

REPORT NUMBER 216-GTL-04-003

**SAFETY COMPLIANCE TESTING FOR
FMVSS NO. 216
ROOF CRUSH RESISTANCE**

**LANDROVER IN THE UK
2004 LANDROVER FREELANDER, MPV
NHTSA NO. C40600**

**GENERAL TESTING LABORATORIES, INC.
1623 LEEDSTOWN ROAD
COLONIAL BEACH, VIRGINIA 22443**



JUNE 3, 2004

FINAL REPORT

PREPARED FOR

**U. S. DEPARTMENT OF TRANSPORTATION
NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION
ENFORCEMENT
OFFICE OF VEHICLE SAFETY COMPLIANCE
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WASHINGTON, D.C. 20590**

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FINAL REPORT ACCEPTANCE BY OVSC:

Accepted By: Amanda Probst
Acceptance Date: 6/14/04

1. Report No. 216-GTL-04-003	2. Government Accession No. N/A	3. Recipient's Catalog No. N/A
4. Title and Subtitle Final Report of FMVSS 216 Compliance Testing of 2004 LANDROVER FREELANDER, MPV NHTSA No. C40600	5. Report Date June 3, 2004	6. Performing Organ. Code GTL
	8. Performing Organ. Rep# GTL-DOT-04-216-003	
7. Author(s) Grant Farrand, Project Engineer Debbie Messick, Project Manager	10. Work Unit No. (TRAIS) N/A	11. Contract or Grant No. DTNH22-01-C-11025
9. Performing Organization Name and Address General Testing Laboratories, Inc. 1623 Leedstown Road Colonial Beach, Va 22443	13. Type of Report and Period Covered Final Test Report May 24, 2004	14. Sponsoring Agency Code NVS-221
	12. Sponsoring Agency Name and Address U.S. Department of Transportation National Highway Traffic Safety Admin. Enforcement Office of Vehicle Safety Compliance (NVS-220) 400 7 th Street, S.W., Room 6111 Washington, DC 20590	
15. Supplementary Notes		
16. Abstract Compliance tests were conducted on the subject, 2004 Landrover Freelander MPV in accordance with the specifications of the Office of Vehicle Safety Compliance Test Procedure No. TP-216-05 for the determination of FMVSS 216 compliance. The mounting procedure deviates from Test Procedure No. TP-216-05. Test failures identified were as follows: NONE		
17. Key Words Compliance Testing Safety Engineering FMVSS 216	18. Distribution Statement Copies of this report are available from NHTSA Technical Reference Div., Rm. 5108 (NPO-230) 400 7 th St., S.W. Washington, DC 20590 Telephone No. (202) 366-4946	
19. Security Classif. (of this report) UNCLASSIFIED	21. No. of Pages 57	22. Price
20. Security Classif. (of this page) UNCLASSIFIED		

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SECTION 1

PURPOSE OF COMPLIANCE TEST

1.0 PURPOSE OF COMPLIANCE TEST

A 2004 Landrover Freelander MPV was subjected to Federal Motor Vehicle Safety Standard (FMVSS) No. 216 testing to determine if the vehicle was in compliance with the requirements of the standard. The purpose of this standard is to reduce deaths and injuries due to the crushing of the roof into the occupant compartment in rollover crashes.

1.1 The test vehicle was a 2004 Landrover Freelander MPV. Nomenclature applicable to the test vehicle are:

A. Vehicle Identification Number: SALNY22214A298687

B. NHTSA No.: C40600

C. Manufacturer: LANDROVER IN THE UK

D. Manufacture Date: 10/03

1.2 TEST DATE

The test vehicle was subjected to FMVSS No. 216 testing on May 24, 2004.

SECTION 2

COMPLIANCE TEST RESULTS SUMMARY

2.0 TEST RESULTS

All tests were conducted in accordance with NHTSA, Office of Vehicle Safety Compliance (OVSC) Laboratory Procedure, TP-216-05 and General Testing Laboratories Procedure, TP-216-05B with the following modifications requested by the COTR:

1) The vehicle was rigidly mounted in the test fixture by welding vertical supports to the vehicle jack points to prevent any vehicle movement. Chains were not used in an effort to reduce and/or eliminate "pre-stressing" of the vehicle due to the tightening of chains.

2) Dial gauges were placed at the vehicle corners and at the passenger door to track overall vehicle motion and the ability of the alternate tie-down procedure to restrict motion of the vehicle.

The data for this portion of the test can be found on Data Sheet 6.

Based on the test performed, the 2004 Landrover Freelander appears to meet the requirements of FMVSS 216.

SECTION 3**COMPLIANCE TEST DATA****3.0 TEST RESULTS**

The following data sheets document the results of testing on the 2004 Landrover Freelander.

DATA SHEET 1
FMVSS 216
SUMMARY OF RESULTS

VEH. MOD YR/MAKE/MODEL/BODY: 2004 LANDROVER FREELANDER MPV

VEH. NHTSA NO: C40600: VIN: SALNY22214A298687

VEH. BUILD DATE: 10/03: TEST DATE: MAY 24, 2004

TEST LABORATORY: GENERAL TESTING LABORATORIES

OBSERVERS: GRANT FARRAND, JIMMY LATANE, AMANDA PRESCOTT

A. VISUAL INSPECTION OF TEST VEHICLE

Upon receipt, inspect vehicle for completeness, function, and discrepancies or damage which might influence the testing.

RESULTS:

B. VEHICLE DATA

- (1) Vehicle type as shown on certification label: MPV
(2) Vehicle UVW as recorded on Data Table 2: 1640 kg

C. STATIC LOAD TEST OF DRIVER SIDE OF ROOF

Minimum roof crush resistance required by FMVSS 216 for the vehicle tested:

MCCR as recorded on Data Table 2: 24,108 N

Maximum roof crush resistance measured during test was
27,662 N at 76.6 mm

PASS FAIL

X

D. POST TEST VISUAL INSPECTION

Driver roof rail pushed down from "C" pillar forward. Roof pushed down/in approximately 2" over top of driver's door. Windshield cracked on driver side.

RESULTS:

REMARKS:

RECORDED BY: *G. Farrand*

DATE: 05/24/04

APPROVED BY: *A. Prescott*

DATA SHEET 2
FMVSS 216
RECEIVING INSPECTION

VEH. MOD YR/MAKE/MODEL/BODY: 2004 LANDROVER FREELANDER MPV

VEH. NHTSA NO: C40600; VIN: SALNY22214A298687

VEH. BUILD DATE: 10/03; TEST DATE: MAY 24, 2004

TEST LABORATORY: GENERAL TESTING LABORATORIES

OBSERVERS: GRANT FARRAND, JIMMY LATANE, AMANDA PRESCOTT

Upon receipt, the vehicle will be examined visually for completeness, function, and damage. The roof and supporting structures such as the doors and windows should be checked for proper operation and any discrepancies which may influence the testing. The vehicle will be weighed and the minimum roof crush resistance determined.

RESULTS:

(1) Unloaded Vehicle Weight (UVW)

Left Front	<u>468</u>	kg	Left Rear	<u>347</u>	kg
Right Front	<u>474</u>	kg	Right Rear	<u>350</u>	kg
Front Axle	<u>943</u>	kg	Rear Axle	<u>697</u>	kg

TOTAL UVW 1640 kg

(2) Vehicle type as shown on vehicle certification label: MPV

(3) Minimum Roof Crush Resistance (MCRR):

Passenger Car:

UVW x 1.5 x 9.8 = N/A N

MCRR = N/A N (UVW x 1.5 x 9.8 or 22,241 N whichever is less)

MPV, Truck or Bus:

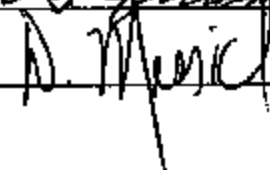
MCRR = UVW x 1.5 x 9.8 = 24,108 N

(4) Other Comments: _____

REMARKS:

RECORDED BY: 

DATE: 05/24/04

APPROVED BY: 

DATA SHEET 3
FMVSS 216
PRE-TEST PREPARATION

VEH. MOD YR/MAKE/MODEL/BODY: 2004 LANDROVER FREELANDER MPV

VEH. NHTSA NO: C40600; VIN: SALNY22214A298687

VEH. BUILD DATE: 10/03 ; TEST DATE: MAY 24, 2004

TEST LABORATORY: GENERAL TESTING LABORATORIES

OBSERVERS: GRANT FARRAND, JIMMY LATANE, AMANDA PRESCOTT

Prior to testing, the following will be accomplished:

- A. Secure any convertible top, movable or removable roof structure in their weather tight positions Removed Driver Side Roof Rack
- B. Close all windows OK
- C. Close and lock all doors OK
- D. State Side of Roof Tested Driver
- E. Measure the lateral angle of the test device at sufficient points to determine that it has a 25 degree (plus zero degree, minus one degree) angle 25°
- F. Measure the longitudinal angle of the loading device at sufficient points to determine that it has a 5 degree (plus zero minutes, minus 20 minutes) 5°
- G. The test device will initially contact the roof at 279 mm aft from top center of windshield
- H. If the test device was relocated based on the requirements of Chapter 12.3 paragraph F, describe where the test device will initially contact the roof as relocated N/A
- I. Ambient temperature 51 mm from the vehicle roof in the immediate area of the test device: 30 degrees C.

REMARKS:

RECORDED BY: [Signature]

DATE: 05/24/04

APPROVED BY: [Signature]

DATA SHEET 4
FMVSS 216

VEH. MOD YR/MAKE/MODEL/BODY: 2004 LANDROVER FREELANDER MPV

VEH. NHTSA NO: C40600; VIN: SALNY22214A298687

VEH. BUILD DATE: 10/03; TEST DATE: MAY 24, 2004

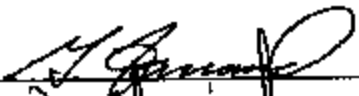
TEST LABORATORY: GENERAL TESTING LABORATORIES

OBSERVERS: GRANT FARRAND, JIMMY LATANE, AMANDA PRESCOTT

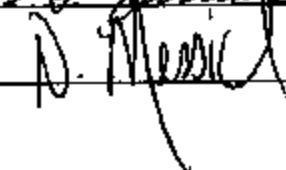
RESULTS: Plots of load versus displacement and time versus displacement showed that:

- (1) The maximum roof crush resistance was 27,662 N at 76.6 mm
- (2) The rate of loading was 5.08 mm/sec (.2 in/sec)
- (3) The required roof crush resistance of 24,108 N was at 53.8 mm

REMARKS:

RECORDED BY: 

DATE: 05/24/04

APPROVED BY: 

DATA SHEET 5
FMVSS 216
POST TEST VISUAL INSPECTION

VEH. MOD YR/MAKE/MODEL/BODY: 2004 LANDROVER FREELANDER MPV

VEH. NHTSA NO: C40800; VIN: SALNY22214A298687

VEH. BUILD DATE: 10/03; TEST DATE: MAY 24, 2004

TEST LABORATORY: GENERAL TESTING LABORATORIES

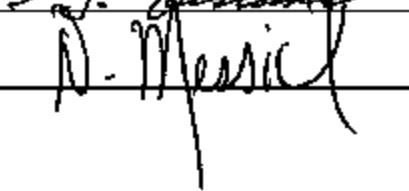
OBSERVERS: GRANT FARRAND, JIMMY LATANE, AMANDA PRESCOTT

Upon completion of testing, a detailed visual inspection of the vehicle shall be made. Describe all damage and deformation that occurred during the test.

RESULTS: Driver roof rail pushed down from "C" pillar forward. Roof pushed down/in approximately 2" over top of driver's door. Windshield cracked on driver side.

RECORDED BY: 

DATE: 05/24/04

APPROVED BY: 

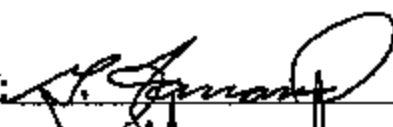
DATA SHEET 6
FMVSS 216 MODIFIED PORTION POST TEST

VEH. MOD YR/MAKE/MODEL/BODY: 2004 LANDROVER FREELANDER MPV
VEH. NHTSA NO: C40600; VIN: SALNY22214A298687
VEH. BUILD DATE: 10/03; TEST DATE: MAY 24, 2004
TEST LABORATORY: GENERAL TESTING LABORATORIES
OBSERVERS: GRANT FARRAND, JIMMY LATANE, AMANDA PRESCOTT

Maximum Load Applied = 27,662 N @ 76.6 mm
Maximum Displacement = 91 mm @ 26,500 N

Left Front Dial Indicator Displacement = 3.86 mm
Right Front Dial Indicator Displacement = 1.68 mm
Left Rear Dial Indicator Displacement = 6.60 mm
Right Rear Dial Indicator Displacement = 9.53 mm
Right Door Sill Dial Indicator Displacement = 5.18 mm

NOTES:

RECORDED BY: 

DATE: 05/24/04

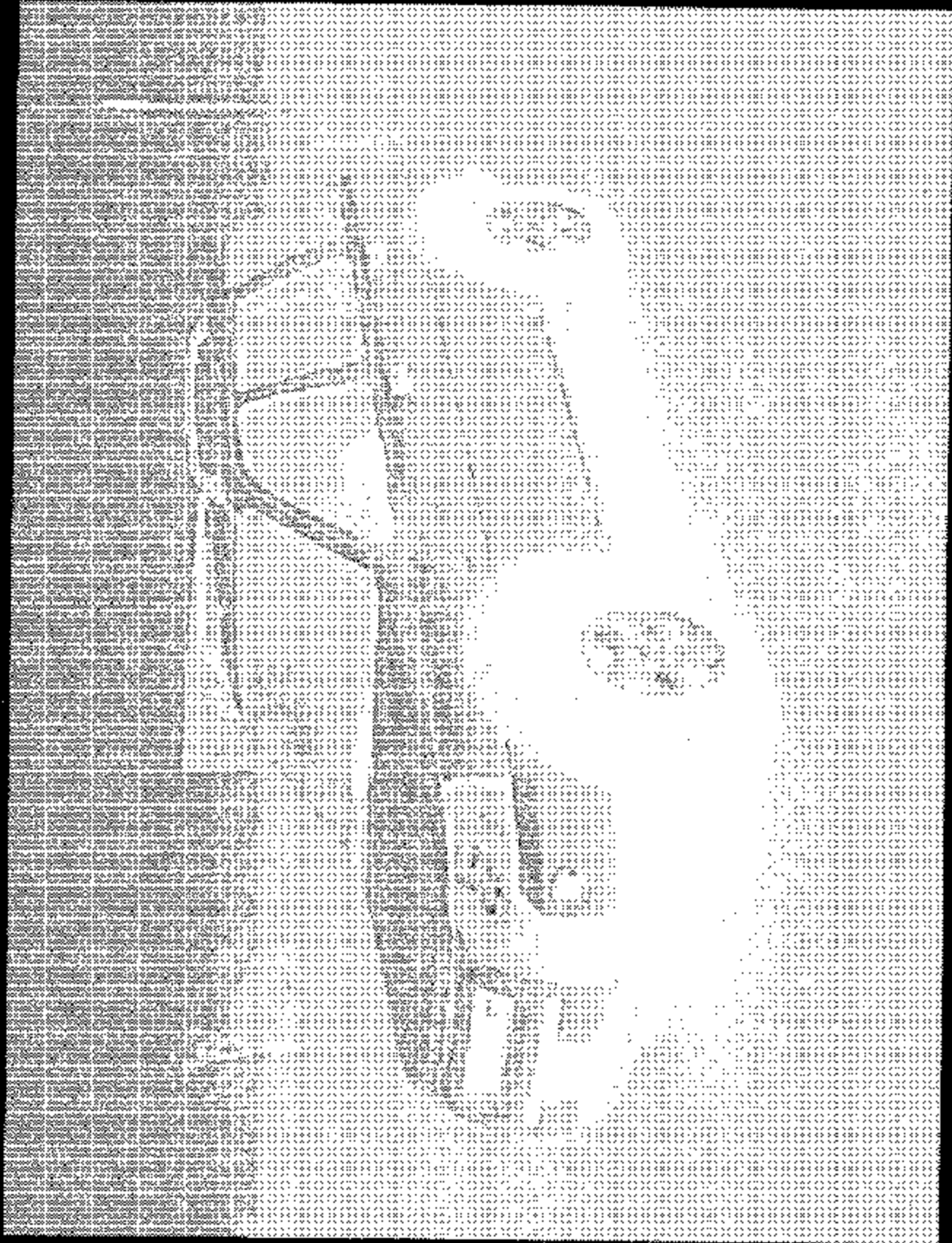
APPROVED BY: 

SECTION 4
INSTRUMENTATION AND EQUIPMENT LIST

TABLE 1 - INSTRUMENTATION & EQUIPMENT LIST

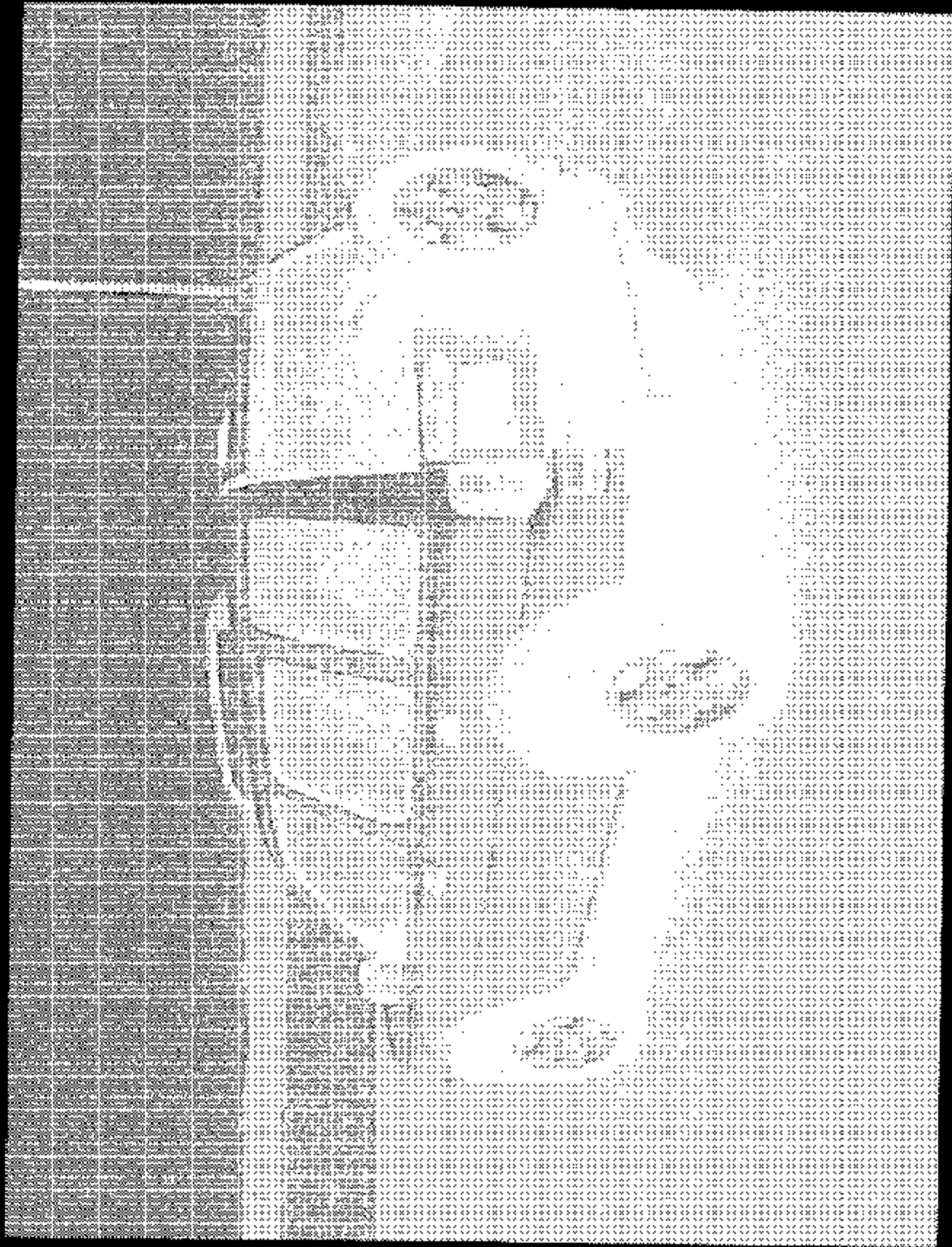
EQUIPMENT	DESCRIPTION	MODEL/ SERIAL NO.	CAL. DATE	NEXT CAL. DATE
COMPUTER	AT&T	486D66	BEFORE USE	BEFORE USE
TEST FIXTURE	GTL	N/A	N/A	N/A
A/D INTERFACE	METRABYTE	DAS-16(F)	BEFORE USE	BEFORE USE
SIGNAL CONDITIONER	METRABYTE	EXP-RES	BEFORE USE	BEFORE USE
LOAD CELL	REVERE	544351	11/03	11/04
DIAL INDICATOR	MITUTOYO	2424-10	BEFORE USE	BEFORE USE
LINEAR POTENTIOMETER	SERVO SYSTEMS	20/69	BEFORE USE	BEFORE USE
LINEAR POTENTIOMETER	SERVO SYSTEMS	20/70	BEFORE USE	BEFORE USE
LINEAR POTENTIOMETER	SERVO SYSTEMS	20/72	BEFORE USE	BEFORE USE
LINEAR POTENTIOMETER	ELECTRIC ASSOC. INC.	11A4A6	BEFORE USE	BEFORE USE

SECTION 5
PHOTOGRAPHS



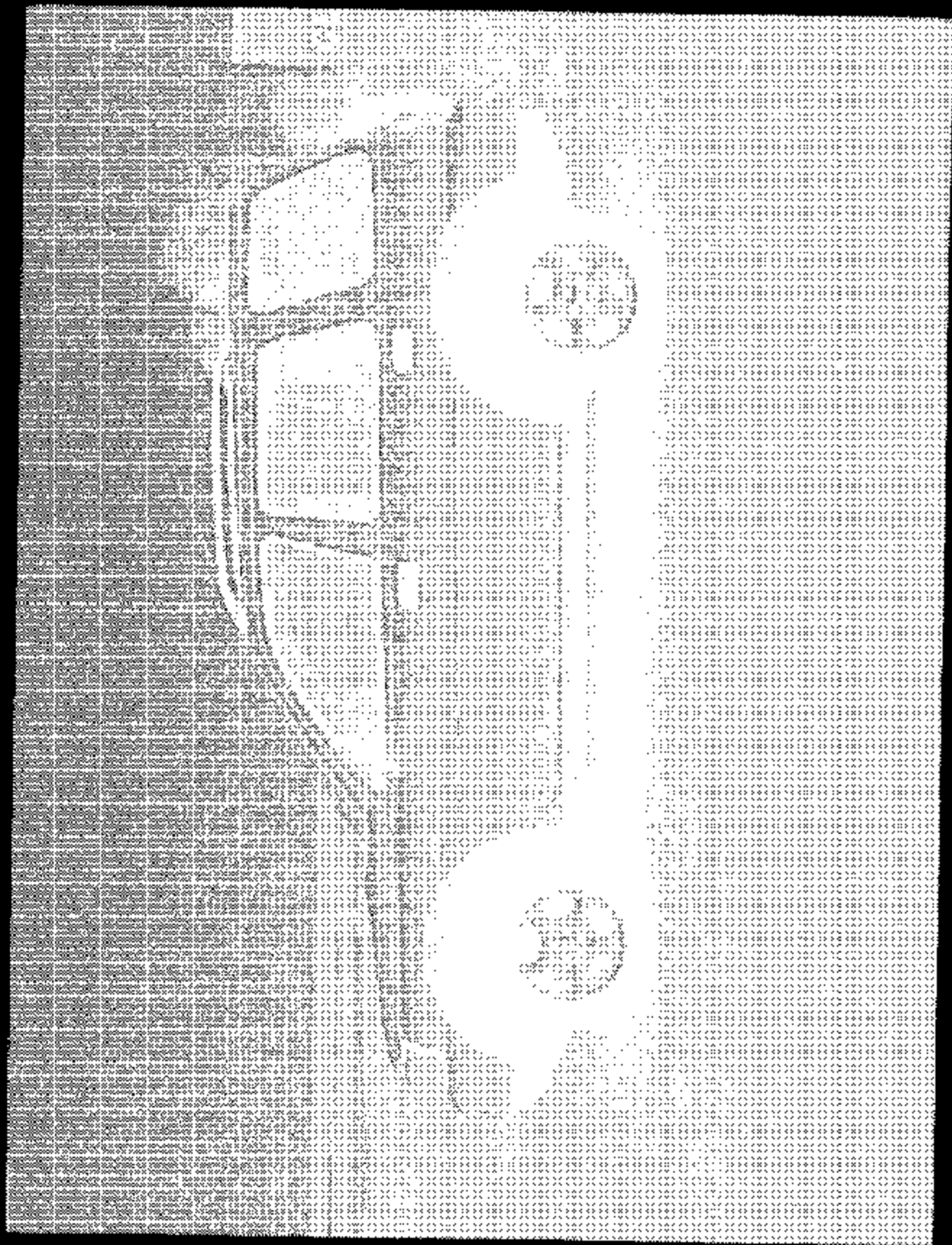
2004 LAND ROVER FREELANDER
NHTSA NO. C40800
FMVSS NO. 216

FIGURE 5.1
¾ FORWARD VIEW OF VEHICLE ON TESTED
SIDE BEFORE TESTING



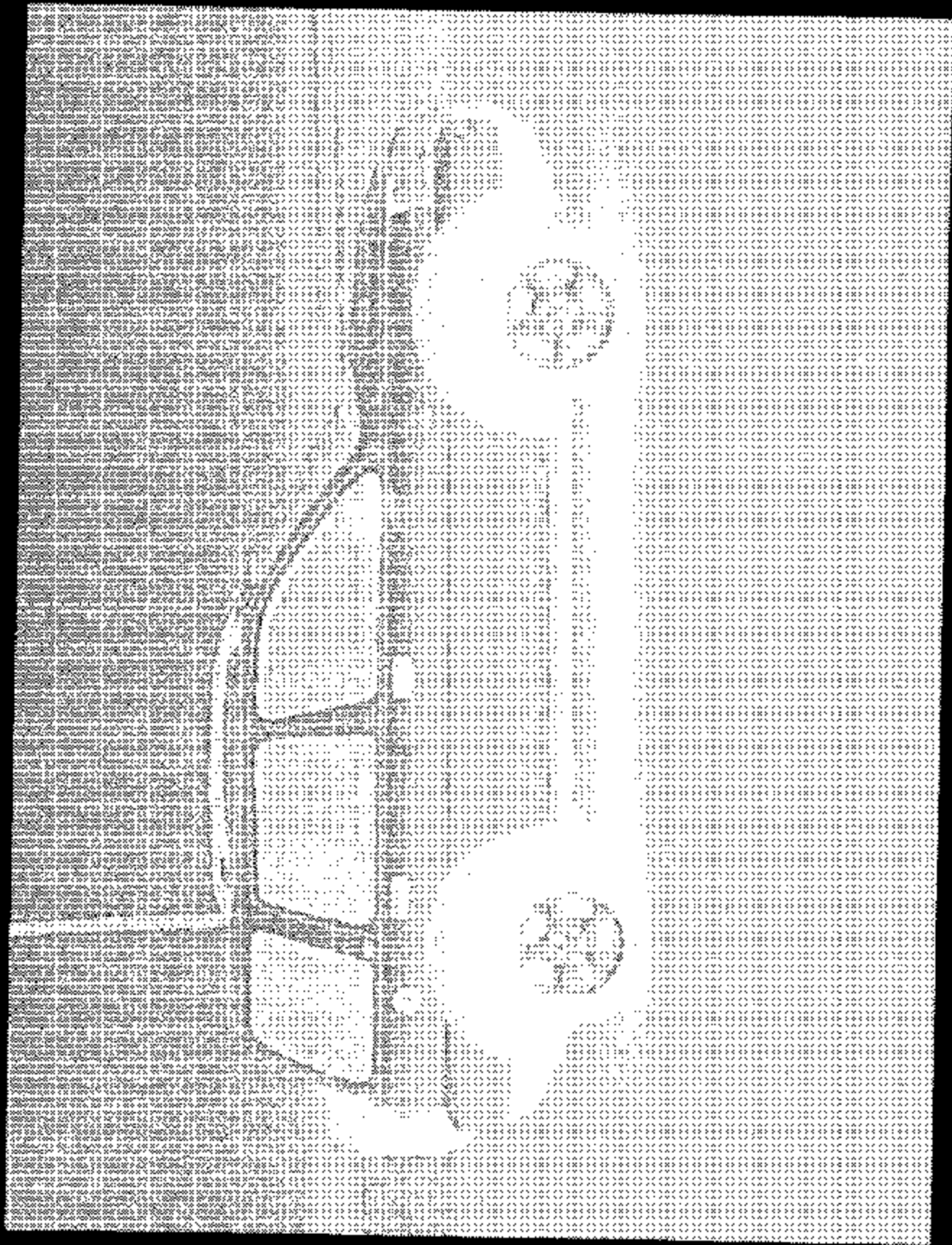
2004 LAND ROVER FREELANDER
NHTSA NO. C40600
FMVSS NO. 216

FIGURE 5.2
% REARWARD VIEW OF VEHICLE ON TESTED
SIDE BEFORE TESTING



2004 LAND ROVER FREELANDER
NHTSA NO. C40600
FMVSS NO. 216

FIGURE 5.3
LEFT SIDE VIEW OF VEHICLE BEFORE TESTING



2004 LAND ROVER FREELANDER
NHTSA NO. C40600
FMVSS NO. 216

FIGURE 5.4
RIGHT SIDE VIEW OF VEHICLE BEFORE
TESTING



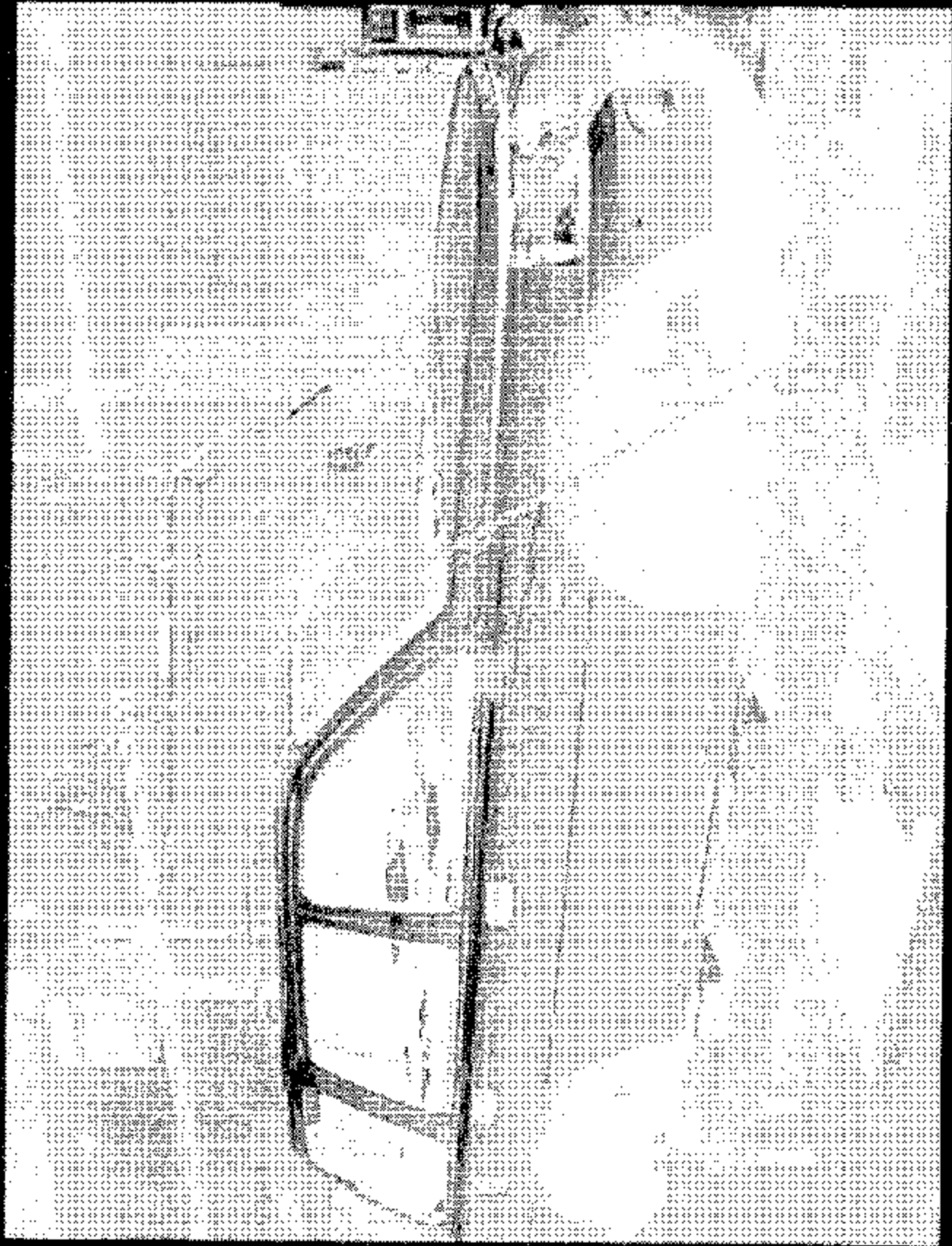
2004 LAND ROVER FREELANDER
NHTSA NO. C40800
FMVSS NO. 218

FIGURE 5.5
% LEFT FRONT VIEW PRE-TEST



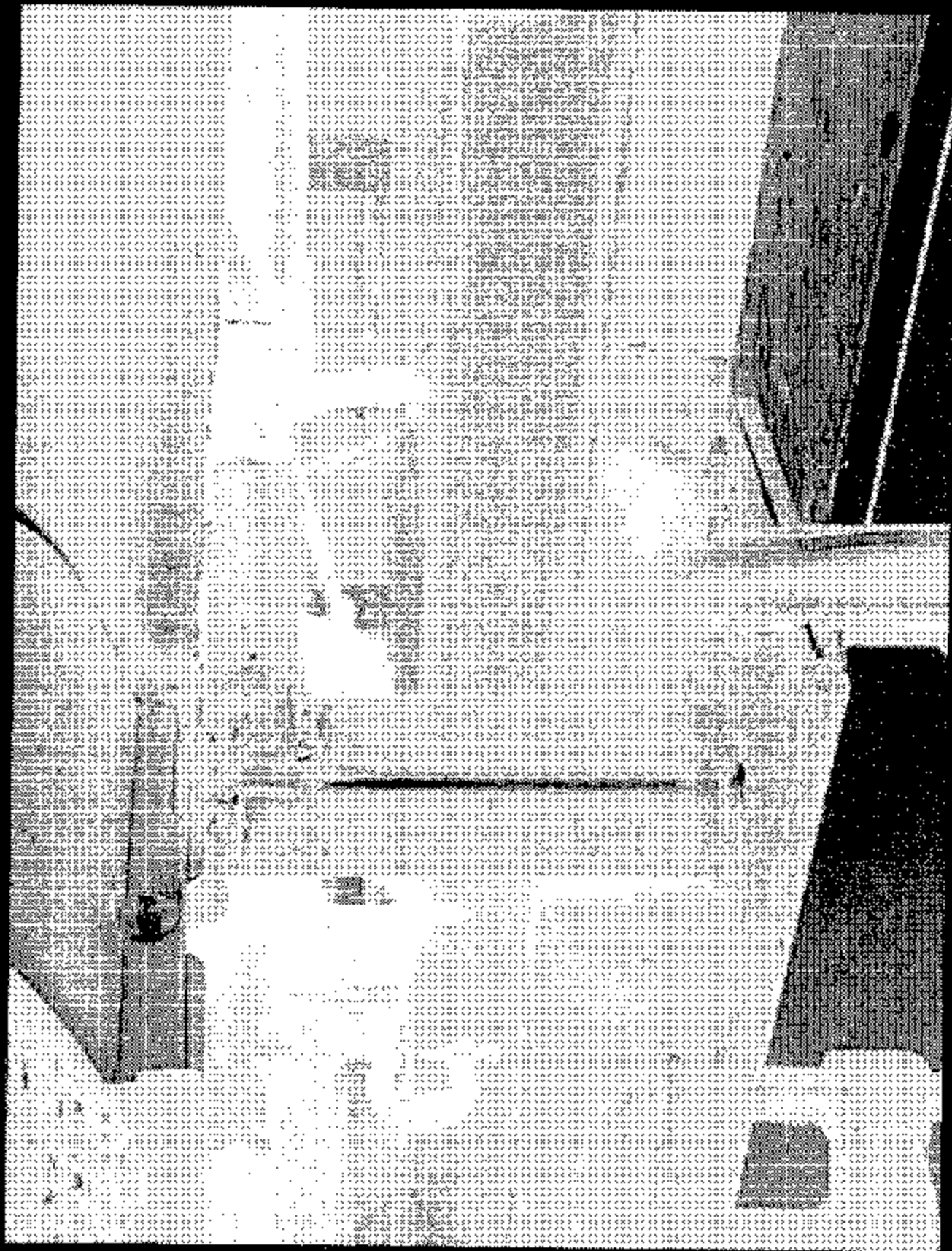
2004 LAND ROVER FREELANDER
NHTSA NO. C40600
FMVSS NO. 216

FIGURE 5.8
% LEFT REAR VIEW PRE-TEST



2004 LAND ROVER FREELANDER
NHTSA NO. C49800
FMVSS NO. 216

FIGURE 5.7
VEHICLE IN 216 TEST RIG PRE-TEST



2004 LAND ROVER FREELANDER
NHTSA NO. C40600
FMVSS NO. 216

FIGURE 5.8
LEFT FRONT VEHICLE MOUNTING



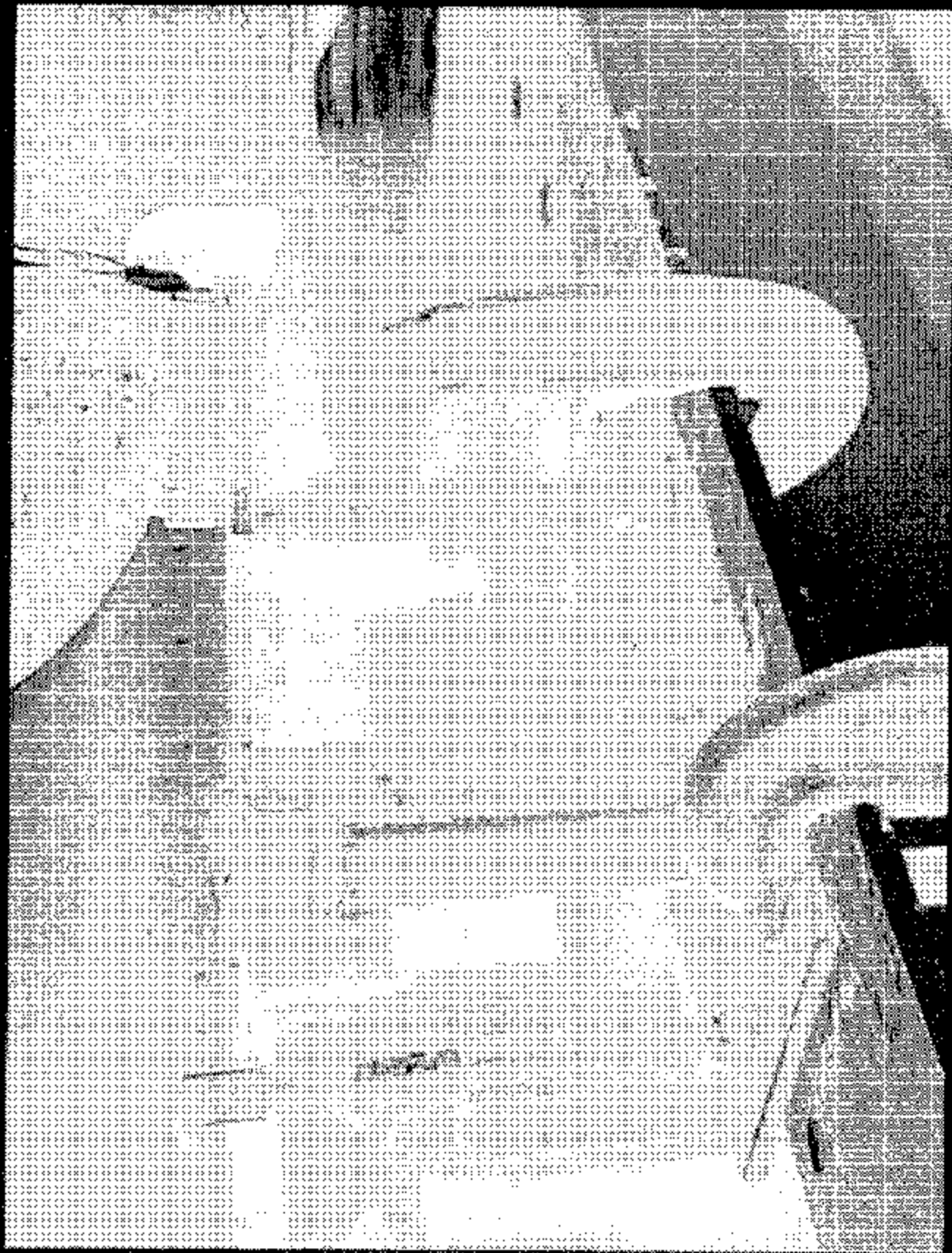
2004 LAND ROVER FREELANDER
NIHTSA NO. C40600
FMVSS NO. 216

FIGURE 5.9
RIGHT FRONT VEHICLE MOUNTING



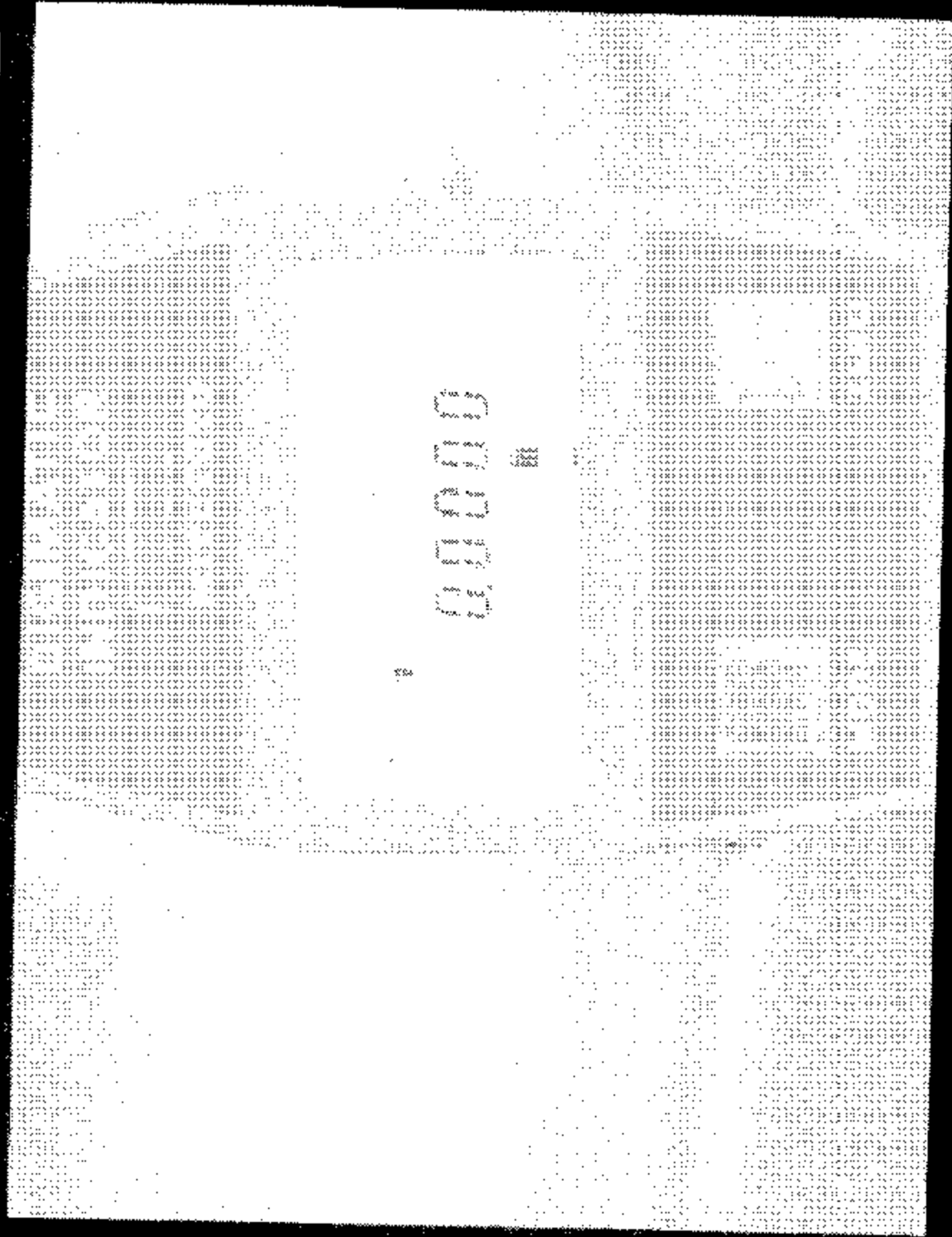
2004 LAND ROVER FREELANDER
NHTSA NO. C40900
FMVSS NO. 216

FIGURE 5.10
RIGHT REAR VEHICLE MOUNTING



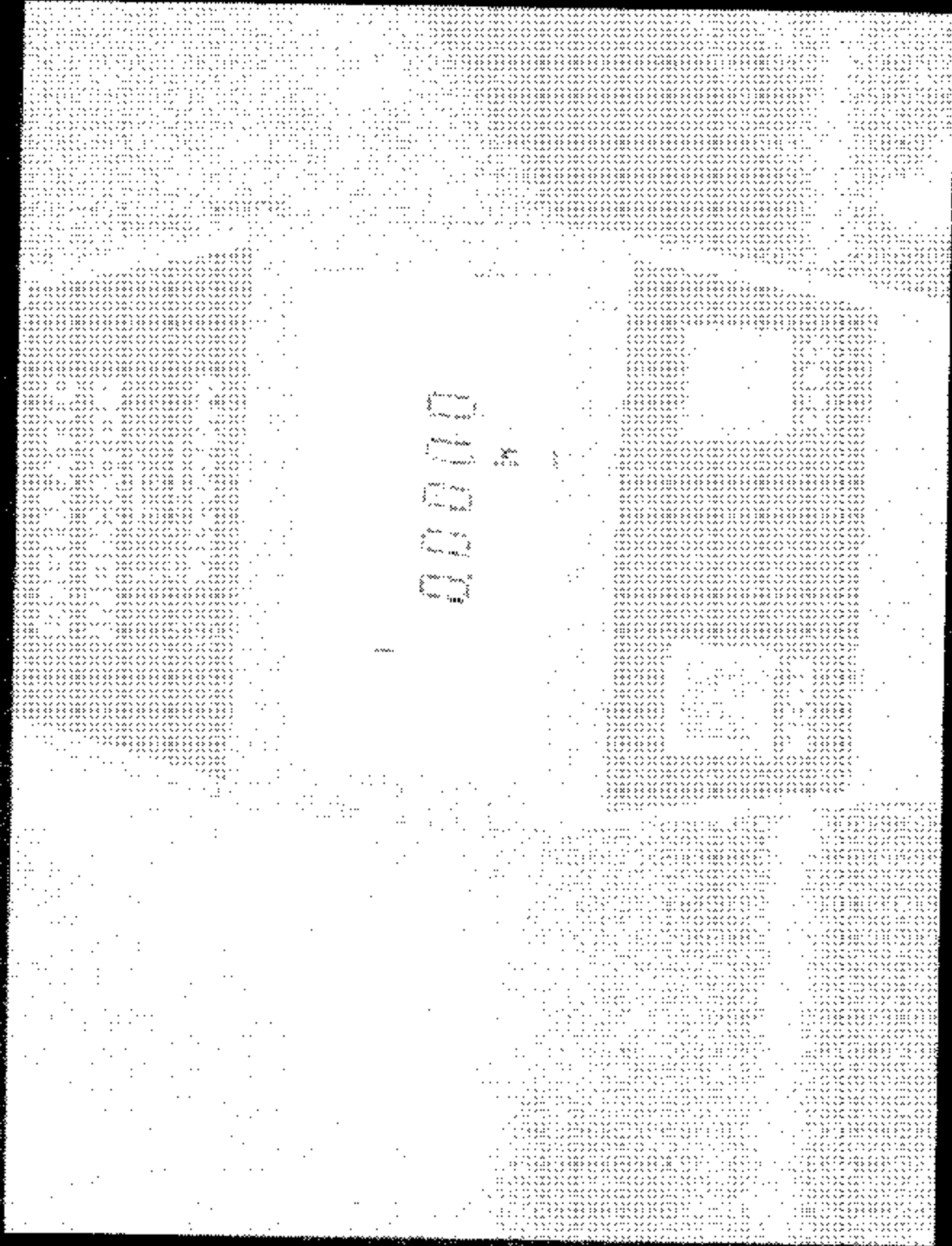
2004 LAND ROVER FREELANDER
NHTSA NO. C40600
FMVSS NO. 216

FIGURE 5.11
LEFT REAR VEHICLE MOUNTING



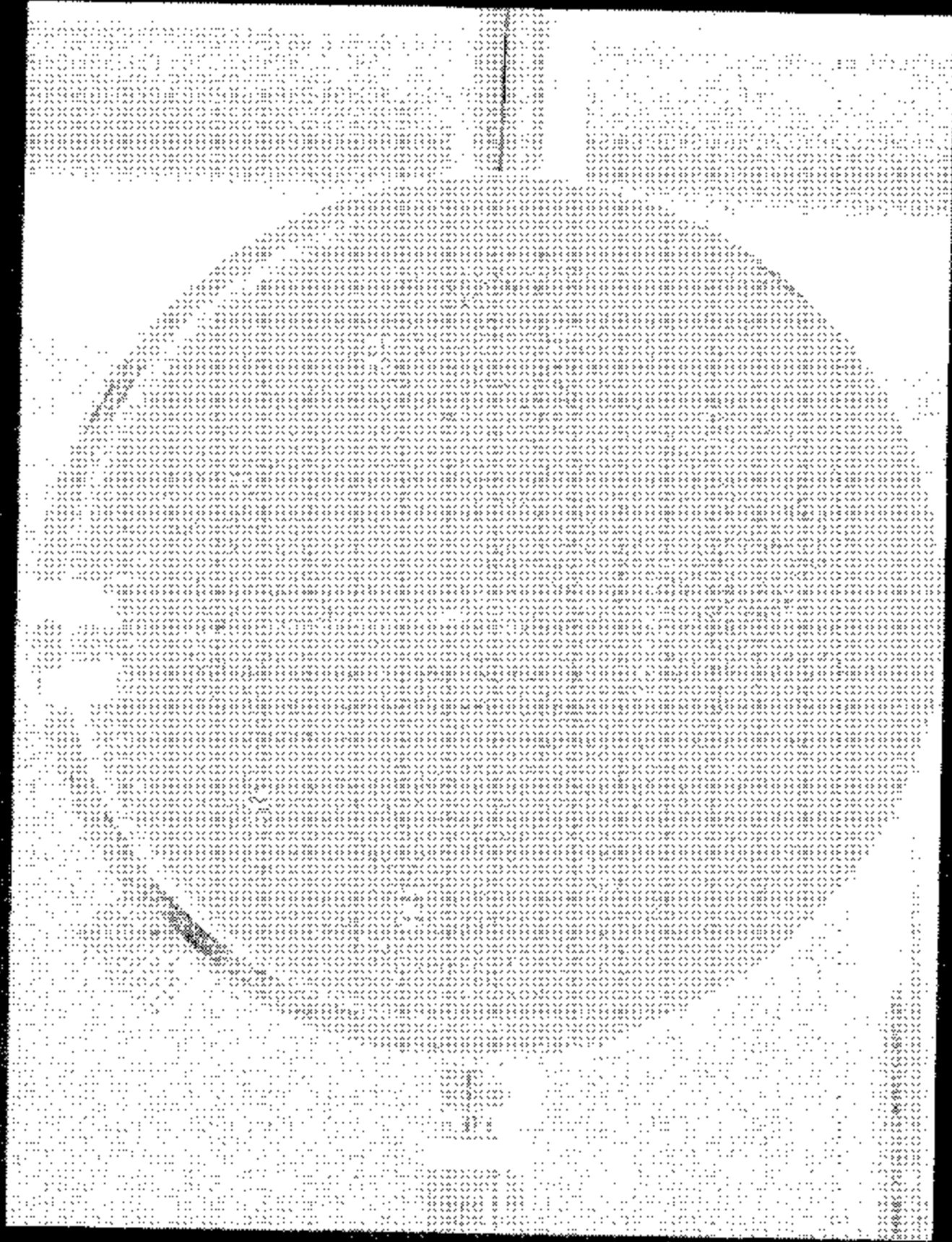
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NHTSA NO. C40800
FMVSS NO. 216

FIGURE 5.12
LEFT FRONT DISPLACEMENT PRE-TEST



2004 LAND ROVER FREELANDER
NHTSA NO. C40600
FMVSS NO. 218

FIGURE 5.13
RIGHT FRONT DISPLACEMENT PRE-TEST



2004 LAND ROVER FREELANDER
NHTSA NO. C40600
FMVSS NO. 216

FIGURE 5.14
PASSENGER DOOR DISPLACEMENT PRE-TEST

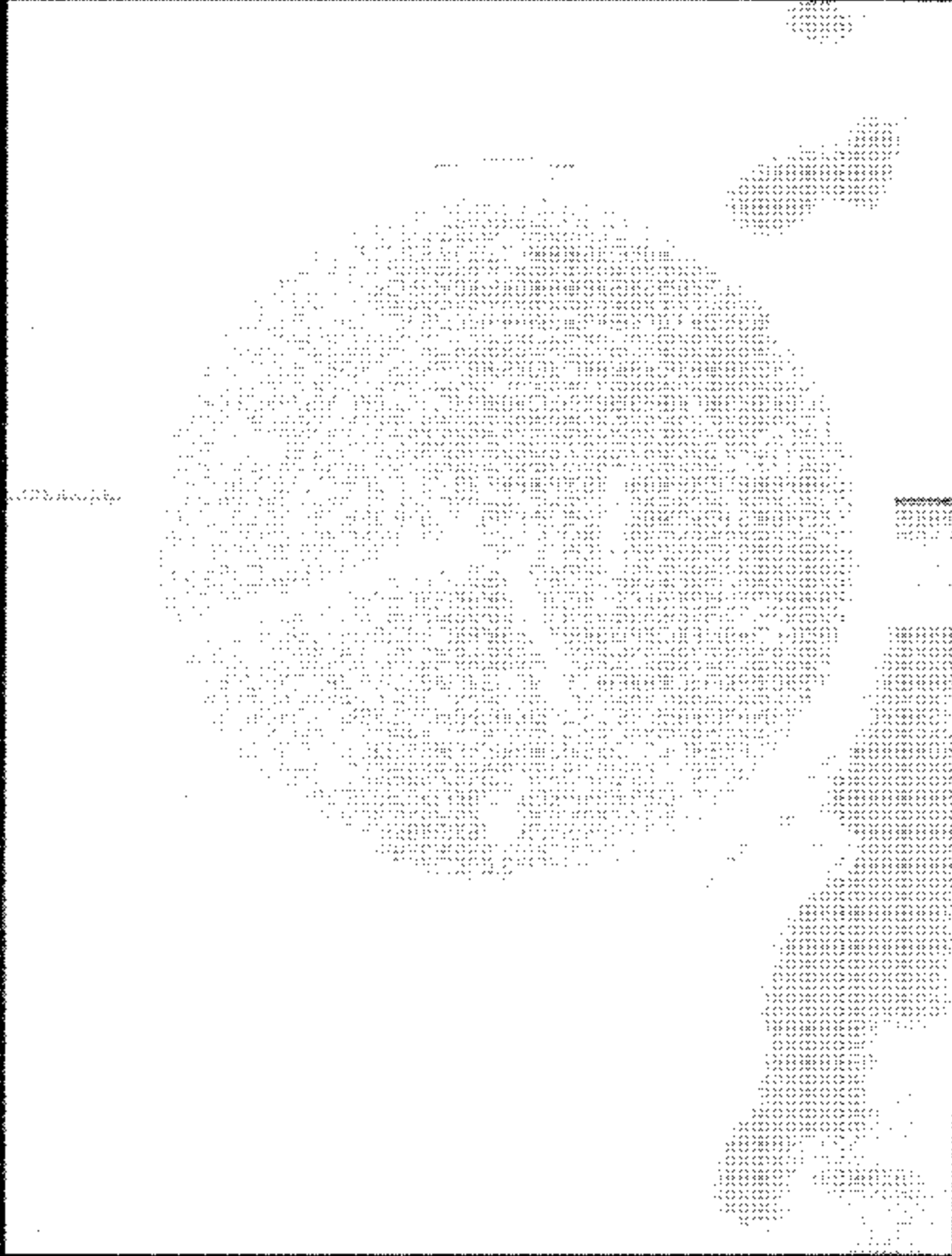


FIGURE 5.15
RIGHT REAR DISPLACEMENT PRE-TEST

2004 LAND ROVER FREELANDER
NHTSA NO. C40600
FMVSS NO. 216



FIGURE 5.16
LEFT REAR DISPLACEMENT PRE-TEST

2004 LAND ROVER FREELANDER
NHTSA NO. C40600
FMVSS NO. 218

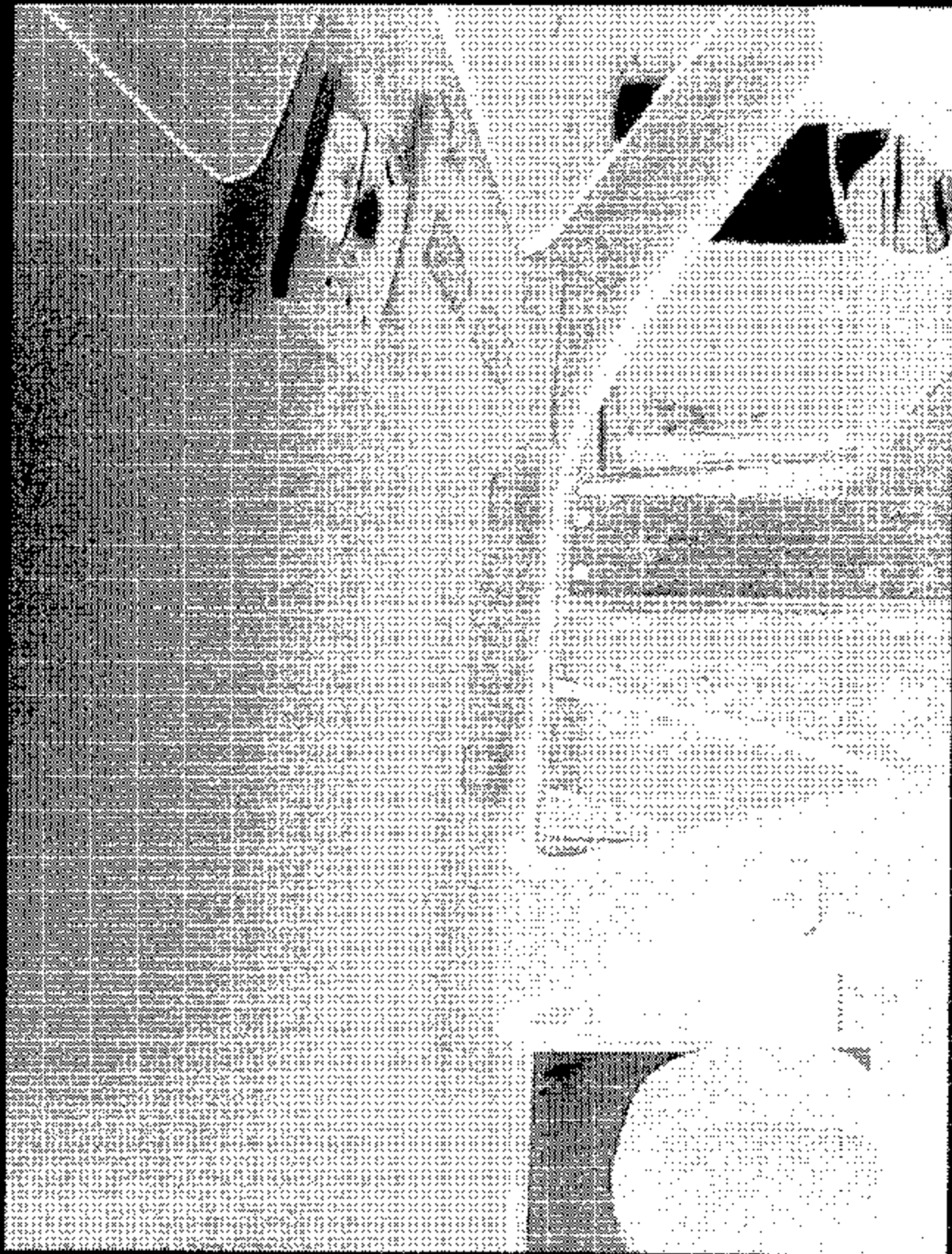


FIGURE 5.17
INTERIOR SIDE VIEW PRE-TEST

2004 LAND ROVER FREELANDER
NHTSA NO. C40600
FMVSS NO. 216

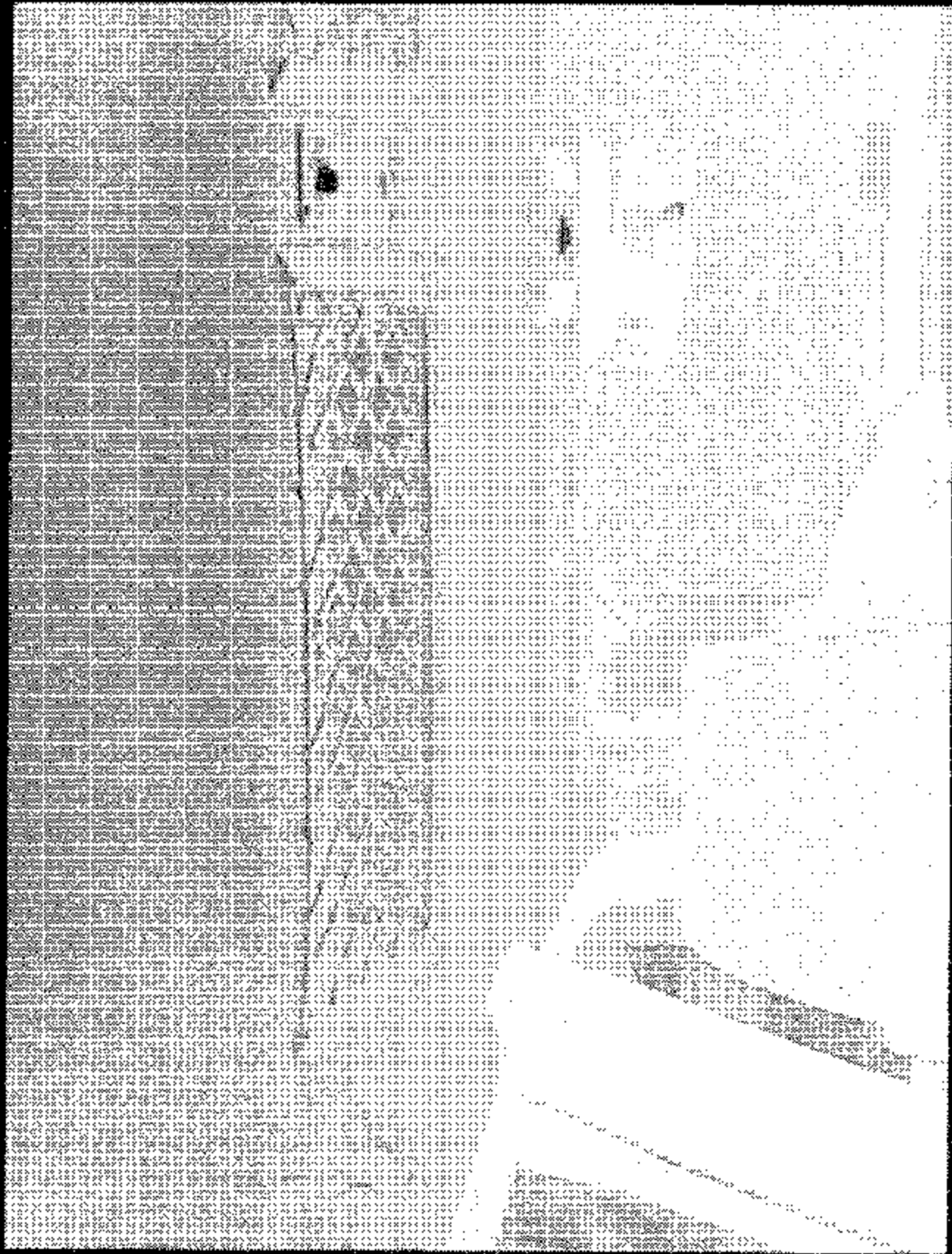


FIGURE 5.18
INTERIOR REAR VIEW PRE-TEST

2004 LAND ROVER FREELANDER
NHTSA NO. C40860
FMVSS NO. 216



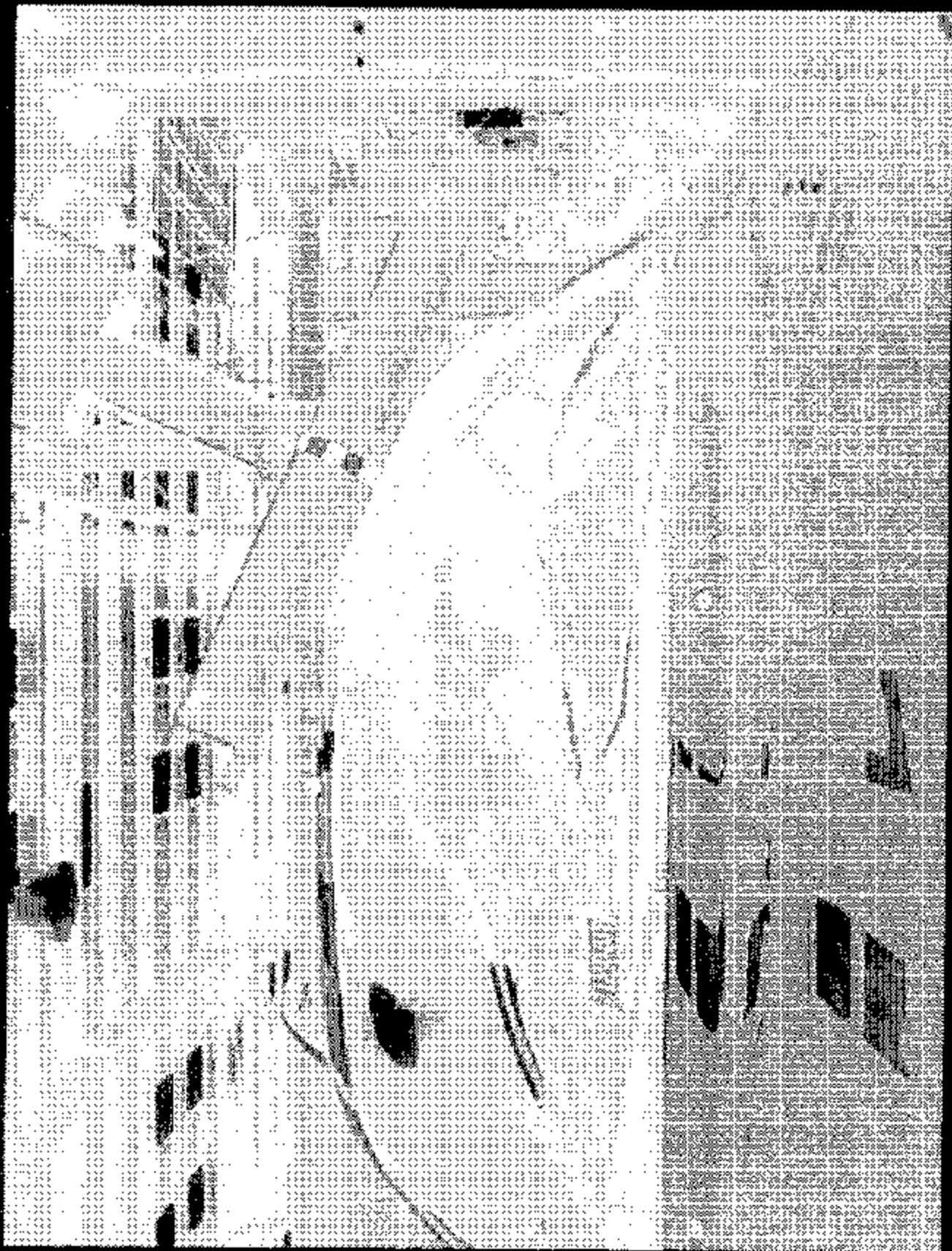
2004 LAND ROVER FREELANDER
NHTSA NO. C40600
FMVSS NO. 216

FIGURE 5.19
CONTACT POINT WITH PLATE SIDE VIEW



2004 LAND ROVER FREELANDER
NHTSA NO. C40600
FMVSS NO. 216

FIGURE 5.20
CONTACT POINT WITH PLATE FRONT VIEW



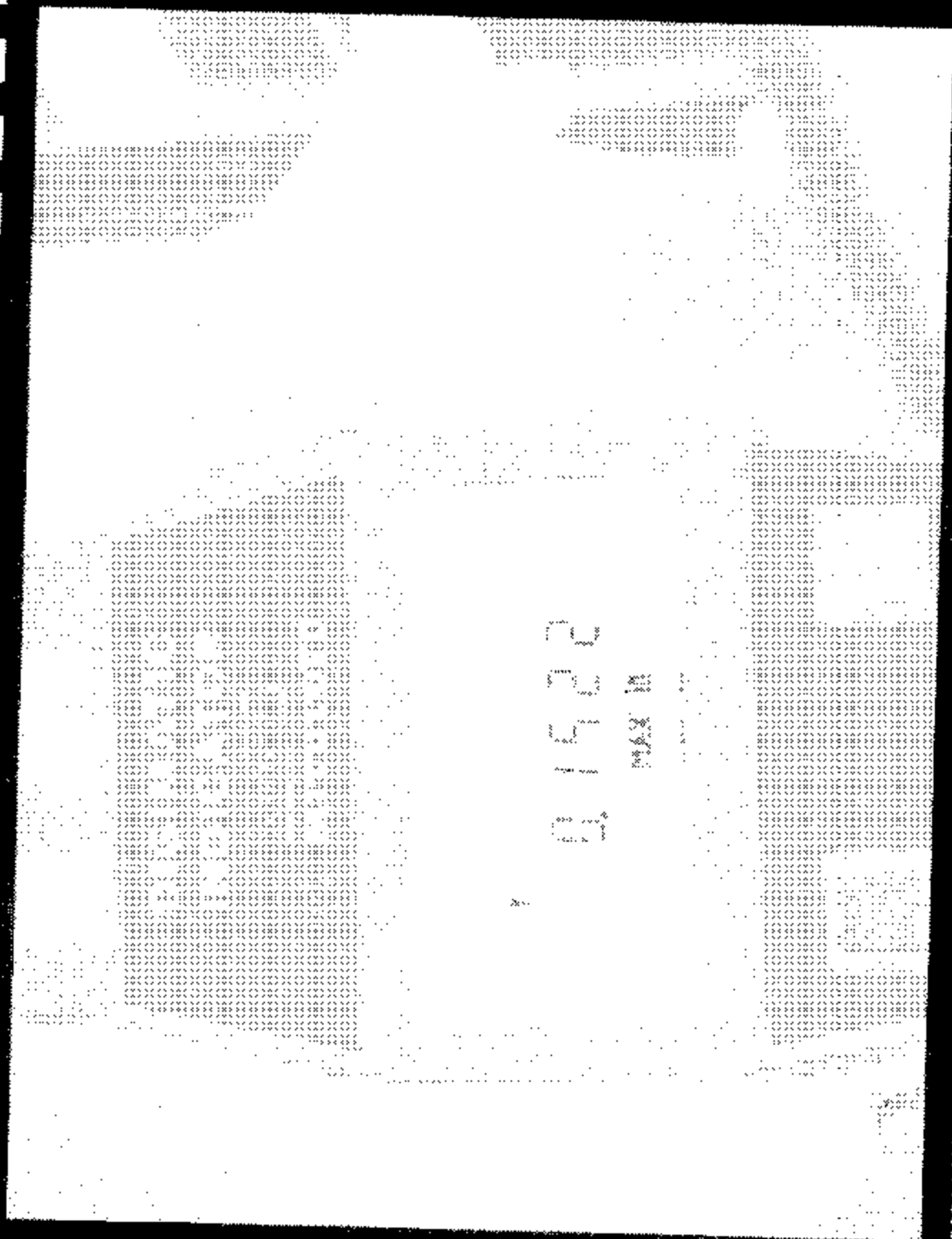
2004 LAND ROVER FREELANDER
NHTSA NO. C40600
FMVSS NO. 216

FIGURE 5.21
FRONT VIEW AT FULL LOAD



2004 LAND ROVER FREELANDER
NHTSA NO. C40800
FMVSS NO. 216

FIGURE 5.22
SIDE VIEW AT FULL LOAD



2004 LAND ROVER FREELANDER
NHTSA NO. C40600
FMVSS NO. 216

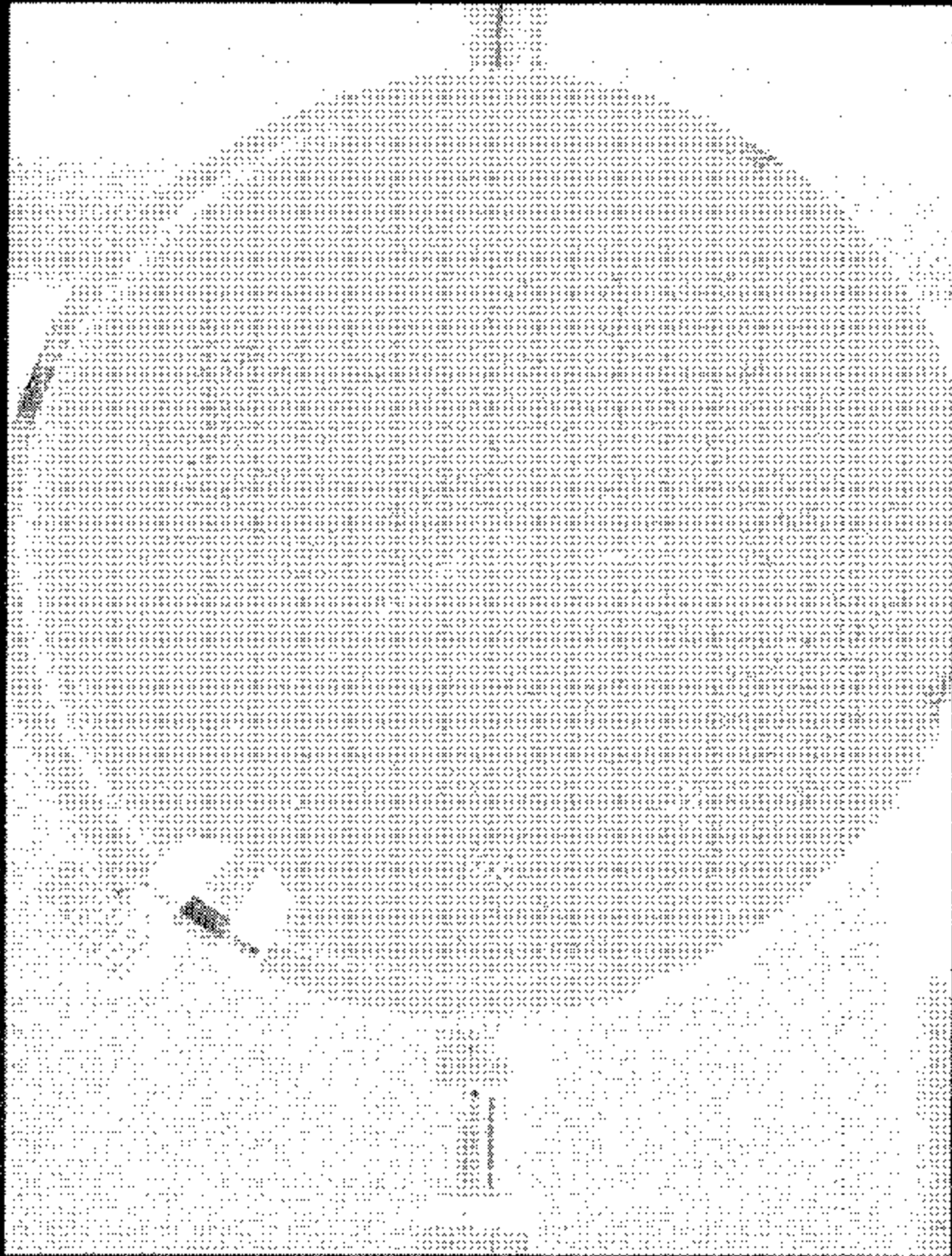
FIGURE 5.23
LEFT FRONT DISPLACEMENT AT FULL LOAD
(INCHES)

0.0531

MAX

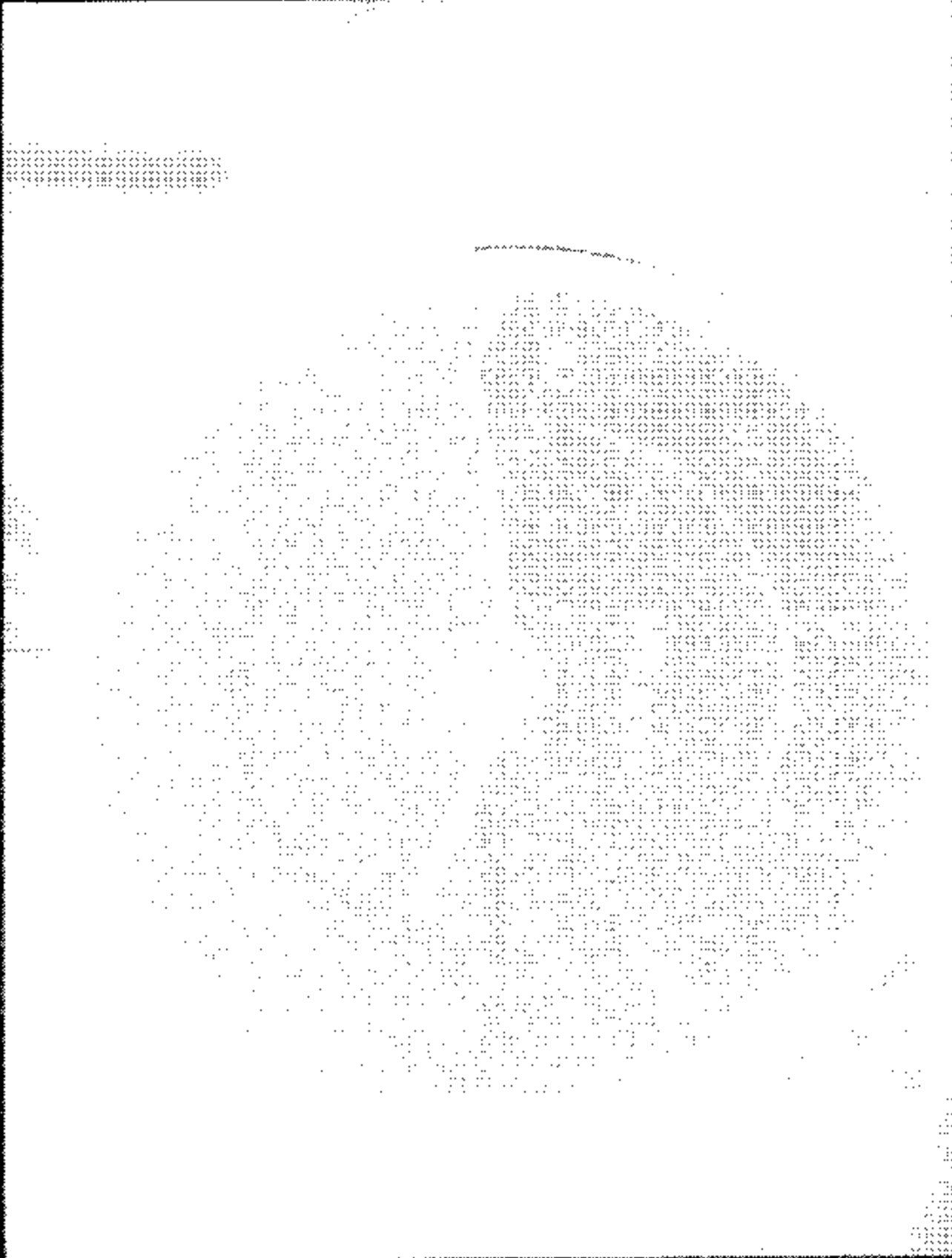
2004 LAND ROVER FREELANDER
NHTSA NO. C40000
FMVSS NO. 216

FIGURE 5.24
RIGHT FRONT DISPLACEMENT AT FULL LOAD
(INCHES)



2004 LAND ROVER FREELANDER
NHTSA NO. C40600
FMVSS NO. 216

FIGURE 5.25
PASSENGER DOOR DISPLACEMENT AT FULL
LOAD (INCHES)



2004 LAND ROVER FREELANDER
NHTSA NO. C40800
FMVSS NO. 216

FIGURE 5.26
RIGHT REAR DISPLACEMENT AT FULL LOAD
(INCHES)

2004 LAND ROVER FREELANDER
NHTSA NO. C40800
FMVSS NO. 216

FIGURE 5.27
LEFT REAR DISPLACEMENT AT FULL LOAD
(INCHES)





2004 LAND ROVER FREELANDER
NHTSA NO. C40600
FMVSS NO. 216

FIGURE 5.28
FRONT VIEW OF ROOF POST TEST



2004 LAND ROVER FREELANDER
NHTSA NO. C40800
FMVSS NO. 216

FIGURE 5.29
INTERIOR REAR VIEW POST TEST

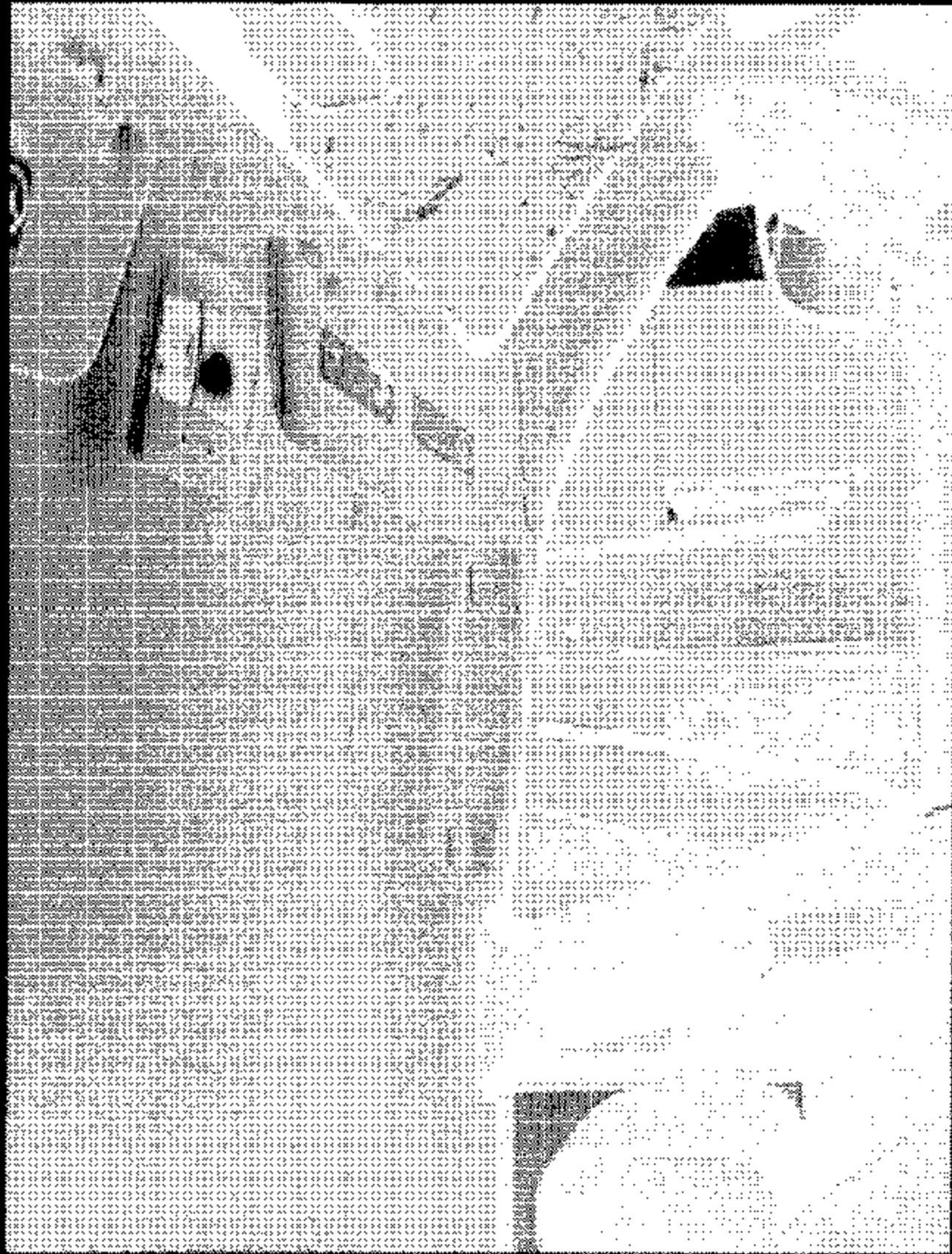


FIGURE 5.30
INTERIOR SIDE VIEW POST TEST

2004 LAND ROVER FREELANDER
NHTSA NO. C40600
FMVSS NO. 216

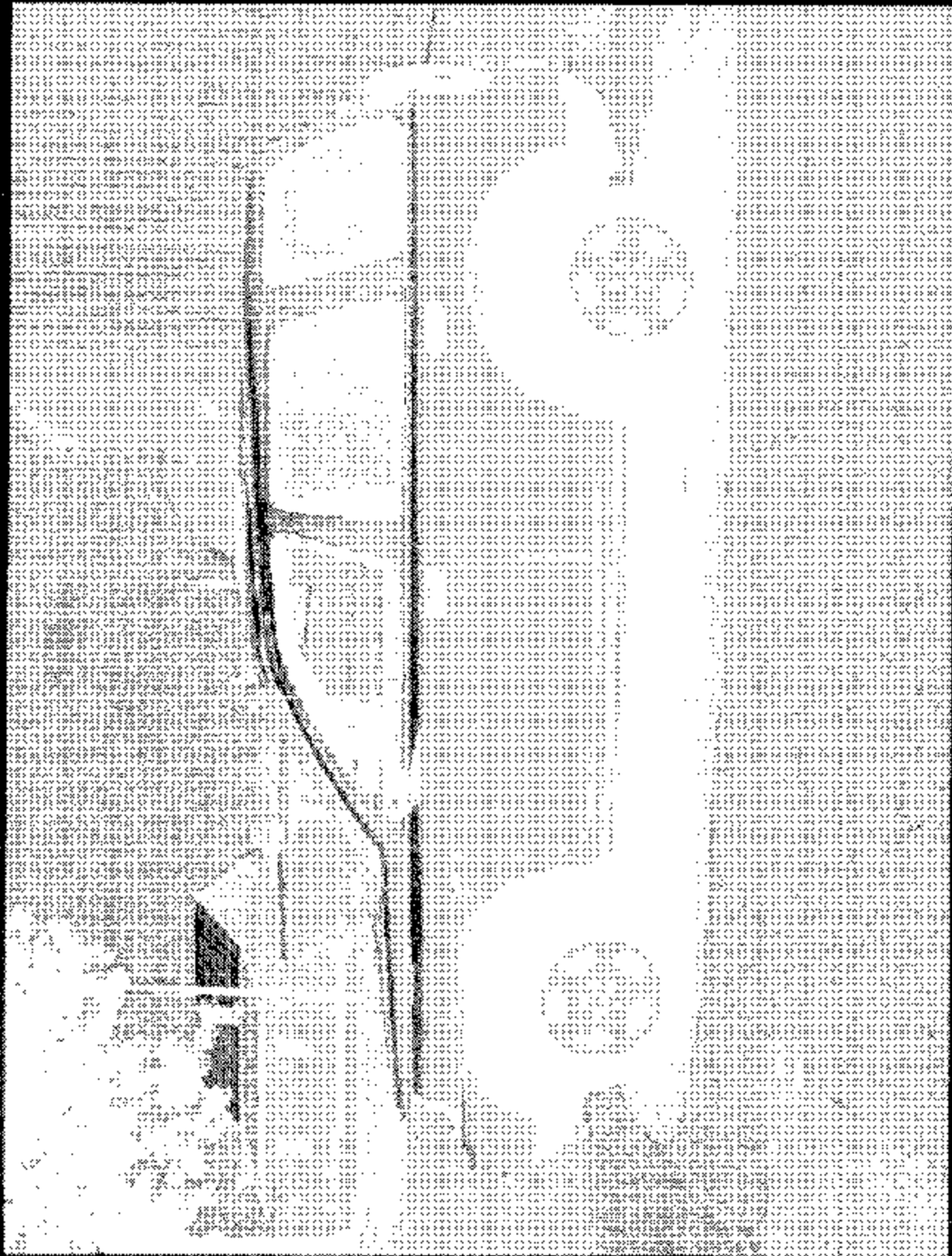
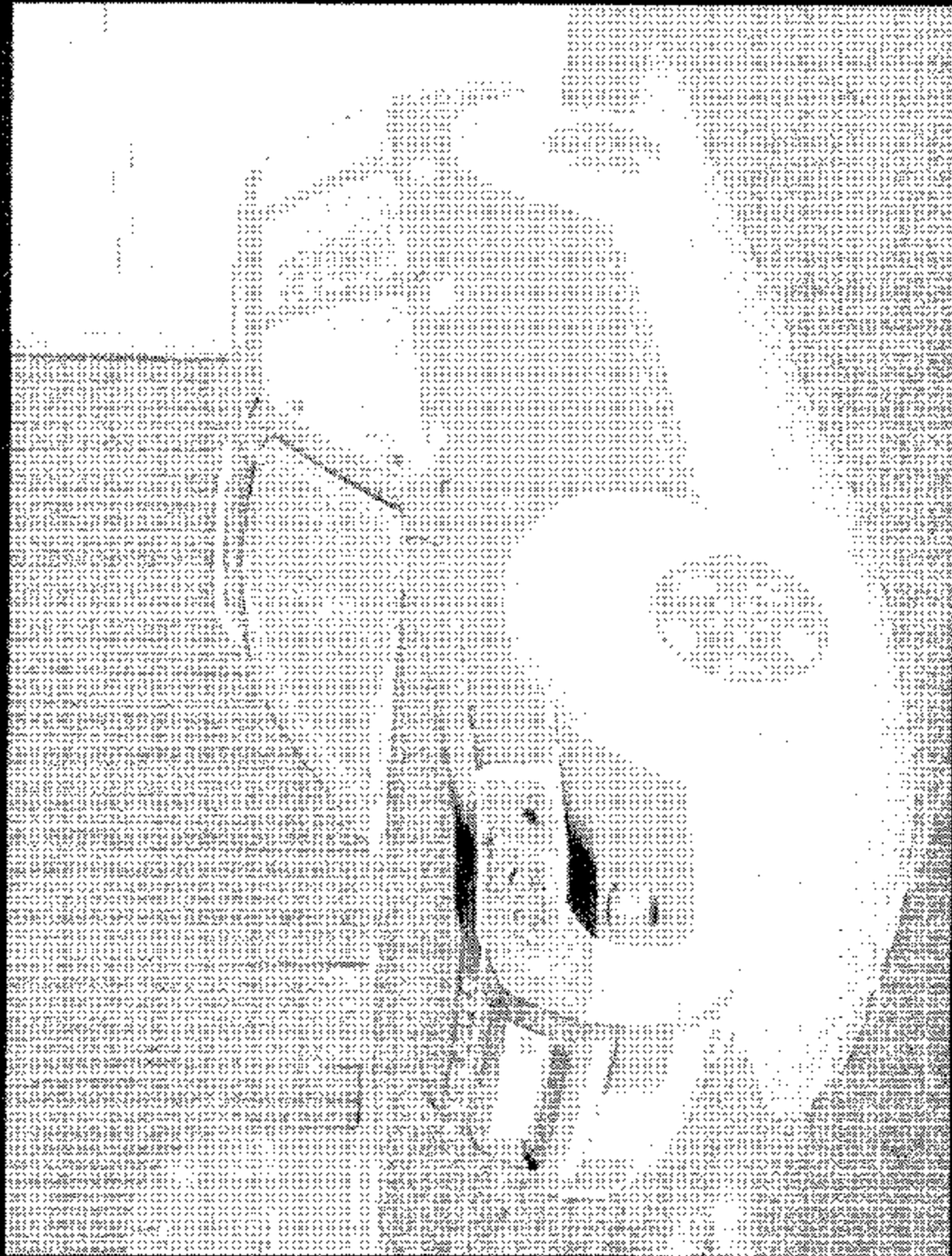


FIGURE 6.31
LEFT SIDE VIEW POST TEST

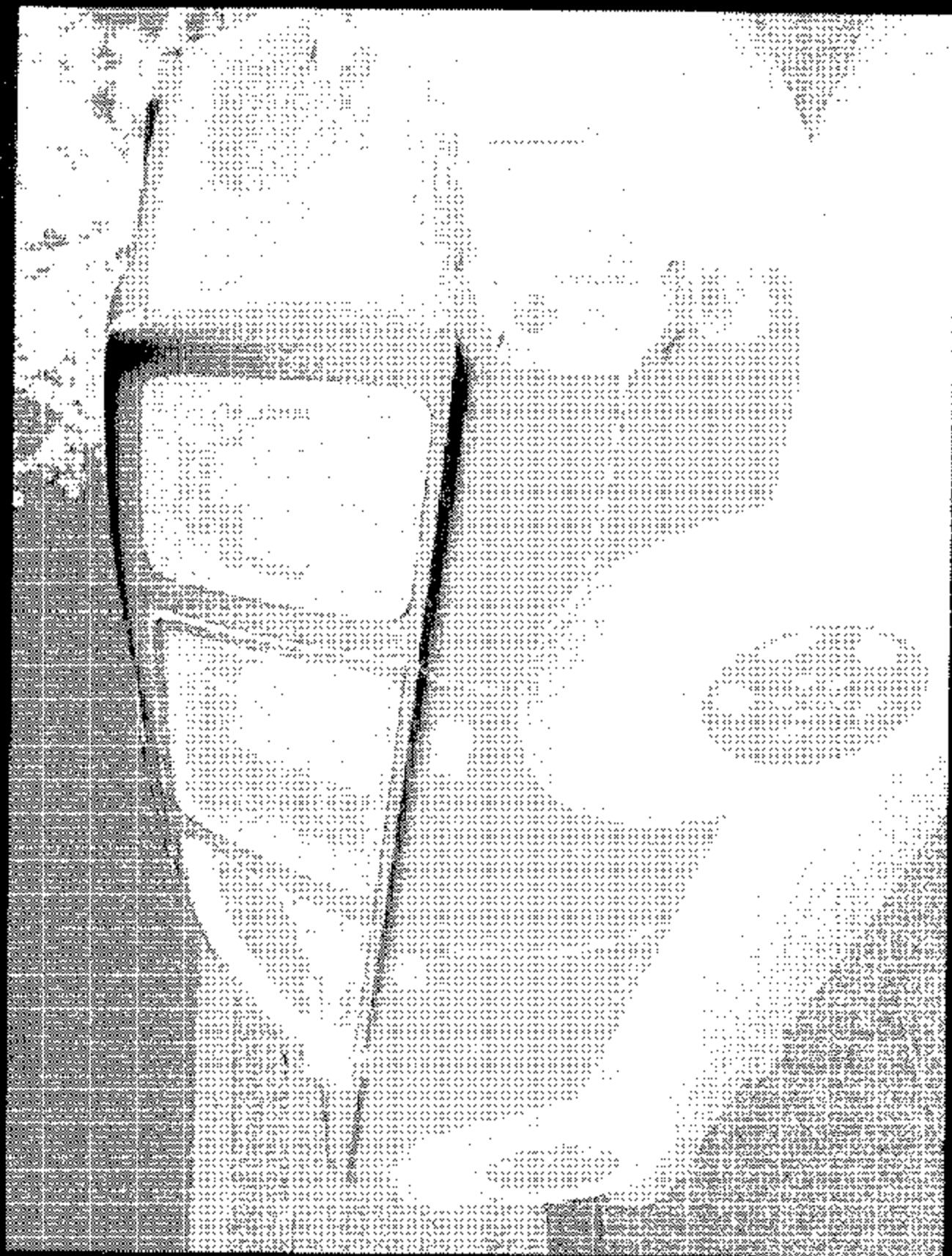
2004 LAND ROVER FREELANDER
NHTSA NO. C40600
FMVSS NO. 216



2004 LAND ROVER FREELANDER
NHTSA NO. C40600
FMVSS NO. 216

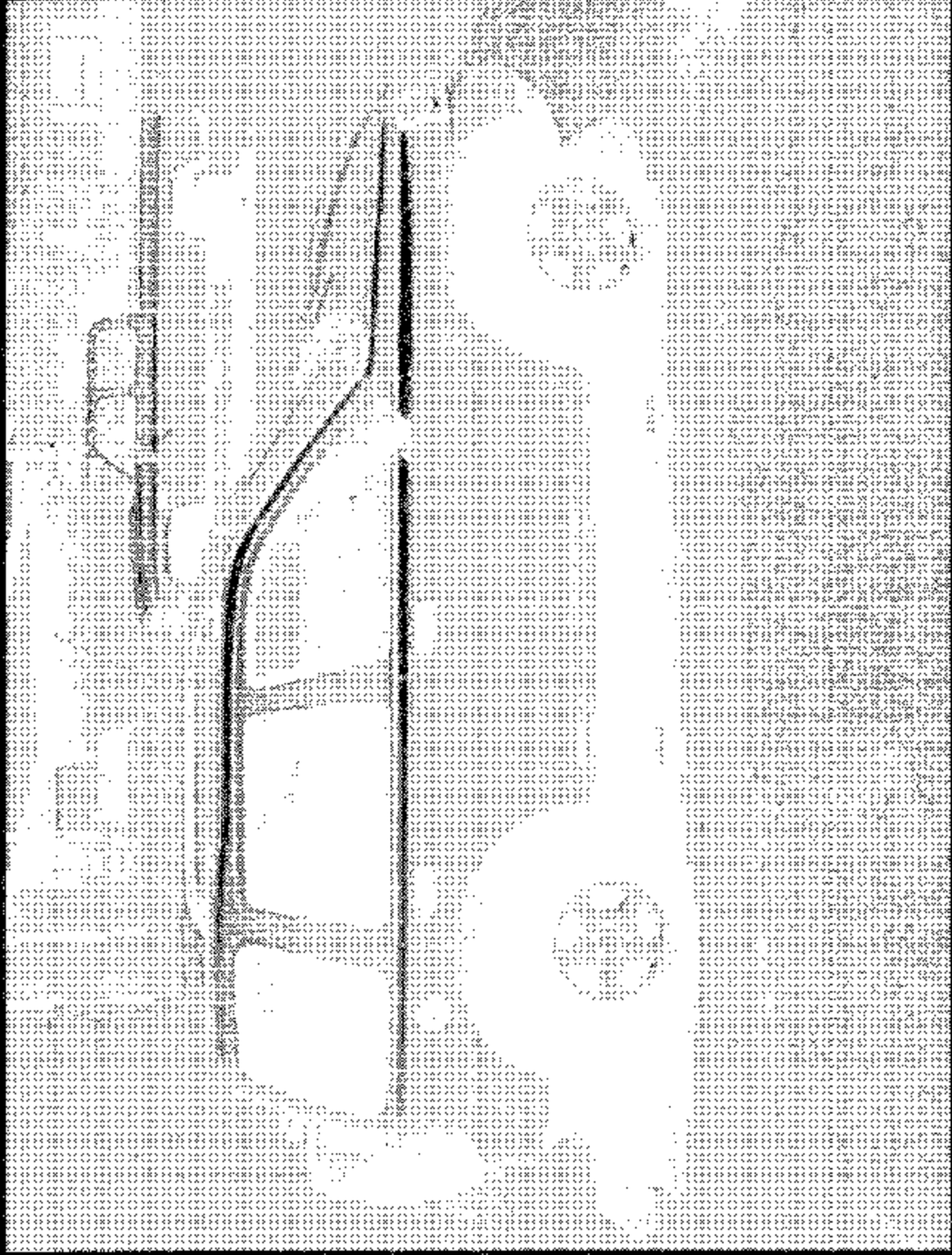
FIGURE 5.32

% LEFT FRONT VIEW POST TEST



2004 LAND ROVER FREELANDER
NHTSA NO. C40600
FMVSS NO. 216

FIGURE 5.33
¾ LEFT REAR VIEW POST TEST



2004 LAND ROVER FREELANDER
NHTSA NO. C40600
FMVSS NO. 216

FIGURE 5.34
RIGHT SIDE VIEW POST TEST

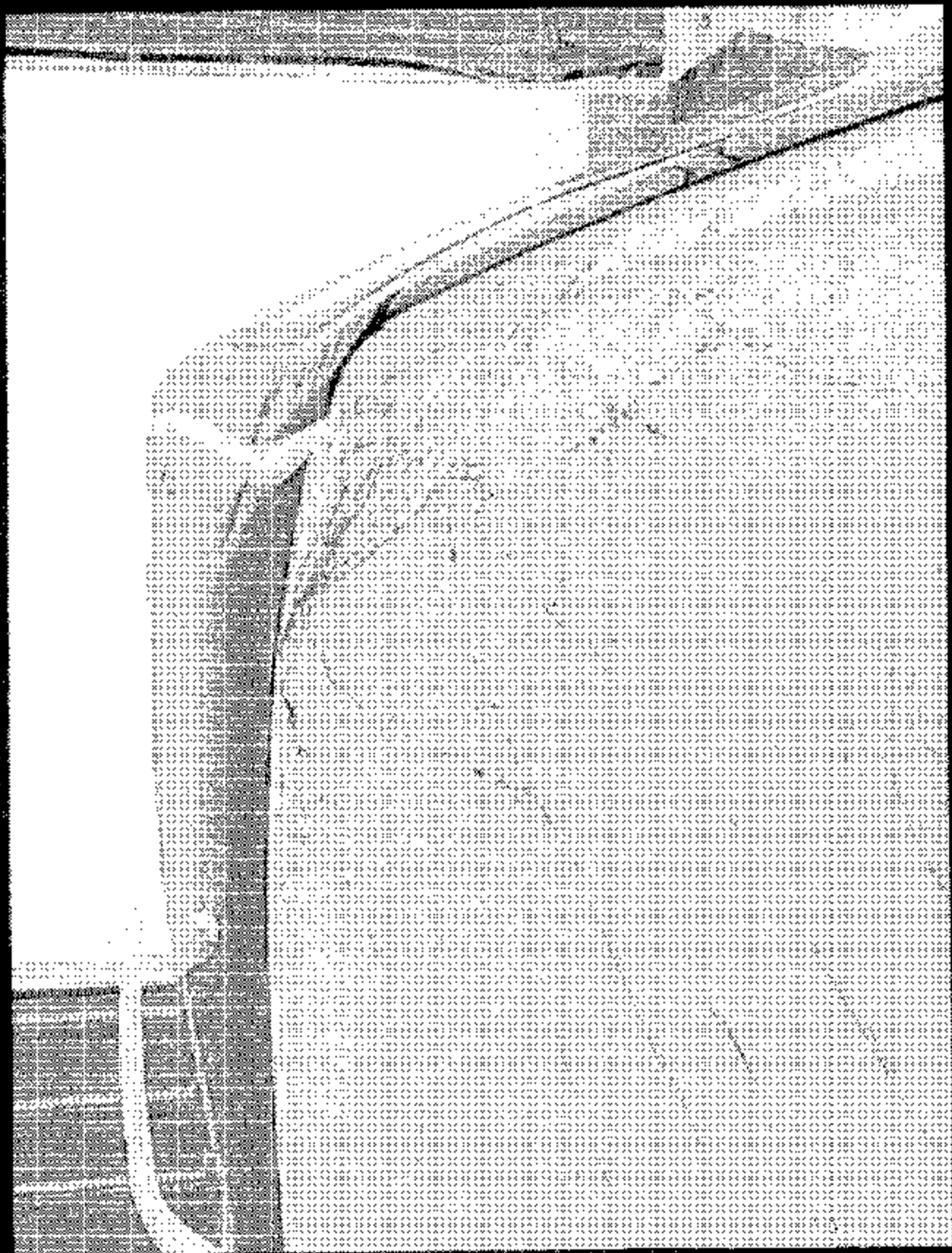


FIGURE 5.35
ROOF CLOSE-UP POST TEST

2004 LAND ROVER FREELANDER
NHTSA NO. C40600
FMVSS NO. 216

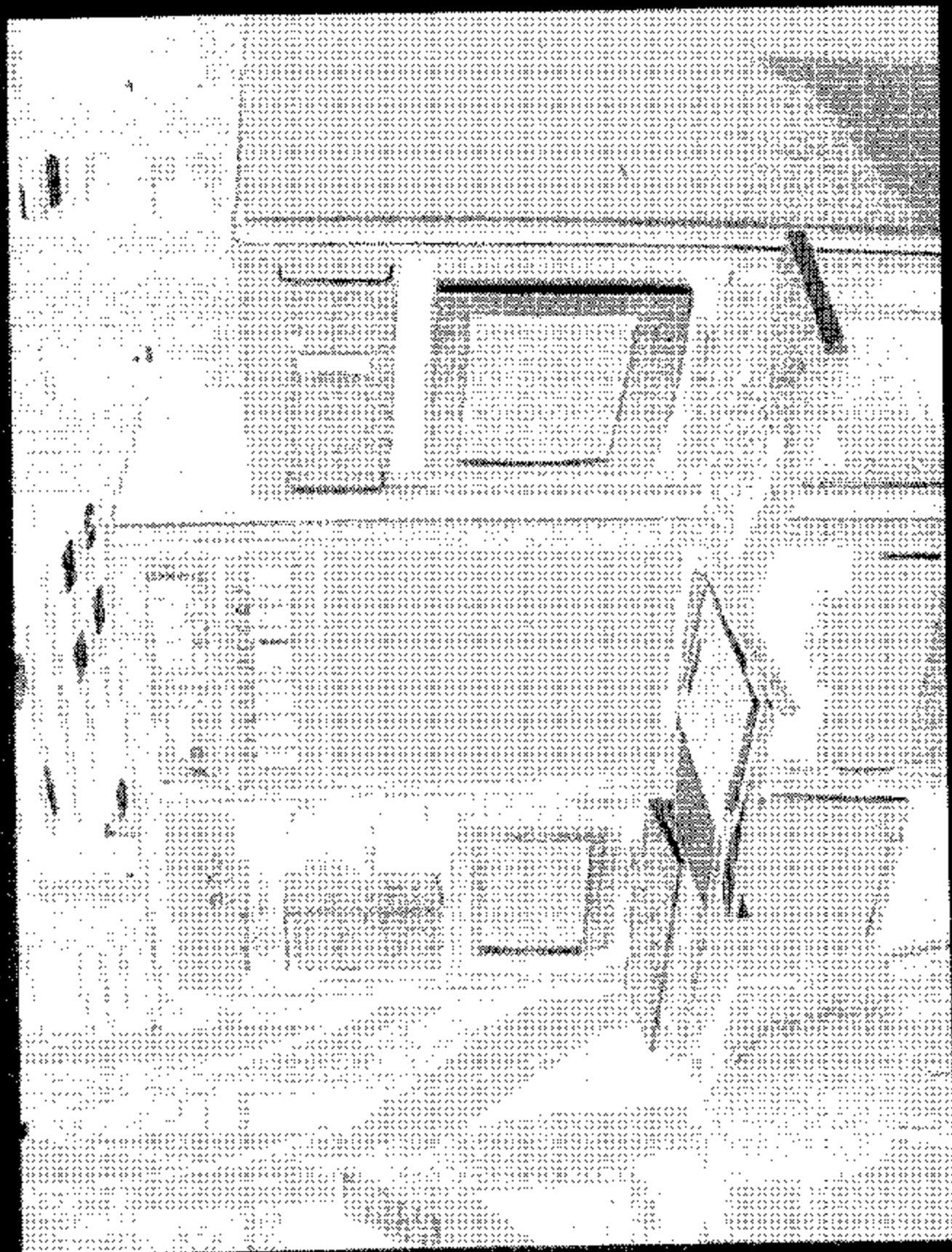


FIGURE 5.36
216 INSTRUMENTATION SET-UP

2004 LAND ROVER FREELANDER
NHTSA NO. CA0000
FMVSS NO. 216



BUILT BY LAND ROVER IN THE UK

DATE: 10/03 GVWR: 2960KG (6542LB)

CAVR FRONT: 1000KG (2204LB)

16/07/15 TRES, 550000 PMS, AT 2000PA CUPSE COLD
 26/08/16 TRES, 600000 PMS, AT 2000PA CUPSE COLD
 22/09/17 TRES, 700000 PMS, AT 2000PA CUPSE COLD
 22/09/18 TRES, 700000 PMS, AT 2000PA CUPSE COLD

CAVR REAR: 1120KG (2469LB)

16/07/15 TRES, 550000 PMS, AT 2000PA CUPSE COLD
 26/08/16 TRES, 600000 PMS, AT 2000PA CUPSE COLD
 22/09/17 TRES, 700000 PMS, AT 2000PA CUPSE COLD
 22/09/18 TRES, 700000 PMS, AT 2000PA CUPSE COLD

THIS VEHICLE CONFORMS TO ALL APPLICABLE
 US FEDERAL VEHICLE MOTOR SAFETY AND
 THEFT PREVENTION STANDARDS IN EFFECT ON
 THE DATE OF MANUFACTURE SHOWN ABOVE

SALNY22214A298687



TYPE: MPV PAINT: 787 TRIM: TON

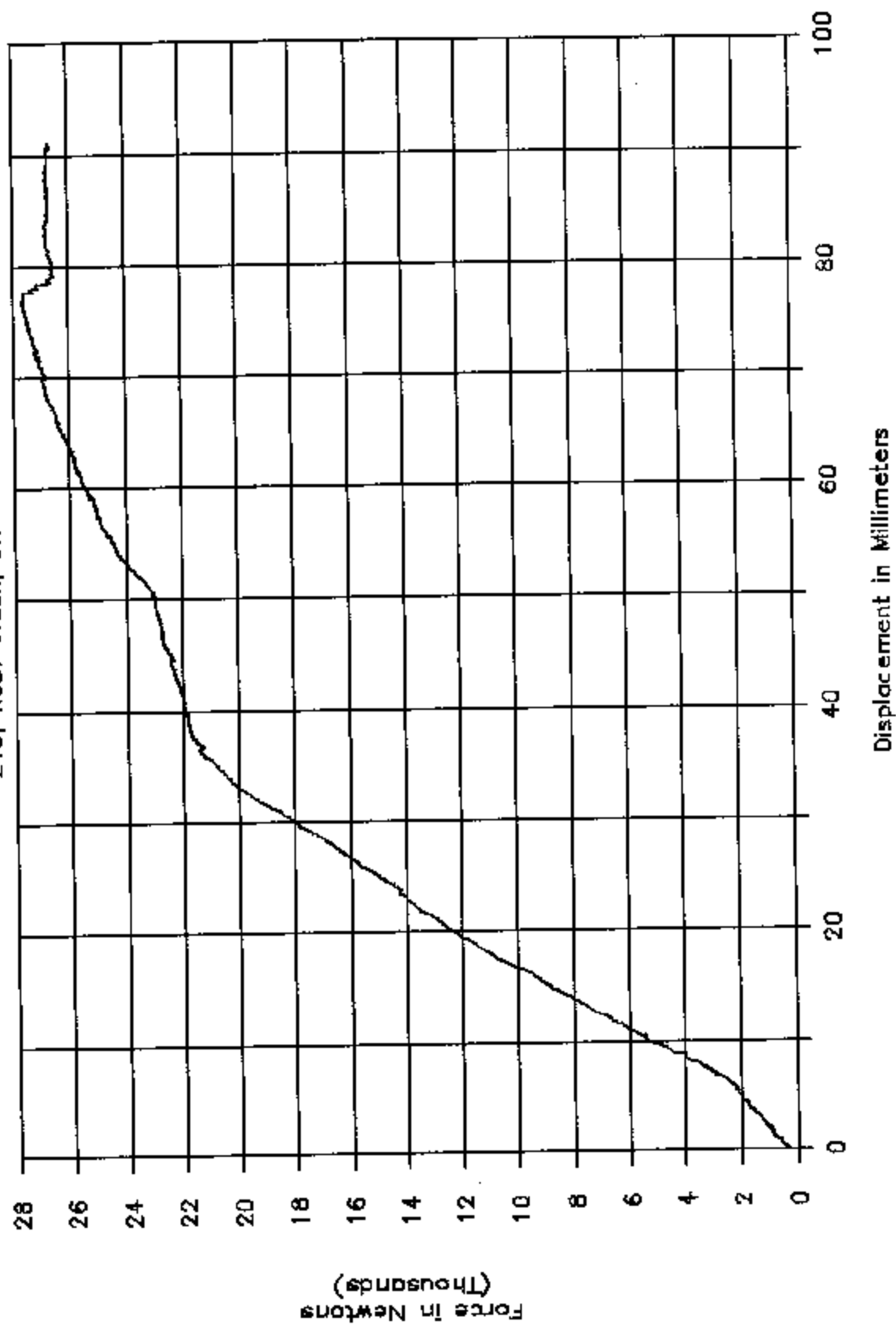
FIGURE 5.37
 CLOSE-UP VIEW OF VEHICLE'S CERTIFICATION
 AND TIRE INFORMATION LABEL

2004 LAND ROVER FREELANDER
 NHTSA NO. C40600
 FMVSS NO. 216

SECTION 6
TEST PLOTS

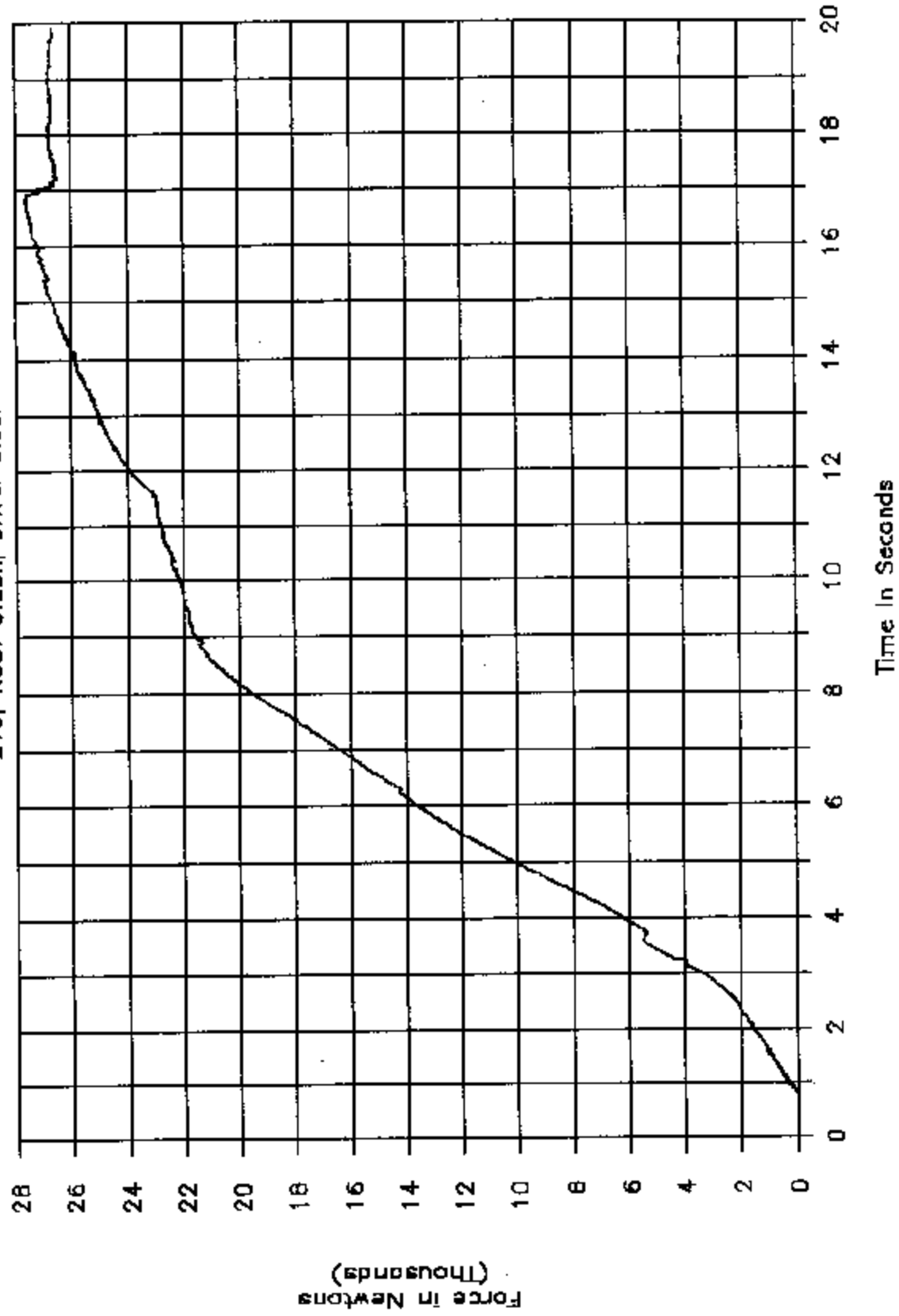
GTL 5201

216, Roof Crush, Driver Side.



CTL 5201

216, Roof Crush, Driver Side.



GTL 5201

216, Roof Crush, Driver Side.

