

REPORT NUMBER: 214-CAI-04-02

**SAFETY COMPLIANCE TESTING FOR FMVSS 214
SIDE IMPACT PROTECTION
INDICANT**

**TOYOTA MOTOR MANUFACTURING INDIANA, INC
2004 TOYOTA SIENNA
MPV**

NHTSA NUMBER: C45100

ADVANCED INFORMATION ENGINEERING SERVICES TEST NUMBER: 8675-P214-12

**GENERAL DYNAMICS
ADVANCED INFORMATION ENGINEERING SERVICES
TRANSPORTATION SCIENCES CENTER
P.O. BOX 400
BUFFALO, NEW YORK 14225**



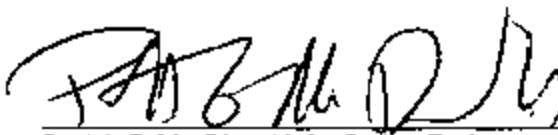
September 30, 2003

FINAL REPORT

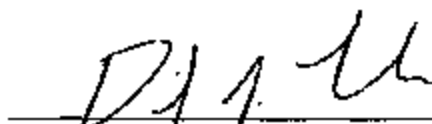
**U. S. DEPARTMENT OF TRANSPORTATION
National Highway Traffic Safety Administration
Enforcement
Office of Vehicle Safety Compliance
400 Seventh Street, SW
Room 6111 (NVS-220)
Washington, DC 20590**

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Prepared By:


Patrick G. MacDiarmid, Jr., Project Engineer

Approved By:


David J. Travale, Program Manager
Transportation Sciences Center

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16. Abstract A 55/28 kph 90° Side Impact (Moving Deformable Barrier) Indicant Test was conducted on the subject Toyota Sienna MPV. This test was performed at the New Car Assessment Program (NCAP) target test velocity of 62.0 kph, which is 8 kph faster than the target velocity required by the Office of Vehicle Safety Compliance's Laboratory Test Procedure (TP-214D-06, dated July 26, 2001). This test was conducted at the Advanced Information Engineering Services Crash Test Facility in Buffalo, New York, on September 30, 2003. The impact velocity of the Moving Deformable Barrier (MDB) was 61.48 kph, and the ambient temperature at the struck (driver's) side of the target vehicle at the time of impact was 21°C. The target vehicle post-test maximum crush was 331 mm at level 3. The test or target vehicle's performance is given below: <table border="0"> <thead> <tr> <th></th> <th><u>Front SID H3</u></th> <th></th> <th><u>Rear SID H3</u></th> <th></th> </tr> </thead> <tbody> <tr> <td>Left Upper Rib Acceleration:</td> <td align="center">43.6</td> <td>g's</td> <td align="center">40.9</td> <td>g's</td> </tr> <tr> <td>Left Lower Rib Acceleration:</td> <td align="center">53.4</td> <td>g's</td> <td align="center">48.3</td> <td>g's</td> </tr> <tr> <td>Lower Spine Acceleration:</td> <td align="center">59.3</td> <td>g's</td> <td align="center">60.2</td> <td>g's</td> </tr> <tr> <td>Thoracic Trauma Index (TTI):</td> <td align="center">56</td> <td>g's</td> <td align="center">54</td> <td>g's</td> </tr> <tr> <td>Pelvis Acceleration (PEV):</td> <td align="center">66</td> <td>g's</td> <td align="center">97</td> <td>g's</td> </tr> </tbody> </table> The two doors on the struck side of the vehicle did not separate from the body at the hinges or latches and the opposite doors did not open during the side impact event.					<u>Front SID H3</u>		<u>Rear SID H3</u>		Left Upper Rib Acceleration:	43.6	g's	40.9	g's	Left Lower Rib Acceleration:	53.4	g's	48.3	g's	Lower Spine Acceleration:	59.3	g's	60.2	g's	Thoracic Trauma Index (TTI):	56	g's	54	g's	Pelvis Acceleration (PEV):	66	g's	97	g's
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SECTION 1

PURPOSE AND TEST PROCEDURE

This side impact test is part of the FMVSS 214 Side Impact Protection Compliance Test Program sponsored by the National Highway Traffic Safety Administration (NHTSA) under Contract No. DTNH22-02-D-01114. The purpose of this indicant test was to evaluate side impact protection in a 2004 Toyota Sienna MPV when tested at the New Car Assessment Program (NCAP) target test velocity of 62.0 kph, which is 8 kph faster than the target velocity required by the Office of Vehicle Safety Compliance's Laboratory Test Procedure (TP-214D-06, dated July 26, 2001).

SECTION 2

SUMMARY OF SIDE IMPACT TEST

This Side Impact Protection Indicant Test was performed at the New Car Assessment Program (NCAP) target test velocity of 62.0 kph, which is 8 kph faster than the target velocity required by the Office of Vehicle Safety Compliance's Laboratory Test Procedure (TP-214D-06, dated July 26, 2001).

A 2004 Toyota Sienna MPV was impacted on the left or driver's side by a Moving Deformable Barrier (MDB) which was moving forward in a 27° crabbed position to the monorail at a velocity of 61.48 kph (38.2 mph). The target vehicle was stationary and was positioned at an angle of 63° to the line of forward motion. The side impact test was conducted by the Advanced Information Engineering Services Transportation Sciences Center in Buffalo, New York on September 30, 2003. Pre- and post-test photographs of the test vehicle, the moving deformable barrier (MDB), and the Side Impact Hybrid III Dummies (SID H3s) are included in Appendix A.

Two restrained Side Impact Hybrid III Dummies (SID H3s) were placed in the driver (Pos. #1) and left rear (Pos. #4) designated seating positions according to the instructions specified in the OCWS Side Impact Laboratory Test Procedure which is dated July, 1997. The side impact test was documented by one real-time camera and 9 high-speed cameras. Camera locations and other pertinent camera information are included in this report.

The SID H3s were instrumented with the following accelerometers:

1. Left Upper Rib (LUR) uniaxial and redundant accelerometer (Y-direction)
2. Left Lower Rib (LLR) uniaxial and redundant accelerometer (Y-direction)
3. Lower Thoracic Spine (T₁₂) uniaxial and redundant accelerometer (Y-direction)
4. Pelvic (PEV) section uniaxial and redundant accelerometer (Y-direction)
5. Head triaxial accelerometers (X-, Y- and Z-direction)
6. Upper neck force and moment (X-, Y and Z-direction) load cells

A summary of the Side Impact Hybrid III Dummy (SID H3) configuration and verification test data can be found in Appendix C. A total of 60 channels of data were recorded. Appendix B contains the vehicle, MDB and dummy response data traces.

The following table summarizes the results of the test.

Injury Criteria	Front SID H3	Rear SID H3
TTI (g)	56	54
PEV (g)	66	97

AIR BAG DEPLOYMENT STATUS

	DRIVER	FRONT PASSENGER	REAR PASSENGER
Front Air Bag	No	No	N/A
Knee Bolster Bag	N/A	N/A	N/A
Side Air Bag	N/A	N/A	N/A
Side Curtain Bag	N/A	N/A	N/A

SECTION 3

SUMMARY OF TEST RESULTS

DATA SHEET 1

GENERAL TEST AND VEHICLE PARAMETER DATA

TEST VEHICLE INFORMATION:

Year/Make/Model/Body Style: 2004 Toyota Sienna MPV
 Vehicle Body Color: Silver VIN: 5TDZA23C7
 Vehicle NHTSA No.: C45100 Month & Year of Manufacture: 06/03
 Engine Data: 6 Cylinders; - CID; 3.3 Liters; - cc
 Engine Placement: - Longitudinal; or X Lateral
 Transmission: 5 Speed; - Manual; X Automatic; X Overdrive
 Final Drive: - Rear Wheel Drive; X Front Wheel Drive; - Four Wheel Drive
 Odometer Reading 175 km
 Supplemental Airbag Restraints:
 Front Occupant: X Frontal; - Knee; - Side; - Curtain
 Rear Occupant: X Frontal; - Knee; - Side; - Curtain

Options: X A/C; X Power Steering; X Power Brakes; X Power Windows

DATA FROM TIRE PLACARD

Recommended Tire Size: P215/65R16 96T

*Recommended Cold Tire Pressure: 240 kPa FRONT; 240 kPa REAR

DATA FROM TIRE SIDEWALL:

Size of Tires on Test Vehicle: P215/65R16 96T; Manufacturer: Michelin

Tire Pressure with Maximum Capacity Vehicle Load: Front: 240 kPa; Rear: 240 kPa

Treadwear: 500; Traction: A; Temperature: B

VEHICLE CAPACITY DATA:

Number of Occupants: 2 Front; 2 Rear; 3 3rd Seat; 7 Total
 Type of Front Seats: X Bucket; - Bench; - Split Bench;
 Type of Rear Seats: X Bucket; - Bench; - Split Bench; X Contoured
 Type of Front Seat Back: - Fixed; X Adjustable with X Lever or - Knob
 Type of Rear Seat Back: - Fixed; X Adjustable with X Lever or - Knob
 Vehicle Max Capacity Loading = 526 kg (A)
 No. of Occupants x 68.04 kg. = 476.28 kg (B)
 Vehicle Cargo Capacity = 49.72 kg (A-B)

TEST VEHICLE DELIVERED WEIGHT WITH MAXIMUM FLUIDS:

Left Front = 561.0 kg Left Rear = 397.5 kg
 Right Front = 529.0 kg Right Rear = 398.0 kg
 TOTAL FRONT = 1090.0 kg TOTAL REAR = 795.5 kg
 % of Total Weight = 57.8% % % of Total Weight = 42.2 %
 TOTAL WEIGHT = 1885.5 kg

* Tire pressure used in test.

DATA SHEET 1 (continued)

GENERAL TEST VEHICLE PARAMETER DATA

Vehicle: 2004 Toyota Sienna MPV

NHTSA No. C45100

CALCULATION OF VEHICLE'S TARGET TEST WEIGHT:

Total Test Vehicle Delivered Weight with Max. Fluids	=	<u>1885.5</u>	kg (A)
Maximum Cargo Carrying Capacity of Test Vehicle	=	<u>49.72</u>	kg (B)
Weight of instrumented SID H3 Dummies (2 X 81.2 kg)	=	<u>162.4</u>	kg (C)
TEST VEHICLE TARGET WEIGHT:	=	<u>2097.62</u>	kg (A+B+C)

FULLY LOADED TEST VEHICLE (UDVW + 2 SID H3(s) + CARGO):

Left Front	=	<u>616.5</u>	kg	Left Rear	=	<u>494.0</u>	kg
Right Front	=	<u>541.5</u>	kg	Right Rear	=	<u>448.0</u>	kg
TOTAL FRONT	=	<u>1158.0</u>	kg	TOTAL REAR	=	<u>942.0</u>	kg
% of Total Weight	=	<u>55.1%</u>	%	% of Total Weight	=	<u>44.9%</u>	%
TOTAL TEST WEIGHT =		<u>2100.0</u>	kg				

AS TESTED WEIGHT OF TEST VEHICLE (2 SID H3(s) + CARGO + EQUIPMENT & INSTRUMENTATION):

Left Front	=	<u>612.0</u>	kg	Left Rear	=	<u>479.0</u>	kg
Right Front	=	<u>559.0</u>	kg	Right Rear	=	<u>439.0</u>	kg
TOTAL FRONT	=	<u>1171.0</u>	kg	TOTAL REAR	=	<u>918.0</u>	kg
% of Total Weight	=	<u>56.1%</u>	%	% of Total Weight	=	<u>43.9%</u>	%
TOTAL TEST WEIGHT =		<u>2089</u>	kg				

TEST VEHICLE ATTITUDE (all dimensions in millimeters):

AS DELIVERED:

Left Front	<u>789</u>	Right Front	<u>795</u>	Left Rear	<u>781</u>	Right Rear	<u>796</u>
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FULLY LOADED:

Left Front	<u>772</u>	Right Front	<u>785</u>	Left Rear	<u>754</u>	Right Rear	<u>773</u>
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READY FOR TEST:

Left Front	<u>772</u>	Right Front	<u>785</u>	Left Rear	<u>764</u>	Right Rear	<u>777</u>
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Test Vehicle Wheelbase: 3030 millimeters

C.G. = 1331.52 millimeters rearward of front wheel centerline

TOTAL VEHICLE LENGTH:

Right Side =	<u>4990</u>	millimeters
Left Side =	<u>4990</u>	millimeters
Centerline =	<u>5085</u>	millimeters

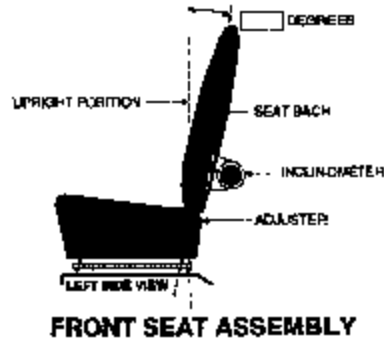
DATA SHEET 1 (continued)

GENERAL TEST VEHICLE PARAMETER DATA

Vehicle: 2004 Toyota Sienna MPV

NHTSA No. C-45100

Nominal Design Riding Position for adjustable driver and passenger seat backs. Please describe how to position the inclinometer to measure the seat back angle. Include description of the location of the adjustment latch detent, if applicable.



FRONT SEAT CUSHION PLACEMENT:

Total Length of Adjustment Travel: 240 millimeters

Total Number of Adjustment Positions or Detents: 17 (0 to 16 placed in detent 8)

FRONT SEAT BACK ADJUSTMENT POSITION:

4th Notch Rearward

Seat Back Torso Angle: 81.8 degrees

SECOND POSITION SEAT:

Total Length of Fore/Aft Adjustment Travel: 150 millimeters

Seat Back Adjustment Position: 78° (4th notch rearward)

ADJUSTABLE STEERING COLUMN POSITION:

Mid tilt (62°) and telescope (20 mm)

WINDOW POSITIONS:

Left Front: Closed

Left Rear: Closed

Right Front: Open

Right Rear: Open

Note: Windows will be in closed position on struck side of test vehicle and in open position on opposite side.

AMOUNT OF STODDARD SOLVENT IN FUEL TANK:

79 liters (Fuel Tank Usable Capacity)

73.4 liters used for test (92%-94% of Fuel Tank Usable Capacity)

LOCATION OF IMPACT POINT ON TEST VEHICLE SIDE TO BE IMPACTED:

Wheelbase = 3030 millimeters

Impact Point is 508 millimeters rearward of front axle centerline

Actual Impact Point is 506 millimeters rearward of front axle centerline

DATA SHEET 2

TEST VEHICLE SUMMARY OF RESULTS

VEHICLE IDENTIFICATION:

Vehicle Year/Make/Model: 2004 Toyota Sienna

Body Style: MPV

VIN: 5TDZA23C74S038480

NHTSA No.: C45100

Test Date: September 30, 2003

Overall Length = 5085 millimeters; Overall Width = 1960 millimeters

VEHICLE TEST WEIGHT (Pre-Test):

Left Front = 612.0 kg Left Rear = 479.0 kg

Right Front = 559.0 kg Right Rear = 439.0 kg

TOTAL FRONT = 1171.0 kg TOTAL REAR = 918.0 kg

TOTAL VEHICLE WEIGHT 2089.0 kg

Wheelbase = 3030 millimeters

Longitudinal C.G. from Center of Front Axle = 1331.52 millimeters

Impact Angle with Respect to Impactor = 90 degrees

ACTUAL IMPACT POINT

Actual Impact Point is 2 mm forward of nominal impact ref. line (Lateral)

Actual Impact Point is 10 mm below nominal impact point (Vertical)

MAXIMUM EXTERIOR STATIC CRUSH:

1. LEVEL 1 (310 mm above ground) = 142 millimeters

2. LEVEL 2 (695 mm above ground) = 322 millimeters

3. LEVEL 3 (614 mm above ground) = 331 millimeters

4. LEVEL 4 (969 mm above ground) = 253 millimeters

5. LEVEL 5 (1658 mm above ground) = 12 millimeters

Maximum Post-Test Intrusion = 331 millimeters

OCCUPANTS:

Front Passenger:

Rear Passenger:

Dummy Identification

Restraints Used

Three point safety belt

Three point safety belt

INSTRUMENTATION:

Number of Vehicle Data Channels: = 21

Number of Cameras: Onboard = 3

Offboard = 6

TOTAL = 9

DATA SHEET 3

MOVING DEFORMABLE BARRIER (MDB) SUMMARY

Vehicle: 2004 Toyota Sienna MPV

NHTSA No. C45100

MDB FACE MANUFACTURER AND SERIAL NUMBER:

Plascore, Inc. 042B0303-2 033A0303

POSITION OF IMPACT (MDB) ON MONORAIL:

Crabbed 27° to left

MDB DETAILS:

Overall Width of Framework Carriage	=	<u>1250</u>	millimeters
Overall Length of MDB (incl. honeycomb impact face)	=	<u>4120</u>	millimeters
Wheelbase of Framework Carriage	=	<u>2590</u>	millimeters
Tread of Framework Carriage (Front & Rear)	=	<u>1875</u>	millimeters
C.G. Location Rearward of Front Axle	=	<u>1104</u>	millimeters

MDB WEIGHT:

Left Front	=	<u>409.5</u>	kg	Left Rear	=	<u>281.5</u>	kg
Right Front	=	<u>372.5</u>	kg	Right Rear	=	<u>299.0</u>	kg
TOTAL FRONT =		<u>782.0</u>	kg	TOTAL REAR =		<u>580.5</u>	kg
TOTAL MDB WEIGHT =		<u>1362.5</u>	kg				
Impact Angle (MDB C/L to Target Vehicle C/L)	=	<u>90</u>	degrees				
Impact Speed	=	<u>61.48</u>	kph				

MAXIMUM STATIC CRUSH OF HONEYCOMB IMPACT FACE:

1. Row A at Center of Bumper Level	=	<u>193</u>	millimeters
2. Row B at Top of Bumper Level	=	<u>89</u>	millimeters
3. Row C at Mid Level	=	<u>70</u>	millimeters
4. Row D at Top of Stack Level	=	<u>116</u>	millimeters

INSTRUMENTATION:

Number of MDB Data Channels	=	<u>5</u>
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DATA SHEET 4

POST-TEST OBSERVATIONS

Vehicle: 2004 Toyota Sienna MPV

NHTSA No. C45100

TEST DUMMY INFORMATION AND CONTACT POINTS:

DESCRIPTION	FRONT SEAT	REAR SEAT
ATD Type/Serial No.	SID H3/269	SID H3/270
Head Contact:	None	Side of head to the side header
Upper Torso Contact:	Interior door trim panel	Interior door trim panel
Lower Torso Contact:	Interior door trim panel	Interior door trim panel
Left Knee Contact:	Interior door trim panel	Interior door trim panel
Right Knee Contact:	Left Knee	Left Knee

POST TEST DOOR OPENING AND SEAT TRACK INFORMATION

DESCRIPTION	FRONT	REAR
Left Side Doors	Closed, latched and inoperable	Closed, latched and inoperable
Right Side Doors	Closed, latched and operable without tools	Closed, latched and operable without tools
Hatch/Other Door	-	Closed, latched and operable without tools
Seat Movement (mm)	None	None
Seat Back Failure	None	None

POST TEST STRUCTURAL OBSERVATIONS

CRITICAL AREAS OF PERFORMANCE	
Pillar Performance	No visible tears or separations
Sill Separation	No visible tears or separations
Windshield Damage	None
Window Damage	Rear seat side glass and third row side glass shattered upon impact
Other Notable Effects	None

AIR BAG DEPLOYMENT STATUS:

	DRIVER	FRONT PASSENGER	REAR PASSENGER
Front Air Bag	No	No	N/A
Knee Bolster Bag	N/A	N/A	N/A
Side Air Bag	N/A	N/A	N/A
Side Curtain Bag	N/A	N/A	N/A

MDB LEFT EDGE IMPACT DATA

Measured Parameter	Units	Requirement	Value
Horizontal Offset	mm	± 50 mm	2
Vertical Offset	mm	± 20 mm	10

SECTION 4

OCCUPANT AND VEHICLE INFORMATION

DATA SHEET 5

SID H3 INSTRUMENTATION DATA

Vehicle: 2004 Toyota Sienna MPV

NHTSA No. C45100

		Front Dummy ID# 269				Rear Dummy ID# 270			
		Pos. Direction		Neg. Direction		Pos. Direction		Neg. Direction	
		Max (g)	Time (msec)	Max (g)	Time (msec)	Max (g)	Time (msec)	Max (g)	Time (msec)
HEAD ACCELERATIONS:									
Longitudinal	X	3.1	199.9	-18.5	69.9	38.3	93.5	-34.7	91.0
Lateral	Y	18.6	69.2	-3.9	37.5	138.7	91.0	-25.7	92.1
Vertical	Z	39.8	64.2	-4.6	48.7	79.8	90.8	-85.6	92.0
Resultant	R	45.1	64.3	0.0	-16.5	162.4	90.9	0.0	2.4
HIC		158.0				550.8			
NECK FORCES:									
Longitudinal	X	38.3	187.6	-660.2	68.4	73.2	199.9	-683.0	78.3
Lateral	Y	510.4	82.0	-373.0	40.1	1239.6	92.7	-488.2	51.8
Vertical	Z	1726.5	65.0	-255.7	42.9	2343.4	78.3	-2925.8	91.8
Resultant	R	1892.0	64.9	0.1	-4.5	3136.1	91.8	0.1	3.7
NECK MOMENTS:									
Longitudinal	X	55.2	72.7	-63.0	49.7	54.9	101.7	-74.7	60.4
Lateral	Y	55.0	83.8	-23.9	56.6	5.4	90.3	-5.2	74.5
Vertical	Z	28.1	86.4	-6.2	199.9	16.2	94.1	-7.2	60.2
Resultant	R	71.4	82.0	0.0	-14.5	75.0	60.4	0.0	-12.0
RIB ACCELERATIONS:									
Upper Rib Lateral	Y	43.6	42.5	-5.2	101.2	40.9	60.6	-4.9	106.3
Upper Rib Lateral	Y(R)	44.6	41.9	-5.3	86.9	39.9	60.6	-5.0	106.8
Lower Rib Lateral	Y	53.4	41.2	-4.6	101.9	48.3	48.8	-4.4	102.5
Lower Rib Lateral	Y(R)	55.0	41.2	-4.4	94.3	49.2	48.7	-4.2	116.9
SPINE ACCELERATIONS:									
Lower Lateral	Y	59.3	36.3	-10.4	63.2	60.2	46.3	-8.6	99.4
Lower Lateral	Y(R)	59.3	36.3	-10.5	63.1	59.7	46.8	-8.2	99.4
PELVIC ACCELERATIONS:									
Lateral	Y	66.5	33.7	-14.2	57.5	96.9	41.2	-18.7	64.4
Lateral	Y(R)	67.7	33.7	-14.6	57.5	96.0	41.2	-18.2	64.3

REFERENCE: Positive Direction: Longitudinal (X) = forward; Lateral (Y) = to right; Vertical (Z) = down

Note: Rib, Spine and Pelvis data has been FIR filtered, Y(R) denotes redundant Y direction accelerometer.

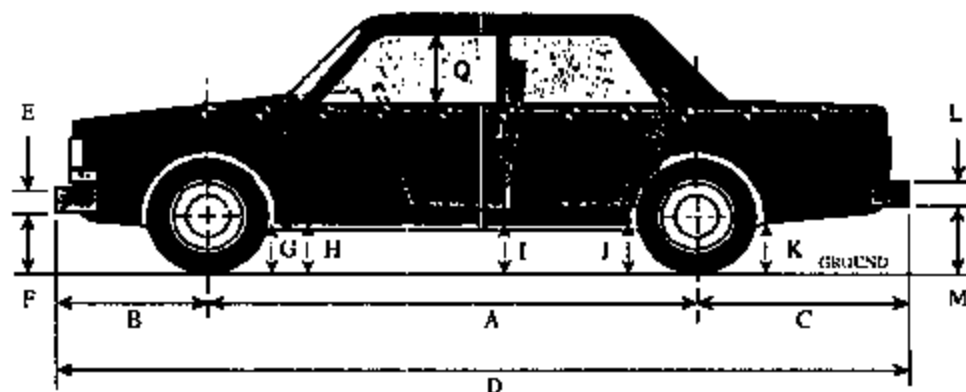
Head Accelerations and Neck Forces are filtered at SAE Class 1000, Neck Moments are filtered at SAE Class 600.

DATA SHEET 6

VEHICLE SIDE MEASUREMENTS

Vehicle: 2004 Toyota Sienna MPV

NHTSA No. C45100



LEFT SIDE VIEW

NOTE: all dimensions are in millimeters with tolerance of ± 3 mm

	PRE-TEST (as delivered)	PRE-TEST (as tested)	POST-TEST (as tested)	Δ CHANGE
A	3030	3030	3025	-5
B	975	-	975	0
C	1080	-	1085	5
D	5085	-	5080	-5
E	300	-	300	0
F	290	284	315	31
G	246	227	236	9
H	259	241	257	16
I	262	246	206	-40
J1	236	208	230	22
J2	266	238	255	17
K	275	251	248	-3
L	230	-	230	0
M	350	326	308	-18
N	805	-	716	-89
O	919	-	861	-58
P	1330	-	1250	-80
Q	551	-	546	-5
R	4990	-	4982	-8
S	4990	-	4975	-15
T	1960	-	1803	-157

D = Length at Centerline

E&L = Bumper Thickness

R = Right Side Length

S = Left Side Length

T = Width at B-Pillar

J1 = To Pinch Weld

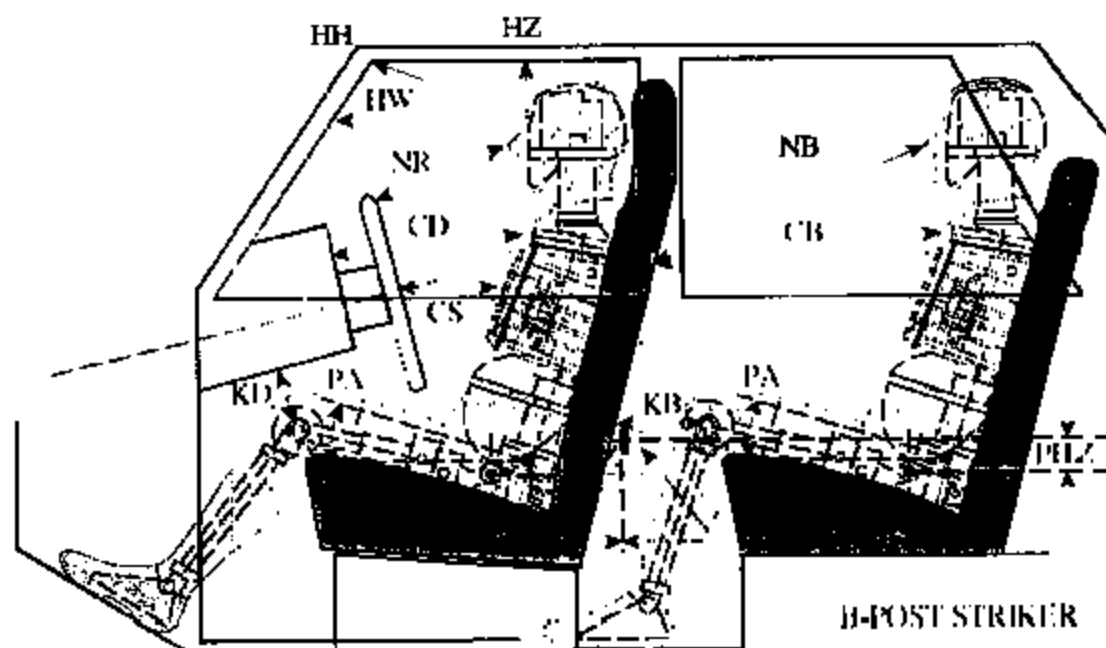
J2 = To Sill

DATA SHEET 7

SID H3 LONGITUDINAL CLEARANCE DIMENSIONS

Vehicle: 2004 Toyota Sienna MPV

NHTSA No. C45100



LEFT SIDE VIEW

NOTE: 2-DOOR VEHICLE SHOWN.
REAR DUMMY PHX & PHZ
MEASUREMENTS FOR A 4-DOOR
VEHICLE WOULD USE THE C-POST
STRIKER AS A REFERENCE POINT

NOTE: All dimensions are in millimeters with tolerance of ± 3 mm

	DRIVER ID# 269	LEFT REAR PASS. ID# 270
HH	492	N/A
HW	805	N/A
HZ	255	210
NR/NB	495	633
CD/CB	580	541
CS	344	N/A
KDL(KDA°)/KBL(KDA°)	152 / (27 °)	217 / (38 °)
KDR(KBA°)/KBR(KBA°)	166 / (29 °)	217 / (29 °)
PA°	23.0 °	23.2 °
PHX	241	483
PHZ	188	184

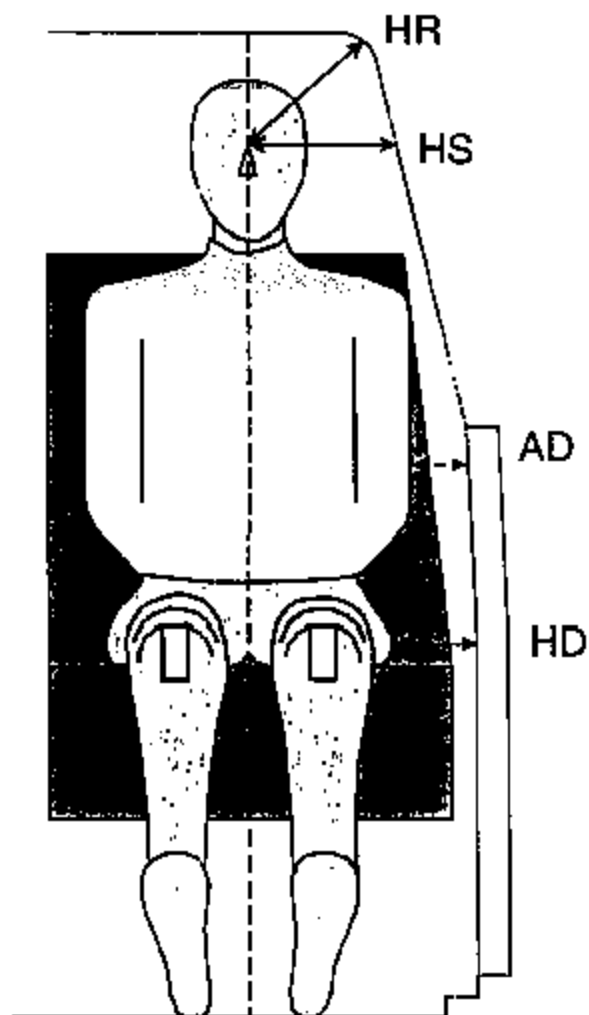
Note: 2-door vehicle shown. Rear dummy PHX & PHZ measurements for 4-door vehicle would use the C-post striker as a reference point.

DATA SHEET 8

SID H3 LATERAL CLEARANCE DIMENSIONS

Vehicle: 2004 Toyota Sienna MPV

NHTSA No. C45100



NOTE: All dimensions are in millimeters with tolerance of ± 3 mm

	DRIVER ID # 269		LEFT REAR PASS. ID # 270	
HR	239		192	
HS	371		376	
AD*	LOWER: 143	UPPER: 150	LOWER: 170	UPPER: 218
HD	142		276	

* Lower measurement is taken laterally at the center of the lower rib accelerometer height from the SID H3 arm segment to the closest part of the vehicle side.

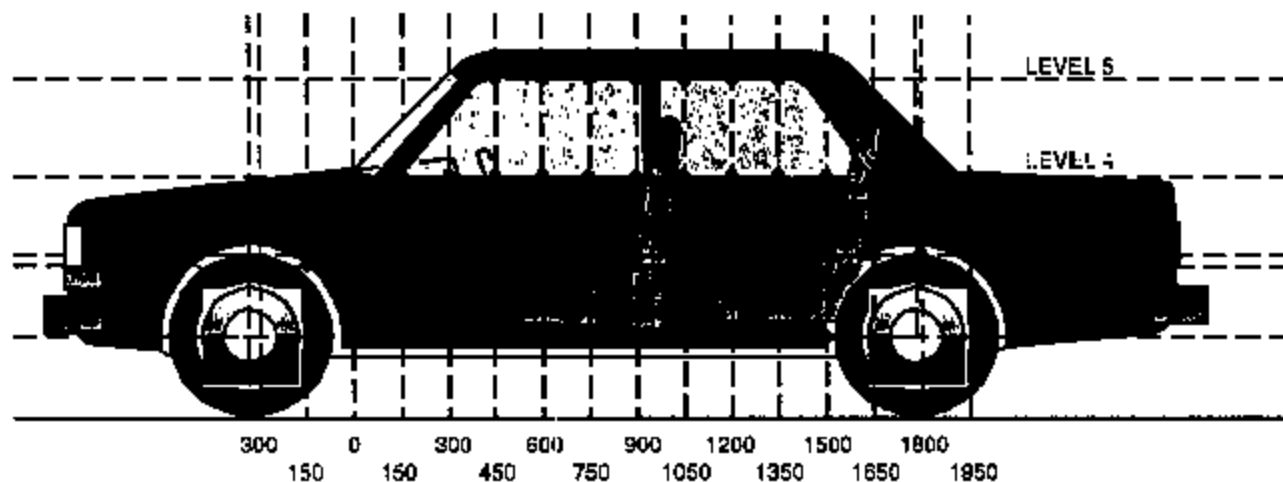
Upper measurement is taken laterally at the center of the upper rib accelerometer height from the SID H3 arm segment to the closest part of the vehicle side.

DATA SHEET 9

VEHICLE SIDE MEASUREMENTS

Vehicle: 2004 Toyota Sienna MPV

NHTSA No. C45100



LEFT SIDE VIEW

NOTE: All measurements are in millimeters (mm)

- LEVEL 5 - WINDOW TOP
- LEVEL 4 - WINDOW SILL
- LEVEL 3 - MID-DOOR
- LEVEL 2 - OCCUPANT H-POINT
- LEVEL 1 - AXLE CENTERLINE HEIGHT OR SILL TOP HEIGHT

MEASUREMENTS ARE TAKEN WHEN THE VEHICLE IS IN THE "AS TESTED" CONFIGURATION.

Measurements Along the Vertical 750 mm Line Shown Above:

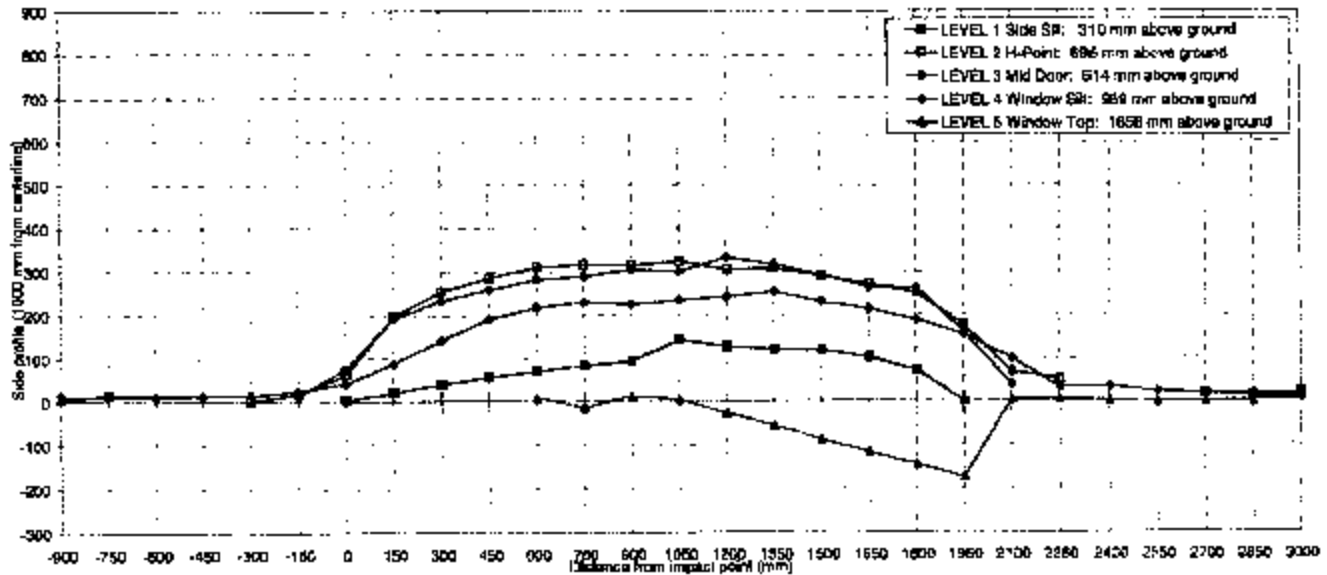
Level 5 @ Window Top	=	<u>1658</u>	millimeters
Level 4 @ Window Sill	=	<u>969</u>	millimeters
Level 3 @ Mid Door	=	<u>614</u>	millimeters
Level 2 @ Occupant H-Point	=	<u>695</u>	millimeters
Level 1 @ Axle Centerline Height (or Sill Top Height)	=	<u>310</u>	millimeters

DATA SHEET 10

VEHICLE EXTERIOR CRUSH PROFILES - ALL LEVELS

Vehicle: 2004 Toyota Sienna MPV

NHTSA No. C45100



NOTE: All dimensions are in millimeters with a tolerance of ± 3 mm

DISTANCE IN MILLIMETERS FROM IMPACT POINT

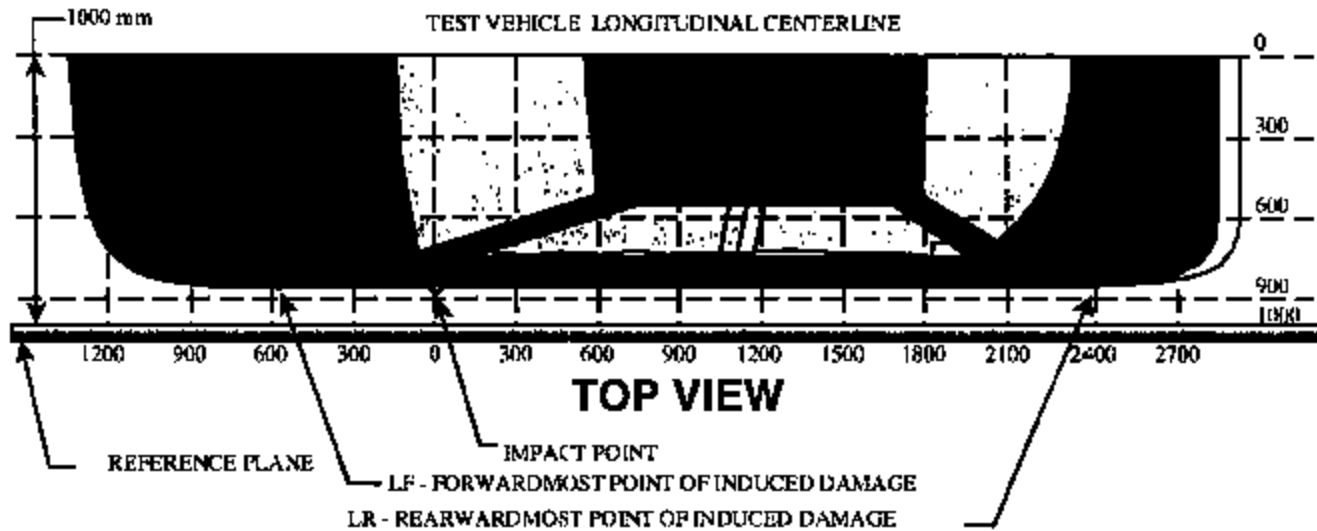
	0	150	300	450	600	750	900	1050	1200	1350	1500	1650	1800	1950	2100	2250	2400	2550	2700	2850	3000
1	96	95	95	97	96	86	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--
2	223	218	213	199	188	85	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--
3	153	151	118	102	72	-1	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
4	36	34	44	37	33	31	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--
5	324	309	291	212	111	82	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--
6	270	250	178	68	51	80	N/A	N/A	17	11	18	--	--	--	--	--	--	--	--	--	--
7	45	46	43	41	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--
8	309	308	210	78	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--
9	264	262	159	57	27	N/A	N/A	N/A	N/A	7	6	--	--	--	--	--	--	--	--	--	--
10	44	45	47	49	51	55	62	60	75	83	--	--	--	--	--	--	--	--	--	--	--
11	257	233	201	147	62	38	93	64	92	100	--	--	--	--	--	--	--	--	--	--	--
12	213	183	154	98	31	23	21	18	17	12	--	--	--	--	--	--	--	--	--	--	--
13	200	202	208	300	306	32	337	364	379	--	--	--	--	--	--	--	--	--	--	--	--
14	172	146	120	305	313	32	334	332	377	--	--	--	--	--	--	--	--	--	--	--	--
15	-118	-146	-175	5	2	0	-2	-2	-2	N/A	--	--	--	--	--	--	--	--	--	--	--

DATA SHEET 11

VEHICLE DAMAGE PROFILE DISTANCES

Vehicle: 2004 Toyota Sienna MPV

NHTSA No. C45100



MEASUREMENT CONVENTIONS:

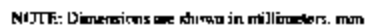
Forward of the impact point (towards front of vehicle) is considered negative (—).
Rearward of the impact point (toward rear of vehicle) is considered positive (+).

NOTE: All dimensions are in millimeters with tolerance of ± 3 mm.

DPD MEASUREMENTS		POST TEST (mm)	PRETEST (mm)	STATIC CRUSH (mm)
1	(LR = 2550 mm)	335	337	-2
2	1980	190	36	154
3	1410	346	41	305
4	840	350	36	314
5	270	287	44	243
6	(LF = -300 mm)	49	47	2

EXTERIOR STATIC CRUSH FOR IMPACTOR FACE

NHTSA No. C-45100



		INSTANCE GROUP OF CENTRIFUGAL										INSTANCE GROUP OF CENTRIFUGAL									
CLASS	INSTRUMENT	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
TYPE 1	100	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
TYPE 2	100	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
TYPE 3	100	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
TYPE 4	100	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
TYPE 5	100	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
TYPE 6	100	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
TYPE 7	100	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
TYPE 8	100	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
TYPE 9	100	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
TYPE 10	100	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
TYPE 11	100	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
TYPE 12	100	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
TYPE 13	100	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
TYPE 14	100	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
TYPE 15	100	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
TYPE 16	100	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
TYPE 17	100	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
TYPE 18	100	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
TYPE 19	100	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
TYPE 20	100	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
TYPE 21	100	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
TYPE 22	100	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
TYPE 23	100	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
TYPE 24	100	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
TYPE 25	100	1	1	1	1																

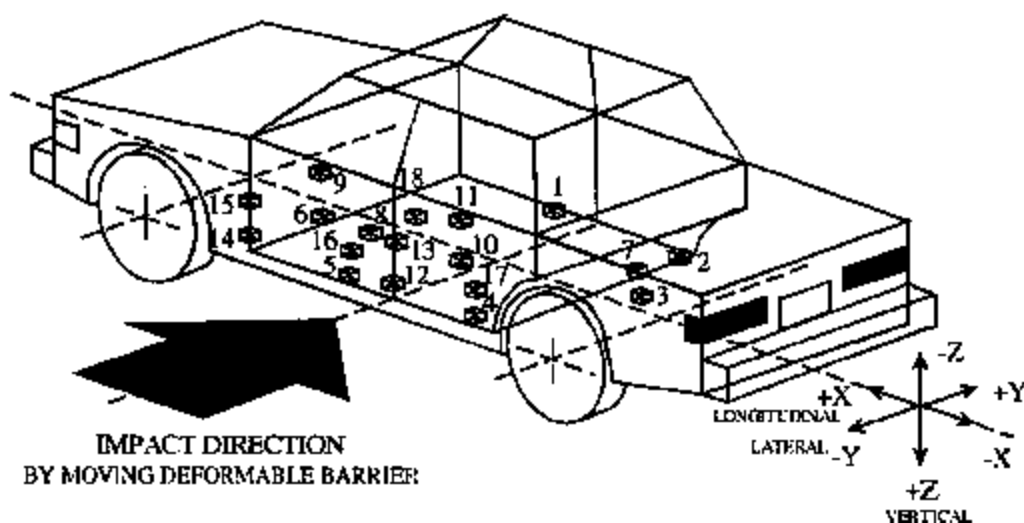
8675-F214-12

DATA SHEET 13

TEST VEHICLE ACCELEROMETER LOCATIONS AND DATA SUMMARY

Vehicle: 2004 Toyota Sienna MPV

NHTSA No. C45100



- 1-Right Side Sill @ Front Seat
- 2-Right Side Sill @ Rear Seat
- 3-Rear Floorpan Above Axle
- 4-Left Side Sill @ Rear Seat
- 5-Left Side Sill @ Front Seat
- 6-Left Front Door on Centerline
- 7-Right Rear Occupant Compartment
- 8-Midrear of Left Front Door
- 9-Left Front Door Upper Centerline

- 10-Midrear of Left Rear Door
- 11-Left Rear Door Upper Centerline
- 12-Left Lower B-Pillar
- 13-Left Middle B-Pillar
- 14-Left Lower A-Pillar
- 15-Left Middle A-Pillar
- 16-Front Seat Track
- 17-Rear Seat Track
- 18-Vehicle CG

DATA SHEET 13 (continued)

VEHICLE ACCELEROMETER LOCATIONS AND DATA SUMMARY

Vehicle: 2004 Toyota Sienna MPV

NHTSA No. C45100

Accel. No.	Location	Coordinates (mm)±3 mm				Long. (x)		Lat. (y)		Vert. (z)		Resultant	
		X*	Y*	Z*		Max (g)	Time (msec)	Max (g)	Time (msec)	Max (g)	Time (msec)	Max (g)	Time (msec)
1	Right Side Sill at Front Seat	3474	772	-371	pos. neg.	4.1 -3.8	10.3 17.2	37.1 -1.4	7.0 160.4	4.9 -12.7	75.4 8.5	38.6 0.0	7.1 -11.3
2	Right Side Sill at Rear Seat	2380	717	-422	pos. neg.	3.0 -4.3	67.3 6.9	35.8 -4.1	7.1 15.4	4.0 -6.7	81.0 22.5	36.1 0.0	7.1 -12.8
3	Rear Floorpan Above Axle	1385	44	-476	pos. neg.	2.6 -6.2	65.7 33.7	36.7 -5.5	7.9 15.5	10.3 -9.7	35.6 30.7	36.8 0.0	7.9 -19.9
4	Left Side Sill at Rear Seat	2354	-675	-404	pos. neg.	- -	- -	163.3 -31.2	5.4 36.8	- -	- -	- -	- -
5	Left Side Sill at Front Seat	3535	-639	-446	pos. neg.	- -	- -	37.1 -1.3	6.1 160.3	- -	- -	- -	- -
6	Left Front Door on Centerline**	-	-	-	pos. neg.	- -	- -	- -	- -	- -	- -	- -	- -
7	Right Rear Occupant Compartment	2595	435	-426	pos. neg.	- -	- -	36.3 -4.3	6.9 15.1	- -	- -	- -	- -
8	Midrear of Left Front Door**	-	-	-	pos. neg.	- -	- -	- -	- -	- -	- -	- -	- -
9	Left Front Door Upper Centerline**	-	-	-	pos. neg.	- -	- -	- -	- -	- -	- -	- -	- -
10	Midrear of Left Rear Door**	-	-	-	Pos. neg.	- -	- -	- -	- -	- -	- -	- -	- -
11	Left Rear Door Upper Centerline**	-	-	-	pos. neg.	- -	- -	- -	- -	- -	- -	- -	- -

*Reference: X - Rear Bumper (+ Forward)

Y - Vehicle Centerline (+ To Right) Z - Ground Level (+ Down)

**Accelerometer was not requested by COTR.

DATA SHEET 13 (continued)

VEHICLE ACCELEROMETER LOCATIONS AND DATA SUMMARY

Vehicle: 2004 Toyota Sienna MPV

NHTSA No. C45100

Accel. No.	Location	Coordinates (mm)±3 mm				Long. (x)		Lat. (y)		Vert. (z)		Resultant	
						Max (g)	Time (msec)	Max (g)	Time (msec)	Max (g)	Time (msec)	Max (g)	Time (msec)
		X*	Y*	Z*									
12	Left Lower B-Pillar	2606	-781	-525	pos.	-	-	192.9	5.2	-	-	-	-
					neg.	-	-	-69.1	29.4	-	-	-	-
13	Left Middle B-Pillar	2548	-761	-1032	pos.	-	-	123.8	5.1	-	-	-	-
					neg.	-	-	-79.0	18.1	-	-	-	-
14	Left Lower A-Pillar	3681	-722	-462	pos.	-	-	90.7	5.2	-	-	-	-
					neg.	-	-	-34.4	24.2	-	-	-	-
15	Left Middle A-Pillar	3688	-746	-1141	pos.	-	-	23.0	13.9	-	-	-	-
					neg.	-	-	-9.7	33.6	-	-	-	-
16	Front Seat Track	2749	-623	-392	pos.	-	-	57.9	5.4	-	-	-	-
					neg.	-	-	-22.8	37.3	-	-	-	-
17	Rear Seat Track	2216	-535	-431	pos.	-	-	72.7	19.0	-	-	-	-
					neg.	-	-	-108.1	53.8	-	-	-	-
18	Vehicle CG	2953	33	-417	pos.	2.8	65.7	35.8	6.7	16.3	10.4	36.1	6.5
					neg.	-5.4	40.9	-1.4	159.8	-7.4	5.2	0.0	-4.9

*Reference: X - Rear Bumper (+ Forward)

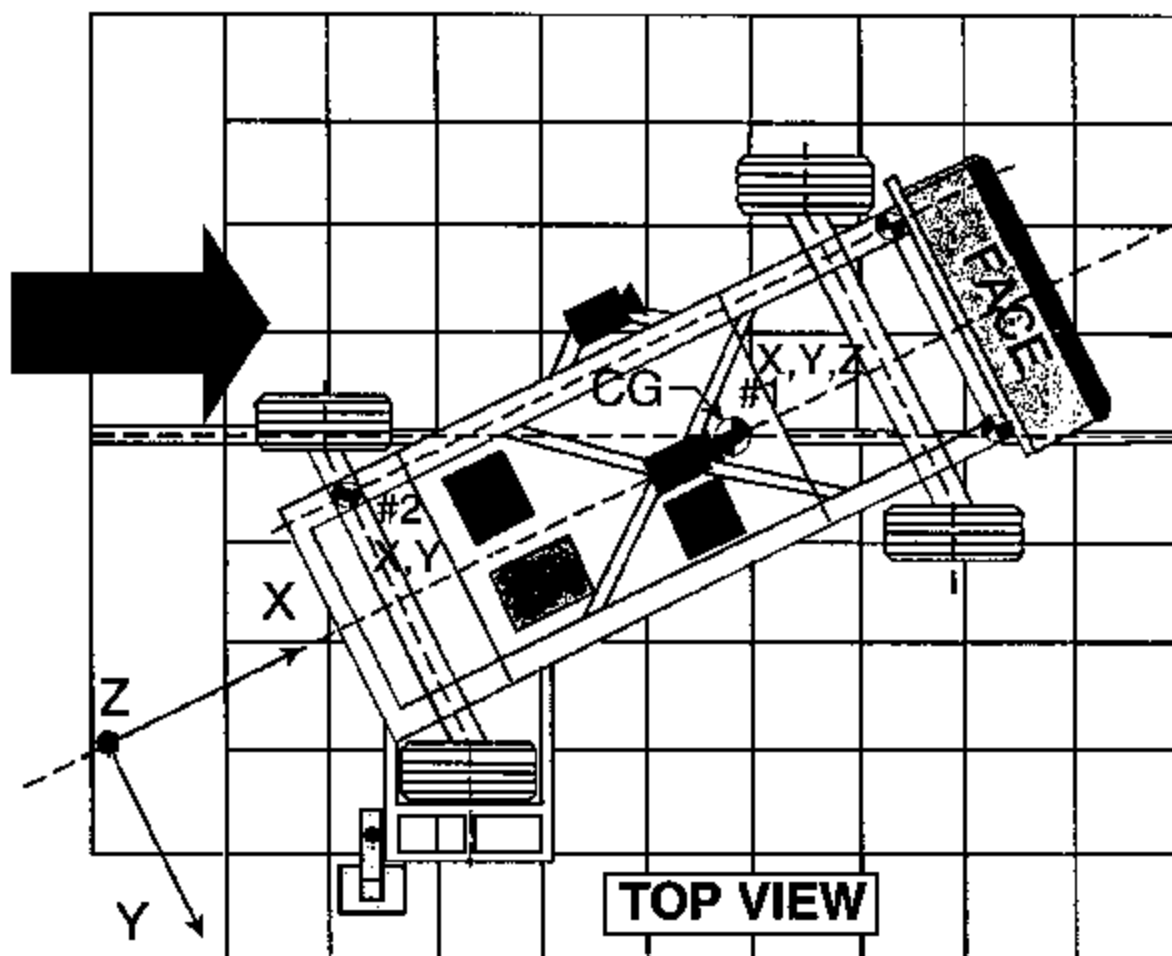
Y - Vehicle Centerline (+ To Right) Z - Ground Level (+ Down)

DATA SHEET 14

MDB ACCELEROMETER LOCATIONS AND DATA SUMMARY

Vehicle: 2004 Toyota Sienna MPV

NHTSA No. C45100



Accel. No.	Location	Coordinates (millimeters)			Pos. Direct.		Neg. Direct.	
		X*	Y*	Z*	Max (g)	Time (msec)	Max (g)	Time (msec)
1	MDB Center of Gravity							
	Longitudinal... X	1859	0	-330	0.9	125.6	-17.6	20.0
	Lateral..... Y				2.2	70.2	-7.3	41.0
	Vertical..... Z				12.5	38.9	-13.1	15.8
	Resultant..... R				22.3	38.9	0.3	172.1
2	Rear Frame Member							
	Longitudinal... X	386	-660	-660	1.3	172.2	-19.9	27.3
	Lateral..... Y				2.4	52.2	-2.3	71.7

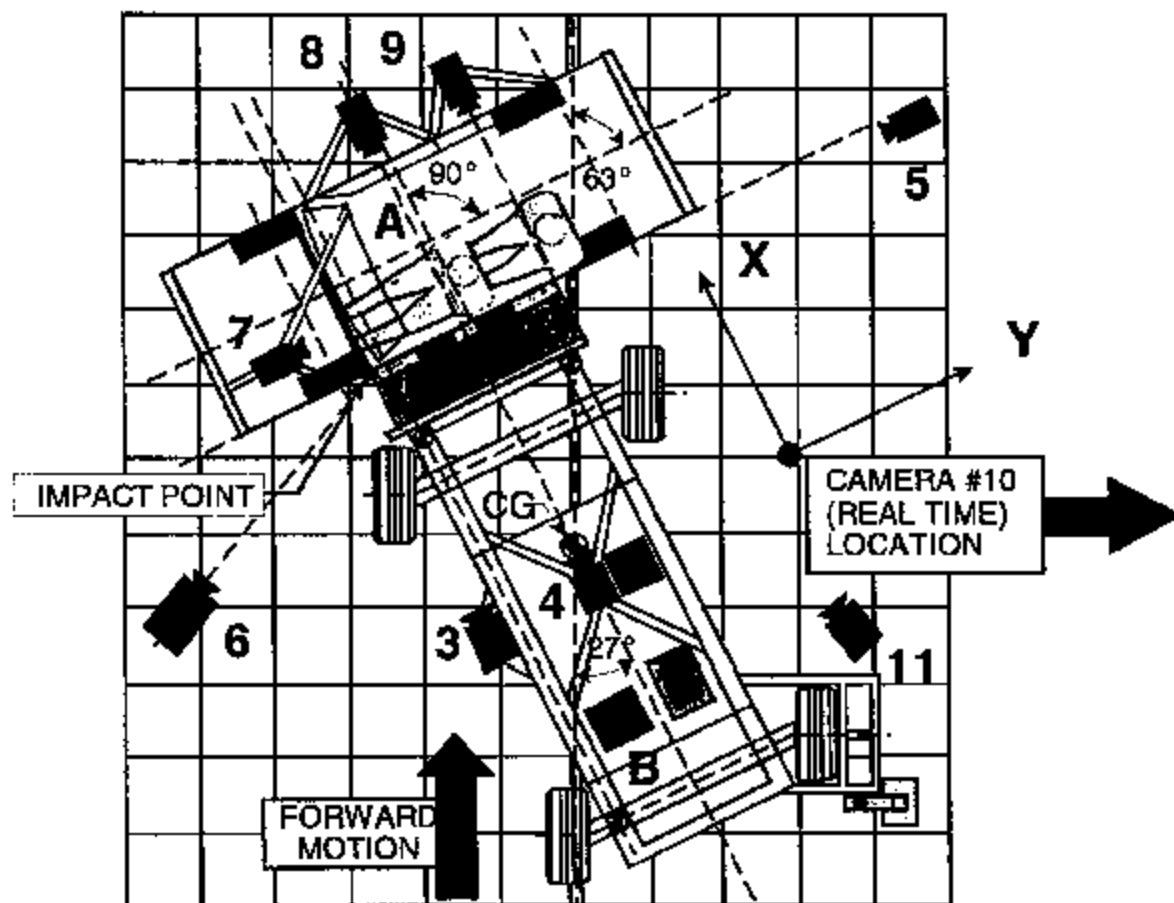
*Reference: X = Rear Bumper (+ Forward)
Y = Vehicle Centerline (+ To Right)
Z = Ground Level (+ Down)
All measurements accurate to within ± 3 mm.

DATA SHEET 15

HIGH SPEED CAMERA LOCATIONS AND DATA SUMMARY

Vehicle: 2004 Toyota Sienna MPV

NHTSA No. C45100



Camera No.	View	Coordinates (millimeters)			Angle (deg.)	Lens (mm)	Film Speed (fps)
		X*	Y*	Z*			
1	Overhead view of test vehicle	223	823	-4880	-90	8	1000
2	Overhead closeup view of impact plane	340	844	-4880	-90	12.5	1005
3	MDB onboard closeup view of impact point	-1470	0	-847	0	13	1000
4	MDB onboard view of driver dummy	-1140	838	-1586	-17	7.5	1005
5	Right side ground level overall view	9344	165	-1086	-3	25	1005
6	Left side ground level overall view	-2366	-626	-1114	-5	13	1000
7	Test vehicle onboard driver front view	539	-767	-370	-6	13	1005
8	Test vehicle onboard driver side view	2645	644	-1183	-10	8	1000
9	Test vehicle onboard passenger side view	2664	1536	-1210	-9	8	1000
10	Real time film coverage of test	-	-	-	-	-	24

* Reference (from point of impact): all measurements accurate to within ± 6 mm.

X = (Impact Point) + Forward

Y = (Impact Point) + To Right

Z = (Ground Level) + Down

SECTION 5

FUEL SYSTEM INTEGRITY

DATA SHEET 16

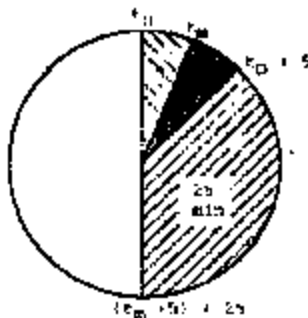
FMVSS 301 FUEL SYSTEM INTEGRITY DATA

NHTSA No.: C45100 TEST DATE: September 30, 2003
 Vehicle Mfr./Make/Model: Toyota Motor Manufacturing Indiana, Inc. 2004 Toyota Sienna MPV

TEST VEHICLE IMPACT TYPE:

- Frontal (48.28 kph)
- Oblique (48.28 kph) with - ° barrier face first
 contacting the - side
 (driver/passenger)
- Rear Moving Barrier (48.28 kph)
- Lateral Moving Barrier (32.19 kph)
- X Side Impact Moving Deformable Barrier (62.0 kph)
 contacting the driver side side
 (driver/passenger)

FUEL SPILLAGE MEASUREMENT:



1. From impact until vehicle motion ceases
2. For five minute period after vehicle motion ceases
3. For next 25 minutes

ACTUAL	MAX ALLOWED
0 g	28 g
0 g	142 g
0 g	28 g/1 min.

SOLVENT SPILLAGE DETAILS:

None

DATA SHEET 17

ROLLOVER DATA

Vehicle: 2004 Toyota Sienna MPV

NHTSA No.: C45100



I. DETERMINATION OF SOLVENT COLLECTION TIME PERIOD:

Rollover Stage	Rotation Time (spec. 1-3 min)				FMVSS 301 Hold Time		Total Time				Next Whole Minute Interval	
0° - 90°	1	minutes	11	seconds	5	minutes	6	minutes	11	seconds	7	minutes
90° - 180°	1	minutes	07	seconds	5	minutes	6	minutes	7	seconds	7	minutes
180° - 270°	1	minutes	01	seconds	5	minutes	6	minutes	1	seconds	7	minutes
270° - 360°	1	minutes	11	seconds	5	minutes	6	minutes	11	seconds	7	minutes

II. FMVSS 301 REQUIREMENTS: (Maximum allowable solvent spillage):

First 5 minutes from onset of rotation	6th min.	7th min.	8th min. (if required)
142 g	28 g	28 g	28 g

III. ACTUAL TEST VEHICLE SOLVENT SPILLAGE:

Rollover Stage	First 5 minutes from onset of rotation (g)	6th min. (g)	7th min. (g)	8th min. (if required) (g)
0° - 90°	0	0	0	N/A
90° - 180°	0	0	0	N/A
180° - 270°	0	0	0	N/A
270° - 360°	0	0	0	N/A

Note: Record spillage for whole minute intervals only as determined above.

IV. SOLVENT SPILLAGE LOCATION(S):

Rollover Stage	Spillage Location
0° - 90°	None
90° - 180°	None
180° - 270°	None
270° - 360°	None

APPENDIX A
PHOTOGRAPHS

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Figure A- 44	ROLLOVER 180 DEGREES	A- 46
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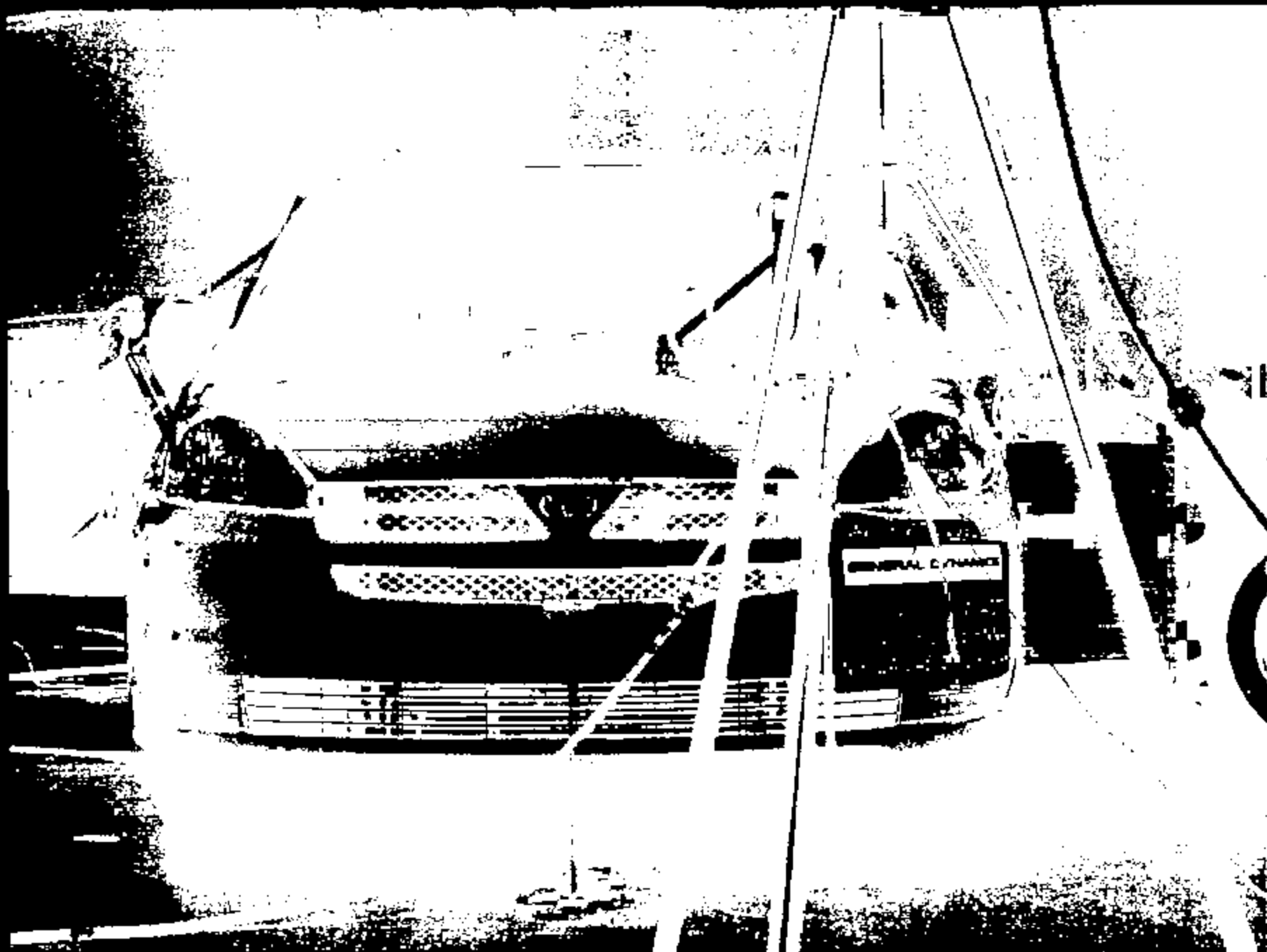


Figure A-1 PRE-TEST FRONTAL VIEW OF TEST VEHICLE

21

2015011412



Figure A-2 POST-TEST FRONTAL VIEW OF TEST VEHICLE

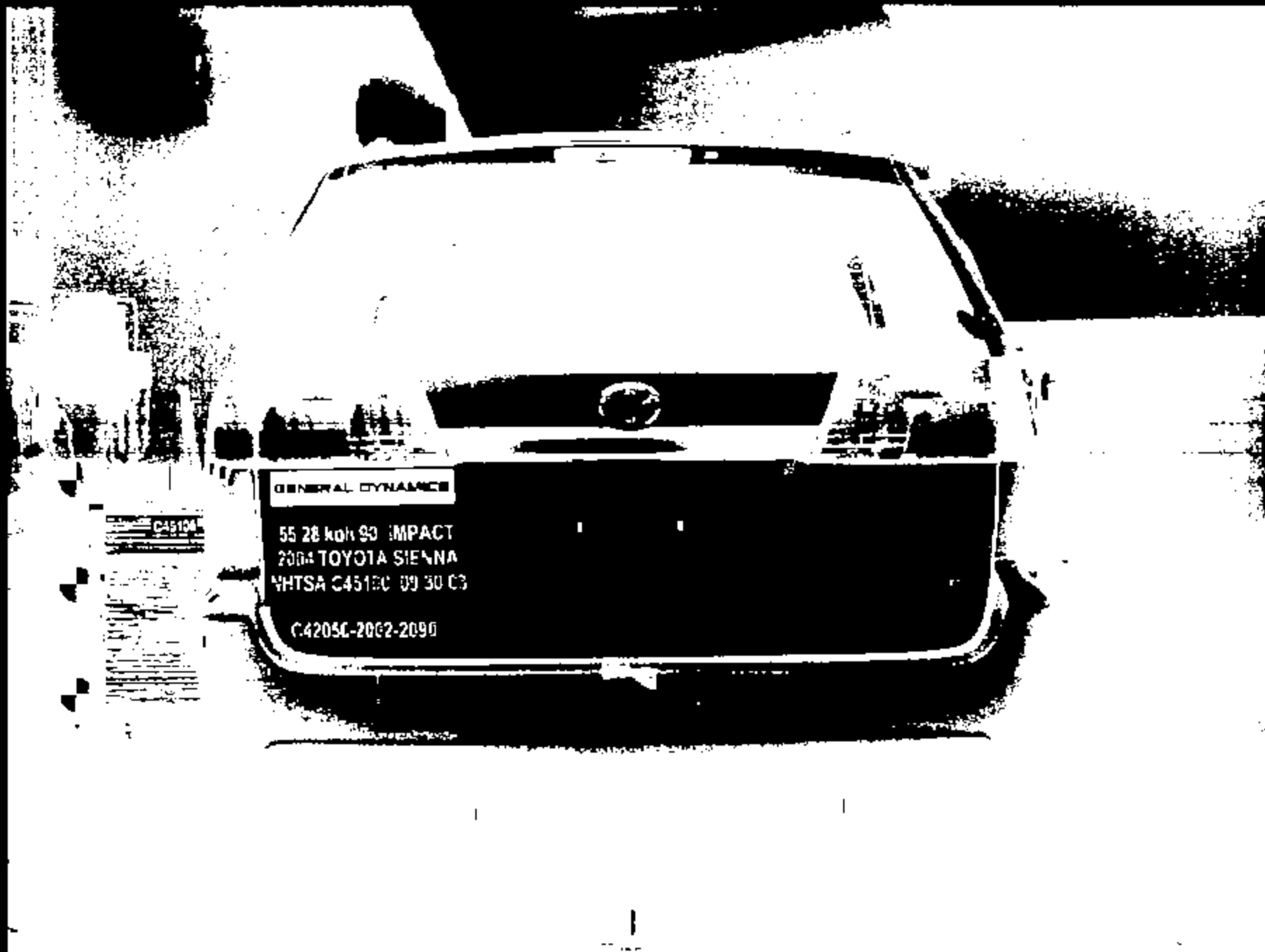


Figure A-4 PRE-TEST REAR VIEW OF TEST VEHICLE

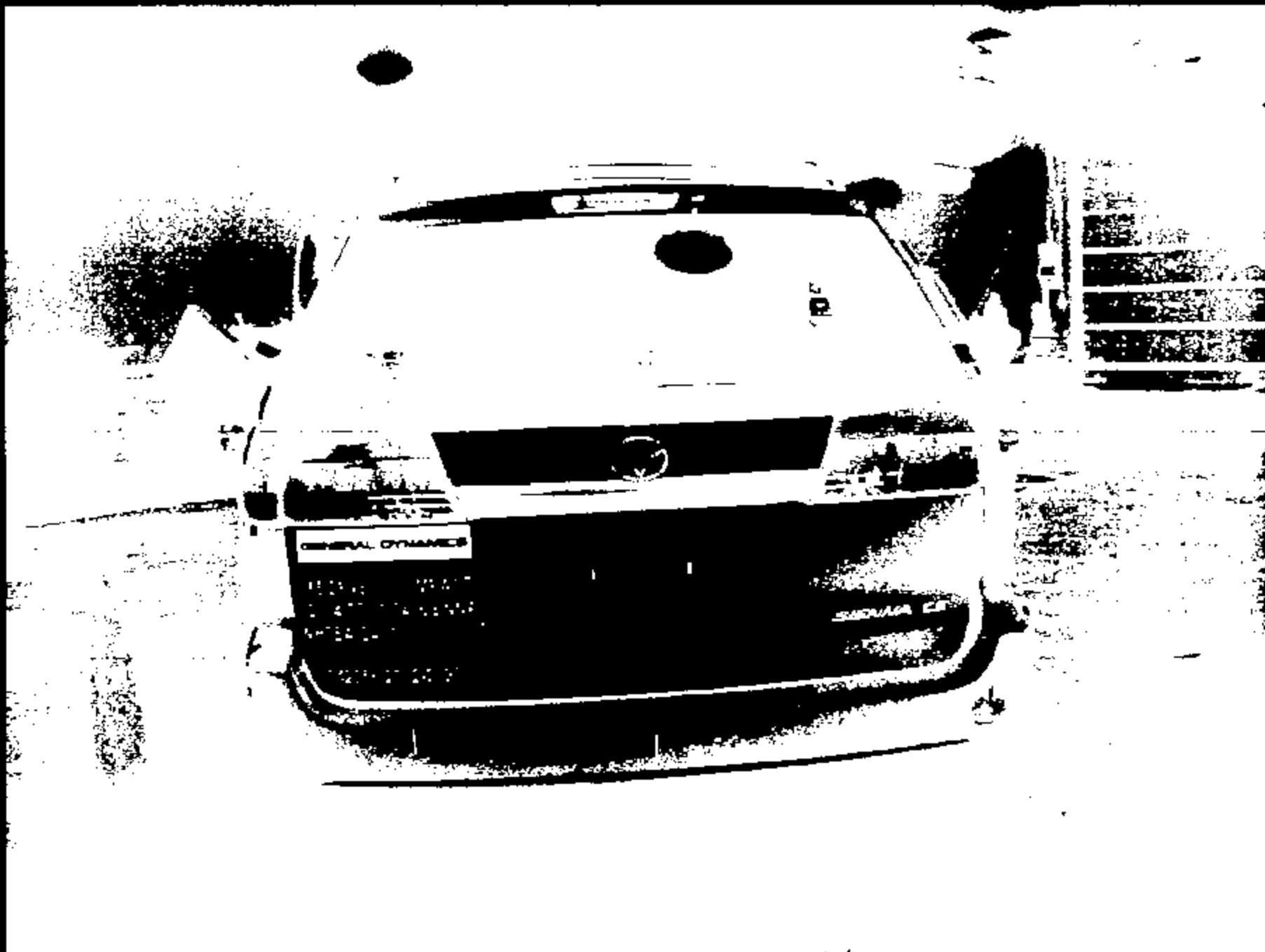


Figure A-4 POST TEST REAR VIEW OF TEST VEHICLE

12

NO. 5421+12



Figure A-5 PRE-TEST IMPACTED SIDE VIEW OF TEST VEHICLE

AK

265421412



Figure A-6 POST-TEST IMPACTED SIDE VIEW OF TEST VEHICLE



Figure A-7 PRE-TEST LEFT FRONT VIEW OF TEST VEHICLE

A-10

NO. 5421412

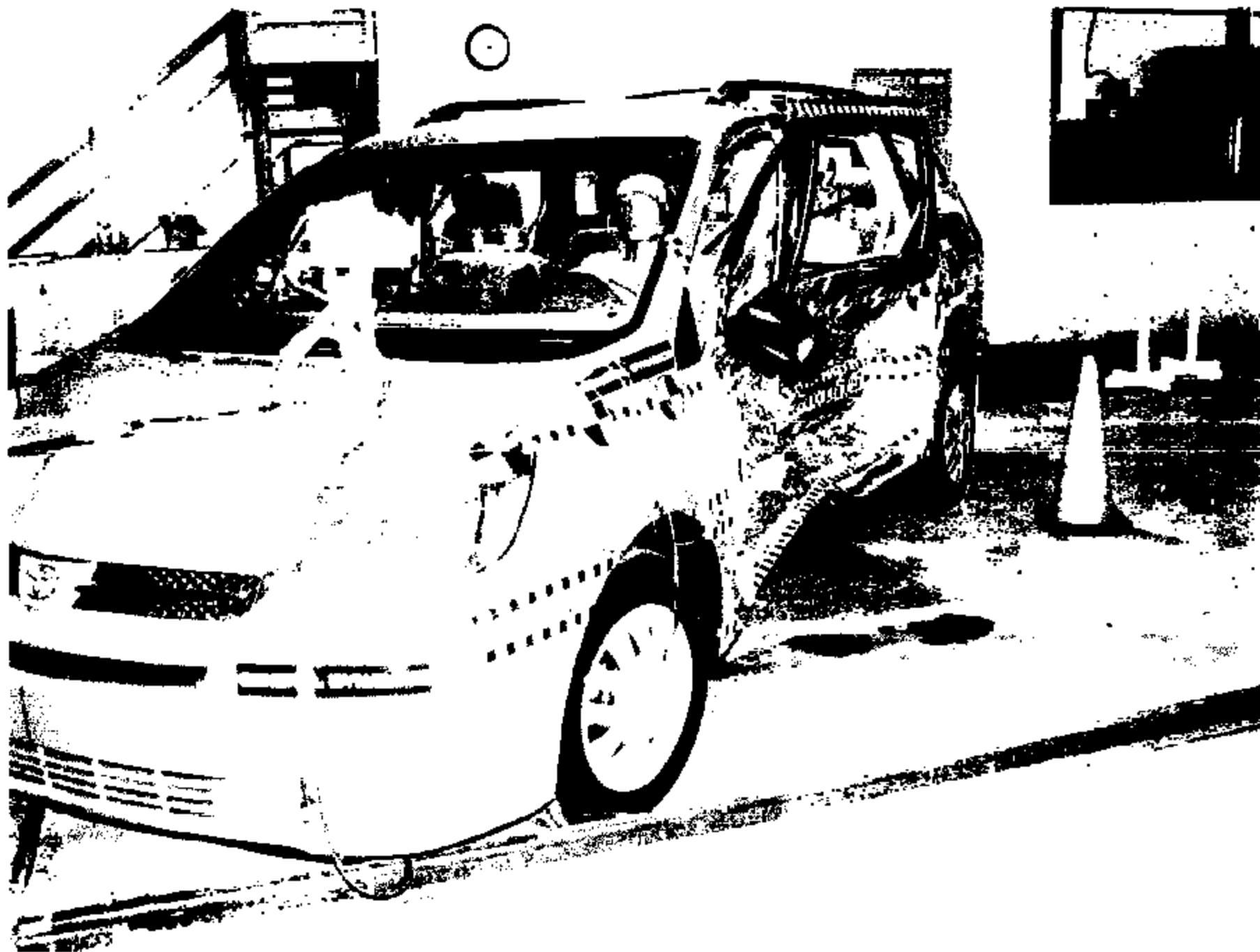


Figure A-8 POST-TEST LEFT FRONT VIEW OF TEST VEHICLE

ALL

NOV 2012

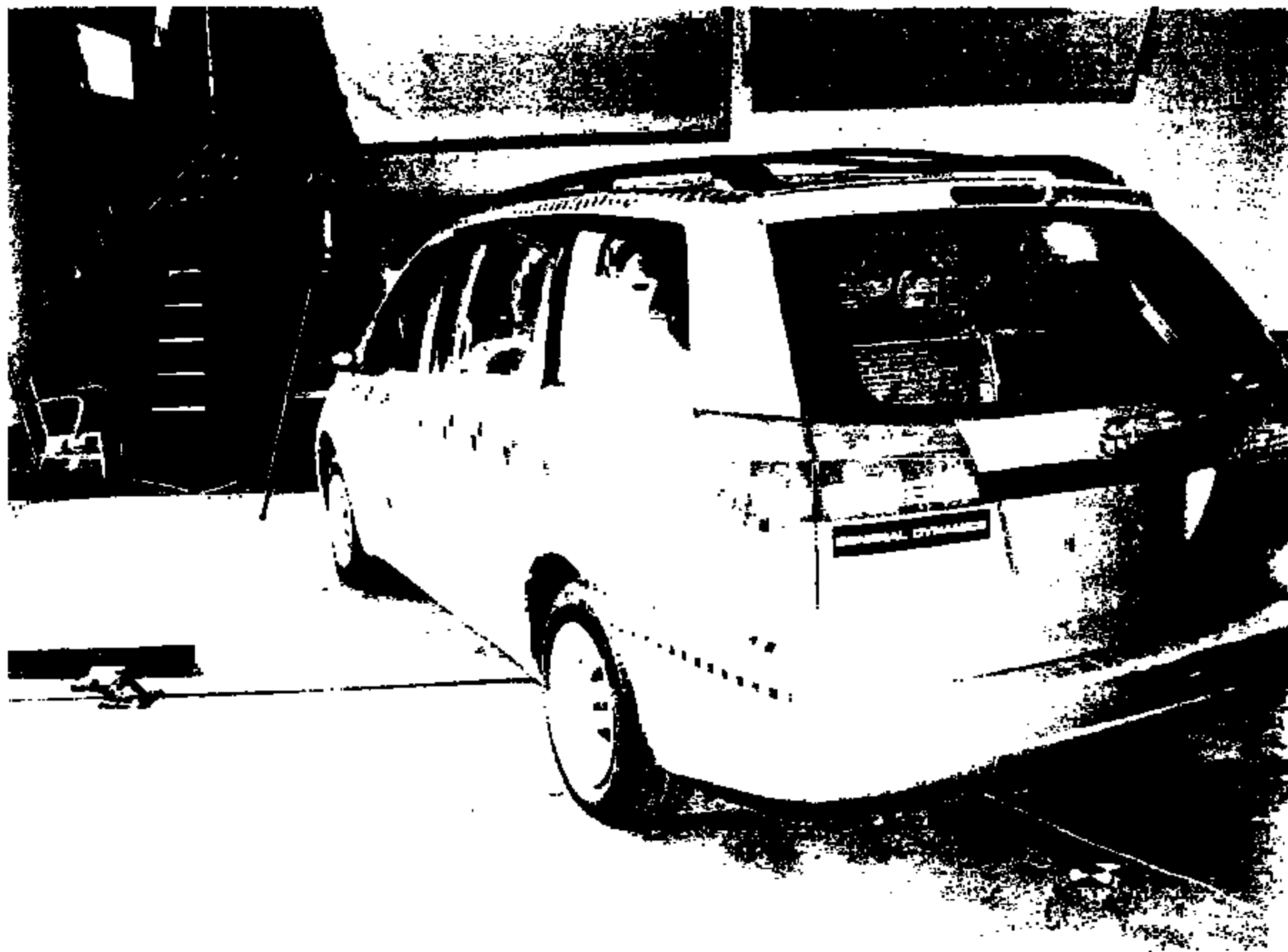


Figure A-9 PRE-TEST LEFT REAR VIEW OF TEST VEHICLE

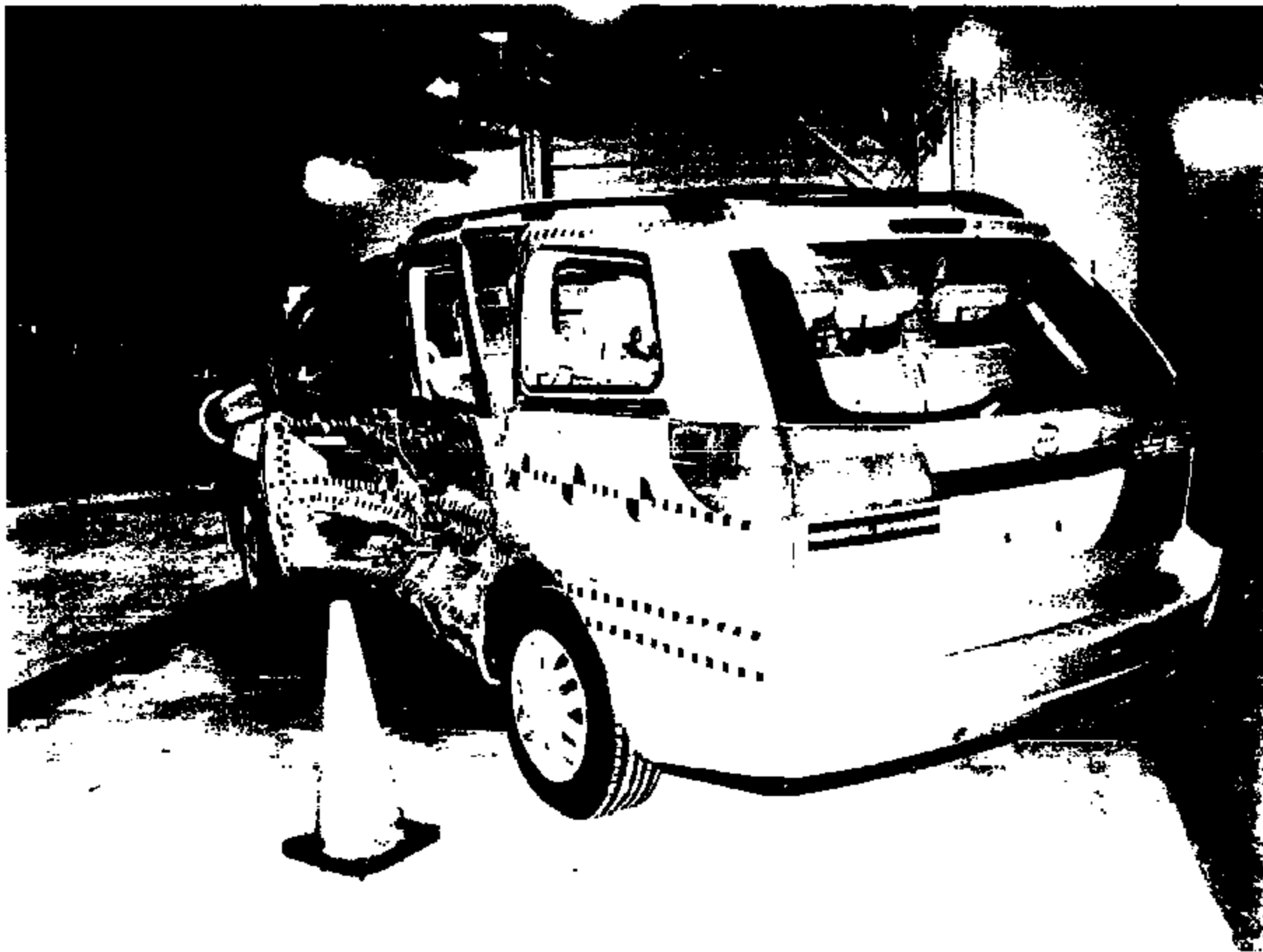


Figure A-10 POST TEST LEFT REAR VIEW OF TEST VEHICLE

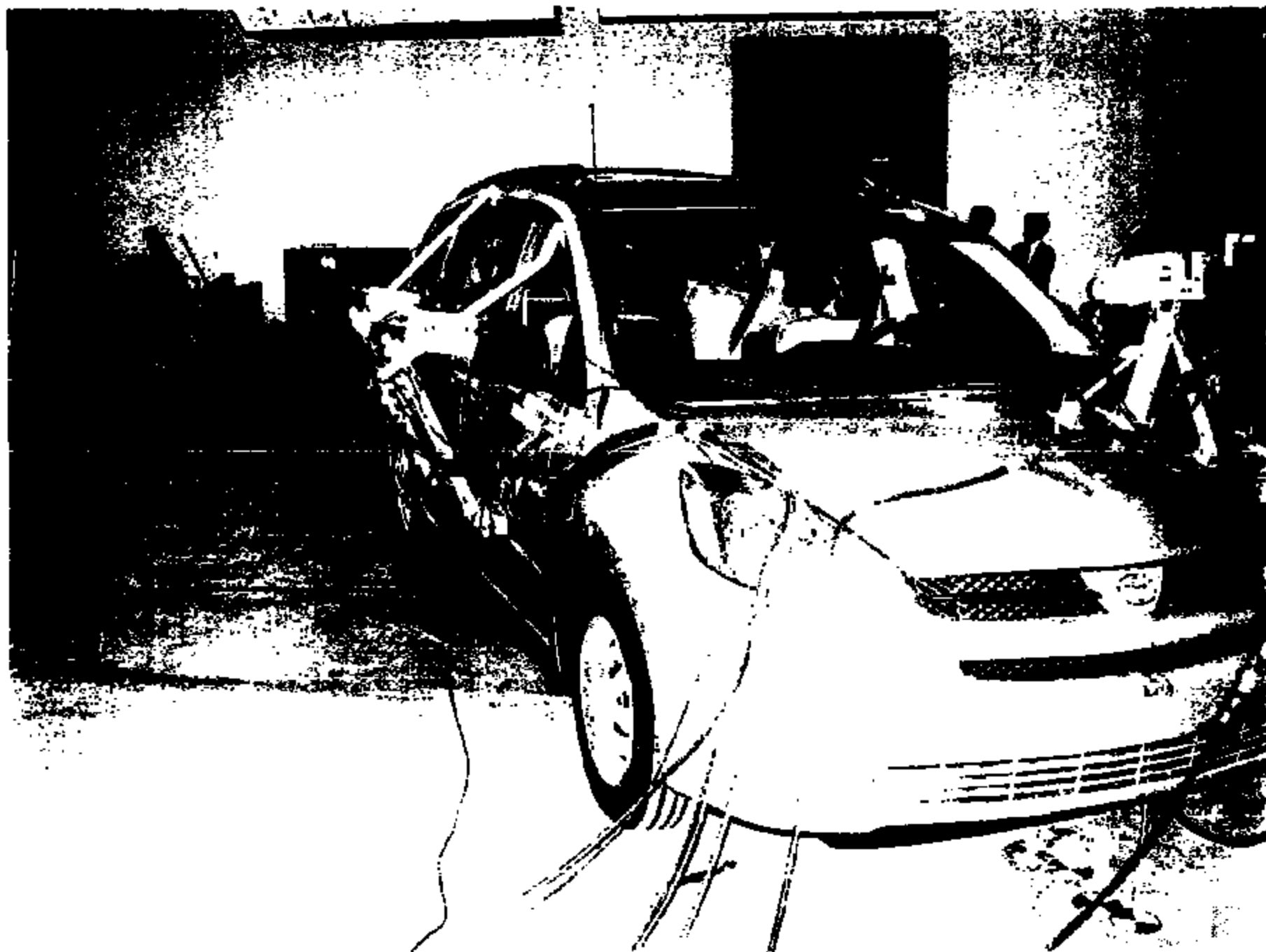


Figure A-11 PRE-TEST RIGHT FRONT VIEW OF TEST VEHICLE

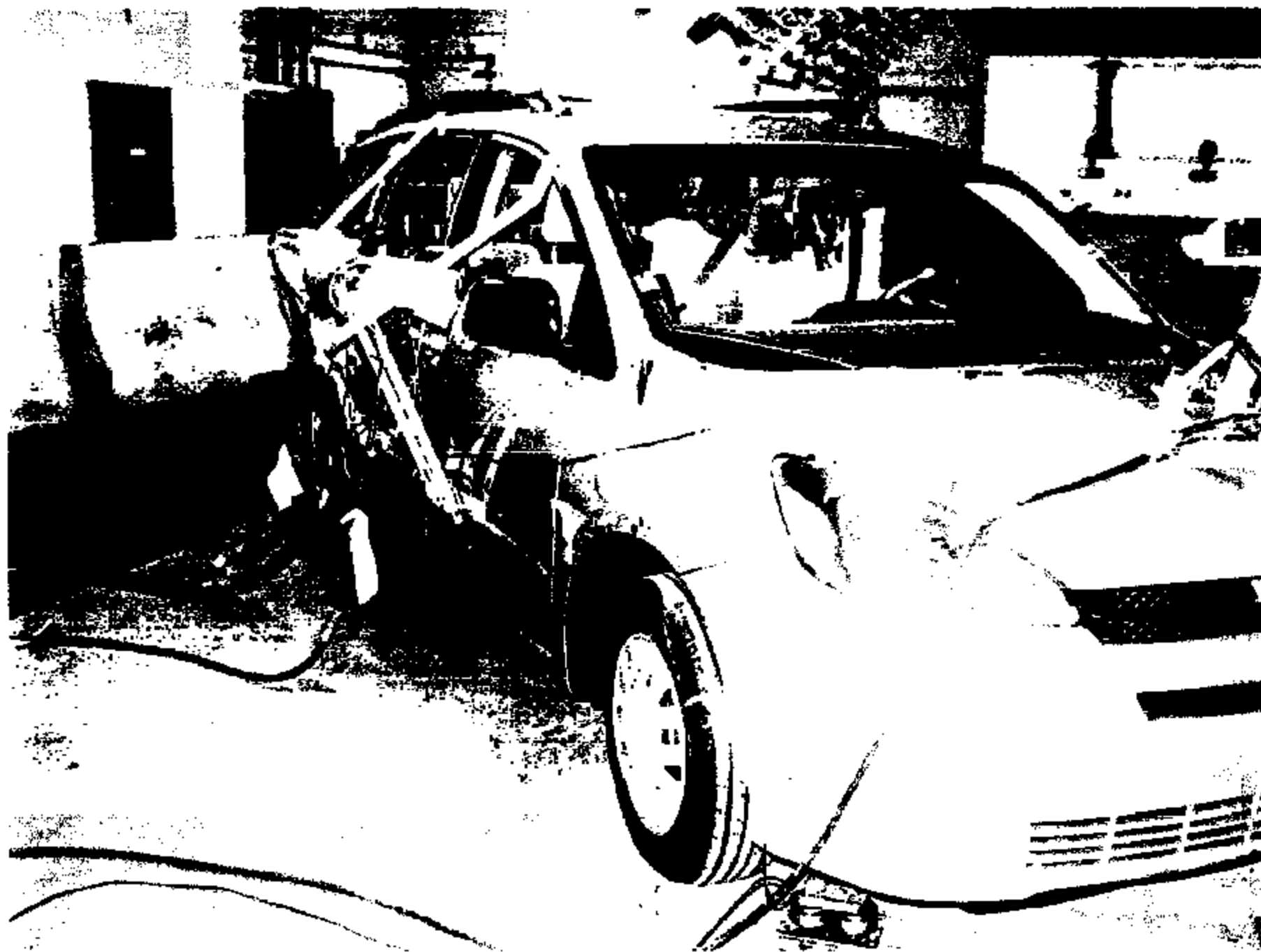


Figure A-12 POST-TEST RIGHT FRONT VIEW OF TEST VEHICLE

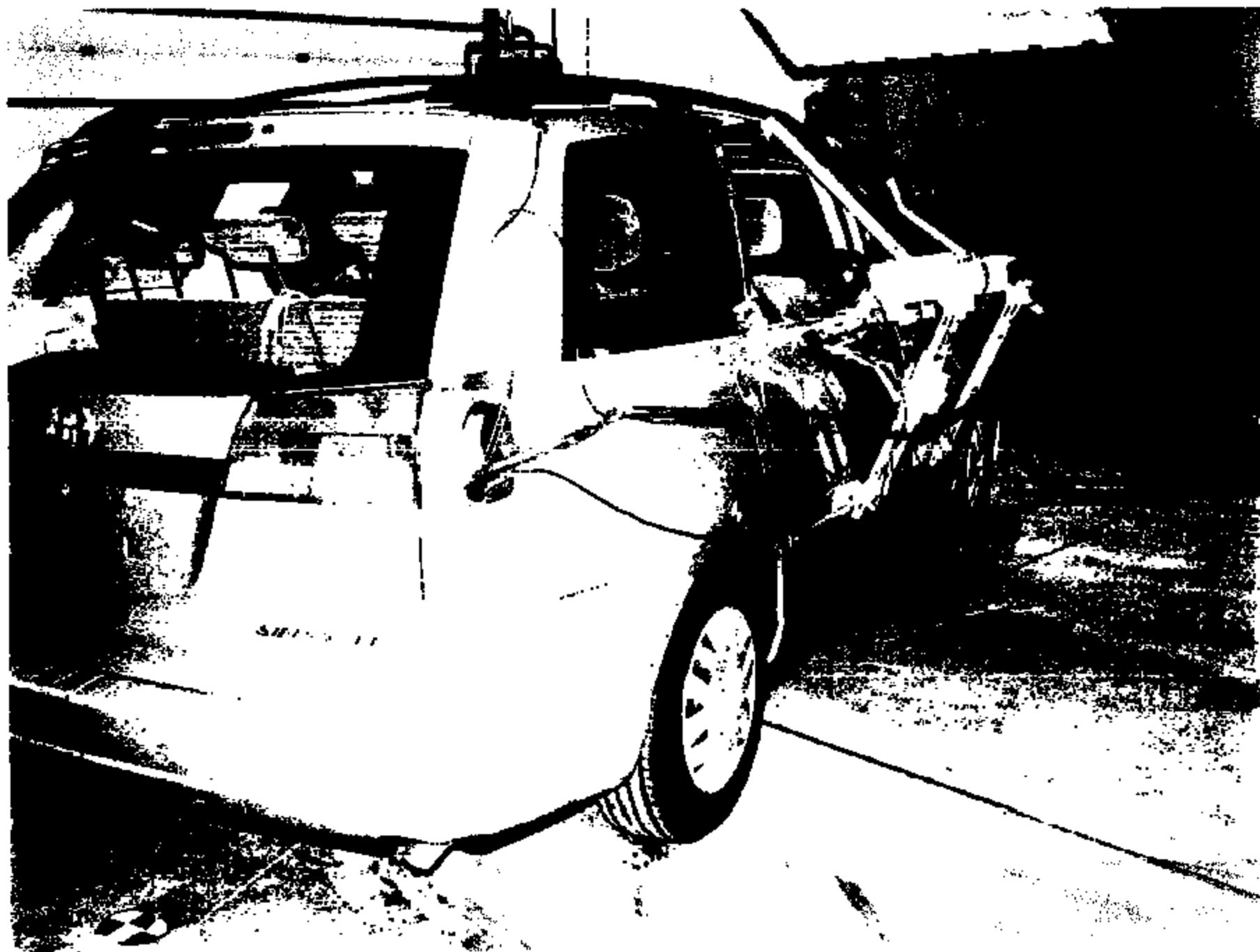


Figure A-13 PRE-TEST RIGHT REAR VIEW OF TEST VEHICLE

A-10

2014/12/12

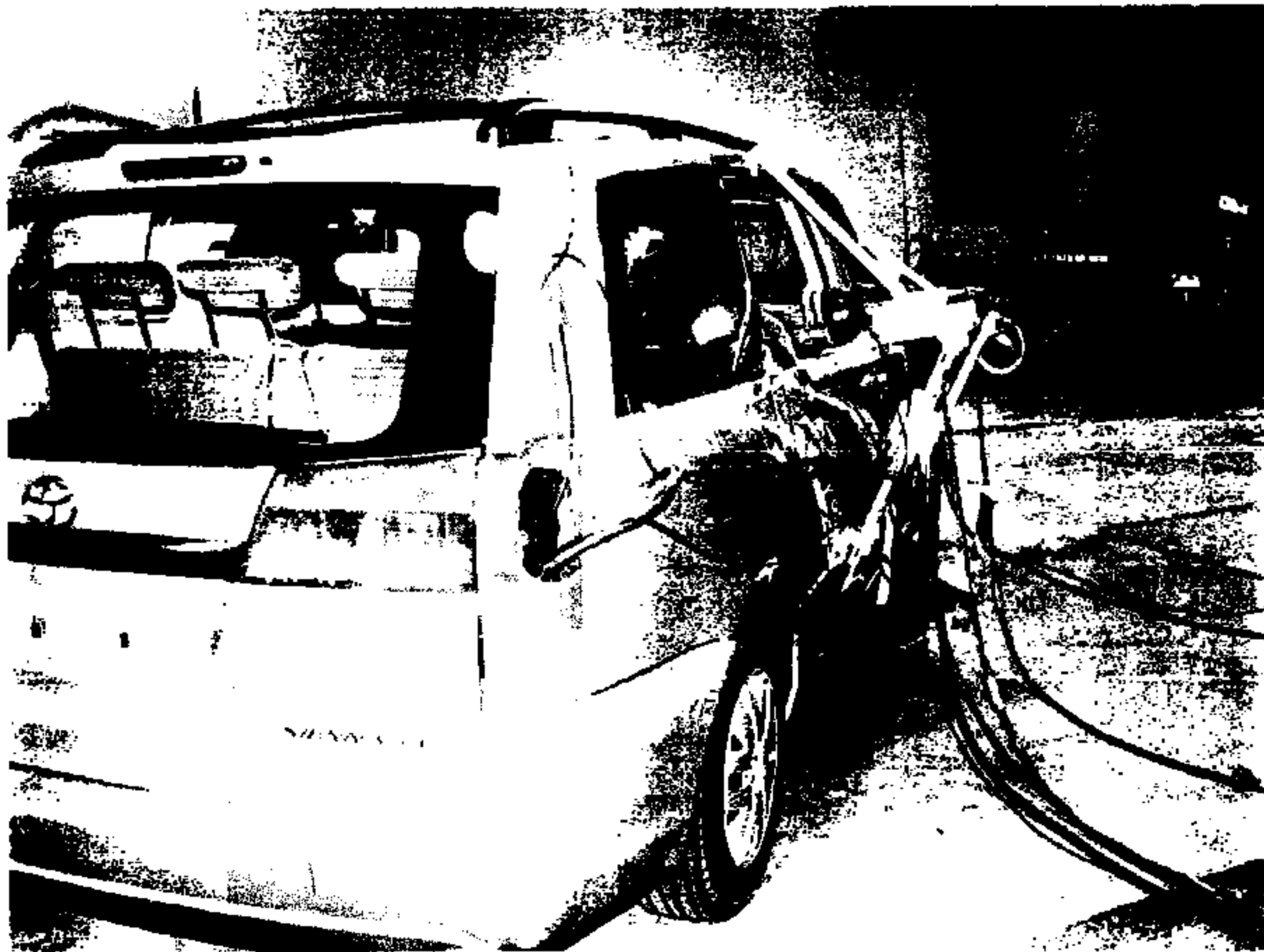


Figure A-14 POST-TEST RIGHT REAR VIEW OF TEST VEHICLE

417

2005/12/14/12

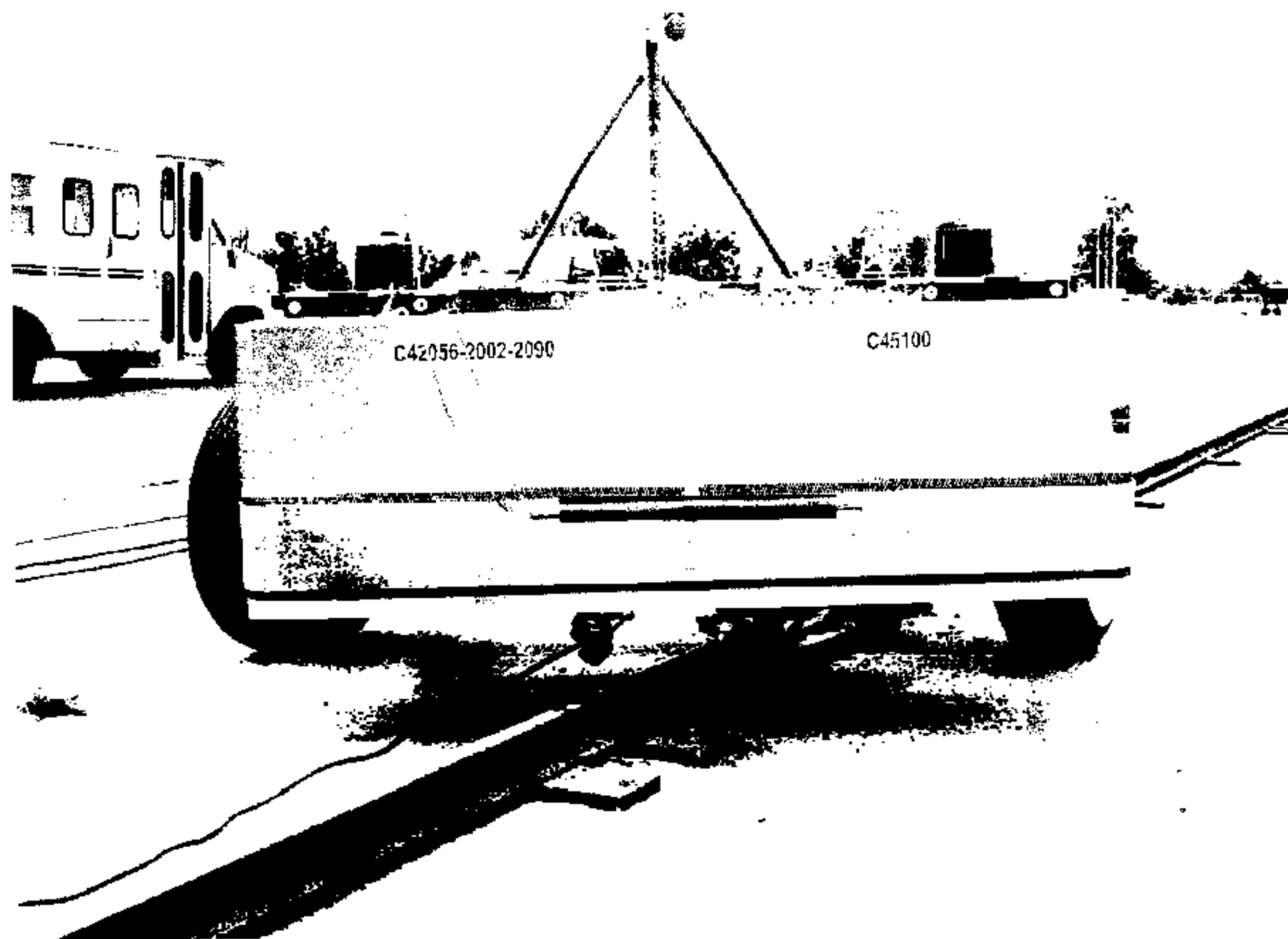


Figure A-15 PRE-TEST FRONTAL VIEW OF IMPACTOR FACI

REV

7141212

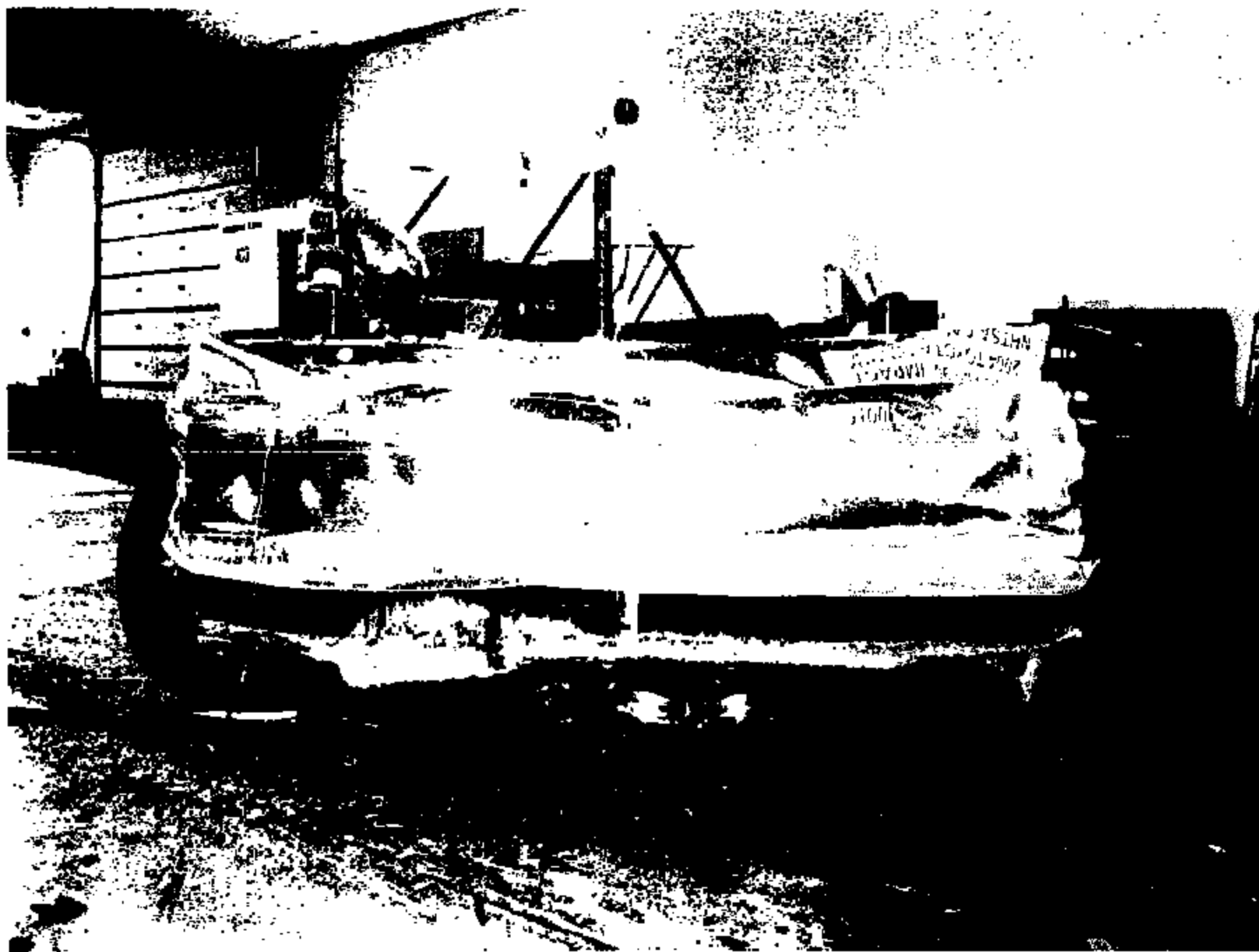


Figure A-16 POST TEST FRONTAL VIEW OF IMPACTOR FACE

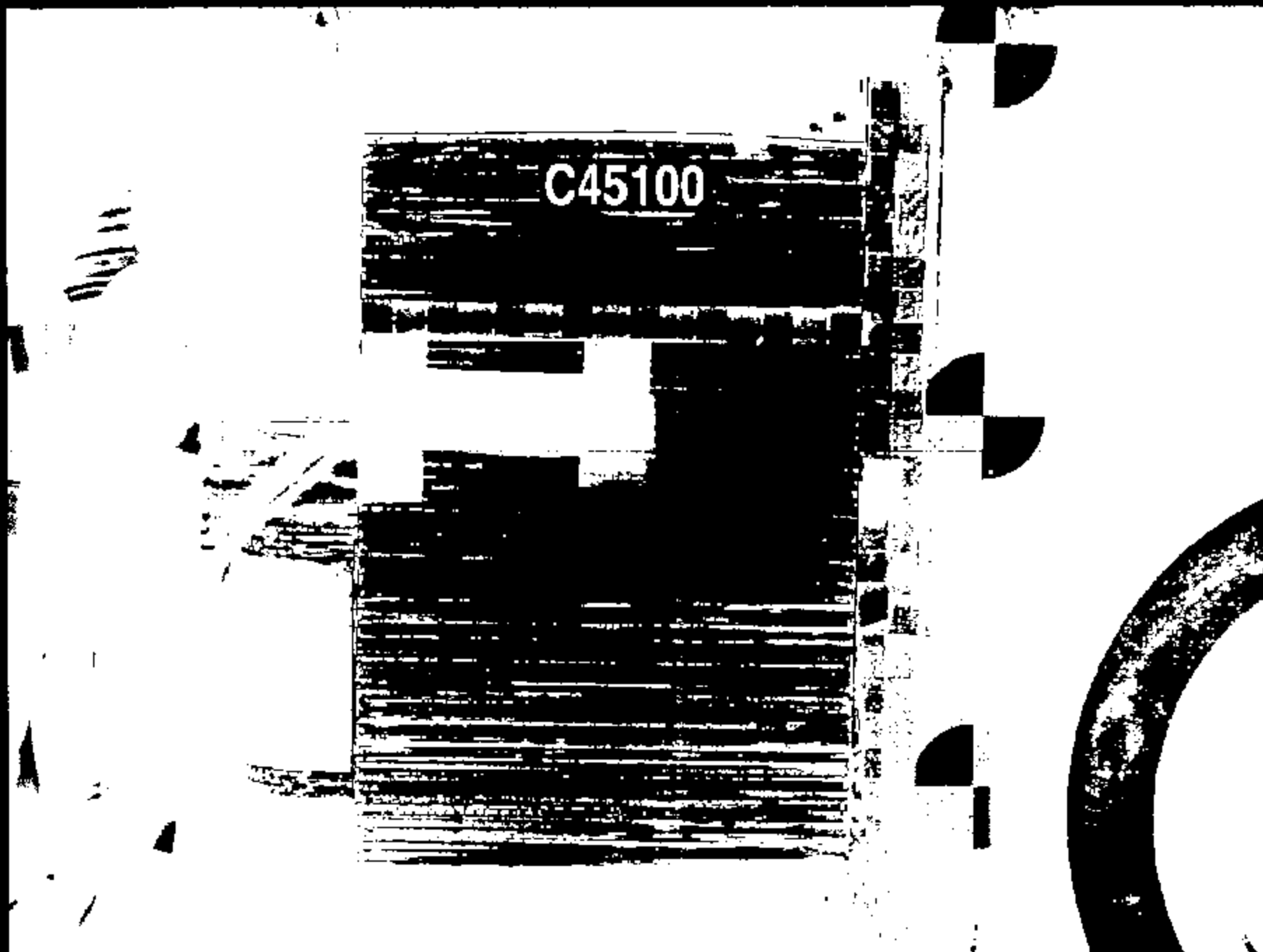


Figure A-17 PRE-TEST LEFT SIDE VIEW OF IMPACTOR FACE

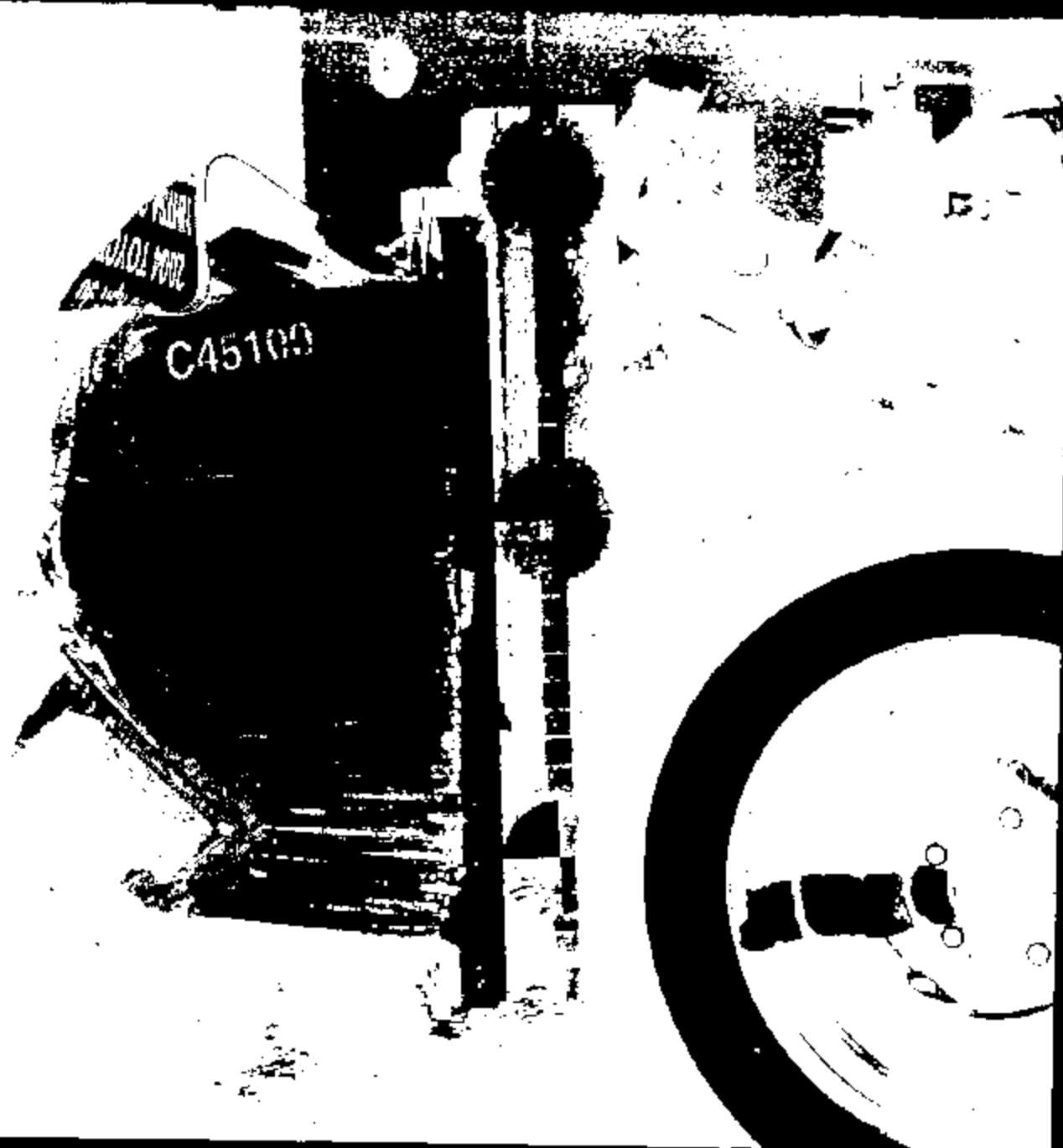


Figure A-18 POST-TEST LEFT SIDE VIEW OF IMPACTOR FACE

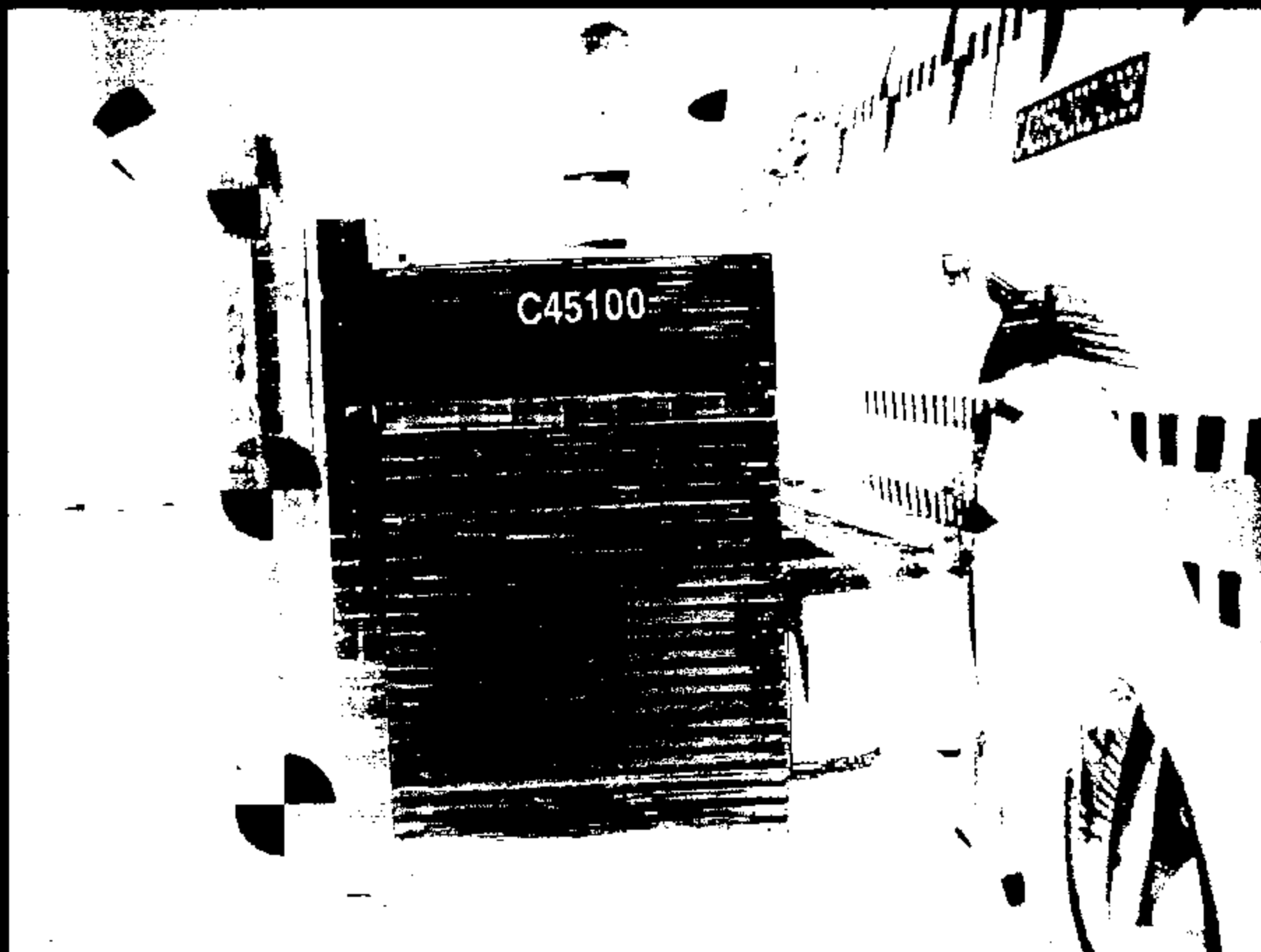


Figure A-19 PRE-TEST RIGHT SIDE VIEW OF IMPACTOR FACI

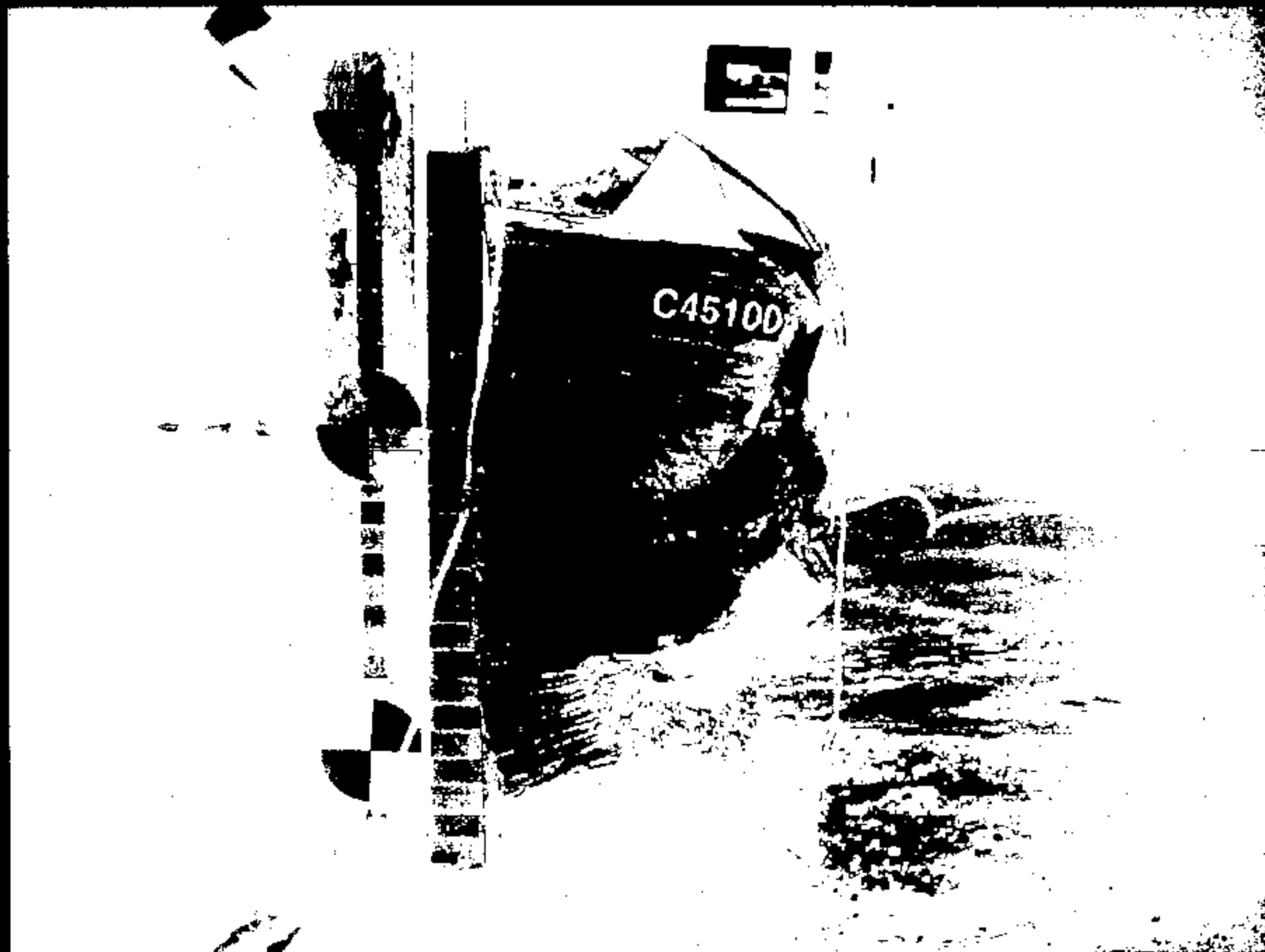


Figure A.20 POST-TEST RIGHT SIDE VIEW OF IMPACTOR VEHICLE

Figure A-21. PRE-TEST VIEW OF AIRCRAFT

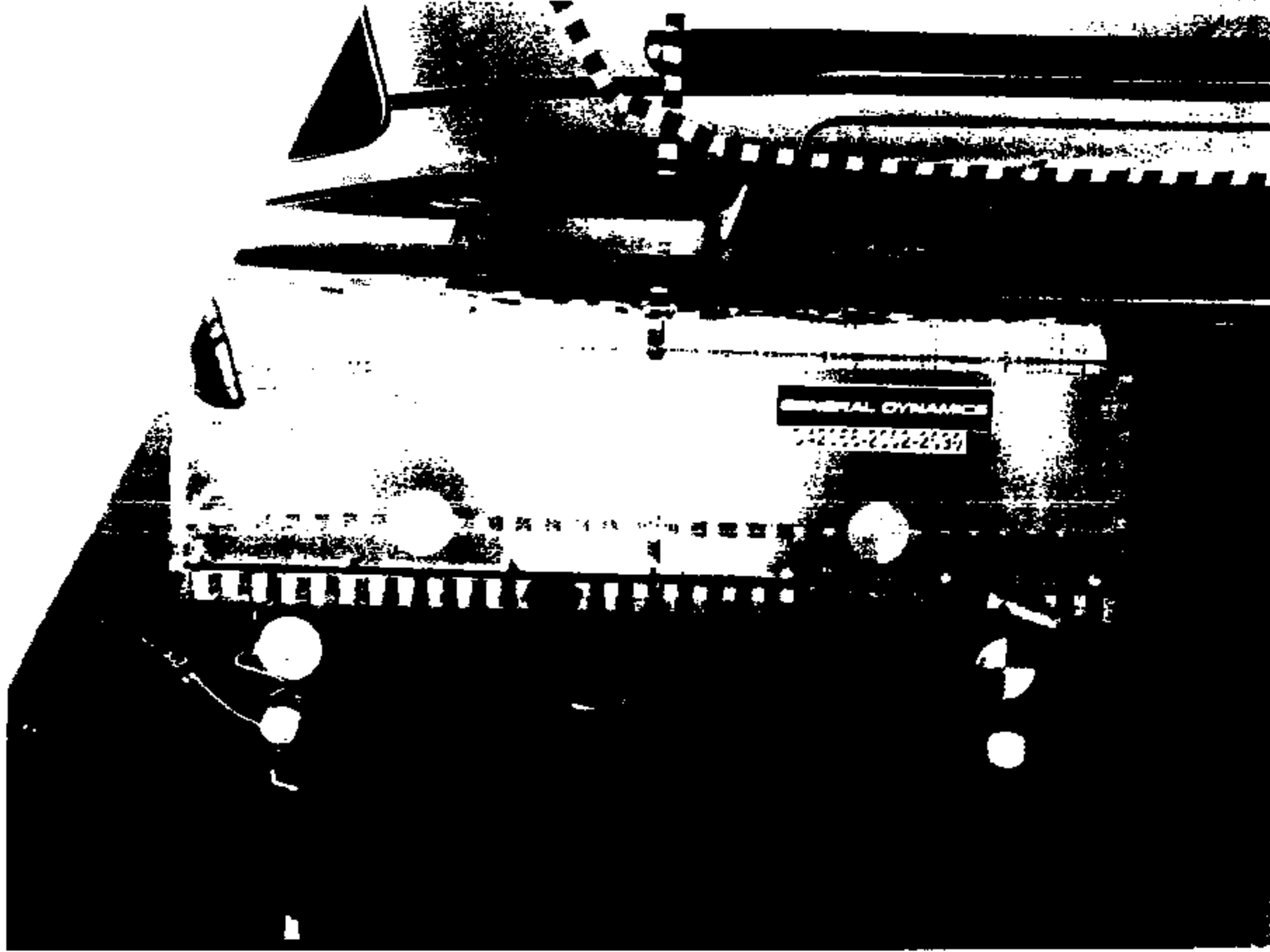
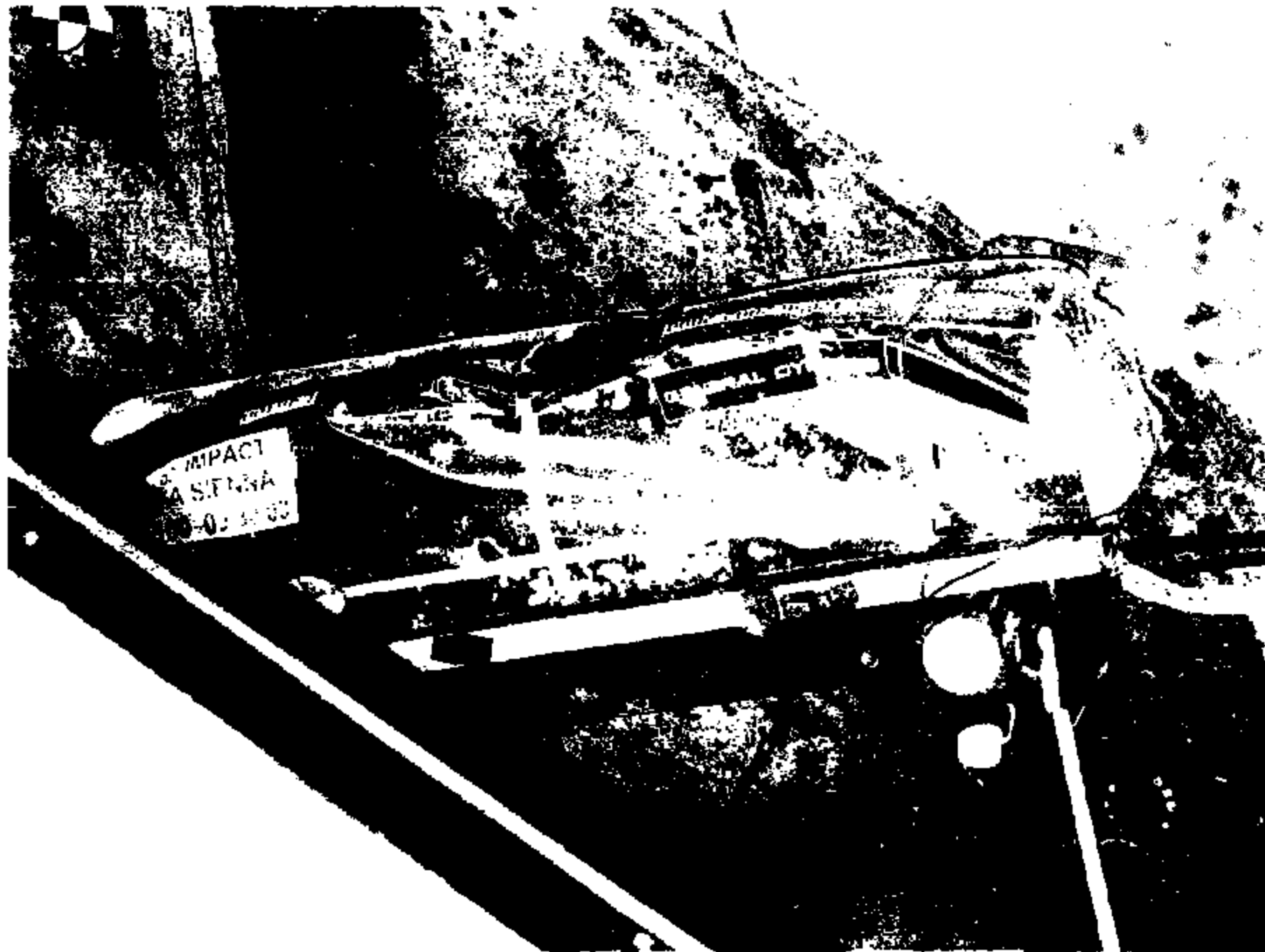


FIGURE 1. IMPACT TEST RESULTS FOR A-1



8075421442

107

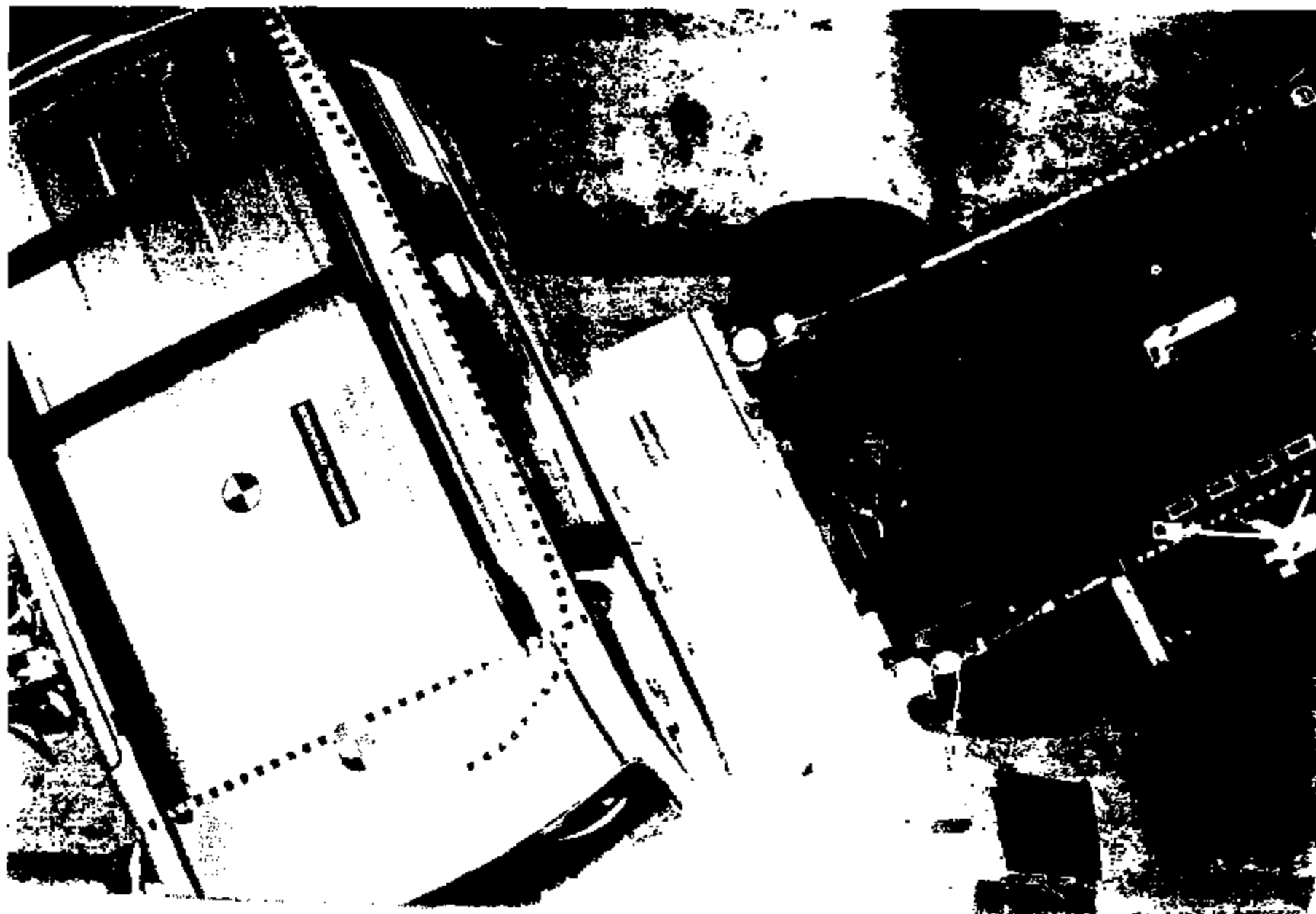


Figure A.23 PRE-TEST OVERHEAD VIEW OF ALIGNED DADR AND VEHICLE



Figure A-24 POST TEST OVERHEAD VIEW OF ADR AND VEHICLE

22

21412412



Figure A-25 PRE-TEST RIGHT OCCUPANT COMPARTMENT VIEW OF FRONT SEAT

A-28

8654214-12

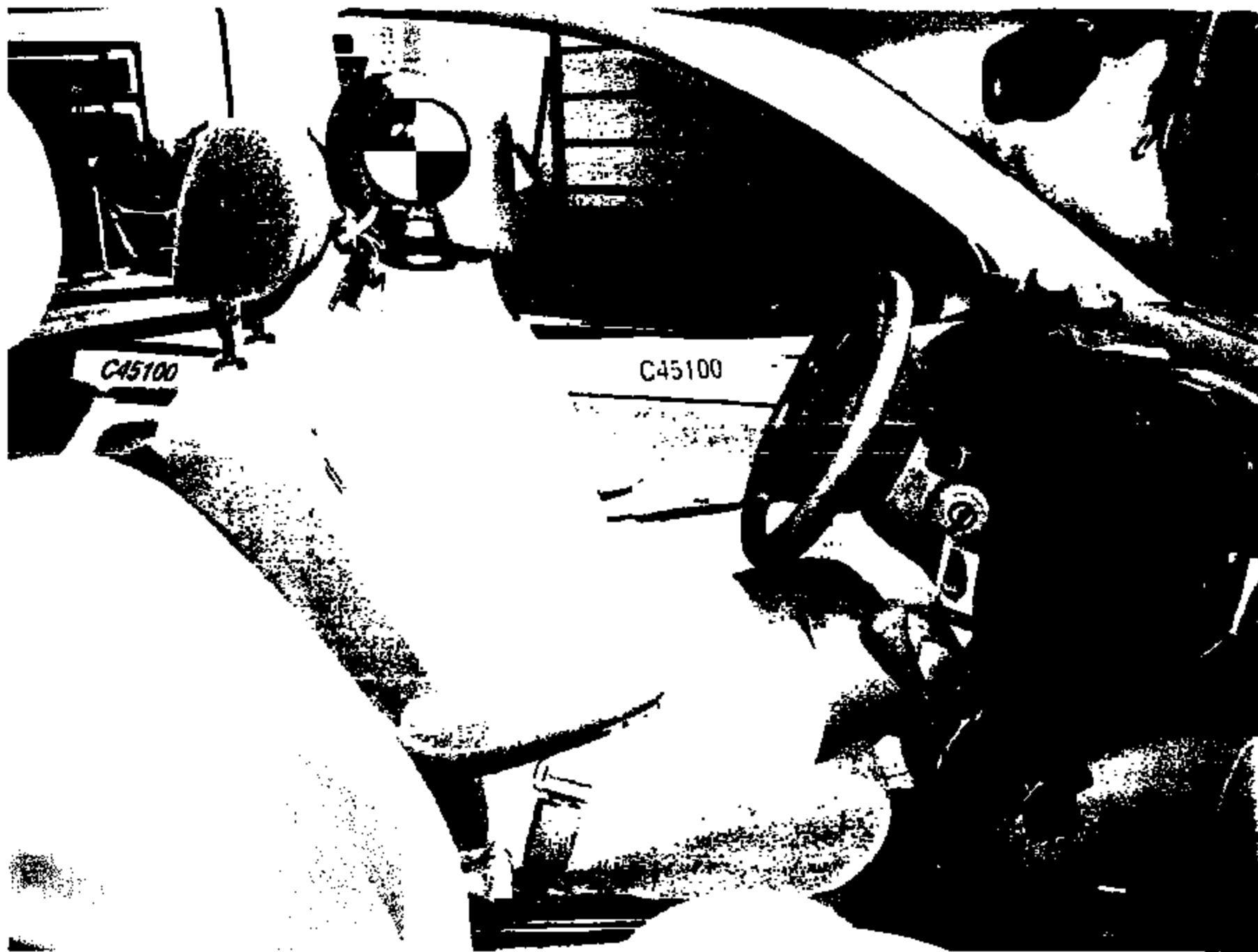


Figure A-26 POST TEST RIGHT OCCUPANT COMPARTMENT VIEW OF FRONT SEAT



FIGURE A-27 PRE-TEST RIGHT OCCUPANT COMPARTMENT VIEW OF REAR SIDE ITA

ASAP

NO 5421412



Figure A-28 POST TEST RIGHT OCCUPANT COMPARTMENT VIEW OF REAR SID 113



Figure A-20 PRE-TEST LEFT OCCUPANT COMPARTMENT VIEW OF FRONT SEAT

1032

8055421442



Figure A-30 POST-TEST LEFT OCCUPANT COMPARTMENT VIEW OF FRONT SID

A-33

8675-F21+12



Figure A-31 PRE-TEST LEFT OCCUPANT COMPARTMENT VIEW OF REAR SEAT

A34

8675J21+12



Figure A-32 POST-TEST LEFT OCCUPANT COMPARTMENT VIEW OF REAR SID II3

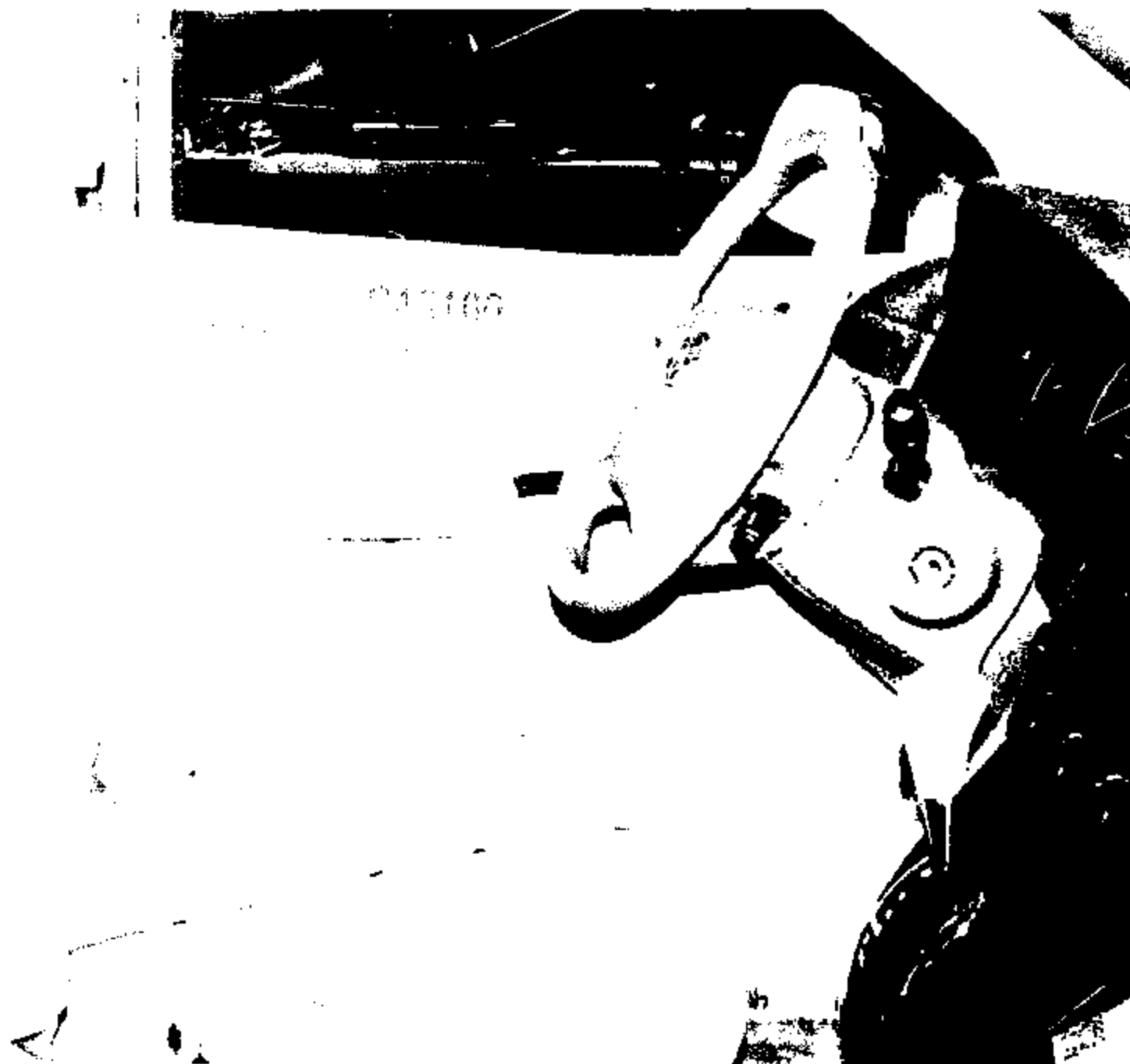


Figure A-33 PRE-TEST INTERIOR OF FRONT DOOR



Figure A-34 POST-TEST INTERIOR OF FRONT DOOR SHOWING SID II3 IMPACT LOCATIONS

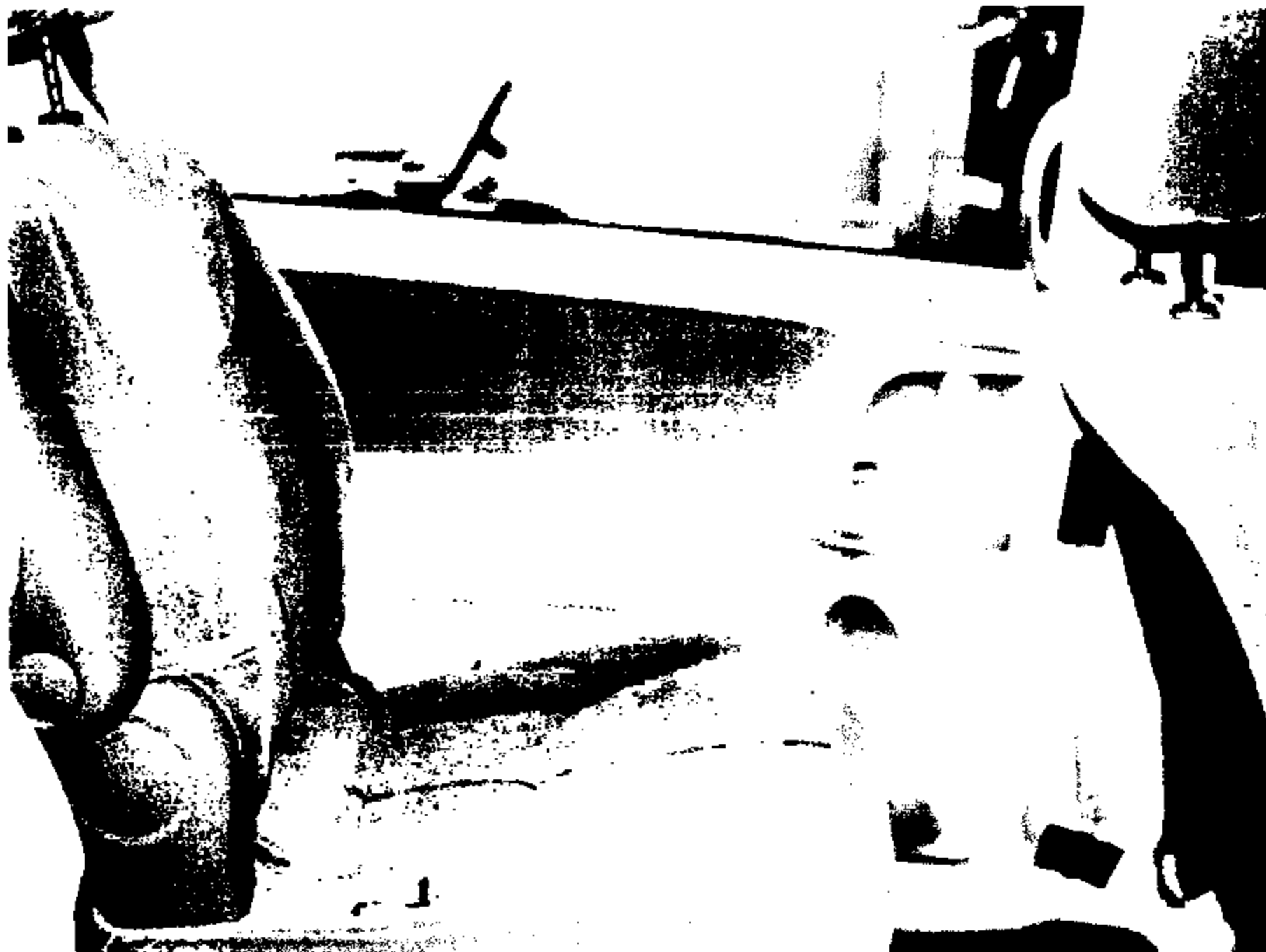


Figure A-35 PRE-TEST INTERIOR OF REAR DOOR

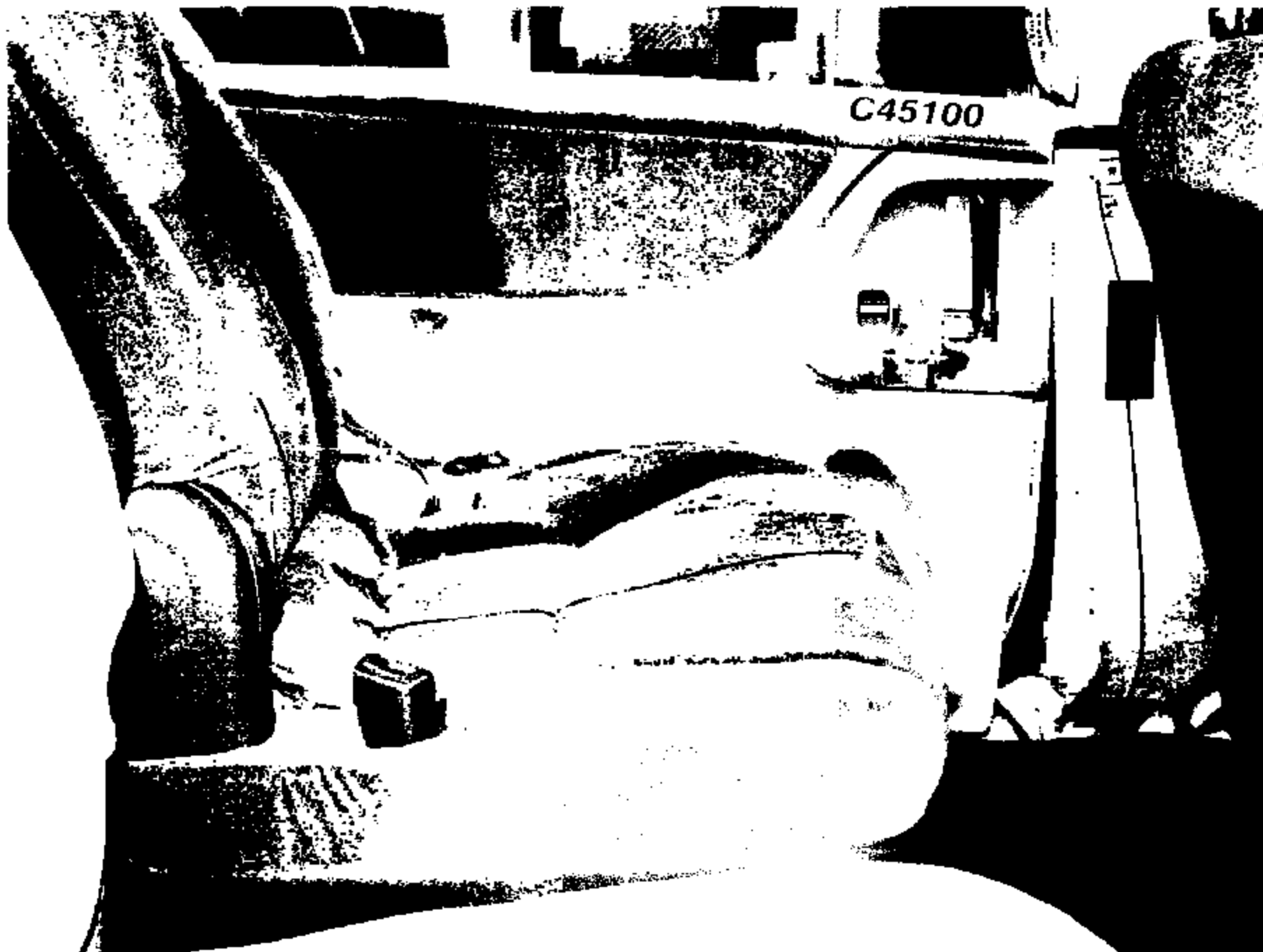


Figure A-36 POST-TEST INTERIOR OF REAR DOOR SHOWING SIDE IMPACT LOCATIONS

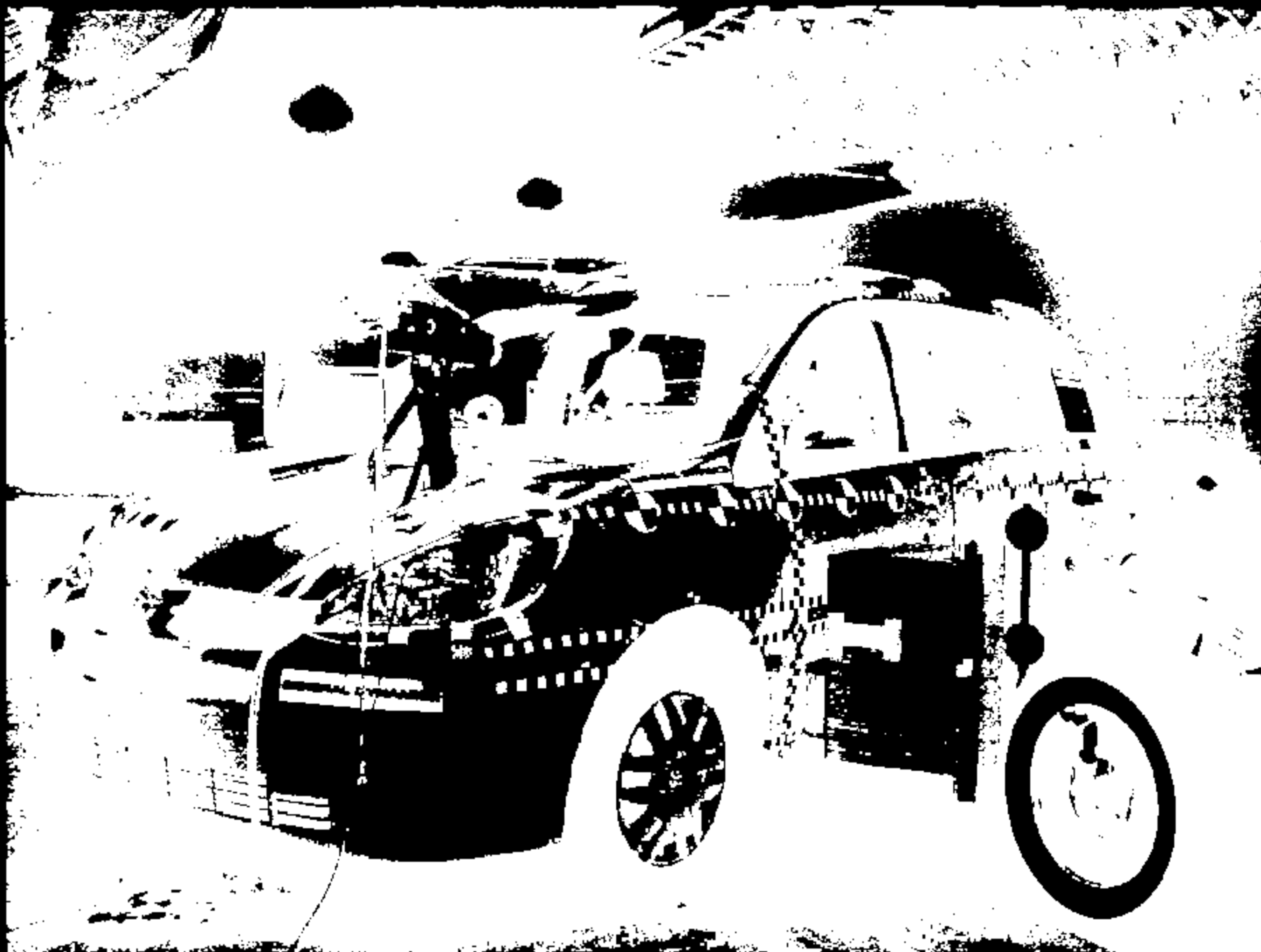


Figure A-17 PRE-TEST LEFT SIDE VIEW OF MDH WITH IMPACTOR FACE IN POSITION



Figure A-38 PRE-TEST RIGHT SIDE VIEW OF MDB WITH IMPACTOR FACE IN POSITION



Figure A-19 POST-TEST CLOSE-UP VIEW OF IMPACT POINT TARGET

INT 575 kg (1160 lbs)
 RT 2 CENTER 2 HA 3
 25 B COLD TAIL
 CITY WEIGHT

	THICK	312
1	240 (55)	240
2	240 (55)	240 (55)
3	240 (55)	240 (55)
4	240 (55)	240 (55)
5	240 (55)	240 (55)
6	240 (55)	240 (55)
7	240 (55)	240 (55)
8	240 (55)	240 (55)
9	240 (55)	240 (55)
10	240 (55)	240 (55)
11	240 (55)	240 (55)
12	240 (55)	240 (55)
13	240 (55)	240 (55)
14	240 (55)	240 (55)
15	240 (55)	240 (55)
16	240 (55)	240 (55)
17	240 (55)	240 (55)
18	240 (55)	240 (55)
19	240 (55)	240 (55)
20	240 (55)	240 (55)
21	240 (55)	240 (55)
22	240 (55)	240 (55)
23	240 (55)	240 (55)
24	240 (55)	240 (55)
25	240 (55)	240 (55)
26	240 (55)	240 (55)
27	240 (55)	240 (55)
28	240 (55)	240 (55)
29	240 (55)	240 (55)
30	240 (55)	240 (55)
31	240 (55)	240 (55)
32	240 (55)	240 (55)
33	240 (55)	240 (55)
34	240 (55)	240 (55)
35	240 (55)	240 (55)
36	240 (55)	240 (55)
37	240 (55)	240 (55)
38	240 (55)	240 (55)
39	240 (55)	240 (55)
40	240 (55)	240 (55)
41	240 (55)	240 (55)
42	240 (55)	240 (55)
43	240 (55)	240 (55)
44	240 (55)	240 (55)
45	240 (55)	240 (55)
46	240 (55)	240 (55)
47	240 (55)	240 (55)
48	240 (55)	240 (55)
49	240 (55)	240 (55)
50	240 (55)	240 (55)
51	240 (55)	240 (55)
52	240 (55)	240 (55)
53	240 (55)	240 (55)
54	240 (55)	240 (55)
55	240 (55)	240 (55)
56	240 (55)	240 (55)
57	240 (55)	240 (55)
58	240 (55)	240 (55)
59	240 (55)	240 (55)
60	240 (55)	240 (55)
61	240 (55)	240 (55)
62	240 (55)	240 (55)
63	240 (55)	240 (55)
64	240 (55)	240 (55)
65	240 (55)	240 (55)
66	240 (55)	240 (55)
67	240 (55)	240 (55)
68	240 (55)	240 (55)
69	240 (55)	240 (55)
70	240 (55)	240 (55)
71	240 (55)	240 (55)
72	240 (55)	240 (55)
73	240 (55)	240 (55)
74	240 (55)	240 (55)
75	240 (55)	240 (55)
76	240 (55)	240 (55)
77	240 (55)	240 (55)
78	240 (55)	240 (55)
79	240 (55)	240 (55)
80	240 (55)	240 (55)
81	240 (55)	240 (55)
82	240 (55)	240 (55)
83	240 (55)	240 (55)
84	240 (55)	240 (55)
85	240 (55)	240 (55)
86	240 (55)	240 (55)
87	240 (55)	240 (55)
88	240 (55)	240 (55)
89	240 (55)	240 (55)
90	240 (55)	240 (55)
91	240 (55)	240 (55)
92	240 (55)	240 (55)
93	240 (55)	240 (55)
94	240 (55)	240 (55)
95	240 (55)	240 (55)
96	240 (55)	240 (55)
97	240 (55)	240 (55)
98	240 (55)	240 (55)
99	240 (55)	240 (55)
100	240 (55)	240 (55)

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MED EV CYOTA MOTOR MANUFACTURING CO INC ANA AL
 DATE 05-03
 01575518 RES
 02420045220450


86-5-1214-12

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Figure A-41 CLOSE-UP VIEW OF VEHICLE'S TIRE PLACARD LABEL

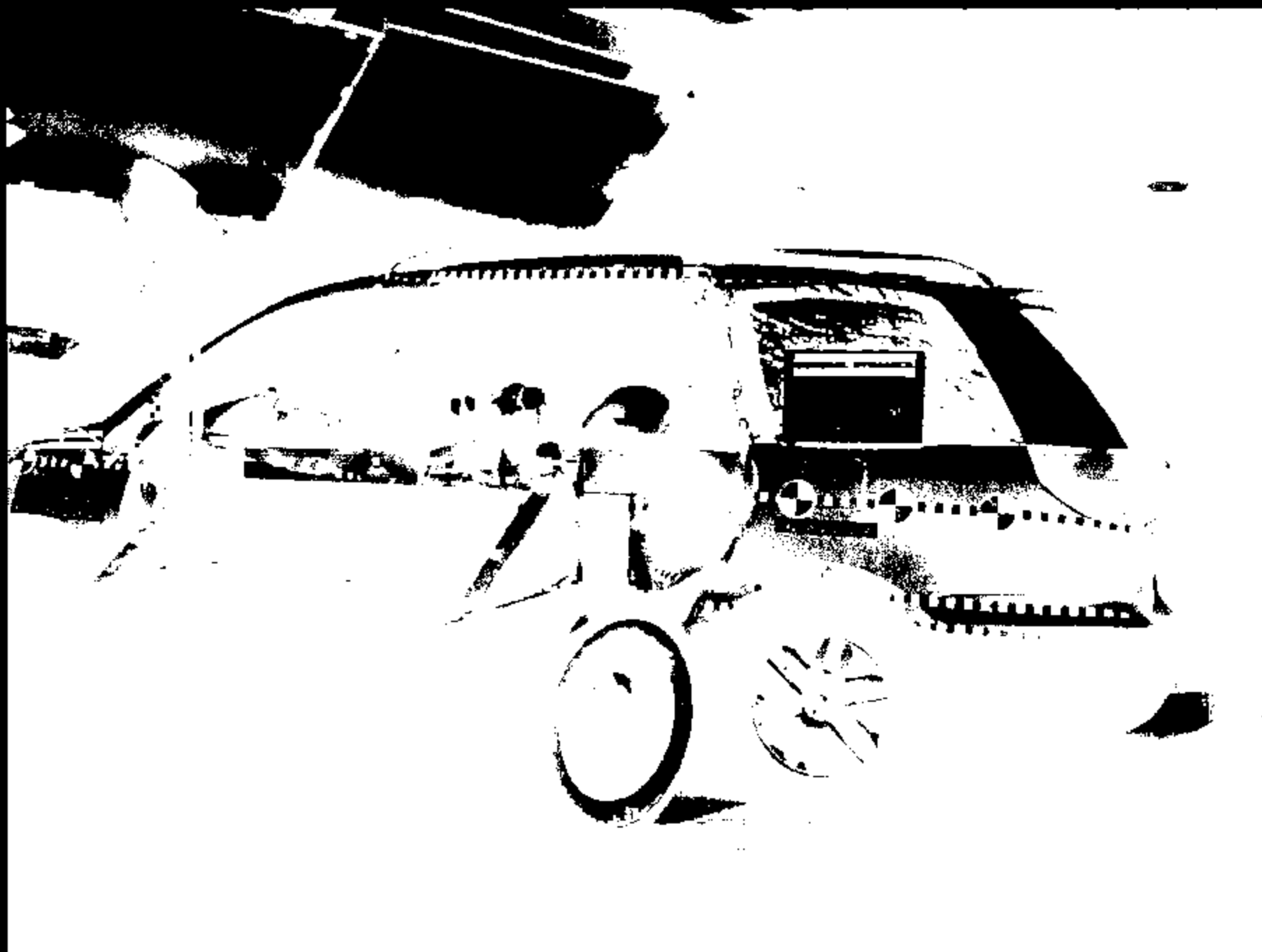


Figure A-42 IMPACT PHOTO

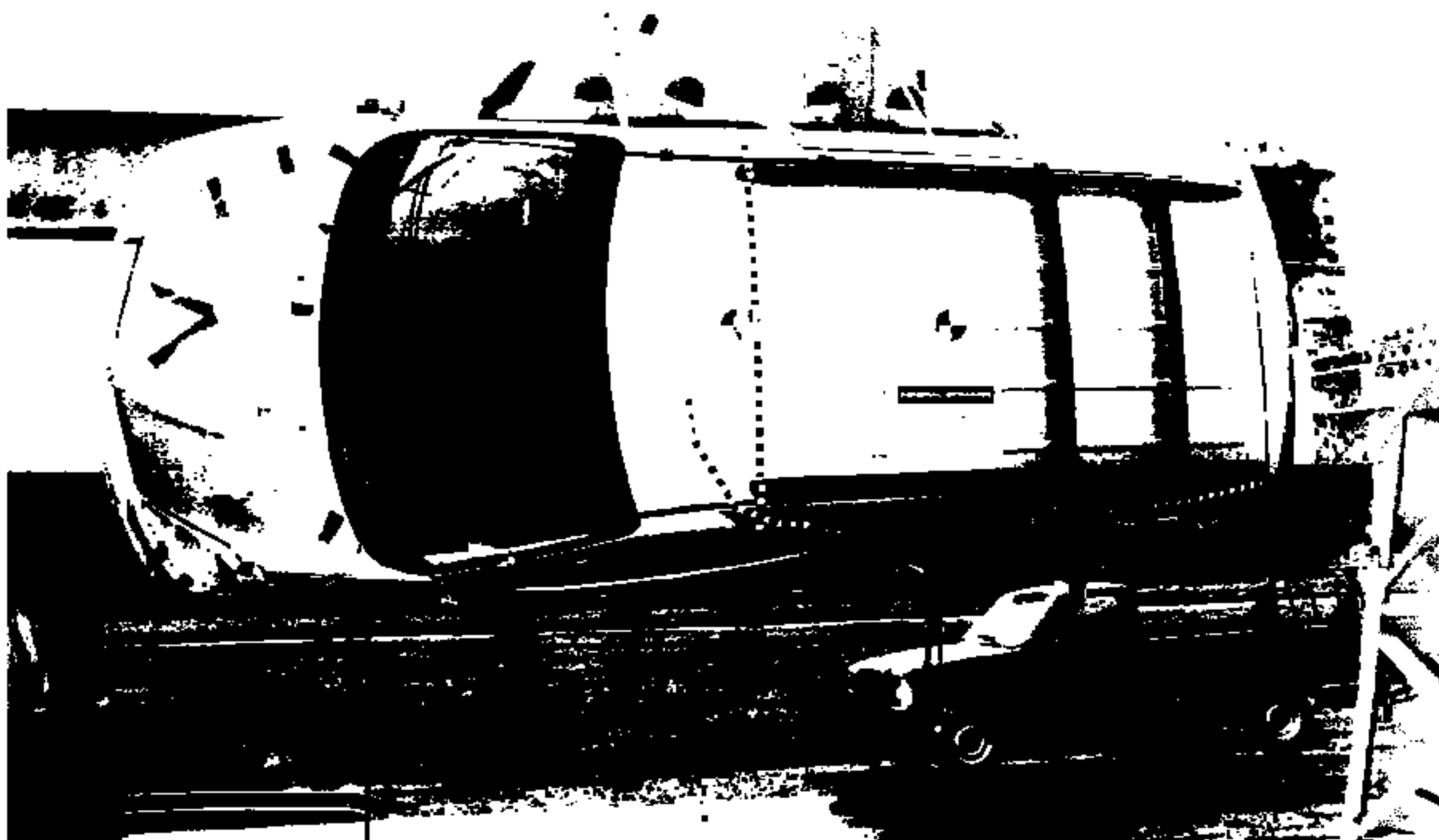


Figure A-43 ROLL OVER 90 DEGREES

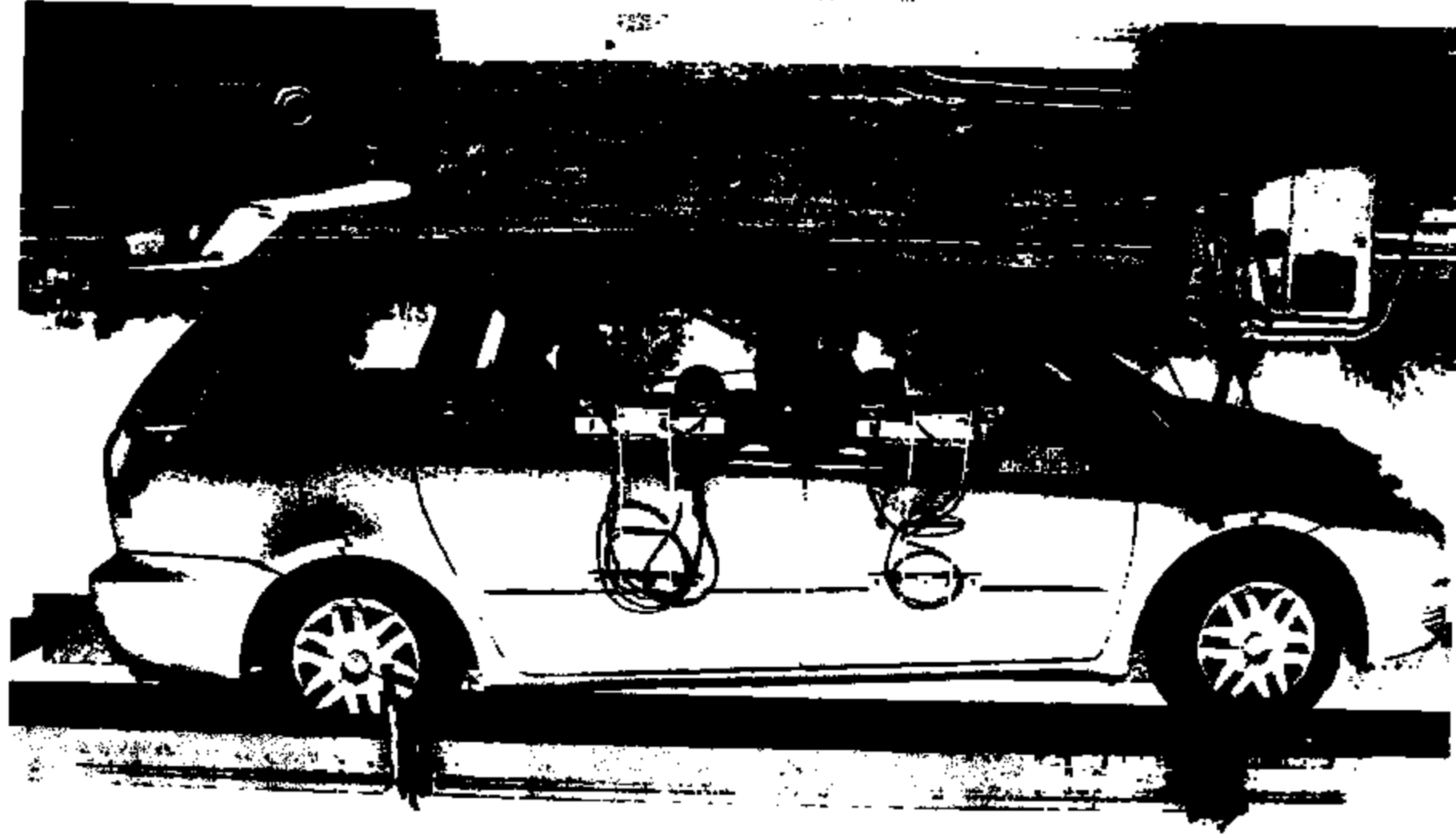
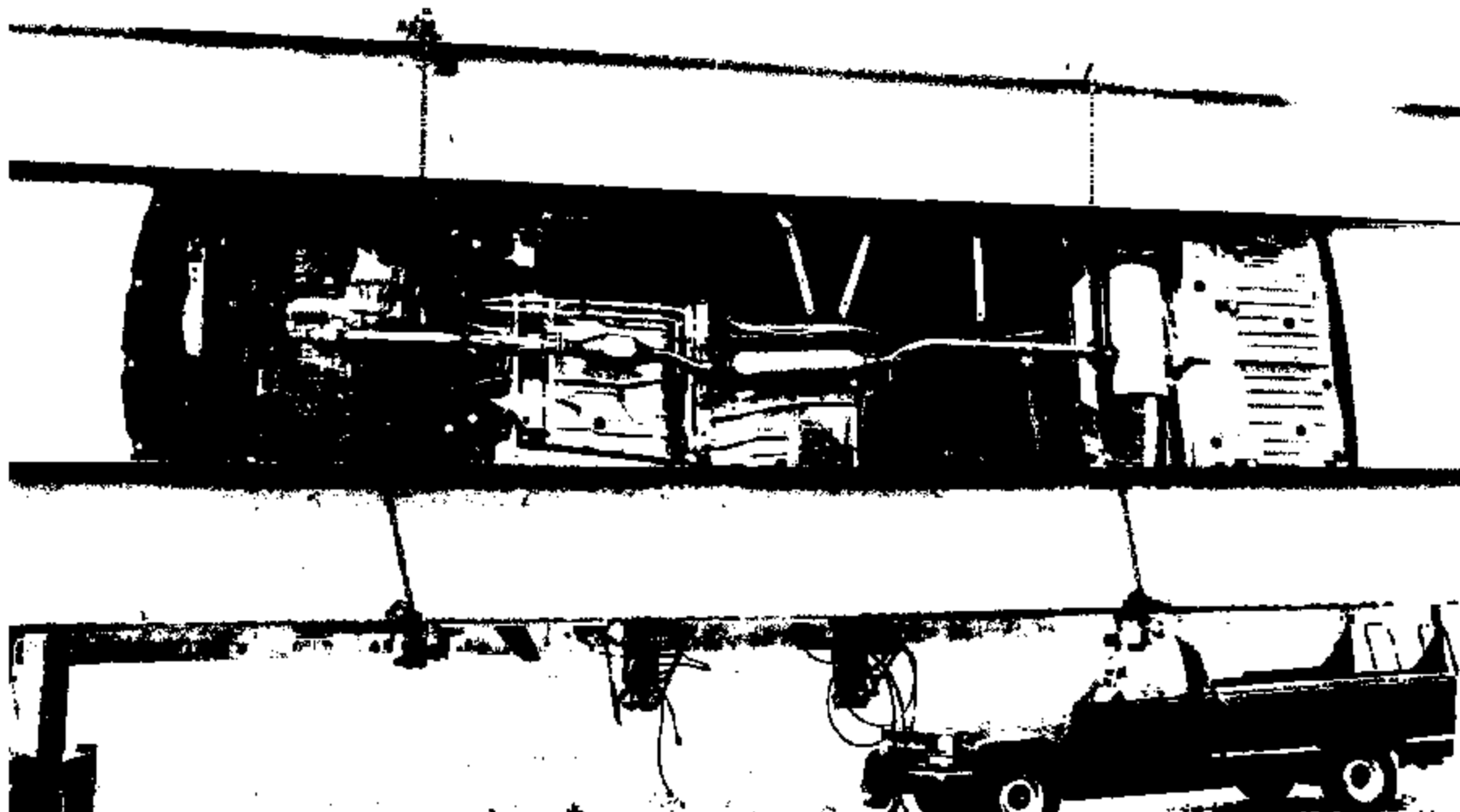


Figure A-44 ROLL-OVER 180 DEGREES

A-47



8675-F214-12

Figure A-45 ROLL OVER 270 DEGREES

A-48

8675JF21+12

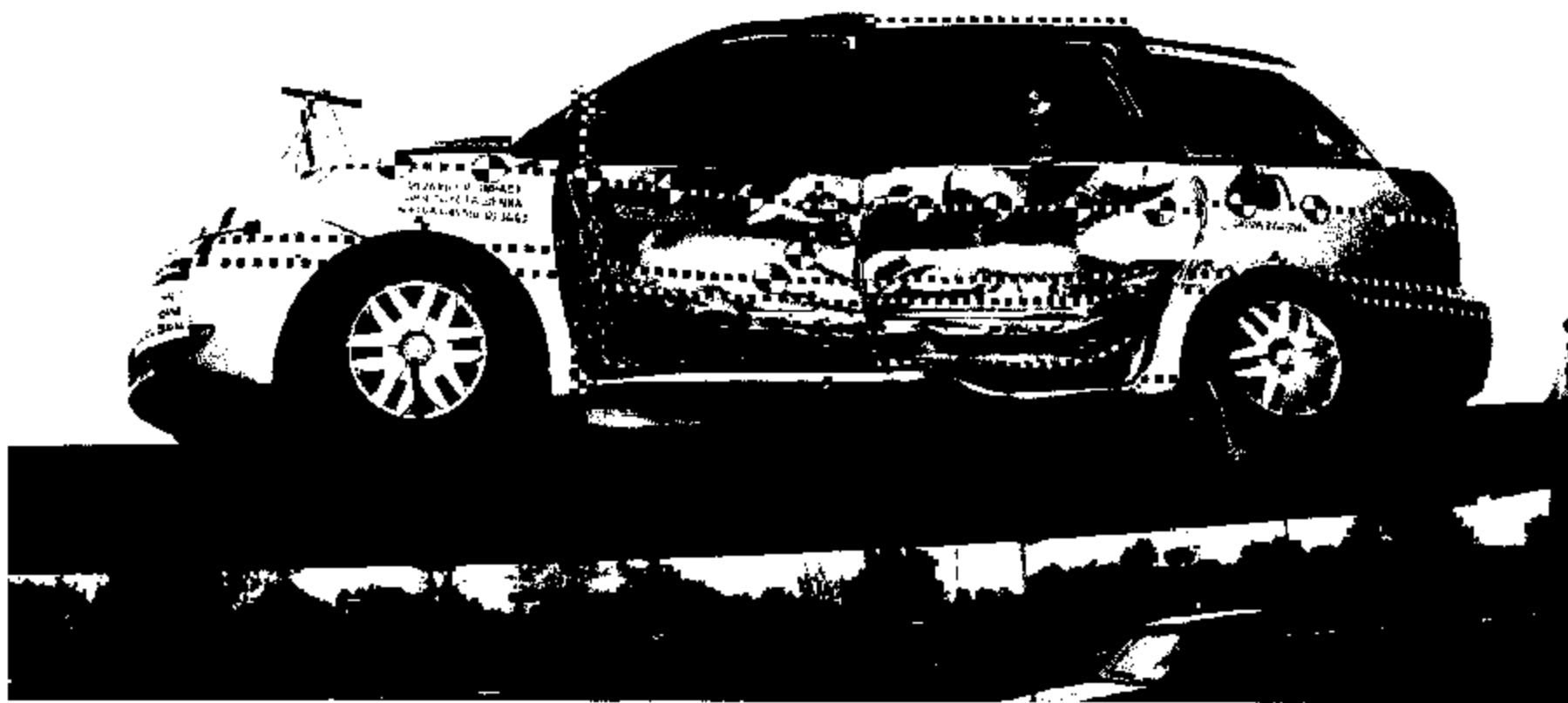


Figure A-46 ROLL OVER 360 DEGREES

APPENDIX B

VEHICLE, MDB AND SID HYBRID III RESPONSE DATA

TABLE OF DATA PLOTS

DRIVER AND PASSENGER DUMMY INSTRUMENTATION PLOTS

ACCELERATION, FORCE AND MOMENT DATA - FILTER CLASS 1000, LOWER SPINE - FILTER CLASS 180
INTEGRATION DATA - FILTER CLASS 180

<u>Plot No.</u>	<u>Data Plot Title</u>	<u>Page</u>
1	DRIVER HEAD (X) ACCELERATION VS TIME	B- 6
2	DRIVER HEAD (X) VELOCITY VS TIME	B- 7
3	DRIVER HEAD (Y) ACCELERATION VS TIME	B- 8
4	DRIVER HEAD (Y) VELOCITY VS TIME	B- 9
5	DRIVER HEAD (Z) ACCELERATION VS TIME	B- 10
6	DRIVER HEAD (Z) VELOCITY VS TIME	B- 11
7	DRIVER HEAD RESULTANT ACCELERATION VS TIME	B- 12
8	DRIVER UPPER NECK (X) FORCE VS TIME	B- 13
9	DRIVER UPPER NECK (Y) FORCE VS TIME	B- 14
10	DRIVER UPPER NECK (Z) FORCE VS TIME	B- 15
11	DRIVER UPPER NECK RESULTANT FORCE VS TIME	B- 16
12	DRIVER UPPER NECK (X) MOMENT VS TIME	B- 17
13	DRIVER UPPER NECK (Y) MOMENT VS TIME	B- 18
14	DRIVER UPPER NECK (Z) MOMENT VS TIME	B- 19
15	DRIVER UPPER NECK RESULTANT MOMENT VS TIME	B- 20
16	DRIVER UPPER RIB (Y) ACCELERATION VS TIME	B- 21
17	DRIVER UPPER RIB (Y) VELOCITY VS TIME	B- 22
18	DRIVER LOWER RIB (Y) ACCELERATION VS TIME	B- 23
19	DRIVER LOWER RIB (Y) VELOCITY VS TIME	B- 24
20	DRIVER LOWER SPINE (Y) ACCELERATION VS TIME	B- 25
21	DRIVER LOWER SPINE (Y) VELOCITY VS TIME	B- 26
22	DRIVER PELVIC (Y) ACCELERATION VS TIME	B- 27
23	DRIVER PELVIC (Y) VELOCITY VS TIME	B- 28
24	PASSENGER HEAD (X) ACCELERATION VS TIME	B- 29
25	PASSENGER HEAD (X) VELOCITY VS TIME	B- 30
26	PASSENGER HEAD (Y) ACCELERATION VS TIME	B- 31
27	PASSENGER HEAD (Y) VELOCITY VS TIME	B- 32
28	PASSENGER HEAD (Z) ACCELERATION VS TIME	B- 33
29	PASSENGER HEAD (Z) VELOCITY VS TIME	B- 34
30	PASSENGER HEAD RESULTANT ACCELERATION VS TIME	B- 35
31	PASSENGER UPPER NECK (X) FORCE VS TIME	B- 36
32	PASSENGER UPPER NECK (Y) FORCE VS TIME	B- 37
33	PASSENGER UPPER NECK (Z) FORCE VS TIME	B- 38
34	PASSENGER UPPER NECK RESULTANT FORCE VS TIME	B- 39
35	PASSENGER UPPER NECK (X) MOMENT VS TIME	B- 40
36	PASSENGER UPPER NECK (Y) MOMENT VS TIME	B- 41
37	PASSENGER UPPER NECK (Z) MOMENT VS TIME	B- 42
38	PASSENGER UPPER NECK RESULTANT MOMENT VS TIME	B- 43
39	PASSENGER UPPER RIB (Y) ACCELERATION VS TIME	B- 44
40	PASSENGER UPPER RIB (Y) VELOCITY VS TIME	B- 45
41	PASSENGER LOWER RIB (Y) ACCELERATION VS TIME	B- 46
42	PASSENGER LOWER RIB (Y) VELOCITY VS TIME	B- 47
43	PASSENGER LOWER SPINE (Y) ACCELERATION VS TIME	B- 48
44	PASSENGER LOWER SPINE (Y) VELOCITY VS TIME	B- 49
45	PASSENGER PELVIC (Y) ACCELERATION VS TIME	B- 50
46	PASSENGER PELVIC (Y) VELOCITY VS TIME	B- 51

DRIVER & PASSENGER DUMMY INSTRUMENTATION PLOTS

ACCELERATION DATA - FIR FILTERED

<u>Plot No.</u>	<u>Data Plot Title</u>	<u>Page</u>
47	DRIVER UPPER RIB (Y) ACCELERATION VS TIME	B- 52
48	DRIVER LOWER RIB (Y) ACCELERATION VS TIME	B- 53
49	DRIVER LOWER SPINE (Y) ACCELERATION VS TIME	B- 54
50	DRIVER PELVIC (Y) ACCELERATION VS TIME	B- 55
51	PASSENGER UPPER RIB (Y) ACCELERATION VS TIME	B- 56
52	PASSENGER LOWER RIB (Y) ACCELERATION VS TIME	B- 57
53	PASSENGER LOWER SPINE (Y) ACCELERATION VS TIME	B- 58
54	PASSENGER PELVIC (Y) ACCELERATION VS TIME	B- 59

TEST VEHICLE INSTRUMENTATION PLOTS
ACCELERATION DATA - FILTER CLASS 60
INTEGRATION DATA - FILTER CLASS 180

<u>Plot No.</u>	<u>Data Plot Title</u>	<u>Page</u>
55	RIGHT SIDE SILL AT FRONT SEAT (X) ACCELERATION VS TIME	B- 60
56	RIGHT SIDE SILL AT FRONT SEAT (X) VELOCITY VS TIME	B- 61
57	RIGHT SIDE SILL AT FRONT SEAT (Y) ACCELERATION VS TIME	B- 62
58	RIGHT SIDE SILL AT FRONT SEAT (Y) VELOCITY VS TIME	B- 63
59	RIGHT SIDE SILL AT FRONT SEAT (Z) ACCELERATION VS TIME	B- 64
60	RIGHT SIDE SILL AT FRONT SEAT (Z) VELOCITY VS TIME	B- 65
61	RIGHT SIDE SILL AT FRONT SEAT RESULTANT ACCELERATION VS TIME	B- 66
62	RIGHT SIDE SILL AT REAR SEAT (X) ACCELERATION VS TIME	B- 67
63	RIGHT SIDE SILL AT REAR SEAT (X) VELOCITY VS TIME	B- 68
64	RIGHT SIDE SILL AT REAR SEAT (Y) ACCELERATION VS TIME	B- 69
65	RIGHT SIDE SILL AT REAR SEAT (Y) VELOCITY VS TIME	B- 70
66	RIGHT SIDE SILL AT REAR SEAT (Z) ACCELERATION VS TIME	B- 71
67	RIGHT SIDE SILL AT REAR SEAT (Z) VELOCITY VS TIME	B- 72
68	RIGHT SIDE SILL AT REAR SEAT RESULTANT ACCELERATION VS TIME	B- 73
69	REAR FLOORPAN ABOVE AXLE (X) ACCELERATION VS TIME	B- 74
70	REAR FLOORPAN ABOVE AXLE (X) VELOCITY VS TIME	B- 75
71	REAR FLOORPAN ABOVE AXLE (Y) ACCELERATION VS TIME	B- 76
72	REAR FLOORPAN ABOVE AXLE (Y) VELOCITY VS TIME	B- 77
73	REAR FLOORPAN ABOVE AXLE (Z) ACCELERATION VS TIME	B- 78
74	REAR FLOORPAN ABOVE AXLE (Z) VELOCITY VS TIME	B- 79
75	REAR FLOORPAN ABOVE AXLE RESULTANT ACCELERATION VS TIME	B- 80
76	LEFT SIDE SILL AT REAR SEAT (Y) ACCELERATION VS TIME	B- 81
77	LEFT SIDE SILL AT REAR SEAT (Y) VELOCITY VS TIME	B- 82
78	LEFT SIDE SILL AT FRONT SEAT (Y) ACCELERATION VS TIME	B- 83
79	LEFT SIDE SILL AT FRONT SEAT (Y) VELOCITY VS TIME	B- 84
80	RIGHT REAR OCCUPANT COMPARTMENT (Y) ACCELERATION VS TIME	B- 85
81	RIGHT REAR OCCUPANT COMPARTMENT (Y) VELOCITY VS TIME	B- 86
82	LOWER B-POST (Y) ACCELERATION VS TIME	B- 87
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INTEGRATION DATA - FILTER CLASS 180

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MDB INSTRUMENTATION PLOTS
ACCELERATION DATA - FILTER CLASS 60
INTEGRATION DATA - FILTER CLASS 180

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**DRIVER & PASSENGER DUMMY INSTRUMENTATION PLOTS (REDUNDANT)
ACCELERATION DATA - FILTER CLASS 1000, LOWER SPINE - FILTER CLASS 180
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**DRIVER & PASSENGER DUMMY INSTRUMENTATION PLOTS (REDUNDANT)
ACCELERATION DATA - FIR FILTERED**

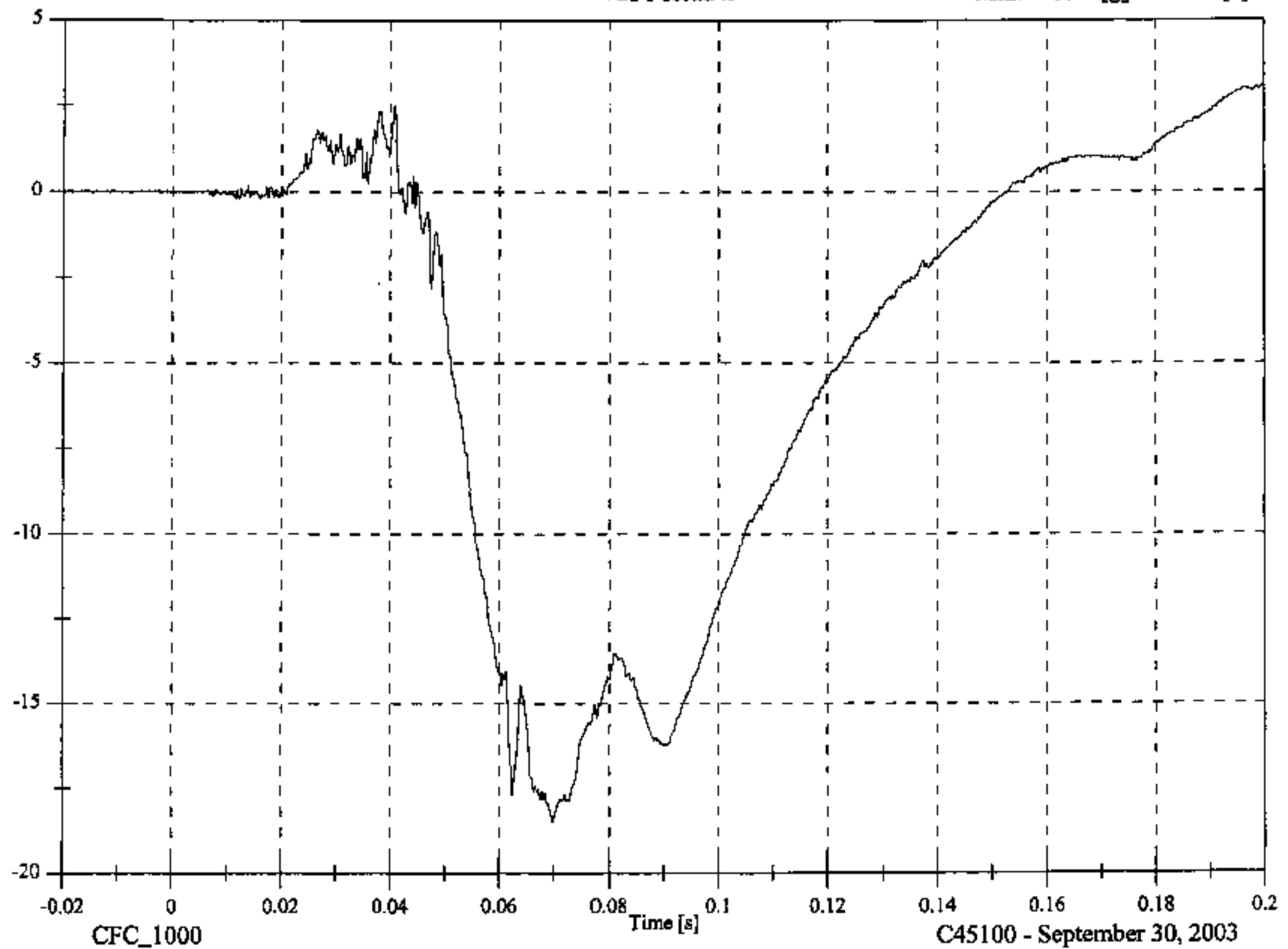
<u>Plot No.</u>	<u>Data Plot Title</u>	<u>Page</u>
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134	PASSENGER LOWER SPINE (Y) ACCELERATION VS TIME	B- 139
135	PASSENGER PELVIC (Y) ACCELERATION VS TIME	B- 140

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P1 Head x

Max: 3.1 [g] at 0.200 [s]

Min: -18.5 [g] at 0.070 [s]



B-6

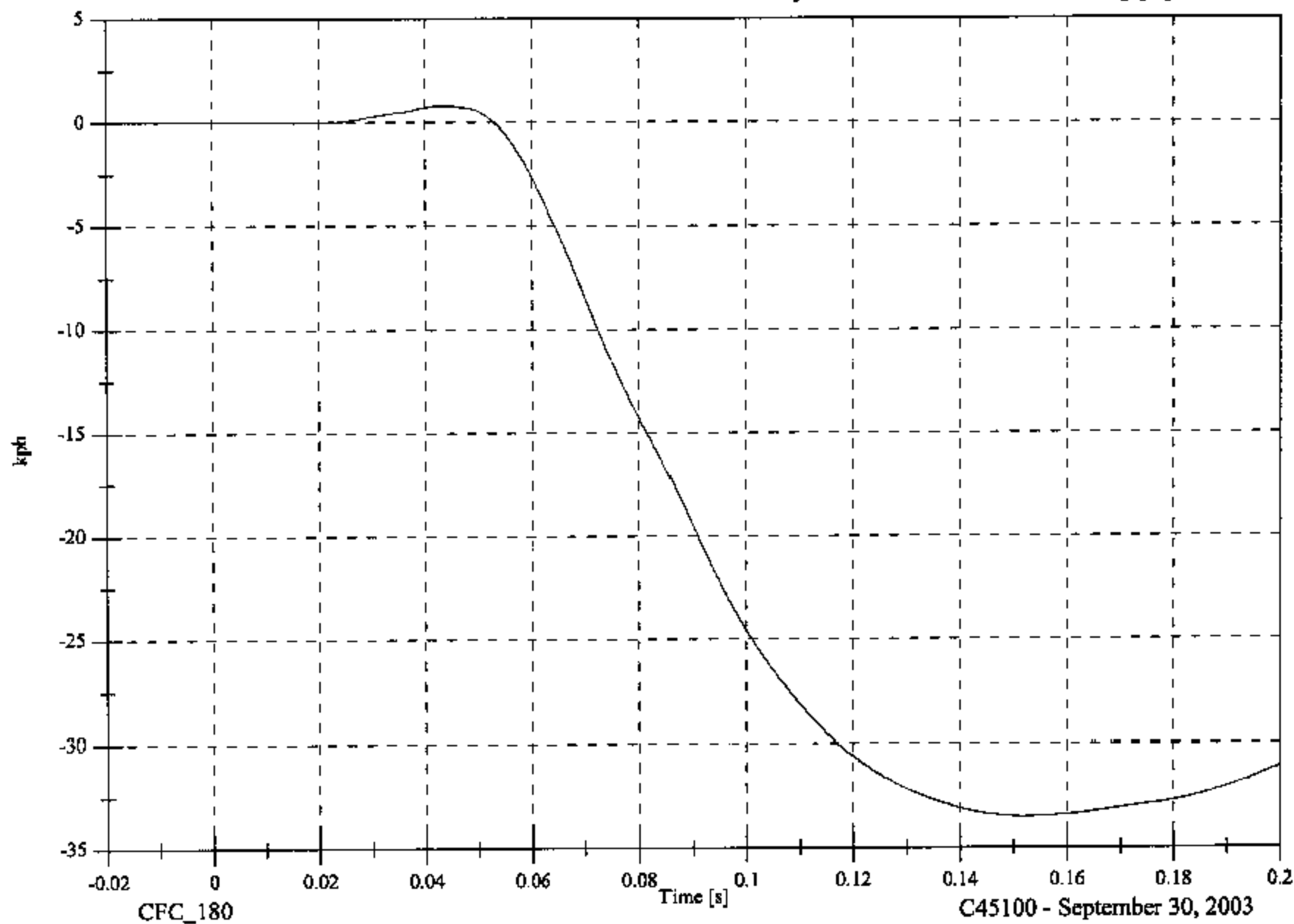
8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P1 Head x Velocity

Max: 0.8 [kph] at 0.042 [s]

Min: -33.5 [kph] at 0.153 [s]



B-7

8675-F214-12

CFC_180

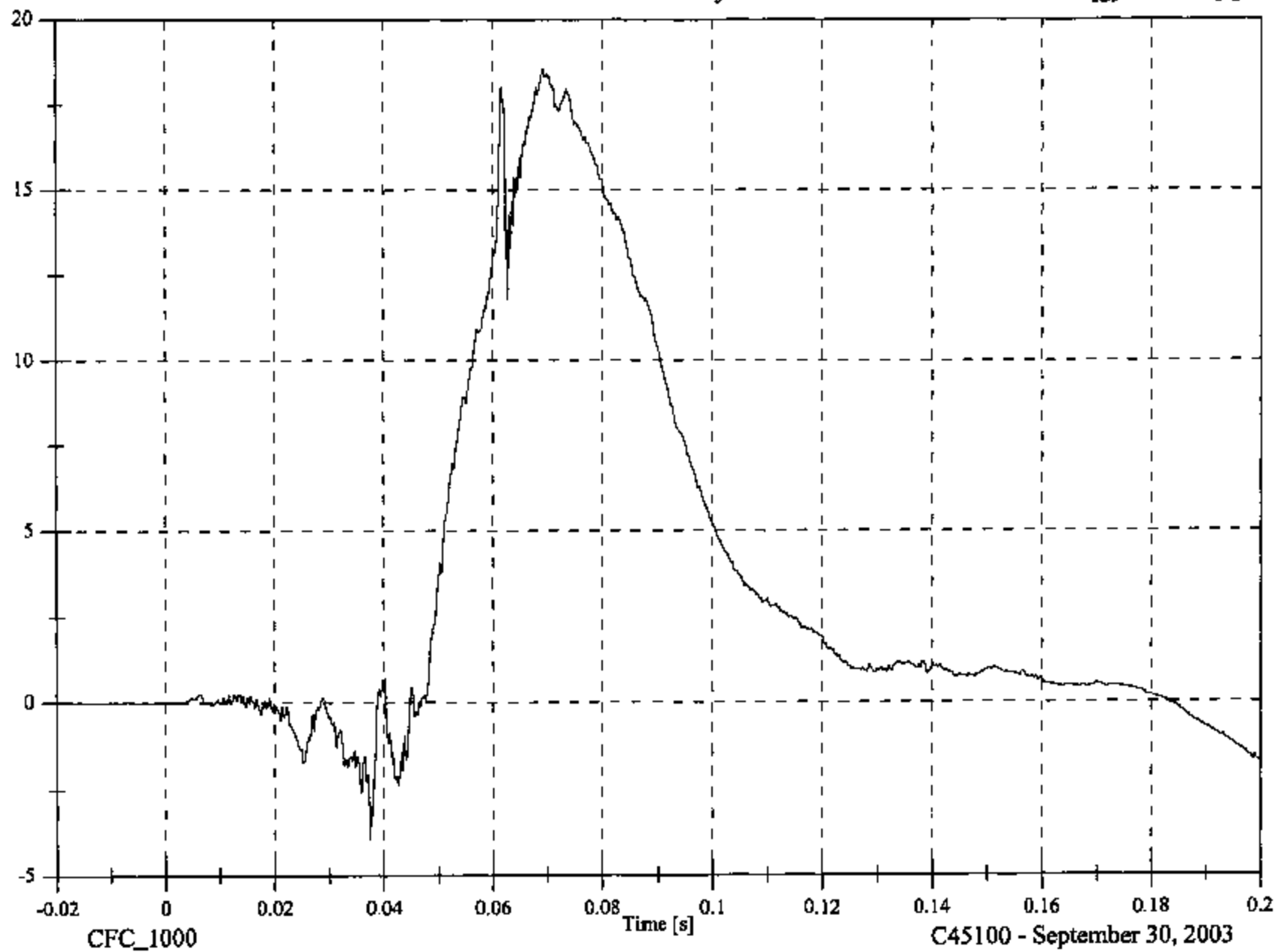
C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P1 Head y

Max: 18.6 [g] at 0.069 [s]

Min: -3.9 [g] at 0.037 [s]



B-8

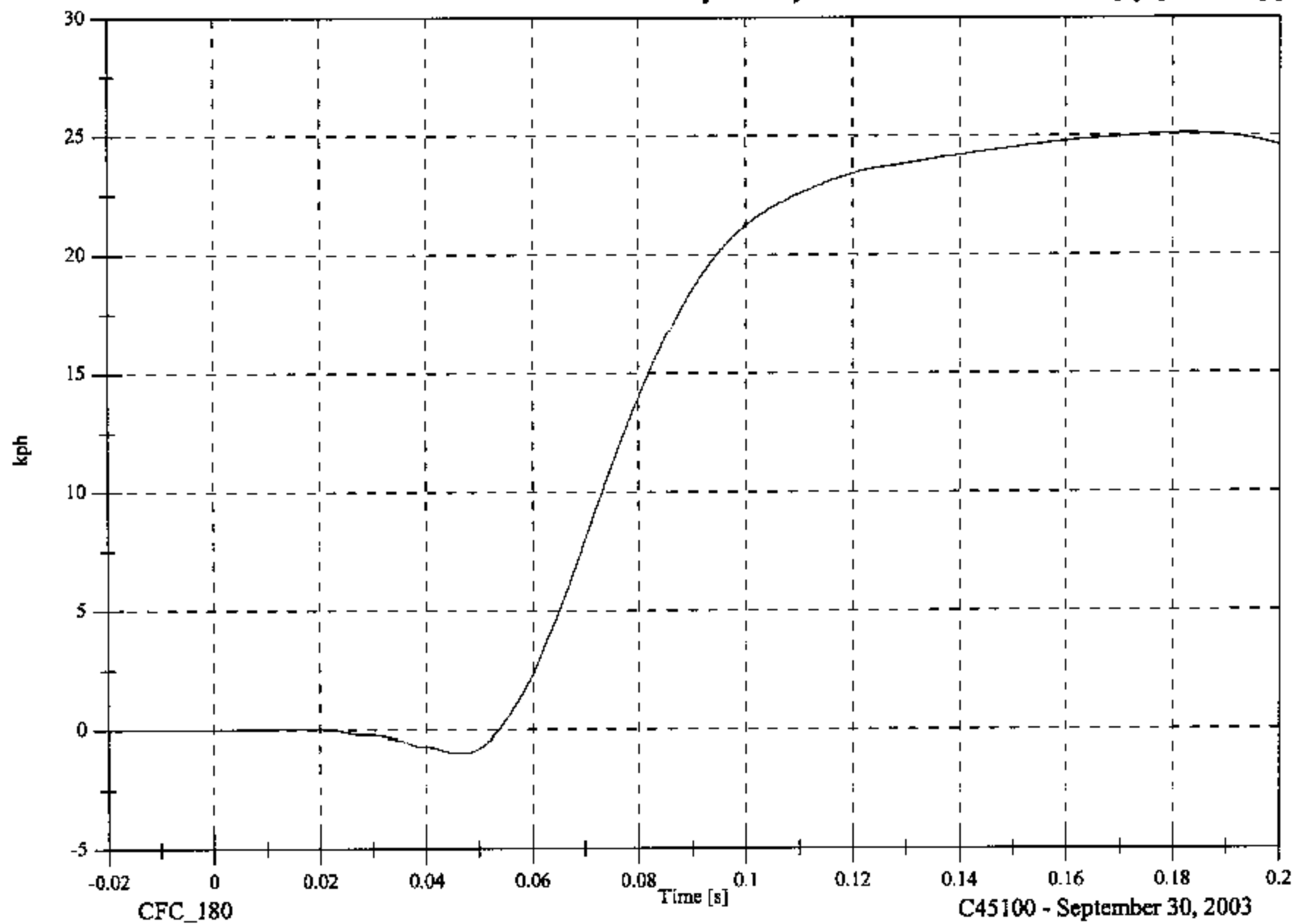
8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P1 Head y Velocity

Max: 25.1 [kph] at 0.183 [s]

Min: -0.9 [kph] at 0.047 [s]



B-9

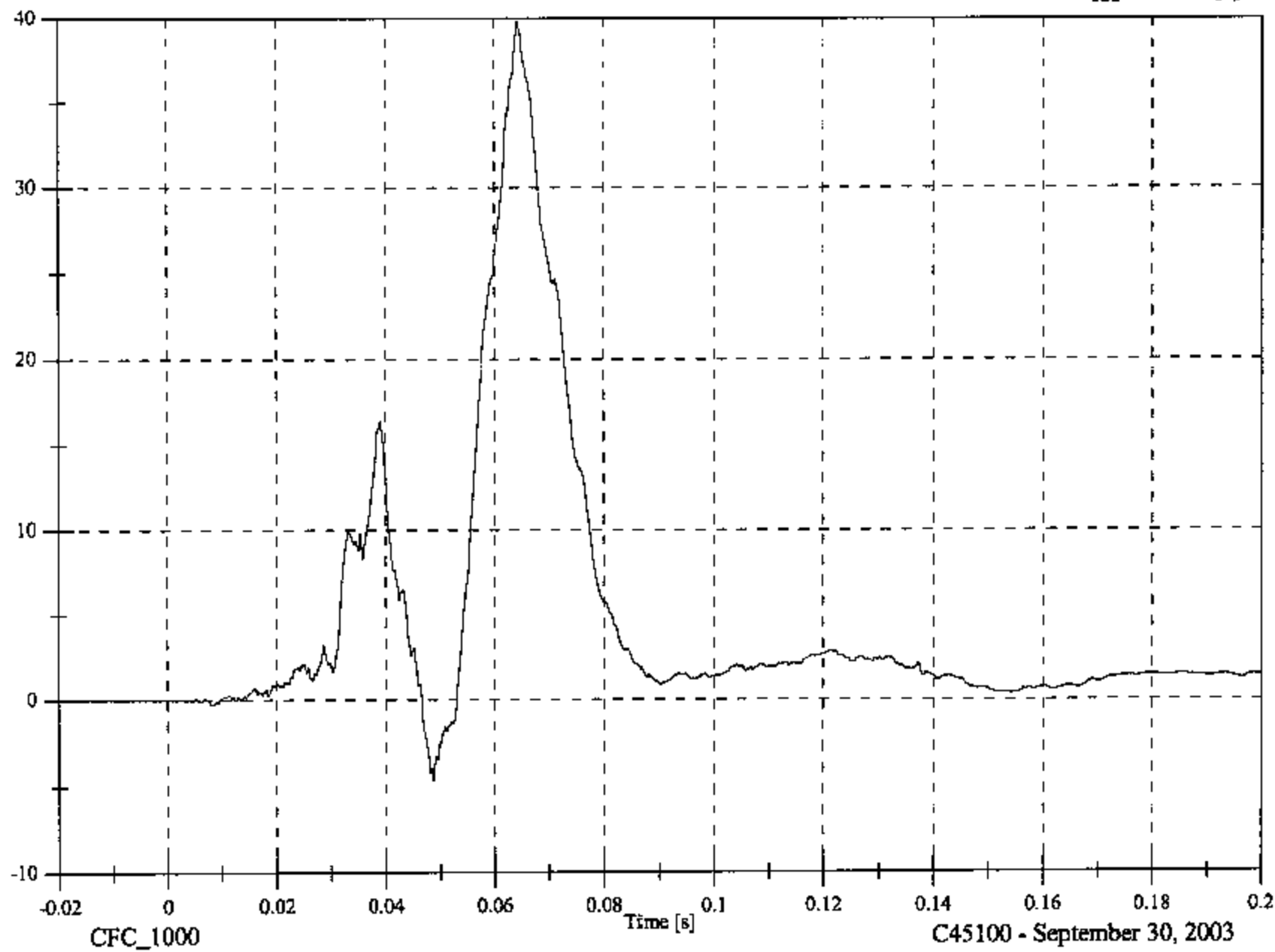
8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P1 Head z

Max: 39.8 [g] at 0.064 [s]

Min: -4.6 [g] at 0.049 [s]



B-10

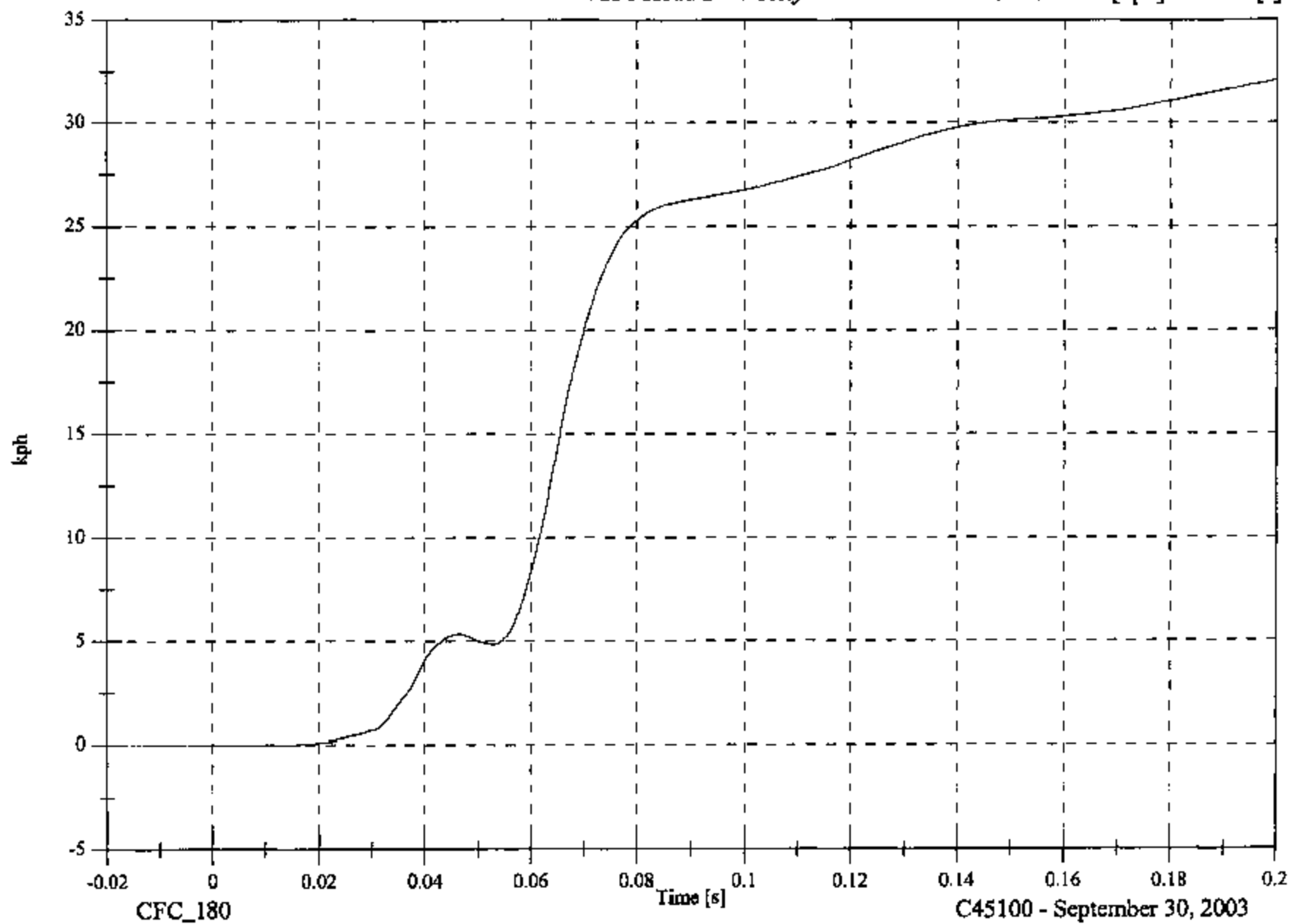
8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P1 Head z Velocity

Max: 32.0 [kph] at 0.200 [s]

Min: -0.0 [kph] at 0.010 [s]



B-11

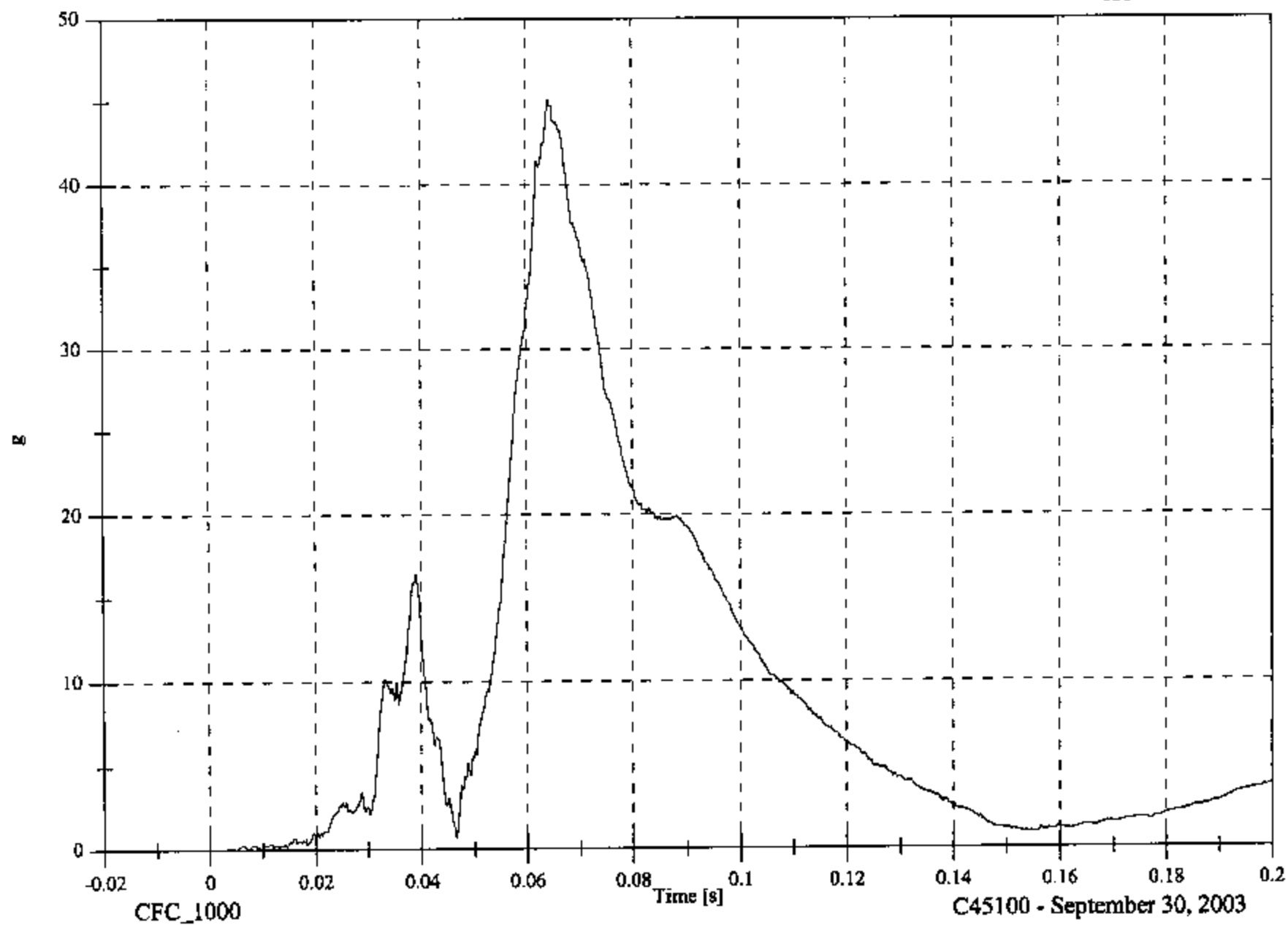
8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P1 Head Resultant

Max: 45.1 [g] at 0.064 [s]

Min: 0.0 [g] at -0.017 [s]

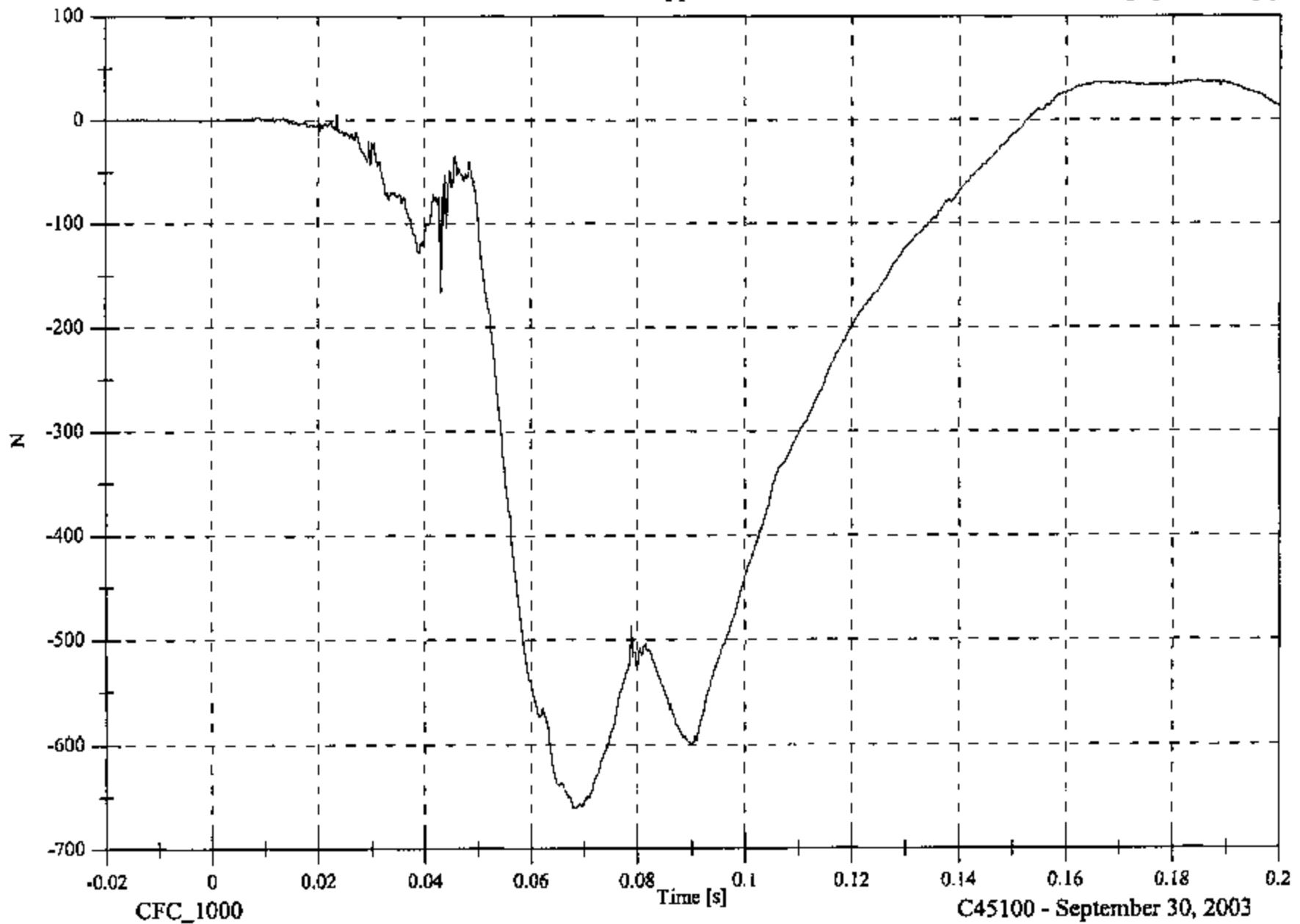


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P1 Upper Neck Fx

Max: 38.3 [N] at 0.188 [s]

Min: -660.2 [N] at 0.068 [s]



B-13

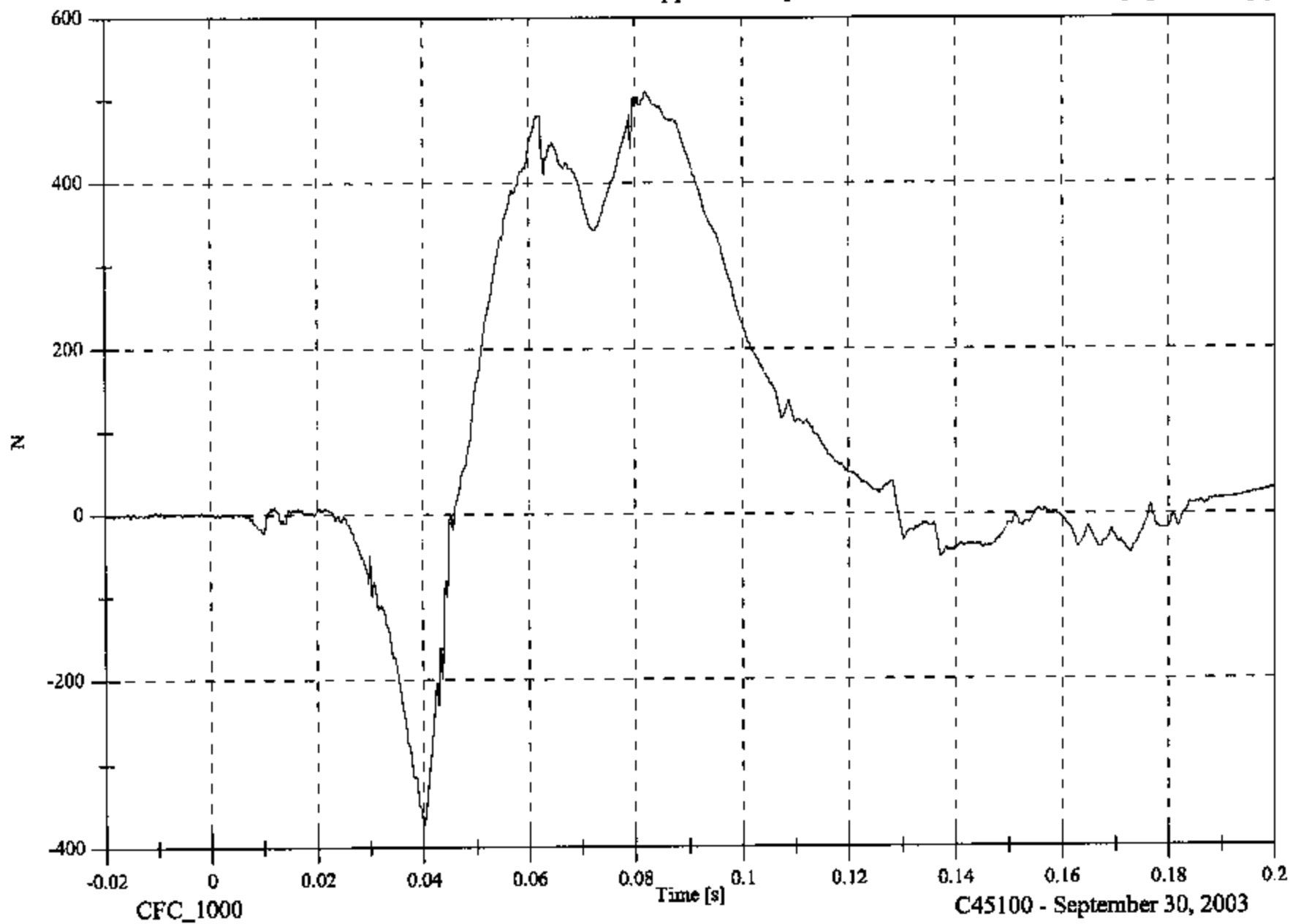
8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

Max: 510.4 [N] at 0.082 [s]

V2P1 Upper Neck Fy

Min: -373.0 [N] at 0.040 [s]

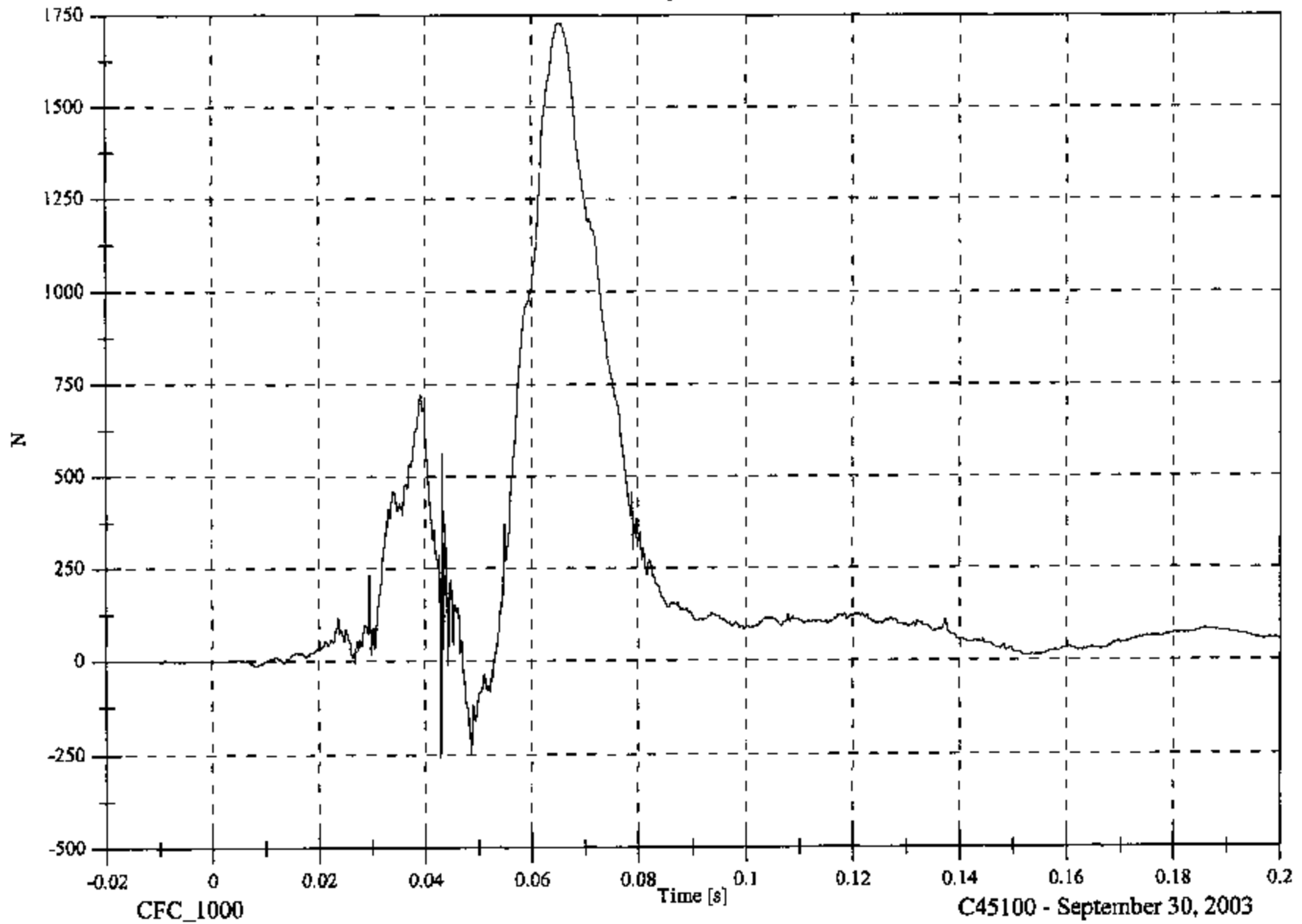


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P1 Upper Neck Fz

Max: 1726.5 [N] at 0.065 [s]

Min: -255.7 [N] at 0.043 [s]

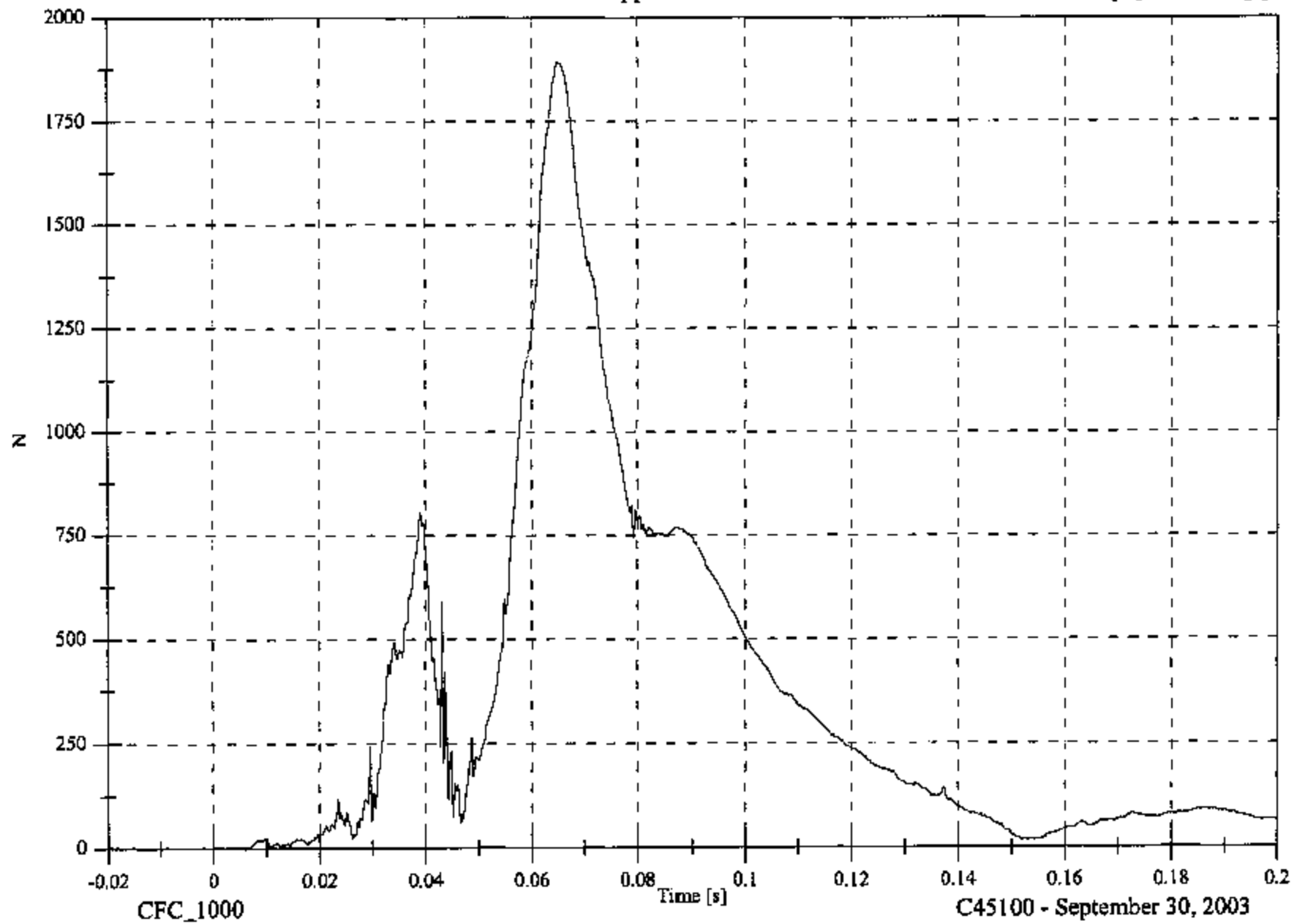


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

Max: 1892.0 [N] at 0.065 [s]

V2P1 Upper Neck F Resultant

Min: 0.1 [N] at -0.004 [s]



2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

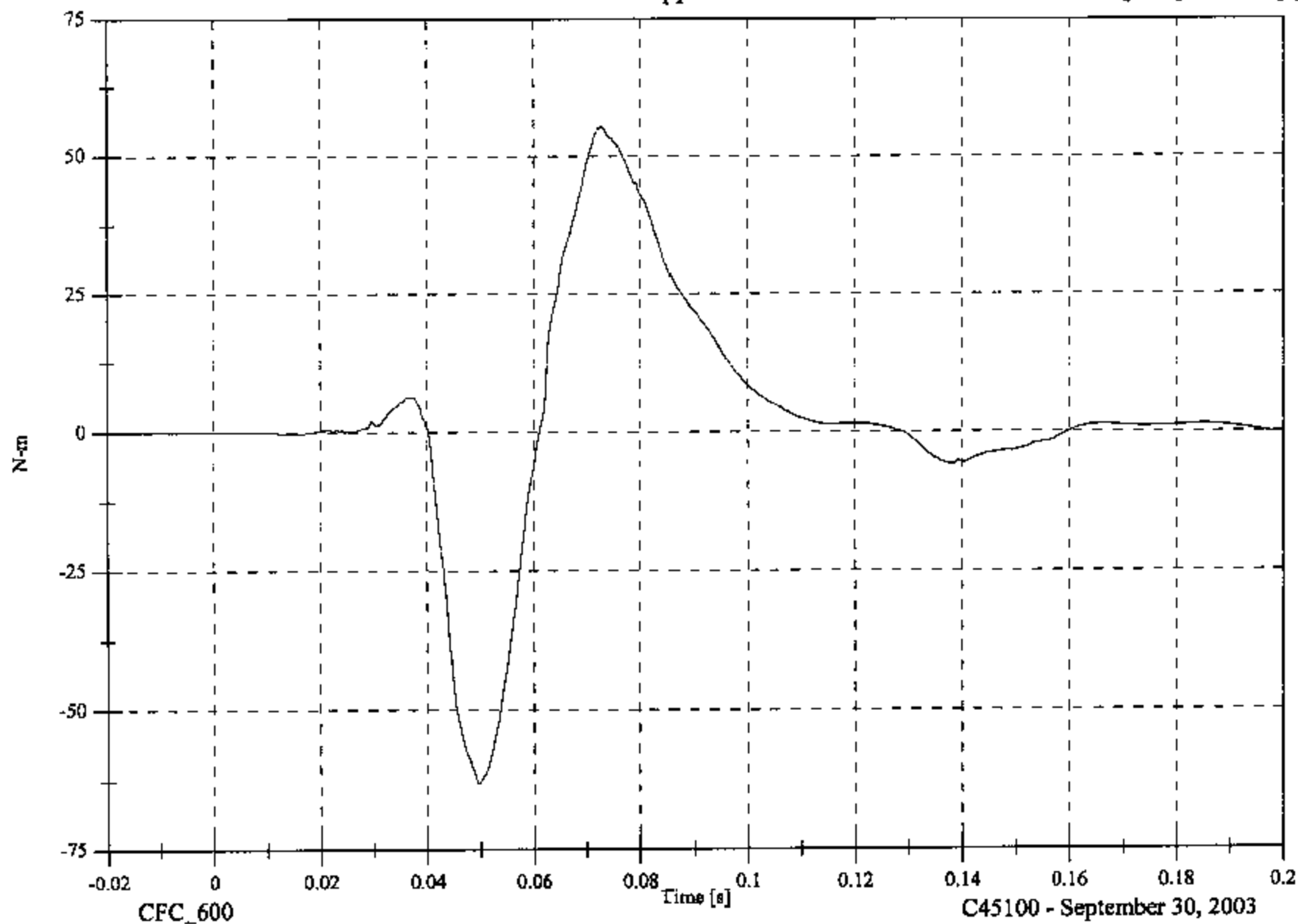
V2P1 Upper Neck Mx

Max: 55.2 [N-m] at 0.073 [s]

Min: -63.0 [N-m] at 0.050 [s]

B-17

8675-F214-12



2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

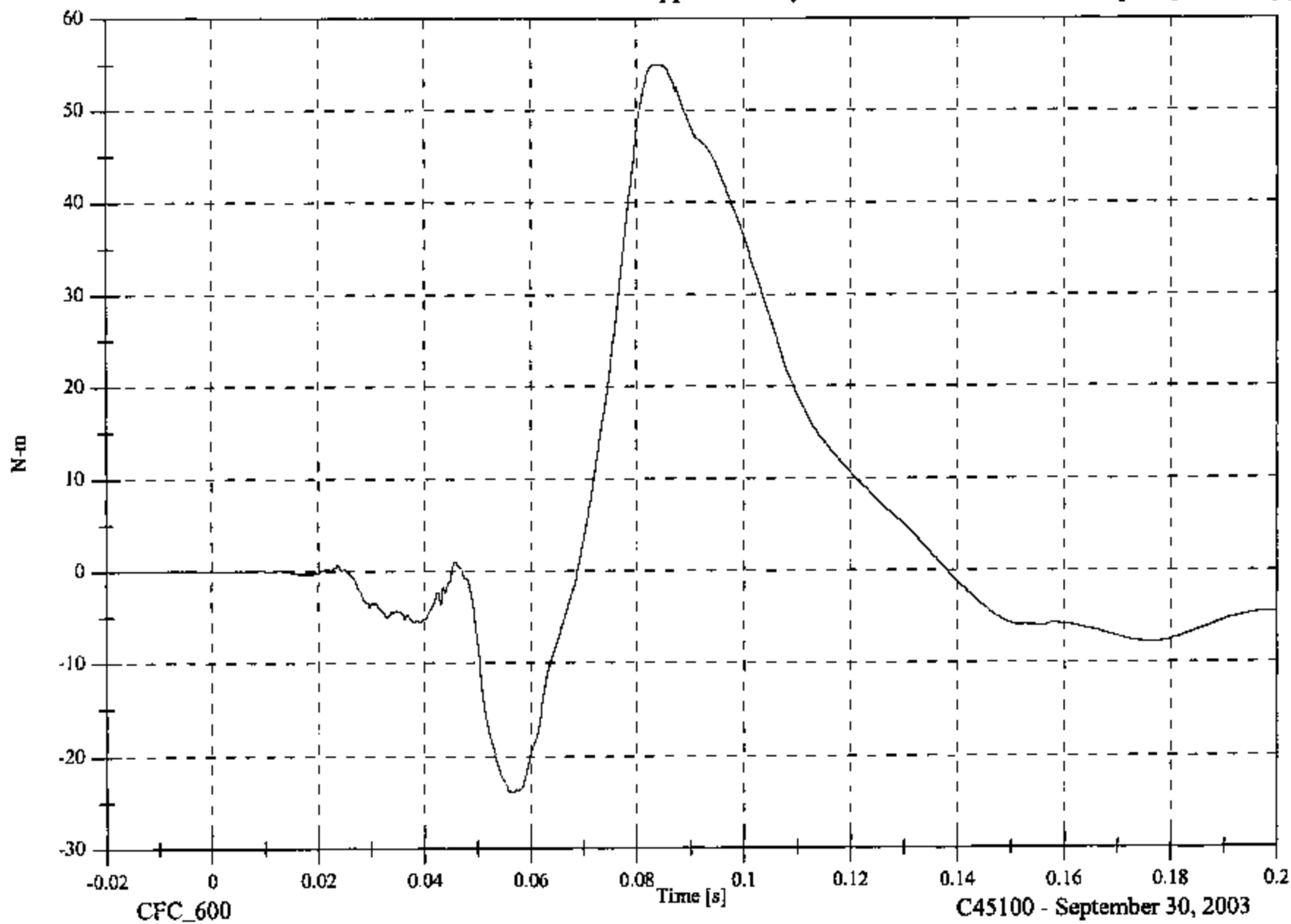
V2P1 Upper Neck My

Max: 55.0 [N-m] at 0.084 [s]

Min: -23.9 [N-m] at 0.057 [s]

B-18

8675-F214-12

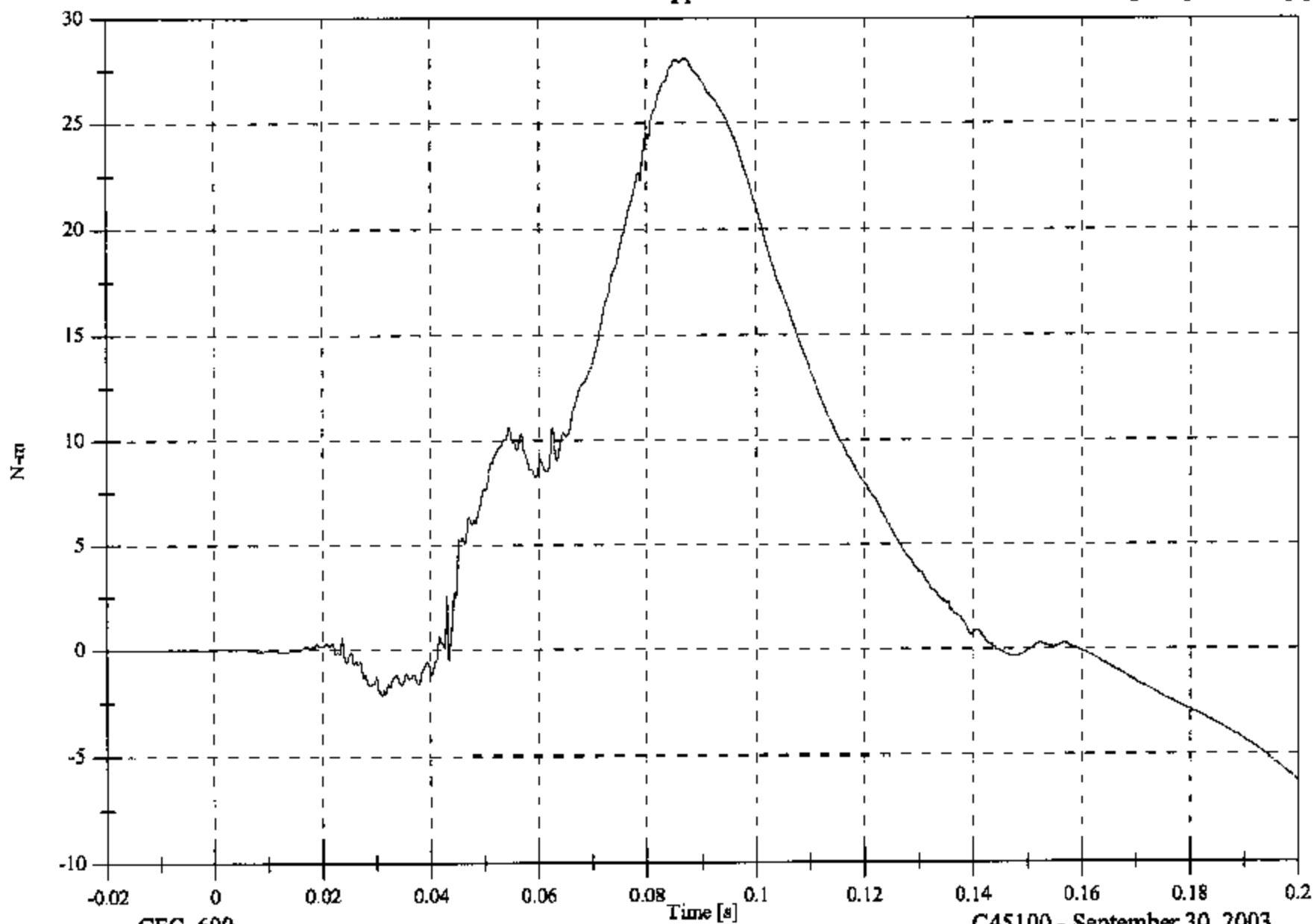


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P1 Upper Neck Mz

Max: 28.1 [N-m] at 0.086 [s]

Min: -6.2 [N-m] at 0.200 [s]



B-19

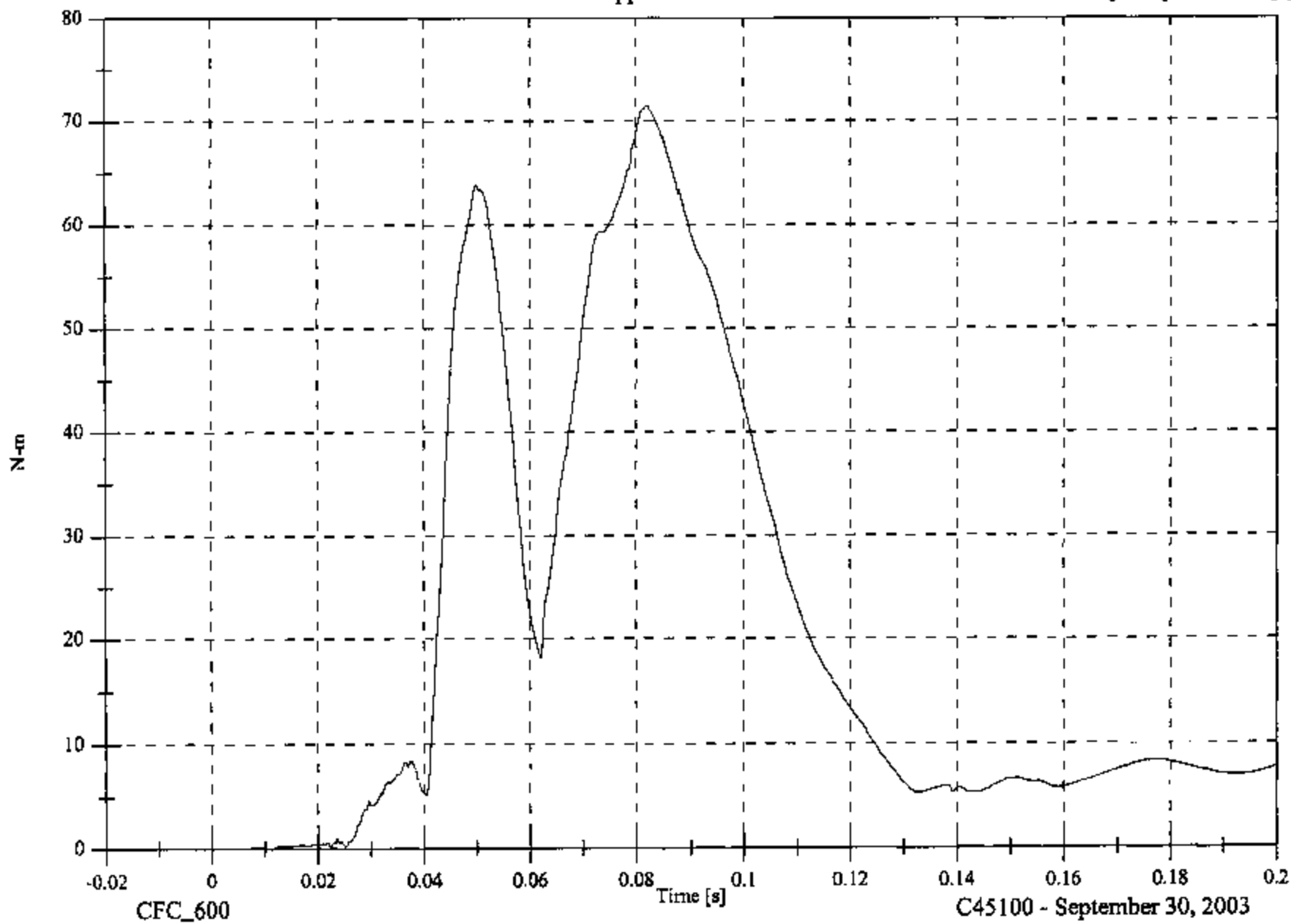
8675-F214-12

CFC_600

C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan
V2P1 Upper Neck M Resultant

Max: 71.4 [N-m] at 0.082 [s]
Min: 0.0 [N-m] at -0.015 [s]



B-20

8675-F214-12

CFC_600

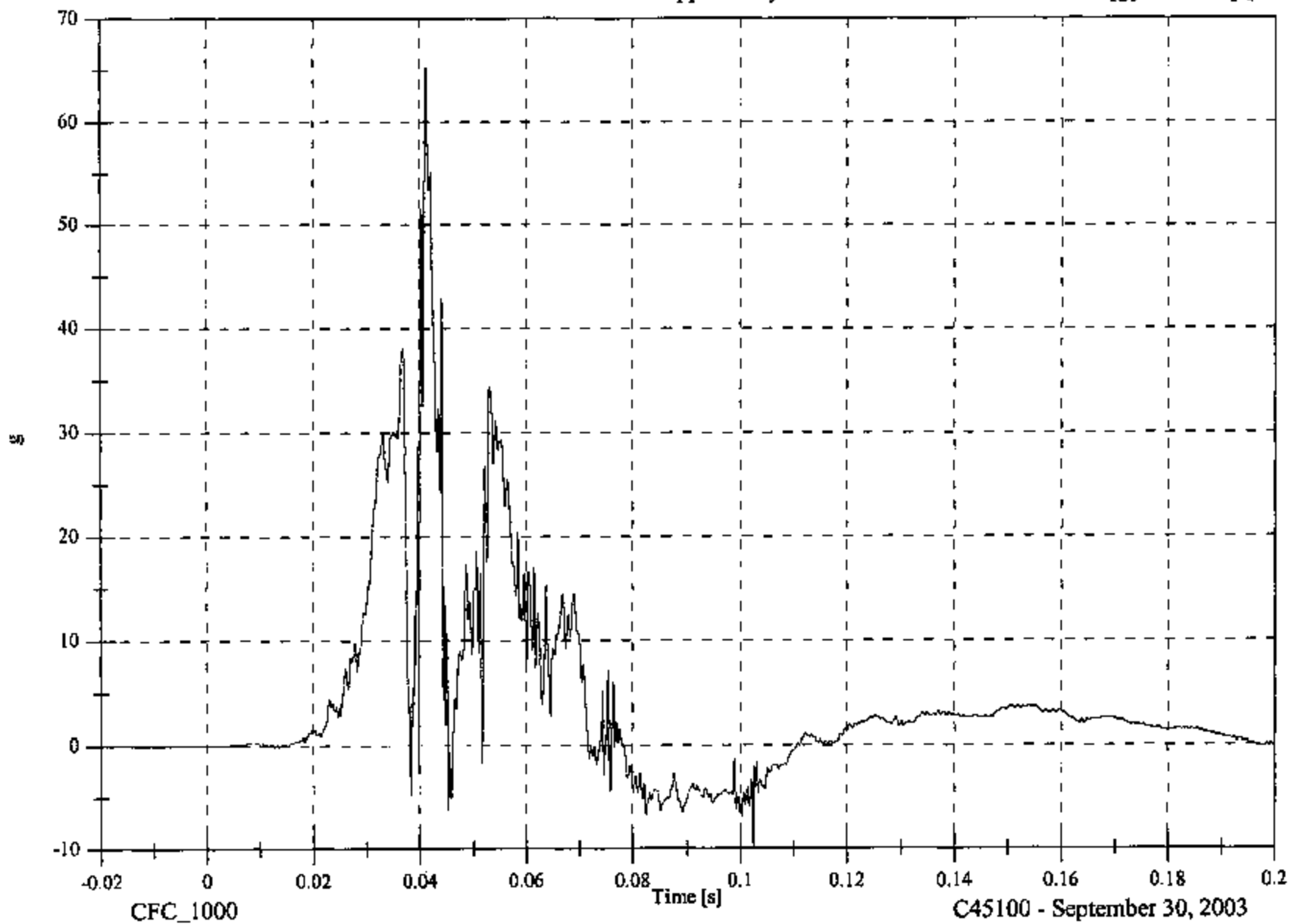
C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P1 Upper Rib y

Max: 65.3 [g] at 0.041 [s]

Min: -9.8 [g] at 0.102 [s]

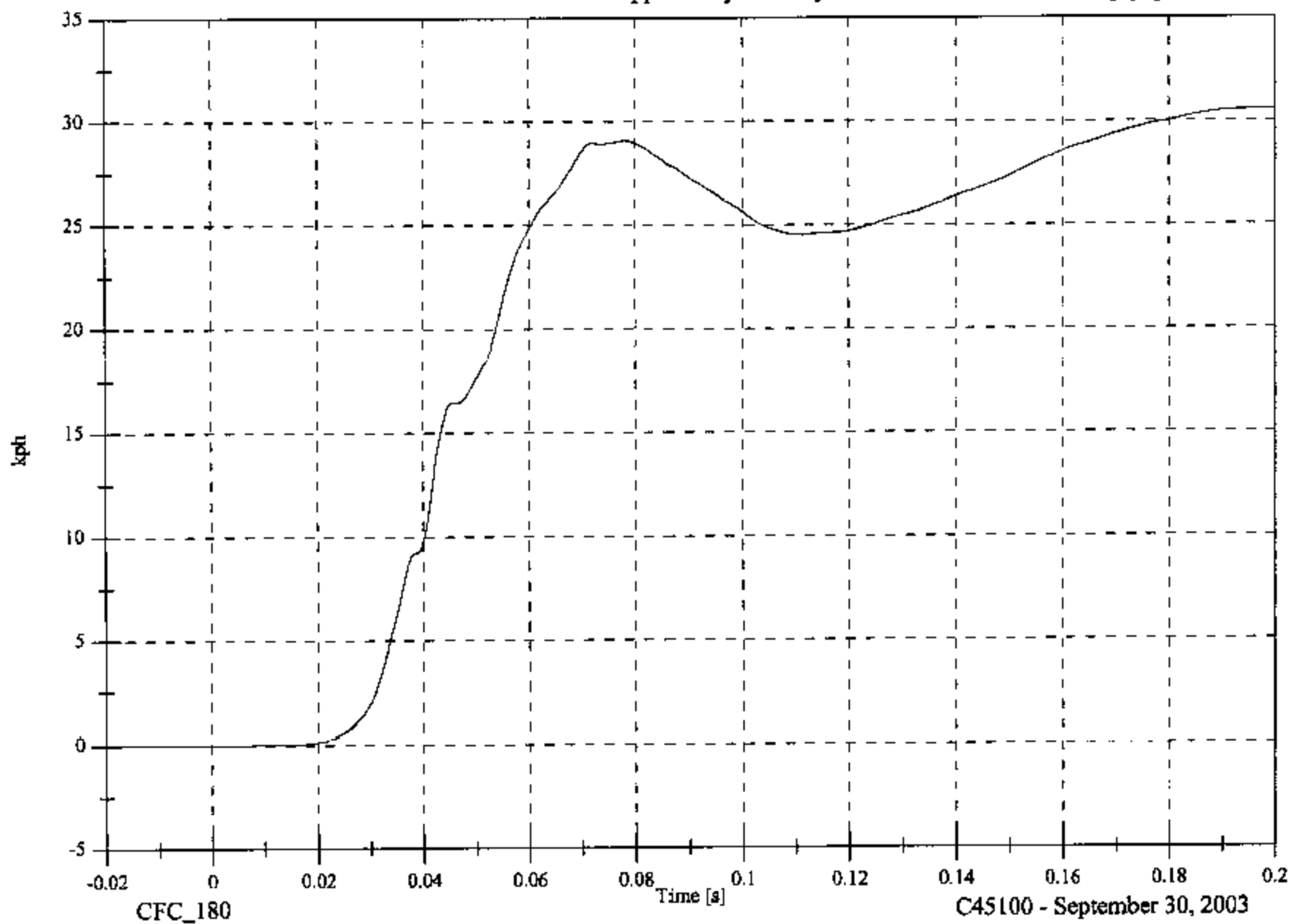


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P1 Upper Rib y Velocity

Max: 30.6 [kph] at 0.197 [s]

Min: -0.0 [kph] at -0.020 [s]



B-22

8675-F214-12

CFC_180

Time [s]

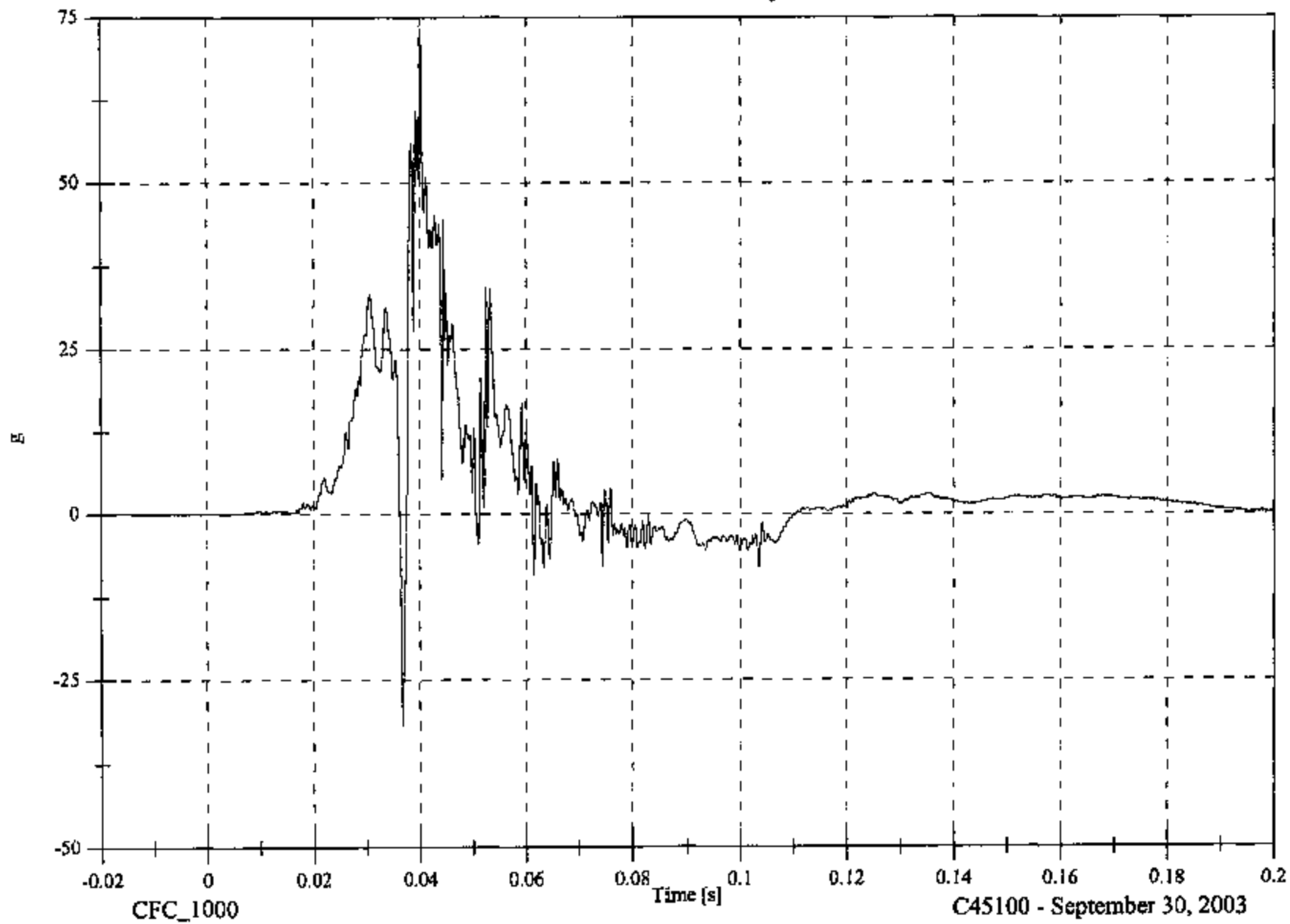
C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P1 Lower Rib y

Max: 73.2 [g] at 0.040 [s]

Min: -31.9 [g] at 0.037 [s]



B-23

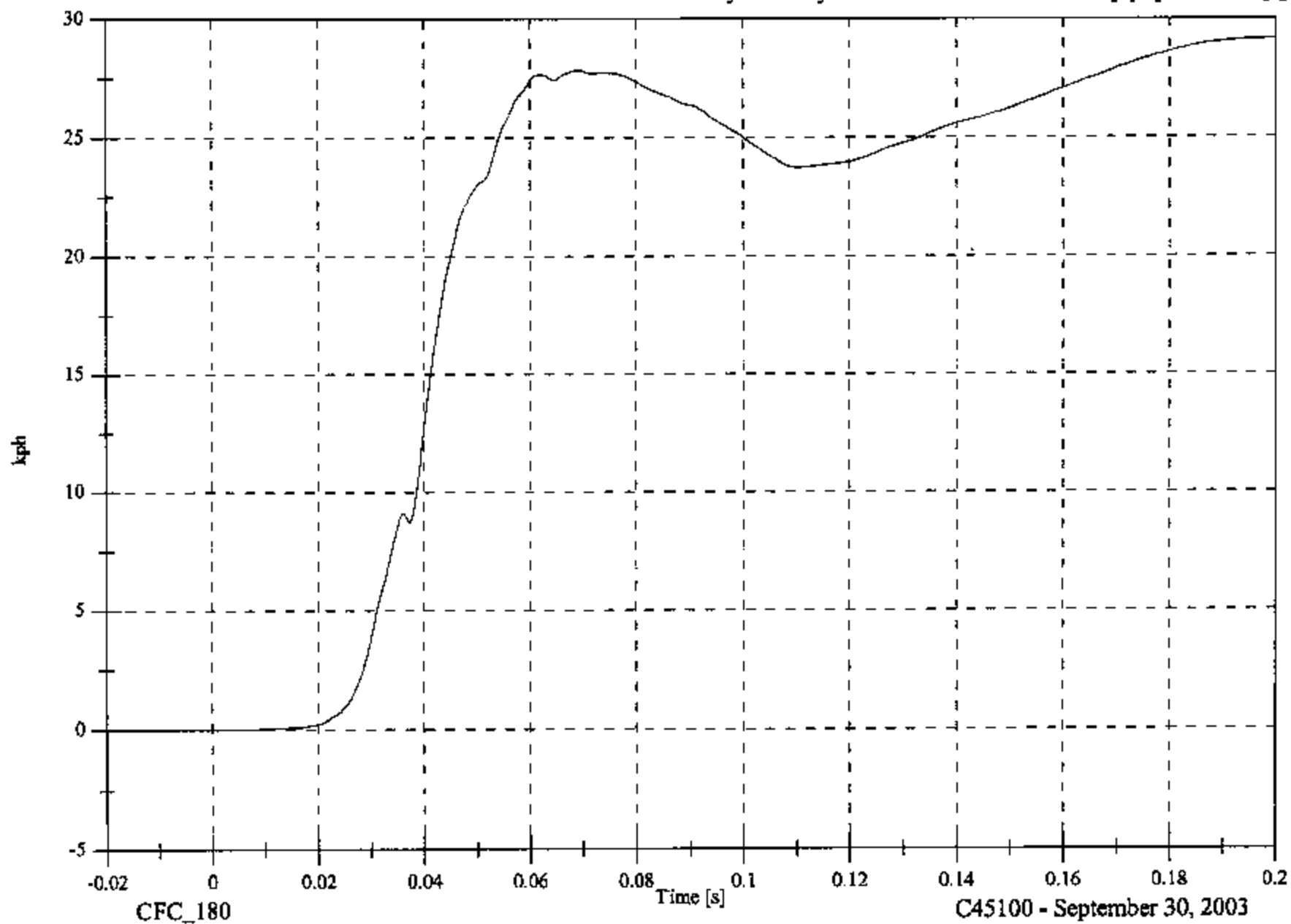
8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

Max: 29.1 [kph] at 0.200 [s]

V2P1 Lower Rib y Velocity

Min: -0.0 [kph] at -0.016 [s]



B-24

8675-F214-12

CFC_180

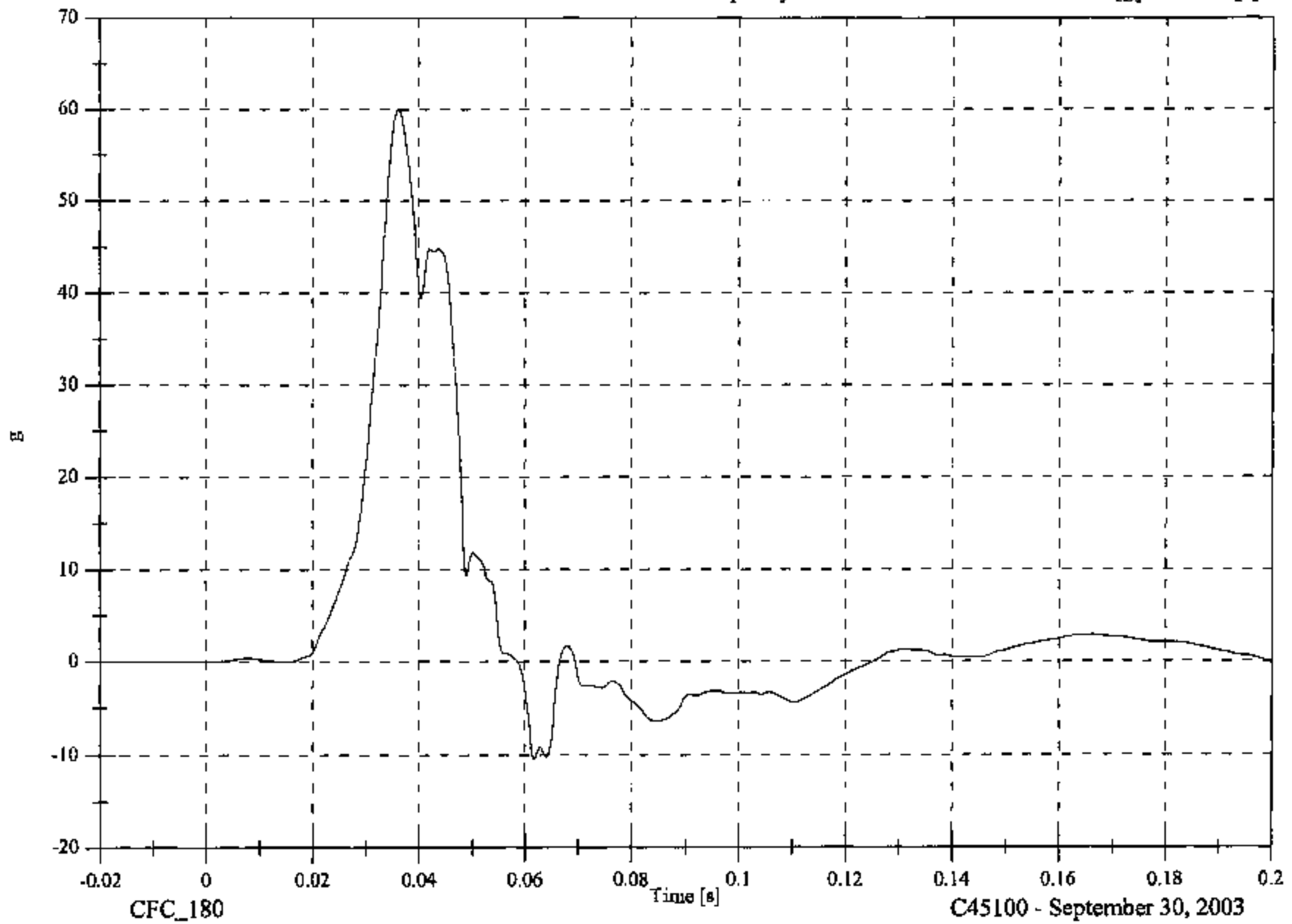
C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P1 Lower Spine y

Max: 60.0 [g] at 0.036 [s]

Min: -10.4 [g] at 0.062 [s]



B-25

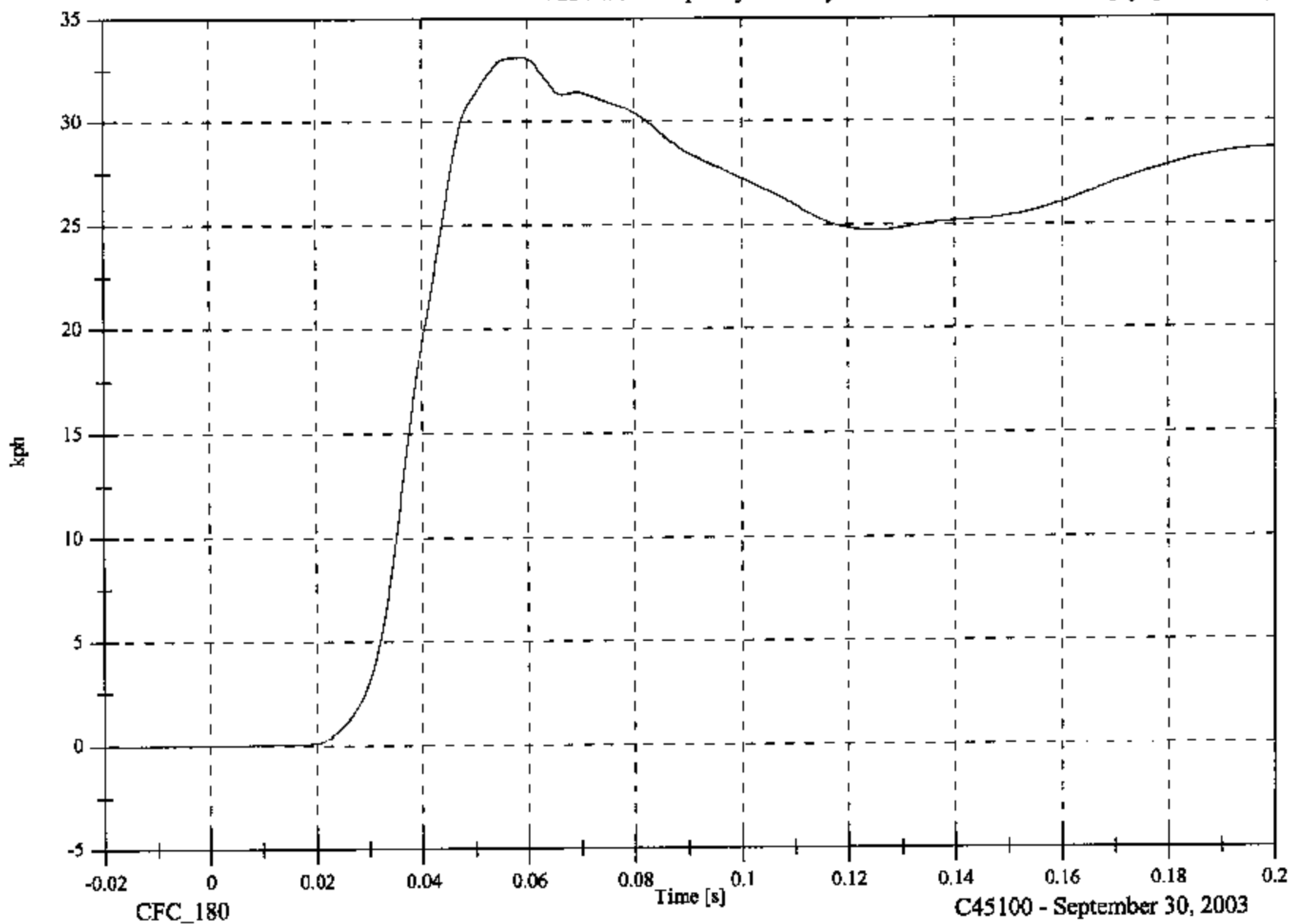
8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P1 Lower Spine y Velocity

Max: 33.1 [kph] at 0.059 [s]

Min: -0.0 [kph] at -0.015 [s]

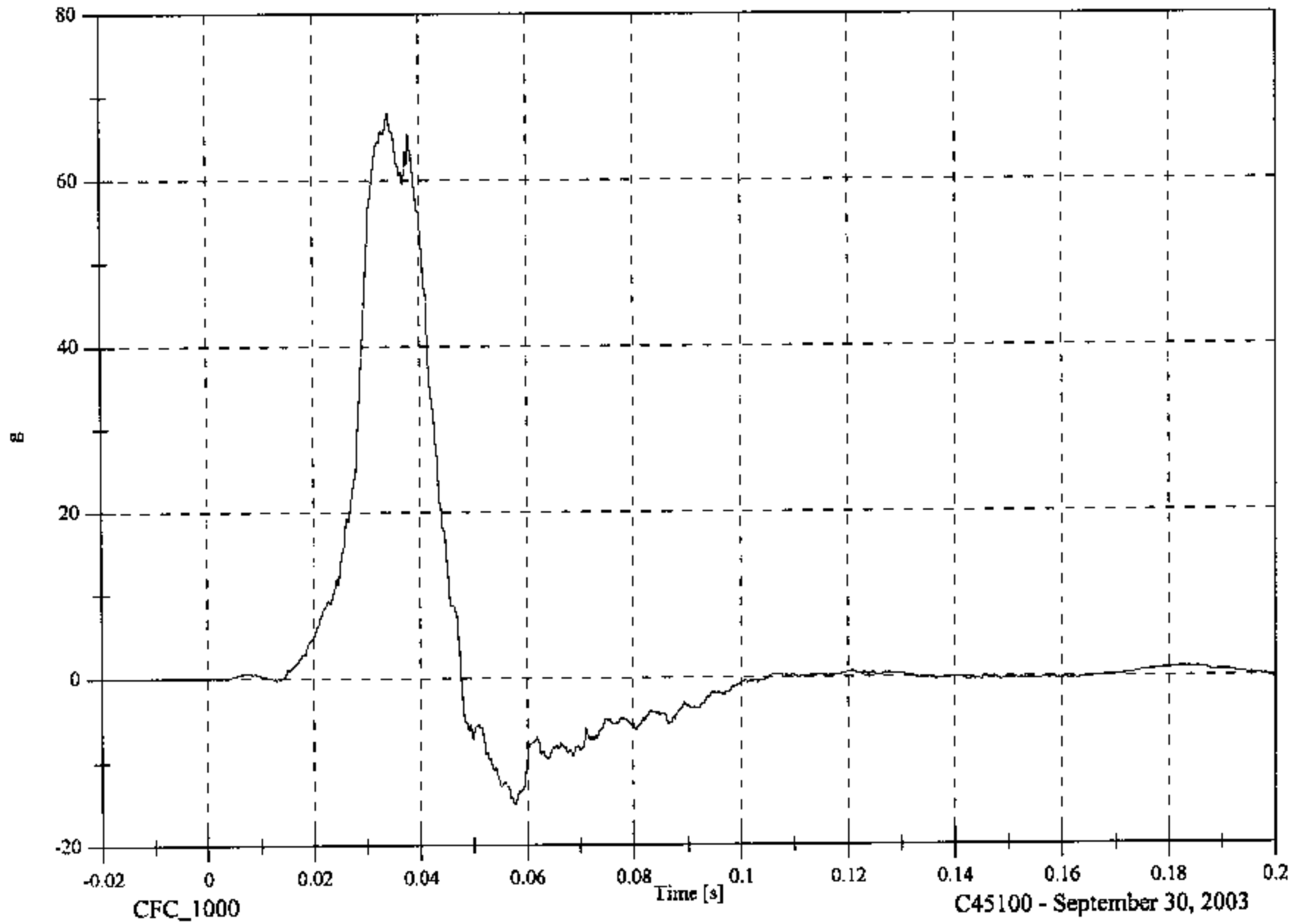


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P1 Pelvic y

Max: 68.1 [g] at 0.034 [s]

Min: -15.0 [g] at 0.058 [s]

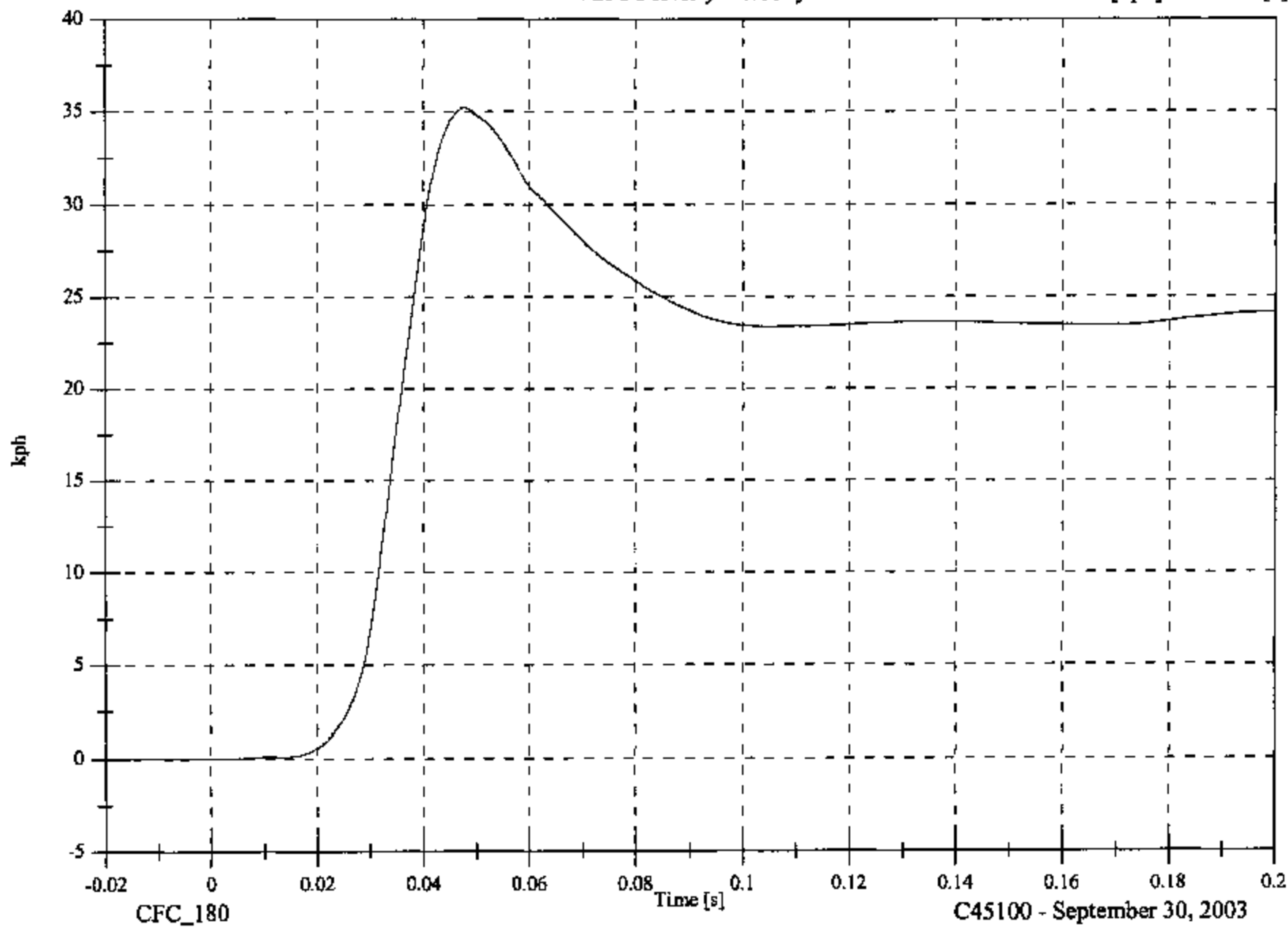


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

Max: 35.2 [kph] at 0.048 [s]

V2P1 Pelvic y Velocity

Min: -0.0 [kph] at -0.011 [s]



B-28

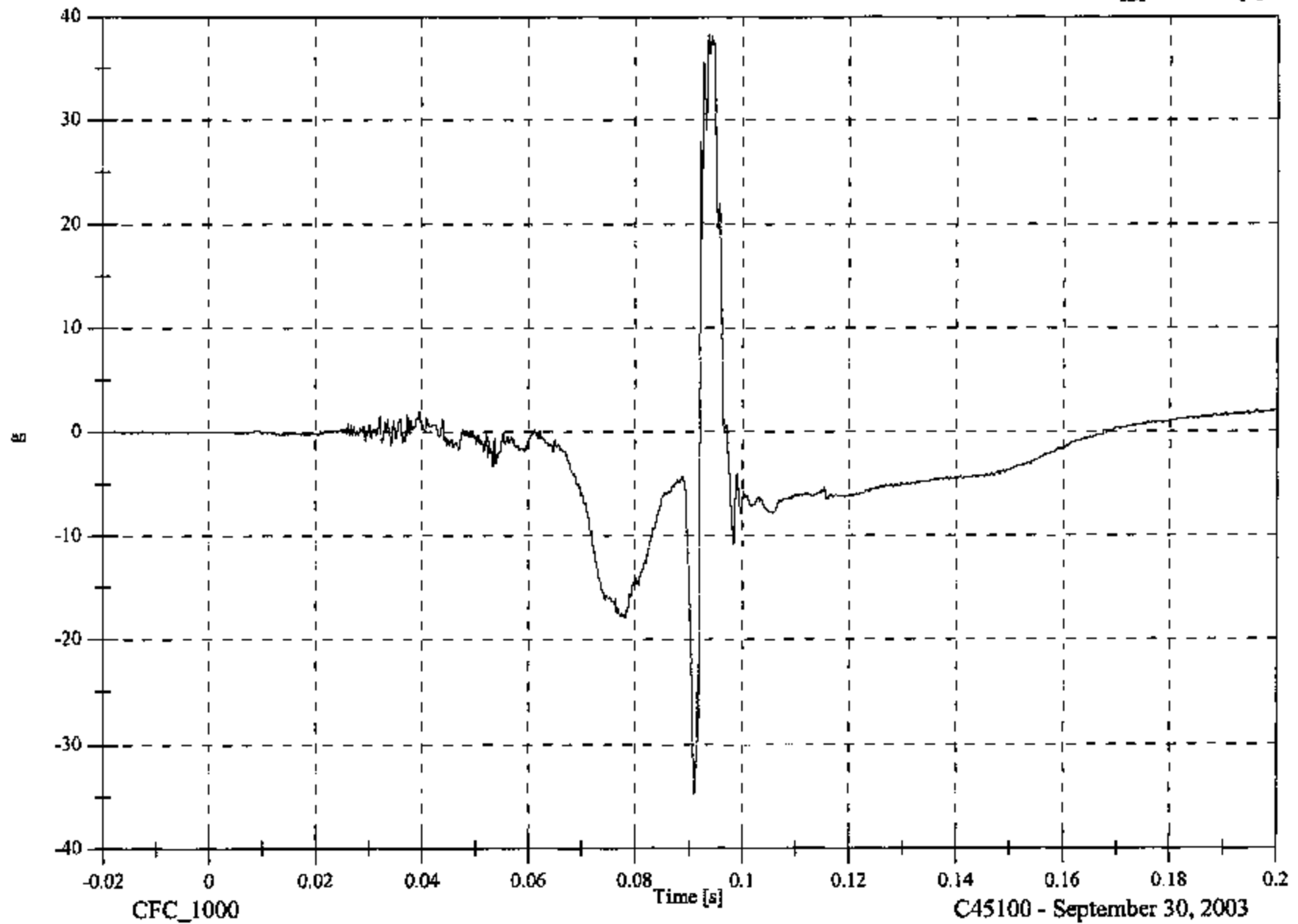
8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

Max: 38.3 [g] at 0.093 [s]

V2P4 Head x

Min: -34.7 [g] at 0.091 [s]



B-29

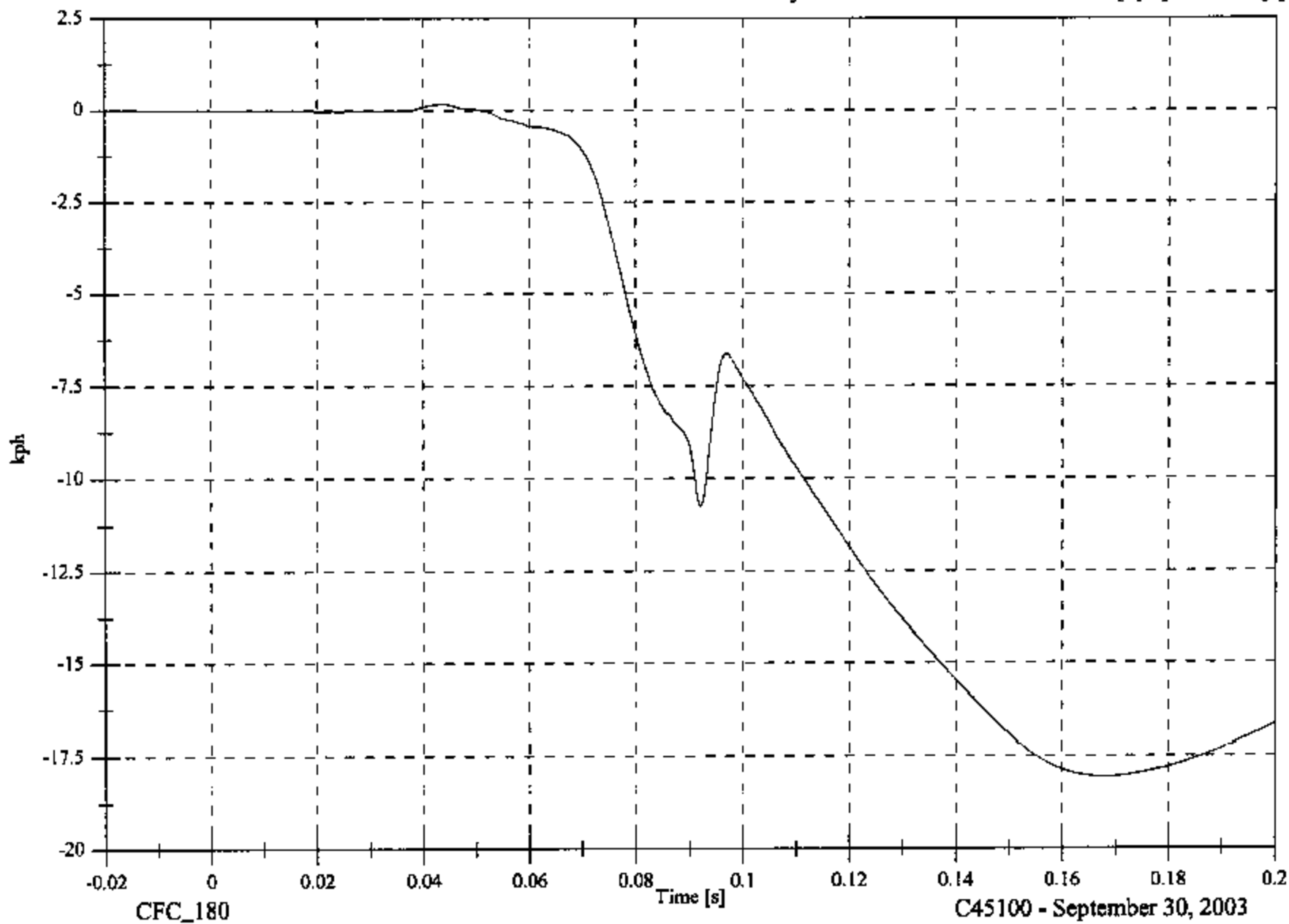
8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P4 Head x Velocity

Max: 0.2 [kph] at 0.044 [s]

Min: -18.1 [kph] at 0.168 [s]

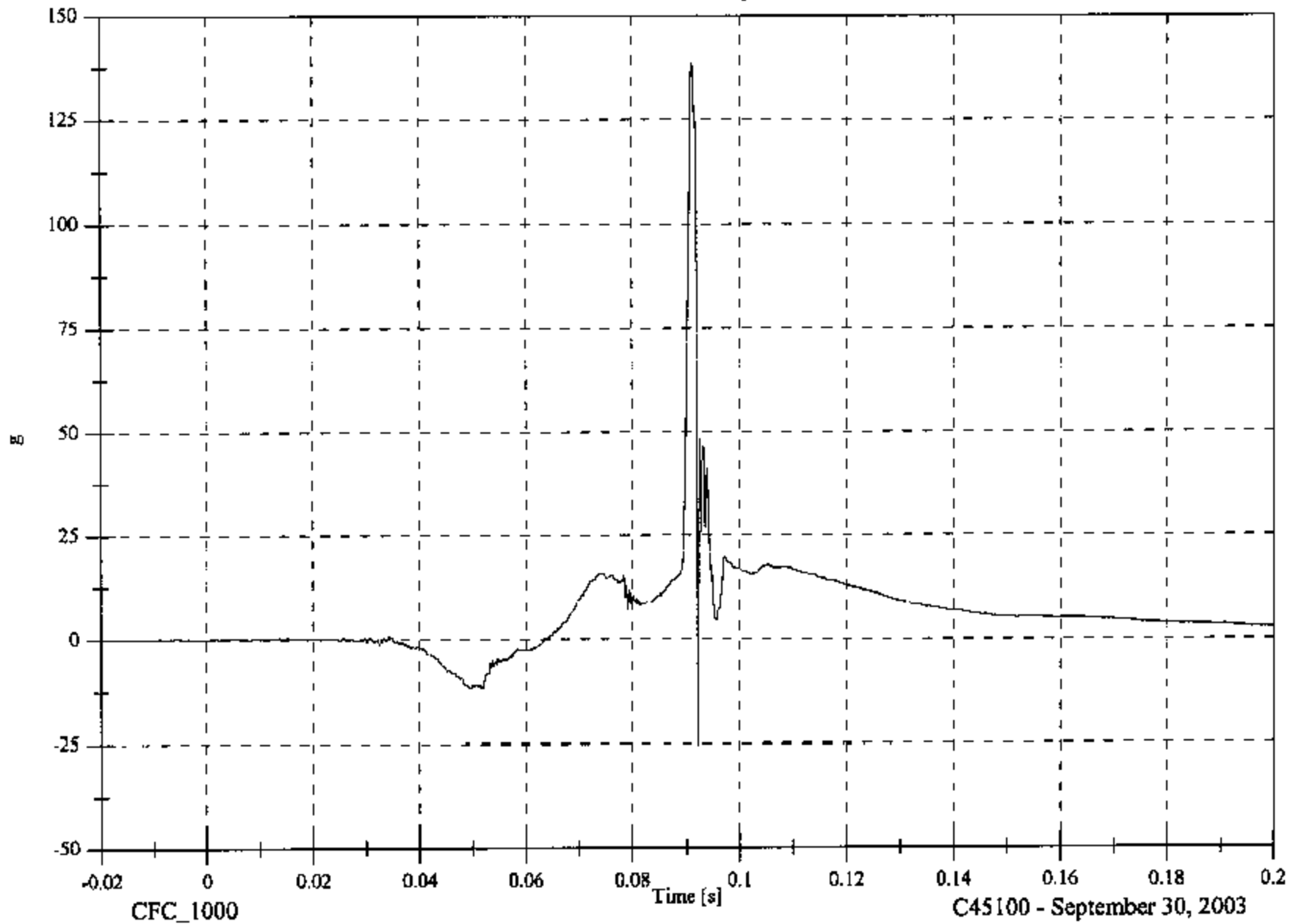


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P4 Head y

Max: 138.7 [g] at 0.091 [s]

Min: -25.7 [g] at 0.092 [s]



B-31

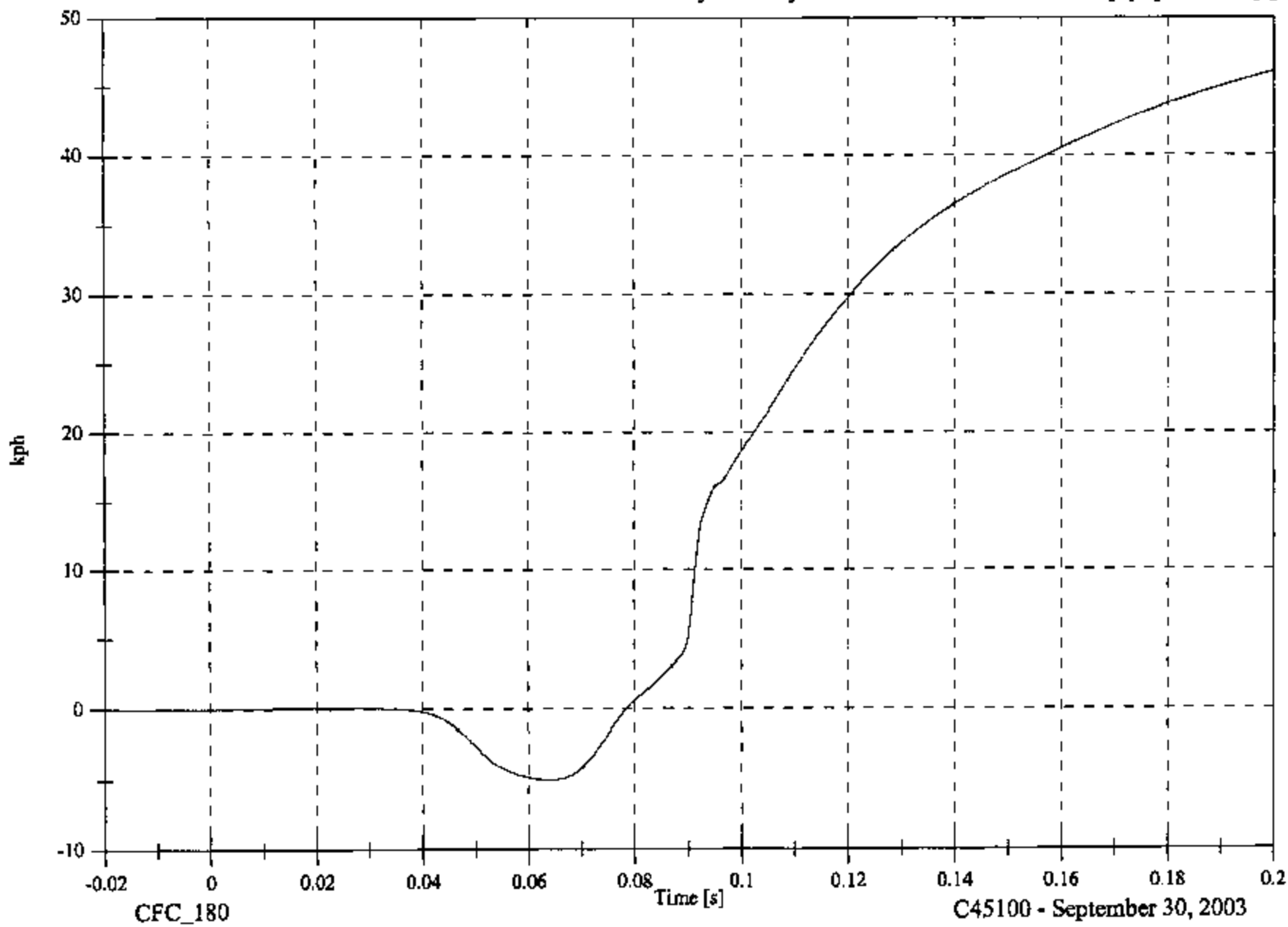
8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P4 Head y Velocity

Max: 46.0 [kph] at 0.200 [s]

Min: -5.0 [kph] at 0.064 [s]



B-32

8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

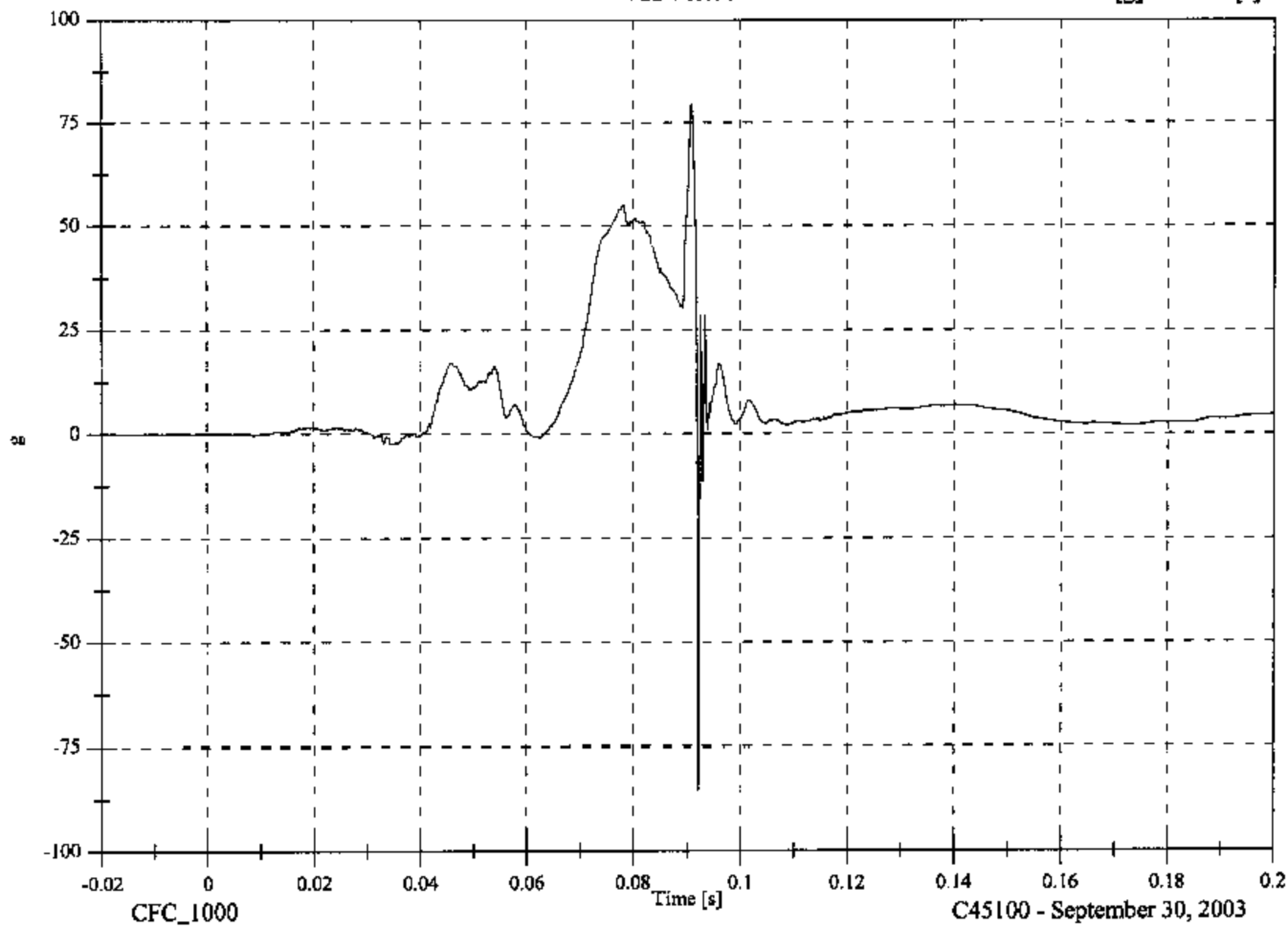
V2P4 Head z

Max: 79.8 [g] at 0.091 [s]

Min: -85.6 [g] at 0.092 [s]

B-33

8675-F214-12

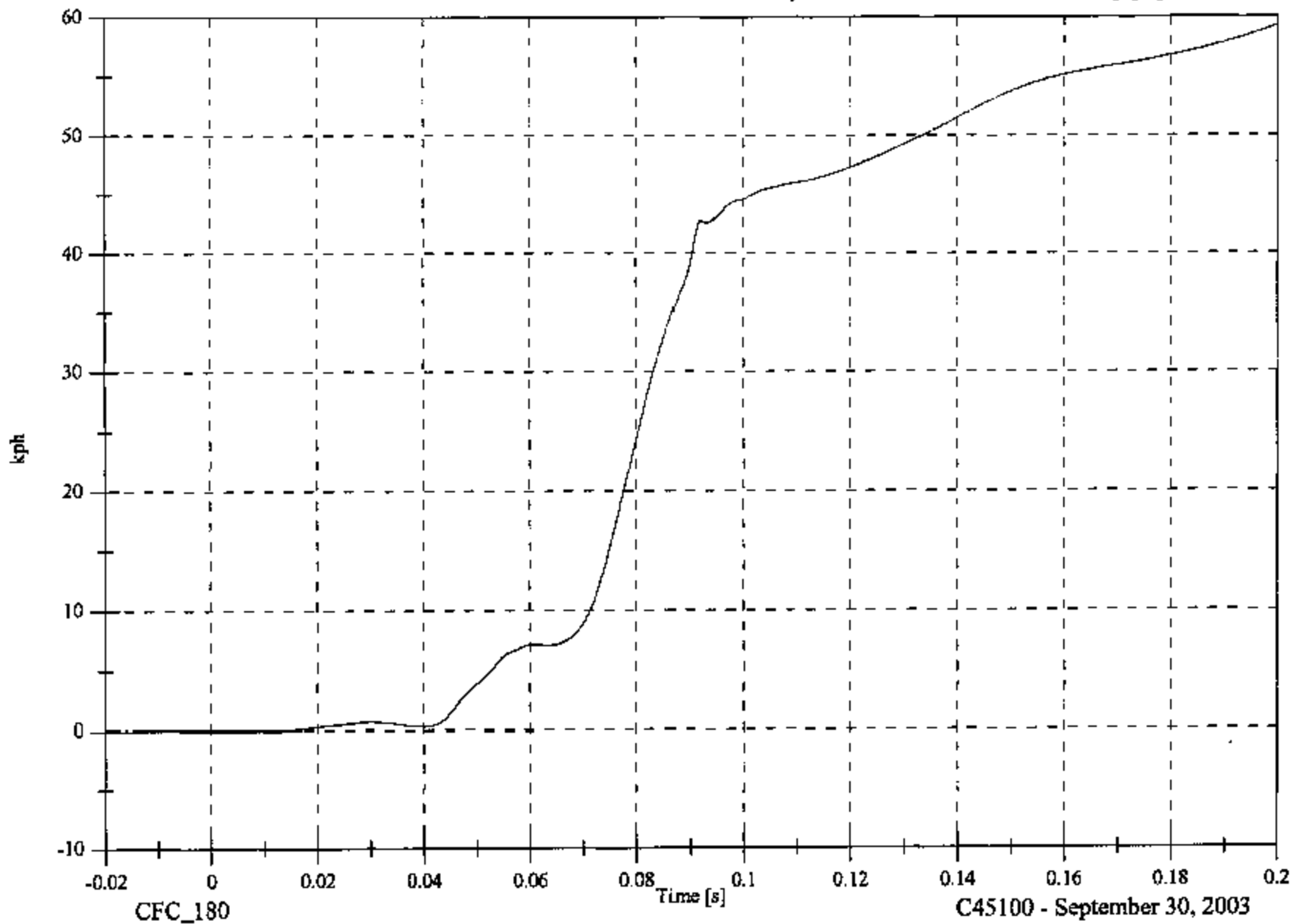


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P4 Head z Velocity

Max: 59.2 [kph] at 0.200 [s]

Min: -0.0 [kph] at 0.010 [s]



B-34

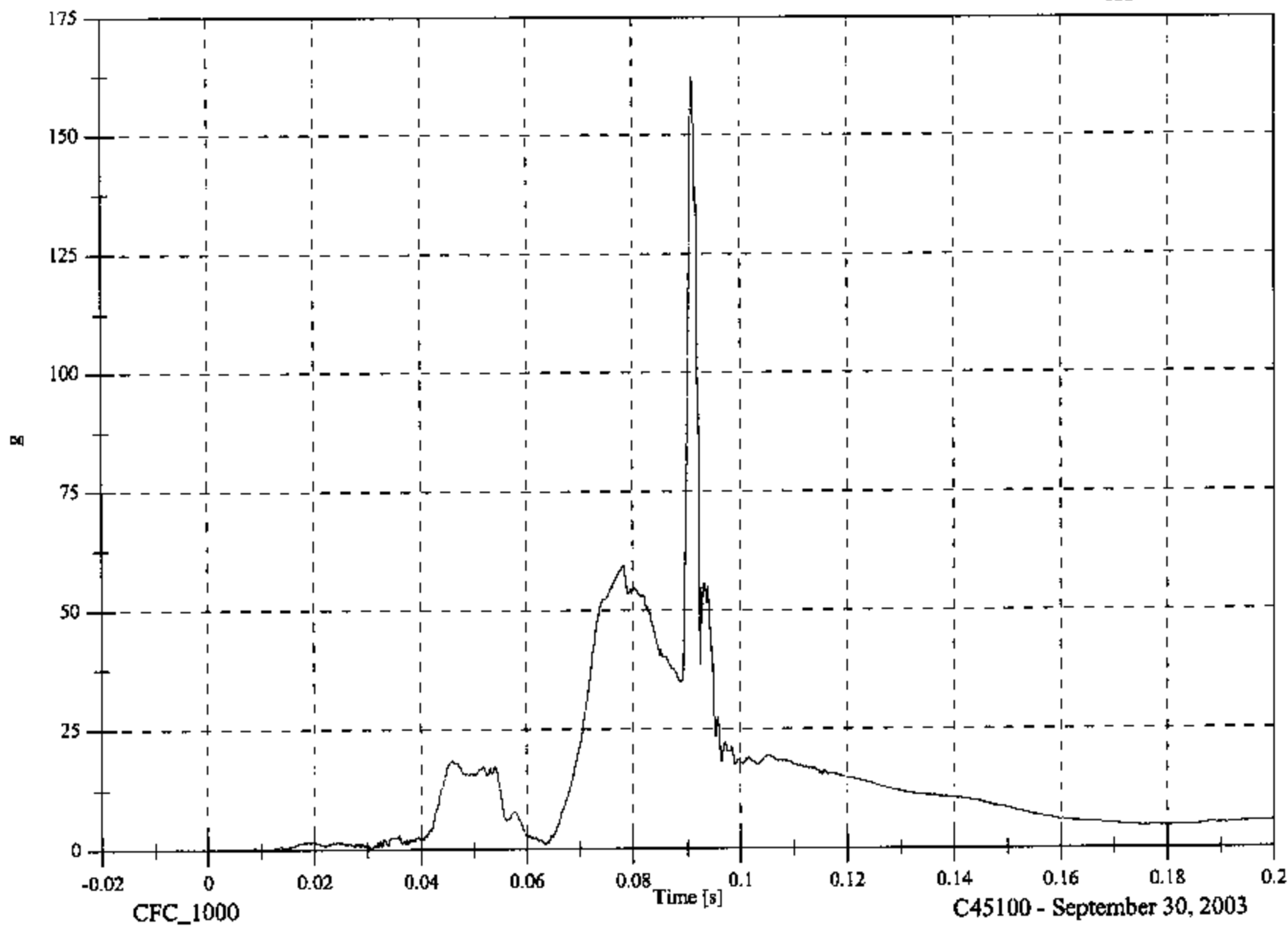
8675-F214-12

2004 Toyota Sienna Minivan

V2P4 Head Resultant

Max: 162.4 [g] at 0.091 [s]

Min: 0.0 [g] at 0.002 [s]



B-35

8675-F214-12

CFC_1000

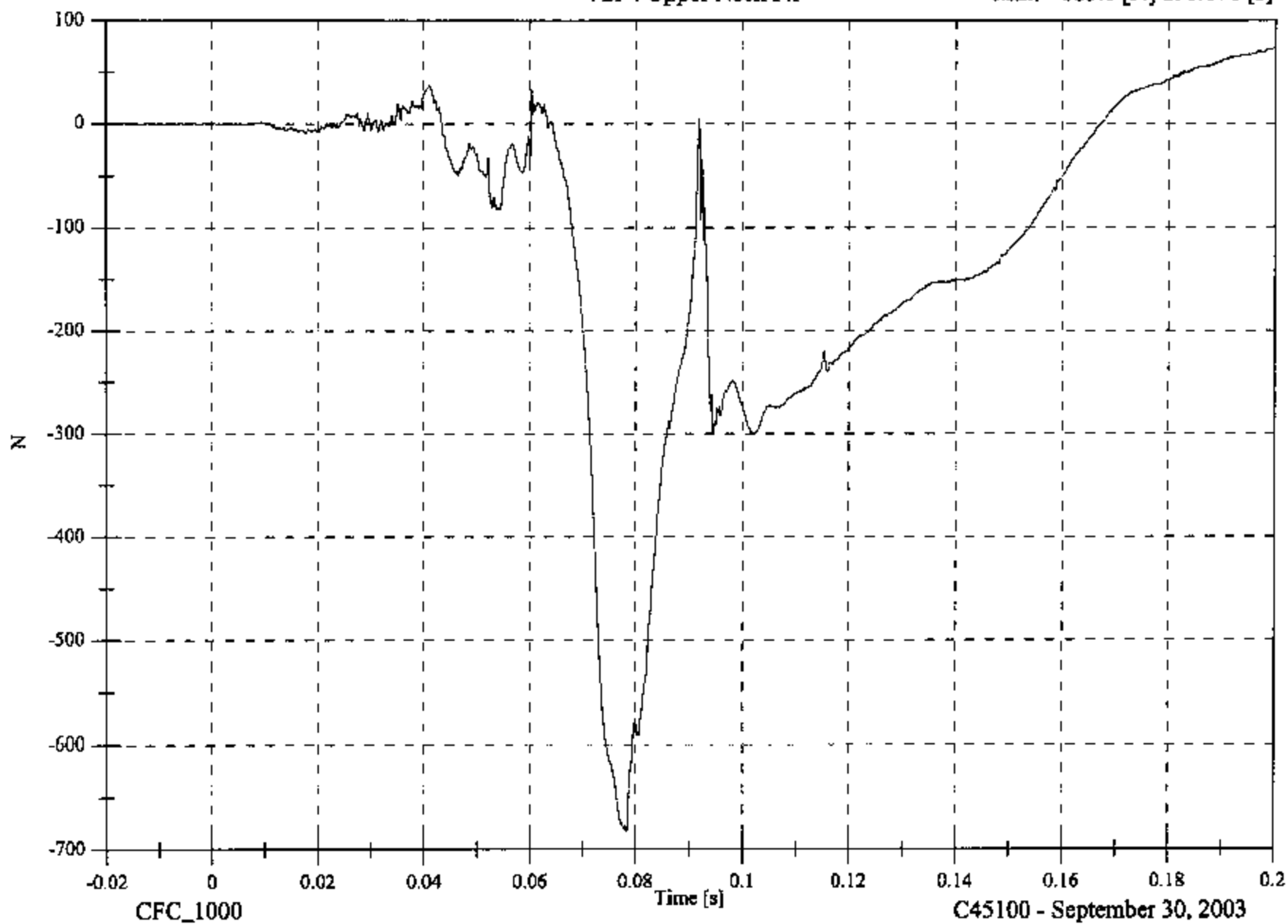
C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P4 Upper Neck Fx

Max: 73.2 [N] at 0.200 [s]

Min: -683.0 [N] at 0.078 [s]



B-36

8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P4 Upper Neck Fy

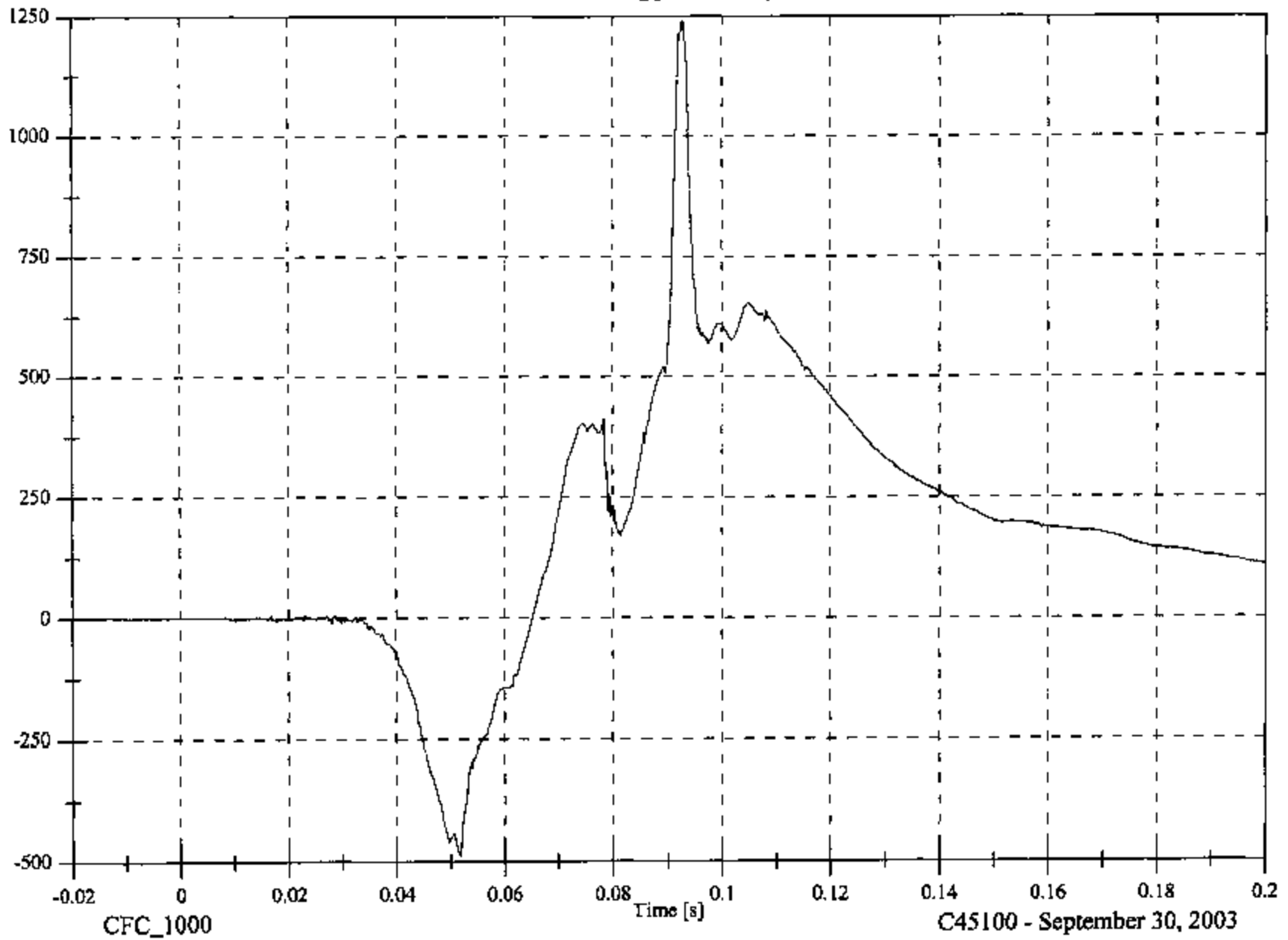
Max: 1239.6 [N] at 0.093 [s]

Min: -488.2 [N] at 0.052 [s]

B-37

N

8675-F214-12

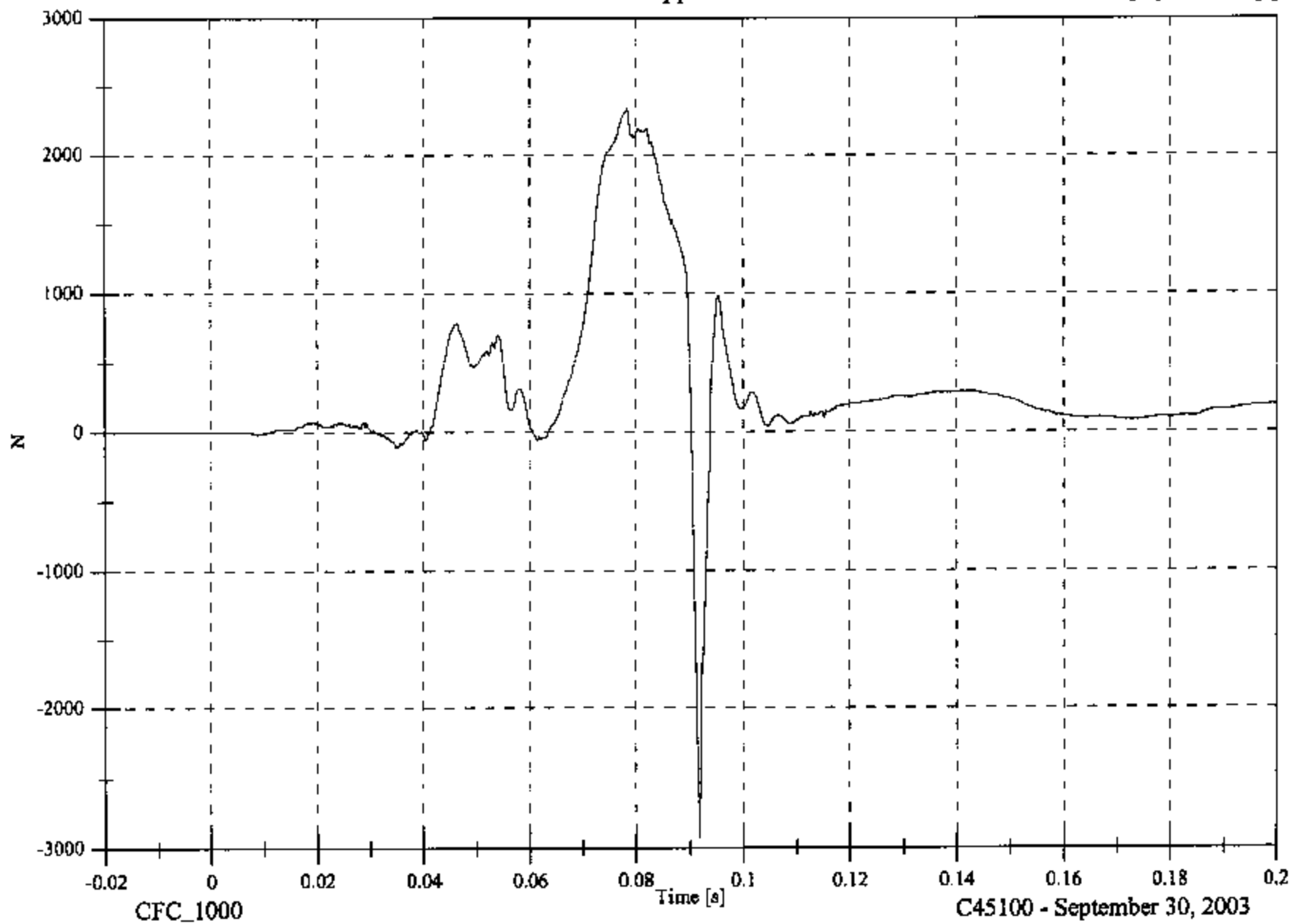


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

Max: 2343.4 [N] at 0.078 [s]

V2P4 Upper Neck Fz

Min: -2925.8 [N] at 0.092 [s]



B-38

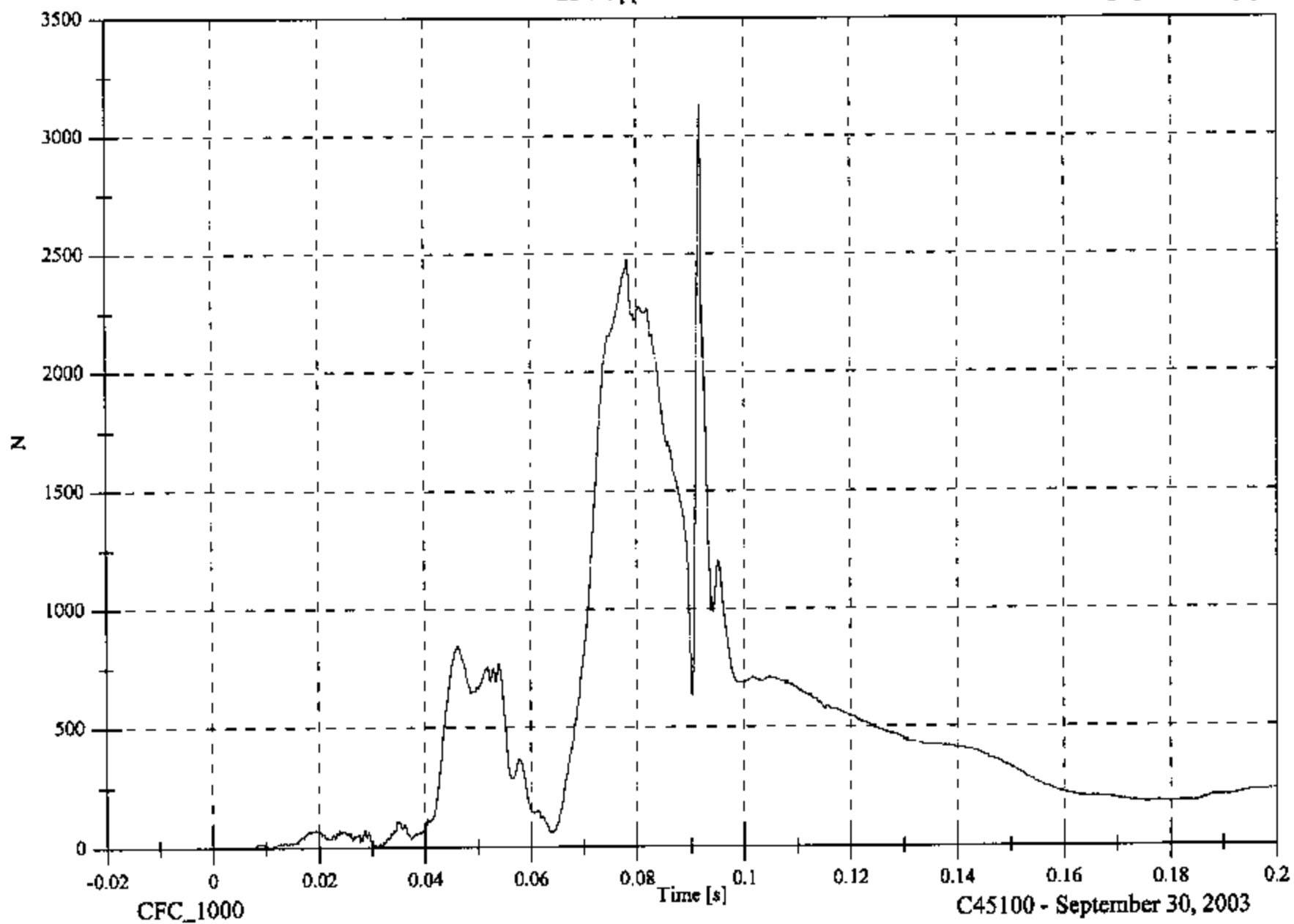
8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P4 Upper Neck F Resultant

Max: 3136.1 [N] at 0.092 [s]

Min: 0.1 [N] at 0.004 [s]

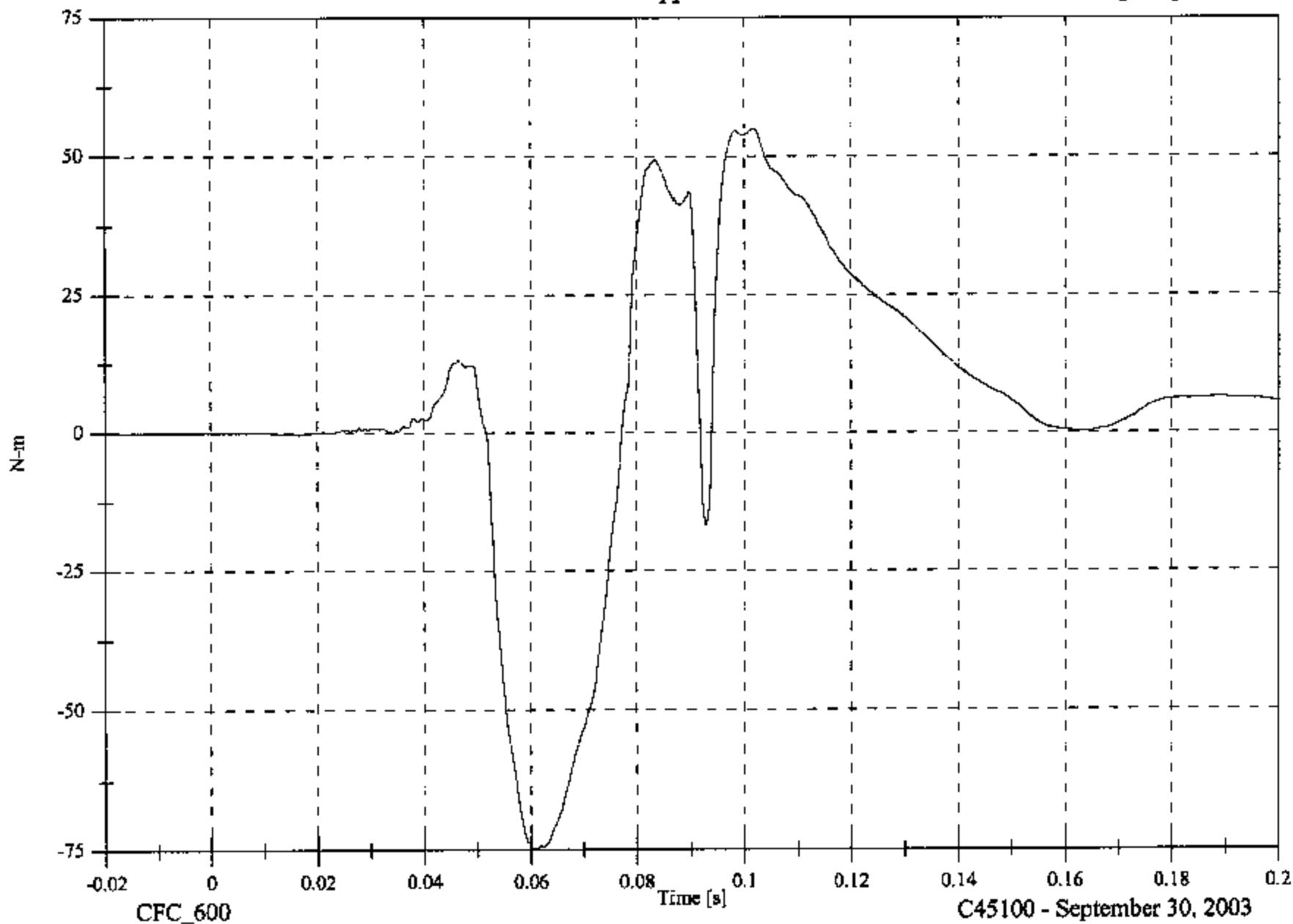


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P4 Upper Neck Mx

Max: 54.9 [N-m] at 0.102 [s]

Min: -74.7 [N-m] at 0.060 [s]



2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

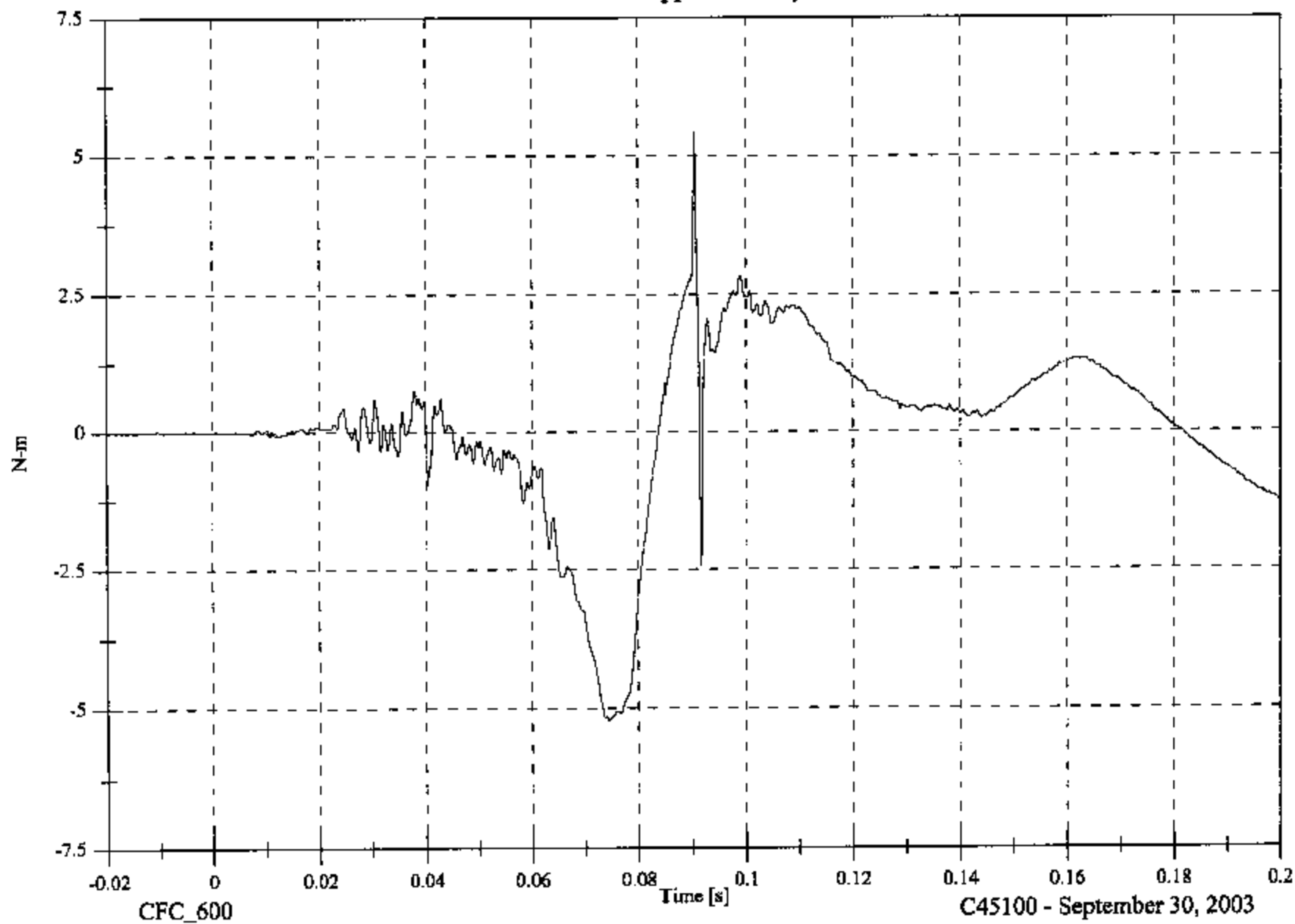
V2P4 Upper Neck My

Max: 5.4 [N-m] at 0.090 [s]

Min: -5.2 [N-m] at 0.074 [s]

B41

R675-F214-12

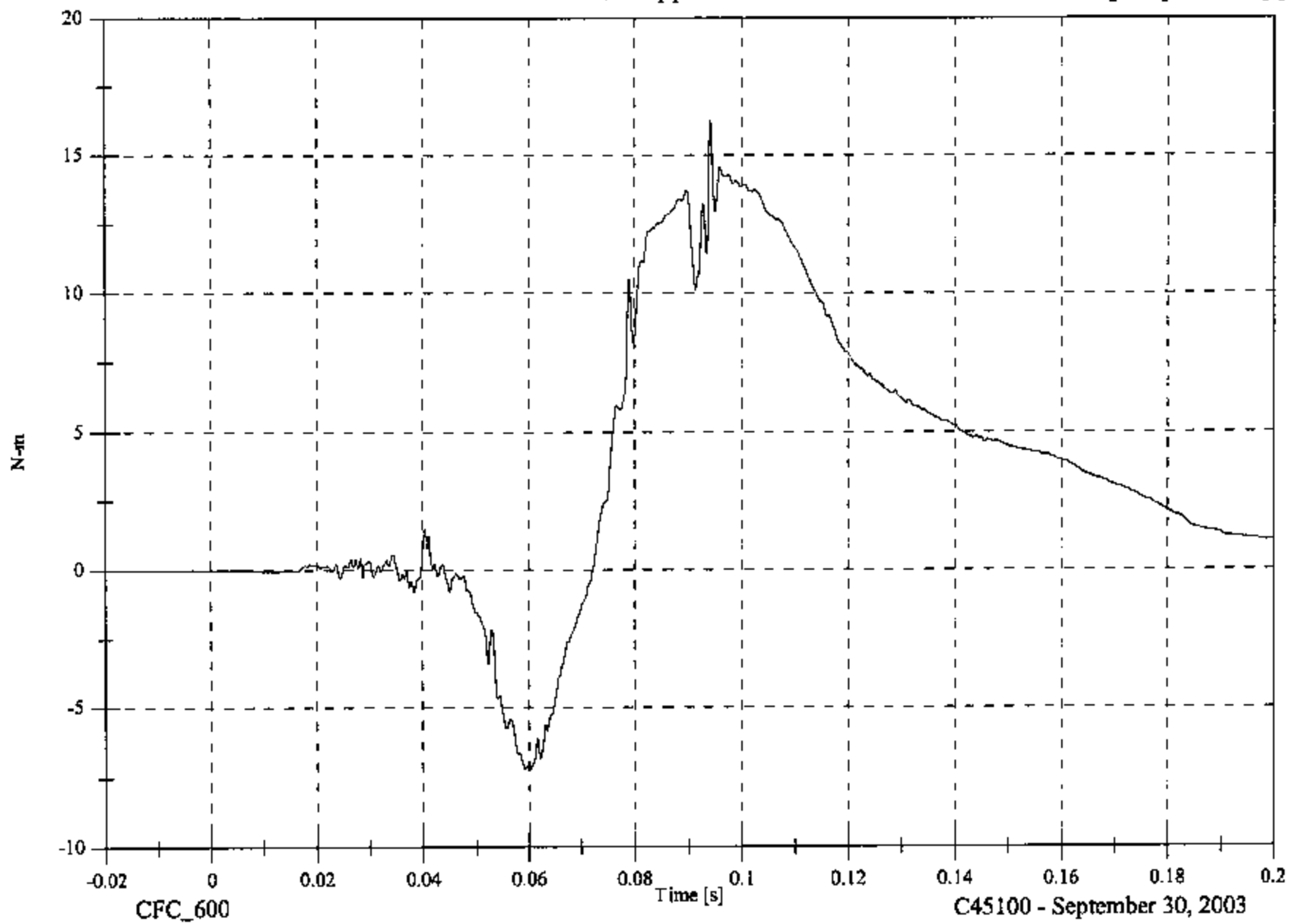


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P4 Upper Neck Mz

Max: 16.2 [N-m] at 0.094 [s]

Min: -7.2 [N-m] at 0.060 [s]

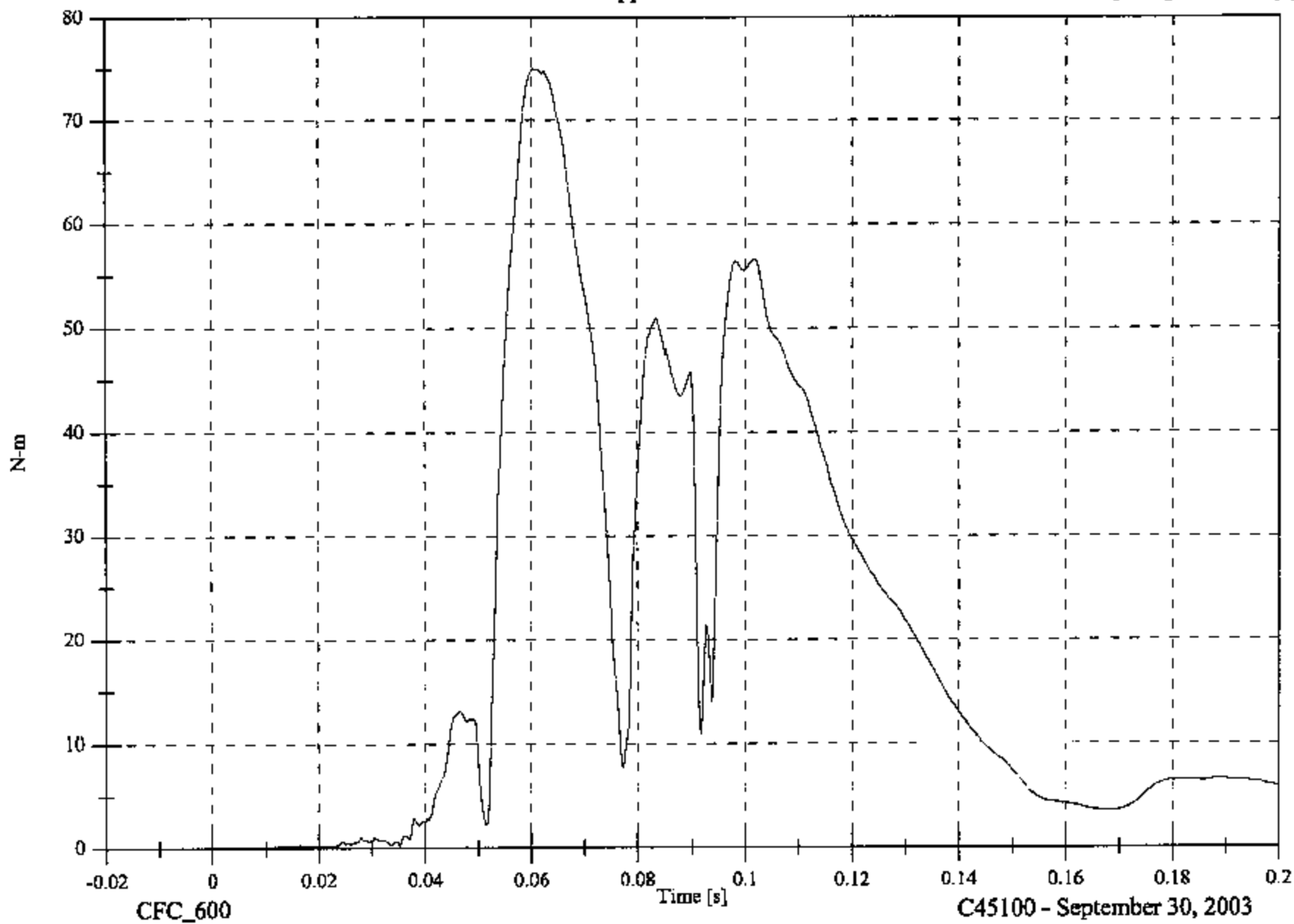


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P4 Upper Neck M Resultant

Max: 75.0 [N-m] at 0.060 [s]

Min: 0.0 [N-m] at -0.012 [s]



B-43

8675-F214-12

CFC_600

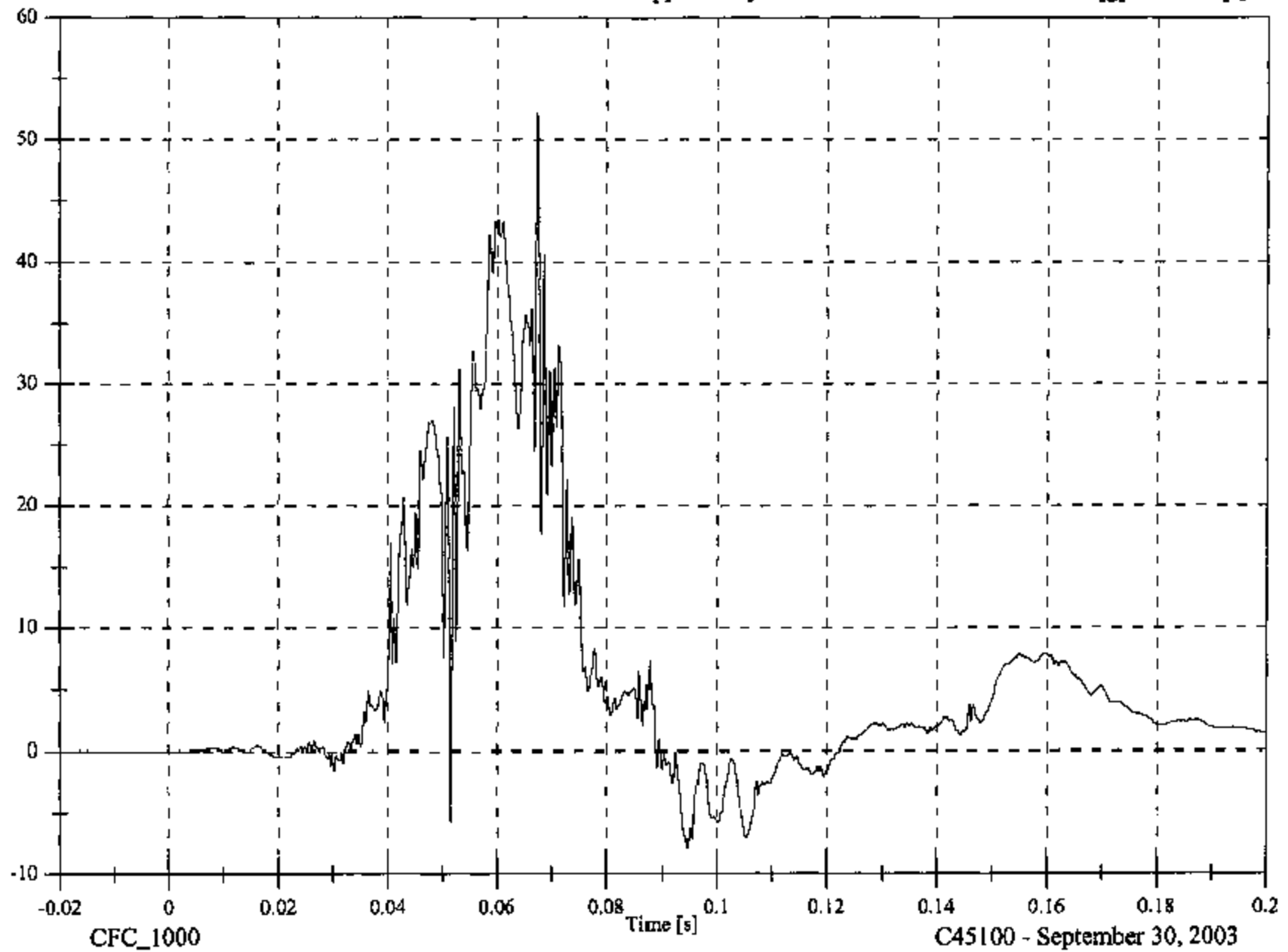
C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P4 Upper Rib y

Max: 52.3 [g] at 0.067 [s]

Min: -7.9 [g] at 0.095 [s]



B-44

8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

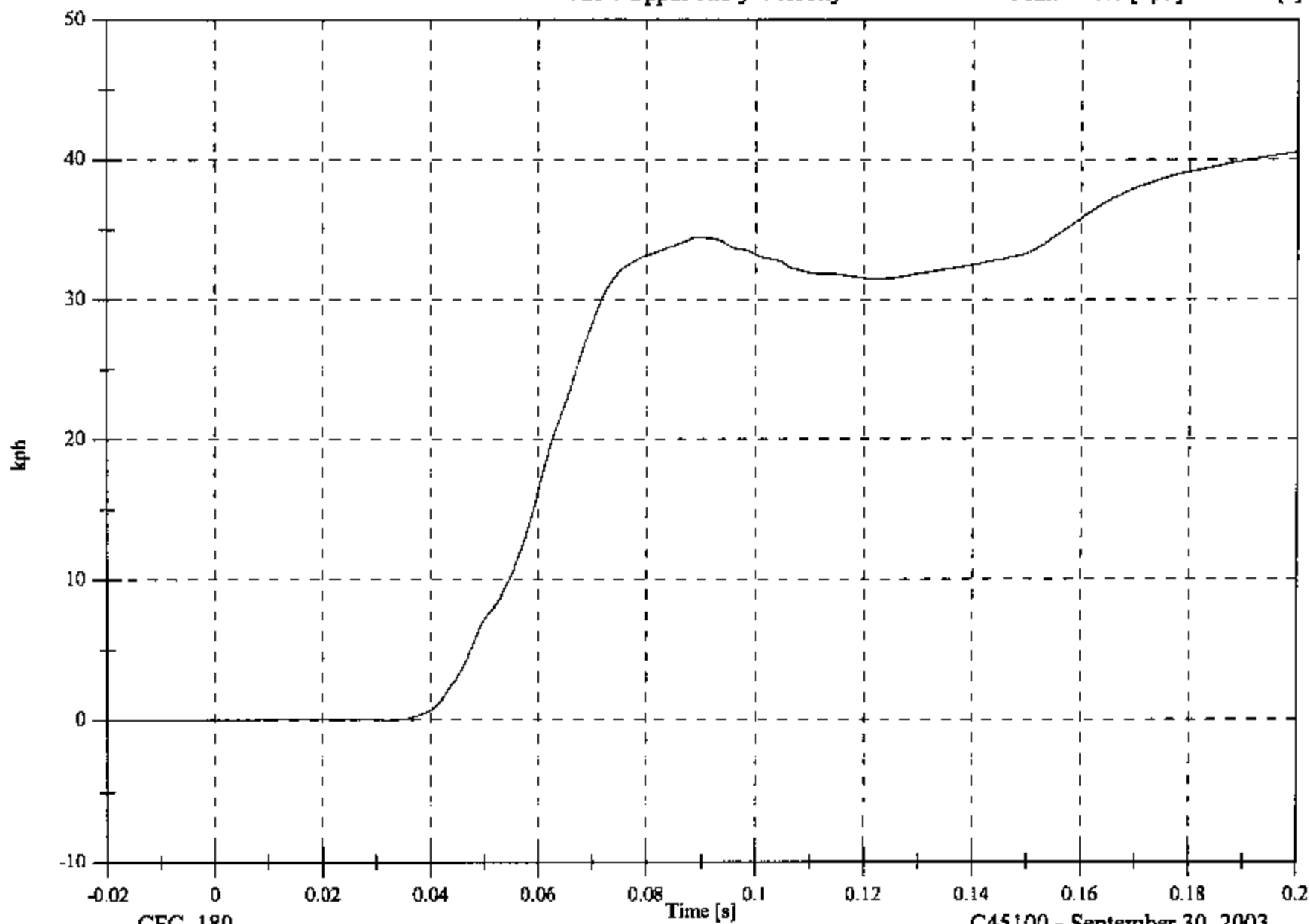
V2P4 Upper Rib y Velocity

Max: 40.5 [kph] at 0.200 [s]

Min: -0.0 [kph] at 0.032 [s]

B-45

8675-F214-12



CFC_180

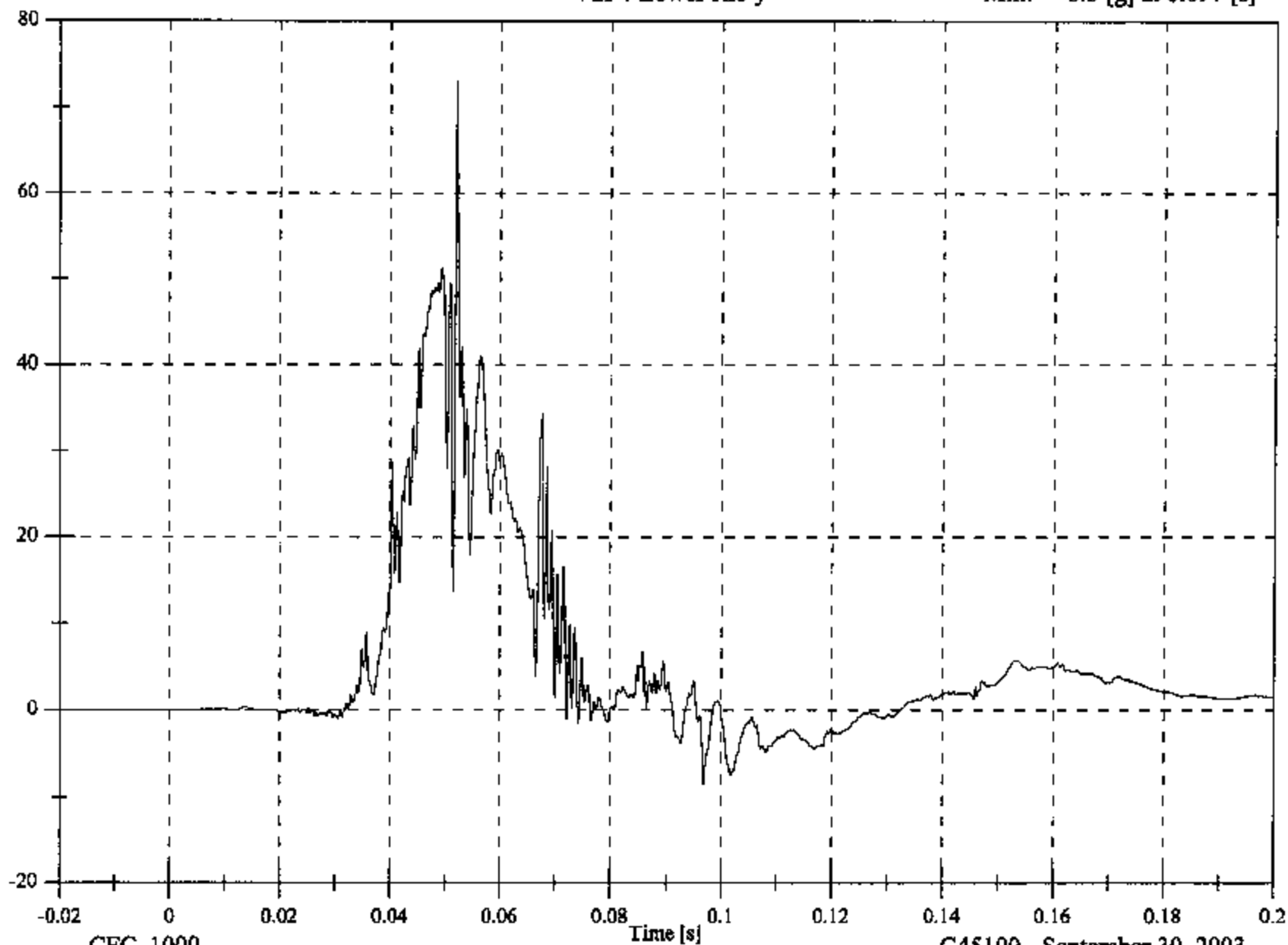
C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P4 Lower Rib y

Max: 73.0 [g] at 0.052 [s]

Min: -8.5 [g] at 0.097 [s]



B-46

8675-F214-12

CFC_1000

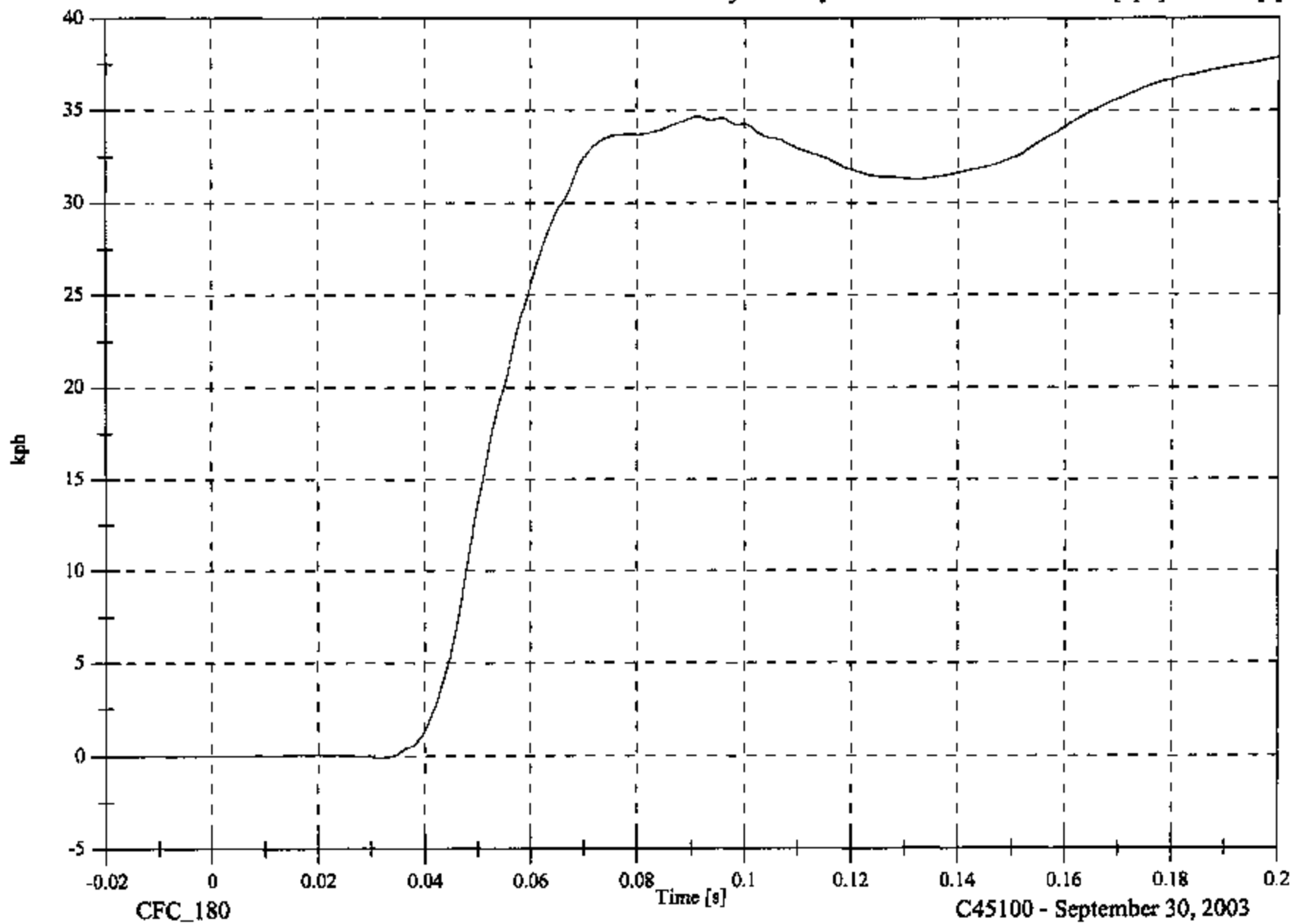
C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

Max: 37.8 [kph] at 0.200 [s]

V2P4 Lower Rib y Velocity

Min: -0.1 [kph] at 0.032 [s]



B-47

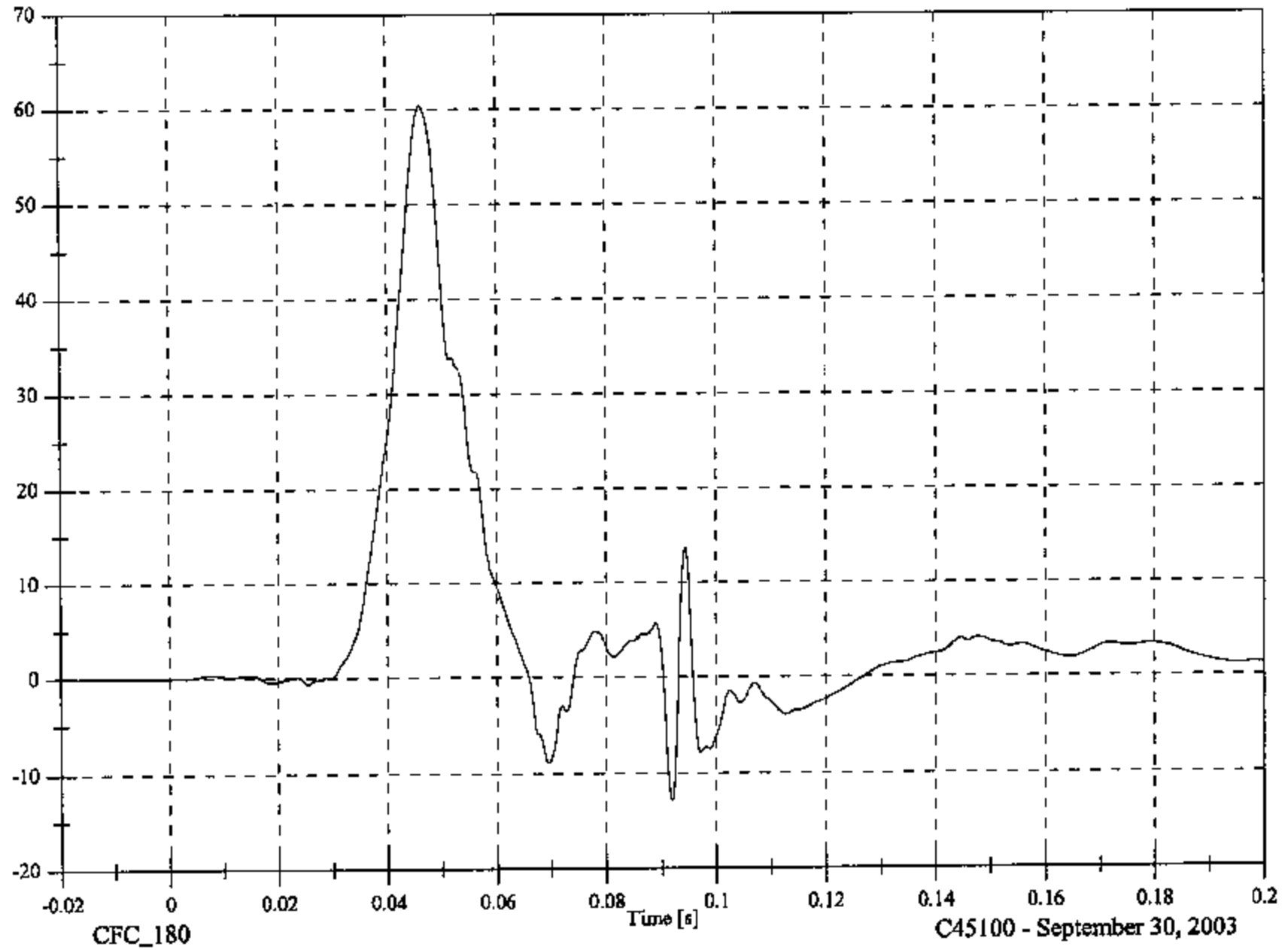
8675-F214-12

CFC_180

C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan
V2P4 Lower Spine y

Max: 60.4 [g] at 0.046 [s]
Min: -13.0 [g] at 0.092 [s]



B-48

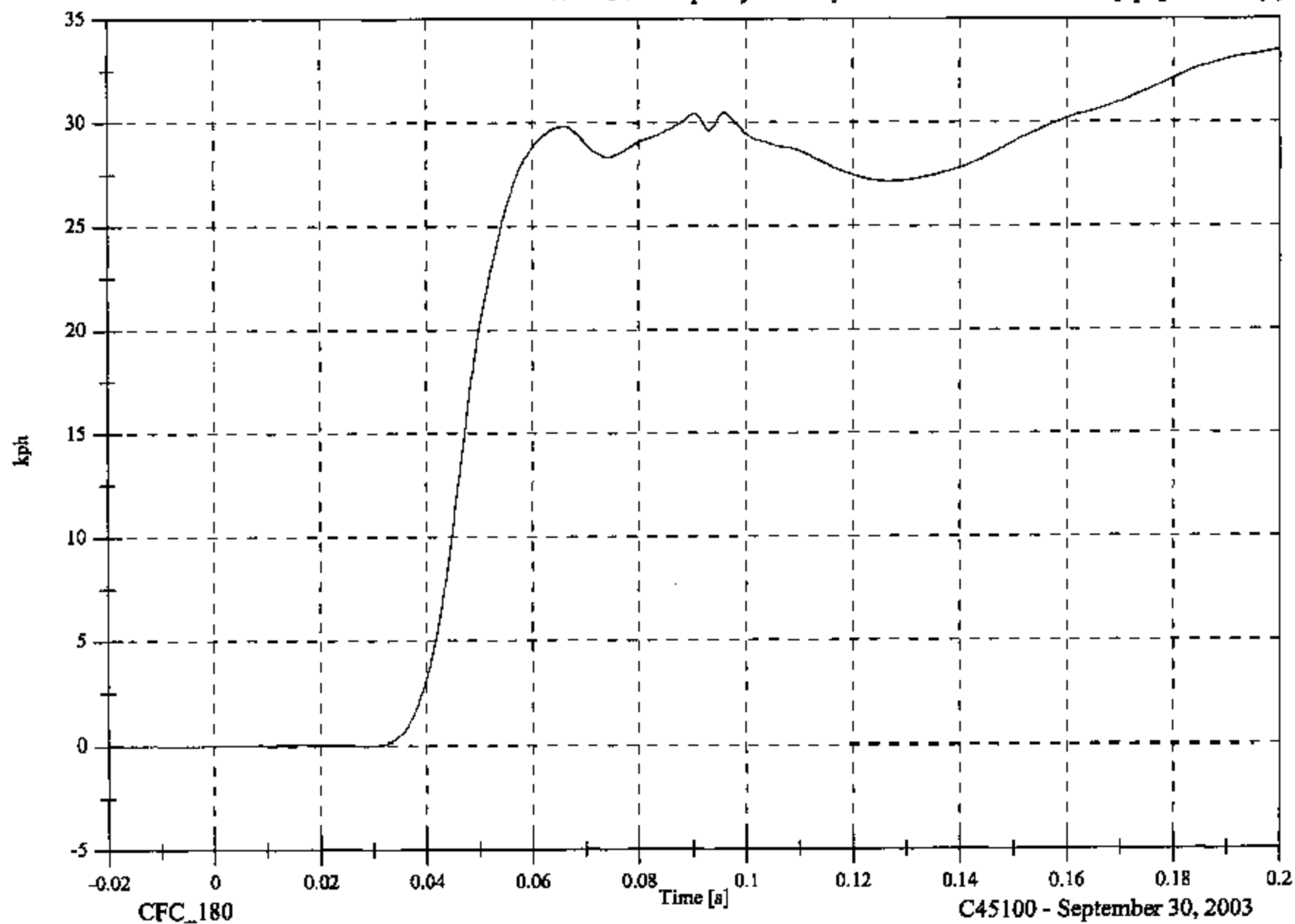
8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P4 Lower Spine y Velocity

Max: 33.5 [kph] at 0.200 [s]

Min: -0.0 [kph] at 0.029 [s]



B-49

8675-F214-12

CFC_180

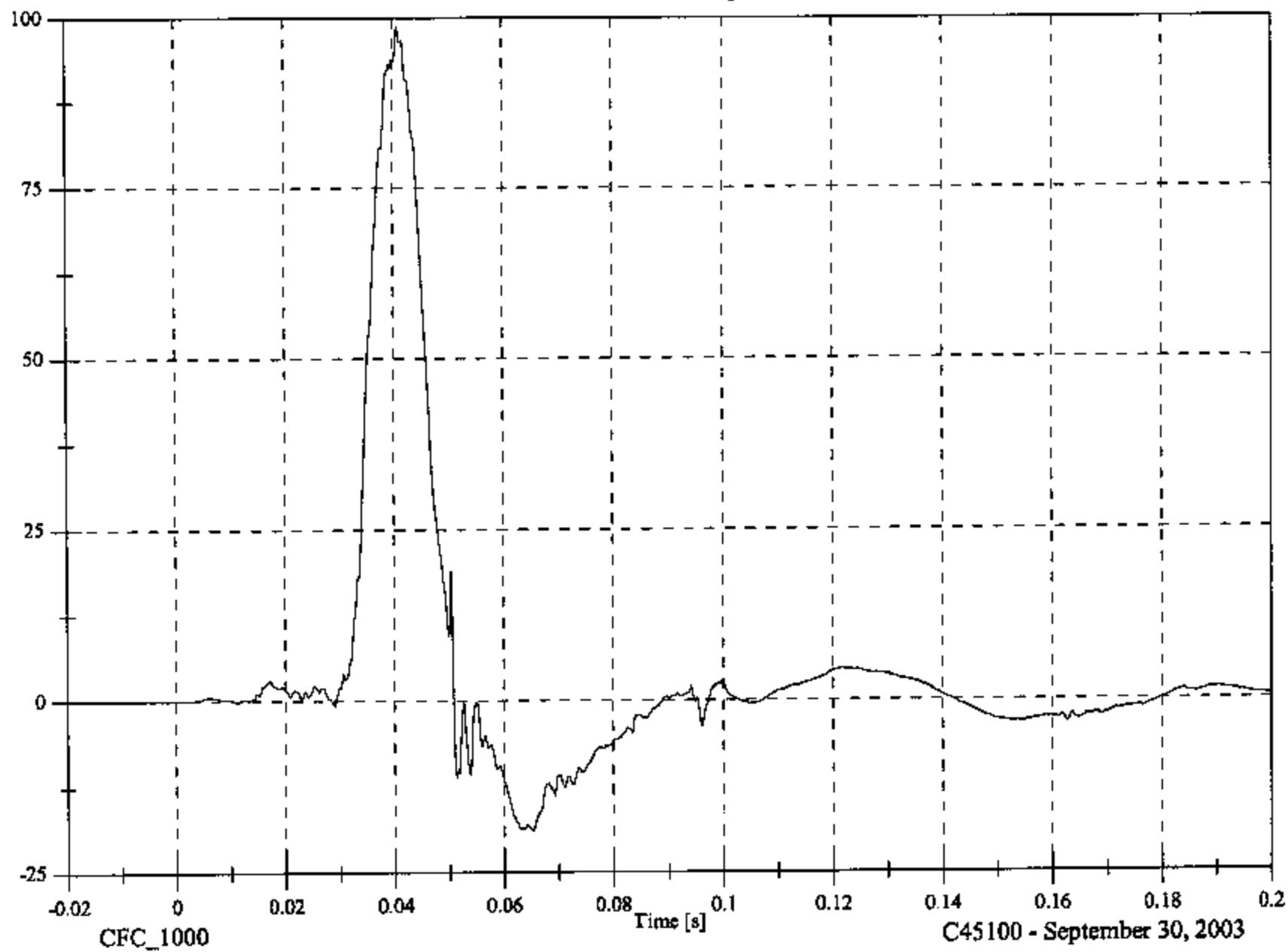
C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P4 Pelvic y

Max: 98.7 [g] at 0.041 [s]

Min: -18.9 [g] at 0.065 [s]



B-50

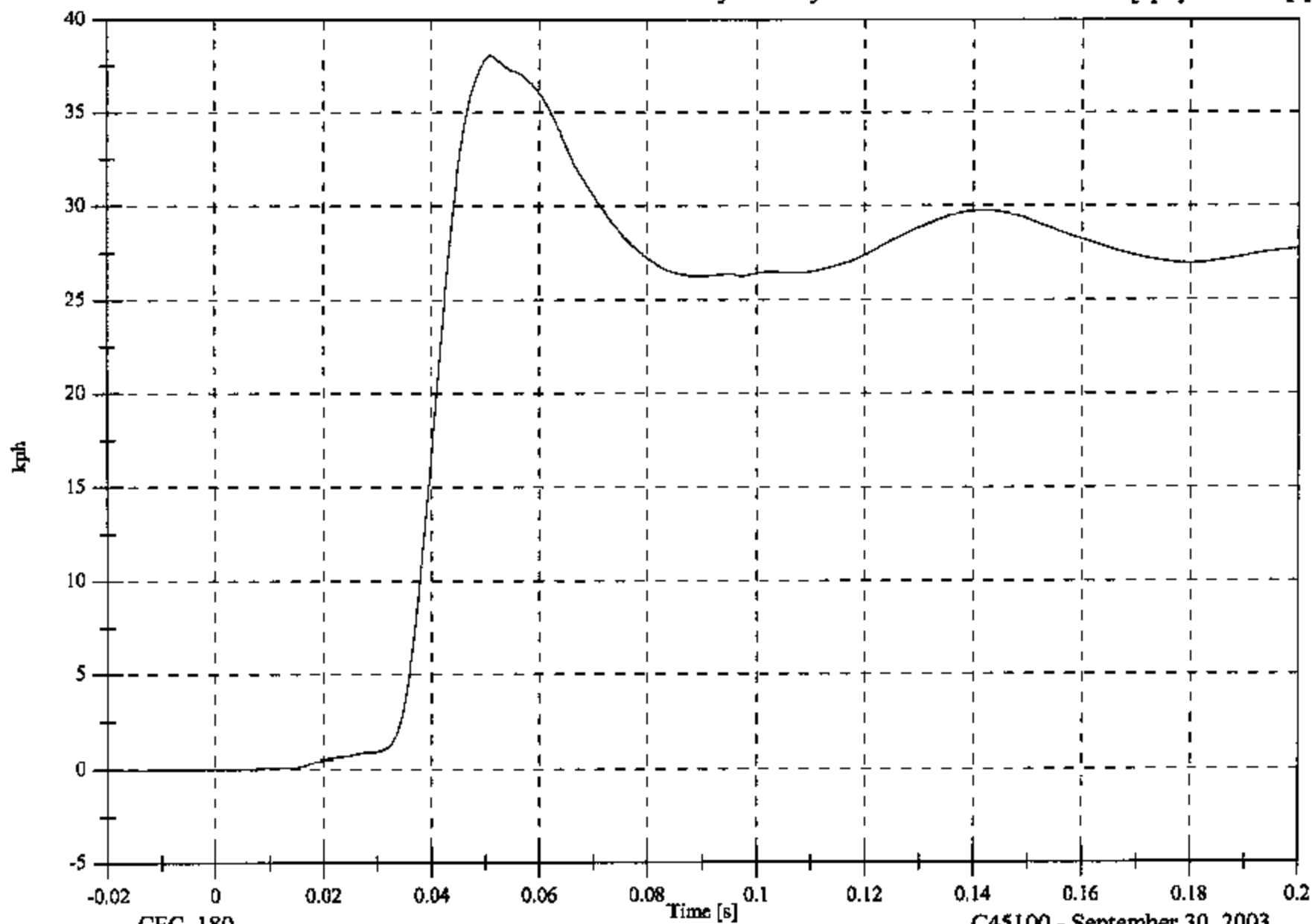
8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P4 Pelvic y Velocity

Max: 38.1 [kph] at 0.051 [s]

Min: -0.0 [kph] at -0.020 [s]



B-51

8675-F214-12

CFC_180

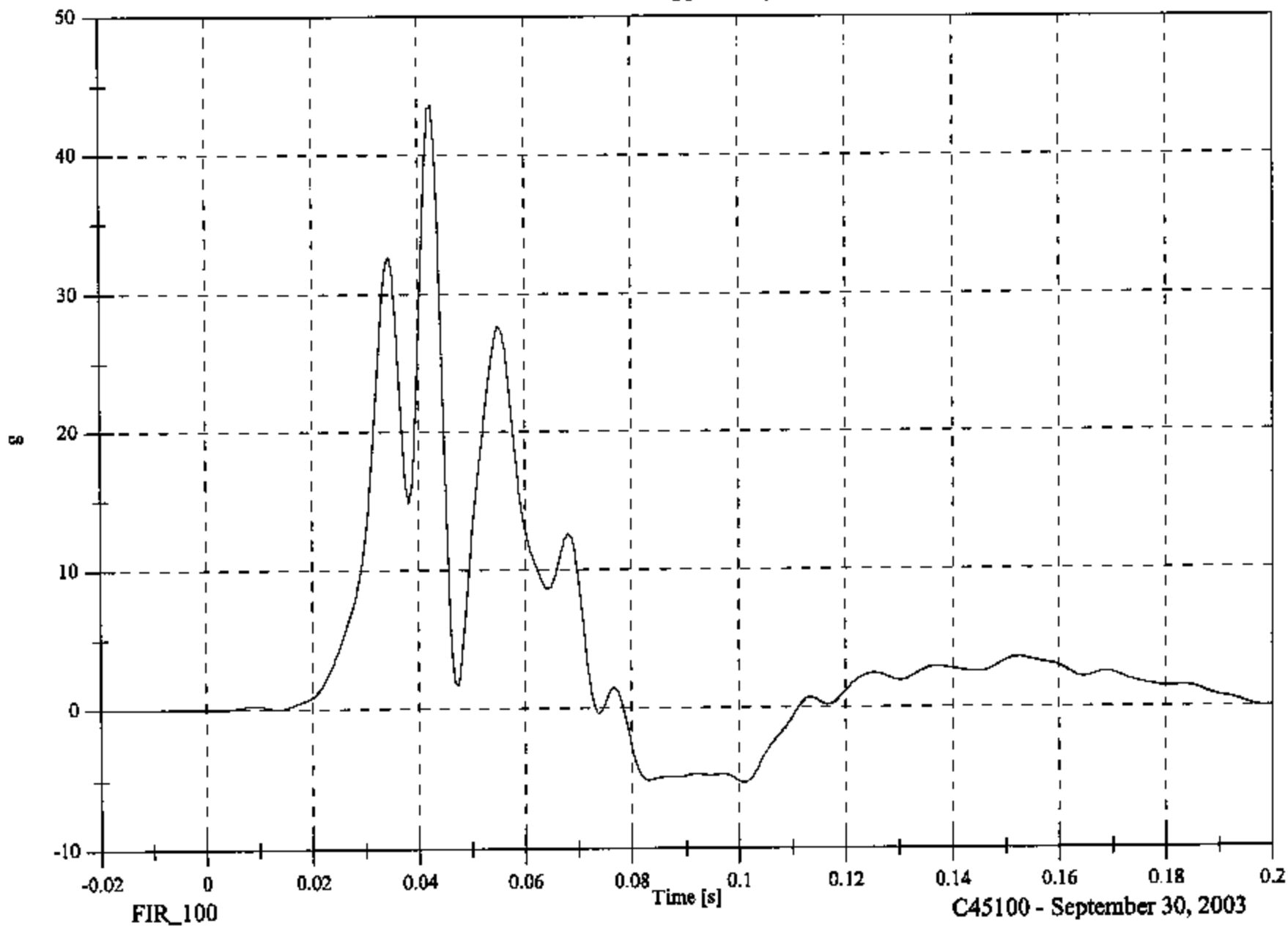
C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P1 Upper Rib y

Max: 43.6 [g] at 0.043 [s]

Min: -5.2 [g] at 0.101 [s]



B-52

8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

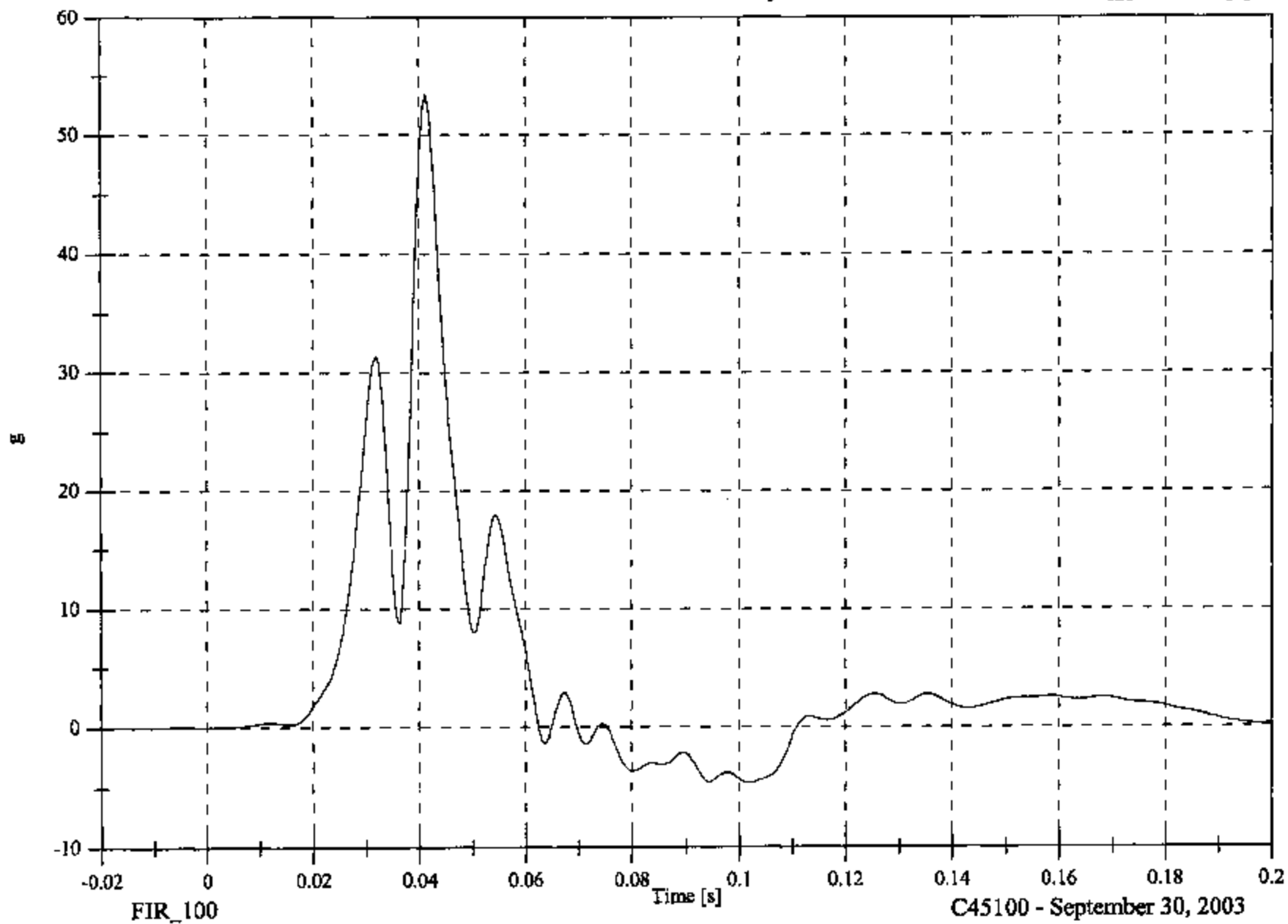
V2P1 Lower Rib y

Max: 53.4 [g] at 0.041 [s]

Min: -4.6 [g] at 0.102 [s]

B-53

8675-F214-12

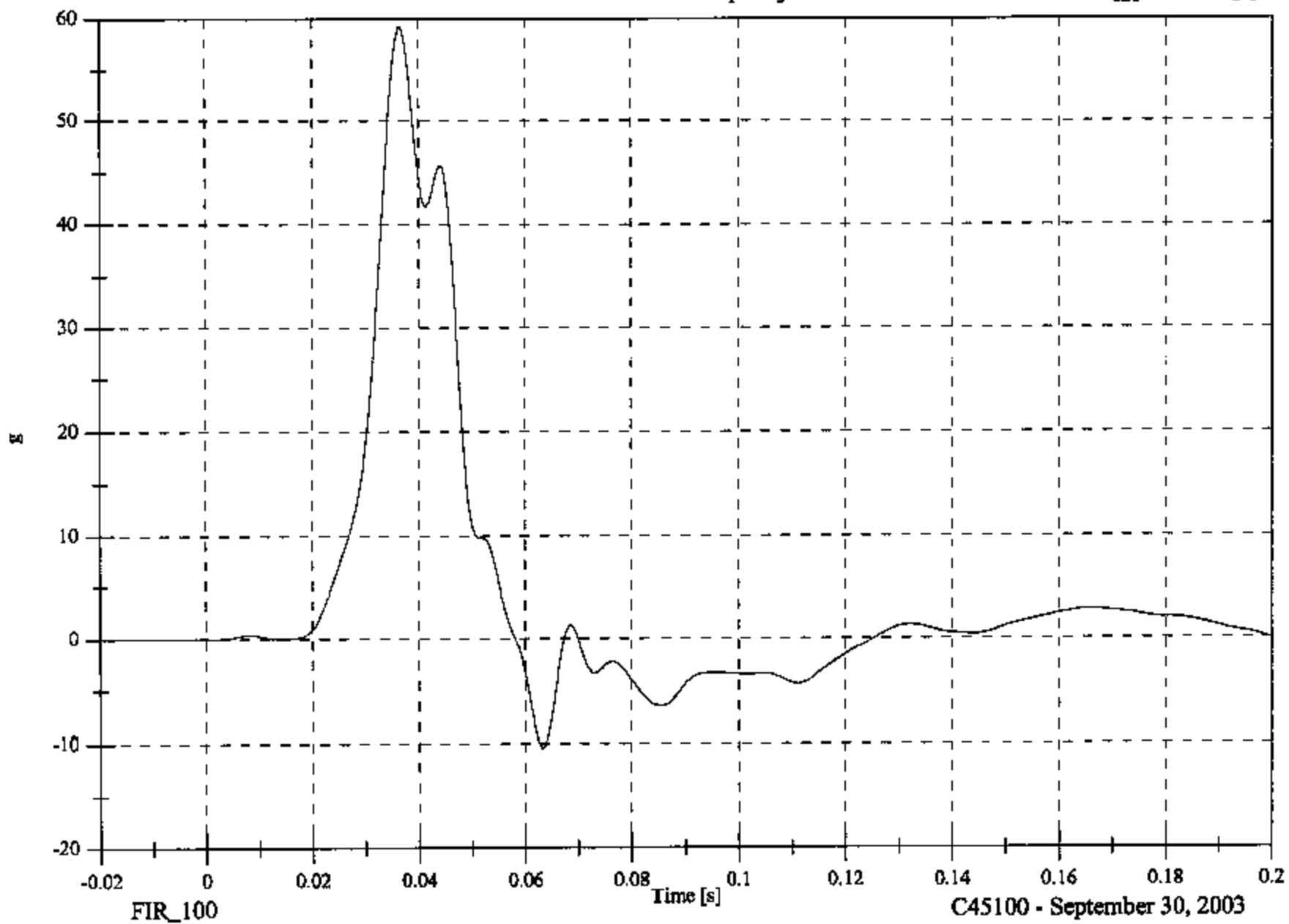


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P1 Lower Spine y

Max: 59.3 [g] at 0.036 [s]

Min: -10.4 [g] at 0.063 [s]



B-54

8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

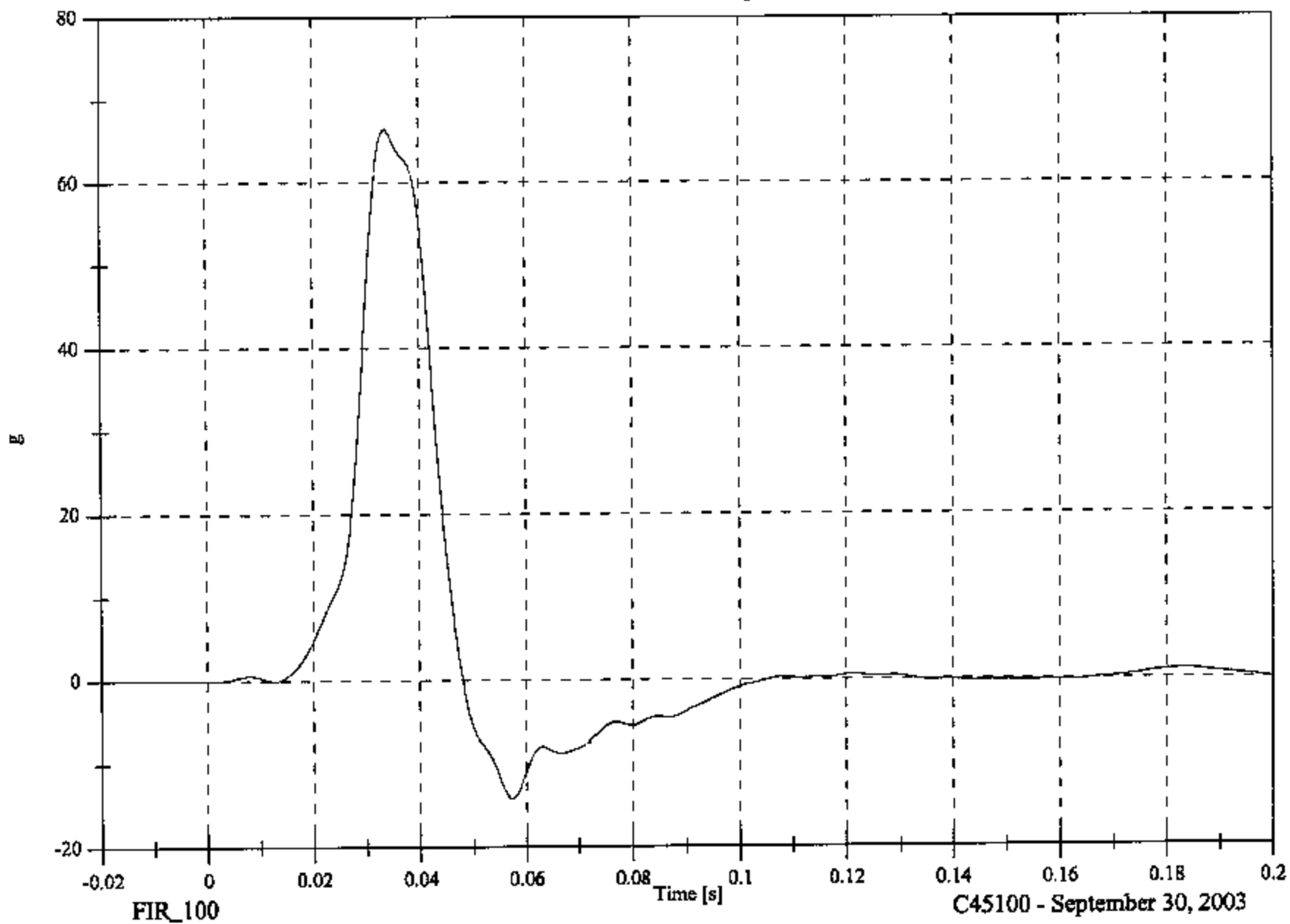
V2P1 Pelvic y

Max: 66.5 [g] at 0.034 [s]

Min: -14.2 [g] at 0.057 [s]

B-35

8675-F214-12



2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

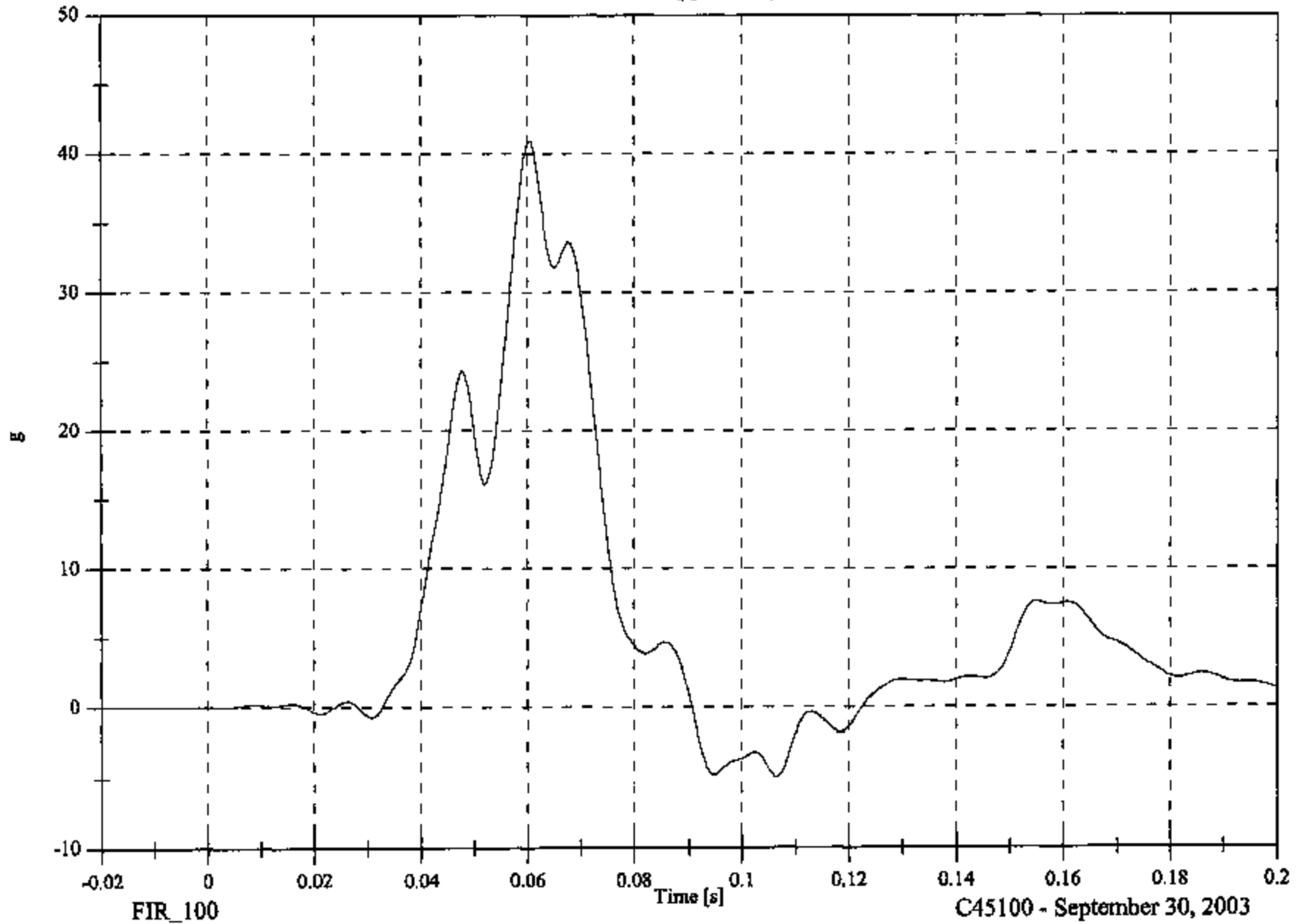
V2P4 Upper Rib y

Max: 40.9 [g] at 0.061 [s]

Min: -4.9 [g] at 0.106 [s]

B-56

8675-F214-12



2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

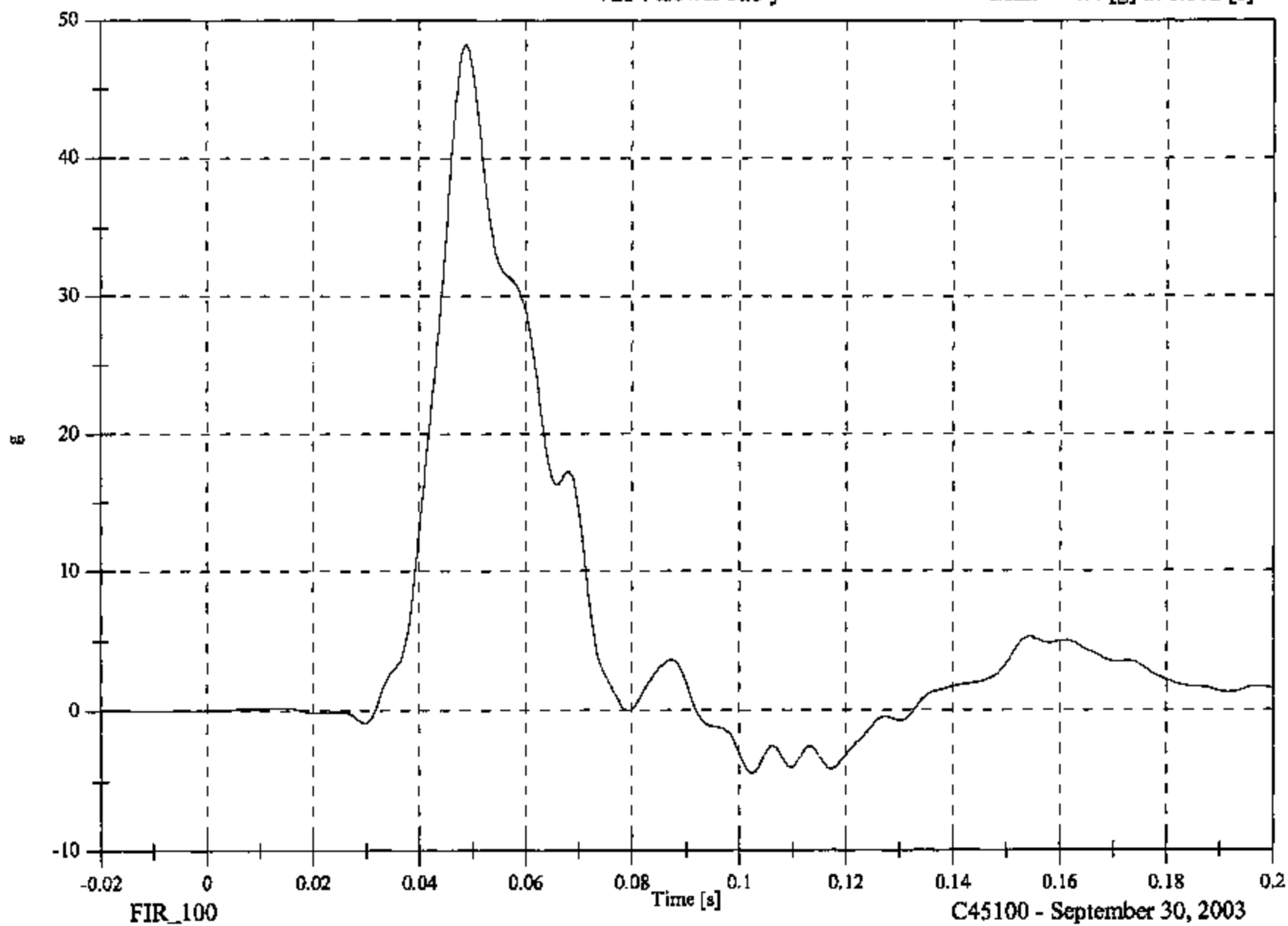
V2P4 Lower Rib y

Max: 48.3 [g] at 0.049 [s]

Min: -4.4 [g] at 0.102 [s]

B-57

8675-F214-12

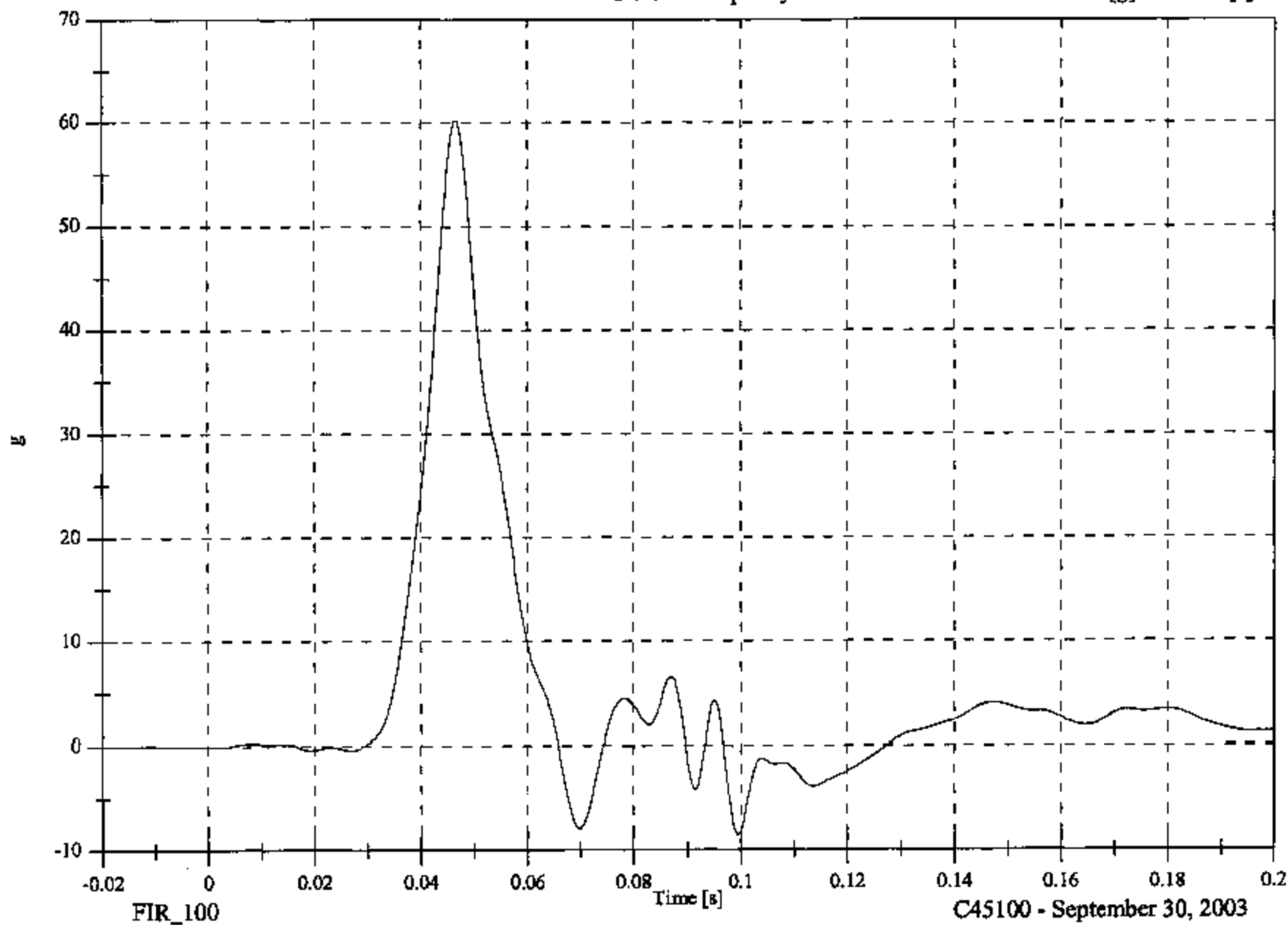


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P4 Lower Spine y

Max: 60.2 [g] at 0.046 [s]

Min: -8.6 [g] at 0.099 [s]



B-58

8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

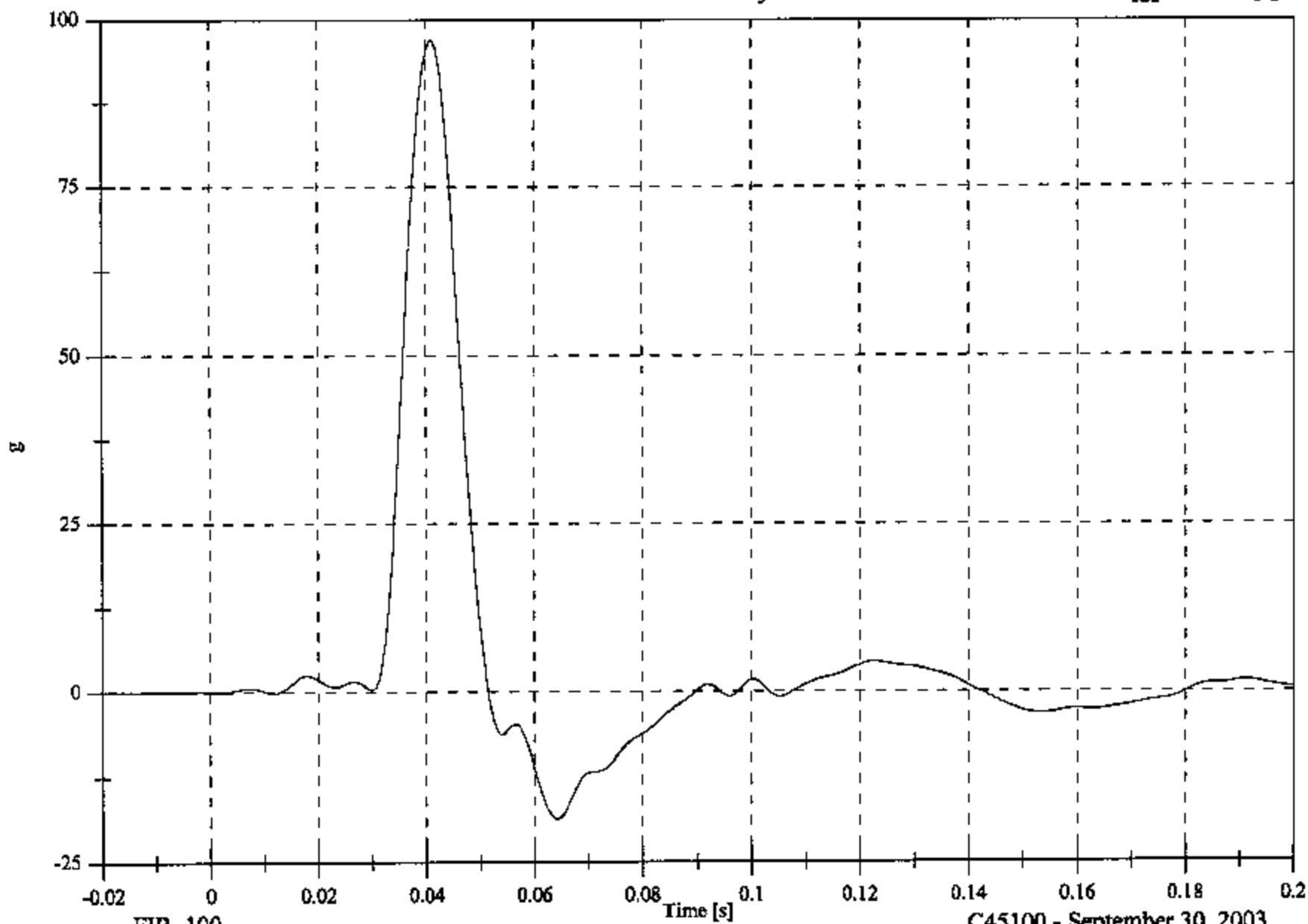
V2P4 Pelvic y

Max: 96.9 [g] at 0.041 [s]

Min: -18.7 [g] at 0.064 [s]

B-59

8675-F214-12



FIR_100

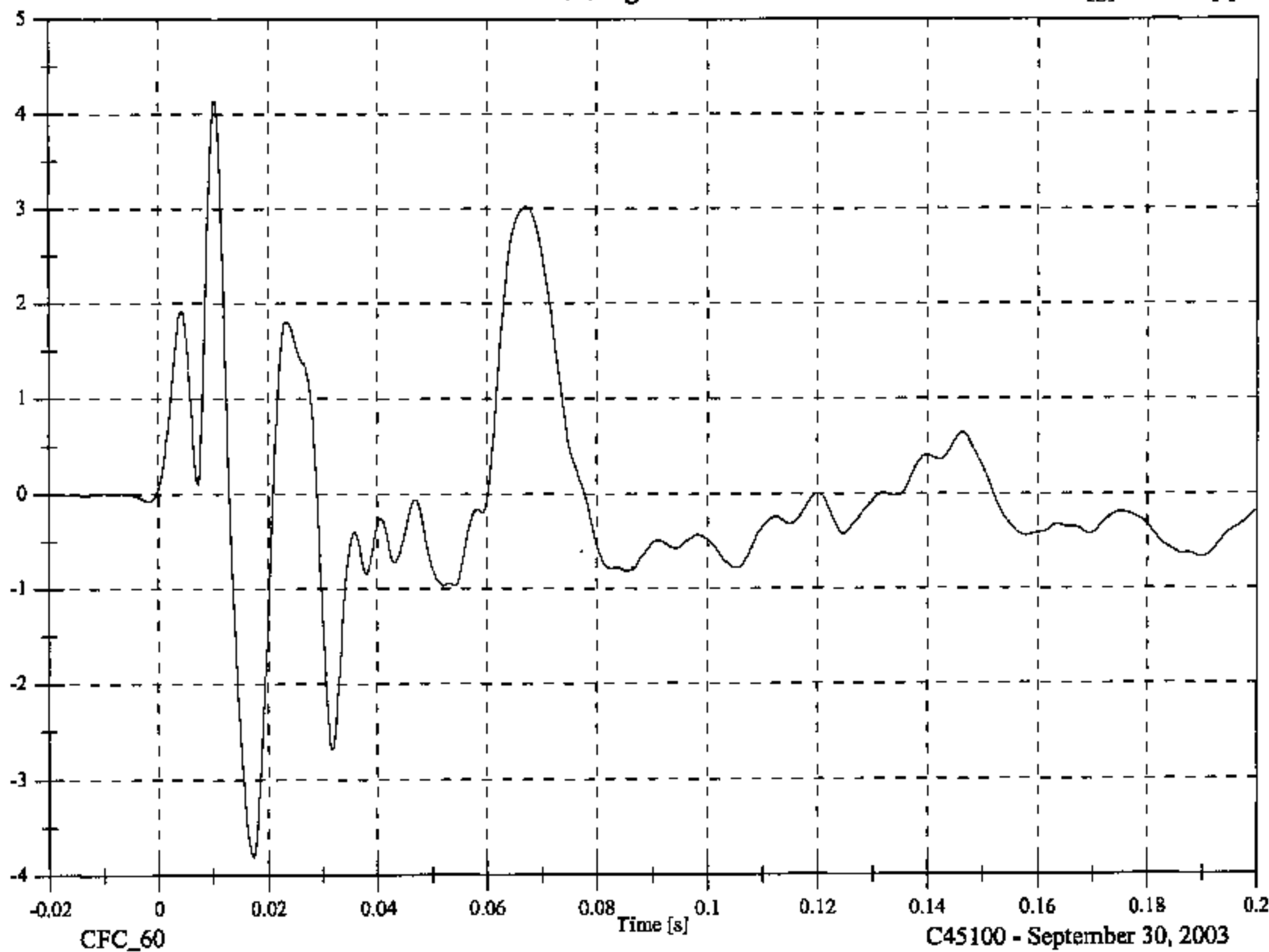
C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2 A1 Right Front Sill x

Max: 4.1 [g] at 0.010 [s]

Min: -3.8 [g] at 0.017 [s]



B-60

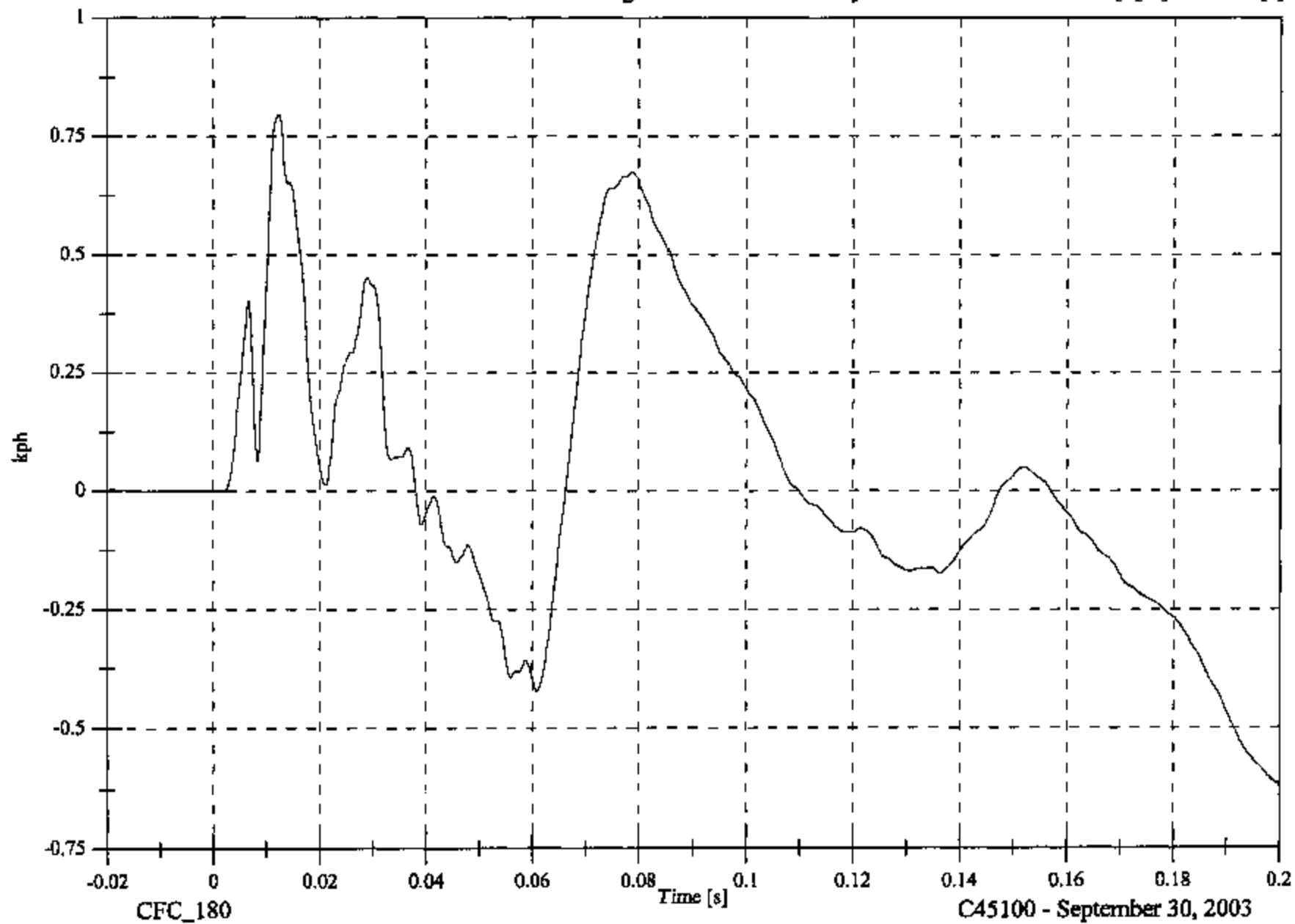
8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

Max: 0.8 [kph] at 0.012 [s]

V2 A1 Right Front Sill x Velocity

Min: -0.6 [kph] at 0.200 [s]



B-61

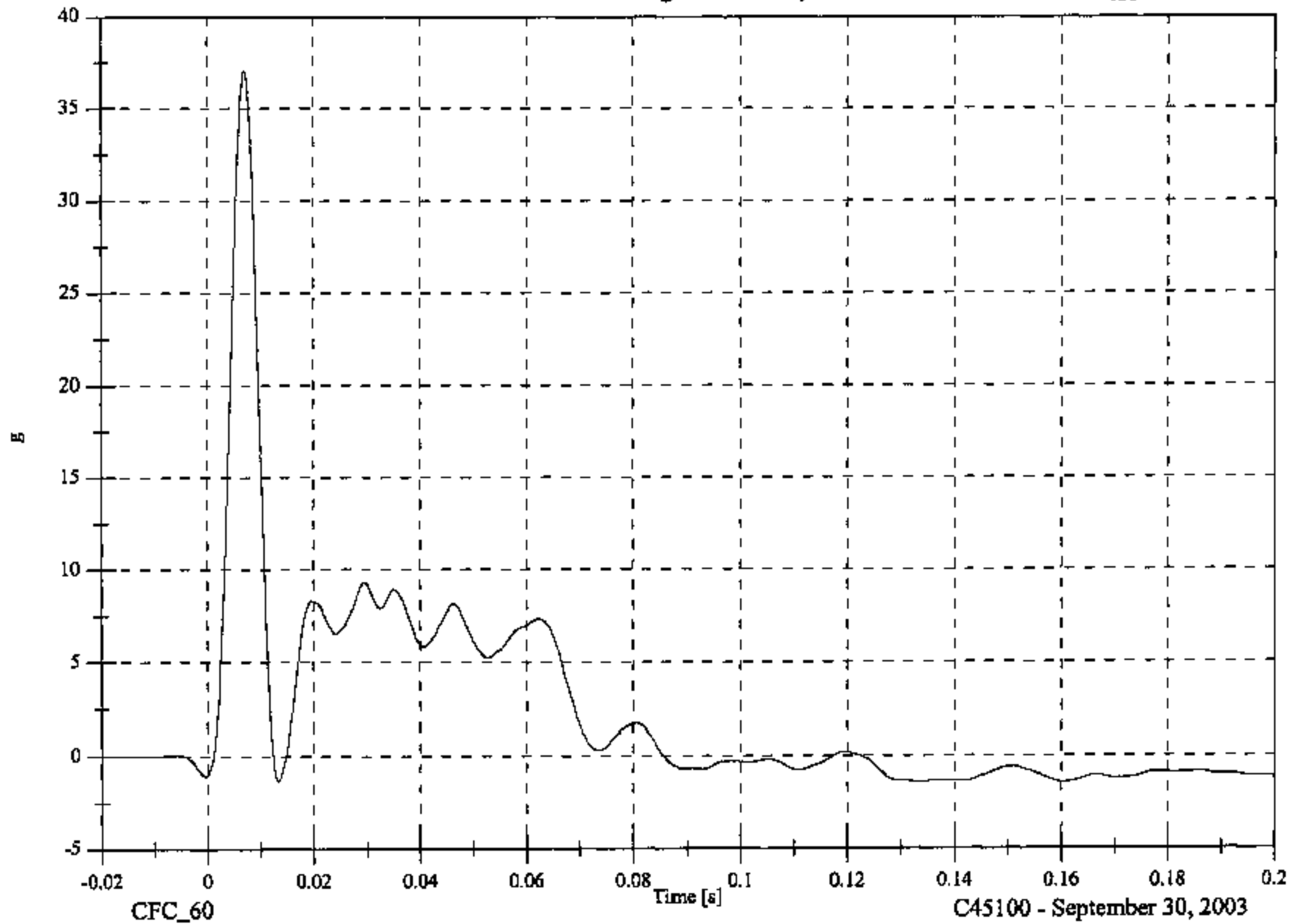
8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2 A1 Right Front Sill y

Max: 37.1 [g] at 0.007 [s]

Min: -1.4 [g] at 0.160 [s]



B-62

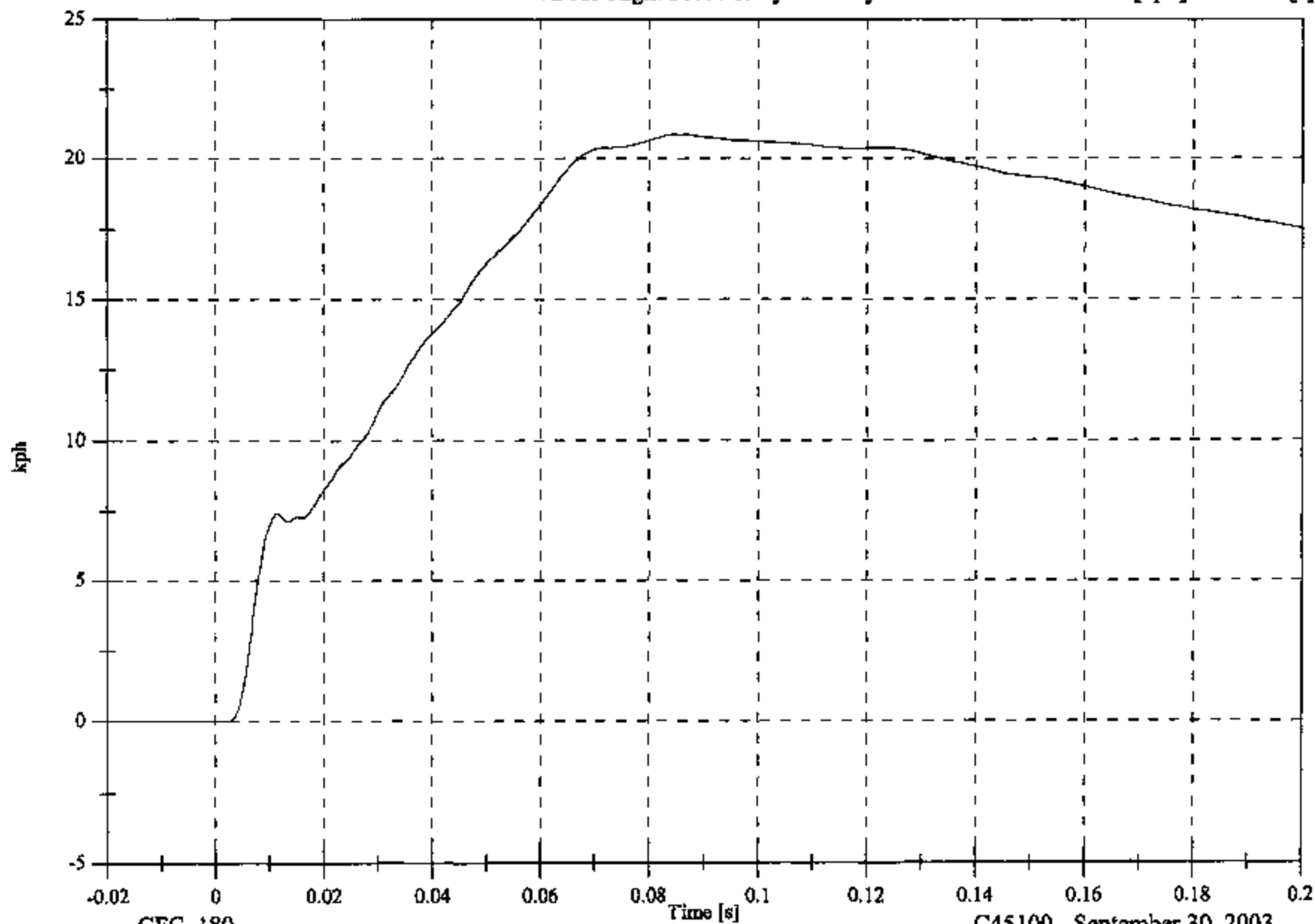
8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

Max: 20.8 [kph] at 0.085 [s]

V2 A1 Right Front Sill y Velocity

Min: -0.0 [kph] at -0.019 [s]



B-63

8675-F214-12

CFC_180

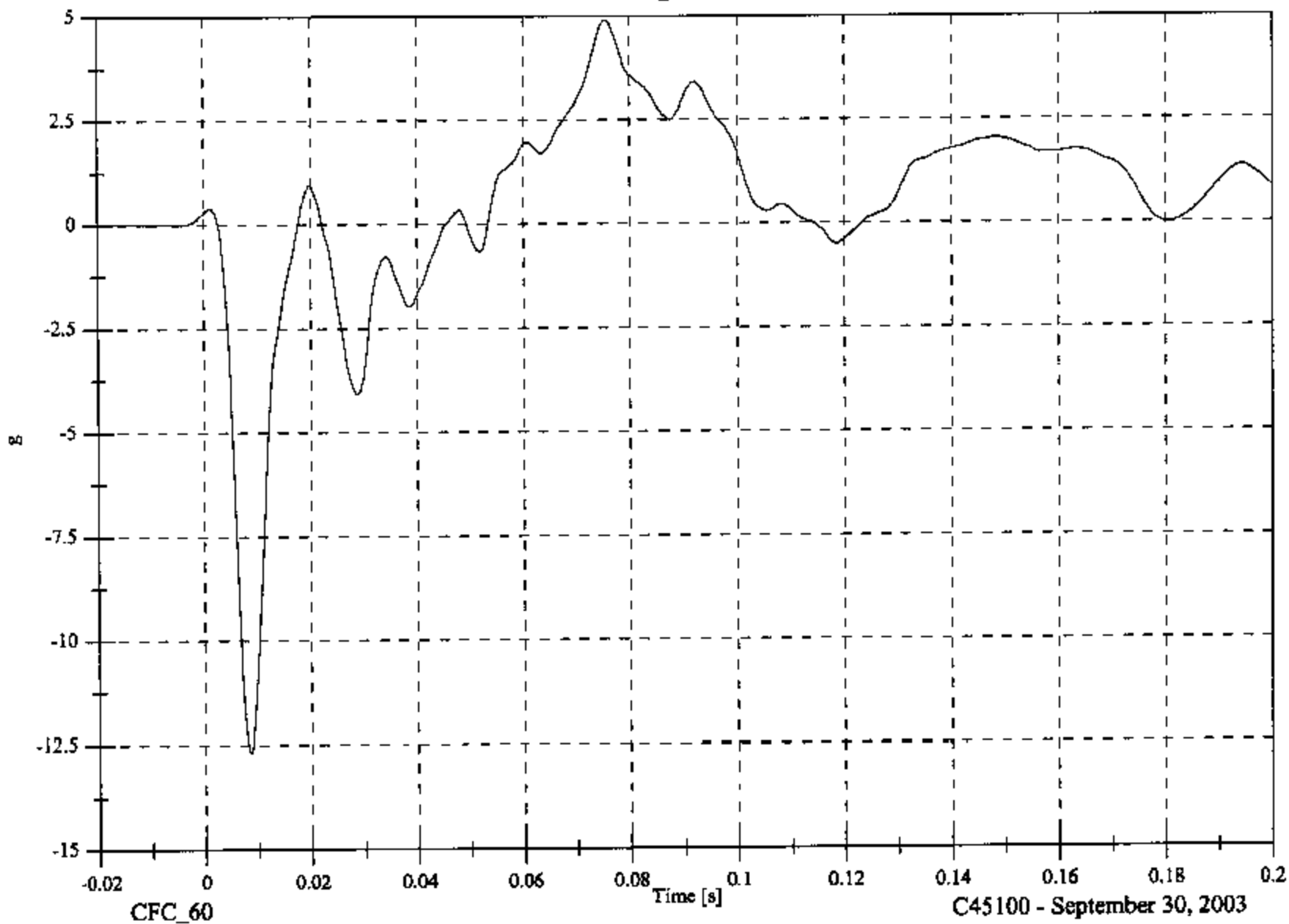
C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2 A1 Right Front Sill z

Max: 4.9 [g] at 0.075 [s]

Min: -12.7 [g] at 0.008 [s]



B-64

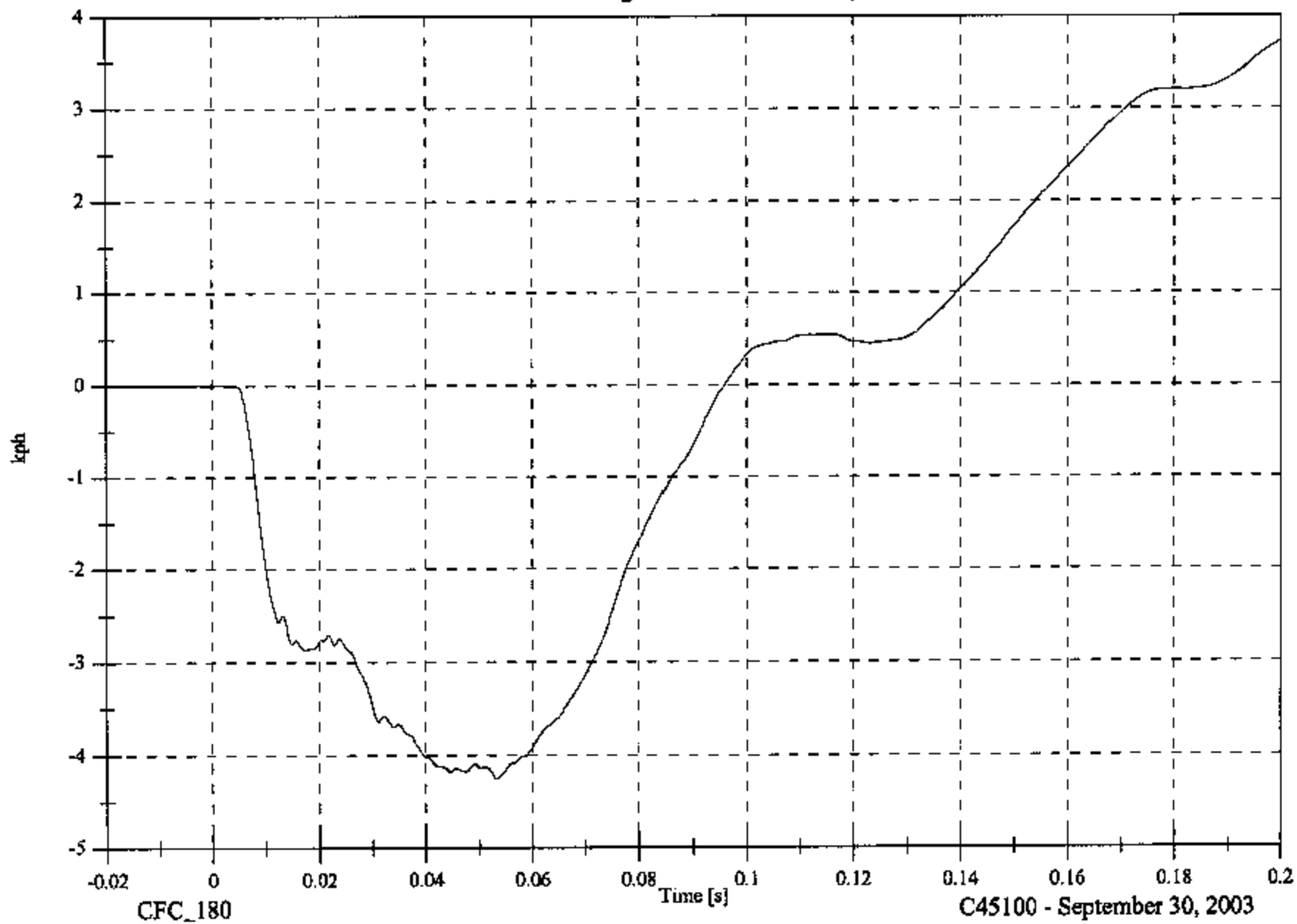
8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2 A1 Right Front Sill z Velocity

Max: 3.7 [kph] at 0.200 [s]

Min: -4.3 [kph] at 0.053 [s]



B-65

8675-F214-12

CFC_180

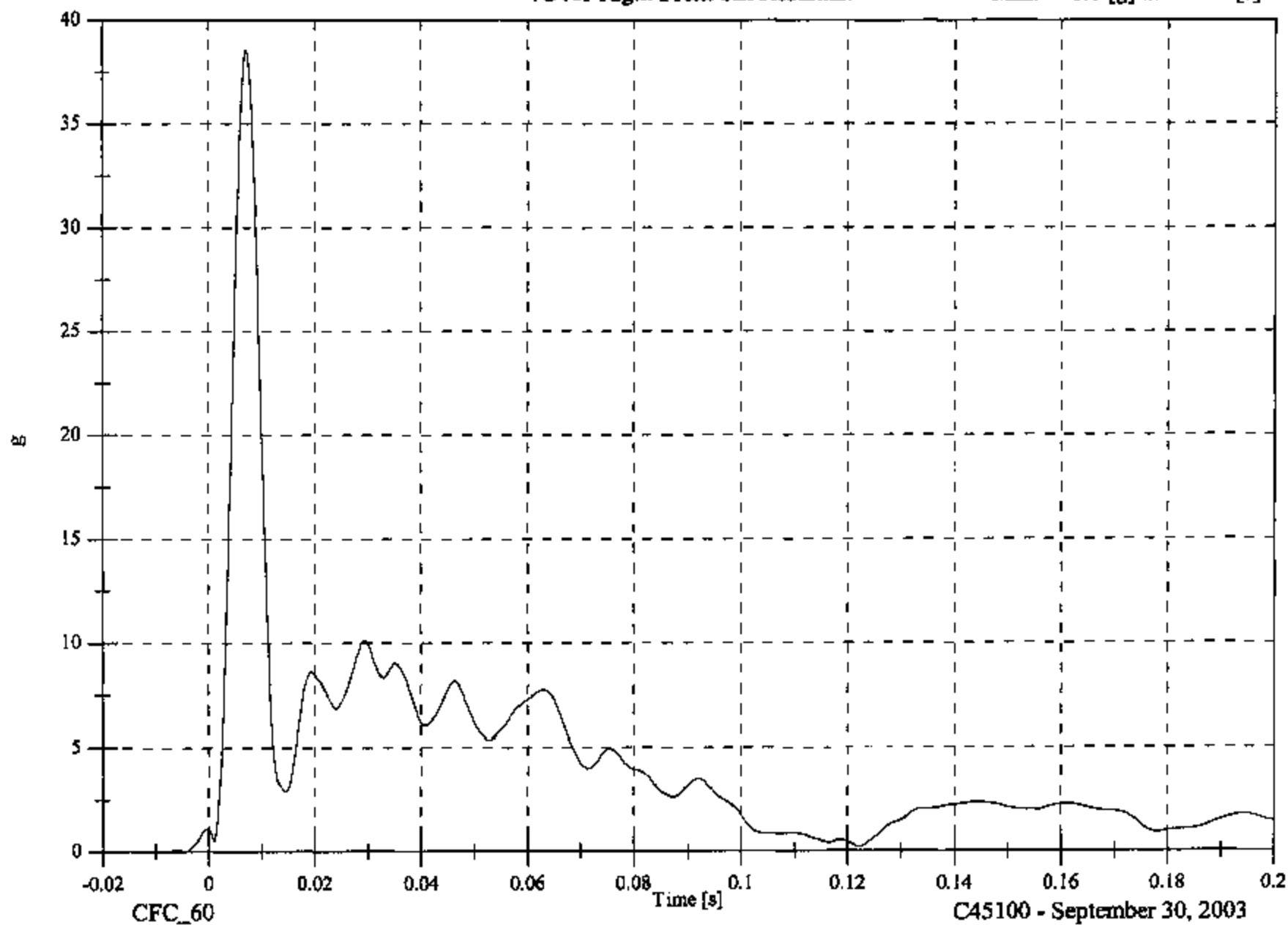
C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2 A1 Right Front Sill Resultant

Max: 38.6 [g] at 0.007 [s]

Min: 0.0 [g] at -0.011 [s]



B-66

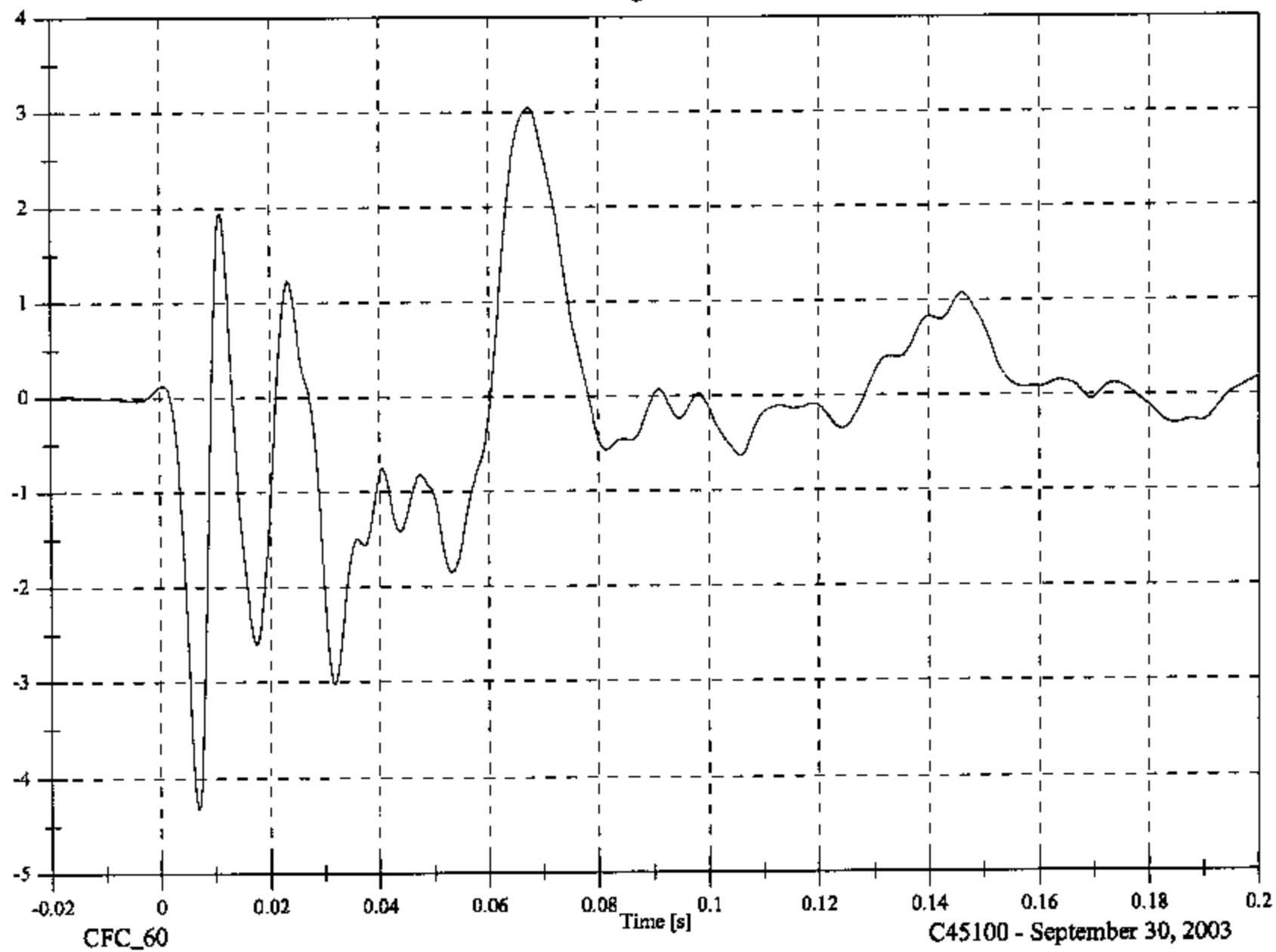
8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2 A2 Right Rear Sill x

Max: 3.0 [g] at 0.067 [s]

Min: -4.3 [g] at 0.007 [s]



B-67

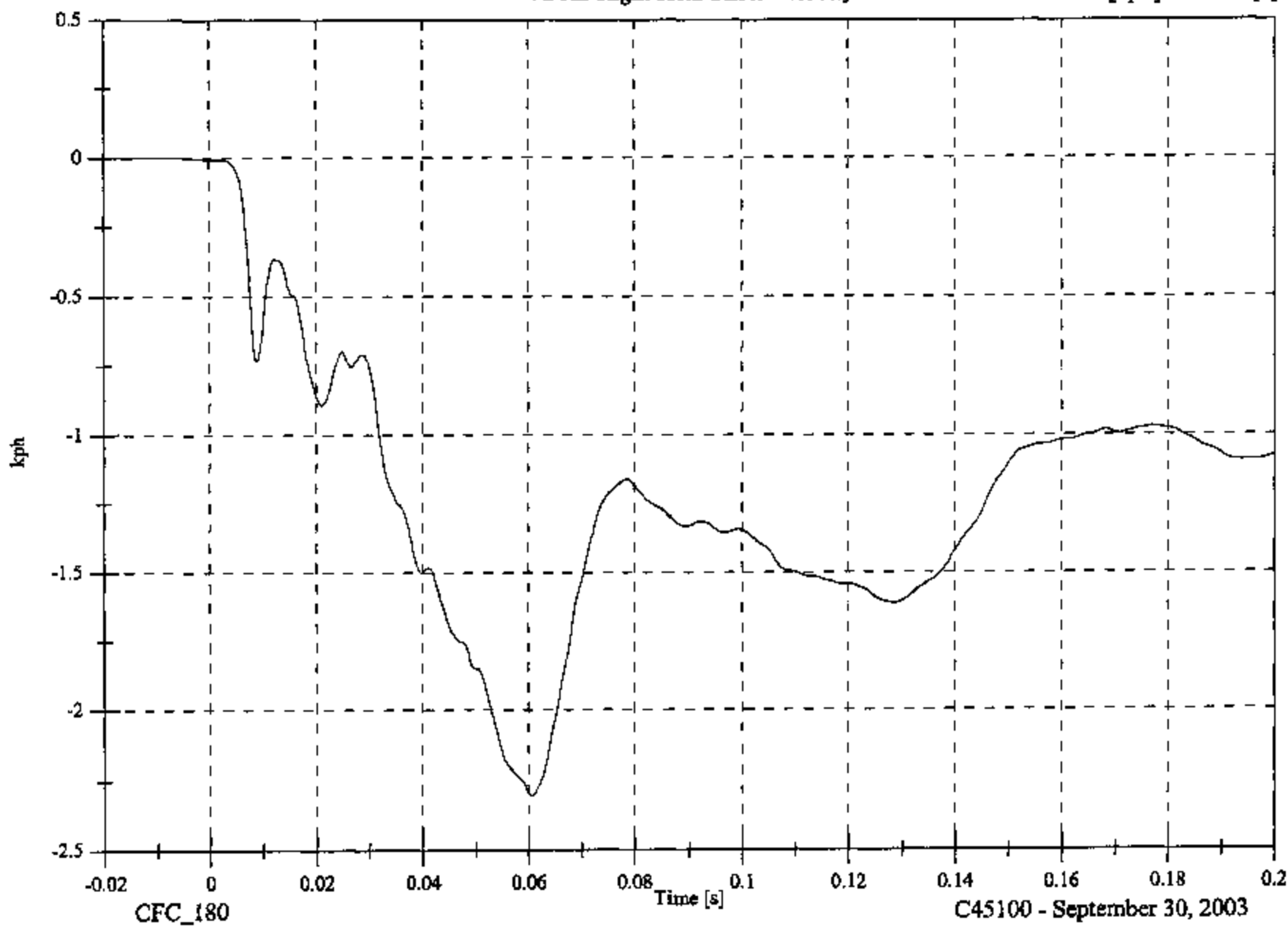
8675-F2]4-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2 A2 Right Rear Sill x Velocity

Max: 0.0 [kph] at -0.013 [s]

Min: -2.3 [kph] at 0.061 [s]



B-68

8675-P214-12

CFC_180

Time [s]

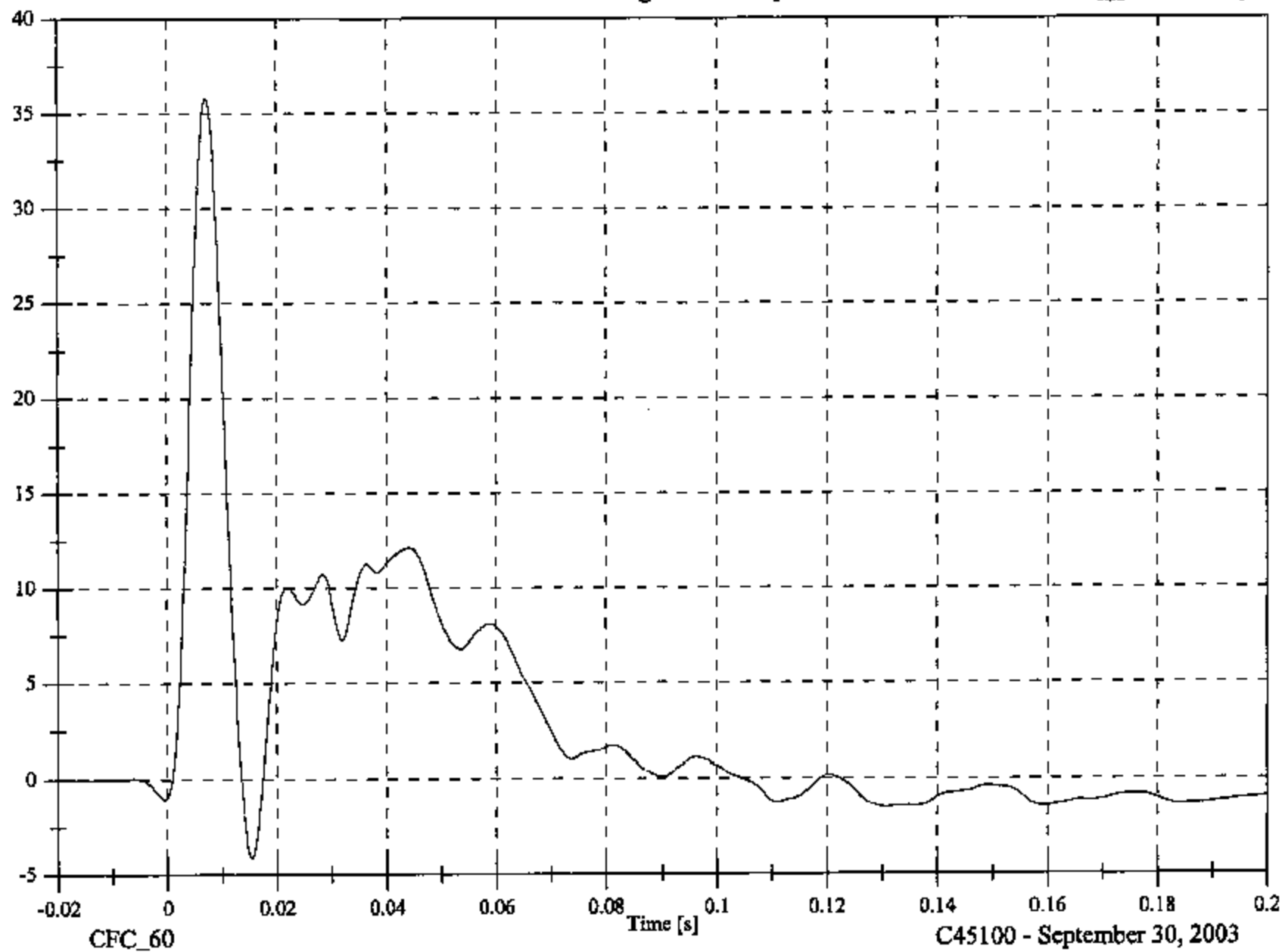
C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2 A2 Right Rear Sill y

Max: 35.8 [g] at 0.007 [s]

Min: -4.1 [g] at 0.015 [s]



B-69

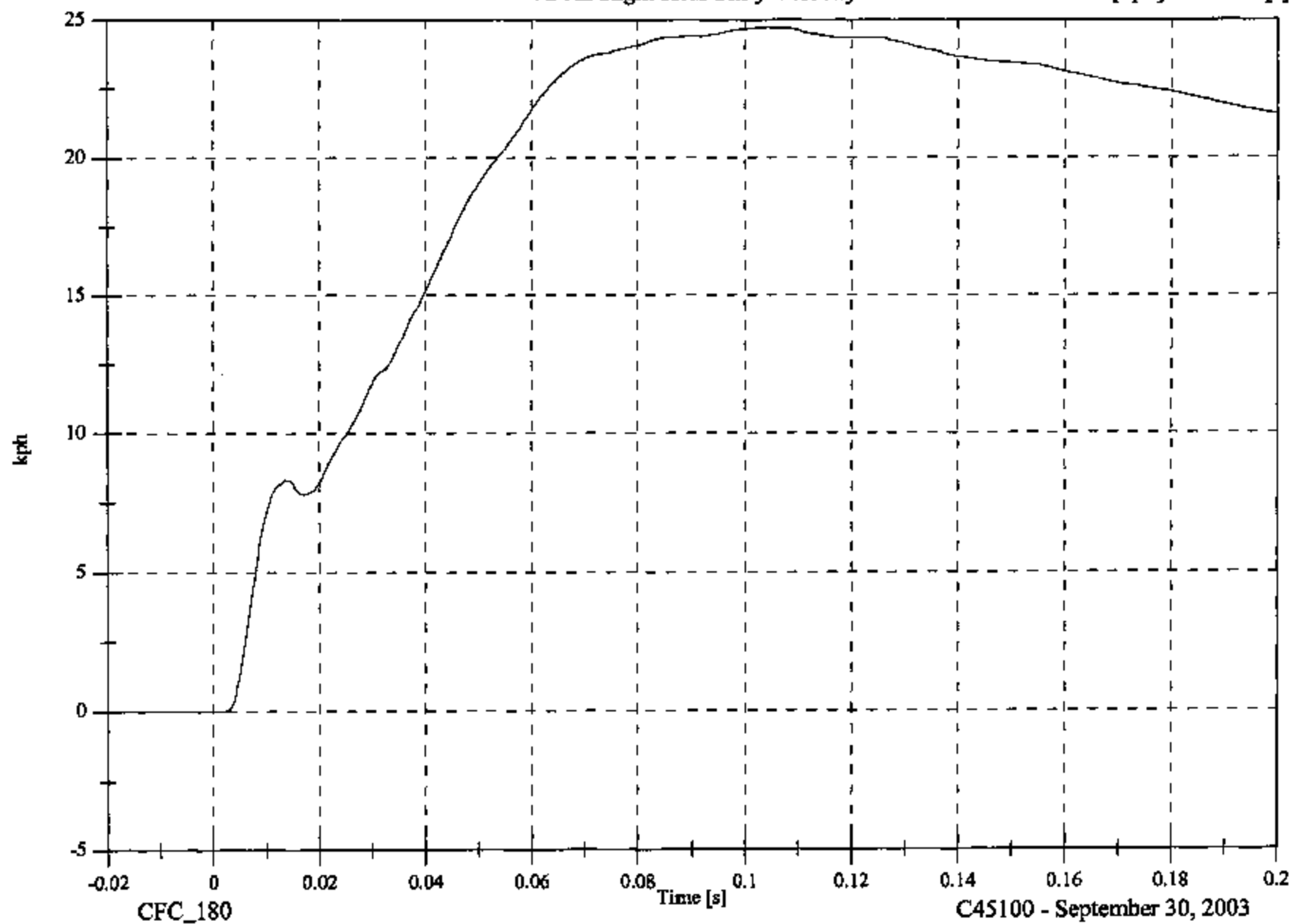
8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2 A2 Right Rear Sill y Velocity

Max: 24.7 [kph] at 0.104 [s]

Min: -0.0 [kph] at -0.019 [s]



B-70

8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

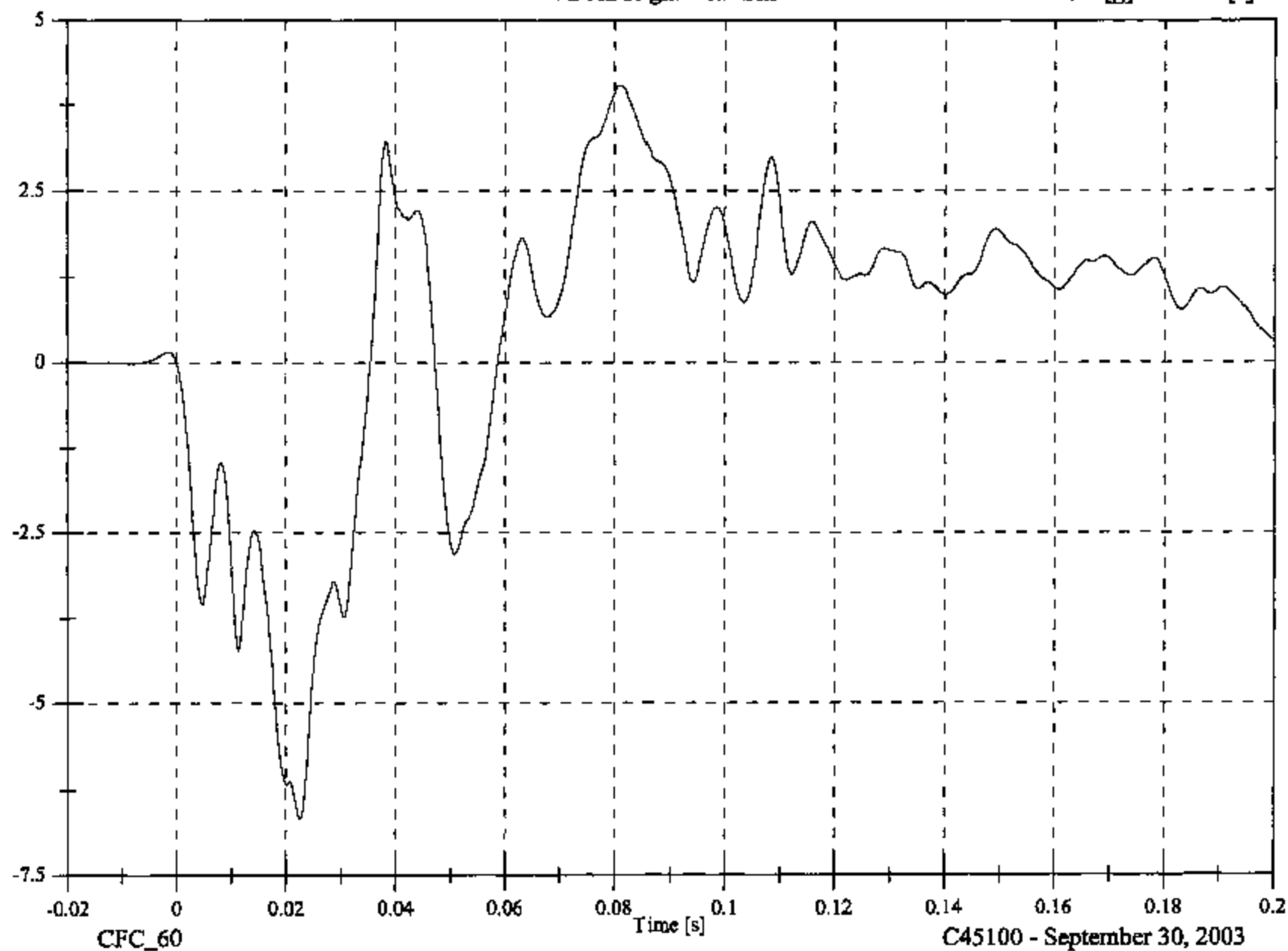
V2 A2 Right Rear Sill z

Max: 4.0 [g] at 0.081 [s]

Min: -6.7 [g] at 0.022 [s]

B-71

8675-F214-12

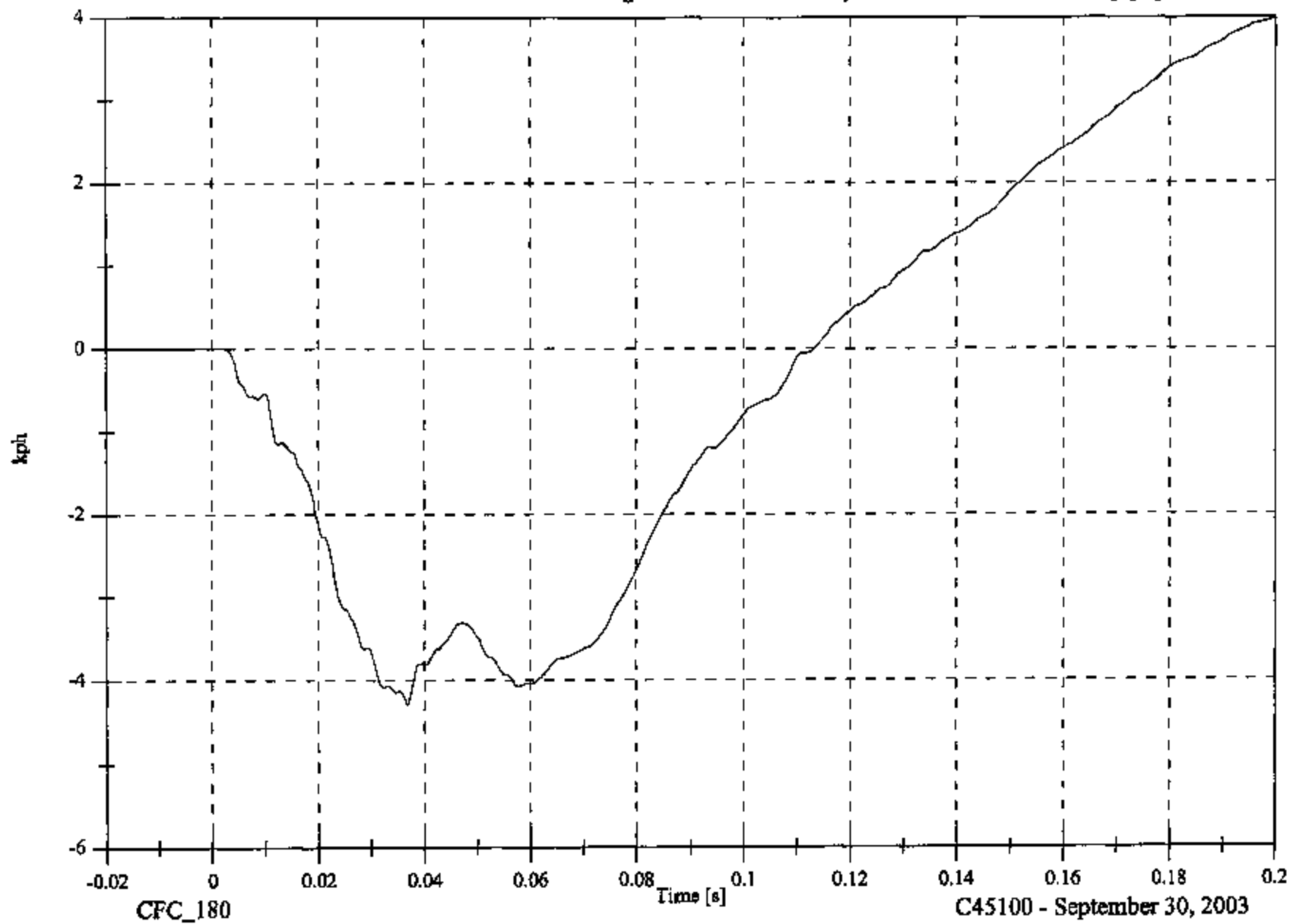


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2 A2 Right Rear Sill z Velocity

Max: 4.0 [kph] at 0.200 [s]

Min: -4.3 [kph] at 0.037 [s]



B-72

8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

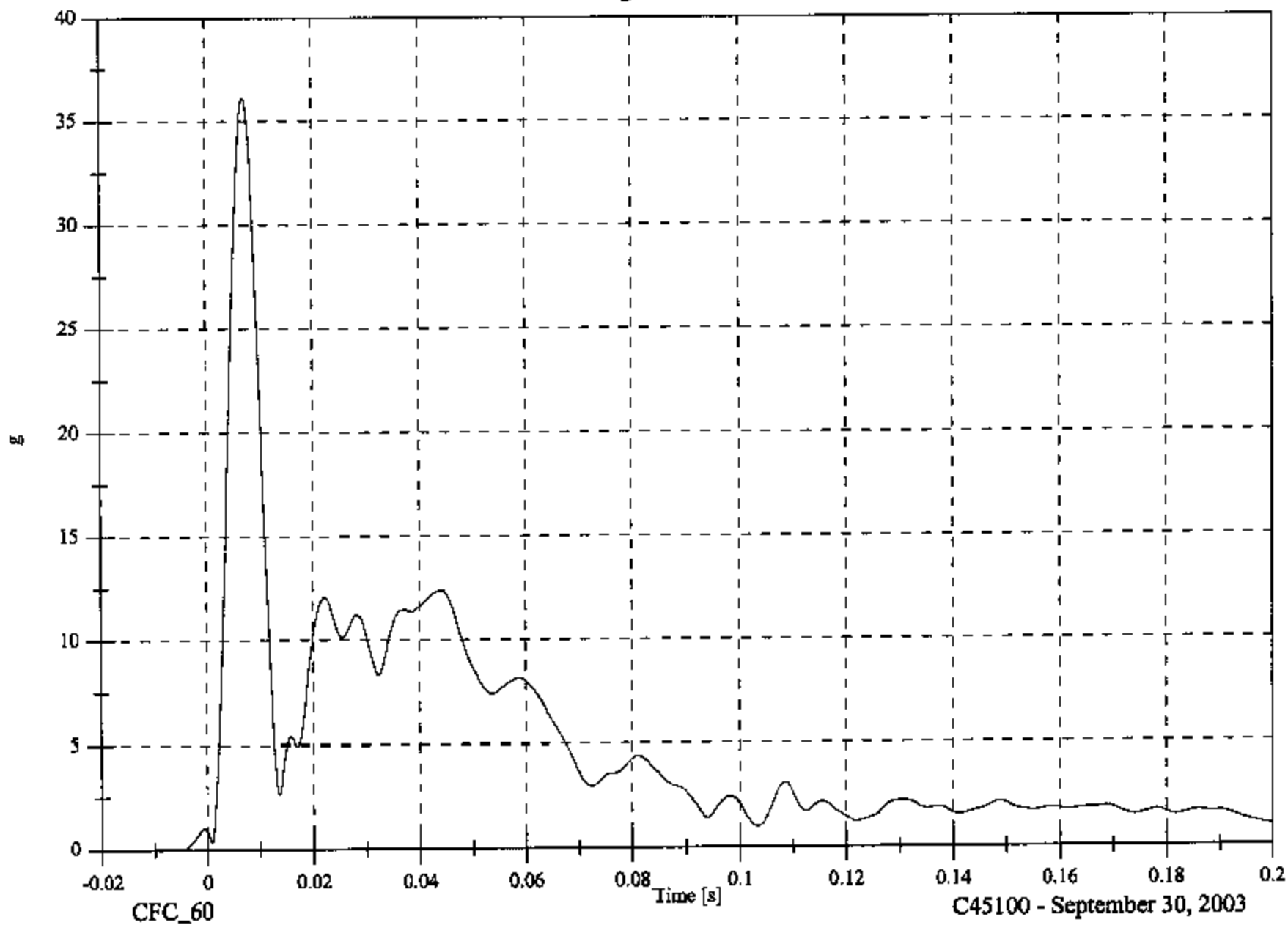
V2 A2 Right Rear Sill Resultant

Max: 36.1 [g] at 0.007 [s]

Min: 0.0 [g] at -0.013 [s]

B-73

8675-P214-12

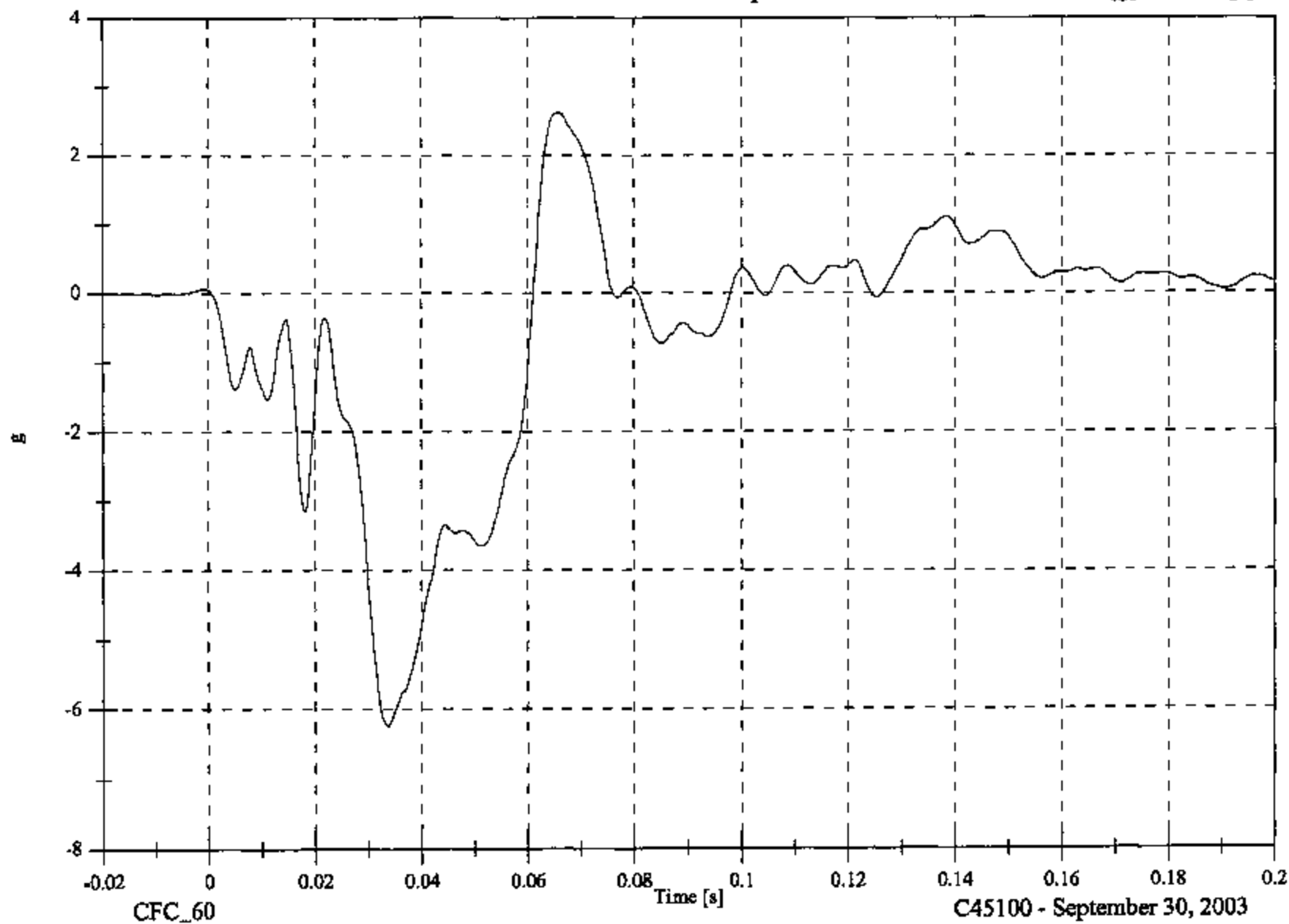


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2 A3 Rear Floorpan x

Max: 2.6 [g] at 0.066 [s]

Min: -6.2 [g] at 0.034 [s]



B-74

8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

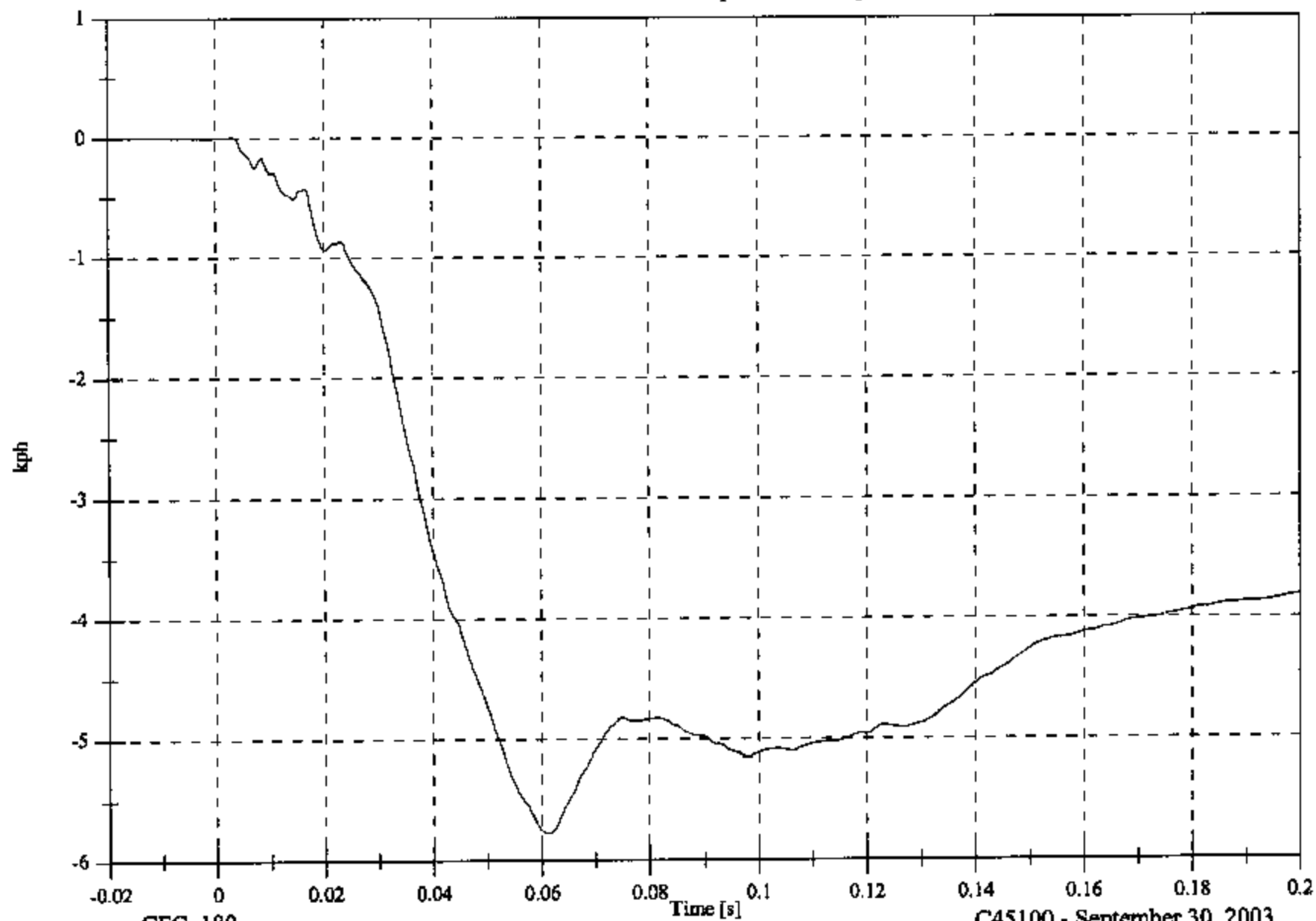
V2 A3 Rear Floorpan x Velocity

Max: 0.0 [kph] at 0.003 [s]

Min: -5.8 [kph] at 0.061 [s]

B-75

8675-F214-12



CFC_180

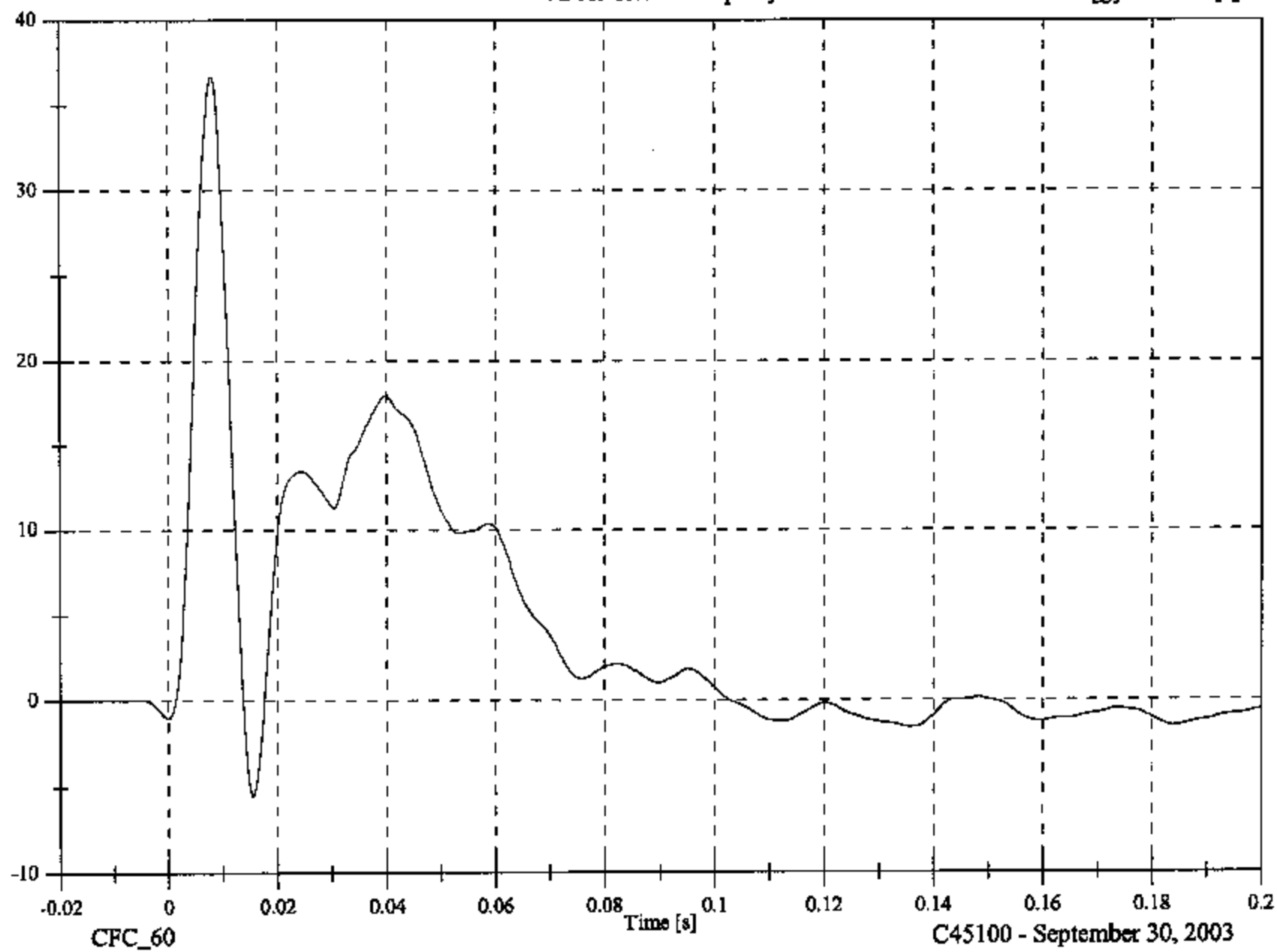
C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2 A3 Rear Floorpan y

Max: 36.7 [g] at 0.008 [s]

Min: -5.5 [g] at 0.015 [s]



B-76

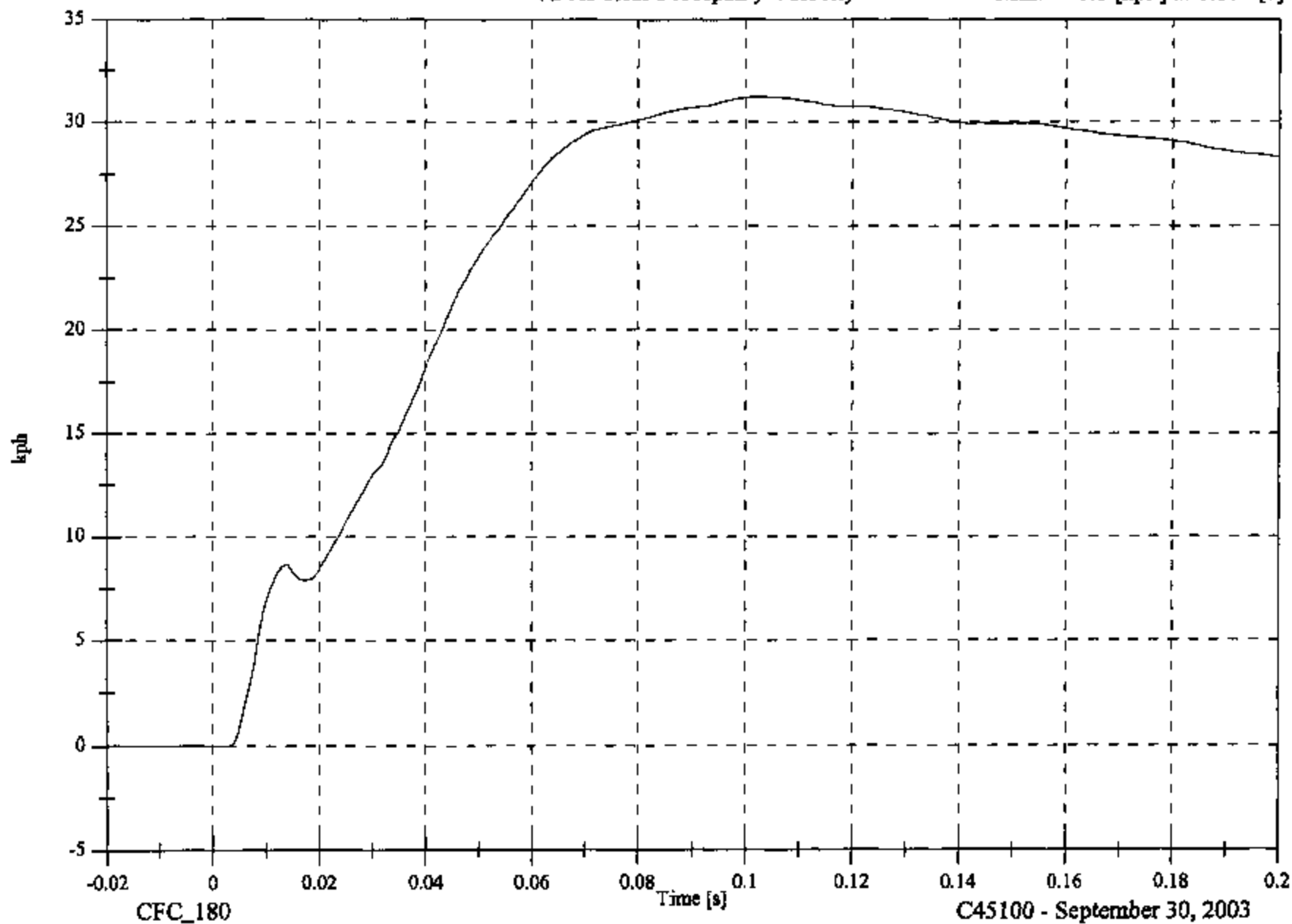
8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2 A3 Rear Floorpan y Velocity

Max: 31.2 [kph] at 0.102 [s]

Min: -0.0 [kph] at 0.003 [s]



B-77

8675-F214-12

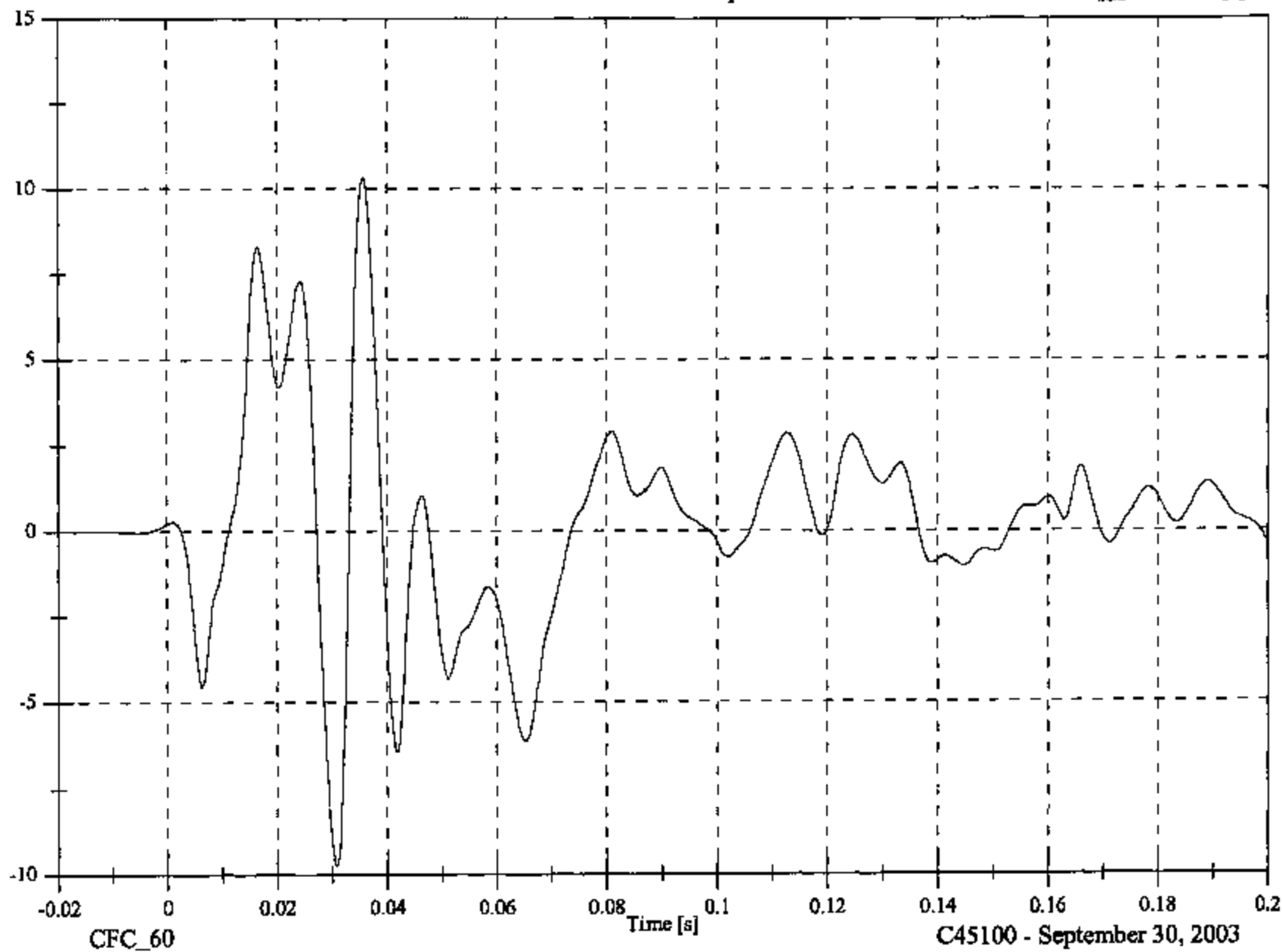
2004 FMVSS 214D Test 2

2004 Toyota Sienna Minivan

Max: 10.3 [g] at 0.036 [s]

V2 A3 Rear Floorpan z

Min: -9.7 [g] at 0.031 [s]



B-78

8675-F214-12

CFC_60

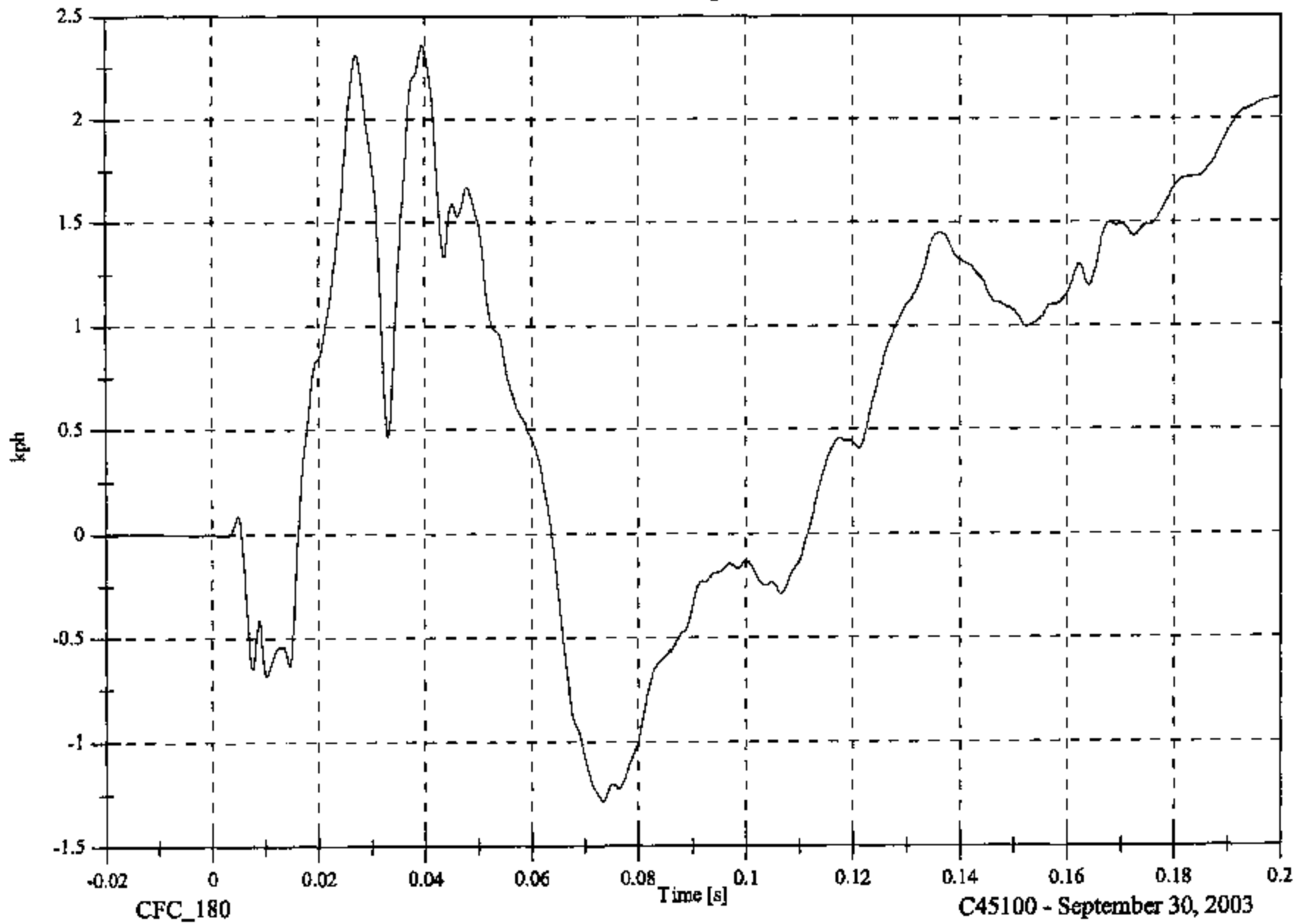
C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2 A3 Rear Floorpan z Velocity

Max: 2.4 [kph] at 0.039 [s]

Min: -1.3 [kph] at 0.073 [s]



B-79

8675-F214-12

CFC_180

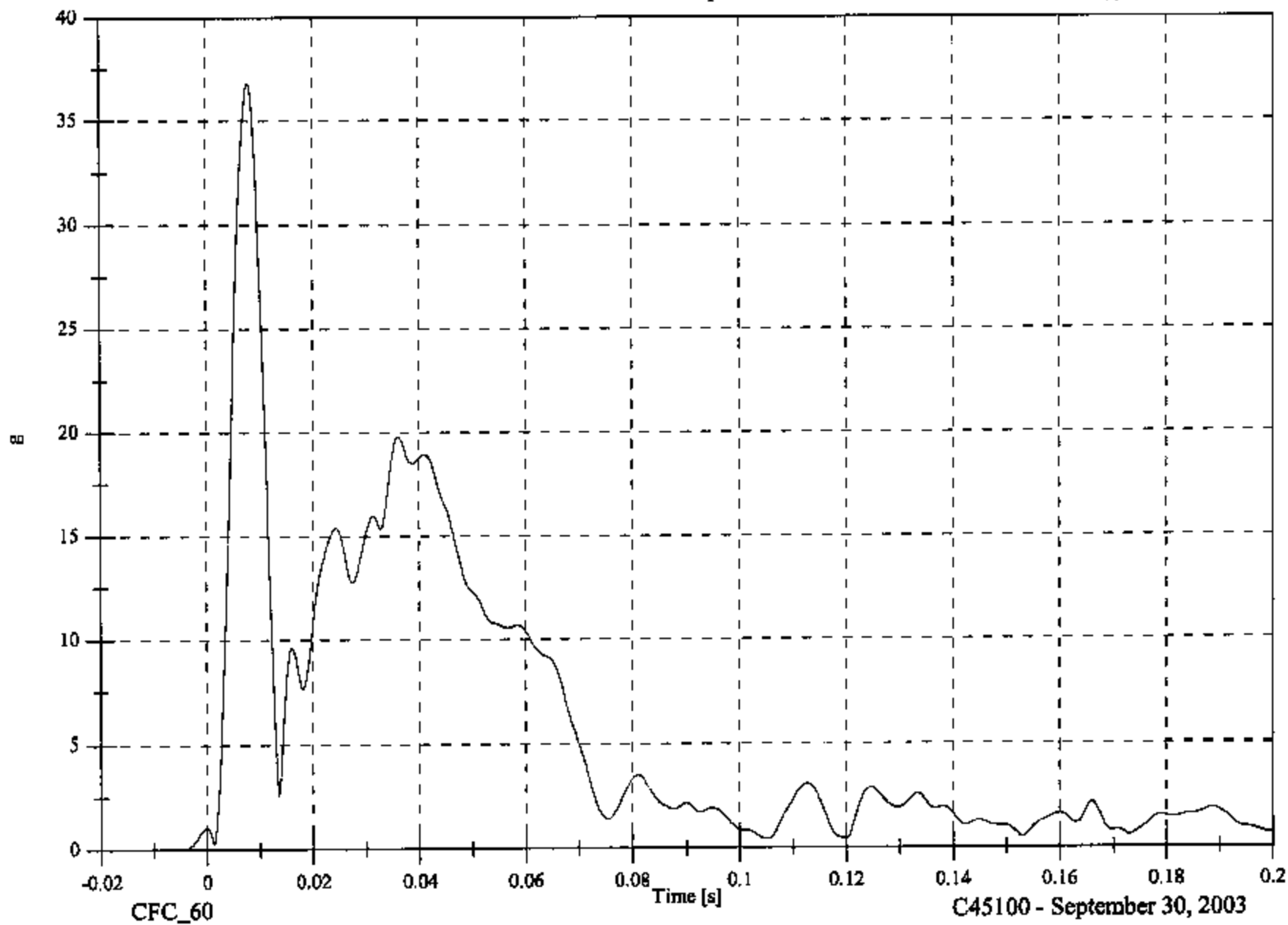
C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2 A3 Rear Floorpan Resultant

Max: 36.8 [g] at 0.008 [s]

Min: 0.0 [g] at -0.020 [s]



B-80

8675-F214-12

CFC_60

C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

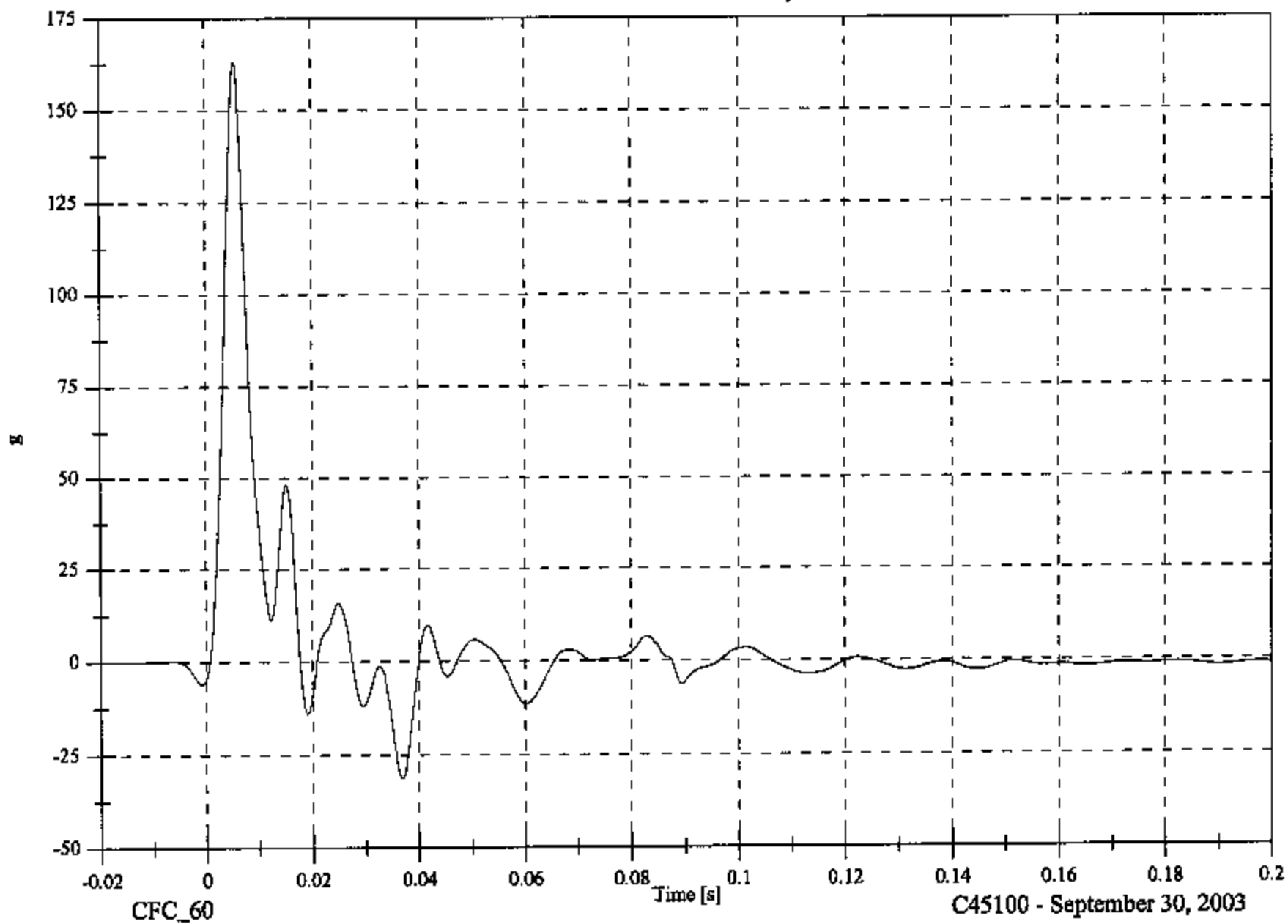
V2 A4 Left Rear Sill y

Max: 163.3 [g] at 0.005 [s]

Min: -31.2 [g] at 0.037 [s]

B-81

8675-F214-12

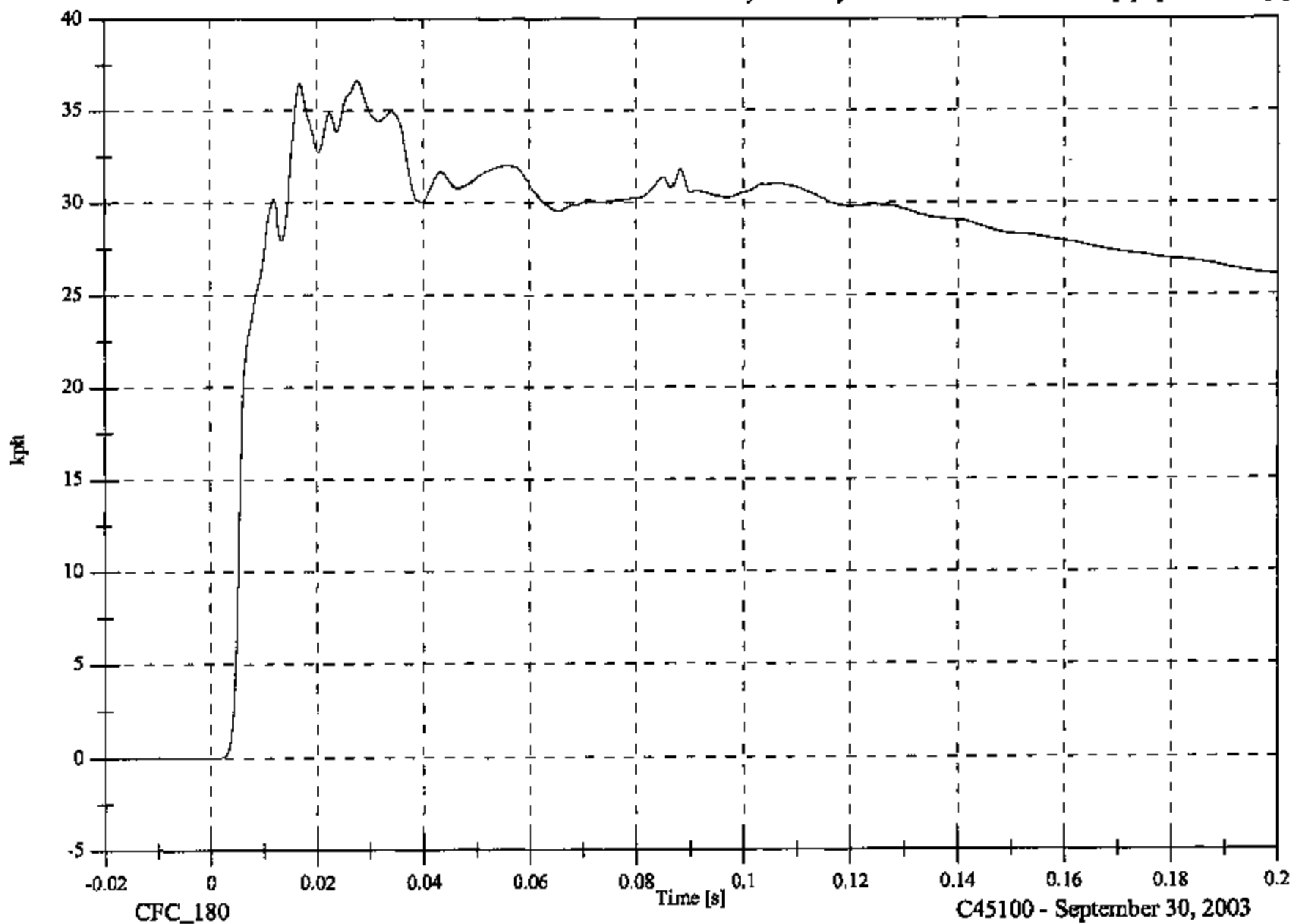


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2 A4 Left Rear Sill y Velocity

Max: 36.7 [kph] at 0.028 [s]

Min: -0.0 [kph] at -0.018 [s]



B-82

867S-F214-12

CFC_180

Time [s]

C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

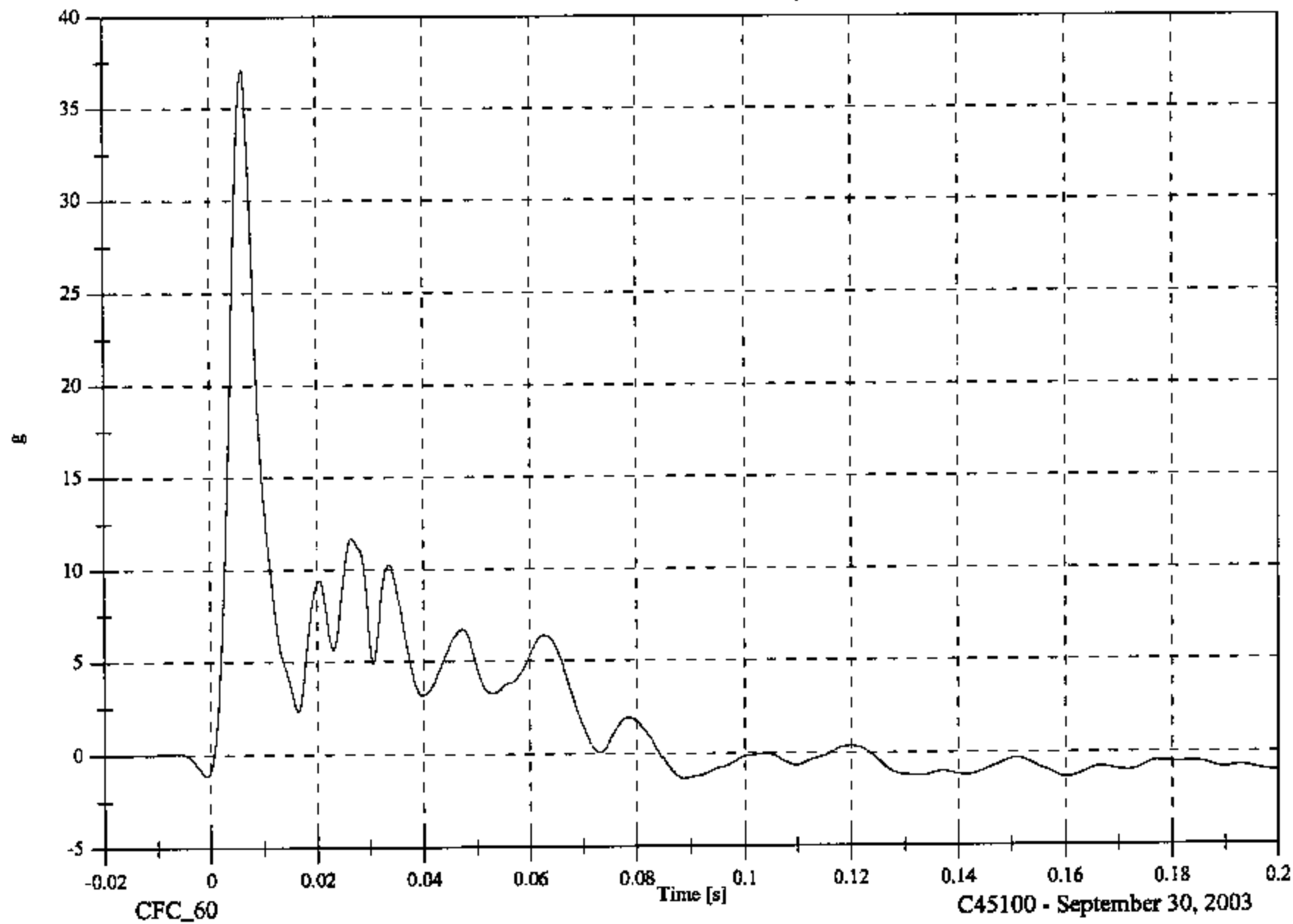
V2 A5 Left Front Sill y

Max: 37.1 [g] at 0.006 [s]

Min: -1.3 [g] at 0.160 [s]

B-83

8675-F214-12

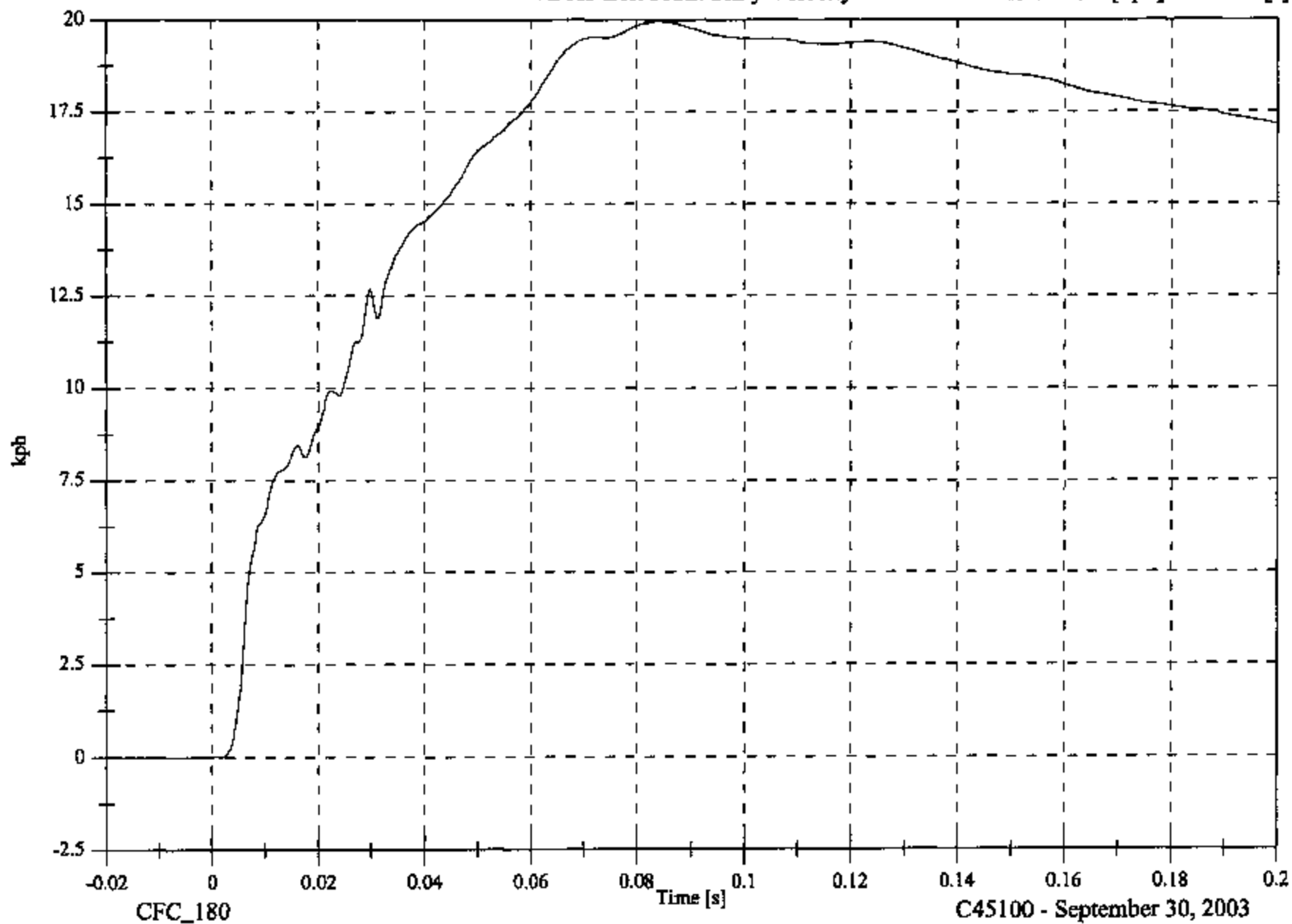


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2 A5 Left Front Sill y Velocity

Max: 20.0 [kph] at 0.084 [s]

Min: -0.0 [kph] at -0.019 [s]



B-84

8675-F214-12

CFC_180

Time [s]

C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

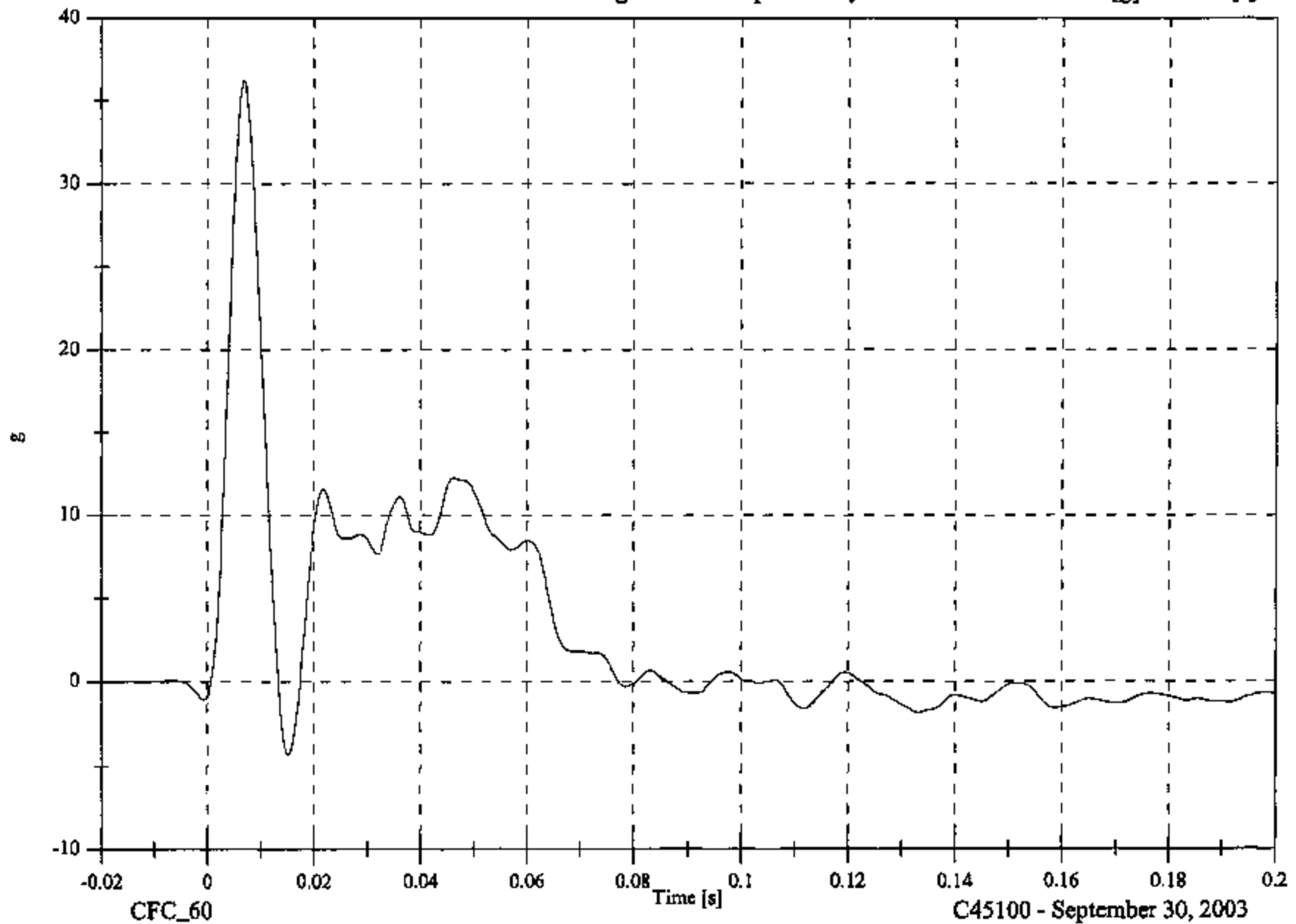
V2 A7 Right Rear Compartment y

Max: 36.3 [g] at 0.007 [s]

Min: -4.3 [g] at 0.015 [s]

B-85

8675-F214-12

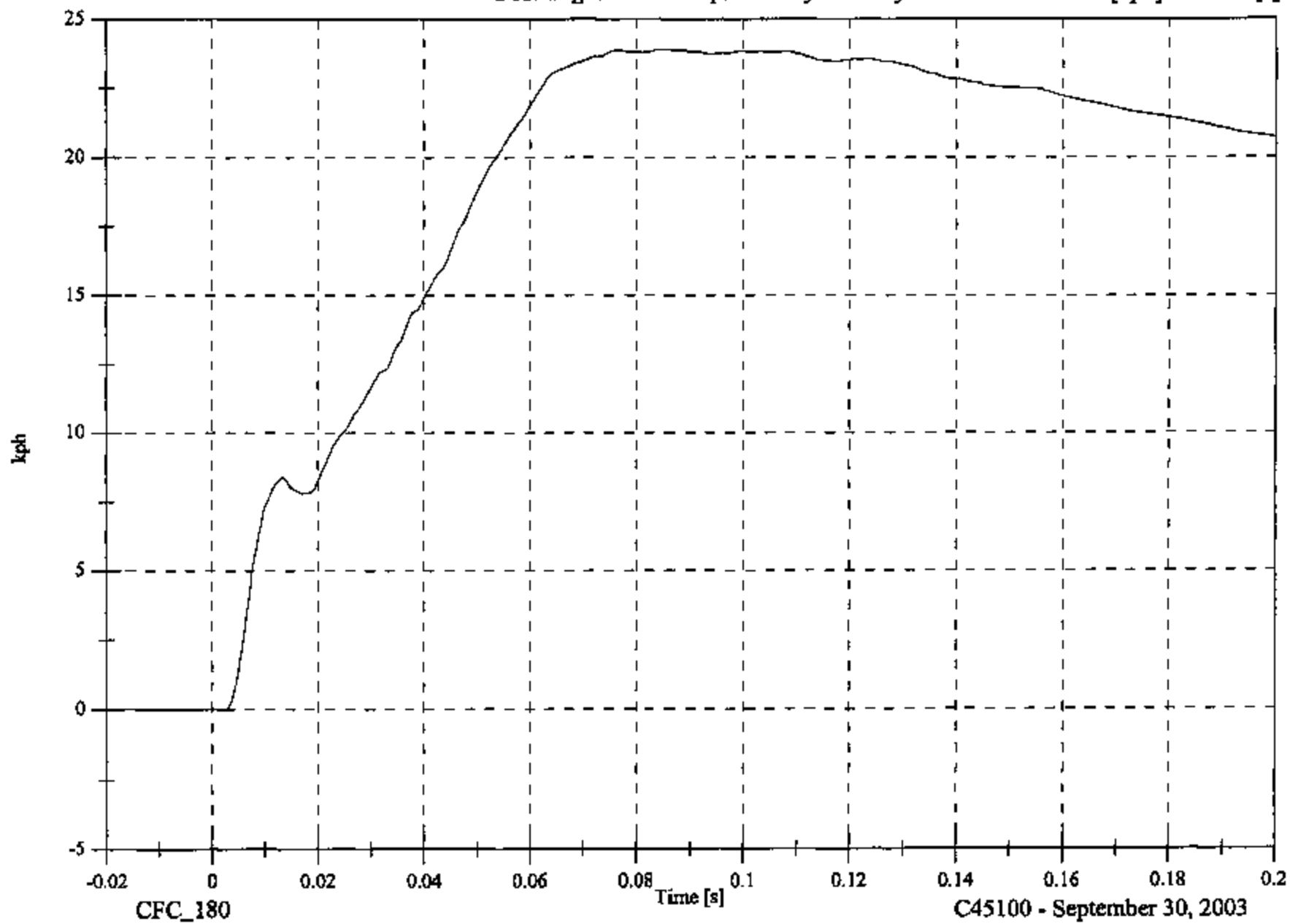


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2 A7 Right Rear Compartment y Velocity

Max: 23.9 [kph] at 0.085 [s]

Min: -0.0 [kph] at 0.002 [s]



B-86

8675-F214-12

CFC_180

Time [s]

C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

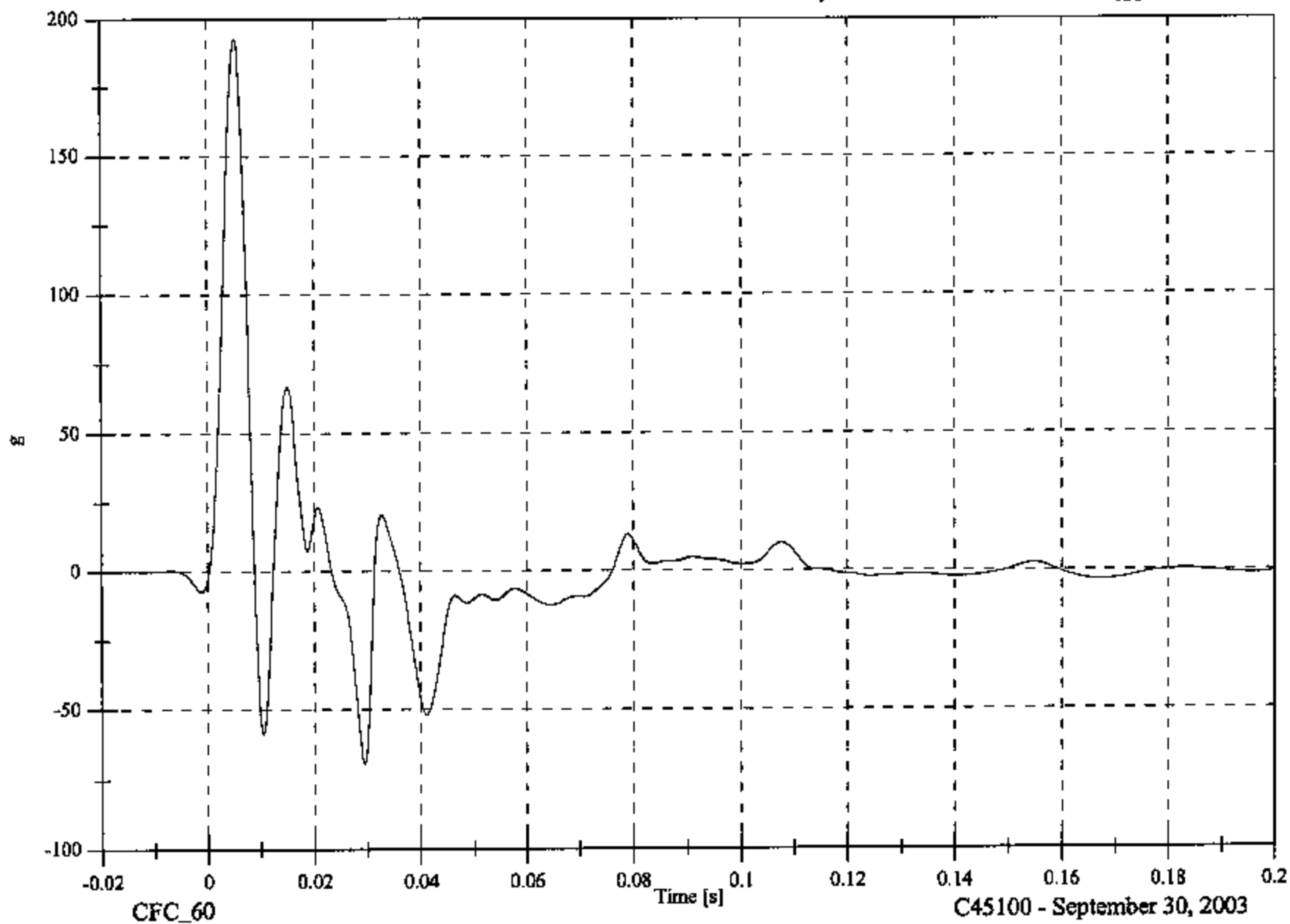
Max: 192.9 [g] at 0.005 [s]

V2 A12 Left Lower B Post y

Min: -69.1 [g] at 0.029 [s]

B-87

8675-F214-12

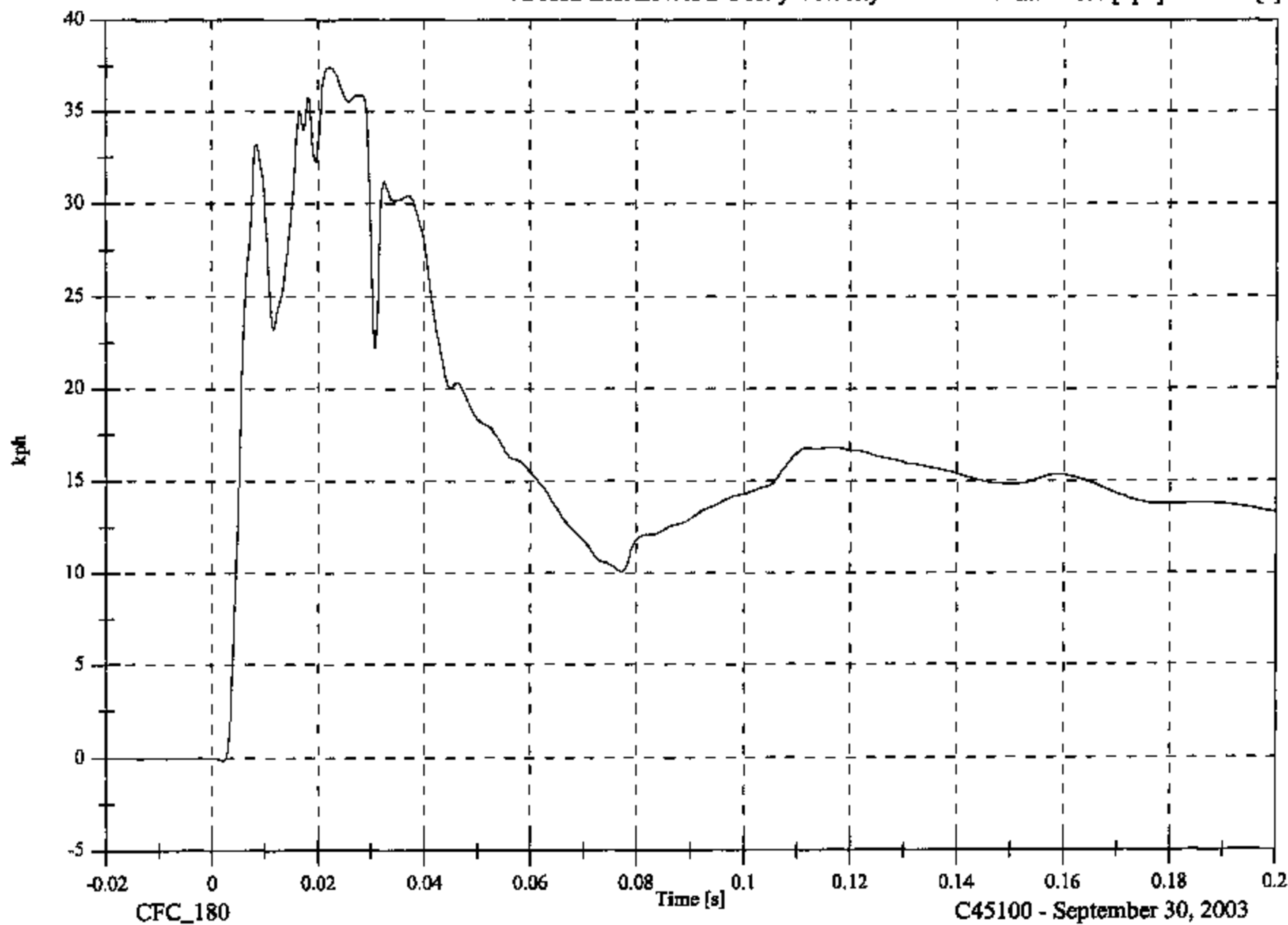


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2 A12 Left Lower B Post y Velocity

Max: 37.4 [kph] at 0.022 [s]

Min: -0.1 [kph] at 0.002 [s]



B-88

8675-F214-12

CFC_180

C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

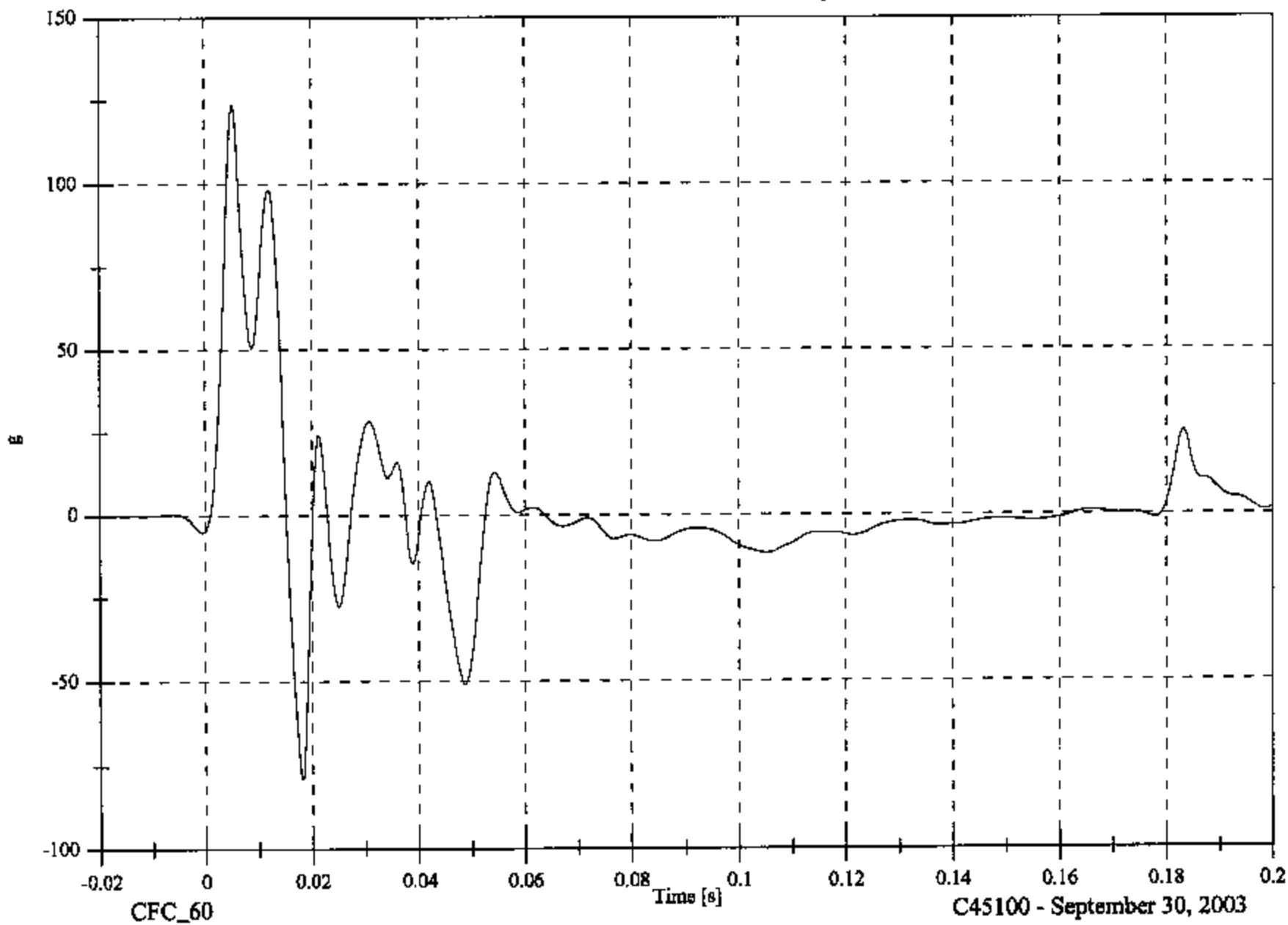
V2 A13 Left Middle B Post y

Max: 123.8 [g] at 0.005 [s]

Min: -79.0 [g] at 0.018 [s]

B-89

8675-F2]4-12

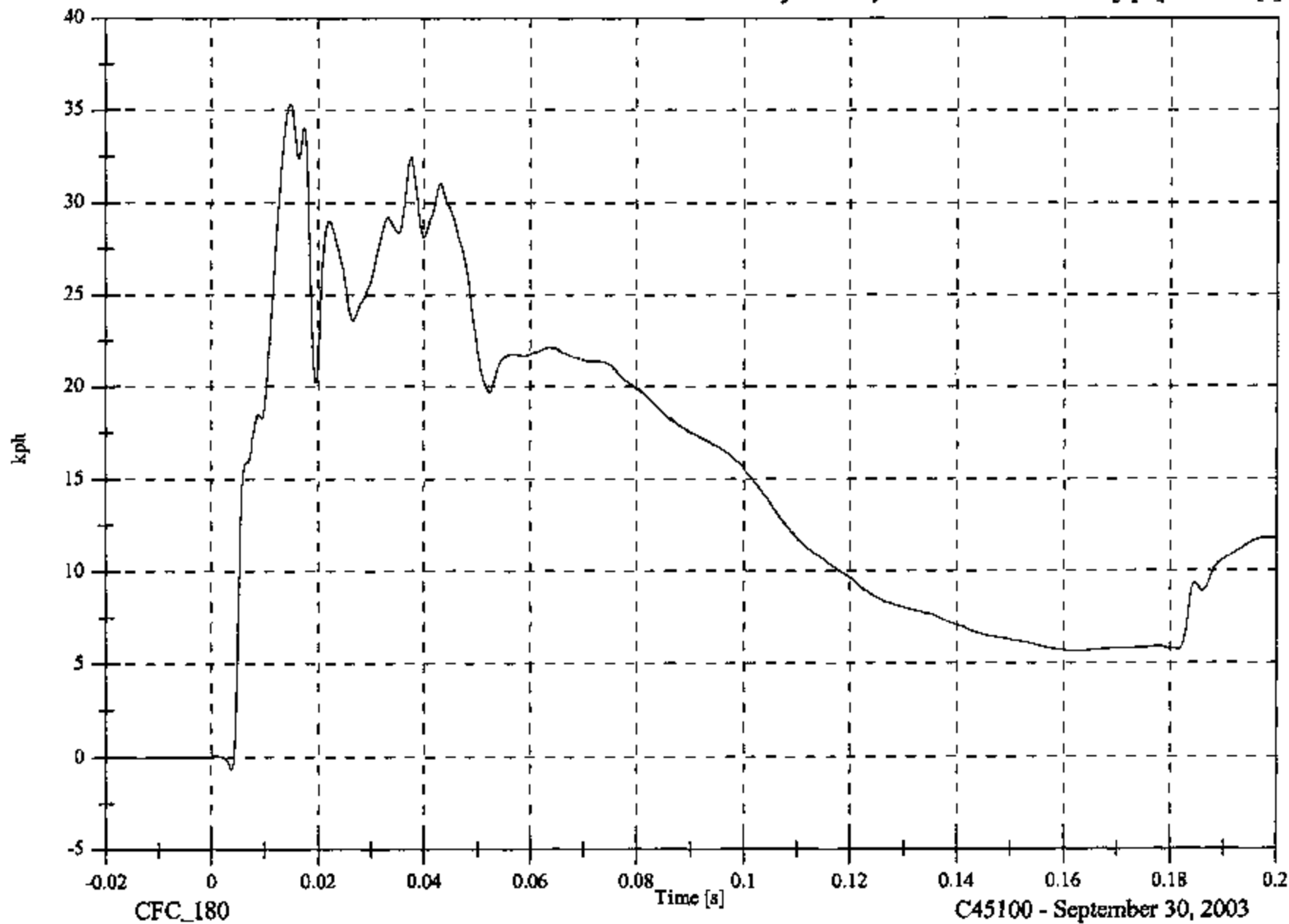


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2 A13 Left Middle B Post y Velocity

Max: 35.3 [kph] at 0.015 [s]

Min: -0.6 [kph] at 0.004 [s]



B-90

8675-F214-12

CFC_180

C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

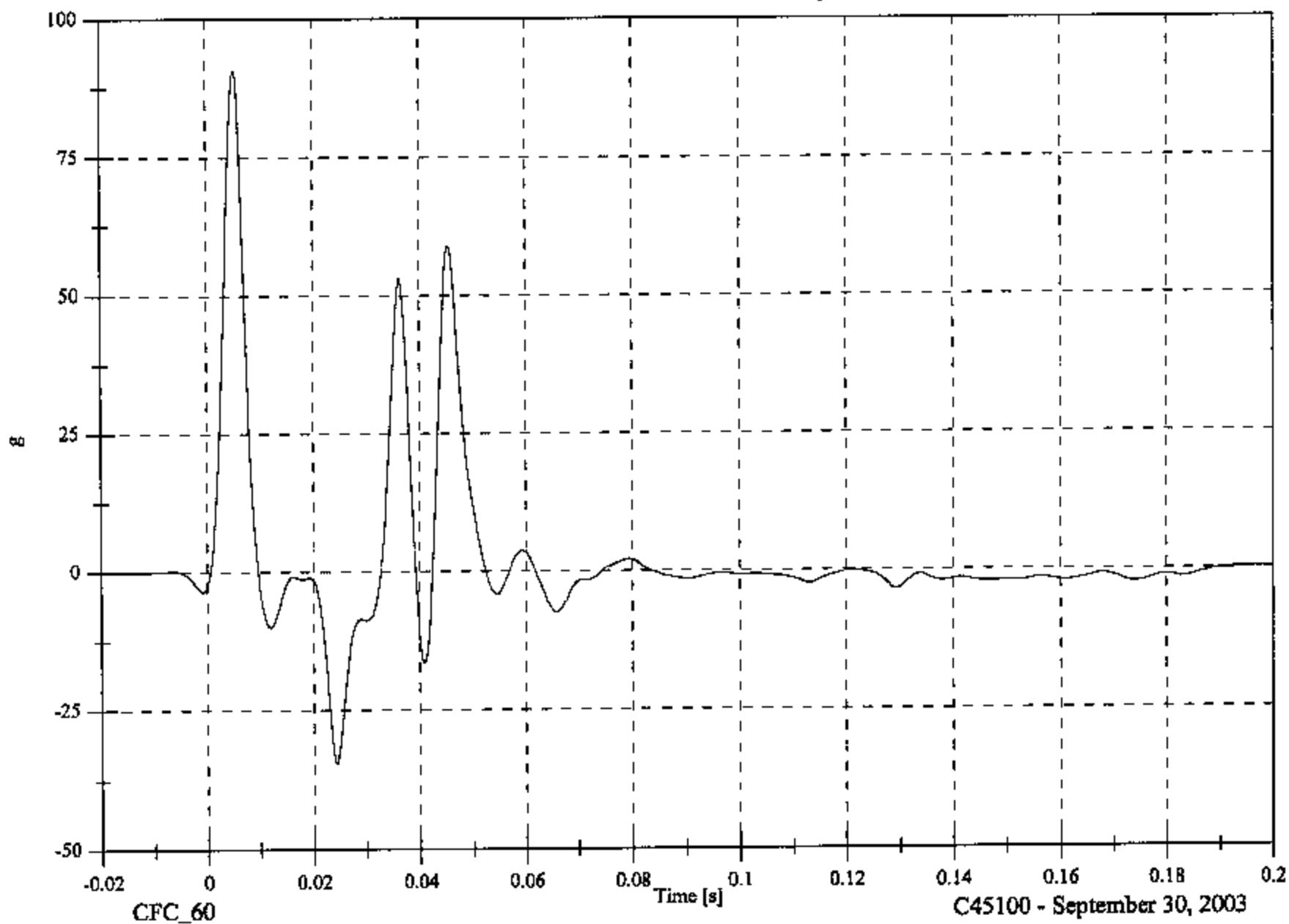
V2 A14 Left Lower A Post y

Max: 90.7 [g] at 0.005 [s]

Min: -34.4 [g] at 0.024 [s]

B-91

8675-F214-12

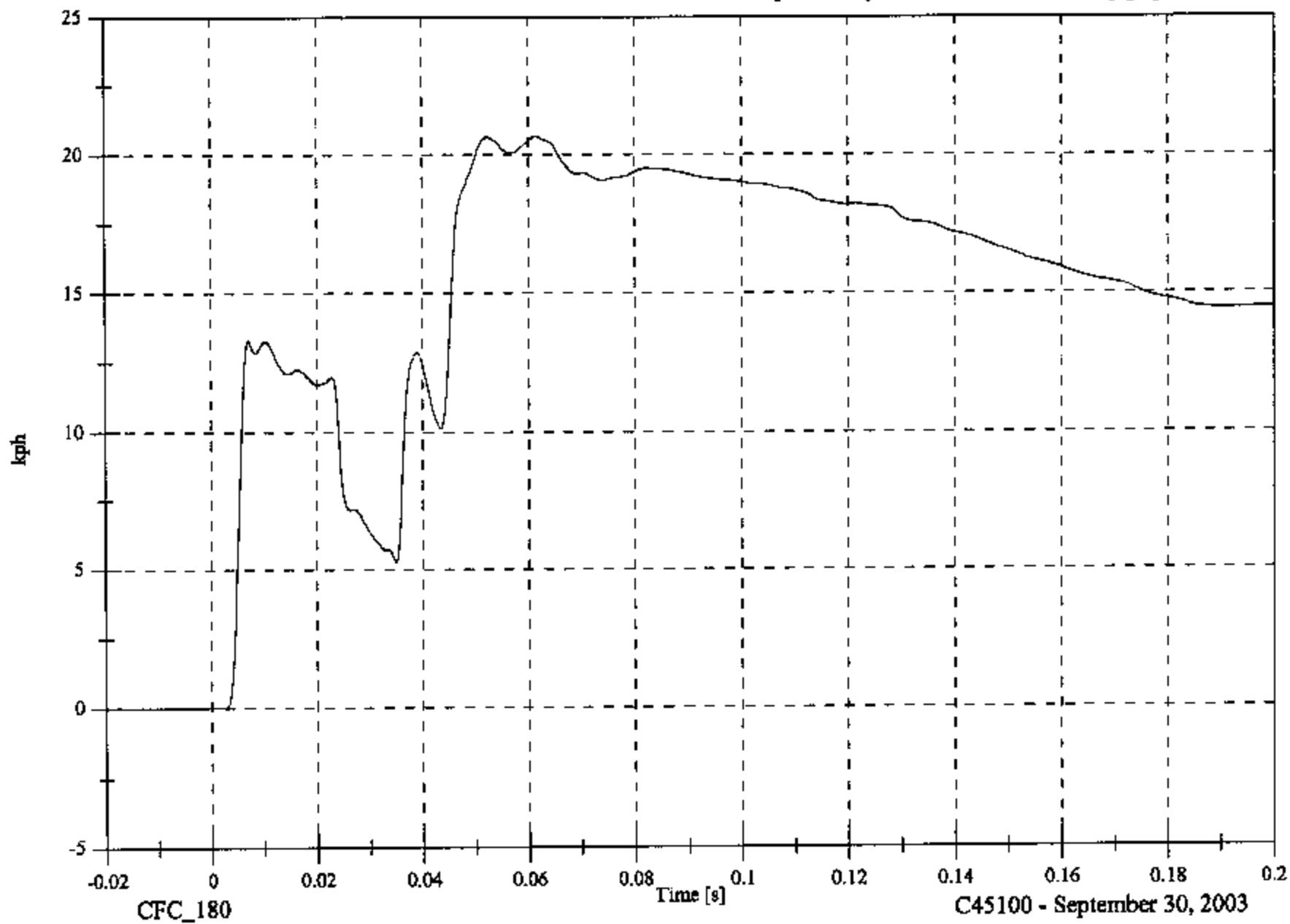


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2 A14 Left Lower A Post y Velocity

Max: 20.7 [kph] at 0.061 [s]

Min: -0.0 [kph] at -0.008 [s]



B-92

8675-F214-12

CFC_180

Time [s]

C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

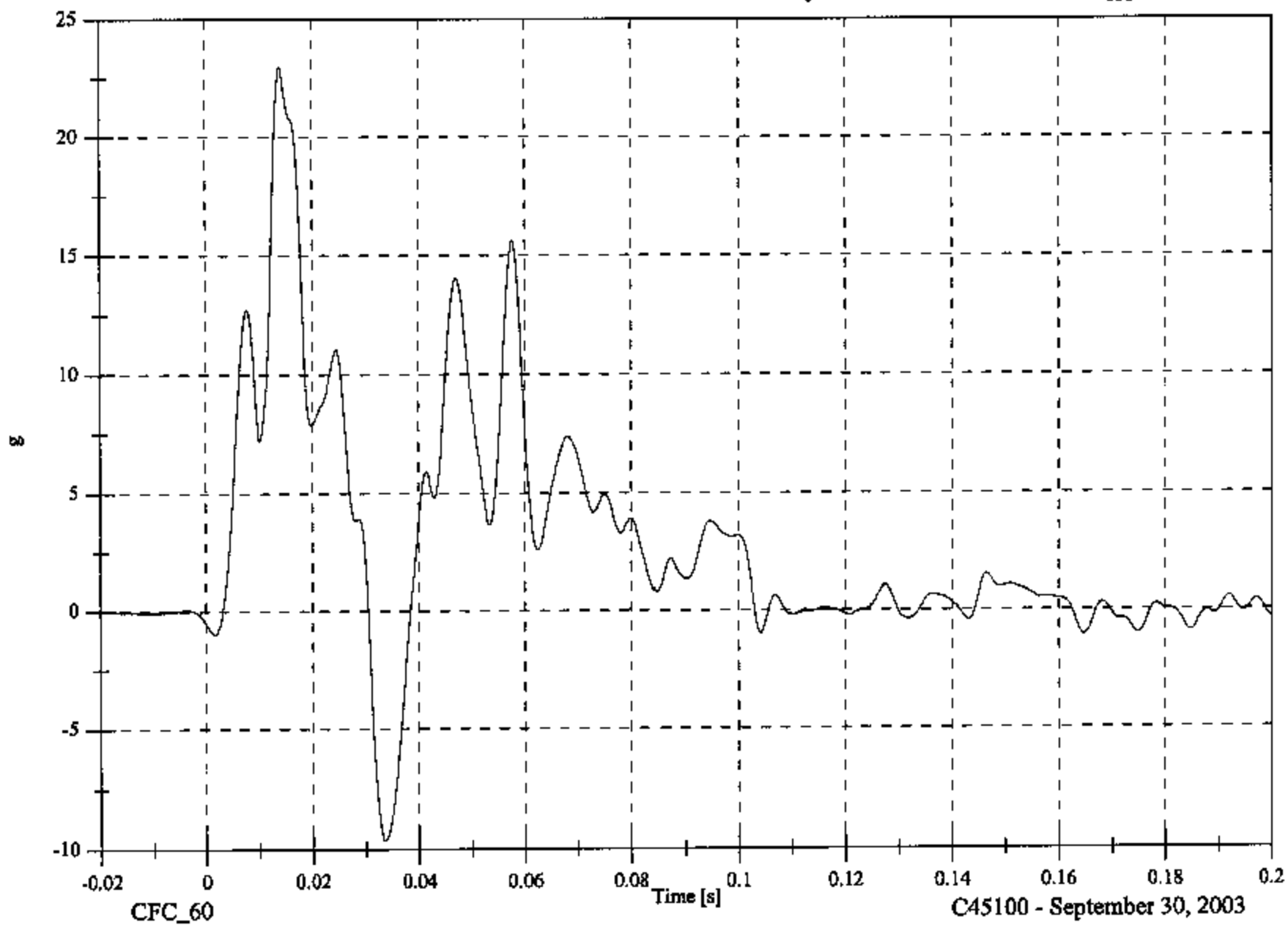
V2 A15 Left Mid A Post y

Max: 23.0 [g] at 0.014 [s]

Min: -9.7 [g] at 0.034 [s]

B-93

8675-F214-12



2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

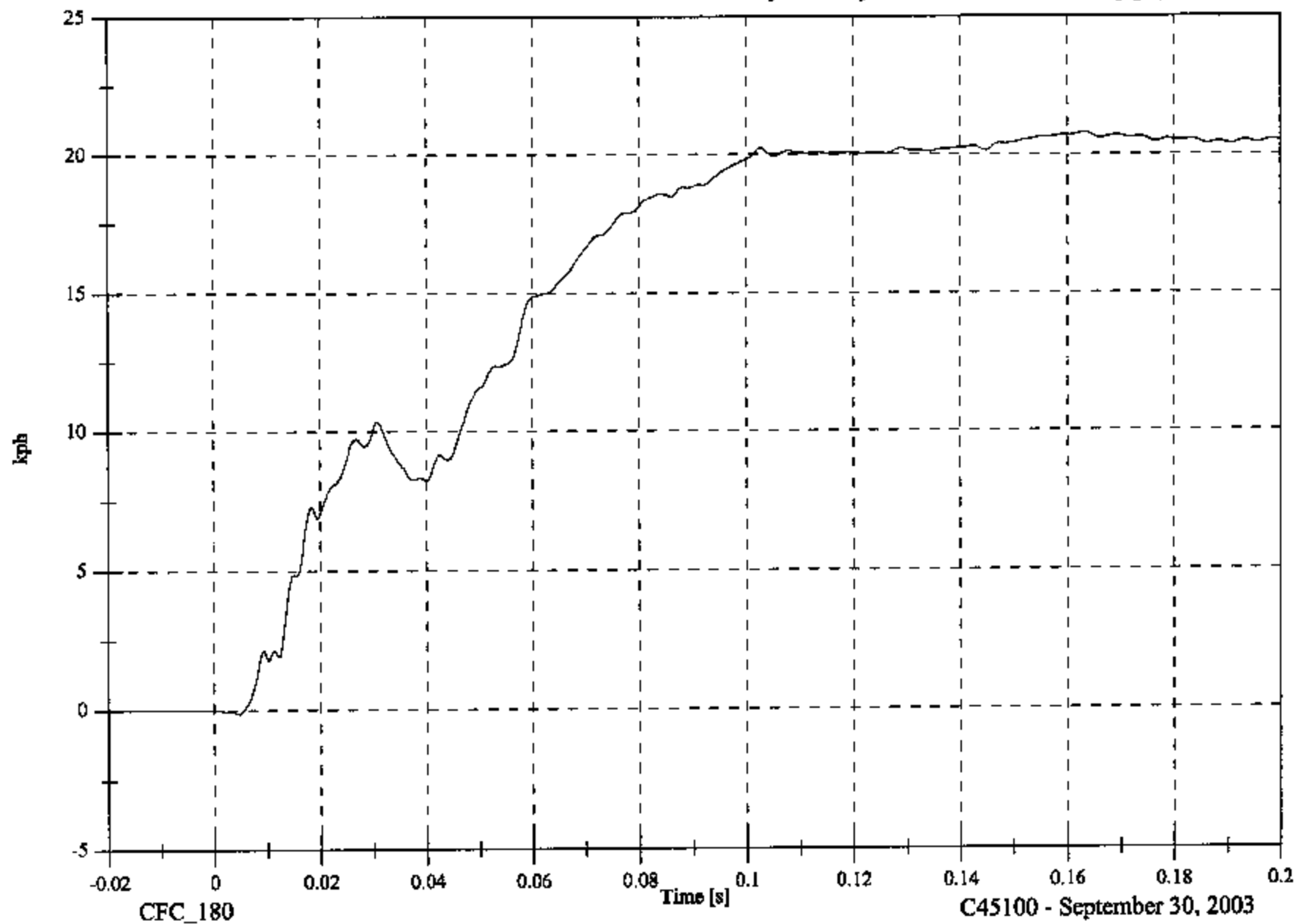
V2 A15 Left Mid A Post y Velocity

Max: 20.8 [kph] at 0.163 [s]

Min: -0.1 [kph] at 0.005 [s]

B-94

8675-F214-12



2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

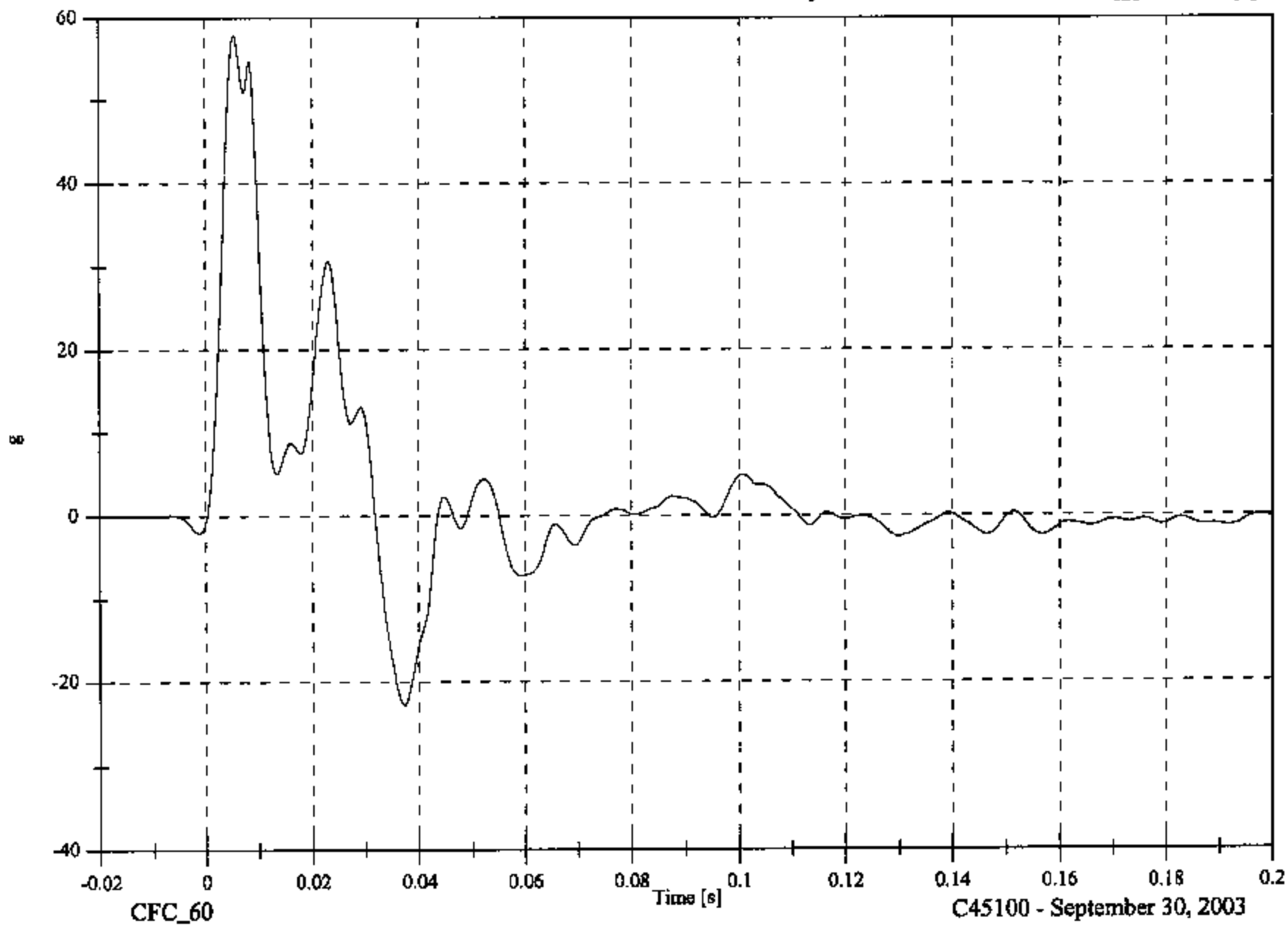
V2 A16 Front Seat Track y

Max: 57.9 [g] at 0.005 [s]

Min: -22.8 [g] at 0.037 [s]

B-95

8675-F214-12

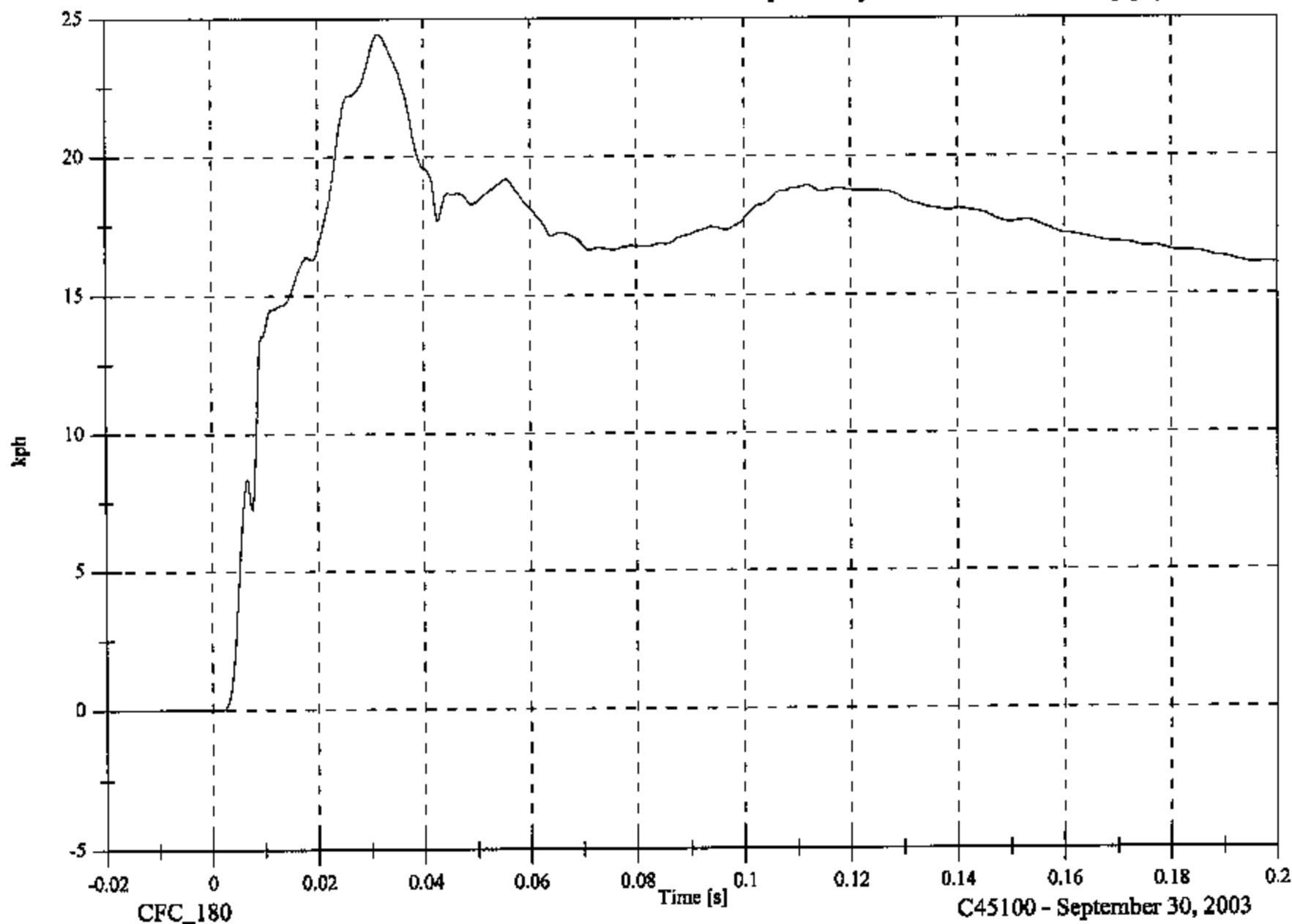


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

Max: 24.4 [kph] at 0.031 [s]

V2 A16 Front Seat Track y Velocity

Min: -0.0 [kph] at -0.020 [s]



B-96

8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

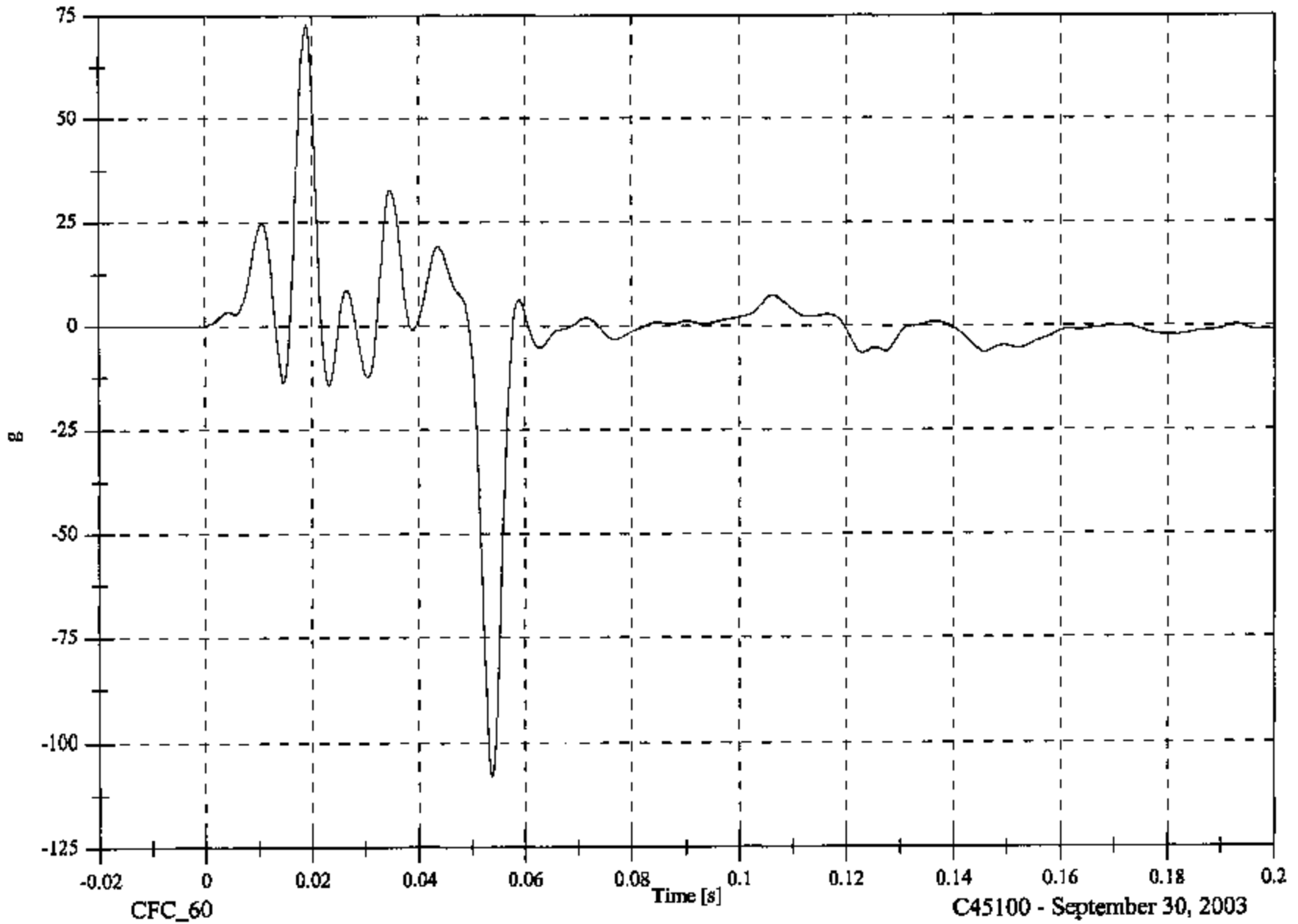
V2 A17 Rear Seat Track y

Max: 72.7 [g] at 0.019 [s]

Min: -108.1 [g] at 0.054 [s]

B-97

8675-F214-12

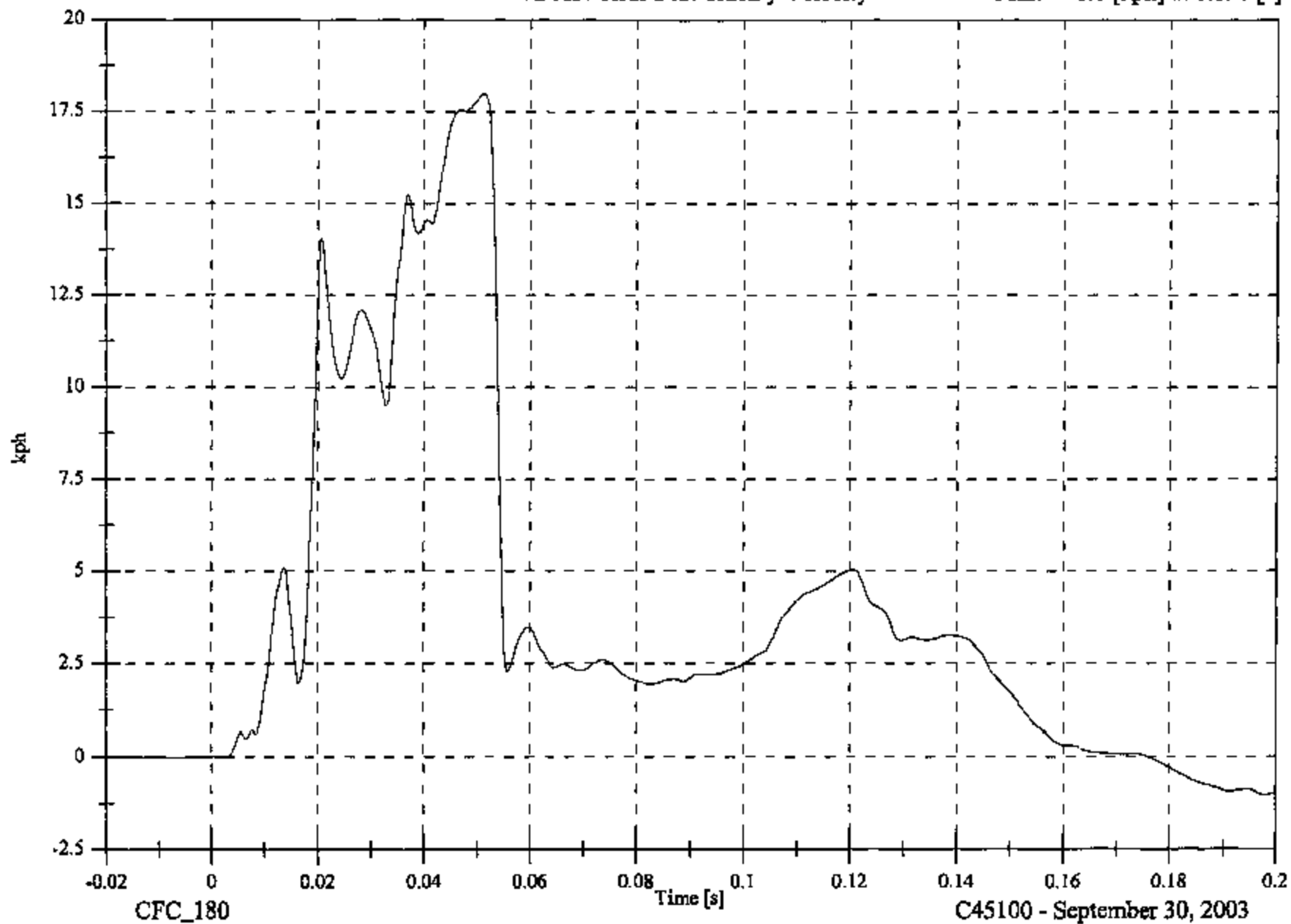


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2 A17 Rear Seat Track y Velocity

Max: 18.0 [kph] at 0.051 [s]

Min: -1.0 [kph] at 0.198 [s]



B-98

8675-F214-12

CFC_180

Time [s]

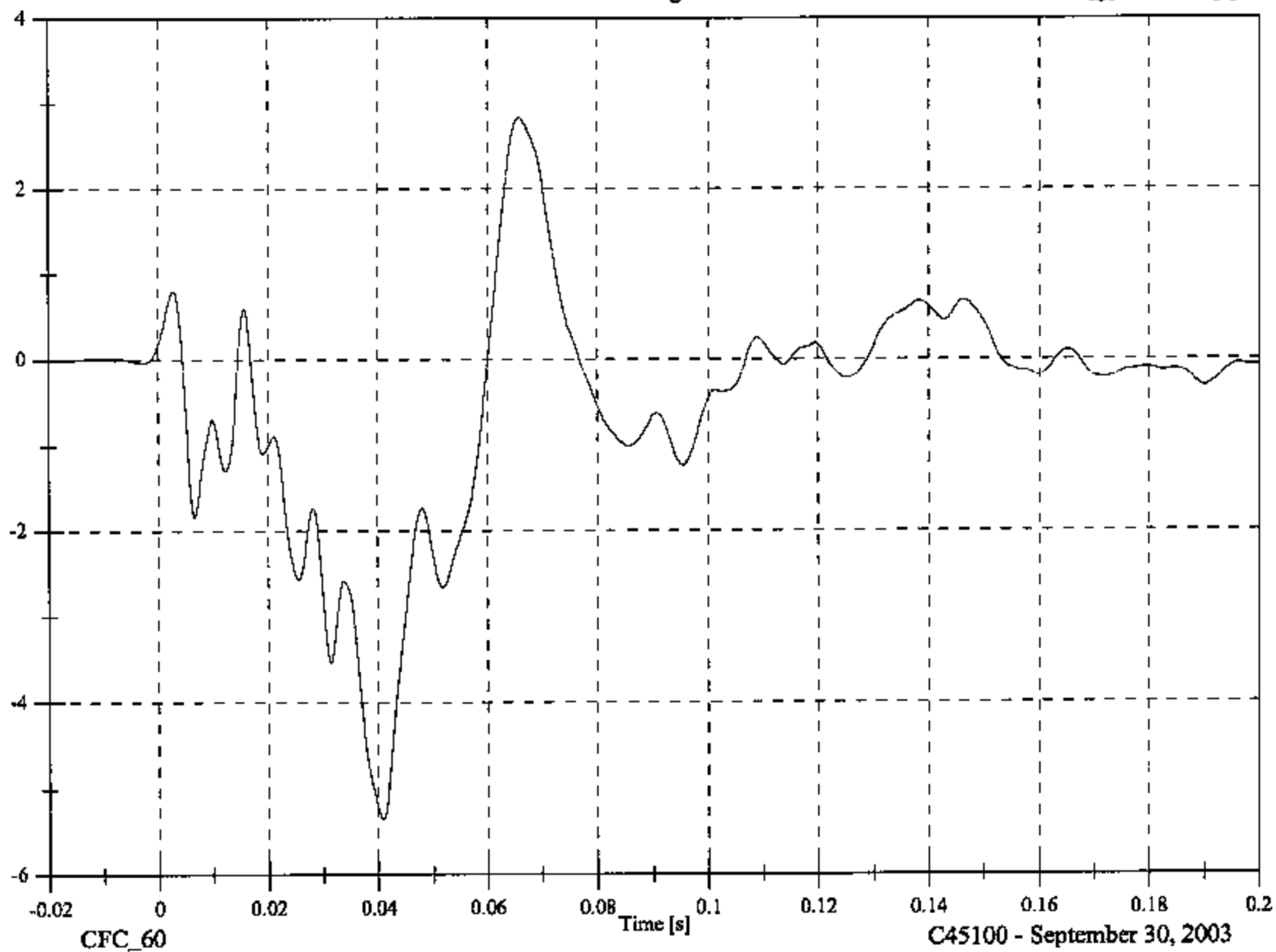
C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2 A18 Target CG x

Max: 2.8 [g] at 0.066 [s]

Min: -5.4 [g] at 0.041 [s]



B-99

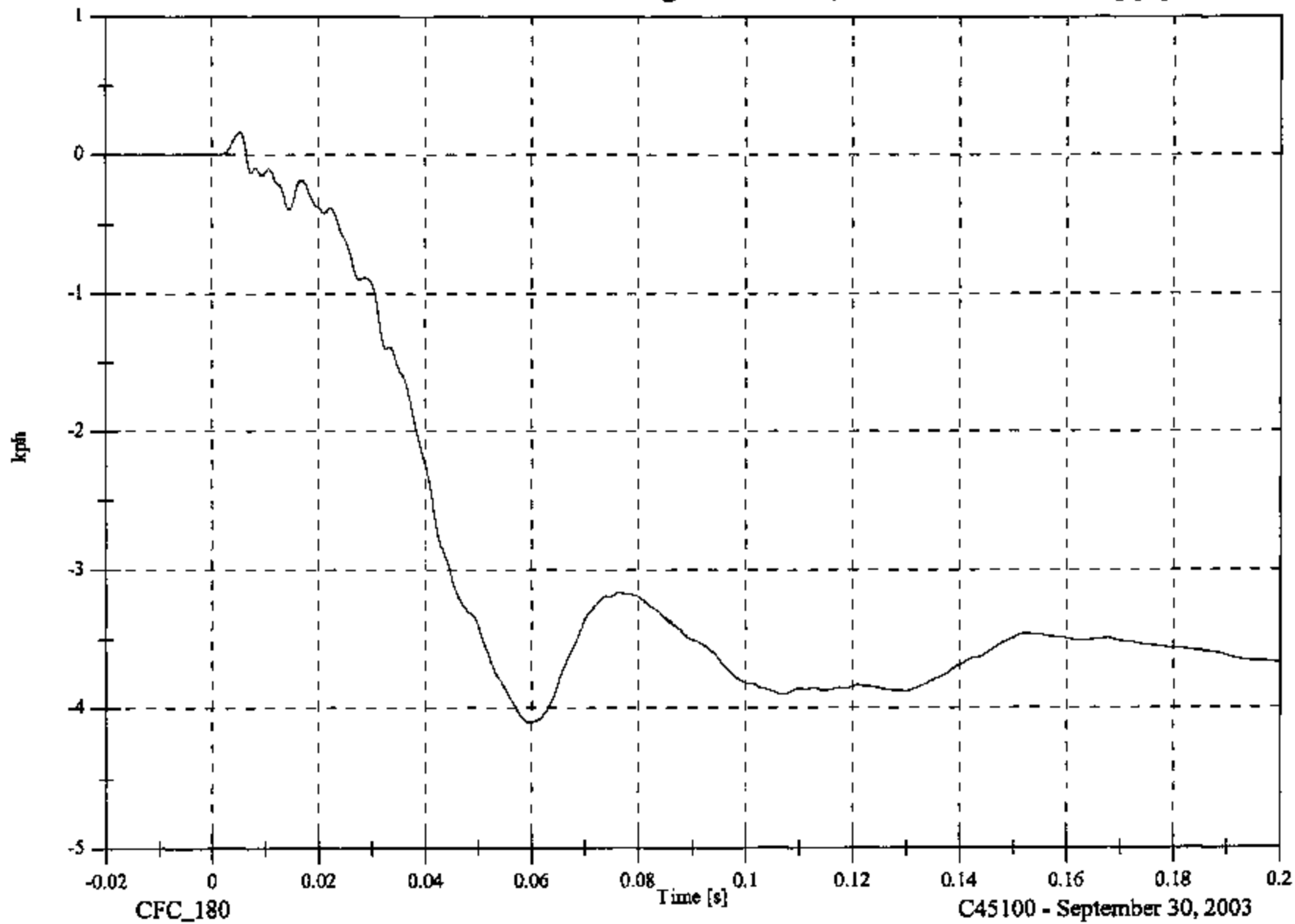
8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2 A18 Target CG x Velocity

Max: 0.2 [kph] at 0.005 [s]

Min: -4.1 [kph] at 0.060 [s]



B-100

8675-F214-12

CFC_180

Time [s]

C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

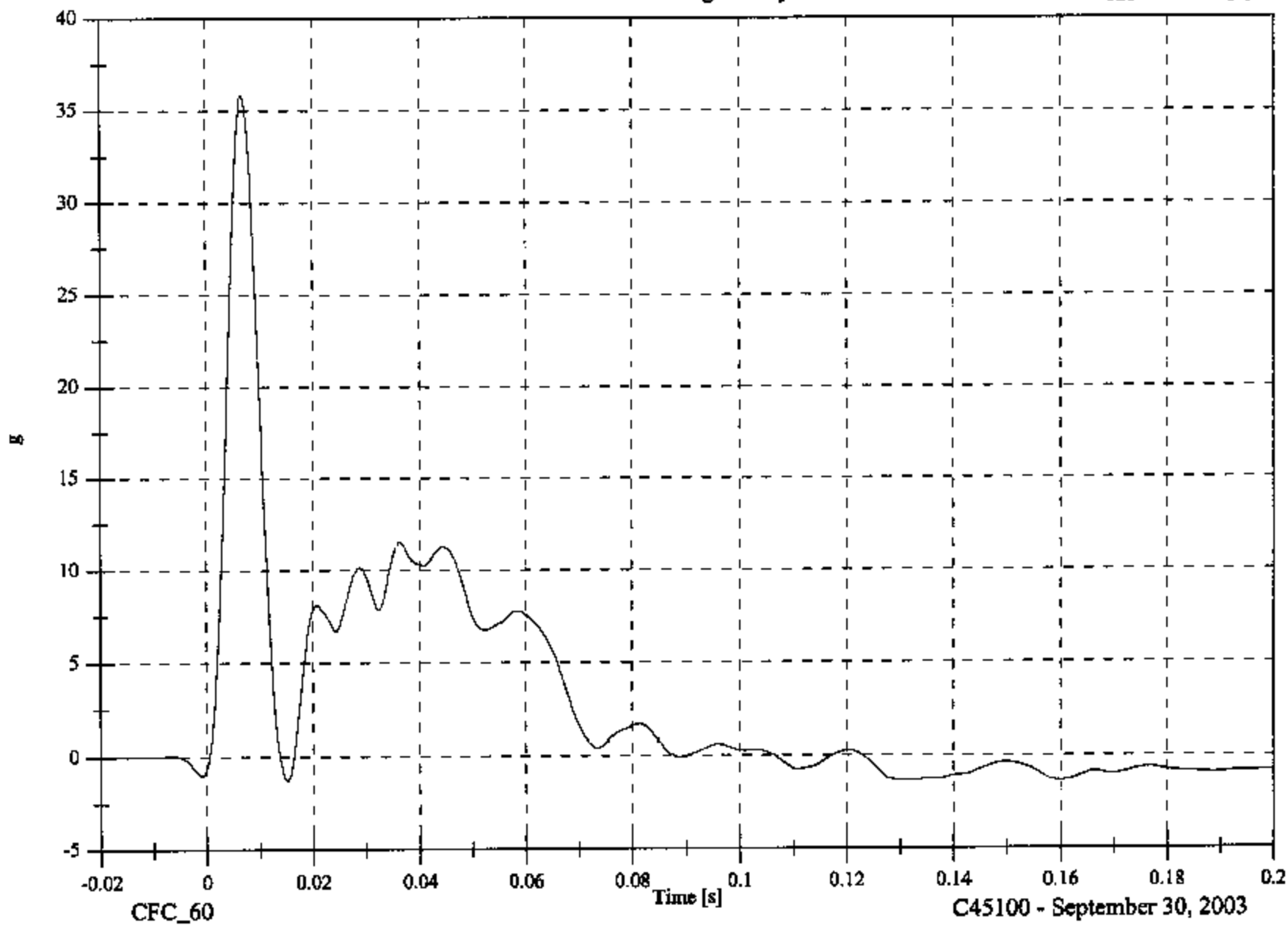
V2 A18 Target CG y

Max: 35.8 [g] at 0.007 [s]

Min: -1.4 [g] at 0.160 [s]

B-101

8675-F214-12

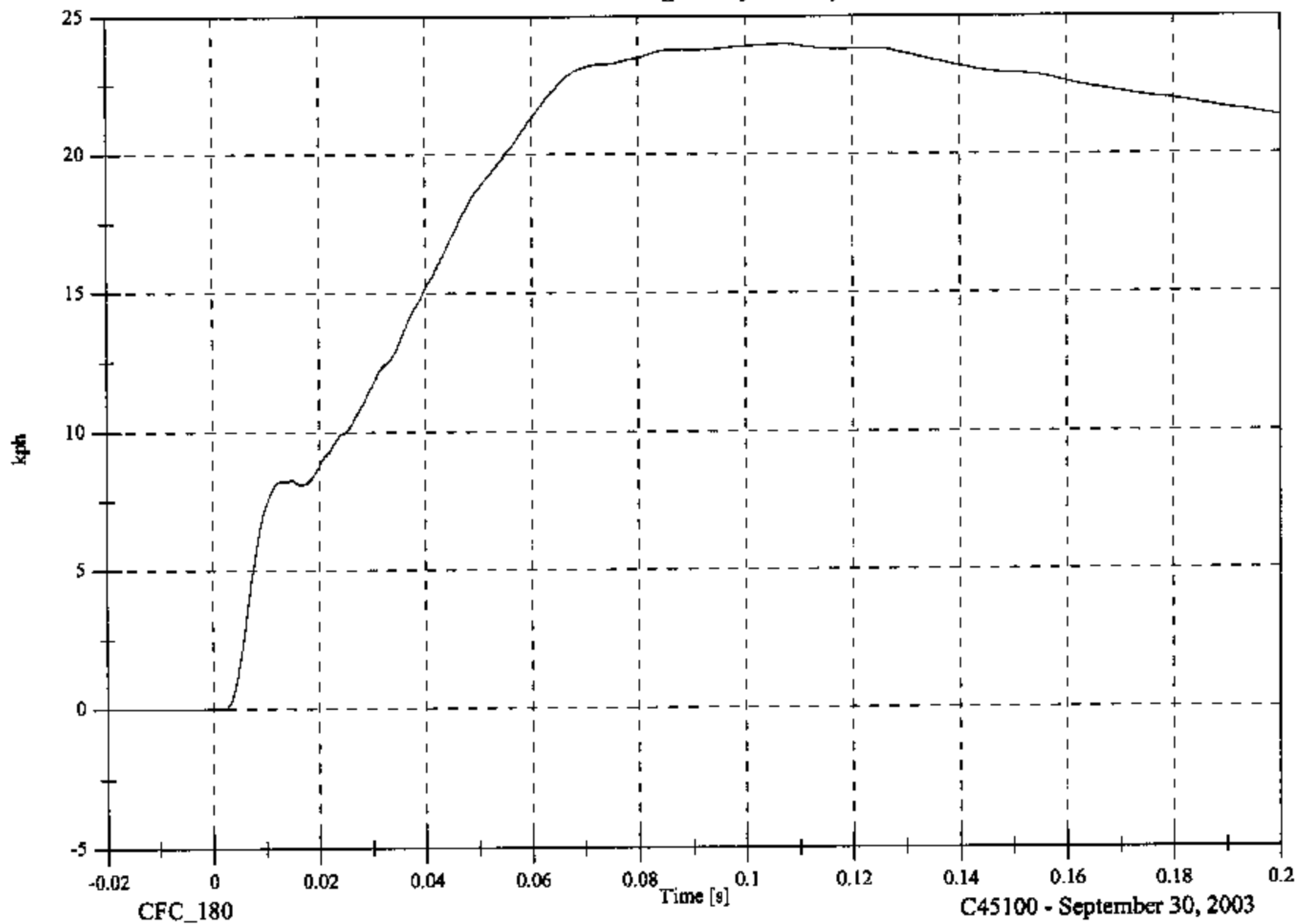


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2 A18 Target CG y Velocity

Max: 24.0 [kph] at 0.107 [s]

Min: -0.0 [kph] at -0.020 [s]



B-102

8675-F214-12

CFC_180

Time [s]

C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

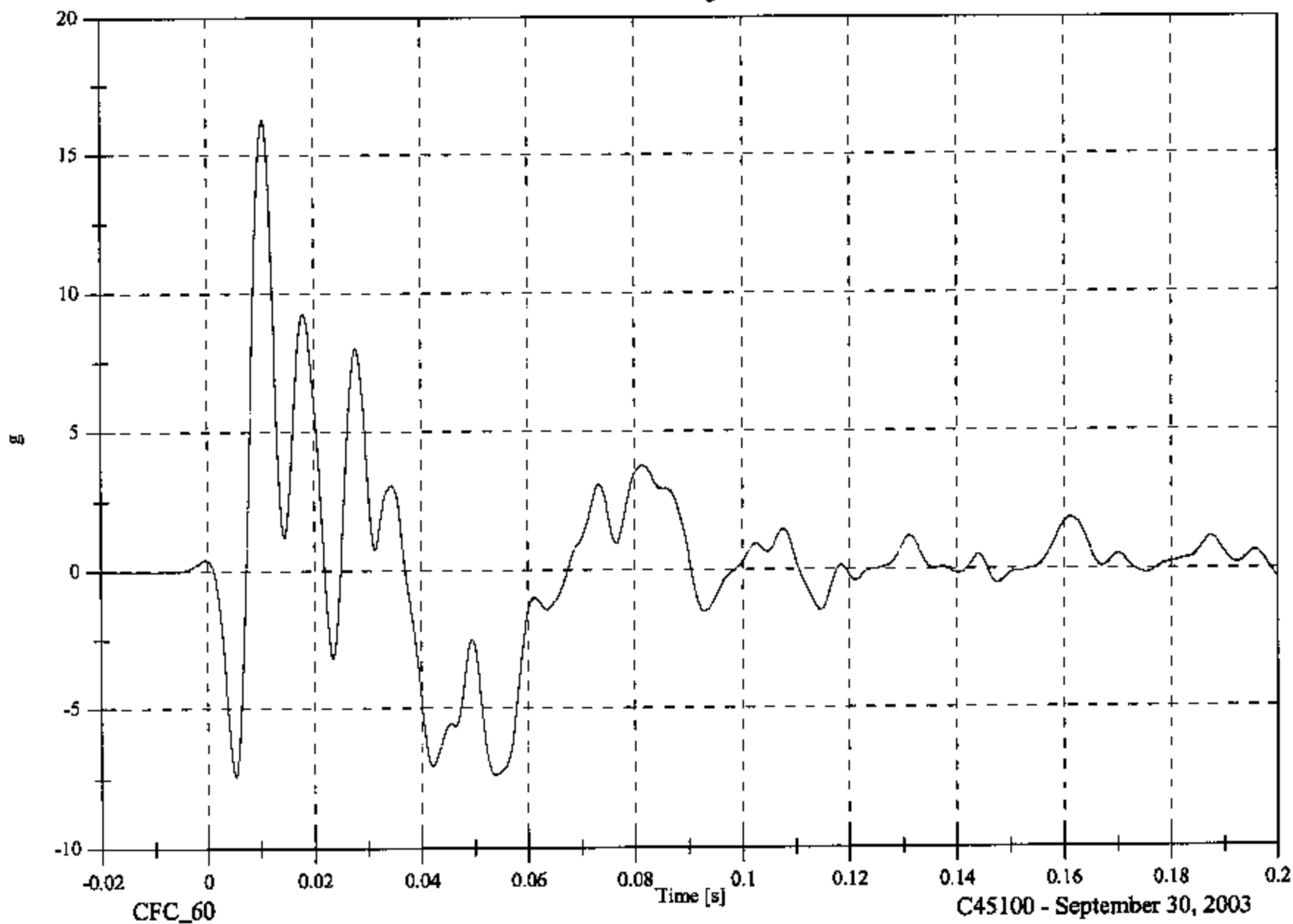
V2 A18 Target CG z

Max: 16.3 [g] at 0.010 [s]

Min: -7.4 [g] at 0.005 [s]

B-103

8675-F214-12

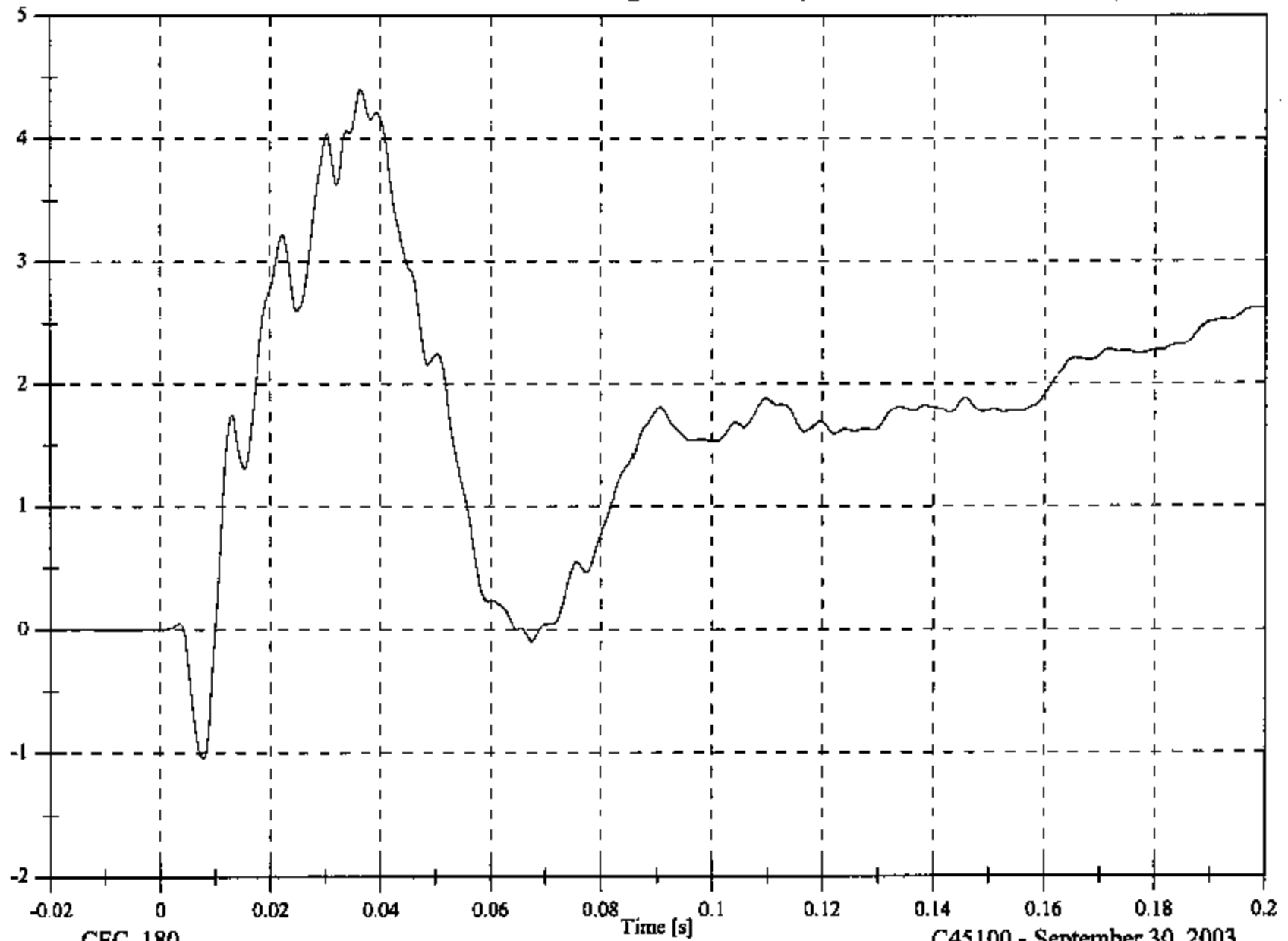


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2 A18 Target CG z Velocity

Max: 4.4 [kph] at 0.036 [s]

Min: -1.0 [kph] at 0.008 [s]



B-104

8675-F214-12

CFC_180

C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

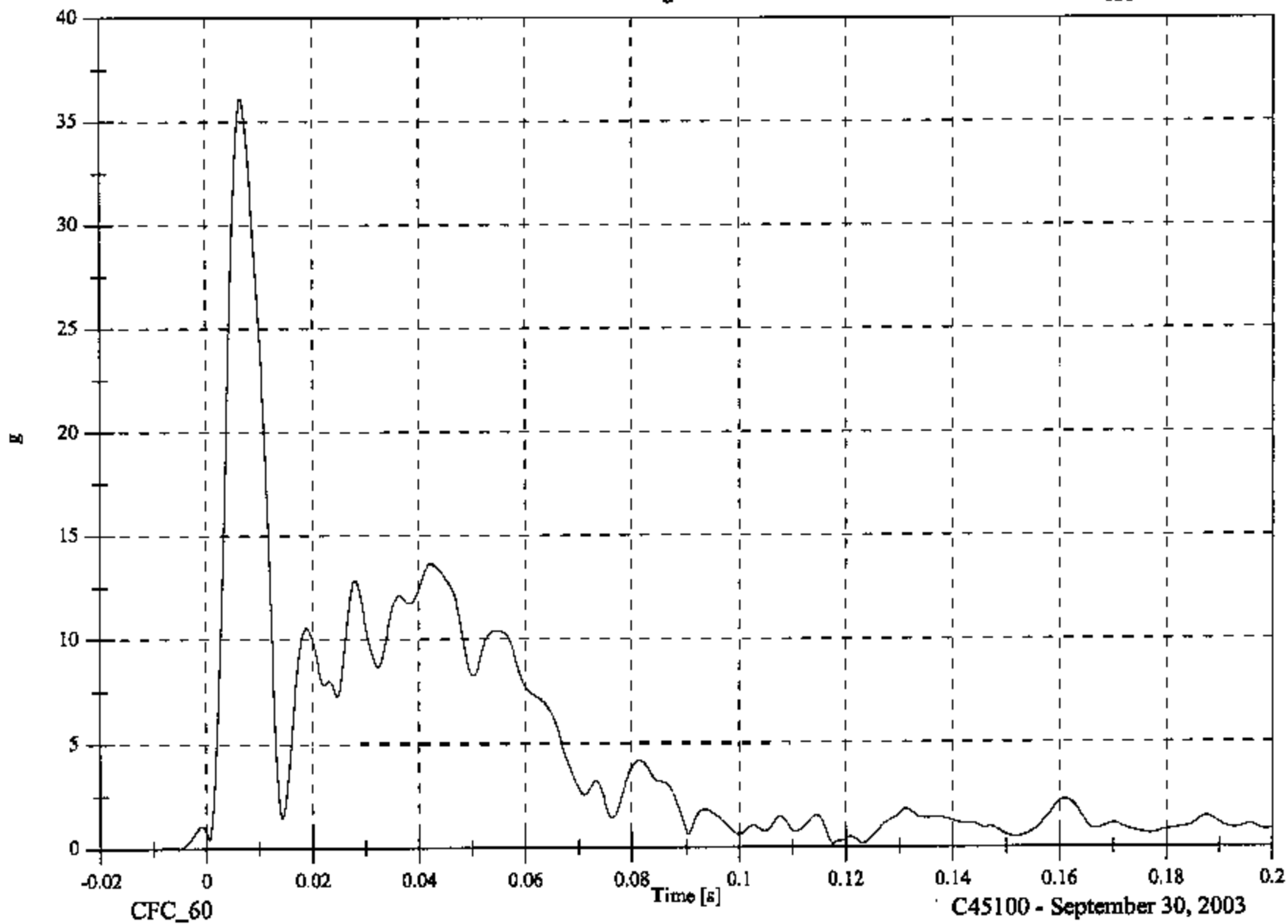
V2 A18 Target CG Resultant

Max: 36.1 [g] at 0.006 [s]

Min: 0.0 [g] at -0.005 [s]

B-105

8675-F214-12

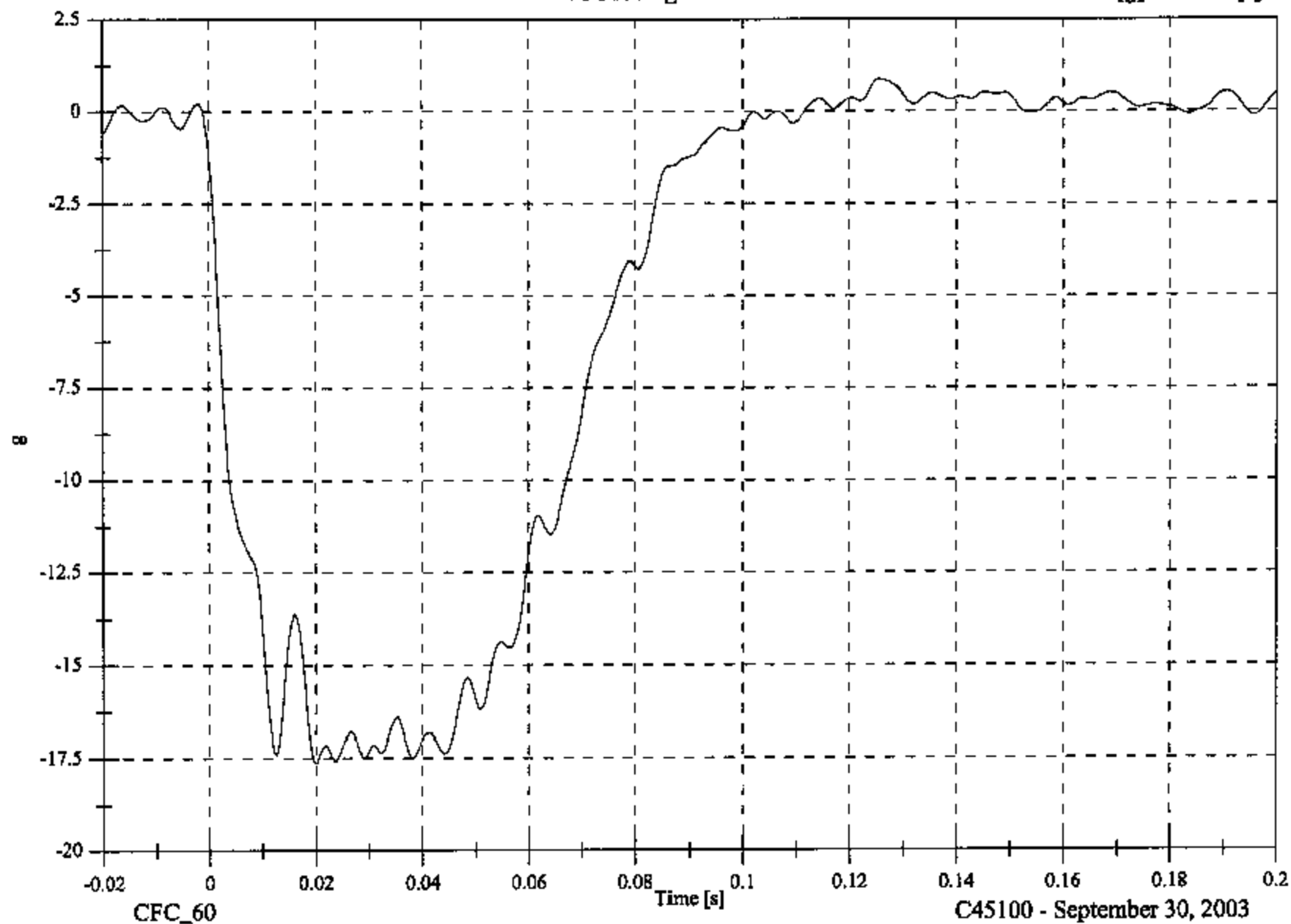


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V1 Moving Barrier CG X

Max: 0.9 [g] at 0.126 [s]

Min: -17.6 [g] at 0.020 [s]



B-106

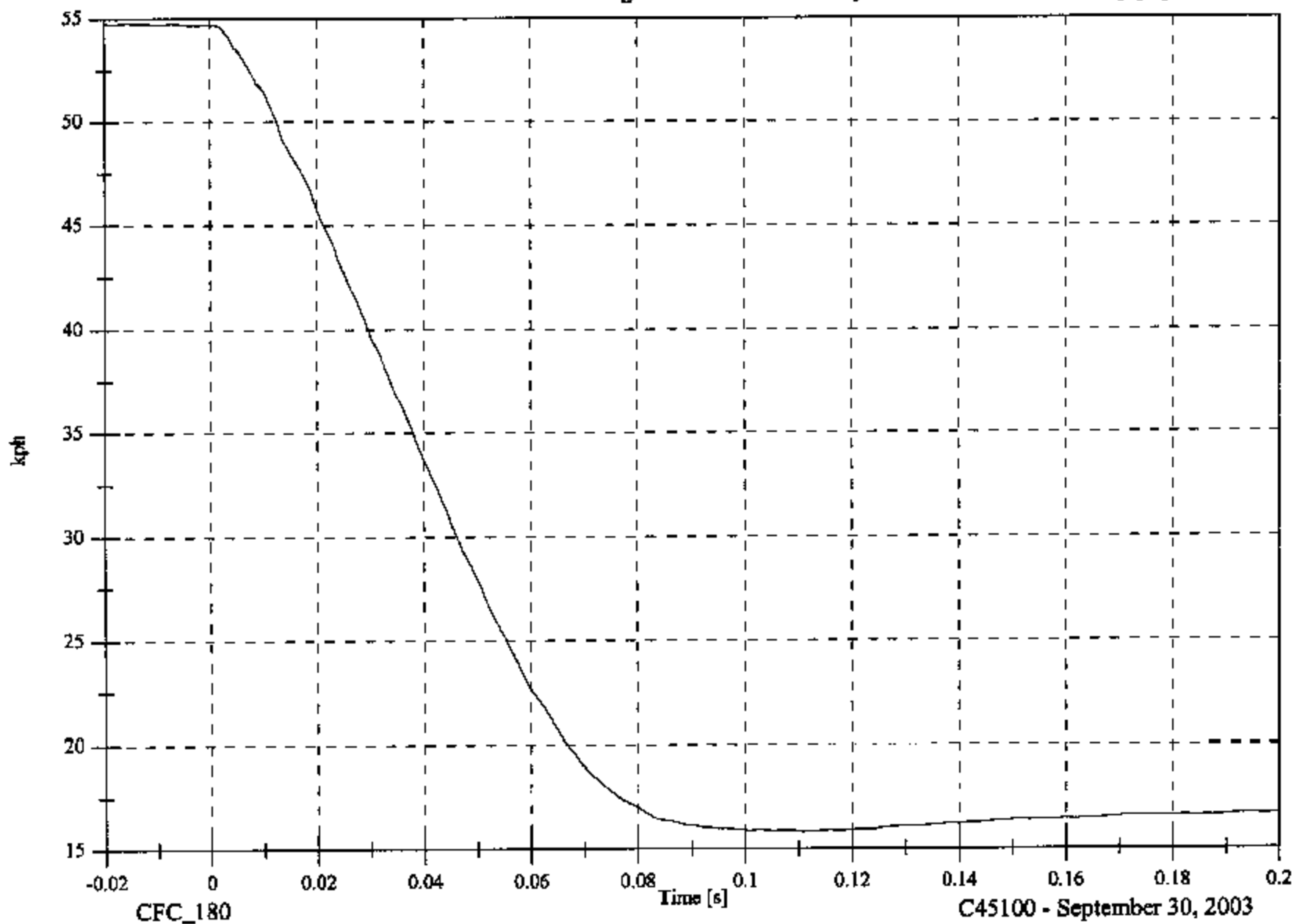
8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

Max: 54.8 [kph] at -0.016 [s]

V1 Moving Barrier CG X Velocity

Min: 15.8 [kph] at 0.111 [s]



B-107

8675-F214-12

CFC_180

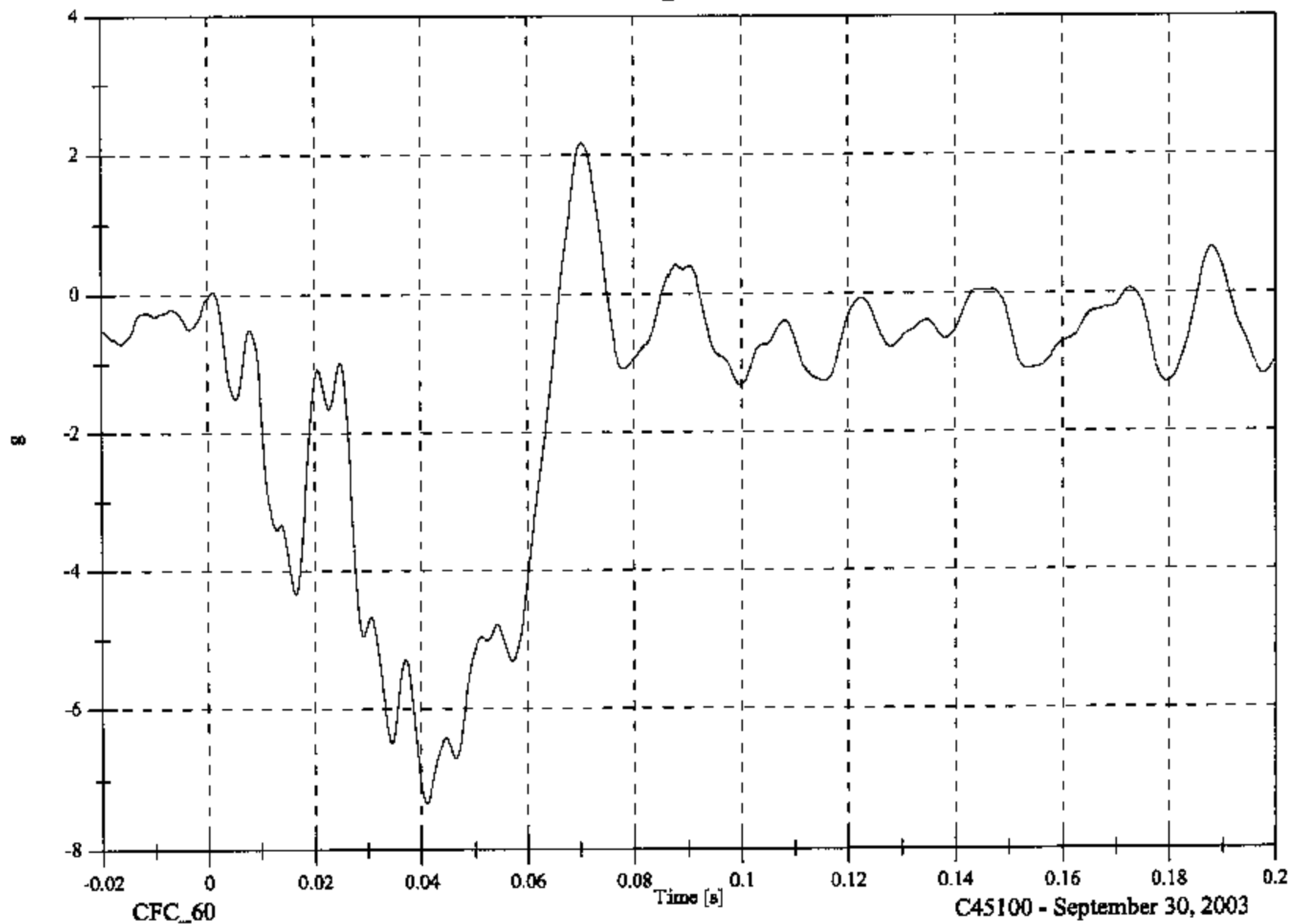
C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V1 Moving Barrier CG Y

Max: 2.2 [g] at 0.070 [s]

Min: -7.3 [g] at 0.041 [s]



B-108

8675-F214-12

C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

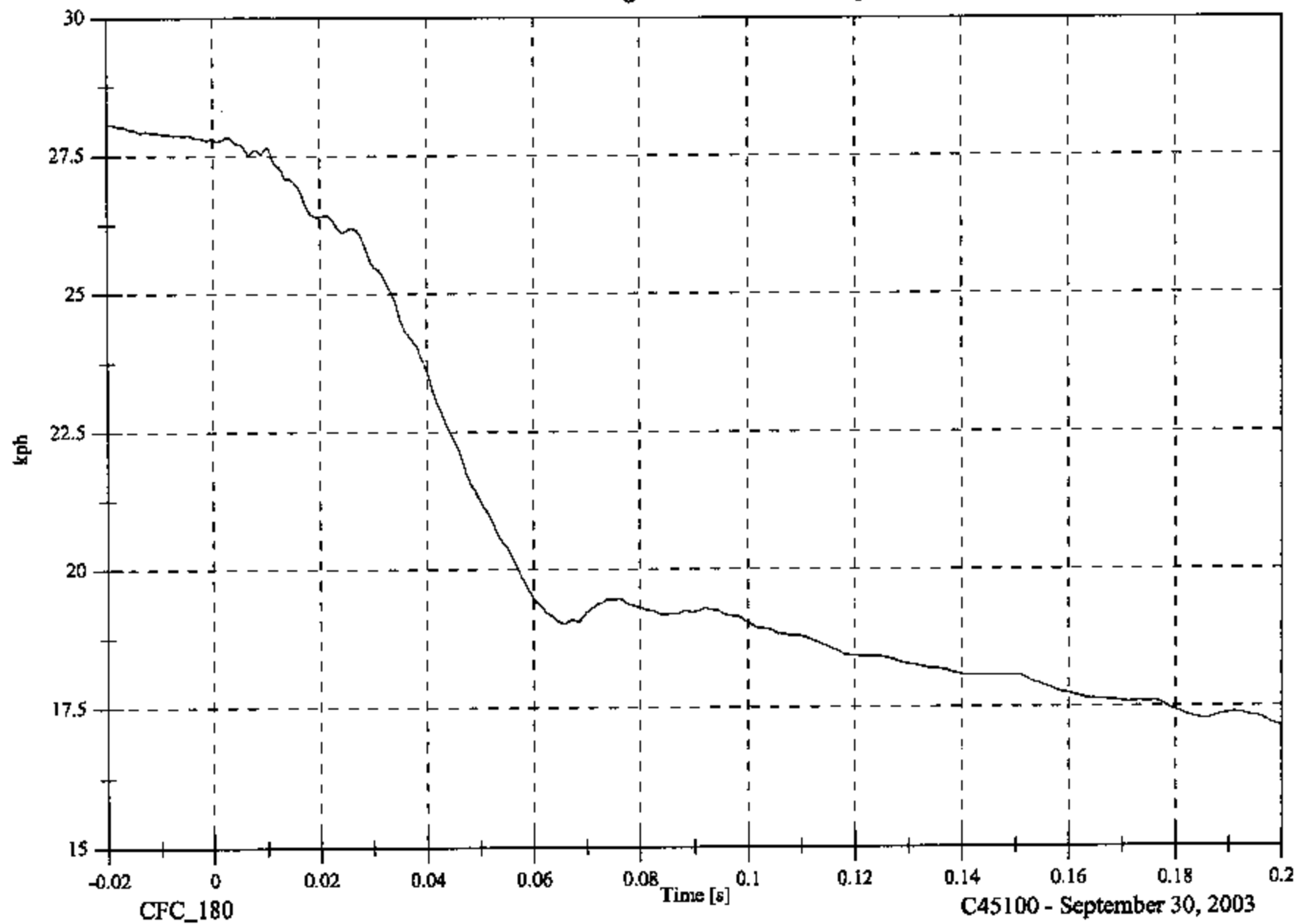
V1 Moving Barrier CG Y Velocity

Max: 28.1 [kph] at -0.020 [s]

Min: 17.1 [kph] at 0.200 [s]

B-109

8675-F214-12

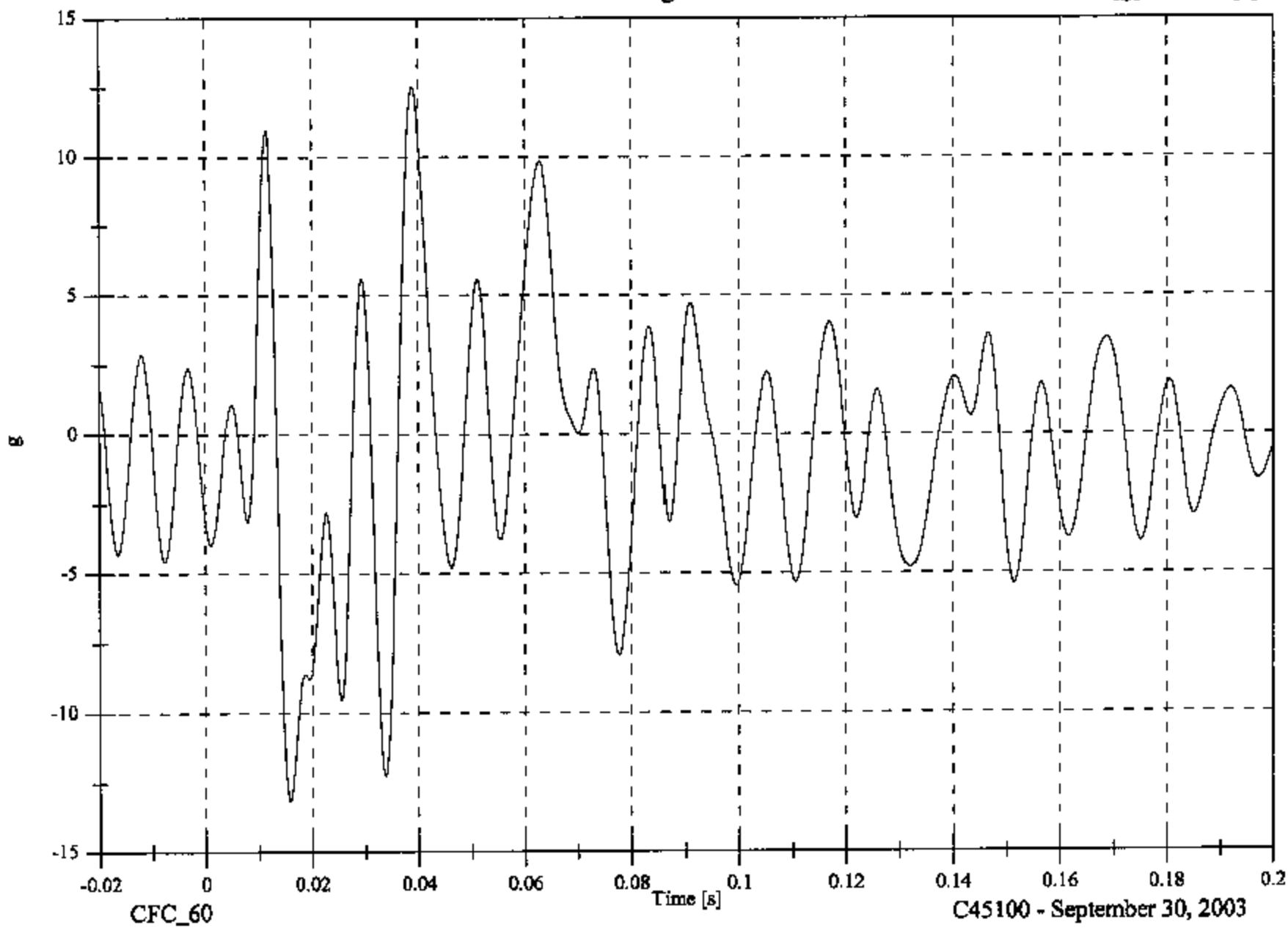


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V1 Moving Barrier CG Z

Max: 12.5 [g] at 0.039 [s]

Min: -13.1 [g] at 0.016 [s]



B-110

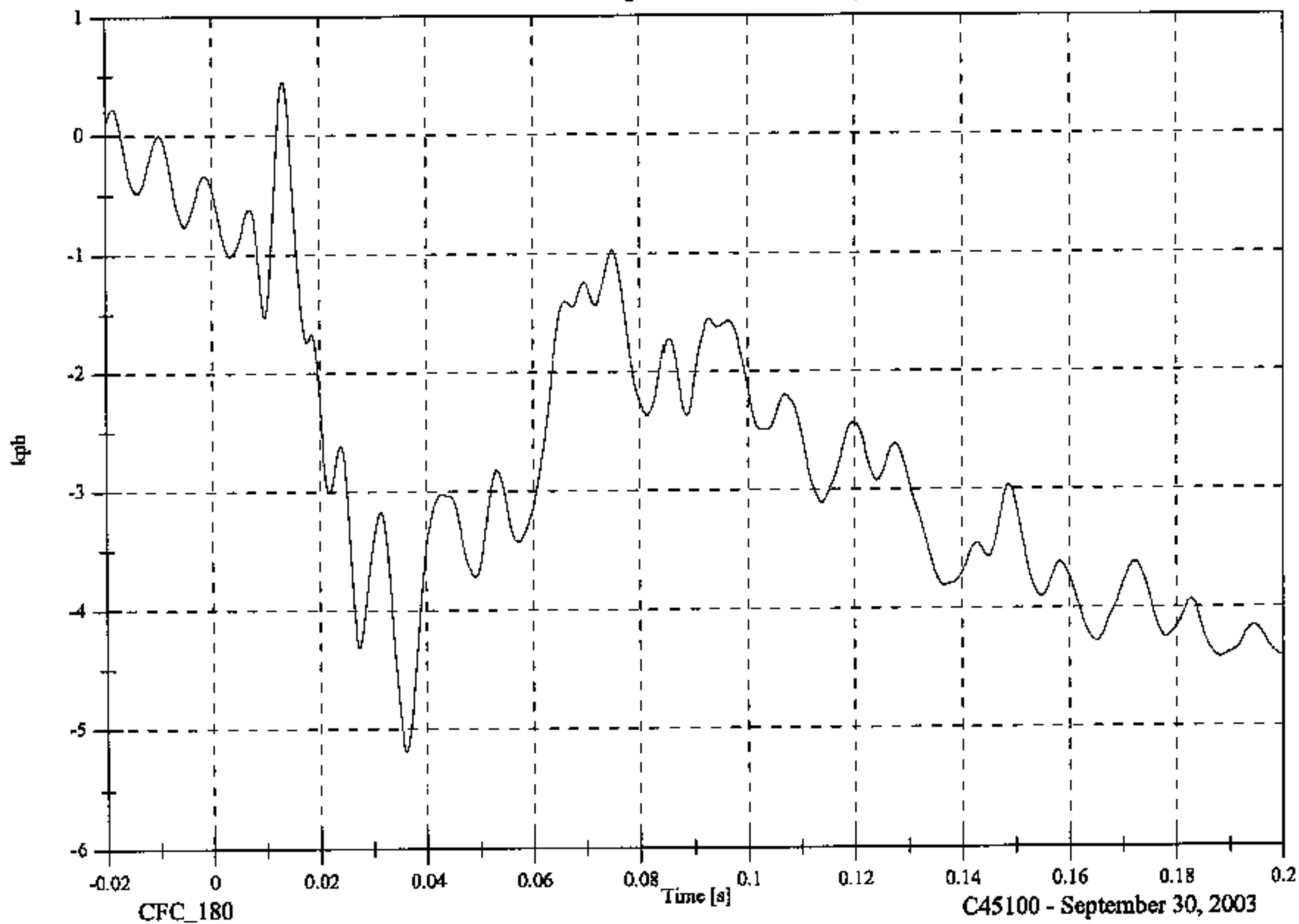
86/5-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V1 Moving Barrier CG Z Velocity

Max: 0.4 [kph] at 0.013 [s]

Min: -5.2 [kph] at 0.036 [s]



B-111

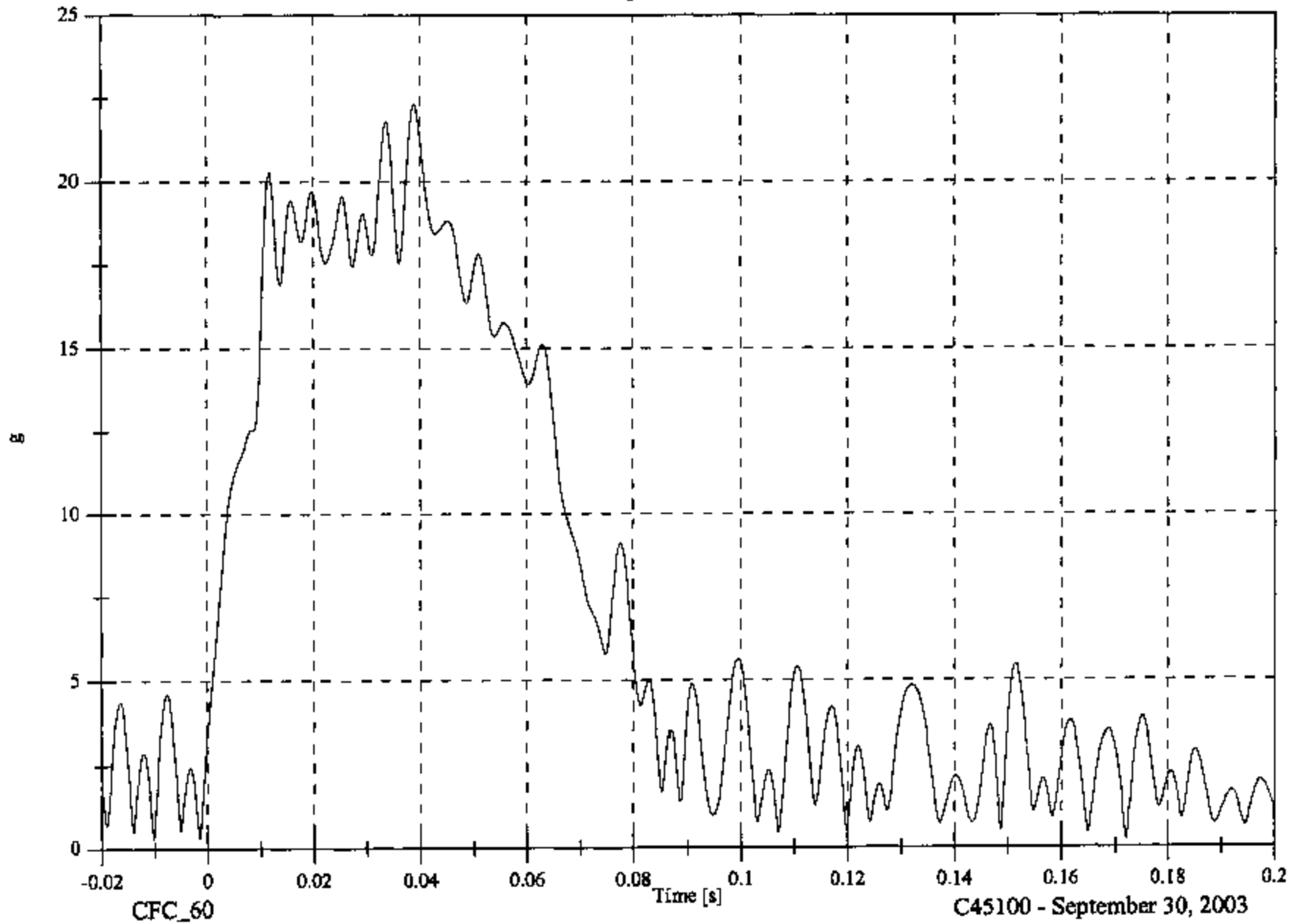
8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V1 Moving Barrier CG Resultant

Max: 22.3 [g] at 0.039 [s]

Min: 0.3 [g] at 0.172 [s]



B-112

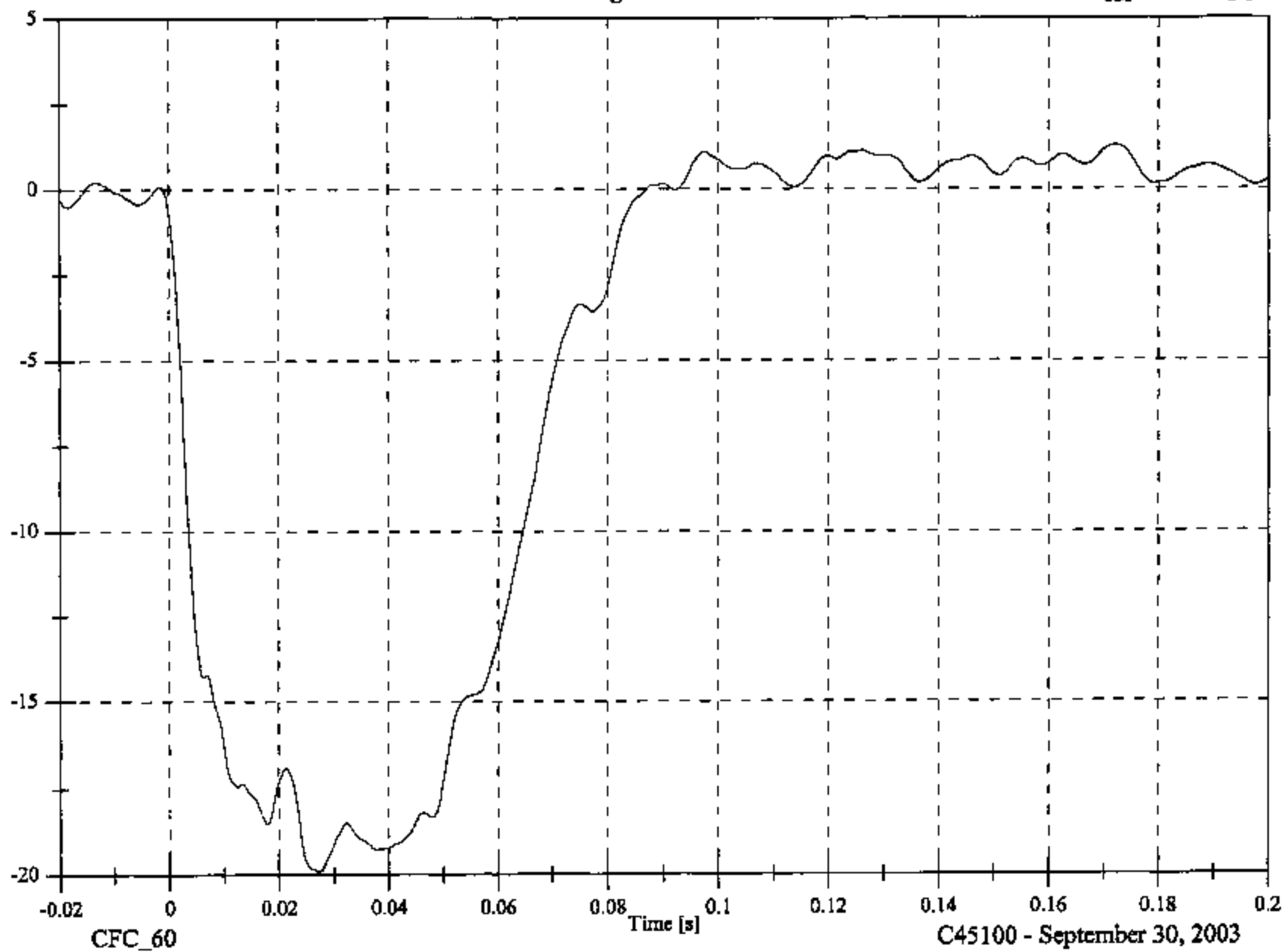
8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V1 Moving Barrier Left Rail X

Max: 1.3 [g] at 0.172 [s]

Min: -19.9 [g] at 0.027 [s]



B-113

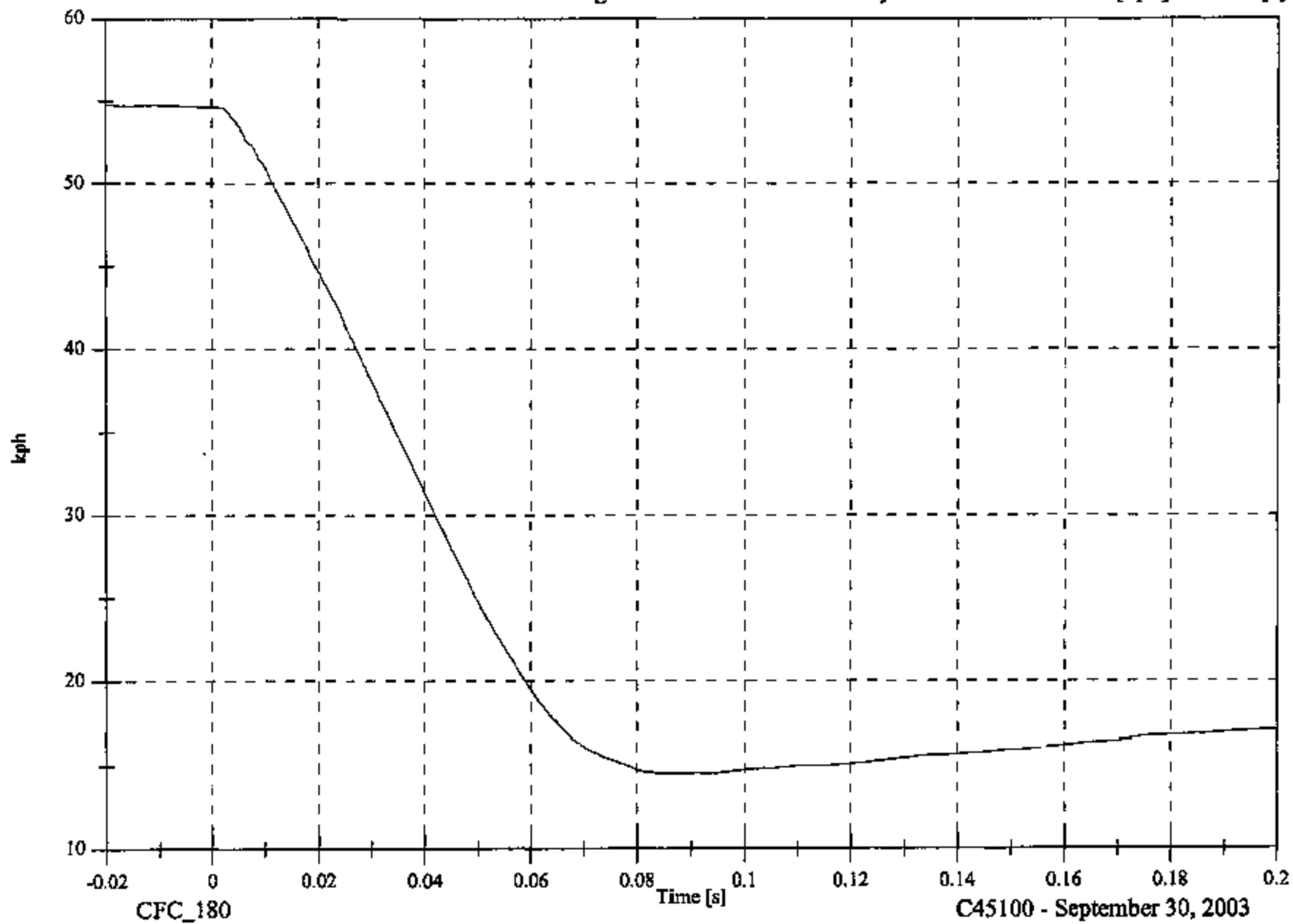
8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V1 Moving Barrier Left Rail X Velocity

Max: 54.8 [kph] at -0.020 [s]

Min: 14.5 [kph] at 0.087 [s]



B-114

8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

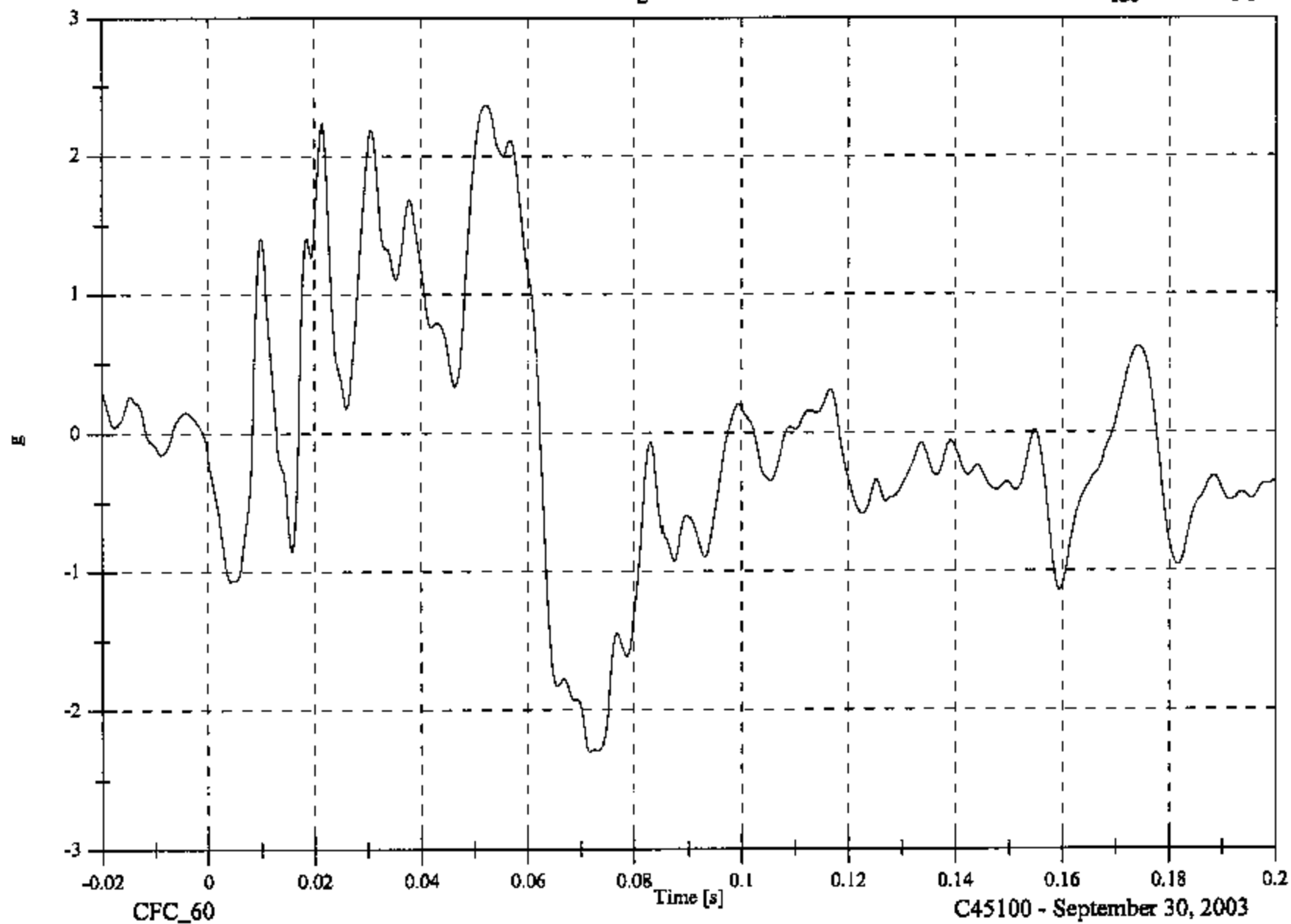
V1 Moving Barrier Left Rail Y

Max: 2.4 [g] at 0.052 [s]

Min: -2.3 [g] at 0.072 [s]

B-115

8675-F214-12

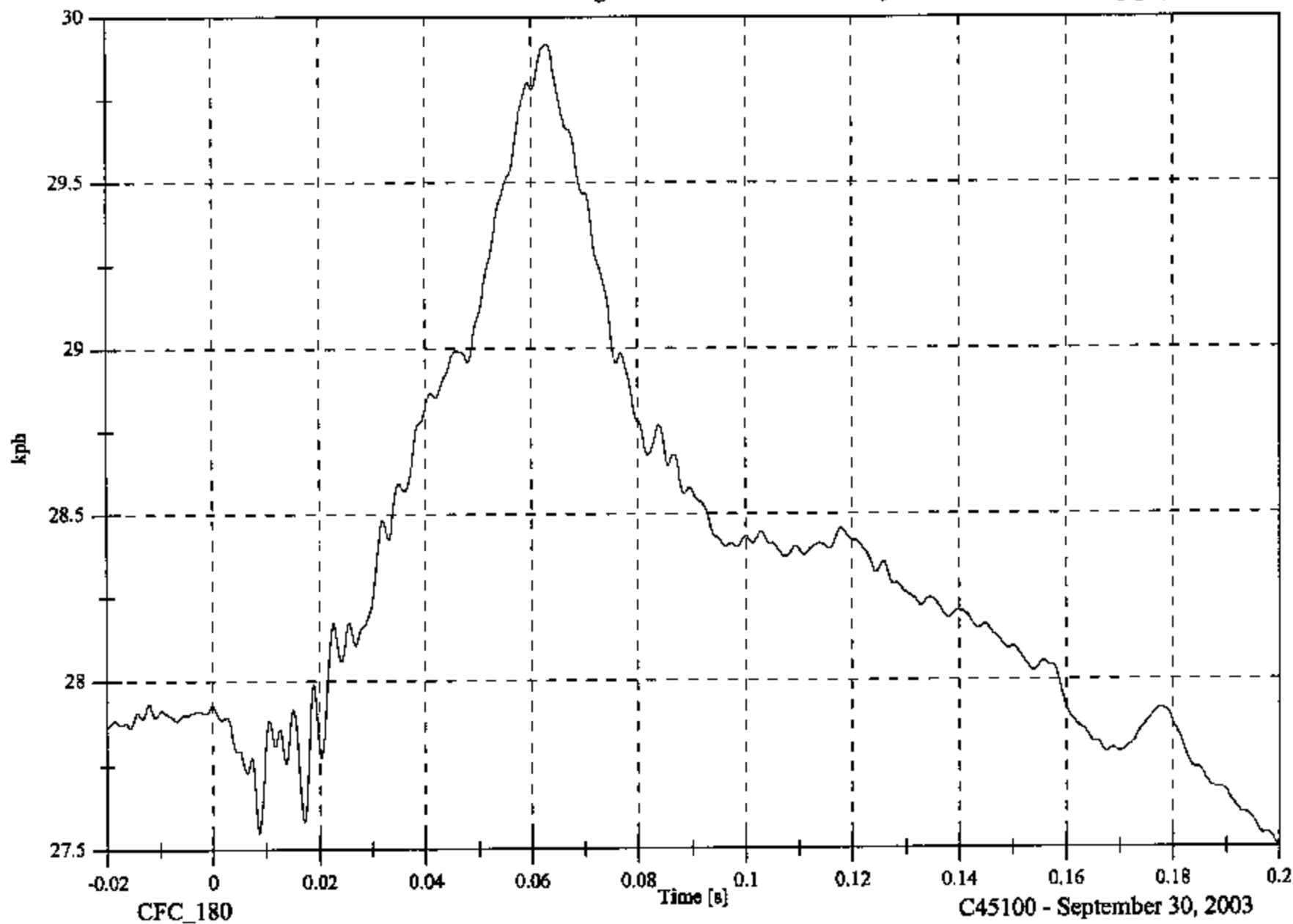


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V1 Moving Barrier Left Rail Y Velocity

Max: 29.9 [kph] at 0.063 [s]

Min: 27.5 [kph] at 0.200 [s]



B-116

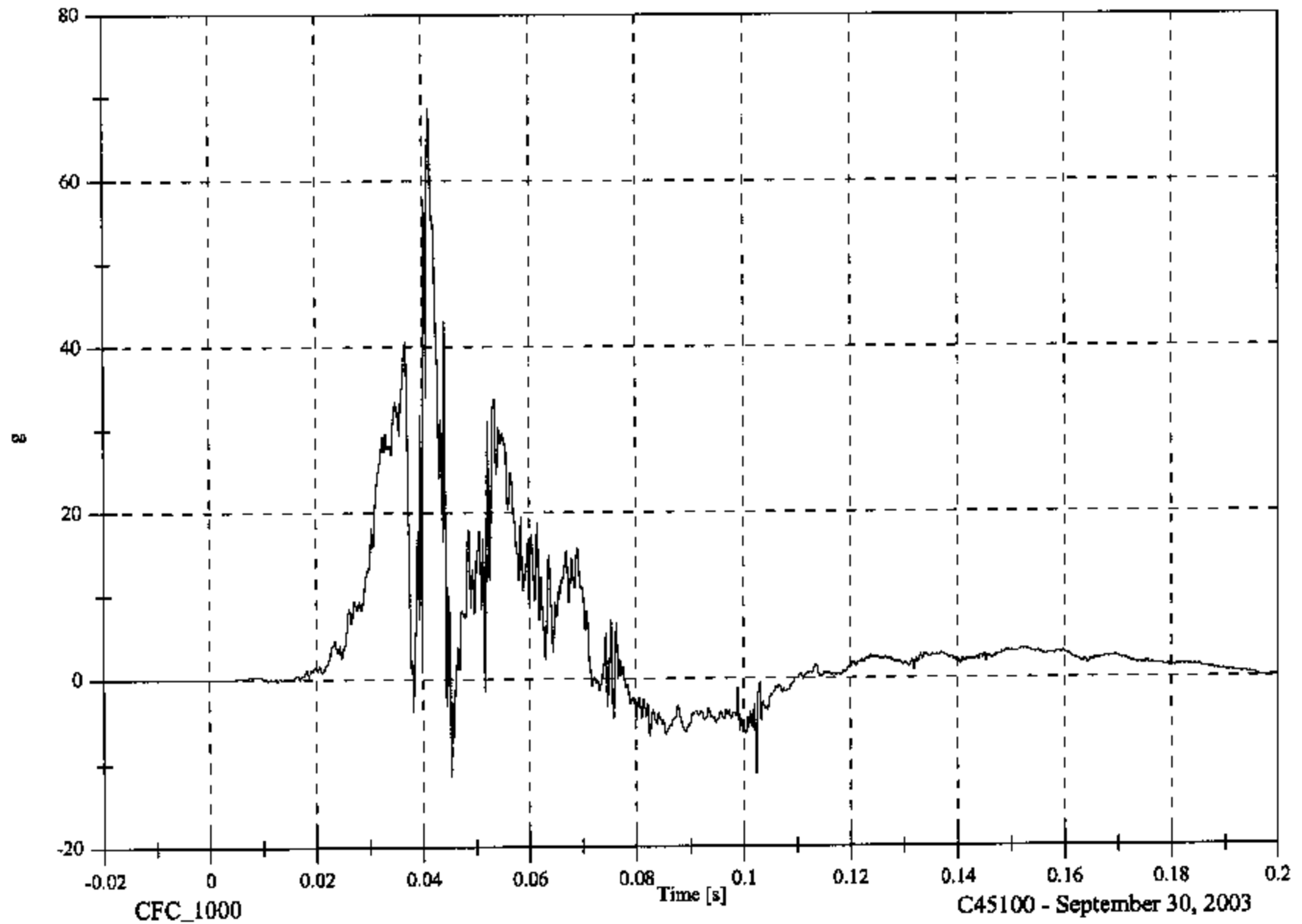
8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan
V2P1 Upper Rib Ry

Max: 68.7 [g] at 0.041 [s]
Min: -11.4 [g] at 0.045 [s]

B-117

8675-F214-12

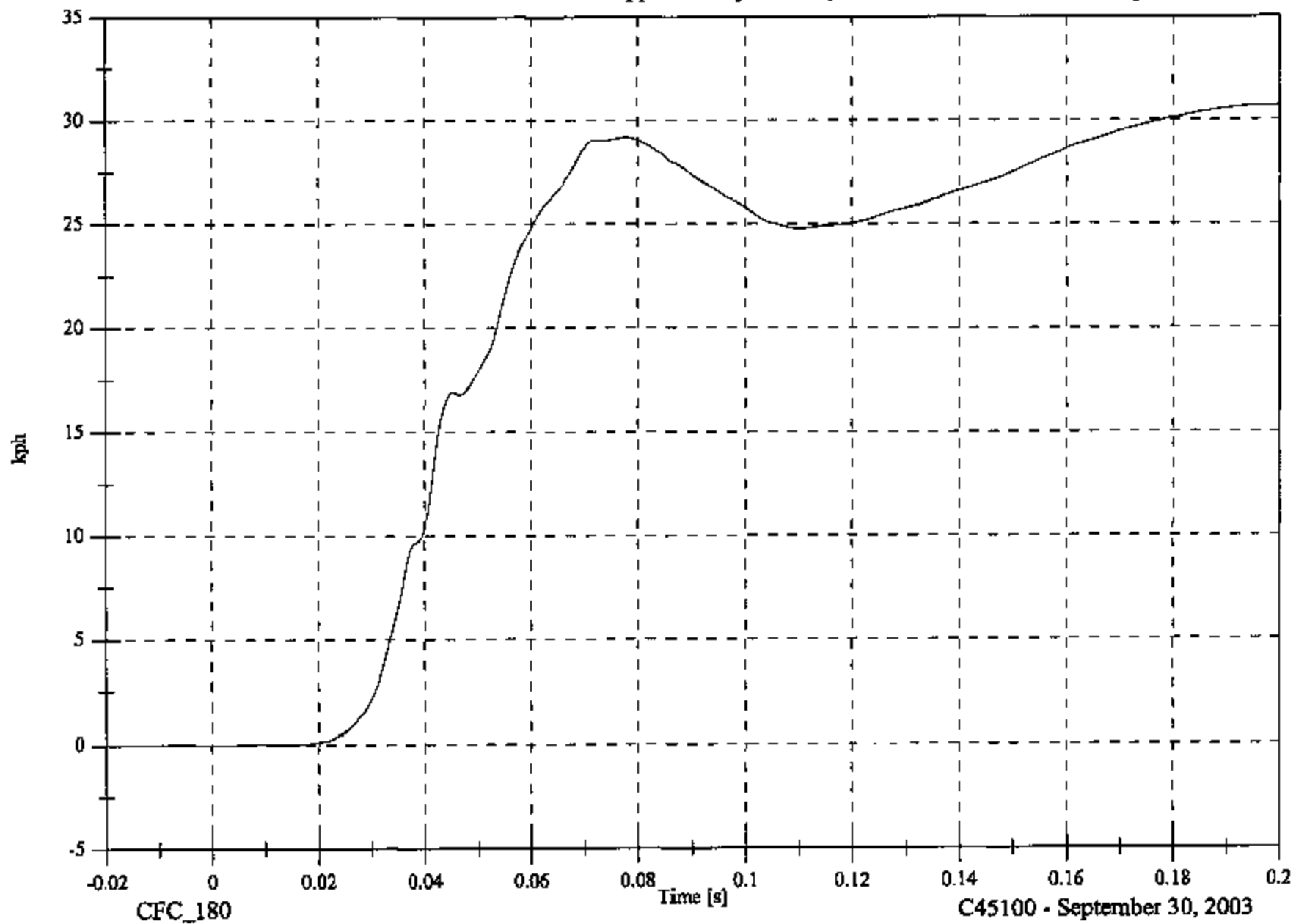


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P1 Upper Rib Ry Velocity

Max: 30.7 [kph] at 0.200 [s]

Min: -0.0 [kph] at -0.020 [s]



B-118

8675-F214-12

CFC_180

Time [s]

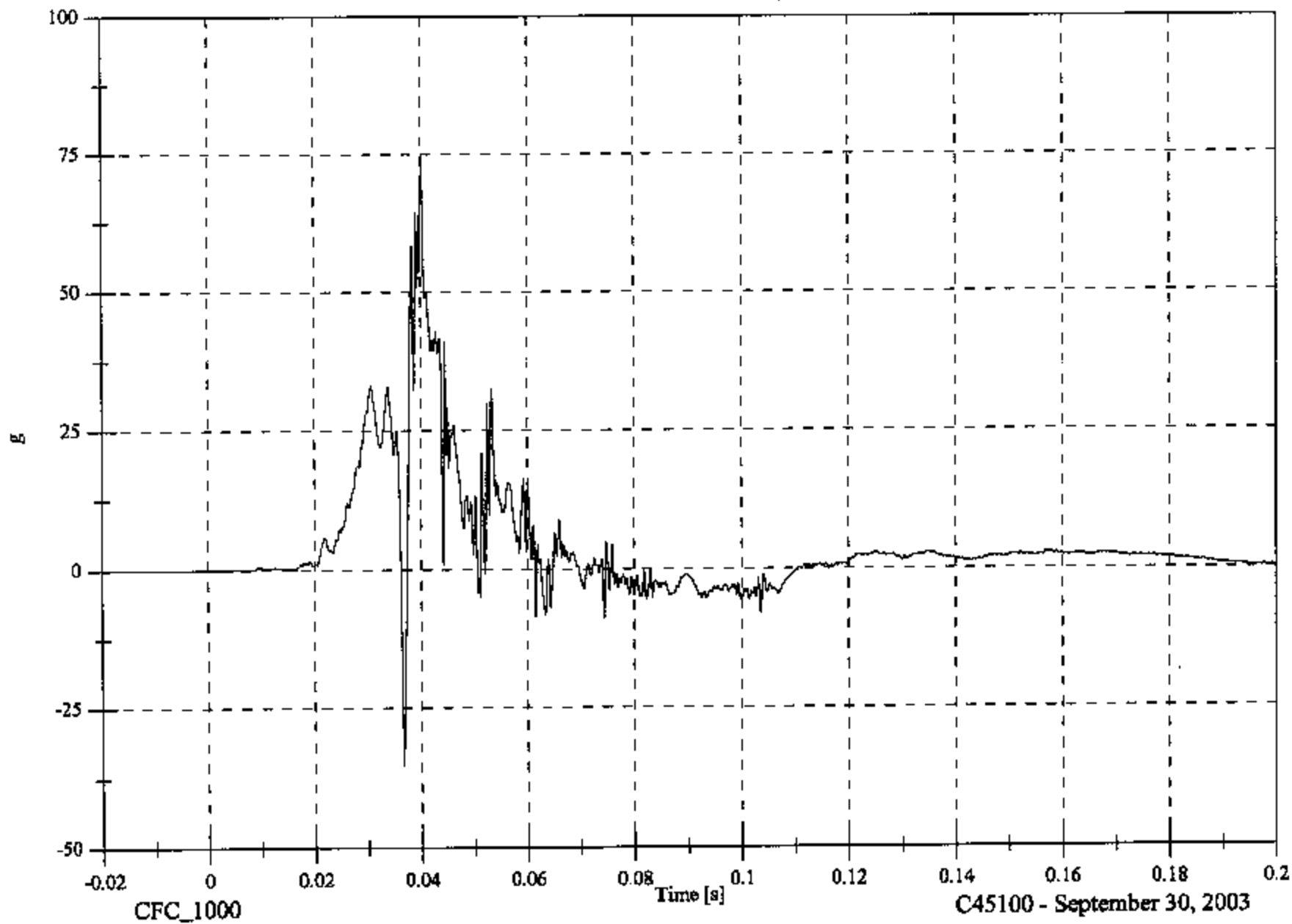
C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan
V2P1 Lower Rib Ry

Max: 75.1 [g] at 0.040 [s]
Min: -35.2 [g] at 0.037 [s]

B-119

8675-F214-12

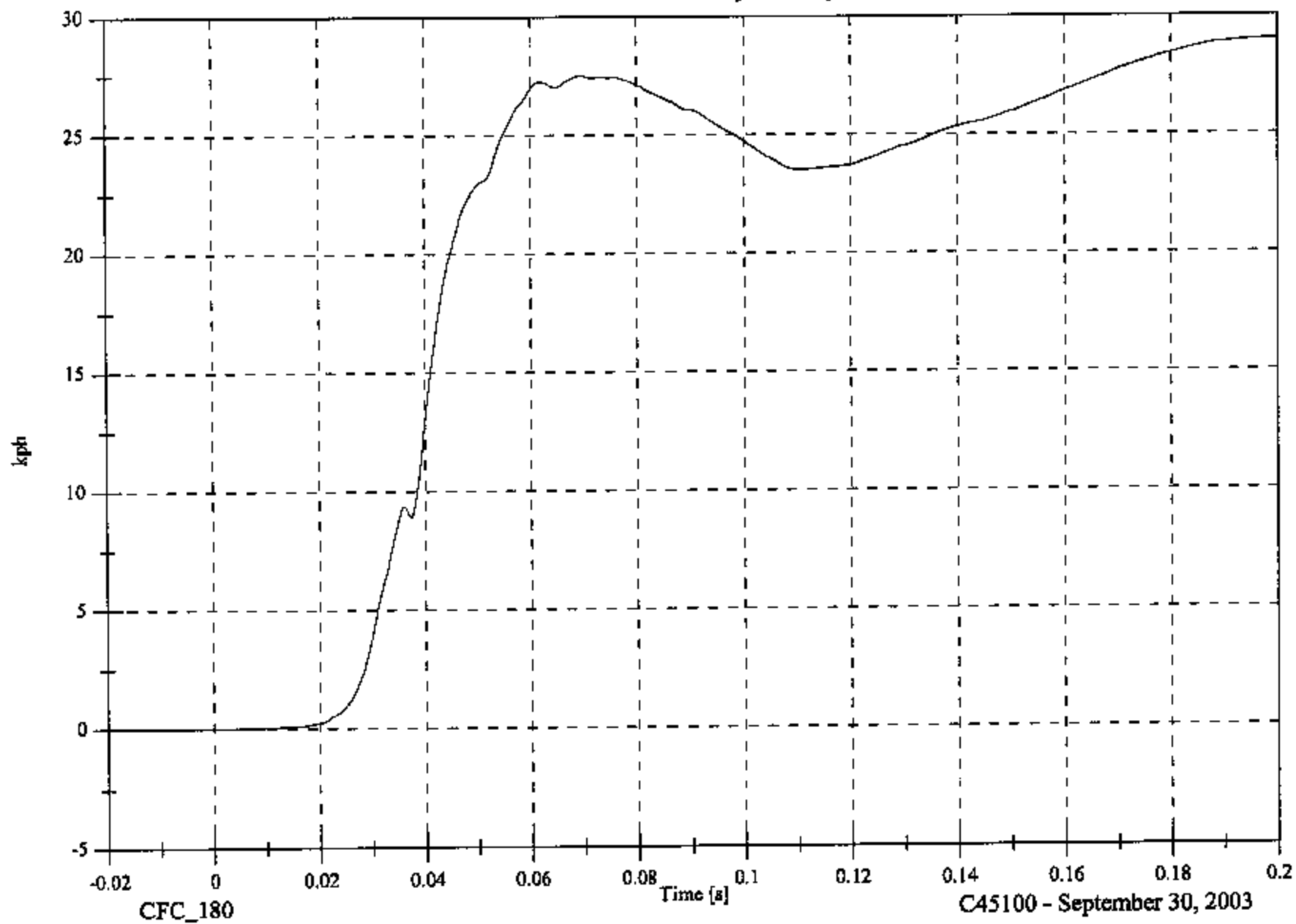


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P1 Lower Rib Ry Velocity

Max: 29.0 [kph] at 0.200 [s]

Min: -0.0 [kph] at -0.016 [s]



B-120

8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

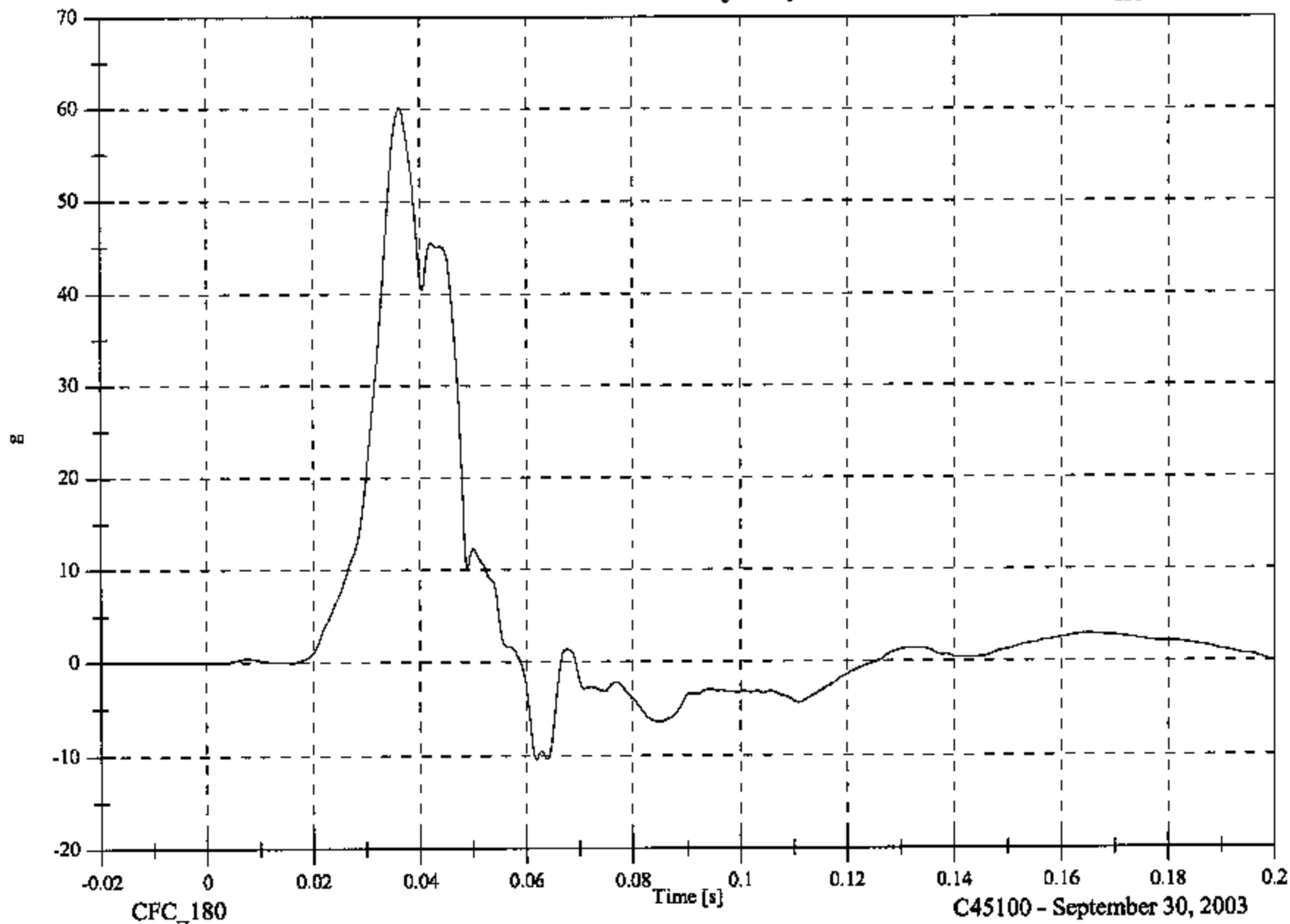
V2P1 Lower Spine Ry

Max: 60.1 [g] at 0.036 [s]

Min: -10.4 [g] at 0.062 [s]

B-121

867S-F214-12

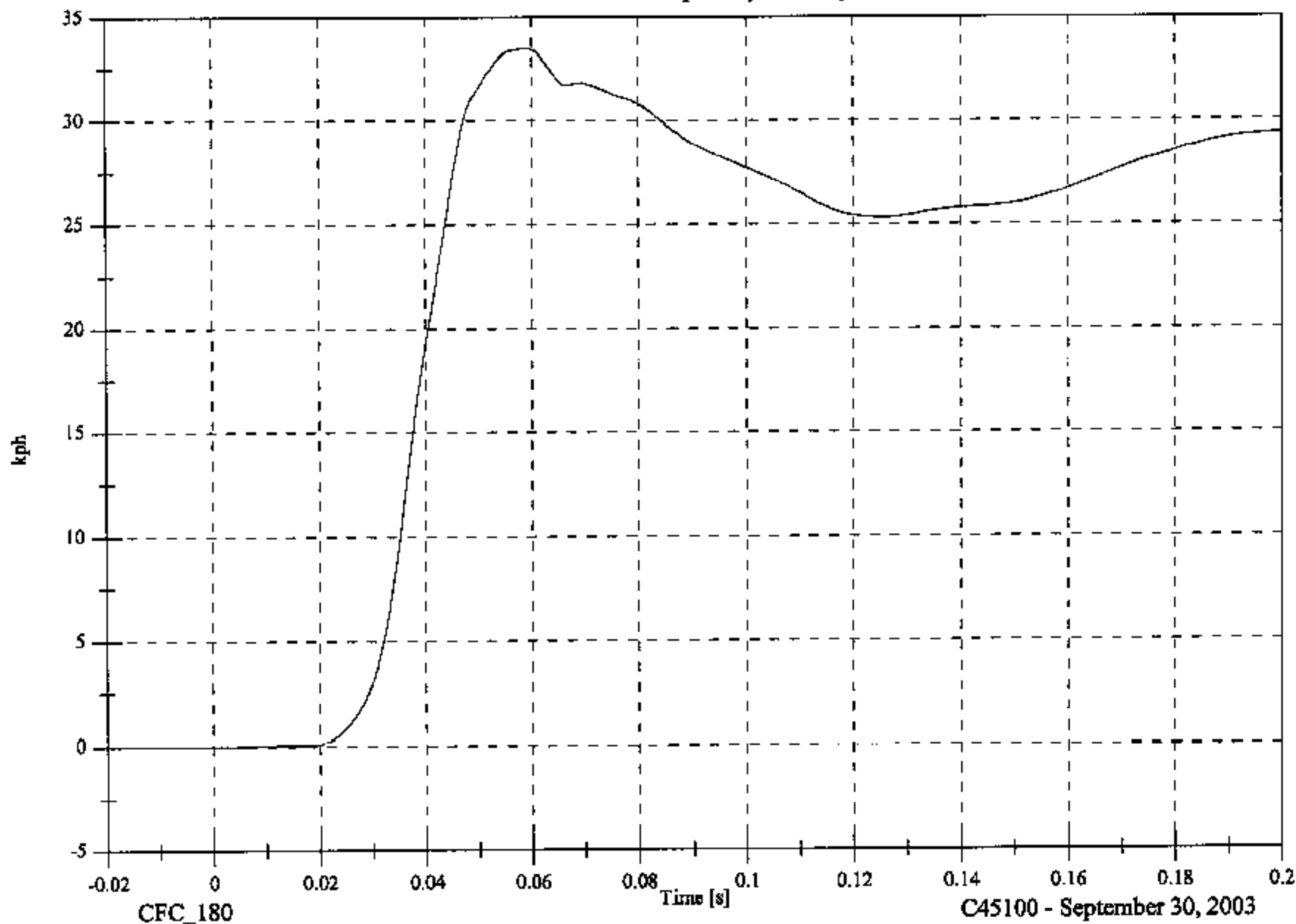


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P1 Lower Spine Ry Velocity

Max: 33.5 [kph] at 0.059 [s]

Min: -0.0 [kph] at -0.020 [s]



B-122

8675-F214-12

CFC_180

Time [s]

C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

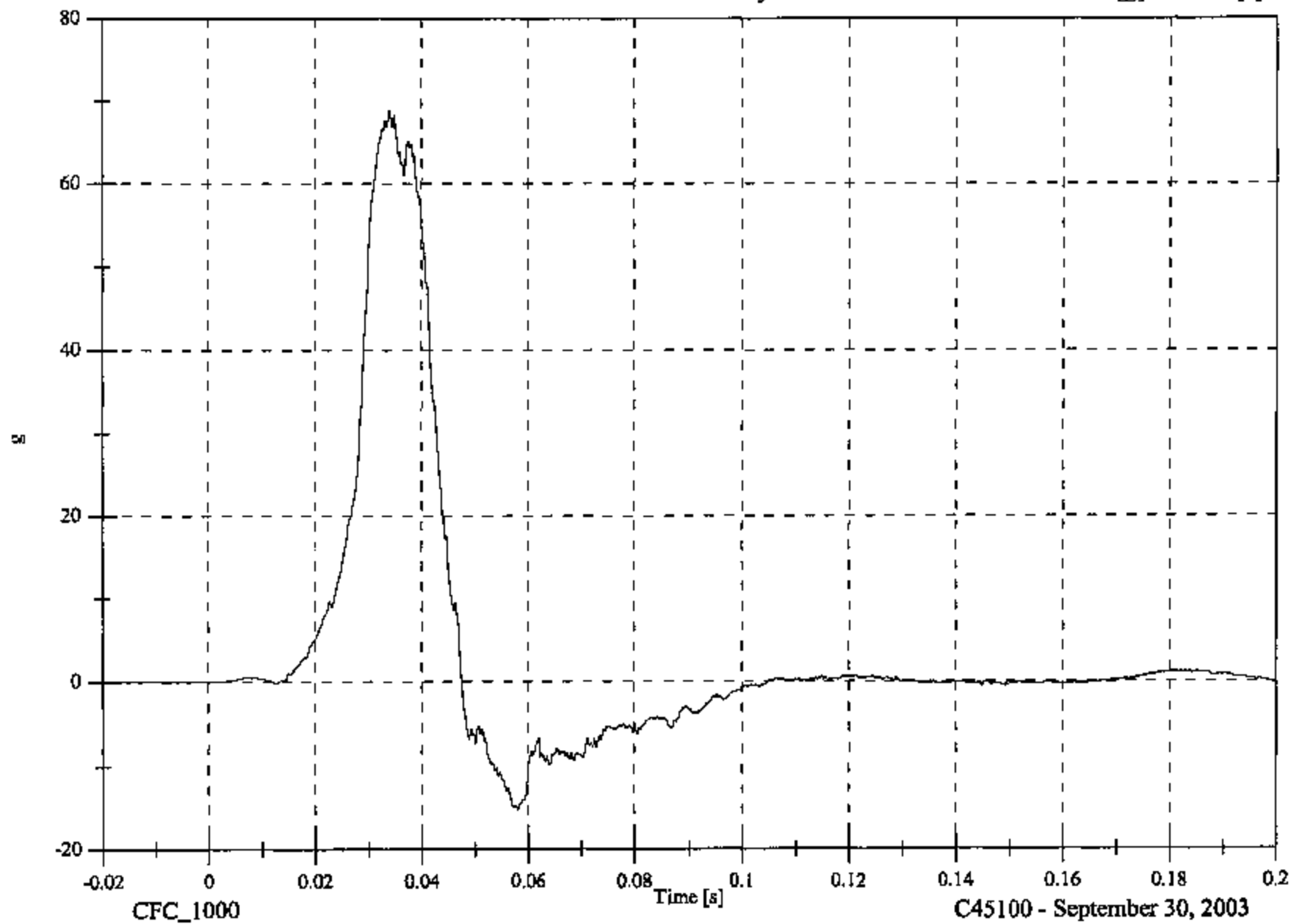
V2PI Pelvic Ry

Max: 68.8 [g] at 0.034 [s]

Min: -15.3 [g] at 0.058 [s]

B-123

8675-F214-12

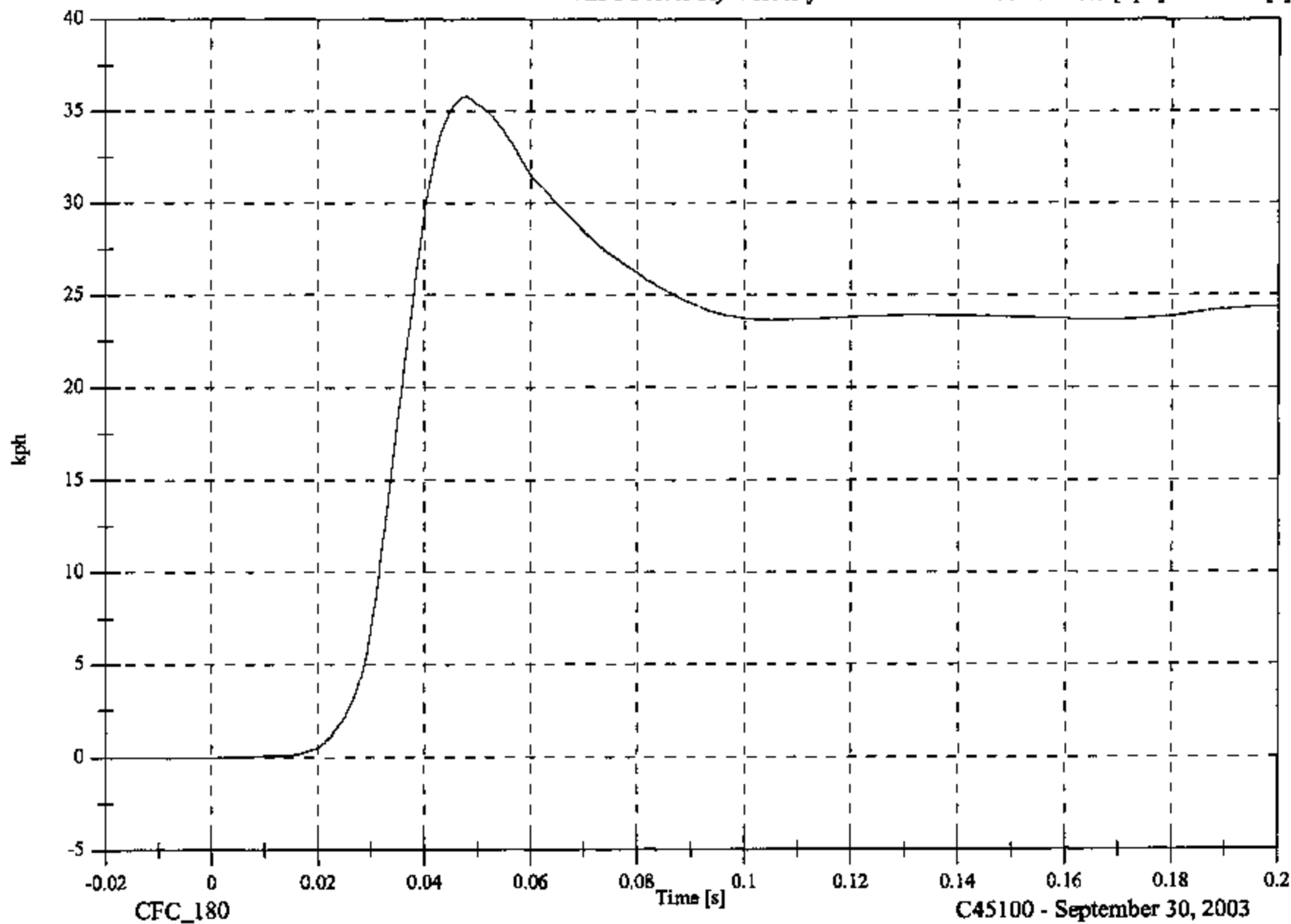


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

Max: 35.8 [kph] at 0.048 [s]

V2P1 Pelvic Ry Velocity

Min: -0.0 [kph] at -0.020 [s]



B-124

8675-F214-12

CFC_180

C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

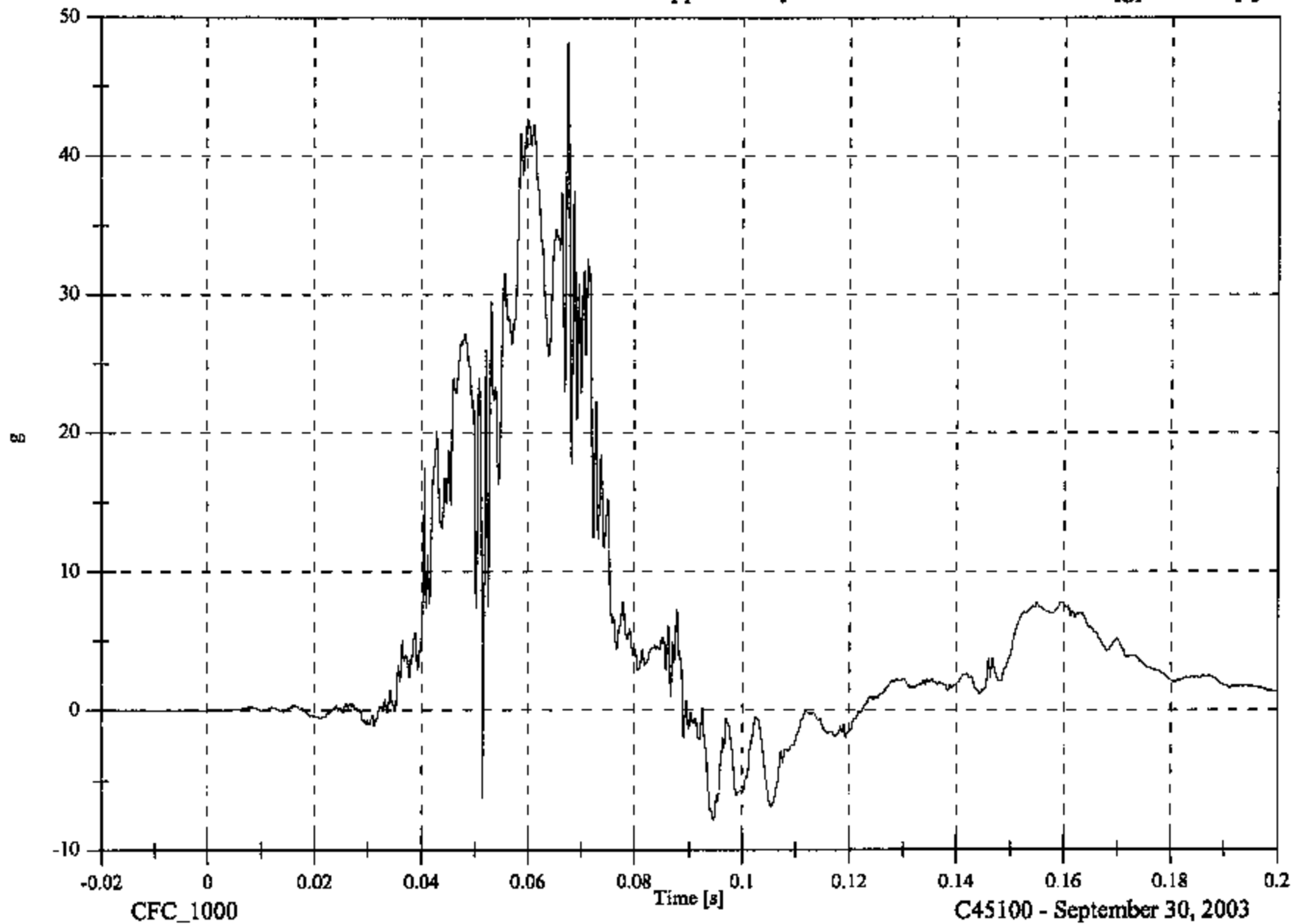
V2P4 Upper Rib Ry

Max: 48.2 [g] at 0.067 [s]

Min: -7.9 [g] at 0.095 [s]

B-125

8675-F214-12

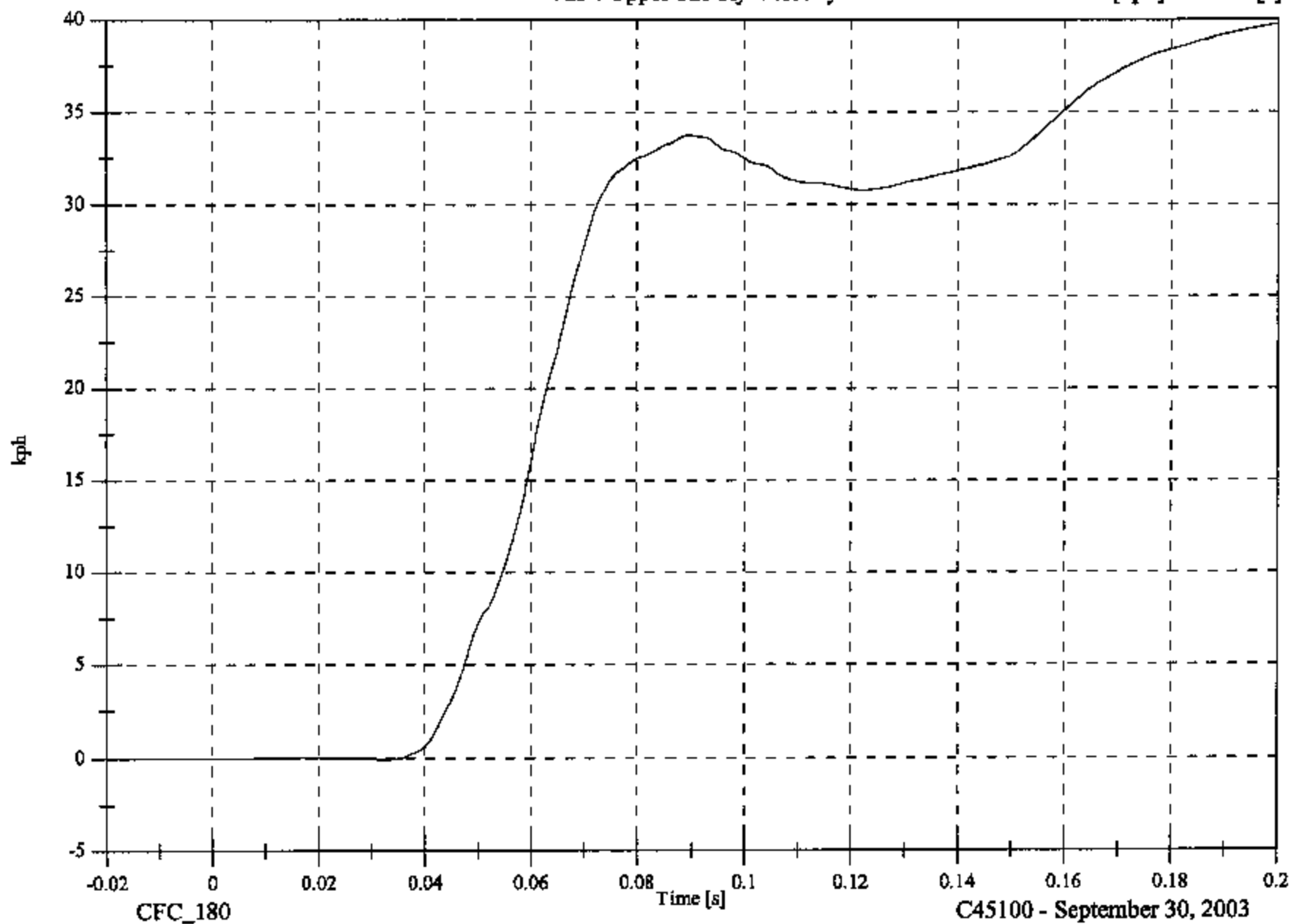


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P4 Upper Rib Ry Velocity

Max: 39.8 [kph] at 0.200 [s]

Min: -0.0 [kph] at 0.032 [s]



B-126

8675-F214-12

CFC_180

Time [s]

C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

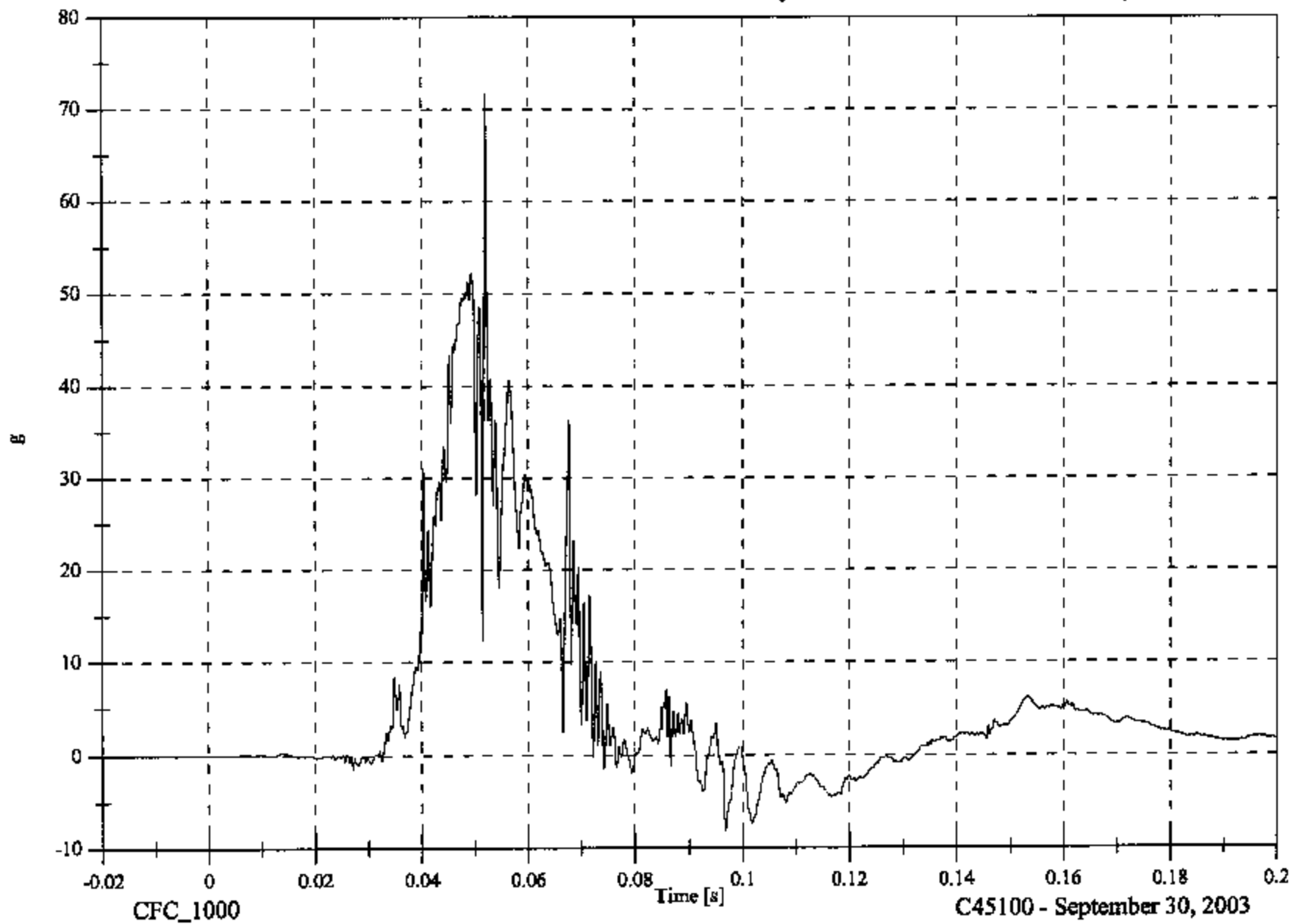
V2P4 Lower Rib Ry

Max: 71.6 [g] at 0.052 [s]

Min: -8.1 [g] at 0.097 [s]

B-127

8675-F214-12

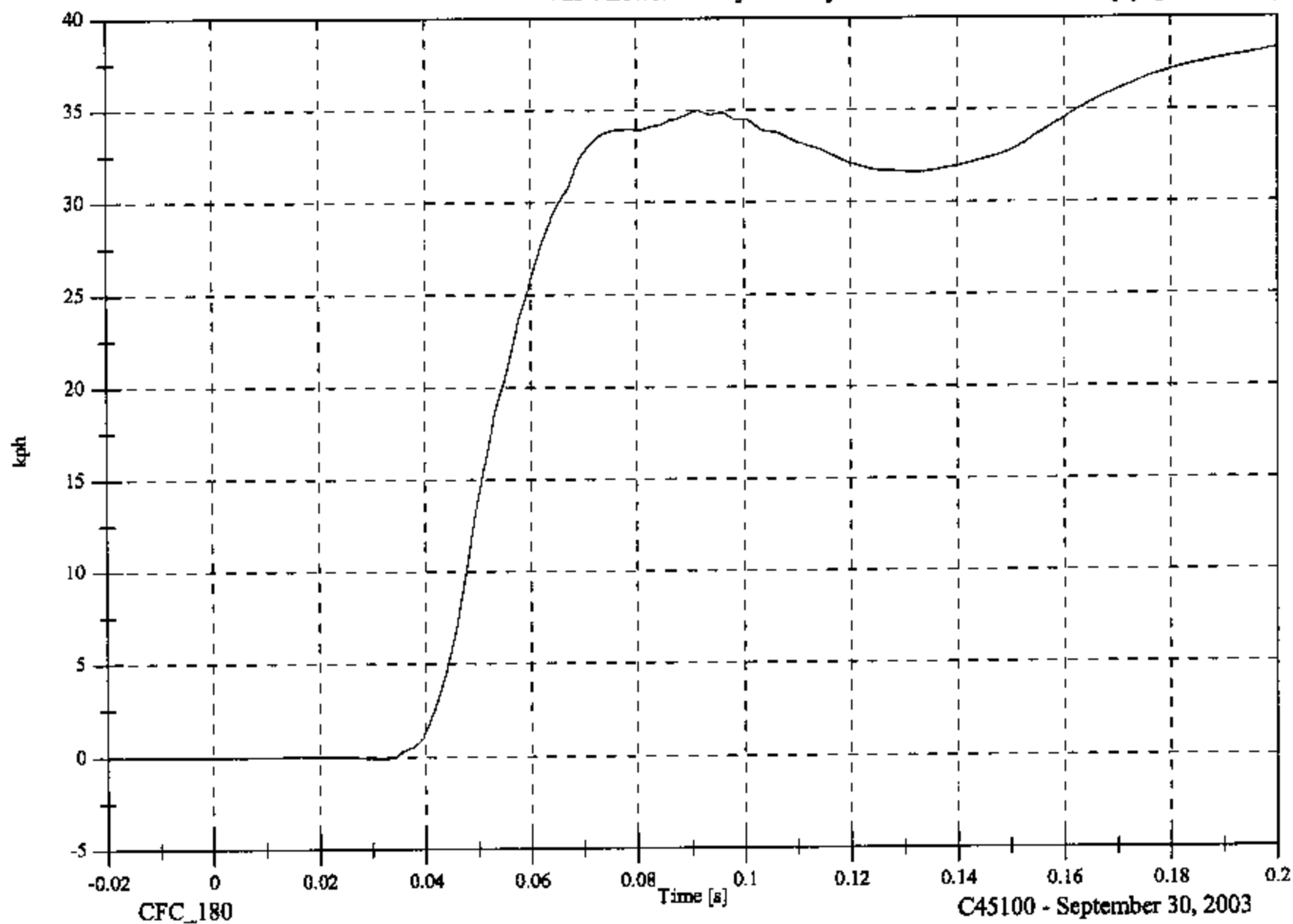


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P4 Lower Rib Ry Velocity

Max: 38.3 [kph] at 0.200 [s]

Min: -0.1 [kph] at 0.032 [s]



B-128

8675-F214-12

CFC_180

Time [s]

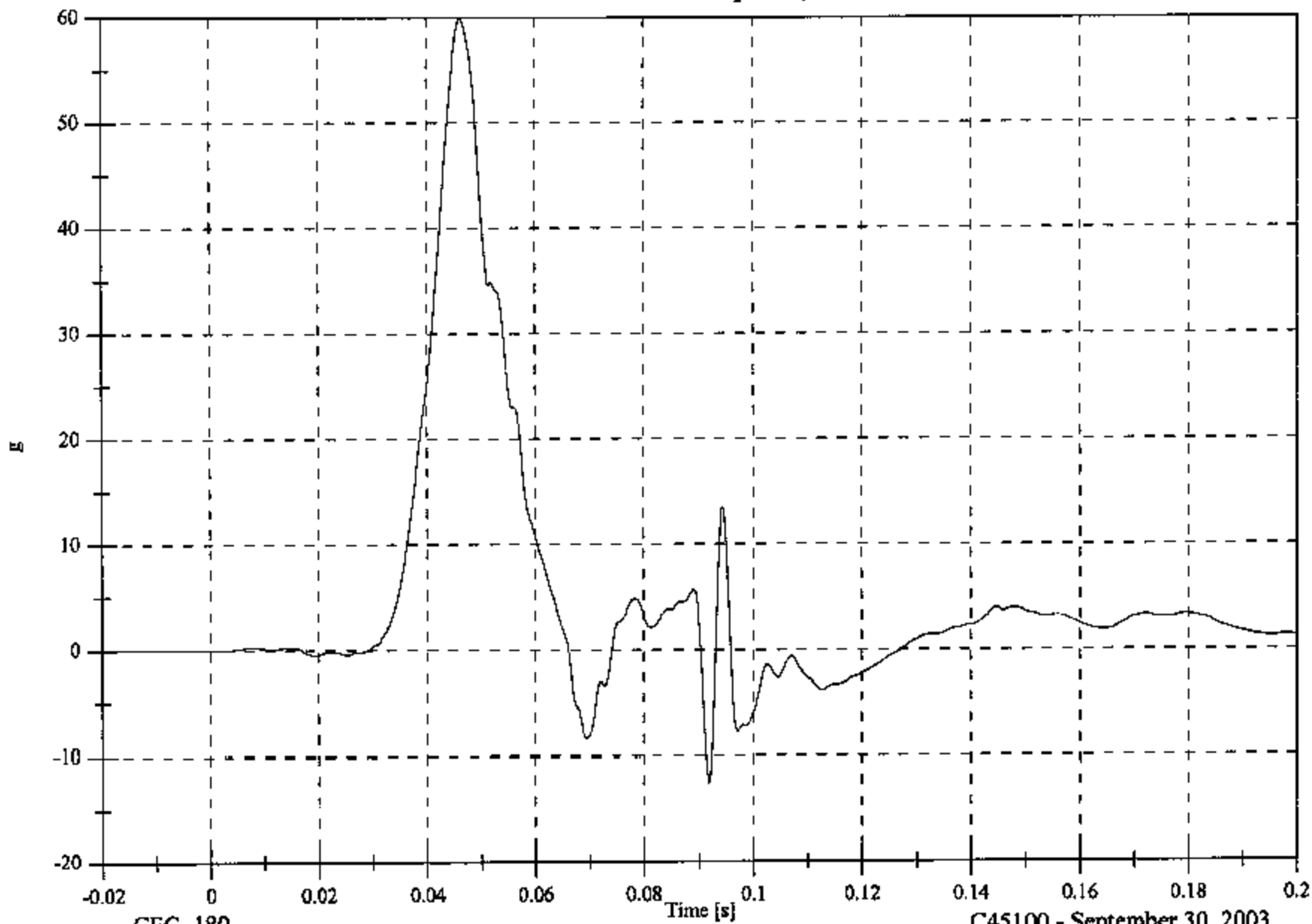
C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P4 Lower Spine Ry

Max: 59.9 [g] at 0.046 [s]

Min: -12.5 [g] at 0.092 [s]



B-129

8675-F214-12

CFC_180

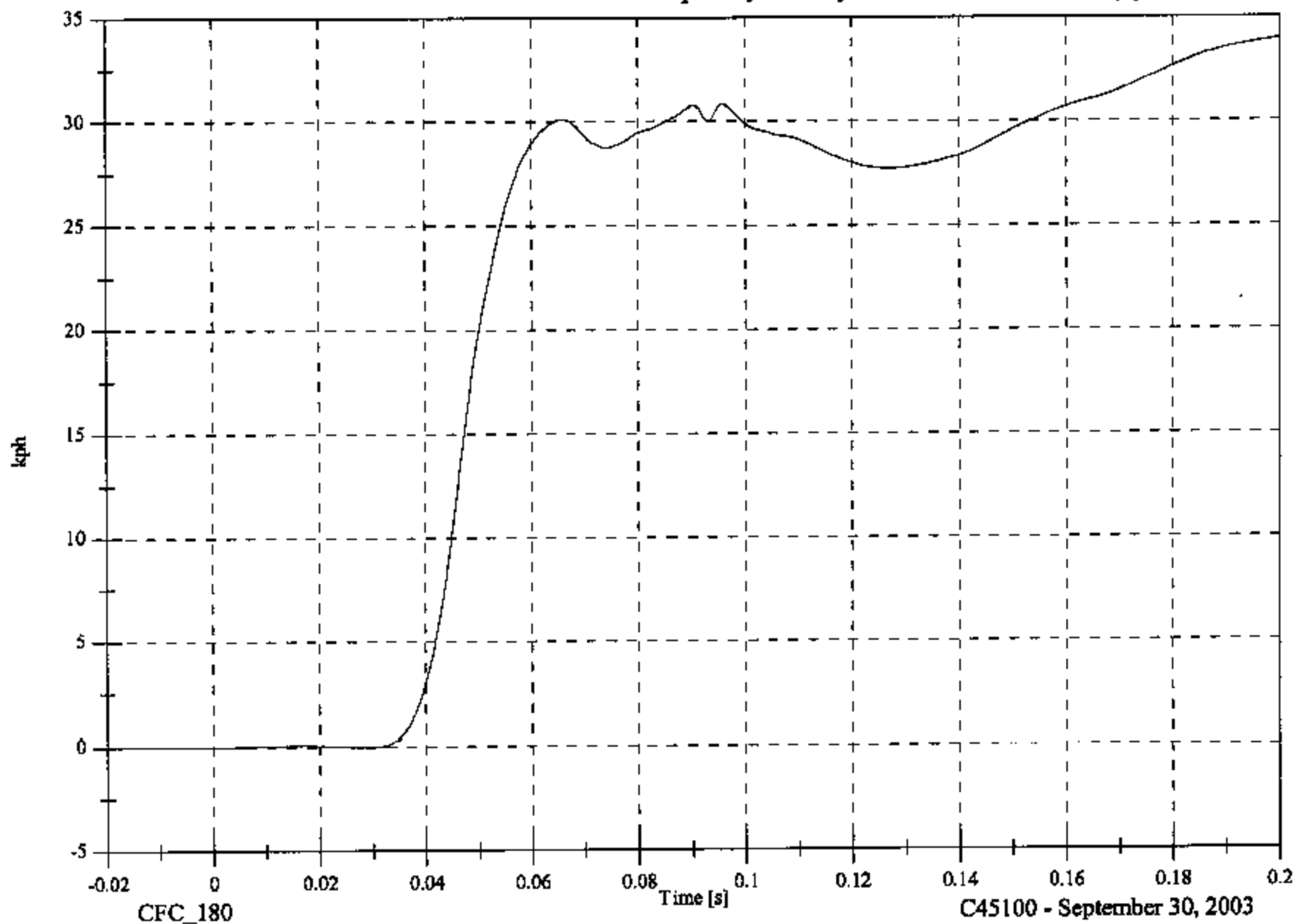
C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P4 Lower Spine Ry Velocity

Max: 34.0 [kph] at 0.200 [s]

Min: -0.0 [kph] at 0.029 [s]



B-130

8675-F214-12

CFC_180

Time [s]

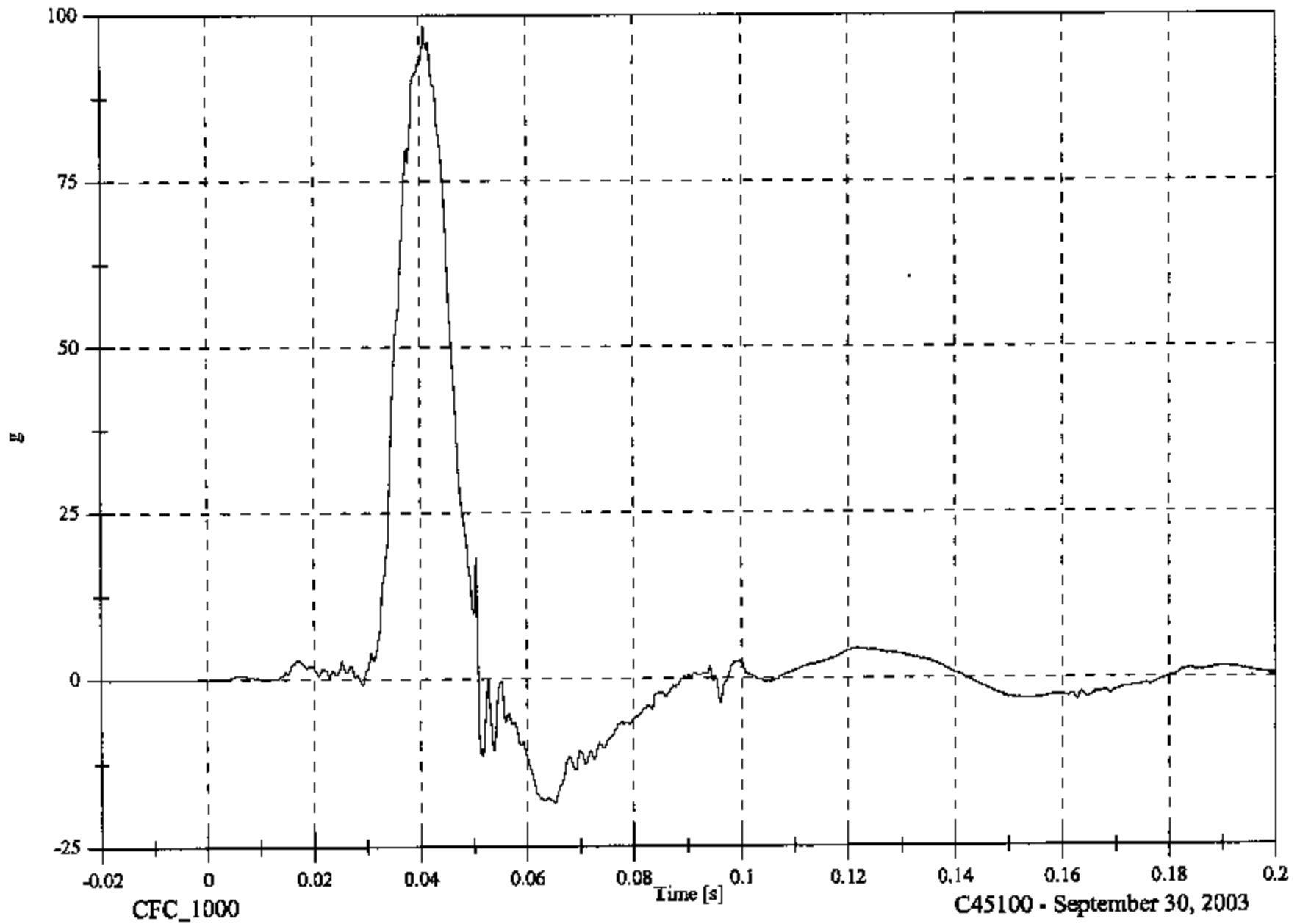
C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan
V2P4 Pelvic Ry

Max: 98.4 [g] at 0.041 [s]
Min: -18.5 [g] at 0.065 [s]

B-131

8675-F214-12

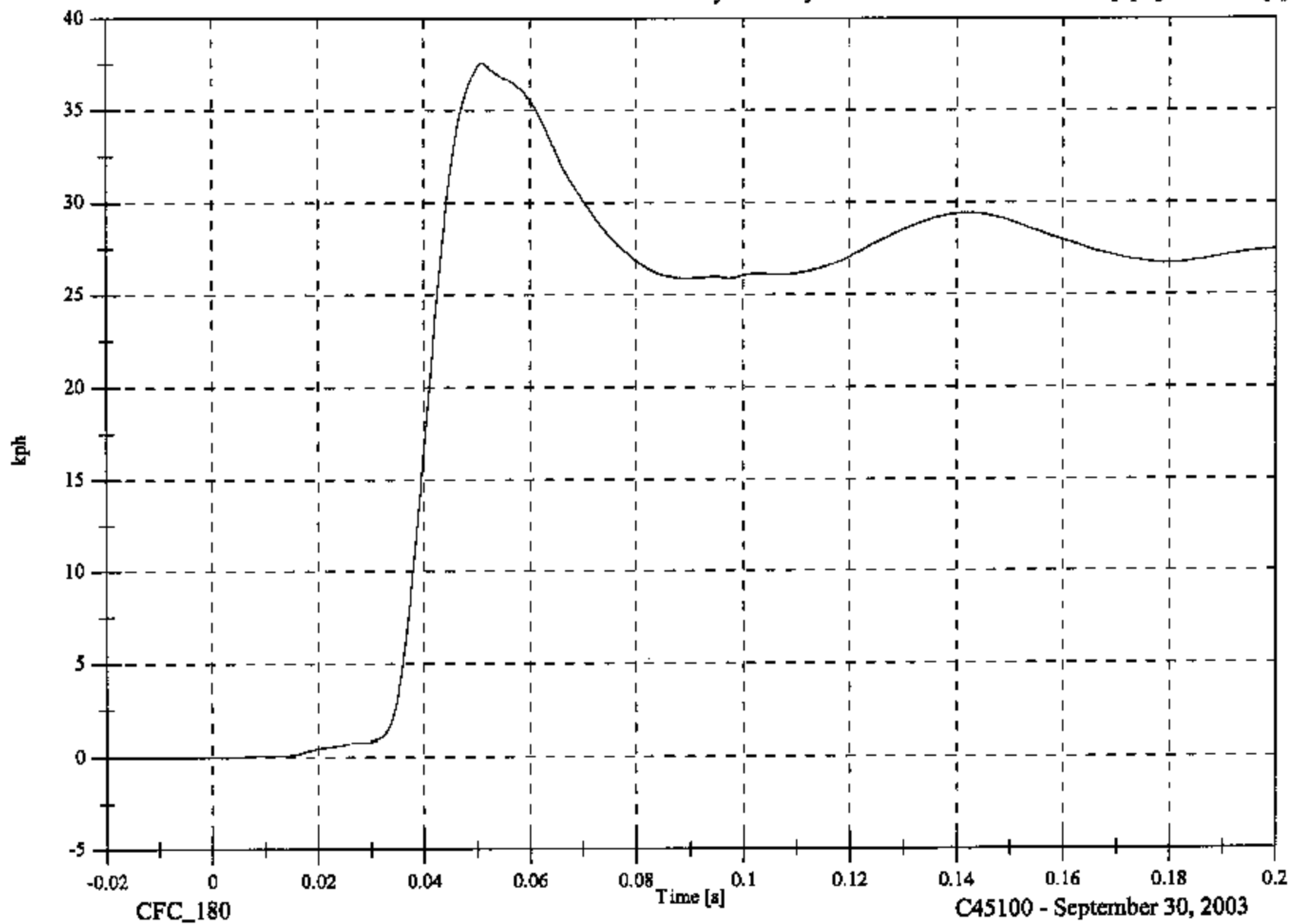


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P4 Pelvic Ry Velocity

Max: 37.6 [kph] at 0.051 [s]

Min: -0.0 [kph] at -0.020 [s]



B-132

8675-F214-12

CFC_180

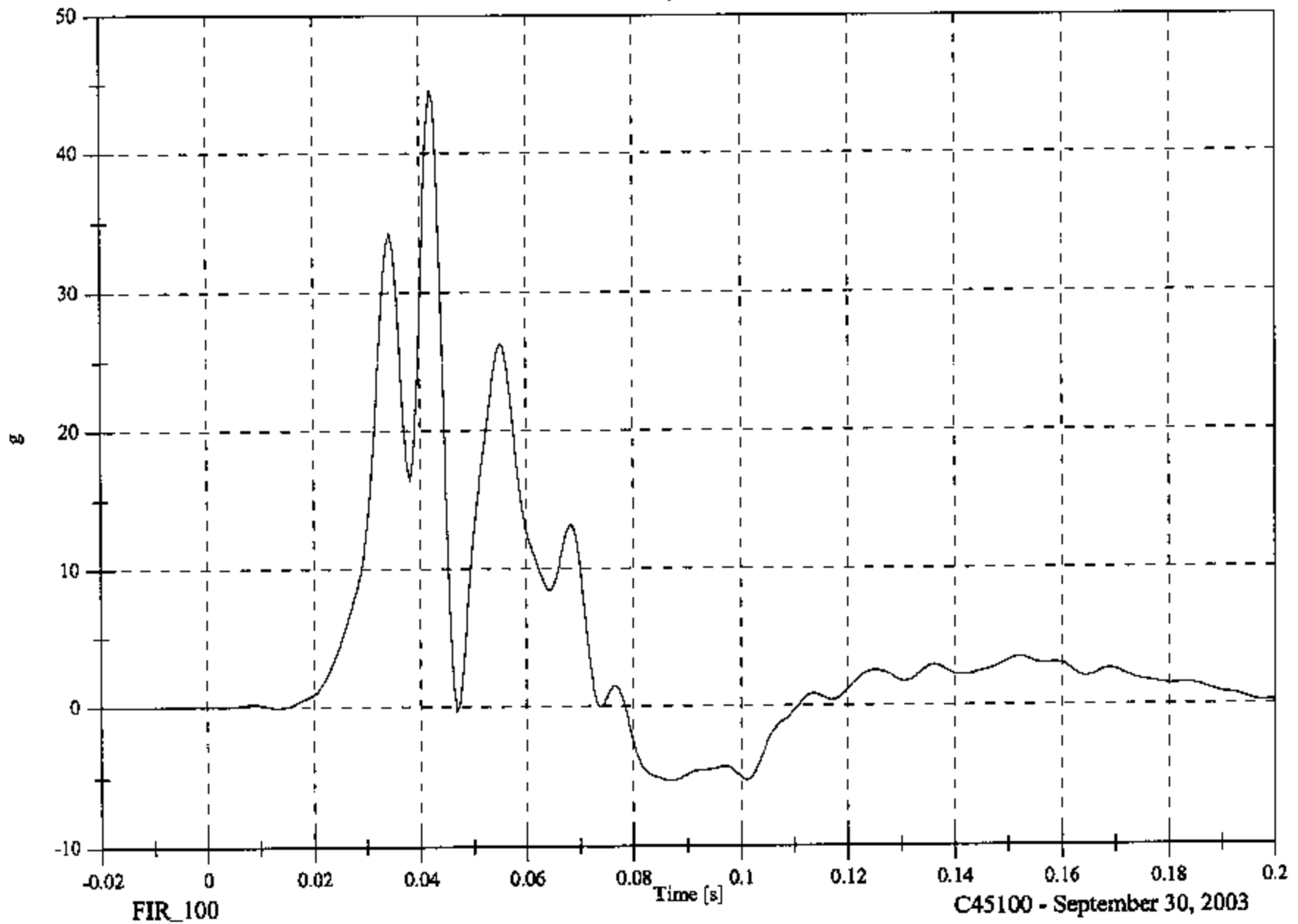
C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan
V2P1 Upper Rib Ry

Max: 44.6 [g] at 0.042 [s]
Min: -5.3 [g] at 0.087 [s]

B-133

8675-F214-12

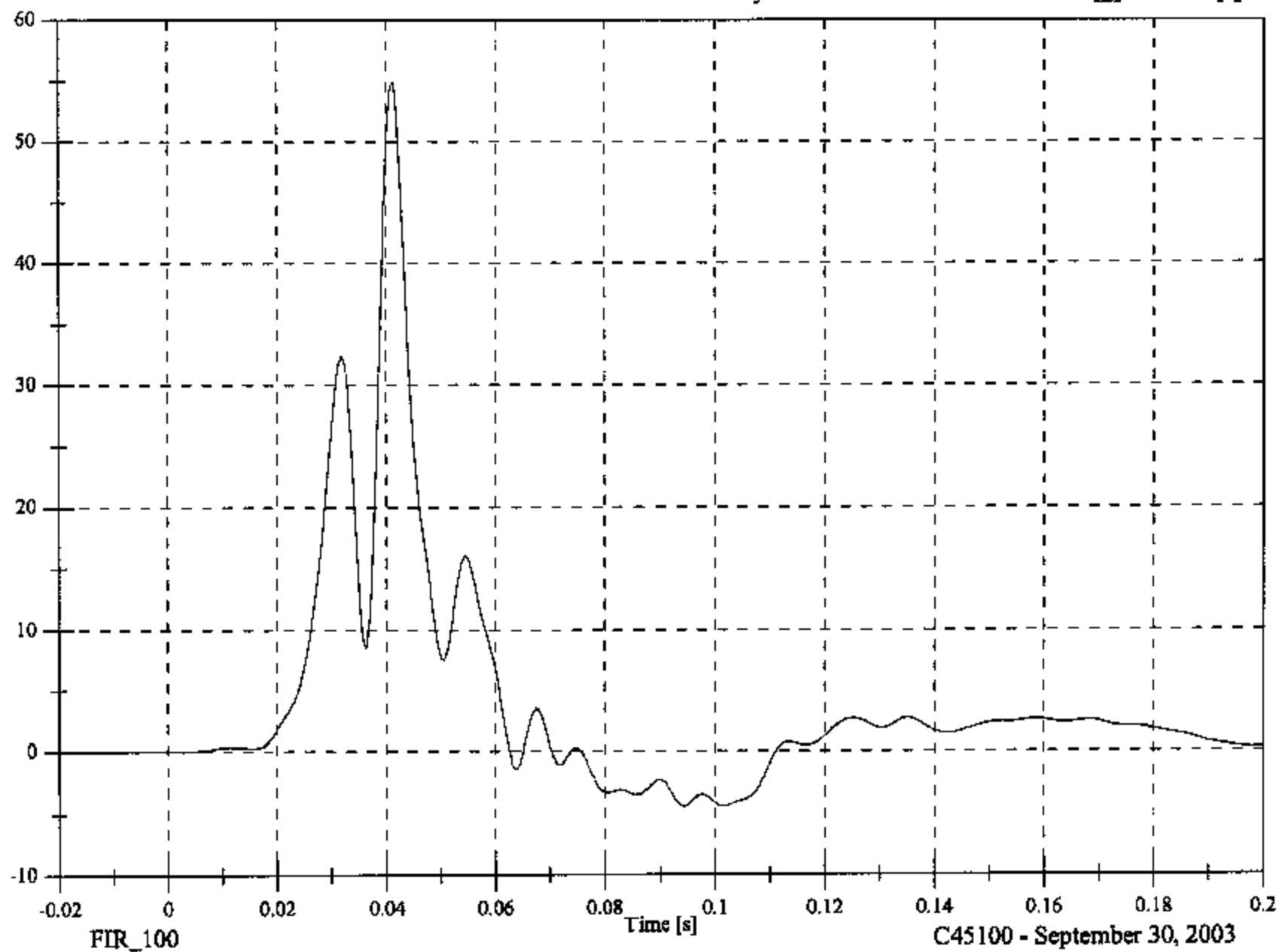


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P1 Lower Rib Ry

Max: 55.0 [g] at 0.041 [s]

Min: -4.4 [g] at 0.094 [s]



B-134

8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

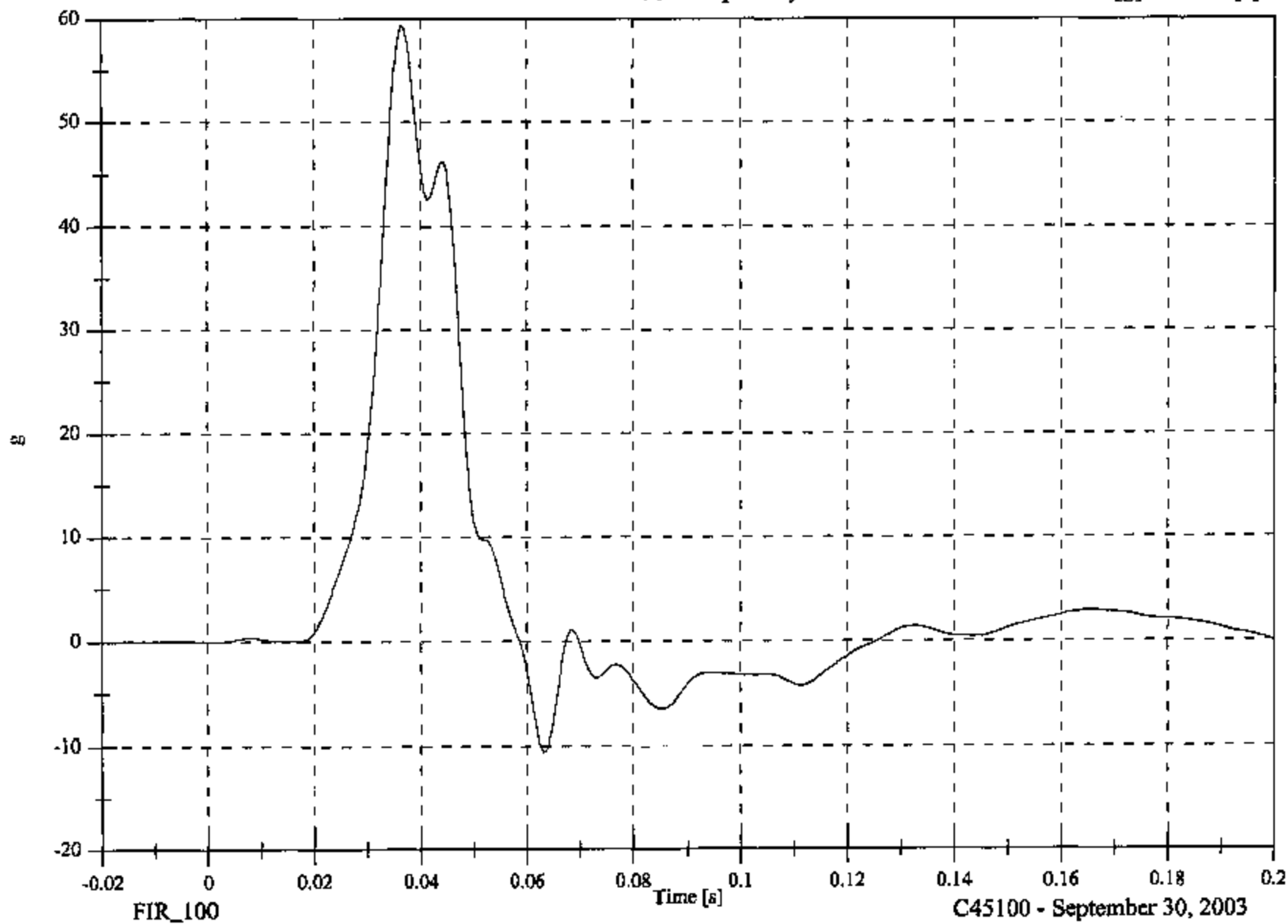
V2PI Lower Spine Ry

Max: 59.3 [g] at 0.036 [s]

Min: -10.5 [g] at 0.063 [s]

B-135

8675-F214-12

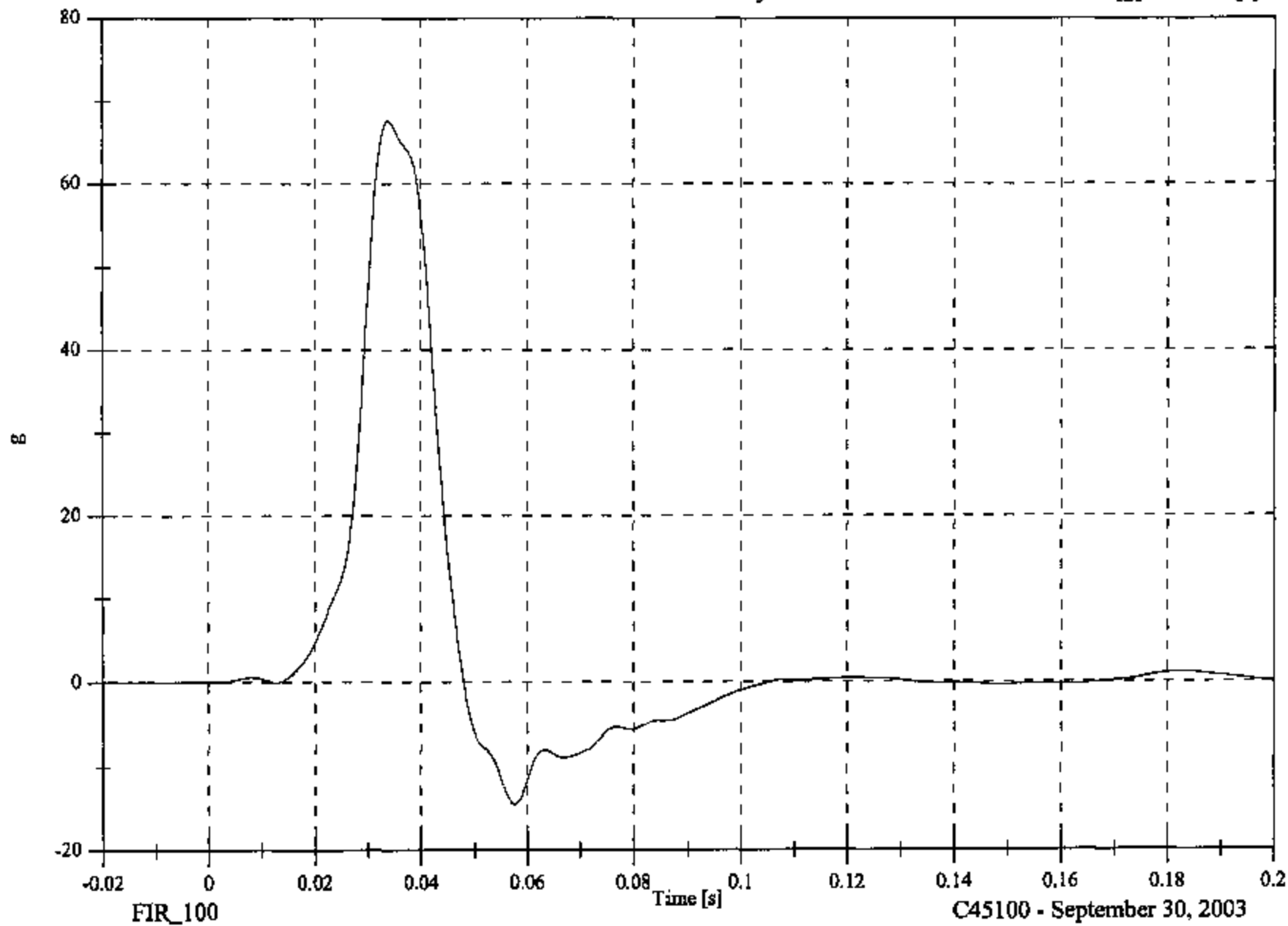


2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

V2P1 Pelvic Ry

Max: 67.7 [g] at 0.034 [s]

Min: -14.6 [g] at 0.057 [s]



B-136

8675-F214-12

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

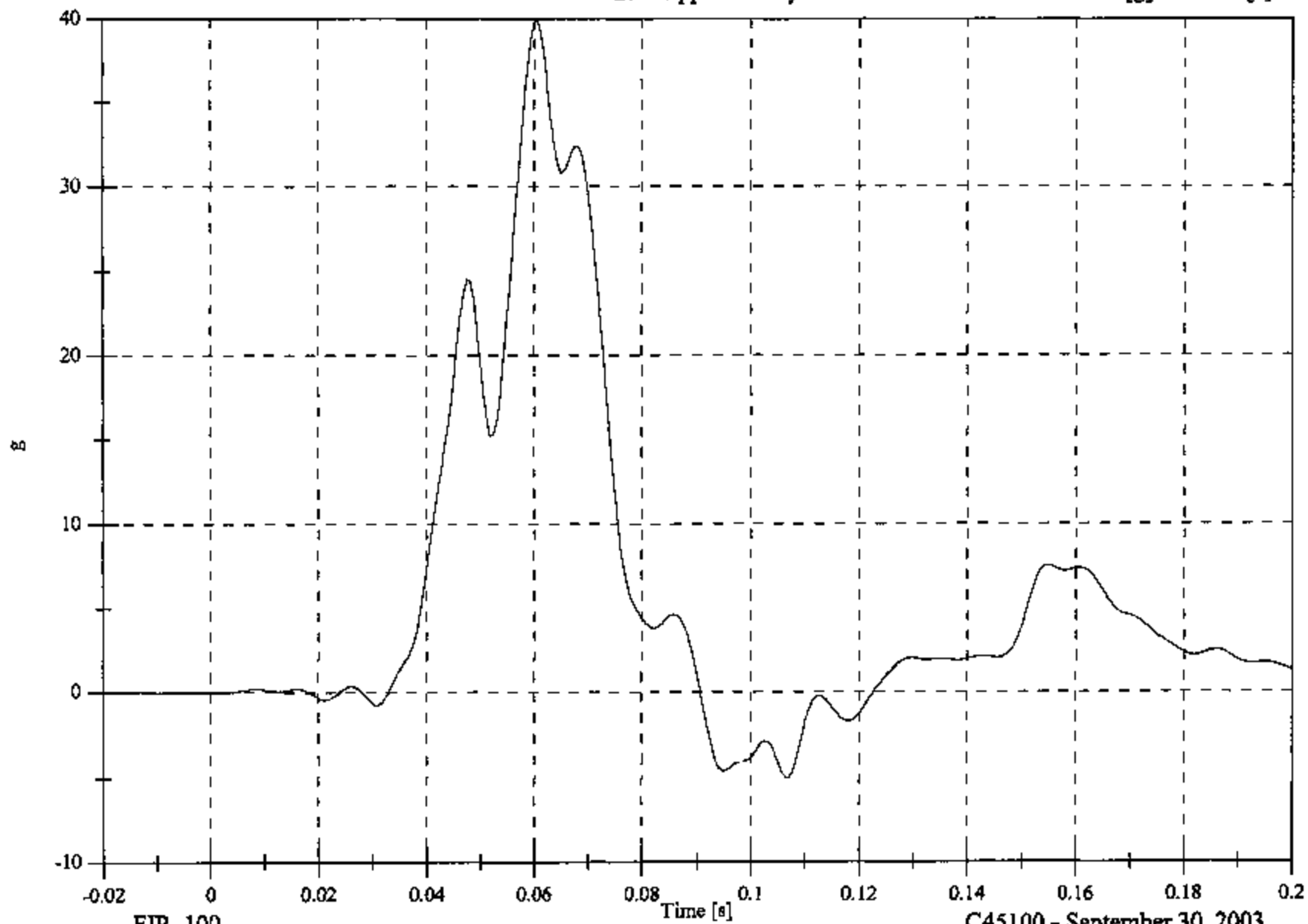
V2P4 Upper Rib Ry

Max: 39.9 [g] at 0.061 [s]

Min: -5.0 [g] at 0.107 [s]

B-137

8675-F214-12



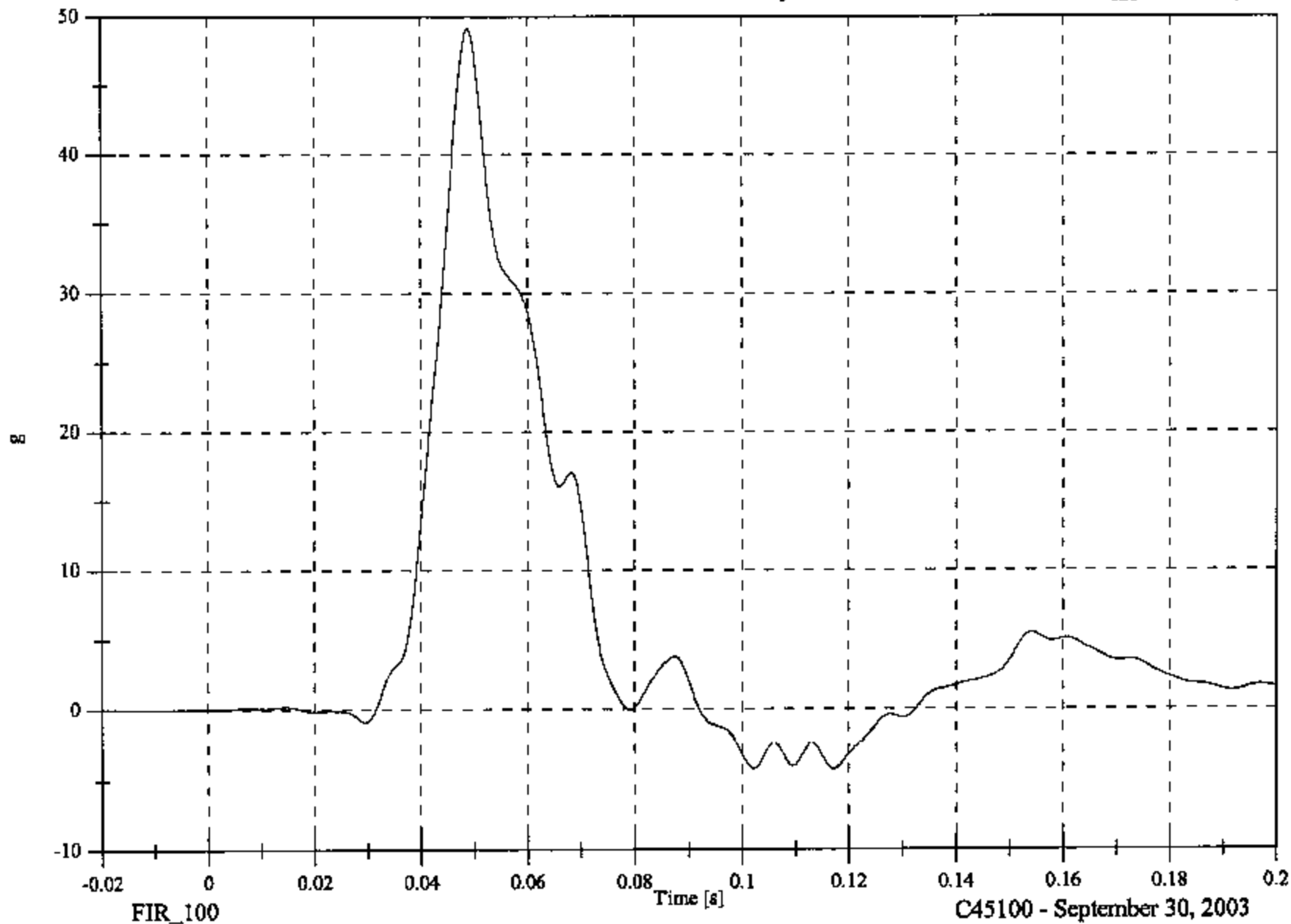
C45100 - September 30, 2003

2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan
V2P4 Lower Rib Ry

Max: 49.2 [g] at 0.049 [s]
Min: -4.2 [g] at 0.117 [s]

B-138

8675-F214-12



2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan

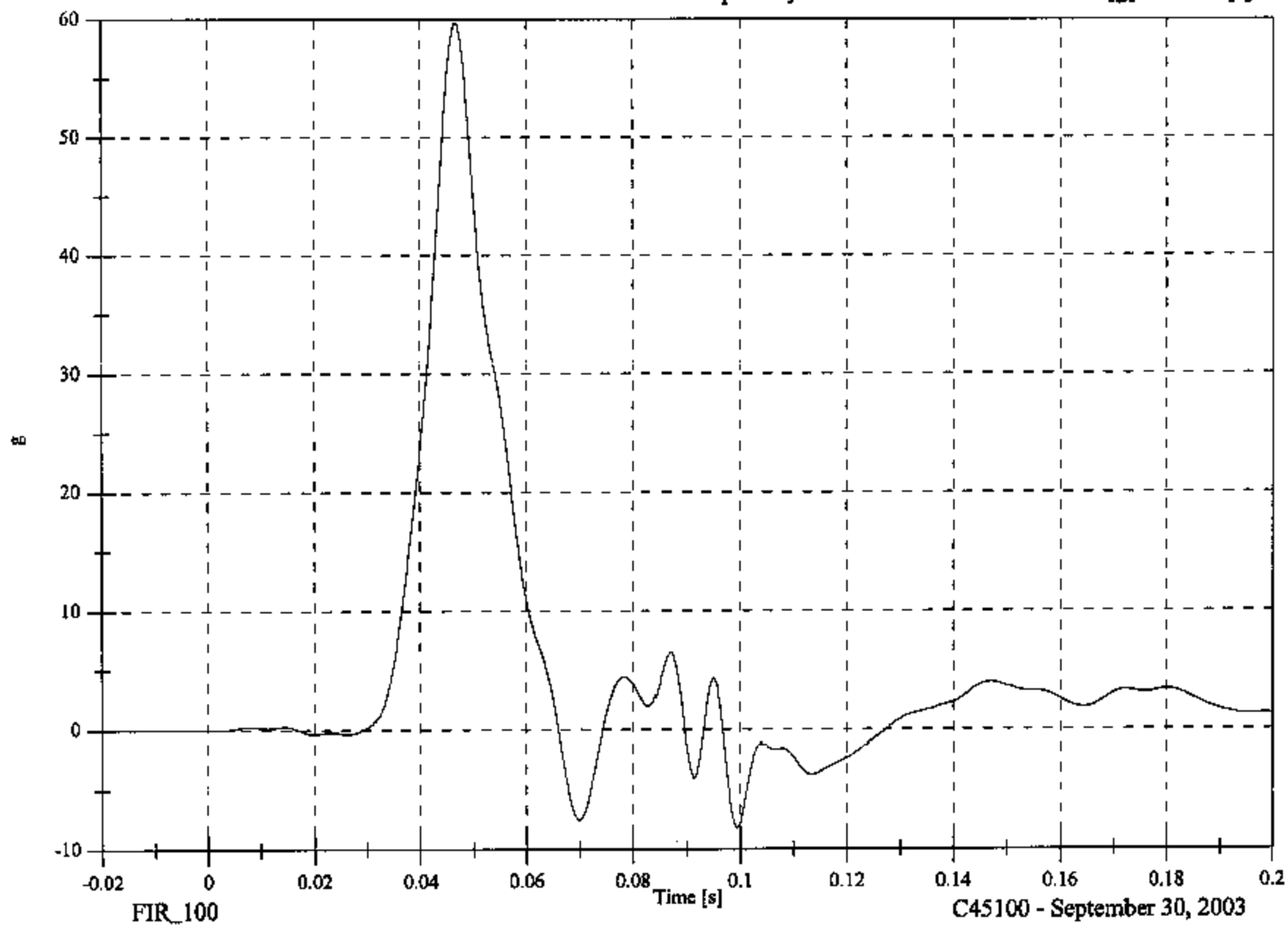
V2P4 Lower Spine Ry

Max: 59.7 [g] at 0.047 [s]

Min: -8.2 [g] at 0.099 [s]

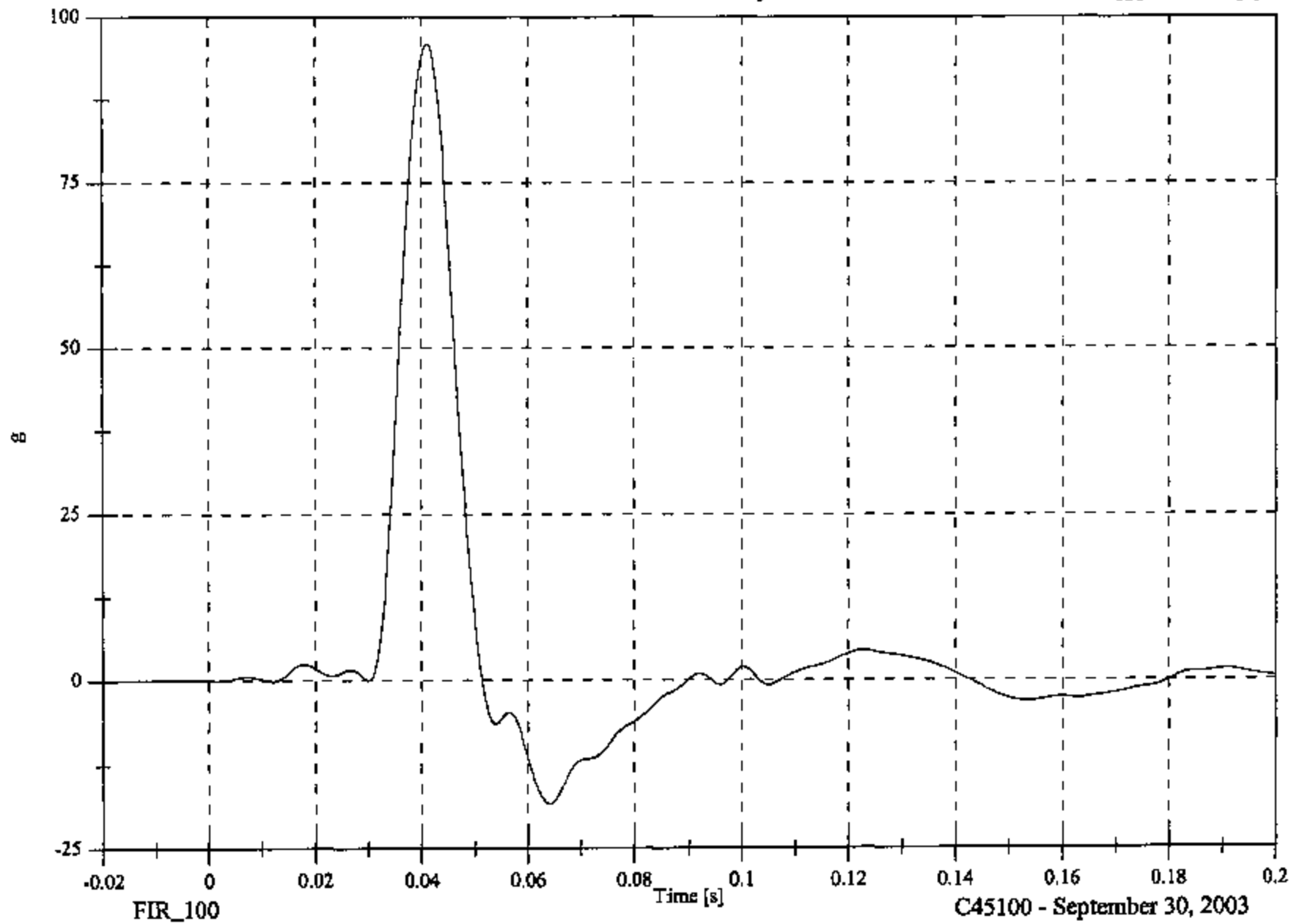
B-139

8675-F214-12



2004 FMVSS 214D Test 2 2004 Toyota Sienna Minivan
V2P4 Pelvic Ry

Max: 96.0 [g] at 0.041 [s]
Min: -18.2 [g] at 0.064 [s]



B-140

8675-F214-12

APPENDIX C

SID HYBRID III CONFIGURATION AND PERFORMANCE VERIFICATION DATA

SUMMARY
SID H3 PRE & POST TEST CALIBRATION
CONFIGURED FOR LEFT SIDE IMPACT

Date: September 26, 2003; November 3, 2003

Sequential Test Number:

2:3

Laboratory Technician:

TEST PARAMETER	SPECIFICATION	SID H3 269 NO.:		SID H3 270 NO.:	
		PRE TEST	POST TEST	PRE TEST	POST TEST
SH- Seated Height (mm)	889 - 909	904	904	902	904
RH- Rib Height (mm)	501 - 521	502	502	505	505
HP- Hip Pivot Height (mm)	99 ref.	99	99	99	99
RD- Rib from Back Line (mm)	229 - 241	234	234	234	234
KV- Knee Pivot from Back Line (mm)	511 - 526	518	518	516	518
SW- Knee Pivot to Floor (mm)	490 - 505	495	495	495	495
HW- Hip Width (mm)	356 - 391	371	373	376	378
THORAX IMPACTS					
TEMPERATURE (°C)	18.9 - 25.5	21.1	21.1	21.1	21.1
RELATIVE HUMIDITY (%)	10 - 70	28.0	34.0	28.0	34.0
PROBE SPEED (m/s)	4.27 - 4.33	4.30	4.28	4.27	4.33
UPPER RIB (g's)	37 - 46	40.30	39.27	40.71	41.08
LOWER RIB (g's)	37 - 46	38.34	35.57	40.53	39.24
LOWER SPINE (g's)	15 - 22	17.40	17.82	20.60	20.45
PELVIS IMPACT					
TEMPERATURE (°C)	18.9 - 25.5	21.1	21.1	21.1	21.1
RELATIVE HUMIDITY (%)	10 - 70	28.0	34.0	28.0	34.0
PROBE SPEED (m/s)	4.27 - 4.33	4.28	4.27	4.27	4.30
PELVIS (g's)	40 - 60	50.17	46.10	42.96	53.19

REMARKS: None

CALIBRATION TEST RESULTS

PRE-TEST

SID H3 NO.: 269

CONFIGURED FOR LEFT SIDE IMPACT

**CALIBRATION TEST RESULTS SUMMARY
PRE-TEST**

CONFIGURED FOR LEFT SIDE IMPACT

SID H3 Serial No.: 269 Sequential Test Number: 2
Date: September 26, 2003 Laboratory Technician: [REDACTED]

TEST	COMMENTS
EXTERNAL DIMENSIONS	Passed all requirements.
THORACIC SHOCK ABSORBER TEST	Passed all requirements.
LATERAL THORAX IMPACT TEST	Passed all requirements.
LATERAL PELVIS IMPACT TEST	Passed all requirements.
HEAD DROP TEST*	Passed all requirements.
LATERAL NECK BEND TEST*	Passed all requirements.
ABDOMINAL COMPRESSION TEST*	Passed all requirements.
LUMBAR FLEXION TEST*	Passed all requirements.

* Test not required for SID certification.

REMARKS: None

**EXTERNAL DIMENSIONS
PRE-TEST**

CONFIGURED FOR LEFT SIDE IMPACT

SID H3 Serial No.: 269

Sequential Test Number: 2

Date: September 26, 2003

Laboratory Technician:

TEST PARAMETER	SPECIFICATION	TEST RESULTS
SH- Seated Height (mm)	889 - 909	904
RH- Rib Height (mm)	502 - 520	502
HP- Hip Pivot Height (mm)	99 ref.	99
RD- Rib from Back Line (mm)	229 - 241	234
KH- Knee Pivot from Back Line (mm)	511 - 526	518
KV- Knee Pivot to Floor (mm)	490 - 505	495
HW- Hip Width (mm)	356 - 391	371

REMARKS: None

Shock Low (3.05 m/s)

PRE TEST

CONFIGURED FOR LEFT SIDE IMPACT

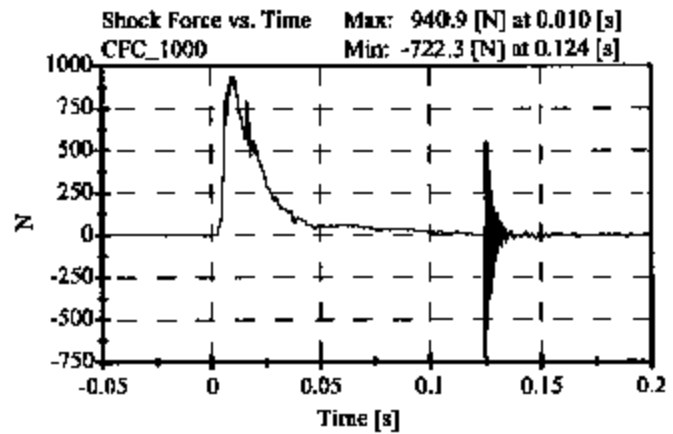
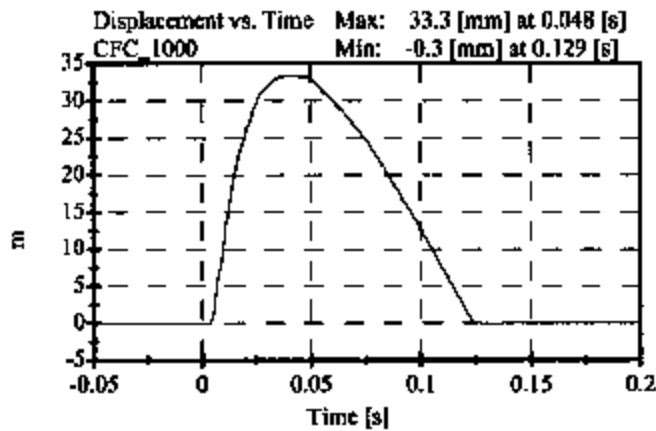
ATD Serial No: 269

Date: 09-22-03

Sequential Test Number: 1 File: 269SL1 09-22-03

Laboratory Technician: [REDACTED]

TEST PARAMETER	SPECIFICATION	TEST RESULTS	STATUS
Lab Temperature:	18.9-25.5 C	21.1 C	Passed
Lab Humidity:	10-70 %	33.00 %	Passed
Displacement:	30.00-35.00 mm	33.29 mm	Passed
Maximum Force:	836.00-1125.00 N	940.88 N	Passed
Impact Test Velocity:	3.05 m/s		
Damper Identification:	269		
Damper Setting:	5		



Shock Med (4.27 m/s)

PRE TEST

CONFIGURED FOR LEFT SIDE IMPACT

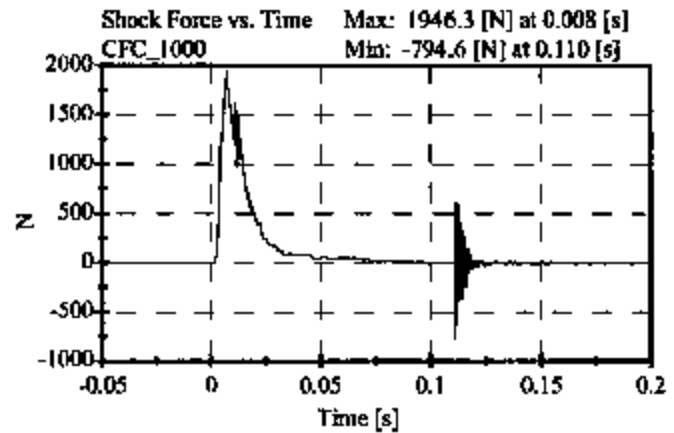
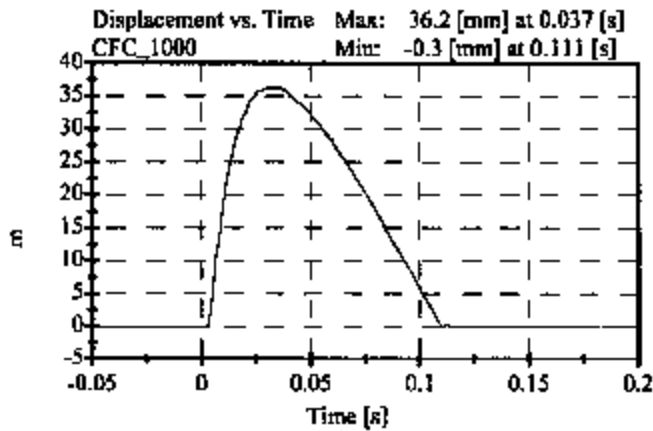
ATD Serial No: 269

Date: 09-22-03

Sequential Test Number: 1 File: 269SM 09-22-03

Laboratory Technician: [REDACTED]

TEST PARAMETER	SPECIFICATION	TEST RESULTS	STATUS
Lab Temperature:	18.9-25.5 C	21.1 C	Passed
Lab Humidity:	10-70 %	33.00 %	Passed
Displacement:	32.00-37.00 mm	36.17 mm	Passed
Maximum Force:	1730.00-2099.00 N	1946.25 N	Passed
Impact Test Velocity:	4.27 m/s		
Damper Identification:	269		
Damper Setting:	5		

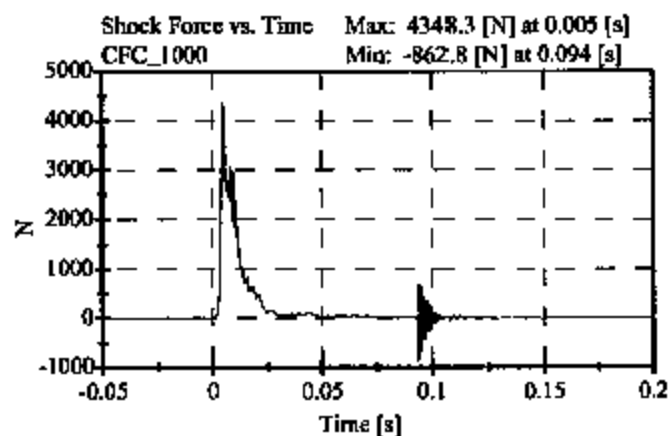
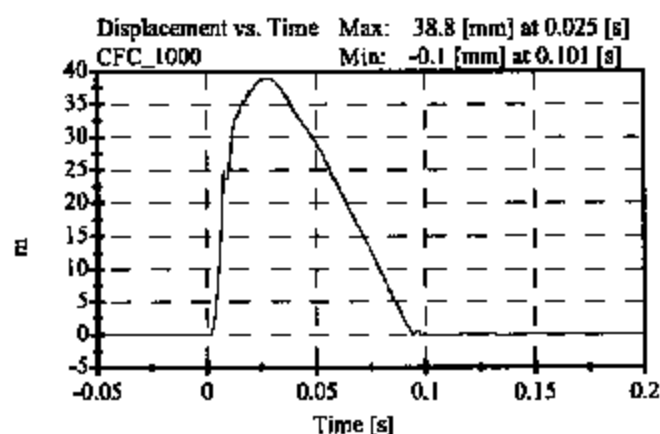


Shock High (6.10 m/s)
PRE TEST
CONFIGURED FOR LEFT SIDE IMPACT

ATD Serial No: 269
 Date: 09-22-03

Sequential Test Number: 1 File: 269SH 09-22-03
 Laboratory Technician: [REDACTED]

<u>TEST PARAMETER</u>	<u>SPECIFICATION</u>	<u>TEST RESULTS</u>	<u>STATUS</u>
Lab Temperature:	18.9-25.5 C	21.1 C	Passed
Lab Humidity:	10-70 %	33.00 %	Passed
Displacement:	33.00-40.00 mm	38.76 mm	Passed
Maximum Force:	3741.00-4448.00 N	4348.34 N	Passed
Impact Test Velocity:	6.10 m/s		
Damper Identification:	269		
Damper Setting:	5		



Thorax Impact

PRE TEST

CONFIGURED FOR LEFT SIDE IMPACT

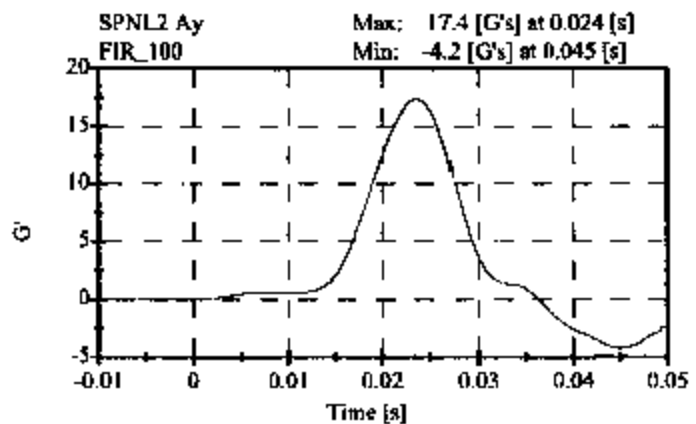
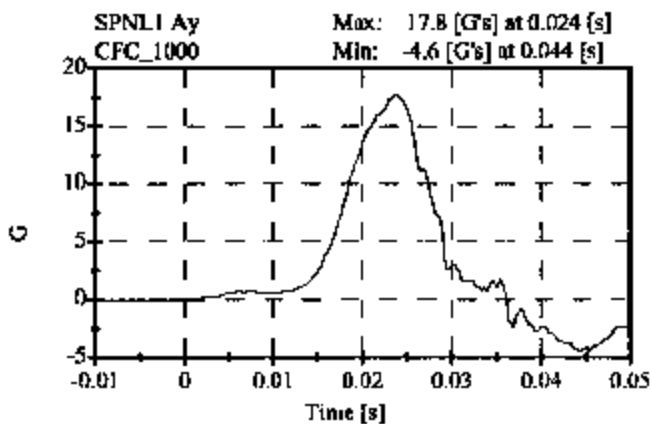
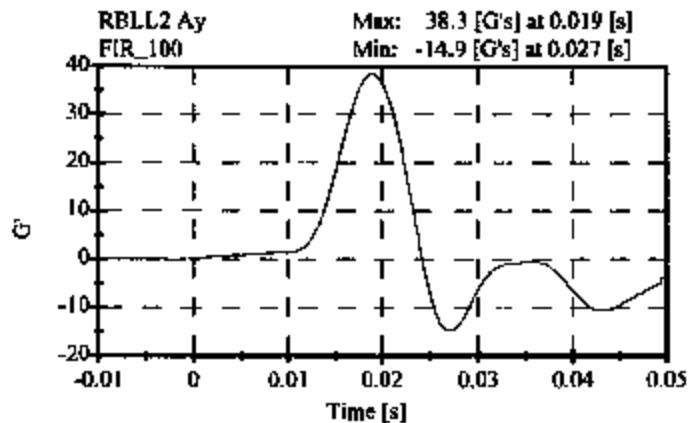
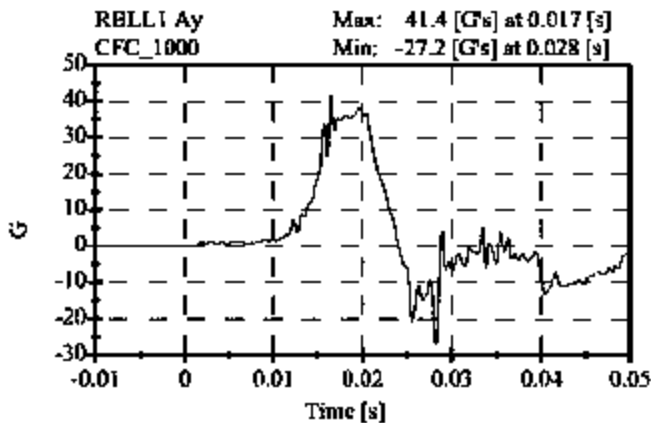
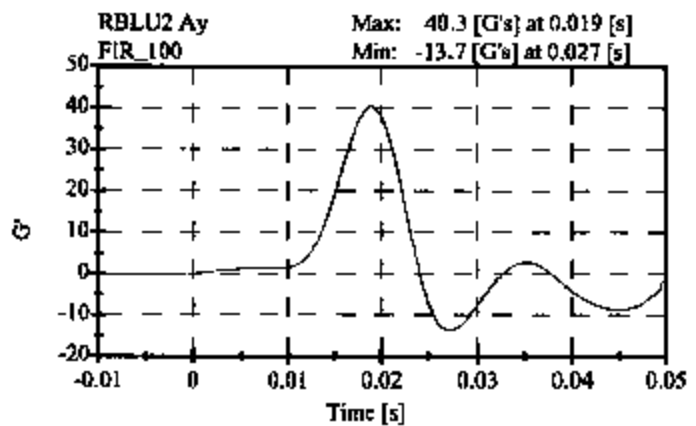
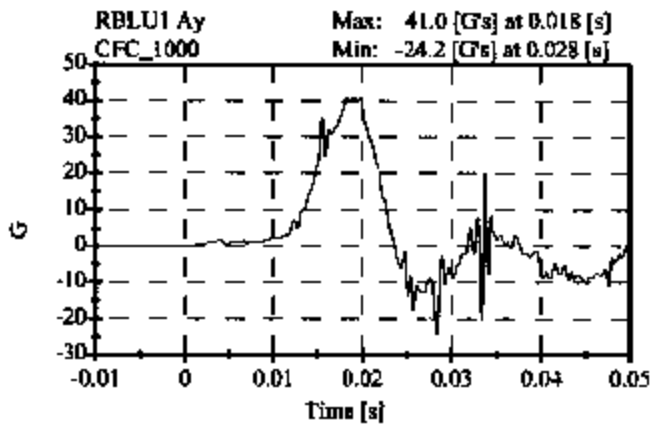
ATD Serial No: 269

Date: 09-26-03

Sequential Test Number: 1 File: 269T 09-26-03

Laboratory Technician: [REDACTED]

TEST PARAMETER	SPECIFICATION	TEST RESULTS	STATUS
Lab Temperature:	18.9-25.5 C	21.1 C	Passed
Lab Humidity:	10-70 %	28.00 %	Passed
Probe Velocity:	4.27- 4.33 m/s	4.30 m/s	Passed
Upper Rib Acceleration:	37.00-46.00 G's	40.30 G's	Passed
Lower Rib Acceleration:	37.00-46.00 G's	38.34 G's	Passed
Lower Spine Acceleration:	15.00-22.00 G's	17.40 G's	Passed

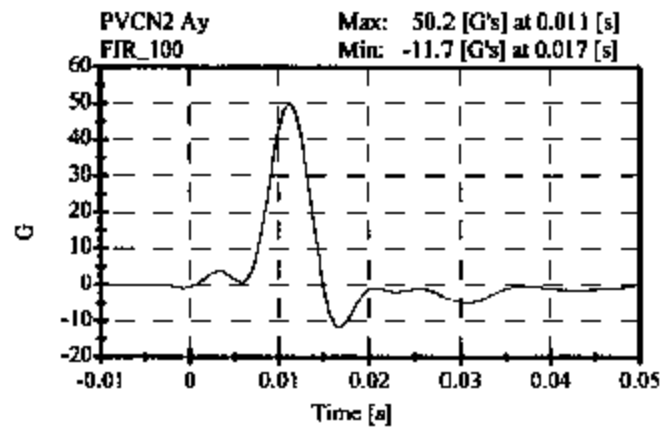
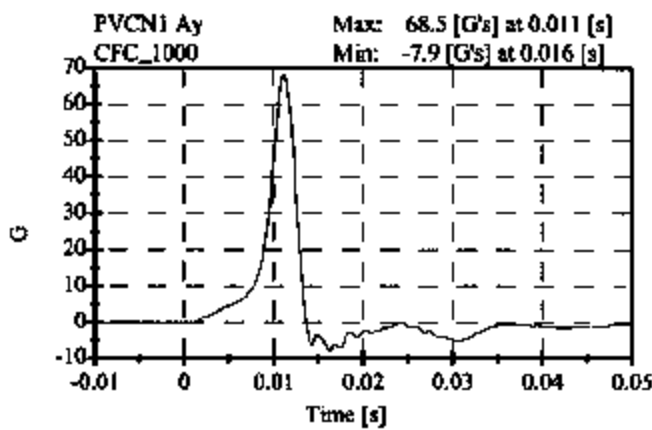


Pelvic Impact
PRE TEST
CONFIGURED FOR LEFT SIDE IMPACT

ATD Serial No: 269
Date: 09-26-03

Sequential Test Number: 1 File: 269P 09-26-03
Laboratory Technician: [REDACTED]

<u>TEST PARAMETER</u>	<u>SPECIFICATION</u>	<u>TEST RESULTS</u>	<u>STATUS</u>
Lab Temperature:	18.9-25.5 C	21.1 C	Passed
Lab Humidity:	10-70 %	28.00 %	Passed
Probe Velocity:	4.27- 4.33 m/s	4.28 m/s	Passed
Pelvis Y Acceleration:	40.00-60.00 G's	50.17 G's	Passed



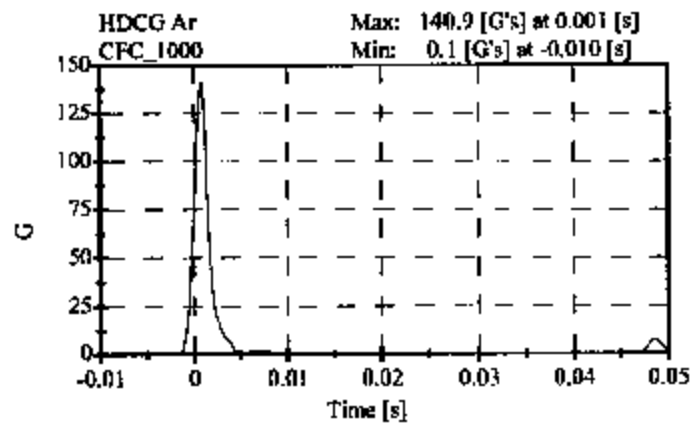
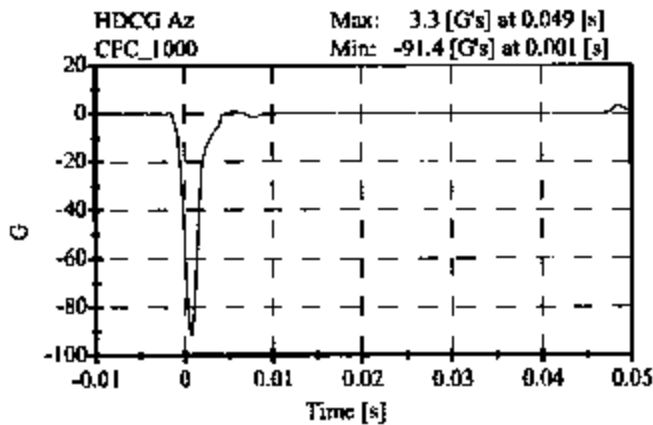
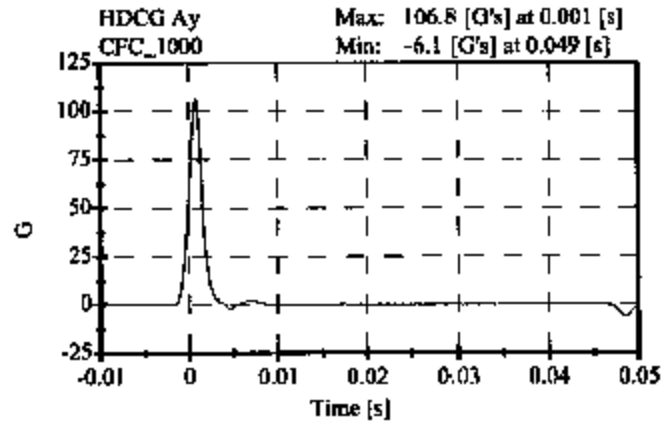
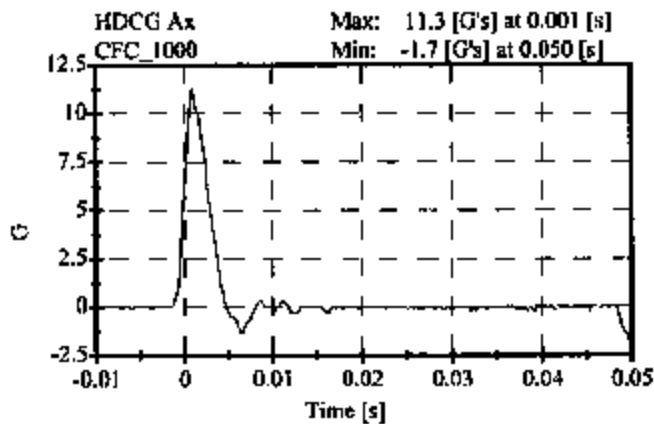
Head Drop PRE TEST

CONFIGURED FOR LEFT SIDE IMPACT

ATD Serial No: 269
Date: 09-24-03

Sequential Test Number: 1 File: 269H 09-24-03
Laboratory Technician: [REDACTED]

TEST PARAMETER	SPECIFICATION	TEST RESULTS	STATUS
Lab Temperature:	20.6-22.2 C	21.1 C	Passed
Lab Humidity:	10-70 %	31.00 %	Passed
Peak Resultant Accel.:	120-150 Gs	140.88 Gs	Passed
Peak Lateral Accel.:	15 Gs Max	11.26 Gs	Passed
Curve PerCent NonModal:	< 15%	4.92 %	Passed



**Neck Test
PRE TEST**

CONFIGURED FOR LEFT SIDE IMPACT

ATD Serial No: 269
Date: 09-25-03

Sequential Test Number: 1 File: 269N 09-25-03
Laboratory Technician: XXXXXXXXXX

<u>TEST PARAMETER</u>	<u>SPECIFICATION</u>	<u>TEST RESULTS</u>	<u>STATUS</u>
Lab Temperature:	20.6-22.2 C	21.1 C	Passed
Lab Humidity:	10-70 %	33.00 %	Passed
Impact Velocity:	6.89- 7.13 m/s	6.92 m/s	Passed
PENDULUM DELTA V			
Delta V at 10 ms:	1.96- 2.55 m/s	2.05 m/s	Passed
Delta V at 20 ms:	4.12- 5.10 m/s	4.18 m/s	Passed
Delta V at 30 ms:	5.73- 7.01 m/s	6.06 m/s	Passed
Delta V between 40-70 ms:	6.27- 7.64 m/s	7.00 m/s	Passed
D PLANE ROTATION			
Maximum Rotation:	64.0-78.0 Deg	73.49 Deg	Passed
Rotation Angle Decay:	50.0-70.0 ms	62.90 ms	Passed
MOMENT ABOUT THE OCCIPITAL CONDYLE			
Max Occipital Moment:	88.00-108.00 N-m	88.27 N-m	Passed
Occipital Moment Decay:	40.0-60.0 ms	57.40 ms	Passed
HEAD ROTATION TIME WITH RESPECT TO THE OCCIPITAL CONDYLE MOMENT			
Moment to Rotation Peak:	0.0-20.0 ms	10.90 ms	Passed

Neck Test

PRE TEST

CONFIGURED FOR LEFT SIDE IMPACT

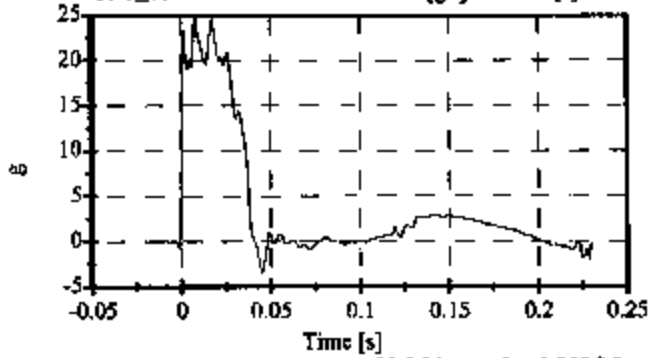
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Date: 09-25-03

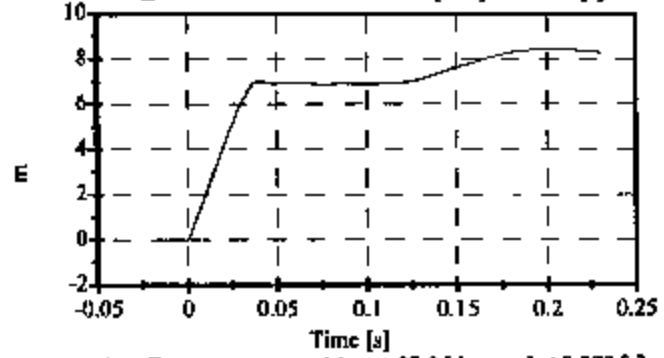
Sequential Test Number: 1 File: 269N 09-25-03

Laboratory Technician: [REDACTED]

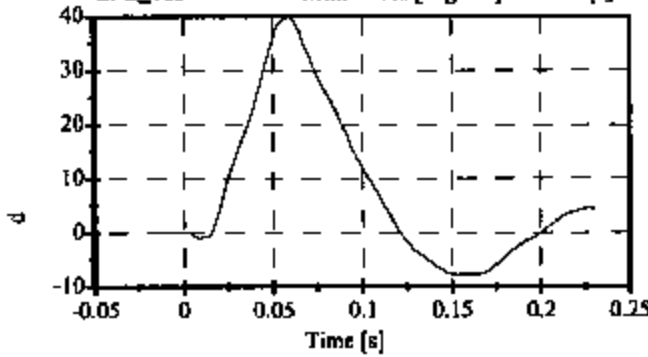
Pend Ax
CFC_180
Max: 24.7 [g's] at 0.008 [s]
Min: -3.4 [g's] at 0.045 [s]



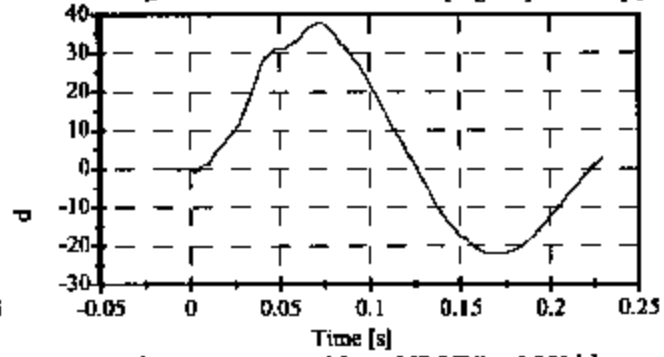
Pend Vx
CFC_180
Max: 8.4 [m/s] at 0.201 [s]
Min: -0.0 [m/s] at -0.001 [s]



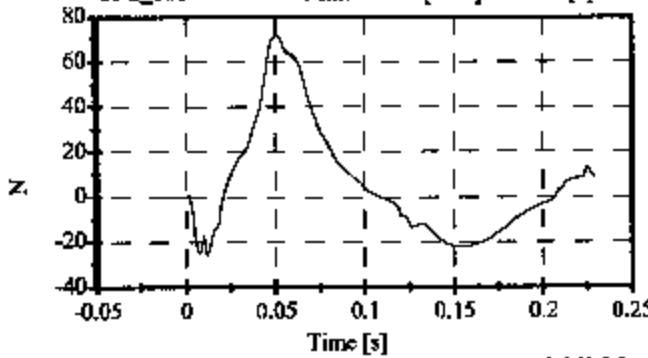
Head Rot
CFC_180
Max: 39.8 [degrees] at 0.060 [s]
Min: -7.8 [degrees] at 0.152 [s]



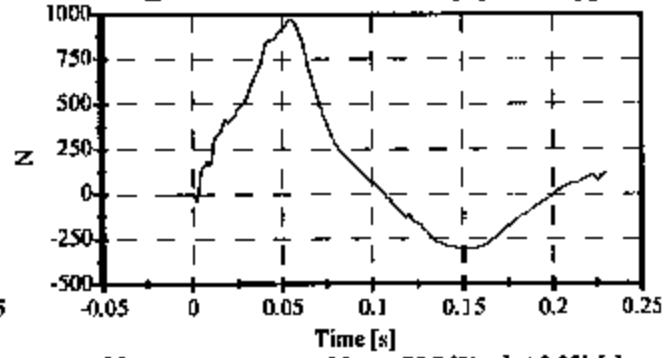
Arm Rot
CFC_180
Max: 37.9 [degrees] at 0.073 [s]
Min: -22.1 [degrees] at 0.168 [s]



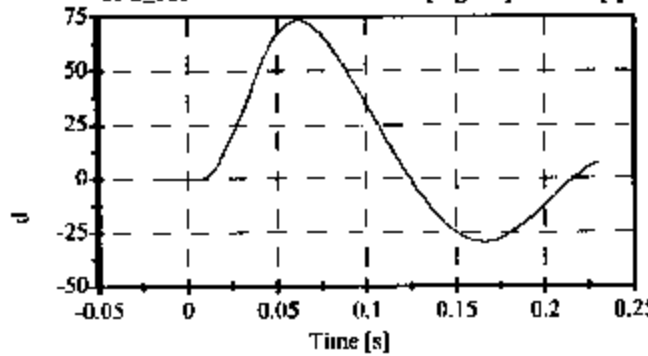
Neck Mx
CFC_600
Max: 71.9 [N-m] at 0.051 [s]
Min: -25.6 [N-m] at 0.012 [s]



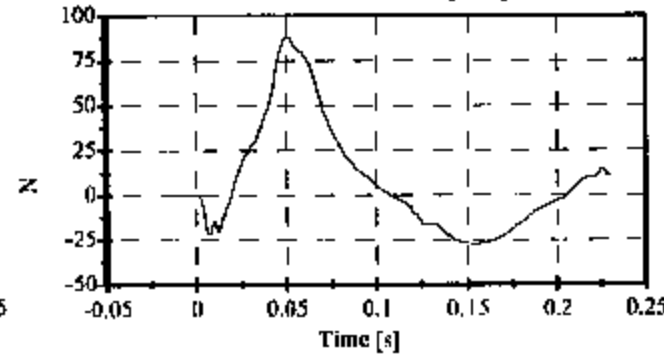
Neck Py
CFC_1000
Max: 967.5 [N] at 0.055 [s]
Min: -307.7 [N] at 0.153 [s]



Tot Rot
CFC_180
Max: 73.5 [degrees] at 0.062 [s]
Min: -29.7 [degrees] at 0.167 [s]



Mocv
Max: 88.3 [N-m] at 0.051 [s]
Min: -27.3 [N-m] at 0.153 [s]



**ABDOMINAL COMPRESSION TEST
PRE-TEST**
(Test not required for SID certification)

CONFIGURED FOR LEFT SIDE IMPACT

SID H3 Serial No.: 269

Sequential Test Number:

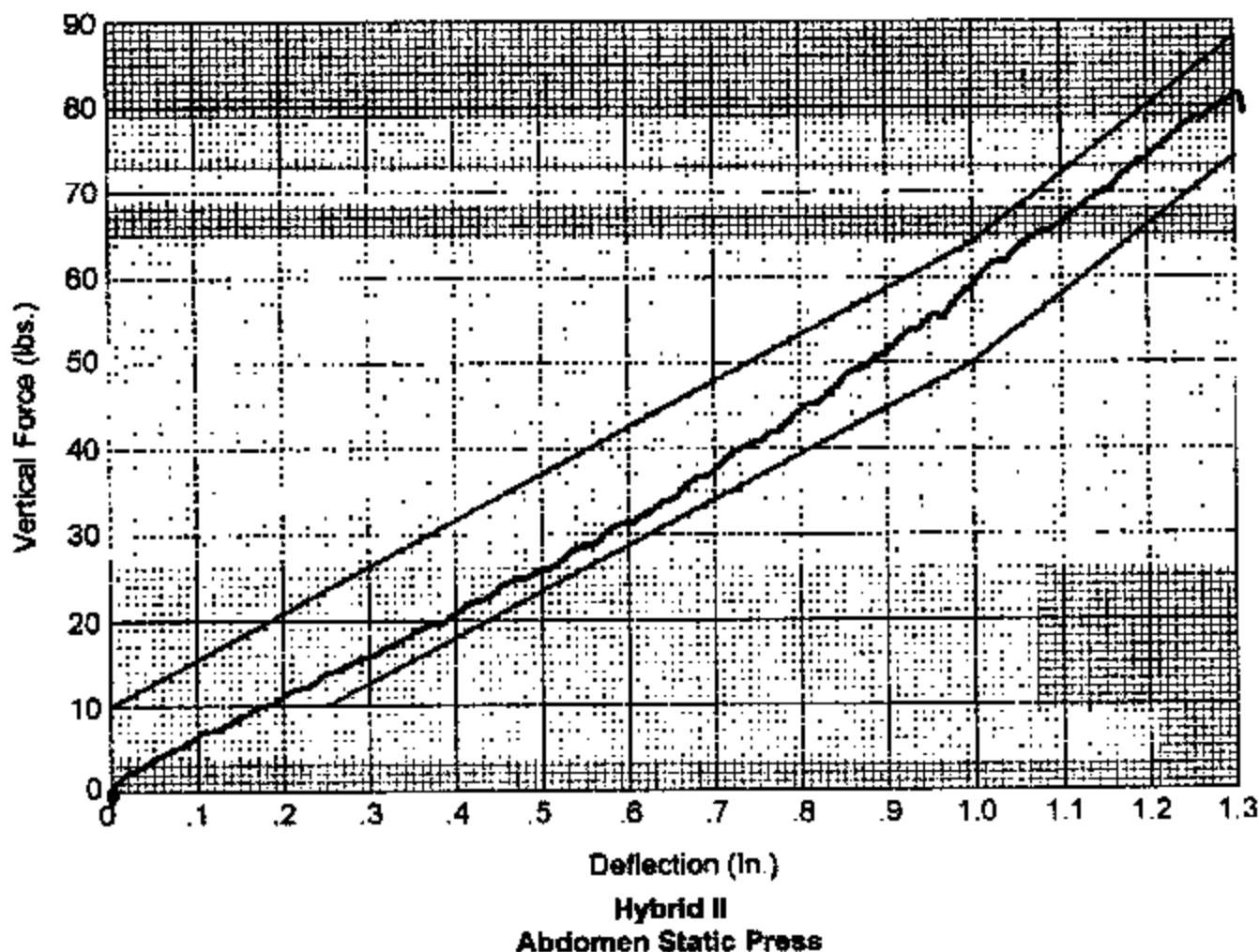
2

Date: September 26, 2003

Laboratory Technician:

TEST PARAMETER	SPECIFICATION	TEST RESULTS
TEMPERATURE (°C)	18.9 - 25.5	21.1
RELATIVE HUMIDITY (%)	10 - 70	28.0
FORCE @ 13 mm (N)	104 - 162	114.8
FORCE @ 19 mm (N)	163 - 221	182.4
FORCE @ 25 mm (N)	222 - 280	262.0
FORCE @ 33 mm (N)	325 - 391	362.1

REMARKS: None



LUMBAR FLEXION TEST
PRE-TEST
 (Test not required for SID certification)

CONFIGURED FOR LEFT SIDE IMPACT

SID H3 Serial No.: 269

Sequential Test Number:

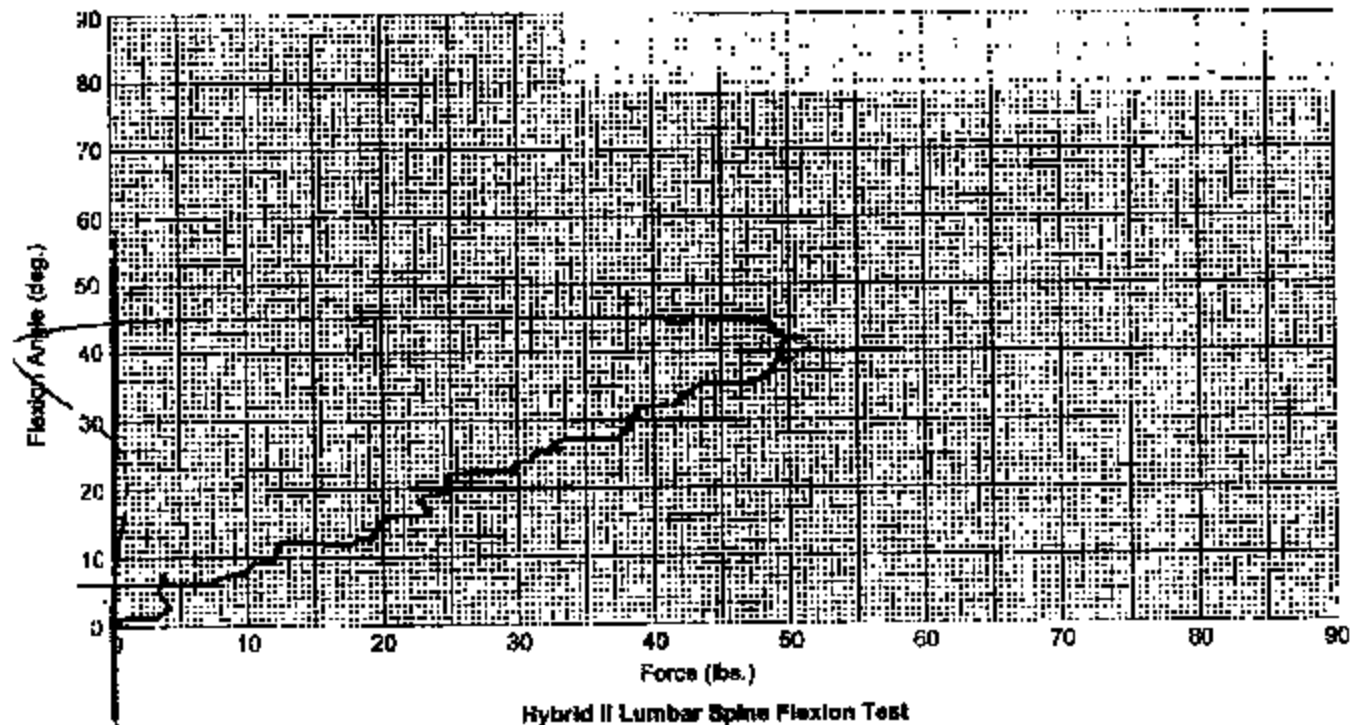
2

Date: September 26, 2003

Laboratory Technician:

TEST PARAMETER	SPECIFICATION	TEST RESULTS
TEMPERATURE (°C)	18.9 - 25.5	21.1
RELATIVE HUMIDITY (%)	10 - 70	28.0
FORCE @ 0° (N)	0 - 26.7	0.0
FORCE @ 20° (N)	97.8 - 151.2	110.3
FORCE @ 30° (N)	151.2 - 204.6	171.7
FORCE @ 40° (N)	204.6 - 258	219.3
RETURN ANGLE	12° max.	6.2°

REMARKS: None



PRE-TEST DUMMY INSPECTION LIST
CONFIGURED FOR LEFT SIDE IMPACT

SID H3 Serial No.: 269

Sequential Test Number: 2

Date: September 26, 2003

Laboratory Technician: [REDACTED]

PART	ITEMS CHECKED	COMMENTS
SKIN	VISUAL INSPECTION	OK
HEAD	VISUAL, BALLAST, ACCELEROMETER MOUNT	OK
NECK	VISUAL, CABLE TORQUE	OK
SPINE BOX	VISUAL, BALLAST, WELDMENT, ACCELEROMETER MOUNT	OK
RIB CAGE	VISUAL, MEASURE, STIFFENERS	OK
STERNUM	VISUAL	OK
LUMBAR SPINE	VISUAL	OK
ABDOMEN	VISUAL	OK
PELVIS	VISUAL, PALPATE, ACCELEROMETER MOUNT	OK
UPPER LEGS	VISUAL	OK
KNEES	VISUAL, STOPS, INSERTS	OK
LOWER LEGS	VISUAL, RANGE OF MOTION	OK
ANKLES	VISUAL, RANGE OF MOTION	OK
FEET	VISUAL, RANGE OF MOTION	OK
JOINTS	1 TO 2 g RANGE	OK
OTHER	NONE	-

REMARKS: None

CALIBRATION TEST RESULTS

PRE-TEST

SID H3 NO.: 270

CONFIGURED FOR LEFT SIDE IMPACT

**CALIBRATION TEST RESULTS SUMMARY
PRE-TEST**

CONFIGURED FOR LEFT SIDE IMPACT

SID H3 Serial No.: 270 Sequential Test Number: 2
Date: September 26, 2003 Laboratory Technician: [REDACTED]

TEST	COMMENTS
EXTERNAL DIMENSIONS	Passed all requirements.
THORACIC SHOCK ABSORBER TEST	Passed all requirements.
LATERAL THORAX IMPACT TEST	Passed all requirements.
LATERAL PELVIS IMPACT TEST	Passed all requirements.
HEAD DROP TEST*	Passed all requirements.
LATERAL NECK BEND TEST*	Passed all requirements.
ABDOMINAL COMPRESSION TEST*	Passed all requirements.
LUMBAR FLEXION TEST*	Passed all requirements.

* Test not required for SID certification.

REMARKS: None

**EXTERNAL DIMENSIONS
PRE-TEST**

CONFIGURED FOR LEFT SIDE IMPACT

SID H3 Serial No.: 270

Sequential Test Number:

2

Date: September 26, 2003

Laboratory Technician:

TEST PARAMETER	SPECIFICATION	TEST RESULTS
SH- Seated Height (mm)	889 - 909	902
RH- Rib Height (mm)	502 - 520	505
HP- Hip Pivot Height (mm)	99 ref.	99
RD- Rib from Back Line (mm)	229 - 241	234
KH- Knee Pivot from Back Line (mm)	511 - 526	516
KV- Knee Pivot to Floor (mm)	490 - 505	495
HW- Hip Width (mm)	356 - 391	376

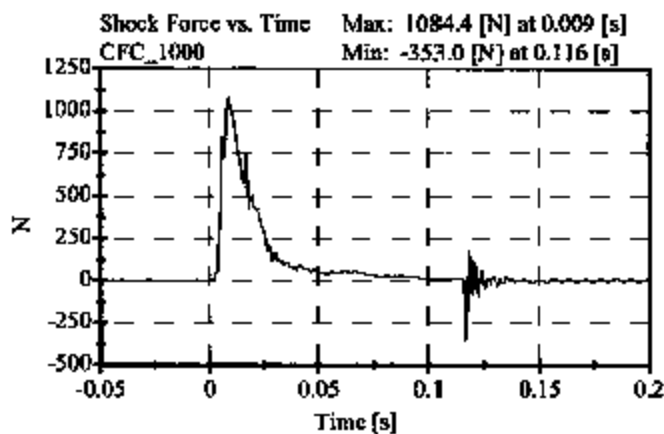
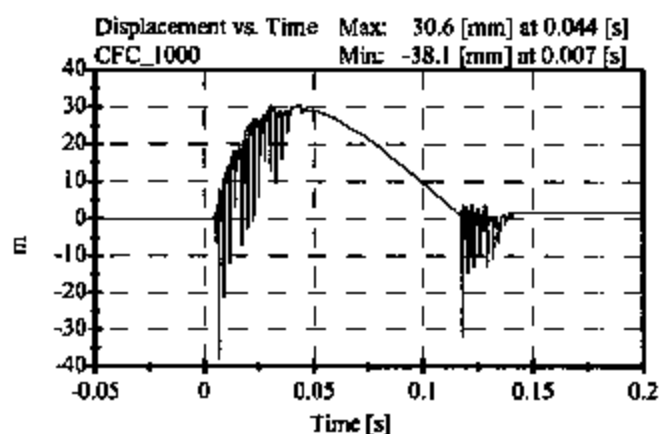
REMARKS: None

SID SHOCK LOW (3.05 m/s)
PRE TEST
CONFIGURED FOR LEFT SIDE IMPACT

ATD Serial No: 270
Date: 07-15-03

Sequential Test Number: 1 File: 270SL2 7-15-03
Laboratory Technician: [REDACTED]

<u>TEST PARAMETER</u>	<u>SPECIFICATION</u>	<u>TEST RESULTS</u>	<u>STATUS</u>
Lab Temperature:	18.9-25.5 C	21.1 C	Passed
Lab Humidity:	10-70 %	27.00 %	Passed
Displacement:	30.00-35.00 mm	30.58 mm	Passed
Maximum Force:	836.00-1125.00 N	1084.44 N	Passed
Impact Test Velocity:	3.05 m/s		
Damper Identification:	270		
Damper Setting:	5		

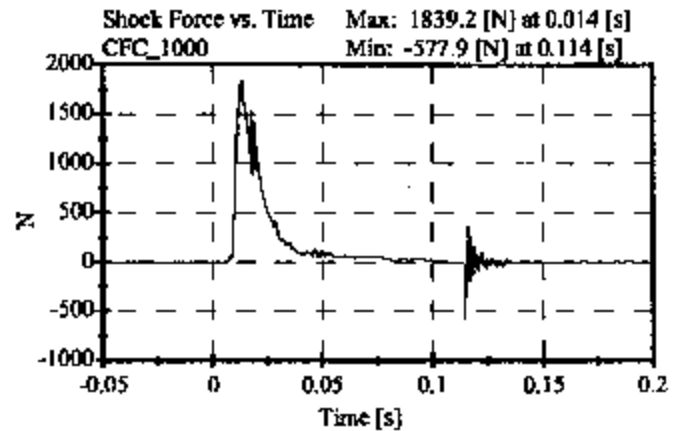
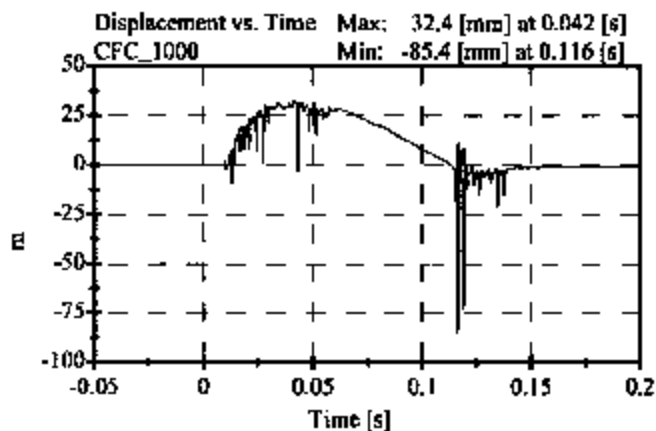


SID SHOCK MED (4.27 m/s)
PRE TEST
CONFIGURED FOR LEFT SIDE IMPACT

ATD Serial No: 270
 Date: 07-15-03

Sequential Test Number: 1 File: 270SM2 7-15-03
 Laboratory Technician: XXXXXXXXXX

<u>TEST PARAMETER</u>	<u>SPECIFICATION</u>	<u>TEST RESULTS</u>	<u>STATUS</u>
Lab Temperature:	18.9-25.5 C	21.1 C	Passed
Lab Humidity:	10-70 %	27.00 %	Passed
Displacement:	32.00-37.00 mm	32.36 mm	Passed
Maximum Force:	1730.00-2099.00 N	1839.24 N	Passed
Impact Test Velocity:	4.27 m/s		
Damper Identification:	270		
Damper Setting:	5		



Shock - High (6.10 m/s)

PRE TEST

CONFIGURED FOR LEFT SIDE IMPACT

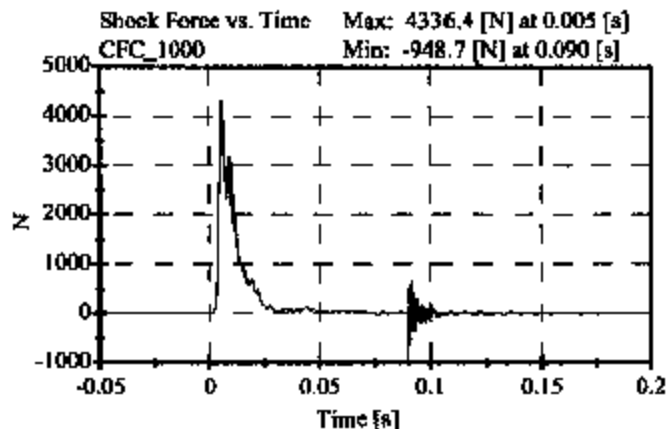
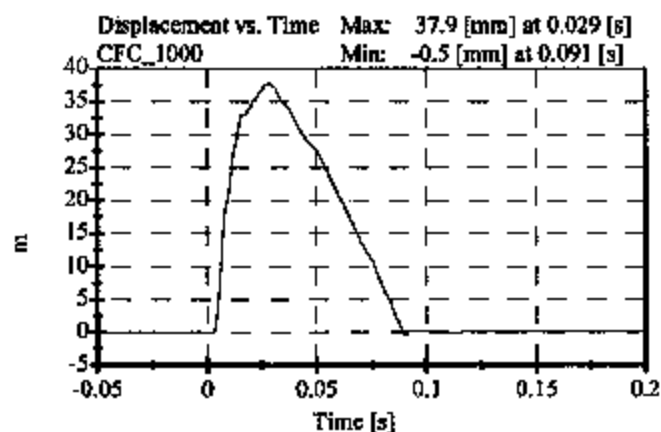
ATD Serial No: 270

Date: 07-15-03

Sequential Test Number: 1 File: 270SH1 7-15-03

Laboratory Technician: [REDACTED]

TEST PARAMETER	SPECIFICATION	TEST RESULTS	STATUS
Lab Temperature:	18.9-25.5 C	21.1 C	Passed
Lab Humidity:	10-70 %	27.00 %	Passed
Displacement:	33.00-40.00 mm	37.86 mm	Passed
Maximum Force:	3741.00-4448.00 N	4336.39 N	Passed
Impact Test Velocity:	6.10 m/s		
Damper Identification:	270		
Damper Setting:	5		



Thorax Impact
PRE TEST
CONFIGURED FOR LEFT SIDE IMPACT

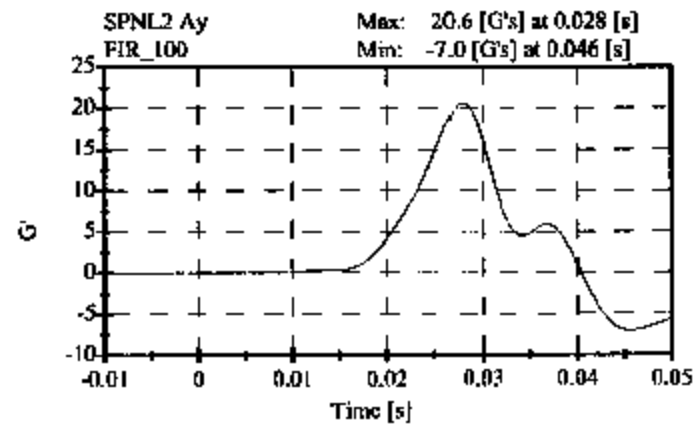
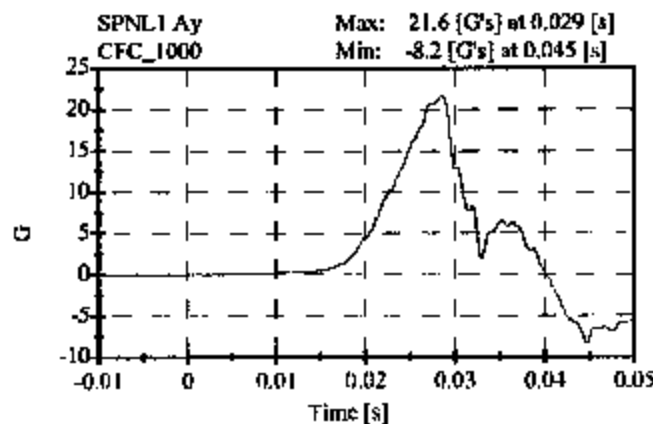
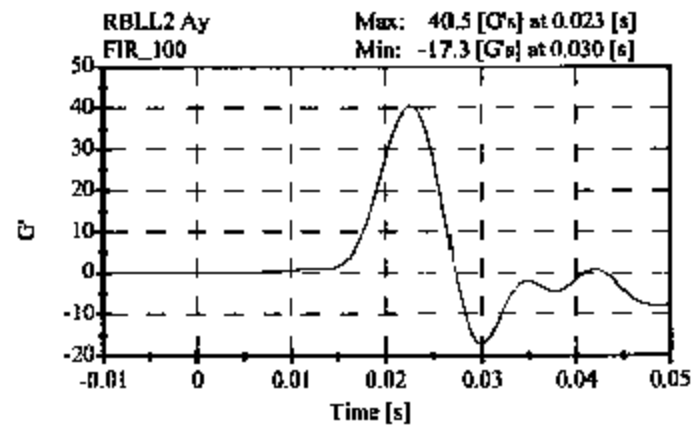
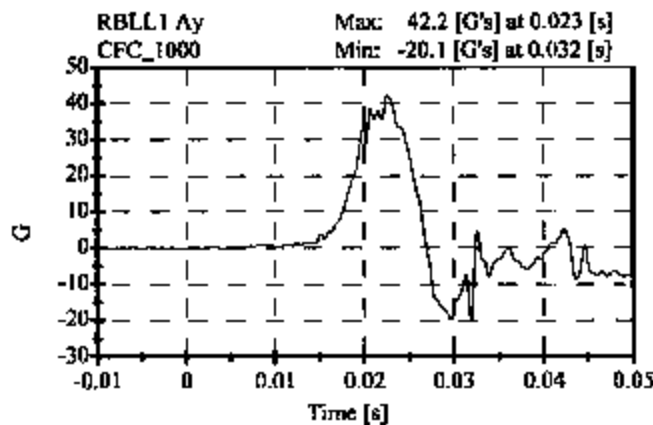
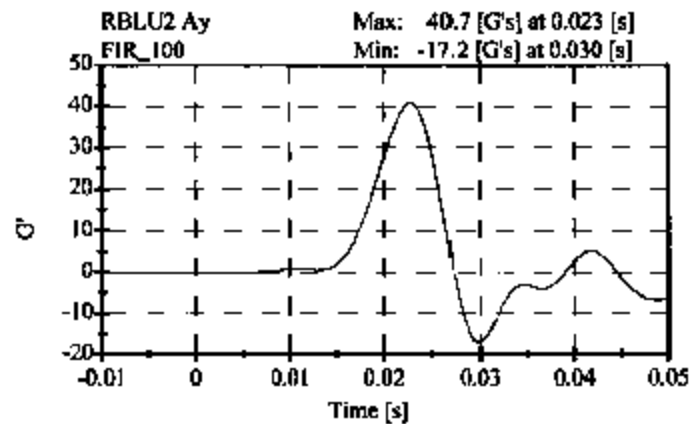
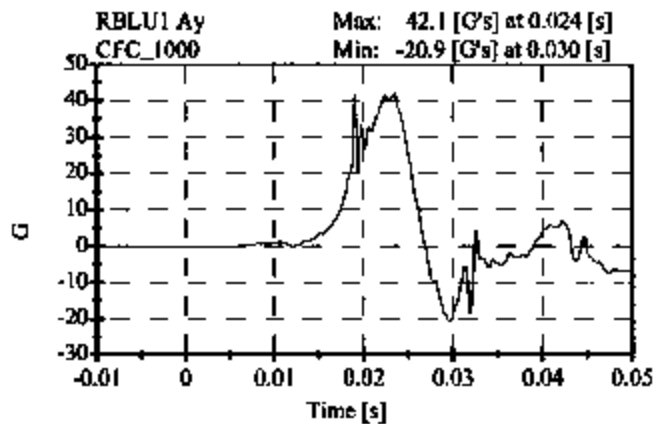
ATD Serial No: 270

Date: 09-26-03

Sequential Test Number: 1 File: 270T 09-26-03

Laboratory Technician: [REDACTED]

TEST PARAMETER	SPECIFICATION	TEST RESULTS	STATUS
Lab Temperature:	18.9-25.5 C	21.1 C	Passed
Lab Humidity:	10-70 %	28.00 %	Passed
Probe Velocity:	4.27- 4.33 m/s	4.27 m/s	Passed
Upper Rib Acceleration:	37.00-46.00 G's	40.71 G's	Passed
Lower Rib Acceleration:	37.00-46.00 G's	40.53 G's	Passed
Lower Spine Acceleration:	15.00-22.00 G's	20.60 G's	Passed



Pelvic Impact

PRE TEST

CONFIGURED FOR LEFT SIDE IMPACT

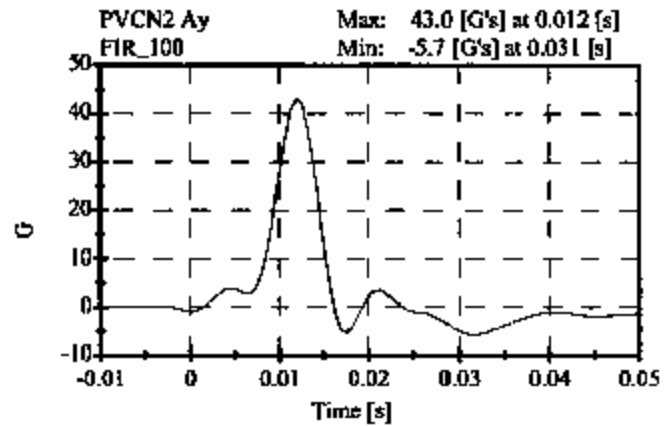
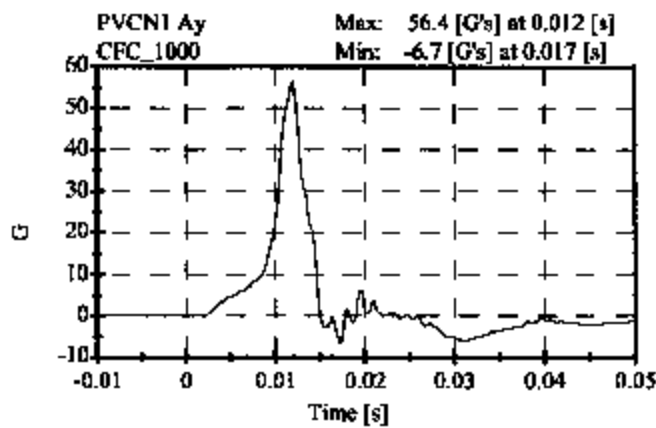
ATD Serial No: 270

Date: 09-26-03

Sequential Test Number: 1 File: 270P 09-26-03

Laboratory Technician: [REDACTED]

TEST PARAMETER	SPECIFICATION	TEST RESULTS	STATUS
Lab Temperature:	18.9-25.5 C	21.1 C	Passed
Lab Humidity:	10-70 %	28.00 %	Passed
Probe Velocity:	4.27-4.33 m/s	4.27 m/s	Passed
Pelvis Y Acceleration:	40.00-60.00 G's	42.96 G's	Passed



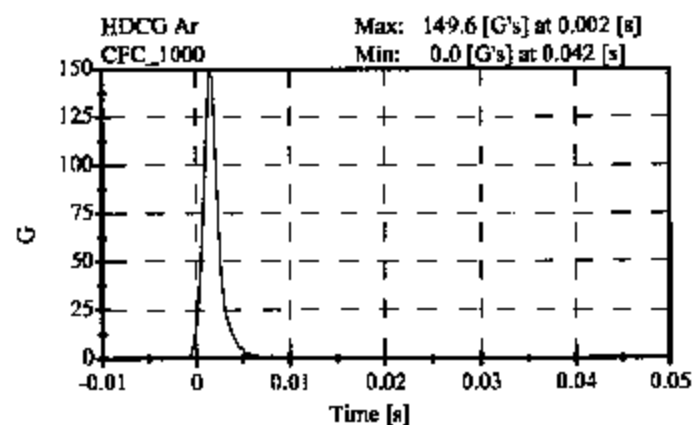
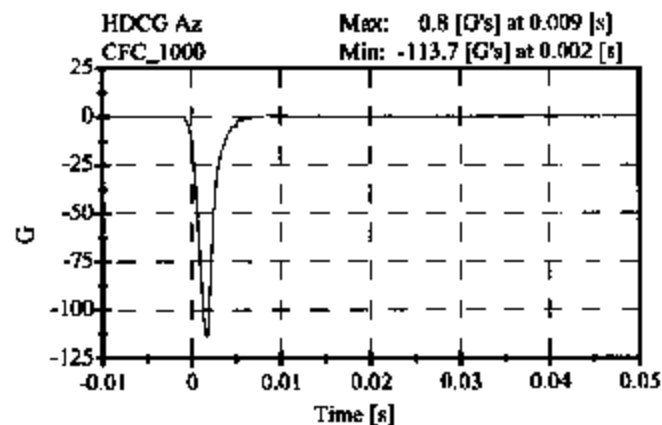
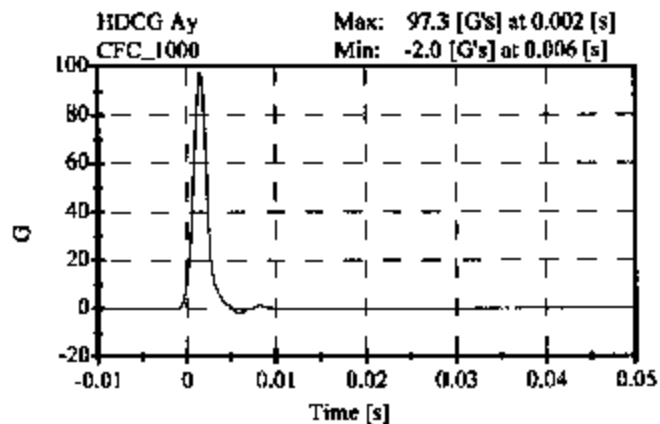
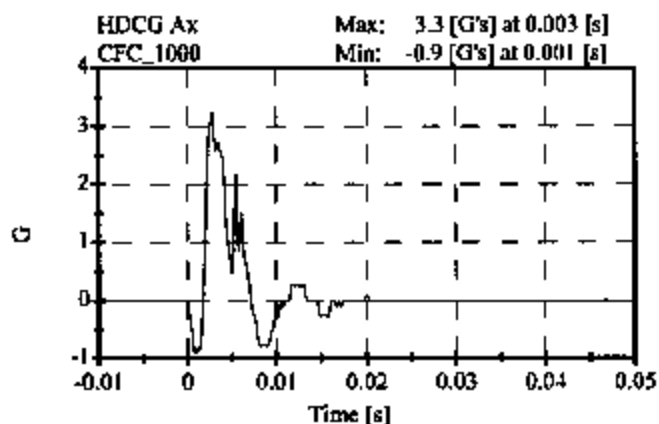
Head Drop PRE TEST

CONFIGURED FOR LEFT SIDE IMPACT

ATD Serial No: 270
Date: 09-24-03

Sequential Test Number: 1 File: 270H 09-24-03
Laboratory Technician: [REDACTED]

TEST PARAMETER	SPECIFICATION	TEST RESULTS	STATUS
Lab Temperature:	20.6-22.2 C	21.1 C	Passed
Lab Humidity:	10-70 %	31.00 %	Passed
Peak Resultant Accel.:	120-150 Gs	149.57 Gs	Passed
Peak Lateral Accel.:	15 Gs Max	3.26 Gs	Passed
Curve PerCent NonModal:	< 15%	3.75 %	Passed



Neck Test**PRE TEST****CONFIGURED FOR LEFT SIDE IMPACT**

ATD Serial No: 270

Sequential Test Number: 1 File: 270N 09-25-03

Date: 09-25-03

Laboratory Technician: XXXXXXXXXX

<u>TEST PARAMETER</u>	<u>SPECIFICATION</u>	<u>TEST RESULTS</u>	<u>STATUS</u>
Lab Temperature:	20.6-22.2 C	21.1 C	Passed
Lab Humidity:	10-70 %	33.00 %	Passed
Impact Velocity:	6.89- 7.13 m/s	6.89 m/s	Passed
PENDULUM DELTA V			
Delta V at 10 ms:	1.96- 2.55 m/s	2.01 m/s	Passed
Delta V at 20 ms:	4.12- 5.10 m/s	4.13 m/s	Passed
Delta V at 30 ms:	5.73- 7.01 m/s	5.97 m/s	Passed
Delta V between 40-70 ms:	6.27- 7.64 m/s	7.11 m/s	Passed
D PLANE ROTATION			
Maximum Rotation:	64.0-78.0 Deg	73.71 Deg	Passed
Rotation Angle Decay:	50.0-70.0 ms	60.70 ms	Passed
MOMENT ABOUT THE OCCIPITAL CONDYLE			
Max Occipital Moment:	88.00-108.00 N-m	88.13 N-m	Passed
Occipital Moment Decay:	40.0-60.0 ms	53.70 ms	Passed
HEAD ROTATION TIME WITH RESPECT TO THE OCCIPITAL CONDYLE MOMENT			
Moment to Rotation Peak:	0.0-20.0 ms	10.40 ms	Passed

Neck Test
PRE TEST

CONFIGURED FOR LEFT SIDE IMPACT

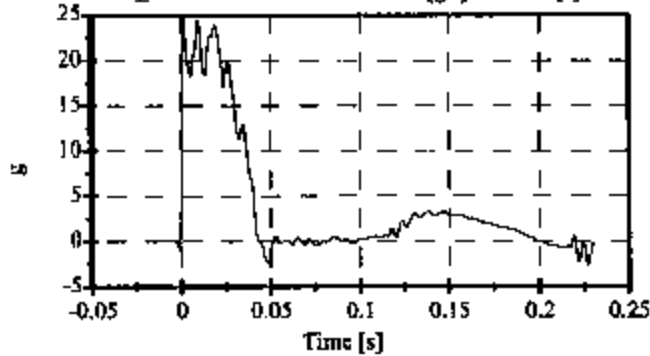
ATD Serial No: 270

Date: 09-25-03

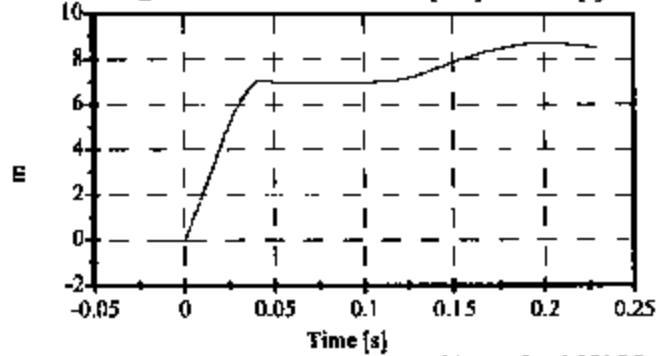
Sequential Test Number: 1 File: 270N 09-25-03

Laboratory Technician: [REDACTED]

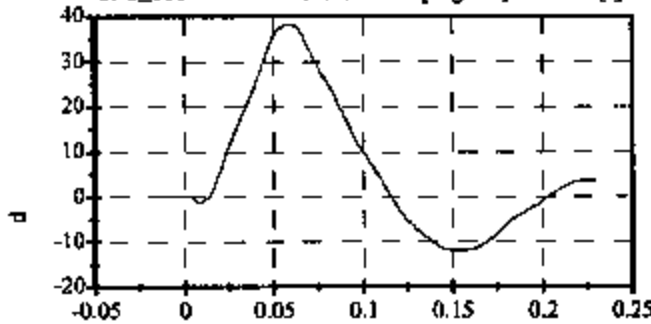
Pend Ax
CFC_180
Max: 24.9 [g's] at 0.001 [s]
Min: -2.6 [g's] at 0.227 [s]



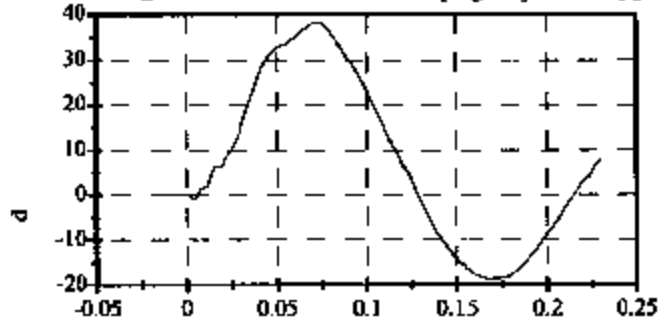
Pend Vx
CFC_180
Max: 8.7 [m/s] at 0.199 [s]
Min: -0.0 [m/s] at -0.000 [s]



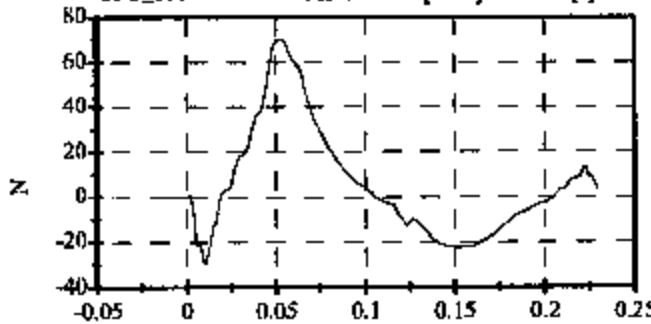
Head Rot
CFC_180
Max: 38.3 [degrees] at 0.058 [s]
Min: -11.7 [degrees] at 0.152 [s]



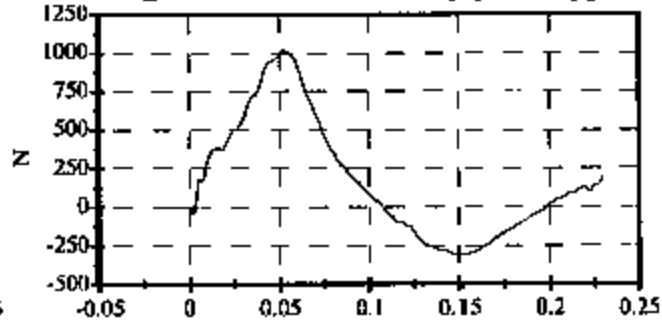
Arm Rot
CFC_180
Max: 38.2 [degrees] at 0.071 [s]
Min: -18.6 [degrees] at 0.167 [s]



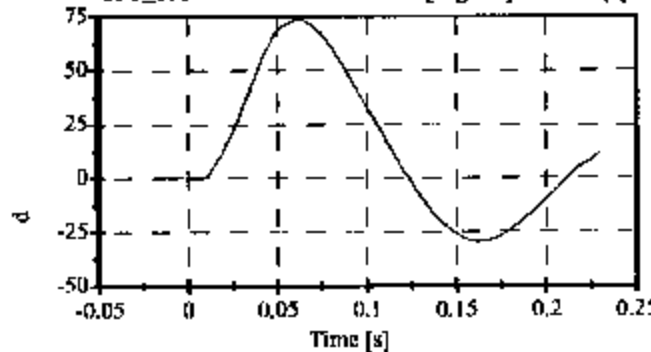
Neck Mx
CFC_600
Max: 70.0 [N-m] at 0.052 [s]
Min: -29.4 [N-m] at 0.010 [s]



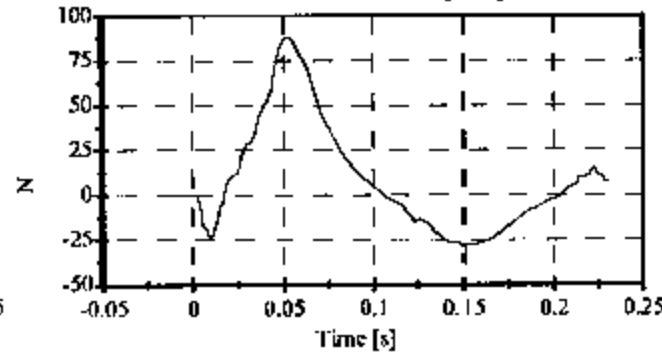
Neck Fy
CFC_1000
Max: 1017.3 [N] at 0.053 [s]
Min: -306.9 [N] at 0.152 [s]



Tot Rot
CFC_180
Max: 73.7 [degrees] at 0.063 [s]
Min: -29.8 [degrees] at 0.162 [s]



Mocv
Max: 88.1 [N-m] at 0.052 [s]
Min: -27.9 [N-m] at 0.152 [s]



**ABDOMINAL COMPRESSION TEST
PRE-TEST**

(Test not required for SID certification)

CONFIGURED FOR LEFT SIDE IMPACT

SID H3 Serial No.: 270

Sequential Test Number:

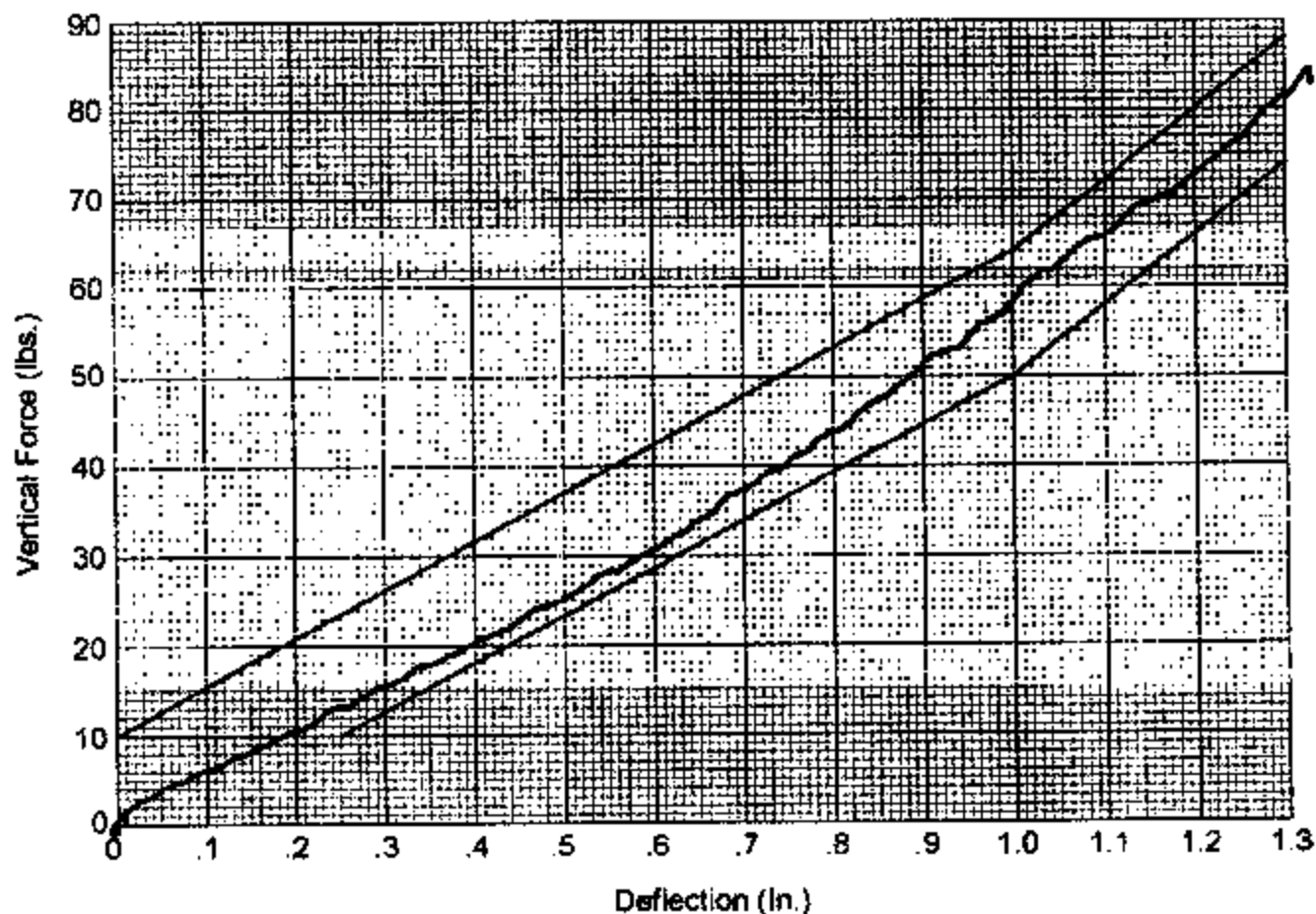
2

Date: September 26, 2003

Laboratory Technician:

TEST PARAMETER	SPECIFICATION	TEST RESULTS
TEMPERATURE (°C)	18.9 - 25.5	21.1
RELATIVE HUMIDITY (%)	10 - 70	28.0
FORCE @ 13 mm (N)	104 - 162	112.1
FORCE @ 19 mm (N)	163 - 221	179.7
FORCE @ 25 mm (N)	222 - 280	258.9
FORCE @ 33 mm (N)	325 - 391	361.6

REMARKS: None



**Hybrid II
Abdomen Static Press**

LUMBAR FLEXION TEST
PRE-TEST
 (Test not required for SID certification)

CONFIGURED FOR LEFT SIDE IMPACT

SID H3 Serial No.: 270

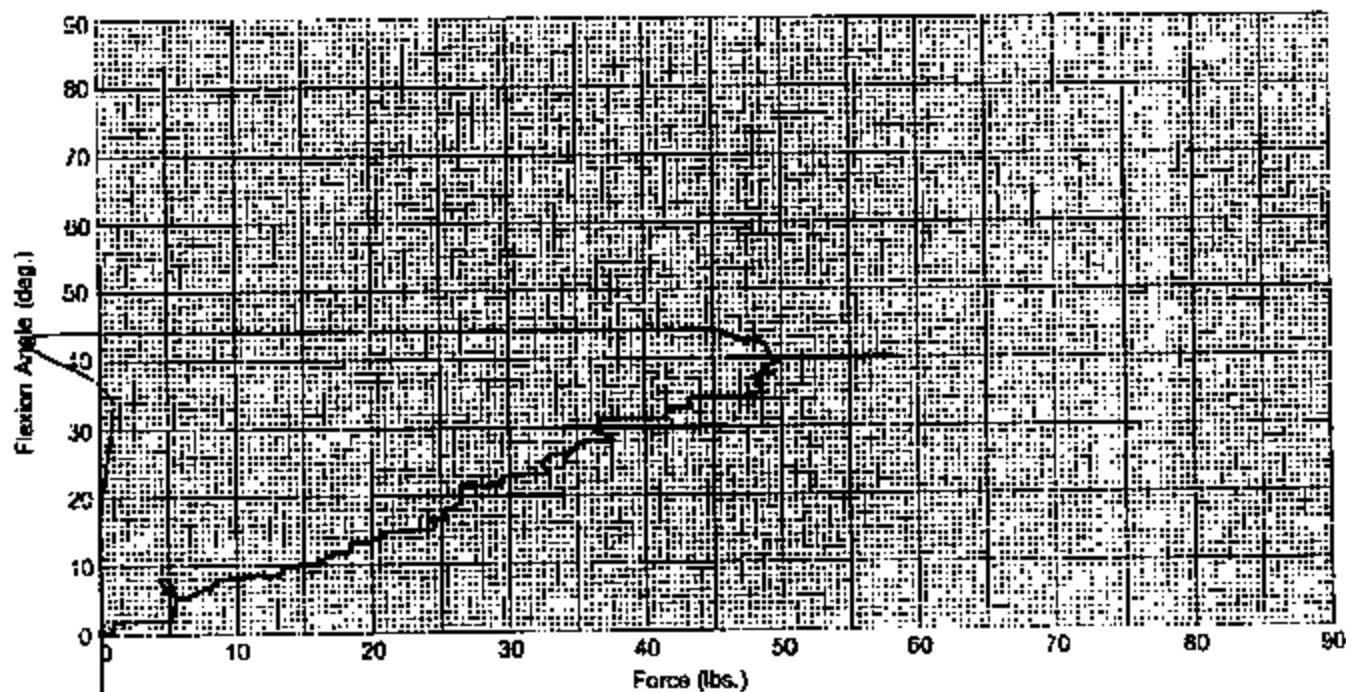
Sequential Test Number: 2

Date: September 26, 2003

Laboratory Technician: [REDACTED]

TEST PARAMETER	SPECIFICATION	TEST RESULTS
TEMPERATURE (°C)	18.9 - 25.5	21.1
RELATIVE HUMIDITY (%)	10 - 70	28.0
FORCE @ 0° (N)	0 - 26.7	0.0
FORCE @ 20° (N)	97.8 - 151.2	117.9
FORCE @ 30° (N)	151.2 - 204.6	161.5
FORCE @ 40° (N)	204.6 - 258	219.1
RETURN ANGLE	12° max.	1.3°

REMARKS: None



Hybrid M Lumbar Spine Flexion Test

PRE-TEST DUMMY INSPECTION LIST
CONFIGURED FOR LEFT SIDE IMPACT

SID H3 Serial No.: 270

Sequential Test Number:

2

Date: September 26, 2003

Laboratory Technician:

PART	ITEMS CHECKED	COMMENTS
SKIN	VISUAL INSPECTION	OK
HEAD	VISUAL, BALLAST, ACCELEROMETER MOUNT	OK
NECK	VISUAL, CABLE TORQUE	OK
SPINE BOX	VISUAL, BALLAST, WELDMENT, ACCELEROMETER MOUNT	OK
RIB CAGE	VISUAL, MEASURE, STIFFENERS	OK
STERNUM	VISUAL	OK
LUMBAR SPINE	VISUAL	OK
ABDOMEN	VISUAL	OK
PELVIS	VISUAL, PALPATE, ACCELEROMETER MOUNT	OK
UPPER LEGS	VISUAL	OK
KNEES	VISUAL, STOPS, INSERTS	OK
LOWER LEGS	VISUAL, RANGE OF MOTION	OK
ANKLES	VISUAL, RANGE OF MOTION	OK
FEET	VISUAL, RANGE OF MOTION	OK
JOINTS	1 TO 2 g RANGE	OK
OTHER	NONE	-

REMARKS: None

CALIBRATION TEST RESULTS

POST TEST

SID H3 NO.: 269

CONFIGURED FOR LEFT SIDE IMPACT

**CALIBRATION TEST RESULTS SUMMARY
POST TEST**

CONFIGURED FOR LEFT SIDE IMPACT

SID H3 Serial No.: 269 Sequential Test Number: 3
Date: November 3, 2003 Laboratory Technician: [REDACTED]

TEST	COMMENTS
EXTERNAL DIMENSIONS	Passed all requirements.
LATERAL THORAX IMPACT TEST	Passed all requirements.
LATERAL PELVIS IMPACT TEST	Passed all requirements.
HEAD DROP TEST*	Passed all requirements.
LATERAL NECK BEND TEST*	Passed all requirements.
ABDOMINAL COMPRESSION TEST*	Passed all requirements.
LUMBAR FLEXION TEST*	Passed all requirements.

* Test not required for SID certification.

REMARKS: None

**EXTERNAL DIMENSIONS
POST TEST**

CONFIGURED FOR LEFT SIDE IMPACT

SID H3 Serial No.: 269

Sequential Test Number:

3

Date: November 3, 2003

Laboratory Technician:

TEST PARAMETER	SPECIFICATION	TEST RESULTS
SH- Seated Height (mm)	889 - 909	904
RH- Rib Height (mm)	502 - 520	502
HP- Hip Pivot Height (mm)	99 ref.	99
RD- Rib from Back Line (mm)	229 - 241	234
KH- Knee Pivot from Back Line (mm)	511 - 526	518
KV- Knee Pivot to Floor (mm)	490 - 505	495
HW- Hip Width (mm)	356 - 391	373

REMARKS: None

Thorax Impact

POST TEST

CONFIGURED FOR LEFT SIDE IMPACT

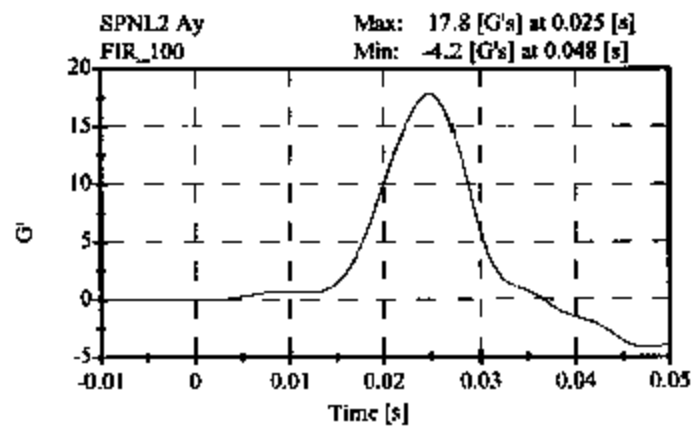
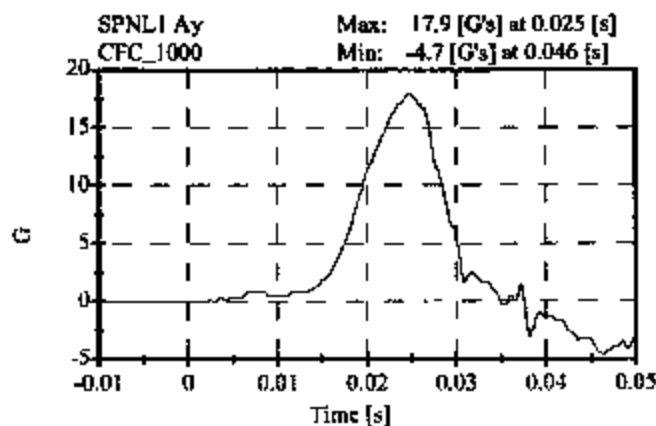
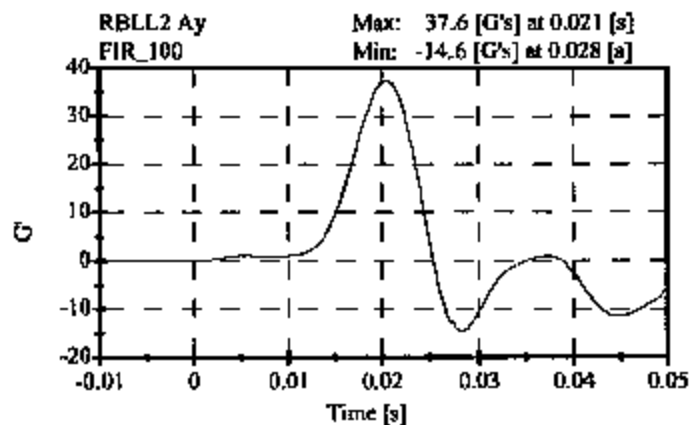
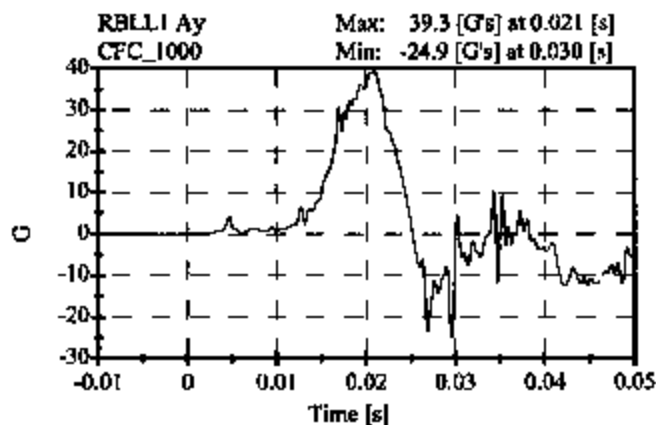
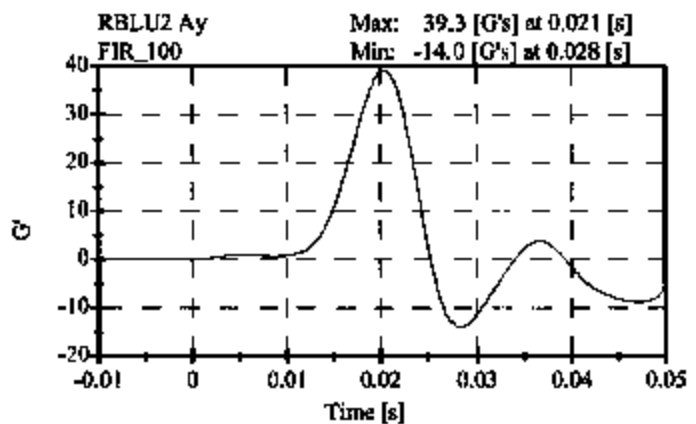
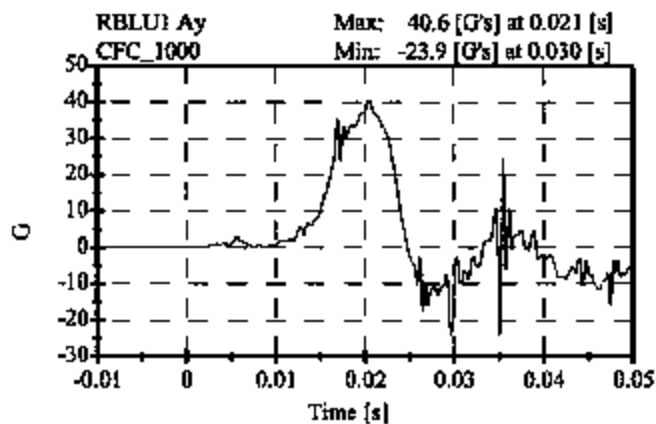
ATD Serial No: 269

Date: 11-03-03

Sequential Test Number: 1 File: 269T2 11-03-03

Laboratory Technician: [REDACTED]

TEST PARAMETER	SPECIFICATION	TEST RESULTS	STATUS
Lab Temperature:	18.9-25.5 C	21.1 C	Passed
Lab Humidity:	10-70 %	34.00 %	Passed
Probe Velocity:	4.27- 4.33 m/s	4.28 m/s	Passed
Upper Rib Acceleration:	37.00-46.00 G's	39.27 G's	Passed
Lower Rib Acceleration:	37.00-46.00 G's	37.57 G's	Passed
Lower Spine Acceleration:	15.00-22.00 G's	17.82 G's	Passed



Pelvic Impact

POST TEST

CONFIGURED FOR LEFT SIDE IMPACT

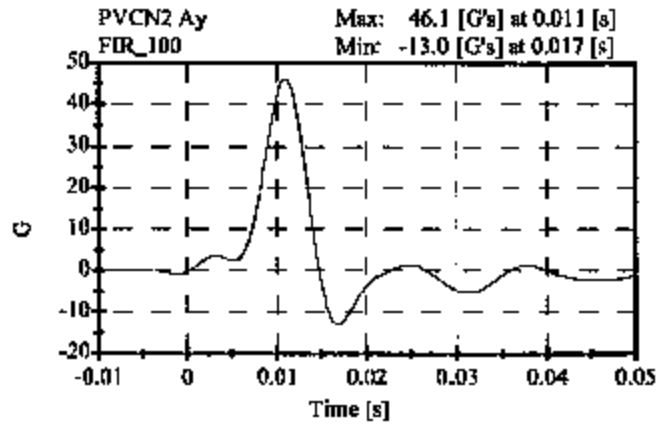
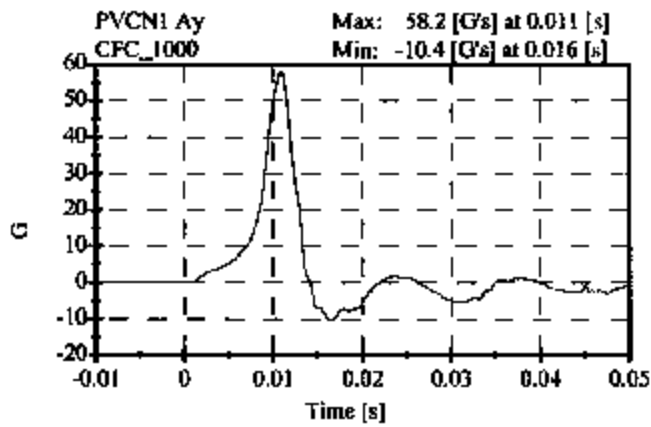
ATD Serial No: 269

Date: 11-03-03

Sequential Test Number: 1 File: 269P 11-03-03

Laboratory Technician: [REDACTED]

TEST PARAMETER	SPECIFICATION	TEST RESULTS	STATUS
Lab Temperature:	18.9-25.5 C	21.1 C	Passed
Lab Humidity:	10-70 %	34.00 %	Passed
Probe Velocity:	4.27- 4.33 m/s	4.27 m/s	Passed
Pelvis Y Acceleration:	40.00-60.00 G's	46.10 G's	Passed



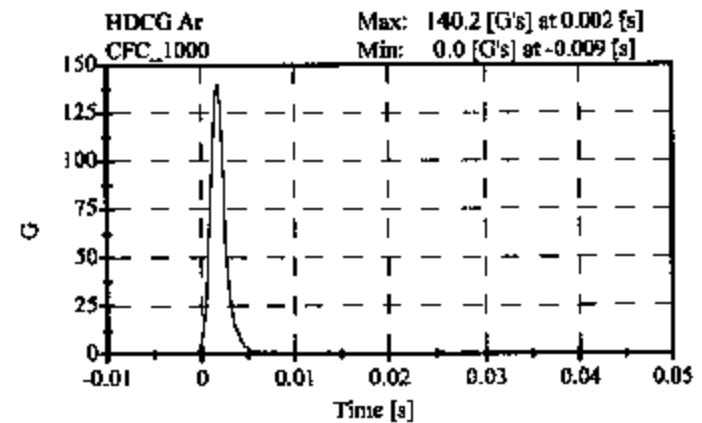
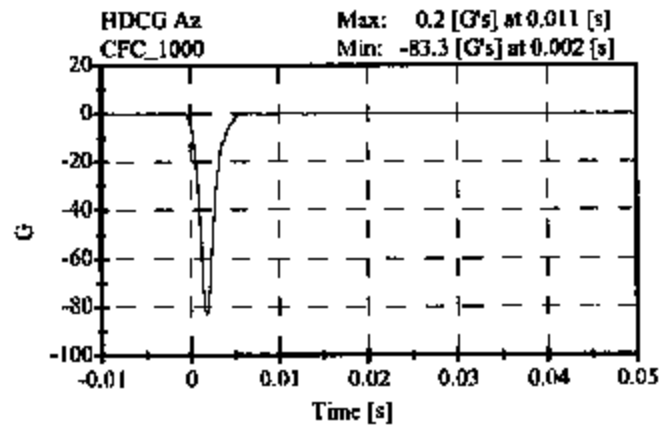
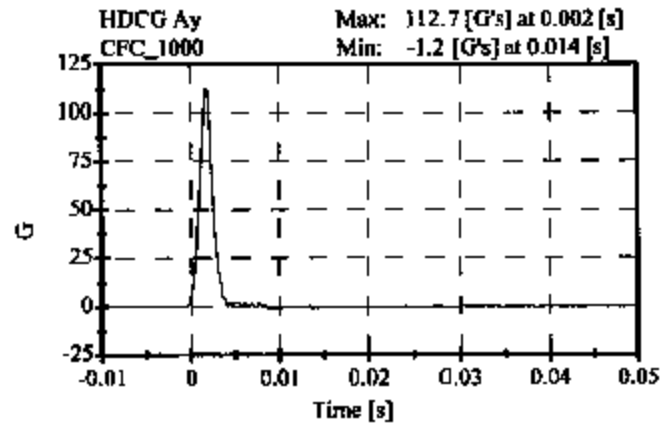
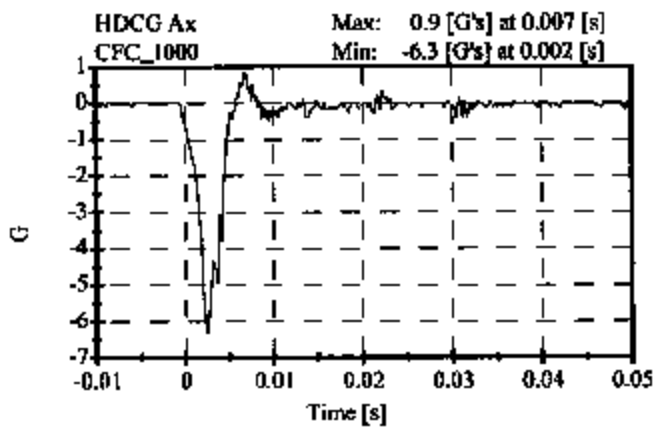
Head Drop POST TEST

CONFIGURED FOR LEFT SIDE IMPACT

ATD Serial No: 269
Date: 10-30-03

Sequential Test Number: 1 File: 269H 10-30-03
Laboratory Technician: [REDACTED]

TEST PARAMETER	SPECIFICATION	TEST RESULTS	STATUS
Lab Temperature:	20.6-22.2 C	21.1 C	Passed
Lab Humidity:	10-70 %	28.00 %	Passed
Peak Resultant Accel.:	120-150 Gs	140.16 Gs	Passed
Peak Lateral Accel.:	15 Gs Max	0.87 Gs	Passed
Curve PerCent NonModal:	< 15%	1.53 %	Passed



**Neck Test
POST TEST**

CONFIGURED FOR LEFT SIDE IMPACT

ATD Serial No: 269
Date: 10-31-03

Sequential Test Number: 1 File: 269N1 10-31-03
Laboratory Technician: XXXXXXXXXX

<u>TEST PARAMETER</u>	<u>SPECIFICATION</u>	<u>TEST RESULTS</u>	<u>STATUS</u>
Lab Temperature:	20.6-22.2 C	21.1 C	Passed
Lab Humidity:	10-70 %	33.00 %	Passed
Impact Velocity:	6.89- 7.13 m/s	7.00 m/s	Passed
PENDULUM DELTA V			
Delta V at 10 ms:	1.96- 2.55 m/s	2.01 m/s	Passed
Delta V at 20 ms:	4.12- 5.10 m/s	4.13 m/s	Passed
Delta V at 30 ms:	5.73- 7.01 m/s	5.98 m/s	Passed
Delta V between 40-70 ms:	6.27- 7.64 m/s	7.02 m/s	Passed
D PLANE ROTATION			
Maximum Rotation:	64.0-78.0 Deg	71.16 Deg	Passed
Rotation Angle Decay:	50.0-70.0 ms	64.40 ms	Passed
MOMENT ABOUT THE OCCIPITAL CONDYLE			
Max Occipital Moment:	88.00-108.00 N-m	89.56 N-m	Passed
Occipital Moment Decay:	40.0-60.0 ms	56.20 ms	Passed
HEAD ROTATION TIME WITH RESPECT TO THE OCCIPITAL CONDYLE MOMENT			
Moment to Rotation Peak:	0.0-20.0 ms	8.70 ms	Passed

Neck Test POST TEST

CONFIGURED FOR LEFT SIDE IMPACT

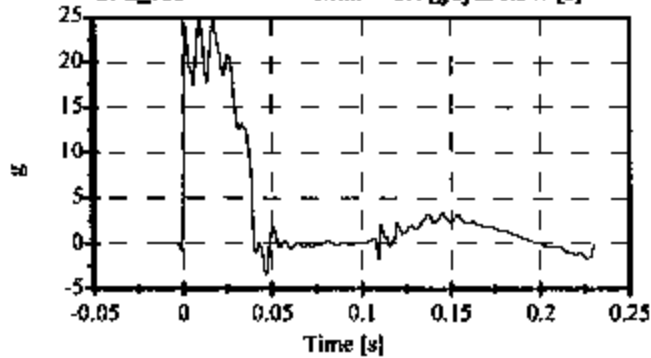
ATD Serial No: 269

Date: 10-31-03

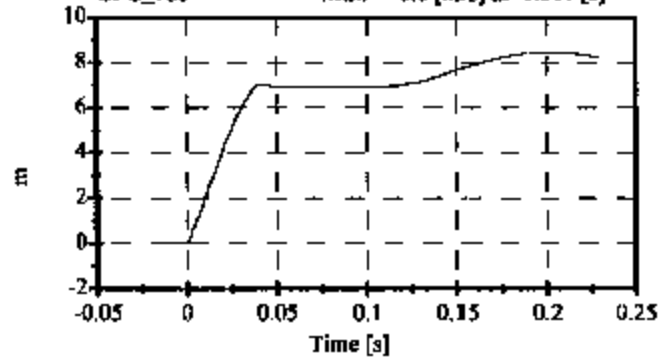
Sequential Test Number: 1 File: 269N1 10-31-03

Laboratory Technician: [REDACTED]

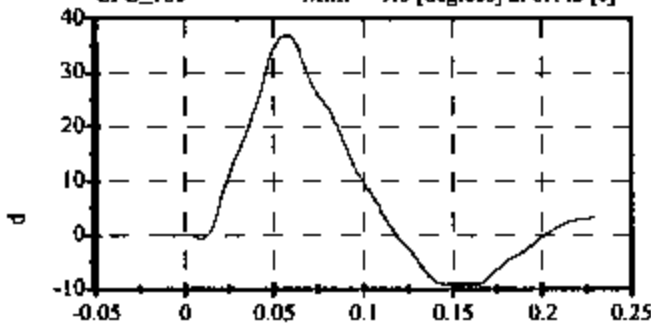
Pend Ax
CFC_180
Max: 24.8 [g/s] at 0.017 [s]
Min: -3.4 [g/s] at 0.047 [s]



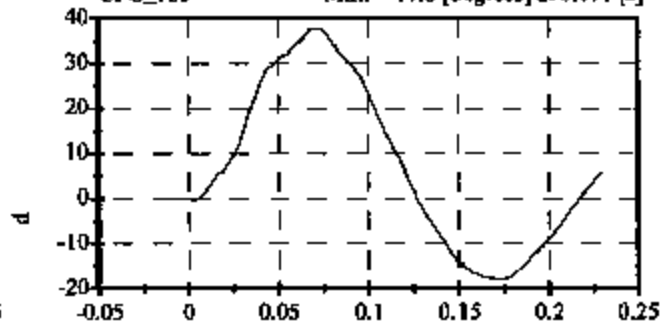
Pend Vx
CFC_180
Max: 8.5 [m/s] at 0.201 [s]
Min: -0.0 [m/s] at -0.001 [s]



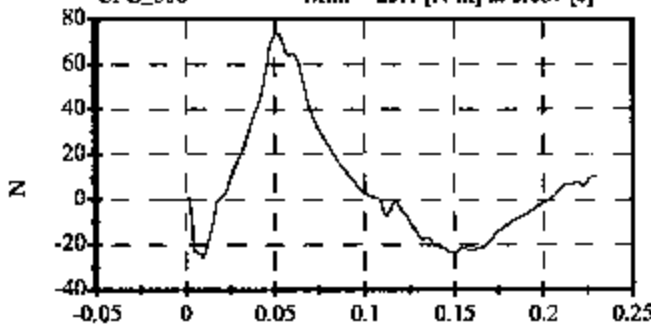
Head Rot
CFC_180
Max: 36.9 [degrees] at 0.058 [s]
Min: -9.0 [degrees] at 0.145 [s]



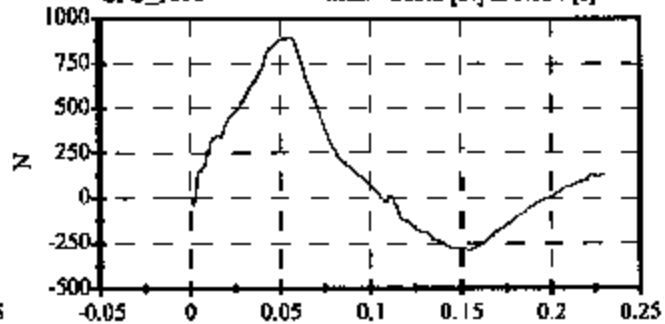
Arm Rot
CFC_180
Max: 37.9 [degrees] at 0.070 [s]
Min: -17.8 [degrees] at 0.171 [s]



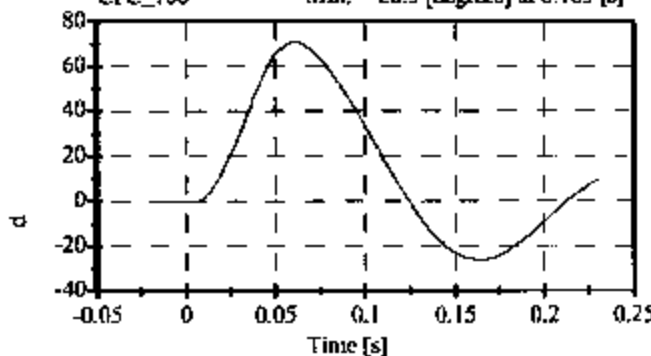
Neck Mx
CFC_600
Max: 73.8 [N-m] at 0.051 [s]
Min: -25.4 [N-m] at 0.009 [s]



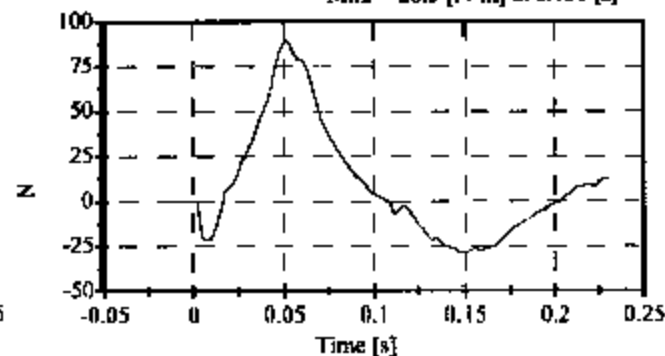
Neck Fy
CFC_1000
Max: 894.1 [N] at 0.056 [s]
Min: -285.8 [N] at 0.154 [s]



Tot Rot
CFC_180
Max: 71.2 [degrees] at 0.060 [s]
Min: -26.5 [degrees] at 0.165 [s]



Mocyc
Max: 89.6 [N-m] at 0.051 [s]
Min: -28.5 [N-m] at 0.150 [s]



**ABDOMINAL COMPRESSION TEST
POST TEST**

(Test not required for SID certification)

CONFIGURED FOR LEFT SIDE IMPACT

SID H3 Serial No.: 269

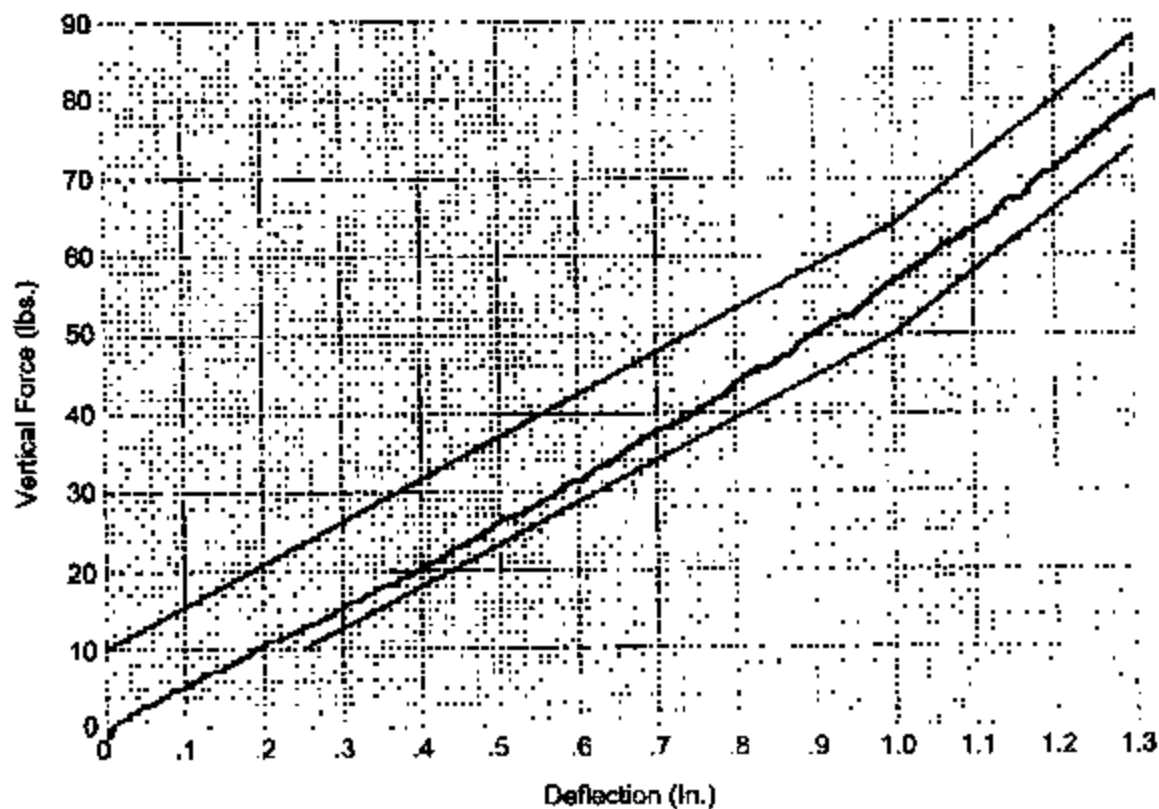
Sequential Test Number:

3

Date: November 3, 2003

Laboratory Technician:

TEST PARAMETER	SPECIFICATION	TEST RESULTS
TEMPERATURE (°C)	18.9 - 25.5	21.1
RELATIVE HUMIDITY (%)	10 - 70	37
FORCE @ 13 mm (N)	104 - 162	119.66
FORCE @ 19 mm (N)	163 - 221	177.93
FORCE @ 25 mm (N)	222 - 280	253.55
FORCE @ 33 mm (N)	325 - 391	351.41



REMARKS: None

LUMBAR FLEXION TEST
POST TEST
 (Test not required for SID certification)

CONFIGURED FOR LEFT SIDE IMPACT

SID H3 Serial No.: 269

Sequential Test Number:

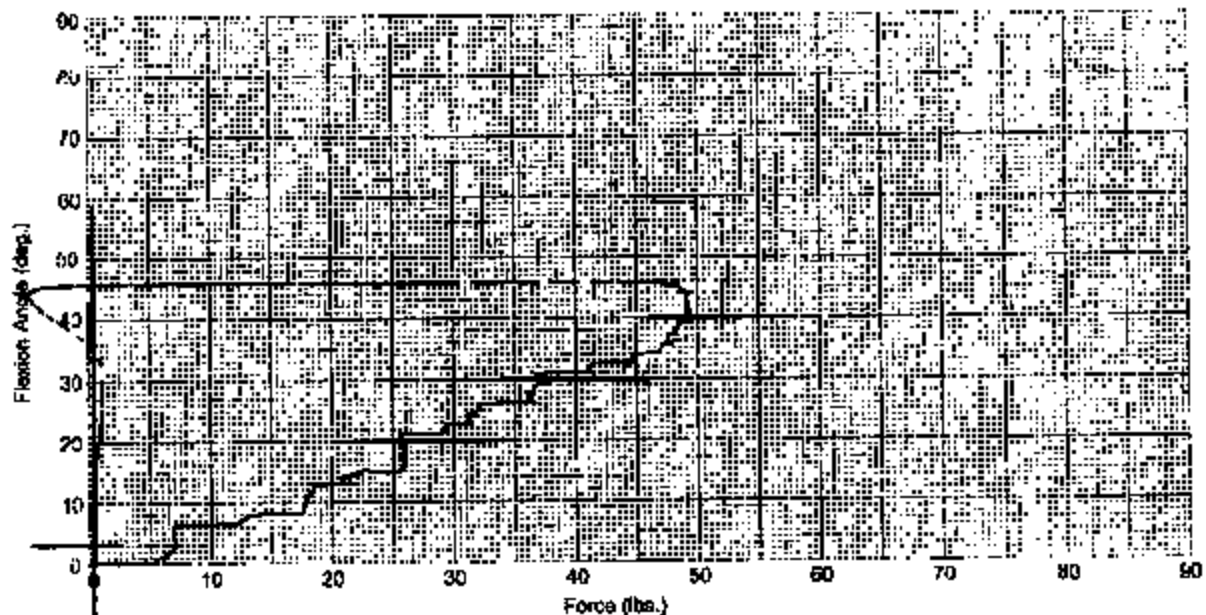
3

Date:

November 3, 2003

Laboratory Technician:

TEST PARAMETER	SPECIFICATION	TEST RESULTS
TEMPERATURE (°C)	18.9 - 25.5	21.1
RELATIVE HUMIDITY (%)	10 - 70	37
FORCE @ 0° (N)	0 - 26.7	0
FORCE @ 20° (N)	97.8 - 151.2	113.43
FORCE @ 30° (N)	151.2 - 204.6	164.58
FORCE @ 40° (N)	204.6 - 258	217.96
RETURN ANGLE	12° max.	3



Hybrid II Lumbar Spine Flexion Test

ORIGINAL

FM-023-GEN-005-REV

PC35063 (03) 0004

REMARKS: None

POST TEST DUMMY INSPECTION LIST
CONFIGURED FOR LEFT SIDE IMPACT

SID H3 Serial No.: 269

Sequential Test Number:

3

Date: November 3, 2003

Laboratory Technician:

PART	ITEMS CHECKED	COMMENTS
SKIN	VISUAL INSPECTION	OK
HEAD	VISUAL, BALLAST, ACCELEROMETER MOUNT	OK
NECK	VISUAL, CABLE TORQUE	OK
SPINE BOX	VISUAL, BALLAST, WELDMENT, ACCELEROMETER MOUNT	OK
RIB CAGE	VISUAL, MEASURE, STIFFENERS	OK
STERNUM	VISUAL	OK
LUMBAR SPINE	VISUAL	OK
ABDOMEN	VISUAL	OK
PELVIS	VISUAL, PALPATE, ACCELEROMETER MOUNT	OK
UPPER LEGS	VISUAL	OK
KNEES	VISUAL, STOPS, INSERTS	OK
LOWER LEGS	VISUAL, RANGE OF MOTION	OK
ANKLES	VISUAL, RANGE OF MOTION	OK
FEET	VISUAL, RANGE OF MOTION	OK
JOINTS	1 TO 2 g RANGE	OK
OTHER	NONE	-

REMARKS: None

CALIBRATION TEST RESULTS

POST TEST

SID H3 NO.: 270

CONFIGURED FOR LEFT SIDE IMPACT

**CALIBRATION TEST RESULTS SUMMARY
POST TEST**

CONFIGURED FOR LEFT SIDE IMPACT

SID H3 Serial No.: 270

Sequential Test Number:

3

Date: November 3, 2003

Laboratory Technician:

TEST	COMMENTS
EXTERNAL DIMENSIONS	Passed all requirements.
LATERAL THORAX IMPACT TEST	Passed all requirements.
LATERAL PELVIS IMPACT TEST	Passed all requirements.
HEAD DROP TEST*	Passed all requirements.
LATERAL NECK BEND TEST*	Passed all requirements.
ABDOMINAL COMPRESSION TEST*	Passed all requirements.
LUMBAR FLEXION TEST*	Passed all requirements.

* Test not required for SID certification.

REMARKS: None

**EXTERNAL DIMENSIONS
POST TEST**

CONFIGURED FOR LEFT SIDE IMPACT

SID H3 Serial No.: 270

Sequential Test Number:

3

Date: November 3, 2003

Laboratory Technician:

TEST PARAMETER	SPECIFICATION	TEST RESULTS
SH- Seated Height (mm)	889 - 909	904
RH- Rib Height (mm)	502 - 520	505
HP- Hip Pivot Height (mm)	99 ref.	99
RD- Rib from Back Line (mm)	229 - 241	234
KH- Knee Pivot from Back Line (mm)	511 - 526	518
KV- Knee Pivot to Floor (mm)	490 - 505	495
HW- Hip Width (mm)	356 - 391	378

REMARKS: None

Thorax Impact

POST TEST

CONFIGURED FOR LEFT SIDE IMPACT

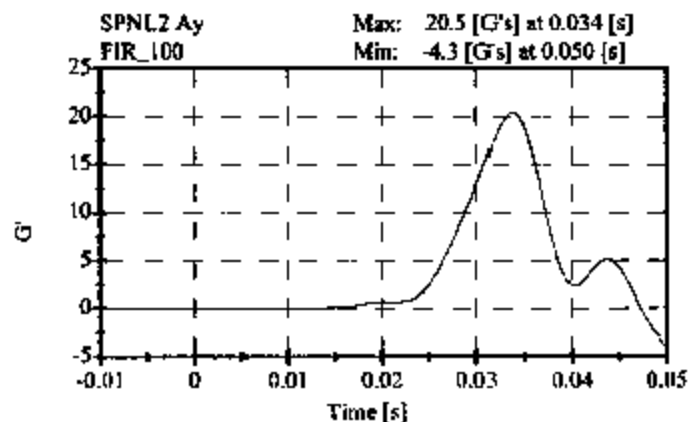
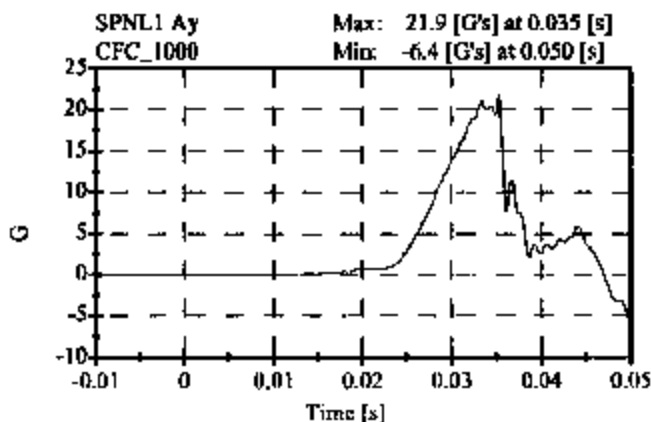
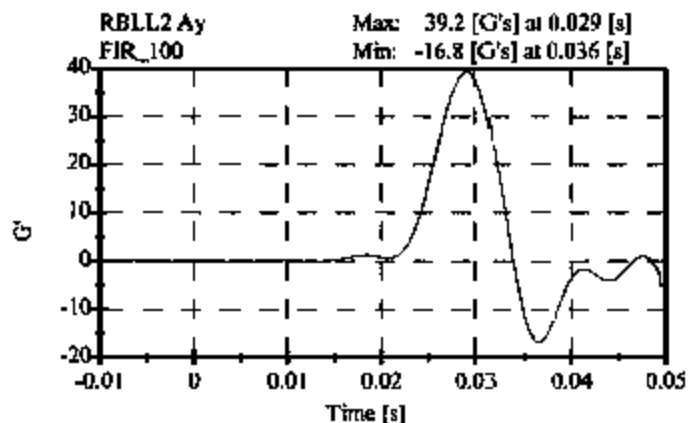
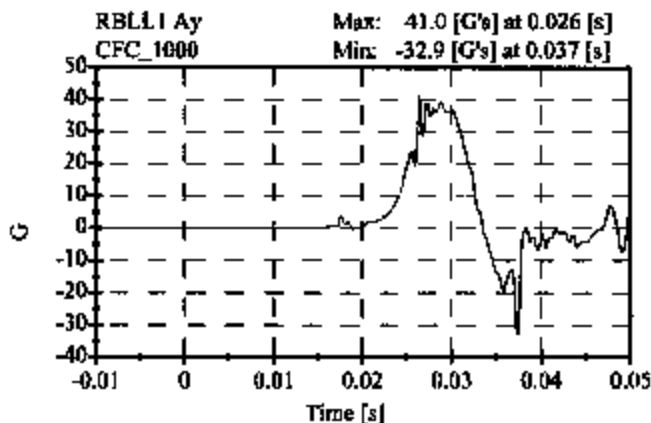
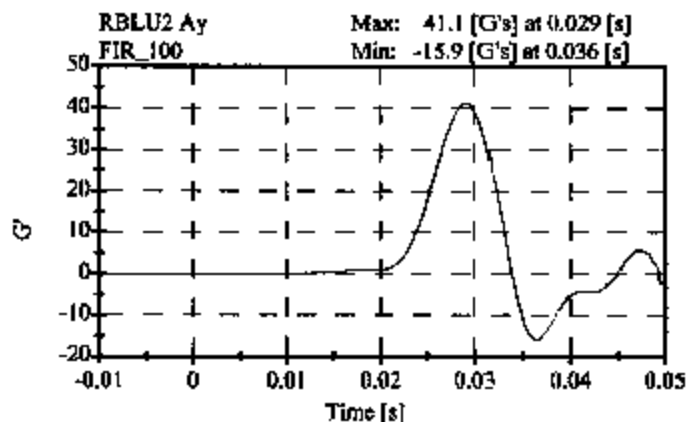
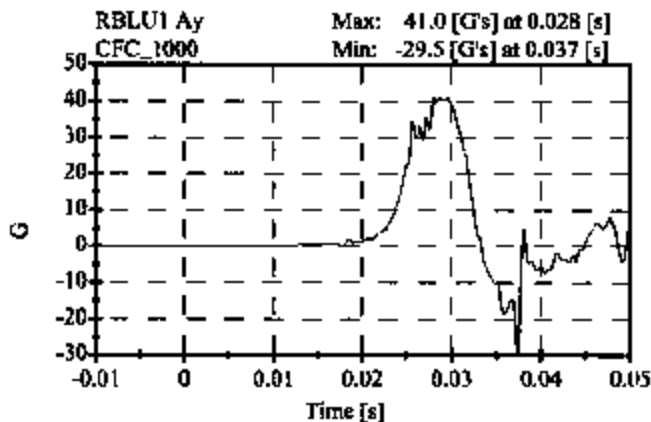
ATD Serial No: 270

Date: 11-03-03

Sequential Test Number: 1 File: 270T 11-03-03

Laboratory Technician: [REDACTED]

TEST PARAMETER	SPECIFICATION	TEST RESULTS	STATUS
Lab Temperature:	18.9-25.5 C	21.1 C	Passed
Lab Humidity:	10-70 %	34.00 %	Passed
Probe Velocity:	4.27- 4.33 m/s	4.33 m/s	Passed
Upper Rib Acceleration:	37.00-46.00 G's	41.08 G's	Passed
Lower Rib Acceleration:	37.00-46.00 G's	39.24 G's	Passed
Lower Spine Acceleration:	15.00-22.00 G's	20.45 G's	Passed

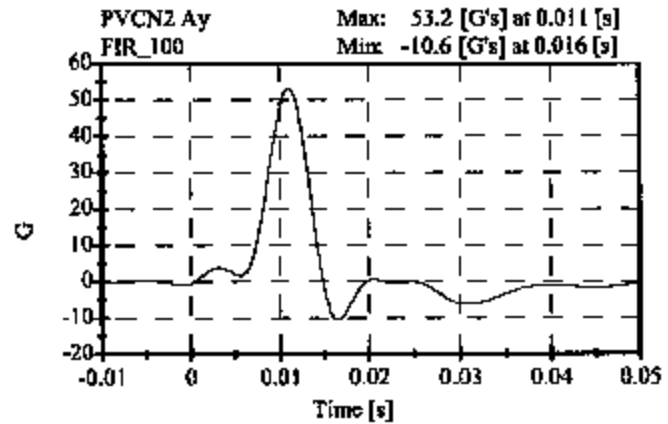
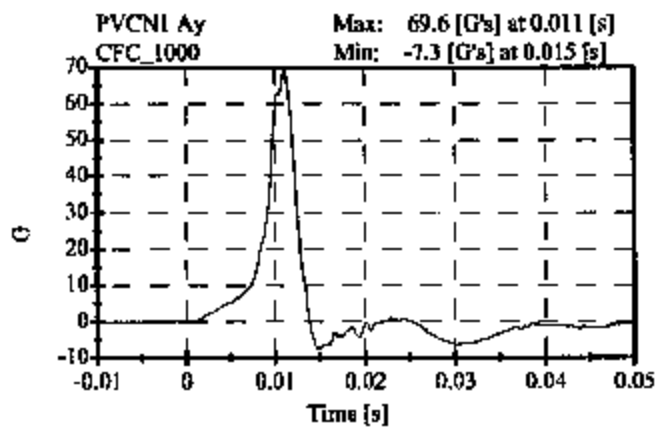


**Pelvic Impact
POST TEST
CONFIGURED FOR LEFT SIDE IMPACT**

ATD Serial No: 270
Date: 11-03-03

Sequential Test Number: 1 File: 270P 11-03-03
Laboratory Technician: [REDACTED]

<u>TEST PARAMETER</u>	<u>SPECIFICATION</u>	<u>TEST RESULTS</u>	<u>STATUS</u>
Lab Temperature:	18.9-25.5 C	21.1 C	Passed
Lab Humidity:	10-70 %	34.00 %	Passed
Probe Velocity:	4.27- 4.33 m/s	4.30 m/s	Passed
Pelvis Y Acceleration:	40.00-60.00 G's	53.19 G's	Passed



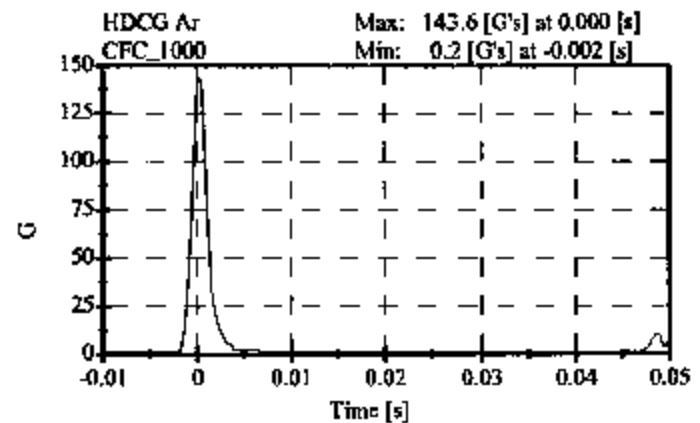
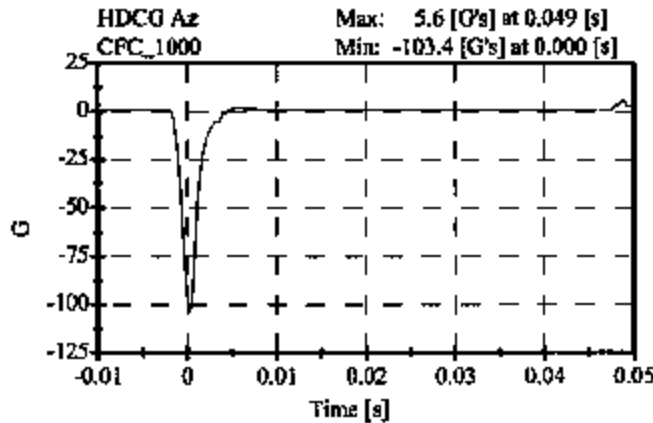
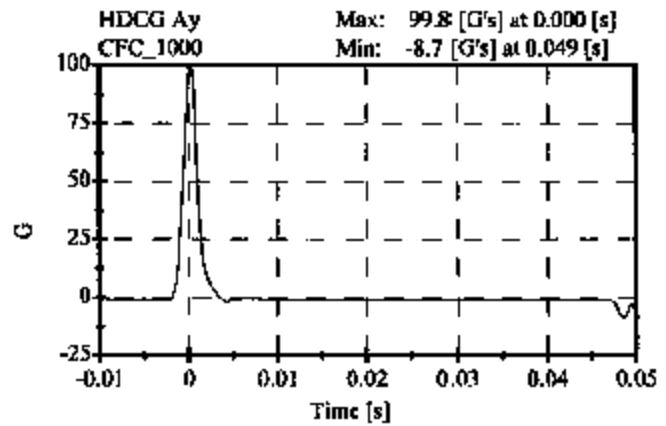
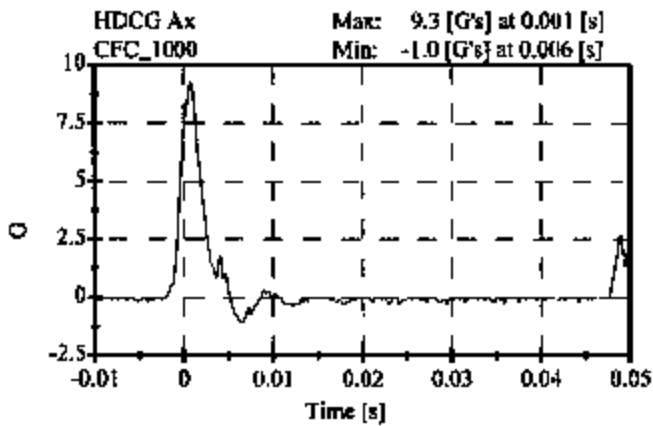
Head Drop POST TEST

CONFIGURED FOR LEFT SIDE IMPACT

ATD Serial No: 270
Date: 10-30-03

Sequential Test Number: 1 File: 270H 10-30-03
Laboratory Technician: [REDACTED]

TEST PARAMETER	SPECIFICATION	TEST RESULTS	STATUS
Lab Temperature:	20.6-22.2 C	21.1 C	Passed
Lab Humidity:	10-70 %	28.00 %	Passed
Peak Resultant Accel.:	120-150 Gs	143.60 Gs	Passed
Peak Lateral Accel.:	15 Gs Max	9.25 Gs	Passed
Curve PerCent NonModal:	< 15%	7.31 %	Passed



**Neck Test
POST TEST**

CONFIGURED FOR LEFT SIDE IMPACT

ATD Serial No: 270
Date: 10-31-03

Sequential Test Number: 1 File: 270N 10-31-03
Laboratory Technician: [REDACTED]

<u>TEST PARAMETER</u>	<u>SPECIFICATION</u>	<u>TEST RESULTS</u>	<u>STATUS</u>
Lab Temperature:	20.6-22.2 C	21.1 C	Passed
Lab Humidity:	10-70 %	33.00 %	Passed
Impact Velocity:	6.89- 7.13 m/s	6.90 m/s	Passed
PENDULUM DELTA V			
Delta V at 10 ms:	1.96- 2.55 m/s	2.10 m/s	Passed
Delta V at 20 ms:	4.12- 5.10 m/s	4.24 m/s	Passed
Delta V at 30 ms:	5.73- 7.01 m/s	6.05 m/s	Passed
Delta V between 40-70 ms:	6.27- 7.64 m/s	6.97 m/s	Passed
D PLANE ROTATION			
Maximum Rotation:	64.0-78.0 Deg	74.87 Deg	Passed
Rotation Angle Decay:	50.0-70.0 ms	65.40 ms	Passed
MOMENT ABOUT THE OCCIPITAL CONDYLE			
Max Occipital Moment:	88.00-108.00 N-m	89.64 N-m	Passed
Occipital Moment Decay:	40.0-60.0 ms	57.40 ms	Passed
HEAD ROTATION TIME WITH RESPECT TO THE OCCIPITAL CONDYLE MOMENT			
Moment to Rotation Peak:	0.0-20.0 ms	9.50 ms	Passed

Neck Test POST TEST

CONFIGURED FOR LEFT SIDE IMPACT

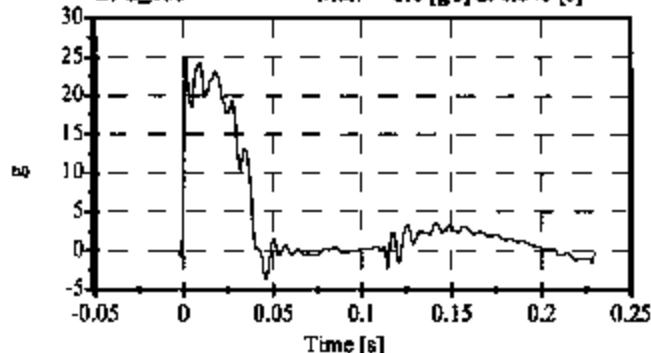
ATD Serial No: 270

Date: 10-31-03

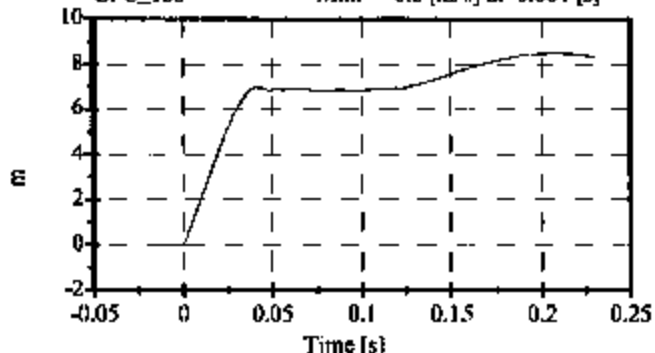
Sequential Test Number: 1 File: 270N 10-31-03

Laboratory Technician: [REDACTED]

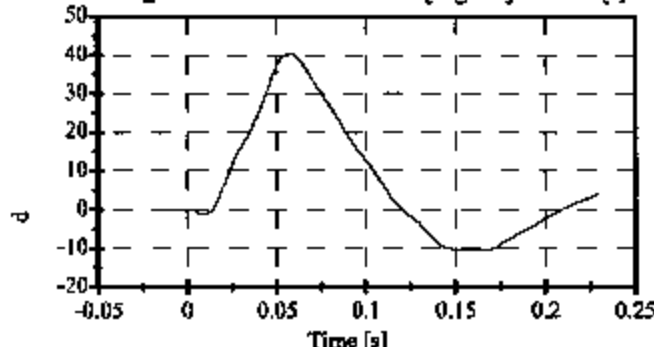
Perd Ax
CFC_180
Max: 25.2 [g/s] at 0.002 [s]
Min: -3.6 [g/s] at 0.046 [s]



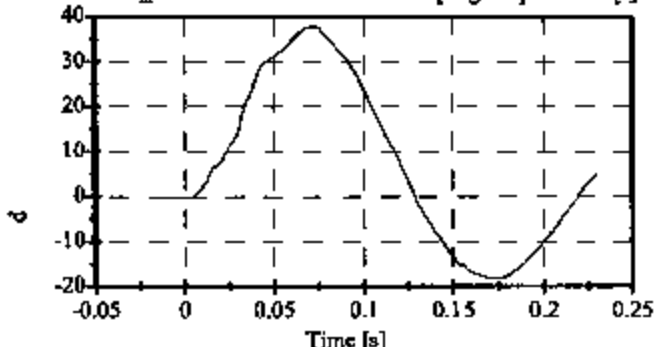
Perd Vx
CFC_180
Max: [REDACTED]
Min: -0.0 [m/s] at -0.001 [s]



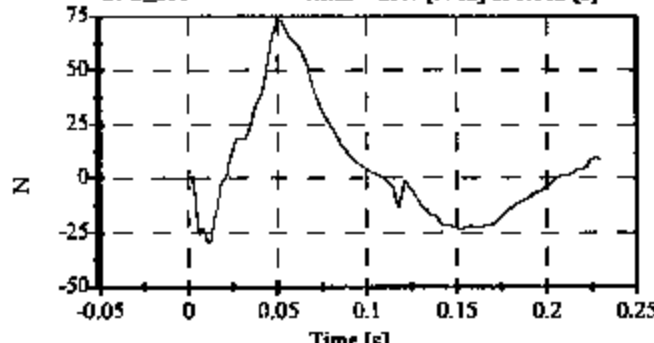
Head Rot
CFC_180
Max: 40.3 [degrees] at 0.058 [s]
Min: -10.5 [degrees] at 0.161 [s]



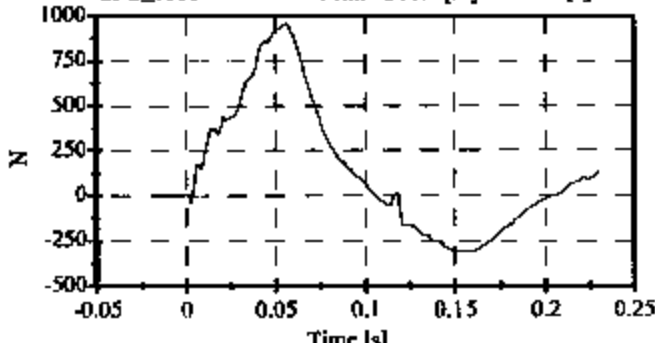
Arm Rot
CFC_180
Max: 37.7 [degrees] at 0.073 [s]
Min: -18.0 [degrees] at 0.174 [s]



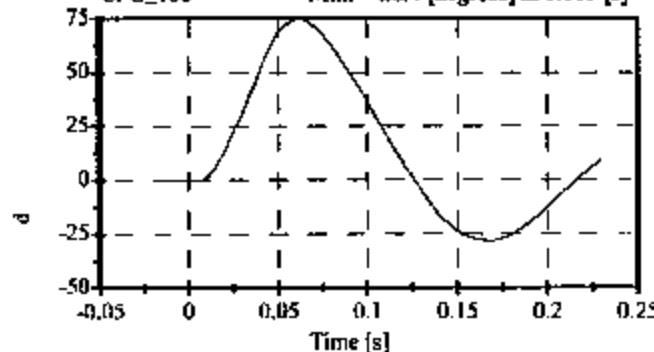
Neck Mx
CFC_600
Max: 73.2 [N-m] at 0.051 [s]
Min: -29.7 [N-m] at 0.012 [s]



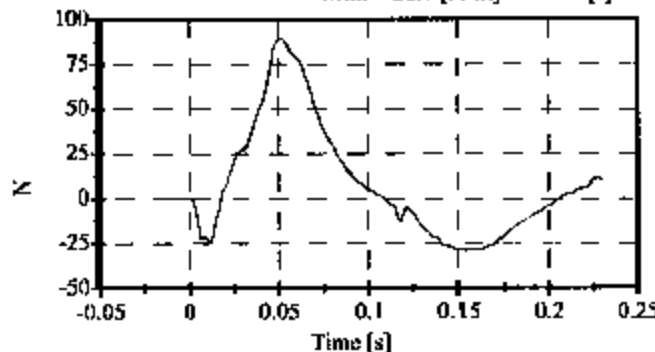
Neck Fy
CFC_1000
Max: 959.3 [N] at 0.056 [s]
Min: -312.4 [N] at 0.154 [s]



Tot Rot
CFC_180
Max: 74.9 [degrees] at 0.061 [s]
Min: -28.4 [degrees] at 0.169 [s]



Mocv
Max: 89.6 [N-m] at 0.051 [s]
Min: -28.7 [N-m] at 0.153 [s]



ABDOMINAL COMPRESSION TEST
POST TEST
 (Test not required for SID certification)

CONFIGURED FOR LEFT SIDE IMPACT

SID H3 Serial No.: 270

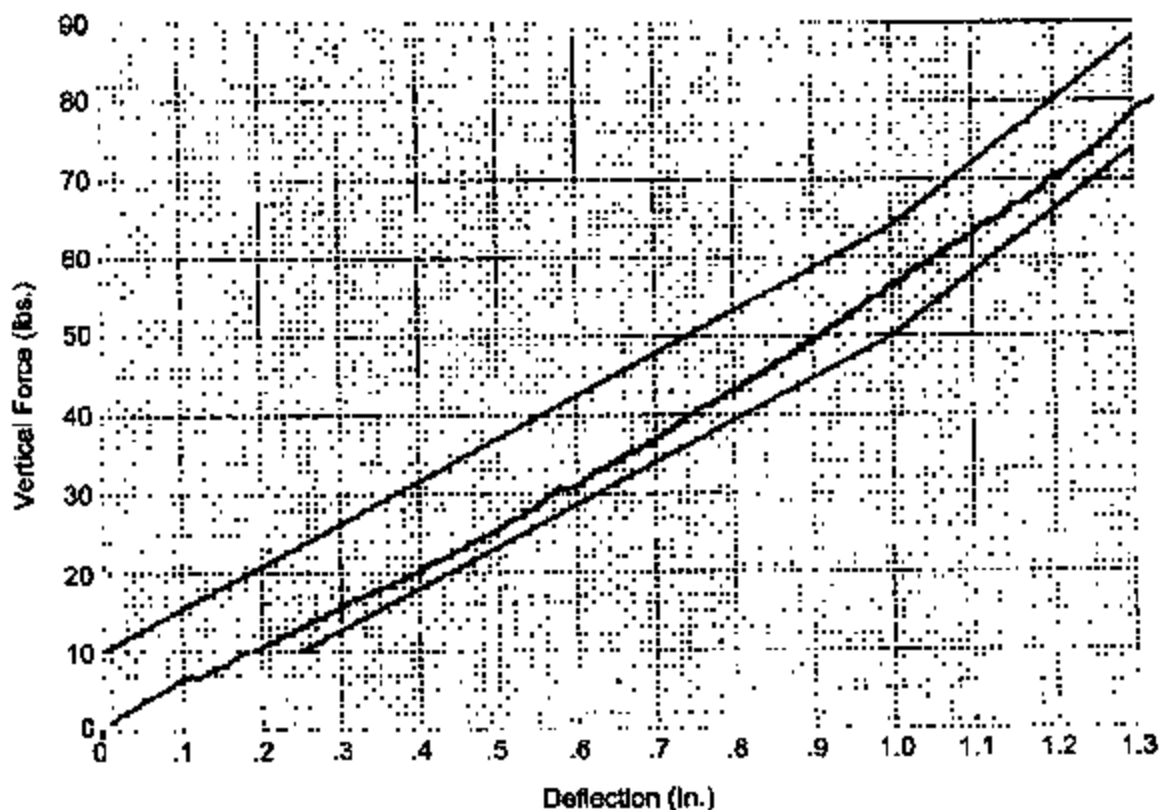
Sequential Test Number:

3

Date: November 3, 2003

Laboratory Technician:

TEST PARAMETER	SPECIFICATION	TEST RESULTS
TEMPERATURE (°C)	18.9 - 25.5	21.1
RELATIVE HUMIDITY (%)	10 - 70	37
FORCE @ 13 mm (N)	104 - 162	117.43
FORCE @ 19 mm (N)	163 - 221	180.15
FORCE @ 25 mm (N)	222 - 280	251.32
FORCE @ 33 mm (N)	325 - 391	349.19



REMARKS: None

**LUMBAR FLEXION TEST
POST TEST**
(Test not required for SID certification)

CONFIGURED FOR LEFT SIDE IMPACT

SID H3 Serial No.: 270

Sequential Test Number:

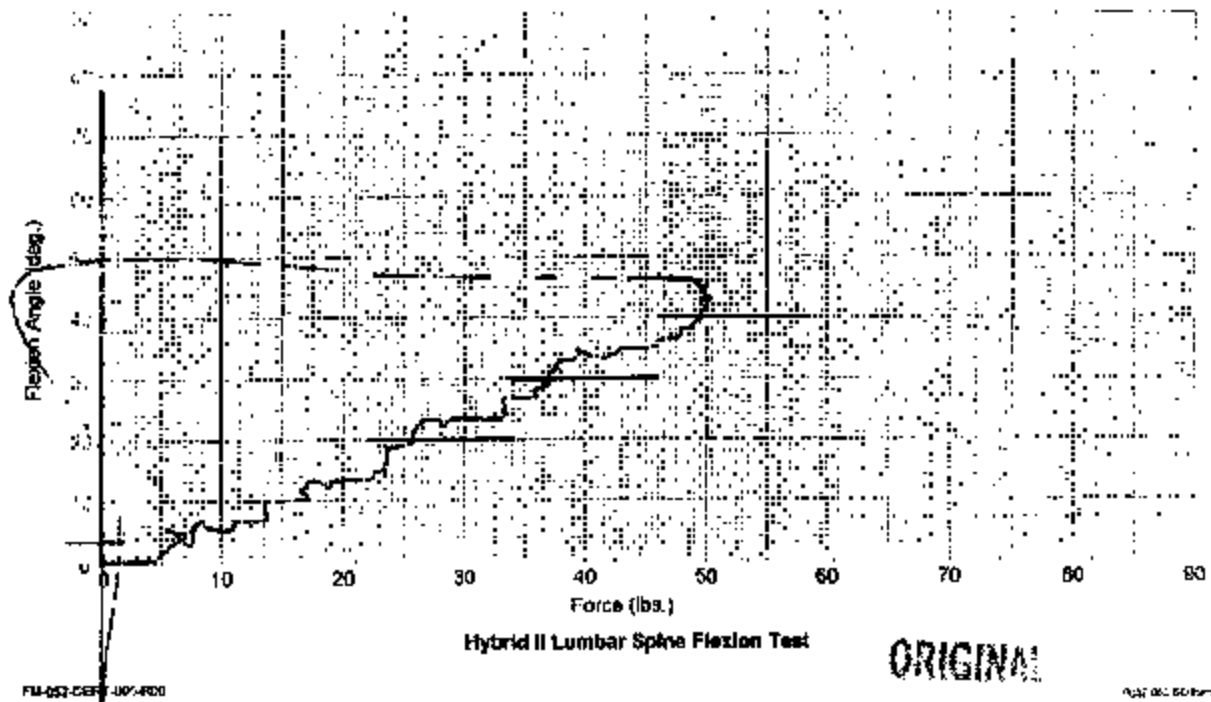
3

Date:

November 3, 2003

Laboratory Technician:

TEST PARAMETER	SPECIFICATION	TEST RESULTS
TEMPERATURE (°C)	18.9 - 25.5	21.1
RELATIVE HUMIDITY (%)	10 - 70	37
FORCE @ 0° (N)	0 - 26.7	0
FORCE @ 20° (N)	97.8 - 151.2	114.54
FORCE @ 30° (N)	151.2 - 204.6	164.58
FORCE @ 40° (N)	204.6 - 258	220.19
RETURN ANGLE	12° max.	3.5



REMARKS: None

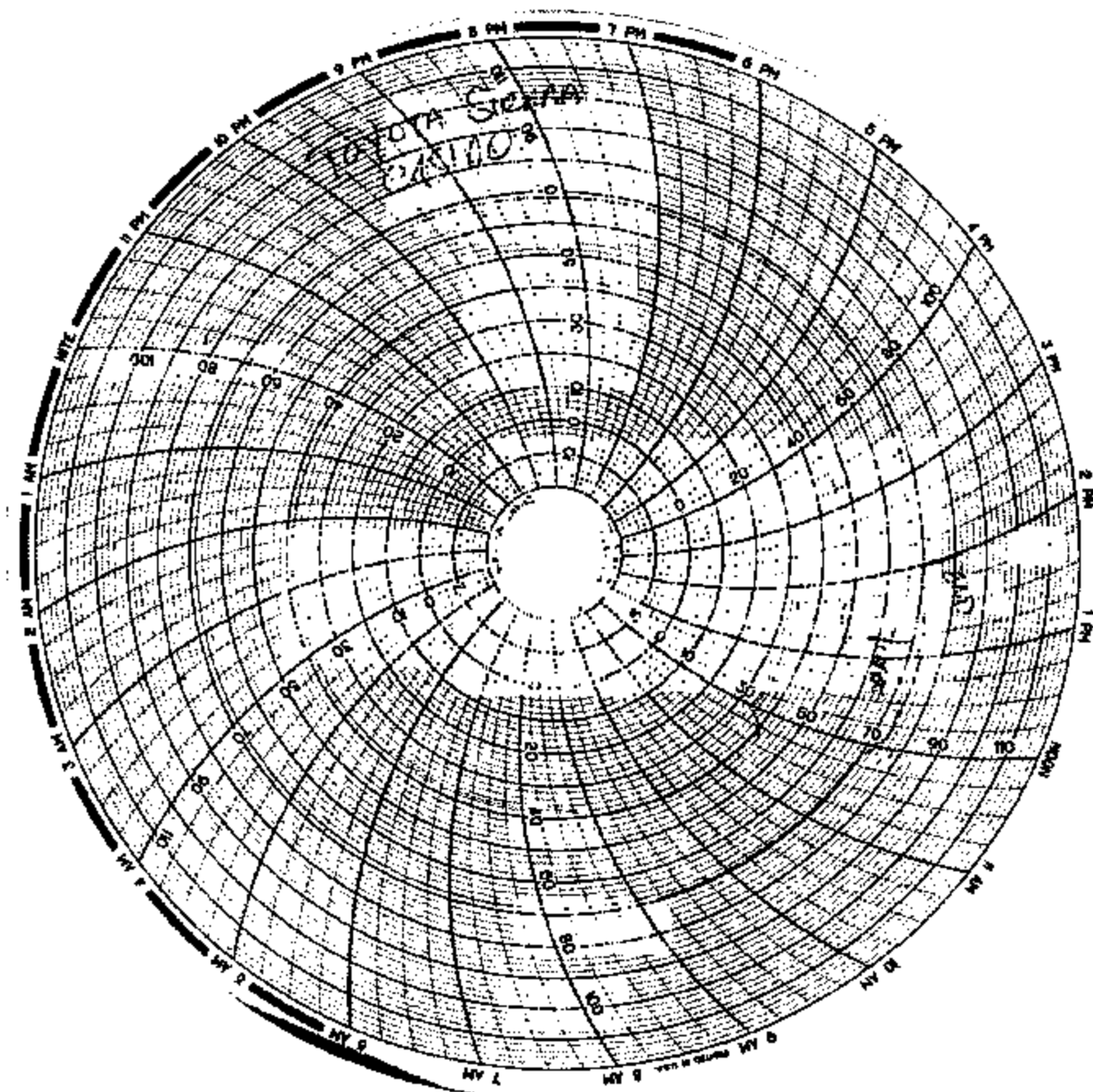
POST TEST DUMMY INSPECTION LIST
CONFIGURED FOR LEFT SIDE IMPACT

SID H3 Serial No.: 270 Sequential Test Number: 3
 Date: November 3, 2003 Laboratory Technician: XXXXXXXXXX

PART	ITEMS CHECKED	COMMENTS
SKIN	VISUAL INSPECTION	OK
HEAD	VISUAL, BALLAST, ACCELEROMETER MOUNT	OK
NECK	VISUAL, CABLE TORQUE	OK
SPINE BOX	VISUAL, BALLAST, WELDMENT, ACCELEROMETER MOUNT	OK
RIB CAGE	VISUAL, MEASURE, STIFFENERS	OK
STERNUM	VISUAL	OK
LUMBAR SPINE	VISUAL	OK
ABDOMEN	VISUAL	OK
PELVIS	VISUAL, PALPATE, ACCELEROMETER MOUNT	OK
UPPER LEGS	VISUAL	OK
KNEES	VISUAL, STOPS, INSERTS	OK
LOWER LEGS	VISUAL, RANGE OF MOTION	OK
ANKLES	VISUAL, RANGE OF MOTION	OK
FEET	VISUAL, RANGE OF MOTION	OK
JOINTS	1 TO 2 g RANGE	OK
OTHER	NONE	-

REMARKS: None

TEMPERATURE TRACE



APPENDIX D

TEST EQUIPMENT LIST AND CALIBRATION INFORMATION

TEST EQUIPMENT LIST AND CALIBRATION INFORMATION

SID INSTRUMENTATION

FRONT SID NO.: 269			
	SERIAL NUMBER	MANUFACTURER	CALIBRATION DATE
HEAD AX	AC-P23993	ENDEVCO	16-Sep-03
HEAD AY	AC-P23939	ENDEVCO	16-Sep-03
HEAD AZ	AC-P23999	ENDEVCO	16-Sep-03
UPPER NECK FX	LC-440Fx	DENTON	18-Jun-03
UPPER NECK FY	LC-440Fy	DENTON	18-Jun-03
UPPER NECK FZ	LC-440Fz	DENTON	18-Jun-03
UPPER NECK MX	LC-440Mx	DENTON	18-Jun-03
UPPER NECK MY	LC-440My	DENTON	18-Jun-03
UPPER NECK MZ	LC-440Mz	DENTON	18-Jun-03
UPPER RIB	AC-P16862	ENDEVCO	16-Sep-03
LOWER RIB	AC-P16656	ENDEVCO	16-Sep-03
LOWER SPINE	AC-P16866	ENDEVCO	16-Sep-03
PELVIS	AC-P16676	ENDEVCO	16-Sep-03
UPPER RIB REDUNDANT	AC-P23156	ENDEVCO	16-Sep-03
LOWER RIB REDUNDANT	AC-P16645	ENDEVCO	16-Sep-03
LOWER SPINE REDUNDANT	AC-P19343	ENDEVCO	16-Sep-03
PELVIS REDUNDANT	AC-P16843	ENDEVCO	16-Sep-03

REAR SID NO.: 270			
	SERIAL NUMBER	MANUFACTURER	CALIBRATION DATE
HEAD AX	AC-P23960	ENDEVCO	10-Jun-03
HEAD AY	AC-P23940	ENDEVCO	10-Jun-03
HEAD AZ	AC-P23899	ENDEVCO	10-Jun-03
UPPER NECK FX	LC-205Fx	DENTON	18-Jun-03
UPPER NECK FY	LC-205Fy	DENTON	18-Jun-03
UPPER NECK FZ	LC-205Fz	DENTON	18-Jun-03
UPPER NECK MX	LC-205Mx	DENTON	18-Jun-03
UPPER NECK MY	LC-205My	DENTON	18-Jun-03
UPPER NECK MZ	LC-205Mz	DENTON	18-Jun-03
UPPER RIB	AC-P18524	ENDEVCO	17-Sep-03
LOWER RIB	AC-P18533	ENDEVCO	17-Sep-03
LOWER SPINE	AC-P18514	ENDEVCO	17-Sep-03
PELVIS	AC-P18519	ENDEVCO	17-Sep-03
UPPER RIB REDUNDANT	AC-P18528	ENDEVCO	17-Sep-03
LOWER RIB REDUNDANT	AC-P18518	ENDEVCO	17-Sep-03
LOWER SPINE REDUNDANT	AC-P18688	ENDEVCO	17-Sep-03
PELVIS REDUNDANT	AC-P18531	ENDEVCO	17-Sep-03

REMARKS: None

TEST EQUIPMENT LIST AND CALIBRATION INFORMATION

VEHICLE AND MDB INSTRUMENTATION

	VEHICLE AND MDB INSTRUMENTS		
	SERIAL NUMBER	MANUFACTURER	CALIBRATION DATE
RIGHT FRONT SILL (X)	AC-B10827	ENDEVCO	25-Sep-03
RIGHT FRONT SILL (Y)	AC-B11408	ENDEVCO	25-Sep-03
RIGHT FRONT SILL (Z)	AC-A13513	ENDEVCO	25-Sep-03
RIGHT REAR SILL (X)	AC-J32143	ENDEVCO	24-Sep-03
RIGHT REAR SILL (Y)	AC-J32838	ENDEVCO	21-Apr-03
RIGHT REAR SILL (Z)	AC-J32174	ENDEVCO	24-Sep-03
REAR FLOORPAN ABOVE AXLE (X)	AC-P15747	ENDEVCO	24-Sep-03
REAR FLOORPAN ABOVE AXLE (Y)	AC-P16585	ENDEVCO	24-Sep-03
REAR FLOORPAN ABOVE AXLE (Z)	AC-P14438	ENDEVCO	24-Sep-03
LEFT REAR SILL (Y)	AC-Y05	ICS	27-May-03
LEFT FRONT SILL (Y)	AC-X92	ICS	27-May-03
LEFT FRONT DOOR CENTERLINE (Y)	-	-	-
RIGHT REAR SEAT OCCUPANT COMP. (Y)	AC-9440-028	GS SENSORS	06-Jun-03
MID REAR OF LEFT FRONT DOOR (Y)	-	-	-
LEFT FRONT DOOR UPPER CL (Y)	-	-	-
MID REAR OF LEFT REAR DOOR (Y)	-	-	-
LEFT REAR DOOR UPPER CL (Y)	-	-	-
LOWER LEFT B- PILLAR (Y)	AC-9440-039	GS SENSORS	02-Jun-03
MIDDLE LEFT B-PILLAR (Y)	AC-9440-011	GS SENSORS	10-Jun-03
LOWER LEFT A-PILLAR (Y)	AC-9440-034	GS SENSORS	02-Jun-03
UPPER LEFT A-PILLAR (Y)	AC-9440-032	GS SENSORS	02-Jun-03
FRONT SEAT TRACK (Y)	AC-9440-046	GS SENSORS	06-Jun-03
REAR SEAT TRACK (Y)	AC-9440-031	GS SENSORS	02-Jun-03
VEHICLE CG (X)	AC-P19253	ENDEVCO	10-Sep-03
VEHICLE CG (Y)	AC-P21392	ENDEVCO	10-Sep-03
VEHICLE CG (Z)	AC-P23138	ENDEVCO	10-Sep-03
MDB CG (X)	AC-C16433	ENDEVCO	17-Apr-03
MDB CG (Y)	AC-C16416	ENDEVCO	17-Apr-03
MDB CG (Z)	AC-C16499	ENDEVCO	17-Apr-03
MDB REAR FRAME MEMBER (X)	AC-C14948	ENDEVCO	17-Apr-03
MDB REAR FRAME MEMBER (Y)	AC-C16680	ENDEVCO	15-Apr-03

REMARKS: None