to the windshield and the foot

Air conditioning 68

69

Air conditioning

		from entering the		OLOTIE	s the risk of collisions at cause serious per-	 Always make sure all windows are clear of ice, snow and condensation for good visibility through the windshield, side and rear win- dows. 	 Maximum heating output and fast defrosting will only be possible after the engine has reached operating temperature. Wait until you have good visibility before driving off. Always make sure you know how to prop- 	erly use the heating and ventilation systems as well as the rear window defogger that you will need for good visibility. • Never use air recirculation for long periods of into horonson of each air will forme into the	 passenger compartment. When the air condi- tioning is off and recirculation mode is on, condensation can quickly form on the win- dows and greatly reduce visibility. Always switch off recirculation mode when 	 It is not needed. Always read and heed the information and all WARNINGS ⇒ page 71, "Important notes".
,		or unpleasant smells			▲ WARNING Poor visibility increases the risk of collisions and other accidents that cause serious per- sonal injuries.	 Always make sure all windows are clear of ice, snow and condensation for good visibility through the windshield, side and rear win- dows. 	 Maximum heating output and fast defrosting will only be possible after the engine has reached operating temperature. Wait until you have good visibility before driving off. Always make sure you know how to prop- 	erly use the heating and well as the rear window need for good visibility. • Never use air recircul	 passenger compartment. When the air contioning is off and recirculation mode is on, condensation can quickly form on the windows and greatly reduce visibility. Always switch off recirculation mode wh 	 It is not needed. Always read and her all WARNINGS ⇒ page
Booklet 3.1 Controls and Equipment	Air recirculation mode O	Air recirculation mode helps keep fumes or unpleasant smells from entering the vehicle.		Fig. 68 Climatic controls in the center console.	- Press the \bigcirc button to switch the air re- circulation mode on or off \Rightarrow fig. 68. When it is switched on, a yellow indicator light in the button comes on.	Air recirculation mode helps keep strong outside odors from getting into the vehicle, such as when driving through a tunnel or in heavy traffic.	When the outside temperature is very low, using the air recirculation mode for a short time will provide more effective heating by heating warmer air from inside the vehicle instead of cold air from outside.	When the outside temperature is very high. using the air recirculation mode for a short time will provide more effective cooling by cooling the air from inside the vehicle instead of warm	air from outside. For safety reasons, air recirculation is switched off when the air distribution control is set to the © position. The air recirculation mode can be switched back on by pressing the ⁽¹⁾ button again.	If you shift into Reverse while the windshield wipers are working. Climatic will temporarily switch on the air recirculation mode. This keeps outside air (exhaust fumes from other vehicles) from entering the vehicle.
Book	Air recircu	Air recirculd vehicle.		Fig. 68 Climati	 Press the Subutton circulation mode on c it is switched on, a yel the button comes on. 	Air recirculatio odors from get when driving t traffic.	When the outside tem the air recirculation m provide more effectivy warmer air from insid cold air from outside.	When the outs using the air re will provide m the air from in	air from outside. For safety reason off when the air o @ position. The switched back or again.	If you shift into Reverse wi wipers are working, Clima switch on the air recirculat outside air (exhaust fumes from entering the vehicle.