

Dallastown, PA 17313 480 East Locust Street P.O. Box 70

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4/8/2015

Dear OEM

This notification is being sent to you as a request for your assistance.

Trans/Air Manufacturing has decided that a defect, which relates to motor vehicle safety, exists in a number of Trans/Air equipped GM 6.6L vehicles that have add-on a/c compressor mount kits, installed between 8/13/2008 and 2/18/2015. The vehicles are GM cut-away type commercial buses with specific add-on a/c compressors.

The cable routed across the top of the fan shroud may not be properly connected on the terminal strip, located at the front of the engine compartment. This could cause a poor connection, or a loose connection, causing heat or arching, and leading to a possible ignition source. Trans/Air will be instituting a <u>Mandatory Safety Corrective Action Program</u> for this product.

You may be required to notify NHTSA & conduct a Safety Recall.

According to our records, affected units were purchased by your company. We are asking for your assistance in locating the dealers and end users. A portion of vehicles registered in our database do not have a dealer or end user registered. Enclosed is a list of VIN's (also available electronically) for which we have no registrations. Your help in locating dealer or end user information is greatly appreciated.

We thank you for your participation and your efforts in making this program a success.

Sincerely,

Jeff Kochenour Warranty Manager VIN: D1156874

VIN: E1197954

Glaval

Enc: Service Bulletin #15-001

Complaints in regards to this Corrective Action Program may be addressed to the Administrator, National Highway Traffic Safety Administration, 1200 New Jersey Ave S.E., Washington, DC 20590, or call toll free the Auto Safety Hotline @ 1-800-424-9393.



SERVICE BULLETIN

Number: ____15-001

Date:

<u>4/8/2015</u>

GM 6.6L Cable ConnectionMandatory Product Improvement

Trans/Air has become aware of isolated instances where, the cable routed across the top of the fan shroud is not properly positioned on the terminal strip, located at the front of the engine compartment. This could cause a poor connection, or a loose connection, causing heat or arching, and leading to a possible ignition source.

Trans/Air Product:

GM 6.6L engines with an add-on crank pulley drive for the add-on a/c compressor, installed by Trans/Air personnel, Jan 2006 thru Feb 2015.

Symptoms:

Symptoms would be a possible smell of smoke or heat from under the hood, or the terminal at the stud would be hot to the touch. Or there could be no symptoms at all.

Cause:

The cable must be removed from the stud to remove the fan shroud, when installing the crank pulley.

Corrective Action:

Inspect cable-to-stud connection. If the cable is angled (off vertical) over the edge of the terminal strip, loosen the self-locking nut and slightly rotate the cable to its proper vertical position, and tighten the nut securely.

Compensation:

Special authorization code for inspecting the cable-to-stud connection, 15-001A flat rate 10 minutes per bus. <u>Note: Please notify Trans/Air of inspection if not sending a claim.</u>

Authorization:

Jeff Kochenour, Warranty Manager

Distribution:

All

- 1. Open hood.
- 2. Locate the terminal strip (three studs) See Fig. 1 & Fig 2
- 3. Verify that the cable (blue) on the stud nearest the driver's side is secured correctly. See Fig. 3 & Fig 4

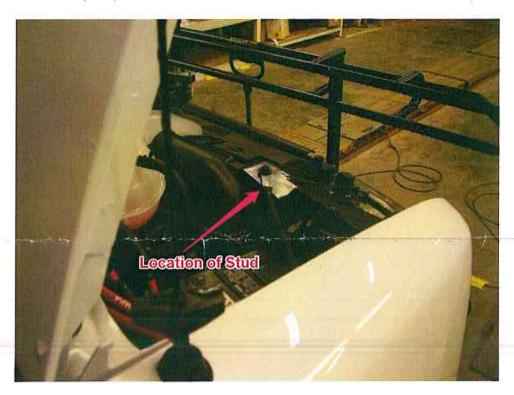


Fig 1

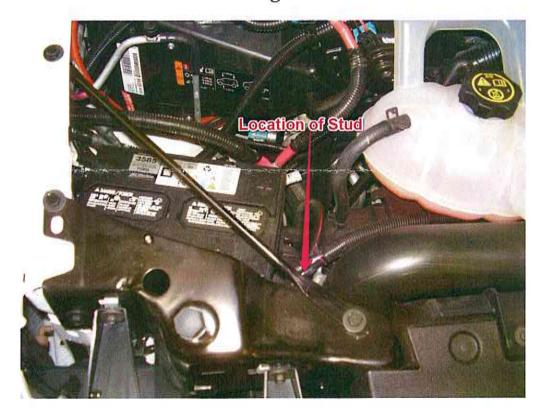


Fig 2



Fig 3

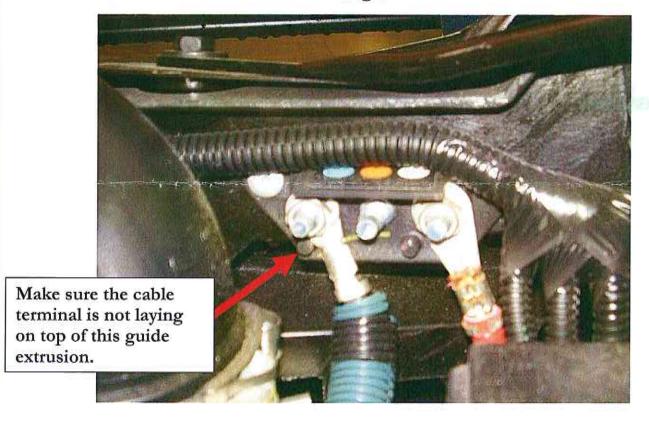


Fig 4