

1971 AMA SPECIFICATIONS FORM ... Passenger Car

MANUFACTURER AMERICAN MOTORS CORPORATION	CAR NAME . Gremlin . Matador . Javelin . Hornet . Ambassador	
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AMA Specifications Form—Passenger Car

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NOTES:

1. The General Specifications herein are those in effect at date of compilation and are subject to change without notice by the manufacturer.
2. UNLESS OTHERWISE INDICATED:
 - a. Specifications apply to standard models without optional equipment. Significant deviations are noted.
 - b. Nominal design dimensions are used throughout these specifications.

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BODY MODEL	Body type, number of passengers, and style names; use manufacturer's code for series & body style.			
	2-DOOR SEDAN	4-DOOR SEDAN	4-DOOR WAGON	2-DOOR HARDTOP
<u>7101: HORNET;</u> BASE (Six)	7106-0	7105-0	- - -	- - -
SST (Six & V-8)	7106-7	7105-7	- - -	- - -
SC/360 (V-8)	7106-1	- - -	- - -	- - -
SPORTABOUT (Six & V-8)	- - -	- - -	7108-7	- - -
<u>7140: GREMLIN;</u> 2-Passenger (Six)	7146-0	- - -	- - -	- - -
4-Passenger (Six)	7146-5	- - -	- - -	- - -
<u>7170: JAVELIN;</u> BASE (Six & V-8)	- - -	- - -	- - -	7179-5
SST (Six & V-8)	- - -	- - -	- - -	7179-7
AMX (V-8)	- - -	- - -	- - -	7179-8
<u>7110: MATADOR;</u> (Six & V-8)	- - -	7115-7	7118-7	7119-7
<u>7180: AMBASSADOR;</u> DPL (Six & V-8)	- - -	7185-2	- - -	- - -
SST (V-8)	- - -	7185-5	7188-5	7189-5
BROUGHAM (V-8)	- - -	7185-7	7188-7	7189-7

Gremlin models are 2- or 4-passenger.
 All Hornet models are 5-passenger.
 All Javelin models are 4-passenger.
 All Matador & Ambassador models are 6-passenger except:
 8-Pass. for Matador, Ambassador SST & Brougham 3-Seat Wagon option.
 5-Pass. for Matador, Ambassador Brougham Hardtops with optional Bucket Seats.
 Bucket Seats optional on Matador Hardtop & Ambassador Brougham Hardtop.
 Bucket Seats standard on all Javelin models.
 Individually-Adjustable Reclining Seats standard on Ambassador Brougham, optional on Ambassador DPL & SST, all Matadors plus Hornet SST and Sportabout (standard on Hornet SC/360 & Sportabout D/L).
 All Matador & Ambassador Wagons have Dual-Hinged Tailgate.
 All Hornet Sportabout Wagons have a Liftgate.
 Gremlin 4-passenger model has Fold-Down Rear Seat & Liftgate Window.
 Roof Rack Standard on all Ambassador Wagons, optional on Matador Wagon, Gremlins & Hornet Sportabout (standard on Sportabout D/L).

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CAR AND BODY DIMENSIONS

See Pages 27, 28 & 30 for SAE Dimension Definitions

(All dimensions in inches unless otherwise indicated)

All dimensions to ground are for comparative purposes only. Dimensions are to be shown for:
4-Dr. Sedan, 2-Dr. H.T., 4-Dr. H.T., Convertible and Station Wagon.

See Pages 29, 31 & 32
for complete dimensions
on all body styles.

MODEL	SAE Ref. No.	HORNET 7101		GREMLIN 7140	MATADOR 7110			AMBASSADOR 7180			JAVELIN 7170
		2-Door Sedan	4-Door Wagon	2-Door Sedan	4-Door Sedan	2-Door Hardtop	4-Door Wagon	4-Door Sedan	2-Door Hardtop	4-Door Wagon	2-Door Hardtop
WIDTH											
Track - Front	W101	57.46 (57.24 V8)	57.46	57.46	59.94 (59.72 V8)			59.94 (59.72 V8)			59.30 (59.70 V8)
Track - Rear	W102	57.00 (56.60 V8)	57.00	57.00	60.00			60.00			60.00
Maximum overall car width	W103	70.58	70.58	70.58	77.24			77.24			75.20
Body width at No. 2 pillar	W117	67.88	67.88	67.88	75.46			75.46			69.71
LENGTH											
Body "O" to front of dash	L 30	1.50	1.50	1.50	1.50			1.50			1.50
Wheelbase -	L101	108.00	96.00	96.00	118.00			122.00			110.00
Overall car length	L103	179.26	161.25	161.25	206.05	206.05	205.00	210.78	210.78	209.73	191.77
Overhang - front	L104	33.25	33.25	33.25	34.93			35.66			42.25
Overhang - rear	L105	38.01	32.00	32.00	53.12	53.12	52.07	53.12	53.12	52.07	39.52
Body upper structure length	L123	96.10	118.00	94.37	104.37	110.23	135.86	104.37	110.23	135.86	99.86
Body "O" line to € of rear wheel	L127	96.00	84.00	84.00	100.00			100.00			96.00
Body "O" line to w/s cowl point	L130	9.12	9.12	9.12	7.50			7.23			7.55
HEIGHT											
Passenger Distribution (front & rear)		3-2		2-2	2-3 (capacity 3-3)			2-3 (capacity 3-3)			2-2
Trunk/Cargo load (lbs.)		175		175	200	200	300	200	200	300	200
Overall height	H101	52.40	52.90	51.80	55.35	53.82	56.39	55.54	54.86	56.70	50.87
Cowl height	H114	36.54	37.15	35.83	38.47	37.59	39.21	38.55	38.55	39.56	36.55
Deck height	H138	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -
Rocker panel - front	To ground	8.20	8.92	7.60	9.10	8.22	10.00	9.16	9.16	10.31	9.02
	From front wheel €	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -
Rocker panel - rear	To ground	6.90	7.82	6.41	8.16	7.28	9.86	8.17	8.17	9.97	8.23
	From rear wheel €	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -
Windshield slope angle	H122	57°30'	57°30'	57°30'	54°06'			54°06'			59°07'
GROUND CLEARANCE											
Bumper to ground - front	H102	17.35	11.90	16.70	12.67	11.79	12.84	12.70	12.70	13.33	17.84
Bumper to ground - rear	H104	15.30	11.90	14.70	15.60	14.72	12.79	15.54	15.54	12.71	15.98
Angle of approach	H106	26°56'	28°0'	27°4'	27°46'	27°37'	28°33'	25°27'	25°21'	26°34'	23°35'
Angle of departure	H107	19°0'	23°30'	23°0'	13°59'	14°5'	14°28'	14°14'	14°13'	14°47'	19°0'
Ramp breakover angle	H147	16°20'	18°0'	17°0'	16°59'	17°1'	18°48'	14°35'	15°49'	16°54'	17°30'
Min. running clearance (Specify)	H156	5.21	5.65	5.01	6.08	5.20	6.60	6.29	6.29	7.00	5.48
" " " Location		Exhaust		R.Axle	Front Suspension			Rear Axle Diff.	F.Susp.	Exhaust	

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CAR AND BODY DIMENSIONS
 See Pages 27, 28 & 30 for SAE Dimension Definitions
 (All dimensions in inches unless otherwise indicated)

See Pages 29, 31 & 32
 for complete dimensions
 on all body styles.

MODEL	SAE Ref. No.	HORNET 7101		GREMLIN 7140	MATADOR & AMBASSADOR 7110 & 7180			JAVELIN 7170
		2-& 4-Door Sedan	4-Door Wagon	2-Door Sedan	4-Door Sedan	2-Door Hardtop	4-Door Wagon	2-Door Hardtop
FRONT COMPARTMENT								
Effective head room	H61	38.00		38.00	39.60	38.95	39.88	37.50
Max. eff. leg room - accelerator	L34	41.05		41.05		41.80		42.45
H Point to Heel point	H30	8.72		8.72		9.72		8.12
H Point travel	L17	4.93		4.93		4.93		4.93
Shoulder room	W 3	54.88		54.88		60.00		55.00
Hip room	W 5	54.88		54.88		60.30		57.60
Upper body opening to ground	H50	48.45		47.40	50.13M	48.66M	50.95M	45.52
REAR COMPARTMENT								
H Point couple distance	L50	32.14		24.50	34.82	31.69	34.82	27.75
Effective head room	H63	37.00	37.40	36.40	37.47	36.60	38.71	35.60
Min. effective leg room	L51	36.75		29.00	38.60	35.50	38.60	30.80
H Point to Heel point	H31	11.05		12.15	10.82	10.10	10.82	10.25
Min. knee room	L48	3.65		1.50	5.70	3.30	5.70	1.25
Rear Compartment room	L 3	26.07		20.90	29.60	26.26	29.60	21.90
Shoulder room	W 4	53.32		52.96	60.00	59.00	60.00	53.20
Hip room	W 6	54.40		52.96	60.40	59.50	60.40	56.38
Upper body opening to ground	H51	48.12	48.36	- - -	49.06M	- - -	50.64M	- - -
LUGGAGE COMPARTMENT								
Usable luggage capacity	V 1	11.20(1)	- - -	6.0(1)	18.20(1)	18.20(1)	- - -	10.20(1)
Liftover height	H195	28.75	- - -	33.90	28.91	28.03	- - -	31.60
Position of spare tire storage	Tilted, Center Frt.		- - -	(2)	Tilted, Center Front			(3)
Method of holding lid open	Counterbalanced		Counterbalanced	Counterbalanced	Counterbalanced, Flat Wound Spring			
STATION WAGON - THIRD SEAT Optional								
		Torsion Bar	Two Spring Cylinders	One Spring Cylinder				
Shoulder Room	W85	- - -	- - -	- - -	59.25	- - -	- - -	- - -
Hip room	W86	- - -	- - -	- - -	38.12	- - -	- - -	- - -
Effective leg room	L86	- - -	- - -	- - -	30.75	- - -	- - -	- - -
Effective head room	H86	- - -	- - -	- - -	36.00	- - -	- - -	- - -
Seat facing direction		- - -	- - -	- - -	REAR	- - -	- - -	- - -
STATION WAGON - CARGO SPACE								
Cargo length at floor - front seat	L202	74.30		- - -	92.63	- - -	- - -	- - -
Cargo length at belt - front seat	L204	70.58		- - -	82.73	- - -	- - -	- - -
Cargo width - Wheelhouse	W201	41.50		- - -	45.08	- - -	- - -	- - -
Opening width at belt	W204	52.00		- - -	53.60	- - -	- - -	- - -
Maximum cargo height	H201	27.90		- - -	31.72	- - -	- - -	- - -
Rear opening height	H202	25.78		- - -	27.84	- - -	- - -	- - -
Cargo volume index (cu. ft.) W4 X L204 X H201 1728	V2	60.76 (+3.8 under floor)		- - -	91.12 (+8 under floor)	- - -	- - -	- - -

(1) Plus 2 Cu.Ft. with opt. "Space-Saver" Spare (Std. SC/360, Sportabout, AMX & with opt. wheels)
 (2) Flat, Left Rear.
 (3) Tilted, Right Front. Opt. "Space-Saver", Flat, Right Rear (Std. AMX).

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POWER TEAMS

(Indicate whether standard or optional)

(Max. bhp (brake horsepower) and max. torque corrected to 60° F and 29.92 in. Hg atmospheric pressure.)
(Automatic Transmission Name, "Shift-Command")

MODEL AVAILABILITY	ENGINE					TRANSMISSION	AXLE RATIO (Std. first) (Indicate A/C ratio)
	Displ. cu. in.	Carburetor	Compr. Ratio	BHP @ RPM	Torque @ RPM		
GREMLIN	232 Six	1-B.	8.0	135 @ 4000	210 @ 1600	3-S. Man. Col. or Fl. 3-S. Auto. Column	2.73 (3.08 & 3.31 Opt.) 2.37 (2.73 & 3.08 Opt.)(1)
	258 Six	1-B.	8.0	150 @ 3800	240 @ 1800	3-S. Man. Floor 3-S. Auto. Column	2.73 (3.08 & 3.31 Opt.) 2.73 (3.08 & 3.31 Opt.)
HORNET Base, SST & Sportabout	232 Six	1-B.	8.0	135 @ 4000	210 @ 1600	3-S. Man. Column 3-S. Auto. Column	3.08 (3.31 Opt.) 2.37 (2.73 & 3.08 Opt.)(1)
	258 Six	1-B.	8.0	150 @ 3800	240 @ 1800	3-S. Man. Floor 3-S. Auto. Column	3.08 (3.31 Opt.) 2.73 (3.08 & 3.31 Opt.)
HORNET SST & Sportabout	304 V-8	2-B.	8.4	210 @ 4400	300 @ 2600	3-S. Auto. Column	2.87 (3.15 Opt.)
HORNET SC/360	360 V-8	2-B.	8.5	245 @ 4400	365 @ 2600	3-S. Man. Floor 3-S. Auto. Column	3.15 (3.54 Opt.) 2.87 (3.15 Opt.)
	360 V-8	4-B.	8.5	285 @ 4800	330 @ 5000	3-S. Man. Floor 4-S. Man. Floor 3-S. Auto. Column	3.15 (3.54 Opt.) 3.54 (3.15 & 3.91 Opt.) 3.15 (3.54 Opt.)
JAVELIN Base & SST	232 Six	1-B.	8.0	135 @ 4000	210 @ 1600	3-S. Man. Floor 3-S. Auto. Column	3.08 (3.31 & 3.58 Opt.) 3.08 (3.31 Opt.)
	258 Six	1-B.	8.0	150 @ 3800	240 @ 1800	3-S. Auto. Column	3.08 (3.31 Opt.)
	304 V-8	2-B.	8.4	210 @ 4400	300 @ 2600	3-S. Man. Floor 3-S. Auto. Col. & Fl.	3.15 (3.54 Opt.) 2.87 (3.15 Opt.)
JAVELIN Base, SST & AMX (AMX comes with Floor Shift only)	360 V-8 (Std. AMX)	2-B.	8.5	245 @ 4400	365 @ 2600	3-S. Man. Fl. (AMX) 3-S. Auto. Col. & Fl.	3.15 (3.54 Opt.) 2.87 (3.15 Opt.)
	360 V-8	4-B.	8.5	285 @ 4800	330 @ 5000	3-S. Man. Fl. (AMX) 4-S. Man. Floor 3-S. Auto. Col. & Fl.	3.15 (3.54 Opt.) 3.54 (3.15 & 3.91 Opt.) 2.87 (3.15 Opt.)(2)
	401 V-8	4-B.	9.5	330 @ 5000	430 @ 3400	4-S. Man. Floor 3-S. Auto. Floor	3.54 (3.15 & 3.91 Opt.)(2) 2.87 (3.15 & 3.54 Opt.)
MATADOR	232 Six	1-B.	8.0	135 @ 4000	210 @ 1600	3-S. Man. Column 3-S. Auto. Column	3.15 (3.54 Opt.) 3.15 (3.54 Opt.)
MATADOR & AMBASSADOR DPL	258 Six	1-B.	8.0	150 @ 3800	240 @ 1800	3-S. Auto. Column	3.15 (3.54 Opt.)
MATADOR & AMBASSADOR SST & BROUGHAM	304 V-8	2-B.	8.4	210 @ 4400	300 @ 2600	3-S. Auto. Column Fl. in Mat. & Amb.	2.87 (3.15 Opt.) Brougham HT. w/opt. Buckets
	360 V-8	2-B.	8.5	245 @ 4400	365 @ 2600	3-S. Auto. Column Fl. in Mat. & Amb.	2.87 (3.15 Opt.) Brougham HT w/opt. Buckets
	360 V-8	4-B.	8.5	285 @ 4800	330 @ 5000	3-S. Auto. Column Fl. in Mat. & Amb. 4-S. Man. Floor	2.87 (3.15 Opt.) Brougham HT w/opt. Buckets 3.54 (3.15 & 3.51 Opt.)
	401 V-8	4-B.	9.5	330 @ 5000	430 @ 3400	3-S. Auto. Column Fl. in Mat. & Amb. 4-S. Man. Floor	2.87 (3.15 Opt., & 3.54 Opt. Fl.) Brougham HT w/opt. Buckets 3.54 (3.15 & 3.91 Opt.)

(1) With A/C (& Hornet Sportabout, less or with A/C)..... 2.73 (3.08 & 3.31 Opt.).

(2) Javelin AMX with auto. trans. & Go Package: 360 4-B.. 3.15 (2.87 Opt.).

401 4-B.. 3.15 (2.87 & 3.54 Opt.).

All axle ratios available less or with "Twin-Grip" Differential (except 3.91 with "Twin-Grip" only).
Dealer Kit Axle Ratios; 3.73, 3.91 (& factory), 4.10 & 4.44 & 5.00.

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MODEL	Availability on Page 4	232 CID SIX 1-B. Carb.	258 CID SIX 1-B. Carb.	304 CID V-8 2-B. Carb.	360 CID V-8 2 & 4-B. Carb.	401 CID V-8 4-B. Carb.
ENGINE - GENERAL						
Type, no. cyls., valve arr.	In-Line 6 OHV			90° V-8 OHV		
Bore and stroke (nominal)	3.75 x 3.50	3.75 x 3.90	3.75 x 3.44	4.08 x 3.44	4.165 x 3.68	
Piston displacement, cu. in.	232	258	304	360	401	
Bore spacing (C to C)	4.38			4.75		
No. system (front to rear)	L. Bank	1-2-3-4-5-6		1-3-5-7		
	R. Bank	- -		2-4-6-8		
Firing order	1-5-3-6-2-4		1-8-4-3-6-5-7-2			
Compres. ratio (nominal)	8.0:1		8.4:1	8.5:1	9.5:1	
Cylinder Head Combustion Chamber Volume (cc)	64.00 ± 1.50		58.92 ± 1.50	57.92 ± 1.50		
Cylinder Head Material	Cast Iron					
Cylinder Block Material	Cast Iron					
Cyl. Sleeve-Wet, dry, none	None					
Number of mtg. points	Front	Two				
	Rear	One				
Engine installation angle	Vertical					
Taxable horsepower	33.75		45.00	53.27	55.51	
Recommended fuel regular - premium	Regular-Grade or "Low-Lead" fuels. "Lead-Free" fuels are approved, but with alternate tank fills of leaded fuels.					Premium-Grade
ENGINE - PISTONS						
Material	Aluminum Alloy with Steel Insert					
Description & Finish	"Autothermic", Flat Top with Top Cavity, Slipper Skirt, Tin Plate, Steel-Strut Inserts.					
Top Cavity Vol. (cc)	11.96 ± .50		17.18 ± .50	27.11 ± .50	27.20 ± .50	
Weight (piston only) oz.	16.97		17.92	21.27	21.16	
Clearance (limits)	Top land	- - -				
	Skirt	Top	.0005 - .0013 (1)	.0010 - .0018(1)	.0012 - .0020(1)	.0010 - .0018(1)
		Bottom	- - -			
Ring groove diameter	No. 1 ring	3.328 - 3.333	3.328 - 3.333	3.624 - 3.629	3.723 - 3.733	
	No. 2 ring	3.328 - 3.333	3.328 - 3.333	3.624 - 3.629	3.705 - 3.715	
	No. 3 ring	3.329 - 3.339	3.329 - 3.339	3.625 - 3.635	3.710 - 3.720	
	No. 4 ring	None				

(1) Clearance measured at 2.31" below top of block at centerline of piston pin.

NOTE...Special High-Performance V-8 Induction Systems available as Dealer Kits:

1. High-Riser Aluminum Intake Manifold with Holley 3-Barrel Carburetor (also 4-Barrel).
2. Cross-Ram Aluminum Intake Manifold for Dual Holley 4-Barrel Carburetors.

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Availability on Page <u>4</u>	232 & 258 CID SIXES	304, 360 & 401 CID V-8's
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ENGINE - RINGS

Function (top to bottom)	No. 1, oil or comp.	Compression
	No. 2, oil or comp.	Compression
	No. 3, oil or comp.	Oil
	No. 4, oil or comp.	None
Compres- sion #1 & #2	Description - material, coating, etc.	Cast-Iron Alloy Phosphate-Coated, Parco Lubrite, or Granoseal Molybdenum-Filled Face for #1 Ring
	Width	.0775
	Gap	.010 - .020
Oil #3	Description - material, coating, etc.	Three Piece, Steel Rail Type Rail Faces Chrome Plated
	Width	.0245 Each Rail (.1880 with Expander)
	Gap	.015 - .055
Expanders		Combination Expander - Spacer Located Between Oil Ring Rails.

ENGINE - PISTON PINS

Material	SAE #1016 Steel	
Length	3.187	304 & 360; 3.187 (401; 2.94)
Diameter	.931	304 & 360; .931 (401; 1.00)
Type	Locked in rod, in piston, floating, etc.	Locked-In-Rod (Press Fit)
	Bush- ing	None
	Material	None
Clearance	In piston	.0003 - .0005
	In rod	Press Fit (Locked)
Direction & amount offset in piston		.0625 Toward Major Thrust Side

ENGINE - CONNECTING RODS

Material	Cast Nodular Iron	304 & 360, Cast Nodular Iron 401; SAE 1042 Mod., Forged Steel
Weight (oz.)	232; 23.32 (258; 24.66)	304 & 360; 24.16 (401; 28.15)
Length (center to center)	232; 6.125 (258; 5.875)	304 & 360; 5.875 (401; 5.858)
Steel-Backed, Alloy Lining Removable	Material & Type	304 & 360; Clevite F-77 or Federaloy H-24 401; Clevite F-77
	Bearing	
Bearing	Overall length	.860 304 & 360; .832 (401; .800)
	Clearance (limits)	.001 - .002 .001 - .002
	End play	.008 - .010 .009 - .015 (Two Rods)

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MODEL	Availability on Page 4	232 & 258 CID SIXES	304, 360 & 401 CID V-8's
ENGINE - CRANKSHAFT			
Material		Cast Nodular Iron (SAE 1046 Forged Steel in 401 V-8)	
Vibration damper type		Dynamic-Tuned, Rubber-Suspended, Inertia Member	
End thrust taken by bearing (No.)		#3	
Crankshaft end play		.0015 - .007	.003 - .008
Steel-Backed, Alloy Lining	Material & Type	SAE-15 Micro-Babbitt (Clevite or McQuay Norris)	304&360; Clevite F-500 or Federalloy H-35LT 401; Clevite F-77
	Removable		
Clearance		.001 - .002	.001 - .002 (.002 - .003 Rear Main)
Main bearing	Journal dia. and bearing overall length	No. 1	2.4986 - 2.5001 x .981 2.7474 - 2.7489 x .923 (x .9385 in 401)
		No. 2	2.4986 - 2.5001 x .981 2.7474 - 2.7489 x .923 (x .9385 in 401)
		No. 3	2.4986 - 2.5001 x 1.2685 2.7474 - 2.7489 x 1.2685
		No. 4	2.4986 - 2.5001 x .981 2.7474 - 2.7489 x .923 (x .9385 in 401)
		No. 5	2.4986 - 2.5001 x .981 2.7464 - 2.7479 x .923 (x .9385 in 401)
		No. 6	2.4986 - 2.5001 x .981 - - -
		No. 7	2.4986 - 2.5001 x .981 - - -
Dir. & amt. cyl. offset		None	
No. bolts/main brg. cap		2	2 (with block provisions to modify for 4)
Crankpin journal diameter		2.0934 - 2.0955	2.0934 - 2.0955 (2.2471 - 2.2492 in 401)
ENGINE - CAMSHAFT			
Location		Right Side	Center Between Cylinder Banks
Material		Special Cast-Iron Alloy	
Bearings	Material	Steel-Backed, Micro-Babbitt Alloy, SAE-15 (Clevite or Fed. Mogul)	
	Number	Four	Five
Gear or chain		Chain	
Type of Drive	Crankshaft gear or sprocket material		Sintered Iron
	Camshaft gear or sprocket material		SAE 1117 Steel (Sintered Iron, Opt.)
	Die-Cast Aluminum with Molded Nylon Teeth		
	Timing chain	No. of links	48
Width		.69	.875
Pitch		.50	.375

AMA Specifications Form—Passenger Car

MAKE OF CAR AMERICAN MOTORS MODEL YEAR 1971 DATE ISSUED 10-6-70 REVISED ^(*)

MODEL		Availability on Page 4	232 & 258 CID SIXES	304 CID V-8	360 CID V-8	401 CID V-8	ALL V-8's	
ENGINE - VALVE SYSTEM							Dealer Hi-Perf. Cam Kit	
Hydraulic lifters (Std., opt., NA)		Yes						
Valve rotator, type (intake, exhaust)		Yes, Free Valve Type						
Rocker ratio		1.5			1.6			
Operating tappet clearance (indicate hot or cold)	Intake	Zero Lash						
	Exhaust	Zero Lash						
Timing (based on top of ramp points)	Intake	Opens (°BTC)	12.50°	14.74°	25.57°	46°		
		Closes (°ABC)	66.50°	68.75°	90.75°	76°		
		Duration - deg.	259.00°	263.49°	296.32°	302°		
	Exhaust	Opens (°BBC)	53.50°	56.77°	80.80°	70°		
		Closes (°ATC)	55.50°	56.75°	42.75°	52°		
		Duration - deg.	289.00°	293.52°	303.55°	302°		
Valve opening overlap		68.00°	71.49°	68.32°	98°			
Intake	Material		Silichrome #1 or XB					
	Overall length		4.899					
	Actual overall head dia.		1.787	1.787	2.025	2.025		
	Angle of seat & face		Head 30°, Valve 29°					
	Seat insert material		None					
	Stem diameter		.3715 - .3725					
	Stem to guide clearance		.0010 - .0030					
	Lift @ zero lash (A)		.381	.425	.457	.477		
	Outer spring press. & length	Valve closed (lb.@in.)	95 to 105 @1.812	90 to 98 @ 1.812			95 to 103 @1.812	
		Valve open (lb.@in.)	188 to 202 @1.437	183 to 195 @ 1.365			240 to 260 @1.329	
	Inner spring press. & length	Valve closed (lb.@in.)	None				- - -	
		Valve open (lb.@in.)	None				TOTAL 265 to 285 @1.329	
	Exhaust	Material		SAE 21-4N				
		Overall length		4.892	4.892	4.910	4.910	
Actual overall head dia.		1.406	1.406	1.680	1.680			
Angle of seat & face		Head 45°, Valve 44°						
Seat insert material		None						
Stem diameter		.3718 - .3725		.3715 - .3725				
Stem to guide clearance		.0010 - .0027		.0010 - .0030				
Lift @ zero lash (A)		.381	.425	.457	.477			
Outer spring press. & length		Valve closed (lb.@in.)	95 to 105 @1.812	90 to 98 @ 1.812			95 to 103 @1.812	
		Valve open (lb.@in.)	188 to 202 @1.437	183 to 195 @ 1.365			240 to 260 @1.329	
Inner spring press. & length		Valve closed (lb.@in.)	None				- - -	
		Valve open (lb.@in.)	None				TOTAL 265 to 285 @1.329	

(A) Valve Lift Shown = Cam Lift x Rocker Arm Ratio (1.6 for V-8's, 1.5 for 6's)

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MAKE OF CAR AMERICAN MOTORS MODEL YEAR 1971 DATE ISSUED 10-6-70 REVISED (*)

MODEL	Availability on Page <u>4</u>	232 & 258 CID SIXES	304, 360 & 401 CID V-8's
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ENGINE - LUBRICATION SYSTEM

Type of lubrication (splash, pressure, nozzle)	Main bearings	Pressure
	Connecting rods	Pressure
	Piston pins	Splash
	Camshaft bearings	Pressure
	Tappets	Pressure
	Timing gear or chain	Pressure Jet
	Cylinder walls	Oil Groove in Mating Surface Between Conn. Rod and Cap
Oil pump type		Gear
Normal oil pressure (lb.@engine rpm)	<u>13#min.@600rpm, 24min.@1100, 46min.@2050&over(75#max.@all rpm)</u>	
Oil press. sending unit (elect. or mech.)	Electric	
Type oil intake (floating, stationary)	Stationary	
Oil filter system (full flow, part., other)	Full-Flow, Standard	
Filter replacement (element, complete)	Complete	
Capacity of c/case, less filter-refill (qt.)	4 (5 with Filter)	
Oil grade recommended (SAE viscosity and temperature range)	Above 32°F. . . SAE 20W-20 (or SAE 10W-30 or 10W-40) Above 0°F. . . SAE 10W (or SAE 10W-30 or 10W-40) Below 0°F. . . SAE 10W (or SAE 5W-20 or 5W-30)	

Engine Service Reqmt. (MM, MS, etc.) GREMLIN & "MS" or "SD"

ENGINE - EXHAUST SYSTEM

	HORNET		MATADOR & AMB.		JAVELIN	
	6	V-8	6	V-8	6	V-8
Type (single, single with cross-over, dual, other)	Single	S.w/Y-Pipe or Dual	Single	S.w/Y-Pipe or Dual	Single	S.w/Y-Pipe or Dual
Muffler No. & type (reverse flow, straight thru, separate resonator)	One, Reverse Flow	One, Rev. Flo or Two	One, Reverse Flow	One, Rev. Flo or Two	One, Reverse Flow	One, Rev Flo or Two
Exhaust pipe dia. (O.D., wall thick.)	Front	1.88x.083	1.88x.083	2.00x.083	1.88x.083	2.00x.083
	Rear	1.88x.075	2.25x.083	1.88x.075	2.25x.083	1.88x.075
Tail pipe dia. (O.D. & wall thickness)	1.75x.048	2.00x.048	1.75x.048	2.00x.060	1.75x.060	2.00x.060

(1) (2) (3) (4)

- (1) Dual Exhausts Opt. With SC/360 4-B. V-8. Rear Exhaust Pipe, 2.00x.083
- (2) Matador-6 Wagon - - Tailpipe, 1.75x.060
- (3) Dual Exhausts Opt. With 360 4-B V-8 Front Exhaust Pipe, 2.25x.083
Dual Exhausts Std. With 401 4-B V-8
- (4) Javelin; Dual Exhausts Opt. With 360 4-B V-8 Tailpipe, 2.00x.048
Javelin; Dual Exhausts Std. With 401 4-B V-8

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MAKE OF CAR AMERICAN MOTORS MODEL YEAR 1971 DATE ISSUED 10-6-70 REVISED (*)

Availability on Page <u>4</u>	232 & 258 CID SIXES	304, 360 & 401 CID V-8's
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ENGINE - FUEL SYSTEM

(See supplemental page for Details of Fuel Injection, Supercharger, etc. if used)

Induction type: Carburetor, fuel injection, supercharger.		Gremlin 21 gals. Carburetor (Downdraft)		
Fuel Tank	Refill capacity (U.S. gals.)	Hornet & Jav. 16; Matador 19.5 (3-seat wag 17); Amb. 19.5		
	Filler location	(1) Amb. Wag. 17		
Fuel Pump	Type (elec. or mech.)	Mechanical		
	Locations	Right Side, Center	Left Side, Front	
	Pressure range	4 to 5.5 P.S.I.		
Vacuum booster (std., optional, none)		Standard (less booster with opt. electric wipers)		
Fuel Filter	Type	A. Saran Plastic Spool. B. 15 Micron Paper Element		
	Locations	A. Gas Tank Pick-Up Tube B. Carburetor Inlet Side		
Carburetor	Choke type	Automatic		
	Intake manifold heat control (exhaust or water)	Exhaust		
	Air cleaner type	Standard	Cellulose Fiber Element	
		Optional	None	
	Idle speed (spec. neutral or drive)	Manual	700 RPM	750 RPM
Automatic		600 RPM	650 RPM	
Idle A/F mix.		14.0:1 ± .2	14.0:1 ± .2 (V-8 Man. Trans., 13.0:1)	

CARBURETOR SUPPLEMENTARY INFORMATION

Model Usage	Engine Displ.	Transmission	Carburetors		No. Used and Type	Barrel Size
			Make	Model		
232 CID SIX 135 HP, HORNET & GREM.	232	Manual	Carter YF	6093S	1, 1-BBL.	1.69
		Automatic	Carter YF	6094S	1, 1-BBL.	1.69
232 CID SIX 135 HP, JAVELIN & MAT.	232	Manual	Carter YF	6095S	1, 1-BBL.	1.69
		Automatic	Carter YF	6096S	1, 1-BBL.	1.69
258 CID SIX 150 HP	258	Manual	Carter YF	6095S	1, 1-BBL.	1.69
		Automatic	Carter YF	6038S	1, 1-BBL.	1.69
304 CID V-8 210 HP	304	Manual	AM(FAL)2100D	1DM2	1, 2-BBL.	1.56
		Automatic	AM(FAL)2100D	1DA2	1, 2-BBL.	1.56
360 CID V-8 245 HP	360	Manual	AM(FAL)2100D	1DM2	1, 2-BBL.	1.56
		Automatic	AM(FAL)2100D	1RA2	1, 2-BBL.	1.69 (2)
360 CID V-8 285 HP	360	Manual	AM(FAL)4300	1TM4	1, 4-BBL.	1.56 pri.
		Automatic	AM(FAL)4300	1TA4 (3)	1, 4-BBL.	1.69 sec.
401 CID V-8 330 HP	401	Manual	AM(FAL)4300	1TM4	1, 4-BBL.	1.56 pri.
		Automatic	AM(FAL)4300	1TA4	1, 4-BBL.	1.69 sec.

(1) Hornet & Gremlin: Center Rear Panel.
Matador & Ambassador: Left Rear Fender
Javelin: Center Rear Bumper

(2) Change to 1.56, about Nov. 1970.
(3) Change to 1RA4, about Nov. 1970.

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MODEL Availability on Page <u>4</u>	232 & 258 CID SIXES	304, 360 & 401 CID V-8's
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ENGINE - COOLING SYSTEM

Type system (pressure, pressure vented, atmospheric, other)		Pressure	
Radiator cap relief valve pressure		14 P.S.I.	
Circulation thermostat	Type (choke, bypass)	Choke	
	Starts to open at (°F)	205 (202 to 209)	195 (192 to 199)
Water pump	Type (centrifugal, other)	Centrifugal	
	GPM @ 1000 pump rpm	55 GPM @ 1400 RPM	
	Number of pumps	One	
	Drive (V-belt, other)	V-Belt	
Bearing type		Double Row Ball	
By-pass recirculation type (inter., ext.)		Internal	External
Radiator core type (cellular, tube and fin, other)		Tube & Fin	
Cooling system capacity	With heater (qt.)	10.5	304;14 (360 & 401;13)
	Without heater (qt.)	9.5	304;13 (360 & 401;12)
	Opt. equipment-specify (qt.)	Same	
Water jackets full length of cyl. (yes, no)		Yes	
Water all around cylinder (yes, no)		Yes	
Radiator hose	Lower	Number and type (molded, straight)	One, Molded, Curved
		Inside diameter	1.50 Body & Rad. End 1.78 Water Pump End
	Upper	Number and type (molded, straight)	One, Molded, Curved
		Inside diameter	1.50 Body & Rad. End 1.75 Thermostat End
	By-pass	Number and type (molded, straight)	None
		Inside diameter	- - -
Fan	Number of blades & spacing		4 Std. (5 AC & HD) 6 Std. (7 AC & HD)
	Diameter		15.62 (17.25 AC & HD) 17 (18.38 AC & HD)
	Ratio-fan to crankshaft rev.		1.20:1 1.06:1
	Fan cutout type		Power-Flex Fan (Std. with AC, Opt. HD)
	Bearing type		Ball (All Engines)
* Drive belts (indicate belt used by letter)	Fan		A F
	Generator alternator		A F
	Water Pump		A F
	Power Steering		B G
	Air Conditioning with PS		C & D F & H
	" " less PS		D & E F & I

* Drive Belt Dimensions	A	B	C	D	E	F	G	H	I	J	K
Angle of V	38°	38°	38°	38°	38°	38°	38°	38°	38°		
Nominal length (SAE)	36.00	45.28	45.50	35.75	43.75	43.00	50.50	62.50	61.45		
Width	3/8	17/32	1/2	1/2	1/2	3/8	1/2	1/2	1/2		

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MAKE OF CAR AMERICAN MOTORS MODEL YEAR 1971 DATE ISSUED 10-6-70 REVISSED (*)

MODEL <u>Availability on Page 4</u>	ALL 6's & V-8's WITH AUTO. TRANS.	V-8's EQUIPPED WITH MANUAL TRANSMISSION
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VEHICLE EMISSION CONTROL

Exhaust Emission Control	Type (Air injection, engine modifications, other)		"Engine-Mod" System	Air Injection ("Air-Guard")	
	Air Injection Pump	Type	- - -	Eccentric Vane (Saginaw Gear)	
		Displacement	- - -	19.3 cu.in./rev.	
		Drive ratio	- - -	1.25:1	
		Drive type	- - -	Belt	
		Relief valve (type)	- - -	Integral	
		Filter (describe)	- - -	Centrifugal Separator	
	Air Injection System	Air distribution (head, manifold, etc.)	- - -	Separate Header Manifold	
		Point of entry	- - -	Thru Exhaust Port	
		Injection tube i.d.	- - -	.285	
Check valve type		- - -	Spring-Loaded Plunger & Asbestos		
	Backfire protection (type)	- - -	Diverter Type (Rochester) Seat		
Crankcase Emission Control	Type (ventilates to atmos., induction system, other)		Standard	Closed Induction System	
		Optional	- - -		
	Control Unit	Make and model	"Stanadyne"		
		Location	6=Valve Cover; V-8=Intake Manifold		
		Energy source (manifold vacuum, carburetor, other)	Manifold Vacuum		
		Control method (variable orifice, fixed orifice, other)	Variable Orifice		
	Complete system	Discharges (to intake manifold, other)	Intake Manifold (Carb. Base or Carb. Spacer Plate)		
		Air inlet (breather cap, other)	Carb. Air Cleaner - Dirty Side		
		Flame arrestor (screen, other)	No Specific Part (System Arrests Flame)		
	Fuel Tank	Refill Capacity (U.S. gallons)	Gremlin 21. Hornet & Javelin 16. Amb. 19.5 (Wagon 17). Matador 19.5 (3-Seat Wagon 17).		
Thermal expansion volume (cu. ft.)		2 Gallons, Min. (.321 Cu. Ft.)			
Pressure relief location (lbs.)		Filler Cap, ½ to 1 PSI			
Vacuum relief location (lbs.)		Filler Cap, ¼ to ½ PSI			
Vapor-liquid separator type		Float (none for Gremlin)			
Evaporative Emission Control	Vapor vented to (crankcase, canister, other)	V-8 Manual Trans. & All 6's: Crankcase			
		V-8 Automatic Transmission: Charcoal Canister			
Carburetor	Vapor vented to (crankcase, canister, other)	No External Carburetor Venting			
		- - -			
Vapor Storage	Storage provision (crankcase, canister, other)	V-8 Manual Trans. & All 6's: Crankcase			
		V-8 Automatic Transmission: Charcoal Canister			
	Volume (cu. ft.) or capacity (grams)	650 Grams Charcoal (V-8 Auto. Trans.)			
	Control valve type	Fixed Orifice; .040" Dia.			

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MAKE OF CAR AMERICAN MOTORS MODEL YEAR 1971 DATE ISSUED 10-6-70 REVISED ^(*)

MODEL	Availability on Page <u>4</u>	232 & 258 CID SIXES & 304 CID V-8	360 & 401 CID V-8's
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ELECTRICAL – SUPPLY SYSTEM

Battery	Make and Model	Globe-Union 2SM-50 (1)	Globe-Union 2SM-60 (1)	
	Voltage Rtg. & Total Plates	12 Volts, 54 Plates (1)	12 Volts, 66 Plates (1)	
	SAE Designation & Amp. Hr. Rtg.	2SM-50 A.H.@20 HRS. (1)	2SM-60 A.H.@20 HRS. (1)	
	Location	Engine Compartment, Forward		
Terminal grounded	232 & 258 CID SIXES	304, 360 & 401 CID V-8's	Negative	
Alternator	Make	Motorola		
	Model (2)	70D44186C01 (CO2 in Mat.)	70D44187C01 (CO2 in Mat.)	
	Type and rating	Alternator with Silicon Diodes & Isolation Diode (35 & 55 Amp.)		
	Output at engine idle (neutral)	N.A.		
	Ratio-Gen. to Cr/s rev.	2.41:1		
Regulator	Make	Motorola		
	Model	8RB2005		
	Type	Solid State		
	Cutout relay	Closing voltage generator rpm	---	
		Reverse current to open	---	
	Regulated	Voltage	13.8 to 14.2 Volts @ 80°F (Ambient Temp.)	
		Current	---	
	Voltage test conditions	Temperature	80°F	
Load		10 AMPS @ 3000 RPM (Alternator Speed)		
Other		---		

ELECTRICAL – STARTING SYSTEM

		232 & 258 CID SIXES	304, 360 & 401 CID V-8's	
Starting Motor	Make	FOMOCO		
	Model	C9FF-11001-A or DOFF-11001-C	DOFF-11001-B	
	Rotation (drive end view)	Clockwise		
Motor control	Switch (solenoid, manual)	Solenoid		
	Starting procedure	Turn ignition key to extreme clockwise position. Automatic transmission lever must be in neutral or park position.		
Motor Drive	Engagement type	Solenoid Actuated		
	Pinion meshes (front, rear)	Front		
	Number of teeth	Pinion	9	
		Flywheel	Manual	153
	Auto.		153	164
Flywheel tooth face width	Manual	.43		
	Auto.	.38		

- (1) Opt. Heavy Duty: Globe-Union 2SH-70, 12 V, 66 Plates, 70 A.H. @ 20 Hrs.
All Batteries are identified: "American Motors Clear-Power".
- (2) Opt. 55 Amp., 6-Cylinder = 70D44188C01, V-8 = 70D44189C01.
(Std. with Air Cond. or Rear Window Defogger)

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Availability	232 & 258 CID SIXES	304 & 360 CID 2-B. CARB. V-8's	360 & 401 CID 4-B. CARB. V-8's	
MODEL on Page <u>4</u>				
ELECTRICAL - IGNITION SYSTEM - DISTRIBUTOR				
Breaker gap (in.)	.016			
Cam angle (deg.)	31 to 34	29 to 31		
Breaker arm tension (oz.)	17 to 21			
Distributor Delco Remy	Manual	1110340 (Vacuum Unit, 1116207)	1112028 (Vacuum Unit, 1115362)	1111948 (Vacuum Unit, 1115362)
	Automatic	(same as above)		
Timing	Manual	232 = 3° BTDC 258 = 5° BTDC	2.5° BTDC	
	Automatic	5° BTDC	2.5° BTDC	

Distributor Model	CENTRIFUGAL ADVANCE Crankshaft Degrees at Engine RPM			VACUUM ADVANCE Crankshaft Deg. In. of Mercury at	
	Start	Intermediate	Max.	Start	Max.
1110340	0° to 2° @ 650 to 950 RPM	14° to 18° @ 1900 RPM	24° to 28° @ 4400 RPM	0° @ 5" to 7"	19.5° to 25° @ 16.3"
1112028	0° to 2.5° @ 700 to 900 RPM	11° to 13° @ 1500 RPM	29° to 31° @ 4600 RPM	0° @ 4" to 6"	22.5° to 25.5° @ 18" to 19.2"
1111948	0° to 2.5° @ 700 to 900 RPM	16° to 21° @ 1575 RPM	28° to 32° @ 4400 RPM	0° @ 4" to 6"	22.5° to 25.5° @ 18" to 19.2"

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MODEL <u>Availability on Page 4</u>	<u>232 & 258 CID SIXES</u>	<u>304, 360 & 401 CID V-8's</u>
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ELECTRICAL – IGNITION SYSTEM

Type	Conventional – Std., Opt., N.A.	Standard	(Dealer Kit)	
	Transistorized – Std., Opt., N.A.	N.A.	"Delcotronic" Capacitor Discharge	
	Other (specify)	N.A.	"Mallory" High-Perf. (Dealer Kit)	
Coil	Make	Delco-Remy or Prestolite		
	Model	DR:1115294 (PL:201691)	D-R:1115266 (PL:201632)	
	Amps	Engine stopped	3.5	
		Engine idling	1.6	
Spark Plug	Make	Champion		
	Model	N-12Y		
	Thread (mm)	14		
	Tightening torque (lb. ft.)	25 to 30		
	Gap	.033 to .037		
Cable	Conductor type	Carbon Core Wire		
	Insulation type	Neoprene		
	Spark plug protector	Hypalon		

ELECTRICAL – SUPPRESSION

Locations & type	Carbon Core Ignition Wires
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ELECTRICAL – INSTRUMENTS AND EQUIPMENT

Speed-ometer	Type	King-Seeley (Stewart-Warner for Hornet & Gremlin)
	Trip odometer (std. opt., N.A.)	N.A.
Charge indicator – type		Warning Light Warning Light (Ammeter Gauge Opt. Jav.V-8)
Temperature indicator – type		Electrical Gauge
Oil pressure indicator – type		Warning Light Warning Light (Pressure Gauge Opt. Jav.V-8)
Fuel indicator – type		Electrical Gauge (plus Opt. Low-Fuel-Warning Light) Vacuum, Variable-Speed
Wind-shield wiper	Type – Standard	Electric, Variable-Speed, Hornet & Gremlin (3-Speed Jav., Mat. & Amb.)
	Type – Optional	Manual Pump (Panel Switch)
Wind-shield washer	Type – Standard	Electric Powered Pump (Panel Switch)
	Type – Optional	Vibrator
Horn	Number used	2 (1 for all Hornets & Gremlins, 2nd. Horn Dealer Accessory)
	Amp draw (each)	8.5
Other		Dual Hydraulic Brake System Warning Light and Parking Brake Warning Light combined

AMA Specifications Form—Passenger Car

MAKE OF CAR		AMERICAN MOTORS		MODEL YEAR 1971		DATE ISSUED 10-6-70		REVISED (*)	
Availability on Page 4		232 CID SIX Hornet Gremlin Javelin	258 CID SIX Hornet Gremlin Matador	258 CID SIX Ambassador (plus Fleet & Export for 232 & 258 in other models)	304 CID V8 Javelin	360 & 401 V8 Hornet Javelin Matador			
DRIVE UNITS - CLUTCH (Manual Transmission)									
Make & type		Dana Dry Plate #100859	Dana #100859	Borg & Beck #106-10001	Borg & Beck #SK-40641	Borg & Beck #1828			
Type pressure plate springs		3 Coils	3 Coils	9 Coils	9 Coils	12 Coils & 6 rollers			
Total spring load (lb.)		1500-1600	1500-1600	1644 Nom.	2028 Nom.	2386 Nom. (2212-2560)			
No. of clutch driven discs		One	Dana X100900-1	Dana X100900-2	B&B 102-10002	B&B SK-40642	B&B X102-10217		
Material		Woven Asbestos							
Clutch facing	Outside & inside dia.	6.00 x 9.25	6.00 x 9.25	6.75 x 10.00	6.50 x 10.00	6.50 x 11.00			
	Total eff. area (sq.in.)	77.96	77.96	85.52	90.72	123.70			
	Thickness	.125 F & R	.125 F & R	.125 F, .135 R	.125 F & R	.135 F, .145 R			
	Engagement cushioning method	Flat Spring Steel Between Facings							
Release bearing	Type & method of lubrication	Ball Bearing, Permanently Lubricated							
Torsional damping	Methods: springs, friction material	Coil Springs							
DRIVE UNITS - TRANSMISSIONS		232 & 258 CID SIXES			304, 360 & 401 CID V-8's				
Manual 3-speed (std., opt. N.A.)		Std. (Opt. for Amb. Fleet Sales)			Std. for 360 V-8, Hornet & Javelin				
Manual 4-speed (std., opt. N.A.)		N.A.			Std. for 304 V-8, Javelin only				
Automatic (std., opt. N.A.)		Opt. (Std. for Ambassador)			Opt. for 360-4B & 401 (see page 4)				
Automatic (std., opt. N.A.)		Opt. (Std. for Ambassador)			Opt. (Std. for 304 V-8 Ambassador)				
DRIVE UNITS - MANUAL TRANS.		232 SIX (Hornet & Gremlin)		304 V-8 (JAVELIN) 232 & 258 SIX (Hornet, Gremlin, Javelin & Matador)		360 V-8 (Javelin & Hornet)		360 V-8 401 V-8 (Javelin, Hornet & Matador)	
Warner-Gear Mfg. No.		T-96J		T-14		T-15		T-10	
Number of forward speeds		3		3		3		4	
Transmission ratios	In first	2.605		2.636		2.548		2.23	
	In second	1.630		1.605		1.558		1.77	
	In third	1.000		1.000		1.000		1.35	
	In fourth	---		---		---		1.00	
	In reverse	3.536		2.636		2.548		2.16	
Synchronous meshing, specify gears		2 & 3		1, 2 & 3		1, 2 & 3		1, 2, 3 & 4	
Shift lever location		Column (or Floor in Gremlin)		Floor (Column in Matador)		Floor		Floor	
Lubricant	Capacity (pt.)	1.5		2.5		3.0		2.5	
	Type recommended	Mineral Gear Lubricant							
	SAE viscosity number	Summer		Winter		Extreme cold		80	
								80	
							80		

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Availability MODEL on Page <u>4</u>	232 & 258 CID SIXES	304, 360 & 401 CID V-8's
--	------------------------	-----------------------------

DRIVE UNITS – AUTOMATIC TRANSMISSION

Trade name	Shift-Command				
Type describe	Borg & Beck/Long Torque Converter with Planetary Gears				
Selector location	Column		Column (or Console for V-8 Hardtops)		
	Operation	6&V-8 Col.	V-8 Con.	6 & 304 V-8	360 & 401 V-8
List gear ratios Selector Pattern and indicate which are used in each selector position	Park	P	PRK	- - -	- - -
	Reverse	R	REV	2.09:1	2.00:1
	Neutral	N	NTL	- - -	- - -
	1,2&3 Gears	D	DRV	1.00:1	1.00:1
	2 Gear	2	2ND	1.45:1	1.47:1
1 Gear	1	1ST	2.39:1	2.40:1	
Max. upshift speed—drive range	55 to 72 mph (65-87 Hornet & Gremlin 232)			60 to 75 mph	
Max. kickdown speed—drive range	50 to 65 mph (50-70 Hornet & Gremlin 232)			55 to 70 mph	
Torque converter	Three				
	2.00				
	Type of cooling (air, liquid)	(1) Air & Water (Auxiliary Cooler, Opt.)			
Nominal diameter	11" 304=11". 360 & 401= 12"				
Lubricant	9.5 304=9.5. 360 & 401= 10				
	Type recommended	"DEXRON" Auto. Trans. Fluid (Type A, AQ-ATF, Suffix "A")			
Special transmission features	Vacuum-Modulated Control Between Trans. & Engine Electric "Kick-Down" Solenoid System				

DRIVE UNITS – PROPELLER SHAFT

	HORNET		GREMLIN		MATADOR		AMBASSADOR		JAVELIN		
	SIX	V-8	SIX	V-8	SIX & V-8	SIX & V-8	SIX & V-8	SIX & V-8	SIX	V-8	
Number used	One										
Type (straight tube, tube-in-tube, internal-external damper, etc.)	Straight Tube (with tube-in-tube ends)										
Outer diam. x length* x wall thickness	Manual 3-speed trans.	52.500	46.680	40.720	58.900	SIX	58.900	52.500	51.220	SIX	51.220
		2.500	2.500	2.500	3.000		3.000	2.500	2.500		
	Manual 4-speed trans.	.065	.083	.065	.083	V-8	.083	.065	(4).083	V-8	(4).083
		- - -	49.780	- - -	58.900		- - -	- - -	- - -		51.220
Overdrive transmission	- - -	2.500	- - -	3.250	- - -	- - -	- - -	- - -	- - -	- - -	
Automatic transmission	.083	.065	.065	.065	V-8	.065	.065	.065	V-8	.065	
	47.940	46.680	36.150	55.940		55.940	47.940	47.940			
	2.500	2.500	2.500	2.750	2.750	2.750	2.500	2.500	2.500	2.500	
	.065	(2).083	.065	(3).083	(3).083	(3).083	.065	(5).065	(5).065	(5).065	

* Center to center of universal joints, or to centerline of rear attachment.

(Continued)

- (1) 258 Six for Matador & Ambassador Nation Wide; Air & Water
232 Six for Matador & Ambassador Cal. Only; Air & Water (Water Opt. for other States)
All Sixes for Javelin, Hornet & Gremlin. . . Cal. Only; Air & Water (Water Opt. for other States)
- (2) Figures shown are for 304 V-8. For 360 V-8, 49.780 x 2.500 x .083
- (3) Figures shown are for 304 V-8. For 360 & 401 V-8, 58.900 x 3.250 x .065
- (4) Figures shown are for 304 V-8. For 360 V-8, 47.940 x 2.500 x .065
- (5) Figures shown are for 304 V-8. For 360 & 401 V-8, 51.220 x 2.500 x .083

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MODEL GREMLIN, HORNET & JAVELIN MATADOR & AMBASSADOR

DRIVE UNITS – PROPELLER SHAFT (cont.)

Inter-mediate bearing	Type (plain, anti-friction)	None		
	Lubrication (fitting, prepack)	- - -		
Slip Yoke	Type	Involute		
	Number of teeth	Six & 30 $\frac{1}{2}$ V-8 16	360 V-8 28	401 V-8 16 Auto. (28 4-Speed)
	Spline O.D.	1.170	1.207	1.375 Auto. Trans. 1.207 4-Speed Trans.
Universal joints	Make and Mfg. No.	#1280	#1280	#1310 Auto. & 4-Speed
	Number used	DANA Two		
	Type (ball and trunnion, cross)	Single-Pivot, Cross		
	Rear attach. (u-bolt, clamp, etc.)	U-Bolt		
	Bearing	Type (plain, anti-friction)	Anti-Friction	
Lubric. (fitting, prepack)		Prepack		
Drive taken through (torque tube or arms, springs)		Rear Springs	4-Link Trailing Arms	
Torque taken through (torque tube or arms, springs)		Rear Springs	4-Link Trailing Arms	

DRIVE UNITS – AXLE

Type (front, rear)		Front			
Description		1 Piece Housing with Inserted Tubes. Live Axle (Conventional)			
Limited Slip differential, type "Twin-Grip" Opt., Dana (Warner Gear, Hornet-6, Gremlin-6 & Javelin-6) (1)					
Drive Pinion Offset		1-1/2			
No. of differential pinions		Two (Four with V-8 Twin-Grip) Two (Four with Twin-Grip)			
Pinion adjustment (shim, other)		Shim			
Pinion bearing adj. (shim, other)		Shim			
Wheel bearing type		Conic & Roller			
Lubricant	Capacity (pt.)	3 for Six, 4 for V-8		4	
	Type recommended	Hypoid, or Multi-Purpose Gear Lube, API, GL-5 (2)			
	SAE viscosity number	Summer	80		
		Winter	80		
	Extreme cold	80			

AXLE RATIO TOOTH COMBINATIONS

(See page 4 for axle ratio usage)

Axle ratio		Factory Installed								Both	Dealer Kits			
		2.37	2.73	2.87	3.08	3.15	3.31	3.54	3.58		3.91	3.73	4.10	4.44
No. of teeth	Pinion	19	15	15	13	13	13	11	12	11	11	10	9	9
	Ring gear	45	41	43	40	41	43	39	43	43	41	41	40	45
Ring Gear O.D.		7.56	7.55	8.88	7.55	8.88	7.63	8.88	7.54	8.92	8.91	8.91	8.91	8.90

(1) Positive-Locking Type available as Dealer Kit ("Detroit Locker" by Det. Auto. Products).

(2) Special lube for opt. "Twin-Grip" differential (API, GL-5 Quality).

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MODEL		HORNET		GREMLIN	MATADOR		AMBASSADOR			JAVELIN			
		SIX	V-8	SIX	SIX & V-8		258 & 304	360 & 401	V-8	V-8	SIX	V-8	
DRIVE UNITS - WHEELS		Sedan	Sedan	All	Sedan & Hardtop	Wagon	Sedan & Hardtop	Sedan & Hardtop	Wagon	AMX	Base & SST	Base & SST	
Type & material		Six & V-8		Pressed Steel Disc & Safety Rim									
Rim (size & flange type)	Std.	Wagon		See "TIRES" Below									
	Opt.	See "TIRES" Below											
Attachment	Type (bolt or stud)	Stud											
	Circle diameter	4.50											
	Number and size	FIVE, 1/2 x 20, 3/4 HEX											
MODEL													
DRIVE UNITS - TIRES (1)													
Standard	Size, ply rating, & ply Rim Size	6.45x14 4 $\frac{1}{2}$ J	6.95x14 4 $\frac{1}{2}$ J	6.00x13 4 $\frac{1}{2}$ J	E78x14 5 $\frac{1}{2}$ J	G78x14 6JK	E78x14 5 $\frac{1}{2}$ J	F78x14 5 $\frac{1}{2}$ JK	H78x14 6JK	E70x14 6JK	C78x14 5J	D78x14 5J(2)	
	Type (bias, radial, etc.)	Bias, 4-Ply Rating, 2-Ply Polyester plus 2-Ply Fiberglass-Belted Tread (6.00, 6.45 & 6.95 less Belt) (5)											
	Full rated Inflation Press.	Front	28	28	28	24(28 V-8)	20	26	26	20	26	26	26
		Rear	28	28	28	28	28	28	28	28	26	26	26
Rev./Mile at 50 MPH (3)	835	815	875	798	764	798	784	749	813	812	811	811	
Optional	See "Type" Above	6.95x14 4 $\frac{1}{2}$ J (4)	C78x14 5J (2)	6.45x14 4 $\frac{1}{2}$ J (4)	F78x14 5 $\frac{1}{2}$ JK	H78x14 6JK	F78x14 5 $\frac{1}{2}$ JK	G78x14 6JK	- - -	E60x15 7JJ	D78x14 5J	E78x14 5 $\frac{1}{2}$ JK	
	Size, ply rating, & ply Rim Size (plus special fleet options on certain models)	B78x14 4 $\frac{1}{2}$ J	D78x14 5J (2)	B78x14 4 $\frac{1}{2}$ J	E60x15 7JJ(V-8)	- - -	G78x14 6JK	- - -	- - -	- - -	E78x14 5 $\frac{1}{2}$ J	E70x14 6JK	
		C78x14 5J	D70x14 6JK(Std.)	D70x14 6JK(Std.)	- - -	- - -	- - -	- - -	- - -	- - -	E70x14 6JK	E60x15 7JJ	
BRAKES - PARKING		D78x14 5J	on SC/360	on Gremlin X									
Type of control	D70x14		Foot Pedal, Hand Release										
Location of control	6JK		Left Side, Under Instrument Panel										
Operates on	Rear Service Brakes												
If separate from service brakes	Type (internal or external)	- - -											
	Drum diameter	- - -											
	Lining size (length x width x thickness)	- - -											

- (1) "Space-Saver" Spare Tire (Goodrich) Standard on Javelin AMX, Hornet SC/360, Hornet Wagon, & Gremlin X. Optional on Gremlin & Javelin (Base & SST), & included with set of 4 Styled-Steel Wheels.
- (2) C78 & D78 use 5 $\frac{1}{2}$ JK Rim Wheels with Disc Brake Option.
- (3) B78x14 = 838 Rev./Mile. D70x14 = 819. E60x15 = 807.
- (4) Included with Air Conditioning.
- (5) E78x14 is Rayon-Belted.

AMA Specifications Form—Passenger Car

MAKE OF CAR		AMERICAN MOTORS	MODEL YEAR	1971	DATE ISSUED	10-6-70	REVISED ^(*)					
MODEL			Gremlin 6 Hornet 6 Javelin 6	Hornet V8 Javelin V8 Mat & Amb Sed & HT 6	Mat Sed & HT 360 & 401 V8 Amb Sed & HT All V8's	Matador Wagon 6 & V8 Ambassador Wagon 6 & V8	Hornet V8 Javelin V8	Matador V8 Ambassador V8				
BRAKES - SERVICE									Opt., with Power Assist (also Manual for Javelin)	Optional, with Power Assist Only		
Type (drum) or (disc & no. of pistons)			Drum, Front & Rear	Drum, Front & Rear	Drum, Front & Rear	Drum, Front & Rear	Drum, Front & Rear	Disc (Drum Rear)	Disc (Drum Rear)	Disc (Drum Rear)		
Self adjusting (std., opt., N.A.)			Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard		
Special Valving	Type (proportion, delay, metering, other)		None	None	None	None	None	Proportion Valve	Proportion Valve	Proportion Valve		
Power brake make & type (remote, int., etc.)	Std. Opt. Bendix		1-Diaphragm, 7.75 D.	1-Diaphragm, 7.75 D.	1-Diaphragm, 9.50 D.	1-Diaphragm, 9.50 D.	1-Diaphragm, 9.50 D.	2-Diaph., 7.75 D. Javelin	2-Diaphragm, 7.75 D.	2-Diaphragm, 7.75 D.		
Effective area (sq. in.) *			153.49	167.54	167.54	196.55	196.55	108.89 (41.20 F, 67.69 R)	137.90 (41.20 F, 96.70 R)	137.90 (41.20 F, 96.70 R)		
Gross lining area (sq. in.) **			N.A.	N.A.	N.A.	N.A.	N.A.	N.A.	N.A.	N.A.		
Swept area (sq. in.) ***			254.47	267.04	267.04	314.36	314.36	328.20 (216.24 F, 109.96 R)	375.32 (216.24 F, 157.08 R)	375.32 (216.24 F, 157.08 R)		
Front to Rear Effectiveness Relationship	Front Rear		62.2% 37.8%	64.6% (57.3 Mat & Amb) 35.4% (42.7 Mat & Amb)	61.6% 38.4%	57.3% (61.6% V8) 42.7% (38.4% V8)	57.3% (61.6% V8) 42.7% (38.4% V8)	60% Variable 40% Variable	60% Variable 40% Variable	60% Variable 40% Variable		
Drum	Diameter (nominal)	Front Rear	9.00 9.00	10.00 10.00	10.00 10.00	10.00 10.00	10.00 10.00	10.00 10.00	10.00 10.00	10.00 10.00		
	Type and material		Cast Iron Plain Drum, Steel Center	Cast Iron Drum, Steel Flare & Center	Cast Iron Ribbed Drum, Steel Flare & Center	Cast Iron Ribbed Drum, Steel Flare & Center	Cast Iron Ribbed Drum, Steel Flare & Center	Cast Iron Drum, Steel Flare & Center	Cast Iron Ribbed Drum, Steel Flare & Center	Cast Iron Ribbed Drum, Steel Flare & Center		
Rotor	Outer working diameter		---	---	---	---	---	10.91 (min.)	10.91 (min.)	10.91 (min.)		
	Inner working diameter		---	---	---	---	---	7.04 (max.)	7.04 (max.)	7.04 (max.)		
	Working width		---	---	---	---	---	1.00	1.00	1.00		
	Material & type (vented/solid)		---	---	---	---	---	Cast Iron, Vented	Cast Iron, Vented	Cast Iron, Vented		
Wheel cylinder bore	Front		1.13	1.19 (1.09 Mat & Amb 6)	1.19	1.09 (1.19 V8)	1.09 (1.19 V8)	2.75	2.75	2.75		
	Rear		.88	.88 (.94 Mat & Amb)	.94	.94	.94	.94	.94	.94 (1.00 Wagons)		
Master Cylinder	Bore		1.00 Manual & Power	1.00 Manual & Power	1.00 Manual & Power	1.00 Manual & Power	1.00 Manual & Power	1.063 Manual, 1.000 Power	1.063 Manual, 1.000 Power	1.125 Power		
	Stroke		1.112 (1.102 Power)	1.112 (1.102 Power)	1.112 (1.102 Power)	1.112 (1.102 Power)	1.112 (1.102 Power)	1.183 Manual, 1.102 Power	1.183 Manual, 1.102 Power	1.102 Power		
Pedal arc ratio			6.59 Man., 7.32 Power	6.59 Man., 7.32 Power	6.59 Manual, 7.32 Power	6.59 Manual, 7.32 Power	6.59 Manual, 7.32 Power	6.59 Manual, 7.32 Power	6.59 Manual, 7.32 Power	7.32 Power		
Line pressure at 100 lb. pedal load			730 Man., 800 Power	730 Manual, 800 Power	730 Manual, 980 Power	730 Manual, 980 Power	730 Manual, 980 Power	(1)	(1)	1030 Power		
Shoe Clearance	Front Rear			.004 to .010 @ High Point on Horizontal Axis	.004 to .010 @ High Point on Horizontal Axis	.004 to .010 @ High Point on Horizontal Axis	.004 to .010 @ High Point on Horizontal Axis	0, Static Condition	0, Static Condition	0, Static Condition		
Anti-skid device type (std., opt., N.A.)			Not Offered	Not Offered	Not Offered	Not Offered	Not Offered	Not Offered	Not Offered	Not Offered		
Brake lining	Front Wheel	Bonded or riveted	Bonded (riveted 10-1-70)		Riveted	Riveted	Riveted	Riveted	Bonded	Bonded		
		Material	Molded Asbestos		Molded Asbestos	Molded Asbestos	Molded Asbestos	Molded Asbestos	Molded Asbestos Puck	Molded Asbestos Puck	Molded Asbestos Puck	
	Size (length x width x thickness)	Prim. or out-board	7.66 x 2.25 x .19		8.91 x 2.50 x .19	8.91 x 2.50 x .19	8.91 x 2.50 x .19	8.91 x 2.50 x .19	6.02 x 1.80 x .40	6.02 x 1.80 x .40	6.02 x 1.80 x .40	
		Second. or in-board	9.82 x 2.50 x .19		11.06 x 2.50 x .19	11.06 x 2.50 x .19	11.06 x 2.50 x .19	11.06 x 2.50 x .19	6.02 x 1.80 x .40	6.02 x 1.80 x .40	6.02 x 1.80 x .40	
	Segments per shoe		One		One	One	One	One	One Ea. Side of Disc	One Ea. Side of Disc		
	Rear Wheel	Material	Molded Asbestos		Molded Asbestos	Molded Asbestos	Molded Asbestos	Molded Asbestos	Molded Asbestos Puck	Molded Asbestos Puck	Molded Asbestos Puck	
		Size (length x width x thickness)	Prim. or out-board	7.66 x 2.00 x .19		8.46 x 1.75 x .19	8.46 x 1.75 x .19	8.46 x 2.50 x .19	8.46 x 1.75 x .19	8.46 x 1.75 x .19	8.46 x 2.50 x .19	
	Second. or in-board	9.82 x 2.00 x .19		10.88 x 1.75 x .19	10.88 x 1.75 x .19	10.88 x 1.75 x .19	10.88 x 2.50 x .19	10.88 x 1.75 x .19	10.88 x 1.75 x .19	10.88 x 2.50 x .19		
	Segments per shoe		One		One	One	One	One	One	One		

* Excludes rivet holes, grooves, chamfers, etc. ** Includes rivet holes, grooves, chamfers, etc. *** Total swept area for four brakes. (Widest lining contact width for each brake x its contact circumference.)

(1) Hornet . . . 800 Power
Javelin . . . 630 Manual, 1240 Power

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	GREMLIN	HORNET	MATADOR	AMBASSADOR	JAVELIN
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STEERING

Manual (std., opt., NA)		Standard					
Power (std., opt., NA)		Optional					
Adjustable steering wheel (tilt, swing, other)	Type and description	N.A.			7-Position, Vertical-Arc Adjustment for Steering Column ("Adjust-O-Tilt")		
	(std., opt., NA)	- - -			Opt.(N.A. with column-shift 3-speed)		
Wheel diameter	Manual	(1)			16"		
	Power	(1)			16"		
Turning diameter (feet)	Outside front	Wall to wall (l. & r.)	34'8"	38'	41'	42'5"	38'3"
		Curb to curb (l. & r.)	32'8"	36'	39'	40'5"	36'3"
	Inside rear	Wall to wall (l. & r.)	- - -	19'11"	21'2"	22'4"	20'4"
		Curb to curb (l. & r.)	- - -	20'4"	22'	23'2"	20'7"
Manual	Gear	Type	Recirculating Ball				
		Make	Saginaw				
	Ratios	Gear	24.0:1	24.0:1(2)	24.0:1	20.0:1 (3)	
		Overall	29.1:1	29.1:1(2)	29.1:1	24.1:1 (3)	
	No. wheel turns (stop to stop)		6.0	6.0 (2)	6.0	5.1 (3)	
Power	Type (coaxial, linkage, etc.)		Integral Rotary Valve with Variable-Ratio Gear Box				
	Make		Saginaw Box, Thompson Pump				
	Gear	Type	Recirculating Ball				
		Ratios	16.0:1 to 12.0:1				
	Overall		19.4:1 to 15.7:1				
	Pump driven by		Belt to Crankshaft Pulley				
No. wheel turns (stop to stop)		3.3					
Linkage	Type		Ball & Socket				
	Location (front or rear of wheels, other)		Front				
	Drag link (trans. or longit.)		Transverse				
	Tie rods (one or two)		Two				
Steering Axis	Inclination at camber (deg.)		7°45' @ 30'				
	Bearings (type)	Upper	Ball Joint				
		Lower	Ball Joint				
		Thrust	Ball Joint				
Whl. Align. (range at curb wt. & preferred)	Caster (deg.)		+1/2° to +1 1/2° (+1° Desired)				
	Camber (deg.)		-3/8° to +3/8° (0° Desired)				
	Toe-in (outside track inches)		1/16" to 3/16" (1/8" Desired)				
Steering spindle & joint type		Integral Knuckle-Pin with Upper & Lower Ball Joints					
Wheel Spindle	Diameter	Inner bearing	1.25				
		Outer bearing	.75				
	Thread size		.75 x 16				
	Bearing type		Tapered Roller				

(1) Standard 15.75" x 15.25". Custom 16" x 15.5". Sports 16".

(2) Standard Ratio Manual Steering for Hornet SC/360 . . . Gear Box..... 20.0:1
 Overall..... 24.1:1
 Turns..... 5.1

(3) Optional Quick-Ratio Manual Steering for Javelin . . . Gear Box..... 16.0:1
 Overall..... 19.4:1
 Turns..... 4.0

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MODEL		HORNET						JAVELIN						MATADOR						AMBASSADOR						GREMLIN																							
SUSPENSION - GENERAL		None																																															
Provision for car leveling		None																																															
Provision for brake dip control		Front Susp. plus Asymmetrical Rear Springs												Front Susp. plus 4-Link Rear Geometry												same as Hornet																							
Provision for acc. squat control		Asymmetrical Rear Springs												4-Link Rear Geometry												same as Hornet																							
Special provisions for car jacking		Side Scissors Jack												Bumper Jack												Side Scissors Jack																							
Shock absorber front & rear	Type	Direct-Acting, Telescopic																																															
	Make	Gabriel																																															
	Piston dia.	1.00 (1.19 Heavy Duty)																																															
Other special features		---												Adjustable Air-Shock Rear Suspension, Optional (Special Shock Absorbers by "Delco")												---																							
SUSPENSION - FRONT		HORNET 6 & V-8						JAVELIN 6 & V-8						MATADOR HARDTOP 6 & V-8						MATADOR SEDAN 6 & V-8						MATADOR WAGON 6 & V-8						AMBASSADOR SEDAN & HARDTOP 6 & V-8						AMBASSADOR WAGON V-8						GREMLIN 6					
Type and description		INDEPENDENT, TWIN BALL JOINT, COIL SPRINGS																																															
Spring Left & Light Average	Type	Coil																																															
	Material	SAE 5160 or 9260																																															
	Size (coil design height & I.D., bar length x dia.)	9.75 x 5.05																																															
	Spring rate (lb. per in.) STX	218	233	265	218	233	266	233	240	282	240	257	304	233	240	295	249	257	304	--	--	--	211	225	285																								
Rate at wheel (lb. per in.) STX	97	102	122	97	102	116	102	105	122	105	111	129	102	105	126	109	111	129	--	--	--	94	100	122																									
Spring Rate (lb./in.) V-8	248	265	314	248	248*	294	220	220*	314	235	235*	335	220*	235	335	235*	250	335	226*	243	335	--	--	--																									
Rate @ WH (lb./in.) V-8	108	115	133	108	108*	125	98	98*	133	104	104*	141	98*	104	141	104*	109	141	101*	106	141	--	--	--																									
Stabilizer	Type (link, linkless, frameless) Link Sway Bar	*265/115=360/401 V8 Standard for V-8						*235/104=360/401 Standard V8						*250/109=360/401 Standard V8						*235/104=360/401 Standard V8						*250/109=360/401 Standard V8						*243/106=360/401 Standard V8						In Optional Handling Package											
	Material & bar diameter	In Opt. Handling Pkg. for 6 SAE 1090, .94 Dia.																																															
SUSPENSION - REAR		HORNET SEDANS						JAVELIN WAGON 6 & V8						MATADOR SEDAN AMB. SEDAN & HT						MATADOR HARDTOP						AMBASSADOR & MATADOR WAGON						GREMLIN																	
Type and description		Hotchkiss																																															
Drive and torque taken through		Rear Spring																																															
Spring	Type	Leaf																																															
	Material	SAE 5155																																															
	Size (length x width, coil design height & I.D., bar length & dia.)	52 x 2.5												53 x 2.5						10.5 x 5.25						9.75 x 5.25						10 x 5.25						10 x 5.25						46.0 x 2.5					
	Spring rate (lb. per in.)	82	87	95	100	88	106	86	86	104	103	115	135	115	135	160	160	203	145	145	180	115	133	133																									
Rate at wheel (lb. per in.)	100	105	115	120	106	128	104	104	126	125	106	125	106	125	145	145	180	115	133	133	115	133	133																										
Mounting insulation type		Rubber Bushing, "Silentbloc" Front, CP Rear																																															
If leaf	No. of leaves	3						4						4						4						4						4						3 1/2						4 1/2					
	Shackle (comp. or tens.)	Compression																																															
Stabilizer	Type (link, linkless, frameless)	None																																															
	Material	---																																															
Track bar type		None																																															

"HANDLING PACKAGE" OPTIONS: Gremlin, Hornet-6 & Javelin-6: Front Sway Bar Heavy-Duty Springs & Shocks
 Hornet V-8, Javelin V-8: Heavy-Duty Springs & Shocks
 Matador & Ambassador (Std. with Matador "Machine" Package): Heavy-Duty Springs & Shocks Rear Sway Bar
 Note: Adjustable Air-Shock Rear Suspension, Optional

AMA Specifications Form—Passenger Car

MAKE OF CAR <u>AMERICAN MOTORS</u>		MODEL YEAR <u>1971</u>		DATE ISSUED <u>10-6-70</u>				REVISED (*)	
MODEL	GREMLIN	HORNET		MATADOR & AMBASSADOR			JAVELIN		
	2-Dr.Sed	2-Dr.Sed	4-Dr.Sed	Wagon	Sedan	Wagon	Hardtop	Hardtop	
FRAME		Type and description (Separate frame, unitized frame, partially - unitized frame) Unitized Body-&-Frame. Outer Front Fenders Bolted On. One-Piece Uniside, Inner & Outer (Matador & Ambassador Wagon). "Guard-Rail" Inner Door Structure for Javelin only.							

BODY - MISCELLANEOUS INFORMATION

Drs. hinged (front, rr.)	Front doors	Front						
	Rear doors	Front						
Type of finish (lacquer, enamel, other)	Acrylic Enamel							
Hood counterbalanced (yes, no)	Yes							
Hood release control (internal, external)	External							
Vehicle Ident. No. location	Plate on Left Door. Plate on Top Surface, Left-Side of Instrument Panel at Base of Windshield.							
Engine No. location	6-Cyl. . . . Block, Upper Right Center. V-8. . . . Front of Right-Hand Valve Cover.							
Theft protection - type	Key Lock on Steering Column Locks Ignition, Steering Wheel, & Trans. (less Trans. Lock in few models). Warning Buzzer Std.							
Vent window control method (crank, friction pivot)	Front	None			Friction Pivot		None	
	Rear	None			None		None	
Seat cushion type	Front	Formed Wire			Coil (Formed Wire, Buckets)		Form.Wire	
	Rear	Formed Wire			Coil		Form.Wire	
	3rd seat	Solid Polyurethane Foam for Matador & Amb. 3-Seat Wagon						
Seat back type	Front	Formed Wire			Coil (Formed Wire, Buckets)		Form.Wire	
	Rear	Formed Wire			Coil		Form.Wire	
	3rd seat	Solid Polyurethane Foam for Matador & Amb. 3-Seat Wagon						
Windshield glass type (i.e., single curved - laminated plate)	Single, Curved Laminated Safety Plate ("Chemcor" type for Javelin only)							
Side glass type (i.e., curved - tempered plate)	Curved, Tempered Safety Glass							
Backlight glass type (i.e., compound curved - tempered plate, three piece)	One-Piece Curved, Tempered Safety Plate on all Sedans & Hardtops. Curved, Tempered Safety Glass on Wagons.							
Windshield glass exposed surface area	1214	1214	1214	1214	1313	1313	1313	1235
Side glass exposed surface area	1186	1354+	1326	1894	1416	2496	1332	1258
Backlight glass exposed surface area	889*	797	797	913	1006	776	1215	1001
Total glass exposed surface area	3289	3365	3337	4021	3735	4585	3860	3494

* 882 for 2-passenger model with fixed backlight.
 + 1351 for SST & SC/360 models with flip-open rear quarter window (opt. on Base).

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MAKE OF CAR AMERICAN MOTORS MODEL YEAR 1971 DATE ISSUED 10-6-70 REVISED (*)

MODEL	HORNET & GREMLIN	MATADOR & AMBASSADOR	JAVELIN
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CONVENIENCE EQUIPMENT

(Indicate whether standard, optional or NA on each series)

Power windows	Side windows	N.A.	Opt. SST & Brougham	N.A.
	Vent windows	N.A.		
	tailgate	- - -	Opt. (Std. on 3-Seat)	- - -
Power seats (specify type as well as availability)		N.A.		
Reclining front seat back (R-L or both)		(1)	Opt. (Std. Brougham)	N.A.
Front seat head restrainer (R-L or both)		Standard		
Radios (specify type as well as availability) Opt. All-Transistor		Push-Button AM	Push-Button AM or AM/FM	Push-Button AM or AM/FM Stereo Multi Flex. Manual AM w/Tape Player
Rear seat speaker		N.A.	Optional (2)	Optional (2)
Power antenna		N.A. (Manual Antenna on Right Front Fender)		
Clock		Opt. on Hornet	Opt. (Std. Brougham)	Opt. (Std. AMX)
Air conditioner (specify type and availability) Opt. (Std. Amb.)		Front Type Recirculating, Ported Air Discharge, Adjustable Thermostat, Engine Belt Driven 2-Cyl. Alum. Compressor.		
Speed warning device		N.A.		
Speed control device Cruise-Command		N.A.	Opt. V-8 Auto. Trans.	N.A.
Ignition lock lamp		N.A.		
Dome lamp Standard		Ceiling type for Sedans & Wagons (3)		Ceiling Type
Glove compartment lamp		Optional	Opt. (Std. Brougham)	Optional
Luggage compartment lamp		Opt. on Hornet	Opt. (Std. Brougham)	Optional
Underhood lamp		N.A.		
Courtesy lamp		Optional	Opt. (Std. Brougham)	Optional
Map lamp		N.A.	N.A.	Optional
Auto. trans. quad. lamp		Standard		
Cornering light lamp		N.A.		
Emergency Flasher Lamp		Standard (4-Way Hazard Warning Signal)		
Back-Up Lamp		Standard		
Headlights-Off Delay System		N.A.	Optional	Optional
Tachometer		Opt. Hornet SC/360	N.A.	Optional V-8
Trunk Lid Rack		Opt. Hornet	N.A.	Opt. (N.A. AMX)
Wagon Roof Rack		Optional	Std. Amb., Opt. Mat.	N.A.
Rear Window Electric Defogger		N.A.	Opt. (N.A. Wagon)	Optional

LAMP HEIGHT AND SPACING		HORNET		GREMLIN	MATADOR			AMBASSADOR	JAVELIN		
		2 & 4Dr. Sed	4Dr. Wag	2Dr. Sed	Sedan	Hardtop	Wagon	Sed & Ht	Wagon	Hardtop	
Height above ground to center of bulb or marker	Headlamp (H125)	Highest *	25.74	26.13	25.20	26.29	25.41	26.34	27.19	27.68	25.42
		Lowest	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -
	Tail (H126)	Highest	23.53	24.75	23.62	23.33	22.45	30.55	23.24	30.43	26.10
		Lowest	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -
Sidemarker	Front	24.52	24.52	23.92	24.04	23.18	24.04	27.22	27.22	24.76	
	Rear	24.67	24.82	23.60	20.36	19.67	30.55	20.54	30.43	22.78	
Distance from C/L of car to center of bulb	Headlamp	Inside	- - -	- - -	- - -	23.06	23.06	23.06	23.50	23.50	- - -
		Outside *	24.70	24.70	24.70	29.70	29.70	29.70	30.08	30.08	26.87
	Tail	Inside	- - -	- - -	- - -	16.66	16.66	- - -	16.66	- - -	12.50
		Outside	26.80	26.80	24.00	28.34	28.34	34.24	28.34	34.24	20.92
	Directional	Front	17.15	17.15	15.00	26.65	26.65	26.65	34.52	34.52	24.22*
		Rear	26.80	26.80	24.00	28.34	28.34	34.24	28.34	34.24	20.92

* If single headlamps are used enter here.

* AMX 17.62

- (1) Optional on Hornet SST & Sportabout. Standard on Hornet SC/360.
- (2) Included with 8-Track Stereo Tape Player for Matadors & Ambassadors (NA wagon) & Jav.
- (3) Rear Side Pillars (both) on Matador & Ambassador Hardtops.

AMA Specifications Form—Passenger Car

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VEHICLE WEIGHTS

BASE ENGINE	MODEL	CURB WEIGHT * POUNDS	% PASS. WEIGHT DISTRIBUTION								SHIPPING WEIGHT		
			CURB WEIGHT * POUNDS			Pass. In Front		Pass. In Rear		Front	Rear	Total	
			Front	Rear	Total	Front	Rear	Front	Rear				
GREMLIN:													
232 Six	2-Dr. Sedan	7146-0 2-Pass.	1505	1076	2581	43	17	- -	- -	1516	987	2503	
232 Six	2-Dr. Sedan	7146-5 4-Pass.	1518	1112	2630	"	"	17	83	1529	1023	2552	
HORNET:													
232 Six	2-Dr. Sedan	7106-0 Base	1562	1140	2702	49	51	19	81	1570	1084	2654	
232 Six	2-Dr. Sedan	7106-7 SST	1579	1160	2739	"	"	"	"	1587	1104	2691	
360 V-8	2-Dr. Sedan	7106-1 SC/360	1830	1275	3105	"	"	"	"	1838	1219	3057	
232 Six	4-Dr. Sedan	7105-0 Base	1586	1193	2779	"	"	"	"	1594	1137	2731	
232 Six	4-Dr. Sedan	7105-7 SST	1586	1194	2780	"	"	"	"	1594	1138	2732	
232 Six	4-Dr. Wagon	7108-7 Sportabout	1578	1297	2875	"	"	"	"	1586	1241	2827	
JAVELIN:													
232 Six	2-Dr. Hardtop	7179-5 Base	1658	1277	2935	46	54	20	80	1666	1221	2887	
232 Six	2-Dr. Hardtop	7179-7 SST	1662	1276	2938	"	"	"	"	1670	1220	2890	
360 V-8	2-Dr. Hardtop	7179-8 AMX				"	"	"	"				
MATADOR:													
232 Six	4-Dr. Sedan	7115-7 Base	1711	1523	3234	48	52	19	81	1723	1442	3165	
232 Six	2-Dr. Hardtop	7119-7 Base	1725	1545	3270	"	"	21	79	1737	1464	3201	
232 Six	4-Dr. Wagon	7118-7 Base	1662	1844	3506	"	"	19	81	1674	1763	3437	
AMBASSADOR:													
258 Six	4-Dr. Sedan	7185-2 Base	1828	1556	3384	47	53	18	82	1840	1475	3315	
304 V-8	4-Dr. Sedan	7185-5 SST	1983	1606	3589	"	"	"	"	1995	1525	3520	
304 V-8	4-Dr. Sedan	7185-7 Brougham	1994	1616	3610	"	"	"	"	2006	1535	3541	
304 V-8	2-Dr. Hardtop	7189-5 SST	2003	1627	3630	"	"	20	80	2015	1546	3561	
304 V-8	2-Dr. Hardtop	7189-7 Brougham	2011	1638	3649	"	"	"	"	2023	1557	3580	
304 V-8	4-Dr. Wagon	7188-5 SST	1939	1930	3869	"	"	18	82	1945	1870	3815	
304 V-8	4-Dr. Wagon	7188-7 Brougham	1954	1962	3916	"	"	"	"	1960	1902	3862	

*Reference - SAE Aerospace-Automotive drawing standards, Section E 1.02 (d).

OFFICIAL SHIPPING WEIGHT includes heater (plus air conditioning on Ambassador), two head-restraints, spare wheel & tire, tire jack with wrench, oil, coolant, plus 8 gallons fuel. **CURB WEIGHT** equals shipping weight plus fuel to fill tank (see chart at right).

FUEL TO FILL TO CURB WEIGHT:

		FRONT	REAR	TOTAL
Gremlin.....	8 to 21.0 gal.	-11	89	78
Hornet.....	8 to 16.0 gal.	- 8	56	48
Javelin.....	8 to 16.0 gal.	- 8	56	48
Matador Sedan & Hardtop.....	8 to 19.5 gal.	-12	81	69
Matador 3-Seat Wagon.....	8 to 17.0 gal.	- 6	60	54
Ambassador Sedan & Hardtop..	8 to 19.5 gal.	-12	81	69
All Ambassador Wagons.....	8 to 17.0 gal.	- 6	60	54

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MAKE OF CAR AMERICAN MOTORS MODEL YEAR 1971 DATE ISSUED 10-6-70 REVISED (e)

	WEIGHT POUNDS						
	Front	Rear	Total				
	OPTIONAL EQUIPMENT WEIGHTS (over Equipment Differential Weights (#))			Wagon 3rd Seat & P.T. Gate Win, Amb	-4	25	21
				Roof Rack, Gremlin	3	7	10
				, Hornet Wag(w/air defl.)	1	14	15
				, Mat Wag (Std. Amb)	0	15	15
				Trunk Rack, Hornet & Javelin	-2	9	7
				Tailgate Air Defl, Mat & Amb (std Broughman)	-1	7	6
				, Gremlin	-1	6	5
				Auto Speed Control, Mat & Amb V8 Auto	6	0	6
				Handling Package, Gremlin	18	6	24
				, Hornet 6/V8	17/1	2/5	19/6
				, Javelin 6/V8	17/1	4/4	21/5
				, Mat & Amb	2	14	16
				H-D Engine Cooling, Gremlin & Hornet 6	12	-2	10
				(Std w/AC), Hornet V8	7	-1	6
				, Javelin 6/V8	8/7	-1/-1	7/6
				, Mat & Amb 6/V8	7/10	-1/-1	6/9
				70-Amp Battery	7	-1	6
				Cold Start Package	9	-1	8
				Undercoating	8	11	19
				Undercoating & Hood Insulation	9	11	20
				Vinyl Floor Mats	3	4	7
				Vinyl-Covered Roof, Hornet/Javelin	2/2	4/3	6/5
				, Mat & Amb	2	5	7
				Bumper Guards, Front (Std Amb)	4	0	4
				, Front & Rear	4	4	8
				Wheel Covers (Std Jav SST, Amb SST & Br)	2	2	4
				Custom Wheel Covers	6	6	12
				Wire Wheel Covers	9	9	18
				Turbo-Cast Wheel Covers	11	11	22
				Auto. Trans. Aux. Oil Cooler, Mat & Amb V8	6	-1	5
				Ind. Recl. Seats, Hornet 2-Door	8	9	17
				, Hornet 4-Door	12	12	24
				, Mat & Amb 2-Dr (Std Bro)	10	11	21
				, Mat & Amb 4-Dr (Std Bro)	12	14	26
				Bucket Seats, Gremlin (Std Javelin)	11	14	25
				, Mat & Amb (with cushion)	9	10	19
				, Mat & Amb (with console)	13	14	27
				Center Cushion & Armrest, Javelin	6	4	10
				Console, Javelin (Std ANX)	6	5	11
				Armrest for Console	3	2	5
				Interior Appointment Pack., Gremlin	4	2	6
				Front Lower Spoiler, AMX	5	0	5
				Gremlin, 6.00x13 to 6.45x14	7	11	18
				, 6.00x13 to B78x14	13	20	33
				, 6.00x13 to D70x14 *	40	46	86
				Hornet 6 Sedan, 6.45x14 to 6.95x14	2	3	5
				, 6.45x14 to B78x14	6	9	15
				, 6.45x14 to C78x14	12	18	30
				, 6.45x14 to D78x14 *	29	32	61
				, 6.45x14 to D70x14 *	31	34	65
				Hornet V8 Sed & Wag, 6.95x14 to C78x14	10	15	25
				, 6.95x14 to D78x14	12	18	30
				, 6.95x14 to D78x14 *	27	29	56
				, 6.95x14 to D70x14 *	29	31	60
				Javelin 6, C78x14 to D78x14	2	3	5
				, C78x14 to E70x14	12	21	33
				, C78x14 to E70x14 *	19	22	41
				, C78x14 to E78x14 *	16	19	35
				Javelin V8 (less ANX), D78x14 to E78x14	4	6	10
				, D78x14 to E70x14	10	18	28
				, D78x14 to E78x14	13	15	28
				, D78x14 to E70x14	17	19	36
				, D78x14 to E60x15	27	29	56
				AMX, E70x14 Slot to Spoke Wheels	-6	-6	-12
				, E70x14 Slot to E60x15 Spoke W.	4	4	8
				, E78x14 to F78x14	3	5	8
				, E78x14 to E60x15 Spoke W	27	20	47
				Mat Wagons, G78x14 to F78x14	2	3	5
				Amb Sed & HT, E78x14 to F78x14	3	5	8
				, E78x14 to G78x14	11	17	28
				Amb. Wagons, H78x14, 2 Ply to 4 Ply	9	16	25
				Blackwall to Whitewall Tires	2	3	5
				Spoke-Style Wheels, 4	11	11	22
				Wagon 3rd Seat & P.T. Gate Win, Mat	-4	35	31

* With mag-type wheels.

**CAR AND BODY DIMENSIONS
KEY SHEET**

DIMENSION DEFINITIONS

EXTERIOR WIDTH DIMENSIONS

- W101 WHEEL TREAD - FRONT. Measured at centerline of tires, with nominal camber, at ground.
- W102 WHEEL TREAD - REAR. Measured at centerline of tires at ground.
- W103 MAXIMUM OVERALL CAR WIDTH. Include bumpers, moldings, or sheet metal protrusions. Measured to outside of metal.
- W117 MAXIMUM BODY WIDTH AT #2 PILLAR. Measured across body at #2 pillar, excluding hardware and applied moldings.

EXTERIOR LENGTH DIMENSIONS

- L 30 VERTICAL ZERO LINE TO ACTUAL FRONT OF DASH. If actual Front of Dash is to the rear of Body Zero Line, it is identified by a minus (-) sign.
- L101 WHEELBASE.
- L103 OVERALL LENGTH. Include bumper guards if standard equipment.
- L104 OVERHANG - FRONT. Measured from C/L of front wheels to front of car, including bumper guards if standard equipment.
- L105 OVERHANG - REAR. Measured from C/L of rear wheels to rear of car, including bumper guards if standard equipment.
- L123 BODY UPPER STRUCTURE LENGTH AT CAR CENTERLINE. The horizontal dimension from the Cowl Point to the Deck Point.
- L127 VERTICAL ZERO LINE TO CENTERLINE OF REAR WHEELS. A horizontal dimension.
- L130 VERTICAL ZERO LINE TO WINDSHIELD COWL POINT. The horizontal dimension from the vertical zero line to the theoretical intersection of extended windshield glass plane and normal cowl surface.

EXTERIOR HEIGHT DIMENSIONS

- H101 OVERALL HEIGHT - DESIGN. Measured with the vehicle in Manufacturer's Design Weight attitude.
- H114 COWL POINT TO GROUND. Measured at vehicle centerline.
- H138 DECK POINT TO GROUND. Measured at vehicle centerline.
- H112 ROCKER PANEL TO GROUND - FRONT. The vertical dimension from ground to bottom of rocker panel, excluding flanges. Measured to the outside of sheet metal at foremost point of rocker panel.
- H111 ROCKER PANEL TO GROUND - REAR. The vertical dimension from ground to bottom of rocker panel, excluding flanges. Measured to the outside of sheet metal at front of rear wheel opening.
- H122 WINDSHIELD SLOPE ANGLE. The angle between a vertical line and the windshield surface at car centerline. On compound-curved windshields the chord of the arc is used and limited to that section of the windshield comprehended by an 18-inch chord.

GROUND CLEARANCE DIMENSIONS

- H102 BUMPER TO GROUND - FRONT. Minimum dimension, includes bumper guards.
- H104 BUMPER TO GROUND - REAR. Minimum dimension, includes bumper guards.
- H106 ANGLE OF APPROACH. The angle between ground and a line tangent to the front tire static loaded radius arc and the first point of interference, i.e., bumper, guard, gravel deflector, fender or other component, excluding license plate. This dimension may be determined graphically for reporting purposes.
- H107 ANGLE OF DEPARTURE. The angle between ground and a line tangent to the rear tire static loaded radius arc and the first point of interference, i.e., bumper, guard, gravel deflector, tail pipe, fender or other component, excluding license plate. This dimension may be determined graphically for reporting purposes.
- H147 RAMP BRAKOVER ANGLE. The supplement of included ramp angle (180° minus included ramp angle) over which car can pass without interference; measured with car sitting on a level surface, using lines tangent to arcs of front and rear static loaded radii and intersecting at point on underside of car which defines the smallest angle.
- H156 MINIMUM RUNNING GROUND CLEARANCE. Location of measurement on the car is to be clearly recorded.

FRONT COMPARTMENT DIMENSIONS

- H 61 EFFECTIVE HEAD ROOM - FRONT. The dimension from H Point to the headlining, plus a constant of 4.0 inches, measured along a line 8° to rear of vertical.
- L 34 MAXIMUM EFFECTIVE LEG ROOM - ACCELERATOR. Measured along a diagonal line from the Manikin ankle pivot center to the H Point plus a constant of 10.0 inches. For treadle type accelerator pedals, the leg room is measured with the Manikin's right foot on the accelerator pedal and the Manikin Heel Point at Accelerator Heel Point. All other types of accelerator pedals will be measured with the Manikin foot angle set at 87° and the shoe touching the pedal.
- H 30 H POINT TO HEEL POINT - FRONT. The vertical dimension from the H Point to the Accelerator Heel Point.
- L 17 H POINT TRAVEL. The horizontal dimension between the H Point in the most forward and rearward seat positions.

FRONT COMPARTMENT DIMENSIONS (Cont.)

- W 3 SHOULDER ROOM - FRONT. The minimum lateral dimensions between the door garnish moldings or nearest interference, measured at the H Point station.
- W 5 HIP ROOM - FRONT. The lateral dimension through the H Point to trimmed body surfaces. Depress loose side wall cloth to trim foundation or other obstruction if such construction exists.
- H 50 UPPER BODY OPENING TO GROUND - FRONT. The vertical dimension from a point on the trimmed body opening to the ground, measured at the H Point station.

REAR COMPARTMENT DIMENSIONS

- L 50 H POINT COUPLE DISTANCE. The horizontal dimension from the front seat H Point to the rear seat H Point.
- H 63 EFFECTIVE HEAD ROOM - REAR. The dimension from the H Point to the headlining, plus a constant of 4.0 inches, measured along a line 8° to rear of vertical.
- L 51 MINIMUM EFFECTIVE LEG ROOM - REAR. Measured along a diagonal line from the ankle pivot center to the H Point plus a constant of 10.0 inches, with the foot positioned to the nearest interference between the seat structure and toe, instep or lower leg.
- H 31 H POINT TO HEEL POINT - REAR. The vertical dimension from the H Point to the Manikin Heel Point on the depressed floor covering.
- L 48 MINIMUM KNEE ROOM - REAR. The minimum dimension from the Manikin knee pivot center to the back of the front seat back.
- L 3 REAR COMPARTMENT ROOM. The horizontal dimension from the back of front seat to front of rear seat back at height tangent to the top of rear seat cushion.
- W 4 SHOULDER ROOM - REAR. The minimum lateral dimension between the door garnish molding or nearest interference. Measured at H Point station.
- W 6 HIP ROOM - REAR. The lateral dimension through H Point to trimmed body surfaces. Depress loose side wall cloth to trim foundation or other obstruction when such construction exists.
- H 51 UPPER BODY OPENING TO GROUND - REAR. The vertical dimension from a point on the trimmed body opening to the ground, measured 13.0 inches forward of the H Point.

LUGGAGE COMPARTMENT DIMENSIONS

- V 1 LUGGAGE CAPACITY - USABLE. The total luggage compartment luggage capacity in cubic feet with the tire and tools in place.
- H195 LIFTOVER HEIGHT. Vertical dimension from the highest point on the luggage compartment lower opening to ground, excluding corner radii.

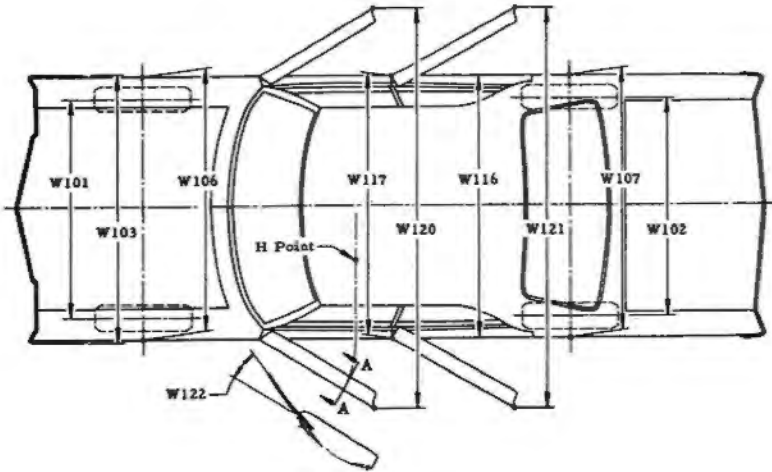
STATION WAGON - THIRD SEAT DIMENSIONS

- W 85 SHOULDER ROOM - THIRD SEAT. The minimum lateral dimension between the door garnish moldings or nearest interference. Measured at H Point station.
- W 86 HIP ROOM - THIRD SEAT. The lateral dimension through H Point to trimmed surfaces.
- L 86 EFFECTIVE LEG ROOM - THIRD SEAT. Measured along a diagonal line from ankle pivot center to H Point plus a constant of 10.0 inches. With rear-facing third seat, foot is positioned in foot well or to nearest interference with rear end or rear closure.
- H 86 EFFECTIVE HEAD ROOM - THIRD SEAT. The dimension from H Point to the headlining, plus a constant of 4.0 inches. Measured along a line 8° to rear of vertical.

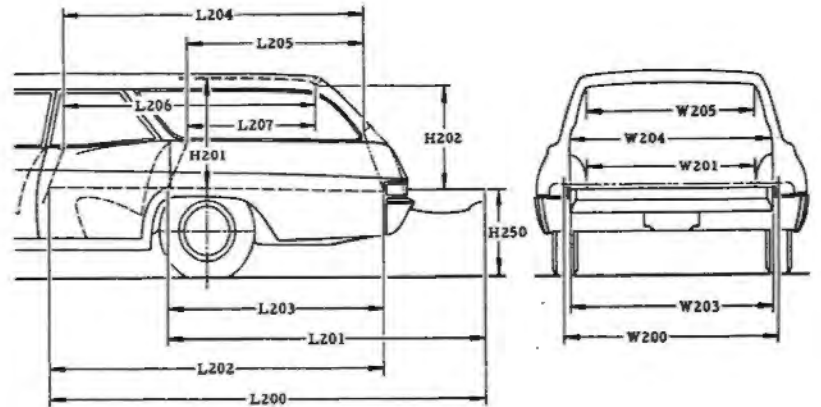
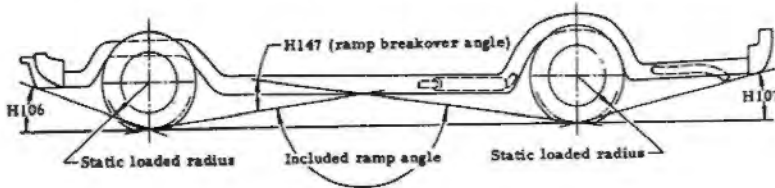
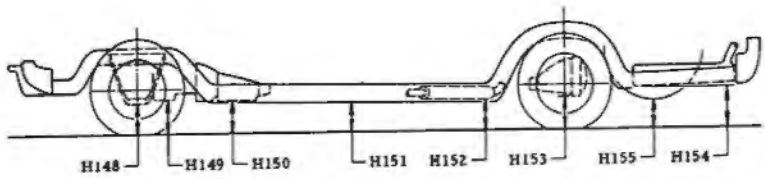
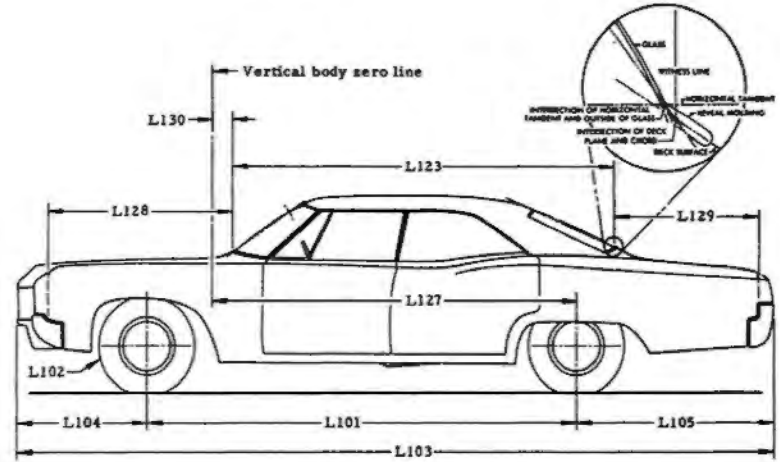
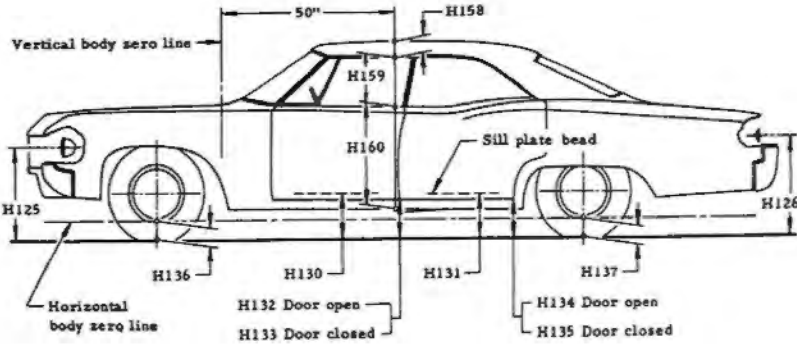
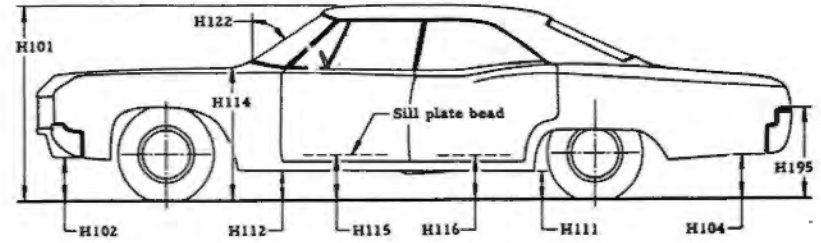
STATION WAGON - CARGO SPACE DIMENSIONS

- L202 CARGO LENGTH AT FLOOR - FRONT SEAT. The horizontal dimension, measured at the floor level from the rear of the front seat back to the normal inside limiting interference on the tailgate, on the car centerline.
- L204 CARGO LENGTH AT BELT - FRONT SEAT. The horizontal dimension measured from the top rear of front seat back to a vertical extension line from the normal inside limiting interference at the top of the tailgate, on the car centerline.
- W201 CARGO WIDTH - WHEELHOUSE. The minimum horizontal dimension, measured between wheelhousings at floor level.
- W204 OPENING WIDTH AT BELT. The minimum horizontal dimension, measured between the nearest normal inside limiting interferences of the rear opening at the top of the tailgate.
- H201 MAXIMUM CARGO HEIGHT. The maximum vertical dimension, measured from the top of the floor covering to the headlining, on the car centerline.
- H202 REAR OPENING HEIGHT. The vertical dimension measured from the top of the floor covering to the normal inside limiting interference at the top of the rear opening, on the car centerline, with both tail- and liftgates fully open.
- V 2 CARGO VOLUME INDEX BEHIND FRONT SEAT. The total volume in cubic feet above the normal load floor and behind the front seat with the liftgate and tailgate closed.

W4xL204xH201
1728



SECTION A-A



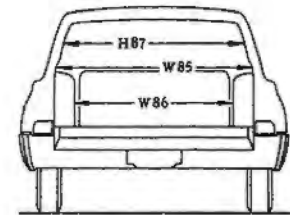
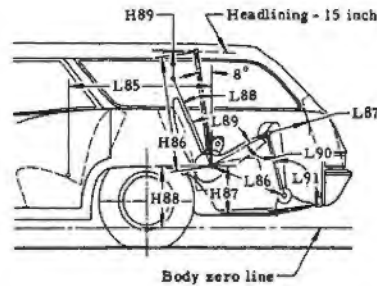
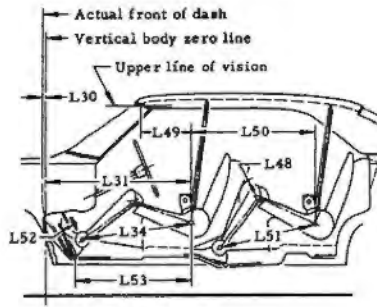
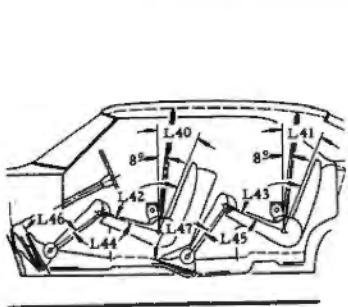
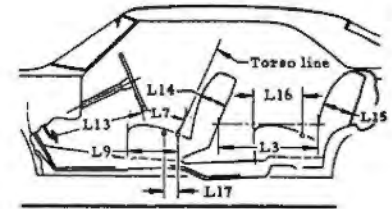
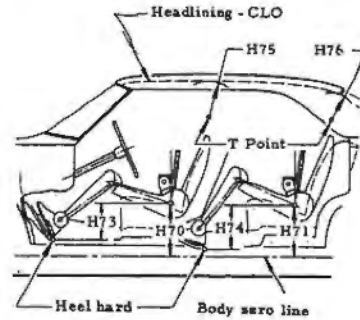
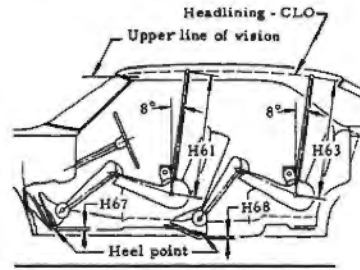
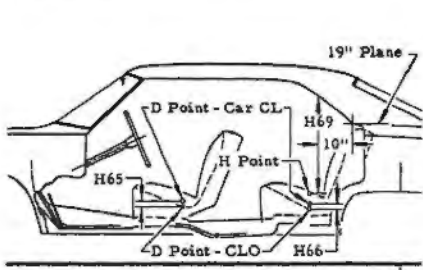
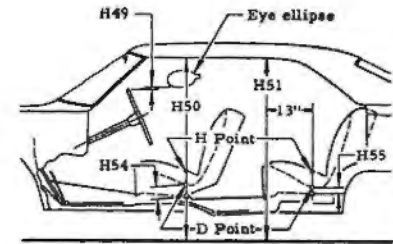
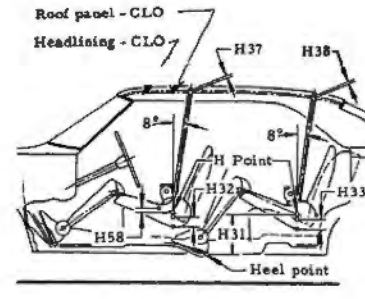
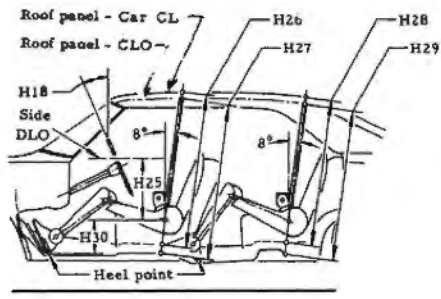
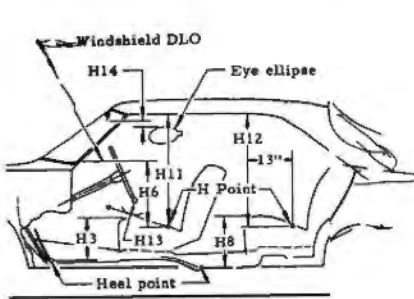
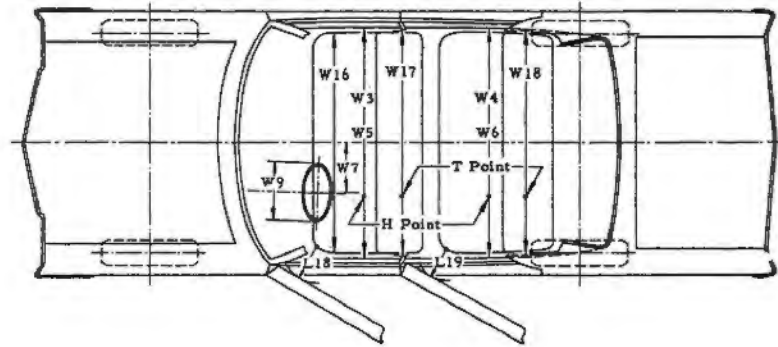
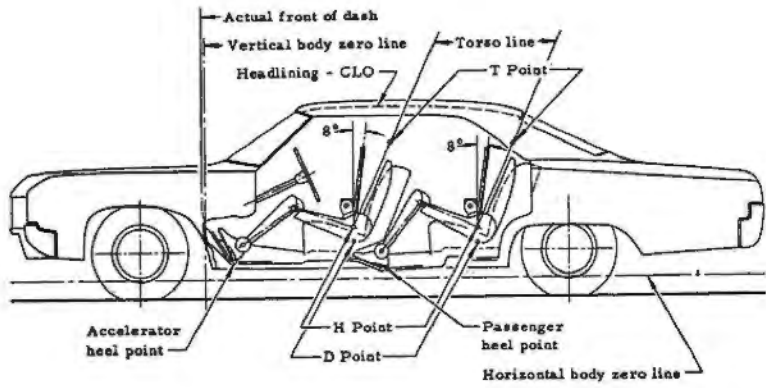
CAR AND BODY DIMENSIONS *
AMA SPECIFICATIONS SUPPLEMENT

		HORNET			GREMLIN		MATADOR			AMBASSADOR			JAVELIN	
		2-Door Sedan 7106-0 7106-1 7106-7	4-Door Wagon 7105-0 7105-7	4-Door Wagon 7108-7	2-Door Sedan 7116-0 2-Pass.	2-Door Sedan 7116-5 4-Pass.	4-Door Sedan 7115-7	2-Door Hardtop 7119-7	4-Door Wagon 7118-7	4-Door Sedan 7185-2 7185-5 7185-7	2-Door Hardtop 7189-5 7189-7	4-Door Wagon 7188-5 7188-7	2-Door Hardtop 7179-5 7179-7 7179-8	
EXTERIOR CODE NO.	DESCRIPTION													
	WIDTH	W101 TREAD - FRONT	57.16	57.16	57.16	57.16	57.16	59.94	59.94	59.94	59.94	59.94	59.94	59.30
		W102 TREAD - REAR	57.00	57.00	57.00	57.00	57.00	60.00	60.00	60.00	60.00	60.00	60.00	60.00
		W103 MAXIMUM OVERALL WIDTH OF CAR	70.58	70.58	70.58	70.58	70.58	77.24	77.24	77.24	77.24	77.24	77.24	75.20
		W116 MAXIMUM OVERALL WIDTH OF BODY	70.58	70.58	70.58	70.58	70.58	77.24	77.24	77.24	77.24	77.24	77.24	75.20
		W117 MAXIMUM BODY WIDTH AT #2 PILLAR	67.88	67.88	67.88	67.88	67.88	75.16	75.16	75.16	75.16	75.16	75.16	69.71
		W106 FRONT FENDER OVERALL WIDTH	69.08	69.08	69.08	69.08	69.08	77.24	77.24	77.24	77.24	77.24	77.24	74.66
		W107 REAR FENDER OVERALL WIDTH	70.58	70.58	70.58	70.58	70.58	76.76	76.76	76.76	76.76	76.76	76.76	75.12
		W120 MAXIMUM OVERALL CAR WIDTH, FRONT DOORS OPEN	156.10	141.72	141.72	156.40	156.40	113.14	166.86	143.14	143.14	166.86	143.14	152.90
		W121 MAXIMUM OVERALL CAR WIDTH, REAR DOORS OPEN	- - -	122.62	122.62	- - -	- - -	140.60	- - -	140.60	- - -	- - -	140.60	- - -
LENGTH		L30 BODY ZERO LINE TO ACTUAL FRONT OF DASH	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50
	L101 WHEELBASE	108.00	108.00	108.00	96.00	96.00	118.00	118.00	118.00	122.00	122.00	122.00	110.00	
	L104 OVERHANG, FRONT	33.25	33.25	33.25	33.25	33.25	34.93	34.93	34.93	35.66	35.66	35.66	42.25	
	L105 OVERHANG, REAR	38.01	38.01	38.01	32.00	32.00	53.12	53.12	53.12	53.12	53.12	53.12	39.52	
	L103 OVERALL LENGTH	179.26	179.26	179.26	161.25	161.25	206.05	206.05	205.00	210.78	210.78	209.73	191.77	
	L128 HOOD LENGTH AT CENTERLINE	52.93	52.93	52.93	52.93	52.93	62.10	62.10	62.10	61.75	61.75	61.75	63.80	
	L123 BODY UPPER STRUCTURE LENGTH AT CAR CENTERLINE	96.10	96.10	118.00	94.37	94.37	104.37	110.23	135.86	104.37	110.23	135.86	99.86	
	L129 DECK LENGTH AT CENTERLINE	27.22	27.22	- - -	- - -	- - -	39.86	36.26	- - -	39.86	36.26	- - -	23.30	
	L127 BODY ZERO LINE TO CENTERLINE OF REAR WHEELS	96.00	96.00	96.00	84.00	84.00	100.00	100.00	100.00	100.00	100.00	100.00	96.00	
	L130 BODY ZERO LINE TO WINDSHIELD COWL POINT	9.12	9.12	9.12	9.12	9.12	7.50	7.50	7.50	7.23	7.23	7.23	7.55	
L102 TIRE SIZE (STANDARD)	6.15x14	6.15x14	6.95x14	6.00x13	6.00x13	E78x14	E78x14	G78x14	E78x14	E78x14	H78x14	C78x14		
HEIGHT	DESIGN LOAD (PASS. DISTR.)	3 - 2	3 - 2	3 - 2	2 - 0	2 - 4	2 - 3	2 - 3	2 - 3	2 - 3	2 - 3	2 - 3	2 - 2	
	H101 OVERALL HEIGHT	52.10	52.10	52.90	51.80	51.80	55.35	53.82	56.39	55.54	51.86	56.70	50.87	
	H114 COWL TO GROUND	36.54	36.54	37.15	35.83	35.83	38.17	37.59	39.21	38.55	38.55	39.56	36.55	
	H112 ROCKER PANEL TO GROUND - FRONT	8.20	8.20	8.92	7.60	7.60	9.10	8.22	10.00	9.15	9.15	10.31	9.92	
	H111 ROCKER PANEL TO GROUND - REAR	6.90	6.90	7.82	6.11	6.11	8.16	7.28	9.86	8.17	8.17	9.97	8.23	
	H132 BOTTOM OF DOOR TO GROUND, OPEN - FRONT	11.90	11.95	12.68	11.28	11.28	12.75	11.96	13.86	12.90	12.80	14.12	12.86	
	H134 BOTTOM OF DOOR TO GROUND, OPEN - REAR	- - -	10.15	11.42	- - -	- - -	11.98	- - -	13.52	11.94	- - -	13.68	- - -	
	H122 WINDSHIELD SLOPE ANGLE	57°30'	57°30'	57°30'	57°30'	57°30'	51°06'	51°06'	51°06'	51°06'	51°06'	51°06'	59°07'	
	H125 HEADLAMP TO GROUND	25.74	25.74	26.13	25.20	25.20	20.29	25.12	26.34	27.19	27.19	27.68	25.12	
	H126 TAILLAMP TO GROUND	23.53	23.53	24.75	23.62	23.62	23.33	22.45	30.55	23.24	23.24	30.13	26.10	
H136 BODY ZERO TO GROUND - FRONT	7.48	7.48	7.95	6.78	6.78	7.76	6.88	8.28	7.94	7.94	8.68	6.78		
H137 BODY ZERO TO GROUND - REAR	6.10	6.10	7.12	5.64	5.64	6.63	5.75	8.65	6.61	6.61	8.68	5.64		
H133 BOTTOM OF DOOR TO GROUND, CLOSED - FRONT	10.55	10.65	11.55	9.94	9.94	11.67	10.70	13.05	11.69	11.69	13.24	11.62		
H135 BOTTOM OF DOOR TO GROUND, CLOSED - REAR	- - -	10.10	11.32	- - -	- - -	11.42	- - -	13.19	11.43	- - -	13.29	- - -		
H158 ROOF THICKNESS	4.15	4.15	4.15	4.15	4.15	4.16	3.84	4.72	4.46	3.84	4.72	4.60		
H159 DLO HEIGHT	13.90	13.90	13.90	13.90	13.90	14.10	14.06	14.10	14.10	14.06	14.10	13.10		
H160 BODY THICKNESS	27.20	27.20	27.20	27.20	27.20	28.10	28.10	28.10	28.10	28.10	28.10	27.20		
H195 LIFTOVER HEIGHT	28.75	28.75	- - -	- - -	33.90	28.91	28.03	- - -	28.84	28.84	- - -	31.60		

GROUND CLEARANCE

		H-152	H-152	H-152	H-153	H-153	H-148	H-148	H-148	H-153	H-153	H-148	H-152
HEIGHT	H102 FRONT BUMPER TO GROUND	17.35	17.35	11.90	16.70	16.70	12.67	11.79	12.84	12.70	12.70	13.33	17.84
	H104 REAR BUMPER TO GROUND	15.30	15.30	11.90	14.70	14.70	15.60	14.72	12.79	15.54	15.54	12.71	15.98
	H106 ANGLE OF APPROACH	26°56'	26°56'	28°01'	27°01'	27°01'	27°04'	27°37'	28°33'	25°27'	25°21'	26°31'	23°35'
	H107 ANGLE OF DEPARTURE	19°01'	19°01'	23°30'	23°01'	23°01'	13°59'	14°05'	14°28'	14°14'	14°13'	14°17'	19°01'
	H147 RAMP BREAKOVER ANGLE	16°20'	16°20'	18°01'	17°01'	17°01'	16°59'	17°11'	18°18'	11°35'	15°19'	16°51'	17°30'
	H148 FRONT SUSPENSION TO GROUND	6.08	6.08	6.24	5.32	5.32	6.08	5.20	6.60	9.62	9.62	7.00	6.46
	H149 OIL PAN TO GROUND	5.96	5.96	5.85	5.17	5.17	6.27	5.39	6.95	6.37	6.37	7.31	6.28
	H150 FLYWHEEL HOUSING/TRANS. ASSY. TO GROUND	5.92	5.92	5.95	5.12	5.12	6.21	5.33	6.95	6.33	6.33	7.30	6.30
	H151 FRAME TO GROUND	6.95	6.95	6.84	6.04	6.04	7.80	7.00	9.14	7.91	7.91	9.36	8.20
	H152 EXHAUST SYSTEM TO GROUND	5.21	5.21	5.65	7.53	7.53	6.30	5.42	7.88	6.31	6.31	8.02	5.48
	H153 REAR AXLE DIFFERENTIAL SYSTEM TO GROUND	7.11	7.11	6.50	5.01	5.01	6.31	5.43	8.33	6.29	6.29	8.36	6.50
	H154 FUEL TANK TO GROUND	7.68	7.68	8.25	5.12	5.12	7.23	6.35	9.48	7.28	7.28	9.48	7.70
	H155 TIRE WELL TO GROUND	12.22	12.22	- - -	11.17	11.17	- - -	- - -	10.97	- - -	- - -	10.93	- - -
	H156 MINIMUM RUNNING GROUND CLEARANCE POSITION ON CAR	5.21	5.21	5.65	5.01	5.01	6.08	5.20	6.60	6.29	6.29	7.00	5.48

* For Dimension Definitions See Section E1, SAE Aerospace - Automotive Drawing Standards



		HORNBY			GRIMLIN			MATADOR			AMBASSADOR			JAVELIN
		2-Door Sedan 7106-0 7105-1 7105-7	4-Door Sedan 7105-0 7105-7	4-Door Wagon 7108-7	2-Door Sedan 7116-0 2-Pass.	2-Door Sedan 7116-5 4-Pass.	4-Door Sedan 7115-7	2-Door Hardtop 7119-7	4-Door Wagon 7118-7	4-Door Sedan 7185-2 7185-5 7185-7	2-Door Hardtop 7189-7	4-Door Wagon 7186-5 7186-7	2-Door Hardtop 7179-5 7179-7 7179-8	
INTERIOR	CODE NO	DESCRIPTION												
FRONT COMPARTMENT	L31	BODY ZERO LINE TO H POINT												
	H70	H POINT TO BODY ZERO												
	H61	EFFECTIVE HEAD ROOM												
	H37	HEADLINING TO ROOF HEIGHT												
	L34	MAXIMUM EFFECTIVE LEG ROOM - ACCELERATOR												
	H30	H POINT TO HEEL POINT												
	H67	DEPRESSED FLOOR COVERING THICKNESS												
	L40	BACK ANGLE												
	L42	HIP ANGLE												
	L44	KNEE ANGLE												
	L46	FOOT ANGLE												
	H65	D POINT DIFFERENTIAL, SIDE TO CENTER												
	H54	D POINT TO TUNNEL												
	L53	H POINT TO ACCELERATOR FLOOR POINT												
	L17	H POINT TRAVEL												
H58	H POINT RISE													
H75	EFFECTIVE T POINT HEADROOM - FRONT													
REAR COMPARTMENT	L50	H POINT COUPLE DISTANCE												
	H71	H POINT TO BODY ZERO												
	H63	EFFECTIVE HEAD ROOM												
	H38	HEADLINING TO ROOF HEIGHT												
	L51	MINIMUM EFFECTIVE LEG ROOM												
	H31	H POINT TO HEEL POINT												
	H68	DEPRESSED FLOOR COVERING THICKNESS												
	L48	KNEE CLEARANCE												
	L3	REAR COMPARTMENT ROOM												
	L41	BACK ANGLE												
	L43	HIP ANGLE												
	L45	KNEE ANGLE												
	L47	FOOT ANGLE												
	H66	D POINT DIFFERENTIAL, SIDE TO CENTER												
	H55	D POINT TO TUNNEL												
H76	EFFECTIVE T POINT HEADROOM - REAR													
SEAT & ENTRANCE-FRONT	W3	SHOULDER ROOM												
	W5	HIP ROOM												
	W16	SEAT WIDTH												
	H50	UPPER BODY OPENING TO GROUND												
	H11	ENTRANCE HEIGHT												
	H115	STEP HEIGHT - FRONT (DESIGN LOAD)												
	H130	STEP HEIGHT - FRONT (CURB LOAD)												
	L18	ENTRANCE - FOOT CLEARANCE												
	H32	SEAT CUSHION DEFLECTION												
	L14	THICKEST POINT OF SEAT BACK, AT C/L O												
	W17	HAT ROOM												
	H3	SEAT CHAIR HEIGHT												
	H73	H POINT TO HEEL HARD - FRONT												
	L9	SEAT DEPTH - FRONT												
	H26	INTERIOR BODY HEIGHT - METAL TO METAL AT CAR C/L												
H27	INTERIOR BODY HEIGHT - METAL TO METAL AT C/L O													
SEAT & ENTRANCE-REAR	W4	SHOULDER ROOM												
	W6	HIP ROOM												
	H51	UPPER BODY OPENING TO GROUND												
	H12	ENTRANCE HEIGHT												
	H116	STEP HEIGHT - REAR (DESIGN LOAD)												
	H131	STEP HEIGHT - REAR (CURB LOAD)												
	H69	EXIT HEIGHT												
	L19	ENTRANCE - FOOT CLEARANCE												
	H33	SEAT CUSHION DEFLECTION												
	L15	THICKEST POINT OF SEAT BACK, AT C/L O												
	W18	HAT ROOM												
	H8	SEAT CHAIR HEIGHT												
	H74	H POINT TO HEEL HARD - REAR												
	L16	SEAT DEPTH - REAR												
	H28	INTERIOR BODY HEIGHT - METAL TO METAL AT CAR C/L												
H29	INTERIOR BODY HEIGHT - METAL TO METAL AT C/L O													
VISION & CONTROL	H6	H POINT TO WINDSHIELD BOTTOM DLO												
	H64	H POINT TO WINDSHIELD UPPER DLO												
	L49	H POINT TO WINDSHIELD UPPER DLO												
	H25	BELT HEIGHT - FRONT												
	W7	STEERING WHEEL CENTER TO CENTERLINE OF CAR												
	W9	STEERING WHEEL OUTSIDE DIAMETER												
	H18	STEERING WHEEL ANGLE - VERTICAL												
	H49	H POINT TO TOP OF STEERING WHEEL												
	L7	STEERING WHEEL TORSO CLEARANCE												
	H13	STEERING WHEEL THIGH CLEARANCE												
	L13	BRAKE PEDAL KNEE CLEARANCE												
	L52	BRAKE PEDAL TO ACCELERATOR												
	W122	TUMBLE-HOME												

* For Dimension Definitions See Section E1, SAE Aerospace - Automotive Drawing Standards,

(a) Power 26.32 (b) Power 1.00

STATION WAGON THIRD SEAT DIMENSIONS *
AMA SPECIFICATIONS SUPPLEMENT

CODE NO	DESCRIPTION	MATADOR		AMBASSADOR	
		4-Door Wagon 7118-7	4-Door Wagon 7188-5 7188-7	4-Door Wagon 7188-5 7188-7	
	SEAT FACING DIRECTION	Rear	Rear		
W85	SHOULDER ROOM	59.25	59.25		
W86	HIP ROOM	38.12	38.12		
L85	H POINT COUPLE DISTANCE	35.66	35.66		
H86	EFFECTIVE HEAD ROOM	36.00	36.00		
L86	EFFECTIVE LEG ROOM	30.75	30.75		
H87	H POINT TO HEEL POINT	12.58	12.58		
H88	H POINT TO BODY ZERO	14.25	14.25		
L87	KNEE ROOM	12.66	12.66		
L88	BACK ANGLE	14°	14°		
L89	HIP ANGLE	73°	73°		
L90	KNEE ANGLE	72°	72°		
L91	FOOT ANGLE	91°	91°		
W87	HAT ROOM	13.02	13.02		
H89	EFFECTIVE T POINT HEADROOM	N.A.	N.A.		
H90	H POINT TO HEEL HARD	12.91	12.91		

STATION WAGON CARGO SPACE DIMENSIONS *
(FOR 2- & 3-SEAT MODELS)

CODE NO	DESCRIPTION	MATADOR	AMBASSA-	HORNET
		4-Door Wagon 7118-7	DOR 4-Door Wagon 7188-5 7188-7	4-Door Wagon (Sportabout) 7108-7
L200	MAXIMUM CARGO LENGTH - FRONT SEAT	114.90	114.90	74.30
L201	MAXIMUM CARGO LENGTH - SECOND SEAT	78.83	78.83	43.18
L202	CARGO LENGTH AT FLOOR - FRONT SEAT	92.63	92.63	74.30
L203	CARGO LENGTH AT FLOOR - SECOND SEAT	56.53	56.53	43.18
L204	CARGO LENGTH AT BELT - FRONT SEAT	82.73	82.73	70.58
L205	CARGO LENGTH AT BELT - SECOND SEAT	46.74	46.74	44.24
L206	CARGO LENGTH AT ROOF - FRONT SEAT	75.33	75.33	45.72
L207	CARGO LENGTH AT ROOF - SECOND SEAT	39.36	39.36	19.38
W200	CARGO WIDTH - FRONT	(1)	(1)	54.64
W201	CARGO WIDTH - WHEELHOUSE	45.08	45.08	41.50
W203	REAR OPENING WIDTH AT FLOOR	53.66	53.66	- - -
W204	OPENING WIDTH AT BELT	53.60	53.60	52.00
W205	MAXIMUM REAR OPENING WIDTH ABOVE BELT	45.60	45.60	40.76
H201	MAXIMUM CARGO HEIGHT	31.72	31.72	27.90
H202	REAR OPENING HEIGHT	27.84	27.84	25.78
H250	TAILGATE TO GROUND HEIGHT	25.58	25.48	30.06
V2	CARGO VOLUME	91.12(2)	91.12(2)	60.76(3)

* For Dimension Definitions See Section E1, SAE Aerospace - Automotive Drawing Standards,

- (1) 2-Seat: 57.12 (1" Forward of Tailgate Pillar)
3-Seat: 53.86 (8" Forward of Tailgate Pillar)
- (2) Plus 8.0 cu. ft. under-floor storage space.
- (3) Plus 3.8 cu. ft. under-floor storage space.

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