REPORT NUMBER 216-GTL-04-001

#### SAFETY COMPLIANCE TESTING FOR FMVSS NO. 216 ROOF CRUSH RESISTANCE

HONDA OF AMERICA MFG., INC. 2004 HONDA ELEMENT, MPV NHTSA NO. C45300

GENERAL TESTING LABORATORIES, INC. 1623 LEEDSTOWN ROAD COLONIAL BEACH, VIRGINIA 22443



MAY 26, 2004

FINAL REPORT

PREPARED FOR

U. S. DEPARTMENT OF TRANSPORTATION
NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION
ENFORCEMENT
OFFICE OF VEHICLE SAFETY COMPLIANCE
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Approved By: Jane

Approval Date: 5/26/04

FINAL REPORT ACCEPTANCE BY OVSC:

Accepted By: Acceptance Date: 6/2/04

			Techn	ical Report Documentation Page
1. Report No.	2. Government	Accessio	n No.	Recipient's Catalog No.
216-GTL-04-001	N/A			N/A
4. Title and Subtitle				5. Report Date
Final Report of FMV		ice Testi	ng of	May 26, 2004
2004 HONDA ELEM	IENT, MPV			6. Performing Organ. Code
NHTSA No. C45300	1			GTL
7. Author(s)	•			8. Performing Organ. Rep#
Grant Farrand, Proje	ect Engineer			GTL-DOT-04-216-001
Debbie Messick, Pro	oject Manager			
9. Performing Organ	ization Name and	d Addres	\$	10. Work Unit No. (TRAIS)
General Testing L				N/A
1623 Leedstown				11. Contract or Grant No.
Colonial Beach, V				DTNH22-01-C-11025
12. Sponsoring Age		ldress		13. Type of Report and Period
U.S. Department of				Covered
National Highway Tr	raffic Safety Admi	n.		Final Test Report
Enforcement				May 17, 2004
Office of Vehicle Sa	•	NVS-220	))	14. Sponsoring Agency Code
400 7h Street, S.W.,				NVS-221
Washington, DC 20				
15. Supplementary	Notes			
16. Abstract		•		
				da Element MPV in accordance
				ance Test Procedure No. TP-
		3S 216 a	ompliance. Th	e mounting procedure deviates
from Test Procedure				
Test fallures identific	ed were as follow:	S:		
NONE		<u> </u>		
17. Key Words			18. Distributk	, , <del>, , , , , , , , , , , , , , , , , </del>
Compliance Testing		Copies of this report are available from		
Safety Engineering		NHTSA Technical Reference Div., Rm. 5108		
FMVSS 216			(NPO-230)	W W
				.W. Washington, DC 20590
	4 841 1 45			o. (202) 366-4946
19. Security Classif. UNCLASSIFIED	•	21. <b>No.</b>	of Pages 61	22. Price
20. Security Classif.	(of this page)			

UNCLASSIFIED
Form DOT F 1700.7 (8-72)

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#### PURPOSE OF COMPLIANCE TEST

#### 1.0 PURPOSE OF COMPLIANCE TEST

A 2004 Honda Element MPV was subjected to Federal Motor Vehicle Safety Standard (FMVSS) No. 216 testing to determine if the vehicle was in compliance with the requirements of the standard. The purpose of this standard is to reduce deaths and injuries due to the crushing of the roof into the occupant compartment in rollover crashes.

- 1.1 The test vehicle was a 2004 Honda Element MPV. Nomenclature applicable to the test vehicle are:
  - A. Vehicle Identification Number: 5J6YH28254L000085
  - B. <u>NHTSA No.</u>: C45300
  - C. Manufacturer, HONDA OF AMERICA MFG., INC.
  - D. Manufacture Date: 12/03

#### 1.2 TEST DATE

The test vehicle was subjected to FMVSS No. 216 testing on May 17, 2004.

#### COMPLIANCE TEST RESULTS SUMMARY

#### 2.0 TEST RESULTS

All tests were conducted in accordance with NHTSA, Office of Vehicle Safety Compliance (OVSC) Laboratory Procedure, TP-216-05 and General Testing Laboratories Procedure, TP-216-05B with the following modifications requested by the COTR:

- 1) The vehicle was rigidly mounted in the test fixture by welding vertical supports to the vehicle jack points to prevent any vehicle movement. Chains were not used in an effort to reduce and/or eliminate "pre-stressing" of the vehicle due to the tightening of chains.
- 2) Dial gauges were placed at the vehicle corners and at the passenger door to track overall vehicle motion and the ability of the alternate tie-down procedure to restrict motion of the vehicle.
- 3) A 50<sup>th</sup> percentile male hybrid III ATD Dummy was placed in the driver's seat per the 208 test procedure with an electrical contact strip on its head and a mating contact strip on the headliner of the vehicle. This contact strip was monitored during the test to determine if the dummy head would contact the headliner.
- 4) Performed the roof crush test to a loading ram displacement of 230 mm.

The data for this portion of the test can be found on Data Sheet 6.

Based on the test performed, the 2004 Honda Element appears to meet the requirements of FMVSS 216.

#### COMPLIANCE TEST DATA

#### 3.0 TEST RESULTS

The following data sheets document the results of testing on the 2004 Honda Element.

#### DATA SHEET 1 FMVSS 216 SUMMARY OF RESULTS

VEH VEH TES	. MOD YR/MAKE/MODEL/BODY: 2004 HONDA ELEMENT MPV . NHTSA NO: C45300; VIN: 5J6YH28254L000085 . BUILD DATE: 12/03 ; TEST DATE: MAY 17, 2004 T LABORATORY: GENERAL TESTING LABORATORIES ERVERS: GRANT FARRAND, JIMMY LATANE, AMANDA PRESCOTT
A.	VISUAL INSPECTION OF TEST VEHICLE
	n receipt, inspect vehicle for completeness, function, and discrepancies or damage which it influence the testing.
RES	ULTS:
B.	VEHICLE DATA
	(1) Vehicle type as shown on certification label: MPV (2) Vehicle UVW as recorded on Data Table 2: 1576.1 kg
C.	STATIC LOAD TEST OF <u>DRIVER</u> SIDE OF ROOF
	Minimum roof crush resistance required by FMVSS 216 for the vehicle tested:
	MCCR as recorded on Data Table 2:23,168 N
	Maximum roof crush resistance measured during test was  69,389 N at _224.9 mmX
D.	POST TEST VISUAL INSPECTION
	Roof metal is raised upward approximately 5" in center of roof and pushed down approximately over driver's head. Driver's roof rall has been flattened from "C" pillar forward to about center of the "A" pillar. Windshield and driver door glass are shattered
RES	ULTS:
REM	MARKS:
REC	ORDED BY: 4. 4. DATE: 05/17/04
APP	ROVED BY: N. THUNCL

#### DATA SHEET 2 FMVSS 216 RECEIVING INSPECTION

VEH. NHTS VEH. BUILD TEST LABO	A NO: <u>C45300;</u> DDATE: <u>12/03</u> ; DRATORY:GENER	VIN: <u>2004 HOND/</u> VIN: <u>5J6YH28254</u> TEST DATE: <u>MA'</u> AL TESTING LABOR AND, <u>JIMMY LAT</u> AN	L000085 Y 17, 2004 ATORIES	SCOTT	
The roof an proper oper	d supporting structoration and any discr	e examined visually four ares such as the door epencies which may if crush resistance det	s and windows sha Influence the testir	build be checked fo	Dr
RESULTS:					
(1)	Unloaded Vehicle	Weight (UVW)			
	Left Front Right Front Front Axle	432.7 kg 429.1 kg 861.6 kg	Left Rear Right Rear Rear Axie	370.5 343.8 714.3	kg kg kg
		TOTAL UVW	1576.1	kg	
(2)	Vehicle type as s	hown on vehicle certi	fication label: Mi	<u> </u>	
(3)	Minimum Roof C	rush Resistance (MC	RR):		
	Passenger Car:				
	UVW x 1.5 x 9.8 MCRR = N/A	= <u>N/A</u> N \ N (UVW x	1.5 x 9.8 or 22,24	1 Ni whichever is I	ess)
	MPV, Truck or B	us:			
	MCRR = UVW x	1.5 x 9.8 = 23,1	<u>68</u> N		
(4) (	Other Comments:				
REMARKS	:				
RECORDE	Pag 1	ich	DATE: 0	5/17/0 <u>4</u>	

### DATA SHEET 3 FMVSS 216 PRE-TEST PREPARATION

	MOD YR/MAKE/MODEL/BODY: 2004 HONDA ELEMENT MPV
VEH.	NHTSA NO: <u>C45300</u> ; VIN: <u>5J6YH28254L000085</u>
VEH.	BUILD DATE: 12/03 : TEST DATE: MAY 17, 2004
TEST	LABORATORY: GENERAL TESTING LABORATORIES
OBSE	RVERS: GRANT FARRAND, JIMMY LATANE, AMANDA PRESCOTT
	to testing, the following will be accomplished:
A.	Secure any convertible top, movable or removable roof structure in their weather tight positionsOK
В.	Close all windows OK
C.	Close and lock all doors OK
D.	State Side of Roof Tested
E.	Measure the lateral angle of the test device at sufficient points to determine that it has a 25 degree (plus zero degree, minus one degree) angle25°
F.	Measure the longitudinal angle of the loading device at sufficient points to determine that is has a 5 degree (plus zero minutes, minus 20 minutes)5°
G.	The test device will initially contact the roof at _533 mm aft of windshield
Н.	If the test device was relocated based on the requirements of Chapter 12.3 paragraph F, describe where the test device will initially contact the roof as relocatedN/A
l.	Ambient temperature 51 mm from the vehicle roof in the immediate area of the test device:25.6 degrees C.
REM	IARKS:
	ROVED BY: N. W. I.C. DATE: 05/17/04
	NOVED DIVITED TO THE PROPERTY OF THE PROPERTY

#### DATA SHEET 4

	FMVSS 216
	FM433 2 10
VEH. MOD	YR/MAKE/MODEL/BODY: 2004 HONDA ELEMENT MPV
VEH. NHTS/	A NO: C45300; VIN: 5J6YH28254L000085
	DATE:12/03 TEST DATE: MAY 17, 2004
TEST LABO	RATORY:GENERAL TESTING LABORATORIES
<b>OBSERVER</b>	RS: GRANT FARRAND, JIMMY LATANE, AMANDA PRESCOTT
RESULTS:	Plots of load versus displacement and time versus displacement showed that:
(1)	The maximum roof crush resistance was 69,389 N at 224.9 mm
(2)	The rate of loading was5.08 mm/sec (.2 in/sec)
(3)	The required roof crush resistance of 23,168 N was at 39.8 mm
• ,	•
REMARKS:	

RECORDED BY: APPROVED BY: D. MIC

DATE: 05/17/04

### DATA SHEET 5 FMVS\$ 216 POST TEST VISUAL INSPECTION

VEH. MOD YR/MAKE/MODEL/BODY: 2004 HONDA ELEMENT MPV	
VEH. NHTSA NO: C45300; VIN: 5J6YH28254L000085	
VEH. BUILD DATE:12/03 ; TEST DATE: MAY 17, 2004	
TEST LABORATORY: GENERAL TESTING LABORATORIES	
OBSERVERS: GRANT FARRAND, JIMMY LATANE, AMANDA PRESCOTT	

Upon completion of testing, a detailed visual inspection of the vehicle shall be made. Describe all damage and deformation that occurred during the test.

RESULTS: Roof metal is raised upward approximately 5" In center of roof and pushed down approximately 6" over driver's head. Driver's roof rail has been flattened from "C" pillar forward to about center of the "A" pillar. Windshield and driver door glass are shattered.

RECORDED BY: 7. Frances

DATE: 05/17/04

APPROVED BY:

#### DATA SHEET 6 FMVSS 216 MODIFIED PORTION POST TEST

VEH. MOD YR/MAKE/MODEL	/BODY: <u>2004</u>	<u>HONDA ELEM</u>	<u>MENT MPV</u>		
	AL TESTING	LABORATOR	IES		
OBSERVERS: GRANT FARR	AND, JIMMY	LATANE, AMA	ANDA PRESC	COTT	
Maximum Load Applied =	69,389	N @	224.9	mm	
Maximum Displacement =	225.8	mm @	69,389	N	
•					
Left Front Dial Indicator Displa	cement =	51 mm			
Right Front Dial Indicator Dispi	lacement =	3.3 mm			
		20.1 mm			
Right Rear Dial Indicator Displa	acement =	27.7 mm		•	
Right Door Sill Dial Indicator D	isplacement =	16.0 mm			
_					
NOTES:					
Pre-Test dummy had 9.0 inche	FARRAND, JIMMY LATANE, AMANDA PRESCOTT  = 69,389 N @ 224.9 mm  t = 225.8 mm @ 69,389 N  Displacement = .51 mm  or Displacement = 3.3 mm  Displacement = 20.1 mm  or Displacement = 27.7 mm  cator Displacement = 16.0 mm  O inches from top of head to headliner and 11.5 inches head to "B" pillar.				
transverse from side of head to	ILD DATE: 12/03 ; TEST DATE: MAY 17, 2004 BORATORY: GENERAL TESTING LABORATORIES FERS: GRANT FARRAND, JIMMY LATANE, AMANDA PRESCOTT  Load Applied = 69,389 N				
No contact between the dumm	ry head and th	e <u>vehicle head</u>	<u>illner was ob</u>	served during	_
the test.					_
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tne test.					<u> </u>
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RECORDED BY:		DA	ΠΕ: <u>05/</u>	17/04	
		DA	TE:05/	17/04	
	sic C	DA	TE:05/	17/04	

#### SECTION: 4 INSTRUMENTATION AND EQUIPMENT LIST

TABLE 1 - INSTRUMENTATION & EQUIPMENT LIST

DESCRIPTION		CAL DATE	NEXT CAL.
DESCRIPTION	···· +	CAL DATE	
			DATE
AT&T	486D66		BEFORE
	<u></u>	USE	USE
GTL	N/A	N/A	N/A
METRARYTE	DAS-16(F)	BEFORE	BEFORE
		USE	USE
METRÄBYTE	EXP-RES	BEFORE	BEFORE
		USE	USE
REVERE	544351	11/03	11/04
MITHTOYO	2424-10	BEFORE	BEFORE
I WILLIAM TO TO	2727-10		USE
CEDVO SVETEME	20/80		BEFORE
SERVUSTSTEIVIS	20/09		
			USE
SERVO SYSTEMS	20/70		BEFORE
		USE	USE
SERVO SYSTEMS	20/72	BEFORE	BEFORE
		USE	USE
ELECTRIC ASSOC.	11A4A6	BEFORE	BEFORE
INC.		USE	USE
	METRABYTE  METRABYTE  REVERE  MITUTOYO  SERVO SYSTEMS  SERVO SYSTEMS  SERVO SYSTEMS  SERVO SYSTEMS	SERIAL NO.     AT&T	SERIAL NO.

**PHOTOGRAPHS** 

## FIGURE 5 I % FORWARD VIEW OF VEHICLE ON TESTED SIDE BEFORE TESTING

## 2004 HONDA ELEMENT NHTSA NO. C46300 ENVSS NO. 216

: :

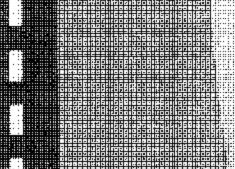


FIGURE 6 B FRONT MEW OF TEST SET UP PRE-TEST

# FIGURE 3.6 LEFT FROMT VIEW OF TEST SET-UP PRE-TE

2004 HONDA ELEMENT NHTSA NO CAESOS

VEHICLE IN 216 TEST RIG PRE-TEST

2014 HONDA ELEMEN NHTSA NJ CAG300

FIGURE 5.9 LEST FRONT VEHICLE MOUNTHIG

2014 HOMBAELEMENT NATSAND CASSUD

FICHES 10 RIGHT FRONT VEHICLE MOUNTING

> 2004 HONDA ELEMENI NHTSA NO. CAEDOL ENVES NO. 238

LEFT REAR VEHICLE MOUNTING

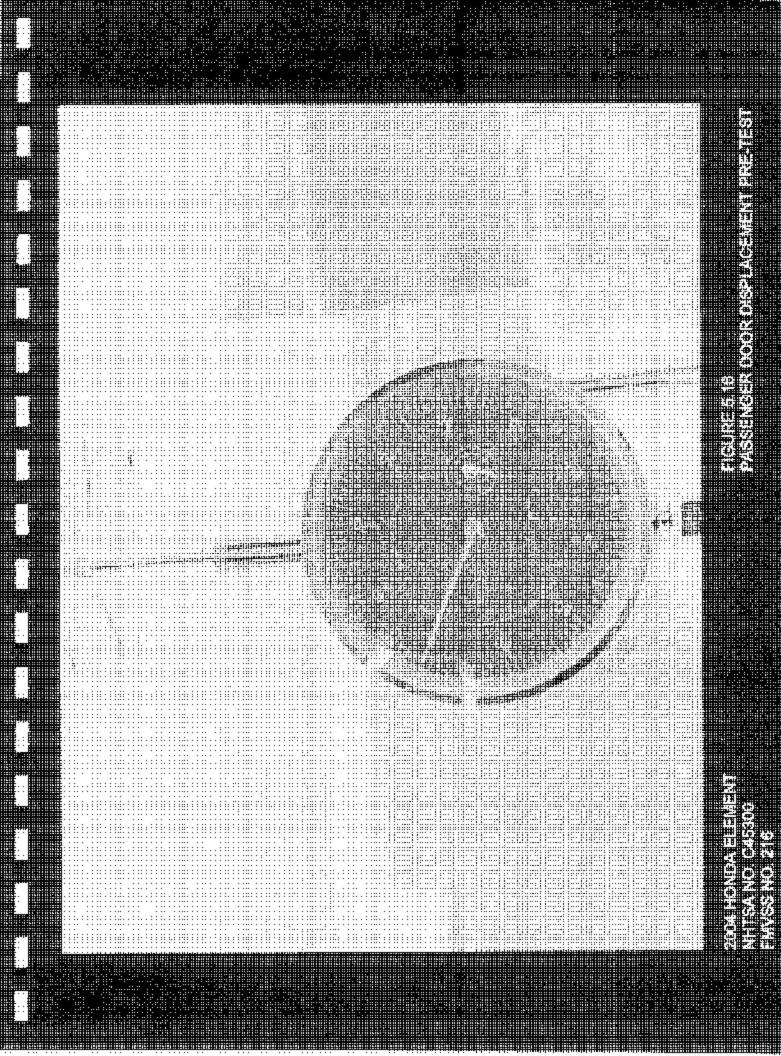
2004 HONDA ELEMENT NHTSA NO CABSOD

KONT REAR VEHICLE MOUNTHIS

20GA HOMBA ELENEN: NHTSA NO. CASAX SADSE NO. 218

## FIGURIE 5 13 LEFT FRONT DISPLACEMENT PRE-TEST

2304 HONDA ELEMENT NIFTSA NO GASSID



## RIGHT FRONT DISPLACEMENT AT PULL LOAD

2304 HONDA ELENENT NHTER NO CASSID

FKAIRE 5.23
LEFT FRONT DISPLACEMENT AT FULL LOAD
HINTERSI

2004 HONDA ELFMENT NUTELL NO ELEGINA

## ## ## 

## FIGURE 5.78 LEFT REAR DISPLACEMENT AT FULL LOAD JINCHESI

2004 HONDA ELEMENT NHTSA ND. CADRID



FIGURE 5.27 LEFT FRONT VIEW AFTER REMOVAL OF PLATE

ZOLW HONDA ELEMEN



2004 HONDA ELEMENT NHTSA NO. C45300 FMVSS NO. 216

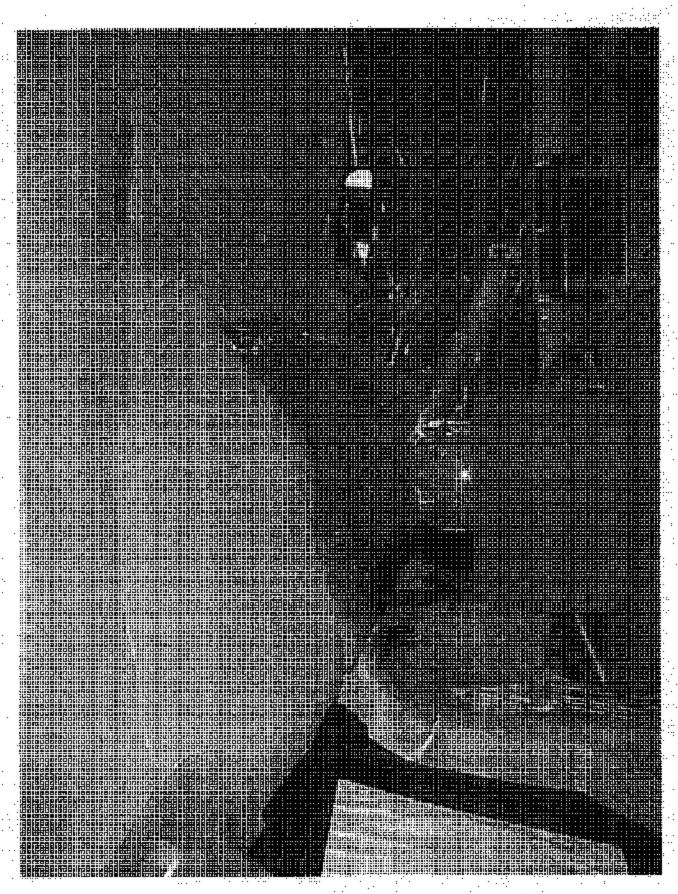
FIGURE 2.25 LEFT FRONT CLOSE UP VIEW AFTER REMOVAL OF PLATE

## FIGURE 5.29 PRE-TEST INTERIOR VIEW FROM RE

2004 HONDA ELENENT NHTSA NO. C45300 FMVSS NO. 215

FIGURE 5.30 PRE-TEST INTERIOR WEW FROM SID

2004 HONDA ELEMENT NHTSA NO. C45300 FMYSS NO. 218



2054 HONDA ELEMENT NHTSA NO. C45300 FMVSS NO. 216

POST TEST INTERIOR VIEW FROM REAR



FIGURE 5.32 POST TEST INTERIOR VIEW FROM SIDE

2004 HONDA ELEMENT NHFFSA NO. CASSOD ELAKS NO. 218

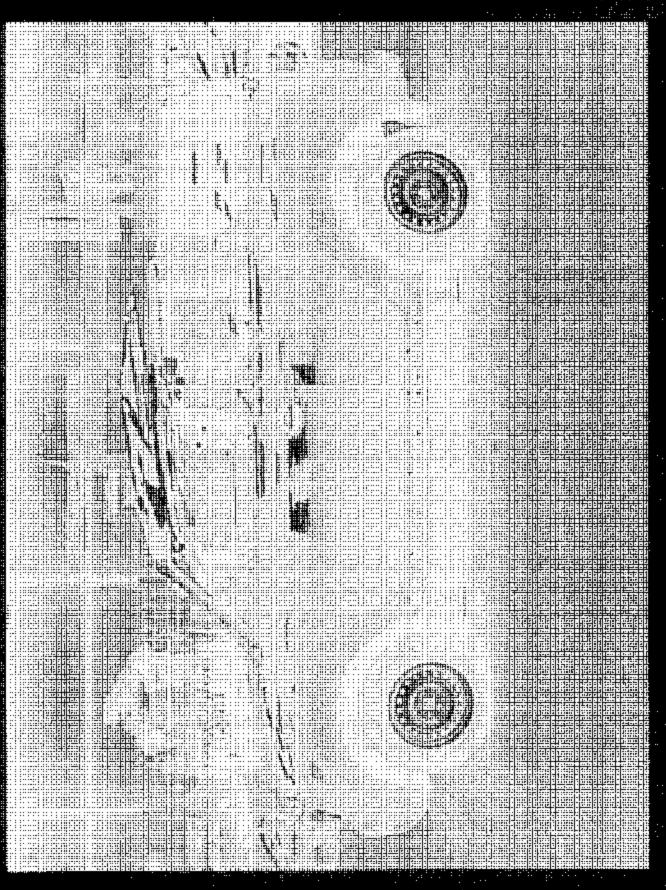
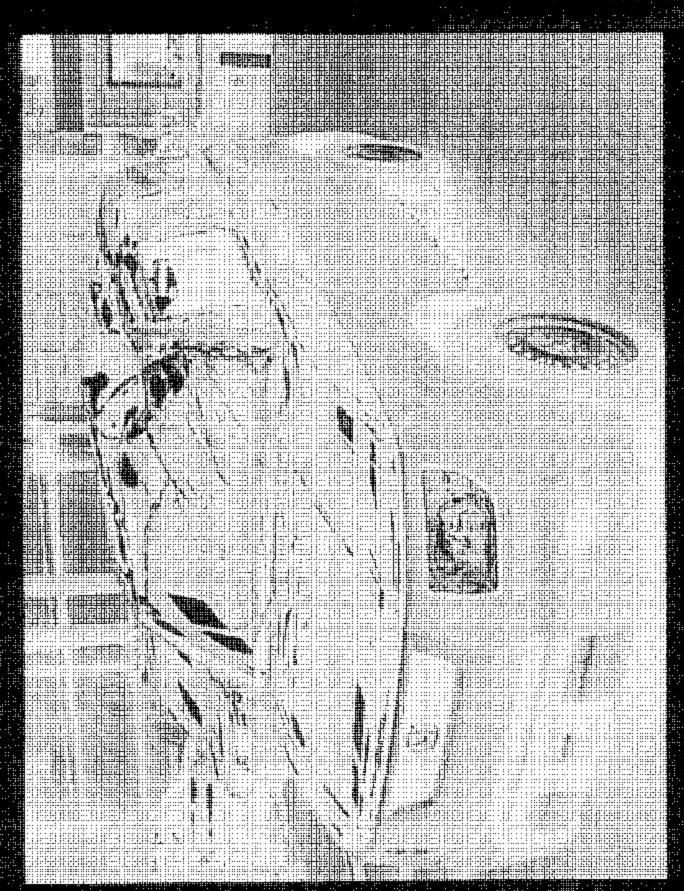


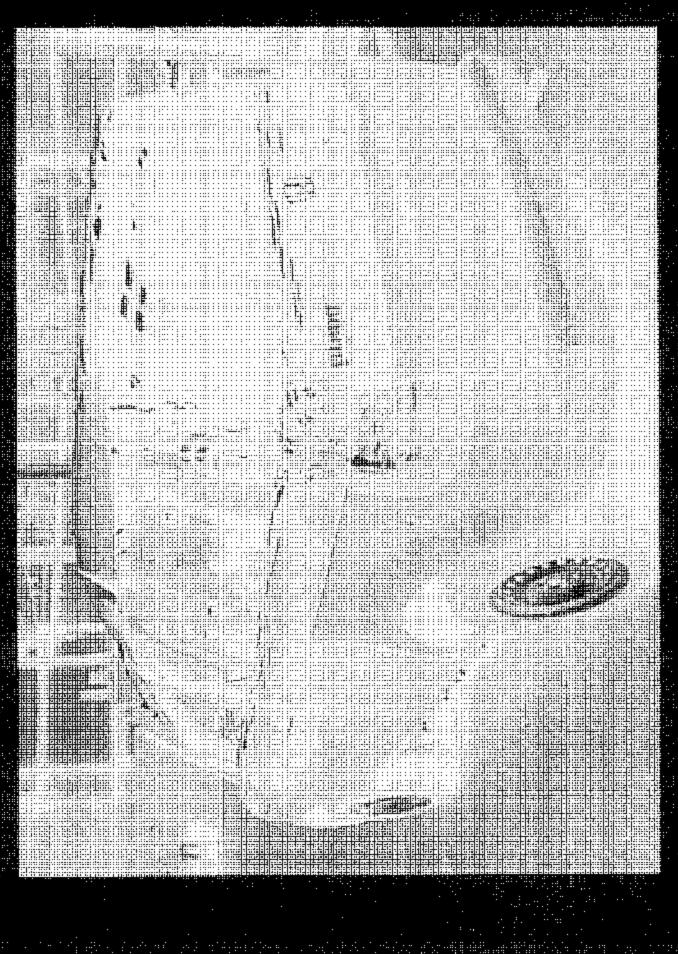
FIGURE 5.33 LEFT SIDE VIEW POST TEST

2004 HONDA ELEMEN NHTSA NO. C45300 FMVS\$ NO. 216



PIGURE BLA 34 LEFT FRONT VIEW POST TES

2004 HUNEM ELEMENT NHTSA NO. C46300 FRIVSS NO. 216



KLEFT REAR VIEW PO

2004 HONDA ELEWEN NHTSA NO. C45300 FNVSS NO. 218

FIGURE 5.38 RIGHT SIDE VIEW POST TEST

ZDO4 HONDA ELEMEN NHTSA NO. C45300 FNVSS NO. 216



FIGURE 5.37 ROOF CLOSE-UP POST TEST

2004 HONDA ELEMENT NHTSA NO C45309 FWASS NO 216

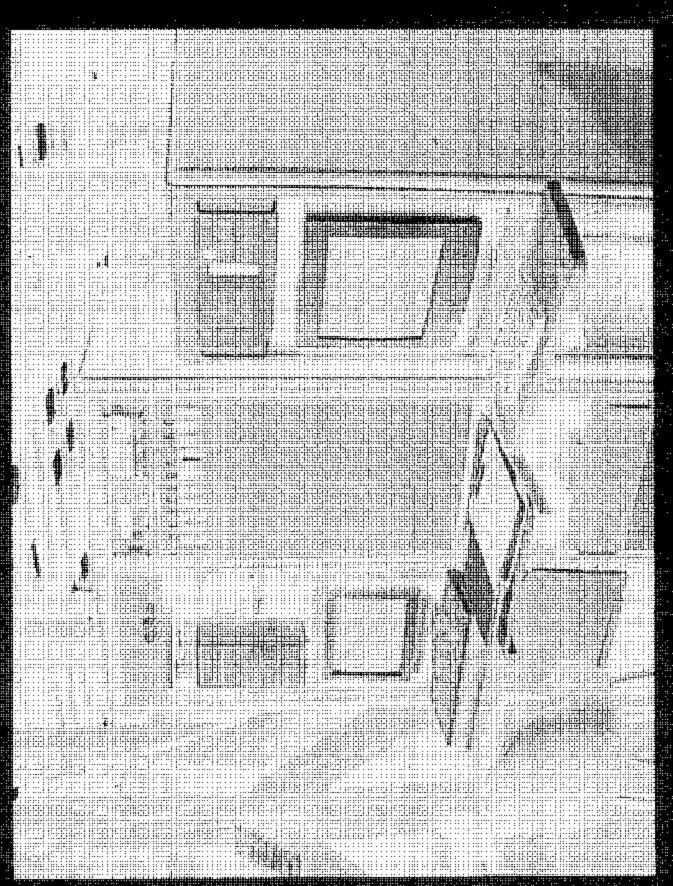
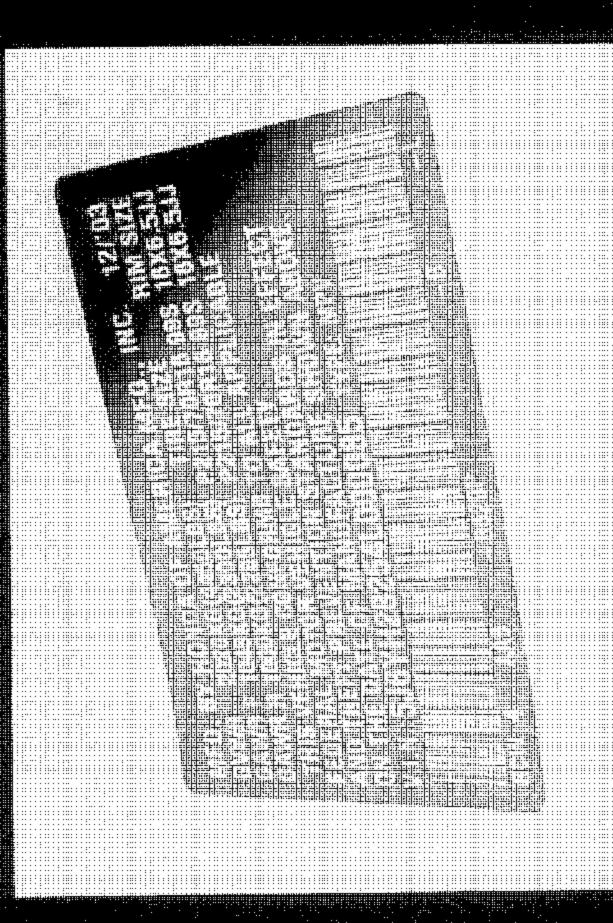


FIGURE 5.38 216 INSTRUMENTATION (

2004 HONDA ELEMEN NHTSA NO. C46300 FAAVSS NO. 216



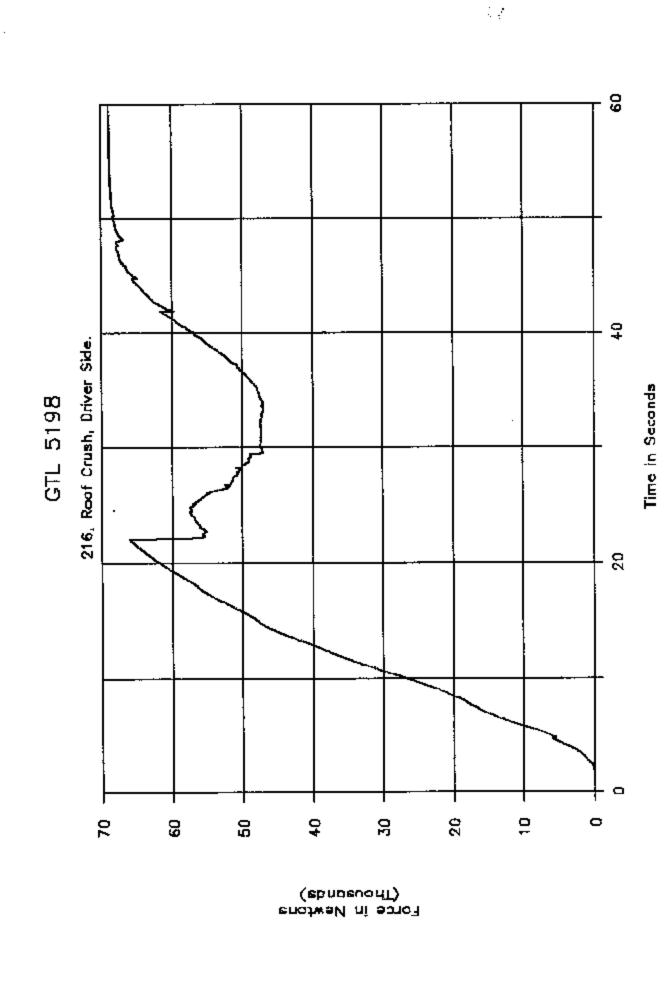
2014 HONDA ELEMENT UHTSA NO. C45300 FAVSS NO. 218

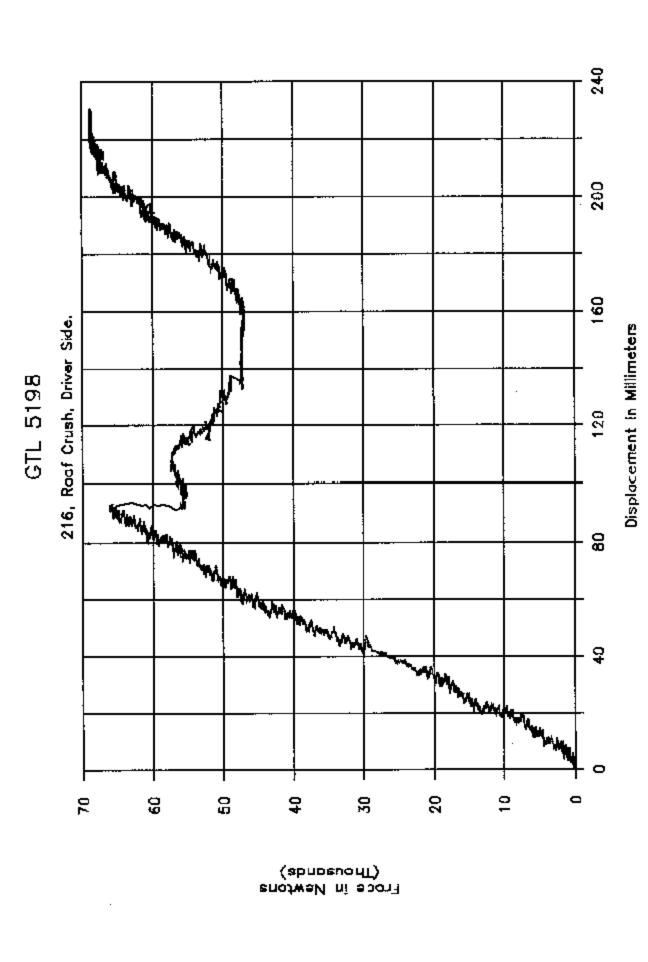
FRAME 5.39 CLOSE-UP VIEW OF VEHICLE CERTIFICATION LABEL

PREDICTE STATE OF VEHICLE THE INFORMATION LABEL

2004 HONDA ELEKENT NHTSA NO. C46300; ENJAS NO. 716 SECTION 6

**TEST PLOTS** 





216, Roof Crush, Driver Side. GTL 5198 

enetemilliM ni trampopiquiQ

Time in Seconds

216, Roof Crush, Driver Side. GTL 5198 20 **58** 24 22 Θ Ø 0

Plate Contact

Time in Seconds