REPORT NUMBER 110(IND)-GTL-03-032

# SAFETY COMPLIANCE TESTING FOR FMVSS NO. 110(INDICANT) TIRE SELECTION AND RIMS

TOYOTA MOTOR CORPORATION 2003 TOYOTA ECHO PASSENGER CAR NHTSA NO. C35110

GENERAL TESTING LABORATORIES, INC. 1623 LEEDSTOWN ROAD COLONIAL BEACH, VIRGINIA 22443



**SEPTEMBER 25, 2003** 

**FINAL REPORT** 

#### PREPARED FOR

U. S. DEPARTMENT OF TRANSPORTATION
NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION
SAFETY ENFORCEMENT
OFFICE OF VEHICLE SAFETY COMPLIANCE
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				passenger car in accordance with the
				st Procedure No. TP-110-02
(partial), to gather data	relating to the	normal l	load requireme	ents specified in FMVSS 110.
NHTSA's Office of Safe	ty Performano	e Stand	ards requested	this data to support the agency's
TREAD tire rulemaking	efforts.			
		<u></u>		
17. Key Words				on Statement
Vehicle Testing			,	s report are available from NHTSA
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#### SECTION 1

#### INTRODUCTION

## 1.0 PURPOSE OF INDICANT TEST

A 2003 Toyota Echo passenger car was subjected to a FMVSS No. 110 (Indicant) test intended to gather data relating to the normal load requirements specified in FMVSS 110. NHTSA's Office of Safety Performance Standards requested this data to support the agency's TREAD tire rulemaking efforts.

#### 1.1 TEST VEHICLE

The test vehicle was a 2003 Toyota Echo. Nomenclature applicable to the test vehicle are:

A. Vehicle Identification Number: JTDAT123230288455

B. NHTSA No.: C35110

C. Manufacturer: TOYOTA MOTOR CORPORATION

D. Manufacture Date: 01/03

#### 1.2 TEST DATE

The test vehicle was subjected to testing on June 11, 2003.

#### SECTION 2

#### TEST PROCEDURE AND SUMMARY OF RESULTS

### 2.0 TEST PROCEDURE

The vehicle was inspected, photographed and filled with fuel. It was then weighed to establish total curb weight and the weights of all wheels were measured and recorded. The vehicle was then ballasted to its normal load condition (refer to appendix) and the weights of all wheels were measured and recorded. Tire information labeling data and tire sidewall data were recorded.

This indicant test did not include any other requirements in FMVSS 110.

#### 2.1 SUMMARY OF RESULTS

Test results are provided in Section 3.

SECTION 3 TEST DATA

## DATA SHEET 1 SUMMARY

VEHICLE MAKE/MODEL/BODY STYLE: 2003 TOYOTA ECHO PASSEN	IGER CAR
VEHICLE NHTSA NO.: C35110 ; VIN: JTDAT1232302884	155
LABORATORY: GENERAL TESTING LABORATORIES	
TEST DATE: <u>06/1</u> 1/03	
REQUIREMENT	YES/NO
The state of the s	
The vehicle is equipped with tires that meet the requirements of FMVSS 109 or FMVSS 119.	YES
511 W 55 103 01 1 W 55 113.	120
The vehicle normal load on the tire is not greater than the high	
speed performance test load specified in FMVSS 109 paragraph	\/F0
S5.5 or FMVSS 119 paragraph S7.4.	YES_
For passenger cars, the tire information placard is permanently	
affixed to the glove compartment door or equally accessible	
location; and displays the required information (FMVSS 110, S4.3).	YES
For vehicles other than passenger cars, a combined certification/	
tire information label or separate tire information label is permanently	
affixed to either the hinge pillar, door-latch post or to the inward-	
facing surface of the door next to the driver's seating position	<u>N/A</u>
(FMVSS 120, S5.3).	
REMARKS:	
I	
RECORDED BY: M. U. Classon DATE: 06/1	1/03
APPROVED BY: D. Messich	
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	

# DATA SHEET 2 TEST VEHICLE INFORMATION/RECEIVING INSPECTION

LA	LABORATORY: GENERAL TESTING LABORATORIES DATE: 06/11/03					
VE	VEHICLE MODEL YEAR/MAKE/MODEL/BODY STYLE: 2003 TOYOTA ECHO					
MA	NUFAC	CTURE DATE: 01/03 NHT	SA NO.	: C35110 BODY COLOR	: SILVE	R
VIN	I: <u>JTDA</u>	T123230288455	VEHI	CLE TYPE: PASSEN	IGER C	AR
Ġ۷	WR <u> 13</u>	54 kg (2985 lbs) GAWR(	Fr <u>) 723</u>	_ kg (1595 lbs) GAWR(F	Rr) 653	kg (1440 lbs)
BEI	LTED S	SEATING POSITIONS: FROM	NT2	2 MIDN/A	REAR_	3 OTHER NA
EN	GINE D	ATA: <u>4</u> _0	Cylinder	s <u>1</u> .5 Liters		Cubic Inches
		SSION DATA: X				
FIN	AL DR	IVE DATA:	Rear Dri	ive X Front Drive	•	4 Wheel Drive
		D TIRE DATA: Size - P				
		PPROPRIATE BOXES FOR				
		ARE LISTED:	72/11/01	LEGON MEI-INNUSE OF	IL ALL	or mond on mindow
	X	Air Conditioning		Traction Control	Х	Clock
		Tinted Glass		All Wheel Drive		Roof Rack
	X	Power Steering		Cruise Control		Console
		Power Windows	х	Rear Window Defroster	x	Driver Air Bag
	ļ. <i></i> -	Power Door Locks		Sun Roof or T-Top	X	Passenger Air Bag
		Power Seat(s)		Tachometer	X	Front Disc Brakes
	Х	Power Brakes	Х	Tilt Steering Wheel		Rear Disc Brakes
		Antilock Brake System	X	AM/FM/CD		Other -
			<u>'</u> :-	·	÷	······································
AR	E ALL	OPTIONS LISTED ON	i "WINI	DOW STICKER" PRES	ENT (	ON THE TEST VEHICLE:
(Yŧ	ES/NC	) <u>Yes</u>	_			
REMARKS:						
			1			
RE	COR	DED BY: 20 A	lon	DATE:_		06/11/03
ΔP	PR∩\	(ED BY: A) MALA	111			
, ··	APPROVED BY: N. MAXMICA					

# DATA SHEET 3 CURB WEIGHT WITH OPTIONS AND NORMAL LOAD

	KE/MODEL/BODY STYLE: 2003 TOYOTA ECHO PASSENGER CAR ITSA NO.: C35110 ; VIN: <u>JTDAT123230288455</u>			
LABORATORY: GENERAL TESTING LABORATORIES				
	06/11/03			
Full Fluid Lev				
Fuel <u>Full</u>	; Coolant <u>Full</u> ; Other Fluids <u>Full</u>			
<b>T</b> ' D	LE 000 KD4 (00 mai) LD 000 KD4 (20 mai)			
Tire Pressure	r: LF <u>220 KPA (32 psi)</u> LR <u>220 KPA (32 psi)</u> RF <u>220 KPA (32 psi)</u> RR <u>220 KPA (32 psi)</u>			
	RF 220 RFA (32 psi) RR 220 RFA (32 psi)			
A. MEASURE	ED CURB WEIGHT WITH INSTALLED OPTIONS AND ACCESSORIES			
LF	317 KG (699 LB) LR 183 KG (404 LB)			
RF	317 KG (699 LB) LR 183 KG (404 LB) 293 KG (645 LB) RR 203 KG (447 LB)			
	Axle 610 KG (1344 LB) Rear Axle 386 KG (851 LB)			
	Total Vehicle 996 KG (2195 LB)			
B. MEASURE	ED VEHICLE WEIGHT IN NORMAL LOAD CONDITION			
(1)	Seating Capacity (from Tire Information Placard) =5 Seating Capacity (# of belted seating positions) =5			
(2)	Normal Load # of Occupants from Appendix			
(-)	Occupant Distribution: Front Seat- 2 Second Seat- 1			
	Third Seat - N/A Fourth Seat- N/A			
(3)	Total Normal Occupant Load 204 KG (450 LB)			
. ,	(# of occupants x 68 KG per occupant)			
(4)	Measured Normai Load on Each Wheel and Axles (Sum)			
	LF 363 KG (800 LB) LR 242 KG (533 LB)			
	RF 335 KG (738 LB) RR 259 KG (570 LB)			
	Frt Axle 698 KG (1538 LB) Rr Axle 500 KG (1103 LB)			
	Total Vehicle 1198 KG (2641 LB)			

#### DATA SHEET 3 - CONTINUED

(5)	Calculated Vehicle Normal Load on the Tire			
, -	Front Tires (measured front axle normal load/2) = _	349	KG (769	LB)
	Rear Tires (measured front axle normal load/2) =	250	KG (552	LB)

(6) High Speed Test Load from (X) FMVSS 109 (S5.5), or ( ) FMVSS 119 (S7.4)

	Front	Rear
(a) Installed Tire Size	P185/60R15	P185/60R15
Max. Load Rating on Sidewall	500 KG(1102 LBS)	500 KG(1102 LBS)
Reduced Sidewall Load Rating (if applicable)*	N/A	N/A
High Speed Test Load (88% of sidewall max. load rating)	440 KG(970 LBS)	440 KG(970 LBS)
(b) Optional Tire Size(s)	P175/65R14	P175/65R14
Max. Load Rating on Sidewall (From 2003 Tire & Rim Association Yea	462 KG(1019 LBS) arbook)	462 KG(1019 LBS)
Reduced Sidewall Load Rating (if applicable)*	N/A	N/A
High Speed Test Load (88% of sidewall max. load rating)	407 KG(897_LBS)	407 KG(897 LBS)

<sup>\*</sup> If a passenger car tire is installed on a multipurpose passenger vehicle (MPV), truck or bus, the tire's load rating shall be reduced by dividing by 1.10.

REMARKS: The Vehicle Normal Load on the Tire is not greater than the High Speed Test Load

RECORDED BY	m	a. a.la	DATE:	06/11/03	
APPROVED BY:	7	Wernel	_		

# DATA SHEET 4 TIRE INFORMATION LABEL OR PLACARD

	CLE NHTSA NO.: C35110 ;		<u> </u>
	RATORY: GENERAL TESTING LABORA		
IESI	DATE:06/11/03		
A.	Vehicle Type from Certification Label:	Passenger Car	_
В.	Identify Vehicle Labeling:		
	Vehicle has a combined Certification Tire Is Label Permanently Affixed:	() Yes () No	-
	Label Location:  Description of Label:		
	Vehicle has a separate Tire Information L Is Label Permanently Affixed:	abel or Placard	(X) Yes () No
	Label Location: Description of Label:	Vinyl	
C.	Enter Information from Combined or Sep	arate Tire Informati	on Label/Placard
	Vehicle Capacity Weight - 351 KG	3 (775 LBS)	AAU WYY
	Designated Seating Capacity (DSC) Expressed In—		
	<ul><li>(1) Total No. of Occupants</li><li>(2) Terms of Occupants for Each S</li></ul>	(X) Yes()No Seat Location	(X) Yes ( ) No
	Manufacturer's Recommended Tire Size Load Vehicle Weight:	and Cold Tire Inflat	ion Pressure For Maximum
	P185/60R15	FRONT REAR	220 kPa (32 psi) 220 kPa (32 psi)
	P175/65R14	FRONT REAR	220 kPa (32 psi) 220 kPa (32 psi)
	Manufacturer's Recommended Tire Size Load Conditions: NONE	and Cold Tire Inflat	tion Pressure For Other
REMA	ARKS:		
	ORDED BY: M. A. LAND	DATE:	06/11/03

# DATA SHEET 5 VEHICLE TIRE DATA

VEHICLE MAKE/MODEL/BODY STYLE: <u>200</u> VEHICLE NHTSA NO.: <u>C35110</u> ; LABORATORY: GENERAL TESTING LABOR	VIN: JTDAT123230288455
TEST DATE: 06/11/03	
All tires on the vehicle are the same size:	(Yes/No) Yes
INFORMATION FROM TIRE SIDEWALL:	
	Left Front Tire
Tire Size Designation	P185/60R15
Tire Load Index/Speed Symbol	84T
Maximum Inflation Pressure	300 kPa (44 psi)
Maximum Łoad Rating	500 KG (1102 LBS.)
Mfr. Name or Brand & Code	GOODYEAR EAGLE
Tube or Tubeless	TUBELESS
Treadwear/Traction/Temp. Grades	300/A/B
Sidewall (Plies & Composition)	1 PLY POLYESTER
Tread (Plies & Composition)	1 PLY POLYESTER 2 PLY STEEL
Serial Number: Right Front -	DOT EUCA 3KLR 0203
Tire has "DOT" markings: (X) YES	( ) NO ( ) UNDETERMINED
REMARKS:	
RECORDED BY: A.	DATE:06/11/03

# SECTION 4 INSTRUMENTATION AND EQUIPMENT LIST

# TABLE 1 - INSTRUMENTATION & EQUIPMENT LIST

EQUIPMENT	DESCRIPTION	MODEL/	CAL. DATE	NEXT CAL.
		SERIAL NO.		DATE
PAD SCALES	#1 199744LF	199744LF	06/02	06/20/03
	#2 199744RF	199744RF	06/02	06/20/03
	#3 199744LR	199744LR	06/02	06/20/03
	#4 199744RR	19974RR	06/02	06/20/03
PRESSURE GAGE	WESKLER	0-100	05/03	05/04
SURFACE LEVEL	GTL	N/A	BEFORE	BEFORE
			USE	USE

SECTION 5 PHOTOGRAPHS

FIGURE 5.1 % FRONTAL VIEW OF VEHICLE

FIGURE 5.2 VEHICLE'S CERTIFICATION LABEL

2003 TOYOTA ECHO NHTSA NO. C35110 FWVSS NO. 110 (INDICANT)

FIGURE 5.3 VEHICLE'S TIRE INFORMATION LABEL

FIGURE 5.4 TIRE SHOWING BRAND



FIGURE 5.5 TIRE SHOWING MODEL, MAX LOAD RATING AND MAX INFLATION

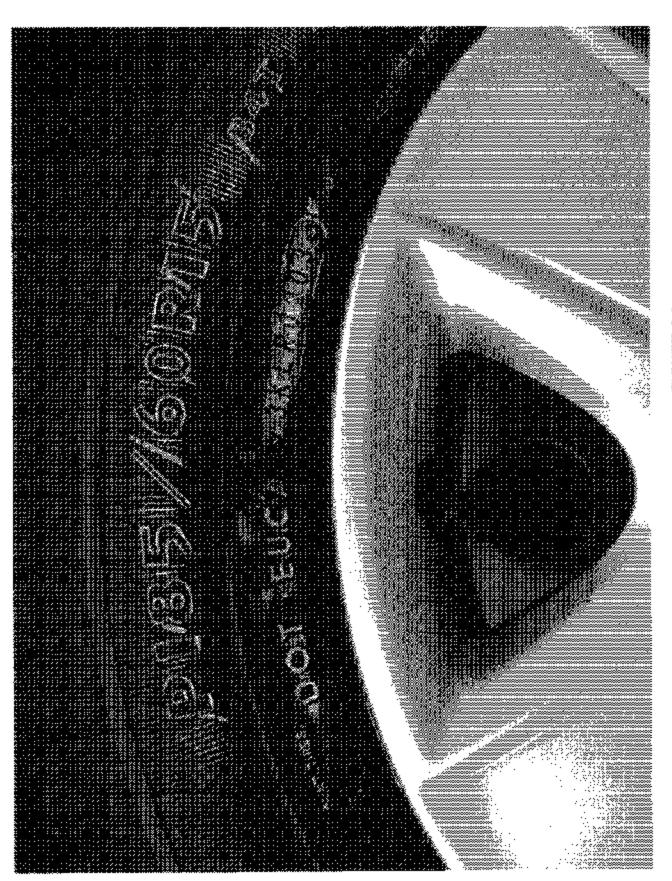


FIGURE 5.6 TIRE SHOWING SIZE, LOAD INDEX, SPEED SYMBOL AND SERIAL NUMBER



2003 TOYOTA ECHO NHTSA NO. C35110 FMVSS NO. 110 (INDICANT)

FIGURE 5.7
VEHICLE BALLASTED TO SIMULATE NORMAL LOAD CONDITION

#### APPENDIX

Table 1 – Occupant Loading and Distribution for Vehicle Normal Load for Various Designated Seating Capacities

Designated Seating	Vehicle normal load, number	Occupant distribution in a
Capacities, numbers of	of occupants	normally loaded vehicle
Occupants		
2 through 4	2	2 in front
5 through 10	3	2 in front, 1 in second seat
11 through 15	5	2 in front, 1 in second seat, 1
		in third seat, 1 in fourth seat
16 through 22	7	2 in front, 2 in second seat, 2
		in third seat, 1 in fourth seat

NOTE: For the indicant test each seat was adjusted to its full down and mid forward to aft position with the seat back adjusted to a 25° reclined angle. Each designated seat position was ballasted with 54 KG (120 LBS) in the seat and 14 KG (30 LBS) on the floor directly in front of the respective seat position.