FINAL REPORT NUMBER 201UI-MGA-06-06

SAFETY COMPLIANCE TESTING FOR FMVSS 201 Occupant Protection In Interior Impact Upper Interior Head Impact Protection

AUDI AG 2006 Audi A3 4-Door Wagon NHTSA No. C65801

MGA RESEARCH CORPORATION 446 Executive Drive Troy, Michigan 48083



Test Dates: September 5-7, 2006 Report Date: December 12, 2006

FINAL REPORT

PREPARED FOR:

U.S. DEPARTMENT OF TRANSPORTATION
NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION
ENFORCEMENT
OFFICE OF VEHICLE SAFETY COMPLIANCE
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1.0 PURPOSE OF COMPLIANCE TEST

The purpose of this head impact compliance test was to determine whether the subject vehicle, a 2006 Audi A3, 4-Door Wagon, meets the performance requirements of FMVSS 201, Occupant Protection in Interior Impact - Upper Interior Head Impact Protection.

Tests were conducted during September 5-7, 2006 on a 2006 Audi A3, 4-Door Wagon, manufactured by Audi AG.

All tests were conducted in accordance with the U. S. Department of Transportation, National Highway Traffic Safety Administration's Laboratory Test Procedure TP-201U-01 dated April 3, 1998 and the corresponding MGA Research Corporation's FMVSS 201U procedure number MGATP201U_FRAME#2.5 dated July 1, 2005.

All tests were conducted at MGA Research Corporation in Troy, Michigan and were performed by MGA engineers and technicians. The FMVSS 201U impactor test machine was used to conduct the testing. Target locations were determined by using a Coordinate Measurement Machine in conjunction with the MGA EZ-Target™ program and MGA procedure MGATP201U_Test Series dated March 20, 2003.

2.0 COMPLIANCE TEST DATA SUMMARY

The 2006 Audi A3, 4-Door Wagon, was equipped with A, B, O (other), and rearpillars, an adjustable seat belt anchorage on each B-pillar, a grab handle located on the side rail above each door (front and rear), and a console located in the center of the front upper roof.

Upon completion of targeting the test vehicle, twelve (12) targets were chosen to be impacted based upon engineering judgment and certification test data provided by the manufacturer. The twelve (12) targets chosen were:

AP1	BP1	SR3-1	UR4 (SR2)
AP2	BP2	SR3-3	UR5 (BP1)
AP3	SR2-A	UR1 (AP1)	UR6 (OP1)

The 2006 Audi A3, 4-Door Wagon, tested appears to comply with the performance criteria for FMVSS 201U. The HIC(d) measured using the Part 572L (Free Motion Headform) was below 1000 for each tested component.

TABLE 2-1

SUMMARY TABLE OF TEST RESULTS

VEH. MOD YR/MAKE/MODEL/BODY: 2006 Audi A3, 4-Door Wagon

VEH. NHTSA NO.: <u>C65801</u> VIN: <u>WAUHF78P86A003773</u> COLOR: <u>Red</u>

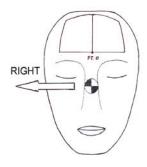
VEH. BUILD DATE: May, 2005 TEST DATES: September 5-7, 2006

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Helen A. Kaleto, Louis Campbell, Bryan Hood

TARGET	VEHICLE SIDE	HORIZONTAL ANGLE	VERTICAL ANGLE	VELOCITY (kph)	HIC(d)	FMH HIC		T ON FMH mm)
		(deg)	(deg)				Above	Left/Right
AP1	Right	105	37	19.7	799	838	24	5 Left
AP2	Left	206	50	19.0	630	614	22	8 Left
AP3	Right	153	47	19.1	610	589	14	5 Left
BP1	Left	270	21	18.5	476	410	58	0
BP2	Right	90	8	23.6	665	661	23	8 Left
SR2-A	Left	270	45	19.0	363	261	28	3 Left
SR3-1	Left	270	44	19.1	337	225	31	3 Left
SR3-3	Left	270	18	18.2	334	222	38	8 Left
UR1 (AP1)	Left	270	50	24.1	684	687	37	10 Left
UR4 (SR2)	Right	90	47	23.9	510	456	15	3 Left
UR5 (BP1)	Right	90	50	23.2	606	583	27	17 Left
UR6 (OP1)	Right	90	47	23.7	643	632	11	10 Left

Above and left/right refers to the position relative to reference pt. 0 where the target made contact with the Free Motion Headform. See the diagram below for details.



POST TEST COMMENTS:

The following description lists any post-test damage or other test observations for each target.

SR3(1) Left: Headliner deformation.

REMARKS:

The targets listed were impacted in the following order:

Left: UR1 (AP1), SR2-A, BP1, AP2, SR3-1, SR3-3

Right: AP3, AP1, UR4 (SR2), BP2, UR5 (BP1), UR6 (OP1)

The 150 mm rule was observed for targets horizontal to each other and the 200 mm rule was observed for vertical components.

RECORDED BY: Louis Campbell DATE: September 7, 2006

APPROVED BY: Helen A. Kaleto

TABLE 2-2

GENERAL TEST AND VEHICLE PARAMETER DATA

VEH. MOD YR/MAKE/MODEL/BODY: 2006 Audi A3, 4-Door Wagon VEH. NHTSA NO.: C65801 VIN: WAUHF78P86A003773 COLOR: Red VEH. BUILD DATE: May, 2005 TEST DATES: September 5-7, 2006 TEST LABORATORY: MGA Research Corporation OBSERVERS: Helen A. Kaleto, Louis Campbell, Bryan Hood INTERIOR TRIM INFORMATION: A, B, O (other), and rear-pillars, an adjustable seat belt anchorage on each B-pillar, a grab handle located on the side rail above each door (front and rear), and a console located in the center of the front upper roof. SUNROOF INFORMATION: Installed: X Yes No X Electric Operation: Manual SIDE RAIL CURTAIN AIRBAG INFORMATION: Installed: X Yes No **ROLL-BAR INFORMATION:** Installed: Yes X No X No ____Yes Padded: <u>X</u> No __Yes Braces: **GENERAL INFORMATION:** Date Received: <u>5/11/06</u>; Odometer Reading <u>67</u> miles DATA FROM VEHICLE'S CERTIFICATION LABEL: Vehicle Manufactured By: Audi AG

Date of Manufacture: May, 2005; VIN: WAUHF78P86A003773

GVWR: 2000 kg; GAWR FRONT: 1065 kg;

GAWR REAR: 1005 kg

DATA FROM TIRE PLACARD:

Tire Pressure with Maximum Capacity Vehicle Load:

FRONT: 270 kpa REAR: 240 kpa

Recommended Tire Size: P225/45R17

Recommended Cold Tire Pressure:

FRONT: <u>270</u> kpa REAR: <u>240</u> kpa

Size of Tire on Test Vehicle: P225/45R17

Type of Spare Tire: T125/70R18; Space Saver: X; Standard_____

VEHICLE CAPACITY DATA:

Type of Front Seats: Bench_; Bucket X; Split Bench_

Number of Occupants: Front 2; Rear 3; TOTAL 5

VEHICLE CAPACITY WEIGHT:

Vehicle Capacity Weight (VCW) = $\frac{450}{100}$ kg

No. of Occupants x 68 kg = $\frac{340}{100}$ kg

Rated Cargo/Luggage Weight (RCLW) = 110 kg (difference)

WEIGHT OF TEST VEHICLE AS DELIVERED AT LABORATORY: (with maximum fluids)

Right Front =	<u>441.5</u> kg	Right Rear =	<u>309.0</u> kg
Left Front =	<u>451.0</u> kg	Left Rear =	<u>296.5</u> kg
TOTAL FRONT =	<u>892.5</u> kg	TOTAL REAR =	<u>605.5</u> kg
% Total Weight =	<u>59.6</u> %	% Total Weight =	<u>40.4</u> %

TOTAL DELIVERED WEIGHT = 1498.0 kg

CALCULATION OF VEHICLE'S TARGET TEST WEIGHT:

Total Delivered Weight =	<u>1498.0</u> kg
Max. Test Cargo/Luggage Weight =	<u>110.0</u> kg
Target Test Weight =	<u>1608.0</u> kg

WEIGHT OF TEST VEHICLE FULLY LOADED:

Right Front = 440.5 kg Right Rear = 367.0 kg Left Front = 449.0 kg Left Rear = <u>354.0</u> kg 721.0 kg TOTAL FRONT = 889.5 kg TOTAL REAR = % Total Weight = % Total Weight = 55.2 % 44.8 %

TOTAL TEST WEIGHT = 1610.5 kg

Weight of ballast secured in vehicle's cargo area = 110.0 kg

TEST VEHICLE ATTITUDE:

AS DELIVERED: Right Front 695 mm; Left Front 693 mm;

Right Rear 693 mm; Left Rear 698 mm;

Pitch Angle at Right Door Sill = 1.0 Rear is higher

Pitch Angle at Left Door Sill = 1.3 Rear is higher

Roll Angle at Front Bumper = 1.8 Left is higher

Roll Angle at Rear Bumper = 0.2 Right is higher

FULLY LOADED: Right Front 695 mm; Left Front 692 mm;

Right Rear <u>680</u> mm; Left Rear <u>683</u> mm;

Pitch Angle at Right Door Sill = 0.6 Rear is higher Pitch Angle at Left Door Sill = 0.9 Rear is higher Roll Angle at Front Bumper = 1.9 Left is higher

Roll Angle at Rear Bumper = 0.3 Right is higher

AS TARGETED: Right Front 869 mm; Left Front 869 mm;

Right Rear 860 mm; Left Rear 863 mm;

Pitch Angle at Right Door Sill = 1.0 Rear is higher

Pitch Angle at Left Door Sill = 1.1 Rear is higher

Roll Angle at Front Bumper = 1.8 Left is higher

Roll Angle at Rear Bumper = 0.2 Right is higher

AS TESTED ON RIGHT SIDE:

Pitch Angle at Right Door Sill = 0.8 Rear is higher

Pitch Angle at Left Door Sill = 1.0 Rear is higher

Roll Angle at Front Bumper = 1.8 Left is higher

Roll Angle at Rear Bumper = 0.2 Right is higher

AS TESTED ON LEFT SIDE:

Pitch Angle at Right Door Sill = 0.7 Rear is higher

Pitch Angle at Left Door Sill = 1.0 Rear is higher

Roll Angle at Front Bumper = 1.9 Left is higher

Roll Angle at Rear Bumper = 0.3 Right is higher

VEHICLE WHEELBASE = 2567 mm

REMARKS: The seat travel distance was measured to be <u>250</u> mm for the driver front seat and <u>250</u> mm for the passenger front seat.

RECORDED BY: Louis Campbell DATE: August 31, 2006

APPROVED BY: Helen A. Kaleto

TABLE 2-3 HORIZONTAL IMPACT ANGLE RANGE FOR A AND B PILLARS

VEH. MOD YR/MAKE/MODEL/BODY: 2006 Audi A3, 4-Door Wagon

VEH. NHTSA NO.: <u>C65801</u> VIN: <u>WAUHF78P86A003773</u> COLOR: <u>Red</u>

VEH. BUILD DATE: May, 2005 TEST DATES: September 5-7, 2006

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Helen A. Kaleto, Louis Campbell, Bryan Hood

HORIZONTAL IMPACT ANGLE RANGE FOR A AND B

PILLARS

	HORIZONTAL ANGLE SPECIFIED RANGE	MINIMUM HORIZONTAL ANGLE	MAXIMUM HORIZONTAL ANGLE
A-PILLAR	L 195°-255°	L 206.2°	L 254.7°
	R 105°-165°	R 105.3°	R 153.4°
B-PILLAR	L 195°-345°	L 199.2°	L 274.4°
	R 15°-165°	R 85.7°	R 160.4°

AS DETERMINED USING THE PROCEDURES SPECIFIED IN \$8.13.4.1

REMARKS:

RECORDED BY: Louis Campbell DATE: August 31, 2006

APPROVED BY: Helen A. Kaleto

TABLE 2-4

VERTICAL IMPACT ANGLE RANGES

VEH. MOD YR/MAKE/MODEL/BODY: 2006 Audi A3, 4-Door Wagon

VEH. NHTSA NO.: <u>C65801</u> VIN: <u>WAUHF78P86A003773</u> COLOR: <u>Red</u>

VEH. BUILD DATE: May, 2005 TEST DATES: September 5-7, 2006

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Helen A. Kaleto, Louis Campbell, Bryan Hood

VERTICAL IMPACT ANGLE RANGES

		VERTICAL IMPACT		AIT	LL KANGLO			
			RTICAL ANGLE ECIFIED RANGE	MINI	MUM VERTICAL ANGLE	MAXIN	IUM VERTICAL ANGLE	
FRONT HEADER	FH1	L	0°-50°	L	00	L	470	
		R	0°-50°	R	00	R	47°	
	FH2	L	0°-50°	L	00	L	470	
		R	0°-50°	R	00	R	47°	
SIDE RAIL	SR1	L	0°-50°	L	00	L	45°	
		R	0°-50°	R	00	R	45°	
	SR2A	L	0°-50°	L	00	L	45°	
		R	0°-50°	R	00	R	45°	
	SR2B	L	0°-50°	L	00	L	45°	
		R	0°-50°	R	00	R	45°	
	SR3-1	L	0°-50°	L	00	L	44°	
		R	0°-50°	R	00	R	440	
	SR3-2	L	0°-50°	L	00	L	44°	
		R	0°-50°	R	00	R	440	
	SR3-3	L	0°-50°	L	00	L	18º	
		R	0°-50°	R	00	R	19º	
REAR HEADER	RH	L	0°-50°	L	00	L	50°	
		R	0°-50°	R	00	R	50°	

			RTICAL ANGLE ECIFIED RANGE	MINI	IMUM VERTICAL ANGLE	MAX	IMUM VERTICAL ANGLE
A-PILLAR	AP1	L	-5°-50°	L	-5°	L	36°
		R	-5°-50°	R	-5°	R	37°
	AP2	L	-5°-50°	L	-5°	L	50°
		R	-5°-50°	R	-5°	R	50°
	AP3	L	-5°-50°	L	-5°	L	47°
		R	-5°-50°	R	-5°	R	47°
B-PILLAR	BP1	L	-10°-50°	L	-10°	L	210
		R	-10°-50°	R	-10°	R	22°
	BP2*	L	0°-50°	L	00	L	80
		R	0°-50°	R	0°	R	80
	BP3	L	-10°-50°	L	-10°	L	40
		R	-10°-50°	R	-10°	R	4 º
	BP4	L	-10°-50°	L	-10°	L	00
		R	-10°-50°	R	-10°	R	00
O-PILLAR	OP1	L	-10°-50°	L	-10°	L	31º
		R	-10°-50°	R	-10°	R	31º
	OP2	L	-10°-50°	L	-10°	L	4 º
		R	-10°-50°	R	-10°	R	4°
REAR PILLAR	RP1	L	-10°-50°	L	-10°	L	41°
		R	-10°-50°	R	-10°	R	410
	RP2	L	-10°-50°	L	-10°	L	410
		R	-10°-50°	R	-10°	R	41º
UPPER ROOF 1			0°-50°		00		50°
UPPER ROOF 2			0°-50°		00		50°
UPPER ROOF 3			0°-50°		00		30°
UPPER ROOF 4			0°-50°		00		47°
UPPER ROOF 5			0°-50°		0°		50°

	VERTICAL ANGLE	MINIMUM VERTICAL	MAXIMUM VERTICAL	
	SPECIFIED RANGE	ANGLE	ANGLE	
UPPER ROOF 6	0°-50°	00	47°	

As determined using the Procedures specified in S8.13.4.2. *Target BP2 is a seat belt anchorage location.

RECORDED BY: Louis Campbell DATE: August 31, 2006

APPROVED BY: Helen A. Kaleto

TABLE 2-5

TARGET MEASUREMENTS

VEH. MOD YR/MAKE/MODEL/BODY: 2006 Audi, A3 4-Door Wagon

VEH. NHTSA NO.: <u>C65801</u> VIN: <u>WAUHF78P86A003773</u> COLOR: <u>Red</u>

VEH. BUILD DATE: May, 2005 TEST DATES: September 5-7, 2006

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Helen A. Kaleto, Louis Campbell, Bryan Hood

Measurement	Description	Left Side	Right Side	
М	Seat Fore/Aft Travel (Front seats)	250 mm	250 mm	
Tº	Horizontal < {CG-F1 (Left Seat) to (Right A-Pillar)}	105.3°		
A1º	360° - T°	254.7°		
W _o	Horizontal < {CG-2 (Left Seat) to (Left A-Pillar)}	206.2°		
A2º	$A2^{\circ} = W^{\circ}$	206.20		
Uº	Horizontal < {CG-2 (Left Seat) to (Left B-Pillar)}	274.4°		
B1º	B1° = U°	274.4°		
V ₀	Horizontal < {CG-R (Left Seat) to (Left B-Pillar)}	199.2°		
B2º	$B2^{0} = V^{0}$	199.2°		
W⁰ (right)	Horizontal < {CG-F2 (Right Seat) to (Right A-Pillar)}		153.4°	
A1º (right)	A1° (right) = W° (right)		153.4°	
T o (right)	Horizontal < {CG-F1 (Right Seat) to (Left A-Pillar)}		254.7°	
A2º (right)	360°-T° (right)		105.3°	
V ⁰ (right)	Horizontal < {CG-R (Right Seat) to (Right B-Pillar)}		160.4°	
B1º (right)	B1° (right) = V° (right)		160.4°	
U º (right)	Horizontal < {CG-F2 (Right Seat) to (Right B-Pillar)}		85.7°	
B2º (right)	B2° (right) = U° (right)		85.7°	
J	A-Pillar {(Plane 3) - (Plane 5)}	332.3 mm	331.7 mm	
J/2	J ÷ 2	166.1 mm	165.9 mm	
D1	Upper Roof {(Plane A) - (Plane B)}	1842	.0 mm	
D1/2	D1 ÷ 2	921.	0 mm	
D2	Upper Roof {(Plane C) - (Plane D)} 1133.0 mr			

Measurement	Description	Left Side	Right Side
D2/2	D2 ÷ 2	566.5	5 mm
.35D1	.35 x D1	644.7	7 mm
.35D2	.35 x D2	396.6	3 mm
N	B-Pillar {(BPR) - (lowest point on daylight opening forward of B-Pillar)}	382.0 mm	382.2 mm
N/2	B-Pillar {(BP3) - (lowest point on daylight opening forward of B-Pillar)}	191.0 mm	191.1 mm
N/4	B-Pillar {(BP4) - (lowest point on daylight opening forward of B-Pillar)}	95.5 mm	95.5 mm
Q	O-Pillar (Plane 13 – Plane 14)	321.3 mm	321.1 mm
Q/2	Q/2	160.7 mm	160.6 mm
D	R-Pillar (Point 7 – Point M)	770.0 mm	765.0 mm
3D/7	3*D / 7	330.0 mm	327.9 mm

As determined using the Procedures specified in S10.1-10.13.

SgRP Locations (world coordinates)								
	Left (mm) Right (mm)							
	х	у	Z	Х	у	Z		
Front	1979.2	-347.4	748.0	1979.6	342.4	747.7		
Rear	2782.0	-349.6	785.3	2782.4	340.2	785.0		

SgRP Locations (vehicle coordinates)								
	Left (mm) Right (mm)							
	х	у	Z	Х	у	Z		
Front	1295.0	-345.0	243.0	1295.0	345.0	243.0		
Rear	2098.0	-345.0	275.0	2098.0	345.0	275.0		

CG Locations (world coordinates)								
		Right (mm)						
	х	у	Z	Х	у	Z		
CGF1	1889.2	-347.4	1408.0	1889.6	342.4	1407.7		
CGF2	2139.2	-347.4	1408.0	2139.6	342.4	1407.7		
CGR	2942.0	-349.6	1445.3	2942.4	340.2	1445.0		

REFERENCE FOR VEHICLE COORDINATE SYSTEM (measured in millimeters):

Left front door upper striker bolt hole (x, y, z) = 1429.5, -765.0, 440.7Right front door upper striker bolt hole (x, y, z) = 1429.5, 765.0, 440.7Left front outboard seat bolt hole (x, y, z) = 959.2, -615.0, 53.6

REMARKS:

RECORDED BY: Louis Campbell DATE: August 31, 2006

APPROVED BY: Helen A. Kaleto

TABLE 2-6

SUMMARY OF TARGETING RESULTS

VEH. MOD YR/MAKE/MODEL/BODY: 2006 Audi A3, 4-Door Wagon

VEH. NHTSA NO.: <u>C65801</u> VIN: <u>WAUHF78P86A003773</u> COLOR: <u>Red</u>

VEH. BUILD DATE: May, 2005 TEST DATES: September 5-7, 2006

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Helen A. Kaleto, Louis Campbell, Bryan Hood

			SUMMA	ARY OF TARG	ETING RESU	LTS		
Target	Lo	ocation (m	m)	Horizontal Angle (deg)	Vertical Angle (deg)	Relocation (Yes/No)	Extension (# of 25 mm	Impact (Yes/No)
	x	у	z	Aligie (deg)	Angle (deg)	(Tes/No)	Spheres)	(Tes/No)
		,	·	A-Pillar Le	ft Side		,	_
AP1	1096.0	-514.6	1008.0			Yes		
REL	1114.0	-512.9	999.1	255	36		1	No
AP2	1004.9	-587.5	921.0	206	50	No		Yes
AP3	846.3	-619.5	843.1	206	47	No		No
	•			A-Pillar Riç	ht Side			
AP1	1098.0	509.8	1003.0			Yes		
REL	1118.0	512.5	992.1	105	37		1	Yes
AP2	989.5	575.4	915.9	153	50	No		No
AP3	839.6	615.2	839.2	153	47	No		Yes
				B-Pillar Le	eft Side			
BP1	1564.1	-467.6	1042.9	270	21	No		Yes
BP2	1531.8	-586.4	871.1	270	8	No		No
BP3	1491.3	-603.8	850.0	270	4	No		No
BP4	1596.0	-659.2	753.3	199	0	No		No
	_			B-Pillar Rig	ht Side			
BP1	1563.2	470.1	1040.8	90	22	No		No
BP2	1525.8	580.4	873.5	90	8	No		Yes
BP3	1487.3	598.5	849.5	90	4	No		No
BP4	1593.4	653.2	753.2	160	0	No		No

			SUMMA	ARY OF TARG	ETING RESU	LTS		
Target	Lo	ocation (mi	m)	Horizontal Angle (deg)	Vertical Angle (deg)	Relocation (Yes/No)	Extension (# of 25 mm	Impact (Yes/No)
	X	у	Z	7g.c (a.eg)	7g.c (a.cg)	(100,110)	Spheres)	(130,110)
	 		 	O-Pillar Le	ft Side	 	 	
OP1/OPR	2206.7	-451.9	1037.5	270	31	No		No
OP2	2280.0	-587.9	877.4	270	4	No		No
				O-Pillar Rig	ht Side			_
OP1/OPR	2200.7	453.9	1034.4	90	31	No		No
OP2	2276.3	588.0	872.9	90	4	No		No
				Rear Pillar L	₋eft Side			
RP1	2575.6	-482.1	952.9			Yes		
REL	2520.4	-444.7	991.5	315	41		3	No
RP2	2695.8	-584.4	802.2			Yes		
REL	2521.8	-445.9	991.1	315	41		10	No
				Rear Pillar R	ight Side			•
RP1	2578.8	484.5	945.4			Yes		
REL	2526.1	447.5	983.7	45	41		3	No
RP2	2688.2	590.0	794.6			Yes		
REL	2527.5	448.6	984.7	45	41		10	No
				Front Header	Left Side			•
FH1	1001.5	-401.3	1018.7	180	47	No		No
FH2	972.1	-251.7	1023.9	180	47	No		No
				Front Header	Right Side			
FH1	1004.5	395.8	1020.1	180	47	No		No
FH2	977.7	249.4	1026.1	180	47	No		No
				Side Rail L	eft Side			
SR1	1245.8	-493.7	1050.9			Yes		
REL	1207.1	-491.6	1007.8	270	45		2	No
SR2A	1397.1	-472.7	1031.9			Yes		
REL	1379.2	-472.0	1021.9	270	45		1	Yes
SR2B	1263.7	-490.8	1052.8			Yes		

			SUMMA	ARY OF TARG	ETING RESU	LTS		
Target		ocation (mi		Horizontal Angle (deg)	Vertical Angle (deg)	Relocation (Yes/No)	Extension (# of 25 mm Spheres)	Impact (Yes/No)
	X	у	Z				· ,	NI.
REL	1226.0	-472.3	1017.5	270	45		2	No
SR3-1	1864.1	-471.6	1027.4	270	44	No		Yes
SR3-2	2029.5	-474.0	1021.0	270	44	No		No
SR3-3	2356.2	-477.8	1043.5	270	18	No		Yes
				Side Rail Ri	ght Side			
SR1	1247.6	487.1	1052.0			Yes		
REL	1214.8	476.6	1012.4	90	45		2	No
SR2A	1398.6	474.5	1037.7			Yes		
REL	1381.0	472.0	1024.0	90	45		1	No
SR2B	1262.8	484.1	1052.9			Yes		
REL	1229.3	461.4	1021.8	90	45		2	No
SR3-1	1859.4	473.0	1024.7	90	44	No		No
SR3-2	2026.4	470.6	1020.6	90	44	No		No
SR3-3	2351.0	475.8	1038.9	90	19	No		No
				Rear Header	Left Side			
RH	2539.5	-348.7	1010.5	0	50	No		No
				Rear Header I	Right Side			
RH	2534.8	339.6	1008.8	0	50	No		No
				Upper Roof	Left Side			
UR1 (AP1)	1187.8	-386.9	1043.8	270	50	No		Yes
UR2 (SR2)	1373.5	-388.2	1059.1	270	50	No		No
UR3 (RP1)	2454.3	-377.4	1065.4	315	30	No		No
				Upper Roof F	Right Side			
UR4 (SR2)	1315.9	371.7	1055.8	90	47	No		Yes
UR5 (BP1	1576.3	387.3	1065.5	90	50	No		Yes
UR6 (OP1)	2185.0	394.3	1064.3	90	47	No		Yes
				0 4 40 40				

As determined using the Procedures specified in S10.1-10.13.

REMARKS: Targets AP1, AP2, AP3, BP1, SR1, SR2A, SR2B, SR3-1, SR3-2, and SR3-3 are located in the curtain airbap and subject to a reduced velocity impact if tested.

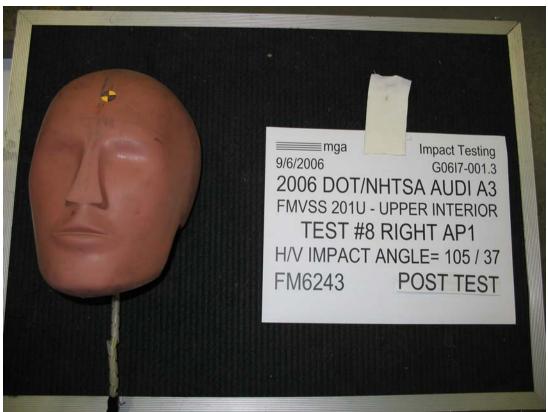
RECORDED BY: Louis Campbell DATE: August 31, 2006

APPROVED BY: Helen A. Kaleto

3.0 TEST DATA (Including Acceleration and Velocity Plots)







SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G06I7-001.3 VEHICLE YR/MAKE/MODEL:2006/DOT/NHTSA/AUDI A3

GENERAL TEST PARAMETERS: Test Number:#8

Target (Vehicle Side): AP1Right Temperature:21C

MGA Test Reference No.:FM6243 Humidity:51%

Approach Horizontal Angles:105° Time of Test:3:30 PM

Approach Vertical Angles:37° FMH Serial No:[039]

Additional Description:

TEST RESULTS:

1110/10			\(\lambda \)	Impact location	on FMH (mm)
HIC(d)	HIC	∆t (msec)	Velocity (kph)	Above Pt. O	Left/Right Pt. O
799	838	3.2	19.7	24	5 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
Х	5	J13753	-103.6	1.29	1.29
Υ	6	J22700	94.4	1.79	1.79
Z	7	J32734	95.5	1.31	1.31

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

No visible damage.

Recorded By:

Approved By*:

blend Kaleto Date: 9/6/2006

*Only necessary for NHTSA (Government) Compliance testing.

FMH G06I7-001.3

Customer: DOT/NHTSA

Test # 8 FM6243

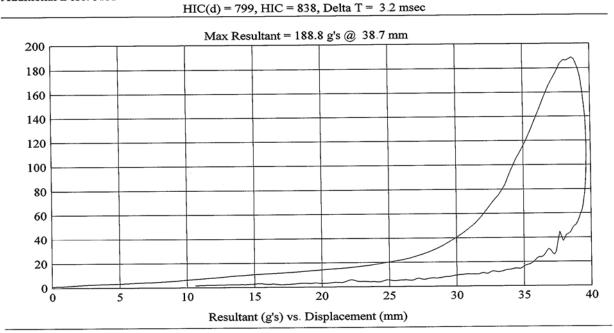
Additional Desc: N/A

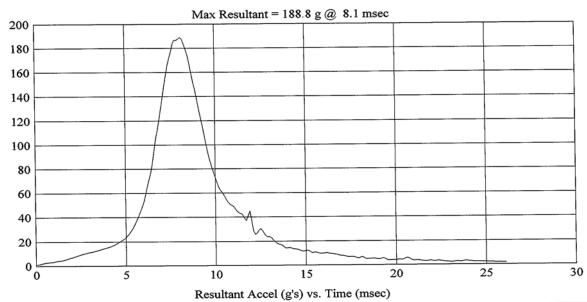
Vehicle Program: AUDI A3

Test Date: 9/6/2006

Model Year: 2006 Target: AP1

Vehicle Side: Right Horz/Vert Angle: 105/37





Page 1 of 4

FMH G06I7-001.3

Customer: DOT/NHTSA

Test#8 FM6243

Additional Desc: N/A

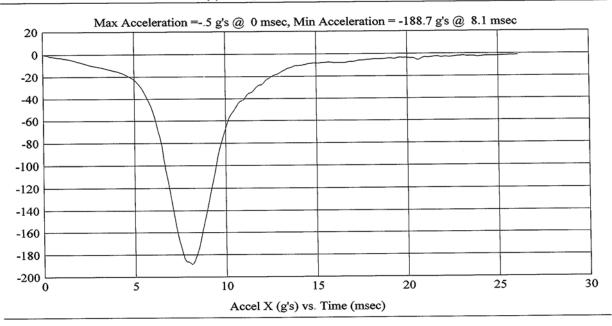
Vehicle Program: AUDI A3

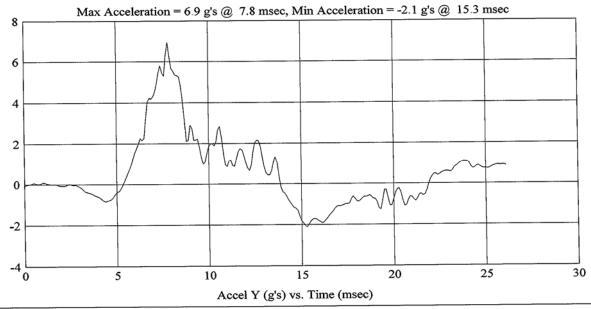
Test Date: 9/6/2006

Model Year: 2006 Target: AP1 Vehicle Side: Right

Horz/Vert Angle: 105/37

HIC(d) = 799, HIC = 838, Delta T = 3.2 msec





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FMH G06I7-001.3

Customer: DOT/NHTSA

Test # 8

FM6243

Additional Desc: N/A

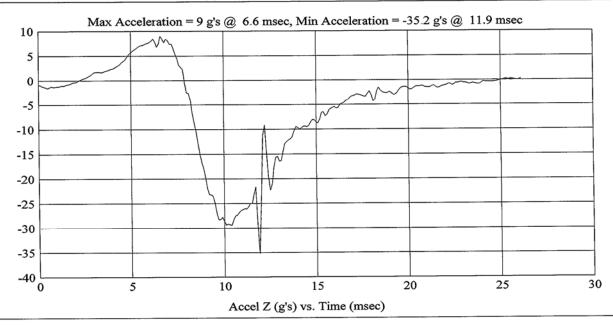
Vehicle Program: AUDI A3

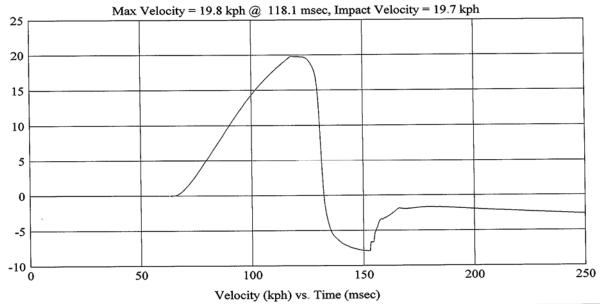
Test Date: 9/6/2006

Model Year: 2006 Target: AP1

Vehicle Side: Right Horz/Vert Angle: 105/37

HIC(d) = 799, HIC = 838, Delta T = 3.2 msec





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FMH G06I7-001.3

Customer: DOT/NHTSA

Vehicle Program: AUDI A3

Model Year: 2006 Target: AP1

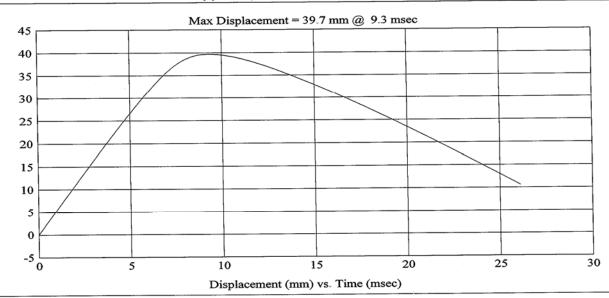
Test # 8 FM6243

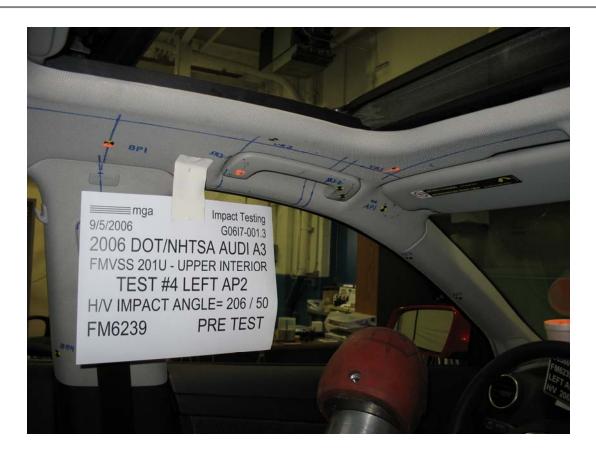
Test Date: 9/6/2006

Vehicle Side: Right Horz/Vert Angle: 105/37

Additional Desc: N/A

HIC(d) = 799, HIC = 838, Delta T = 3.2 msec









SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G06I7-001.3 VEHICLE YR/MAKE/MODEL:2006/DOT/NHTSA/AUDI A3

GENERAL TEST PARAMETERS: Test Number:#4

Target (Vehicle Side): AP2Left Temperature:21C

MGA Test Reference No.:FM6239 Humidity:52%

Approach Horizontal Angles:206° Time of Test:3:36 PM

Approach Vertical Angles:50° FMH Serial No:[035]

Additional Description:

TEST RESULTS:

	1110			Impact location	on FMH (mm)
HIC(d)	HIC	∆t (msec)	Velocity (kph)	Above Pt. O	Left/Right Pt. O
630	614	3.2	19.0	22	8 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
Х	5	J35924	-91.4	1.29	1.29
Υ	6	J35919	94.4	1.79	1.79
Z	7	J22664	94.3	1.30	1.31

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

No visible damage.

Recorded By:

Approved By*:

blend Kaleto Date: 9/5/2006

*Only necessary for NHTSA (Government) Compliance testing.

FMH G06I7-001.3

Customer: DOT/NHTSA

Vehicle Program: AUDI A3

Model Year: 2006 Target: AP2

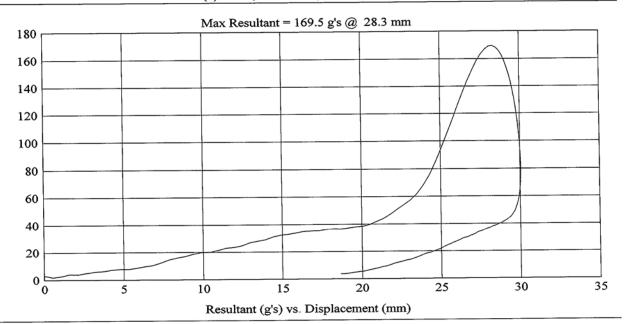
Test # 4 FM6239

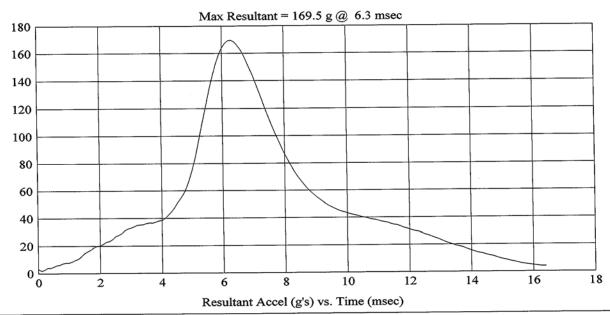
Test Date: 9/5/2006

Vehicle Side: Left Horz/Vert Angle: 206/50

Additional Desc: N/A

HIC(d) = 630, HIC = 614, Delta T = 3.2 msec





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FMH G06I7-001.3

Customer: DOT/NHTSA

Test # 4 FM6239

Additional Desc: N/A

Vehicle Program: AUDI A3

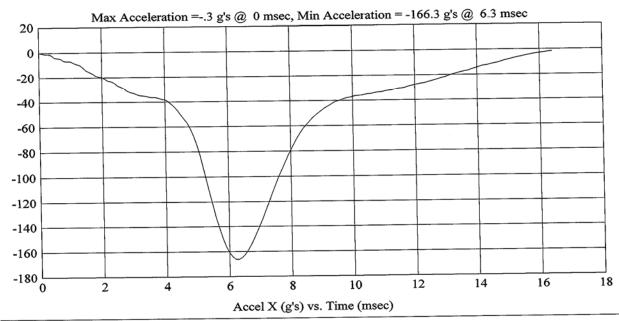
Test Date: 9/5/2006

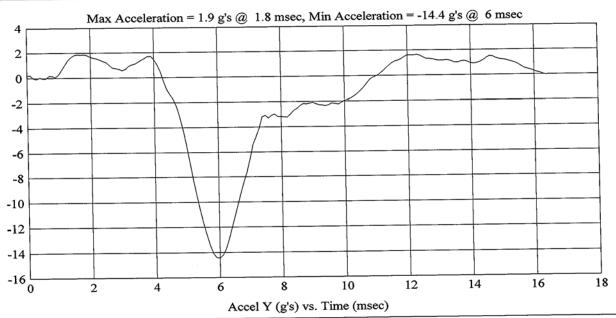
Model Year: 2006 Target: AP2

Vehicle Side: Left

Horz/Vert Angle: 206/50

HIC(d) = 630, HIC = 614, Delta T = 3.2 msec





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FMH G06I7-001.3

Customer: DOT/NHTSA

Test# 4

FM6239 Additional Desc: N/A Vehicle Program: AUDI A3

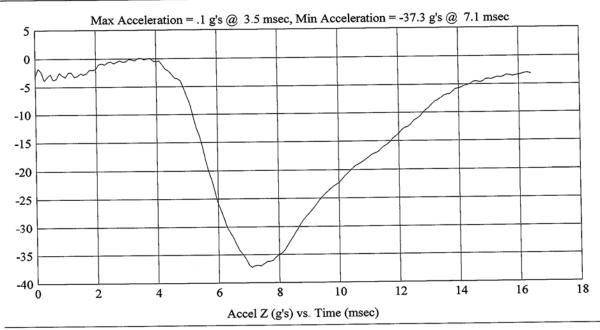
Test Date: 9/5/2006

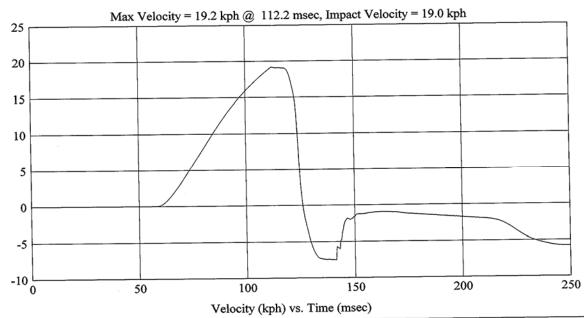
Model Year: 2006

Target: AP2 Vehicle Side: Left

Horz/Vert Angle: 206/50

HIC(d) = 630, HIC = 614, Delta T = 3.2 msec





Page 3 of 4

Customer: DOT/NHTSA

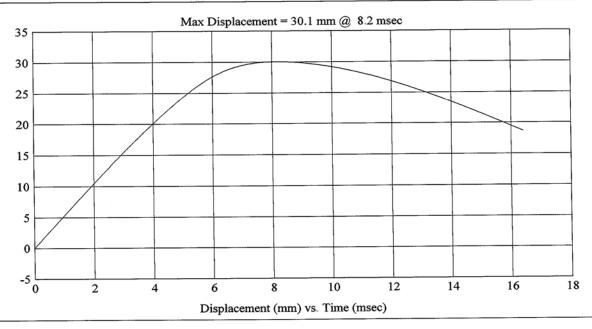
Test# 4 FM6239

Additional Desc: N/A

Vehicle Program: AUDI A3

Model Year: 2006 Target: AP2 Vehicle Side: Left Test Date: 9/5/2006

Horz/Vert Angle: 206/50









SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G0617-001.3

VEHICLE YR/MAKE/MODEL: 2006/DOT/NHTSA/AUDI A3

GENERAL TEST PARAMETERS:

Test Number:#7

Target (Vehicle Side): AP3Right

Temperature:21C

MGA Test Reference No.:FM6242

Humidity:52%

Approach Horizontal Angles:153°

Time of Test:2:28:32 PM

Approach Vertical Angles:47°

FMH Serial No:[038]

Additional Description:

TEST RESULTS:

		At (man)		Impact location	on FMH (mm)
HIC(d)	HIC	∆t (msec)	Velocity (kph)	Above Pt. O	Left/Right Pt. O
610	589	4	19.1	14	5 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	∆V Post-Test
Х	5	J36197	-108.8	1.29	1.29
Υ	6	J36193	102.7	1.79	1.79
Z	7	J36353	97.2	1.31	1.31

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

No Visible Damage

_Approved By*: blo Recorded By: Approved By*: Approved By*: Okyon NH1SA (Government) Compliance testing.

FMH G06I7-001.3

Customer: DOT/NHTSA Test # 7

Test # 7 FM6242

Additional Desc: N/A

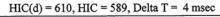
Vehicle Program: AUDI A3

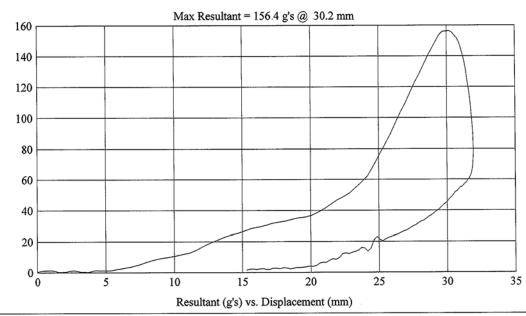
Test Date: 9/6/2006

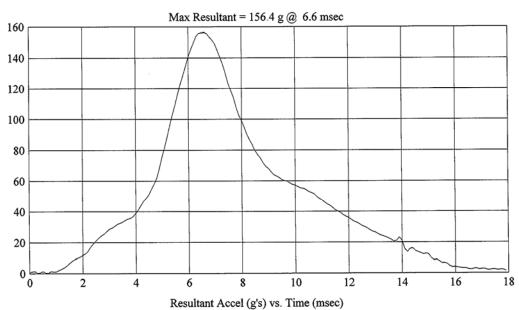
Target: AP3 Vehicle Side: Right

Model Year: 2006

Horz/Vert Angle: 153/47







Page 1 of 4

Customer: DOT/NHTSA Test # 7

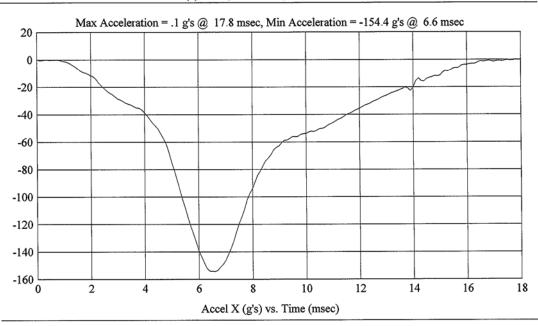
FM6242 Additional Desc: N/A Vehicle Program: AUDI A3

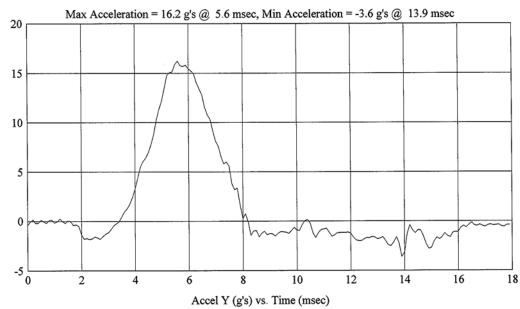
Test Date: 9/6/2006

Model Year: 2006 Target: AP3 Vehicle Side: Right

Horz/Vert Angle: 153/47

HIC(d) = 610, HIC = 589, Delta T = 4 msec





Page 2 of 4

Customer: DOT/NHTSA

Test # 7 FM6242

Additional Desc: N/A

Vehicle Program: AUDI A3

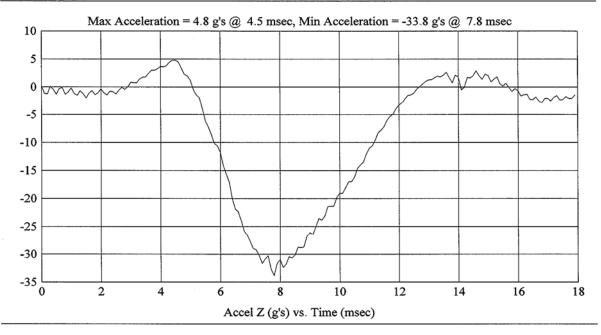
Test Date: 9/6/2006

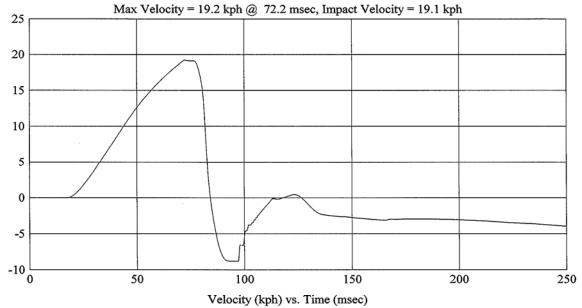
Model Year: 2006

Target: AP3

Vehicle Side: Right Horz/Vert Angle: 153/47

HIC(d) = 610, HIC = 589, Delta T = 4 msec





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FMH G06I7-001.3

Customer: DOT/NHTSA

Test # 7 FM6242

Additional Desc: N/A

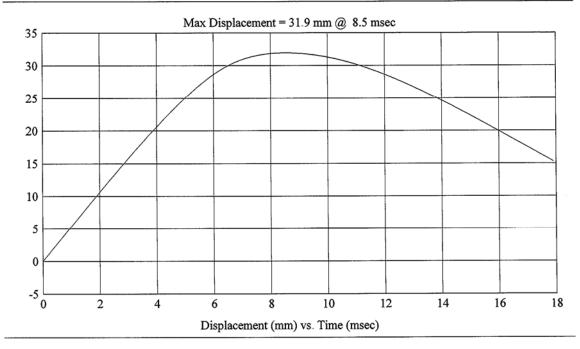
Vehicle Program: AUDI A3

Test Date: 9/6/2006

Model Year: 2006 Target: AP3

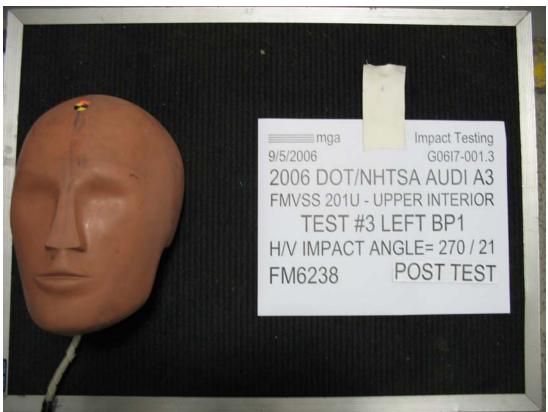
Vehicle Side: Right Horz/Vert Angle: 153/47

HIC(d) = 610, HIC = 589, Delta T = 4 msec









SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G06I7-001.3 VEHICLE YR/MAKE/MODEL:2006/DOT/NHTSA/AUDI A3

GENERAL TEST PARAMETERS: Test Number:#3

Target (Vehicle Side): BP1Left Temperature:21C

MGA Test Reference No.:FM6238 Humidity:50%

Approach Horizontal Angles:270° Time of Test:2:30 PM

Approach Vertical Angles:21° FMH Serial No:[039]

Additional Description:

TEST RESULTS:

				Impact location	on FMH (mm)
HIC(d)	HIC	∆t (msec)	Velocity (kph)	Above Pt. O	Left/Right Pt. O
476	410	7.2	18.5	58	0

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
Х	5	J13753	-103.6	1.29	1.29
Υ	6	J22700	94.4	1.79	1.79
Z	7	J32734	95.5	1.31	1.31

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

No visible damage.

Recorded By:

Approve

Approved By*: Laleto Date: 9/5/2006

*Only necessary for NHTSA (Government) Compliance testing.

Customer: DOT/NHTSA

Vehicle Program: AUDI A3

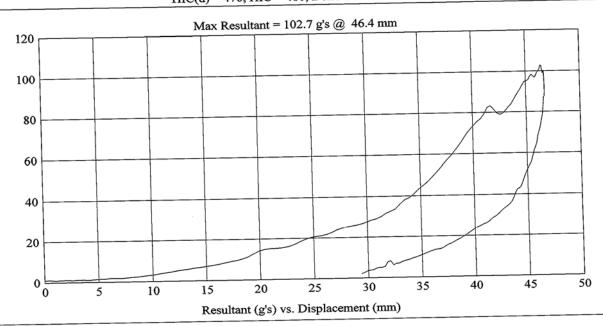
Model Year: 2006 Target: BP1

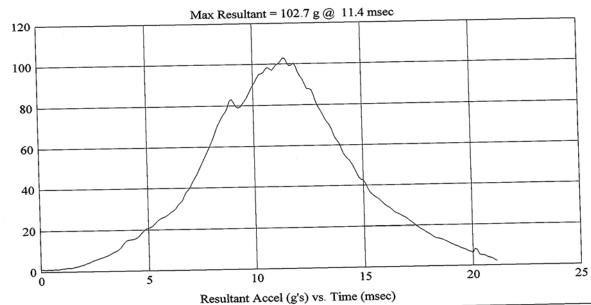
Test # 3 FM6238

Test Date: 9/5/2006

Vehicle Side: Left Horz/Vert Angle: 270/21

Additional Desc: N/A HIC(d) = 476, HIC = 410, Delta T = 7.2 msec





Page 1 of 4

Customer: DOT/NHTSA

Vehicle Program: AUDI A3

Model Year: 2006 Target: BP1

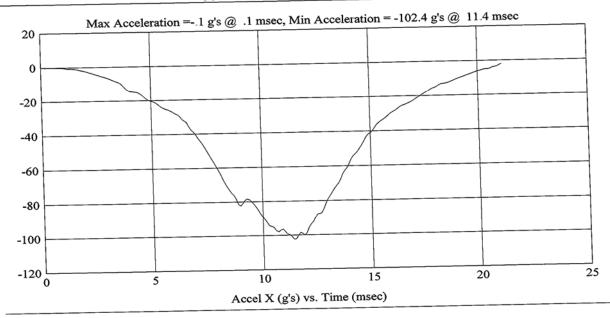
Test # 3 FM6238

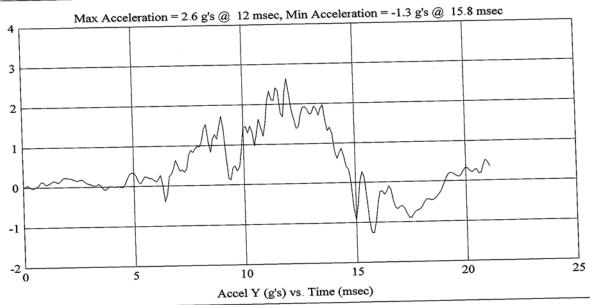
Test Date: 9/5/2006

Vehicle Side: Left Horz/Vert Angle: 270/21

Additional Desc: N/A

HIC(d) = 476, HIC = 410, Delta T = 7.2 msec





Page 2 of 4

Customer: DOT/NHTSA

Test # 3 FM6238

Additional Desc: N/A

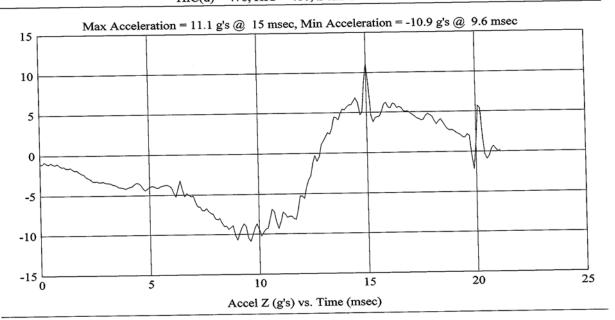
Vehicle Program: AUDI A3

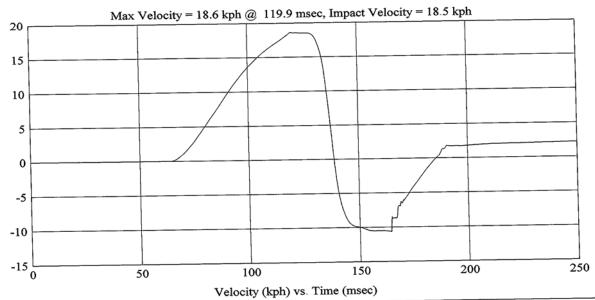
Test Date: 9/5/2006

HIC(d) = 476, HIC = 410, Delta T = 7.2 msec

Model Year: 2006 Target: BP1 Vehicle Side: Left

Horz/Vert Angle: 270/21





Page 3 of 4

FMH G06I7-001.3

Customer: DOT/NHTSA

Test # 3

FM6238

Additional Desc: N/A

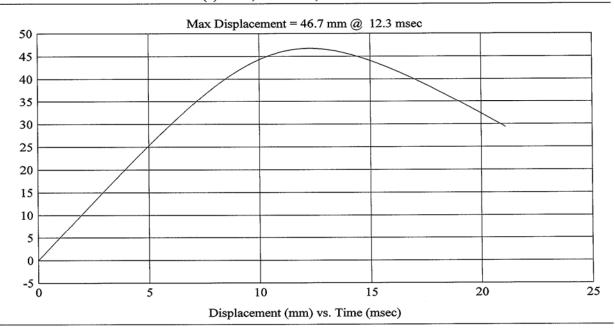
Vehicle Program: AUDI A3

Test Date: 9/5/2006

Model Year: 2006

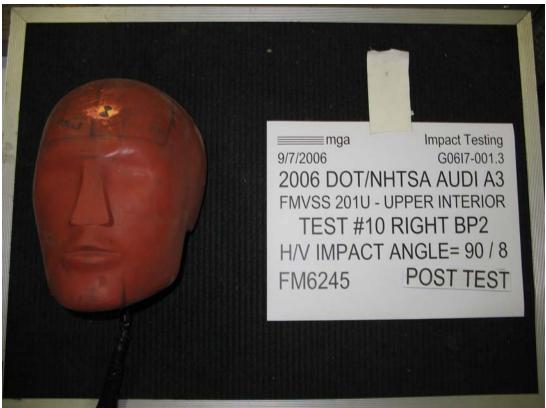
Target: BP1 Vehicle Side: Left Horz/Vert Angle: 270/21

HIC(d) = 476, HIC = 410, Delta T = 7.2 msec









SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G0617-001.3

VEHICLE YR/MAKE/MODEL: 2006/DOT/NHTSA/AUDI A3

GENERAL TEST PARAMETERS:

Test Number:#10

Target (Vehicle Side): BP2Right

Temperature:21C

MGA Test Reference No.:FM6245

Humidity:51%

Approach Horizontal Angles:90°

Time of Test:9:13:27 AM

Approach Vertical Angles:8°

FMH Serial No:[035]

Additional Description:

TEST RESULTS:

				Impact location	on FMH (mm)
HIC(d)	HIC	Δt (msec)	Velocity (kph)	Above Pt. O	Left/Right Pt. O
665	661	6.5	23.6	23	8 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	∆V Pre-Test	ΔV Post-Test
Х	5	J35924	-91.4	1.29	1.29
Y	6	J35919	94.4	1.79	1.79
Z	7	J22664	94.3	1.31	1.31

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

No Visible Damage

Recorded By:

*Only necessary for WHTSA (Government) Compliance testing.

Customer: DOT/NHTSA Test # 10 FM6245

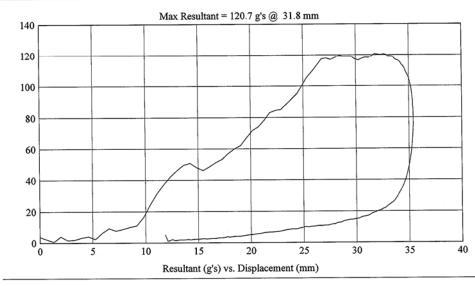
Additional Desc: N/A

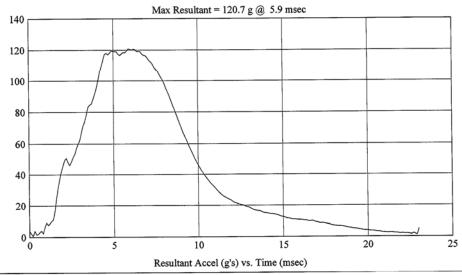
Vehicle Program: AUDI A3

Test Date: 9/7/2006

Model Year: 2006 Target: BP2 Vehicle Side: Right

Horz/Vert Angle: 90/8





Page 1 of 4

FMH G06I7-001.3

Customer: DOT/NHTSA Test # 10 FM6245

Additional Desc: N/A

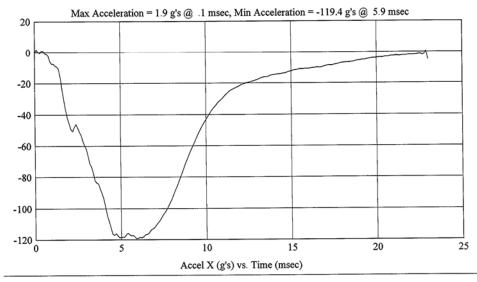
Vehicle Program: AUDI A3

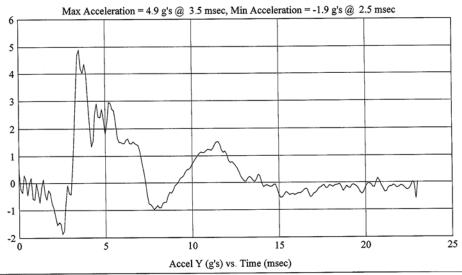
Test Date: 9/7/2006

Target: BP2 Vehicle Side: Right

Model Year: 2006

Horz/Vert Angle: 90/8





Page 2 of 4

Customer: DOT/NHTSA Test # 10 FM6245

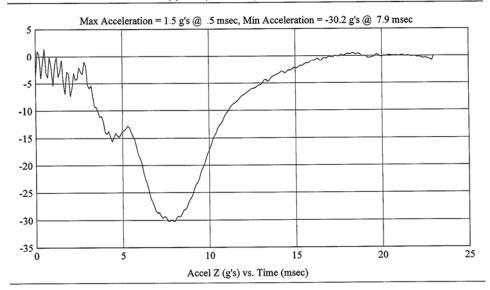
Additional Desc: N/A

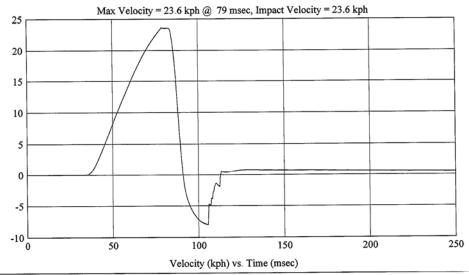
Vehicle Program: AUDI A3

Test Date: 9/7/2006

Model Year: 2006 Target: BP2 Vehicle Side: Right

Horz/Vert Angle: 90/8





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Customer: DOT/NHTSA Test # 10 FM6245

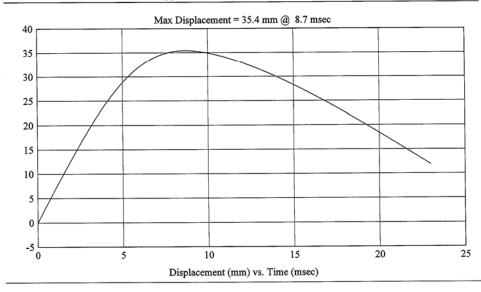
Additional Desc: N/A

Vehicle Program: AUDI A3

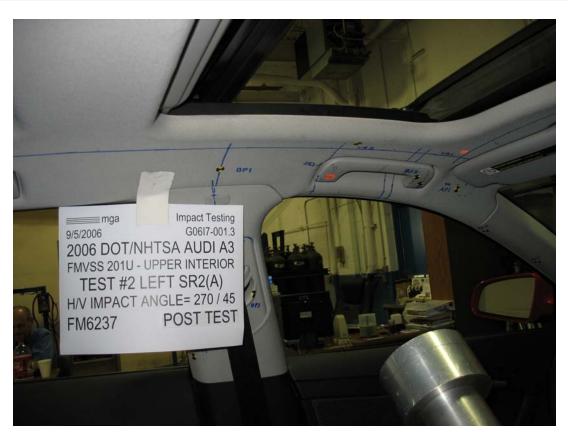
Test Date: 9/7/2006

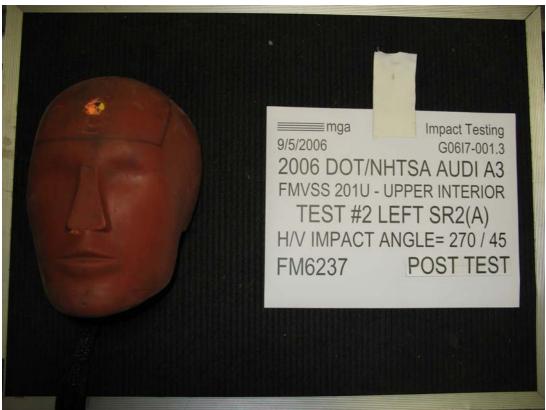
Model Year: 2006 Target: BP2 Vehicle Side: Right

Horz/Vert Angle: 90/8









SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G06I7-001.3 VEHICLE YR/MAKE/MODEL:2006/DOT/NHTSA/AUDI A3

GENERAL TEST PARAMETERS: Test Number:#2

Target (Vehicle Side): SR2(a)Left Temperature:21C

MGA Test Reference No.:FM6237 Humidity:51%

Approach Horizontal Angles:270° Time of Test:1:51 PM

Approach Vertical Angles:45° FMH Serial No:[038]

Additional Description:

TEST RESULTS:

	HIC			Impact location	on FMH (mm)
HIC(d)		∆t (msec)	Velocity (kph)	Above Pt. O	Left/Right Pt. O
363	261	7	19.0	28	3 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
Х	5	J36197	-108.8	1.29	1.29
Υ	6	J36193	102.7	1.79	1.79
Z	7	J36353	97.2	1.31	1.31

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

No visible damage.

Recorded By: Appro

Approved By*: Laleto Date: 9/5/2006

*Only necessary for NHTSA (Government) Compliance testing.

Customer: DOT/NHTSA

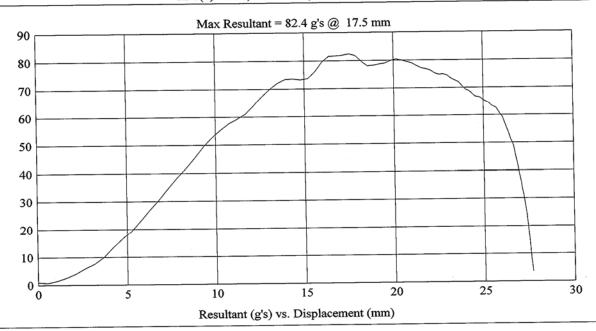
Vehicle Program: AUDI A3

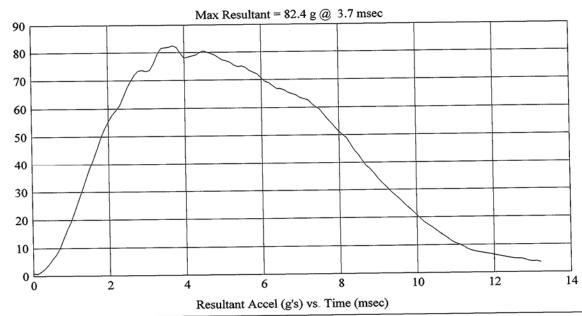
Model Year: 2006 Target: SR2(a)

Test # 2 FM6237 Additional Desc: N/A

Test Date: 9/5/2006

Vehicle Side: Left Horz/Vert Angle: 270/45





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FMH G06I7-001.3

Customer: DOT/NHTSA

Test # 2 FM6237

Additional Desc: N/A

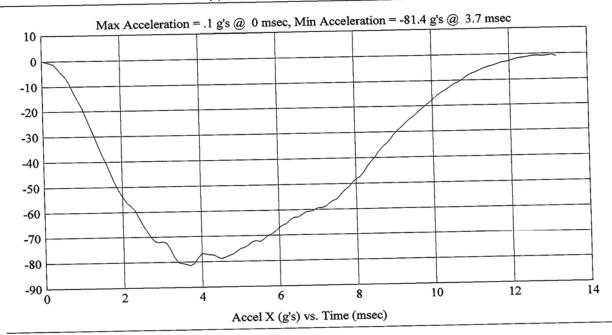
Vehicle Program: AUDI A3

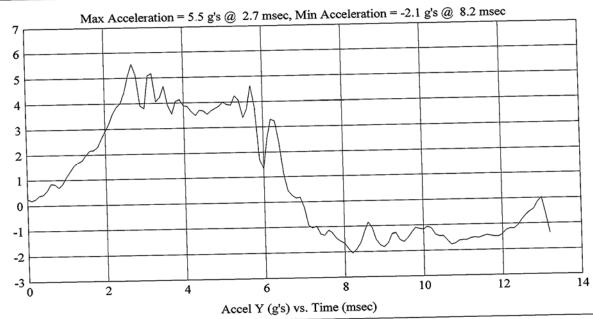
Test Date: 9/5/2006

_

Model Year: 2006 Target: SR2(a) Vehicle Side: Left

Horz/Vert Angle: 270/45





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FMH G06I7-001.3

Customer: DOT/NHTSA

Test # 2 FM6237

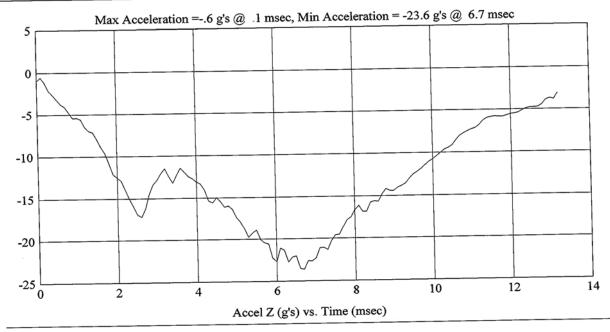
Additional Desc: N/A

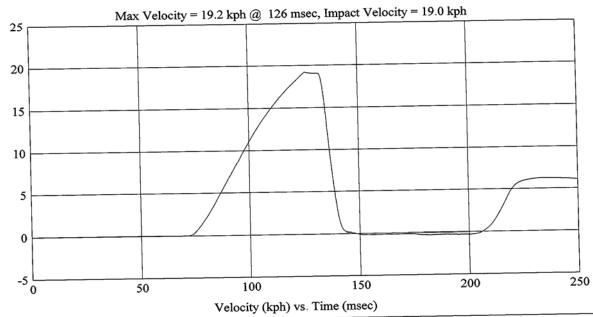
Vehicle Program: AUDI A3

Test Date: 9/5/2006

Model Year: 2006 Target: SR2(a) Vehicle Side: Left

Horz/Vert Angle: 270/45





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Customer: DOT/NHTSA

Test # 2 FM6237

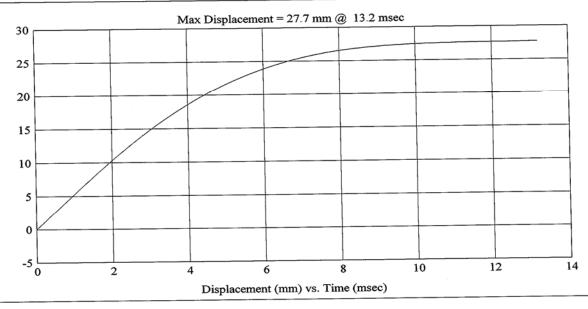
Additional Desc: N/A

Vehicle Program: AUDI A3

Test Date: 9/5/2006

Model Year: 2006 Target: SR2(a)

Vehicle Side: Left Horz/Vert Angle: 270/45









SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G06I7-001.3 VEHICLE YR/MAKE/MODEL:2006/DOT/NHTSA/AUDI A3

GENERAL TEST PARAMETERS: Test Number:#5

Target (Vehicle Side): SR3(1)Left Temperature:20C

MGA Test Reference No.:FM6240 Humidity:53%

Approach Horizontal Angles:270° Time of Test:4:55 PM

Approach Vertical Angles:44° FMH Serial No:[038]

Additional Description:

TEST RESULTS:

				Impact location	on FMH (mm)
HIC(d)	HIC	∆t (msec)	Velocity (kph)	Above Pt. O	Left/Right Pt. O
337	225	7.5	19.1	31	3 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
Х	5	J36197	-108.8	1.29	1.29
Υ	6	J36193	102.7	1.79	1.79
Z	7	J36353	97.2	1.31	1.30

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

Headliner deformation.

Recorded By: _____ Approved By*: ____ *Only necessary for NHTSA (Government) Compliance testing.

blen a Kaleto Date: 9/5/2006

Customer: DOT/NHTSA

Test # 5

Additional Desc: N/A

FM6240

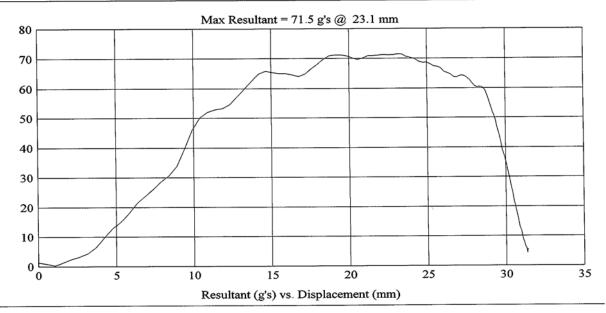
Vehicle Program: AUDI A3

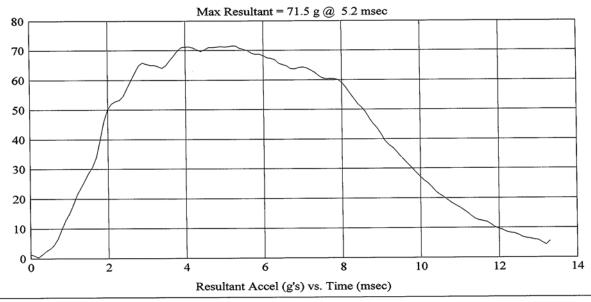
Test Date: 9/5/2006

Target: SR3(1) Vehicle Side: Left

Horz/Vert Angle: 270/44

Model Year: 2006





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Customer: DOT/NHTSA

Test# 5 FM6240

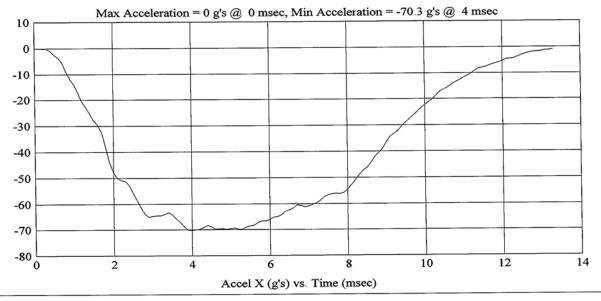
Additional Desc: N/A

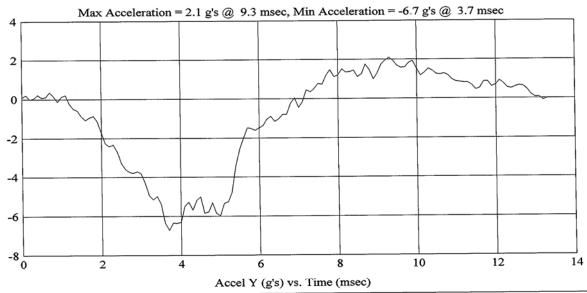
Vehicle Program: AUDI A3

Test Date: 9/5/2006

Model Year: 2006 Target: SR3(1)

Vehicle Side: Left Horz/Vert Angle: 270/44





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Customer: DOT/NHTSA

Test # 5 FM6240

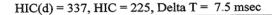
Additional Desc: N/A

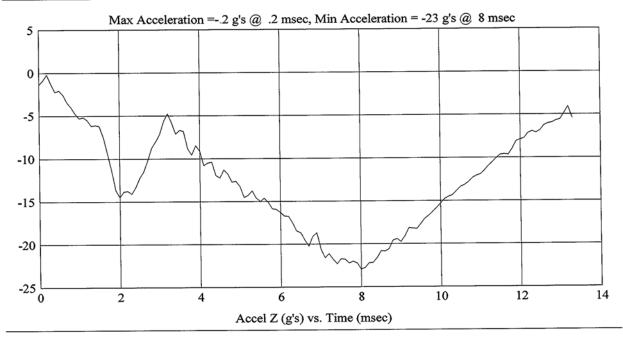
Vehicle Program: AUDI A3

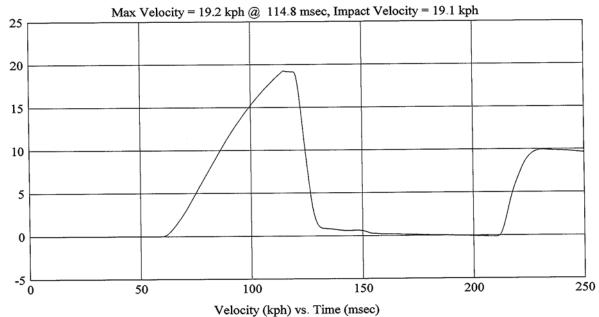
Test Date: 9/5/2006

Model Year: 2006 Target: SR3(1) Vehicle Side: Left

Horz/Vert Angle: 270/44







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Customer: DOT/NHTSA

Test # 5 FM6240

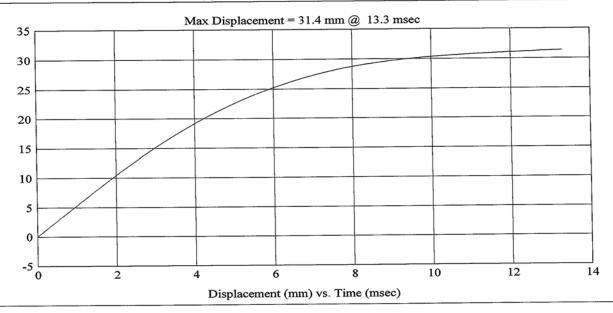
Additional Desc: N/A

Vehicle Program: AUDI A3

Test Date: 9/5/2006

Model Year: 2006

Target: SR3(1) Vehicle Side: Left Horz/Vert Angle: 270/44









SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G06I7-001.3 VEHICLE YR/MAKE/MODEL:2006/DOT/NHTSA/AUDI A3

GENERAL TEST PARAMETERS: Test Number:#6

Target (Vehicle Side): SR3(3)Left Temperature:21C

MGA Test Reference No.:FM6241 Humidity:56%

Approach Horizontal Angles:270° Time of Test:9:43 AM

Approach Vertical Angles:18° FMH Serial No:[035]

Additional Description:

TEST RESULTS:

		Δt (msec)	Velocity (kph)	Impact location on FMH (mm)		
HIC(d)	HIC			Above Pt. O	Left/Right Pt. O	
334	222	5.3	18.2	38	8 Left	

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test	
Х	5	J35924	-91.4	1.29	1.29	
Υ	6	J35919	94.4	1.79	1.79	
Z	7	J22664	94.3	1.31	1.31	

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

No visible damage.

Recorded By:

Approved By*: _

blend Kaleto Date: 9/6/2006

*Only necessary for NHTSA (Government) Compliance testing.

FMH G06I7-001.3

Customer: DOT/NHTSA

Vehicle Program: AUDI A3

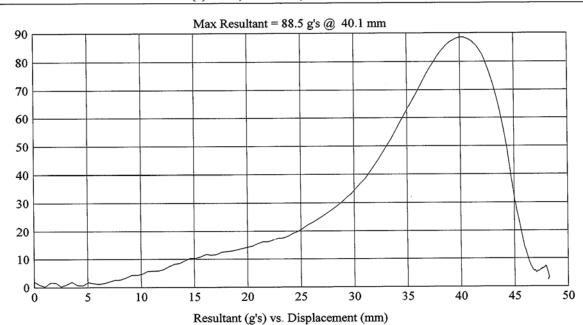
Model Year: 2006 Target: SR3(3)

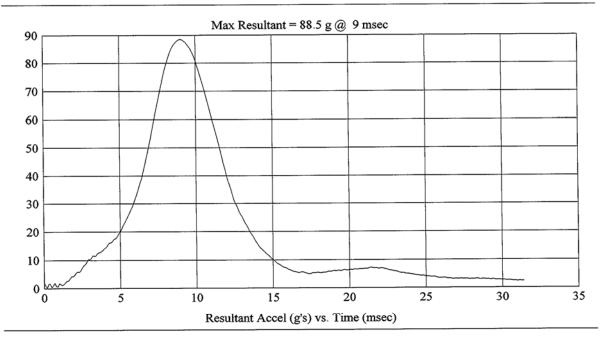
Test # 6 FM6241

Test Date: 9/6/2006

Vehicle Side: Left Horz/Vert Angle: 270/18

Additional Desc: N/A





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FMH G06I7-001.3

Customer: DOT/NHTSA

Test# 6

Additional Desc: N/A

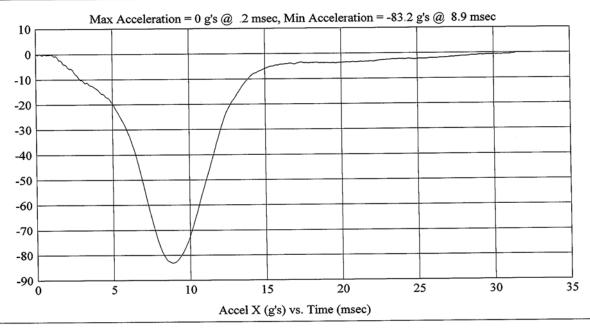
FM6241

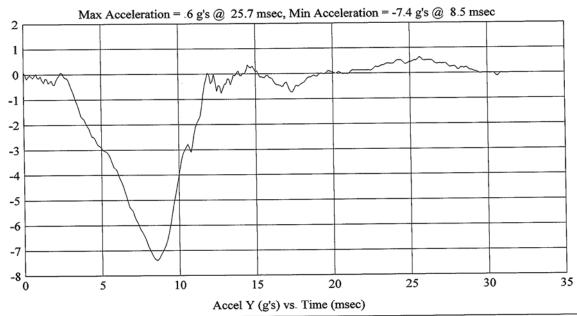
Vehicle Program: AUDI A3

Test Date: 9/6/2006

Model Year: 2006 Target: SR3(3) Vehicle Side: Left

Horz/Vert Angle: 270/18





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Customer: DOT/NHTSA

Test# 6

FM6241

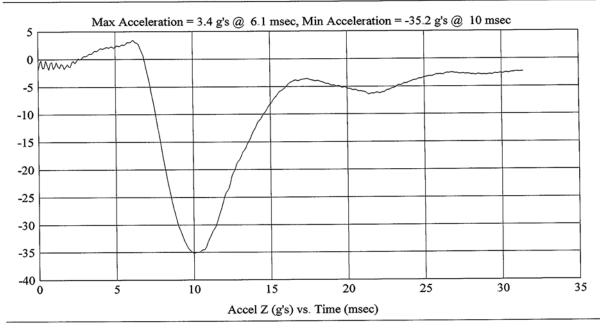
Additional Desc: N/A

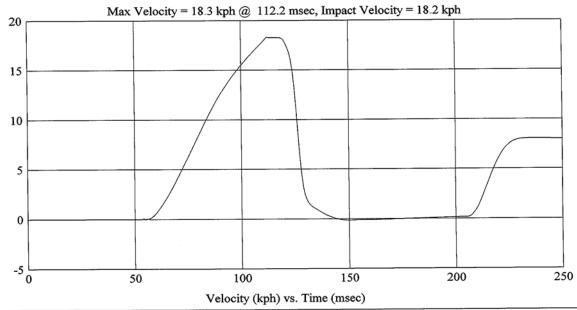
Vehicle Program: AUDI A3

Test Date: 9/6/2006

Model Year: 2006 Target: SR3(3) Vehicle Side: Left

Horz/Vert Angle: 270/18





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Customer: DOT/NHTSA

Test # 6 FM6241

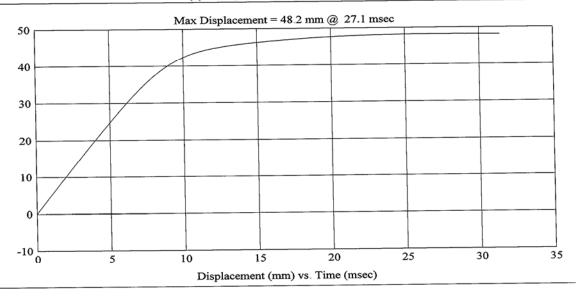
Additional Desc: N/A

Vehicle Program: AUDI A3

Test Date: 9/6/2006

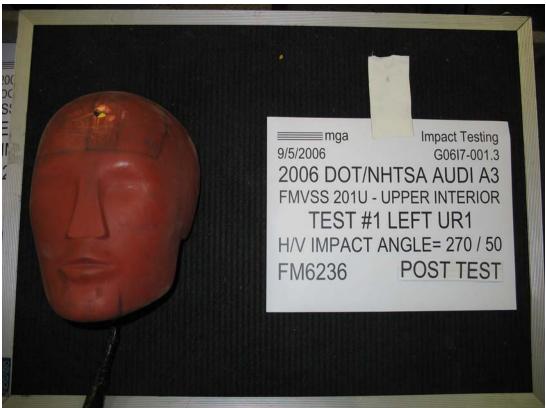
Model Year: 2006 Target: SR3(3) Vehicle Side: Left

Horz/Vert Angle: 270/18









SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G0617-001.3 VEHICLE YR/MAKE/MODEL:2006/DOT/NHTSA/AUDI A3

Test Number:#1 **GENERAL TEST PARAMETERS:**

Target (Vehicle Side): UR1Left Temperature:21C

MGA Test Reference No.:FM6236 Humidity:51%

Approach Horizontal Angles:270° Time of Test:12:22 PM

Approach Vertical Angles:50° FMH Serial No:[035]

Additional Description:

TEST RESULTS:

1,110(1)		Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
HIC(d)	HIC			Above Pt. O	Left/Right Pt. O
684	687	7.3	24.1	37	10 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test	
Х	5	J35924	-91.4	1.29	1.29	
Υ	6	J35919	94.4	1.79	1.79	
Z	7	J22664	94.3	1.31	1.30	

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

No visible damage.

Recorded By:

Approved By*: Laleto Date: 9/5/2006

*Only necessary for NHTSA (Government) Compliance testing.

Customer: DOT/NHTSA

Test# 1

FM6236

Additional Desc: N/A

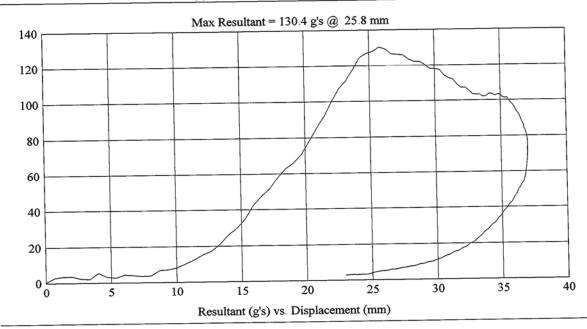
Vehicle Program: AUDI A3

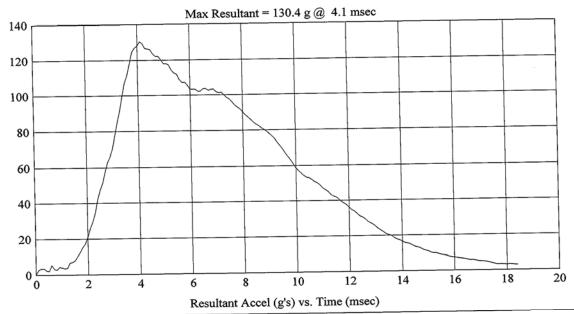
Test Date: 9/5/2006

Model Year: 2006 Target: UR1 Vehicle Side: Left

Horz/Vert Angle: 270/50

HIC(d) = 684, HIC = 687, Delta T = 7.3 msec





Page 1 of 4

Customer: DOT/NHTSA

Test # 1 FM6236

Additional Desc: N/A

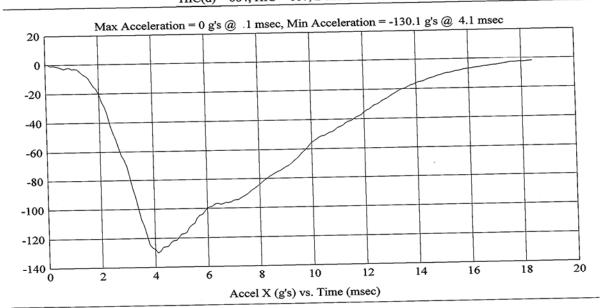
Vehicle Program: AUDI A3

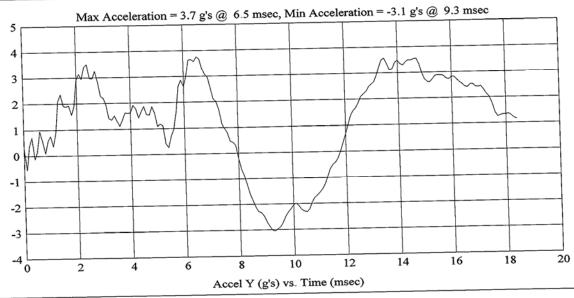
Test Date: 9/5/2006

HIC(d) = 684, HIC = 687, Delta T = 7.3 msec

Model Year: 2006 Target: UR1 Vehicle Side: Left

Horz/Vert Angle: 270/50





Page 2 of 4

Customer: DOT/NHTSA

Test # 1 FM6236

Additional Desc: N/A

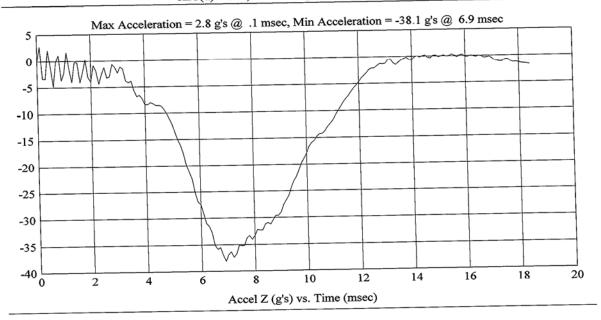
Vehicle Program: AUDI A3

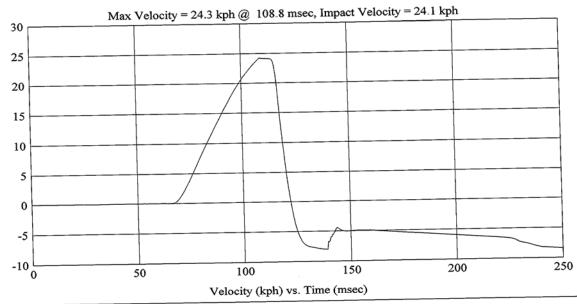
Test Date: 9/5/2006

Model Year: 2006 Target: UR1 Vehicle Side: Left

Horz/Vert Angle: 270/50

HIC(d) = 684, HIC = 687, Delta T = 7.3 msec





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Customer: DOT/NHTSA

Test # 1 FM6236 Additional Desc: N/A

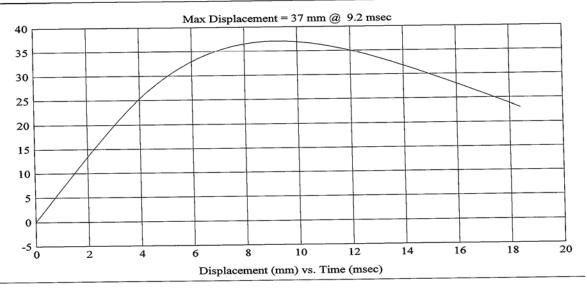
Vehicle Program: AUDI A3

Test Date: 9/5/2006

Model Year: 2006 Target: UR1 Vehicle Side: Left

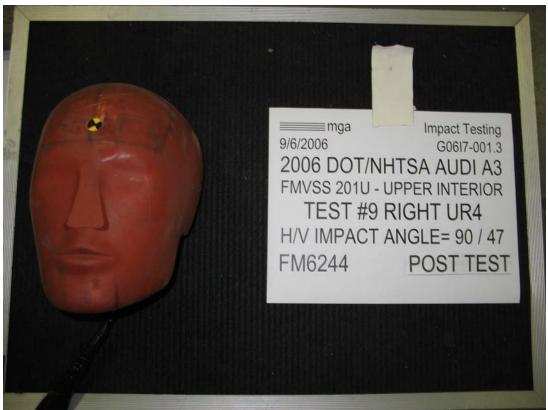
Horz/Vert Angle: 270/50

HIC(d) = 684, HIC = 687, Delta T = 7.3 msec









SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G06I7-001.3 VEHICLE YR/MAKE/MODEL:2006/DOT/NHTSA/AUDI A3

GENERAL TEST PARAMETERS: Test Number:#9

Target (Vehicle Side): UR4Right Temperature:21C

MGA Test Reference No.:FM6244 Humidity:50%

Approach Horizontal Angles:90° Time of Test:4:17 PM

Approach Vertical Angles:47° FMH Serial No:[035]

Additional Description:

TEST RESULTS:

1110/11		Δt (msec)	Velocity (kph)	Impact location on FMH (mm)		
HIC(d)	HIC			Above Pt. O	Left/Right Pt. O	
510	456	12.2	23.9	15	3 Left	

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test	
Х	5	J35924	-91.4	1.29	1.29	
Υ	6	J35919	94.4	1.79	1.79	
Z	7	J22664	94.3	1.30	1.30	

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

No visible damage.

Recorded By:

Approved By*:

blend Kaleto Date: 9/6/2006

*Only necessary for NHTSA (Government) Compliance testing.

Customer: DOT/NHTSA

Ve

Vehicle Program: AUDI A3

Model Year: 2006 Target: UR4

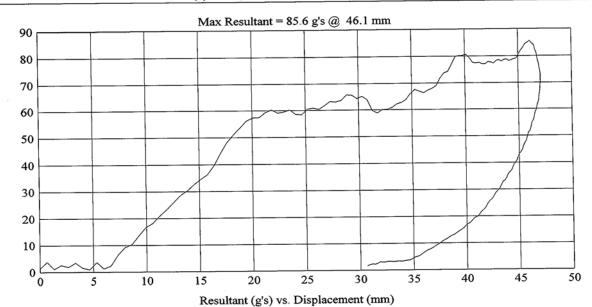
Test # 9 FM6244

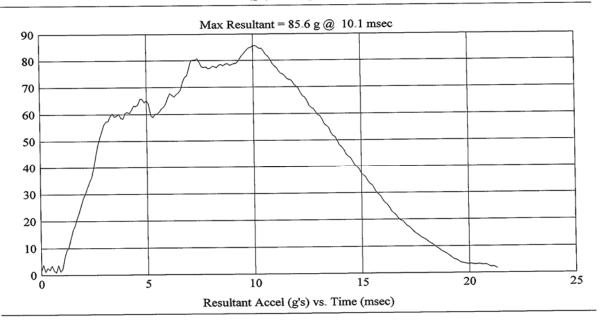
Test Date: 9/6/2006

Vehicle Side: Right Horz/Vert Angle: 90/47

Additional Desc: N/A

HIC(d) = 510, HIC = 456, Delta T = 12.2 msec





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Customer: DOT/NHTSA

Test # 9 FM6244

Additional Desc: N/A

Vehicle Program: AUDI A3

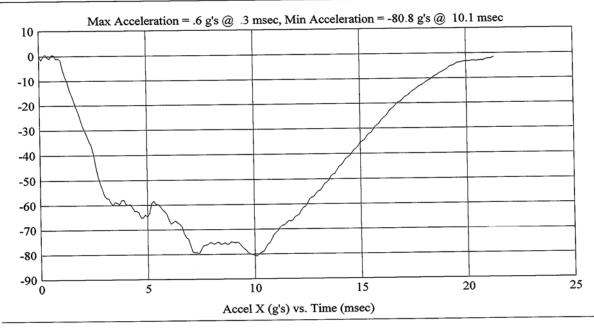
Test Date: 9/6/2006

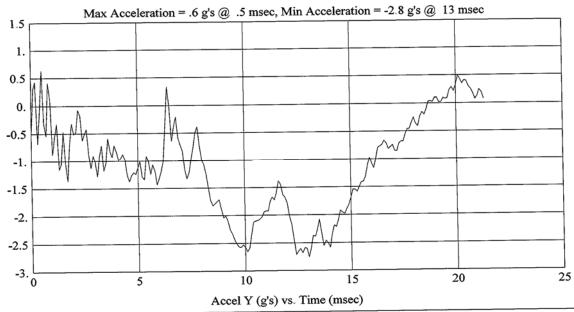
Target: UR4 Vehicle Side: Right

Horz/Vert Angle: 90/47

Model Year: 2006

HIC(d) = 510, HIC = 456, Delta T = 12.2 msec





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FMH G06I7-001.3

Customer: DOT/NHTSA

Test # 9 FM6244

Additional Desc: N/A

Vehicle Program: AUDI A3

Test Date: 9/6/2006

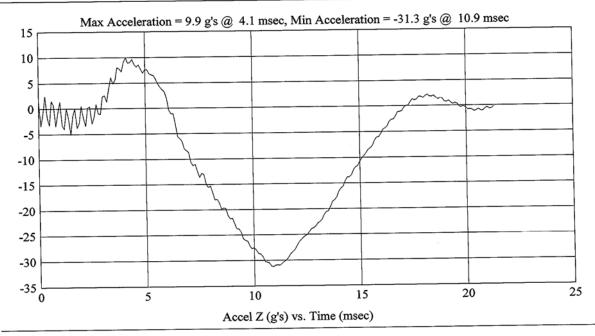
Test Bate. 5/0/2000

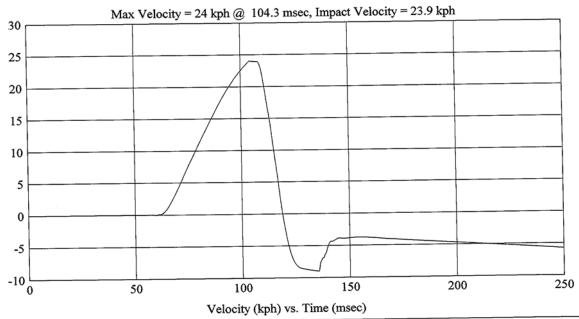
Model Year: 2006

Target: UR4
Vehicle Side: Right

Horz/Vert Angle: 90/47







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Customer: DOT/NHTSA

Test # 9 FM6244

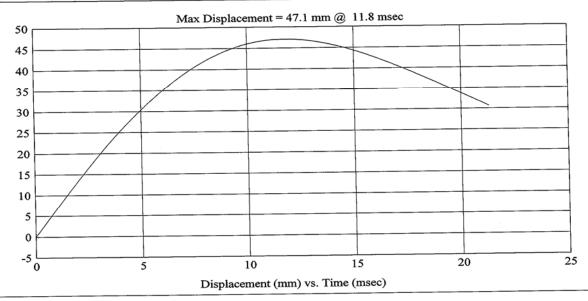
Additional Desc: N/A

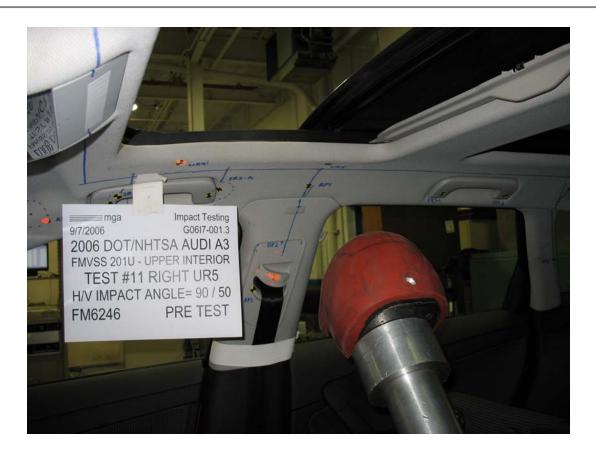
Vehicle Program: AUDI A3

Test Date: 9/6/2006

Model Year: 2006 Target: UR4 Vehicle Side: Right Horz/Vert Angle: 90/47

HIC(d) = 510, HIC = 456, Delta T = 12.2 msec









SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G06I7-001.3 VEHICLE YR/MAKE/MODEL:2006/DOT/NHTSA/AUDI A3

GENERAL TEST PARAMETERS: Test Number:#11

Target (Vehicle Side): UR5Right Temperature:21C

MGA Test Reference No.:FM6246 Humidity:51%

Approach Horizontal Angles:90° Time of Test:9:46:13 AM

Approach Vertical Angles:50° FMH Serial No:[038]

Additional Description:

TEST RESULTS:

HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)		
				Above Pt. O	Left/Right Pt. O	
606	583	7.8	23.2	27	17 Left	

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
Х	5	J36197	-108.8	1.29	1.29
Y	6	J36193	102.7	1.79	1.79
Z	7	J36353	97.2	1.30	1.30

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

No Visible Damage

Recorded By Approved By* Only necessary for NATSA (Government) Compliance testing.

Customer: DOT/NHTSA
Test # 11

FM6246

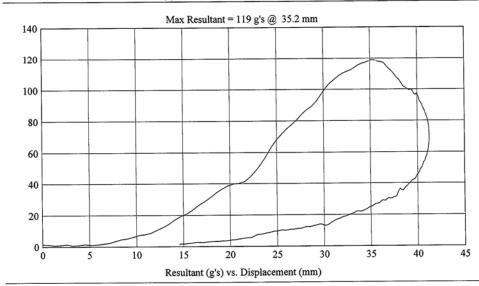
Additional Desc: N/A

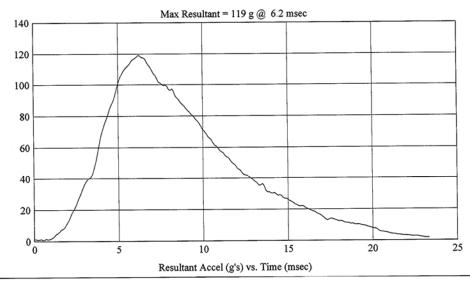
Vehicle Program: AUDI A3

Test Date: 9/7/2006

Model Year: 2006 Target: UR5 Vehicle Side: Right

Horz/Vert Angle: 90/50





Page 1 of 4

Customer: DOT/NHTSA Test # 11

FM6246

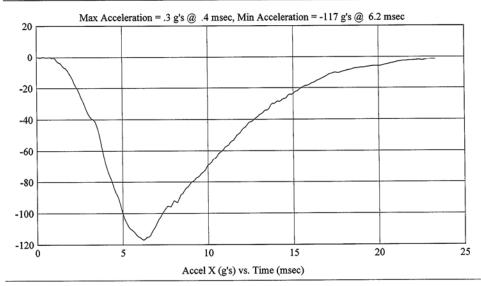
Additional Desc: N/A

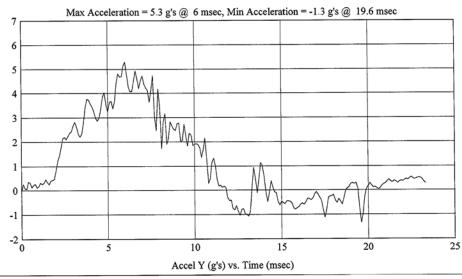
Vehicle Program: AUDI A3

Test Date: 9/7/2006

Model Year: 2006 Target: UR5 Vehicle Side: Right

Horz/Vert Angle: 90/50





Page 2 of 4

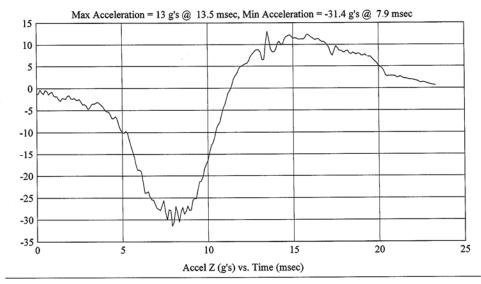
Customer: DOT/NHTSA Test # 11

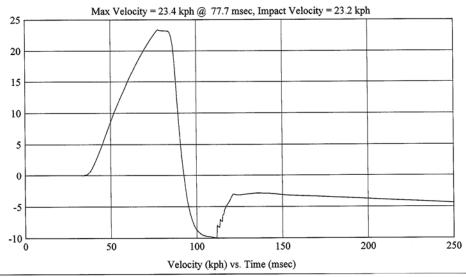
FM6246 Additional Desc: N/A Vehicle Program: AUDI A3

Test Date: 9/7/2006

Model Year: 2006 Target: UR5 Vehicle Side: Right

Horz/Vert Angle: 90/50





Page 3 of 4

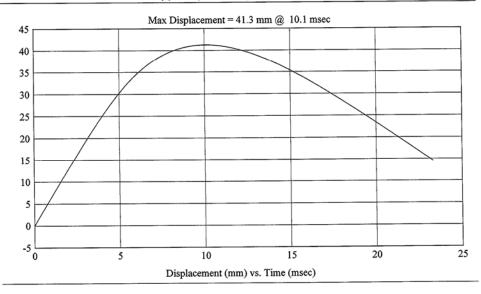
Customer: DOT/NHTSA Test # 11 FM6246

Additional Desc: N/A

Vehicle Program: AUDI A3

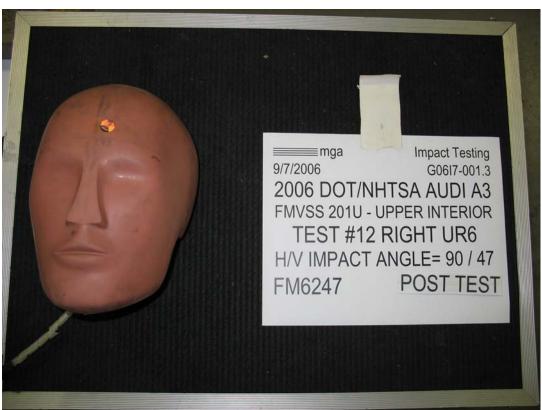
Test Date: 9/7/2006

Model Year: 2006 Target: UR5 Vehicle Side: Right Horz/Vert Angle: 90/50









SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G0617-001.3

VEHICLE YR/MAKE/MODEL: 2006/DOT/NHTSA/AUDI A3

GENERAL TEST PARAMETERS:

Test Number:#12

Target (Vehicle Side): UR6Right

Temperature:21C

MGA Test Reference No.:FM6247

Humidity:51%

Approach Horizontal Angles:90°

Time of Test:10:32 AM

Approach Vertical Angles:47°

FMH Serial No:[039]

Additional Description:

TEST RESULTS:

		Δt (msec)	Velocity (kph)	Impact location on FMH (mm)		
HIC(d)	HIC			Above Pt. O	Left/Right Pt. O	
643	632	10.4	23.7	11 10 Left		

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	∆V Post-Test
Х	5	J13753	-103.6	1.29	1.29
Y	6	J22700	94.4	1.79	1.79
Z	7	J32734	95.5	1.31	1.31

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

No Visible Damage

Recorded By: Approved By*: Approved By*: *Only necessary for NHTSA (Government) Compliance testing.

Customer: DOT/NHTSA Test # 12 FM6247

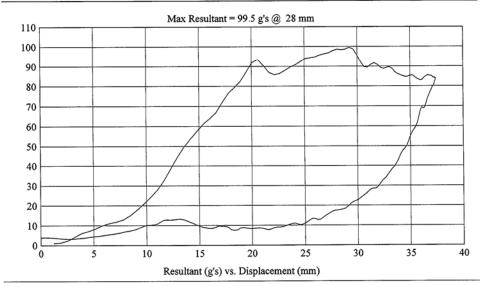
Additional Desc: N/A

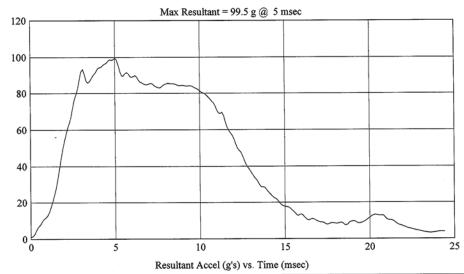
Vehicle Program: AUDI A3

Test Date: 9/7/2006

Model Year: 2006 Target: UR6 Vehicle Side: Right

Horz/Vert Angle: 90/47





Page 1 of 4

Customer: DOT/NHTSA Test # 12 FM6247

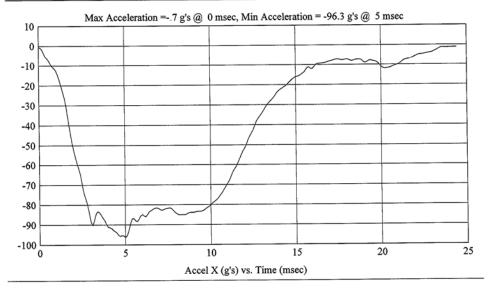
Additional Desc: N/A

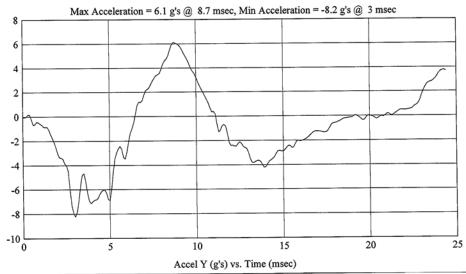
Vehicle Program: AUDI A3

Test Date: 9/7/2006

Model Year: 2006 Target: UR6 Vehicle Side: Right

Horz/Vert Angle: 90/47





Page 2 of 4

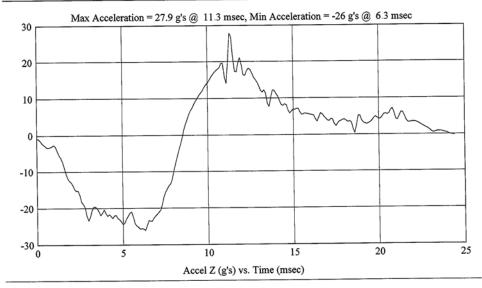
Customer: DOT/NHTSA Test # 12 FM6247

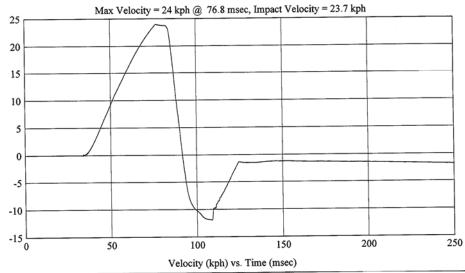
Additional Desc: N/A

Vehicle Program: AUDI A3

Test Date: 9/7/2006

Model Year: 2006 Target: UR6 Vehicle Side: Right Horz/Vert Angle: 90/47





Page 3 of 4

Customer: DOT/NHTSA Test # 12 FM6247

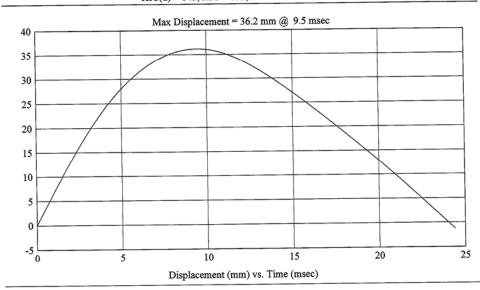
Additional Desc: N/A

Vehicle Program: AUDI A3

Test Date: 9/7/2006

Model Year: 2006 Target: UR6 Vehicle Side: Right

Horz/Vert Angle: 90/47



4.0 TEST EQUIPMENT LIST AND CALIBRATION INFORMATION

The following section lists the test equipment for the compliance test series. Items marked with an asterisk are calibrated by an external lab. An additional summary table is given for the pre and post-test calibration data for the Free Motion Headforms. The temperature trace to confirm testing was conducted between 66°F and 78°F (19°C - 26°C) is included in Appendix A. Calibration certificates can be found in Appendix B.

TABLE 4-1 LIST OF ITEMS USED

ITEM	MANUFACTURER	MODEL#	FUNCTION OF	ACCURACY	CAL.
TT E.W.	NAME	WOBLE #	ITEM	ACCONACT	INTERNAL
Head Drop Tower (includes test frame and DAS)	MGA Research Corp.	MGA-100-DC	FMH Calibration	N/A	N/A
Accelerometers	Endevco	7264-2000	Acceleration Data	±0.5%	6 months
*Digital Inclinometer	Macklanburg- Duncan	PRO 360 (MGA00060)	Set Angle of FMH/Targeting	0.1°	Annual
FMVSS 201U Test Frame (includes the propulsion control system, actuator, test frame, and DAS)	MGA Research Corp.	MGA-100-FMH	Test System	N/A	N/A
Free Motion Headforms	UTAMA UTAMA UTAMA	035 038 039	Test Device	N/A	Pre and Post-Test Series
High Speed Video	Redlake	HGLE	Record Event	N/A	N/A
*FARO™	Faro Technologies	G08020203122	Targeting	0.1 mm	Annual
Measuring Devices: - Tape Measure - Plumb Bobs - Digital Protractor	Stanley N/A Macklenburg- Duncan	TPM 617 MGA00060	Measurement Targeting FMH setup Horizontal Measurement	1 mm N/A 0.5°	Annual
*Vehicle Scale	SW Scales	26032389	Weighing Vehicle	± .5 kg	Annual
* Scale	Detecto	MGA00081	Weigh FMH Head	± 0.01 lb	Annual
*Temperature Recorder	Dickson	FH125	Record Temperature and Humidity	± 1°C ± 1% RH	Annual

TABLE 4-2 FMH CALIBRATION DATA SUMMARY TABLE

FMH S	erial #	Weight (lbs)	Temp (°C)	% Humidity	Peak Resultant Acceleration (G's)	Peak Lateral Acceleration (G's)	Unimodal
Pre	#35	10.02	25.0	45.0	246.9	10.4	Yes
Post	#35	10.03	21.0	57.0	236.6	1.9	Yes
Pre	#38	9.92	25.0	45.0	251.0	8.7	Yes
Post	#38	9.92	21.0	57.0	249.9	7.8	Yes
Pre	#39	10.00	25.0	45.0	244.4	7.5	Yes
Post	#39	10.00	21.0	57.0	257.9	11.6	Yes

RECORDED BY: Louis Campbell DATE: August 31, 2006

APPROVED BY: Helen A. Kaleto

4.1 Pre-Test Calibration - 035

HEAD DROP TEST SUMMARY PART 572L

HEADFORM SERIAL NUMBER: 35 CALIBRATION DATE: 09/05/2006 CALIBRATION TIME: 4:43:25 PM			
TEST PARAMETER	SPECIFICATION	TEST RESULTS	
Weight	9.90 to 10.10 lbs.	10.02	
Temperature	19° C to 26° C	25	
Relative Humidity	10% to 70%	45	
Peak Resultant Acceleration	225 G's to 275 G's	246.9	
Peak Lateral Acceleration	15 G's Maximum	10.4	
Unimodal Acceleration Curve	YES	YES	

	FMH INSTRUMENTATION						
	HEAD ACCELEROMETERS						
Channel Number							
1	ENDEVCO	7264-2000	J35924	04/06/06	10/06/06		
2	ENDEVCO	7264-2000	J35919	04/06/06	10/06/06		
3	ENDEVCO	7264-2000	J22664	04/06/06	10/06/06		

REMARKS:

RECORDED #Y

DATE: __09/05/2006

APPROVED BY:

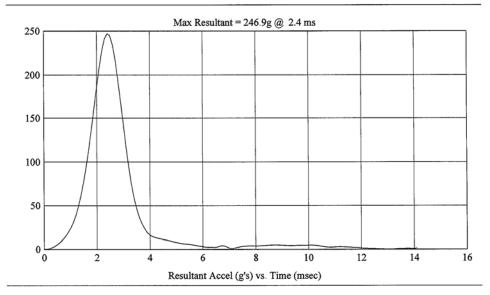
Col Kaleto

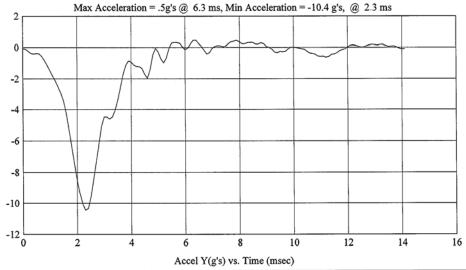
Head Drop (Preliminary Test Report)

Test Number: H35329 Test Description: Pre MGA Job Number: G06I7-001.3

Test Date: 09/05/2006

Head #: 35





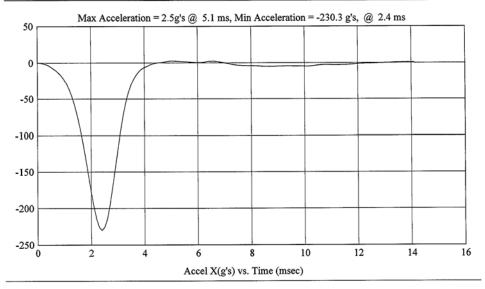
Head Drop (Preliminary Test Report)

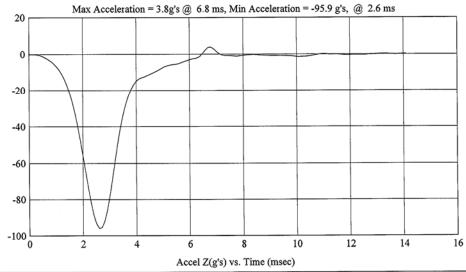
Test Number: H35329 Test Description: Pre

MGA Job Number: G06I7-001.3

Test Date: 09/05/2006

Head #:35





4.2 Post-Test Calibration - 035

HEAD DROP TEST SUMMARY PART 572L

HEADFORM SERIAL NUMBER: 035 CALIBRATION DATE: 09/08/2006 CALIBRATION TIME: 4:48:23 PM			
TEST PARAMETER	SPECIFICATION	TEST RESULTS	
Weight	9.90 to 10.10 lbs.	10.03	
Temperature	19° C to 26° C	21	
Relative Humidity	10% to 70%	57	
Peak Resultant Acceleration	225 G's to 275 G's	236.6	
Peak Lateral Acceleration	15 G's Maximum	1.9	
Unimodal Acceleration Curve	YES	YES	

	FMH INSTRUMENTATION						
	HEAD ACCELEROMETERS						
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration		
1	ENDEVCO	7264-2000	J35924	04/06/06	10/06/06		
2	ENDEVCO	7264-2000	J35919	04/06/06	10/06/06		
3	ENDEVCO	7264-2000	J22664	04/06/06	10/06/06		

REMARKS:

DECODDED BY

DATE: <u>09/08/2006</u>

APPROVED BY

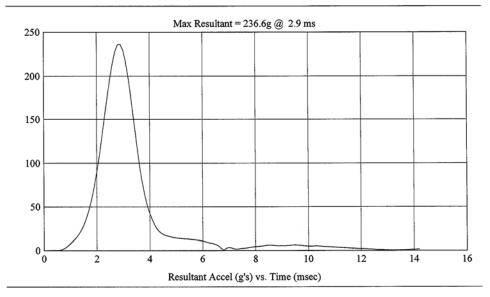
Head Drop (Preliminary Test Report)

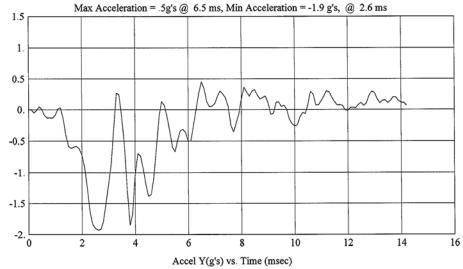
Test Number: H35330 Test Description: Post

MGA Job Number: G06I7-001.3

Test Date: 09/08/2006

Head #: 035



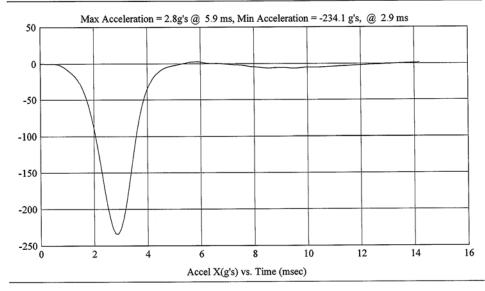


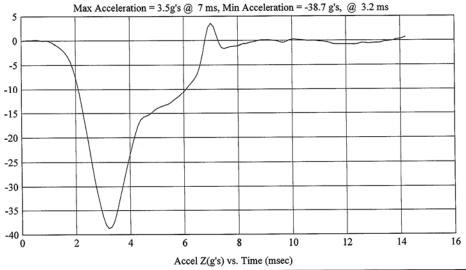
Head Drop (Preliminary Test Report)

Test Number: H35330 Test Description: Post MGA Job Number: G06I7-001.3

Test Date: 09/08/2006

Head #: 035





4.3 Pre-Test Calibration – 038

HEAD DROP TEST SUMMARY PART 572L

HEADFORM SERIAL NUMBER: 38 CALIBRATION DATE: 09/05/2006 CALIBRATION TIME: 4:51:31 PM			
TEST PARAMETER	SPECIFICATION	TEST RESULTS	
Weight	9.90 to 10.10 lbs.	9.92	
Temperature	19° C to 26° C	25	
Relative Humidity	10% to 70%	45	
Peak Resultant Acceleration	225 G's to 275 G's	251.0	
Peak Lateral Acceleration	15 G's Maximum	8.7	
Unimodal Acceleration Curve	YES	YES	

	FMH INSTRUMENTATION						
	HEAD ACCELEROMETERS						
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration		
1	ENDEVCO	7264-2000	J36197	04/07/06	10/07/06		
2	ENDEVCO	7264-2000	J36193	04/07/06	10/07/06		
3	ENDEVCO	7264-2000	J36353	04/07/06	10/07/06		

REMARKS:

DECODDED BY

DATE: 09/05/2006

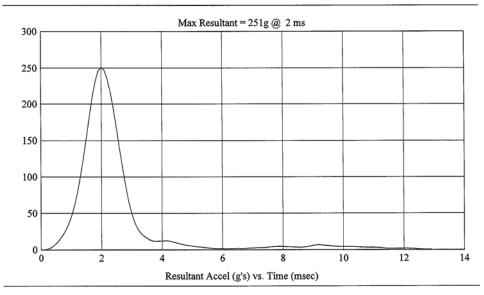
ADDDONED BY

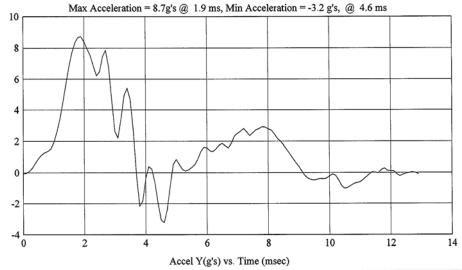
Head Drop (Preliminary Test Report)

Test Number: H38305 Test Description: Pre MGA Job Number: G06I7-001.3

Test Date: 09/05/2006

Head #: 38



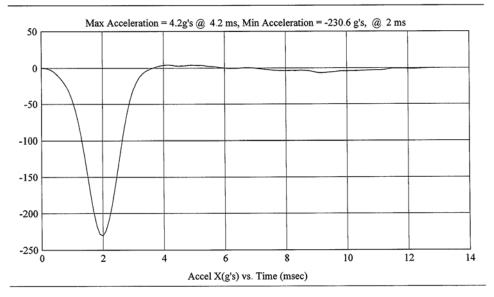


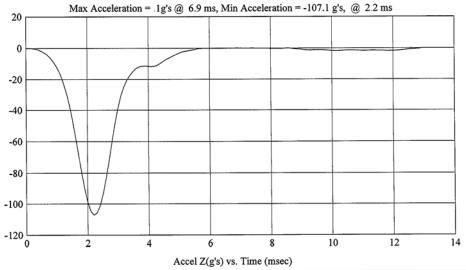
Head Drop (Preliminary Test Report)

Test Number: H38305 Test Description: Pre

MGA Job Number: G06I7-001.3

Test Date: 09/05/2006 Head #: 38





4.4 Post-Test Calibration - 038

HEAD DROP TEST SUMMARY PART 572L

1111			
HEADFORM SERIAL NUMBER: 038	CALIBRATION DATE: 09/08/2006 CALIBRATION TIME: 4:52:47 PM		
TEST PARAMETER	SPECIFICATION	TEST RESULTS	
Weight	9.90 to 10.10 lbs.	9.92	
Temperature	19° C to 26° C	21	
Relative Humidity	10% to 70%	57	
Peak Resultant Acceleration	225 G's to 275 G's	249.9	
Peak Lateral Acceleration	15 G's Maximum	7.8	
Unimodal Acceleration Curve	YES	YES	

	FMH INSTRUMENTATION					
	HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration	
1	ENDEVCO	7264-2000	J36197	04/07/06	10/07/06	
2	ENDEVCO	7264-2000	J36193	04/07/06	10/07/06	
3	ENDEVCO	7264-2000	J36353	04/07/06	10/07/06	

REMARKS:

RECORDED BX:

DATE: 09/08/2

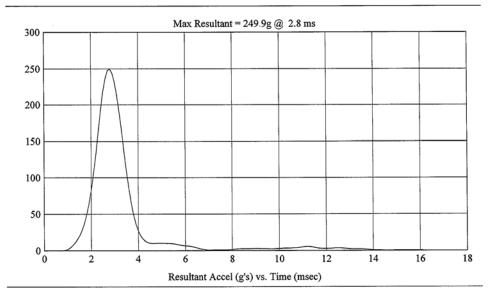
APPROVED BY:

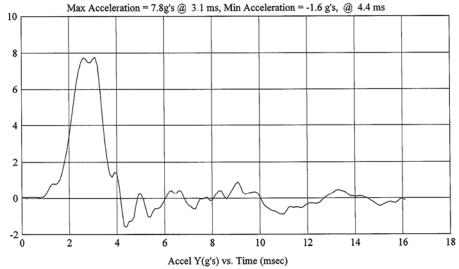
600 () Kalasta

Head Drop (Preliminary Test Report)

Test Number: H38306 Test Description: Post MGA Job Number: G06I7-001.3

Test Date: 09/08/2006 Head #: 038

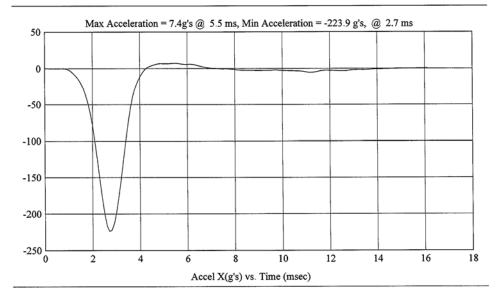


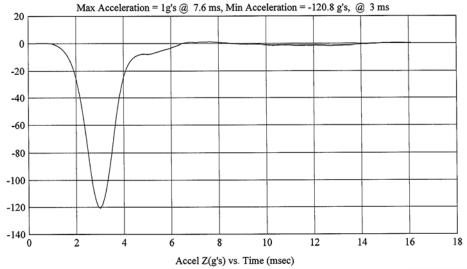


Head Drop (Preliminary Test Report)

 Test Number: H38306
 MGA Job Number: G06I7-001.3
 Test Date: 09/08/2006

 Test Description: Post
 Head #: 038





Pre-Test Calibration - 039 4.5

HEAD DROP TEST SUMMARY PART 572L

HEADFORM SERIAL NUMBER: 39 CALIBRATION DATE: 09/05/2006 CALIBRATION TIME: 4:55:53 PM			
TEST PARAMETER	SPECIFICATION	TEST RESULTS	
Weight	9.90 to 10.10 lbs.	10.00	
Temperature	19° C to 26° C	25	
Relative Humidity	10% to 70%	45	
Peak Resultant Acceleration	225 G's to 275 G's	244.4	
Peak Lateral Acceleration	15 G's Maximum	7.5	
Unimodal Acceleration Curve	YES	YES	

	FMH INSTRUMENTATION					
	HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration	
1	ENDEVCO	7264-2000	J13753	04/07/06	10/07/06	
2	ENDEVCO	7264-2000	J22700	04/07/06	10/07/06	
3	ENDEVCO	7264-2000	J32734	04/07/06	10/07/06	

REMARKS:

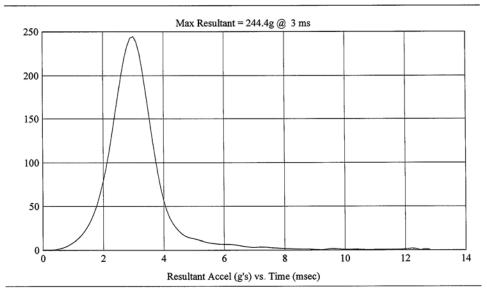
DATE: 09/05/2006

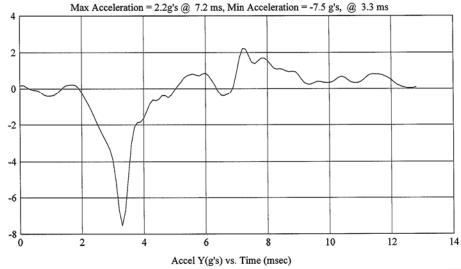
Head Drop (Preliminary Test Report)

Test Number: H39016 Test Description: Pre MGA Job Number: G06I7-001.3

Test Date: 09/05/2006

Head #: 39





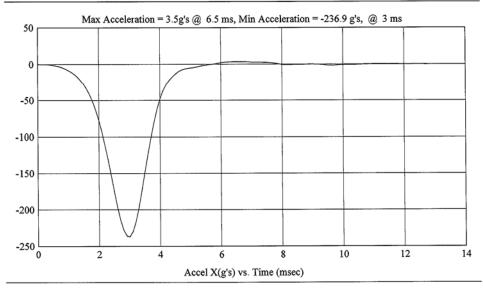
Head Drop (Preliminary Test Report)

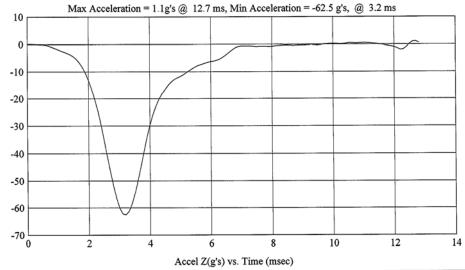
Test Number: H39016 Test Description: Pre

MGA Job Number: G06I7-001.3

Test Date: 09/05/2006

Head #: 39





4.6 Post-Test Calibration - 039

HEAD DROP TEST SUMMARY PART 572L

HEADFORM SERIAL NUMBER: 039 CALIBRATION DATE: 09/08/2006 CALIBRATION TIME: 4:57:05 PM			
TEST PARAMETER	SPECIFICATION	TEST RESULTS	
Weight	9.90 to 10.10 lbs.	10.00	
Temperature	19° C to 26° C	21	
Relative Humidity	10% to 70%	57	
Peak Resultant Acceleration	225 G's to 275 G's	257.9	
Peak Lateral Acceleration	15 G's Maximum	11.6	
Unimodal Acceleration Curve	YES	YES	

FMH INSTRUMENTATION						
	HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration	
1	ENDEVCO	7264-2000	J13753	04/07/06	10/07/06	
2	ENDEVCO	7264-2000	J22700	04/07/06	10/07/06	
3	ENDEVCO	7264-2000	J32734	04/07/06	10/07/06	

REMARKS:

RECORDED BY:

DATE: 09/08/2006

APPROVED BY:

K . O. J

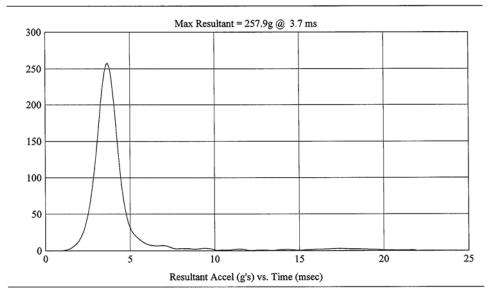
Head Drop (Preliminary Test Report)

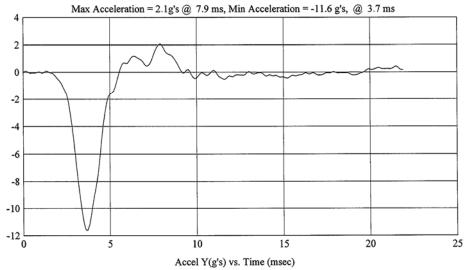
Test Number: H39017 Test Description: Post

MGA Job Number: G06I7-001.3

Test Date: 09/08/2006

Head #: 039

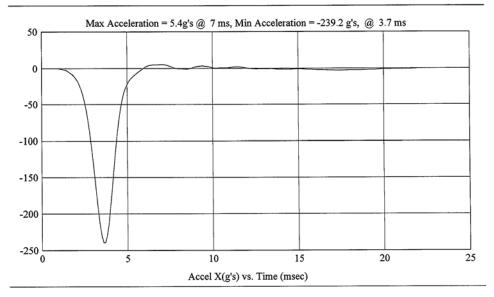


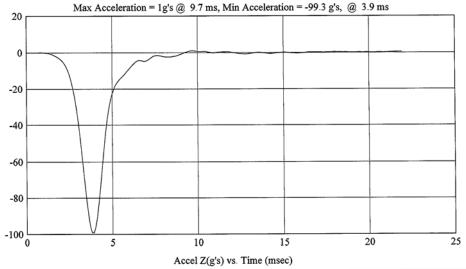


Head Drop (Preliminary Test Report)

Test Number: H39017 Test Description: Post MGA Job Number: G06I7-001.3

Test Date: 09/08/2006 Head #: 039





5.0 PHOTOGRAPHS – As Delivered



Left Side View



Right Side View



3/4 Front View from Left Side



3/4 Rear View from Right Side



Vehicle's Certification Label



Vehicle's Tire Information Label

Pre-Test Component Photographs













Post-Test Component Photographs



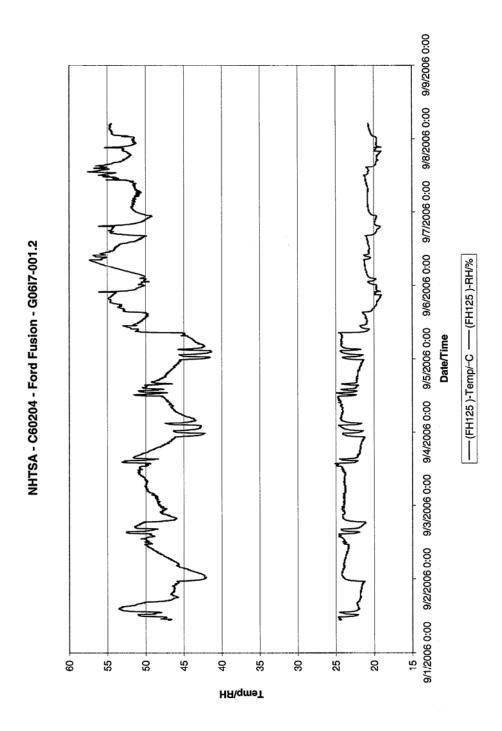








Appendix A - Temperature Trace(s)



Appendix B - Calibration Certificates



mga research corporation

CALIBRATION CERTIFICATE

Sensor Information	Reference Sensor Information
Name: 2000 G Accelerometer	Name: Reference Accelerometer
Model: 7264-2000	Model: 301M09/484B
S/N: J35924	S/N: 862/247
Capacity: 2000 G	Capacity: 170 G
Calibration Date: 04/06/2006	Calibration Date: 06/13/2005
	Calibrated By: Chuck DiMaggio/PCB Piezotronics, Inc.

A0602 **Test Reference Number:**

New DLR (100k, Units:G): 91.4

StdDeviation (%) 0.333

% Difference in DLR (New vs. Old): -0.253

Temperature (°F): 74

Humidity (%): 34

Performed By:

Matt Kerr Approved By:



CALIBRATION CERTIFICATE

Sensor Information	Reference Sensor Information
Name: 2000 G Accelerometer	Name: Reference Accelerometer
Model: 7264-2000	Model: 301M09/484B
S/N: J35919	S/N: 862/247
Capacity: 2000 G	Capacity: 170 G
Calibration Date: 04/06/2006	Calibration Date: 06/13/2005
	Calibrated By: Chuck DiMaggio/PCB Piezotronics, Inc.

Test Reference Number: A0602

94.4 New DLR (100k, Units:G):

StdDeviation (%) 0.447

% Difference in DLR (New vs. Old): -0.659

Temperature (°F): 74

Humidity (%): 34

Performed By:

Matt Kerr Approved By:



CALIBRATION CERTIFICATE

Sensor Information	Reference Sensor Information
Name: 2000 G Accelerometer	Name: Reference Accelerometer
Model: 7264-2000	Model: 301M09/484B
S/N: J22664	S/N: 862/247
Capacity: 2000 G	Capacity: 170 G
Calibration Date: 04/06/2006	Calibration Date: 06/13/2005
	Calibrated By: Chuck DiMaggio/PCB Piezotronics, Inc.

Test Reference Number: A0602

New DLR (100k, **Units:G**): 94.3

StdDeviation (%) 0.379

% Difference in DLR (New vs. Old): 1.167

Temperature (°F): 74

Humidity (%): 34

Matt Kerr

Performed By:

Approved By:



CALIBRATION CERTIFICATE

Sensor Information	Reference Sensor Information
Name: 2000 G Accelerometer	Name: Reference Accelerometer
Model: 7264-2000	Model: 301M09/484B
S/N: J36197	S/N: 862/247
Capacity: 2000 G	Capacity: 170 G
Calibration Date: 04/07/2006	Calibration Date: 06/13/2005
	Calibrated By: Chuck DiMaggio/PCB Piezotronics, Inc.

Test Reference Number: A0604

108.8 New DLR (100k, Units:G):

StdDeviation (%) 0.008

% Difference in DLR (New vs. Old): -1.418

Temperature (°F): 72

Humidity (%): 38

Performed By:

Matt Kerr Approved By:



CALIBRATION CERTIFICATE

Sensor Information	Reference Sensor Information
Name: 2000 G Accelerometer	Name: Reference Accelerometer
Model: 7264-2000	Model: 301M09/484B
S/N: J36193	S/N: 862/247
Capacity: 2000 G	Capacity: 170 G
Calibration Date: 04/07/2006	Calibration Date: 06/13/2005
	Calibrated By: Chuck DiMaggio/PCB Piezotronics, Inc.

Test Reference Number: A0604

New DLR (100k, Units:G): 102.7

StdDeviation (%) 0.015

% Difference in DLR (New vs. Old): -1.848

Temperature (°F): 72

Humidity (%): 38

Performed By:

Matt Kerr Approved By:



CALIBRATION CERTIFICATE

Sensor Information	Reference Sensor Information
Name: 2000 G Accelerometer	Name: Reference Accelerometer
Model: 7264-2000	Model: 301M09/484B
S/N: J36353	S/N: 862/247
Capacity: 2000 G	Capacity: 170 G
Calibration Date: 04/07/2006	Calibration Date: 06/13/2005
	Calibrated By: Chuck DiMaggio/PCB Piezotronics, Inc.

A0604 **Test Reference Number:**

97.2 New DLR (100k, Units:G):

StdDeviation (%) 0.003

% Difference in DLR (New vs. Old): -0.381

Temperature (°F): 72

Humidity (%): 38

Performed By:

Matt Kerr Approved By:



CALIBRATION CERTIFICATE

Sensor Information	Reference Sensor Information
Name: 2000 G Accelerometer	Name: Reference Accelerometer
Model: 7264-2000	Model: 301M09/484B
S/N: J13753	S/N: 862/247
Capacity: 2000 G	Capacity: 170 G
Calibration Date: 04/07/2006	Calibration Date: 06/13/2005
	Calibrated By: Chuck DiMaggio/PCB Piezotronics, Inc.

Test Reference Number: A0603

103.6 New DLR (100k, Units:G):

0.411 **StdDeviation** (%)

% Difference in DLR (New vs. Old): .013

Temperature (°F): 72

Humidity (%): 38

Performed By:

Matt Kerr Approved By:



mga research corporation

CALIBRATION CERTIFICATE

Sensor Information	Reference Sensor Information
Name: 2000 G Accelerometer	Name: Reference Accelerometer
Model: 7264-2000	Model: 301M09/484B
S/N: J22700	S/N: 862/247
Capacity: 2000 G	Capacity: 170 G
Calibration Date: 04/07/2006	Calibration Date: 06/13/2005
	Calibrated By: Chuck DiMaggio/PCB Piezotronics, Inc.

A0603 **Test Reference Number:**

94.4 New DLR (100k, Units:G):

StdDeviation (%) 0.342

% Difference in DLR (New vs. Old): -1.008

Temperature (°F): 72

Humidity (%): 38

Performed By:

Matt Kerr Approved By:

All calibrations are traceable to the National Institute of Standards and Technology. Estimated uncertainty of the measurement is ±4.1%. All certification data and equipment are on file for inspection at your request. Best uncertainties represent expanded uncertainties expressed at approximately the 95% confidence level using a coverage factor k=2.



mga research corporation

CALIBRATION CERTIFICATE

Sensor Information	Reference Sensor Information
Name: 2000 G Accelerometer	Name: Reference Accelerometer
Model: 7264-2000	Model: 301M09/484B
S/N: J32734	S/N: 862/247
Capacity: 2000 G	Capacity: 170 G
Calibration Date: 04/07/2006	Calibration Date: 06/13/2005
	Calibrated By: Chuck DiMaggio/PCB Piezotronics, Inc.

Test Reference Number: A0603

95.5 New DLR (100k, Units:G):

StdDeviation (%) 0.25

% Difference in DLR (New vs. Old): 1.345

Temperature (°F): 72

Humidity (%): 38

Performed By:

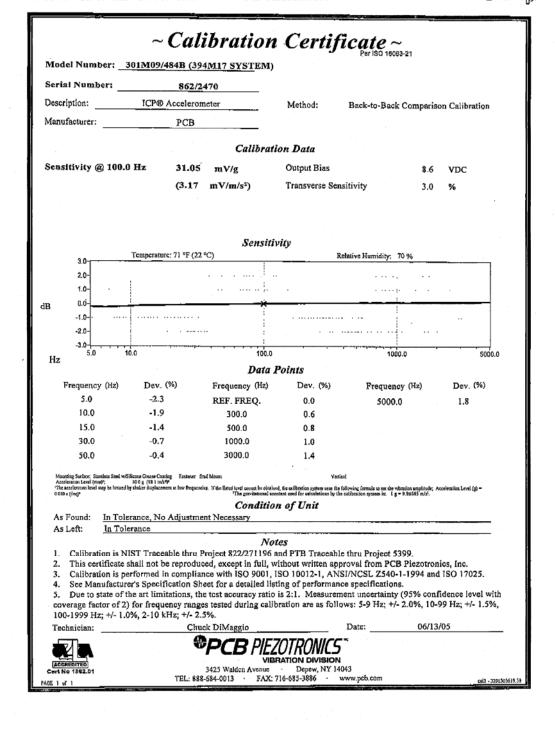
Matt Kerr Approved By:

All calibrations are traceable to the National Institute of Standards and Technology. Estimated uncertainty of the measurement is ±4.1%. All certification data and equipment are on file for inspection at your request. Best uncertainties represent expanded uncertainties expressed at approximately the 95% confidence level using a coverage factor k=2.

08/24/05 14:40 FAX 716 685 3886

PCB PIEZOTRONICS

Ø 002/00∏,



~Certificate of Calibration~

Model Number: 484B

N.I.S.T. Project #: F2565002/5UU2VF-2-

Serial Number: 2470

1/81000539626720012

Calibration Date: 6/15/2005

Description: Signal Conditioner

Recalibration Date:

Test Procedure: AT-106-1

Calibration Technician: James Higbee 2b

Temperature: 70° F

Relative Humidity: 54%

Volts	Current (mA)	Gain*
24.0	3.85	1.000

As Received: In tolerance, no adjustment required.

As Left: In tolerance.

Special Notes:

This document certifies that the equipment referenced above meets published specifications. The calibration procedure is in compliance with ISO 10012-1, and former MIL-STD-45662A and is traceable to NIST. *Measurement uncertainty (95% confidence level w/coverage factor of 2) for scale factors is +/- 0.2%.

This certificate may not be reproduced, except in full, without written approval of PCB Piezotronics, Inc.





3425 Walden Avenue Depew, New York, USA 14043-2495

For any questions concerning this certificate, please call PCB at (716) 684-0001 and ask for an application engineer.

Interim Certification Document

G08-02-02-03122 G0312238919 Ambient Temperature: 22°C +/- 3°C *SI Traceability: NPL-LL0101/050 Certificate#: Serial#: Certification Date: 07/21/06 G08-02 +/-.051mm (+/-.0020") G08-02 +/-.072mm (+/-.0028") easurement Standards Traceability lear Displacement 2 Sigma: Gold igle Point 2 Sigma: t Description:

Asset Number: 1041 Ball Bar Kit

Calibration Date: 06/07/06

Asset Number: 682

10mm Step Gauge, Mitutoyo Code No.: 515-744

Measuring range: 1.5m

*SI Traceability: NIST-821/270467-04

Calibration Date: 10/03/05

The artifact above has been calibrated with a device traceable to the international System of Units (S)) through a National Metrological Institute (HMI) or through an ISO17025 Accredited Laboratory. Expanded measurement uncertainty is SS% Level of Confidence using k=2.00.

ertification Results

A basic four quadrant certification included with all FARO Arms and comprised of: 2 vertical level single point repeatability test in 4 quadrants with 5 repeats from 4 directions

PASSED PASSED PASSED

> 3 Length, 3 position free ball bar test in 4 quadrants calibration and certification conforms to procedures developed in accordance with ASME 889.4.22-200X Step Gauge Test in 4 quadrants, 3 orientations per quadrant

Instrument condition as received

Not within specifications

Technician:

Date: 7/21/06

Instrument condition outgoing

Within specifications

46998 Magellan Drive Wixom, MI 48393 USA

Michigan Regional Office PH1:248-669-8620 FARO Technologies, Inc.

results of this certificate relate only to the items calibrated or tested.

certificate shall not be reproduced, except in full,

FAX:248-669-8656



LABORATORY ACCREDITATION BUREAU ISO/IEC 17025 Accredited

Page 1 of 16

:\control\records\05manufa\partspec\XH08-0495.eps Rev1 RevDate: 12/08/04

Revised: June 7, 2006 © 2006 FARO Technologies, Inc.

MICHIGAN OPERATIONS DATE: 2/7/04 SUPERCEDES: MGATPTMC.5 DOC. NO.: MGATPTMC REVISION NO.: 6 PAGE 3 OF 3

Tape Measure Calibration Certificate

Reference (in)(mm)	Subject Tape Measure	Difference	Reference (in) (mm)	Subject Tape Measure	Difference
0 (0)	0	0	18 (450)	18	0
1 (25)	1	0	19 (475)	19	0
2 (50)	Z	0	20 (500)	20	0
3 (75)	3	0	21 (525)	21	0
4 (100)	4	0	22 (550)	22	. 0
5 (125)	5	0	23 (575)	23	0
6 (150)	6	0	24 (600)	24	0.
7 (175)	7	0	25 (625)	25	0
8 (200)	8	0	26 (650)	26	0
9 (225)	9	0	27 (675)	27	0
10 (250)	10	0	28 (700)	z8	0
11 (275)	11	0	29 (725)	29	0
12 (300)	12	0	30 (750)	30	0
13 (325)	13	0	31 (775)	31	0
14 (350)	14	0	32 (800)	32	0
15 (375)	15	0	33 (825)	33	0
16 (400)	16	0	34 (850)	34	0
17 (425)	17	0	35 (875)	35	0

If all differences are $\pm 1/32$ of an incl	h (1 mm), then the tape measure is acceptable.
Pass Fail	Maximum Difference =
7	2/11/1/
Date: /2.20.2005	Performed By: 2/1/1//

All calibrations are traceable to the National Institute of Standards and Technology. Estimated uncertainty of the measurement is \pm 0.2%. All certification data and equipment are on file for inspection at your request. Best uncertainties represent expanded uncertainties expressed at approximately the 95% confidence level using a coverage factor k=2.

JH 1/5/06





4700 Barden Court S.E. • Kentwood, MI 49512 • Telephone: 616.698.3124 • Fax: 616.698.2364

Certificate of Calibration

MGA Research 446 Executive Drive Troy, MI 48083

Gauge Number: MGA00081 Gauge Desc: 0 to 20lb x .01lb Digital Scale Manufacturer: Detecto

Model Number: AP-20 Serial Number: E33603-0213

As Found Condition: In Tolerance

Order Number: 50054 Report Number: 060707606 Page: 1 of 1

Customer PO: 07-05-1590 Last Calibration: 4/8/05 Calibration Date: 7/7/06 Next Calibration: 7/7/07

As Left Condition: In Tolerance

MetroCal Inc. maintains reference standards of measurement which traceable to the National Institute of Standards and metrocal risc. maintains leterative standards of infeaturement with flavoration and infeaturement in accordance with MetroCal's Procedure No. CP-042 and the relevant sections of the manufacturers manual. This Calibration complies with the ISO/IEC 17025 and ANSI/NCSL Z540-1 Standards. Results shall not be reproduced except in full without the written approval of MetroCal Inc. Results relate only to the item(s) calibrated. Any number of factors may cause the calibration item to drift out of calibration before the recommended interval has expired. Statements of compliance made using simple acceptance rule.

> Calibration Procedure Uncertainty Expressed at

Standard Used Dead Weight Set ID#2463 Cal. Date

MI-04-04-7444

95% confidence (K=2) +/-0.001% of Load

Tolerance used: ± 1 Division

Units: lbs			TI Division/Increment: 0.01					
	As Fou			1 - 11		As Left		
Weight Test	Nominal	Indication	Deviation		Nominal	Indication	Deviation	
0-25% fs	5.00	5.00	0.00		5.00	5.00	0.00	
26-50% fs	10.00	10.00	0.00		10.00	10.00	0.00	
51-75% fs	15.00	15.00	0.00	1.	15.00	15.00	0.00	
76-100% fs	20.00	20.00	0.00	1.0	20.00	20.00	0.00	
Beam 2	7. Jr	1000000	F 3, 1, 25 .		1 1 1 1 1 1 1	100	1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1	
0-25% fs	2, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1,		N. W. 1800.					
26-50% fs	1917 2	100	1.00	()			300	
51-75% fs	1,11,14			200.3			1. 2.1.1	
76-100% fs	10/14/1	. "		. D et	100 m V	1 Sec. 11.	1.11	
Beam 3		72	100 - 100	81 4 51	0.550	1		
0-25% fs		100000		1 1 1	19 m. C.Av.	1,9-3-5-	200	
26-50% fs	Secretary Control	Harris -		SAA A	1 1941 19	1. 1. 1. 1	5 - 5 - 5	
51-75% fs				100	1 1 1 1 1 1 1		111 417	
76-100% fs	100	The sales in	10 and 14 P	1957-19			1000	
Shift Test:	Pass	1 1 1 1 2	F. B. 100		Shift Test:	Pass		
Half Load Test:	Pass	10000	61.376	Hal	f Load Test:	Pass	1 2 2 2	

Comments: Environmental conditions during calibration: 68° F, 40% RH.

Karen Shipley/bjk 217/00 Calibration Technician

Checked box indicate this calibration was performed at the customers facility.

DA 7/12/06





4700 Barden Court S.E. • Kentwood, MI 49512 • Telephone: 616.698.3124 • Fax: 616.698.2364

Certificate of Calibration

MGA Research 446 Executive Drive Troy, MI 48083

Gauge Number: MGA00060
Gauge Desc: Digital Protractor
Manufacturer: Macklanburg-Duncan

Model Number: Pro 360 Serial Number: N/A

As Found Condition: In Tolerance

Order Number: 48016 Report Number: 060209704 Page: 1 of 1

Customer PO: 07-05-1517 Last Calibration: 1/19/05 Calibration Date: 2/9/06 Next Calibration: 2/9/07

As Left Condition: In Tolerance

MetroCal Inc. maintains reference standards of measurement which are traceable to the National Institute of Standards and Technology, or other authorized National Standards. Calibration was performed in accordance with MetroCal Proc. No. CP045 and complies with the ANSI/NCSL Z540-1 and ISO/IEC 17025 Standards. Results shall not be reproduced except in full without the written approval of MetroCal, Inc. Results relate only to the item(s) calibrated. Any number of factors may cause the calibration Item to drift out of calibration before the recommended interval has expired. Statements of compliance made using simple acceptance rule.

 Standard Used
 Cal Date
 Due Date
 Traceable No.
 95 confidence (K=2)

 Gage Blk Set ID# 105
 6/6/05
 6/6/06
 821/270003-04
 (0.6R + 2L)microinches

 DoAll Sine Bar ID#1879
 12/6/05
 12/6/06
 821/270003-04 & 3600042619

Results:

		AS FOU	ina Kead	iings	
	Nominal		Actual		Deviation
Units	5.00		5.0		0.00
Decimal Deg.	10.00		10.0		0.00
	20.00		19.9		-0.10
Tolerance	30.00		29.9		-0.10
± 0.1°	40.00		40.0		0.00
	Ref	erence Level	Check:	Within +/-	1 degrees

	As Left Readings	
Nominal	Actual	Deviation
5.00	5.0	0.00
10.00	10.0	0.00
20.00	19.9	-0.10
30.00	29.9	-0.10
40.00	40.0	0.00
Referenc	e Level Check: Within	+/1 degrees

Comments: Environmental conditions during calibration: 68 deg. F., 41 % RH.

No adjustments required.

Bill Rinzema/bjk

Calibration Technician

Checked box indicate this calibration was performed at the customers facility.

DH 2/21/06

Certificate of Instrument Calibration and Testing

Calibration report shall not be reproduced, except in full, without written authorization from Dickson.

Customer Instrument

Dickson Model Number: FH125

Serial Number:

Calibration Technician

Calibration Date:

Dan Gawel 01/20/2006

06018122

Calibration Standards

General Eastern: Model # M3 Ser. # 0850800 / 2360502 Accuracy: ± .4% FS RH and ± .4 °F Certified Feb, 2005

Azonix Model # A1011 Ser. # T2513-9027

RTD Platinum Probe Ser. # 496013 Accuracy: ± .2 °F Certified March, 2005

The calibration standards are traceable through the National Institute of Standards and Technology.

The customer instrument was compared to the calibration standard. Drifts and faults were determined, and any necessary mechanical or electronic adjustments were taken. The Dickson calibration system conforms to the requirements of MIL-STD-45662A, ANSI/NCSL Z540, and ISO 17025 as appropriate. Recalibration of the customer instrument is recommended within 6 months after the unit is placed into service. Any number of factors may cause the calibration item to drift before the recommended interval has expired.

This certificate only relates to this specific unit.

Environmental Conditions

Prices are subject to change

72 °F

41 %RH

Calibration Standard Reading	tion Standard Reading Customer Instrument Reading			
Humidity (%RH)	Humidity (%RH)	Humidity		
21.1	22.4	± 2% RH		
30.7	30.7 30.6			
80.3	81.3	± 3% RH		
Temperature °F	Temperature °F	Temperature		
12.4	12.5	± 1.8 ° F (± 1.0 ° C)		
72.7	73.1			
111.1	110.7			

The EH125 has an ISO/IEC 17025 required NIST Technical note 1297, Guidelines for Evaluating and Expressing the Uncertainty of NIST Measurement Results, estimated measurement uncertainty at 95% CL (K=2) of ±0.7°F and ±1.1 %RH

FOR YOUR NEXT CALIBRATION NO PHONE CALLS REQUIRE Dickson. Label the outside of the box with "CCM" - that is your RA#.

Fill out and send this form			's all there is			
1 Purchase Order #:					3 Please return v	
Name:					Ground Fre	
Phone: FH125					2nd Day Ai	
Model #: 06018122					□ Next Day A *Charges added a	
Serial #: 00013122 A 3-pt Deluxe NIST will be		- - otherwise rea	ricetod	Returned		s otherwise requested
그 하셔. 가루는 보는 경에 지어가 되었다.			uesteu			나는 사람 없어요 가셨다고 하를 하고 있다.
2. 1-Point Deluxe NIST					4.Ship To:	
☐ 3-Point Deluxe NIST						
3-Point Ultima Deluxe	A2LA NIST \$2	99.00 (with in	coming readir	ıg)		
□ N995 - User selectabl	e NIST Temperat	ture points \$50	.00 each	Attil be	No. of the last of	
_ (to be selected in addi	tion to one of the	above calibra	tion options)	#1점 하네		
N997- Next Day Serv	ice \$50.00 (Not a	vailable for U	LTIMA servi	ce)	Bill To:	
Charts/Pens			기계를 하는다.			
(Order now and receive them wi		t) Oty	Price Ea			
6 Red Pens	Order No. P222	Qty	\$36 pk			
3 Red/3 Blue Pens	P246		\$36 pk		<u> </u>	
Charts* (60 per box)	C	- 19. <u>19. 19.</u> 31	\$24 box			
*Please fill in the chart order number click on "product search" and select	For a listing of available the product type, "Parts	charts got to www o	licksonweb com,			

Dickson Calibration Services

Page 1 of 2

Form: F410/12-3 Revision Date 03-11-03 Revision Level: E STANDARD FORM 20950 Boening St. Southfield Mi.48075 Phone (248) 358-0590 Fax (248) 355-2529

STANDARD FORM		Filoti	z (248) 358-0390) Tax (240) 555-2525	
	rling Scale C e Certificate o				
Customer:	MGA RESEARCI	Η			
Location of Calibration:	446 EXECUTIV	VE DRIVE	-	-	
Certification Number:	9436				
Date of Calibration:	7 -2.0 -06				
**Next Calibration Due:	7-07				
Environmental Condition:	Good Fair	Poor			
Make:	Model:	Ser	ial/ID#:	Capacity:	-
SW SCALES	SW DELUX	E 260	32389	8800 x 1	1b
tolerances using weights Technology as well as the Sterling Scale Weight/Wei Calibrated to class:	e International Sy	stems of Uni	ts (SI).		
,	-19	4/06		9/05	
Date Weight/Weight kit da Date Weight/Weight kit da		4/08		9/07	
Expanded Uncertainty (k= after readings on next page	2) confidence level	of 95% is re	ported with th	e before and	-
Temperature 78	Humidity 6			Pg 1 of 3	
These items relate only to the Tolerances followed are main This report shall not be repro** Any number of factors marecommended interval has ex The reported uncertainty is v	ntenance/acceptance produced, except in full, ay cause the calibration of the calibration	without writte on item to drift	out of calibrati	ion before the	
				· 4 7/20/06	ACCREDITED 1448.01

Applied Test

Form: F410/12-3 Revision Date 03-11-03

Tolerance

Revision Level: E STANDARD FORM

Before

20950 Boening St. Southfield Mi.48075 Phone (248) 358-0590 Fax (248) 358-0590

Sterling Scale Company Inc. Scale Certificate of Calibration

in tolerance

After

	Weight	Adjustment	+/ -	Y / N	Adjustment	Y / N	uncertainty
PR)	50LD	50LD	100	4	50°B	y	,003
	150000	10000	2 d)	4	1000°D	√	.06.0
	2200 10	0200 ¹	عن ج	У	2200°B	4	130
RFD	50LD	50°B	10	4	50LB	7	,00310
	10000	100000	2 th	4	100000	7	.060
	22005	2200° B	2.00	4	2200° P	4	,13°
[
	,	Shift, test.		4 6	AD Suc	TEM	
		1 2 3	Before After		1 /2	3	4
	Scale co	ndition as found	G	66 D			
	Tests pe	rformed: 🛱 Re	peatabilit	y 🖄 Line	arity 🗆 Se	nsitivity 🛱	Discrimination
	Sca	ale Certified			-	Scale R	Rejected
	If scale i	s rejected, why?			· · · · · · · · · · · · · · · · · · ·	<u>.</u>	
					`		

These items relate only to these results.

This report shall not be reproduced, except in full, without written approval of the laboratory.

** Any number of factors may cause the calibration item to drift out of calibration before the recommended interval has expired.



1448.01

pg 2 of 3

Form: F410/12-3 Revision Date 03-11-03 Revision Level: E STANDARD FORM

20950 Boening St. Southfield Mi.48075 Phone (248) 358-0590 Fax (248) 358-0590

pg 3 of 3

Sterling Scale Company Inc. Scale Certificate of Calibration

	Applied Test Weight	Before Adjustment	Tolerance +/ -	in tolerance Y/N	After Adjustment	in tolerance Y/N	expanded uncertainty		
LR3	50 ¹	50 ^{cb}	10	Ŋ	50°b	J -	.063 0		
	10000	1000 cD	200	4	100000	V	طن مای		
	23.00°B	2200°B	20	7	22000	4	13		
LF4)	50°B	50.0	100	1	50th	4	.0830		
	10000	100000	2 ^{io}	4	100000	4	106		
	2200°D	\$200°	مرد	7	2200°	4	.13		
[
	*	Shift test.		4 PAD	Systen				
	, .	NA	Before	e Adi	1 2	3	4		
		1 2							
		4	After	Adj.					
	Scale co	ondition as found		GOOD)				
Tests performed: Repeatability Linearity Sensitivity Discrimination									
	Scale Certified					Scale Rejected			
	If scale	is rejected, why?	<u> </u>						
					, ,				
	Λ								

These items relate only to these results.

This report shall not be reproduced, except in full, without written approval of the laboratory. Tolerances followed are maintenance/acceptance per HB-44
** Any number of factors may cause the calibration item to drift out of calibration before the

Date: 7-26-06

recommended interval has expired.

