SAFETY COMPLIANCE TESTING FOR FMVSS NO. 103 WINDSHIELD DEFROSTING AND DEFOGGING SYSTEMS

HYUNDAI MOTOR COMPANY 2006 HYUNDAI SONATA, PASSENGER CAR NHTSA NO. C60502

GENERAL TESTING LABORATORIES, INC. 1623 LEEDSTOWN ROAD COLONIAL BEACH, VIRGINIA 22443



JUNE 16, 2006

FINAL REPORT

PREPARED FOR

U. S. DEPARTMENT OF TRANSPORTATION
NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION
ENFORCEMENT
OFFICE OF VEHICLE SAFETY COMPLIANCE
400 SEVENTH STREET, SW
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SECTION 1

PURPOSE OF COMPLIANCE TEST

1.0 PURPOSE OF COMPLIANCE TEST

A 2006 Hyundai Sonata Passenger Car was subjected to Federal Motor Vehicle Safety Standard (FMVSS) No. 103 testing to determine if the vehicle was in compliance with the requirements of the standard. All tests were conducted in accordance with NHTSA, Office of Vehicle Safety Compliance (OVSC) Laboratory Procedure, TP-103-13 dated 26 June 1996 and General Testing Laboratories, Inc. (GTL) Test Procedure, "Windshield Defrosting and Defogging Systems – Passenger Vehicles, Mulitpurpose Vehicles, Trucks and Buses".

1.1 <u>TEST VEHICLE</u>

The test vehicle was a 2006 Hyundai Sonata Passenger Car. Nomenclature applicable to the test vehicle are:

A. Vehicle Identification Number: KMHET46C96A162388

B. NHTSA No.: C60502

C. Manufacturer: HYUNDAI MOTOR COMPANY

D. Manufacture Date: OCT/31/05

1.2 TEST DATE

The test vehicle was subjected to FMVSS No. 103 testing on May 16-17, 2006.

SECTION 2

COMPLIANCE TEST PROCEDURE AND SUMMARY OF RESULTS

2.0 GENERAL

The 2006 Hyundai Sonata 4-door passenger car, NHTSA No. C60502 was subjected to FMVSS No. 103 tests on May 16-17, 2006. Photographs of the test vehicle are shown in Figures 5.1 through 5.4. The manufacturer's certification and tire information labels are shown in Figures 5.5 and 5.6. The test instrumentation and instrument panel setups are depicted in Figures 5.7 and 5.8. Figures 5.9 through 5.16 depict the windshield pre and post test defrost conditions.

2.1 TEST PROCEDURE

Prior to test the test vehicle was inspected for completeness, systems operability, and appropriate fuel and liquid levels, i.e., oil and coolant to include antifreeze protection. The vehicle was then photographically documented as required by the DOT/NHTSA test procedure. The windshield patterns for areas A, B and C had been furnished prior to testing and these areas were outlined on the windshield with a marker. The vehicle was then installed in the cold chamber and pre-conditioned for a 14-hour minimum, 0° ±5° F temperature soak for the first test run. After the pre-condition, the hood was raised to assure engine coolant and lubricant were stabilized within the test temperature range for a minimum of 2 hours.

At the end of the 2-hour minimum stabilization period, the entire windshield was sprayed evenly with 0.010 ounces of water per square inch of glass area. Refer to Section 3, Compliance Test Data, for test specifics such as total amount of water sprayed, spray gun identification, and air pressure regulation. The vehicle soak continued for an additional 30 minutes minimum but no more than 40 minutes after the windshield was sprayed.

At the conclusion of the additional soak time the vehicle's engine was started and operated at a target speed of 1500-1600 rpm or at the manufacturer's specification if different as noted on data sheets. The defroster blower was turned on to the high speed setting with the heater selector in the de-ice (defrost) position, and the temperature control in the maximum temperature position. All doors and windows were closed. The heater air intake was fully open and the vehicle's hood closed. At no time during the test were the windshield wipers used.

SECTION 2 continued

At start of testing and during test, at each 5-minute interval after engine start, cold chamber, engine coolant, heater coolant in and defroster air left/defroster air right temperatures were recorded. Likewise at each 5-minute interval the boundary of the defrosted area was marked on the inside surface of the windshield. The test was run for a maximum of 40 minutes from engine start, or until such time as 100 percent windshield clearance was achieved. Photographs were made of the windshield at the pre-test frosted state and 20-minute and 25-minute intervals. Post test actions included placing a vellum pattern on the windshield and tracing the windshield's 5-minute interval defrosted area boundary lines onto the vellum pattern.

After the traces were obtained, the windshield was again thoroughly cleaned and the vehicle engine coolant and lubricant stabilization period at 0° ±5° F temperature commenced for a repeat of the procedure discussed. The windshield patterns for both tests were used subsequently to determine the cleared area percentages.

2.2 <u>SUMMARY OF RESULTS</u>

Based on the test performed, the test vehicle appears to be in compliance with the requirements of FMVSS 103.

SECTION 3

COMPLIANCE TEST DATA

3.0 <u>TEST RESULTS</u>

The following data sheets document the results of testing on the 2006 Hyundai Sonata.

SUMMARY DATA SHEET FMVSS 103, WINDSHIELD DEFROSTING AND DEFOGGING SYSTEMS

VER. MOD YR/MAKE/MODEL/BODY: 2006 RYUNDAI SONATA PASSENGER CAR
VEH. NHTSA NO: <u>C60502</u> ; VIN: <u>KMHET46C96A162388</u>
VEH. BUILD DATE: OCT/31/05 TEST DATE: MAY 16-17, 2006
TEST LABORATORY: GENERAL TESTING LABORATORIES
OBSERVERS: GRANT FARRAND, JIMMY LATANE
WINDSHIELD AREA: 1954 in^2 AREA C = 263.1 in^2 AREA D = 263.1 in^2 AREA A= 1141.7 in^2
MANUFACTURER'S WINDSHIELD PATTERN USED: Yes_X_ No
ENGINE THERMOOTAT NOMINAL DEGLILATING TEMPERATURE, 400 OF
ENGINE THERMOSTAT NOMINAL REGULATING TEMPERATURE: 180 °F
HEATER-DEFROSTER SYSTEM INCLUDES AIR CONDITIONER: YES X NO
TIEATEN-DET NOOTEN OTOTEM INGEODES AIN CONDITIONEN. TES X NO
DESCRIBE UNUSUAL FEATURES OF DEFROSTING SYSTEM: NONE
<u> </u>
DESCRIBE UNUSUAL FEATURES OF TEST CAR: NONE

DESIGNATION			AREA PERCENT DEFROSTED				
	TEST 1	TEST 2	AVG	REQ'D	PASS	FAIL	
CRITICAL AREA C AT 20 MINUTES	99.7%	99.6%	99.65%	80% MINIMUM	PASS		
PASSENGER AREA D AT 25 MINUTES	100%	100%	100%	80% MINIMUM	PASS		
TOTAL AREA A AT 40 MINUTES	100%	100%	100%	95% MINIMUM	PASS		

REMARKS:

RECORDED BY:	G. FARRAND	DATE:_	05/17/06
APPROVED BY:	D MESSICK		

|--|

VEH. MOD YR/MAKE/MODEL/BODY: 2006 HYUNDAI SONATA PASSENGER CAR VEH. NHTSA NO: C60502; VIN: KMHET46C96A162388 VEH. BUILD DATE:OCT/31/05; TEST DATE: MAY 16-17, 2006 TEST LABORATORY:GENERAL TESTING LABORATORIES OBSERVERS: GRANT FARRAND, JIMMY LATANE									
If 1 st Test Run, chamber conditioned <u>14</u> hours @ 0° ±5° F (14 hrs. min.)									
Cold Soal	Cold Soak Period: 14 HOURS								
Time engi	ine coolant	and lub	ricant rema	ained stab	ilized at	: 0º F: <u>8</u>	3 hrs. <u>30</u>	minutes	
Water Sp	ray Gun an	d Nozzl	e Type:	BIN	KS #66	i			
Spray Gu	n Pressure	:	ţ	50		_ psi (50) psi ± 3 ps	i)	
Water use	ed: 19.6	fluid oz	. (0.010 ou	nces per s	square i	nch of v	vindshield	area)	
Soak Peri	od Betwee	n Ice Ar	oplication a	nd Test St	art: 3	35 mi	inutes (30	to 40 minut	es)
Soak Period Between Ice Application and Test Start: 35 minutes (30 to 40 minutes) Engine Speed: * (Target engine speed 1500 to 1600 rpm) *MANUFACTURER RECOMMENDED 2000 RPM FOR 1 ST 5 MINUTES THEN 1500 RPM									
Wind at specified location in front of windshield: <u>.6</u> mph (0 to 2 mph)									
Number of Vehicle Occupants:1 (2 maximum)									
Describe window openings, if any: NONE									
TIME FROM START	MOTOR VOLTAGE		TEMF	PERATURE, ºF			DEF	ROSTED AREA	۸, %
(minutes)	(volts)	TEST	ENGINE	HEATER		TER AIR	Δ.	6	C
0	13.4	-5.0	-5.0	-5.0	-5.0	PSGR -5.0	0%	0%	0%
5	14.6	-2.8	10.4	98.4	60.1	59.0	0%	0%	0%
10	14.5	- <u>5</u> .0	38.5	119.7	78.5	76.9	36.2%	26.5%	28.3%
15	14.4	-3.6	66.9	136.6	94.5	92.4	73.2%	82.9%	91.3%

(minutes)	(volts)								
(Illillutes)	(VOILS)	TEST	ENGINE	HEATER	DEFROS	STER AIR			
		ROOM	WATER	WATER IN	DRVR	PSGR	Α	С	D
0	13.4	-5.0	-5.0	-5.0	-5.0	-5.0	0%	0%	0%
5	14.6	-2.8	10.4	98.4	60.1	59.0	0%	0%	0%
10	14.5	-5.0	38.5	119.7	78.5	76.9	36.2%	26.5%	28.3%
15	14.4	-3.6	66.9	136.6	94.5	92.4	73.2%	82.9%	91.3%
20	14.4	-3.2	76.9	144.8	102.1	99.7	98.5%	99.7%	100%
25	14.4	-1.6	93.8	152.3	109.6	107.0	100%	100%	100%

REMARKS:			
RECORDED BY: G. FARRAND	DATE:	05/16/06	
APPROVED BY: D. MESSICK			
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VEH. MOD YR/MAKE/MODEL/BODY: 2006 HYUNDAI SONATA PASSENGER CAR VEH. NHTSA NO: C60502; VIN: KMHET46C96A162388 VEH. BUILD DATE:OCT/31/05; TEST DATE: MAY 16-17, 2006 TEST LABORATORY:GENERAL TESTING LABORATORIES OBSERVERS: GRANT FARRAND, JIMMY LATANE									
If 1 st Test	Run, cham	ber con	ditioned <u>1</u>	N/A hour	rs @ 0º	±5º F (1	4 hrs. min	.)	
Cold Soal	<pre> Period: </pre>		20	HOURS					
Time engi	ne coolant	and lub	ricant rema	ained stab	ilized at	: 0º F: <u>1</u>	7 hrs	_ minutes	
Water Spi	ray Gun an	d Nozzl	e Type:	BIN	IKS #66	8			
Spray Gui	n Pressure	:	5	0		_psi (50	psi ± 3 ps	si)	
Water use	ed: <u>19.6</u> fl	uid oz. ((0.010 ound	ces per sq	uare ind	ch of wir	ndshield aı	ea)	
Soak Peri	od Betwee	n Ice Ap	oplication a	nd Test S	tart: <u>3</u>	<u>85 </u>	nutes (30	to 40 minut	es)
Engine Sp *MANUF	Engine Speed: ** (Target engine speed 1500 to 1600 rpm) *MANUFACTURER RECOMMENDED 2000 RPM FOR 1 ST 5 MINUTES THEN 1500 RPM								
Wind at sp	pecified loc	ation in	front of wir	ndshield:_	<u>.5</u> m	nph (0 to	2 mph)		
Number o	f Vehicle C	ccupan	ts: <u> 1 </u>	(2 maxi	mum)				
Describe window openings, if any:NONE									
TIME FROM START	MOTOR VOLTAGE		TEMF	PERATURE, ºF	,		DE	FROSTED AREA	۸, %
(minutes)	(volts)	TEST ROOM	ENGINE WATER	HEATER		TER AIR	Λ	С	D
0	13.3	-5.0	-5.0	-5.0	-4.0	PSGR -4.0	A 	0%	0%
5	14.5	-4.0	8.8	103.7	64.4	64.9	0%	0%	0%
10	14.5	-4.0	30.2	125.1	83.7	82.1	38.1%	27.5%	33.4%
15	14.4	-4.0	61.7	136.2	94.0	92.6	70.7%	82.4%	91.1%
20	14.4	-4.0	75.7	143.6	101.1	98.8	98.4%	99.6%	100%
25	14.4	-1.0	94.1	153.5	110.9	108.2	100%	100%	100%
REMARK	S:			1				1	

DATE: 05/17/06

RECORDED BY: G. FARRAND

APPROVED BY: <u>D. MESSICK</u>

SECTION 4 INSTRUMENTATION AND EQUIPMENT LIST

TABLE 1 - INSTRUMENTATION & EQUIPMENT LIST

EQUIPMENT	DESCRIPTION	MODEL/ SERIAL NO.	CAL. DATE	NEXT CAL. DATE
TIMER	ACCU-SPLIT	ACT2	04/06	04/07
TEMPERATURE READOUT	OMEGA	43P	04/06	04/07
TEMPERATURE RECORDER	OMEGA	CT91	04/06	04/07
SPRAY GUN	BINKS	6655	BEFORE USE	BEFORE USE
AIR VELOCITY METER	OMEGA	HHF-616	04/06	04/07
AIR PRESSURE GAGE	BINKS	0-160	05/06	05/07
SCALE	METTLER	200A4M	05/06	05/07
TACHOMETER	MONARCH	ACT-3	04/06	04/07
GRADUATED BEAKER	PHOTAX	N/A	N/A	N/A
EVENT RECORDER	COMPUTER	GEO1	BEFORE USE	BEFORE USE
DATA LOGGER	FLUKE	7471026	12/05	12/06

SECTION 5

PHOTOGRAPHS



FIGURE 5.1 LEFT SIDE VIEW OF VEHICLE



FIGURE 5.2 RIGHT SIDE VIEW OF VEHICLE



FIGURE 5.3 3/4 FRONTAL VIEW FROM LEFT SIDE OF VEHICLE



FIGURE 5.4 34 REAR VIEW FROM RIGHT SIDE OF VEHICLE



FIGURE 5.5 VEHICLE CERTIFICATION LABEL

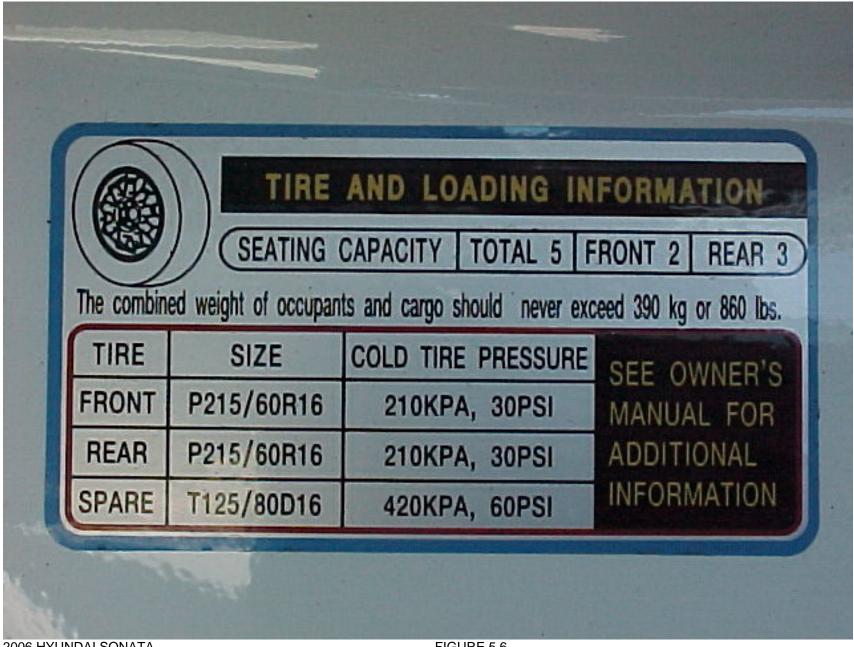


FIGURE 5.6 VEHICLE TIRE INFORMATION LABEL



2006 HYUNDAI SONATA NHTSA NO. C60502 FMVSS NO. 103

FIGURE 5.7 CLOSE-UP VIEW OF DEFROSTER CONTROL SETTING ON DASH



FIGURE 5.8 INSTRUMENTATION SET-UP



FIGURE 5.9 WINDSHIELD, PRE-TEST FROSTED STATE TEST #1



NHTSA NO. C60502 FMVSS NO. 103

FIGURE 5.10 DEFROSTED AREA AT 20 MINUTES TEST #1



NHTSA NO. C60502 FMVSS NO. 103

FIGURE 5.11 DEFROSTED AREA AT 25 MINUTES TEST #1

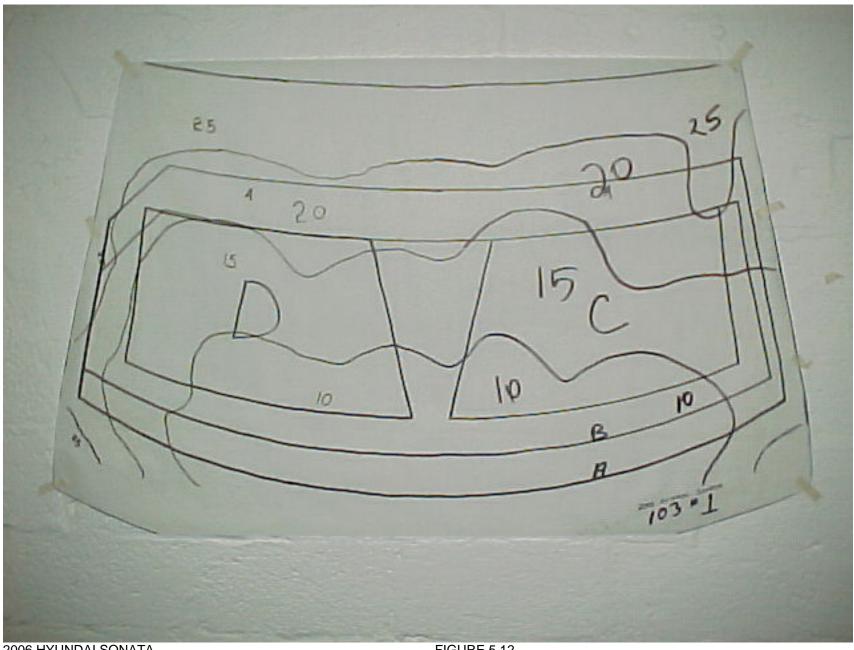


FIGURE 5.12 WINDSHIELD VELLUM PATTERN, POST TEST #1



FIGURE 5.13 WINDSHIELD, PRE-TEST FROSTED STATE TEST #2



NHTSA NO. C60502 FMVSS NO. 103

FIGURE 5.14 DEFROSTED AREA AT 20 MINUTES TEST #2



FIGURE 5.15 DEFROSTED AREA AT 25 MINUTES TEST #2

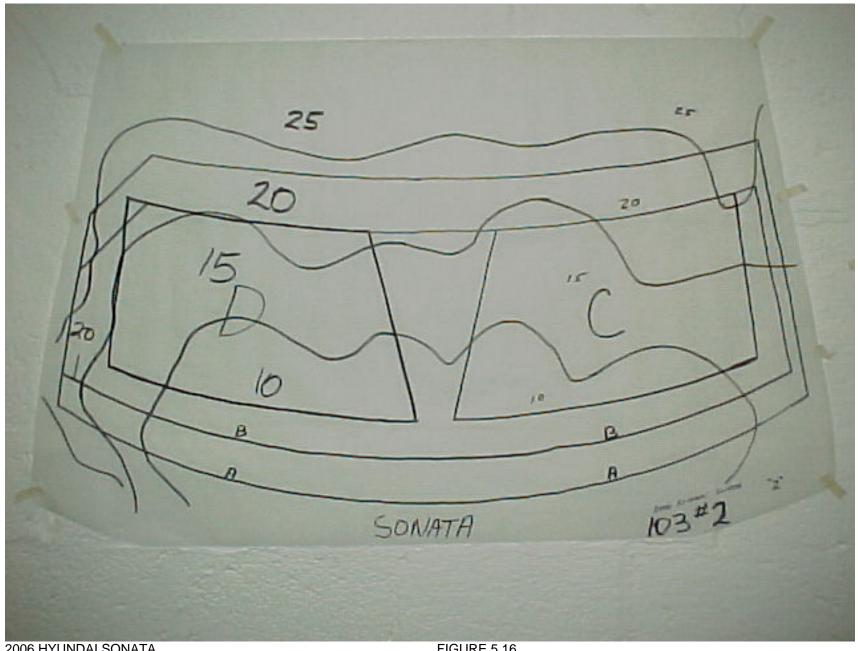


FIGURE 5.16 WINDSHIELD VELLUM PATTERN, POST TEST #2

SECTION 6

OWNER'S MANUAL DEFROSTER INSTRUCTIONS

DEFROSTING/DEFOGGING

Manual A/C B720A02E-AAT

Automatic A/C

Manual A/C









Automatic A/C

105





































B720A02NF-A

B720A01NF-A

To remove frost or exterior fog on the windshield; Use the heating/ventilation system to defrost or defog the

o Set the air flow control to the defrost ((\oplus)) position. (The A/C will turn on automatically and the "Fresh" mode will be activated.)

To remove interior fog on the windshield;

windshield:

o Set the temperature control to the desired position.

o Set the fan speed control between "1" and "4" position.

When the A/C is operated continuously on the floor-defrost level ($\vec{\psi}$) or defrost level ($\vec{\psi}$), it may cause fog to form on the exterior windshield. If this occurs, set the air flow control to the face level position ($\vec{\psi}$) and fan speed control to the low position.

o Set the air flow control to the defrost (भ) position. (The A/C will turn on automatically and the "Fresh" mode will be o Set the temperature control to warm. activated.)

o Set the fan speed control to position "3" or "4".

B970B01NF B970B02NF 7 10 6 3 TYPE A (Without Air Quality System) TYPE B (With Air Quality System) AUTOMATIC HEATING AND COOLING CONTROL SYSTEM Your Hyundai is equipped with an automatic heating and cooling control system controlled by simply setting the desired temperature. 4. Rear Window Defroster Switch 5. Blower Fan Control 6. AUTO (Automatic Control) Switch 7. Air Flow Control Switch 8. Air Conditioning Switch 9. Air Intake Control Switch 10. Air Quality System Switch (If Installed) 11. OFF Switch **Heating and Cooling Controls** Temperature Control Defroster Switch Display Window (If Installed) B970B01NF-GAT - 0.8.4.9.6.6.9.6.9 106