

PERFORM THE PROCEDURE OUTLINED IN THIS SERVICE INFORMATION ON ALL AFFECTED VEHICLES BEFORE CUSTOMER DELIVERY OR THE NEXT TIME THEY ARE IN THE SHOP FOR MAINTENANCE OR REPAIRS.

BMW centers must ensure recalls are completed after having been notified by BMW of North America, LLC (BMWNA) that a safety-related defect or noncompliance exists in any motor vehicle or item of replacement equipment in the center's possession at the time of notification. In BMW NA's case, this notification would typically be made by the issuance of a recall notification in the form of a Service Information bulletin (SIB) or transmission of a Dealer Communication System (DCS) recall message.

Under the National Traffic and Motor Vehicle Safety Act of 1966, as amended, if a recall campaign is announced by BMW NA, centers must ensure that all recalls on new vehicles and new items of replacement equipment are completed BEFORE delivery to the consumer. This means that centers may not legally deliver new motor vehicles or new items of replacement equipment to consumers with an open recall.

The Safety Act also prohibits centers from selling or leasing the motor vehicle or item of replacement equipment, unless and until the open recall has been completed BEFORE delivery. This also pertains to vehicles in the Certified Pre-Owned program, and to items of replacement equipment.

Finally, BMW centers should not sell or use parts that have been recalled by BMW NA. Please follow the specific instructions provided by BMW NA on the return or disposition of the parts.

SUBJECT

Recall Campaign 11V-476: Replace Front Driveshaft Screws

MODEL

E90 xDrive vehicles produced from 2/8/2011 to 7/29/2011

SITUATION

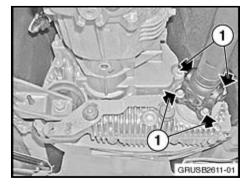
The front driveshaft screws, which hold the driveshaft to the transfer case and also to the front differential, may have been improperly torqued during assembly.

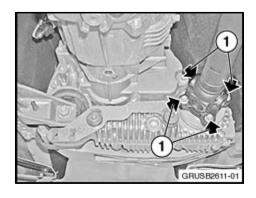
AFFECTED VEHICLES

This Recall Campaign involves 328xi and 335xi models which were produced from February 8, 2011 to July 29, 2011.

In order to determine whether a specific vehicle has had this Recall Campaign completed or is affected by this Recall Campaign, first check the B-pillar label for code number **602**. If code number **602** has been punched out, the campaign has already been performed. If code number **602** has not been punched out, it will be necessary to utilize the "Service Menu" of DCSnet (Dealer Communication System) or the Key Reader. Based on the response of the system, either proceed with the corrective action or take no further action.

CORRECTION





Replace the driveshaft screws securing the front driveshaft to the transfer case (1) and the front differential (2). The replacement screws require a 20Nm jointing torque, followed by an angle torque of 45°. Refer to Repair Instruction RA 26 20 000.

PARTS INFORMATION

Part Number	Description	Quantity
26 11 7 529 387	Torx screw with ribs	8
LABEL INSTRUCTIONS		
	602 . After the vehicle has corrected, obtain a label (S	SD 92-403) and: center warranty number in
	B. Punch out code num label; and	ber 602 (2), printed on the

C. Affix the label to the **B**-pillar as shown.

If the vehicle already has a label from a previous Service Action/Recall Campaign, affix the new label next to the old one. Do not affix one label on top of another one, because a number from an underlying label could appear in the punched-out hole of the new label.

WARRANTY INFORMATION

The repair described in this bulletin is covered under warranty regardless of time or mileage. Reimbursement for this Recall will be via normal claim entry utilizing the following information:

Defect Code: 00 26 17 01 00

Before delivery of the vehicle to the customer (includng center vehicles that are in-service):

Labor Operation:	Labor Allowance:	Description:
00 60 654	5 FRU	Replace the screws securing front driveshaft

Labor operation code 00 60 654 is a Plus labor operation.

S 00 93 U 02

http://www.bmwtis.net/tiscode/cgi-bin/omcgi.exe?sie_path=/tsb/bulletins/htm_store/1396... 10/18/2011

After delivery of the vehicle to the customer:

Labor Operation:	Labor Allowance:	Description:
00 60 050	7 FRU	Replace the screws securing front driveshaft

Labor operation code 00 60 050 is a Main labor operation.

ATTACHMENTS

view PDF attachment **<u>B260111_Customer_Letter</u>**.

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