REPORT NUMBER: 120-MGA-05-001

SAFETY COMPLIANCE TESTING FOR FMVSS NO. 120 TIRE SELECTION AND RIMS FOR MOTOR VEHICLES OTHER THAN PASSENGER CARS

US Bus Corporation 2005 Stardibus School Bus NHTSA No.: C50900

PREPARED BY:
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BURLINGTON, WI 63106



Final Report Date: July 19, 2005

FINAL REPORT

PREPARED FOR:
U.S. DEPARTMENT OF TRANSPORTATION
NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION
ENFORCEMENT
OFFICE OF VEHICLE SAFETY COMPLIANCE
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WASHINGTON, D.C. 20590

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Date: July 19, 2005

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TABLE OF CONTENTS

<u>Section</u>		<u>Page No</u>
1	Purpose of Compliance Test	1
2	Test Procedure and Discussion of Results	2
3	Compliance Test Data	4
	Data Sheet 1- General Tire and RIm Data	5
	Data Sheet 2 - Certification and Tire Label Information	7
	Data Sheet 3 - Weight Distribution	â
4	Test Equipment List and Calibration Information	10
5	Photographs	14

SECTION 1 PURPOSE OF COMPLIANCE TEST

The purpose of this test report is to document the results of tests performed on a MY2005 US Bus Corporation Sturdibus School Bus, NHTSA No.: C50900, in accordance with the requirements stated in Federal Motor Vehicle Safety Standard (FMVSS) No. 120, "Tire Selection and Rims for Motor Vehicles other than Passenger Cars."

This standard establishes requirements to ensure that applicable vehicles are equipped with tires of adequate size and load rating and rims of appropriate size and type designation.

SECTION 2 TEST PROCEDURE AND DISCUSSION OF RESULTS

Testing of the 2005 US Bus Corporation Sturdibus School Bus conducted at MGA Research Corporation — Wisconsin Operations in accordance with NHTSA TP-120-03, dated April 10, 2000 and MGA-TP-120-03 dated November 20, 2002. The vehicle mounted tires and rims were surveyed to ensure that the rims were suitable for the tires and that the tires inflated to the maximum inflation pressure stated on the tire sidewall were appropriate for the vehicle's certified Gross Axia Weight Ratings (GAWR). The vehicle certification and the information labeling was surveyed to ensure that the vehicle manufacturer's recommended rims were suitable for the recommended tires, and that the recommended tires inflated to the recommended inflation pressures stated on the labeling were appropriate for the vehicle's certified GAWRs. The vehicle was ballasted and weighed in three different loading conditions to determine if axie or tire overloading could occur. The three loading conditions were:

- Condition 1 Unloaded Vehicle Weight (UVW).
- Condition 2 Vehicle In Condition 1 state plus the addition of ballast to simulate Thirty passengers (one adult driver and twenty-nine students).
- Condition 3 Vehicle in Condition 2 state plus the addition of ballast to simulate cargo loading. Target vehicle load is the certified gross weight rating (GVWR).

The vehicle mounted tires inflated to the inflation pressure labeled on the tire sidewall have a load rating appropriate to carry the maximum loads as required by FMVSS No. 120. The vehicle rims are suitable for the vehicle tires and contain the required markings.

SECTION 2...continued TEST PROCEDURE AND DISCUSSION OF RESULTS

Test Lab: MGA Research-Wisconsin Operations Contract No: DTNH22-02-D-01057

Vehicle Make/Model: US Bus /Sturdibus MY: 2005

NHTSA No.: C50900 VIN: 1GBE5V1255F515430 Vehicle Type: School Bus

Incomplete Veh. Make/Model: Chevy

Designated Seating Capacity: 30, (1 driver, 29 passengers)

Dealer Installed Optional Accessories: None Noted

Summary

Requirements	PASS/FAIL
TIRE AND RIM SELECTION (S5.1) Installed tires and rims are suitable for vehicle	PASS
Rim Marking (85.2) Rims contain all required markings of proper dimensions	PASS
LABEL INFORMATION (S5.3) Vehicle has proper certification/tire information label. Label tires at recommended inflation pressure and rims are suitable for vehicle.	PASS
Weight Distribution (49 CFR 567 Certification) Vehicle loaded with occupants and cargo does not exceed GVWR	PASS
Results: Test data indicates compliance with FMVSS 120	PASS

SECTION 3 COMPLIANCE TEST DATA

FMVSS 120 -- DATA SHEET 1 **GENERAL TIRE AND RIM DATA**

Test Vehicle:

2005 US Bus Corp. Sturdibus School Bus MGA Research-Wisconsin Operations

Test Lab:

NHTSA No.:

C60900

Test Date:

6/3/05

GENERAL DATA

Tire Type: (Passenger car or other)	TRUCK/BUS
Are the tire and rim sizes the same for all axles, including the apare?	YES
Does the tire size fitted to the exies appear on the Certification or Tire label? (If NO, describe)	YES
Number of axles	2
Dual tires on rear axie(s)	YES

TIRE DATA FROM SIDEWALL

	RIGHT FRONT	SPARE
Manufacturer	Goodyear	
Brand	G647RSA	
Tire Size	220/70/R19.5	
	1650-Single	
Maximum Tire Load Rating (KG)	1550-Dual	
De-rated Tire Load Rating (KG)	N/A	
Maximum Inflation Pressure (KPA)	660	
Tire has DOT symbol (Yes/No)	Yes	
DOT serial number	DOT MJBY XAAW 4704	

MOUNTED TIRE VS. AXLE RATING COMPARSION (AT SIDEWALL MAXIMUM INFLATION PRESSURE)

<u> </u>	FRONT AXLE	REAR AXLE
A. GAWR (KG) from certification label	31 <u>75</u>	6123
B. (No. of tires) x (tire load rating (KG) from above table)	3300	6200
C. is "B" equal to or greater than "A"? (Yes/No)	Yes	Yes

FMVSS 120 - DATA SHEET 1...continued GENERAL TIRE AND RIM DATA

Test Vehicle:

2006 US Bus Corp. Sturdibus School Bus

Test Lab:

MGA Research-Wisconsin Operations

NHTSA No.:

C60900

Test Date:

6/3/05

RIM MARKINGS

	RIGHT FRONT	SPARE
Source of published dimensions (letter designation)	T	
Rim Size	6.75 x 19.5	
Does rim contain DOT symbol? (Yes/No)	Yes	
Manufacturer's name, symbol or trademark (copy format)	Accuride	
Date of manufacture or symbol	11 18 04	
Do Items A-C appear on weather side of rim? (Yes/No)	Yes	
Letter height (not less than 3mm)	Yes - 4.75 mm	
Lettering (impressed or embossed)	Impressed	
Are all rim markings legible? (Yes/No)	Yes	
Do all markings comply with requirements? (Yes/No)	Yes	
Rims are suitable for thres on vehicles? (Yes/No)	Yes	

RIM MEASUREMENTS

	RIGHT FRONT	SPARE
Rim width	171 mm (6.75°)	
Rim diameter	495 mm (19.5°)	
Rim measurements same as rim markings? (Yes/No)	Yes	

RESULTS	PASS/FAIL
TIRE AND RIM SELECTION (\$5.1) Installed tires and rims are sultable for vehicle	PASS
Rim Marking (S5.2) Rims contain all required markings of proper dimensions	PASS

Remarks:

NONE

Tested By: Approved By:

Date: June 3, 2005

FMVSS 120 - DATA SHEET 2 CERTIFICATION AND TIRE LABEL INFORMATION

Test Vehicle: Test Lab: 2005 US Bue Corp. Sturdibus School Bus

MGA Research-Wisconsin Operations

NHTSA No.:

C50900

Test Date: 6/3/05

LABEL INFORMATION

Label Design (Combined Certification and Tire Label):	N/A
Label Design (Separate Tire Information Label):	Yes
Label In English? (Yes/No)	Yes
Block capital letter and numbers are not less than 2.4 mm in height (yes/no):	Yes
Label is permanently affixed; describe method of affixing (rivets, glue, etc.)	glue
Does label text color contrast with background? (yes/no)	Yes
Location of Label(s) on the vehicle:	Driver's Door Frame

TIRE AND RIM DATA FROM LABEL (FOR EACH GAWR/GVWR)

GVWR: 8845 KG	FRONT AXLE	REAR AXLE
Tire Size	225/70R19.5	225/70R19.5
Rim Size	19.5 x 6.75	19.5 x 6.75
Recommended inflation pressure (KPa)	660	660
Are labeled rims suitable for labeled tires (Yes/No)1	Yes	Yes
Referenced load rating at label recommended inflation pressure (KG) ¹	1650	1550

¹ Referenced source for tire/rim match and load rating data: 2005 Tire and RIm Assoc.

CERTIFICATION/TIRE LABEL MAXIMUM CAPACITY COMPARSION

GVWR: 8845 KG	FRONT AXLE	REAR AXLE
A.GAWR (kg) FROM CERTIFICATION LABEL	(C) 3175	(D) 8123
B.(No. of tires) x (Tire load rating (KG))	3300	8200
is "B" equal or greater than "A"? (Yes/No)	Yes	Yes
Is (C) plus (D) equal to or greater than GVWR?	Yes	
(Yes/No)	<u> </u>	

RESULTS	PASS/FA1L
LABEL INFORMATION (\$5.3) Vahicle has proper cartification/tire information label. Label tires at recommended inflation pressure and rims are sultable for vehicle.	PASS

Tested By:

Approved By: _____

Date: June 3, 2005

FMVSS 120 - DATA SHEET 3 WEIGHT DISTRIBUTION

Test Vehicle:

2005 US Bus Corp. Sturdibus School Bus

NHTSA No.:

C50900 6/3/05

Test Lab:

MGA Research-Wisconsin Operations

Test Date:

	Fluid (_evels						
Fuel: FULL								
Coolant:		FULL						
Other Fluids: Washer fluid, br	ake fluid, etc.				FULL			
	Tire Pro	esures	•	-				
Tire	Left Front	Right Front	Le	ft Rear	Right Rear			
Tire Pressure (KPa)	660	660		660 660				
	Occupant and	Cargo Loads						
Total Occupant Load (kg): [# of designated seating positions are student]	ions x 68 KG per	adult or 54 KG _l	per	(1-drive	1634 r, 29-students)			
Manufacturer's Rated Cargo [If not stated on vahicle or pro	Load (kg): ovided in owner's	manual leave bi	ank]		N/A			
Certifled GVWR - Mer 8845 KG - 5906 KG - 1634 F	asured UVW - To KG = <u>1305</u> KG (n	tal Occupant Lo nust be positive)	ad = f	Rated Can	go Load			
Describe Placement of Cargo: Center of alsie Fore to Aft distribution								

Weight Distribution

ITEM	Tire or Vehicle Rating*	CONDI UV (K		CONDI Cond. 1 + 4 (KG	occupants	CONDITION 3 Cond. 2 + cargo (KG)		
	(KG)	Measured	Overload	Measured	Overload	Measured	Overload	
Left Front Tire	1650	1282	NO.	1416	NO	1532	NO	
Right Front Tire	1650	1126	NO	1242	NO	1316	NO	
Front Axle	3175	2388	NO	2658	NO	2848	NO	
Left Rear Tire	3100	1810	NO	2584	NO_	3200	YES**	
Right Rear Tire	3100	1708	NO .	2350	NO	2862	NO_	
Rear Axle	6123	3518	NO	4934	NO	6062	NO _	
Total Vehicle	16,420	5906	NO	7592	NO	8910	NO_	

^{* -} Vehicle and axie weight ratings (GVWR & GAWR) are located on the vehicle certification label plate. Vehicle tire load ratings are based upon the inflation pressure specified on the certification label plate for each respective axle, as determined from the appropriate tire manufacturer's specification table.

^{** -} For condition 3, the target total vehicle load was the vehicle's GVWR. The amount and placement of the cargo ballast was arbitrary. The total cargo ballast load could have been reduced and redistributed to ensure that none of the tire, axis, or vehicle ratings were exceeded.

FMVSS 120 - DATA SHEET 3...continued WEIGHT DISTRIBUTION

Test Vehicle:

2005 US Bus Corp. Sturdibus School Bus

NHTSA No.:

C50900

Test Lab:

MGA Research-Wisconsin Operations

Test Date:

6/3/05

RESULTS	PASS/FAIL
Weight Distribution (49 CFR 567 Certification) Vehicle loaded with occupants and cargo does not exceed GVWR	PASS

Remarks:

Tested By: Approved By: ________
Date: June 3, 2005

SECTION 4 INSTRUMENTATION AND EQUIPMENT LIST

Test Vehicle: Test Lab: 2005 US Bus Corp. Sturdibus School Bus MGA Research-Wisconsin Operations NHTSA No.: **C50900** Test Date: **6/3/05**

	Digital Caliper	Vehicle Scale	Tape Measure
Make	Mitutoyo	GSE	Stanley
Model	CD-6" CS	Pro-Weigh 84	Powerlock
Serial # (s)	0441288	212091/212092	SN152
Range	0-150mm	0 to 20,000 lb	0-8 m
Accuracy	.01mm	0.25% static	1 mm
Cal. Date	4/1/05	1/10/05	5/31/05
Cal. Due Date	10/1/05	6/10/05	11/31/05

SECTION 4...continued INSTRUMENTATION AND EQUIPMENT LIST

Test Vehicle:

2005 US Bus Corp. Sturdibus School Bus MGA Research-Wisconsin Operations

NHTSA No.: C50900

Test Lab:

Test Date: 8/3/05

SCALE CALIBRATION SHEET

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SECTION 4...continued INSTRUMENTATION AND EQUIPMENT LIST

Test Vehicle: Test Lab: 2005 US Bus Corp. Sturdibus School Bus MGA Research-Wisconsin Operations NHTSA No.: C50900

Test Date: 6/3/05

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he social resolute of this report is 12 me 1 m	Table 1 - 144 at 154	na le										100-10-01
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SECTION 5 PHOTOGRAPHS

TABLE OF PHOTOGRAPHS

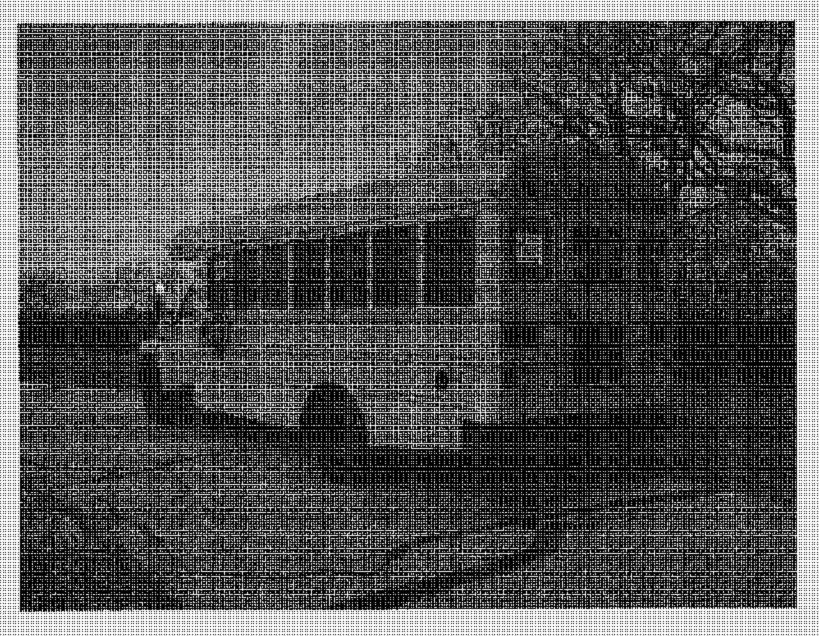
NO.		Page No.
1	Three-Quarter Frontal View of Left Side of Test Vehicle	15
2	Three-Quarter Rear View from Left Side of Vehicle	16
3	Vehicle Certification	17
4	Tire Information Label	18
5	Right Front Tire Manufacturer	19
6	Right Front Tire Model Number	20
7	Right Front Tire DOT Serial Number	21
8	Right Front Tire Load Ratings	22
9	Right Front Tire Size Designation	23
10	Right Front Rim Manufacturer	24
11	Right Front Rim DOT, Rim Size, and Source of Published Information, and Date of Manufacture Markings	25
12	Vehicle on Scales Doing Measurement of Front Axle Loads	26
13	Vehicle on Scales Doing Measurement of Rear Axie Loads	27
14	Simulated Occupant Loading	28
15	Simulated Cargo Loading	29

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Procedure: PHVSS 120

Test Vehicle - 2016 US Bus Sturdibus Sahool Bus

Procedure: #16456 120 NETSA No.: 058990



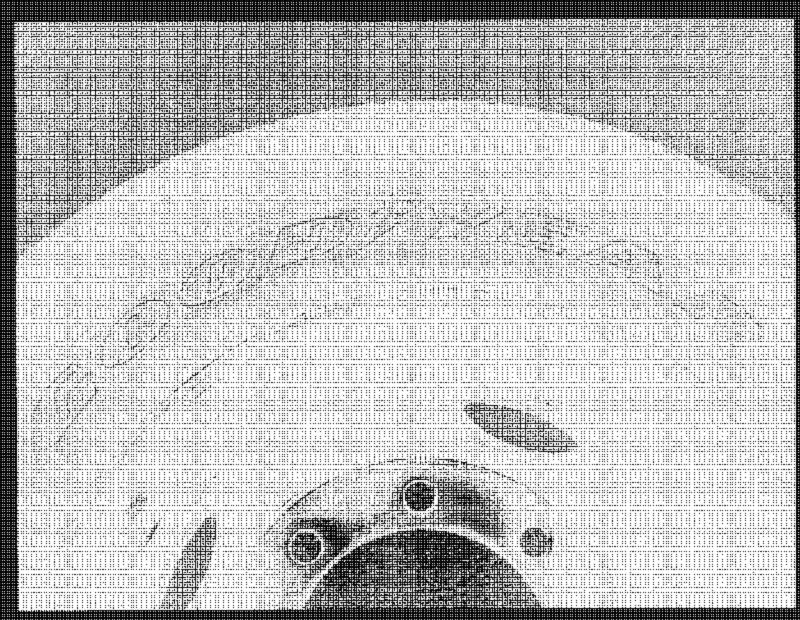
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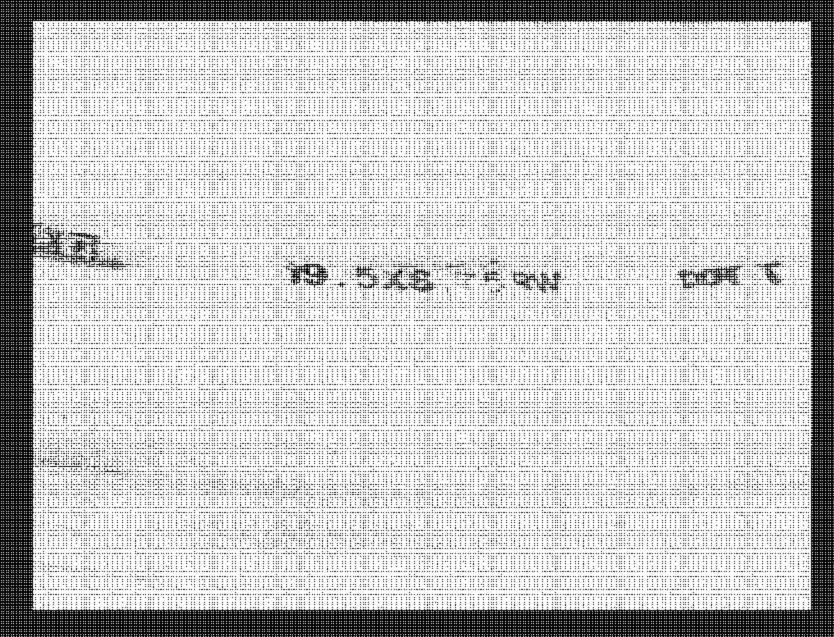
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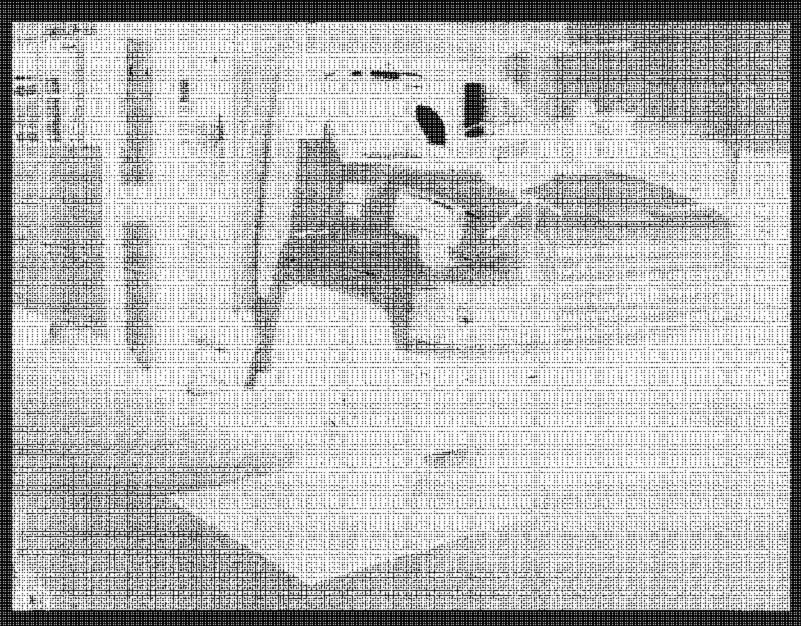
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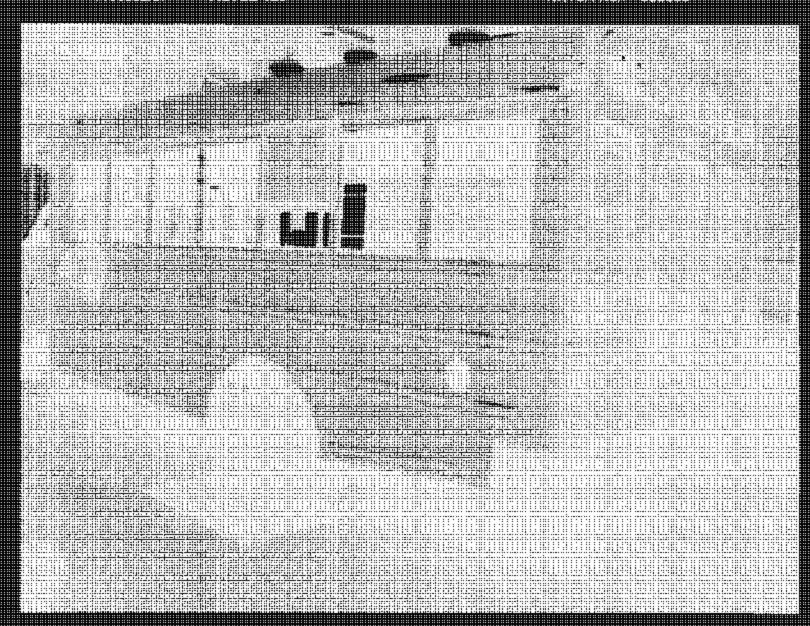
402



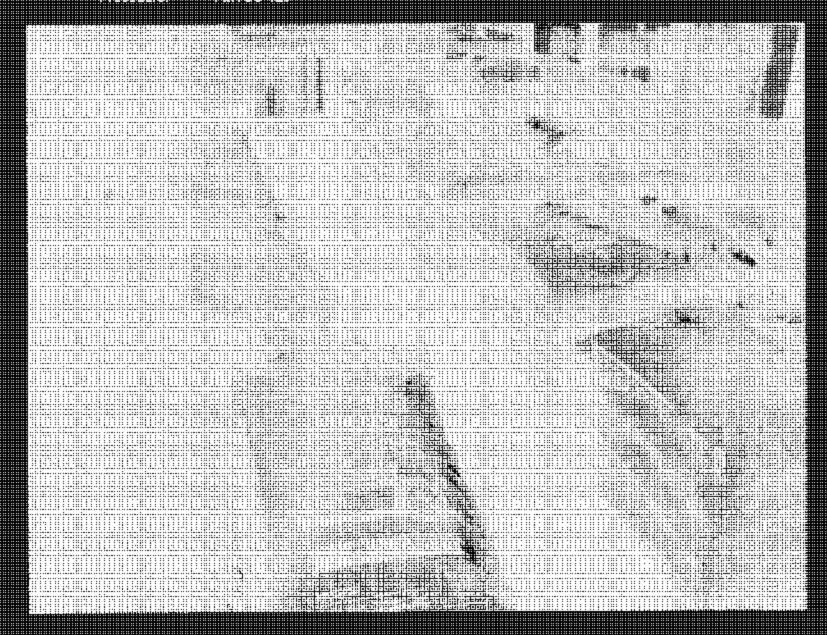
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