

# AMA Specifications—Passenger Car

The information contained herein is prepared, distributed by, and is solely the responsibility of the automobile manufacturing company to whose products it relates. Questions concerning these specifications should be directed to the manufacturer whose address is shown below. This uniform specification form was developed by the automobile manufacturing companies under the auspices of the Automobile Manufacturers Association.

<b>MANUFACTURER</b> AMERICAN MOTORS CORPORATION	<b>CAR NAME</b> •Rebel •AMX •Rambler •Ambassador •Javelin
<b>MAILING ADDRESS</b> 14250 Plymouth Rd., Detroit, Michigan 48232	<b>MODEL YEAR</b> 1969 <b>ISSUED:</b> Oct. 1, 1968 <b>REVISED (e)</b>

**NOTES: C. Chakmakian, Manager - Performance Activities, Phone 493-2677 (AC 313)**

- The General Specifications herein are those in effect at date of compilation and are subject to change without notice by the manufacturer.
- UNLESS OTHERWISE INDICATED:
  - Specifications apply to standard models without optional equipment. Significant deviations are noted.
  - Nominal design dimensions are used throughout these specifications.

"TORQUE-COMMAND" identifies 6-cylinder engines.

"TYPHOON" identifies 290 & 343 CID V-8's. "AMX" identifies 390 CID V-8.

## TABLE OF CONTENTS

Car & Body Dimensions . . . . .	1, 2	Drive Units . . . . .	14	Suspensions . . . . .	21
Engine - Mechanical . . . . .	4	Brakes . . . . .	18, 19	Weights . . . . .	24
Electrical . . . . .	12	Steering . . . . .	20	Index . . . . .	27

BODY - TYPES AND STYLE NAMES -	Body type, style names; use manufacturer's code for series & body style.			
	2-DOOR SEDAN	4-DOOR SEDAN	4-DOOR WAGON	2-DOOR HARDTOP
<b>6901: RAMBLER</b>				
BASE (Six)	6906	6905	- - -	- - -
440 (Six & V-8)	- - -	6905-5	6908-5	- - -
ROGUE (Six & V-8)	- - -	- - -	- - -	6909-7
<b>6910: REBEL (Six &amp; V-8)</b>				
BASE	- - -	6915	6918	6919
SST	- - -	6915-7	6918-7	6919-7
<b>6930: AMX (V-8)</b>	- - -	- - -	- - -	6939-7
<b>6970: JAVELIN (Six &amp; V-8)</b>				
BASE	- - -	- - -	- - -	6979-5
SST	- - -	- - -	- - -	6979-7
<b>6980: AMBASSADOR</b>				
BASE (Six & V-8)	- - -	6985-2	- - -	- - -
DPL (Six & V-8)	- - -	6985-5	6988-5	6989-5
SST (V-8)	- - -	6985-7	6988-7	6989-7

All Rambler Models have 6-Passenger room.

All Javelin Models have 4-Passenger room. AMX Sports Coupe has 2-Passenger room.

All Rebel & Ambassador Models have 6-Passenger room except:

8-Pass. for Rebel SST, & Ambassador DPL & SST 3-Seat Wagon Option.

5-Pass. for Rebel SST & Ambassador SST Hardtops with Optional Bucket Seats & Console.

Reclining Bucket Seats with Fold-Down Armrest & Center Cushion (or Console) optional on Rebel SST Hardtop & Ambassador SST Hardtop.

Reclining Buckets Standard on Javelin SST & AMX (Console, or Center Armrest & Cushion, Opt).

Non-Reclining Buckets Standard on Javelin (Console, or Center Armrest & Cushion, Opt).

Individually-Adjustable Reclining Seats Standard on Ambassador SST Models

(Optional on all other models, N.A. on Javelin & AMX).

All Rebel & Ambassador "Cross Country" Wagons have Dual-Hinged Tailgates Standard.

# AMA Specifications—Passenger Car

MAKE OF CAR AMERICAN MOTORS MODEL YEAR 1969 DATE ISSUED 10-1-68 REVISED (\*)

## CAR AND BODY DIMENSIONS

See Pages 25, 26 for SAE Dimension Definitions  
(All dimensions in inches unless otherwise indicated)

All dimensions to ground are for comparative purposes only and are shown with vehicle load of two passengers in front and three in rear, except where otherwise noted.

MODEL	SAE Ref. No.	RAMBLER 6901		REBEL 6910		AMBASSADOR 6980	JAVELIN 6970		AMX 6930	
		6	V-8	6 Exc. Wag.	V-8 & 6 Wag.	6 & V-8	6	V-8	V-8	
<b>WIDTH</b>										
Track - Front	W101	56.24	56.85	59.81	60.00	60.00	58.18	58.80	58.80	
Track - Rear	W102	55.00	55.27	60.00		60.00	57.00		57.00	
Maximum overall car width	W103	70.84		77.24		77.24	71.89		71.57	
Body width at No. 2 pillar	W117	67.50		75.46		75.46	69.71		69.71	
<b>LENGTH</b>										
Body "O" to front of dash	L 30	1.50		1.50		1.50	1.50		1.50	
Wheelbase	L101	106.00		114.00		122.00	109.00		97.00	
Overall car length	L103	181.00		197.00(198Wag)		206.50 (207Wag)	189.22		177.22	
Overhang - front	L104	31.70		31.90		32.90	39.70		39.70	
Overhang - rear	L105	43.30		51.10(52.1Wag)		51.60(52.1Wag)	40.52		40.52	
Body upper structure length	L123	97.81(130.48Wag)		104.70 (1)		104.37 (2)	102.03		90.03	
Body "O" line to C of rear wheel	L127	95.00		100.00		100.00	95.00		83.00	
Body "O" line to w/s cowl point	L130	6.72		7.50		7.23	7.95		7.95	
<b>HEIGHT</b>	Sedan	H101 54.24		55.00		55.00	-		-	
	Hardtop	H101 53.36		54.25		54.20	51.81		51.73	
Overall height Wagon	H101	55.24		56.13		56.53	-		-	
Cowl height	H114	36.38		38.44		38.34	36.65		36.54	
Deck height	H138	-		-		-	-		-	
Rocker panel - front	To ground	8.00		9.10		9.00	8.66		8.58	
	From front wheel C	H112 -		-		-	-		-	
Rocker panel - rear	To ground	8.11		7.69		7.60	8.22		8.58	
	From rear wheel C	H111 -		-		-	-		-	
Windshield slope angle	H122	48°19'		54°6'		54°6'	59°7'		59°7'	
<b>GROUND CLEARANCE</b>										
Bumper to ground - front	H102	13.34		12.93		12.42	13.27		12.79	
Bumper to ground - rear	H104	12.16		10.34		10.60	16.00		16.73	
Angle of approach	H106	27°23'		27°16'		25°27'	24°45'		23°51'	
Angle of departure	H107	17°26'		13°59'		14°14'	23°48'		25°	
Ramp breakover angle	H147	17°7'		16°59'		14°35'	16°55'		19°24'	
Min. running clearance (Specify)	H156	5.95 (BellHouse)		5.92 (BellHouse)		6.00 (BellHouse)	5.51 (Exhaust)		5.29 (Exh.)	

See Page 26A, 26B and 26C for complete dimensions on all body styles.

(1) Hardtop ... 109.64  
Wagon ..... 135.86

(2) Hardtop ... 110.23  
Wagon ..... 135.86

# AMA Specifications—Passenger Car

MAKE OF CAR AMERICAN MOTORS MODEL YEAR 1969 DATE ISSUED 10-1-68 REVISED <sup>(\*)</sup>

## CAR AND BODY DIMENSIONS

See Pages 25, 26 for SAE Dimension Definitions  
(All dimensions in inches unless otherwise indicated)

MODEL	SAE Ref. No.	RAMBLER			REBEL & AMBASSADOR			JAVELIN	AMX
		2&4-Dr Sedan	4-Door Wagon	2-Door Hardtop	4-Door Sedan	4-Door Wagon	2-Door Hardtop	2-Door Hardtop	2-Door Hardtop
<b>FRONT COMPARTMENT</b>									
Effective head room	H61	39.00	39.30	38.20	39.80		38.70	37.50	37.20
Max. eff. leg room - accelerator	L34		42.00			42.60		43.30	43.30
H Point to Heel point	H30		9.64			9.64		7.78	7.78
H Point travel	L17		4.93			4.93		4.93	4.93
Shoulder room	W 3		54.84			60.00		55.00	55.00
Hip room	W 5		57.40			60.30		57.60	57.60
Upper body opening to ground	H50	49.13	50.02	48.62	49.63	50.12	49.62	47.43	47.50
<b>REAR COMPARTMENT</b>									
	W5@Armrest		53.10			56.00		52.90	52.90
H Point couple distance	L50		31.08		34.77		31.69	27.75	- - -
Effective head room	H63	36.60	37.00	36.50	37.75	38.60	36.50	36.00	- - -
Min. effective leg room	L51	35.00	35.50	35.00	38.60		35.50	31.50	- - -
H Point to Heel point	H31		11.04		10.82		10.10	10.25	- - -
Min. knee room	L48		2.86		5.70		3.30	1.25	- - -
Rear Compartment room	L 3		24.82	24.76	29.60		26.26	24.20	- - -
Shoulder room	W 4		54.82	54.20	60.00		59.00	53.20	- - -
Hip room	W 6		57.12	56.38	60.40		59.50	56.38	- - -
Upper body opening to ground	H51	48.72	49.68	- - -	48.31	49.59	- - -	- - -	- - -
<b>LUGGAGE COMPARTMENT</b>									
	W6@Armrest		54.12	53.13	56.10		56.50	56.38	- - -
<b>Not Wagons</b>									
Usable luggage capacity	V 1	12.00	- - -	12.00	18.20	- - -	18.20	10.20(1)	9.60
Liftover height	H195	28.11	- - -	28.09	28.06	- - -	28.06	28.11	28.84
Position of spare tire storage		Flat, Right, Rear			Tilted, Center, Front			(2)	(3)
Method of holding lid open		Counterbalanced Torsion Bar			Flat Wound Spring				
<b>STATION WAGON - THIRD SEAT</b>									
Shoulder Room	W85		- - -			59.25		- - -	- - -
Hip room	W86		- - -			38.12		- - -	- - -
Effective leg room	L86		- - -			30.75		- - -	- - -
Effective head room	H86		- - -			36.00		- - -	- - -
Seat facing direction			- - -			REAR		- - -	- - -
<b>STATION WAGON - CARGO SPACE</b>									
Cargo length at floor - front seat	L202		76.78			92.63		- - -	- - -
Cargo length at belt - front seat	L204		70.00			82.73		- - -	- - -
Cargo width - wheelbase	W201		41.80			45.08		- - -	- - -
Opening width at belt	W204		50.00			53.60		- - -	- - -
Maximum cargo height	H201		29.69			31.72		- - -	- - -
Rear opening height	H202		26.20			27.84		- - -	- - -
Cargo volume index (cu. ft.) W4 x L204 x H201 1728	V2		66.00			91.12		- - -	- - -

- (1) 11.70 Cubic Feet with optional "Space-Saver" Spare.
  - (2) Javelin: Tilted, Right, Front (with optional "Space-Saver" Spare, located "Flat, Right, Rear").
  - (3) AMX: Flat, Right, Rear ("Space-Saver" Spare)
- See Page 26A, 26B and 26C for complete dimensions on all body styles.

MAKE OF CAR American Motors MODEL YEAR 1969 DATE ISSUED 10-1-68 REVISED (\*)

## POWER TEAMS

(Indicate whether standard or optional)

ENGINE				
Displ. cu. in.	Carburetor	Compr. Ratio	BHP RPM	Torque RPM
199 Six	1-Barrel (Regular Fuel)	8.5	128@ 4400	182@ 1600
232 Six	1-Barrel (Regular Fuel)	8.5	145@ 4300	215@ 1600
232 Six	2-Barrel (Regular Fuel)	8.5	155@ 4400	222@ 1600
290 V-8	2-Barrel (Regular Fuel)	9.0	200@ 4600	285@ 2800
290 V-8	4-Barrel (Premium Fuel)	10.0	225@ 4700	300@ 3200
343 V-8	2-Barrel (Regular Fuel)	9.0	235@ 4400	345@ 2600
343 V-8	4-Barrel (Premium Fuel)	10.2	280@ 4800	365@ 3000
390 V-8	4-Barrel (Premium Fuel)	10.2	315@ 4600	425@ 3200

\*\* Javelin uses Floor Shift.

Optional Axle Ratios listed are available at extra cost. (less or with "Twin-Grip" &/or A.C.).

\*For Javelin & AMX: with optional 343 or 390 "Performance Group" & Shift-Command; 3.15 Std., 2.87 Opt.

Dealer Kit Extra-Cost Ratios:

3.73, 3.91, 4.10, 4.44 & 5.00:1.

1969	Engine Transmission Axle Ratio Combinations	3-Speed Manual Column Shift **	Over-drive Column Shift	Shift-Command Column Shift	Shift-Command Console Shift	4-Speed Manual Floor Shift					
RAMBLER	199, 1-Bbl., Std. Sedans Less AC	3.08 Std.	3.31 Std.	2.73 Std.	N.A.	N.A.					
	199, 1-Bbl., Std. Wagons (plus Sedans W/AC)			3.08 Opt.							
	232, 1-Bbl., Opt. Sedans & Wag.	3.08 Std.	N.A.	3.08 Std.			3.31 Opt.				
	232, 1-Bbl., Std. Hardtop			2.37 Std.							
	290, 2-Bbl., Std. 440's & Hardtop	N.A.	N.A.	2.87 Std.			N.A.				
	290, 4-Bbl., Opt. Hardtop			3.15 Opt.							
	AMX & JAVELIN	232, 1-Bbl., Std. (N.A. AMX)	3.08 Std.	3.31 Opt.			3.08 Std.	N.A.	N.A.		
		290, 2-Bbl., Std. (N.A. AMX)					3.15 Std.				
		290, 4-Bbl., Opt. (Std. AMX)	N.A.	N.A.			N.A.			2.87 Std. AMX	3.54 Std.
		343, 4-Bbl., Opt.					*2.87 Std. NA 390			*2.87 Std.	3.54 Std.
390, 4-Bbl., Opt.		3.15 Opt.			3.15 Opt.	3.15 Opt.					
REBEL & AMBASSADOR	Std. 232, 1-Bbl. (N.A. AMB.)	3.15 Std.	3.54 Std.	3.15 Std.	N.A.	N.A.					
	232, 2-Bbl. Std. Amb.			N.A.							
	290, 2-Bbl., Std.	N.A.	N.A.	2.87 Std.							
	343, 2-Bbl., Opt.			3.15 Opt.			N.A.				
REBEL & AMBASSADOR	343, 4-Bbl., Opt.	N.A.	N.A.	2.87 Std.	N.A.	N.A.					
	390, 4-Bbl. (N.A. REBEL) Opt.			3.15 Opt.							

## AMA Specifications—Passenger Car

MAKE OF CAR		AMERICAN MOTORS		MODEL YEAR 1969		DATE ISSUED 10-1-68		REVISED (*)		
MODEL	Availability On Page 3	199 CID SIX 1-B. Carb.	232 CID SIX 1 & 2-B. Carb.	290 CID V-8 2 & 4-B. Carb.	343 CID V-8 2 & 4-B. Carb.	390 CID V-8 4-B. Carb.				
<b>ENGINE - GENERAL</b>										
Type, no. cyls., valve arr.	In-Line 6 OHV			90° V-8 OHV						
Bore and stroke (nominal)	3.75 x 3.00	3.75 x 3.50	3.75 x 3.28	4.08 x 3.28	4.165 x 3.574					
Piston displacement, cu. in.	199	232	290	343	390					
Bore spacing (C to C)	4.38			4.75						
No. system (front to rear)	L. Bank	1-2-3-4-5-6			1-3-5-7					
	R. Bank	- -			2-4-6-8					
Firing order	1-5-3-6-2-4			1-8-4-3-6-5-7-2						
Compress. ratio (nominal)	8.5			9.0(10.0 4-B.)		9.0(10.2 4-B.)		10.2		
Cylinder Head Material	Cast Iron									
Cylinder Block Material	Cast Iron									
Cyl. Sleeve-Wet,dry,none	None									
Number of mtg. points	Front	Two								
	Rear	One								
Engine installation angle	Vertical									
Toxable Dia <sup>2</sup> xNo. Cyl. horsepower 2.5	33.75			45.00	53.27	55.51				
Publishing max. bhp* @ eng. RPM	128 @4400	1-B., 145 @4300	2-B., 155 @4400	2-B., 200 @4600	4-B., 225 @4700	2-B., 235 @4400	4-B., 280 @4800	315 @4600		
	182 @1600	1-B., 215 @1600	2-B., 222 @1600	2-B., 285 @2800	4-B., 300 @3200	2-B., 345 @2600	4-B., 365 @3000	425 @3200		
Publishing max. torque* (lb. ft. @ RPM)				2-B., Regular	4-B., Premium	2-B., Regular	4-B., Premium	Premium		
Recommended fuel regular - premium	Regular									
<b>ENGINE - PISTONS</b>										
Material	Aluminum Alloy with Steel Insert									
Description and finish	"Conformatic"			"Conformatic"						
	Concave-Top, Solid Skirt Tin Plate, Steel-Ring Insert			Flat-Top,w/Valve Pockets+Relief,Solid Skirt Tin Plate, Steel-Ring Insert (1)						
Weight (piston only) oz.	18.30	17.53	18.80	21.27	22.10					
Clearance (limits)	Top land	.0280 - .0320			.0280 - .0320					
	Skirt	Top	.0009 - .0025			.0009 - .0025				
		Bottom	.0009 - .0015			.0009 - .0015				
Ring groove depth	No. 1 ring	.1930 - .1970			.1930 - .1970					
	No. 2 ring	.1930 - .1970			.1930 - .1970					
	No. 3 ring	.1923 - .1943			.1900 - .1905					
	No. 4 ring	None								

\* Max. bhp (brake horsepower) and max. torque corrected to 60° F and 29.92 in. Hg atmospheric pressure.

- (1) For 4-B. 290 CID, 2-&4-B. 343 CID, & 4-B. 390 CID:  
"Autothermic," Flat-Top with Valve Pockets,  
Slipper Skirt, Tin Plate, Steel-Strut Inserts.

NOTE ... Special High-Performance V-8 Induction Systems available as Dealer Kits:  
1. High-Riser Aluminum Intake Manifold with Holley 3-Barrel Carburetor (also 4-Barrel).  
2. Cross-Ram Aluminum Intake Manifold for Dual Holley 4-Barrel Carburetors.

# AMA Specifications—Passenger Car

MAKE OF CAR AMERICAN MOTORS MODEL YEAR 1969 DATE ISSUED 10-1-68 REVISED (\*)

<b>MODEL</b>	Availability On Page 3	199 & 232 CID SIXES	290, 343 & 390 CID V-8's
--------------	---------------------------	------------------------	-----------------------------

**ENGINE - RINGS**

<b>Function</b> (top to bottom)	No. 1, oil or comp.		Compression
	No. 2, oil or comp.		Compression
	No. 3, oil or comp.		Oil
	No. 4, oil or comp.		None
<b>Compression</b>	Description - material, coating, etc.	#1 Alloy Iron, Parco Lubrite, Molybdenum-Filled Face	
		#2 Alloy Iron, Parco Lubrite or Granoseal	
	Width	#1 .0775-.0780, #2 .0770-.0780	
	Gap	.010 - .020	
<b>Oil</b>	Description - material, coating, etc.	Three Piece, Steel Rail Type Rail Faces Chrome Plated	
	Width	.0245 Each Rail	
	Gap	.015 - .055	

**Expanders** Combination Expander - Spacer Located Between Oil Ring Rails.

**ENGINE - PISTON PINS**

<b>Material</b>	SAE #1016 Steel		
<b>Length</b>	3.187		290 & 343; 3.187 (390; 2.94)
<b>Diameter</b>	.93		290 & 343; .93 (390; 1.00)
<b>Type</b>	Locked in rod, in piston, floating, etc.	Locked-In-Rod (Press Fit)	
	Bush. In rod or piston	None	
	Material	None	
<b>Clearance</b>	In piston	.003 - .005	
	In rod	Press Fit (Locked)	
<b>Direction &amp; amount offset in piston</b>	.0625 Toward Major Thrust Side		

**ENGINE - CONNECTING RODS**

<b>Material</b>	Cast Malleable Iron, Pearlitic		290&343; Cast Malleable Iron, Pearlitic(1) 390; SAE 1042 Mod. Forged Steel
<b>Weight (oz.)</b>	199;23.31 (232; 24.65)		290 & 343; 24.16 (390; 26.03)
<b>Length (center to center)</b>	199;6.125 (232; 5.875)		290 & 343; 5.875 (390; 5.790)
<b>Steel-Backed, Alloy Lining</b>	<b>Material &amp; Type</b>	Detroit Alum. D52A	290&343; Clevite F-77 or Federaloy AT-20or
	<b>Removable</b>	Federaloy H-35LT	390; Clevite F-77 or Federaloy H-24 <u>H-24</u>
<b>Bearing</b>	<b>Overall length</b>	.860	290 & 343; .860 (390; .800)
	<b>Clearance (limits)</b>	.001 - .0015	.001 - .002
	<b>End play</b>	.008 - .010	.009 - .015 (Two Rods)

(1) Special Service Rods for 290 & 343; SAE 4340 Forged Steel (Dealer Kit).

## AMA Specifications—Passenger Car

MAKE OF CAR AMERICAN MOTORS MODEL YEAR 1969 DATE ISSUED 10-1-68 REVISED (a)

Availability MODEL On Page 3	199 & 232 CID SIXES	290, 343 & 390 CID V-8's
---------------------------------	------------------------	-----------------------------

## ENGINE - CRANKSHAFT

Material Cast Malleable Iron, Pearlitic, or Nodular Iron (SAE 1046 Forged Steel in 390 V-8) (1)

Vibration damper type Rubber & Friction

End thrust taken by bearing (No.) #3 #1

Crankshaft end play .004 - .008 .003 - .008

Steel-Backed Alloy Lining Material & Type SAE-15 Micro-Babbitt (Federaloy or Detroit Alum.) 290&343; Clevite F-500 or Federaloy H-35LT  
Removable 390; Clevite F-77 or Federaloy H-24

Clearance .001 - .002

Main bearing	Journal dia. and bearing overall length	No. 1	2.4988 - 2.4995 x .981	2.7464 - 2.7479 x .941 (x .9385 in 390V-8)
		No. 2	2.4988 - 2.4995 x .981	2.7464 - 2.7479 x .941 (x .9385 in 390V-8)
		No. 3	2.4988 - 2.4995 x 1.2685	2.7464 - 2.7479 x 1.2685
		No. 4	2.4988 - 2.4995 x .981	2.7464 - 2.7479 x .941 (x .9385 in 390V-8)
		No. 5	2.4988 - 2.4995 x .981	2.7464 - 2.7479 x .941 (x .9385 in 390V-8)
		No. 6	2.4988 - 2.4995 x .981	- -
		No. 7	2.4988 - 2.4995 x .981	- -

Dir. & amt. cyl. offset None

Crankpin journal diameter 2.0948 - 2.0955 2.0934 - 2.0955 (2.2471 - 2.2492 in 390V-8)

## ENGINE - CAMSHAFT

Location Right Side Center Between Cylinder Banks

Material Special Cast-Iron Alloy

Bearings Material Steel-Backed, Micro-Babbitt Alloy, SAE-15

Number Four Five

Gear or chain Chain

Crankshaft gear or sprocket material Sintered Iron SAE 1117 Steel (Sintered Iron, Opt.)

Camshaft gear or sprocket material Die-Cast Aluminum with Molded Nylon Teeth

Timing chain No. of links 48 62

Width .69 .875

Pitch .50 .375

## ENGINE - VALVE SYSTEM

Hydraulic lifters (Std., opt., NA) Yes

Valve rotator, type (intake, exhaust) Yes, Free Valve Type

Rocker ratio 1.5 1.6

Operating tappet clearance (intake) Zero Lash

(Exhaust) Zero Lash

(Continued)

(1) Special Service Crankshaft for 290 & 343; SAE 1046 Forged Steel (Dealer Kit).

# AMA Specifications—Passenger Car

MAKE OF CAR AMERICAN MOTORS MODEL YEAR 1969 DATE ISSUED 10-1-68 REVISED <sup>(\*)</sup>

Availability MODEL On Page 3		199 & 232 CID SIXES	290, 343 & 390 CID V-8's		
ENGINE - VALVE SYSTEM (cont.)				Standard Cam	Dealer Kit Hi-Perf. Cam
Timing (based on top of ramp points)	Intake	Opens (°BTC)	12° - 30'	18°30'	46°
		Closes (°ABC)	51° - 30'	67°30'	76°
		Duration - deg.	244°	266°	302°
	Exhaust	Opens (°BBC)	53° - 30'	60°30'	70°
		Closes (°ATC)	10° - 30'	25°30'	52°
		Duration - deg.	244°	266°	302°
Valve opening overlap		23°	44°	98°	
Material		Silichrome #1 or XB			
Overall length		4.899			
Actual overall head dia.		1.787	290; 1.787 (343 & 390; 2.025)		
Angle of seat & face		Head 30°, Valve 29°			
Seat insert material		None			
Stem diameter		.3715 - .3725			
Stem to guide clearance		.0010 - .0030			
Intake	Lift (@ zero lash)		.381	.425	.477
	Outer spring press. & length	Valve closed (lb.@in.)	95 to 105 @1.812	85 to 93@1.812	95 to 103@1.812
		Valve open (lb.@in.)	188 to 202 @1.437	193 to 207@1.387	240 to 260@1.329
	Inner spring press. & length	Valve closed (lb.@in.)	None		
		Valve open (lb.@in.)	None		
			TOTAL 265 to 285@1.329		
Material		SAE 21-4N			
Overall length		4.892	4.907		
Actual overall head dia.		1.406	290; 1.406 (343 & 390; 1.625)		
Angle of seat & face		Head 45°, Valve 44°			
Seat insert material		None			
Stem diameter		.3718 - .3725			
Stem to guide clearance		.0010 - .0027			
Exhaust	Lift (@ zero lash)		.381	.425	.477
	Outer spring press. & length	Valve closed (lb.@in.)	95 to 105 @1.812	85 to 93@1.812	95 to 103@1.812
		Valve open (lb.@in.)	188 to 202 @1.437	193 to 207@1.387	240 to 260@1.329
	Inner spring press. & length	Valve closed (lb.@in.)	None		
		Valve open (lb.@in.)	None		
			TOTAL 265 to 285@1.329		

### ENGINE - LUBRICATION SYSTEM

Type of lubrica- tion (splash, pressure, nozzle)	Main bearings	Pressure
	Connecting rods	Pressure
	Piston pins	Splash
	Camshaft bearings	Pressure
	Tappets	Pressure
	Timing gear or chain	Pressure Jet
	Cylinder walls	Oil Groove in Mating Surface Between Conn. Rod and Cap

(Continued)



MAKE OF CAR AMERICAN MOTORS MODEL YEAR 1969 DATE ISSUED 10-1-68 REVISED (\*)

Availability MODEL On Page 3	199 & 232 CID SIXES	290, 343 & 390 CID V-8's
---------------------------------	------------------------	-----------------------------

## ENGINE - LUBRICATION SYSTEM (cont.)

Oil pump type	Gear
Normal oil pressure (lb. engine rpm)	13 $\frac{1}{2}$ min.@600rpm, 24min.@1100, 46min.@2050&over(75%max.@all rpm)
Oil press. sending unit (elect. or mech.)	Electric
Type oil intake (floating, stationary)	Stationary
Oil filter system (full flow, part., other)	Full-Flow, Standard
Filter replacement (element, complete)	Complete
Capacity of c case, less filter-refill (qt.)	4 (5 with Filter)
Oil grade recommended (SAE viscosity and temperature range)	Above + 32° F. . .SAE 20W-20 (or SAE 10W-30) Above 0° F. . .SAE 10W (or SAE 10W-30) Below 0° F. . .SAE 5W (or SAE 5W-20)
Engine Service Reqmt. (MM, MS, etc.)	MS (Certified Sequence Tested)

## ENGINE - EXHAUST SYSTEM

	RAMBLER		REBEL & AMB.		JAVELIN	JAV. & AMX
	6	V-8	6	V-8	6	V-8
Type (single, single with cross-over, dual, other)	Single	Single w/ Cross Over	Single	S. w/C.O. or Dual	Single	S. w/C.O. or Dual
Muffler No. & type (reverse flow, straight thru, separate resonator)	One, Reverse Flow		One, Re- verse Flow	One, RevFlo or Two	One, Re- verse Flow	One, RevFlo or Two
Exhaust pipe dia. (O.D., wall thick.)	<del>2.00x.083</del> Front 1.88x.083	1.88x.083	1.88x.083	1.88x.083	1.88x.083	1.88x.083
	<del>2.00x.046</del> Rear 1.75x.046	2.00x.059	1.88x.046	2.00x.059	1.88x.046	2.00x.083
Tail pipe dia. (O.D. & wall thickness)	1.62x.046	2.00x.046	1.75x.059	2.00x.059	1.75x.074	2.00x.074

## ENGINE - CRANKCASE VENTILATION SYSTEM

Type (ventilates to atmos., induction system, other)	Standard Optional	Closed Induction System None
Make and model		Chicago Screw Co. & Novo Ind. Corp.
Location		In-Line Between Intake Manifold & Crankcase
Control Unit		Manifold Vacuum
Energy source (manifold vacuum, carburetor air stream, other)		
Control method (variable orifice, fixed orifice, other)		Variable Orifice
Discharges (to intake manifold, carb. air intake, air cleaner intake, other)		Intake Manifold (Carb. Base or Carb. Spacer Plate)
Complete system		Carburetor Air Cleaner
Air inlet (breather cap, carburetor air cleaner, other)		
Flame arrestor (screen, check valve, other)		Check Valve function designed into PCV Valve.

- (1) 1.75 x .042 Tailpipe for Rebel-6 Wagon  
Exh. Front.....2.00 x .083
- (2) Dual Exhausts Opt. With 343 V-8. Exh. Rear.....2.00 x .059  
Dual Exhausts Std. With 390 V-8. Tailpipe.....2.00 x .059
- (3) Javelin; Dual Exhausts Opt. With 290 4-B V-8 & 343 V-8. Exh. Front.....2.00 x .083  
Javelin; Dual Exhausts Std. With 390 V-8. Exh. Rear.....2.00 x .059  
AMX; Dual Exhausts Std. With all V-8's. Tailpipe.....2.00 x .074

# AMA Specifications—Passenger Car

MAKE OF CAR AMERICAN MOTORS MODEL YEAR 1969 DATE ISSUED 10-1-68 REVISED (\*)

<b>MODEL</b> Availability On Page 3	ALL 6's. V-8's W/AUTO. TRANS.	V-8's EQUIPPED WITH MANUAL TRANSMISSION
--	----------------------------------	--

**ENGINE - EXHAUST EMISSION CONTROL**

Type (Air injection, engine modifications, other)	<b>Engine-Mod</b>	<b>Air Injection (Air-Guard System)</b>
---	-------------------	---

Air Injection Pump	Type	- - -	Eccentric Vane (Saginaw Steering Gear)
	Displacement	- - -	19.3 cu.in./rev.
	Drive ratio	- - -	1.25:1
	Drive type	- - -	Belt
	Relief valve (type)	- - -	Integral
	Filter (describe)	- - -	Centrifugal Separator (non-replaceable)

Air Injection System	Air distribution (head, manifold, etc.)	- - -	Separate Header Manifold
	Point of entry	- - -	Thru Exhaust Port
	Injection tube I.D.	- - -	.285
	Check valve type	- - -	Spring-Loaded Steel Plunger w/Asbestos seat
	Backfire protection (type)	- - -	Diverter Type (Holley or Rochester)

Carburetor	Make			
	Model			
	Barrel size			
	Idle speed	Drive Neutral		See Page 10
	Idle A/F mixture			

Distributor	Aux. Adv. Systems (type)			
	Make			
	Model			
	Cent'gal adv. in crank degrees @ eng. rpm	Start (rpm)		See Page 13
		Intermed. points deg. @ rpm		
		Max. deg. @ rpm		

Distributor	Vacuum adv. in crank degrees @ eng. rpm	Start (in Hg) Intermed. points deg. @ in. Hg Max. deg. @ in.	
	Vacuum Source		Manifold Vacuum (Ported Above Throttle Plate)

Timing - Crank degrees @ rpm	See Page 13
------------------------------	-------------

Cooling System	None
----------------	------

Exhaust System	None
----------------	------

# AMA Specifications—Passenger Car

MAKE OF CAR AMERICAN MOTORS MODEL YEAR 1969 DATE ISSUED 10-1-68 REVISED (\*)

Availability MODEL On Page 3	199 & 232 CID SIXES	290, 343 & 390 CID V-8's
---------------------------------	------------------------	-----------------------------

(See supplemental page for Details of Fuel Injection, Supercharger, etc. if used)

### ENGINE – FUEL SYSTEM

Induction type: Carburetor, fuel injection, supercharger.		Carburetor (Downdraft)		
Fuel Tank	Refill capacity (U.S. gals.)	Rambler 16; Jav/AMX 19; Rebel & Amb. 21.5 (3 seat wagon 19)		
Fuel Tank	Filler location	(1)		
Fuel Pump	Type (elec. or mech.)	Mechanical		
Fuel Pump	Locations	Right Side, Front		
Fuel Pump	Pressure range	4 to 5.5 P.S.I.		
Vacuum booster (std., optional, none)		Standard (less booster with opt. electric wipers)		
Fuel Filter	Type	A. Saran Plastic Spool. B. 15 Micron Paper Element		
Fuel Filter	Locations	A. Gas Tank Pick-Up Tube B. Fuel Pump (or Carb.), Inlet Side		
Choke type		Automatic		
Carburetor	Intake manifold heat control (exhaust or water)	199 & 232...Exhaust 232 ROGUE...Water	Exhaust	
	Air cleaner type	Standard Optional	Cellulose Fiber Element None	
	Idle speed (spec. neutral or drive)	Manual	600 RPM	650 RPM
		Automatic	525 RPM	550 RPM
	Idle A/F mix.	14.0:1 ± .2A.F.R.	14.0:1 ± .2A.F.R. (Air-Guard) 13.0:1	

### CARBURETOR SUPPLEMENTARY INFORMATION

Model Usage	Engine Displ.	Transmission	Carburetors		No. Used and Type	Barrel Size
			Make	Model		
199 CID 128 HP OHV-6	199	Manual	Carter RBS	4633S	1,1-BBL.	1.56
		Automatic	Carter RBS	4634S	1,1-BBL.	1.56
232 CID 145 HP OHV-6	232	Manual	Carter RBS	4631S	1,1-BBL.	1.56
		Automatic	Carter RBS	4666S	1,1-BBL.	1.56
		Auto (Rogue)	Holley 1931 C	R-4294	1,1-BBL.	1.68
232 CID 155 HP OHV-6	232	Manual	Carter WCD	4667S	1,2-BBL.	1.44
		Automatic	Carter WCD	4668S	1,2-BBL.	1.44
290 CID 200 HP V-8	290	Manual	AM(FAL) 9510A	9HM2	1,2-BBL.	1.56
		Automatic	AM(FAL) 9510B	9HA2	1,2-BBL.	1.56
290 CID 225 HP V-8	290	Manual	Carter AFB	4660S	1,4-BBL.	1.44 pri.
		Automatic	Carter AFB	4661S	1,4-BBL.	1.69 sec.
343 CID 235 HP V-8	343	Automatic	AM(FAL) 9510C	9ZA2	1,2-BBL.	1.56
343 CID 280 HP V-8	343	Manual	Carter AFB	4662S	1,4-BBL.	1.44 pri.
		Automatic	Carter AFB	4663S	1,4-BBL.	1.69 sec.
390 CID 315 HP V-8	390	Manual	Carter AFB	4664S	1,4-BBL.	1.44 pri.
		Automatic	Carter AFB	4665S	1,4-BBL.	1.69 sec.

(1) **Rambler:** Center rear panel (right rear fender for wagons).  
**Rebel & Ambassador:** Left rear fender.  
**Javelin & AMX:** Center rear bumper.

# AMA Specifications—Passenger Car

MAKE OF CAR AMERICAN MOTORS MODEL YEAR 1969 DATE ISSUED 10-1-68 REVISED <sup>(\*)</sup> \_\_\_\_\_

Availability On Page 1 & 4	199 & 232 CID SIXES	290, 343 & 390 CID V-8's
-------------------------------	------------------------	-----------------------------

## ENGINE—COOLING SYSTEM

Type system (pressure, pressure vented, atmospheric, other)		Pressure		
Radiator cap relief valve pressure		14 P.S.I.		
Circulation thermostat	Type (choke, bypass)	Choke		
	Starts to open at (°F)	192° to 198° (1)	192° to 198°	
Water pump	Type (centrifugal, other)	Centrifugal		
	GPM @ 1000 pump rpm	55 GPM @4400 RPM		
	Number of pumps	One		
	Drive (V-belt, other)	V-Belt		
	Bearing type	Double Row Ball		
By-pass recirculation type (inter., ext.)		Internal	External	
Radiator core type (cellular, tube and fin, other)		Tube & Fin		
Cooling system capacity	With heater (qt.)	10.5	290;14 (343 & 390;13)	
	Without heater (qt.)	9.5	290;13 (343 & 390;12)	
	Opt. equipment-specify (qt.)	Same		
Water jackets full length of cyl. (yes, no)		Yes		
Water all around cylinder (yes, no)		Yes		
Radiator hose	Lower	Number and type (molded, straight)	One, Molded, Curved	
		Inside diameter	1.50 Body & Rad. End 1.78 Water Pump End	
	Upper	Number and type (molded, straight)	One, Molded, Curved	
		Inside diameter	1.50 Body & Rad. End 1.75 Thermostat End	
	By-pass	Number and type (molded, straight)	None	
		Inside diameter	- - -	
			One, Molded, Curved	1.50 Both Ends
			One, Molded, Curved	.75
Fan	Number of blades & spacing		4 Std. (7 AC & HD)	
	Diameter		15.62 (18 AC & HD)	
	Ratio-fan to crankshaft rev.		1.20:1	
	Fan cutout type		Power-Flex Fan (Std. with AC, Opt. HD)	
	Bearing type		Ball (All Engines)	
* Drive belts (indicate belt used by letter)	Fan		A	
	<del>Generator</del> alternator		A	
	Water Pump		A	
	Power Steering		B	
	Air Conditioning with PS		C & D	
	" " less PS		D & E	
		F	F & H	
		F	F & I	

* Drive Belt Dimensions	A	B	C	D	E	F	G	H	I	J	K
Angle of V	38°	38°	38°	38°	38°	38°	38°	38°	38°		
Nominal length (SAE)	36.00	45.28	45.50	35.75	43.75	43.00	50.50	62.50	61.45		
Width	3/8	17/32	1/2	1/2	1/2	3/8	1/2	1/2	1/2		

(1) For Rambler Rogue with "232" Six: 202° to 209°

# AMA Specifications—Passenger Car

MAKE OF CAR AMERICAN MOTORS MODEL YEAR 1969 DATE ISSUED 10-1-68 REVISED (a)

Availability MODEL On Page 1 & 4	199 & 232 CID SIXES & 290 CID V-8	343 & 390 CID V-8's
-------------------------------------	--------------------------------------	---------------------

**ELECTRICAL – SUPPLY SYSTEM**

Battery	Make and Model	Globe-Union 2SM-50 (1)	Globe-Union 2SM-60 (1)	
	Voltage Rtg. & Total Plates	12 Volts, 54 Plates (1)	12 Volts, 66 Plates (1)	
	SAE Designation & Amp. Hr. Rtg.	2SM-50 A.H.@20 HRS. (1)	2SM-60 A.H.@20 HRS. (1)	
	Location	Engine Compartment, Forward		
	Terminal grounded	Negative		
Alternator	Make	Motorola American Motors		
	Model	35 Amp: A12NAM456(7)...(2)	35 Amp: 3195534(5)...(2)	
	Type and rating	Alternator with Silicon Diodes & Isolation Diode (35&55 Amp.)		
	Output at engine idle (neutral)	N.A.		
	Ratio—Gen. to Cr/s rev.	2.41:1		
Regulator	Make	Motorola (or American Motors)		
	Model	R2AM4 (AM: 3195003)		
	Type	Solid State		
	Cutout relay	Closing voltage generator rpm	N.A.	
		Reverse current to open	N.A.	
	Regulated	Voltage	15	
		Current	35 AMPS (55 Opt., Std. with A.C.)	
Voltage test conditions	Temperature	Hot		
	Load	10 AMPS.		
	Other	- - -		

**ELECTRICAL – STARTING SYSTEM**      199 & 232 CID Sixes      290, 343 & 390 CID V-8's

Starting Motor	Make	POMOCO		
	Model	C9FF-11001-A	C7FF-11001-B	
	Rotation (drive end view)	Clockwise		
Motor control	Switch (solenoid, manual)	Solenoid		
	Starting procedure	Turn ignition key to extreme clockwise position. Automatic transmission lever must be in neutral or park position.		
Motor Drive	Engagement type	Solenoid Actuated		
	Pinion meshes (front, rear)	Front		
	Number of teeth	Pinion	9	
		Flywheel	Manual	153
	Auto.		153	164
Flywheel tooth face width	Manual	.43		
	Auto.	.38		

- (1) Opt. Heavy Duty: Globe-Union 2SH-70, 12 V, 66 Plates, 70 A.H. @20 Hrs.  
All Batteries are identified: "American Motors Clear Power".
- (2) Opt. 55 Amp. (Std. with Air Cond. or "Command-Air" High-Level Vent)...A12NAM606(7).

# AMA Specifications—Passenger Car

MAKE OF CAR AMERICAN MOTORS MODEL YEAR 1969 DATE ISSUED 10-1-68 REVISED <sup>(\*)</sup>

Availability MODEL On Page 3	199&232 CID SIXES	290, 343 & 390 CID V-8's
---------------------------------	----------------------	-----------------------------

**ELECTRICAL - IGNITION SYSTEM**

Type	Conventional - Std., Opt., N.A.	Standard						
	Transistorized - Std., Opt., N.A.	N.A.	"Delcotronic" Capacitor Discharge (Dealer Kit)					
	Other (specify)	- - -						
Coil	Make	Delco-Remy or American Motors						
	Model	D-R:1115294(1)		D-R:1115266 (AM:3182864)				
	Amps	Engine stopped	3.5					
	Engine idling	1.6						
Distributor	Make	Delco-Remy	199&232 SIX	290 2-B.	290 4-B.	343 2-B.	343 4-B.	390 4-B.
	Model		1110444	1111106	1111198	1111472	1111948	1111473
	Cent'gal adv. in c shaft degrees @ engine rpm (nominal)	Start (rpm)	600-800	650-950	750	900	800	800
		Intermediate points deg. @ rpm	16°-20°@2000	15°-19°@1850	15°-19°@1600	15°-19°@2000	17°-21°@2000	17°-21°@1600
		Max. deg. @ rpm	24°-28°@4000	30°-34°@4400	28°-32°@3900	26°-30°@4400	28°-32°@4400	28°-32°@4400
	Vacuum adv. in c shaft degrees @ in. Hg. (nominal)	Start (in. Hg.)	5" to 7"	4" to 6"	4" to 6"	4" to 6"	4" to 6"	8" to 10"
		Intermediate points, deg. @ in. Hg.	13°@11"	14°@12"	14°@12"	14°@12"	14°@12"	13°@14.3"
		Max. deg. in. Hg.	22°@16.5"	24°@18.5"	24°@18.5"	24°@18.5"	24°@18.5"	24°@19.5"
		Breaker gap (in.)	.016					
		Cam angle (deg.)	31 to 34		29 to 31			
Timing	Breaker arm tension (oz.)	17 to 21						
	Crankshaft deg. @ rpm	TDC(±1°) (1)			TDC(±1°)			
	Mark location	Vibration Dampener						
Spark Plug	Make	Champion						
	Model	N-14Y		N-12Y				
	Thread (mm)	14						
	Tightening torque (lb. ft.)	30						
	Gap	.033 to .037						
Cable	Conductor type	Carbon Core Wire						
	Insulation type	Neoprene						
	Spark plug protector	Hypalon @Spark Plug.			Hypalon @Spark Plug.			
<b>ELECTRICAL - SUPPRESSION</b>		Vinyl @Distributor		Neoprene @Distributor				
Locations & type		Carbon Core Ignition Wires						

(1) 5° BTDC (±1°) for Auto. Trans. "199" Six & Rogue "232" Six.  
 (2) AM:3191992

# AMA Specifications—Passenger Car

MAKE OF CAR AMERICAN MOTORS MODEL YEAR 1969 DATE ISSUED 10-1-68 REVISED (\*)

Availability On Page 3	199 & 232 CID SIXES	290, 343 & 390 CID V-8's
---------------------------	------------------------	-----------------------------

**ELECTRICAL – INSTRUMENTS AND EQUIPMENT**

Speed-ometer	Type	King-Seeley
	Trip odometer (yes,no)	No
Charge indicator – type		Warning Light
Temperature indicator – type		Electrical Gauge
Oil pressure indicator – type		Warning Light
Fuel indicator – type		Electrical Gauge
Other		Dual Hydraulic Brake System Warning Light Parking Brake Warning Light
Wind-shield wiper	Type – Standard	Variable-Speed Vacuum
	Type – Optional	Variable-Speed Electric
Wind-shield washer	Type – Standard	Foot Pump Operator
	Type – Optional	Electric Powered Pump (Panel Switch)
Horn	Type	Vibrator
	Number used	2(1 on Rambler Base & Rebel Base, 2nd. Horn Dealer Accessory)
	Amp draw (each)	8.5

**DRIVE UNITS – CLUTCH (Manual Transmission)** 199 CID Rambler | 232 CID Rambler & Javelin  
232 CID Rebel & Ambassador

6-CYL. ENGINES Make & type		Borg & Beck, Dry Type	
Type pressure plate springs		9 Coils	
Total spring load (lb.)		1176(1308 Heavy-Duty)	1627
No. of clutch driven discs		One	
Clutch facing	Material	AMCO 157-80 Front, US 5935 Rear	US 6384 Front, US 5935 Rear
	Outside & inside dia.	9.13 x 6.13	
	Total eff. area (sq.in.)	71.88	
	Thickness	.125	
	Engagement cushioning method	Crimped Flat Springs	
Release bearing	Type & method of lubrication	Ball, Pre-Lubricated	
Torsional damping	Methods: springs, friction material	Springs, Steel-on-Steel	

**DRIVE UNITS – CLUTCH (Manual Transmission)** 290 CID 3-Speed | 290 CID 4-Speed (& Opt. for 3-Speed) | 343 CID 4-Speed 390 CID 4-Speed

V-8 ENGINES Make & type		Borg & Beck, Dry Type	Borg & Beck, Semi-Centrifugal, Dry Type
Type pressure plate springs		9 Coils	9 Coils & 3 Rollers (1)
Total spring load (lb.)		1772	1710 343; 2014 (390; 2133)
No. of clutch driven discs		One	
Clutch facing	Material	AMCO 3271	JM5003-8DL
	Outside & inside dia.	10 x 6.75	10.5 x 6.5
	Total eff. area (sq.in.)	85.52	106.82
	Thickness	.125	
	Engagement cushioning method	Crimped Flat Springs	
Release bearing	Type & method of lubrication	Ball, Pre-Lubricated	
Torsional damping	Methods: springs, friction material	Springs, Steel-On-Steel	

(1) 343 CID: 12 Coils & 3 Rollers  
390 CID: 12 Coils & 6 Rollers

# AMA Specifications—Passenger Car

MAKE OF CAR AMERICAN MOTORS MODEL YEAR 1969 DATE ISSUED 10-1-68 REVISED (\*)

Availability MODEL <u>On Page 3</u>	199 & 232 CID SIXES	290, 343 & 390 CID V-8's
--	------------------------	-----------------------------

### DRIVE UNITS – TRANSMISSIONS

Manual 3-speed (std. or opt.)	Standard (NA 290 4-Bbl., 343 2-or 4-Bbl, or 390)	
Manual 4-speed (std. or opt.)	NA	Opt. (NA 343 2-Bbl.) Std.AMX
Manual with overdrive (std. or opt.)	Optional	NA
Automatic (std. or opt.)	Optional	Optional
Column Shift	Optional	Optional
Console Shift	NA	Optional

### DRIVE UNITS – MANUAL TRANS.

		199 SIX	232 SIX	290	290 & 343 &390
Number of forward speeds		3	3	3	4
Transmission ratios	In first	2.61	2.64	2.55	2.23
	In second	1.63	1.61	1.56	1.77
	In third	1.00	1.00	1.00	1.35
	In fourth	- - -	- - -	- - -	1.00
	In reverse	3.54	2.64	2.55	2.16
Synchronous meshing, specify gears		2 & 3	1,2 & 3	1,2 & 3	1,2,3 & 4
Shift lever location		Column	Column (Floor, Javelin)	Column (Floor, Javelin)	Floor
Lubricant	Capacity (pt.)	1.5		2.5	3.5
	Type recommended	Mineral Gear Lubricant			
	SAE viscosity number	Summer	80		
		Winter	80		
Extreme cold		80			

### DRIVE UNITS – MANUAL TRANS. W/OVERDRIVE

(For transmission data see manual transmission section)		<b>199 &amp; 232 Sixes</b>	
Type (planetary or other)		Planetary	
Manual lockout (yes, no)		Yes	
Downshift accelerator control (yes, no)		Yes	
Minimum cut-in speed		34 to 37 MPH	
Gear ratio		0.70:1	
Lubricant	Capacity (pt.) <del>(2.75 to 3.00)</del>	2.75	
	Separate filler (yes, no)	Yes	
	Type recommended	Mineral Gear Lubricant	
	SAE viscosity number	Summer	80
		Winter	80
Extreme cold		80	



# AMA Specifications—Passenger Car

MAKE OF CAR AMERICAN MOTORS MODEL YEAR 1969 DATE ISSUED 10-1-68 REVISED (\*)

MODEL	Availability On Page 3	199 & 232 CID SIXES	290, 343 & 390 CID V-8's
-------	---------------------------	------------------------	-----------------------------

### DRIVE UNITS – AUTOMATIC TRANSMISSION

Trade name	Shift-Command			
Type describe	Borg & Beck/Long Torque Converter with Planetary Gears			
Selector location	Column		Column or Console (Column, Rambler)	
	Operation	6&V-8 Col.	V-8 Con.	6&2-B, 290V-8
List gear ratios Selector Pattern and indicate which are used in each selector position	Park	P	PRK	- - -
	Reverse	R	REV	2.09:1
	Neutral	N	NTL	- - -
	1,2&3 Gears	D	DRV	1.00:1
	2 Gear	2	2ND	1.45:1
1 Gear	1	1ST	2.39:1	2.40:1
Max. upshift speed—drive range	55 to 70 (65-85 Rogue 232)			60 to 75
Max. kickdown speed—drive range	50 to 65 (50-70 Rogue 232)			55 to 65
Torque converter	Number of elements <span style="float: right;">Three</span>			
	Max. ratio at stall 2.00 Reb, Amb. & Rogue 232 (2.15 all others)		290...2.00; 343&390...2.15	
	Type of cooling (air, liquid)		Air (Water, Opt.) <span style="float: right;">Water</span>	
Nominal diameter		11"	All 290's...11"; 343&390...12"	
Lubricant	Capacity—refill <del>1000</del> Qts. Dry		9.0	(1)
	Type recommended <span style="float: right;">Auto. Trans. Fluid; Type A, AQ-ATF, Suffix A" or "Dexron"</span>			
Special transmission features	Vacuum-Modulated Control Between Trans. & Engine. For 343&390 V-8's Altitude Compensator (Aneroid). Electric "Kick-Down" Solenoid System			

### DRIVE UNITS – PROPELLER SHAFT

		Rambler		Rebel	Amb.	Javelin		AMX
		SIX	V-8	SIX & V-8	SIX & V-8	SIX	V-8	V-8
Number used		One						
Type (straight tube, tube-in-tube, internal-external damper, etc.)		Straight Tube (with tube-in-tube ends)						
Outer diam. x length* x wall thickness	Manual 3-speed trans.	46.830 2.500 (2) .065	- - -	54.940 2.750 .083 <sup>SIX</sup>	59.170 3.250 .065 <sup>SIX</sup>	49.080 2.500 .083	47.220 2.500 .083	- - -
	Manual 4-speed trans.	- - -	48.700 2.500 .083	- - -	- - -	- - -	50.170 2.500 .083	38.180 2.500 .083
	Overdrive transmission	51.900 2.500 .065	- - -	56.150 3.000 .083 <sup>SIX</sup>	- - -	- - -	- - -	- - -
	Automatic transmission	44.530 2.500 .065	45.700 2.500 .083	50.340(3) 2.500 .083	54.370(4) 3.000 .083	44.530 2.500 .065	47.220 2.500 (5).083	38.180 2.500 .083

\* Center to center of universal joints, or to centerline of rear attachment.

(Continued)

- (1) 2-B. 290...9.0 Qts.  
All 343's & 4-B. 290...9.5 Qts.  
All 390's...10.2 Qts.
- (2) 232 Six . . . . 49.080 x 2.500 x .083
- (3) 290 V-8 . . . . 51.970 x 3.000 x .083  
343 & 390 V-8.. 54.940 x 3.000 x .083
- (4) 290 V-8 . . . . 56.200 x 3.000 x .083  
343 V-8 . . . . 59.150 x 3.250 x .083  
390 V-8 . . . . 58.900 x 3.250 x .065
- (5) 343 & 390 V-8 . . . 50.170 x 2.500 x .083

# AMA Specifications—Passenger Car

MAKE OF CAR AMERICAN MOTORS MODEL YEAR 1969 DATE ISSUED 10-1-68 REVISED (\*)

MODEL RAMBLER, JAVELIN & AMX REBEL & AMBASSADOR

**DRIVE UNITS – PROPELLER SHAFT (cont.)**

Inter-mediate bearing	Type (plain, anti-friction)	None
	Lubrication (fitting, prepack)	- - -
Slip Yoke	Type	Involute
	Number of teeth	16(28 for 4-Speed Trans.&Jav/AMX with 343 V-8 Auto. Trans.)
	Spline O.D.	1.166(1.192 for 4-Speed Trans.&Jav/AMX with 343 V-8 Auto. Trans.)
Universal joints	Make and Mfg. No.	SPICER/DANA/HAYES
	Number used	Two
	Type (ball and trunnion, cross)	Single-Pivot, Cross
	Rear attach.(u-bolt, clamp, etc.)	U-Bolt
	Bearing	Type (plain, anti-friction)
Lubric. (fitting, prepack)		Prepack
Drive taken through (torque tube or arms, springs)		Rear Springs                      4-Link Trailing Arms
Torque taken through (torque tube or arms, springs)		Rear Springs (1)                      4-Link Trailing Arms

**DRIVE UNITS – AXLE**

Type (front, rear)		Front
Description		1 Piece Housing with Inserted Tubes. Live Axle (Conventional)
Limited Slip differential, type		"Twin-Grip" Opt., Dana (Warner Gear, Rambler-6 & Javelin-6)
Drive Pinion Offset		1-1/2
No. of differential pinions		Two (Four with V-8 Twin-Grip)      Two (Four with Twin-Grip)
Pinion adjustment (shim, other)		Shim
Pinion bearing adj. (shim, other)		Shim
Wheel bearing type		Conic & Roller
Capacity (pt.)		3 for Six, 4 for V-8                      4
Type recommended		Hypoid, or Multi-Purpose Gear Lube (2)
Lubricant	SAE viscosity number	80
	Summer	80
	Winter	80
Extreme cold		80

**AXLE RATIO TOOTH COMBINATIONS**

(See page 3 for axle ratio usage)

Dealer Kits

Axle ratio	2.37	2.73	2.87	3.08	3.15	3.31	3.54	3.73	3.91	4.10	4.44	5.00
No. of teeth	Pinion	19	15	15	13	13	13	11	11	11	10	9
	Ring gear	45	41	43	40	41	43	39	41	43	41	45
Ring Gear O.D.	7.56	7.5	8.75	7.5	8.75	7.6	8.75	8.88	8.88	8.88	8.88	8.88

- (1) Plus Torque Links, Standard on AMX (Dealer Kit for Javelin & Rambler).
- (2) Special lube for opt. "Twin-Grip" differential

# AMA Specifications—Passenger Car

MAKE OF CAR AMERICAN MOTORS MODEL YEAR 1969 DATE ISSUED 10-1-68 REVISED (\*)

MODEL		RAMBLER			REBEL		AMBASSADOR			JAVELIN	JAV/AMX	
		SIX	V-8		SIX & V-8		SIX	V-8	SIX&V-8	SIX	V-8	
DRIVE UNITS - WHEELS		Except Wagon	Wagon	All	Except Wagon	Wagon	Except Wagon	Except Wagon	Wagon	All (1)		
Type & material		Pressed Steel Disc & Safety Rim										
Rim (size & flange type)	Std. 14" x	4.5J	5.0J	5.0J	5.5JK		5.5JK		6.0JK	5.0J	5.5JK-JAV	
	Std. 14" x with	5.0J w/6.95	- - -	5.5JK w/7.35	- - -	6.0JK w/8.25	6.0JK w/8.25		- - -	5.5JK w/7.35	6.0JK-AMX & on JAV.	
Attachment	Type (bolt or stud)	Wagon &			STUD					6.0JK	w/E70.	
	Circle diameter	Disc Brake			4.50					w/E70.		
Number and size		FIVE, 1/2 x 20, 3/4 HEX										
MODEL												
DRIVE UNITS - TIRES												
Standard	4PR, 2Ply Size, ply rating, & ply	6.45x14	6.95x14	6.95x14	7.35x14	7.75x14	7.75x14	7.75x14	7.75x14	8.25x14	6.95x14	7.35x14 Javelin
	Type (bias, radial, etc.)	BIAS										
	Full rated Inflation Press.	Front	28			24 (28 V-8 Exc. Wag.)		24			24	
		Rear	28			28	30	28 (30 Wagon)			24	
Rev./Mile at 50 MPH		6.45@835, 6.95@815, 7.35@796, 7.75@770, 8.25@758, E70@796, F78@782										
Optional	Size, ply rating, & ply (15" Tires/wheels are special options on certain models)	6.95x14 4PR, 2Ply	- - -	7.35x14 4PR, 2Ply	7.75x14 4PR, 2Ply	7.75x14 8PR, 4Ply	7.75x14 8PR, 4Ply	7.75x14 8PR, 4Ply	8.25x14 8PR, 4Ply	8.25x14 8PR, 4Ply	7.35x14 4PR, 2Ply	- - -
		- - -	- - -	- - -	7.75x14 8PR, 4Ply	8.25x14 4PR, 2Ply	8.25x14 4PR, 2Ply	8.25x14 4PR, 2Ply	- - -	- - -	- - -	- - -
		- - -	- - -	- - -	- - -	8.25x14 8PR, 4Ply	8.25x14 8PR, 4Ply	8.25x14 8PR, 4Ply	- - -	- - -	- - -	- - -
BRAKES - PARKING		Polyglass Wide Oval		- - -	- - -	F78-14 4PR, 2Ply V8 Opt.	- - -	- - -	F78-14 4PR, 2Ply	- - -	E70-14 4PR, 2Ply	E70-14 4PR, 2Ply Jav. Opt.
Type of control		Pull Handle				Foot Pedal, Hand Release						
Location of control								Left Side, Under Instrument Panel				
Operates on		Rear Service Brakes										
If separate from service brakes	Type (internal or external)											
	Drum diameter											
	Lining size (length x width x thickness)											

(1) Chrome Steel "Mag" Wheels (14 x 6), Optional.

(2) Std. AMX Tire, E70-14 Blackwall (Red-Line Opt.) with 6" wheel rims. "Space-saver Spare" 7.35x14 Std. on AMX (Opt. Jav.).

# AMA Specifications—Passenger Car

MAKE OF CAR AMERICAN MOTORS MODEL YEAR 1969 DATE ISSUED 10-1-68 REVISED (\*)

MODEL		RAMBLER-6 JAVELIN-6	REBEL-6 (except wagon)	ALL V-8's & REBEL-6 WAGON	OPT. ALL V-8's DISC/DRUM COMBO		
<b>BRAKES - SERVICE</b>			Wagner Drum (or Bendix)	Bendix Drum (or Wagner)	(2)		
Type (drum) or (disc & no. of pistons)		Bendix Drum			Bendix Disc/Drum		
Self adjusting (std., opt., N.A.)		Standard					
Special Valving	Type (proportion, delay, metering, other)	None			Proportioning Valve		
Power brake make & type (remote, int., etc.)	Std. Opt. Bendix	- - -			(1)		
Integral, Vacuum-Suspended, Single Diaphragm							
Effective area (sq. in.) *		159.03	153.76	167.49	F37.2+R67.7=104.9		
Gross lining area (sq. in.) **		159.03	153.76	167.49	F37.2+R67.7=104.9		
Swept area (sq. in.) ***		254.43	254.43	267.07	F261+R110=371		
Front to Rear Effectiveness Relationship		60.2% FRONT	59.0% FRONT	62.4% FRONT	65% FRONT		
Drum	Diameter (nominal)	Front 9.00 Rear 9.00	9.00 9.00	10.00 10.00	--- 10.00		
	Type and material	Cast-Iron Plain Steel Center	Cast-Iron, Finned Steel Center	Cast-Iron Steel Flange & Center (3)	Cast-Iron, Steel Flange & Center		
Rotor	Outer working diameter	- - -			11.14 (11.19 Rotor)		
	Inner working diameter	- - -			6.30		
	Working width	- - -			2.42		
	Material & type (vented/solid)	- - -			Cast-Iron/Solid		
Wheel cylinder bore	Front	1.12   1.18 (1.09 343/390 Wag)			2.0		
	Rear	.94   .94 (.88 Ramb, Jav, AMX)			(1.0 V8 Wag, Disc)		
Master Cylinder	Bore	1.00					
	displacement distribution	.487 Cu.In. Primary Section .319 Cu.In. Secondary Section					
Pedal arc ratio		5.61					
Line pressure at 100 lb. pedal load		885 Approx.			780@20" hg.		
Shoe Clearance	Front	.004 to .010 @ high point on horiz. axis			0 Front Disc		
	Rear	.004 to .010 @ high point on horiz. axis					
Brake lining	Banded or riveted		Bonded		Rear Riveted		
	Front Wheel	Material	Molded Asbestos Compound, Marshall-Eclipse			Mintex M-33	
		Size (length x width x thickness)	Prim. or out-board	7.69x2.50x.19	7.62x2.25x.19	8.90x2.50x.19	4.89x2.31x.44 (.38 usable thick.)
			Second. or in-board	9.98x2.50x.19	9.82x2.50x.19	11.06x2.50x.19	- - -
	Segments per shoe		One			One ea. side of disc	
	Rear Wheel	Material	Molded Asbestos Compound, Marshall-Eclipse				
Size (length x width x thickness)		Prim. or out-board	7.69x2.00x.19	7.62x2.00x.19	8.46x1.75x.19	8.46x1.75x.19	
		Second. or in-board	9.98x2.00x.19	9.82x2.00x.19	10.88x1.75x.19	10.88x1.75x.19	
Segments per shoe		One					

\* Excludes rivet holes, grooves, chamfers, etc. \*\* Includes rivet holes, grooves, chamfers, etc.  
 \*\*\* Total swept area for four brakes. (Widest lining contact width for each brake x its contact circumference.)

- (1) Power is included with disc brake option.  
Bendix Integral, Vacuum-Suspended, Tandem Diaphragm (Single Diaphragm on Rambler).
- (2) Four-Wheel Disc Brakes (Kelsey-Hayes) available as Dealer Kit.
- (3) Finned Drum for Rebel or Amb. with 343 or 390 V-8.

## AMA Specifications—Passenger Car

MAKE OF CAR		AMERICAN MOTORS		MODEL YEAR		1969		DATE ISSUED		10-1-68		REVISED (*)		
MODEL		RAMBLER		REBEL		AMBASSADOR		JAVELIN & AMX						
STEERING														
Manual (std., opt., NA)												Standard		
Power (std., opt., NA)												Optional		
Adjustable steering wheel (tilt, swing, other)		Type and description (std., opt., NA)		N.A.		7-Position, Vertical-Arc Adjustment for Steering Column ("Adjust-O-Tilt")						Opt. w/Auto. or 4-Speed Trans.		
Wheel diameter		Manual				16"								
		Power				16"						JAVELIN AMX		
Turning diameter (feet)	Outside front	Wall to wall (l. & r.)		38'		39'6"		44'9"		38'9"		35'6"		
		Curb to curb (l. & r.)		36'		37'6"		42'9"		36'9"		33'6"		
	Inside rear	Wall to wall (l. & r.)		19'11"		20'		24'8"		20'8"		18'11"		
		Curb to curb (l. & r.)		20'4"		20'9"		25'6"		21'1"		19'4"		
Manual	Gear	Type				Recirculating Ball								
		Make				Saginaw								
		Ratios	Gear		24.0:1		24.0:1		20.0:1 (1)					
			Overall		29.1:1		28.6:1		24.1:1 (1)					
No. wheel turns (stop to stop)		6.1		6.0		5.1:1 (1)								
Power	Gear	Type				Integral Rotary Valve with Gear Box								
		Make				Saginaw Box, Thompson Pump								
		Ratios	Gear		17.5:1		17.5:1		15.0:1					
			Overall		21.1:1		20.9:1		18.1:1					
Pump driven by						Belt to Crankshaft Pulley								
No. wheel turns (stop to stop)		4.5		4.4		3.8:1								
Linkage	Type				Ball & Socket									
	Location (front or rear of wheels, other)				Front									
	Drag link (trans. or longit.)				Transverse									
	Tie rods (one or two)				Two									
Steering Axis	Inclination at camber (deg.)		6°30' @ 0°		6°11" (6°41' @ 0°)		6°30' @ 0°							
	Bearings (type)	Upper		(2)		Two Bushings		(2)						
		Lower				Ball Joint								
		Thrust				Ball Bearing								
Whl. Align. (range at curb wt. & preferred)	Caster (deg.)		+½° to +1½° (3)		Man. & Power 0° to -1° (-½° desired)		-½° to +½° (3)							
	Camber (deg.)				-3/8° to +3/8°									
	Toe-in (outside track inches)				1/16 to 3/16 (1/8 Desired)									
Steering spindle & joint type						Integral Knuckle-Pin With Upper Trunnion Joint & Lower Ball Joint								
Wheel Spindle	Diameter	Inner bearing				1.25								
		Outer bearing				.75								
	Thread size				.75 x 16									
	Bearing type						Tapered Roller							

- (1) Optional Ratio Manual Steering for Javelin & AMX ... Gear Box ... 16.0:1  
Overall .... 19.3:1  
Turns ..... 4.0:1
- (2) Rubber Bushing, "CLEVBLOC."
- (3) Power: +½° to +1½°

# AMA Specifications—Passenger Car

MAKE OF CAR AMERICAN MOTORS MODEL YEAR 1969 DATE ISSUED 10-1-68 REVISED (\*)

MODEL		RAMBLER			JAVELIN			AMX			REBEL & AMBASSADOR								
<b>SUSPENSION - GENERAL</b>		None																	
Provision for car leveling		None																	
Provision for brake dip control		Front Susp. plus Asymmetrical Rear Springs									Front Susp. plus 4-Link Rear Geometry								
Provision for acc. squat control		Asymmetrical Rear Springs									4-Link Rear Geometry								
Special provisions for car jacking		Bumper Jack			Side Scissors Jack						Bumper Jack								
Shock absorber front & rear	Type	Direct-Acting, Telescopic																	
	Make	Gabriel & Monroe																	
	Piston dia.	1.00 (1.19 Heavy Duty)																	
Other special features		Front Shock Absorber Has Internal Provisions for Bottoming Control																	
<b>SUSPENSION - FRONT</b>		6 & V-8			6 & V-8			V-8			6-CYL. REBEL & AMB. LESS WAGONS			6-CYL. REBEL & AMB. WAGONS			V-8 REBEL & AMB. ALL BODY STYLES		
Type and description		RAMBLER			JAVELIN			AMX			REBEL & AMB. LESS WAGONS			REBEL & AMB. WAGONS			REBEL & AMB. ALL BODY STYLES		
INDEPENDENT DIRECT-ACTION COIL SPRINGS		STD	AC	HD	STD	AC	HD	STD	AC	HD	STD	AC	HD	STD	AC	HD	STD	AC	HD
Type		Coil																	
Material		SAE 5160 or 9260																	
Spring	Size (coil design height & I.D. bar length x dia.)	9.84 x 4.05			9.84 x 4.05			9.84 x 4.05			8.75 x 5.0			8.75 x 5.0			8.75 x 5.0		
	Spring rate (lb. per in.) SIX	80	93	100	93	93	100	-	-	-	85	88	105	85	88	105	-	-	-
	Rate at wheel (lb. per in.) SIX	101	101	121	114	114	121	-	-	-	110	113	130	110	113	130	-	-	-
Spring rate (lb./in.) V-8	93	93L, 115R	115	100	115	115	100	115	115	-	-	-	-	-	-	105	110	120	
Rate@wh (lb./in.) V-8	114	114L, 136R	136	121	136	136	121	136	136	-	-	-	-	-	-	130	135	145	
Stabilizer SAE 1090	Type (link, linkless, frameless) Link Sway Bar	Std. on V-8 Incl. on 6 in Opt. Hdl.Pkg.						Std.			Std. on Amb.			Std.			Std.		
	Material & bar diameter SIX	.81			.88			-			.81 (.94 on Reb.Opt.)			.94 Reb. & .81 Amb.			-		
	V-8	.81 (.88 Opt.)			.88 (.94 Opt.)			.94			-			.94 Reb. & .81 Amb.			-		
<b>SUSPENSION - REAR</b>		RAMBLER			JAVELIN			AMX			REBEL & AMB. (LESS WAGONS)						REBEL & AMB. WAGONS		
Type and description		Hotchkiss									4-Link with Coil Springs								
Drive and torque taken through		Rear Springs (Torque Links, Dealer Kit)									Rear Springs & Torque Links			4-Link Trailing Arms					
Spring	Type	Leaf																	
	Material	SAE 5155									SAE 5160 or 9260								
	Size (length x width, coil design height & I.D.; bar length & dia.)	52.0 x 2.0						53.0 x 2.50			53.0 x 2.50			8.00 x 5.25			9.25 x 5.25		
	Spring rate (lb. per in.)	STD.	WAG & HD	WHD	ST6	ST8	HD6	HD8	STD.	HD.	STD.	HD.	STD.	HD.	STD.	HD.	STD.	HD.	
	Rate at wheel (lb. per in.)	91	102	120	86	87	106	105	105	123	101	123	101	123	130	130	155	194	
	Mounting insulation type	Rubber Bushings - "Silentbloc"												Rubber					
	If leaf	No. of leaves	4	5	5	4	5	4	5	5	5	-	-	-	-	-	-	-	-
Stabilizer	Type (link, linkless, frameless)	Compression																	
	Material	None																	
Track bar type		None																	

**"HANDLING PACKAGE" OPTIONS:**

Rambler-6, Javelin-6 & Rebel-6 (except wagon);  
 Front Sway Bar  
 Heavy-Duty Springs & Shocks

Rambler V-8 & Javelin V-8;  
 Larger-Dia. Front Sway Bar  
 Heavy-Duty Springs & Shocks

Rebel-6 Wagon, Rebel V-8, Amb.-6 & V-8  
 plus AMX V-8;  
 Heavy-Duty Springs & Shocks

# AMA Specifications—Passenger Car

MAKE OF CAR <u>AMERICAN MOTORS</u>		MODEL YEAR <u>1969</u>			DATE ISSUED <u>10-1-68</u> REVISED (•)				
MODEL		RAMBLER			REBEL & AMBASSADOR			JAVELIN	
		Sedan	Wagon	Hardtop	Sedan	Wagon	Hardtop	Hardtop	
FRAME									
Type and description (Separate frame, unitized frame, partially - unitized frame)		Single Unit Body-And-Frame One-Piece Uniside, Inner & Outer (4-Dr. Sedan & Wagon) (Outer Front Fenders Bolted On)							

## BODY - MISCELLANEOUS INFORMATION

Drs. hinged (front, rr.)	Front doors	Front							
	Rear doors	Front							
Type of finish (lacquer, enamel, other)		Acrylic Enamel							
Hood counterbalanced (yes, no)		Yes							
Hood release control (internal, external)		External							
Vehicle Ident. No. location		Right Front Wheelhouse Panel.							
Top Surface, Left-Side of Instrument Panel at Base of Windshield (visible from exterior).		Right Front Wheelhouse Panel.							
Engine No. location		6-Cyl. . . Block, Upper Right Center V-8. . . Front of Right-Hand Valve Cover							
Theft protection - type		Starter energized by ignition key. Two key system for doors and ignition locks. Shielded ignition terminals for difficult access							
Vent window control method (crank, friction pivot)	Front	Friction Pivot						(1)	None
	Rear	None						(1)	None
Seat cushion type	Front	Coil							Form Wire
	Rear	Coil (3)			Coil			(2)	Form Wire
	3rd seat	Solid Polyurethane Foam for Rebel & Ambassador 3-Seat Wagon							
Seat back type	Front	Coil							Form Wire
	Rear	Coil (3)			Coil			(2)	Form Wire
	3rd seat	Solid Polyurethane Foam for Rebel & Ambassador 3-Seat Wagon							
Windshield glass type (i.e., single curved - laminated plate)		Single, Curved Laminated Safety Plate							
Side glass type (i.e., curved - tempered plate)		Curved, Tempered Safety Glass							
Backlight glass type (i.e., compound curved - tempered plate, three piece)		One-Piece Curved, Tempered Safety Plate on all Sedans & Hardtops. Curved, Tempered Safety Glass on Wagons.							
Windshield glass exposed surface area		1086	1086	1086	1323	1323	1323	JAV.	AMX
Side glass exposed surface area		1536	2418	1411	1396	2496	1336	1235	1235
Backlight glass exposed surface area		834	658	1168	990	776	1275	1321	1112
Total glass exposed surface area		3456	4162	3665	3709	4595	3934	1225	1225
								3781	3572

- (1) Flow-Thru fresh-air ventilation standard on Javelin & AMX.
- (2) No rear seat for AMX
- (3) Alternate Construction: Sedan ... Formed Wire for Rear Seat Cushion & Back  
Wagon ... Formed Wire for Rear Seat Cushion.

# AMA Specifications—Passenger Car

MAKE OF CAR AMERICAN MOTORS MODEL YEAR 1969 DATE ISSUED 10-1-68 REVISED (e)

<b>MODEL</b>	RAMBLER	REBEL & AMBASSADOR	JAVELIN & AMX
--------------	---------	--------------------	---------------

## CONVENIENCE EQUIPMENT

(Indicate whether standard, optional or NA on each series)

Power windows	Side windows	N.A.	Opt. AMB. DPL & SST	N.A.
	Vent windows	N.A.		
	8-Track Stereo tailgate	N.A.	Opt. (Std. on 3-Seat)	- - -
Power seats (specify type as well as availability)		N.A.		
Reclining front seat back (R-L or both)		Optional for Right & Left (pairs only) (1)		
Front seat head restrainer (R-L or both)		Standard, Right & Left		
Radios (specify type as well as availability)	Opt. All-Transistor	Push-Button AM	Push-Button AM or AM/FM	Push-Button AM or AM/FM. Manual AM with Tape Player
	Rear seat speaker	N.A.	Optional for Radio (2)	(2)
Power antenna		N.A.		
Clock		N.A.	Opt. (Std. Amb. SST)	Optional
Air conditioner (specify type and availability) Opt. (Std. Amb.)		Front Type Recirculating, Ported Air Discharge, Adjustable Thermostat, Engine Belt Driven 2-Cyl. Alum. Compressor.		
Speed warning device		N.A.		
Speed control device Cruise-Command		N.A.	Opt. V-8 Auto. Trans.	N.A.
Ignition lock lamp		N.A.	Standard	
Dome lamp Standard		Ceiling type for Sedans & Wagons (3)		Rear Pillars (NA AMX)
Glove compartment lamp		Optional	Opt. (Std. Amb. SST)	Optional
Luggage compartment lamp		Optional	Opt. (Std. Amb. SST)	Optional
Underhood lamp		N.A.		
Courtesy lamp		Optional	Opt. (Std. Amb. SST)	Opt. (Std. AMX)
Map lamp		(See "Courtesy Light")		
Auto. trans. quad. lamp		Standard		
Cornering light lamp		N.A.		
Emergency flasher lamp		Standard (4-Way Hazard Warning Signal)		
Back-up lamp		Standard		
Tachometer		Dealer Accessory		Optional (Std. AMX)
Wagon Roof Rack		Opt.	Std.	Trunk Lid Rack, Dealer Acc
"Command-Air" High-Level Vent		N.A.	Opt. on cars less Air Cond.	

## LAMP HEIGHT AND SPACING

			RAMBLER			REBEL			AMBASSADOR			JAV. AMX	
			Sed.	HT	Wag.	Sed.	HT	Wag.	Sed.	HT	Wag.	HT	HT
Height above ground to center of bulb or marker	Headlamp	Highest	27.60	27.60	27.60	28.60	28.50	28.54	27.30	27.24	27.48	25.95	25.52
		Lowest	-	-	-	-	-	-	-	-	-	-	-
	Tail	Highest	24.10	24.10	24.00	29.60	29.60	28.10	24.83	24.99	28.32	25.20	25.90
		Lowest	-	-	-	23.40	23.40	-	-	-	-	-	-
	Sidemarker	Front	27.90	27.90	28.15	29.77	29.68	29.69	27.45	27.38	27.68	24.02	23.58
		Rear	24.96	24.98	26.70	26.40	26.40	28.10	24.88	24.99	28.32	25.20	25.90
Distance from C/L of car to center of bulb	Headlamp	Inside	-	-	-	20.70	20.70	20.70	22.56	22.56	22.56	-	-
		Outside *	27.30	27.30	27.30	29.42	29.42	29.42	29.22	29.22	29.22	27.24	27.24
	Tail	Inside	-	-	-	-	-	-	19.66	19.66	-	18.35	18.35
		Outside	24.80	24.80	29.30	32.66	32.66	33.58	25.00	25.00	33.58	24.30	24.30
	Directional	Front	27.30	27.30	27.30	24.56	24.56	24.56	25.68	25.68	25.68	26.25	26.25
		Rear	24.80	24.80	29.30	32.66	32.66	33.58	25.00	25.00	33.58	24.30	24.30

\* If single headlamps are used enter here.

1. Standard on Ambassador SST, Javelin SST & AMX. (Opt. on other Ramblers, Rebels & Ambassadors).
2. Included with 8-Track Stereo Tape Player for Sedans & Hardtops.
3. Rear Side Pillars (both) on Hardtops (except Rebel Base).



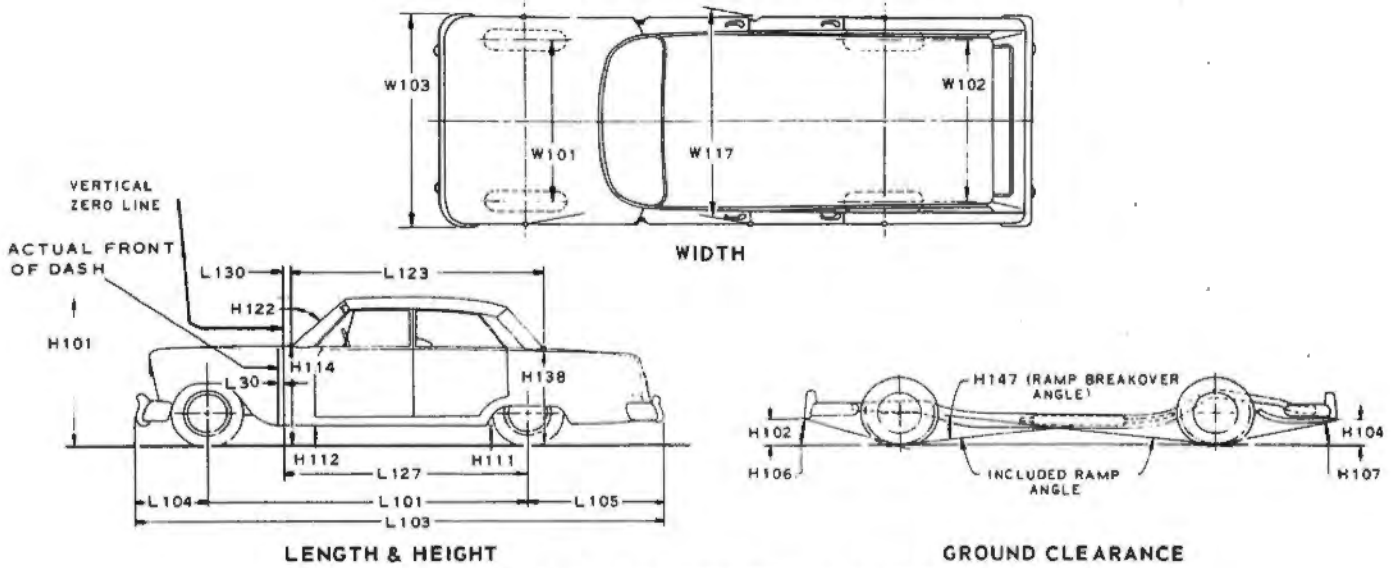


# AMA Specifications—Passenger Car

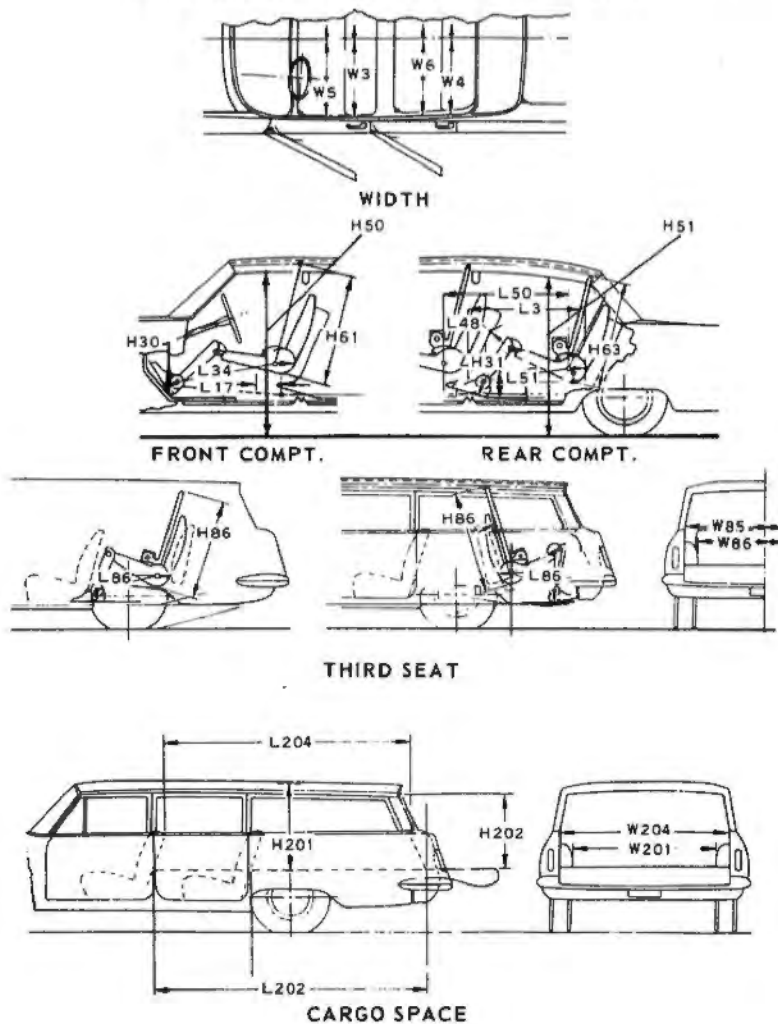
## CAR AND BODY DIMENSIONS

### KEY SHEET

#### EXTERIOR CAR AND BODY DIMENSIONS



#### INTERIOR CAR AND BODY DIMENSIONS



## CAR AND BODY DIMENSIONS

## KEY SHEET

## DIMENSION DEFINITIONS

## EXTERIOR WIDTH DIMENSIONS

- W101 WHEEL TREAD - FRONT. Measured at centerline of tires with nominal camber, at ground.
- W102 WHEEL TREAD - REAR. Measured at centerline of tires at ground.
- W103 MAXIMUM OVERALL CAR WIDTH. Include bumpers, moldings, or sheet metal protrusions. Measured to outside of metal.
- W117 MAXIMUM BODY WIDTH AT #2 PILLAR. Measured across body at #2 pillar, excluding hardware and applied moldings.

## EXTERIOR LENGTH DIMENSIONS

- L 30 VERTICAL ZERO LINE TO ACTUAL FRONT OF DASH. If actual Front of Dash is to the rear of Body Zero Line, it is identified by a minus (-) sign.
- L101 WHEELBASE.
- L103 OVERALL LENGTH. Include bumper guards if standard equipment.
- L104 OVERHANG - FRONT. Measured from C/L of front wheels to front of car, including bumper guards if standard equipment.
- L105 OVERHANG - REAR. Measured from C/L of rear wheels to rear of car, including bumper guards if standard equipment.
- L123 BODY UPPER STRUCTURE LENGTH AT CAR CENTERLINE. The horizontal dimension from the Cowl Point to the Deck Point.
- L127 VERTICAL ZERO LINE TO CENTERLINE OF REAR WHEELS. A horizontal dimension.
- L130 VERTICAL ZERO LINE TO WINDSHIELD COWL POINT. The horizontal dimension from the vertical zero line to the theoretical intersection of extended windshield glass plane and normal cowl surface.

## EXTERIOR HEIGHT DIMENSIONS

- H101 OVERALL HEIGHT - DESIGN. Measured with the vehicle in Manufacturer's Design Weight attitude.
- H114 COWL POINT TO GROUND. Measured at vehicle centerline.
- H138 DECK POINT TO GROUND. Measured at vehicle centerline.
- H112 ROCKER PANEL TO GROUND - FRONT. The vertical dimension from ground to bottom of rocker panel, excluding flanges. Measured to the outside of sheet metal at foremost point of rocker panel.
- H111 ROCKER PANEL TO GROUND - REAR. The vertical dimension from ground to bottom of rocker panel, excluding flanges. Measured to the outside of sheet metal at front of rear wheel opening.
- H122 WINDSHIELD SLOPE ANGLE. The angle between a vertical line and the windshield surface at car centerline. On compound-curved windshields the chord of the arc is used and limited to that section of the windshield comprehended by an 18-inch chord.

## GROUND CLEARANCE DIMENSIONS

- H102 BUMPER TO GROUND - FRONT. Minimum dimension, includes bumper guards.
- H104 BUMPER TO GROUND - REAR. Minimum dimension, includes bumper guards.
- H106 ANGLE OF APPROACH. The angle between ground and a line tangent to the front tire static loaded radius arc and the first point of interference, i.e., bumper, guard, gravel deflector, fender or other component, excluding license plate. This dimension may be determined graphically for reporting purposes.
- H107 ANGLE OF DEPARTURE. The angle between ground and a line tangent to the rear tire static loaded radius arc and the first point of interference, i.e., bumper, guard, gravel deflector, tail pipe, fender or other component, excluding license plate. This dimension may be determined graphically for reporting purposes.
- H147 RAMP BREAKOVER ANGLE. The supplement of included ramp angle (180° minus included ramp angle) over which car can pass without interference; measured with car sitting on a level surface, using lines tangent to arcs of front and rear static loaded radii and intersecting at point on underside of car which defines the smallest angle.
- H156 MINIMUM RUNNING GROUND CLEARANCE. Location of measurement on the car is to be clearly recorded.

## FRONT COMPARTMENT DIMENSIONS

- H 61 EFFECTIVE HEAD ROOM - FRONT. The dimension from H Point to the headlining, plus a constant of 4.0 inches, measured along a line 8° to rear of vertical.
- L 34 MAXIMUM EFFECTIVE LEG ROOM - ACCELERATOR. Measured along a diagonal line from the Manikin ankle pivot center to the H Point plus a constant of 10.0 inches. For treadle type accelerator pedals, the leg room is measured with the Manikin's right foot on the accelerator pedal and the Manikin Heel Point at Accelerator Heel Point. All other types of accelerator pedals will be measured with the Manikin foot angle set at 87° and the shoe touching the pedal.
- H 30 H POINT TO HEEL POINT - FRONT. The vertical dimension from the H Point to the Accelerator Heel Point.
- L 17 H POINT TRAVEL. The horizontal dimension between the H Point in the most forward and rearward seat positions.

## FRONT COMPARTMENT DIMENSIONS (Cont.)

- W 3 SHOULDER ROOM - FRONT. The minimum lateral dimensions between the door garnish moldings or nearest interference, measured at the H Point station.
- W 5 HIP ROOM - FRONT. The lateral dimension through the H Point to trimmed body surfaces. Depress loose side wall cloth to trim foundation or other obstruction if such construction exists.
- H 50 UPPER BODY OPENING TO GROUND - FRONT. The vertical dimension from a point on the trimmed body opening to the ground, measured at the H Point station.

## REAR COMPARTMENT DIMENSIONS

- L 50 H POINT COUPLE DISTANCE. The horizontal dimension from the front seat H Point to the rear seat H Point.
- H 63 EFFECTIVE HEAD ROOM - REAR. The dimension from the H Point to the headlining, plus a constant of 4.0 inches, measured along a line 8° to rear of vertical.
- L 51 MINIMUM EFFECTIVE LEG ROOM - REAR. Measured along a diagonal line from the ankle pivot center to the H Point plus a constant of 10.0 inches, with the foot positioned to the nearest interference between the seat structure and toe, instep or lower leg.
- H 31 H POINT TO HEEL POINT - REAR. The vertical dimension from the H Point to the Manikin Heel Point on the depressed floor covering.
- L 48 MINIMUM KNEE ROOM - REAR. The minimum dimension from the Manikin knee pivot center to the back of the front seat back.
- L 3 REAR COMPARTMENT ROOM. The horizontal dimension from the back of front seat to front of rear seat back at height tangent to the top of rear seat cushion.
- W 4 SHOULDER ROOM - REAR. The minimum lateral dimension between the door garnish molding or nearest interference. Measured at H Point station.
- W 6 HIP ROOM - REAR. The lateral dimension through H Point to trimmed body surfaces. Depress loose side wall cloth to trim foundation or other obstruction when such construction exists.
- H 51 UPPER BODY OPENING TO GROUND - REAR. The vertical dimension from a point on the trimmed body opening to the ground, measured 13.0 inches forward of the H Point.

## LUGGAGE COMPARTMENT DIMENSIONS

- V 1 LUGGAGE CAPACITY - USABLE. The total luggage compartment luggage capacity in cubic feet with the tire and tools in place.
- H195 LIFTOVER HEIGHT. Vertical dimension from the highest point on the luggage compartment lower opening to ground, excluding corner radii.

## STATION WAGON - THIRD SEAT DIMENSIONS

- W 85 SHOULDER ROOM - THIRD SEAT. The minimum lateral dimension between the door garnish moldings or nearest interference. Measured at H Point station.
- W 86 HIP ROOM - THIRD SEAT. The lateral dimension through H Point to trimmed surfaces.
- L 86 EFFECTIVE LEG ROOM - THIRD SEAT. Measured along a diagonal line from ankle pivot center to H Point plus a constant of 10.0 inches. With rear-facing third seat, foot is positioned in foot well or to nearest interference with rear end or rear closure.
- H 86 EFFECTIVE HEAD ROOM - THIRD SEAT. The dimension from H Point to the headlining, plus a constant of 4.0 inches. Measured along a line 8° to rear of vertical.

## STATION WAGON - CARGO SPACE DIMENSIONS

- L202 CARGO LENGTH AT FLOOR - FRONT SEAT. The horizontal dimension, measured at the floor level from the rear of the front seat back to the normal inside limiting interference on the tailgate, on the car centerline.
- L204 CARGO LENGTH AT BELT - FRONT SEAT. The horizontal dimension measured from the top rear of front seat back to a vertical extension line from the normal inside limiting interference at the top of the tailgate, on the car centerline.
- W201 CARGO WIDTH - WHEELHOUSE. The minimum horizontal dimension, measured between wheelhouses at floor level.
- W204 OPENING WIDTH AT BELT. The minimum horizontal dimension, measured between the nearest normal inside limiting interferences of the rear opening at the top of the tailgate.
- H201 MAXIMUM CARGO HEIGHT. The maximum vertical dimension, measured from the top of the floor covering to the headlining, on the car centerline.
- H202 REAR OPENING HEIGHT. The vertical dimension measured from the top of the floor covering to the normal inside limiting interference at the top of the rear opening, on the car centerline, with both tail-and liftgates fully open.
- V 2 CARGO VOLUME INDEX BEHIND FRONT SEAT. The total volume in cubic feet above the normal load floor and behind the front seat with the liftgate and tailgate closed.

W4xL204xH201

1728

1969 AMERICAN MOTORS CORPORATION

CAR AND BODY DIMENSIONS \*  
AMA SPECIFICATIONS SUPPLEMENT  
PAGE 26A

Issued: October 1, 1968

		RAMBLER				REBEL			AMBASSADOR			JAVELIN	AMX			
		4-Door Sedan 6905 6905-5	2-Door Sedan 6906	2-Door Hardtop 6909-7	4-Door Wagon 6908-5	4-Door Sedan 6915 6915-7	2-Door Hardtop 6919 6919-7	4-Door Wagon 6918 6918-7	4-Door Sedan 6985-2 6985-5 6985-7	2-Door Hardtop 6989-5 6989-7	4-Door Wagon 6988-5 6988-7	2-Door Hardtop 6979-5 6979-7	2-Door Sports Coupe 6939-7			
EXTERIOR	CODE NO	DESCRIPTION														
WIDTH	W101	TREAD - FRONT				56.24 (56.85 V8)			59.81 (60.00 V8)			60.00		58.80V8		
	W102	TREAD - REAR				55.00 (55.27 V8)			60.00			60.00		57.00		
	W103	MAXIMUM OVERALL WIDTH OF CAR				70.84			77.24			77.24		71.89		
	W116	MAXIMUM OVERALL WIDTH OF BODY				69.52			77.24			77.24		71.89		
	W117	MAXIMUM BODY WIDTH AT #2 PILLAR				67.50			75.46			75.46		69.71		
	W106	FRONT FENDER OVERALL WIDTH				69.52			77.24			77.24		70.69		
	W107	REAR FENDER OVERALL WIDTH				68.50			76.76			76.76		71.89		
	W120	MAXIMUM OVERALL CAR WIDTH, FRONT DOORS OPEN				137.08			143.14			166.86		143.14		
	W121	MAXIMUM OVERALL CAR WIDTH, REAR DOORS OPEN				128.96			140.60			140.60		140.60		
	L30	BODY ZERO LINE TO ACTUAL FRONT OF DASH				1.50			1.50			1.50		1.50		
	LENGTH	L101	WHEELBASE				106.00			114.00			122.00		109.00	
		L104	OVERHANG, FRONT				31.70			31.90			32.90		39.70	
L105		OVERHANG, REAR				43.30			51.10			52.10		40.52		
L103		OVERALL LENGTH				181.00			197.00			206.50		189.22		
L128		HOOD LENGTH AT CENTERLINE				47.91			52.07			61.75		60.45		
L123		BODY UPPER STRUCTURE LENGTH AT CAR CENTERLINE				97.81			109.64			110.23		102.03		
L129		DECK LENGTH AT CENTERLINE				32.27			38.68			38.30		23.30		
L127		BODY ZERO LINE TO CENTERLINE OF REAR WHEELS				95.00			100.00			100.00		95.00		
L130		BODY ZERO LINE TO WINDSHIELD COWL POINT				6.72			7.50			7.23		7.95		
L102		TIRE SIZE (STANDARD)				6.45-14			7.35-14			7.75-14		8.25-14		
			DESIGN LOAD (PASS. DISTR.)				----			----			----		----	
HEIGHT		H101	OVERALL HEIGHT				54.24			55.00			54.20		51.81	
	H114	COWL TO GROUND				36.38			38.44			38.32		36.65		
	H112	ROCKER PANEL TO GROUND - FRONT				8.00			9.18			9.06		8.66		
	H111	ROCKER PANEL TO GROUND - REAR				8.11			7.69			7.83		8.22		
	H132	BOTTOM OF DOOR TO GROUND, OPEN - FRONT				12.67			12.63			12.61		13.80		
	H134	BOTTOM OF DOOR TO GROUND, OPEN - REAR				11.68			12.80			11.61		13.15		
	H122	WINDSHIELD SLOPE ANGLE				48°19'			54°6'			54°6'		59°7'		
	H125	HEADLAMP TO GROUND				27.60			28.60			27.24		27.48		
	H126	TAILLAMP TO GROUND				24.10			29.60			24.99		25.20		
	H136	BODY ZERO TO GROUND - FRONT				7.33			7.89			7.89		7.74		
	H137	BODY ZERO TO GROUND - REAR				6.48			6.09			6.02		7.00		
	H133	BOTTOM OF DOOR TO GROUND, CLOSED - FRONT				11.55			11.42			11.29		12.52		
	H135	BOTTOM OF DOOR TO GROUND, CLOSED - REAR				11.30			10.97			12.44		10.91		
	H158	ROOF THICKNESS				5.52			5.08			3.44		5.15		
	H159	D/O HEIGHT				13.11			13.18			13.70		13.18		
	H160	BODY THICKNESS				35.86			28.39			28.39		27.02		
	H195	LIFTOVER HEIGHT				28.11			28.06			28.01		28.13		

GROUND CLEARANCE

HEIGHT	H102	FRONT BUMPER TO GROUND				13.34			12.93			12.38		12.79	
	H104	REAR BUMPER TO GROUND				12.16			10.34			10.60		16.00	
	H106	ANGLE OF APPROACH				27°23'			27°46'			25°27'		23°05'	
	H107	ANGLE OF DEPARTURE				17°26'			13°59'			14°14'		25°	
	H147	RAMP BREAKOVER ANGLE				17°7'			16°59'			15°49'		19°24'	
	H148	FRONT SUSPENSION TO GROUND				5.95			6.54			6.41		6.54	
	H149	OIL PAN TO GROUND				5.95			6.02			6.10		6.30	
	H150	FLYWHEEL HOUSING/TRANS. ASSY. TO GROUND				5.95			5.92			6.00		6.19	
	H151	FRAME TO GROUND				5.95			6.17			6.25		6.31	
	H152	EXHAUST SYSTEM TO GROUND				6.01			6.17			6.25		5.51	
	H153	REAR AXLE DIFFERENTIAL SYSTEM TO GROUND				6.88			6.37			6.45		7.10	
	H154	FUEL TANK TO GROUND				7.30			7.32			7.40		8.31	
	H155	TIRE WELL TO GROUND				----			9.69			----		10.04	
	H156	MINIMUM RUNNING GROUND CLEARANCE				5.95			5.92			6.00		5.51	
		POSITION ON CAR				H 150			H 150			H 150		H 152	

\* For Dimension Definitions See Section E1, SAE Aerospace - Automotive Drawing Standards



1969 AMERICAN MOTORS CORP.  
 STATION WAGON THIRD SEAT DIMENSIONS \*  
 AMA SPECIFICATIONS SUPPLEMENT  
 ISSUED ... 10-1-68

CODE NO	DESCRIPTION	REBEL	AMBASSADOR		
		4-Door Wagon 6918-7	4-Door Wagon 6988-5 6988-7		
	SEAT FACING DIRECTION	Rear	Rear		
W85	SHOULDER ROOM	59.25	59.25		
W86	HIP ROOM	38.12	38.12		
L85	H POINT COUPLE DISTANCE	35.66	35.66		
H86	EFFECTIVE HEAD ROOM	36.00	36.00		
L86	EFFECTIVE LEG ROOM	30.75	30.75		
H87	H POINT TO HEEL POINT	12.58	12.58		
H88	H POINT TO BODY ZERO	14.25	14.25		
L87	KNEE ROOM	12.66	12.66		
L88	BACK ANGLE	14°	14°		
L89	HIP ANGLE	73°	73°		
L90	KNEE ANGLE	72°	72°		
L91	FOOT ANGLE	91°	91°		
W87	HAT ROOM	- -	- -		
H89	EFFECTIVE T POINT HEADROOM	- -	- -		
H90	H POINT TO HEEL HARD	11.55	11.55		

## STATION WAGON CARGO SPACE DIMENSIONS \*

	DESCRIPTION	Rambler	Rebel	Ambassador
		4-Door Wagon 6908-5	4-Door Wagon 6918 6918-7	4-Door Wagon 6988-5 6988-7
L200	MAXIMUM CARGO LENGTH - FRONT SEAT	99.43	114.90	114.90
L201	MAXIMUM CARGO LENGTH - SECOND SEAT	67.06	78.83	78.83
L202	CARGO LENGTH AT FLOOR - FRONT SEAT	76.78	92.63	92.63
L203	CARGO LENGTH AT FLOOR - SECOND SEAT	43.47	56.53	56.53
L204	CARGO LENGTH AT BELT - FRONT SEAT	70.00	82.73	82.73
L205	CARGO LENGTH AT BELT - SECOND SEAT	37.37	46.74	46.74
L206	CARGO LENGTH AT ROOF - FRONT SEAT	64.77	75.33	75.33
L207	CARGO LENGTH AT ROOF - SECOND SEAT	32.90	39.36	39.36
W200	CARGO WIDTH - FRONT	(1)	(2)	(2)
W201	CARGO WIDTH - WHEELHOUSE	41.80	45.08	45.08
W203	REAR OPENING WIDTH AT FLOOR	50.70	53.66	53.66
W204	OPENING WIDTH AT BELT	50.00	53.60	53.60
W205	MAXIMUM REAR OPENING WIDTH ABOVE BELT	50.00	45.60	45.60
H201	MAXIMUM CARGO HEIGHT	29.69	31.72	31.72
H202	REAR OPENING HEIGHT	26.20	27.84	27.84
H250	TAILGATE TO GROUND HEIGHT	26.54	24.75	24.75
V2	CARGO VOLUME	66.00	91.12	91.12

\* For Dimension Definitions See Section E1. SAE Aerospace - Automotive Drawing Standards

- (1) 53.44 (1" Forward of Tailgate Pillar)  
 (2) 2-Seat: 57.12 (1" Forward of Tailgate Pillar)  
 3-Seat: 53.86 (8" Forward of Tailgate Pillar)

## INDEX

SUBJECT	PAGE NO.
Automatic Transmission.....	16
Axis, Steering.....	20
Axle, Rear.....	17
Battery.....	12
Bearings, Engine.....	5, 6, 7
Belts - Fan, Generator, Water Pump.....	11
Brakes - Parking, Service Power.....	18, 19
Camber.....	20
Camshaft.....	6
Capacities.....	
Cooling System.....	11
Fuel Tank.....	10
Lubricants.....	
Engine Crankcase.....	8
Transmission and Overdrive.....	15, 16
Rear Axle.....	17
Car and Body Dimensions.....	
Width.....	1
Length.....	1
Height.....	1
Ground Clearance.....	1
Front Compartment.....	2
Rear Compartment.....	2
Luggage Compartment.....	2
Station Wagon - Third Seat.....	2
Station Wagon - Cargo Space.....	2
Carburetor.....	3, 9, 10
Caster.....	20
Choke, Automatic.....	10
Clutch - Pedal Operated.....	14
Coil, Ignition.....	13
Connecting Rods.....	5
Convenience Equipment.....	23
Cooling System.....	11
Crankcase Ventilation System.....	8
Crankshaft.....	6
Cylinders and Cylinder Head.....	4
Dimension Definitions.....	
Key Sheet.....	25
Exterior & Interior.....	26
Distributor - Ignition.....	13
Electrical System.....	12, 13, 14
Engine.....	
Bore, Stroke, Displacement, Type.....	4
Compression Ratio.....	4
Firing Order, Cylinder Numbering.....	4
General Information, H.P. & Torque.....	4
Lubrication.....	7, 8
Power Teams.....	3
Exhaust Emission Control.....	9
Exhaust System.....	8
Equipment Availability.....	22
Fan, Cooling.....	11
Filters - Engine Oil, Fuel System.....	8, 10
Frame.....	22
Front Suspension.....	21
Fuel, Fuel Pump, Fuel System.....	4, 10
Fuel Injection.....	10
Generator and Regulator.....	12
Glass.....	22
Height (Lamps).....	14
Headroom - Body.....	2
Heights - Car and Body.....	1
Horns.....	14
Horsepower - Brake.....	3, 4
Ignition System.....	13
Inflation - Tires.....	18
Instruments.....	14

SUBJECT	PAGE NO.
Kingpin (Steering Axis).....	20
Lamp height and spacing.....	23
Legroom.....	2
Lengths - Car and Body.....	1
Lifters, valve.....	6
Linings - Clutch, Brake.....	14, 19
Lubrication.....	7, 8, 14, 15, 16, 17
Luggage Compartment.....	2
Motor, Starting.....	12
Muffler.....	8
Overdrive.....	15
Piston Pins & Rings.....	4, 5
Pistons.....	4, 5
Power Brakes.....	19
Power Steering.....	20
Power Teams.....	3
Propeller Shaft, Universal Joints.....	16, 17
Pumps - Oil, Fuel.....	8, 10
Water.....	11
Radiator, Hoses.....	11
Ratios - Axle.....	3, 17
Compression.....	3, 4
Steering.....	20
Transmission.....	15, 16
Rear Axle.....	3, 17
Regulator - Generator.....	12
Rims.....	18
Rings, Piston.....	5
Rods - Connecting.....	5
Shock Absorbers, Front & Rear.....	21
Spark Plugs.....	13
Speedometer.....	14
Springs - Front & Rear Suspension.....	21
Valve, Engine.....	6
Stabilizer (Sway Bar) - Front & Rear.....	21
Starting System.....	12
Steering.....	20
Supply System.....	12
Suppression - Ignition, Radio.....	13
Suspension - Front & Rear.....	21
Tail Pipe.....	8
Thermostat, Cooling.....	11
Timing, Engine & Valve.....	6, 7, 13
Tires.....	18
Toe in.....	20
Torque Converter.....	16
Torque - Engine, Rated.....	3, 4
Transmission - Types.....	3, 10, 15, 16
Automatic.....	3, 10, 15, 16
Manual & Overdrive.....	3, 10, 15
Ratios.....	15, 16
Track.....	1
Trunk Luggage Capacity.....	2
Turning Diameter.....	20
Unitized Construction.....	22
Universal Joints, Propeller Shaft.....	16, 17
Valves - Intake & Exhaust.....	6, 7
Vibration Damper.....	6
Voltage Regulator.....	12
Water Pump.....	11
Weights.....	24
Wheel Alignment.....	20
Wheelbase.....	1
Wheels & Tires.....	18
Wheel Spindle.....	20
Widths - Car and Body.....	1
Windshield.....	22
Windshield Wiper.....	14

