

FINAL REPORT NUMBER 201UI-MGA-11-02

**SAFETY COMPLIANCE TESTING FOR FMVSS 201
Occupant Protection In Interior Impact
Upper Interior Head Impact Protection**

**KIA MOTORS CORPORATION
2011 KIA OPTIMA LX
NHTSA No. CB0506**

**MGA RESEARCH CORPORATION
446 Executive Drive
Troy, Michigan 48083**



**Test Dates: March 31-April 1, 2011
Report Date: April 5, 2011**

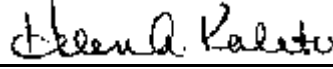
FINAL REPORT

PREPARED FOR:

**U.S. DEPARTMENT OF TRANSPORTATION
NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION
ENFORCEMENT
OFFICE OF VEHICLE SAFETY COMPLIANCE
1200 New Jersey Avenue, SE
West Building
WASHINGTON, D.C. 20590**

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Prepared By: 
Nathaniel Newth, Project Engineer


Helen A. Kaleto, Project Manager

Approved By: 

Approval Date: _____

FINAL REPORT ACCEPTANCE BY OVSC:

Accepted By: _____

Acceptance Date: _____

TECHNICAL REPORT STANDARD TITLE PAGE

1. Report No. 201UI-MGA-11-02		2. Government Accession No.		3. Recipient's Catalog No.	
4. Title and Subtitle Final Report of FMVSS 201 Compliance Testing of a 2011 Kia Optima LX, NHTSA No. CB0506				5. Report Date April 5, 2011	
				6. Performing Organization Code MGA	
7. Author(s) Helen A. Kaleto, Project Manager Nathaniel Newth, Project Engineer				8. Performing Organization Report No. 201UI-MGA-11-02	
9. Performing Organization Name and Address MGA Research Corporation 446 Executive Drive Troy, Michigan 48083				10. Work Unit No.	
				11. Contract or Grant No. DTNH22-09-D-00131	
12. Sponsoring Agency Name and Address U.S. Department Of Transportation National Highway Traffic Safety Administration Enforcement Office of Vehicle Safety Compliance 1200 New Jersey Avenue, SE West Building, 4 th Floor Washington, D.C. 20590				13. Type of Report and Period Covered Final Test Report	
				14. Sponsoring Agency Code NVS-220	
15. Supplementary Notes					
16. Abstract A compliance test series was conducted on the subject 2011 Kia Optima LX, NHTSA No. CB0506, in accordance with the specifications of the Office of Vehicle Safety Compliance Test Procedure No. TP-201U-01 for the determination of FMVSS 201 compliance. The testing was conducted at MGA Research Corporation in Troy, Michigan on March 31-April 1, 2011. Test failures identified were as follows: None The data recorded indicates that the 2011 Kia Optima LX tested appears to comply with the upper interior requirements of FMVSS 201.					
17. Key Words Compliance Testing Safety Engineering FMVSS 201UI 2011 Kia Optima LX				18. Distribution Statement Copies of this report are available from: NHTSA Technical Reference Division, Mail Code: NPO-410 1200 New Jersey Avenue, SE West Building Washington, D.C. 20590	
19. Security Classif. (of this report) Unclassified		20. Security Classif. (of this page) Unclassified		21. No. of Pages 166	22. Price N/A

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1.0 PURPOSE OF COMPLIANCE TEST

The purpose of this head impact compliance test was to determine whether the subject vehicle, a 2011 Kia Optima LX, meets the performance requirements of FMVSS 201, Occupant Protection in Interior Impact - Upper Interior Head Impact Protection.

Tests were conducted on March 31-April 1, 2011 on a 2011 Kia Optima LX, manufactured by Kia Motors Corporation.

All tests were conducted in accordance with the U. S. Department of Transportation, National Highway Traffic Safety Administration's Laboratory Test Procedure TP-201U-01 dated April 3, 1998 and the corresponding MGA Research Corporation's FMVSS 201U procedure number MGATP201U_FRAME#2 dated August 21, 2009.

All tests were conducted at MGA Research Corporation in Troy, Michigan and were performed by MGA engineers and technicians. The FMVSS 201U impactor test machine was used to conduct the testing. Target locations were determined by using a Coordinate Measurement Machine in conjunction with the MGA EZ-Target™ program and MGA procedure MGATP201U_Test Series dated November 9, 2009.

2.0 COMPLIANCE TEST DATA SUMMARY

The 2011 Kia Optima LX was equipped with A, B, and rear-pillars, an adjustable seat belt anchorage on each B-pillar, a grab handle located on the side rail above each door (front and rear), and an overhead console located on the front upper roof.

Upon completion of targeting the test vehicle, twelve (12) targets were chosen to be impacted based upon engineering judgment and certification test data provided by the manufacturer. The twelve (12) targets chosen were:

AP1	BP1	FH1	UR3@BP
AP2	BP3	SR2B	UR4@SR3-1
AP3	BP4	UR2@SR2A	UR5@SR3-2

The 2011 Kia Optima LX tested appears to comply with the upper interior performance criteria for FMVSS 201. The HIC(d) measured using the Part 572L (Free Motion Headform) was below 1000 for each tested component.

TABLE 2-1

SUMMARY TABLE OF TEST RESULTS

VEH. MOD YR/MAKE/MODEL/BODY: 2011 Kia Optima LX

VEH. NHTSA NO.: CB0506 VIN: KNAGM4A76B5056405 COLOR: Spicy Red

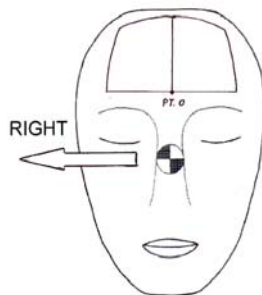
VEH. BUILD DATE: October, 2010 TEST DATES: March 31-April 1, 2011

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Helen Kaleto, Nathaniel Newth, Kevin McKenna, Sean Moran, Ryan Jones

TARGET	VEHICLE SIDE	HORIZONTAL ANGLE (deg)	VERTICAL ANGLE (deg)	VELOCITY (kph)	HIC(d)	FMH HIC	IMPACT ON FMH (mm)	
							Above	Left/Right
AP1	Right	113	40	18.8	553	512	14	16 Left
AP2	Left	204	49	18.6	363	261	14	6 Left
AP3	Right	158	49	19.0	370	269	18	1 Right
BP1	Right	90	28	18.8	549	507	25	3 Left
BP3	Left	286	-1	23.5	448	373	19	4 Right
BP4	Right	158	-3	23.4	849	904	32	3 Left
FH1	Left	180	50	23.8	656	649	10	3 Right
SR2B	Left	270	35	19.1	576	543	8	7 Right
UR2@SR2A	Right	90	50	23.8	804	846	32	5 Left
UR3@BP	Left	270	40	23.9	649	640	46	6 Left
UR4@SR3-1	Right	90	50	23.9	719	733	33	2 Left
UR5@SR3-2	Left	270	50	23.6	717	730	40	5 Left

Above and left/right refers to the position relative to reference pt. 0 where the target made contact with the Free Motion Headform. See the diagram below for details.



POST TEST COMMENTS:

The following description lists any post-test damage or other test observations for each target.

- AP2 Left: Trim dislodged.
- BP3 Left: Cracked trim.
- BP4 Right: Cracked pillar trim.
- FH1 Left: Sunglasses holder opened.

REMARKS:

The targets listed were impacted in the following order:

Left: UR5@SR3-2, UR3@BP, SR2B, BP3, AP2, FH1

Right: BP4, UR4@SR3-1, BP1, AP3, AP1, UR2@SR2A

The 150 mm rule was observed for targets horizontal to each other and the 200 mm rule was observed for vertical components.

RECORDED BY: Nathaniel Newth

DATE: April 1,2011

APPROVED BY: Helen A. Kaleto

TABLE 2-2

GENERAL TEST AND VEHICLE PARAMETER DATA

VEH. MOD YR/MAKE/MODEL/BODY: 2011 Kia Optima LX

VEH. NHTSA NO.: CB0506 VIN: KNAGM4A76B5056405 COLOR: Spicy Red

VEH. BUILD DATE: October, 2010 TEST DATES: March 31-April 1, 2011

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Helen Kaleto, Nathaniel Newth, Kevin McKenna, Sean Moran, Ryan Jones

INTERIOR TRIM INFORMATION: The 2011 Kia Optima LX was equipped with A, B, and rear-pillars, an adjustable seat belt anchorage on each B-pillar, a grab handle located on the side rail above each door (front and rear), and an overhead console located on the front upper roof.

SUNROOF INFORMATION:

Installed: Yes No

Operation: Electric Manual

SIDE RAIL CURTAIN AIRBAG INFORMATION:

Installed: Yes No

ROLL-BAR INFORMATION:

Installed: Yes No

Padded: Yes No

Braces: Yes No

GENERAL INFORMATION:

Date Received: February 22, 2011; Odometer Reading 83 miles

DATA FROM VEHICLE'S CERTIFICATION LABEL:

Vehicle Manufactured By: Kia Motors Corporation

Date of Manufacture: October, 2010; VIN: KNAGM4A76B5056405

GVWR: 1950 kg; GAWR FRONT: 1100 kg;

GAWR REAR: 960 kg;

DATA FROM TIRE PLACARD:

Tire Pressure with Maximum Capacity Vehicle Load:

FRONT: 225 kPa REAR: 225 kPa

Recommended Tire Size: P205/65R16

Recommended Cold Tire Pressure:

FRONT: 225 kPa REAR: 225 kPa

Size of Tire on Test Vehicle: P205/65R16

Type of Spare Tire: T125/80D16; Space Saver: X; Standard

VEHICLE CAPACITY DATA:

Type of Front Seats: Bench ; Bucket X; Split Bench

Number of Occupants: Front 2; Rear 3; TOTAL 5

VEHICLE CAPACITY WEIGHT:

Vehicle Capacity Weight (VCW) = 410 kg

No. of Occupants x 68 kg = 340 kg

Rated Cargo/Luggage Weight (RCLW) = 70 kg (difference)

WEIGHT OF TEST VEHICLE AS DELIVERED AT LABORATORY: (with maximum fluids)

Right Front = 445.5 kg Right Rear = 283.5 kg

Left Front = 416.0 kg Left Rear = 321.5 kg

TOTAL FRONT = 861.5 kg TOTAL REAR = 605.0 kg

% Total Weight = 58.7 % % Total Weight = 41.3 %

TOTAL DELIVERED WEIGHT = 1466.5 kg

CALCULATION OF VEHICLE'S TARGET TEST WEIGHT:

Total Delivered Weight = 1466.5 kg

Max. Test Cargo/Luggage Weight = 70.0 kg

Target Test Weight = 1536.5 kg

WEIGHT OF TEST VEHICLE FULLY LOADED:

Right Front =	<u>430.0</u> kg	Right Rear =	<u>331.0</u> kg
Left Front =	<u>420.5</u> kg	Left Rear =	<u>353.0</u> kg
TOTAL FRONT =	<u>850.5</u> kg	TOTAL REAR =	<u>684.0</u> kg
% Total Weight =	<u>55.4</u> %	% Total Weight =	<u>44.6</u> %

TOTAL TEST WEIGHT = 1534.5 kg

Weight of ballast secured in vehicle's cargo area = 68.0 kg

TEST VEHICLE ATTITUDE:

AS DELIVERED: Right Front 708 mm; Left Front 706 mm;
Right Rear 702 mm; Left Rear 705 mm;
Pitch Angle at Right Door Sill = 0.2 Rear is higher
Pitch Angle at Left Door Sill = 0.2 Rear is higher
Roll Angle at Front Bumper = 0.2 Left is higher
Roll Angle at Rear Bumper = 0.0

FULLY LOADED: Right Front 710 mm; Left Front 708 mm;
Right Rear 689 mm; Left Rear 694 mm;
Pitch Angle at Right Door Sill = 0.2 Front is higher
Pitch Angle at Left Door Sill = 0.1 Front is higher
Roll Angle at Front Bumper = 0.1 Left is higher
Roll Angle at Rear Bumper = 0.0

AS TARGETED: Right Front 882 mm; Left Front 881 mm;
Right Rear 859 mm; Left Rear 865 mm;
Pitch Angle at Right Door Sill = 0.2 Front is higher
Pitch Angle at Left Door Sill = 0.1 Front is higher
Roll Angle at Front Bumper = 0.2 Left is higher
Roll Angle at Rear Bumper = 0.0

AS TESTED ON RIGHT SIDE:

Pitch Angle at Right Door Sill = 0.2 Front is higher
Pitch Angle at Left Door Sill = 0.1 Front is higher
Roll Angle at Front Bumper = 0.2 Left is higher
Roll Angle at Rear Bumper = 0.0

AS TESTED ON LEFT SIDE:

Pitch Angle at Right Door Sill = 0.2 Front is higher
Pitch Angle at Left Door Sill = 0.1 Front is higher
Roll Angle at Front Bumper = 0.2 Left is higher
Roll Angle at Rear Bumper = 0.0

VEHICLE WHEELBASE = 2800 mm

REMARKS: The seat travel distance was measured to be 240 mm for the driver front seat and 240 mm for the passenger front seat.

RECORDED BY: Nathaniel Newth

DATE: March 28, 2011

APPROVED BY: Helen A. Kaleto

TABLE 2-3
HORIZONTAL IMPACT ANGLE RANGE FOR A AND B PILLARS

VEH. MOD YR/MAKE/MODEL/BODY: 2011 Kia Optima LX

VEH. NHTSA NO.: CB0506 VIN: KNAGM4A76B5056405 COLOR: Spicy Red

VEH. BUILD DATE: October, 2010 TEST DATES: March 31-April 1, 2011

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Helen Kaleto, Nathaniel Newth, Kevin McKenna, Sean Moran, Ryan Jones

HORIZONTAL IMPACT ANGLE RANGE FOR A AND B PILLARS

	HORIZONTAL ANGLE SPECIFIED RANGE	MINIMUM HORIZONTAL ANGLE	MAXIMUM HORIZONTAL ANGLE
A-PILLAR	L 195°-255°	L 203.8°	L 252.7°
	R 105°-165°	R 112.3°	R 158.4°
B-PILLAR	L 195°-345°	L 201.4°	L 286.8°
	R 15°-165°	R 80.7°	R 158.6°

AS DETERMINED USING THE PROCEDURES SPECIFIED IN S8.13.4.1

REMARKS:

RECORDED BY: Nathaniel Newth

DATE: March 28, 2011

APPROVED BY: Helen A. Kaleto

TABLE 2-4

VERTICAL IMPACT ANGLE RANGES

VEH. MOD YR/MAKE/MODEL/BODY: 2011 Kia Optima LX

VEH. NHTSA NO.: CB0506 VIN: KNAGM4A76B5056405 COLOR: Spicy Red

VEH. BUILD DATE: October, 2010 TEST DATES: March 31-April 1, 2011

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Helen Kaleto, Nathaniel Newth, Kevin McKenna, Sean Moran, Ryan Jones

VERTICAL IMPACT ANGLE RANGES

		VERTICAL ANGLE SPECIFIED RANGE	MINIMUM VERTICAL ANGLE	MAXIMUM VERTICAL ANGLE
FRONT HEADER	FH1	L 0°-50°	L 0°	L 50°
		R 0°-50°	R 0°	R 50°
	FH2	L 0°-50°	L 0°	L 50°
		R 0°-50°	R 0°	R 50°
SIDE RAIL	SR1	L 0°-50°	L 0°	L 45°
		R 0°-50°	R 0°	R 45°
	SR2A	L 0°-50°	L 0°	L 43°
		R 0°-50°	R 0°	R 43°
	SR2B	L 0°-50°	L 0°	L 35°
		R 0°-50°	R 0°	R 35°
	SR3-1	L 0°-50°	L 0°	L 45°
		R 0°-50°	R 0°	R 45°
	SR3-2	L 0°-50°	L 0°	L 41°
		R 0°-50°	R 0°	R 41°
REAR HEADER	RH	L 0°-50°	L 0°	L 50°
		R 0°-50°	R 0°	R 50°

		VERTICAL ANGLE SPECIFIED RANGE		MINIMUM VERTICAL ANGLE		MAXIMUM VERTICAL ANGLE		
A-PILLAR	AP1	L	-5°-50°	L	-5°	L	40°	
		R	-5°-50°	R	-5°	R	40°	
	AP2	L	-5°-50°	L	-5°	L	49°	
		R	-5°-50°	R	-5°	R	49°	
	AP3	L	-5°-50°	L	-5°	L	49°	
		R	-5°-50°	R	-5°	R	49°	
B-PILLAR	BP1	L	-10°-50°	L	-10°	L	28°	
		R	-10°-50°	R	-10°	R	28°	
	BP2*	L	0°-50°	L	0°	L	18°	
		R	0°-50°	R	0°	R	18°	
	BP3	L	-10°-50°	L	-10°	L	-1°	
		R	-10°-50°	R	-10°	R	-1°	
	BP4	L	-10°-50°	L	-10°	L	-3°	
		R	-10°-50°	R	-10°	R	-3°	
	REAR PILLAR	RP1	L	-10°-50°	L	-10°	L	25°
			R	-10°-50°	R	-10°	R	25°
RP2		L	-10°-50°	L	-10°	L	22°	
		R	-10°-50°	R	-10°	R	19°	
UPPER ROOF 1		0°-50°		0°		50°		
UPPER ROOF 2		0°-50°		0°		50°		
UPPER ROOF 3		0°-50°		0°		40°		
UPPER ROOF 4		0°-50°		0°		50°		
UPPER ROOF 5		0°-50°		0°		50°		
UPPER ROOF 6		0°-50°		0°		42°		

As determined using the Procedures specified in S8.13.4.2. *Target BP2 is a seat belt anchorage location.

RECORDED BY: Nathaniel Newth

DATE: March 28, 2011

APPROVED BY: Helen A. Kalet

TABLE 2-5

TARGET MEASUREMENTS

VEH. MOD YR/MAKE/MODEL/BODY: 2011 Kia Optima LX

VEH. NHTSA NO.: CB0506 VIN: KNAGM4A76B5056405 COLOR: Spicy Red

VEH. BUILD DATE: October, 2010 TEST DATES: March 31-April 1, 2011

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Helen Kaleto, Nathaniel Newth, Kevin McKenna, Sean Moran, Ryan Jones

Measurement	Description	Left Side	Right Side
M	Seat Fore/Aft Travel (Front seats)	240 mm	240 mm
T°	Horizontal < {CG-F1 (Left Seat) to (Right A-Pillar)}	107.3°	--
A1°	360° - T°	252.7°	--
W°	Horizontal < {CG-2 (Left Seat) to (Left A-Pillar)}	203.8°	--
A2°	A2° = W°	203.8°	--
U°	Horizontal < {CG-2 (Left Seat) to (Left B-Pillar)}	286.8°	--
B1°	B1° = U°	286.8°	--
V°	Horizontal < {CG-R (Left Seat) to (Left B-Pillar)}	201.4°	--
B2°	B2° = V°	201.4°	--
W° (right)	Horizontal < {CG-F2 (Right Seat) to (Right A-Pillar)}	--	158.4°
A1° (right)	A1° (right) = W° (right)	--	158.4°
T ° (right)	Horizontal < {CG-F1 (Right Seat) to (Left A-Pillar)}	--	247.7°
A2° (right)	360°-T° (right)	--	112.3°
V ° (right)	Horizontal < {CG-R (Right Seat) to (Right B-Pillar)}	--	158.6°
B1° (right)	B1° (right) = V° (right)	--	158.6°
U ° (right)	Horizontal < {CG-F2 (Right Seat) to (Right B-Pillar)}	--	80.7°
B2° (right)	B2° (right) = U° (right)	--	80.7°
J	A-Pillar {(Plane 3) – (Plane 5)}	306.6 mm	308.1 mm
J/2	J ÷ 2	153.3 mm	154.1 mm
D1	Upper Roof {(Plane A) – (Plane B)}	1677.6 mm	
D1/2	D1 ÷ 2	838.8 mm	

Measurement	Description	Left Side	Right Side
D2	Upper Roof {(Plane C) – (Plane D)}	1210.5 mm	
D2/2	D2 ÷ 2	605.3 mm	
.35D1	.35 x D1	587.2 mm	
.35D2	.35 x D2	423.7 mm	
N	B-Pillar {(BPR) – (lowest point on daylight opening forward of B-Pillar)}	376.9 mm	378.2 mm
N/2	B-Pillar {(BP3) – (lowest point on daylight opening forward of B-Pillar)}	188.5 mm	189.1 mm
N/4	B-Pillar {(BP4) – (lowest point on daylight opening forward of B-Pillar)}	94.2 mm	94.6 mm
D	R-Pillar (Point 7 – Point M)	730.0 mm	730.0 mm
3D/7	3*D / 7	312.9 mm	312.9 mm

As determined using the Procedures specified in S10.1-10.13.

SgRP Locations (world coordinates)						
	Left (mm)			Right (mm)		
	x	y	z	x	y	z
Front	1405.0	-370.0	192.0	1427.7	370.0	158.0
Rear	2282.0	-345.0	185.0	2282.0	345.0	185.0

SgRP Locations (vehicle coordinates)						
	Left (mm)			Right (mm)		
	x	y	z	x	y	Z
Front	1405.0	-370.0	192.0	1427.7	370.0	158.0
Rear	2282.0	-345.0	185.0	2282.0	345.0	185.0

CG Locations (world coordinates)						
	Left (mm)			Right (mm)		
	x	y	z	x	y	z
CGF1	1325.0	-370.0	852.0	1347.7	370.00	818.0
CGF2	1565.0	-370.0	852.0	1587.7	370.0	818.0
CGR	2442.0	-345.0	845.0	2442.0	345.0	845.0

REFERENCE FOR VEHICLE COORDINATE SYSTEM (measured in millimeters):

Front driver door upper striker bolt (x, y, z) = 1563.2, -786.8, 472.6

Front passenger door lower striker bolt (x, y, z) = 1562.7, 787.8, 445.7

Rear passenger door lower striker bolt (x, y, z) = 2520.8, 784.6, 441.0

REMARKS:

RECORDED BY: Nathaniel Newth

DATE: March 28, 2011

APPROVED BY: Helen A. Kalet

TABLE 2-6

SUMMARY OF TARGETING RESULTS

VEH. MOD YR/MAKE/MODEL/BODY: 2011 Kia Optima LX

VEH. NHTSA NO.: CB0506 VIN: KNAGM4A76B5056405 COLOR: Spicy Red

VEH. BUILD DATE: October, 2010 TEST DATES: March 31-April 1, 2011

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Helen Kaleto, Nathaniel Newth, Kevin McKenna, Sean Moran, Ryan Jones

SUMMARY OF TARGETING RESULTS								
Target	Location (mm)			Horizontal Angle (deg)	Vertical Angle (deg)	Relocation (Yes/No)	Extension (# of 25 mm Spheres)	Impact (Yes/No)
	x	y	z					
A-Pillar Left Side								
AP1	1191.3	-539.1	963.0	--	--	Yes	--	--
REL	1216.9	-557.1	924.5	252	40	--	2	No
AP2	1088.8	-594.7	874.5	204	49	No	--	Yes
AP3	943.4	-617.1	810.0	204	49	No	--	No
A-Pillar Right Side								
AP1	1191.1	539.4	964.4	--	--	Yes	--	--
REL	1199.1	561.7	919.9	113	40	--	2	Yes
AP2	1091.3	595.4	875.5	158	49	No	--	No
AP3	946.6	615.4	811.1	158	49	No	--	Yes
B-Pillar Left Side								
BP1	1724.6	-480.7	1008.3	270	28	No	--	No
BP2	1676.4	-608.4	774.1	270	18	No	--	No
BP3	1625.2	-612.3	820.8	286	-1	No	--	Yes
BP4	1752.7	-660.1	727.7	202	-3	No	--	No
B-Pillar Right Side								
BP1	1724.0	480.1	1009.7	90	28	No	--	Yes
BP2	1673.6	609.1	773.7	90	18	No	--	No
BP3	1626.6	612.3	820.6	81	-1	No	--	No

SUMMARY OF TARGETING RESULTS								
Target	Location (mm)			Horizontal Angle (deg)	Vertical Angle (deg)	Relocation (Yes/No)	Extension (# of 25 mm Spheres)	Impact (Yes/No)
	x	y	z					
BP4	1750.2	660.9	726.8	158	-3	No	--	Yes
Rear Pillar Left Side								
RP1	2530.0	-502.3	929.2	270	25	No	--	No
RP2	2592.8	-610.7	780.1	--	--	Yes	--	--
REL	2548.4	-552.9	878.9	300	22	--	5	No
Rear Pillar Right Side								
RP1	2526.3	501.3	928.8	90	25	No	--	No
RP2	2589.5	612.1	779.7	--	--	Yes	--	--
REL	2546.4	550.6	876.9	35	19	--	5	No
Front Header Left Side								
FH1	1103.0	-424.7	972.8	180	50	No	--	Yes
FH2	1076.5	-274.6	981.9	180	50	No	--	No
Front Header Right Side								
FH1	1102.3	424.6	972.6	180	50	No	--	No
FH2	1076.7	275.5	982.7	180	50	No	--	No
Side Rail Left Side								
SR1	1340.9	-505.6	973.5	270	45	No	--	No
SR2A	1492.1	-496.9	993.7	--	--	Yes	--	--
REL	1491.8	-484.4	998.6	270	43	--	1	No
SR2B	1424.2	-509.8	1007.5	--	--	Yes	--	--
REL	1425.5	-534.3	967.3	270	35	--	2	Yes
SR3-1	2058.0	-467.1	997.8	270	45	No	--	No
SR3-2	2212.2	-468.7	988.5	270	41	No	--	No
Side Rail Right Side								
SR1	1340.1	506.5	972.6	90	45	No	--	No
SR2A	1491.8	498.2	992.5	--	--	Yes	--	--
REL	1493.6	486.9	997.4	90	43	--	1	No
SR2B	1423.5	510.7	1008.3	--	--	Yes	--	--
REL	1424.3	535.3	969.1	90	35	--	2	No

SUMMARY OF TARGETING RESULTS								
Target	Location (mm)			Horizontal Angle (deg)	Vertical Angle (deg)	Relocation (Yes/No)	Extension (# of 25 mm Spheres)	Impact (Yes/No)
	x	y	z					
SR3-1	2056.7	468.1	998.0	90	45	No	--	No
SR3-2	2212.4	468.0	988.4	90	41	No	--	No
Rear Header Left Side								
RH	2593.4	-345.7	974.3	0	50	No	--	No
Rear Header Right Side								
RH	2594.1	344.7	973.9	0	50	No	--	No
Upper Roof Left Side								
UR1@SR1	1274.2	-413.5	1000.8	270	50	No	--	No
UR3@BP	1737.7	-400.1	1044.4	270	40	No	--	Yes
UR5@SR3-2	2214.8	-319.2	1048.3	270	50	No	--	Yes
Upper Roof Right Side								
UR2@SR2A	1493.0	355.9	1054.2	90	50	No	--	Yes
UR4@SR3-1	2072.9	336.8	1052.2	90	50	No	--	Yes
UR6@RP	2400.0	408.8	1012.8	45	42	No	--	No

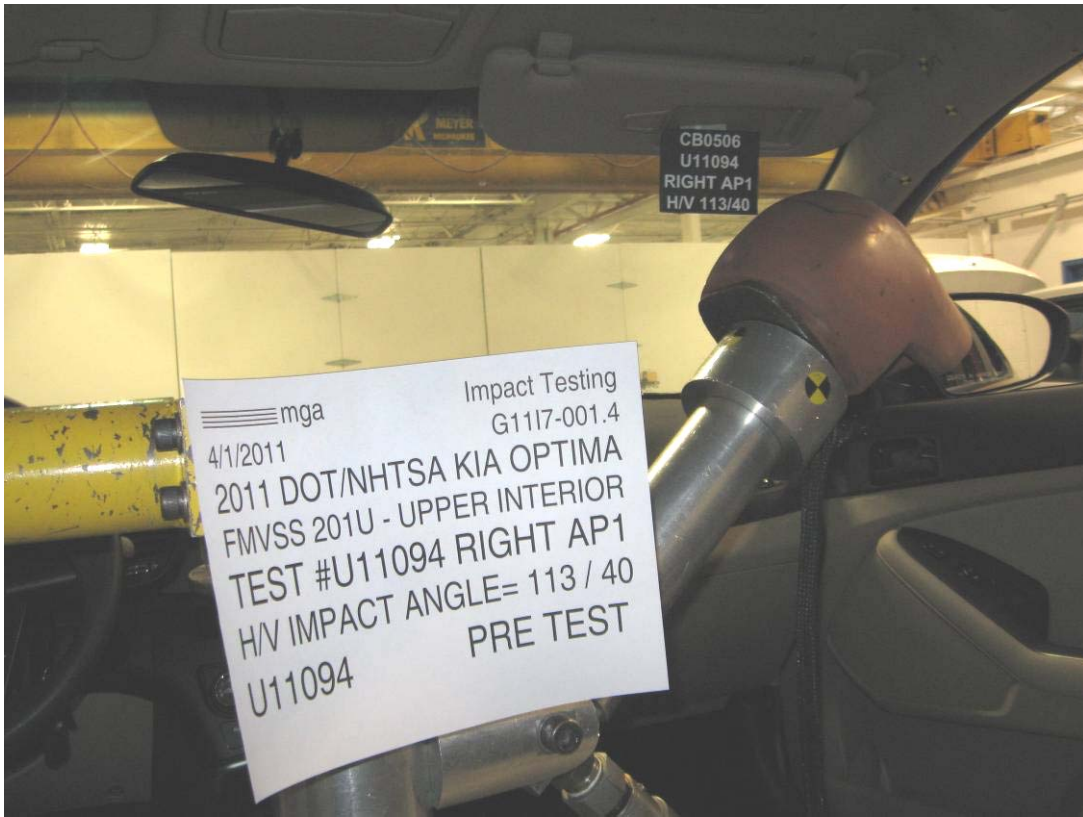
As determined using the Procedures specified in S10.1-10.13.

RECORDED BY: Nathaniel Newth

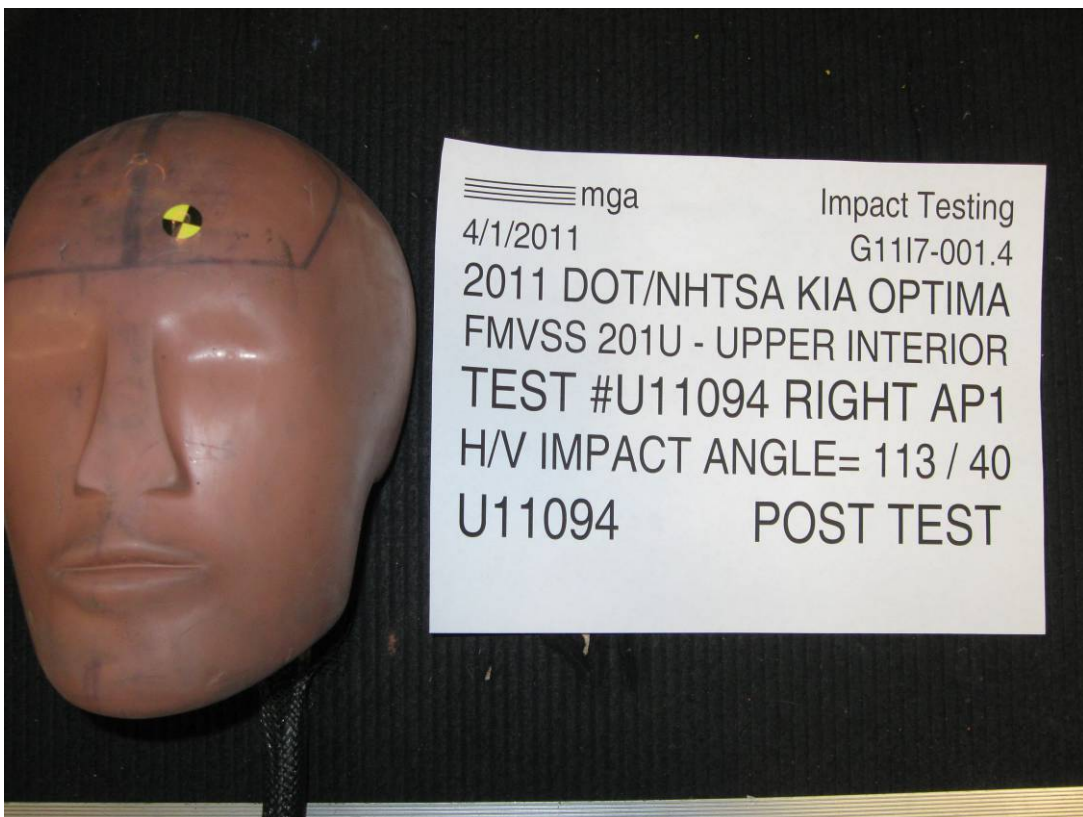
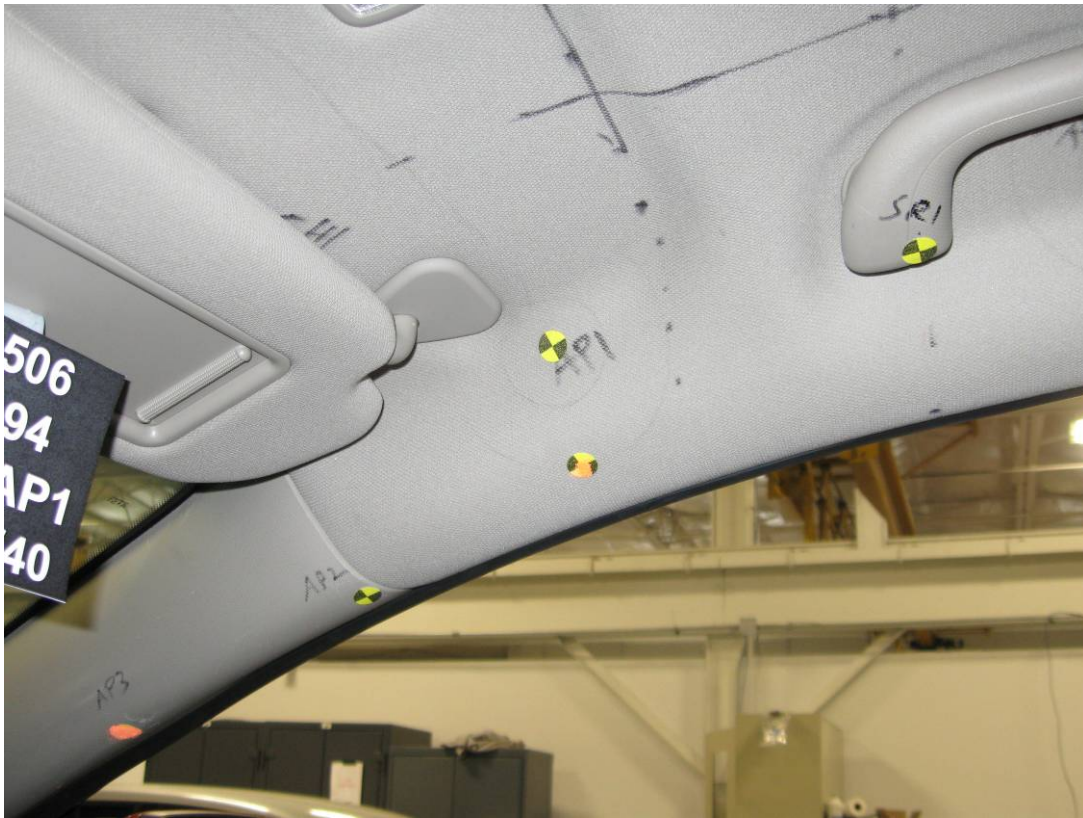
DATE: March 28, 2011

APPROVED BY: Helen A. Kaleto

3.0 TEST DATA (Including Acceleration and Velocity Plots)







SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G1117-001.4 VEHICLE YR/MAKE/MODEL:2011/DOT/NHTSA/Kia Optima

GENERAL TEST PARAMETERS:

Test Number:#U11094

Target (Vehicle Side): AP1Right

Temperature:20.6C

MGA Test Reference No.:U11094

Humidity:24.2%

Approach Horizontal Angles:113°

Time of Test:3:34:21 PM

Approach Vertical Angles:40°

FMH Serial No:[037]

Additional Description:

TEST RESULTS:

HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
553	512	3.8	18.8	14	16 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J32177	-113.7	1.07	1.07
Y	6	J14103	93.9	0.85	0.85
Z	7	J35800	97.8	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

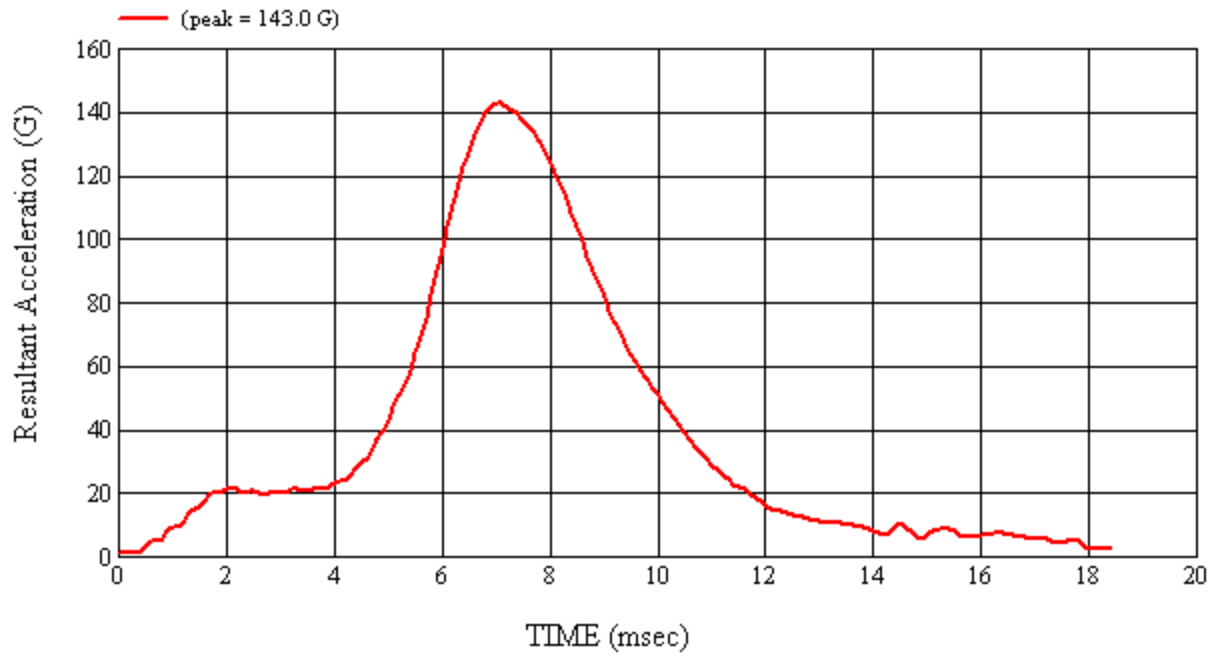
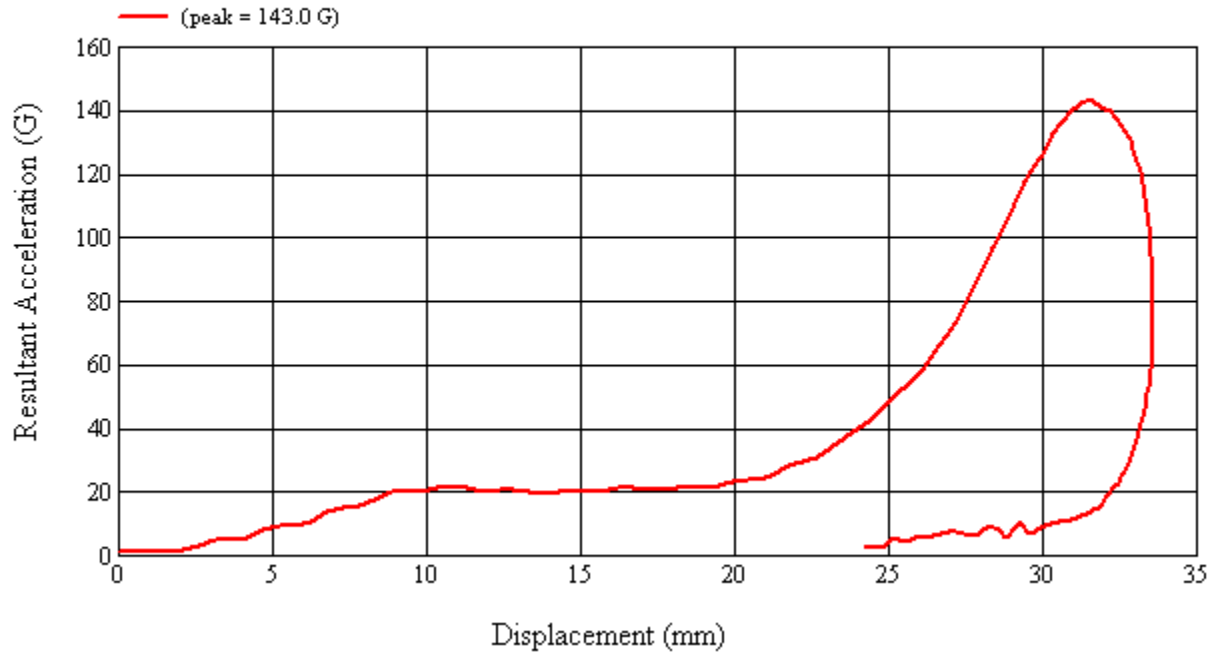
No visible damage

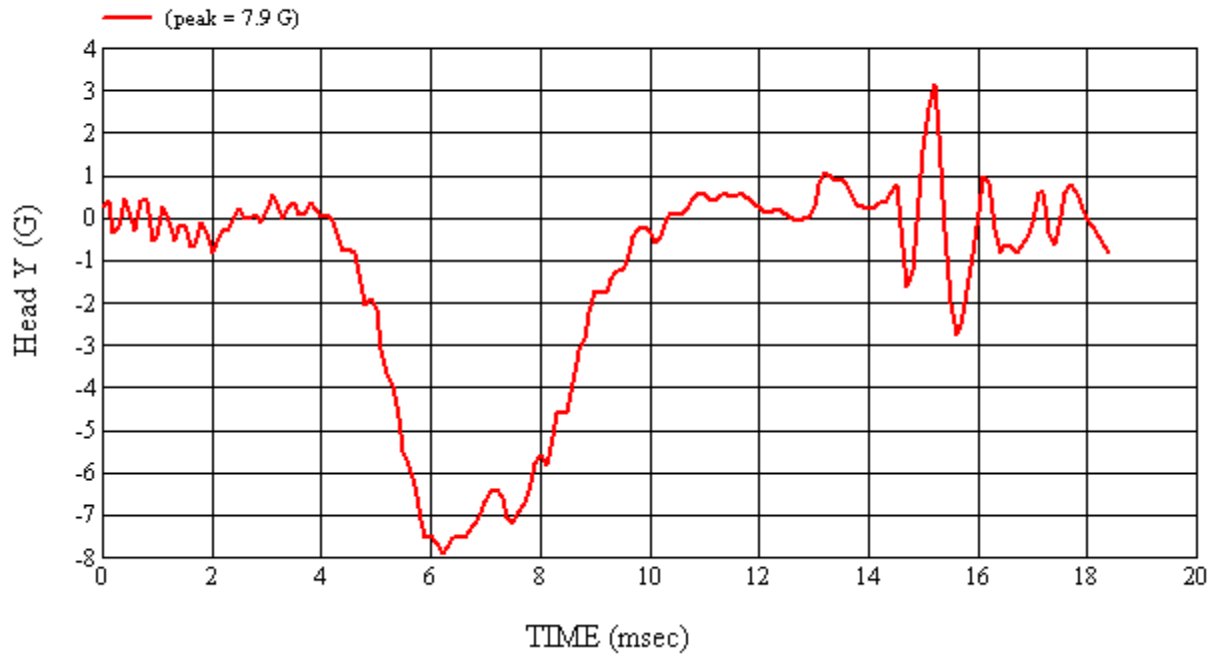
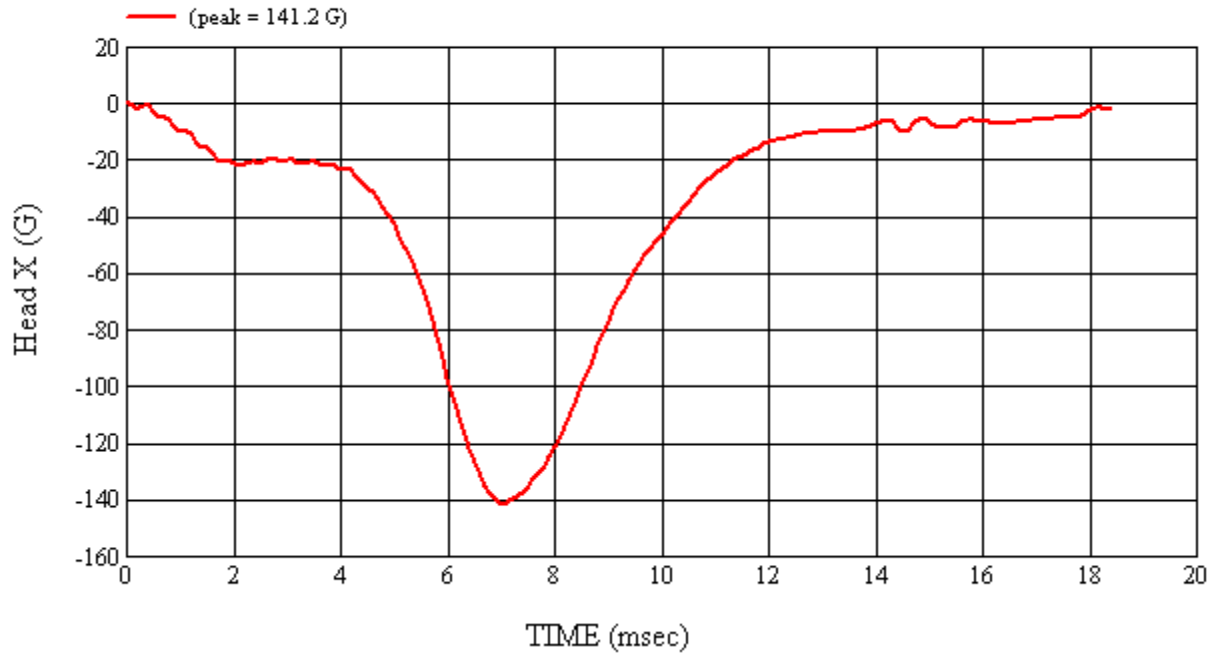
Recorded By: *Kevin D. McLean* Approved By*: *Arthur I. Smith* Date: 4/1/2011
 *Only necessary for NHTSA (Government) Compliance testing.

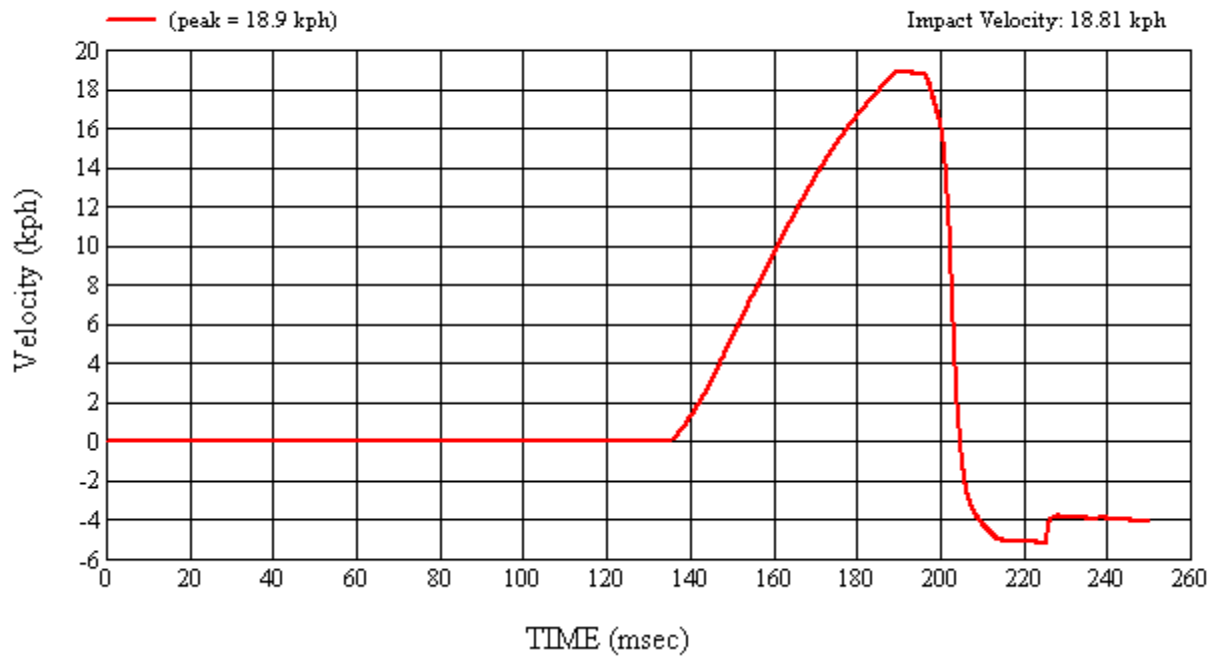
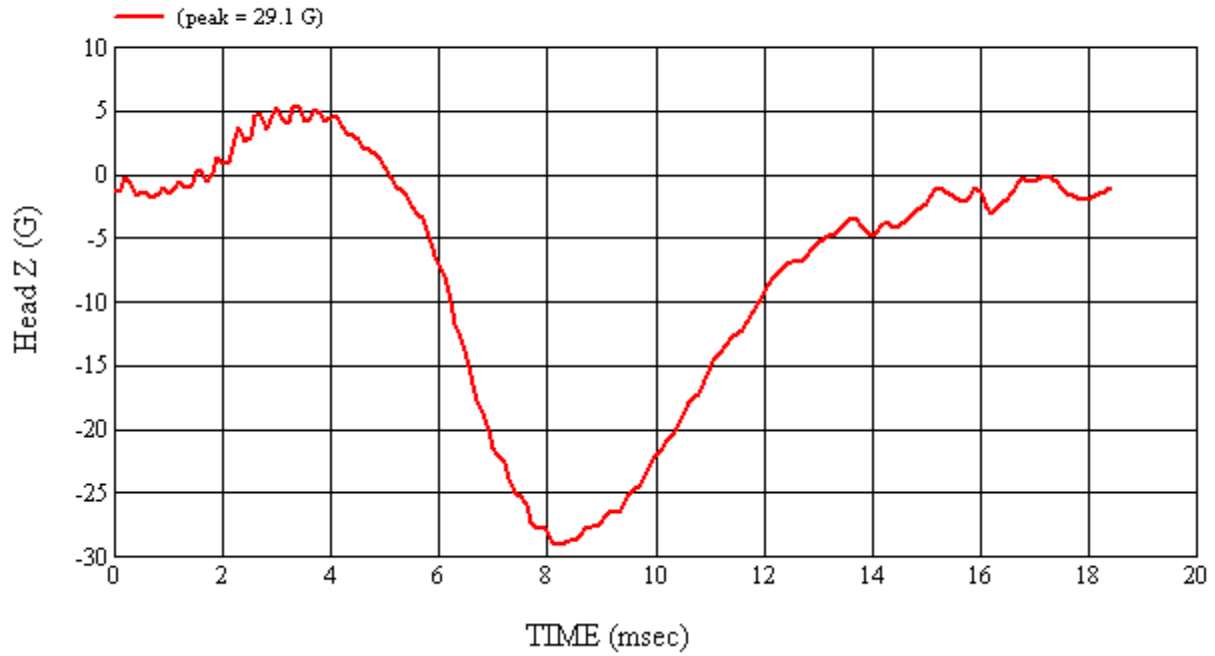
MGA Test #: U11094

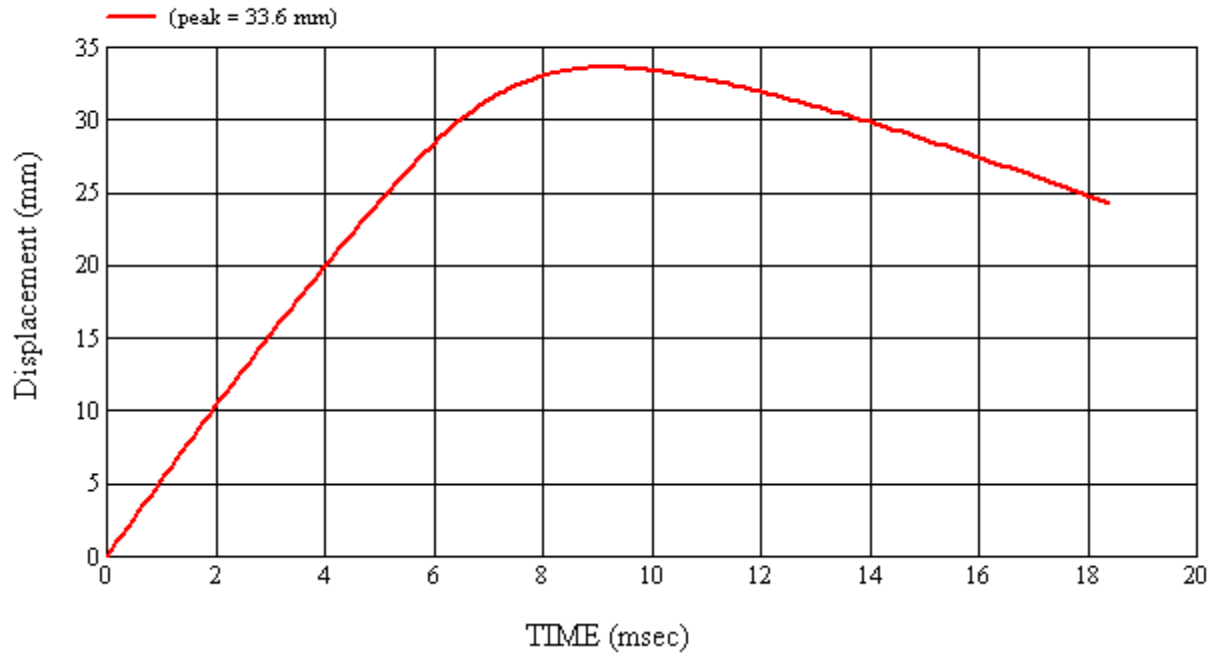
Target Location: API, Right Side

Test Date: 4/1/2011

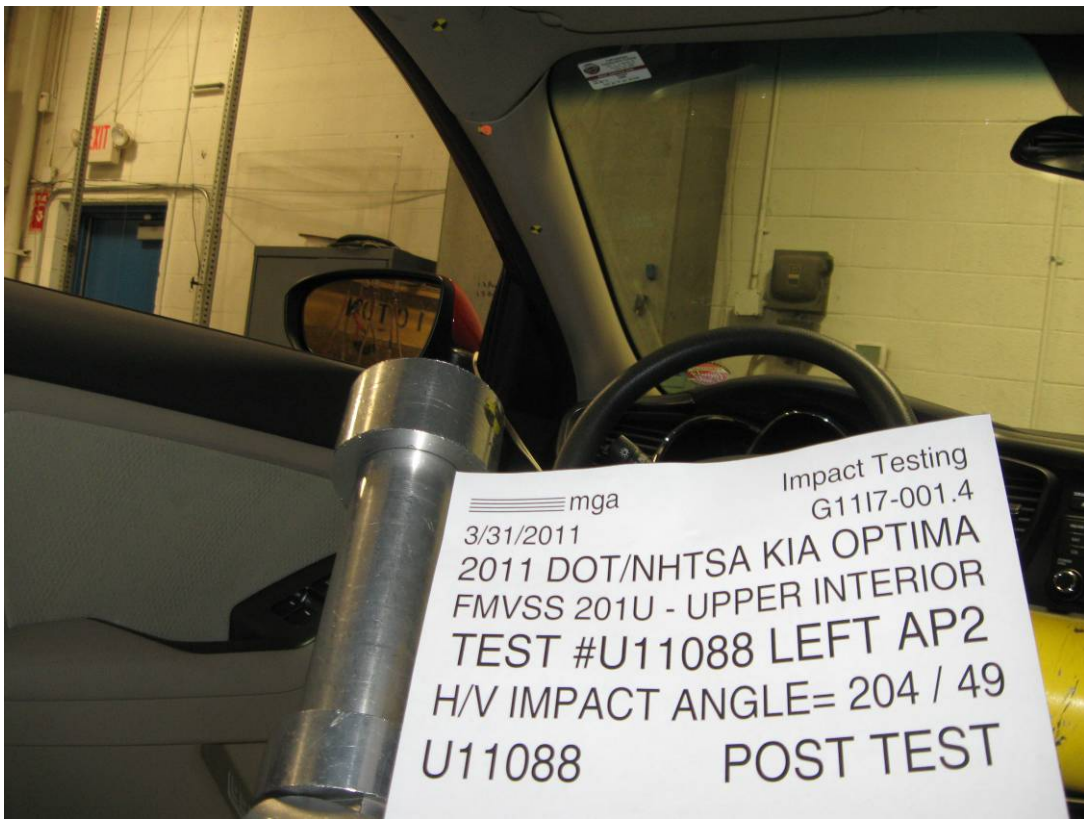


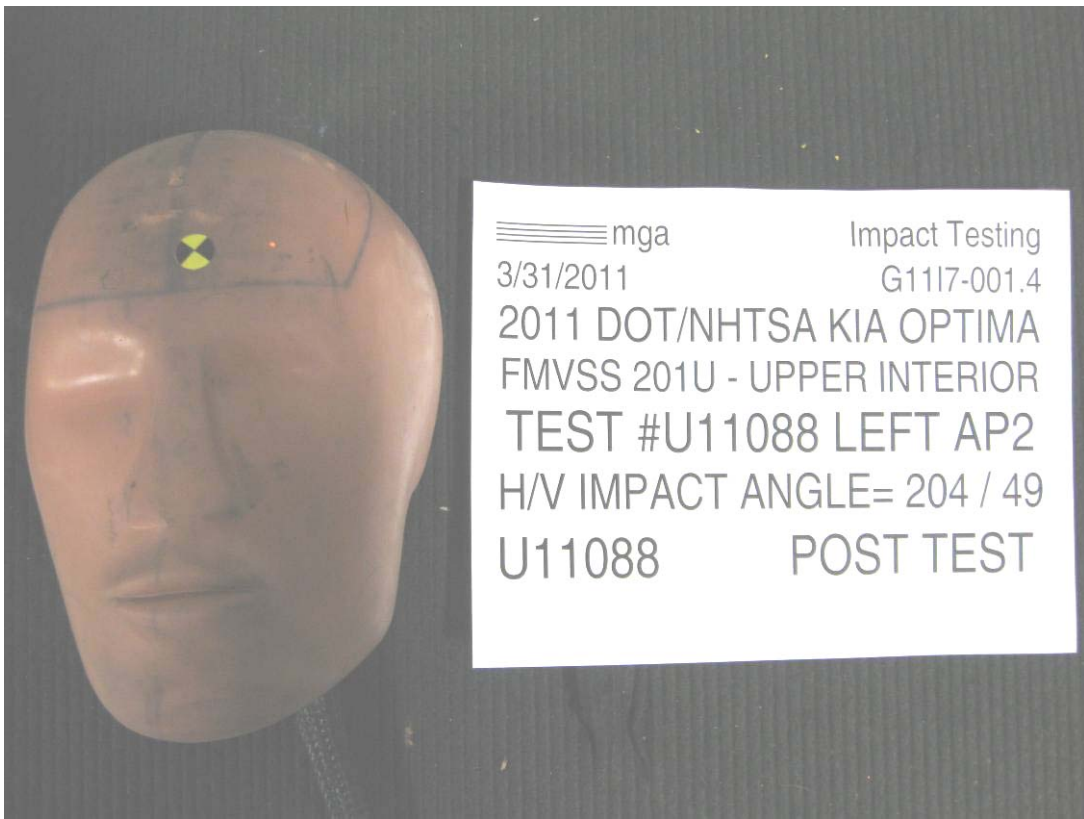
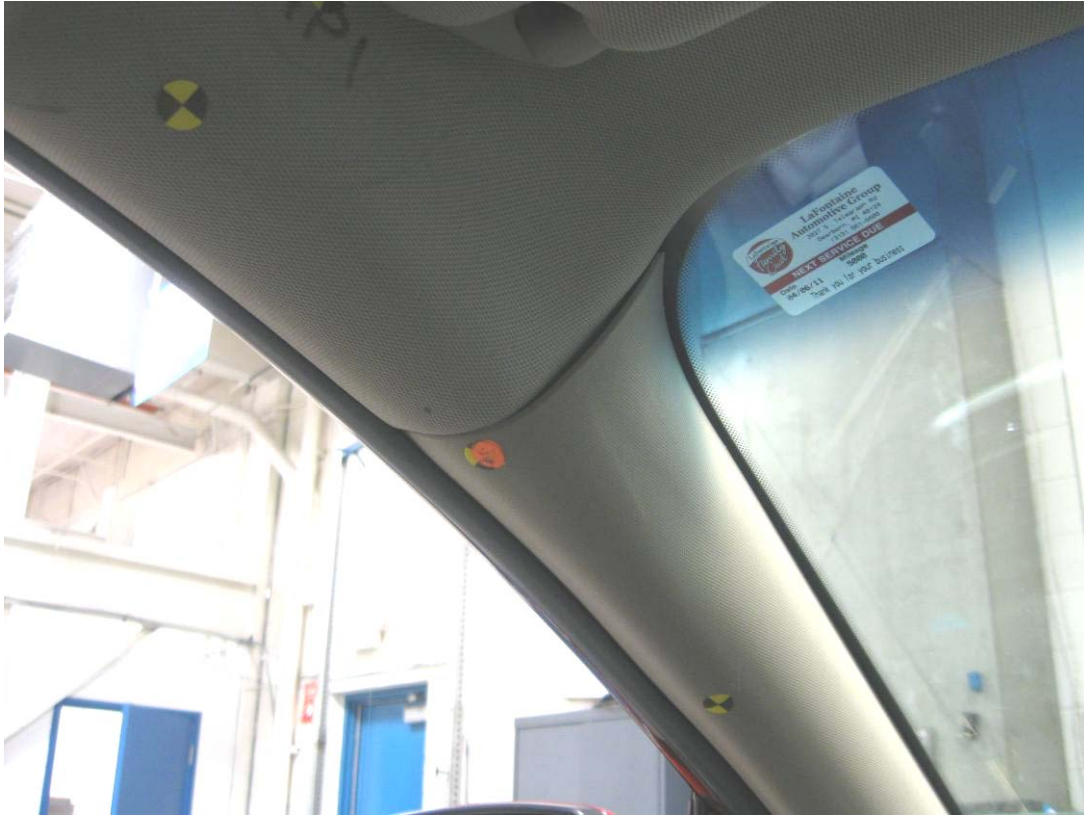












SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G1117-001.4 VEHICLE YR/MAKE/MODEL:2011/DOT/NHTSA/Kia Optima

GENERAL TEST PARAMETERS:

Test Number:#U11088

Target (Vehicle Side): AP2Left

Temperature:20.7C

MGA Test Reference No.:U11088

Humidity:23.2%

Approach Horizontal Angles:204°

Time of Test:2:41:13 PM

Approach Vertical Angles:49°

FMH Serial No:[037]

Additional Description:

TEST RESULTS:

HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
363	261	10.7	18.6	14	6 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J32177	-113.7	1.07	1.07
Y	6	J14103	93.9	0.85	0.85
Z	7	J35800	97.8	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

Trim dislodged

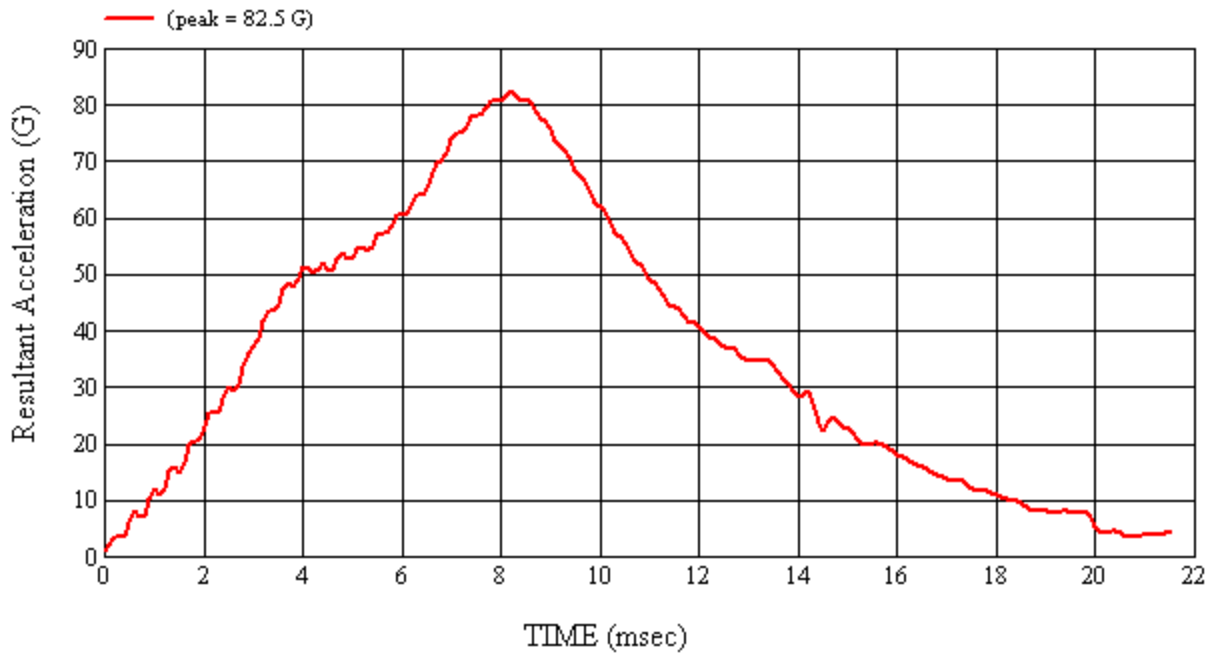
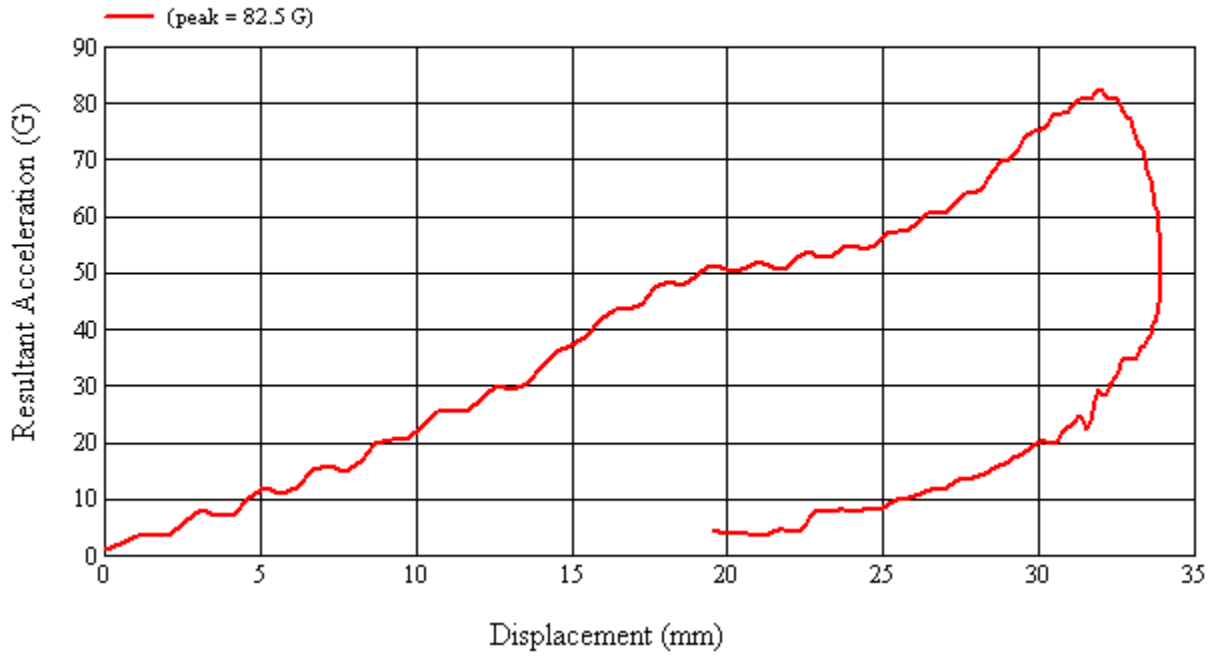
Recorded By:  Approved By*:  Date: 3/31/2011

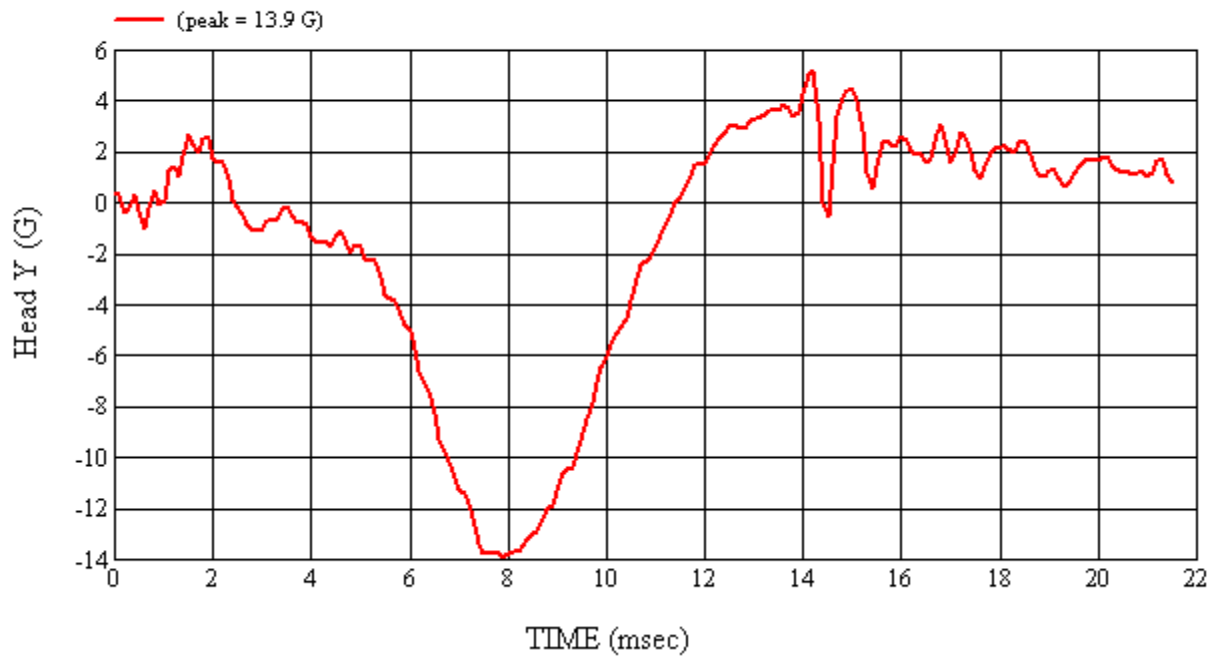
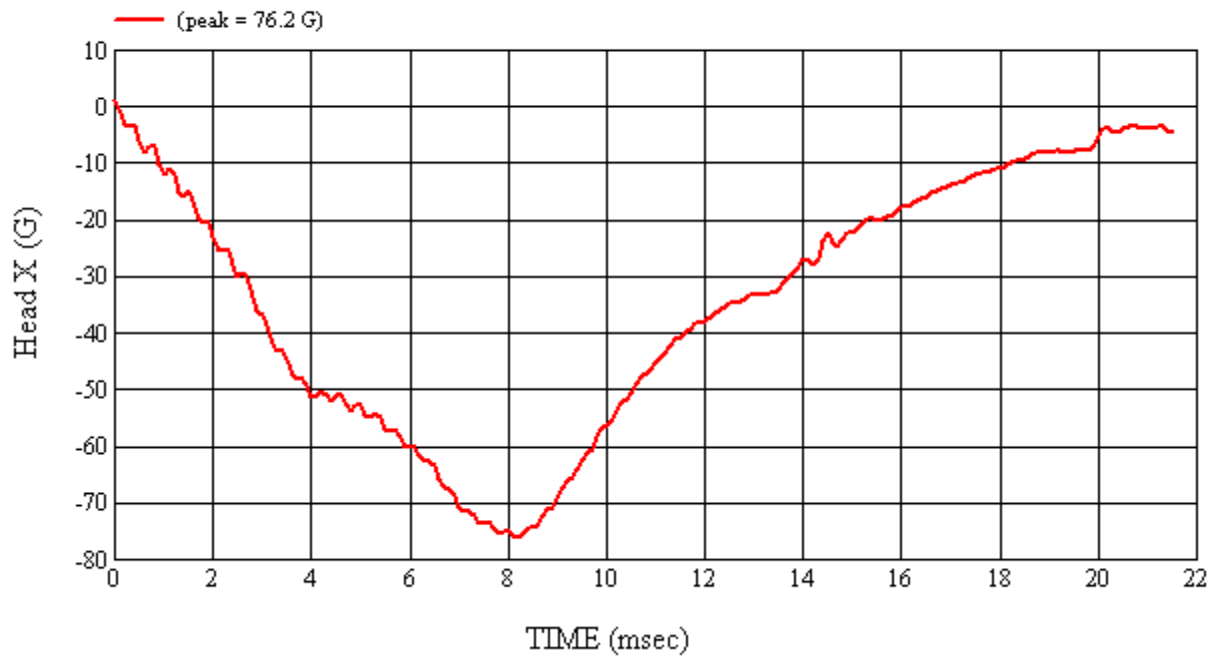
*Only necessary for NHTSA (Government) Compliance testing.

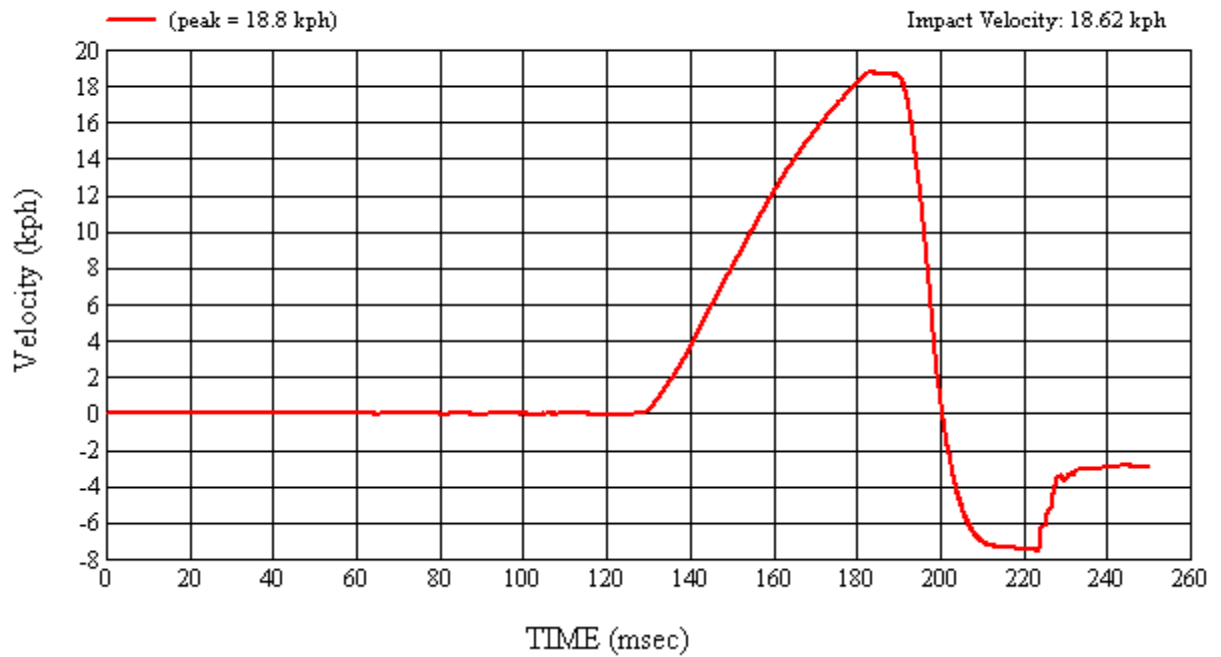
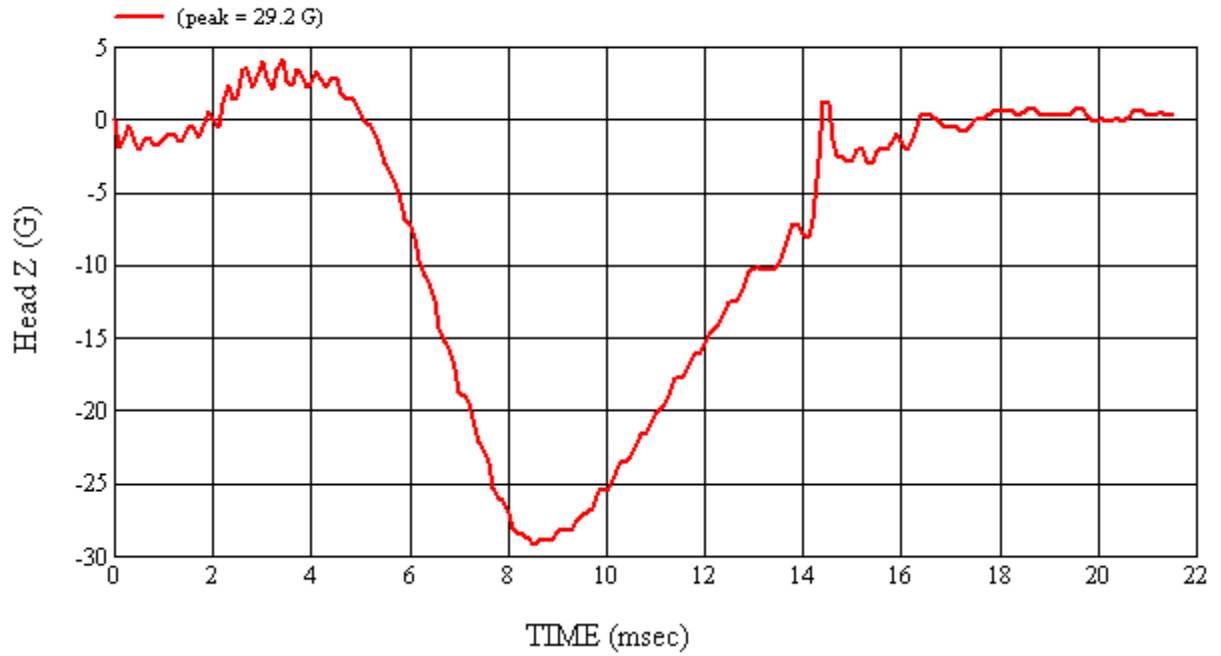
MGA Test #: U11088

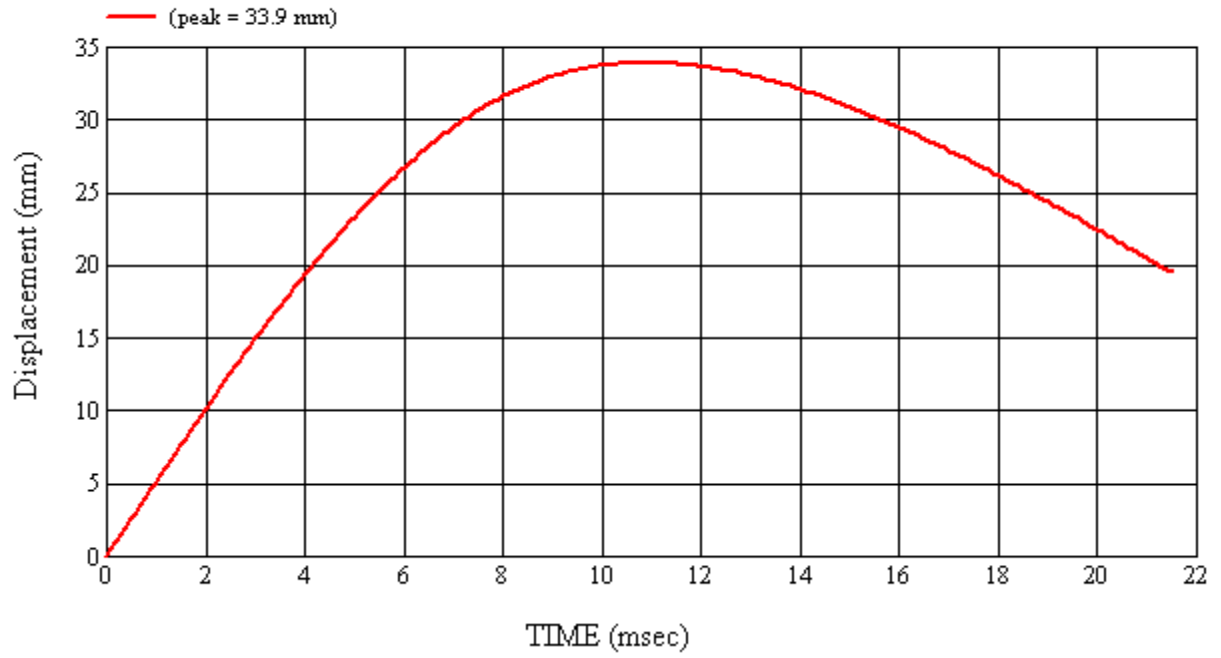
Target Location: AP2, Left Side

Test Date: 3/31/2011



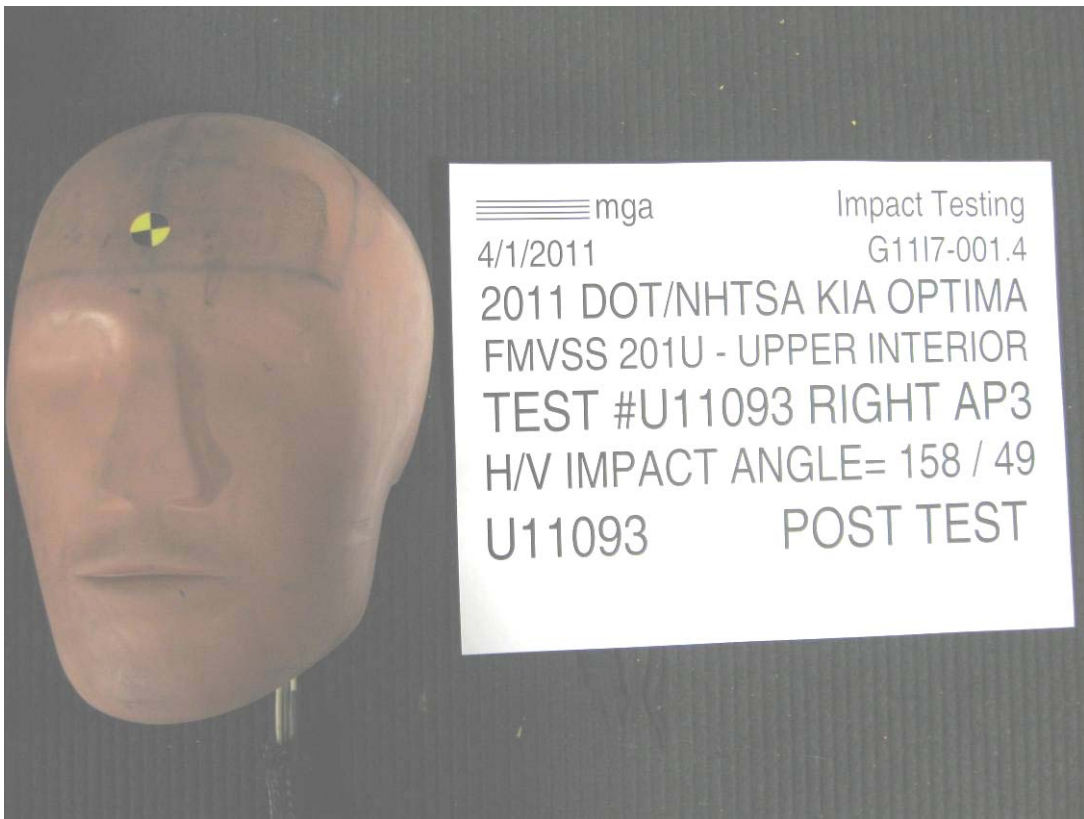












SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G1117-001.4 VEHICLE YR/MAKE/MODEL:2011/DOT/NHTSA/Kia Optima

GENERAL TEST PARAMETERS:

Target (Vehicle Side): AP3Right

MGA Test Reference No.:U11093

Approach Horizontal Angles:158°

Approach Vertical Angles:49°

Additional Description:

Test Number:#U11093

Temperature:20.6C

Humidity:24.8%

Time of Test:1:05:38 PM

FMH Serial No:[035]

TEST RESULTS:

HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
370	269	11.7	19.0	18	1 Right

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J35919	-95.8	1.07	1.07
Y	6	J22664	94.2	0.85	0.85
Z	7	J35924	92.8	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

No visible damage

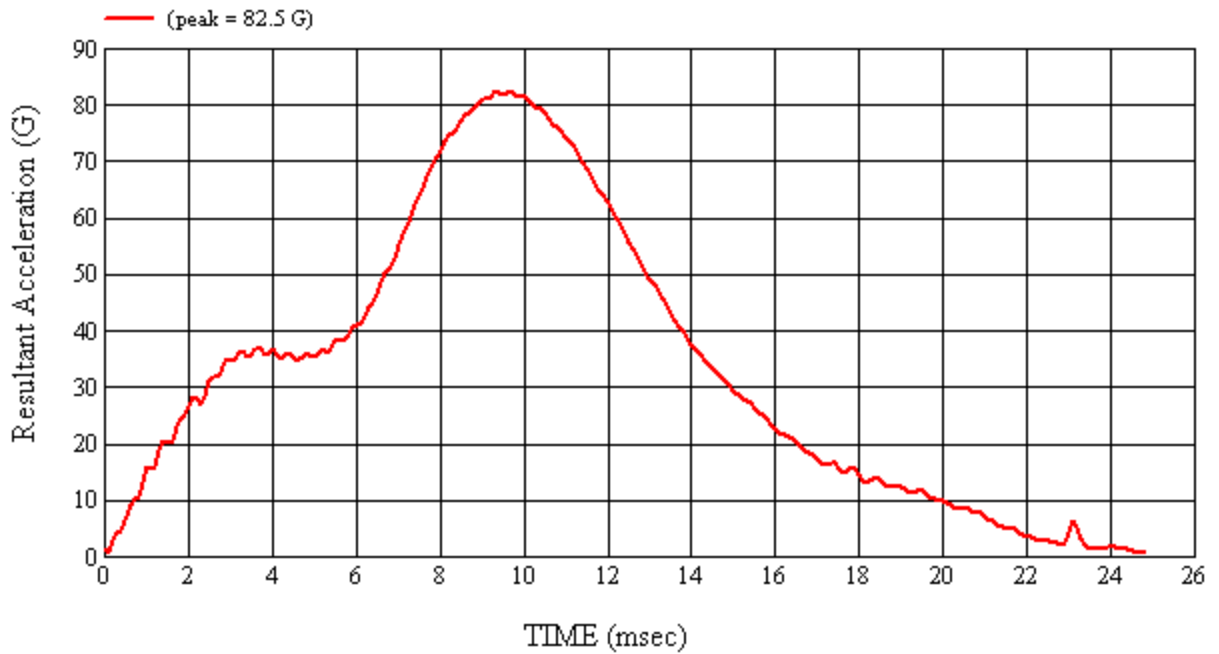
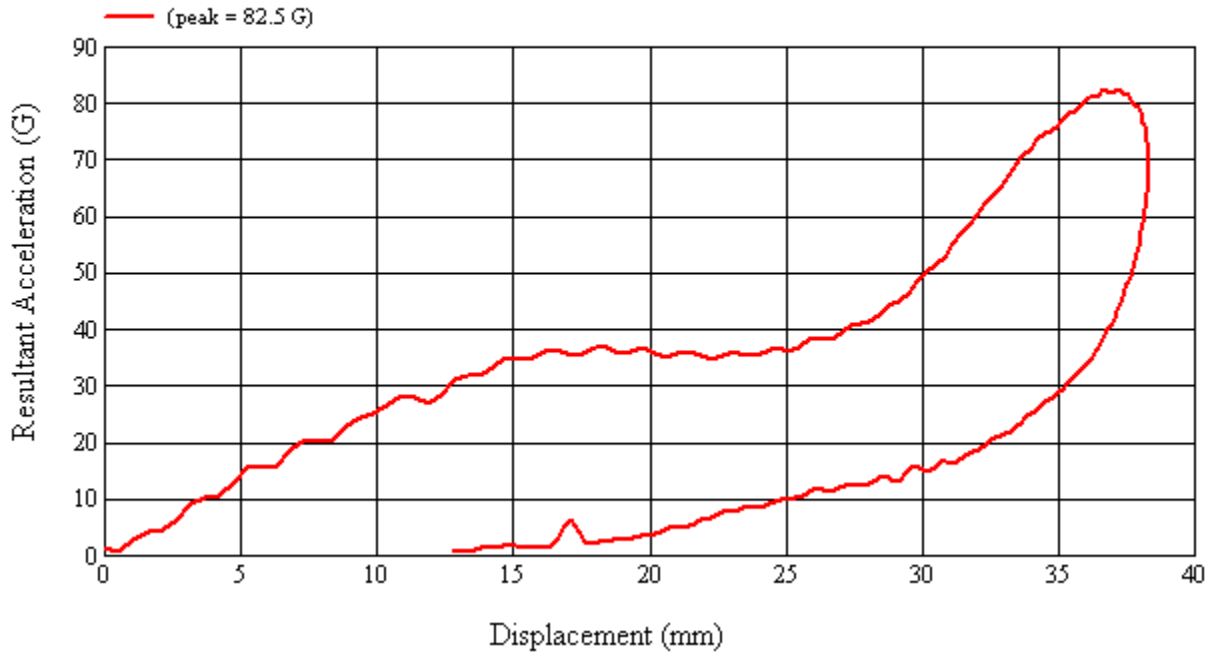
Recorded By: *Kevin D. McLean* Approved By*: *Richard I. Smith* Date: 4/1/2011

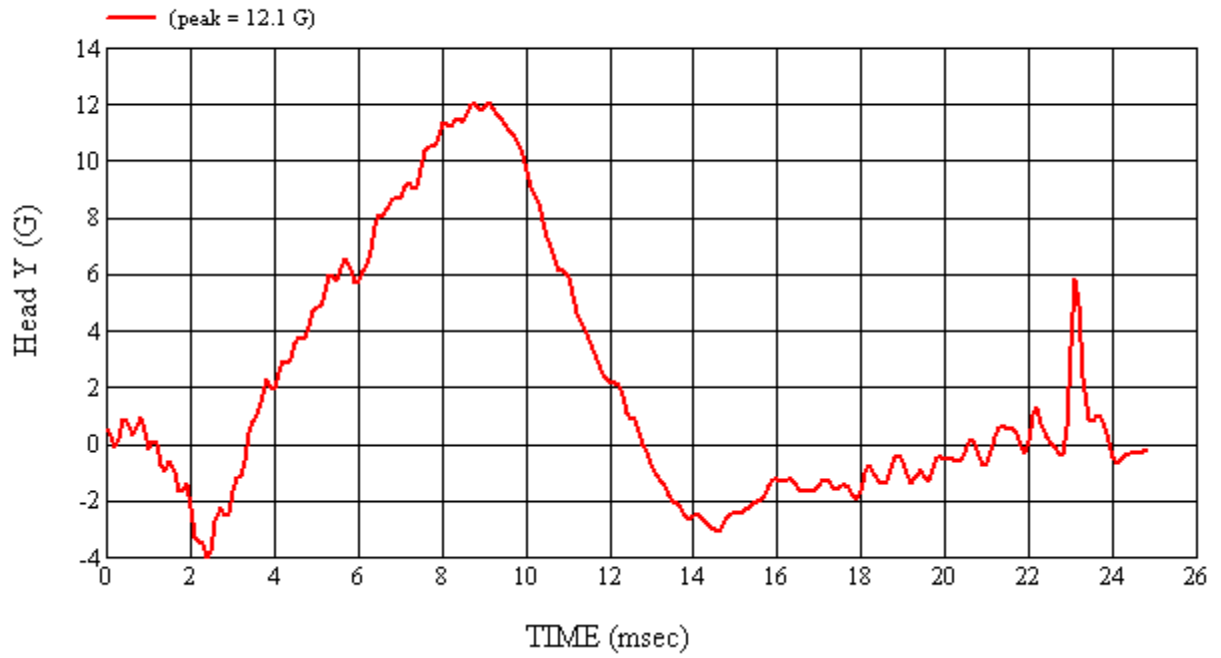
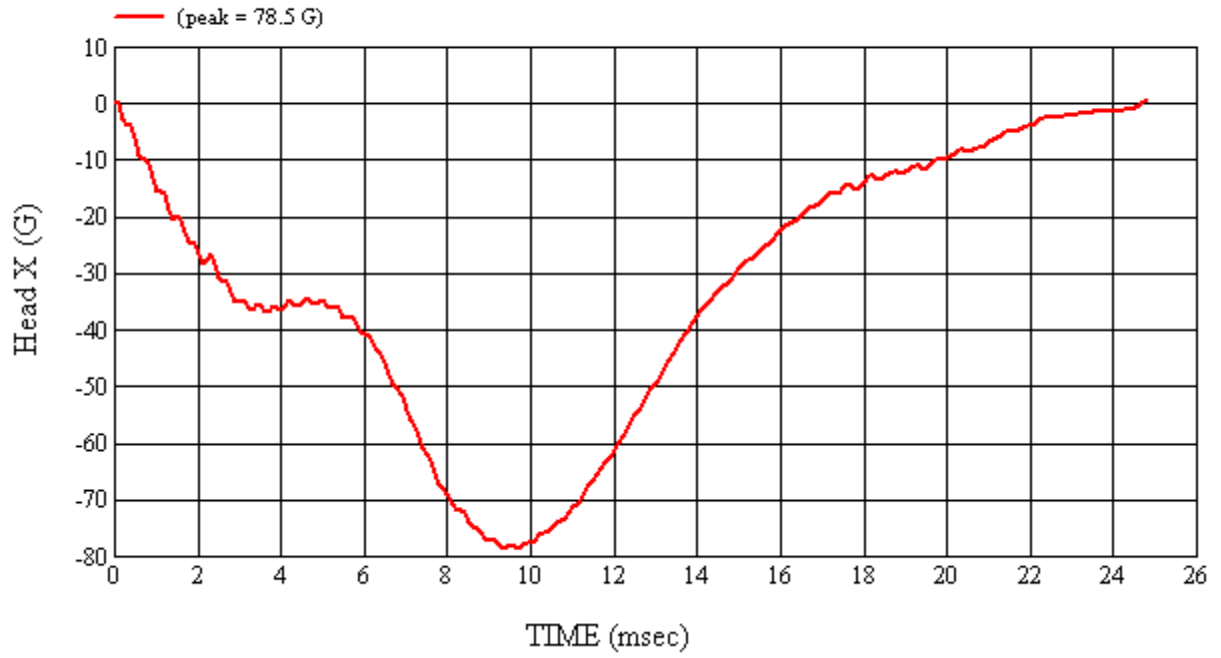
*Only necessary for NHTSA (Government) Compliance testing.

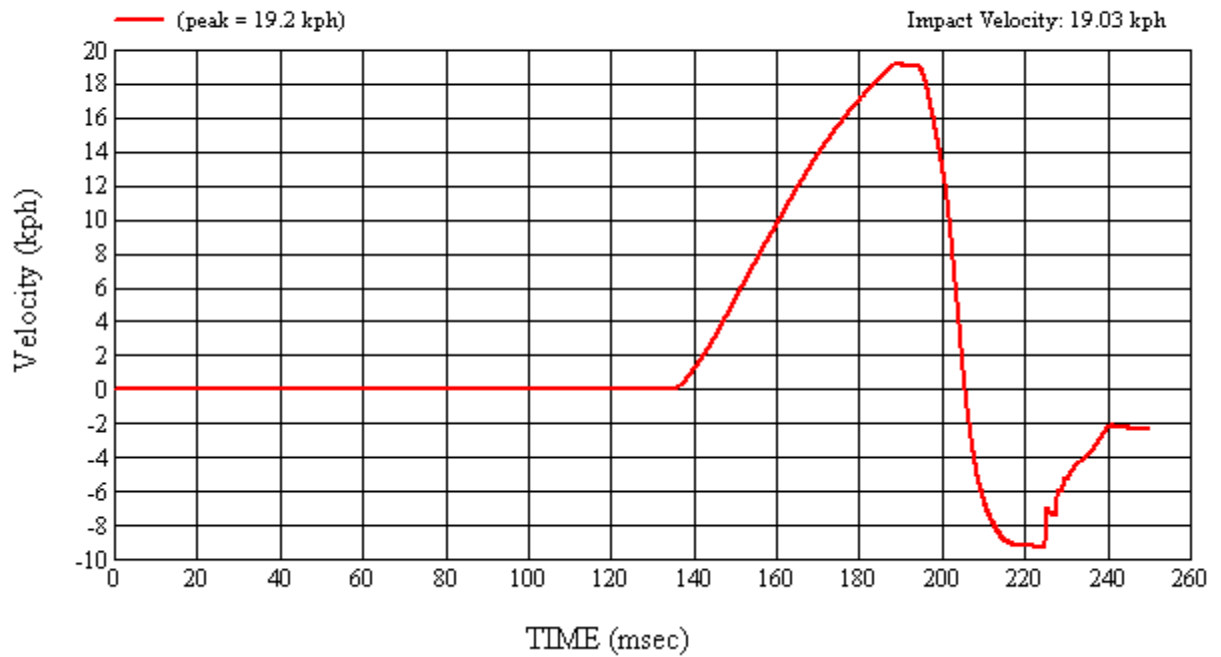
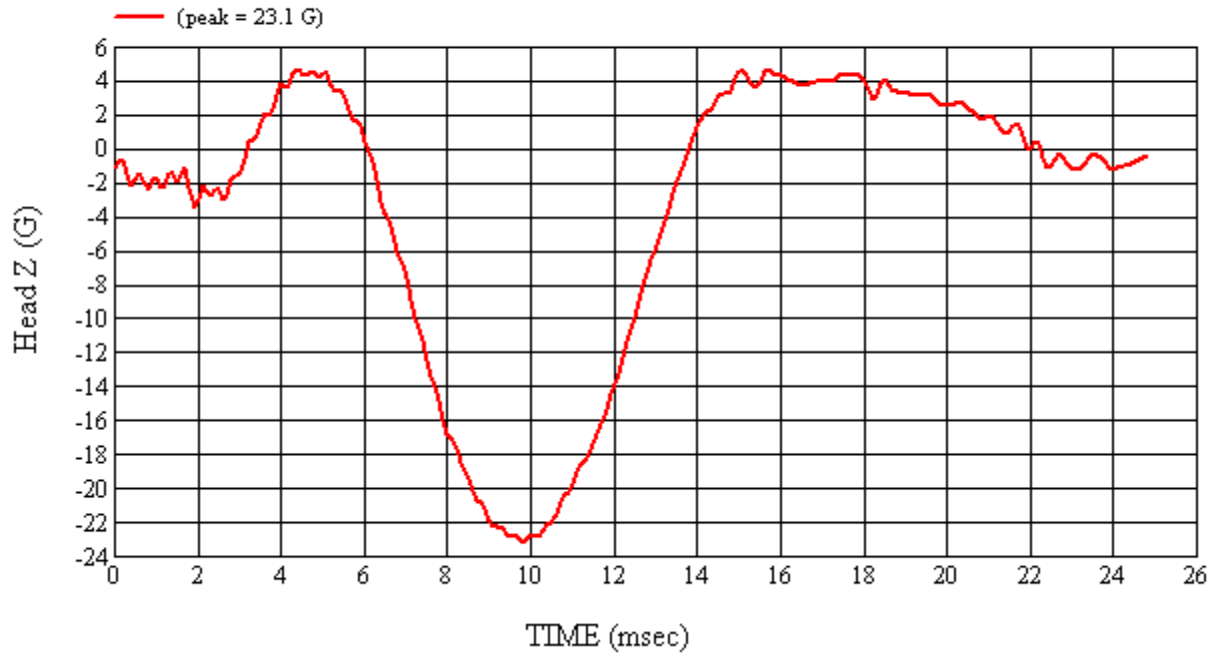
MGA Test #: U11093

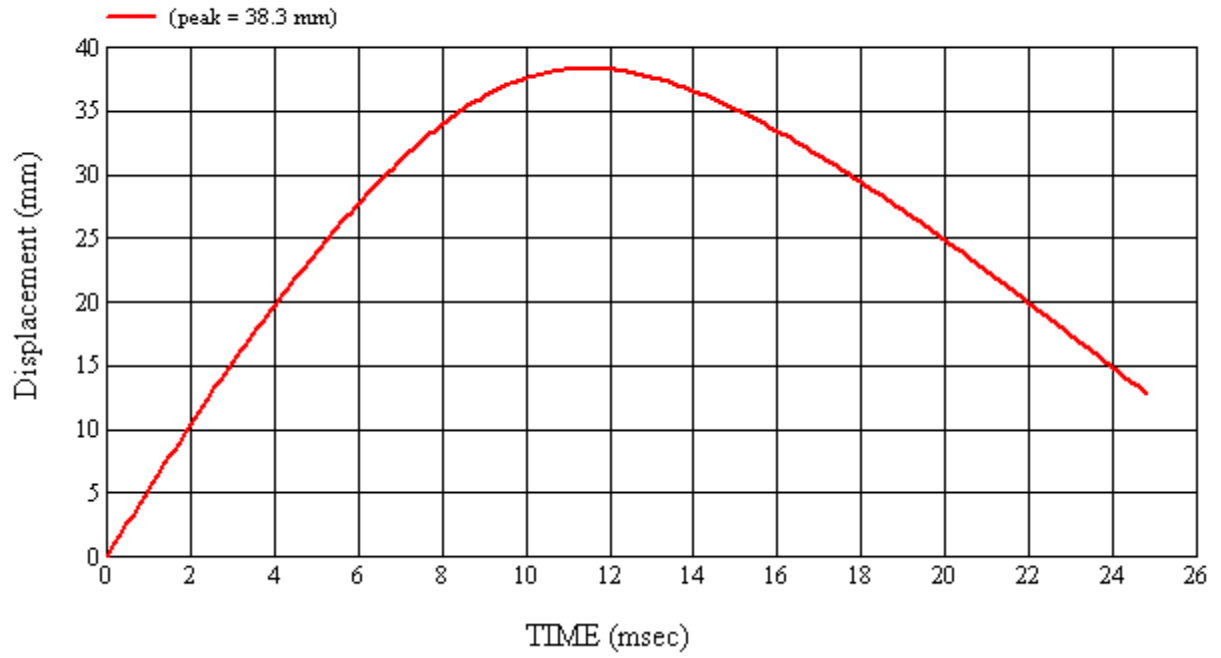
Target Location: AP3, Right Side

Test Date: 4/1/2011

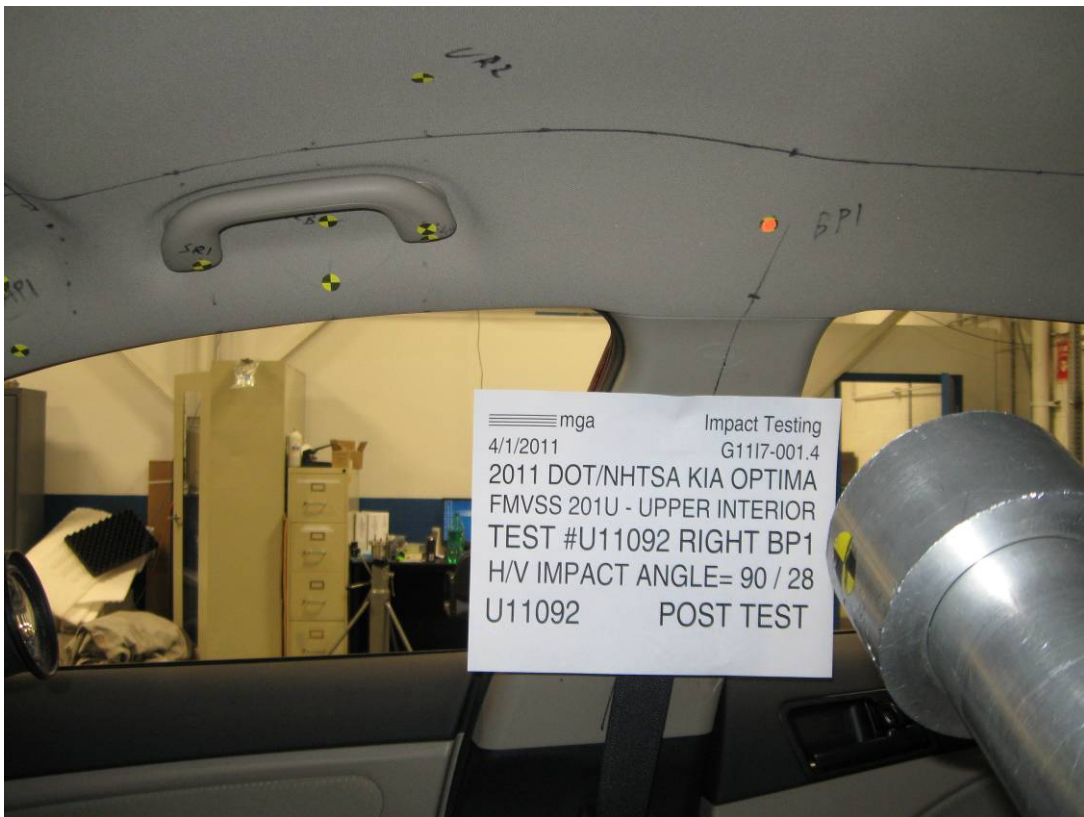














SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G1117-001.4 VEHICLE YR/MAKE/MODEL:2011/DOT/NHTSA/Kia Optima

GENERAL TEST PARAMETERS:

Test Number:#U11092

Target (Vehicle Side): BP1Right

Temperature:20.6C

MGA Test Reference No.:U11092

Humidity:25.3%

Approach Horizontal Angles:90°

Time of Test:11:39:54 AM

Approach Vertical Angles:28°

FMH Serial No:[038]

Additional Description:

TEST RESULTS:

HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
549	507	4.4	18.8	25	3 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J22700	-96.4	1.07	1.07
Y	6	J36197	108.7	0.85	0.86
Z	7	J36353	99.1	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

No visible damage

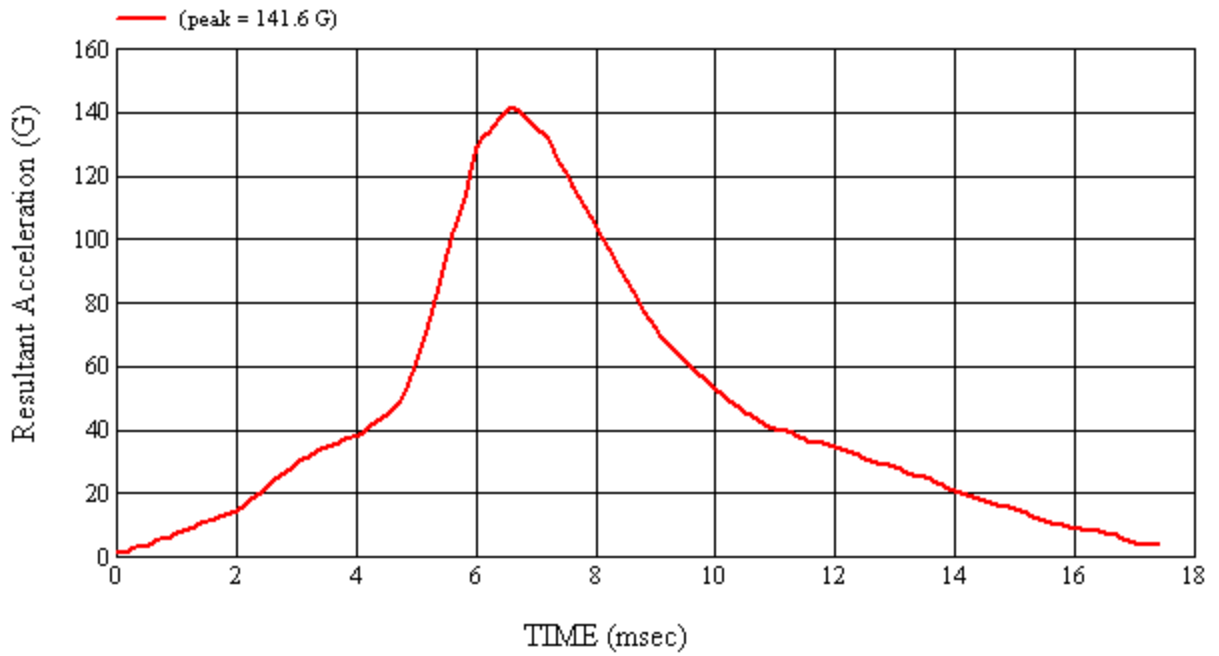
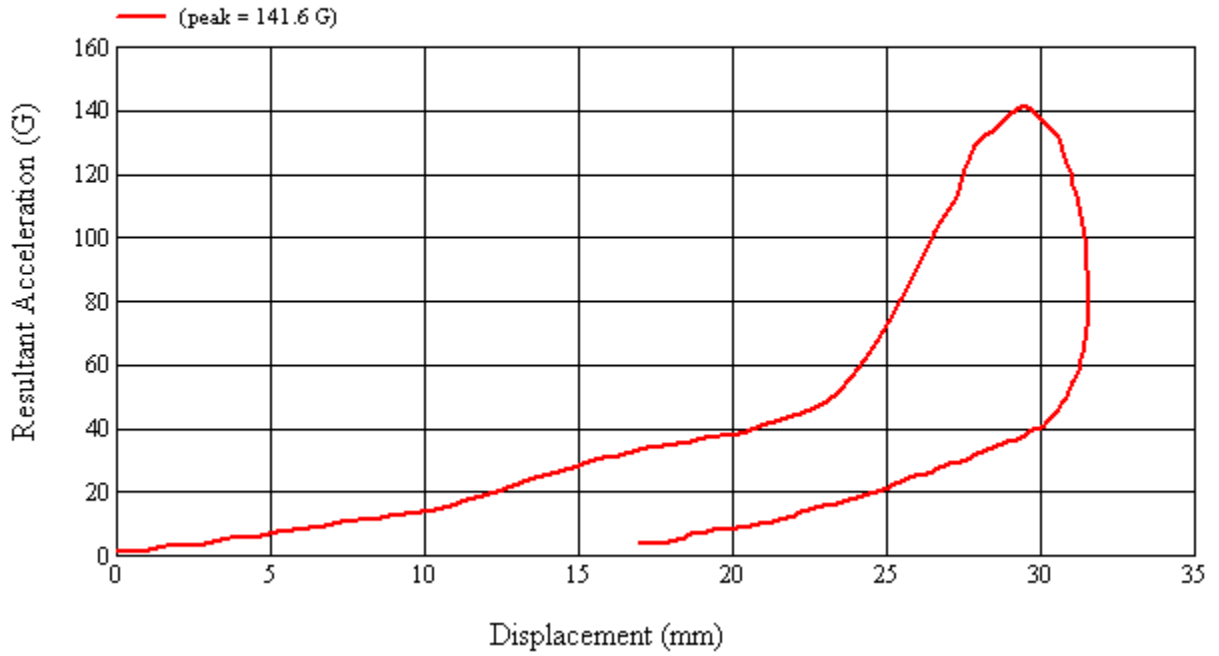
Recorded By: *Kevin D. McLean* Approved By*: *Richard I. Smith* Date: 4/1/2011

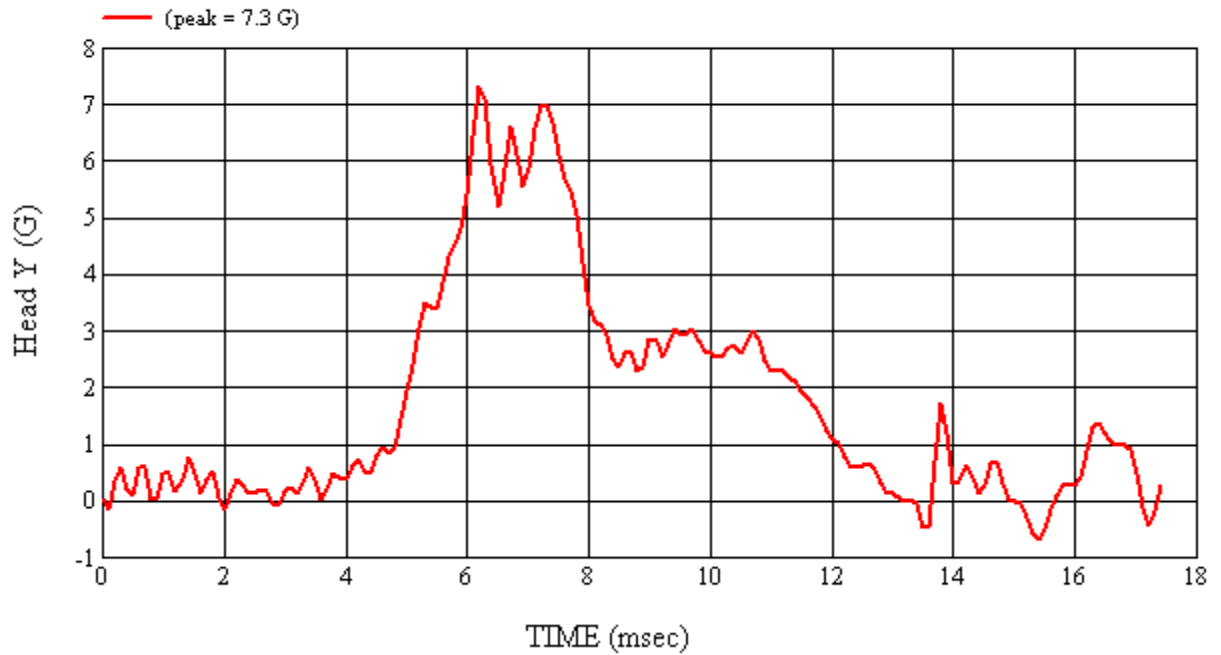
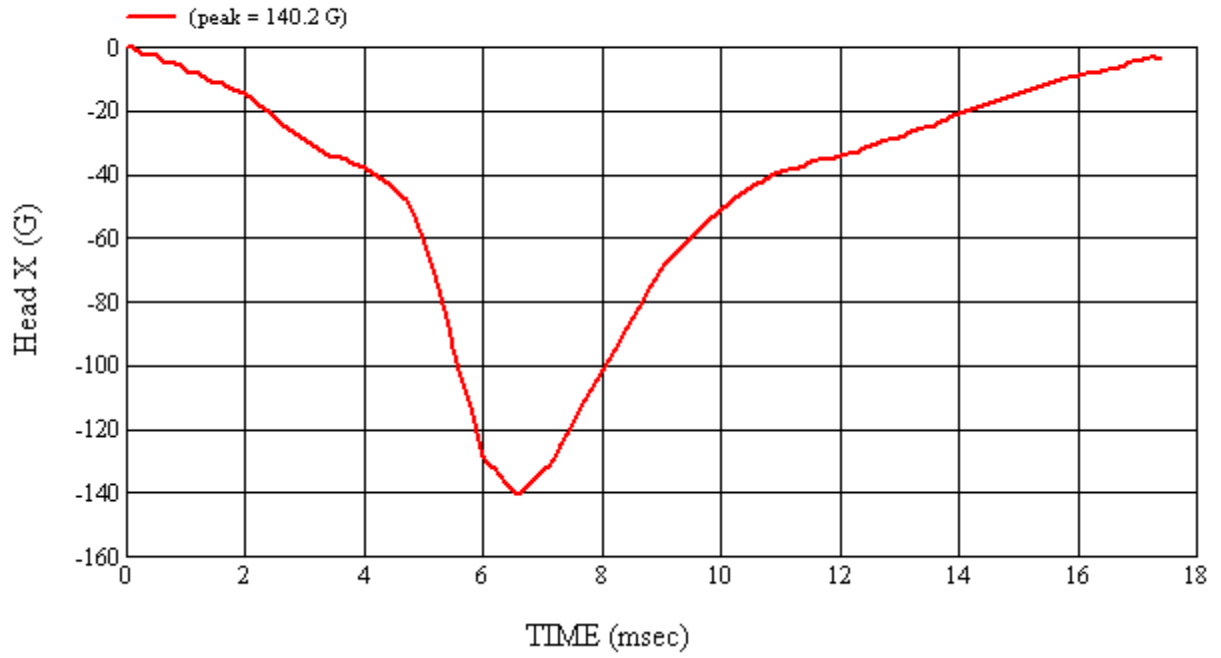
*Only necessary for NHTSA (Government) Compliance testing.

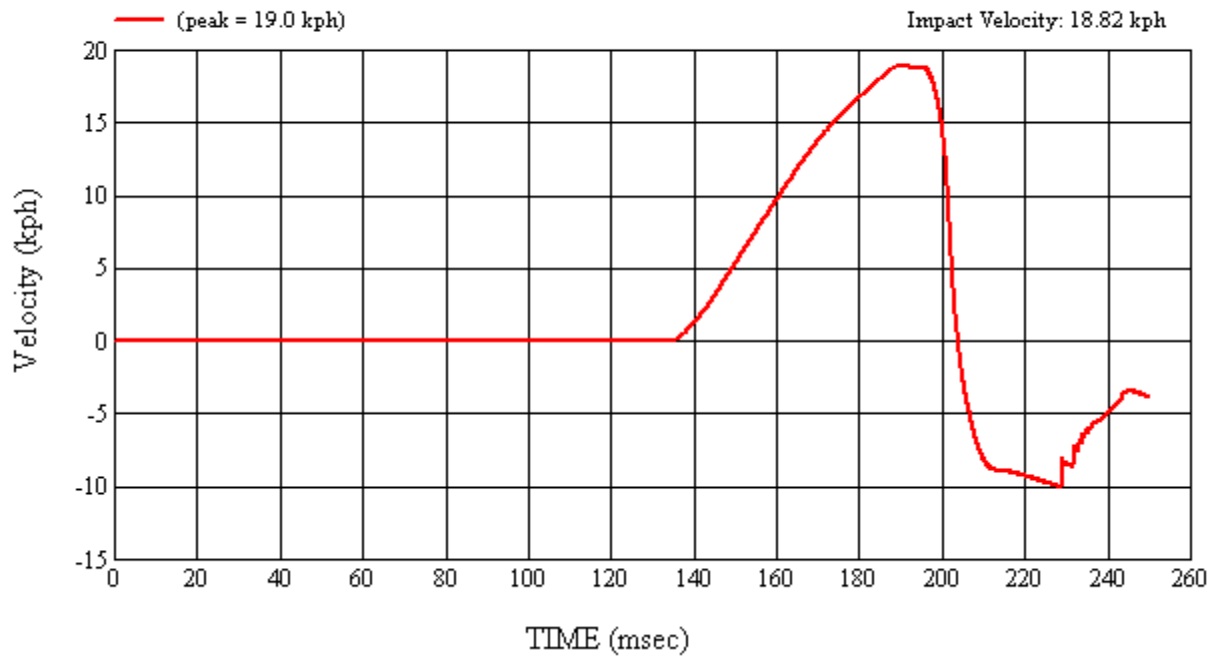
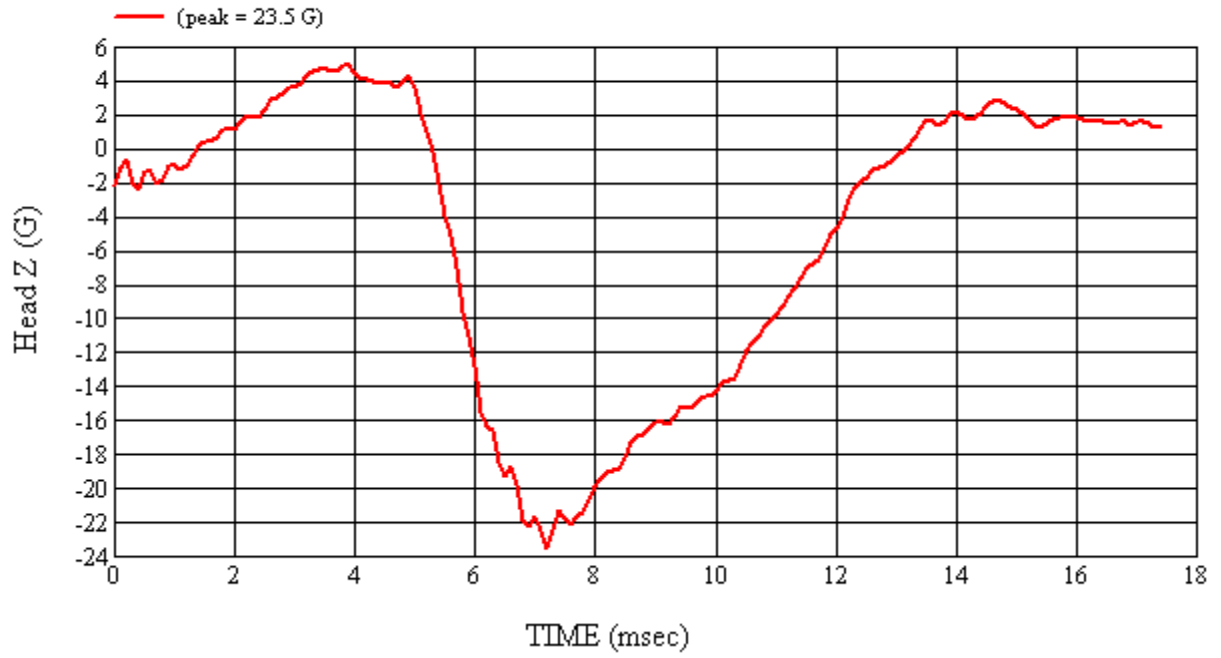
MGA Test #: U11092

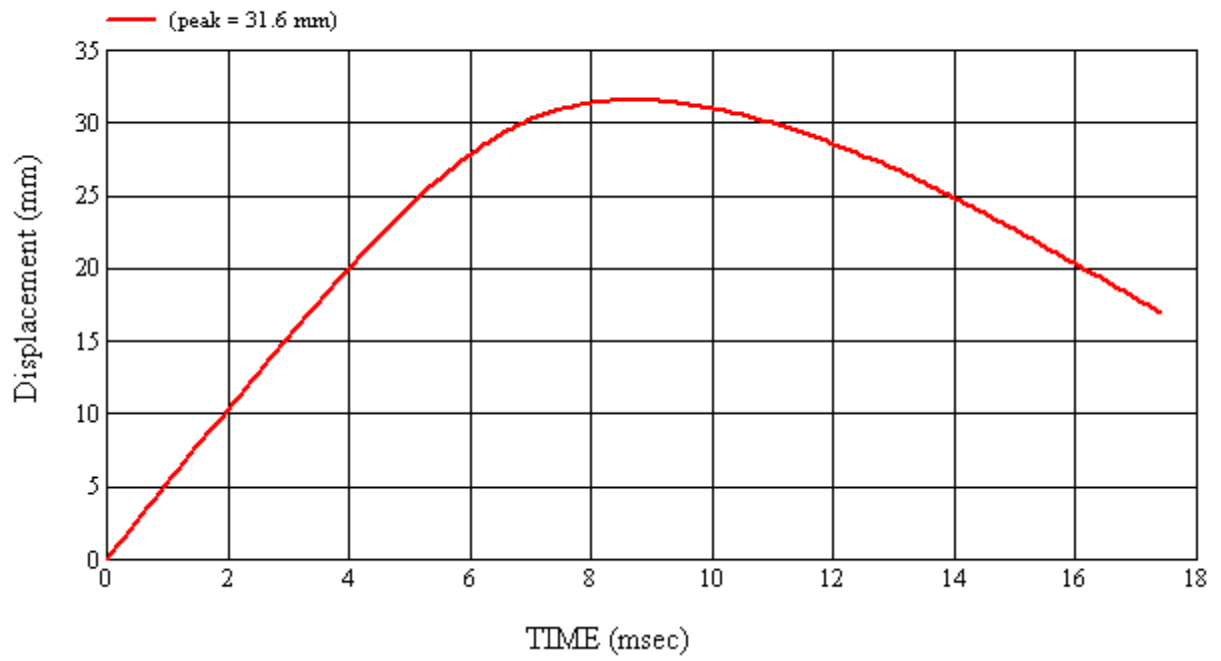
Target Location: BPI, Right Side

Test Date: 4/1/2011

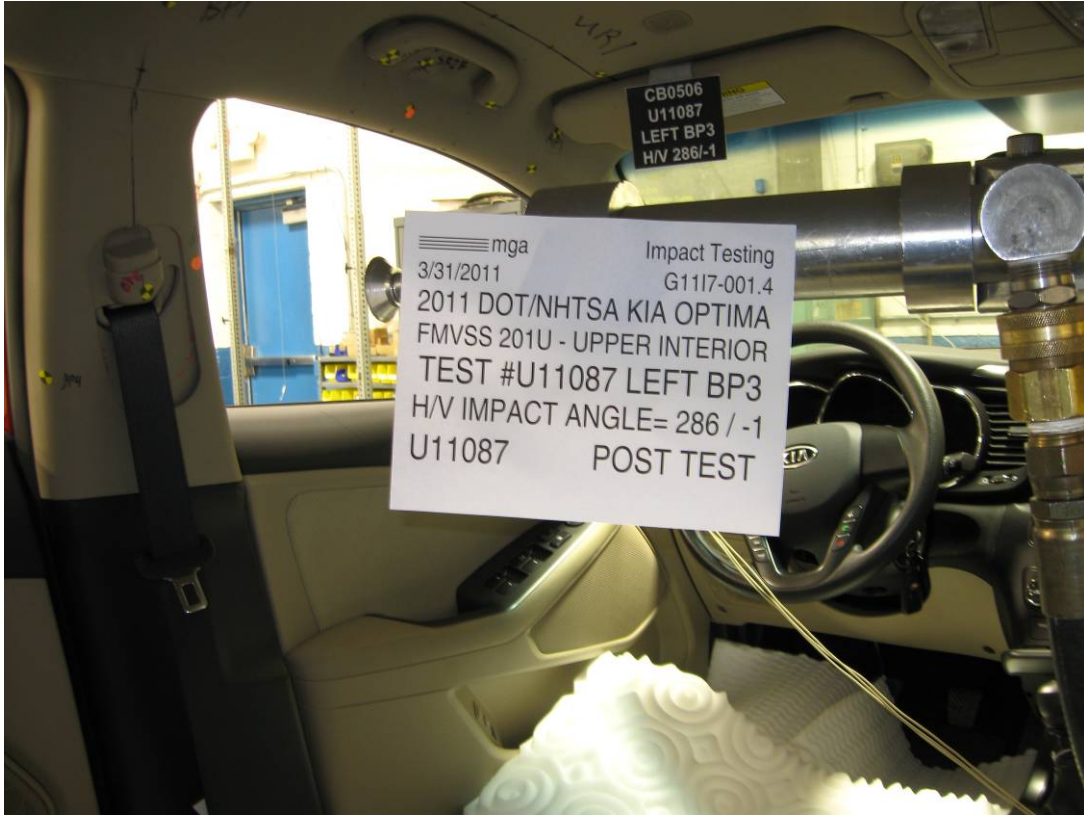


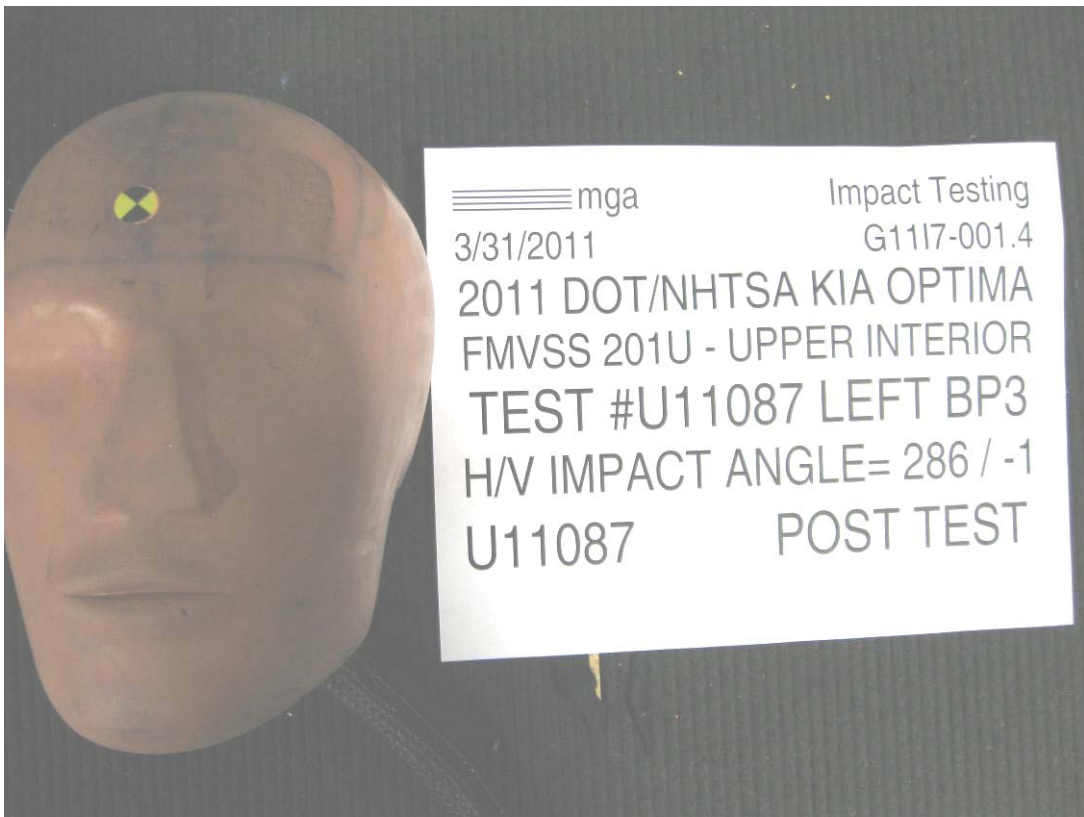
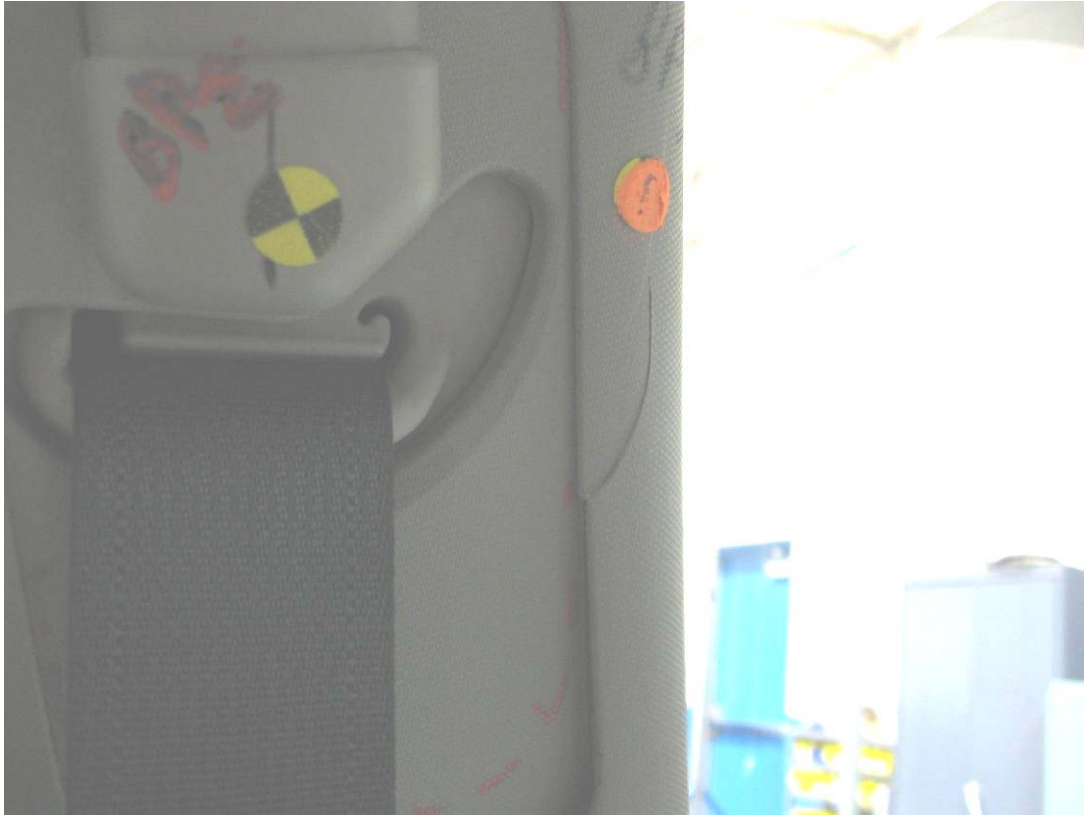












SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G1117-001.4 VEHICLE YR/MAKE/MODEL:2011/DOT/NHTSA/Kia Optima

GENERAL TEST PARAMETERS:

Test Number:#U11087

Target (Vehicle Side): BP3Left

Temperature:20.6C

MGA Test Reference No.:U11087

Humidity:20.8%

Approach Horizontal Angles:286°

Time of Test:1:49:48 PM

Approach Vertical Angles:-1°

FMH Serial No:[035]

Additional Description: Anchorage full up

TEST RESULTS:

HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
448	373	9.9	23.5	19	4 Right

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J35919	-95.8	1.07	1.08
Y	6	J22664	94.2	0.85	0.85
Z	7	J35924	92.8	0.94	0.95

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

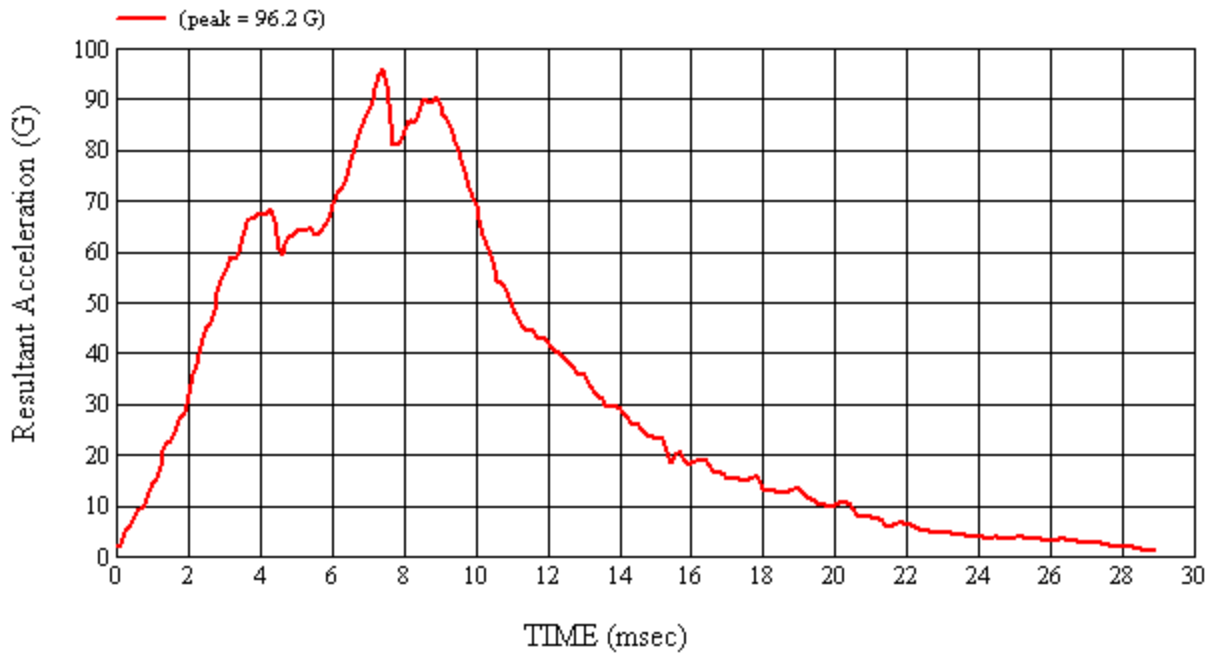
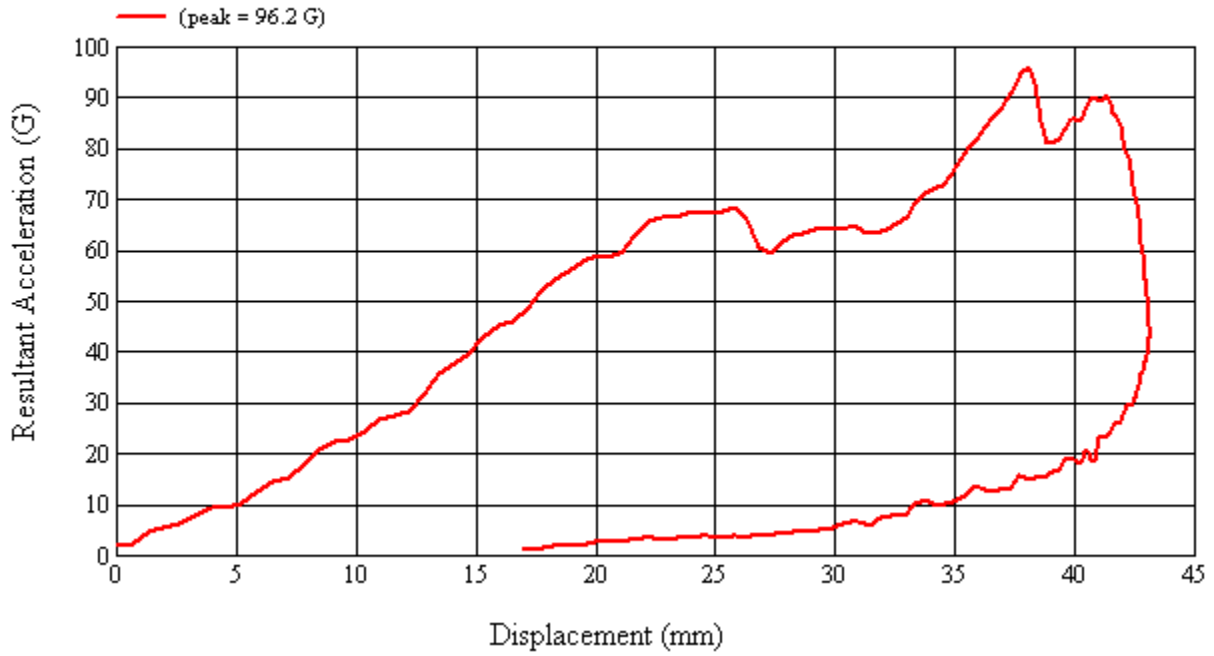
Cracked trim

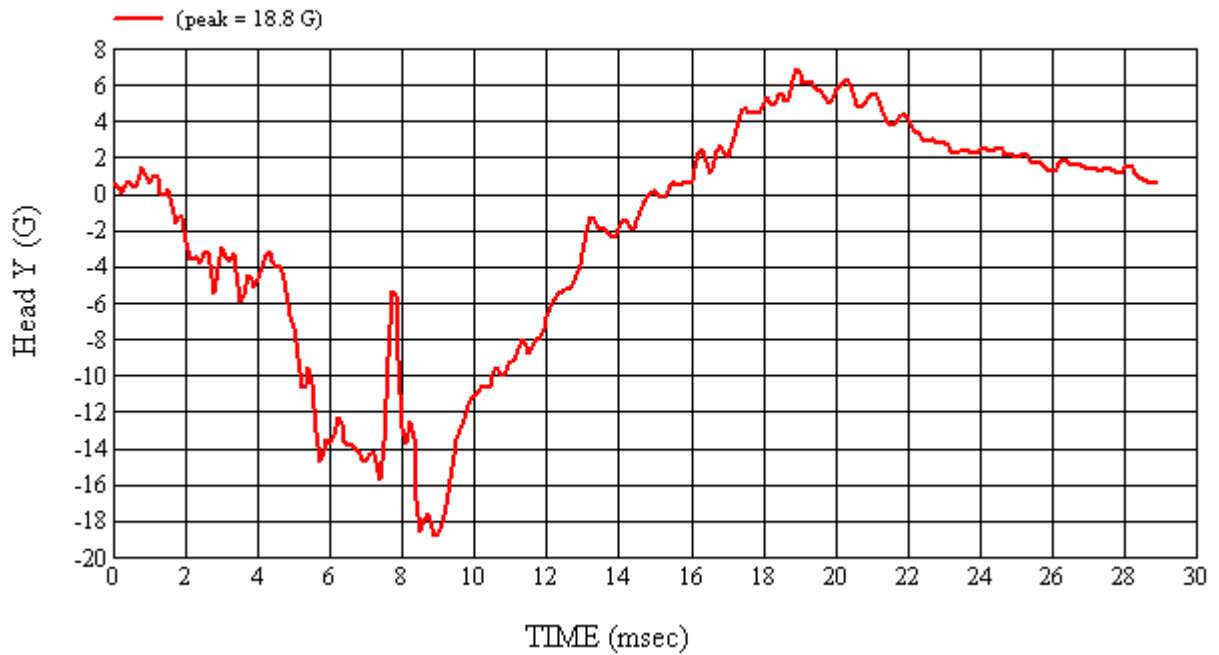
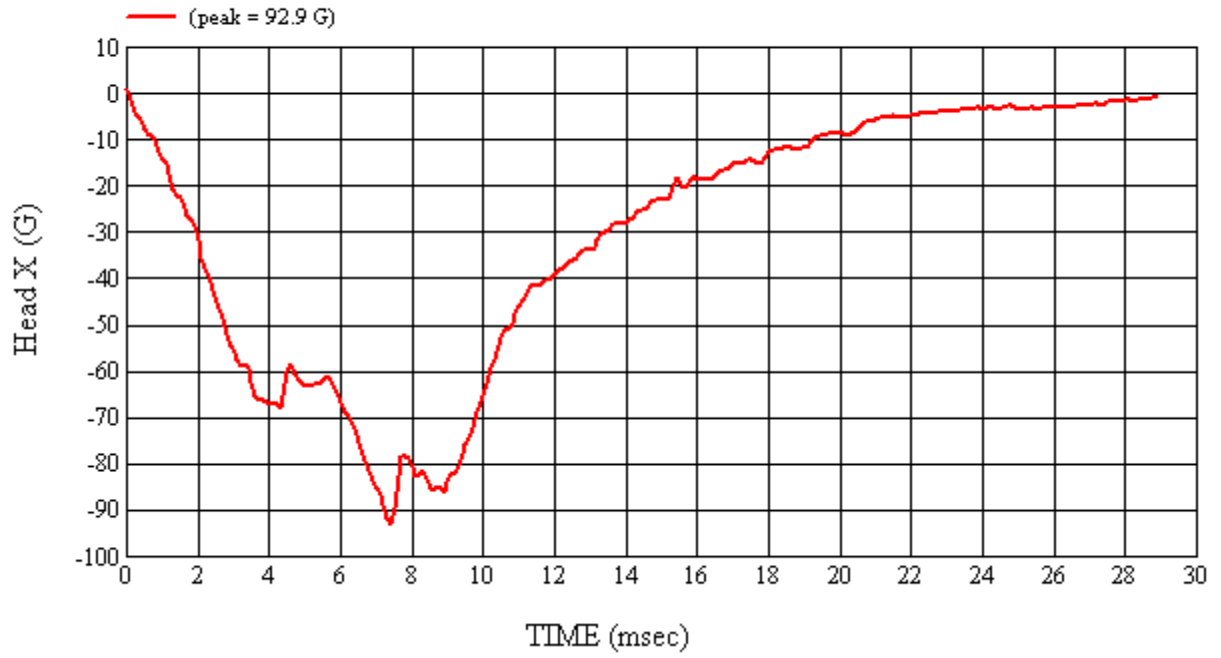
Recorded By: *Kevin D. McFerran* Approved By*: *Arthur I. Smith* Date: 3/31/2011
 *Only necessary for NHTSA (Government) Compliance testing.

MGA Test #: U11087

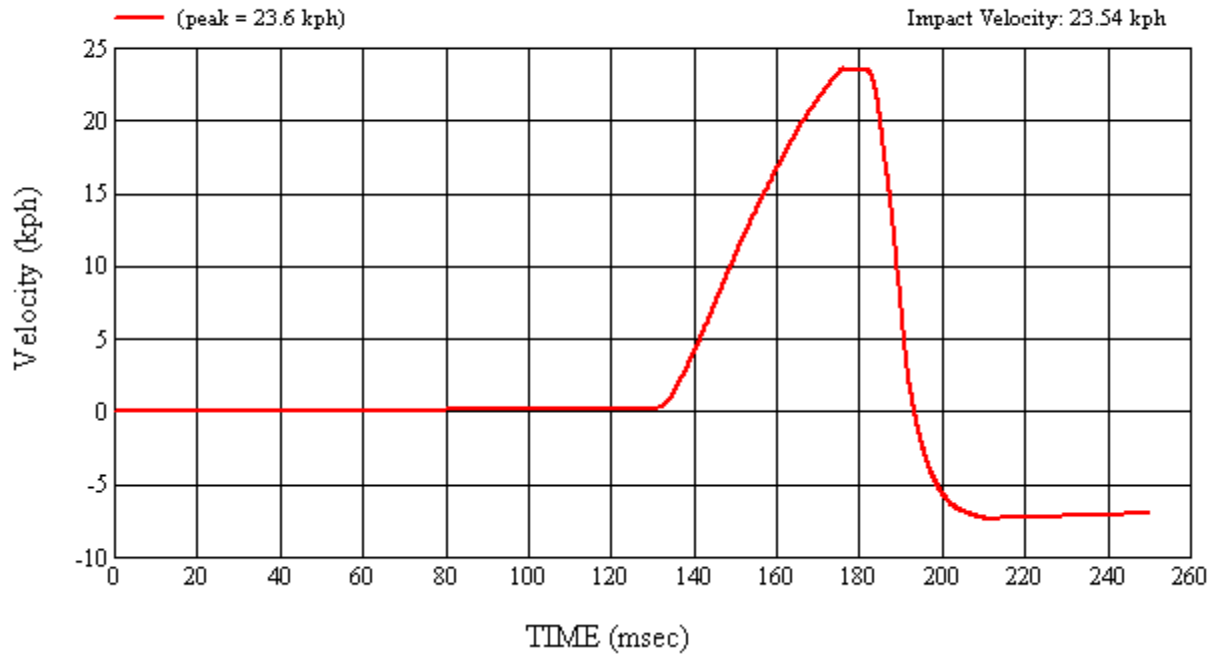
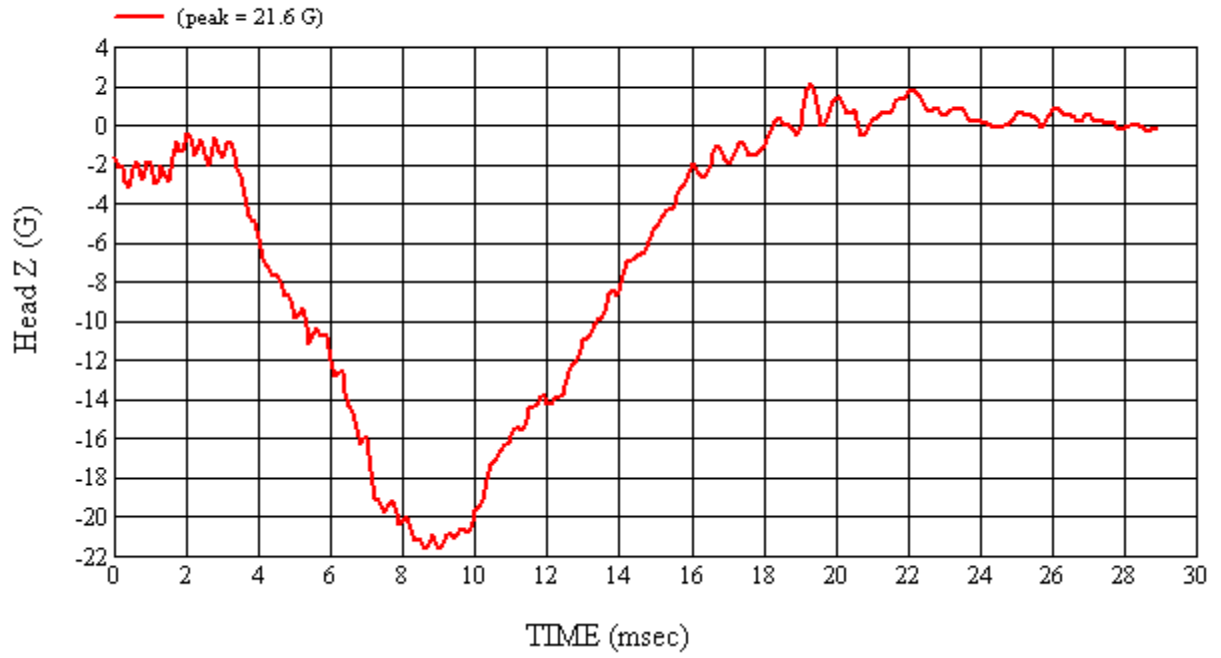
Target Location: BP3, Left Side

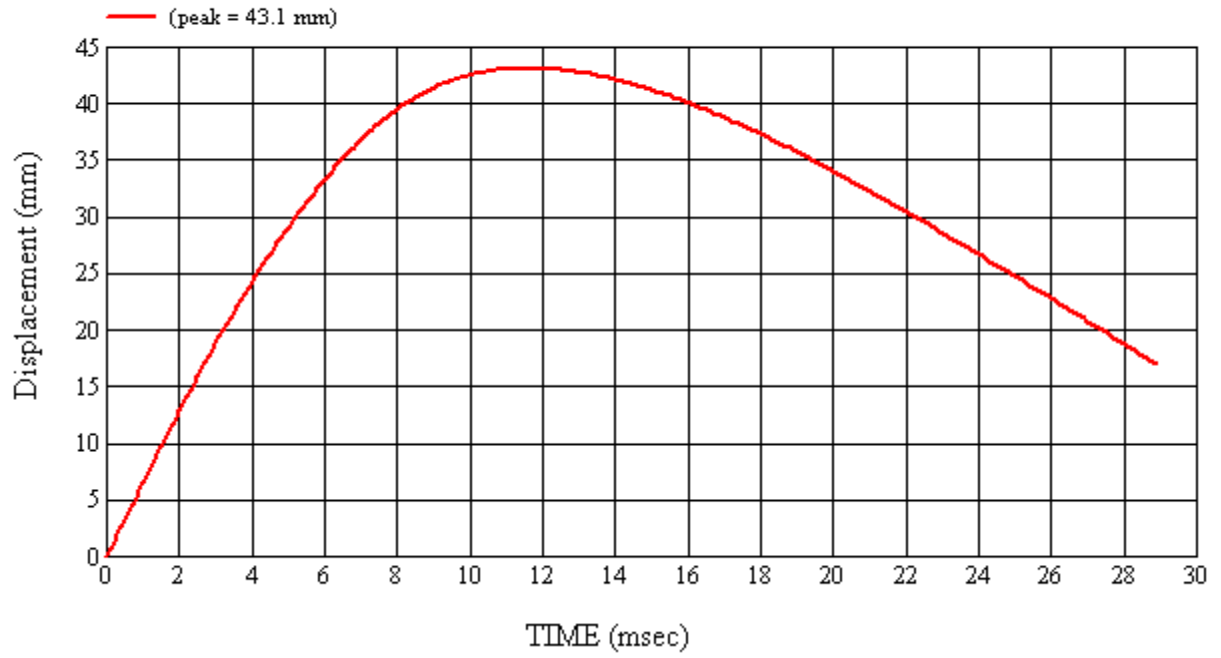
Test Date: 3/31/2011





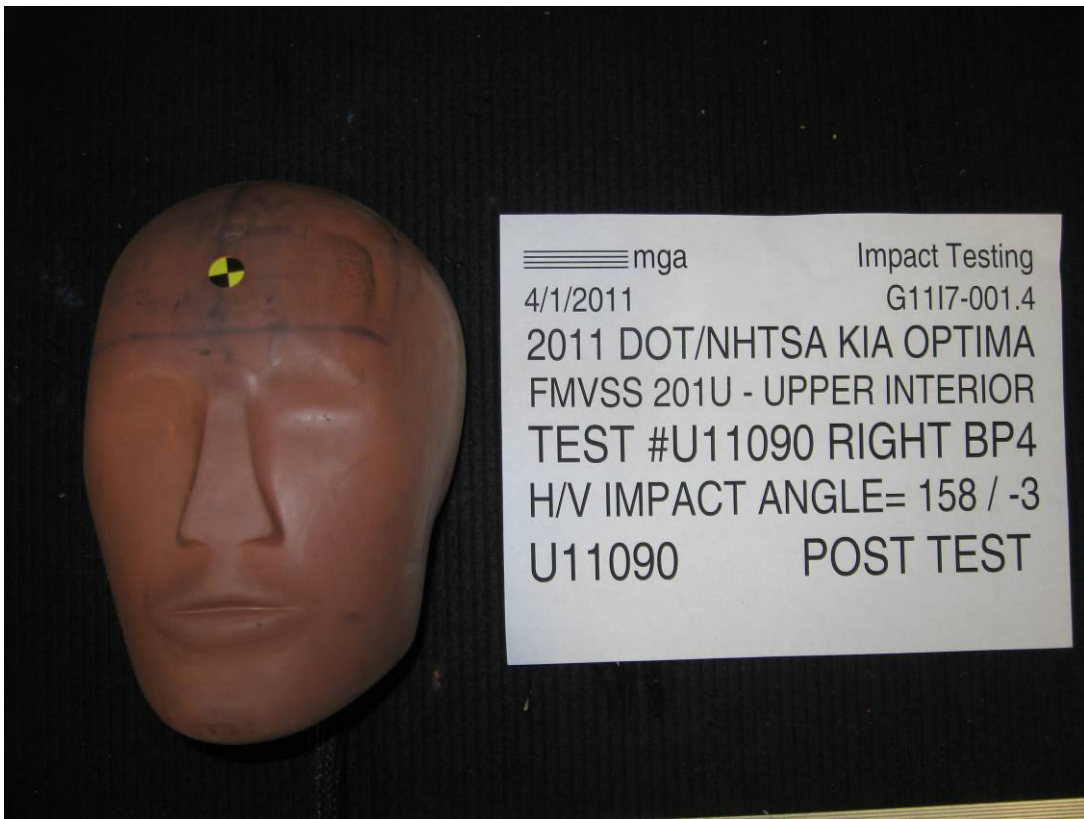
t











SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G1117-001.4 VEHICLE YR/MAKE/MODEL:2011/DOT/NHTSA/Kia Optima

GENERAL TEST PARAMETERS:

Test Number:#U11090

Target (Vehicle Side): BP4Right

Temperature:20.5C

MGA Test Reference No.:U11090

Humidity:24.8%

Approach Horizontal Angles:158°

Time of Test:9:29:45 AM

Approach Vertical Angles:-3°

FMH Serial No:[035]

Additional Description:

TEST RESULTS:

HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
849	904	2.9	23.4	32	3 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J35919	-95.8	1.07	1.07
Y	6	J22664	94.2	0.85	0.85
Z	7	J35924	92.8	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

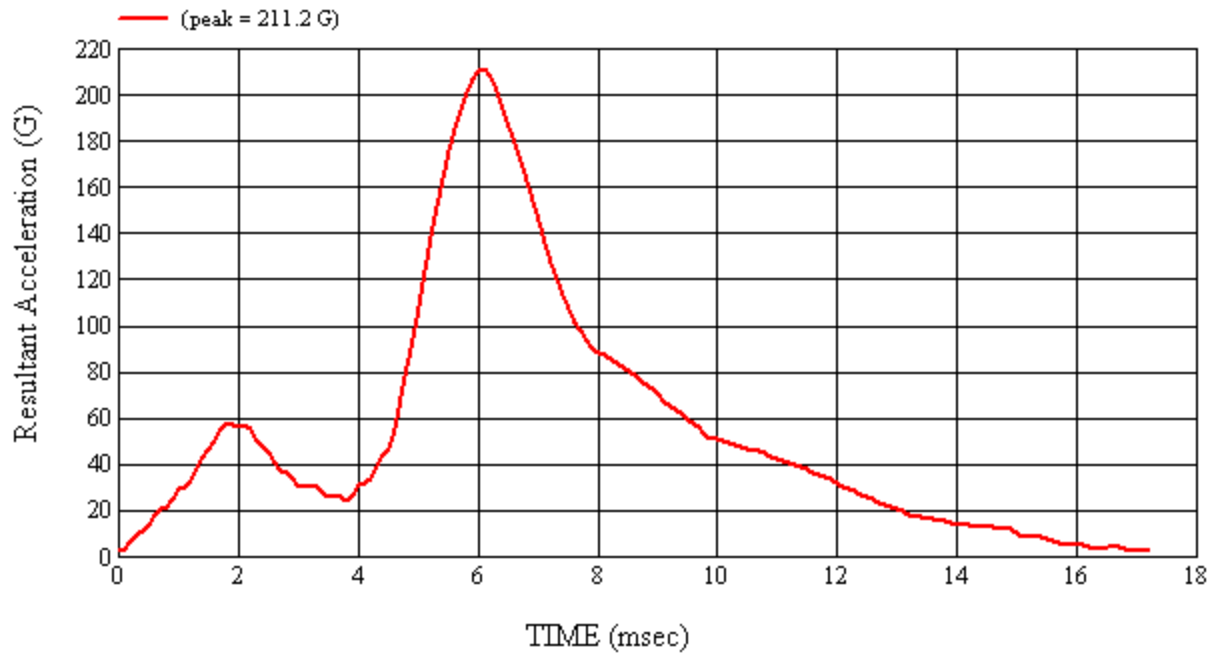
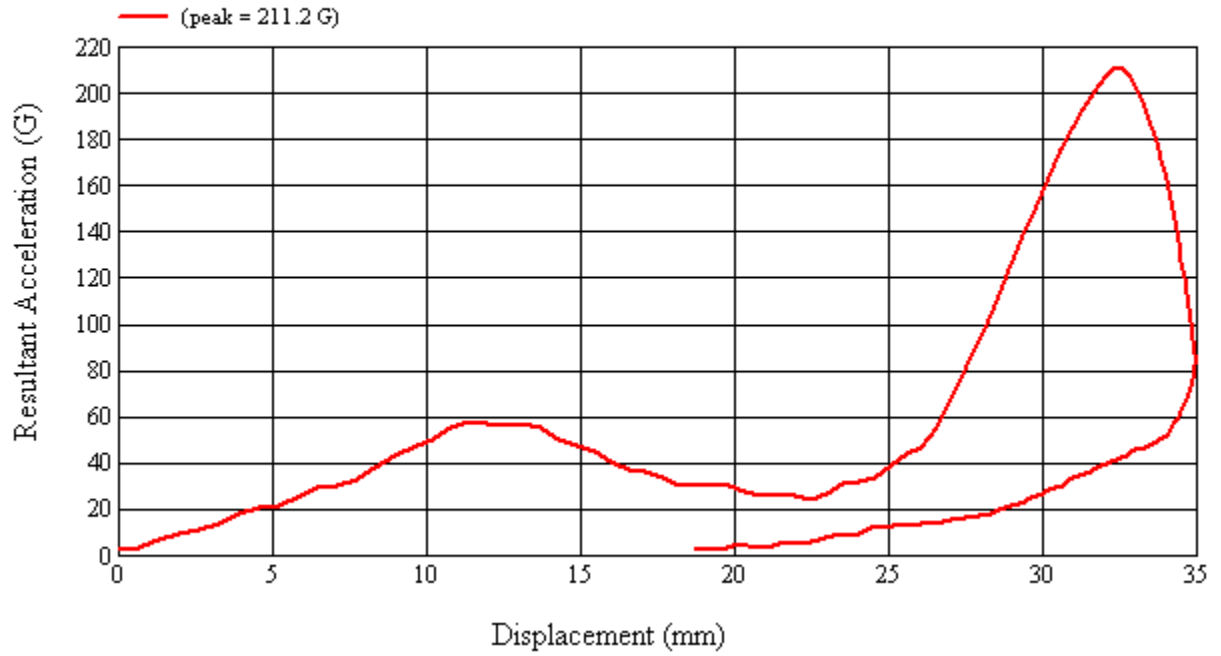
Cracked pillar trim

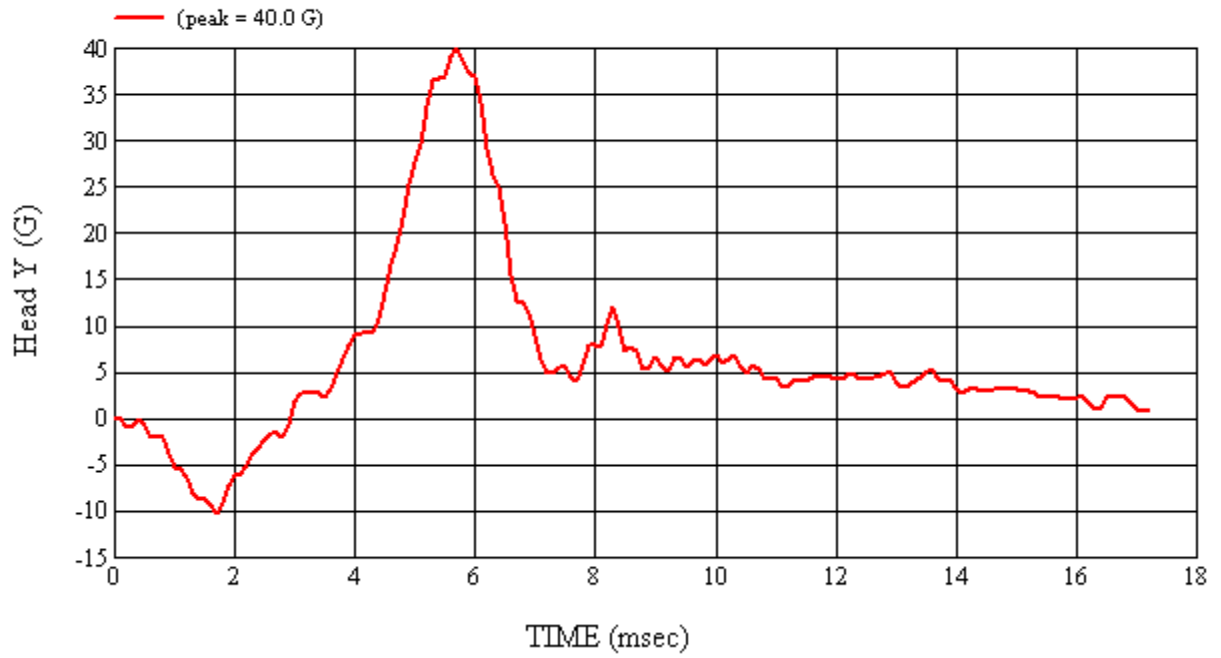
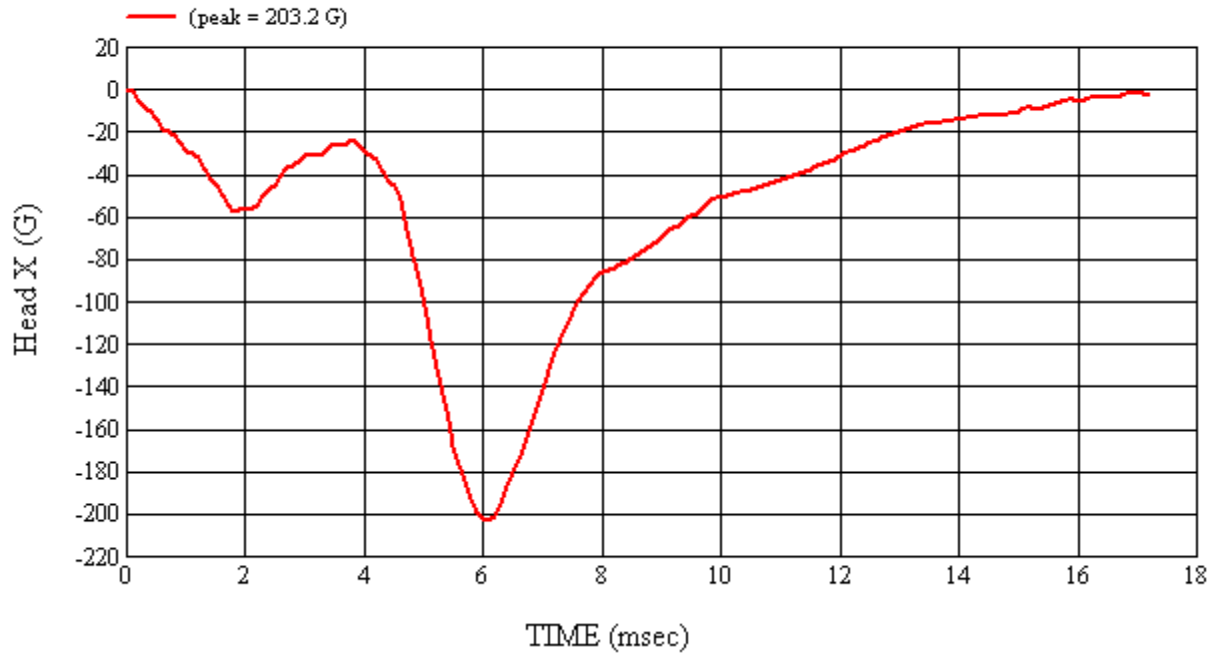
Recorded By: *Kevin D. McLean* Approved By*: *Arthur I. Smith* Date: 4/1/2011
 *Only necessary for NHTSA (Government) Compliance testing.

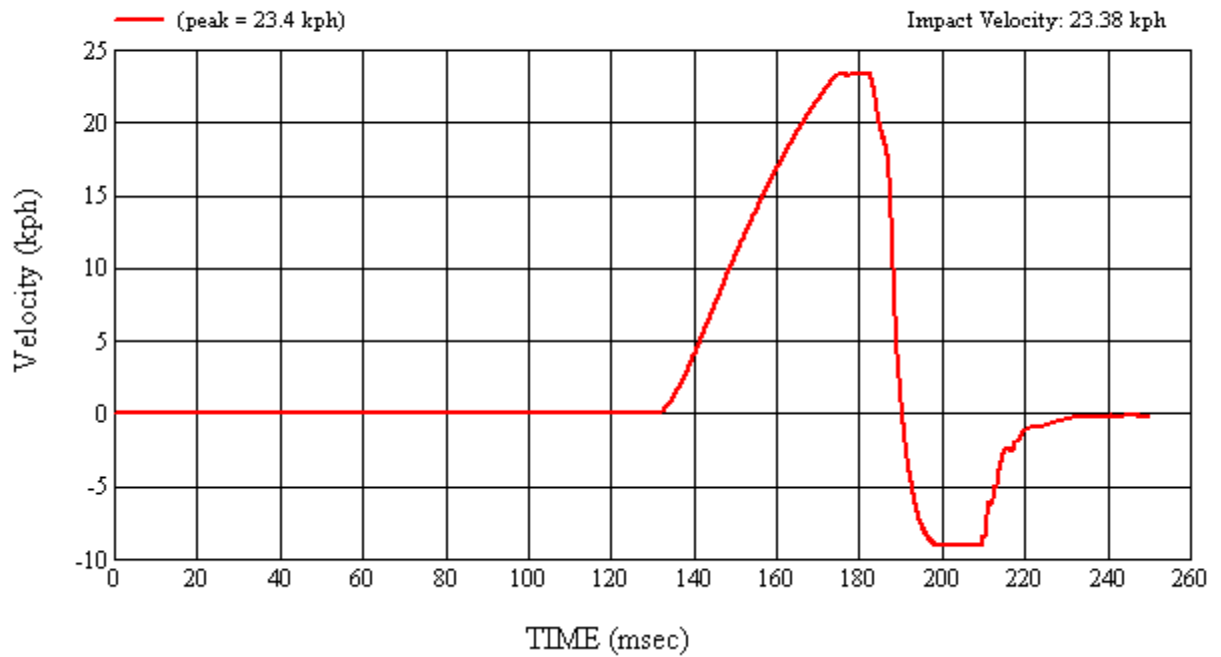
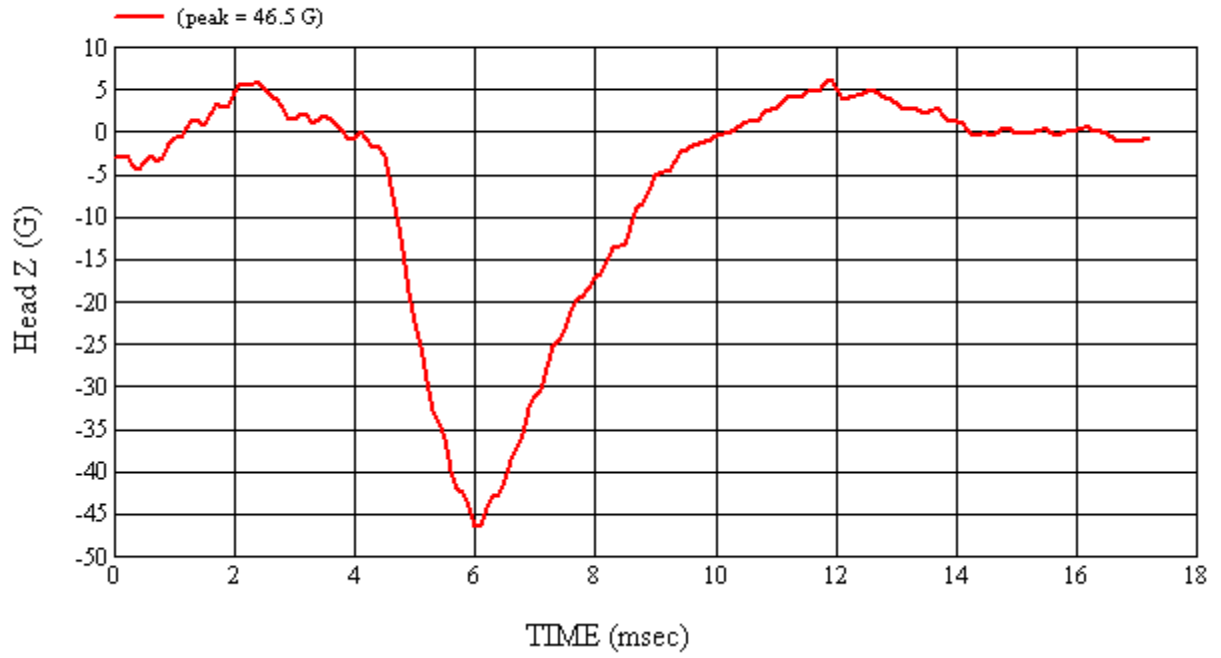
MGA Test #: U11090

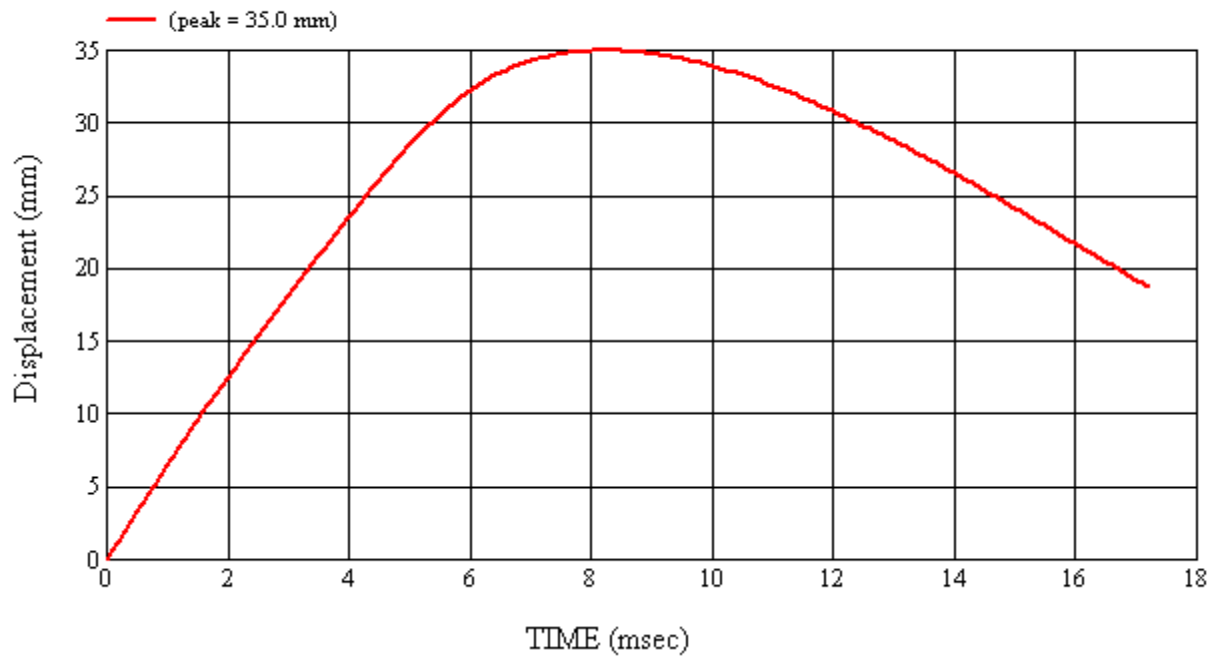
Target Location: BP4, Right Side

Test Date: 4/1/2011



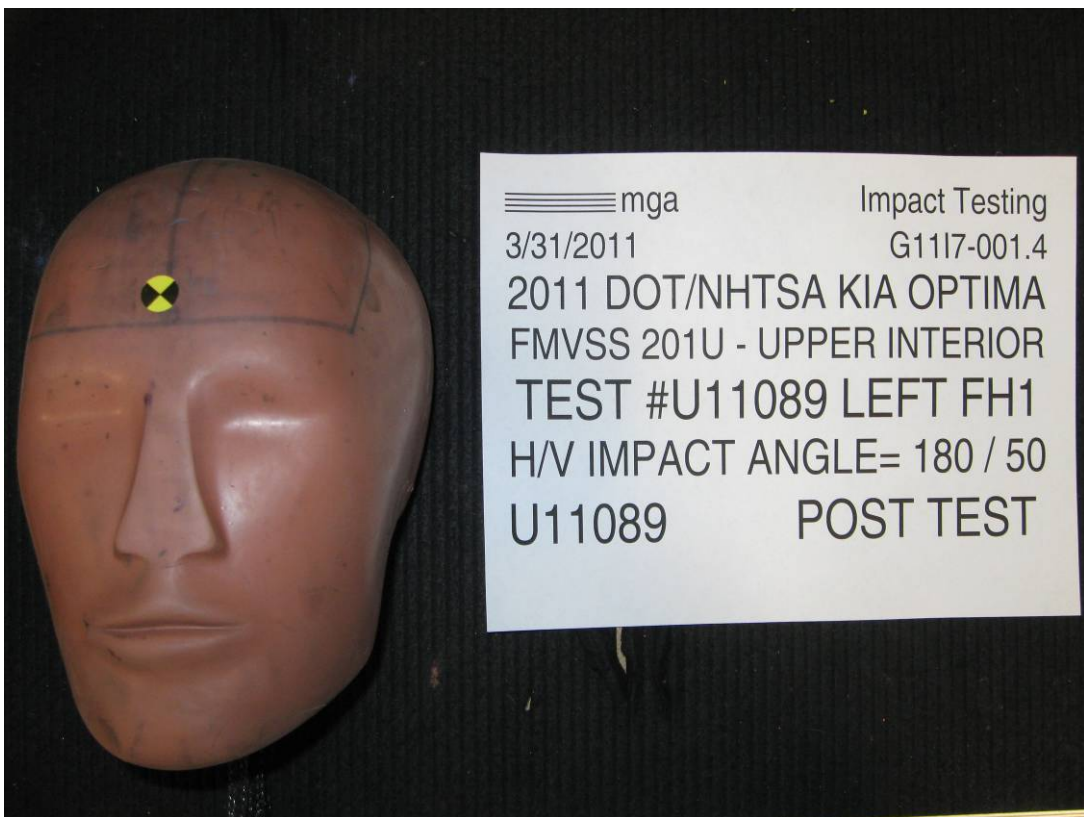












SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G1117-001.4 VEHICLE YR/MAKE/MODEL:2011/DOT/NHTSA/Kia Optima

GENERAL TEST PARAMETERS:

Test Number:#U11089

Target (Vehicle Side): FH1Left

Temperature:20.7C

MGA Test Reference No.:U11089

Humidity:24.2%

Approach Horizontal Angles:180°

Time of Test:4:03:19 PM

Approach Vertical Angles:50°

FMH Serial No:[038]

Additional Description:

TEST RESULTS:

HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
656	649	7.2	23.8	10	3 Right

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J22700	-96.4	1.07	1.06
Y	6	J36197	108.7	0.85	0.87
Z	7	J36353	99.1	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

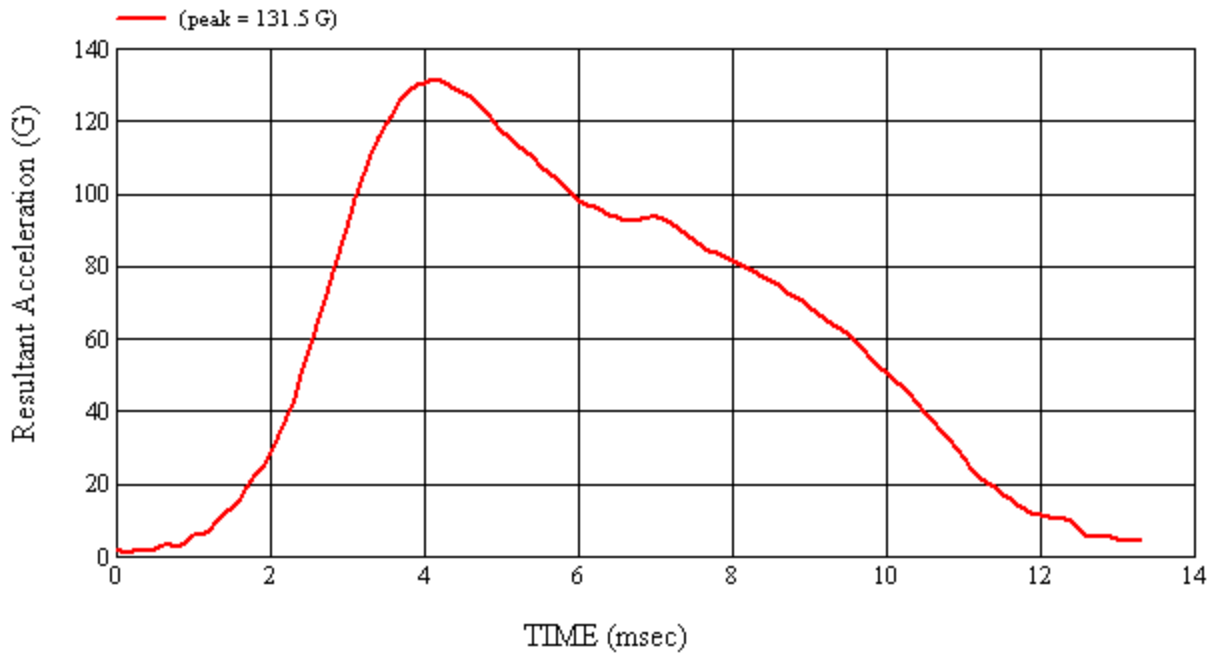
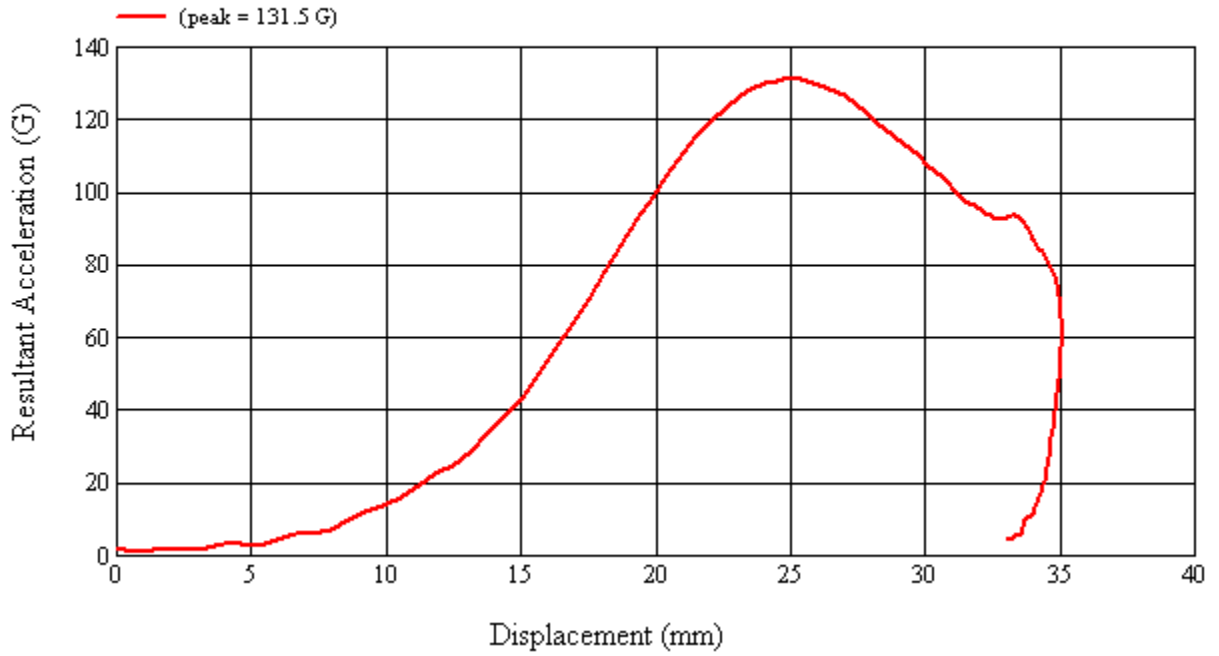
Sunglasses holder opened

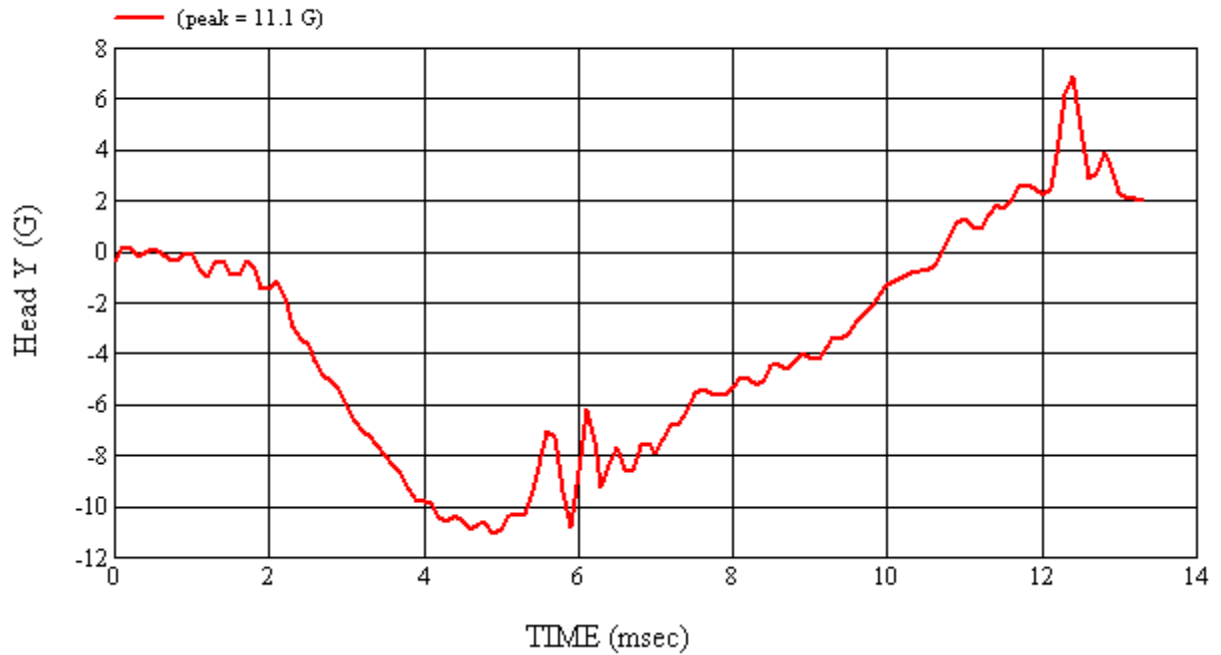
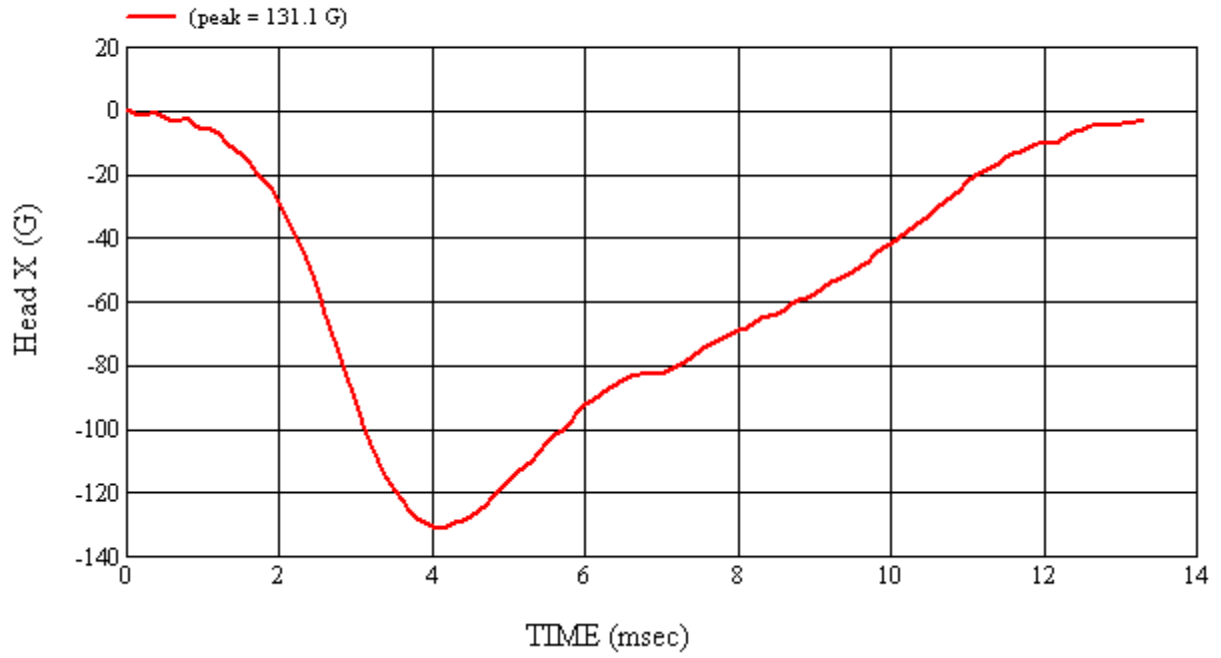
Recorded By: *Kevin D. McFerran* Approved By*: *Adrian I. Smith* Date: 3/31/2011
 *Only necessary for NHTSA (Government) Compliance testing.

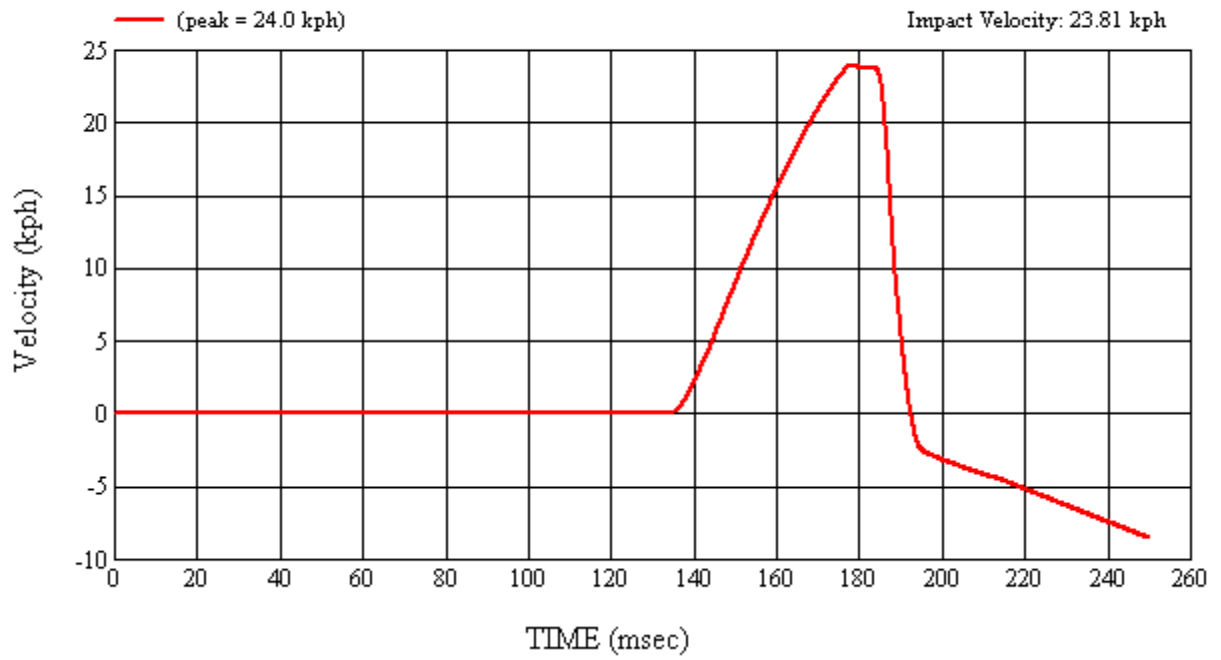
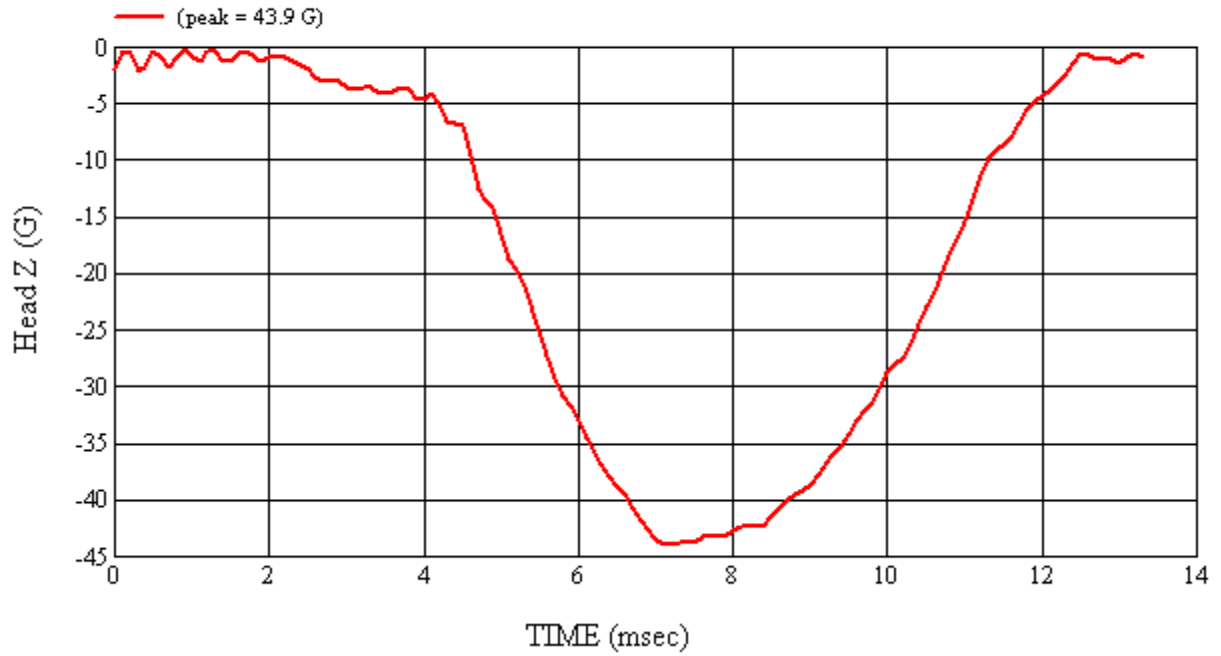
MGA Test #: U11089

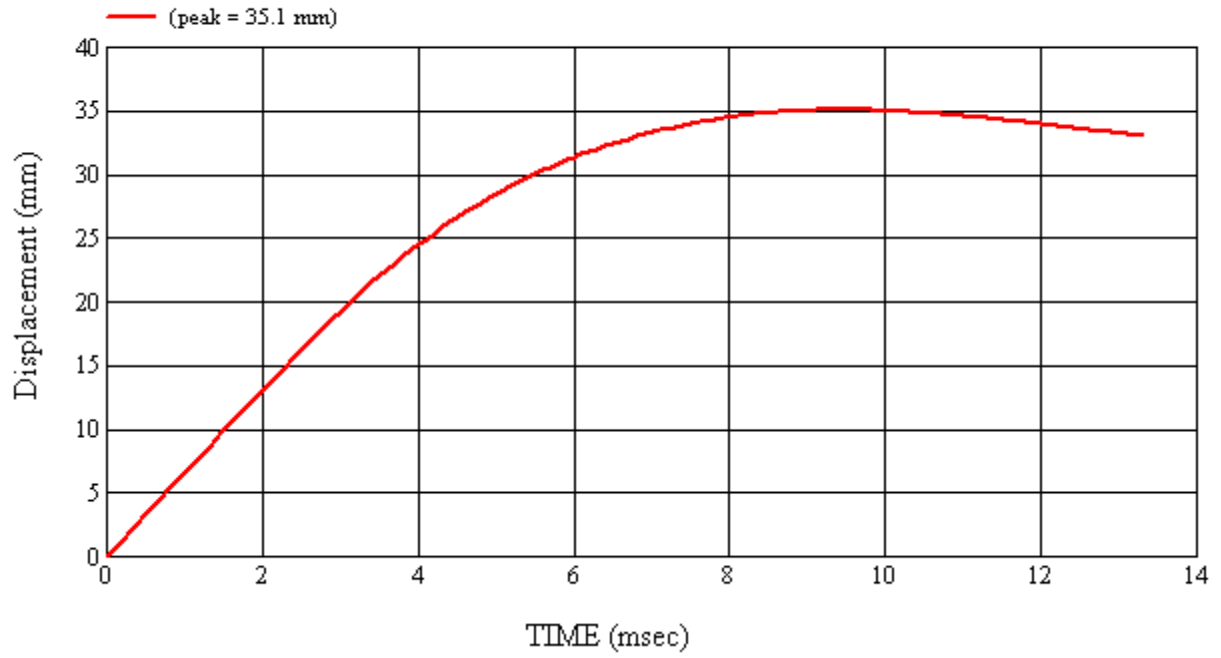
Target Location: FH1, Left Side

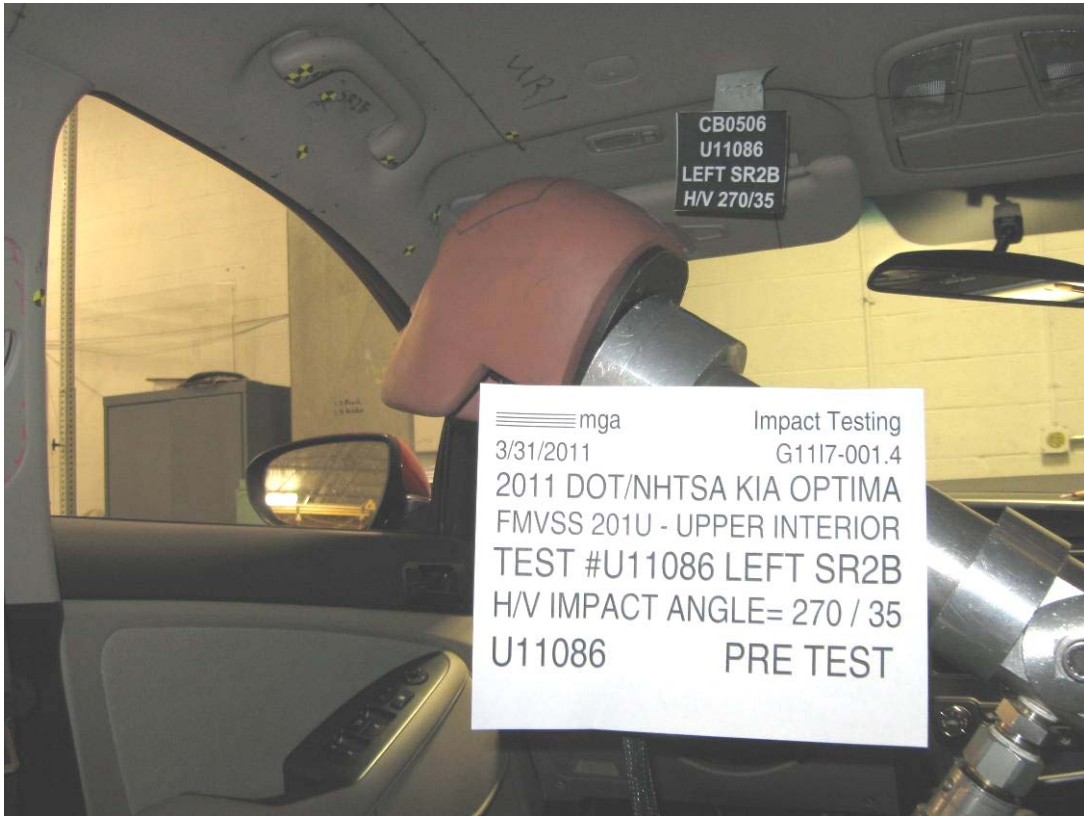
Test Date: 3/31/2011

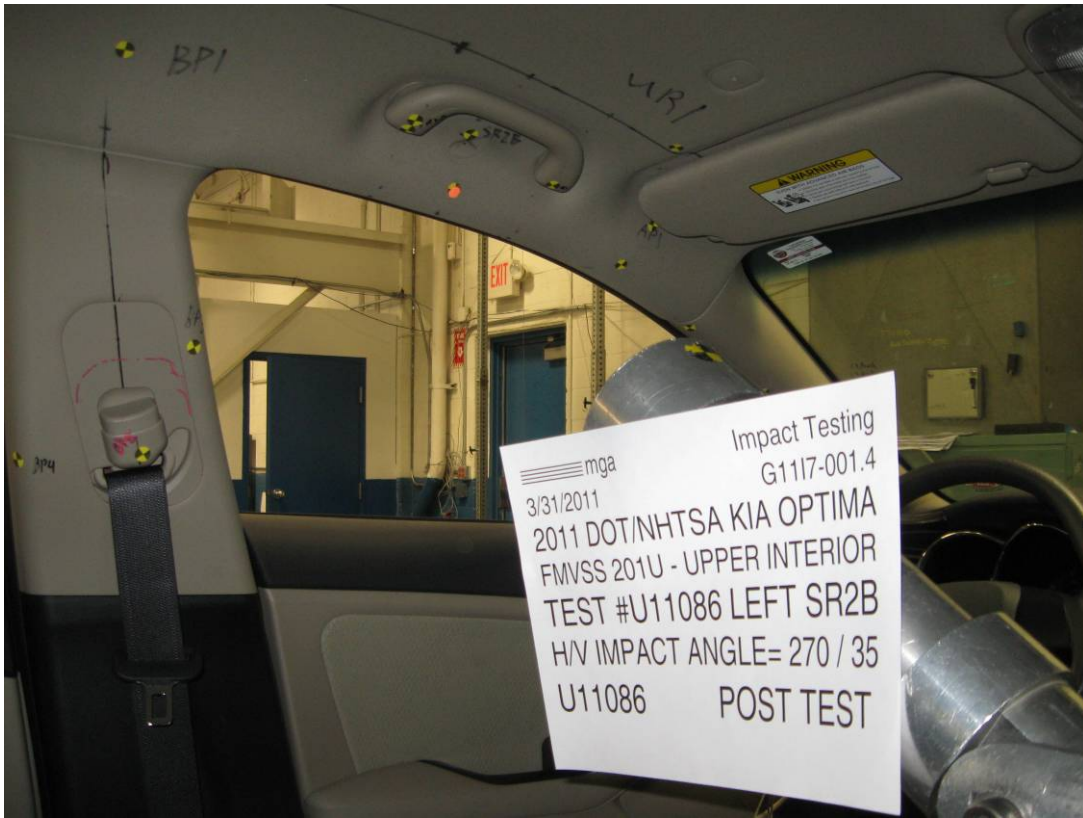


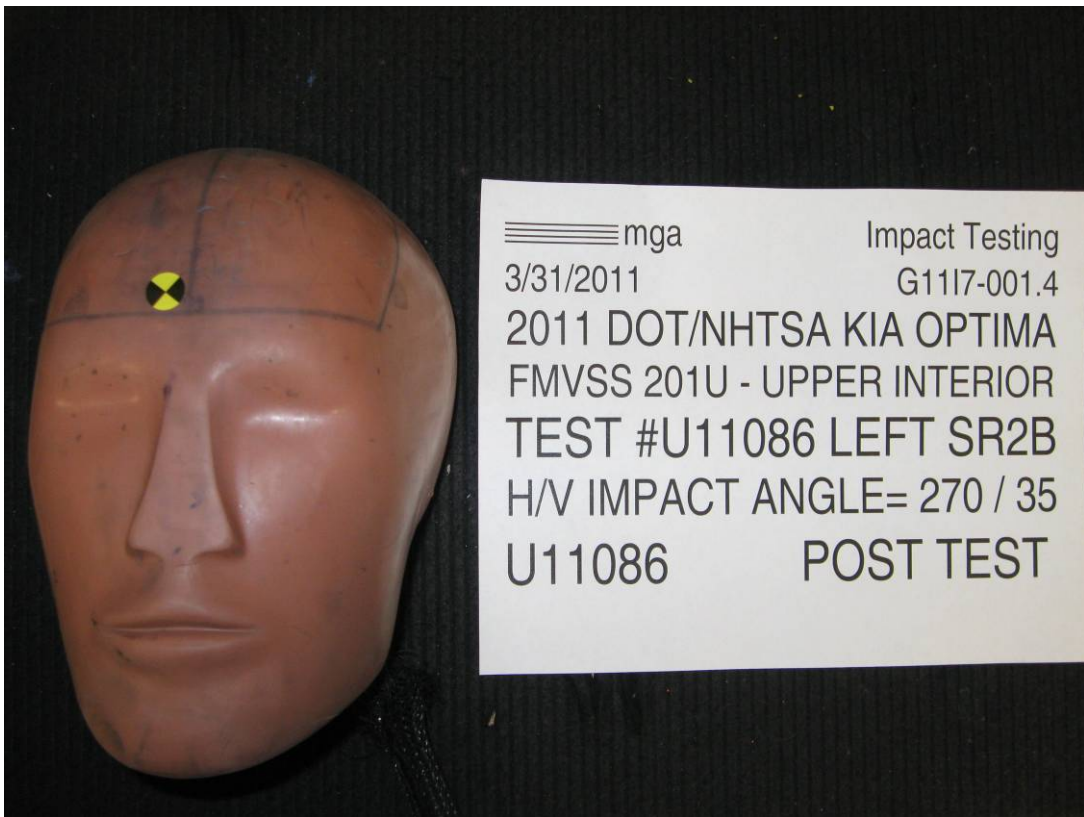
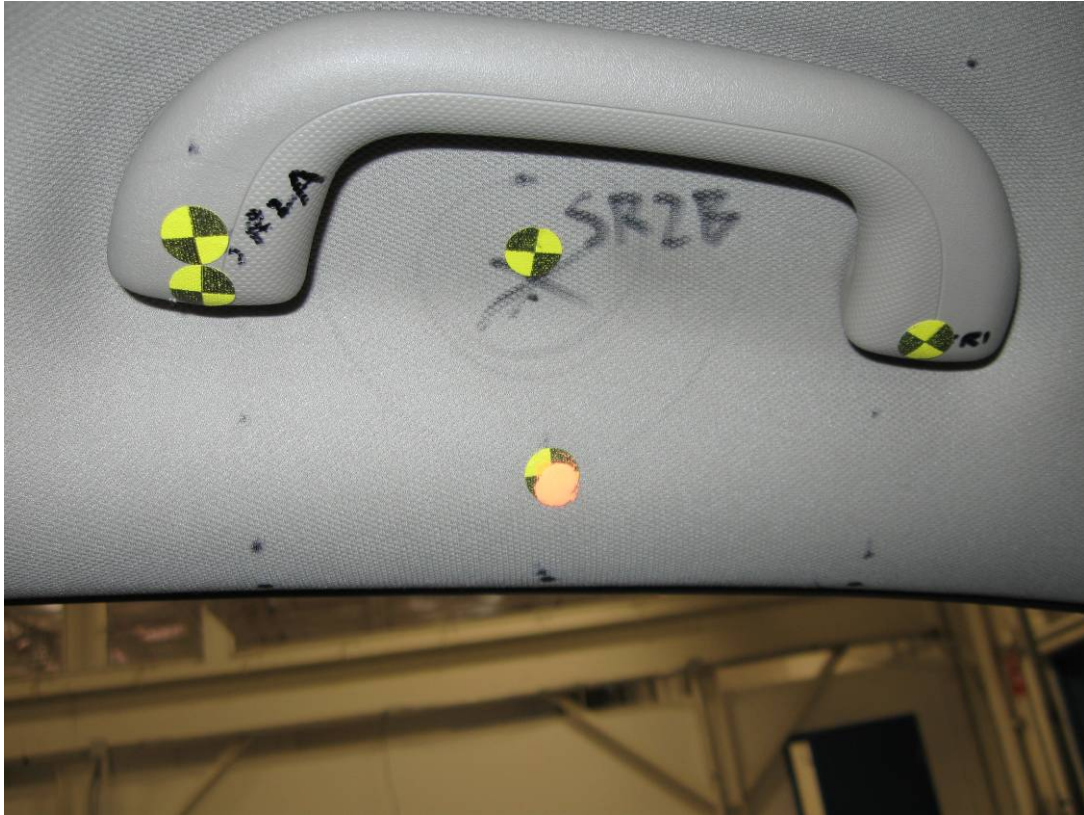












SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G1117-001.4 VEHICLE YR/MAKE/MODEL:2011/DOT/NHTSA/Kia Optima

GENERAL TEST PARAMETERS:

Test Number:#U11086

Target (Vehicle Side): SR2BLeft

Temperature:20.7C

MGA Test Reference No.:U11086

Humidity:23.3%

Approach Horizontal Angles:270°

Time of Test:12:53:06 PM

Approach Vertical Angles:35°

FMH Serial No:[038]

Additional Description:

TEST RESULTS:

HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
576	543	4.7	19.1	8	7 Right

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J22700	-96.4	1.07	1.07
Y	6	J36197	108.7	0.85	0.85
Z	7	J36353	99.1	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

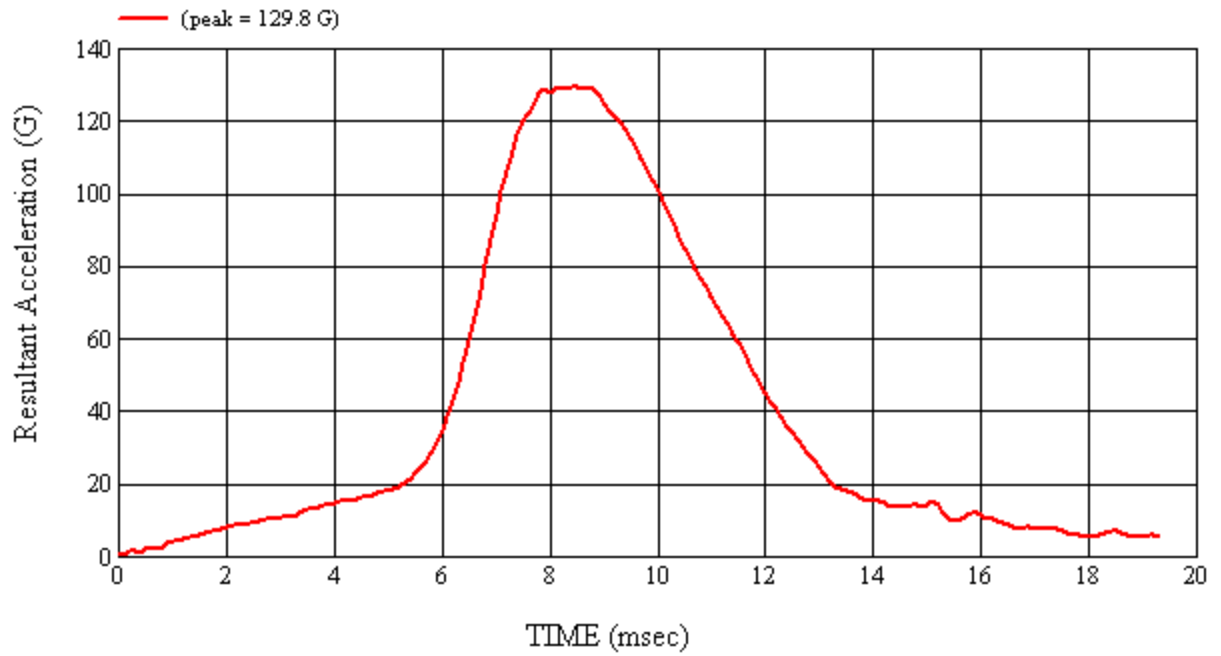
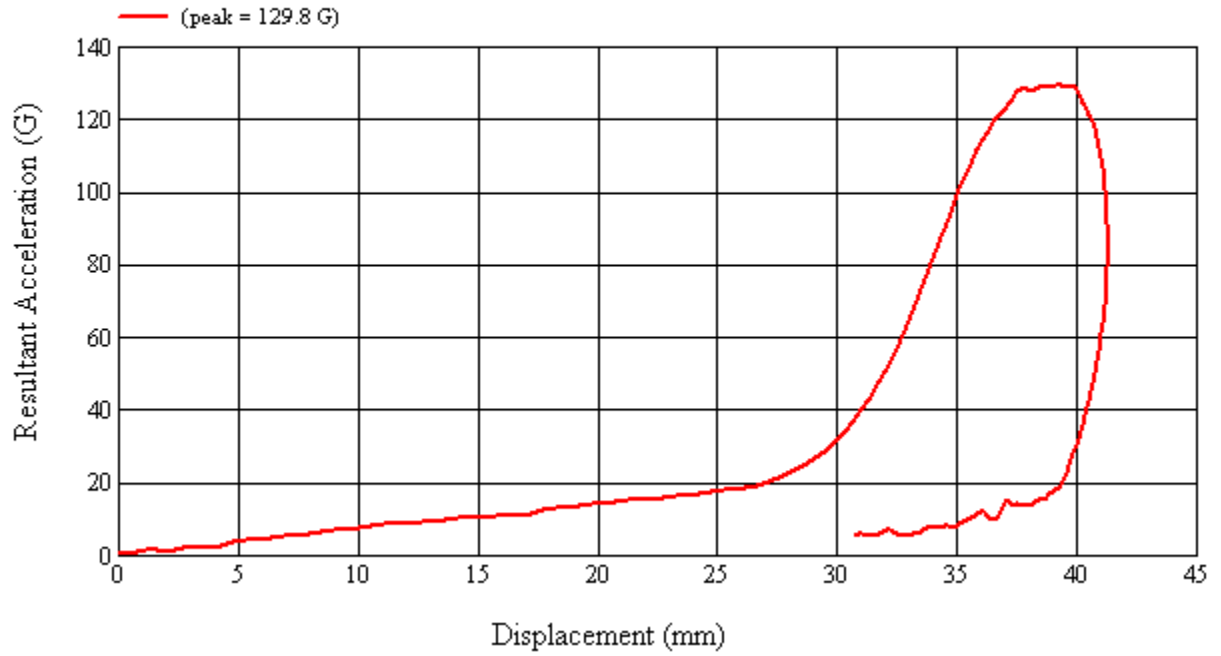
No visible damage

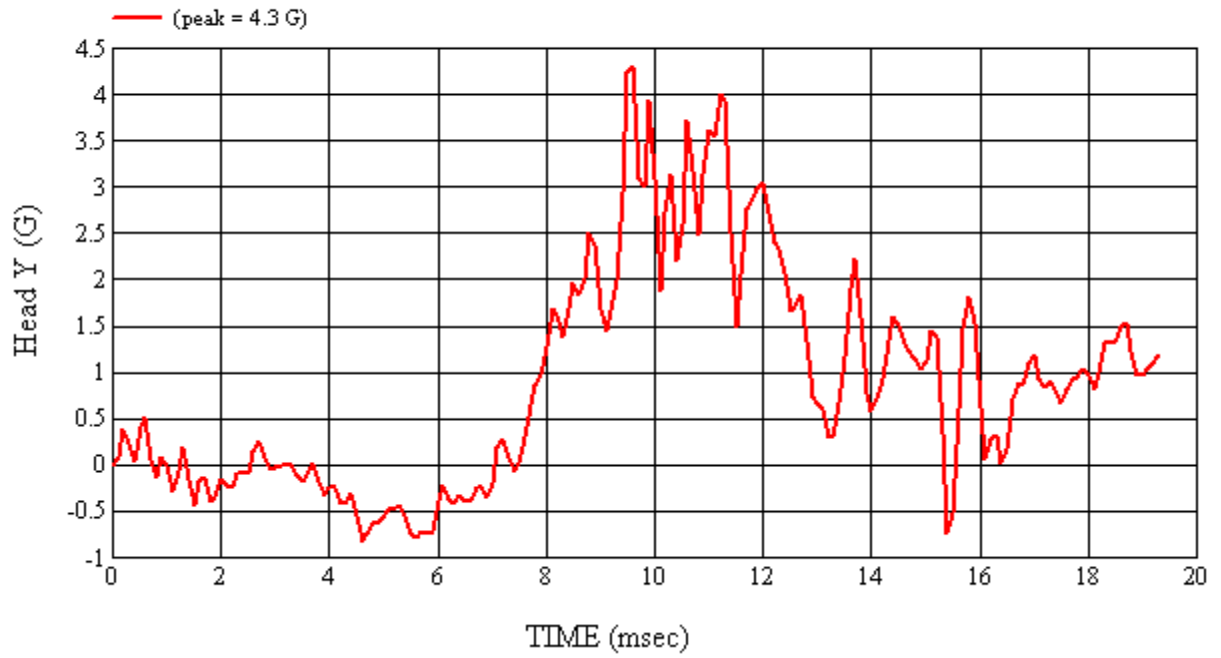
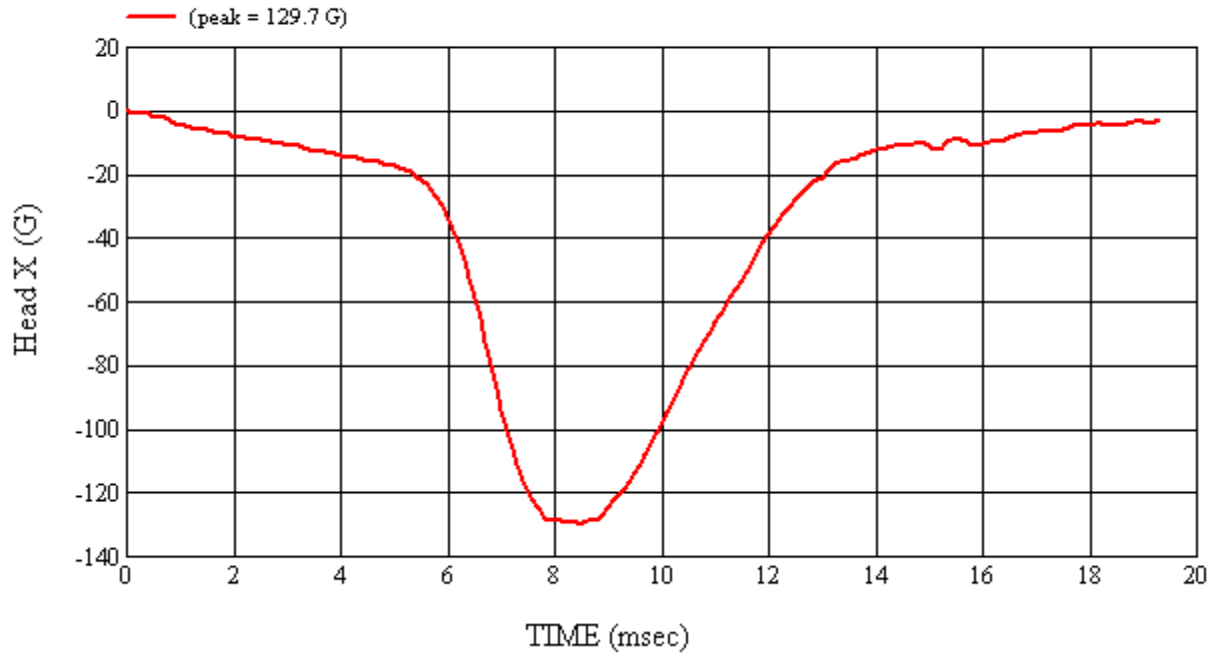
Recorded By: *Kevin D. McFerran* Approved By*: *Arthur I. Smith* Date: 3/31/2011
 *Only necessary for NHTSA (Government) Compliance testing.

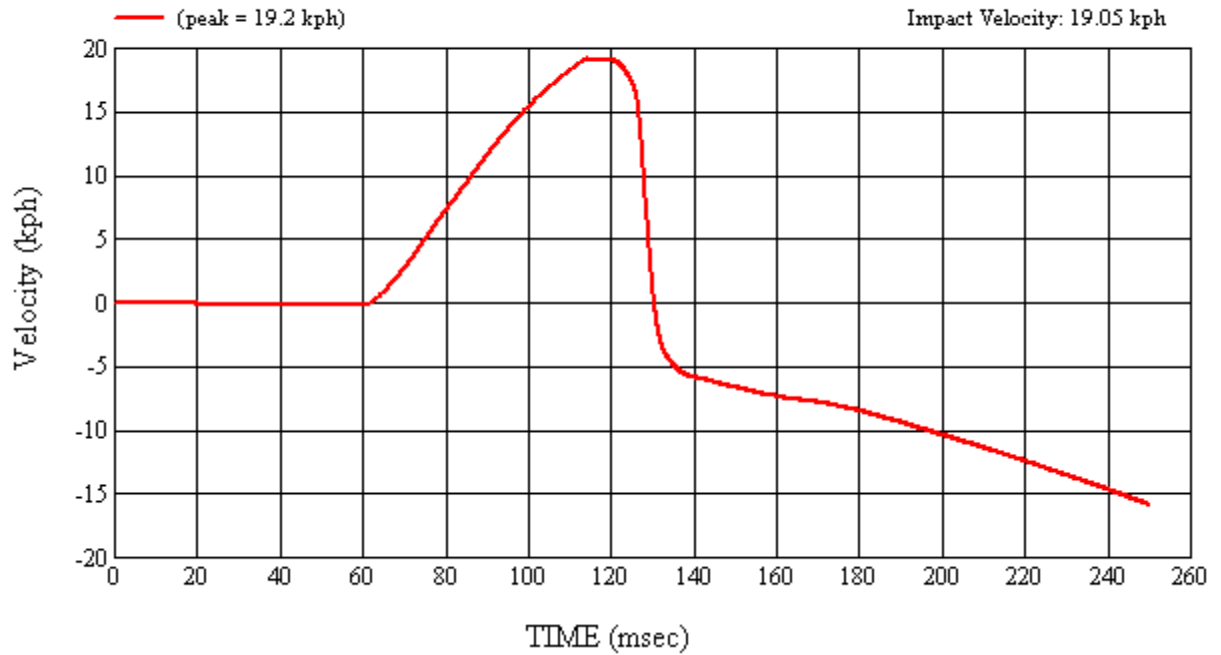
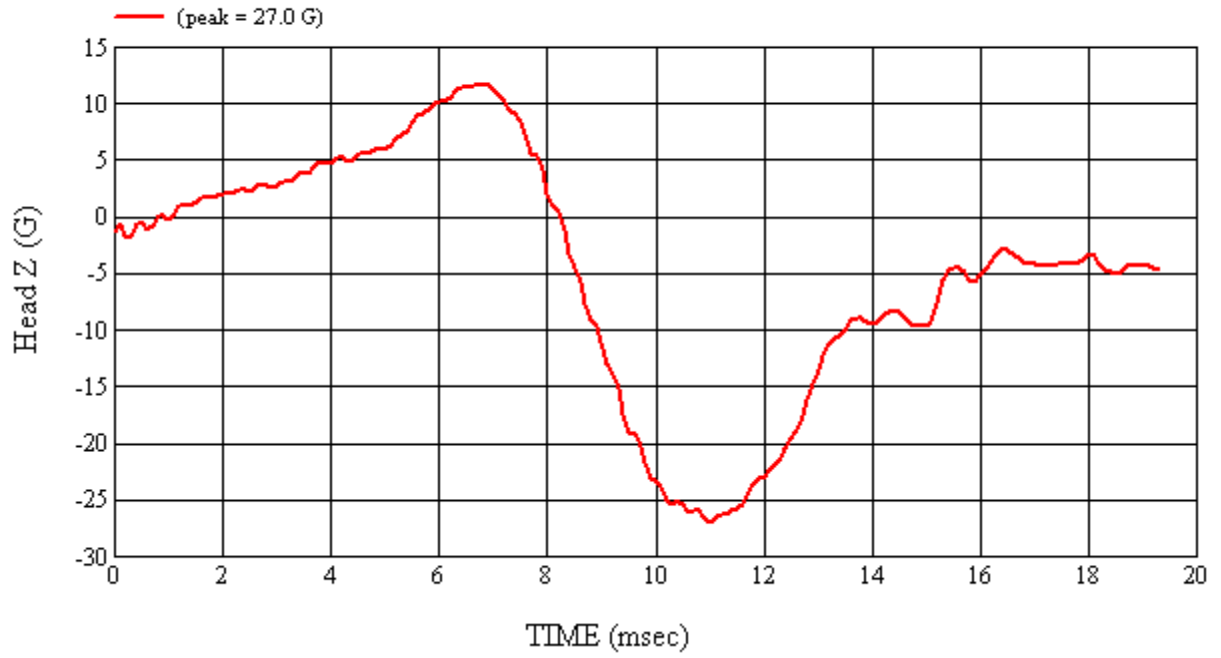
MGA Test #: U11086

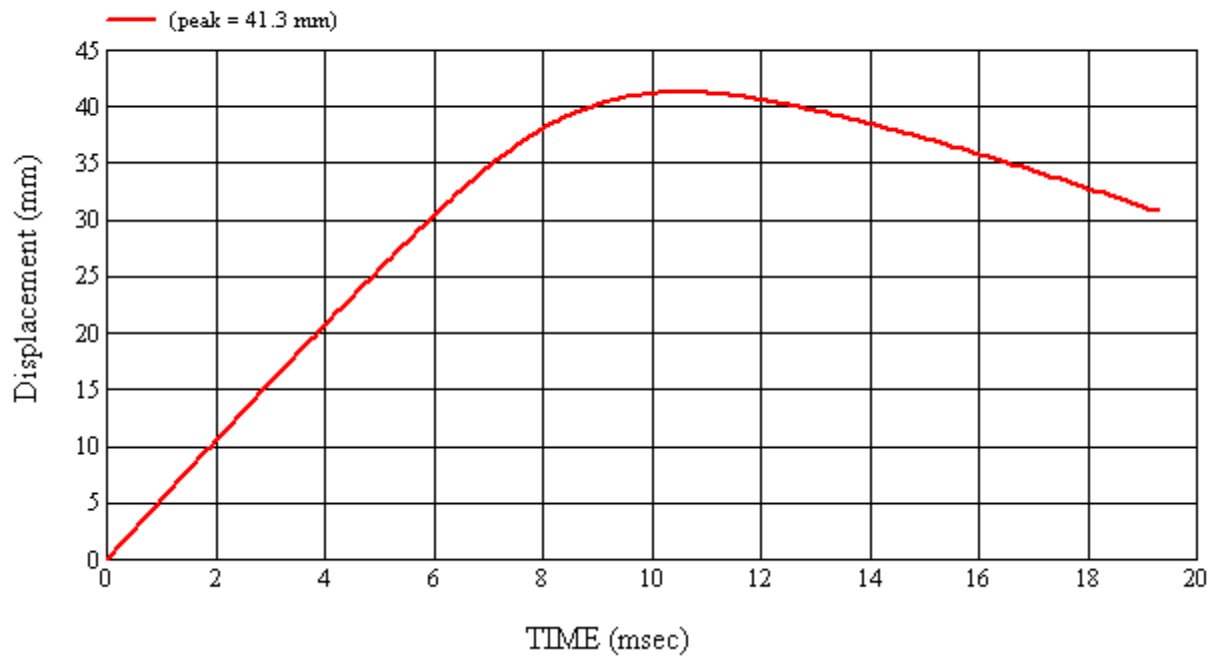
Target Location: SR2B, Left Side

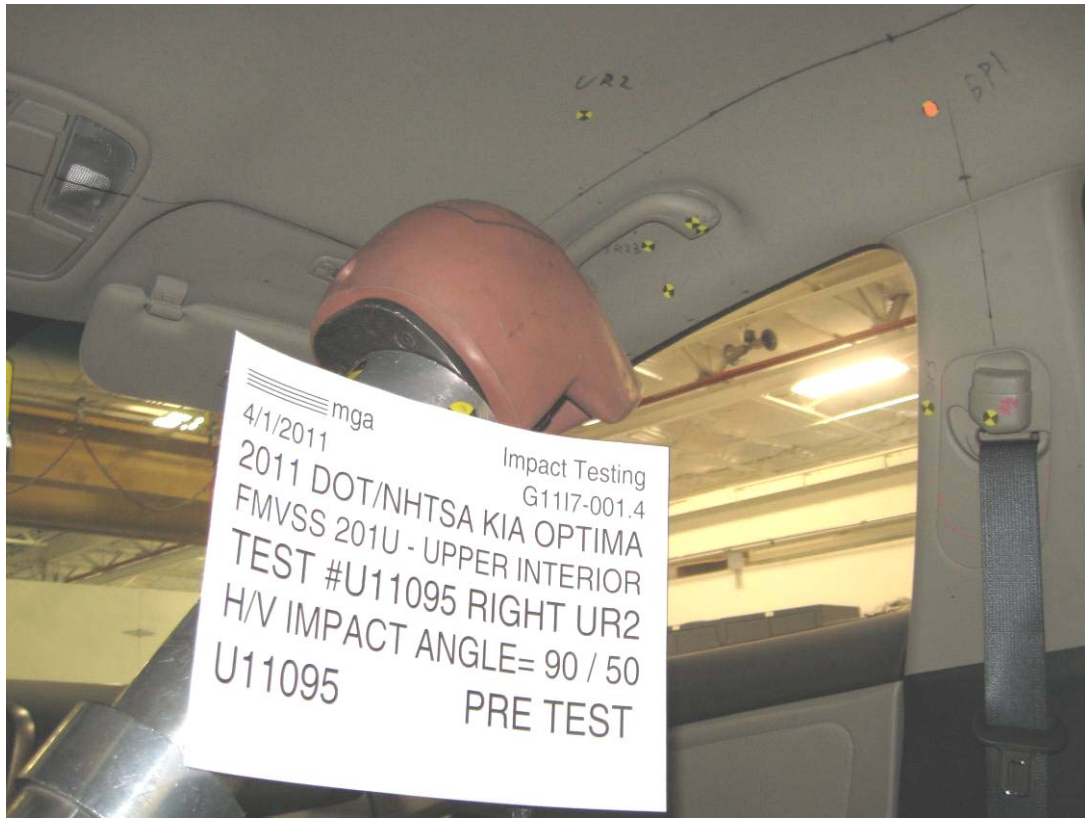
Test Date: 3/31/2011

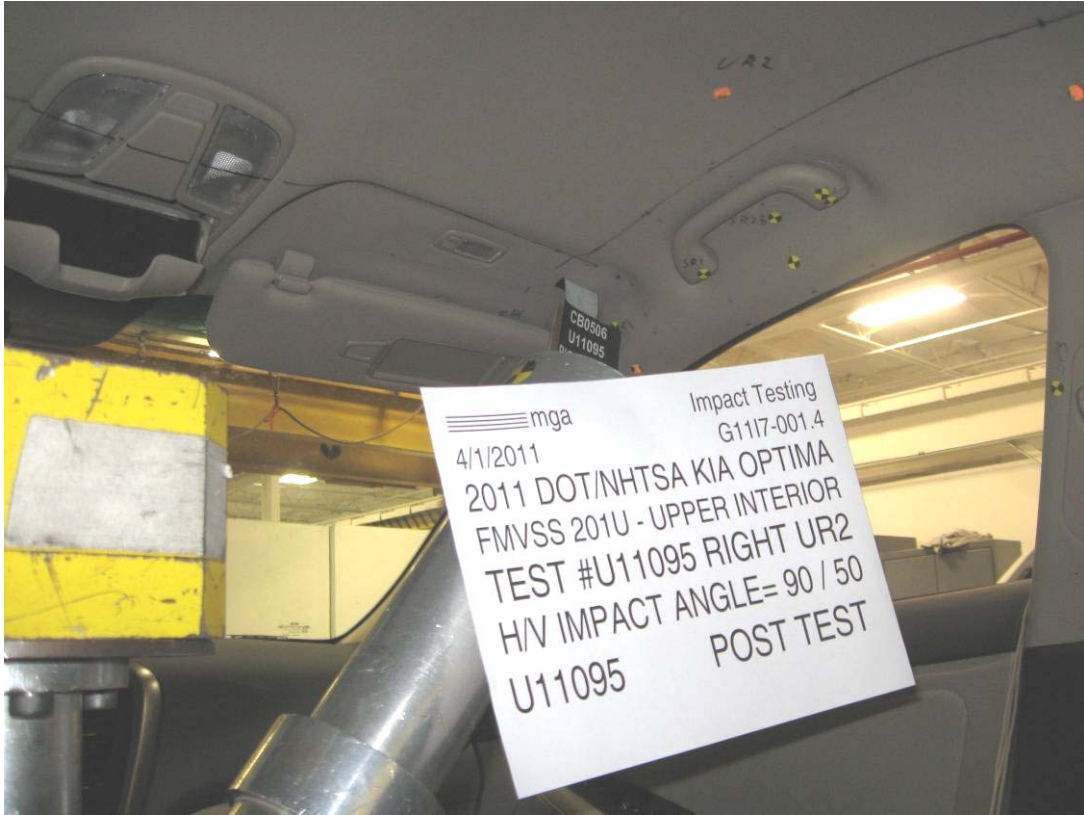














SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G1117-001.4 VEHICLE YR/MAKE/MODEL:2011/DOT/NHTSA/Kia Optima

GENERAL TEST PARAMETERS:

Target (Vehicle Side): UR2Right

MGA Test Reference No.:U11095

Approach Horizontal Angles:90°

Approach Vertical Angles:50°

Additional Description:@SR2A

Test Number:#U11095

Temperature:20.6C

Humidity:23.4%

Time of Test:4:34:09 PM

FMH Serial No:[038]

TEST RESULTS:

HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
804	846	7.1	23.8	32	5 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J22700	-96.4	1.07	1.07
Y	6	J36197	108.7	0.85	0.85
Z	7	J36353	99.1	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

No visible damage

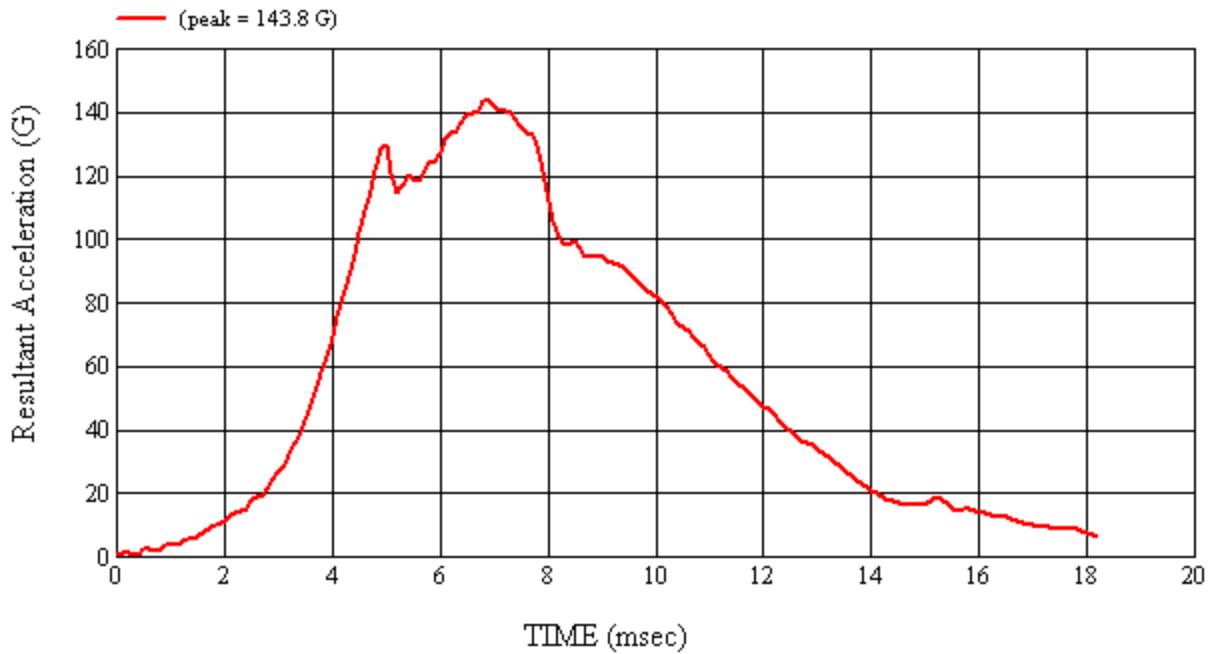
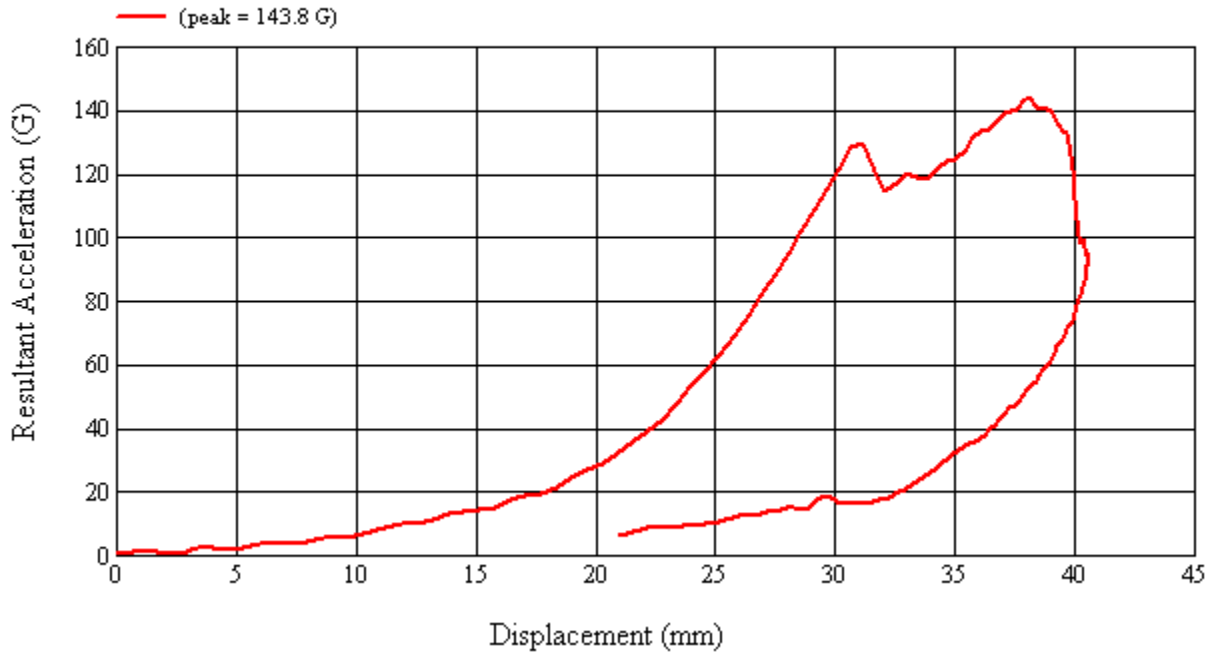
Recorded By:  Approved By*:  Date: 4/1/2011

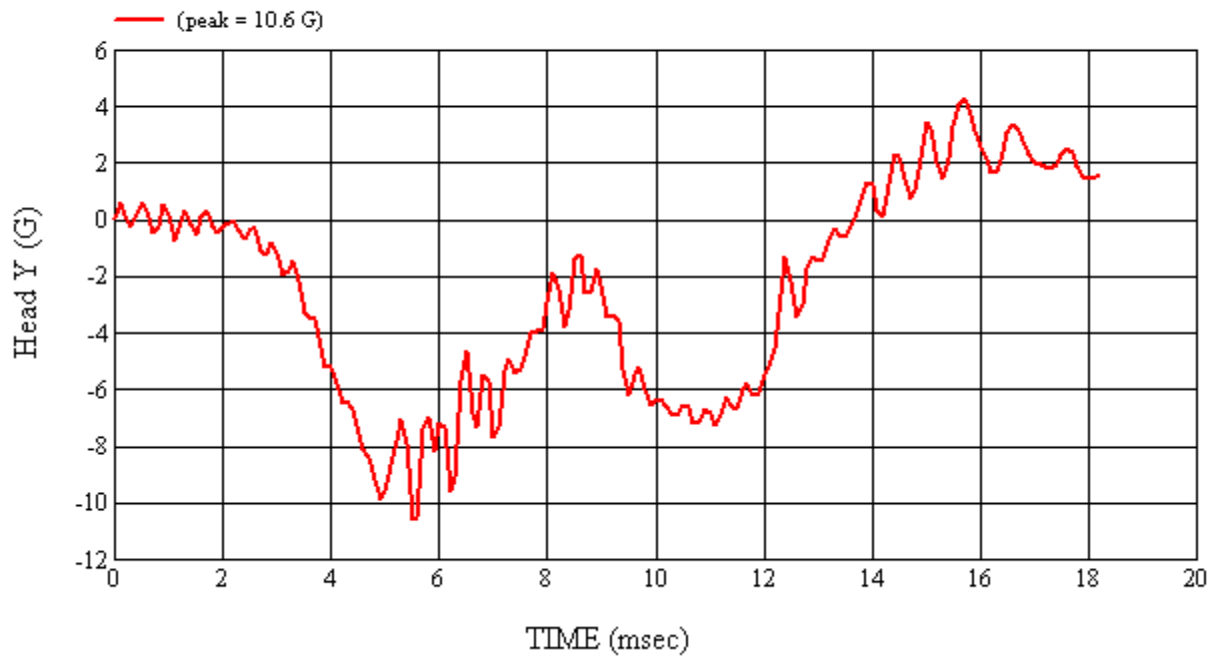
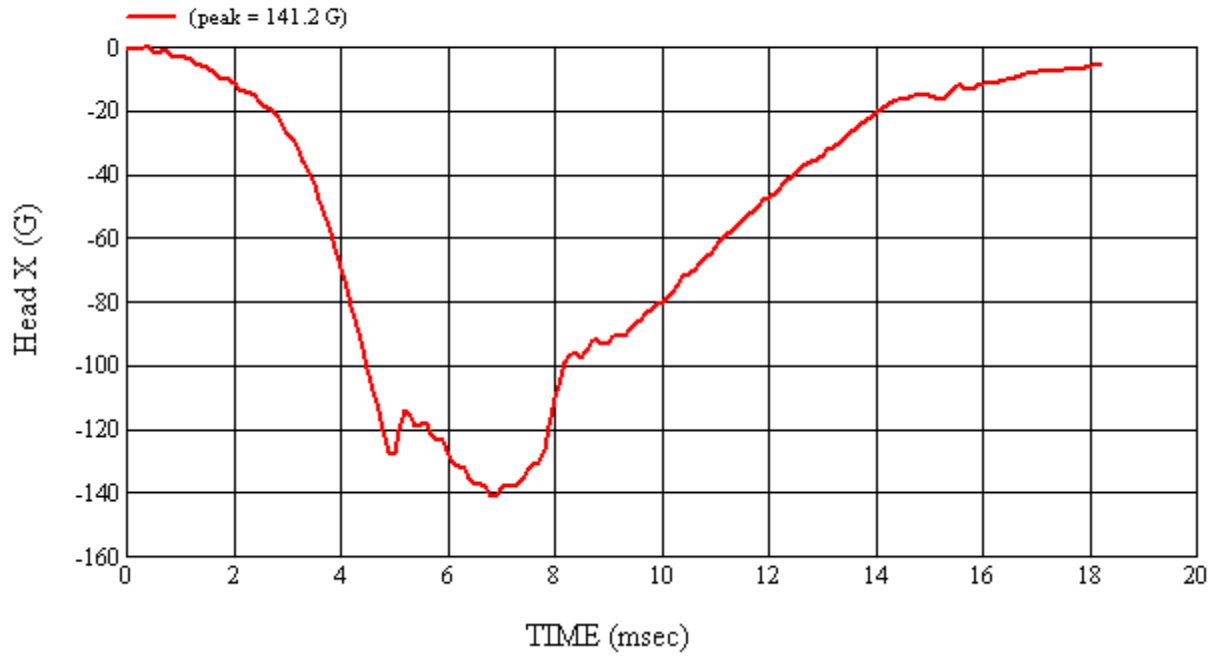
*Only necessary for NHTSA (Government) Compliance testing.

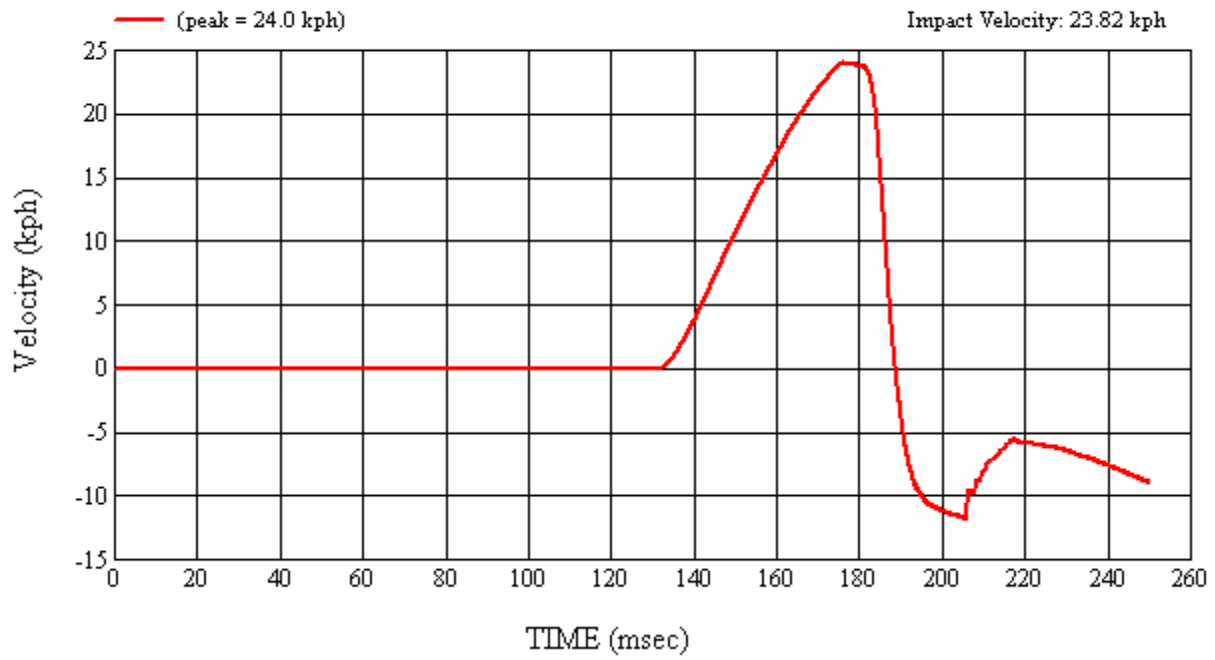
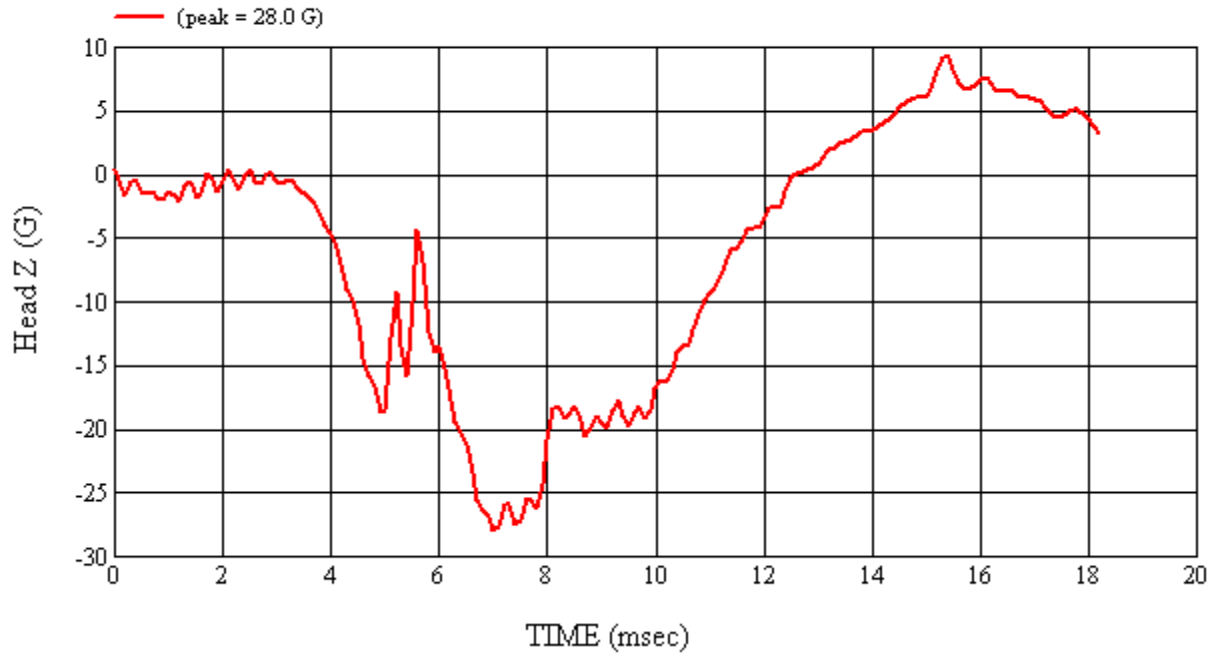
MGA Test #: U11095

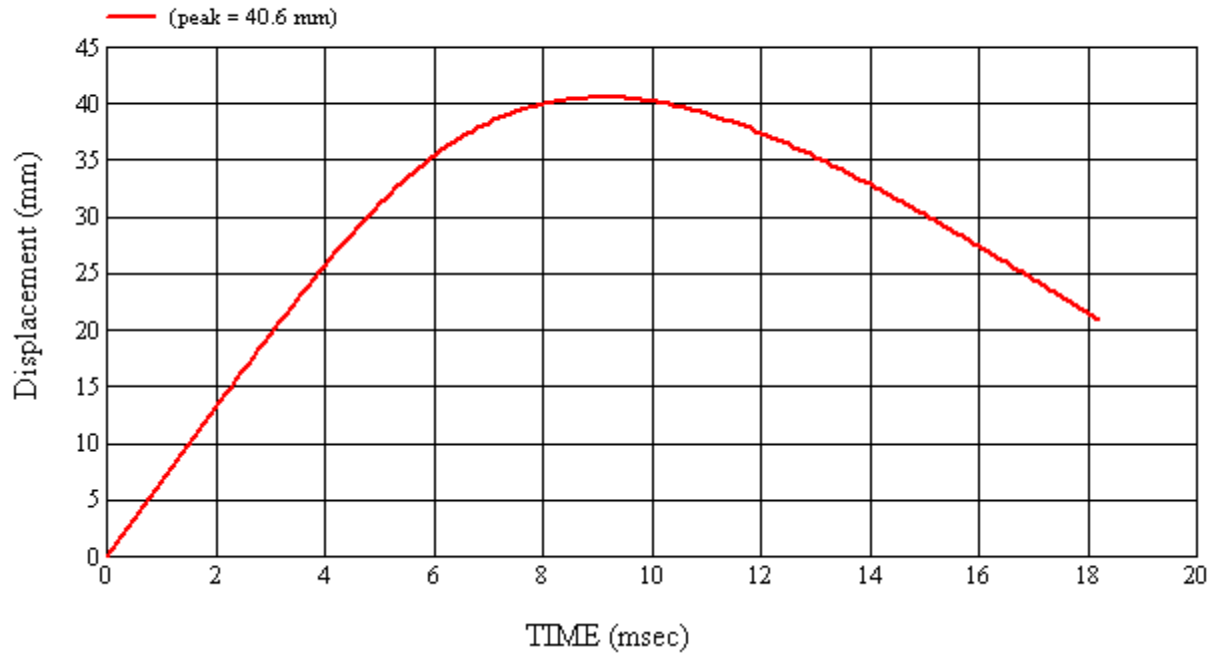
Target Location: UR2, Right Side

Test Date: 4/1/2011



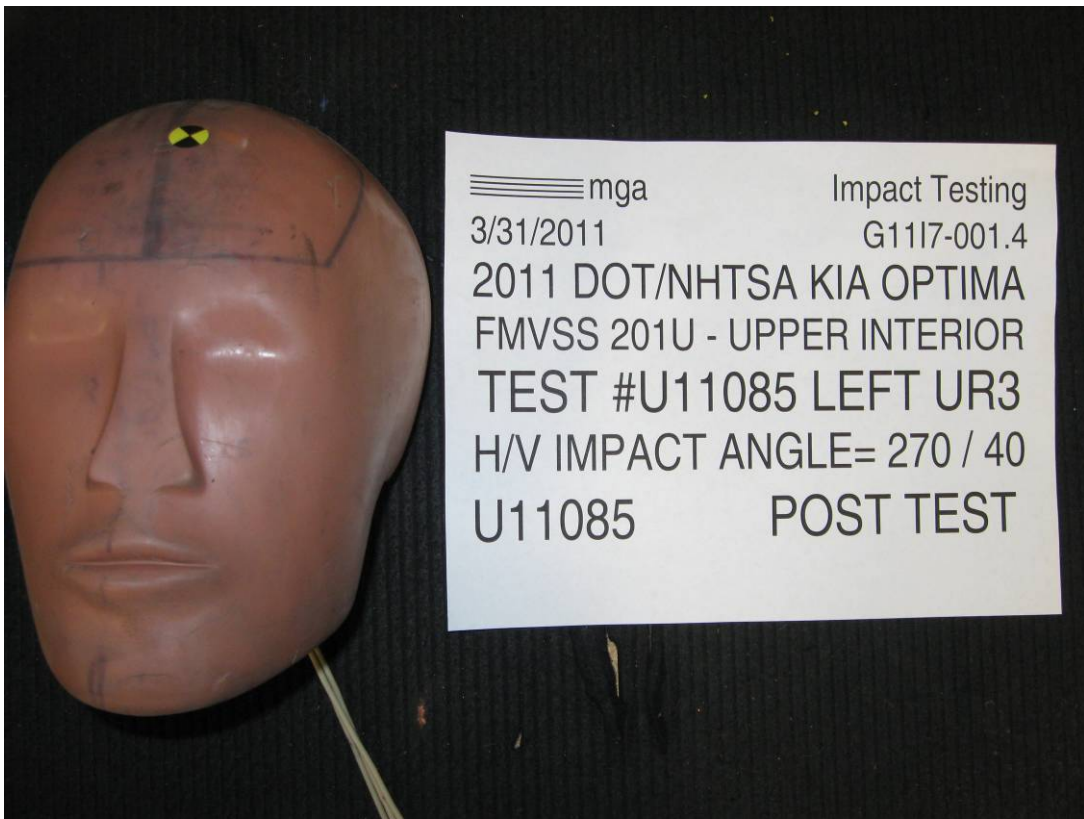












SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G1117-001.4 VEHICLE YR/MAKE/MODEL:2011/DOT/NHTSA/Kia Optima

GENERAL TEST PARAMETERS:

Test Number:#U11085
 Target (Vehicle Side): UR3Left Temperature:20.6C
 MGA Test Reference No.:U11085 Humidity:22.0%
 Approach Horizontal Angles:270° Time of Test:11:38:39 AM
 Approach Vertical Angles:40° FMH Serial No:[037]
 Additional Description:@BP

TEST RESULTS:

HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
649	640	9.6	23.9	46	6 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J32177	-113.7	1.07	1.08
Y	6	J14103	93.9	0.85	0.85
Z	7	J35800	97.8	0.94	0.93

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

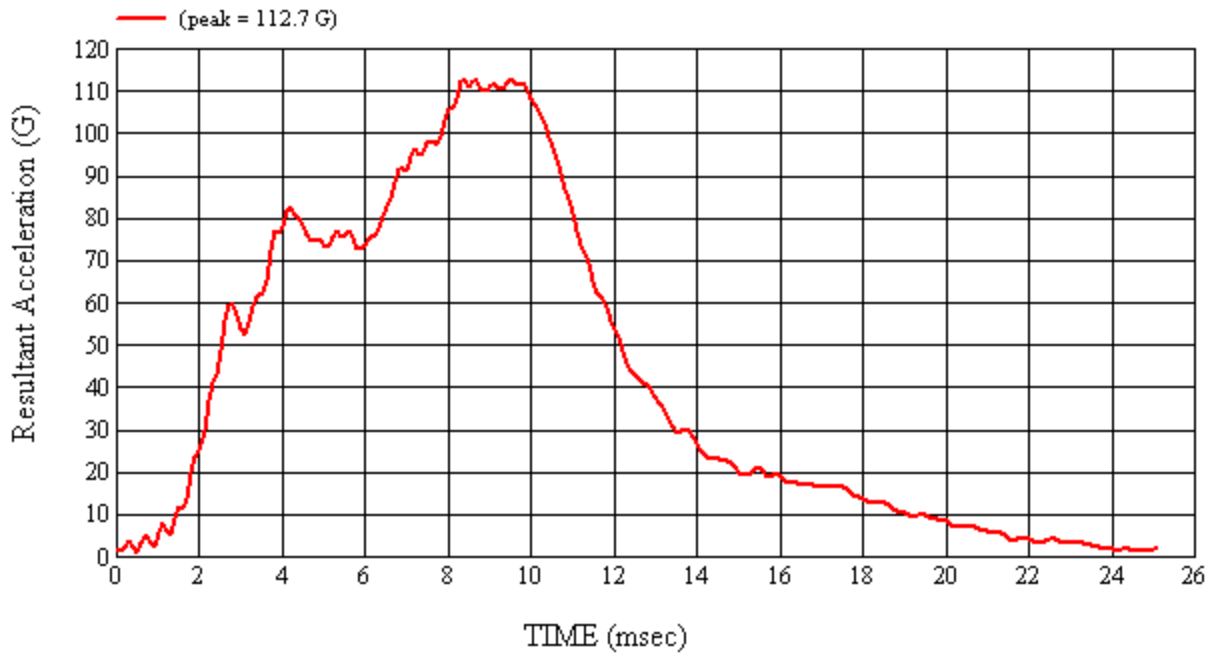
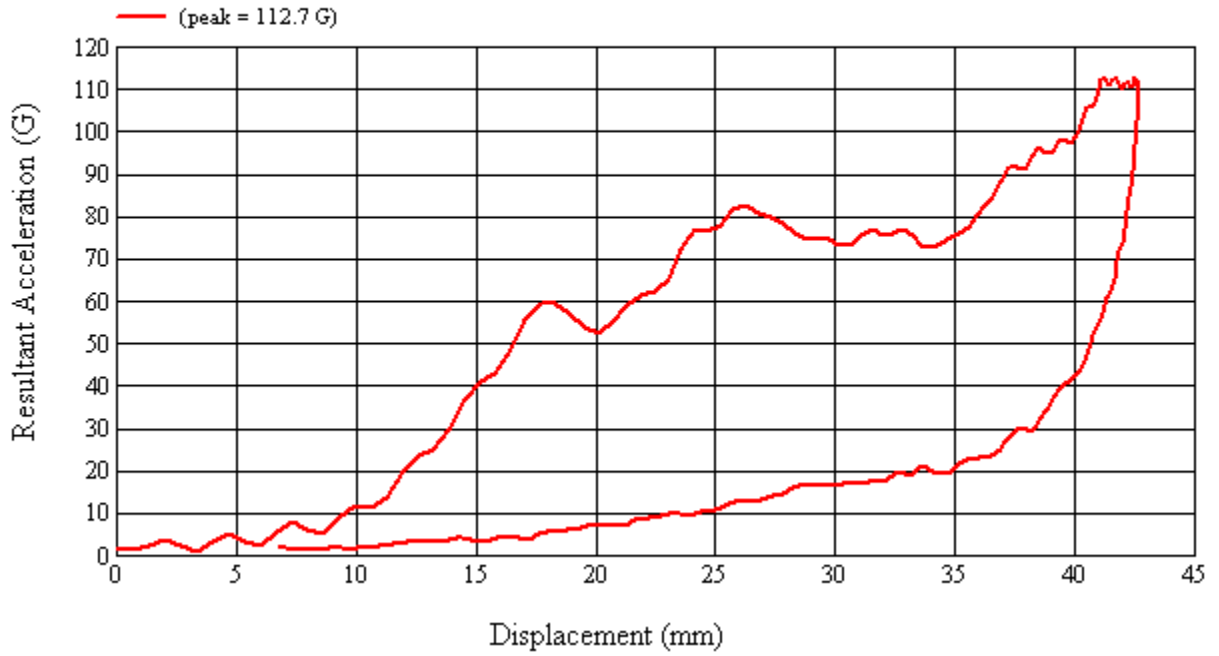
No visible damage

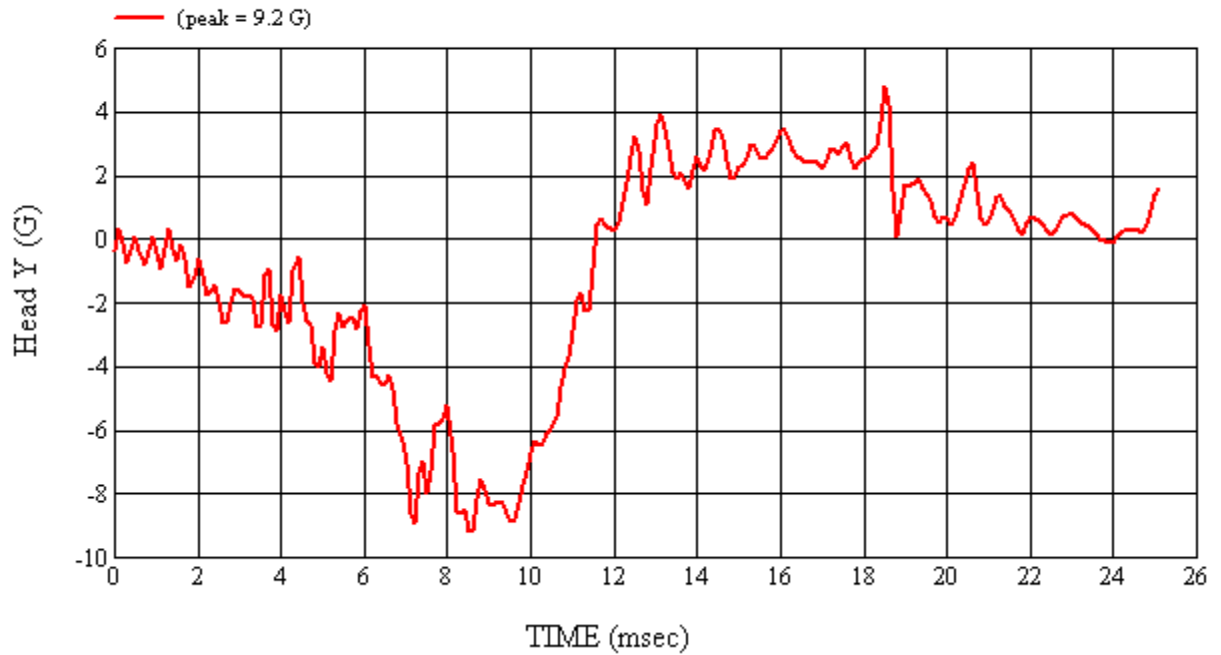
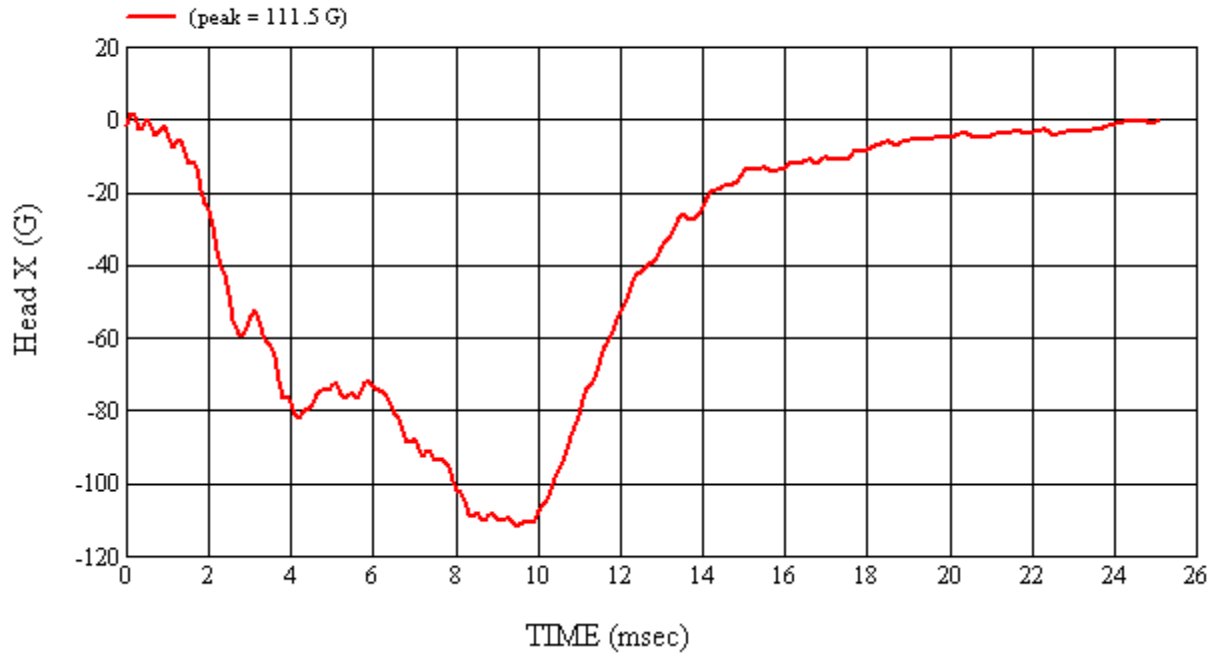
Recorded By:  Approved By*:  Date: 3/31/2011
 *Only necessary for NHTSA (Government) Compliance testing.

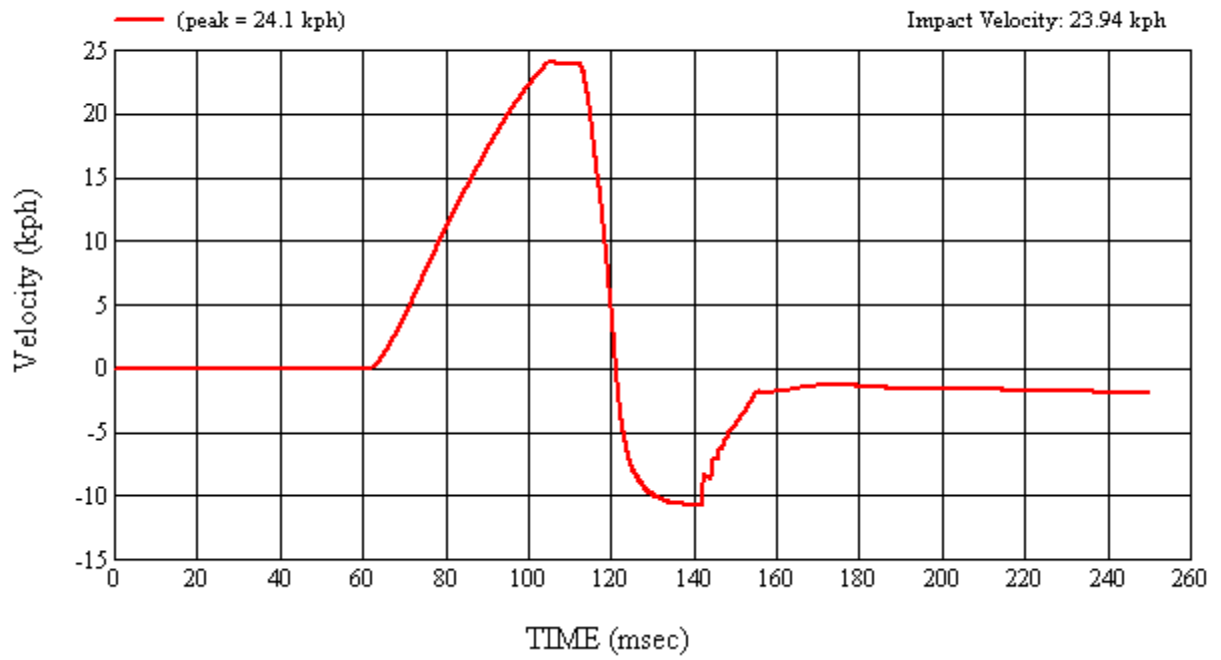
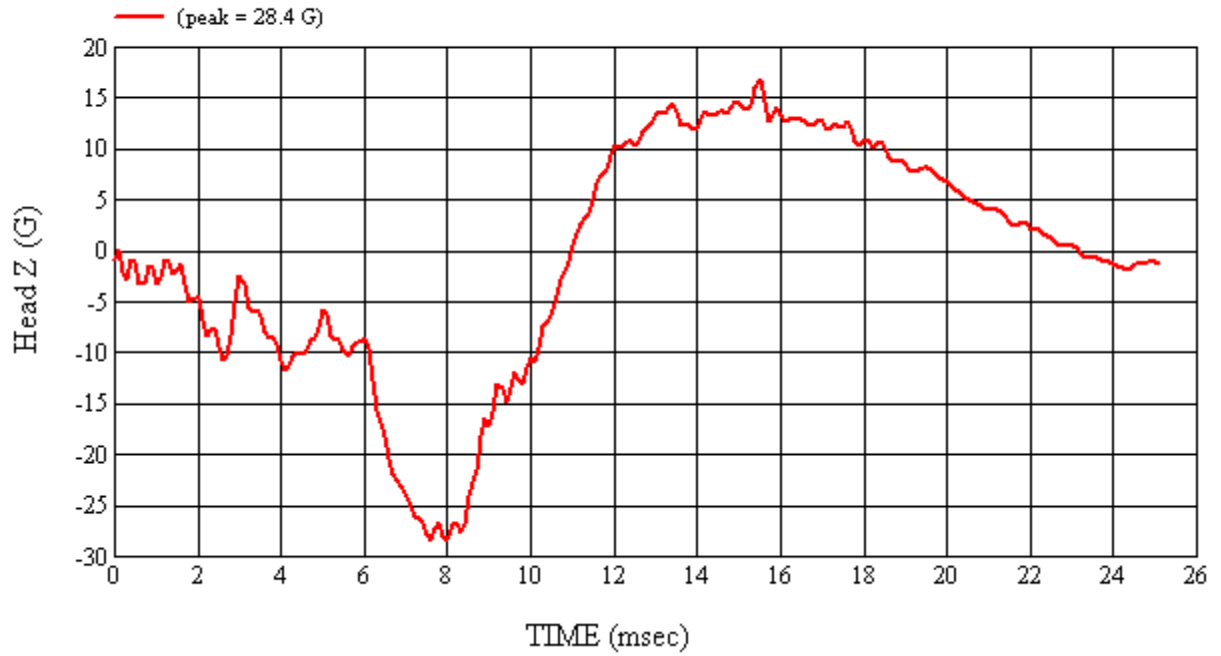
MGA Test #: U11085

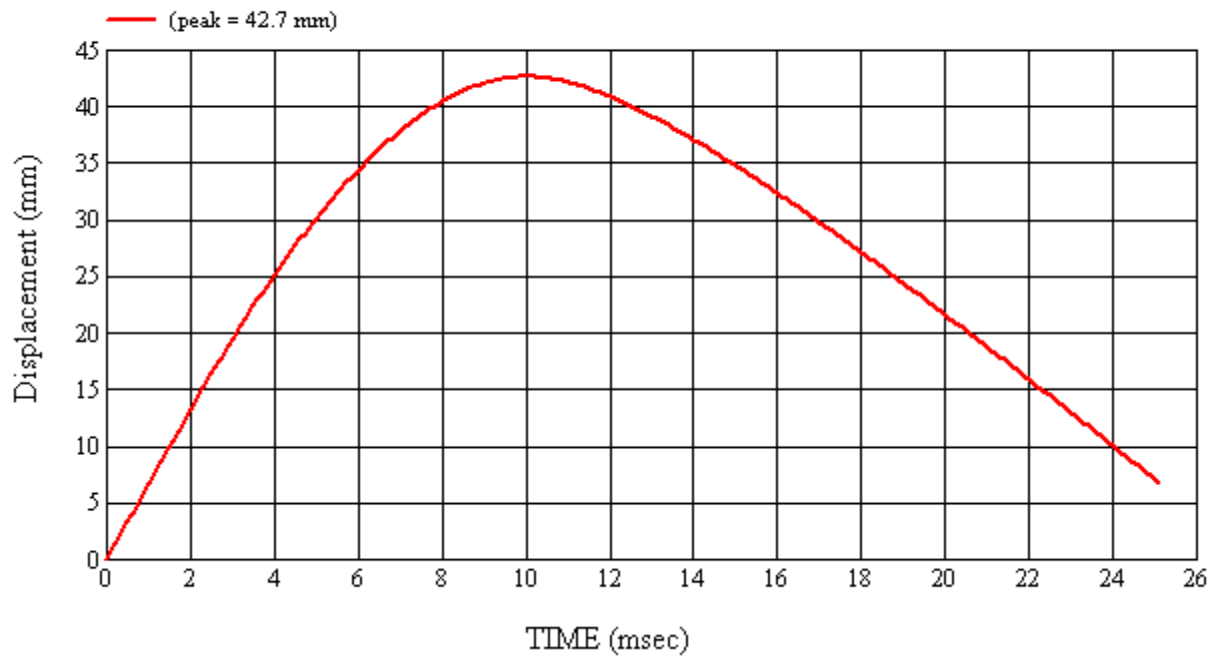
Target Location: UR3, Left Side

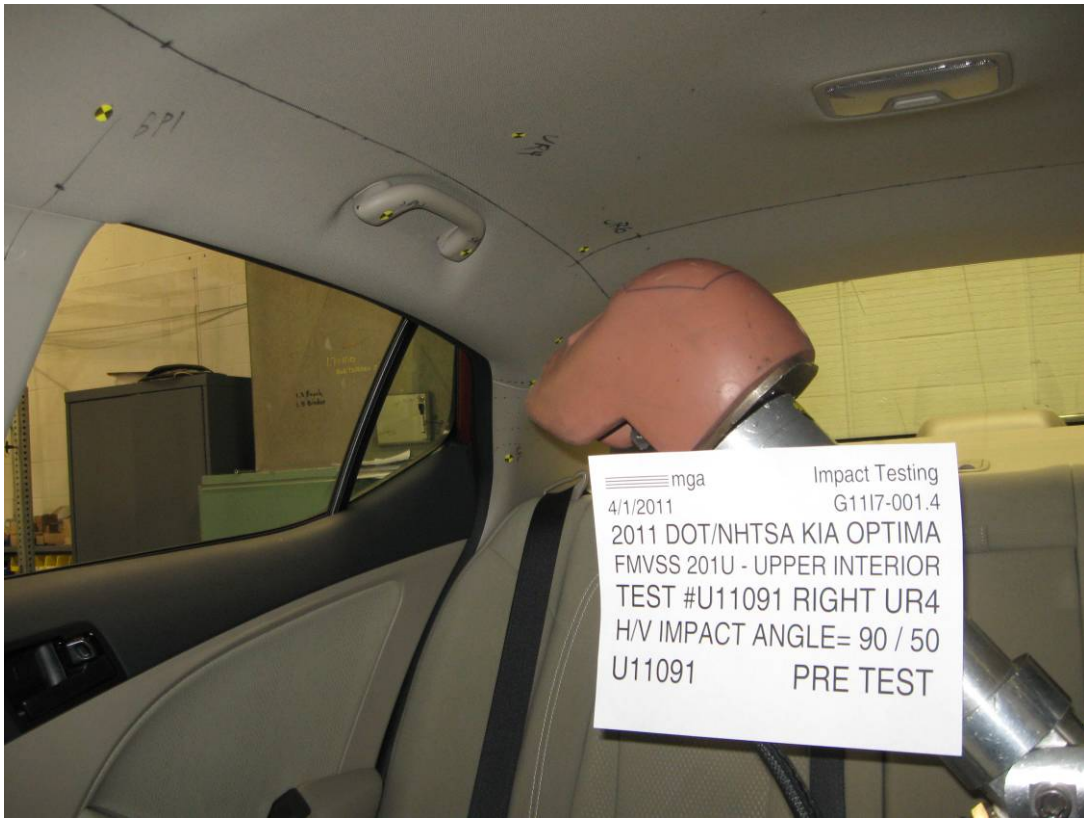
Test Date: 3/31/2011

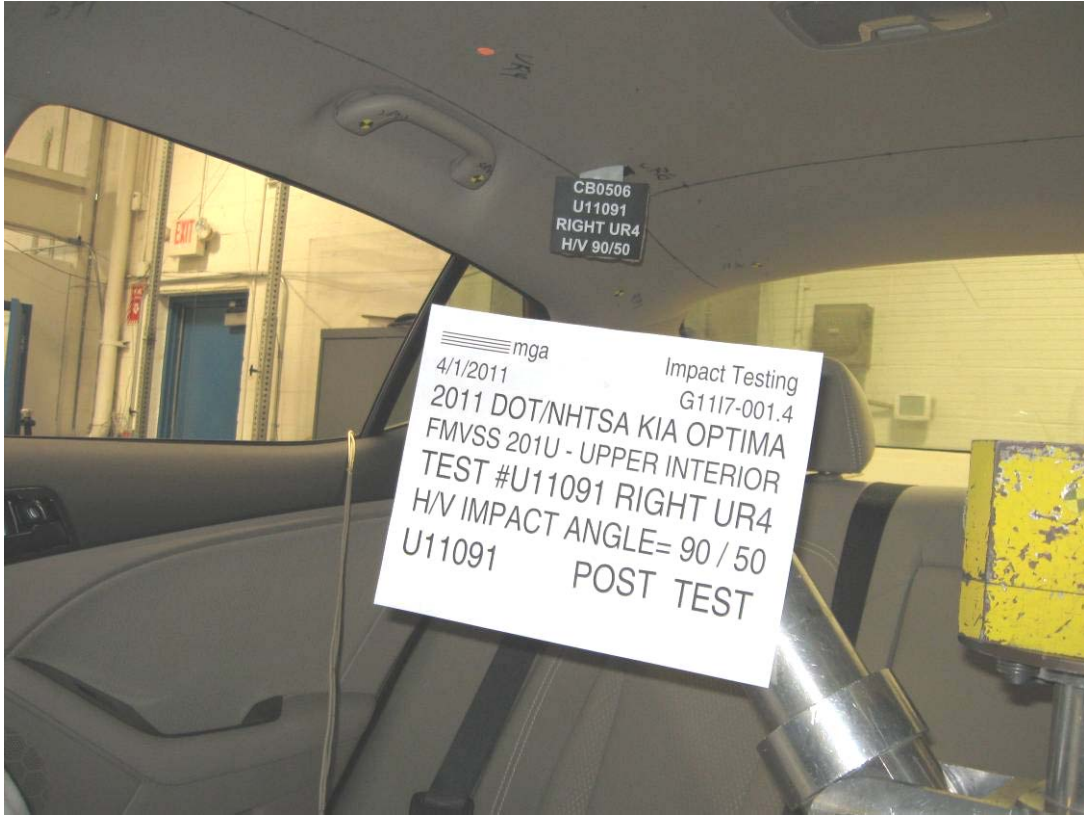


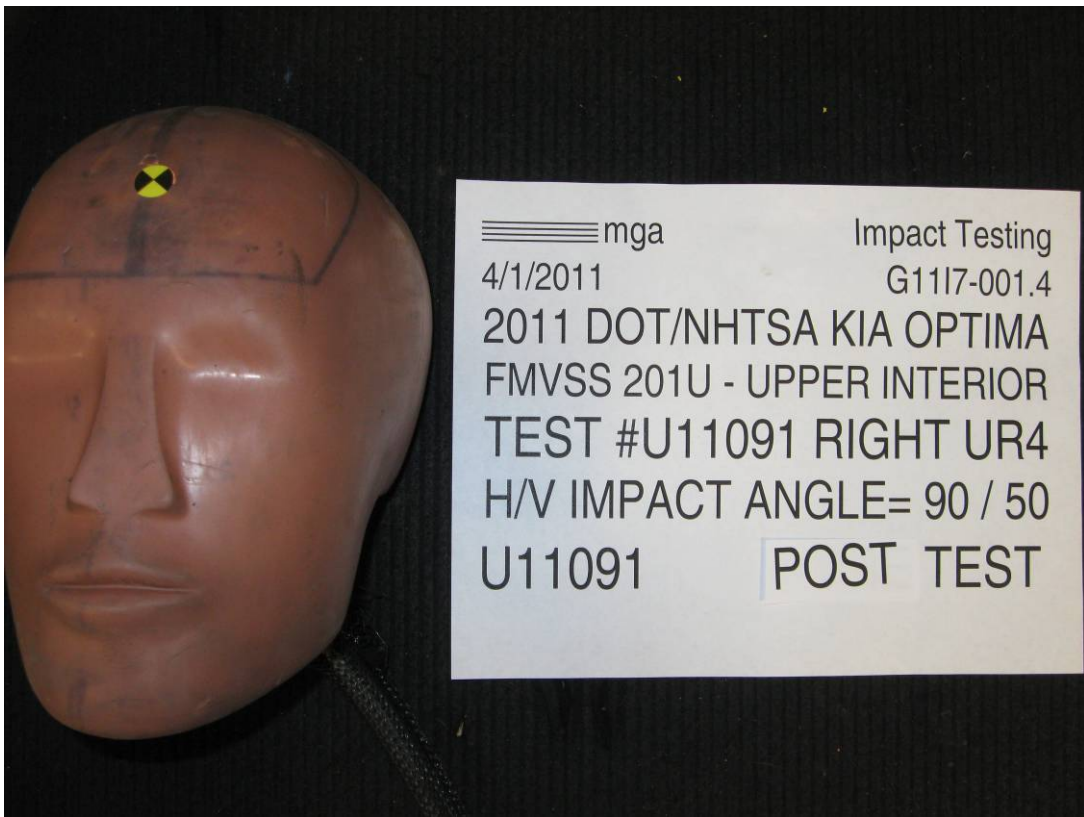












SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G1117-001.4 VEHICLE YR/MAKE/MODEL:2011/DOT/NHTSA/Kia Optima

GENERAL TEST PARAMETERS:

Target (Vehicle Side): UR4Right

MGA Test Reference No.:U11091

Approach Horizontal Angles:90°

Approach Vertical Angles:50°

Additional Description: @SR3-1

Test Number:#U11091

Temperature:20.6C

Humidity:25.2%

Time of Test:10:39:58 AM

FMH Serial No:[037]

TEST RESULTS:

HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
719	733	8.1	23.9	33	2 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J32177	-113.7	1.07	1.07
Y	6	J14103	93.9	0.85	0.85
Z	7	J35800	97.8	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

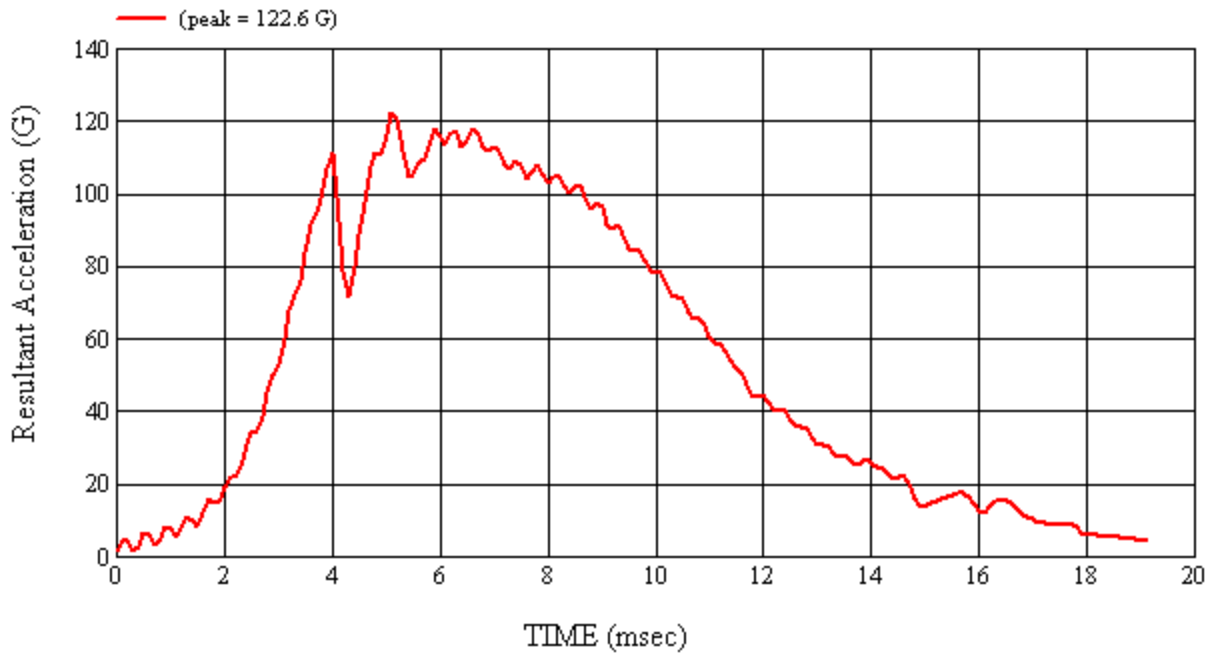
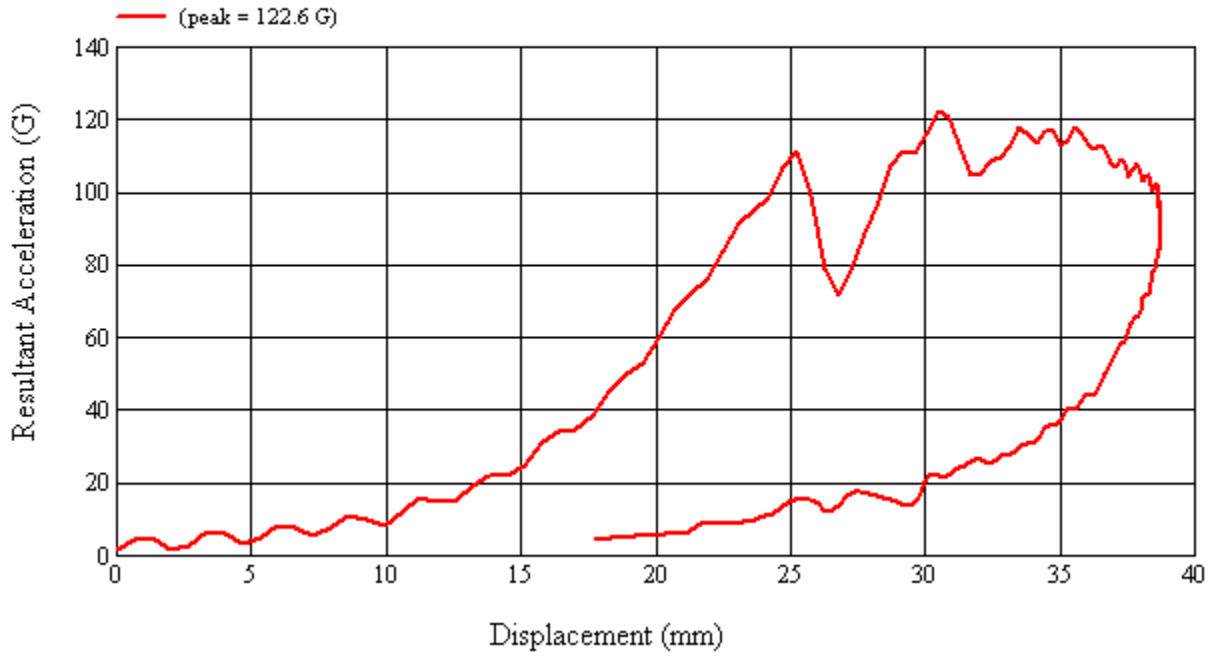
No visible damage

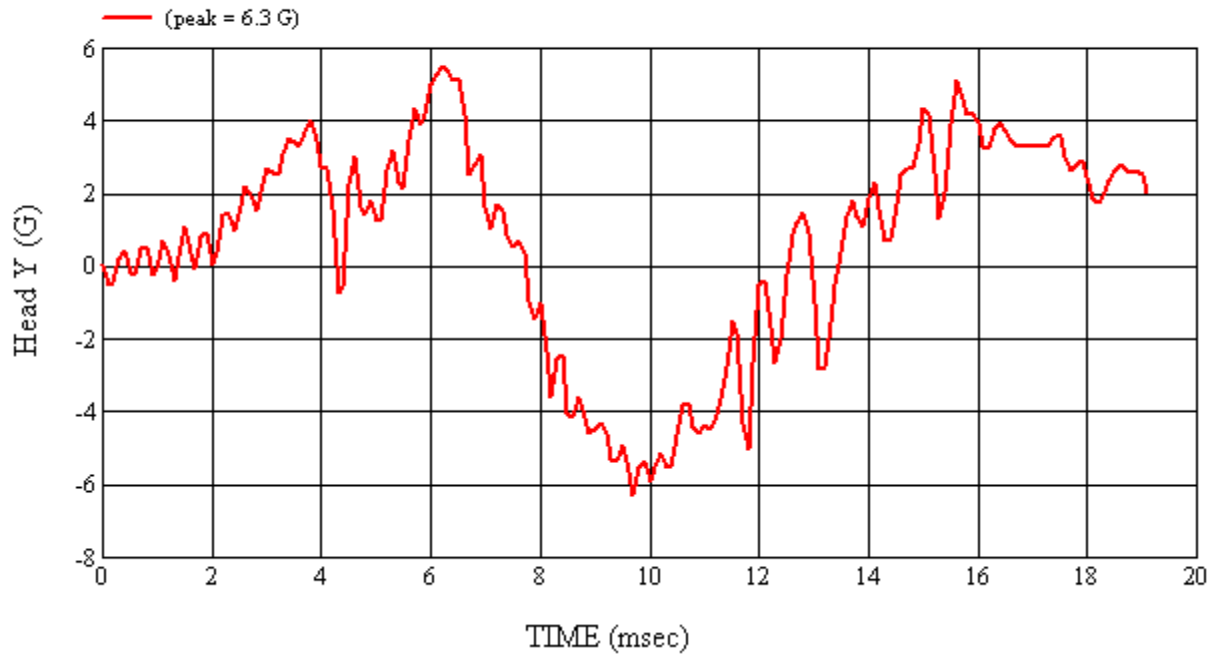
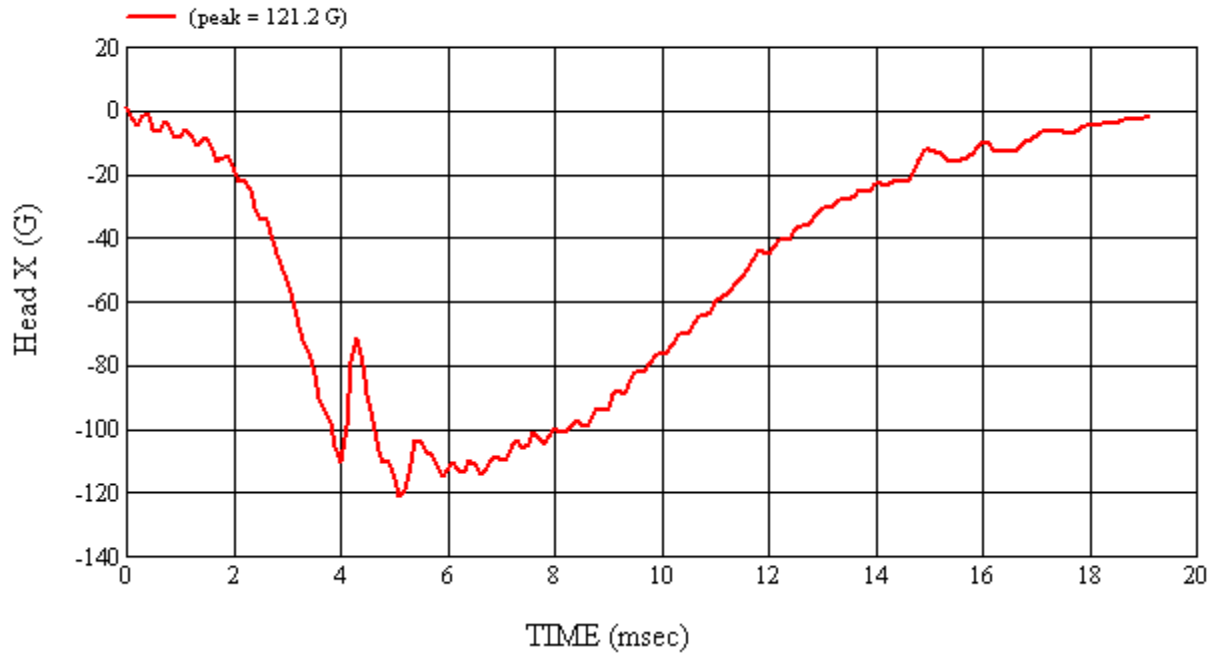
Recorded By: *Kevin D. McFerran* Approved By*: *Arthur I. Smith* Date: 4/1/2011
 *Only necessary for NHTSA (Government) Compliance testing.

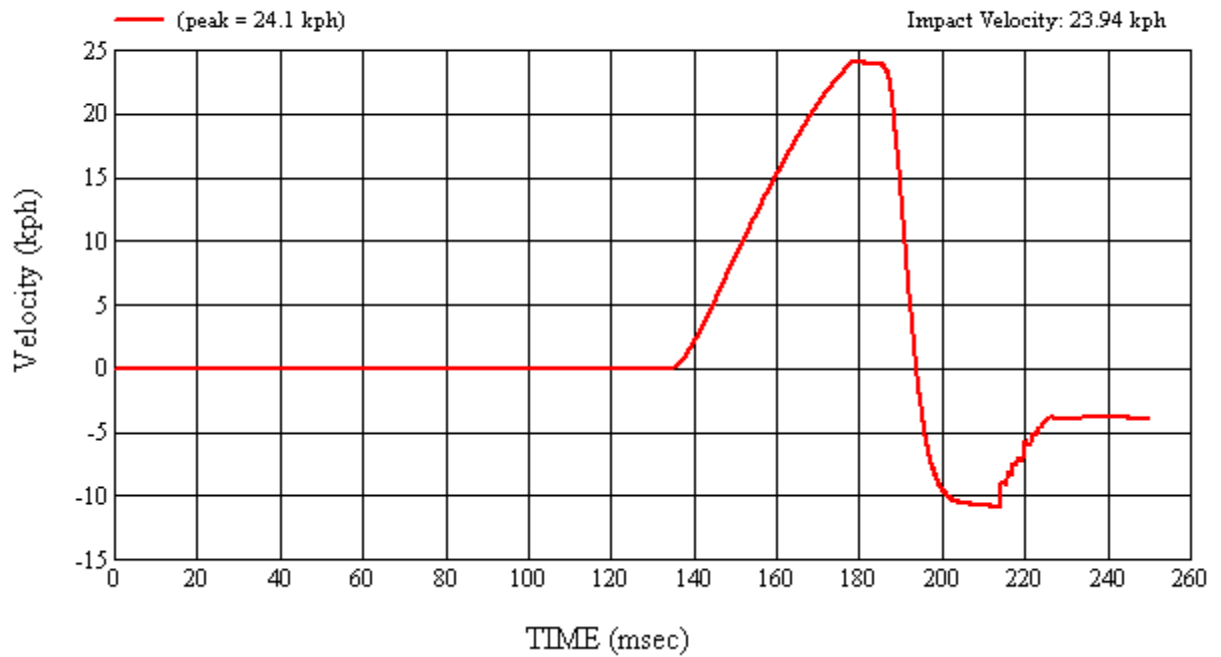
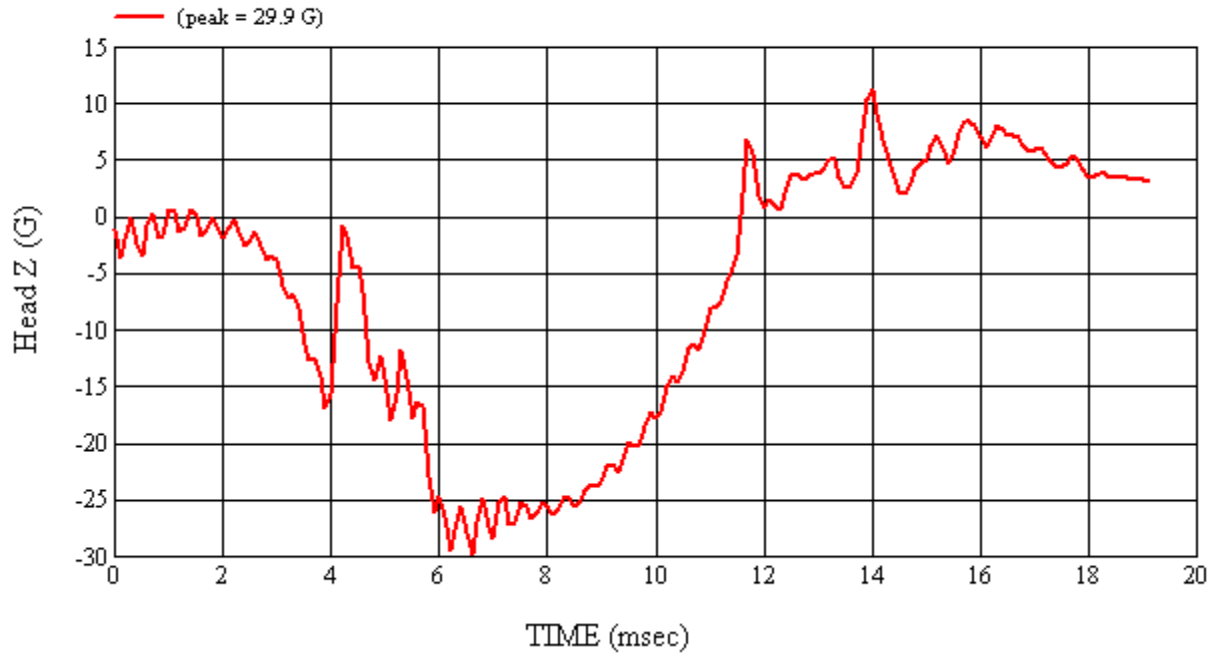
MGA Test #: U11091

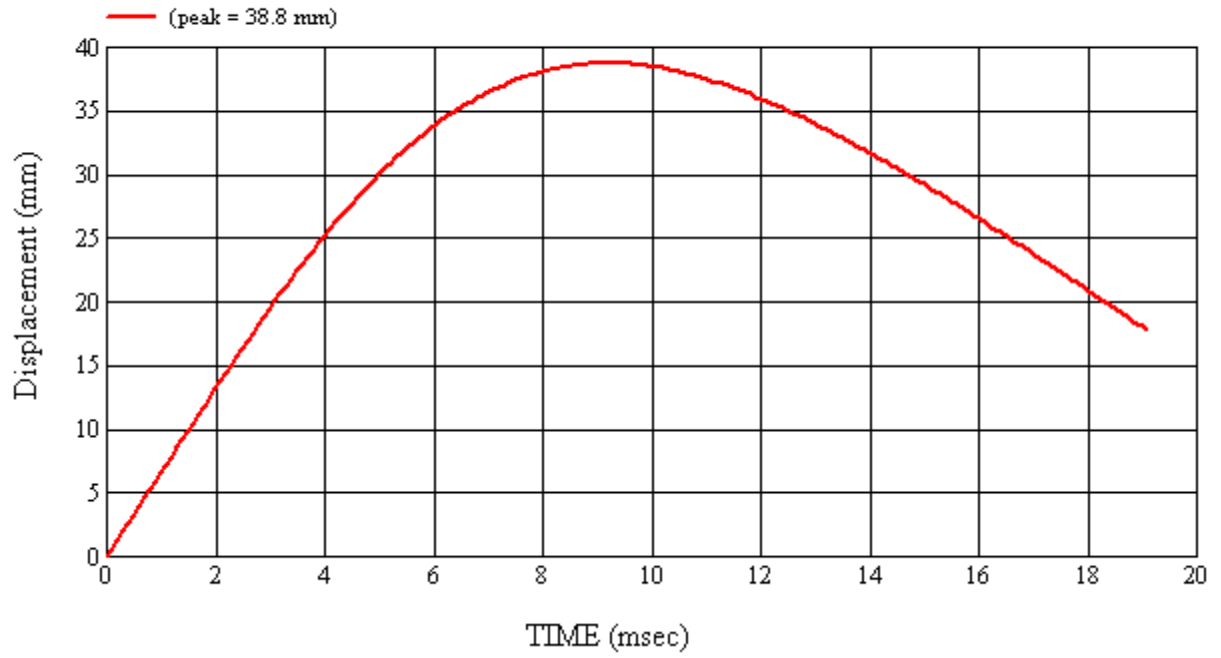
Target Location: UR4, Right Side

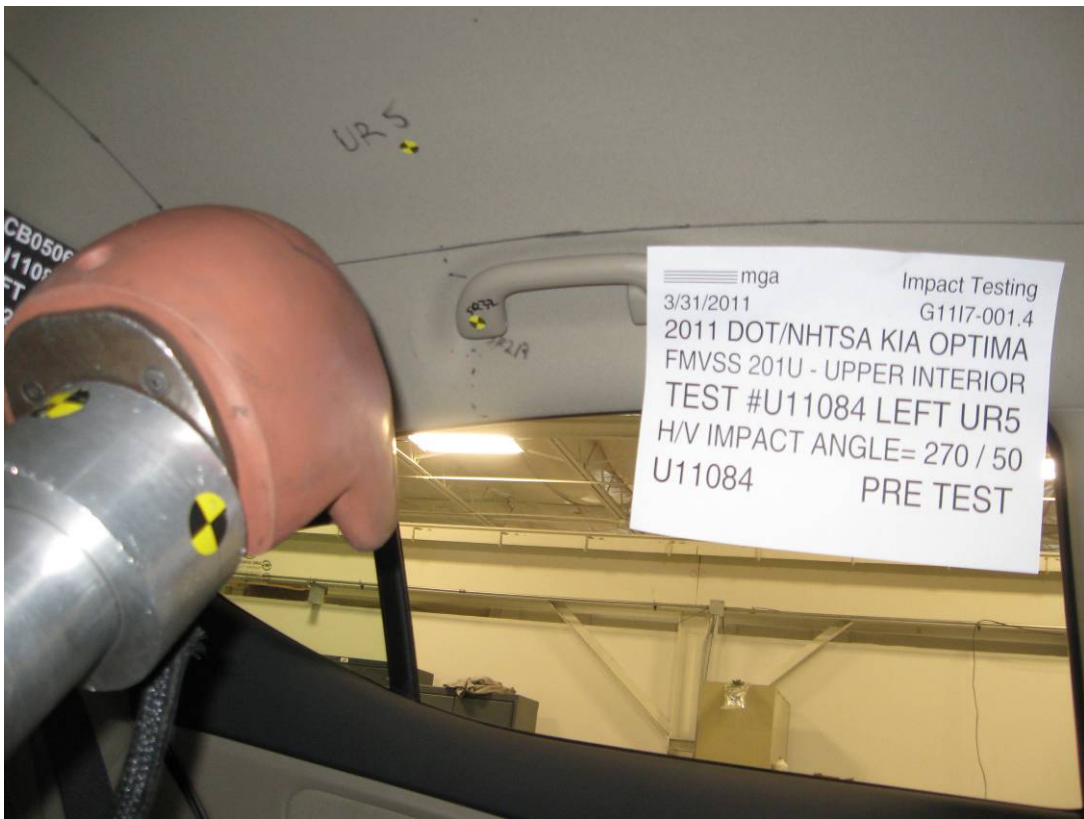
Test Date: 4/1/2011

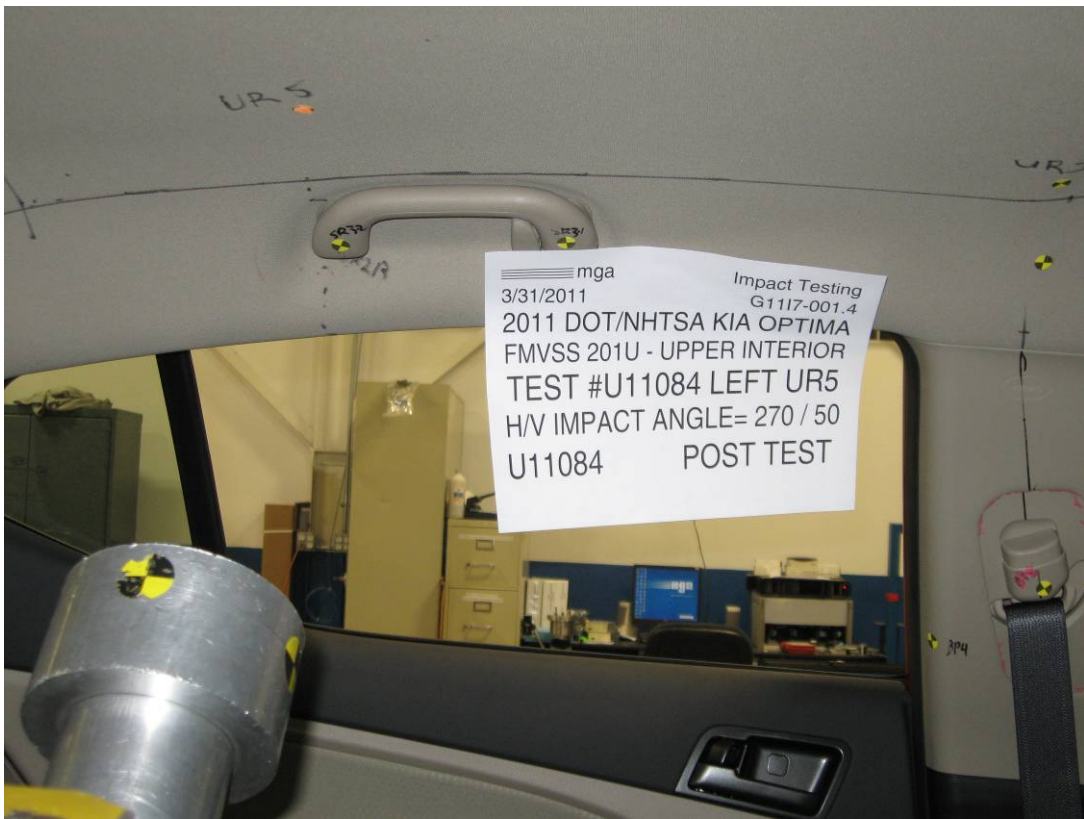
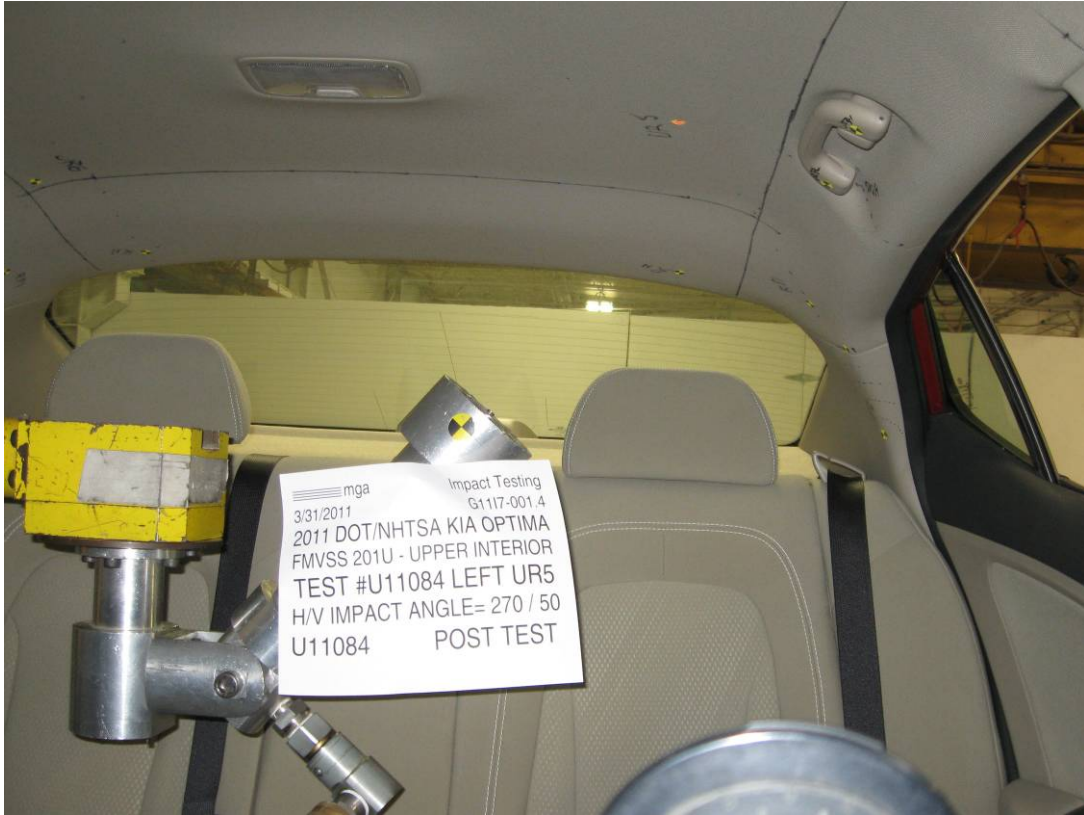


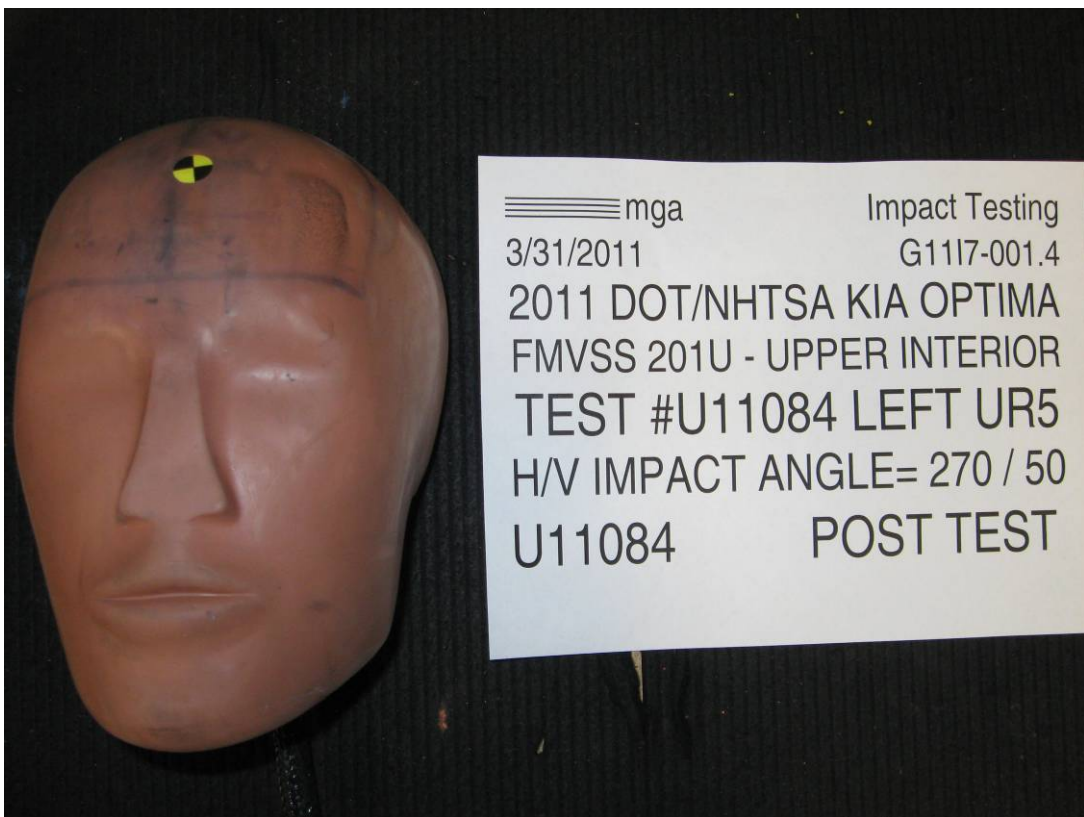
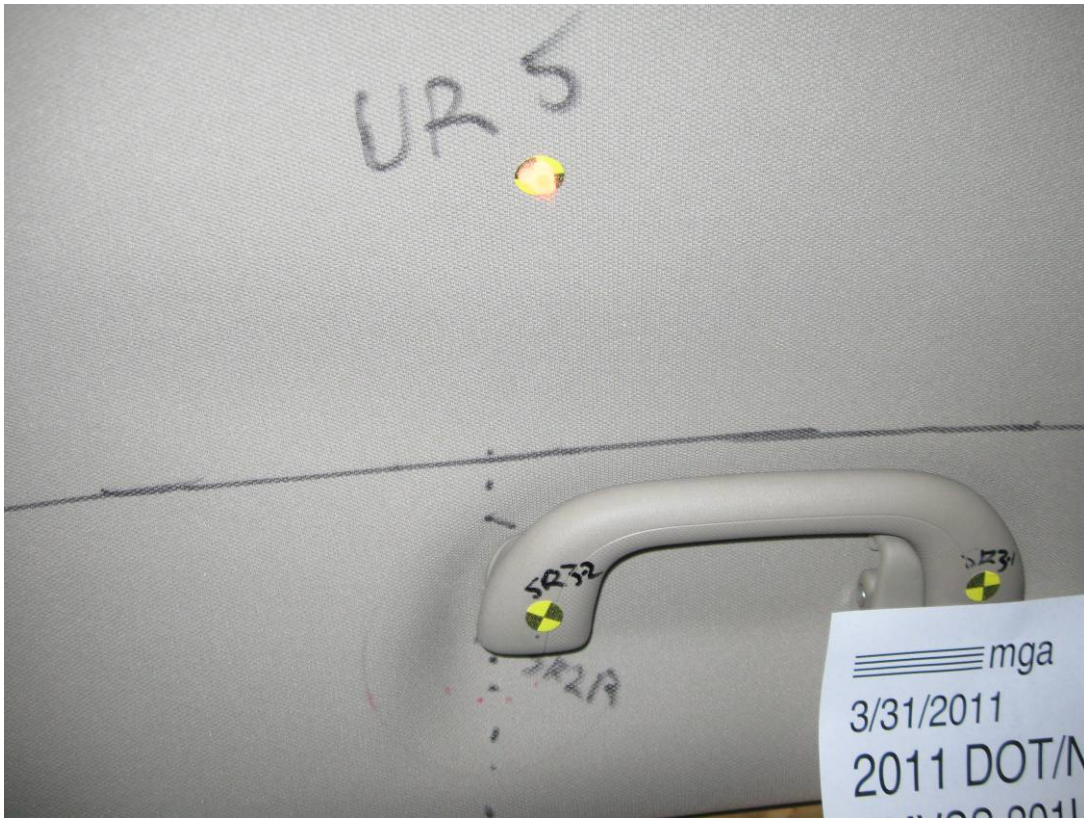












SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G1117-001.4 VEHICLE YR/MAKE/MODEL:2011/DOT/NHTSA/Kia Optima

GENERAL TEST PARAMETERS:

Test Number:#U11084

Target (Vehicle Side): UR5Left

Temperature:20.6C

MGA Test Reference No.:U11084

Humidity:21.8%

Approach Horizontal Angles:270°

Time of Test:10:25:05 AM

Approach Vertical Angles:50°

FMH Serial No:[035]

Additional Description: @SR3-2

TEST RESULTS:

HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
717	730	7.8	23.6	40	5 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J35919	-95.8	1.07	1.07
Y	6	J22664	94.2	0.85	0.85
Z	7	J35924	92.8	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

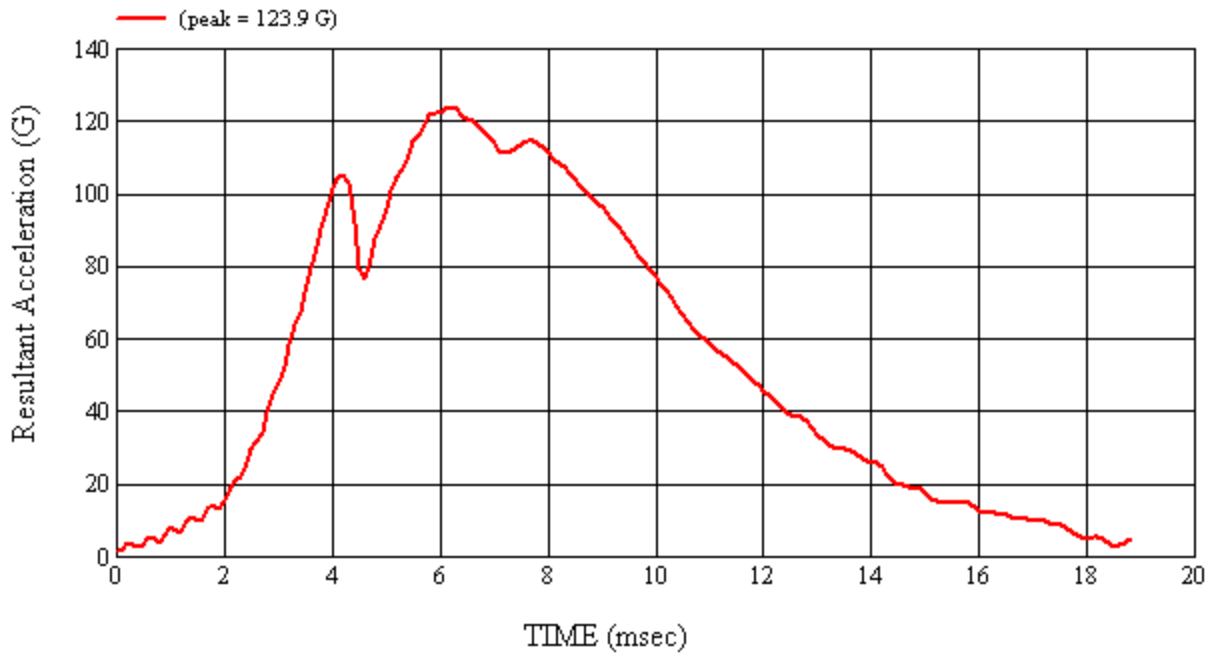
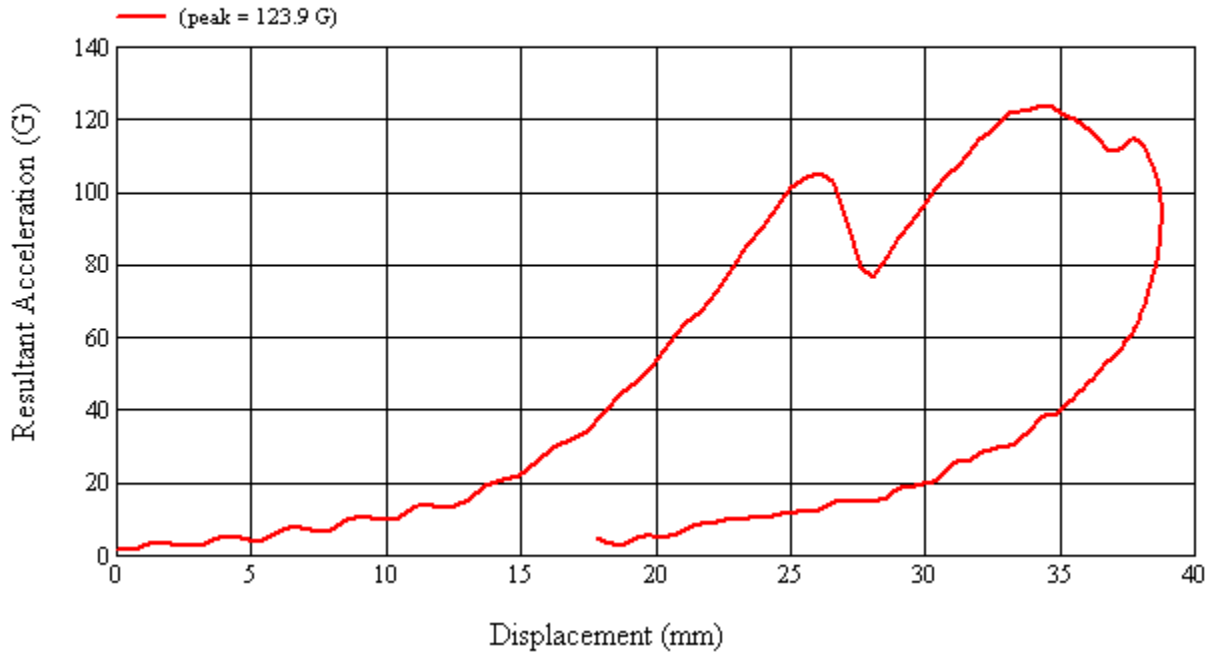
No visible damage

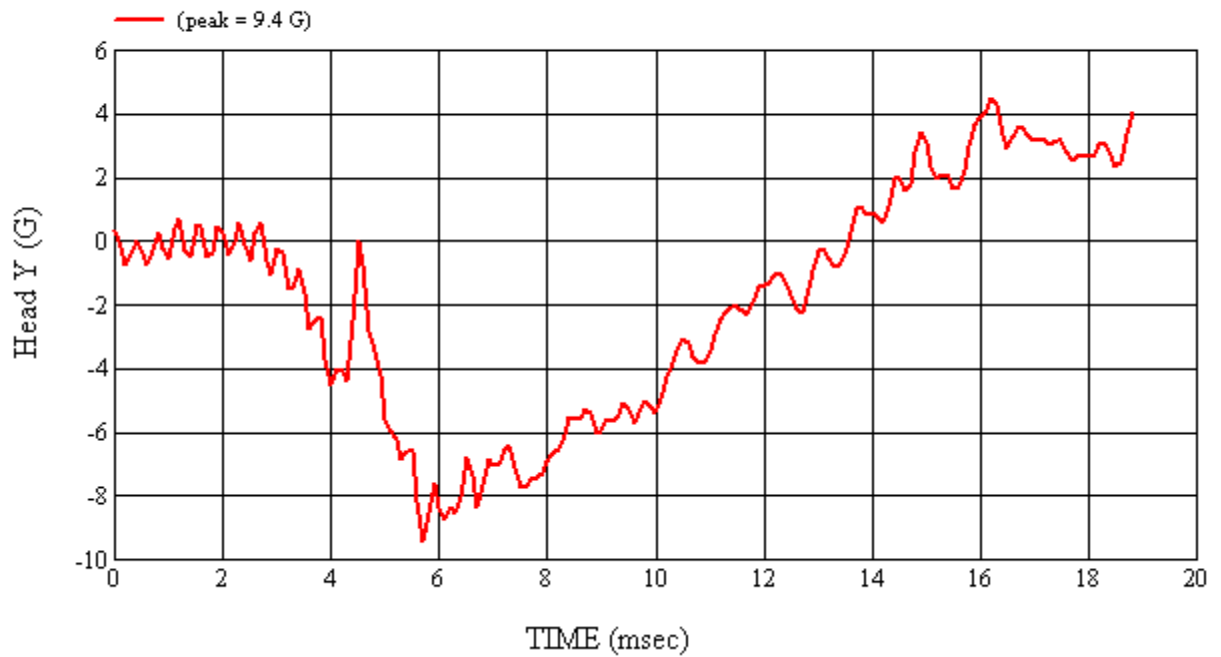
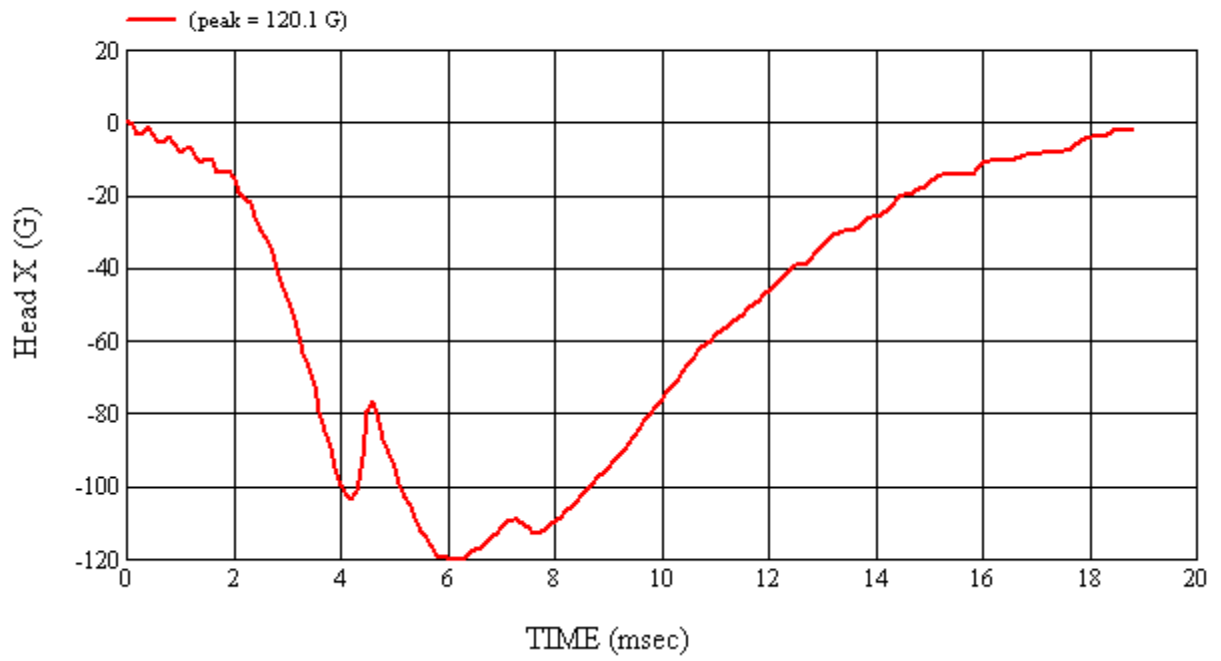
Recorded By: *Kevin D. McFerran* Approved By*: *Arthur I. Smith* Date: 3/31/2011
 *Only necessary for NHTSA (Government) Compliance testing.

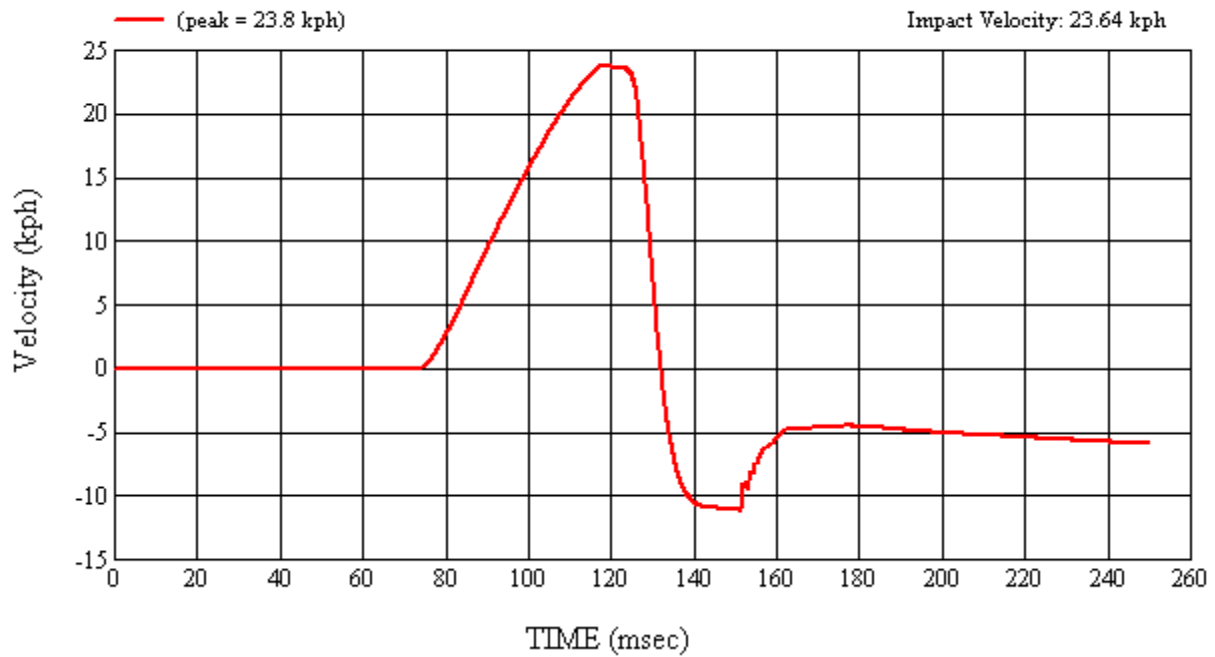
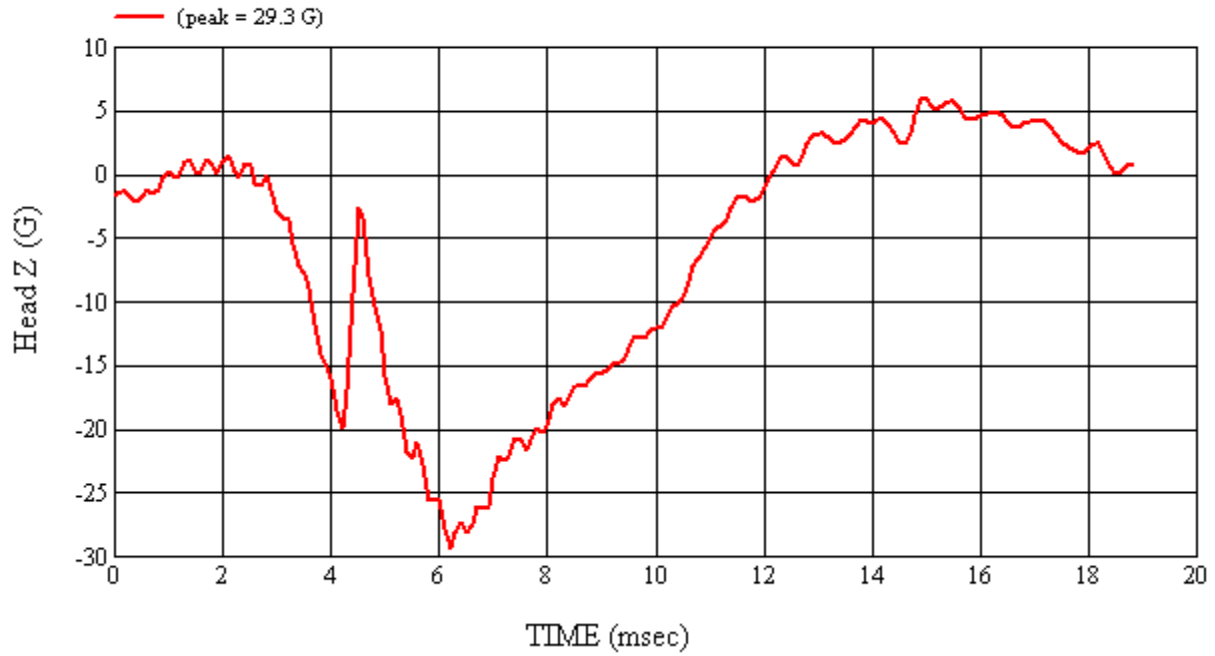
MGA Test #: U11084

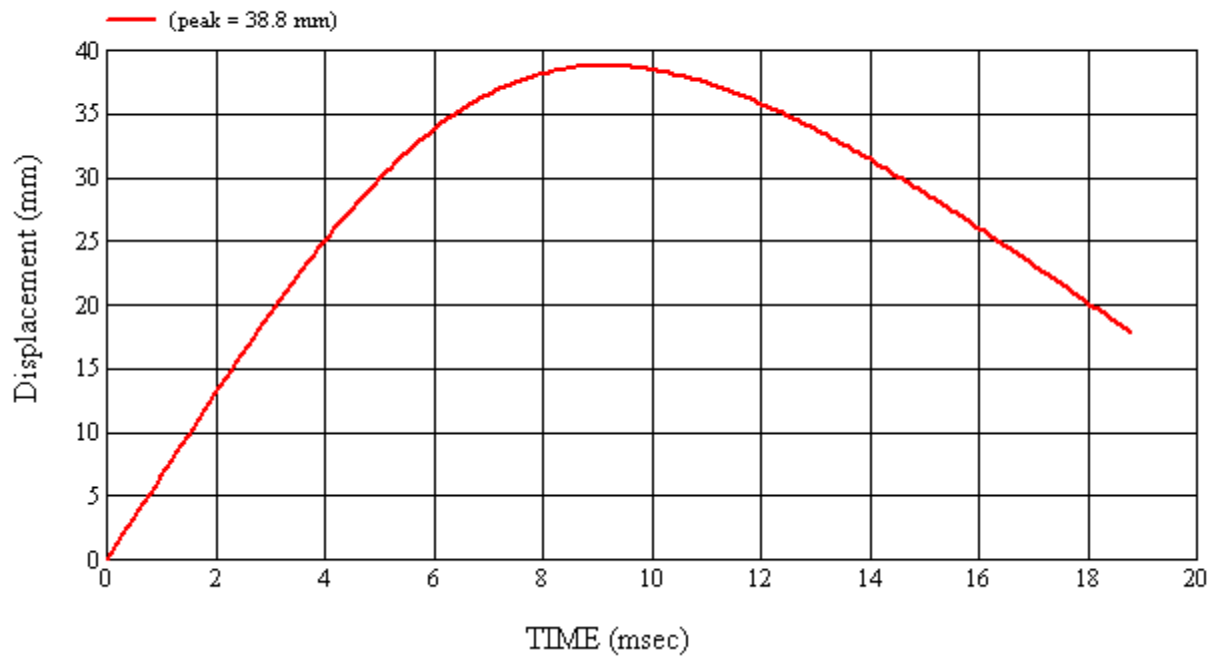
Target Location: UR5, Left Side

Test Date: 3/31/2011









4.0 TEST EQUIPMENT LIST AND CALIBRATION INFORMATION

The following section lists the test equipment for the compliance test series. Items marked with an asterisk are calibrated by an external lab. An additional summary table is given for the pre and post-test calibration data for the Free Motion Headforms. The temperature trace to confirm testing was conducted between 66°F and 78°F (19°C – 26°C) is included in Appendix A. Calibration certificates can be found in Appendix B.

TABLE 4-1 LIST OF ITEMS USED

ITEM	MANUFACTURER NAME	MODEL #	FUNCTION OF ITEM	ACCURACY	CAL. INTERNAL
Head Drop Tower (includes test frame and DAS)	MGA Research Corp.	MGA-100-DC	FMH Calibration	N/A	N/A
Accelerometers	Endevco	7264-2000	Acceleration Data	±0.5%	6 months
FMVSS 201U Test Frame (includes the propulsion control system, actuator, test frame, and DAS)	MGA Research Corp.	MGA-100-FMH	Test System	N/A	N/A
Free Motion Headforms	UTAMA UTAMA UTAMA	035 037 038	Test Device	N/A	Pre and Post-Test Series
High Speed Video	Vision Research	Miro Ex4	Record Event	N/A	N/A
*FARO™	Faro Technologies	S08059801273	Targeting	0.1 mm	Annual
Measuring Devices: - Tape Measure - Plumb Bobs - Digital Protractor	Stanley N/A Mitutoyo	TPM112 -- MGA00712	Measurement Targeting FMH setup Horizontal Measurement	1 mm N/A 0.5°	Annual
*Temperature Recorder	Dickson	MGA00152	Record Temperature and Humidity	± 1°C ± 1% RH	Annual
* Scale	Detecto	MGA00783	Weigh FMH Head	± 0.01 lb	Annual
*Vehicle Scale	Intercomp	26032389	Weighing Vehicle	± .5 kg	Annual

Each headform was calibrated by an engineer after the headform had soaked in an environment of 66°F to 78°F (19°C to 26°C) for a period of at least four hours.

Each headform was found to comply with the performance criteria under Part 572L for pre and post-test calibrations. That is, the peak resultant acceleration was between 225 and 275 G's, the peak lateral acceleration was less than 15 G's, the headform weighed between 9.9 and 10.1 lbs., the pulse was determined to be unimodal, and there was no major damage to the headform.

TABLE 4-2 FMH CALIBRATION SUMMARY

FMH Serial #		Headform Calibration Date	Weight (lbs)	Temp (°C)	% Humidity	Peak Resultant Acceleration (G's)	Peak Lateral Acceleration (G's)	Unimodal
Pre	#035	3/30/2011	9.90	22.0	17.3	245.9	4.0	Yes
Post	#035	4/4/2011	9.90	20.4	33.2	255.0	4.0	Yes
Pre	#037	3/30/2011	9.96	22.1	17.2	257.7	4.3	Yes
Post	#037	4/4/2011	9.96	20.2	33.4	269.8	4.2	Yes
Pre	#038	3/30/2011	9.90	22.2	17.0	259.9	12.5	Yes
Post	#038	4/4/2011	9.90	20.5	33.6	263.7	9.4	Yes

4-1 Pre-Test Calibration

**HEAD DROP TEST SUMMARY
 PART 572L**

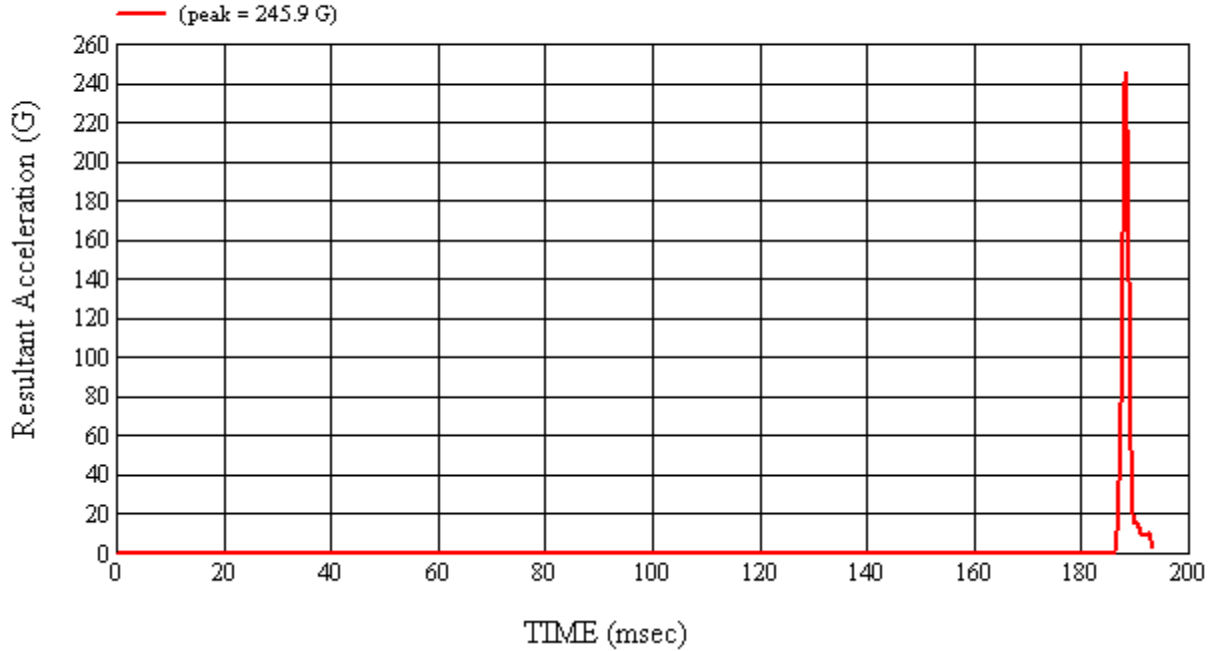
HEADFORM SERIAL NUMBER: 035		CALIBRATION DATE: 3/30/2011
CALIBRATION TIME: 10:43:49 AM		
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Weight	9.90 to 10.10 lbs.	9.90
Temperature	19° C to 26° C	22.0
Relative Humidity	10% to 70%	17.3
Peak Resultant Acceleration	225 G's to 275 G's	245.9
Peak Lateral Acceleration	15 G's Maximum	4.0
Unimodal Acceleration Curve	YES	YES

FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	J35919	02/04/11	08/04/11
2	ENDEVCO	7264-2000	J22664	02/04/11	08/04/11
3	ENDEVCO	7264-2000	J35924	02/04/11	08/04/11

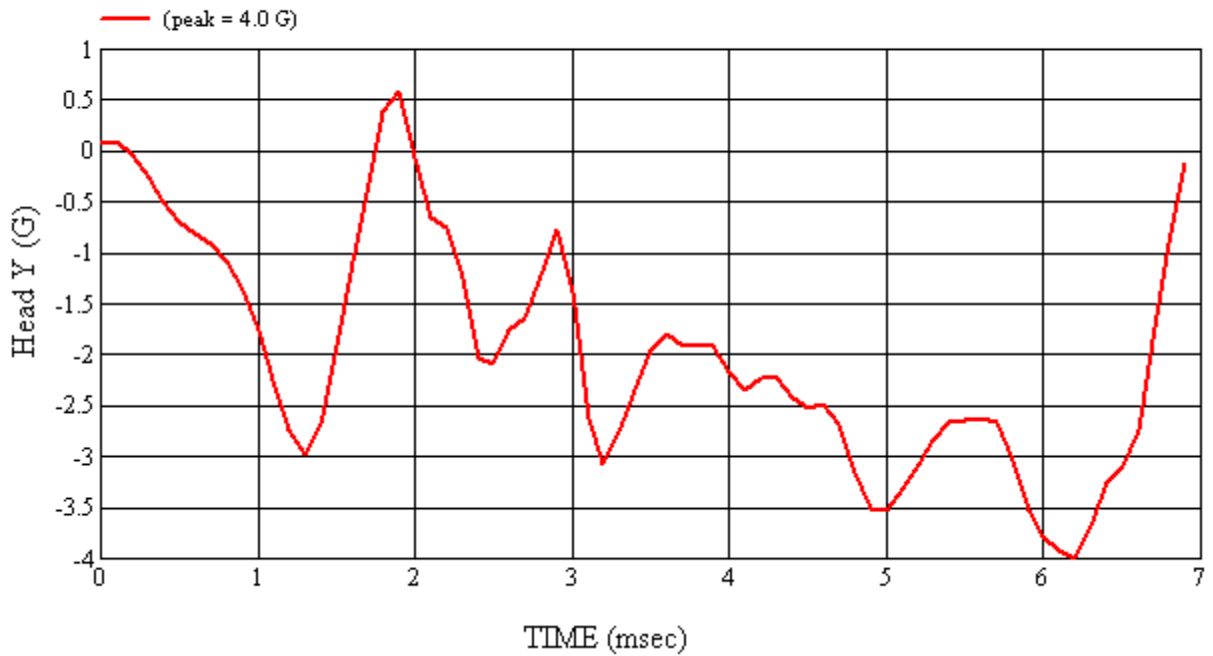
REMARKS:

RECORDED BY: *Keri D. McLean* DATE: 3/30/2011

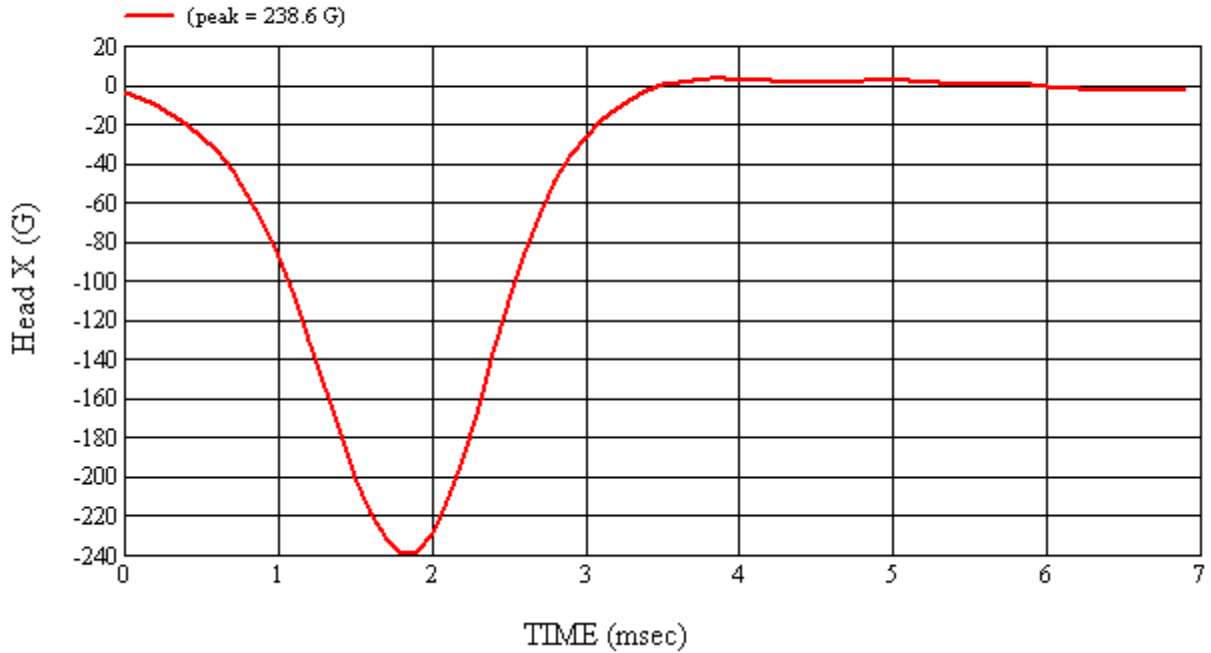
APPROVED BY: *Adrian I. Smith*



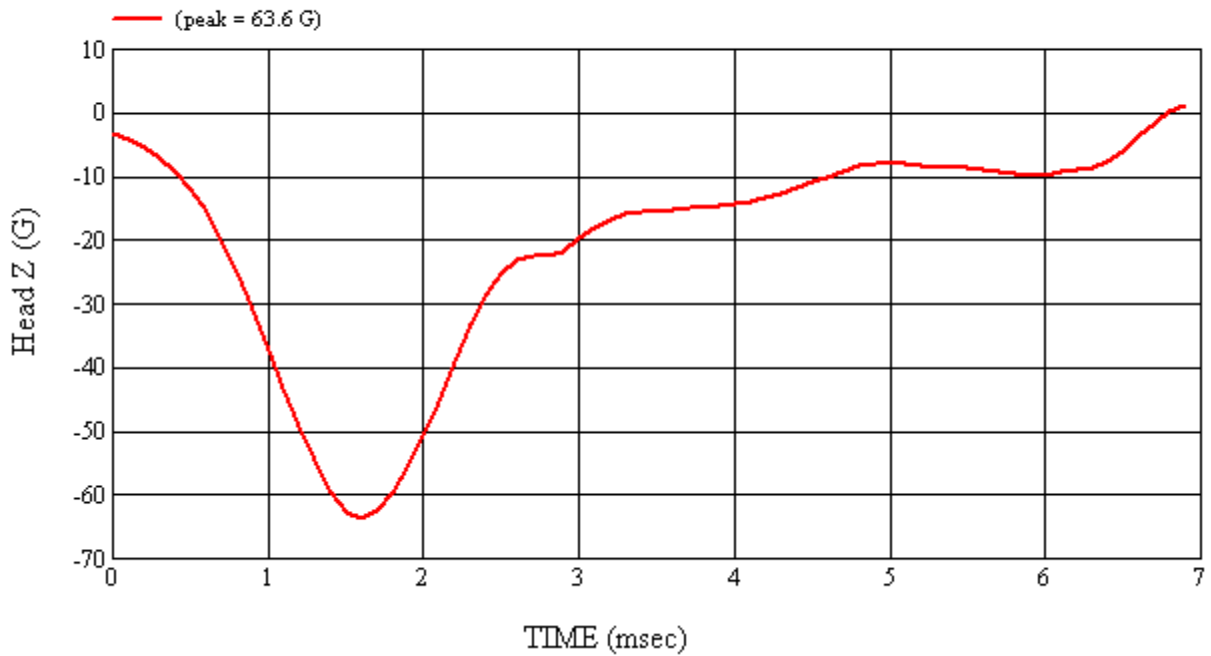
Head 035 (Pre) Calibration #H35007



Head 035 (Pre) Calibration #H35007



Head 035 (Pre) Calibration #H35007



Head 035 (Pre) Calibration #H35007

4-2 Post-Test Calibration

**HEAD DROP TEST SUMMARY
 PART 572L**

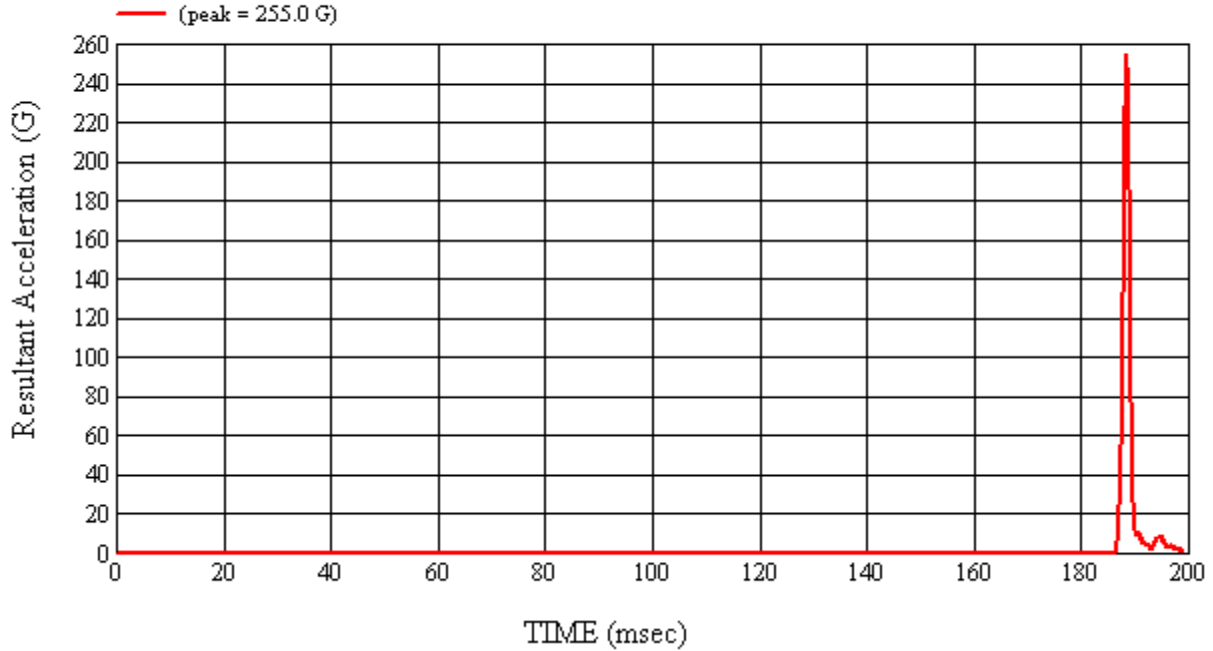
HEADFORM SERIAL NUMBER: 035		CALIBRATION DATE: 4/4/2011
CALIBRATION TIME: 8:37:23 AM		
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Weight	9.90 to 10.10 lbs.	9.90
Temperature	19° C to 26° C	20.4
Relative Humidity	10% to 70%	33.2
Peak Resultant Acceleration	225 G's to 275 G's	255.0
Peak Lateral Acceleration	15 G's Maximum	4.0
Unimodal Acceleration Curve	YES	YES

FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	J35919	02/04/11	08/04/11
2	ENDEVCO	7264-2000	J22664	02/04/11	08/04/11
3	ENDEVCO	7264-2000	J35924	02/04/11	08/04/11

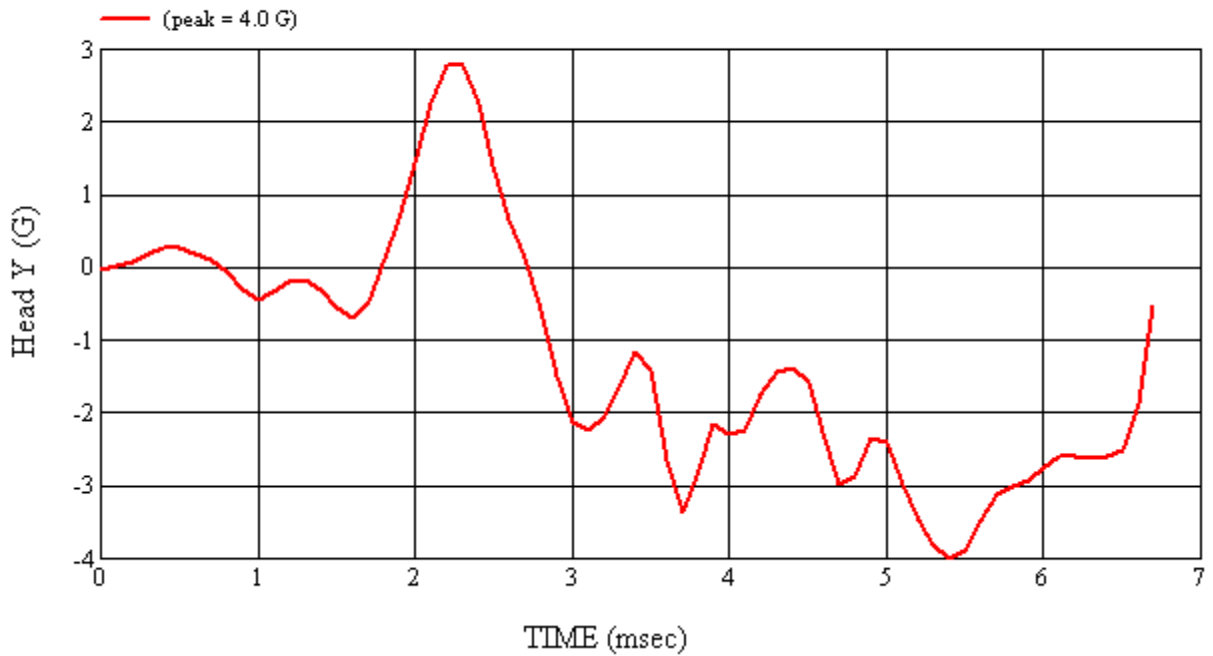
REMARKS:

RECORDED BY: *Keri D. McLean* DATE: 4/4/2011

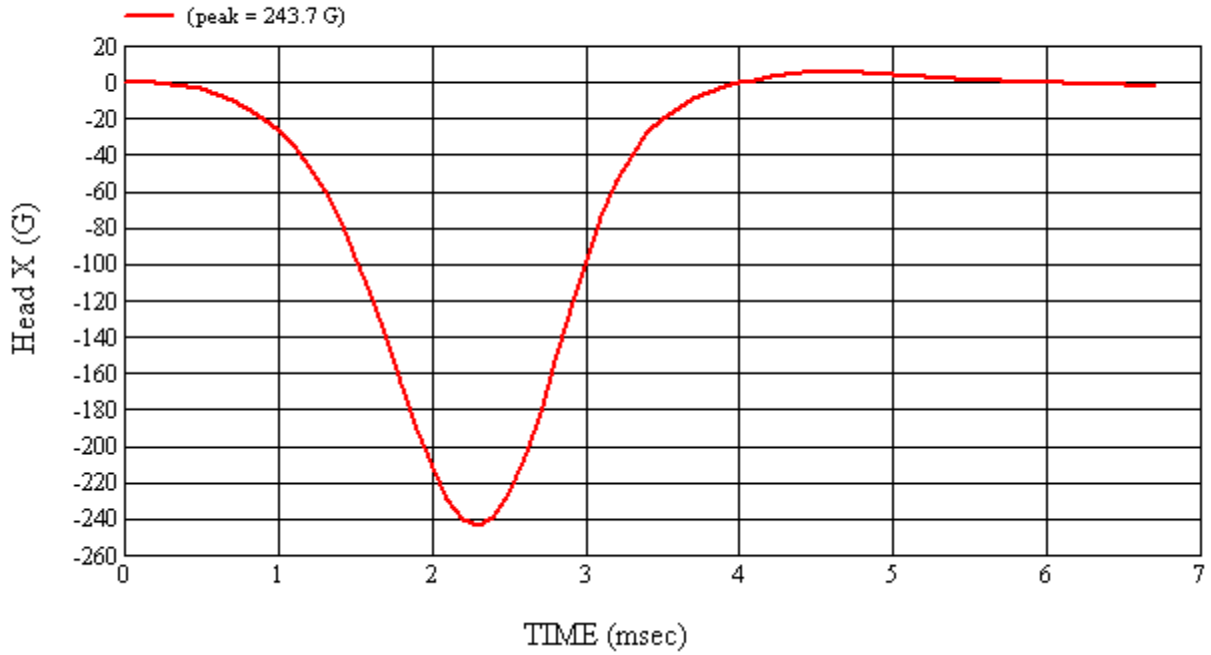
APPROVED BY: *Adrian I. Smith*



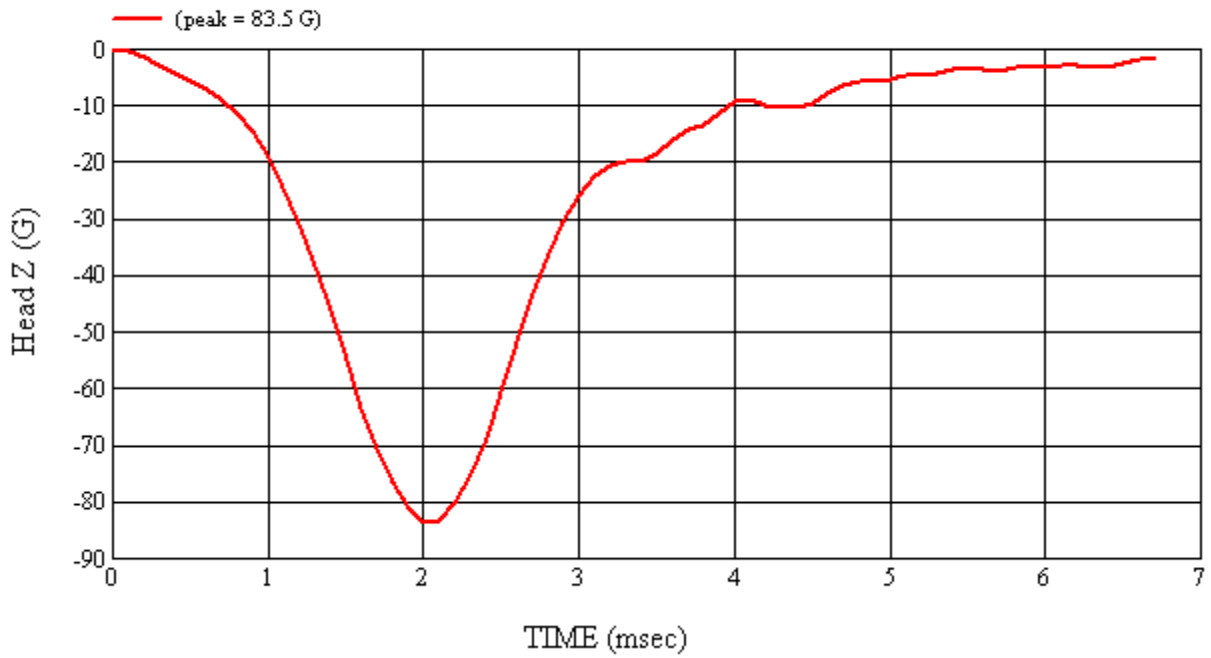
Head 035 (Post) Calibration #H35008



Head 035 (Post) Calibration #H35008



Head 035 (Post) Calibration #H35008



Head 035 (Post) Calibration #H35008

4-3 Pre-Test Calibration

**HEAD DROP TEST SUMMARY
 PART 572L**

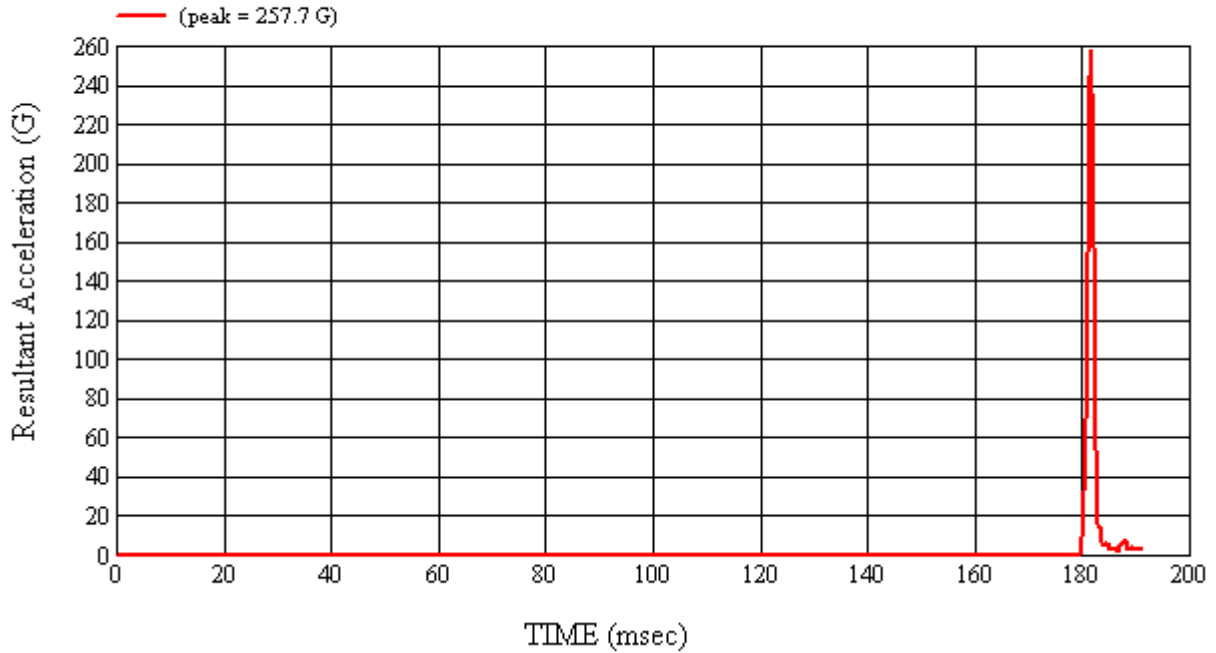
HEADFORM SERIAL NUMBER: 037		CALIBRATION DATE: 3/30/2011
CALIBRATION TIME: 10:56:45 AM		
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Weight	9.90 to 10.10 lbs.	9.96
Temperature	19° C to 26° C	22.1
Relative Humidity	10% to 70%	17.2
Peak Resultant Acceleration	225 G's to 275 G's	257.7
Peak Lateral Acceleration	15 G's Maximum	4.3
Unimodal Acceleration Curve	YES	YES

FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	J32177	02/04/11	08/04/11
2	ENDEVCO	7264-2000	J14103	02/04/11	08/04/11
3	ENDEVCO	7264-2000	J35800	02/04/11	08/04/11

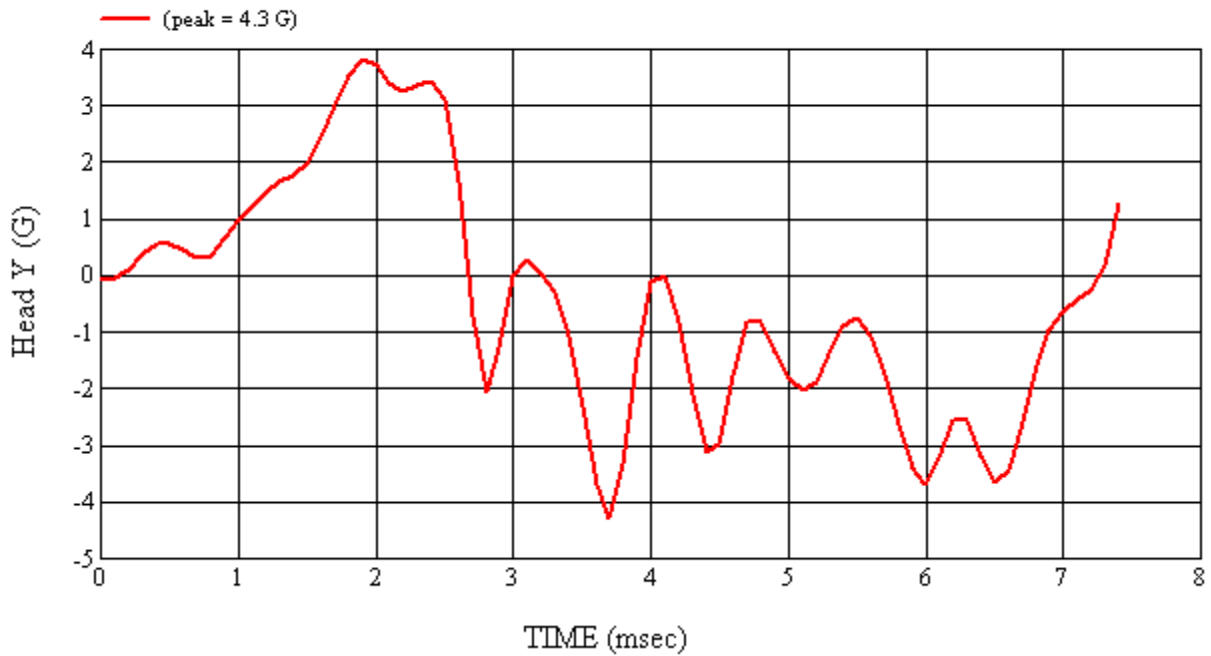
REMARKS:

RECORDED BY: *Keri D. McLean* DATE: 3/30/2011

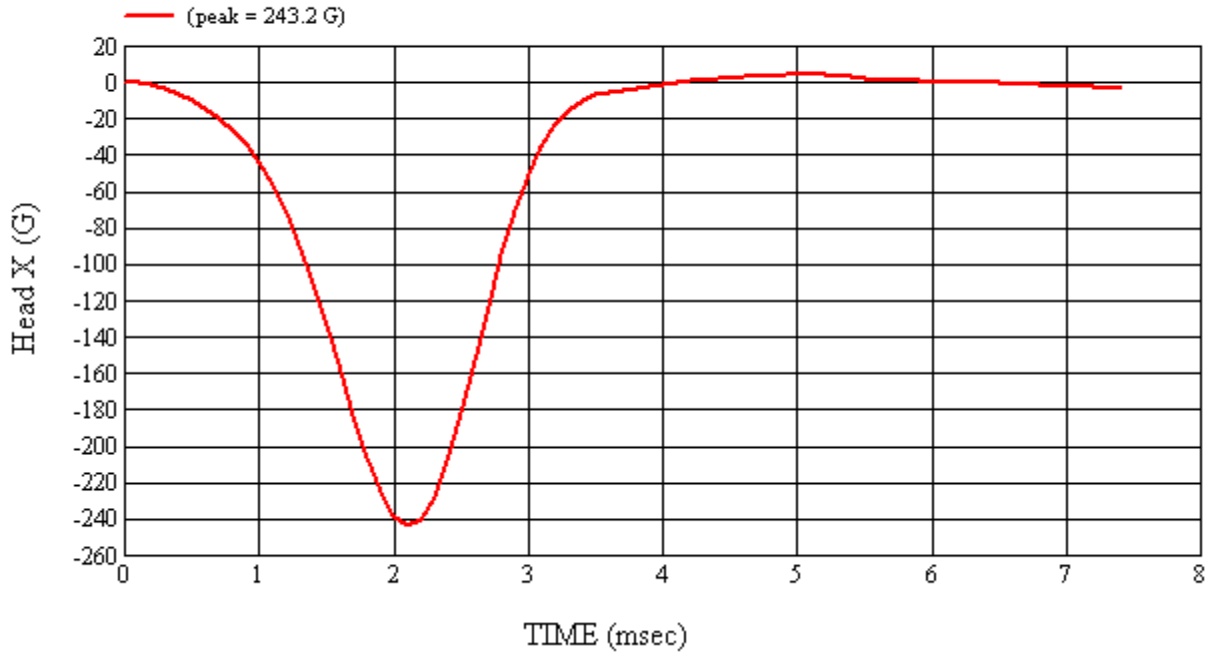
APPROVED BY: *Adrian I. Smith*



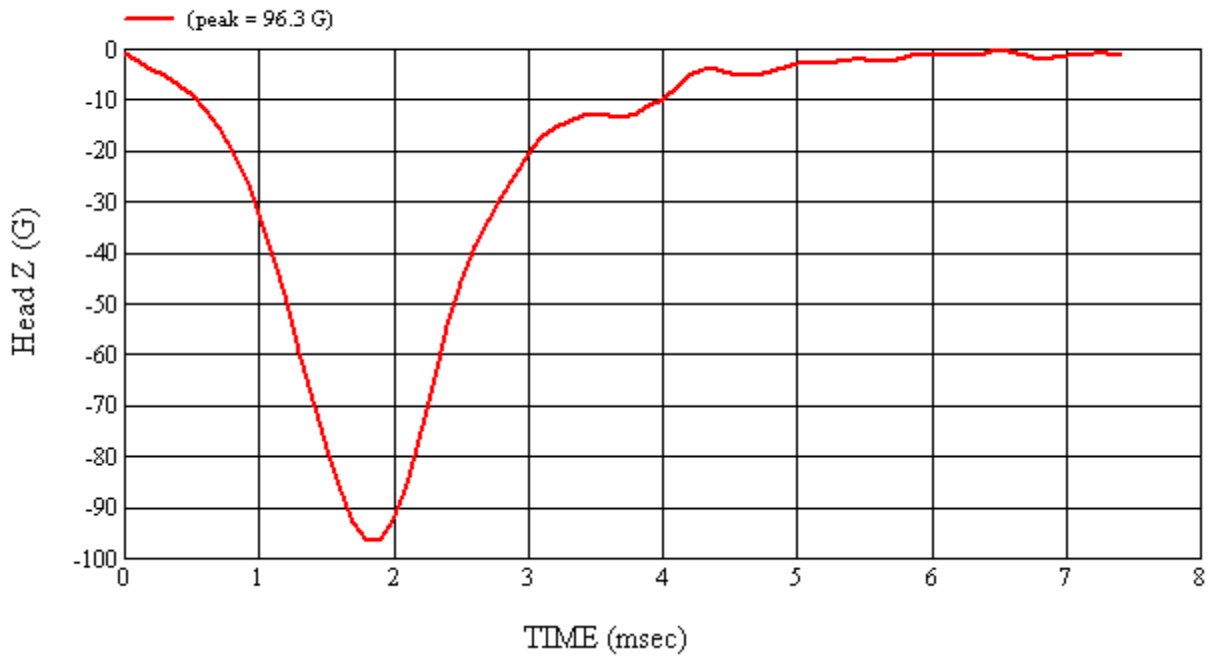
Head 037 (Pre) Calibration #H37007



Head 037 (Pre) Calibration #H37007



Head 037 (Pre) Calibration #H37007



Head 037 (Pre) Calibration #H37007

4-4 Post-Test Calibration

**HEAD DROP TEST SUMMARY
 PART 572L**

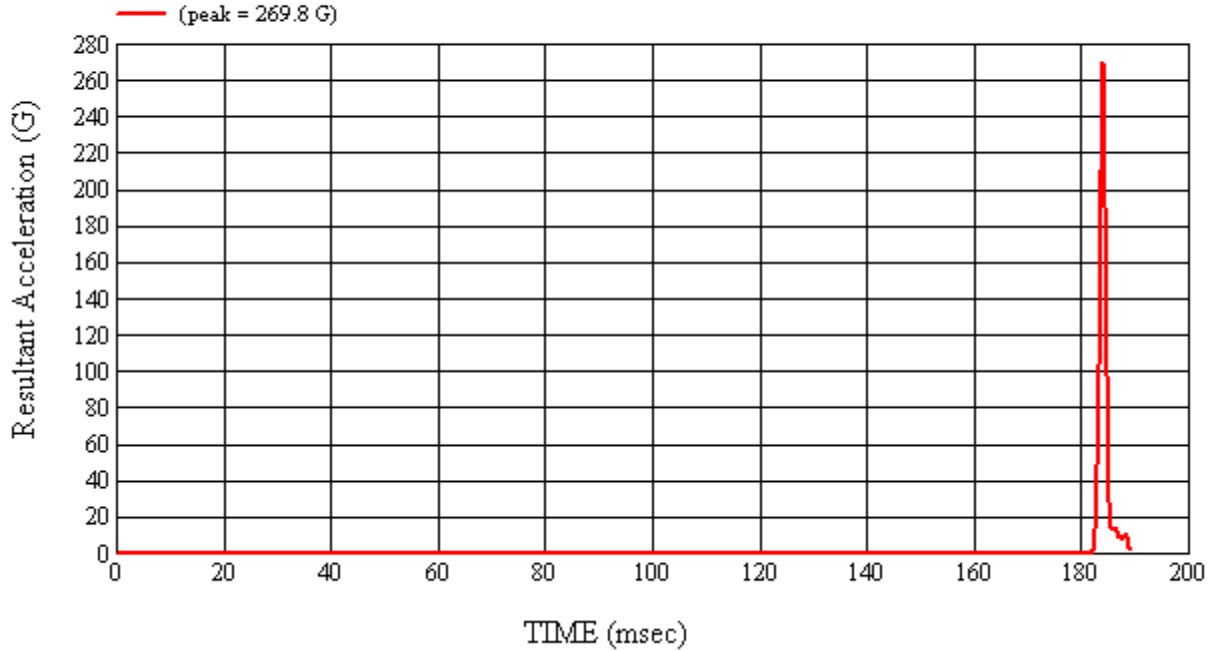
HEADFORM SERIAL NUMBER: 037		CALIBRATION DATE: 4/4/2011
CALIBRATION TIME: 9:02:45 AM		
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Weight	9.90 to 10.10 lbs.	9.96
Temperature	19° C to 26° C	20.2
Relative Humidity	10% to 70%	33.4
Peak Resultant Acceleration	225 G's to 275 G's	269.8
Peak Lateral Acceleration	15 G's Maximum	4.2
Unimodal Acceleration Curve	YES	YES

FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	J32177	02/04/11	08/04/11
2	ENDEVCO	7264-2000	J14103	02/04/11	08/04/11
3	ENDEVCO	7264-2000	J35800	02/04/11	08/04/11

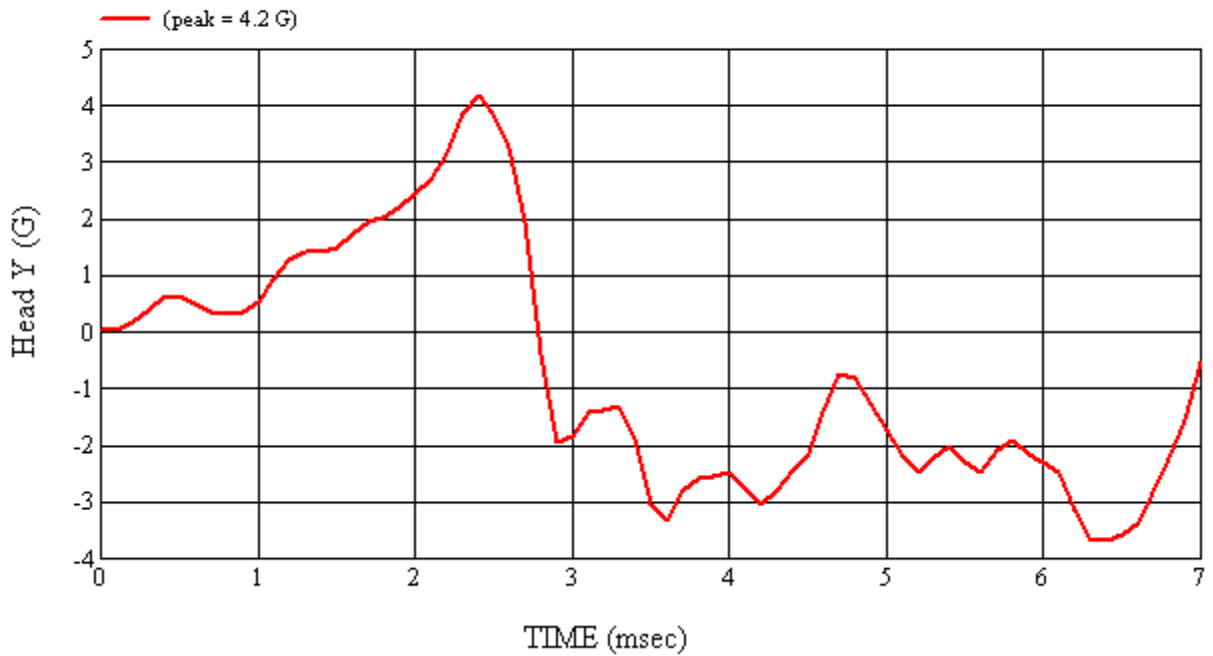
REMARKS:

RECORDED BY: *Keri D. McLean* DATE: 4/4/2011

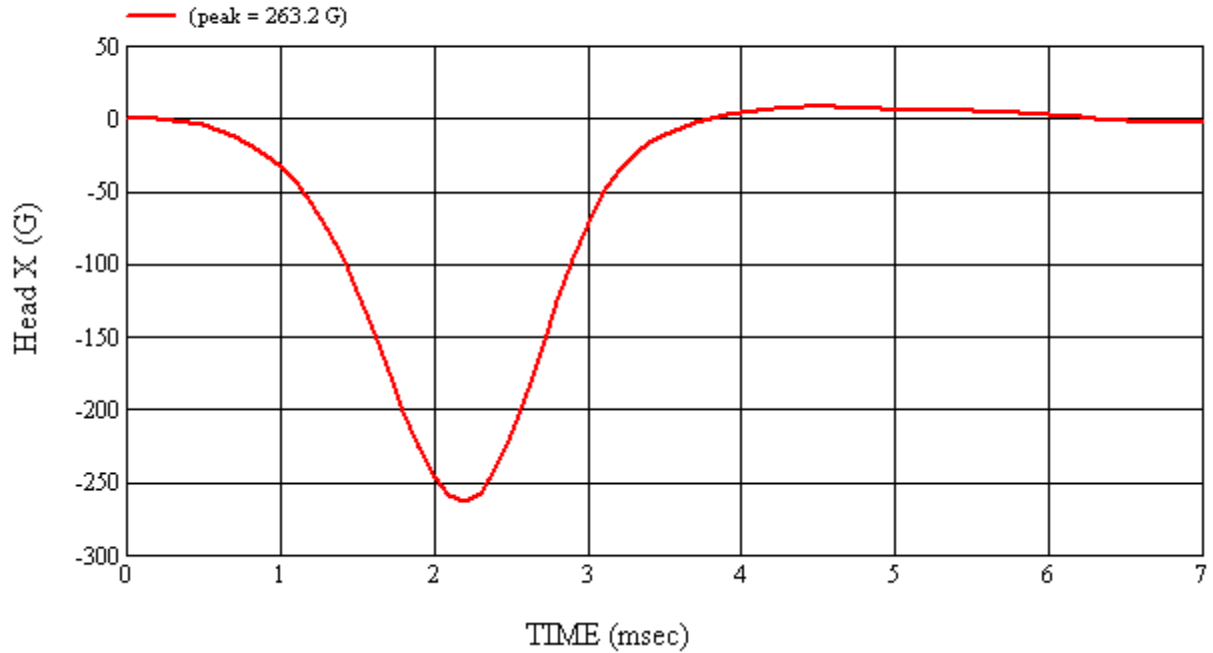
APPROVED BY: *Adrian I. Smith*



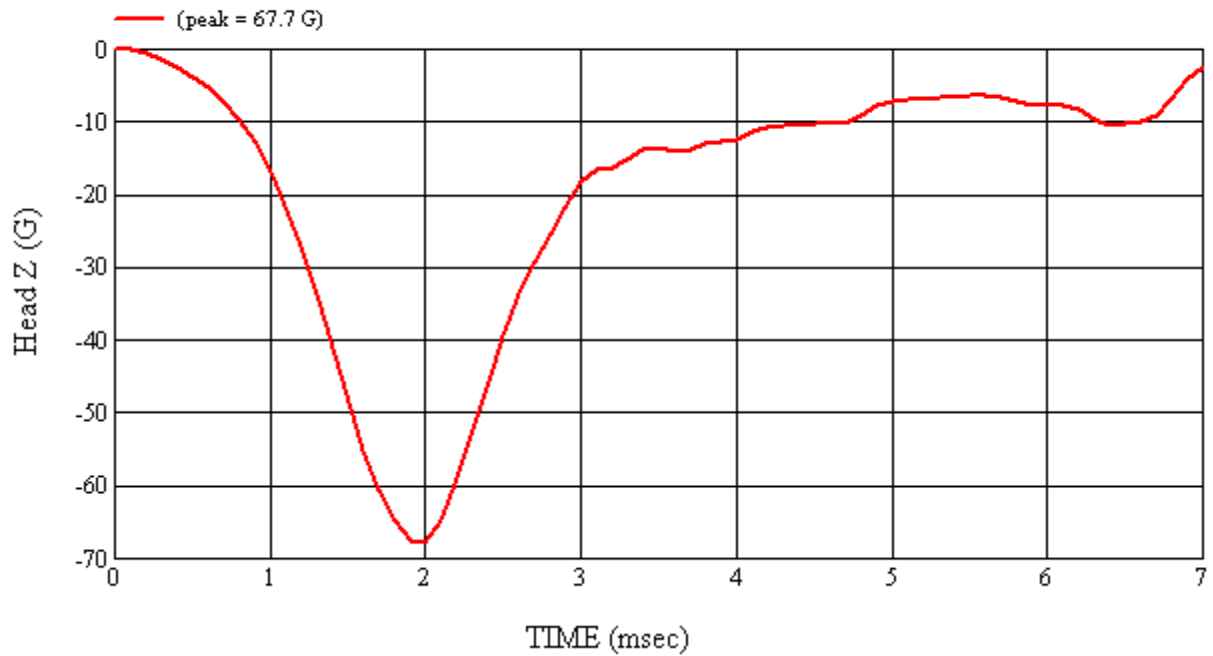
Head 037 (Post) Calibration #H37008



Head 037 (Post) Calibration #H37008



Head 037 (Post) Calibration #H37008



Head 037 (Post) Calibration #H37008

4-5 Pre-Test Calibration

**HEAD DROP TEST SUMMARY
 PART 572L**

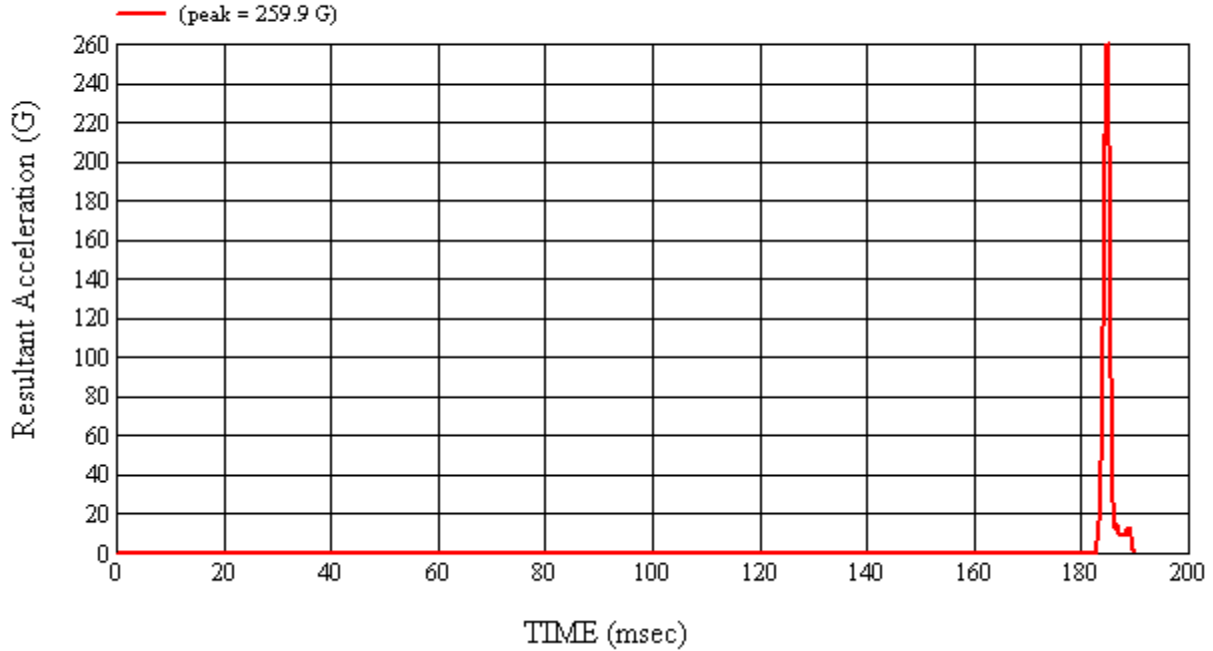
HEADFORM SERIAL NUMBER: 038		CALIBRATION DATE: 3/30/2011
CALIBRATION TIME: 11:36:40 AM		
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Weight	9.90 to 10.10 lbs.	9.90
Temperature	19° C to 26° C	22.2
Relative Humidity	10% to 70%	17.0
Peak Resultant Acceleration	225 G's to 275 G's	259.9
Peak Lateral Acceleration	15 G's Maximum	12.5
Unimodal Acceleration Curve	YES	YES

FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	J22700	02/07/11	08/07/11
2	ENDEVCO	7264-2000	J36197	02/07/11	08/07/11
3	ENDEVCO	7264-2000	J36353	02/07/11	08/07/11

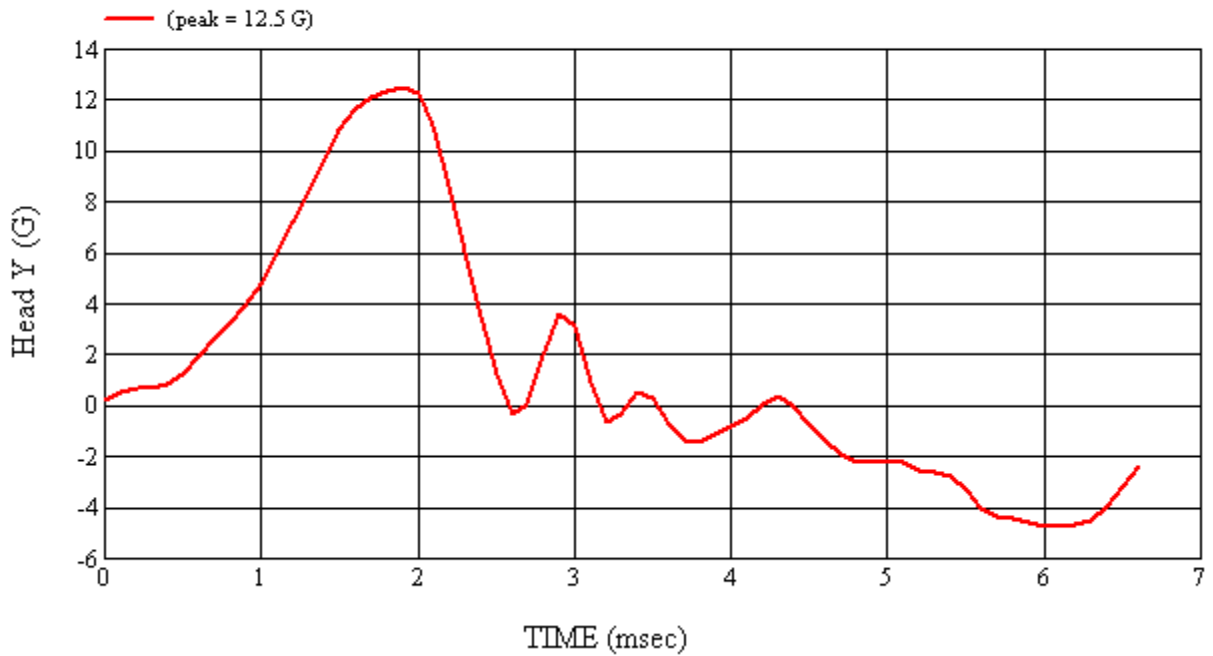
REMARKS:

RECORDED BY: *Keri D. McLean* DATE: 3/30/2011

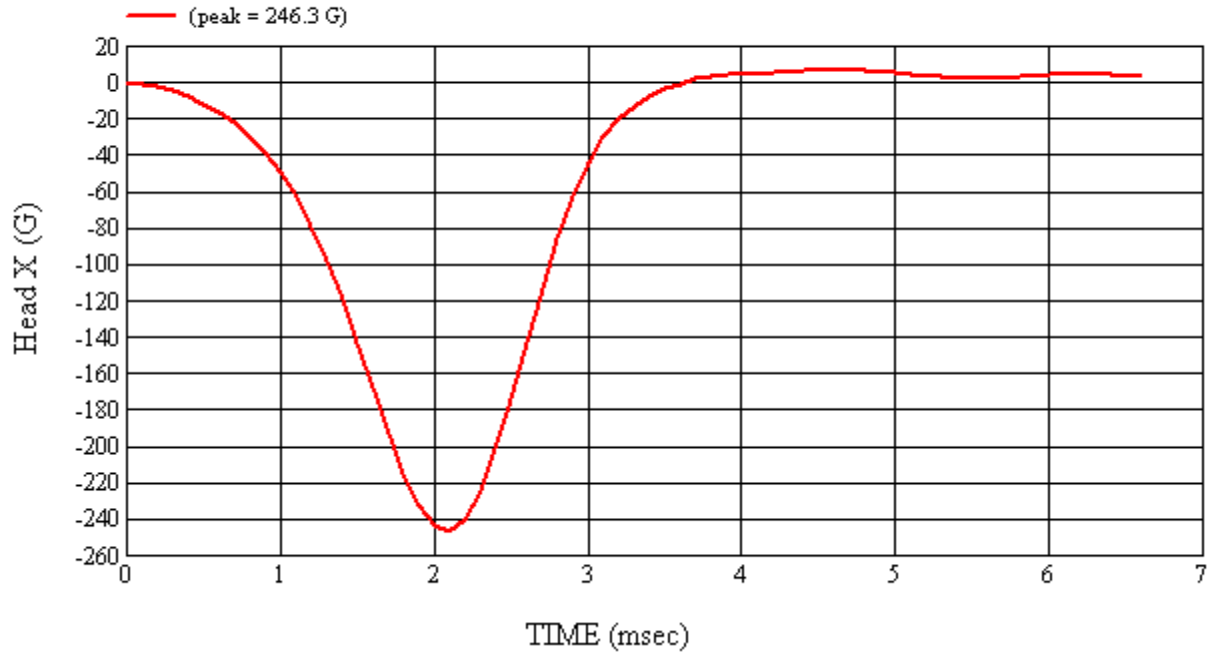
APPROVED BY: *Adrian I. Smith*



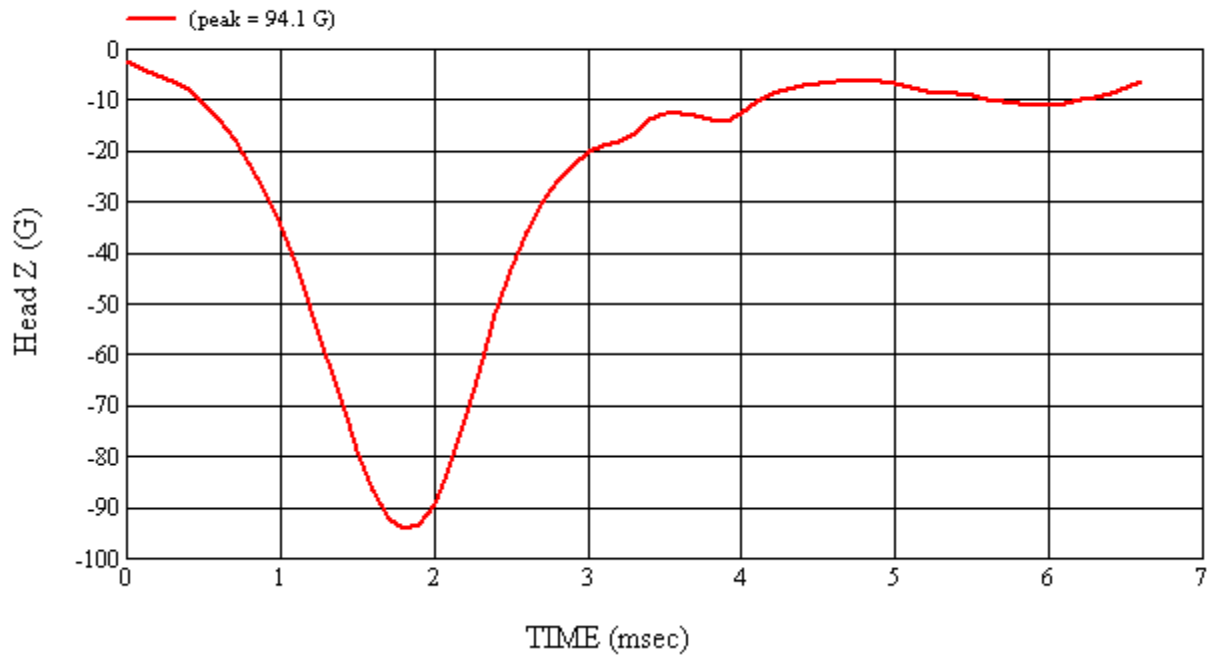
Head 038 (Pre) Calibration #H38007



Head 038 (Pre) Calibration #H38007



Head 038 (Pre) Calibration #H38007



Head 038 (Pre) Calibration #H38007

4-6 Post-Test Calibration

**HEAD DROP TEST SUMMARY
 PART 572L**

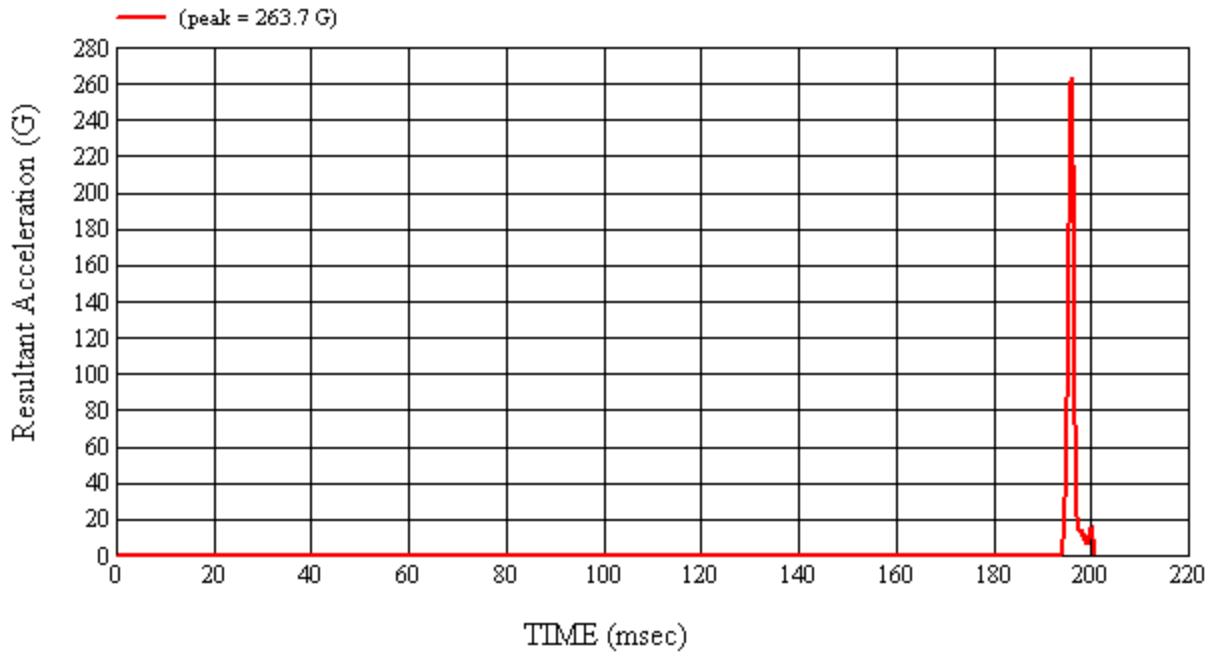
HEADFORM SERIAL NUMBER: 038		CALIBRATION DATE: 4/4/2011
CALIBRATION TIME: 9:17:55 AM		
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Weight	9.90 to 10.10 lbs.	9.90
Temperature	19° C to 26° C	20.5
Relative Humidity	10% to 70%	33.6
Peak Resultant Acceleration	225 G's to 275 G's	263.7
Peak Lateral Acceleration	15 G's Maximum	9.4
Unimodal Acceleration Curve	YES	YES

FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	J22700	02/07/11	08/07/11
2	ENDEVCO	7264-2000	J36197	02/07/11	08/07/11
3	ENDEVCO	7264-2000	J36353	02/07/11	08/07/11

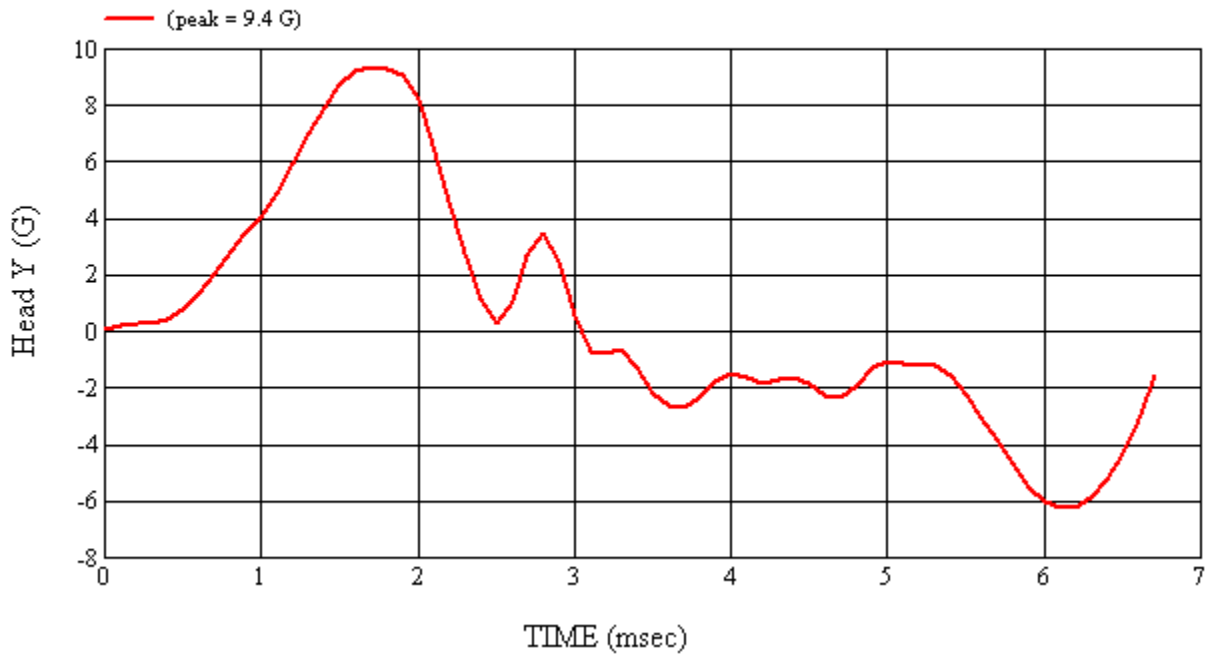
REMARKS:

RECORDED BY: *Kevin D. McLean* DATE: 4/4/2011

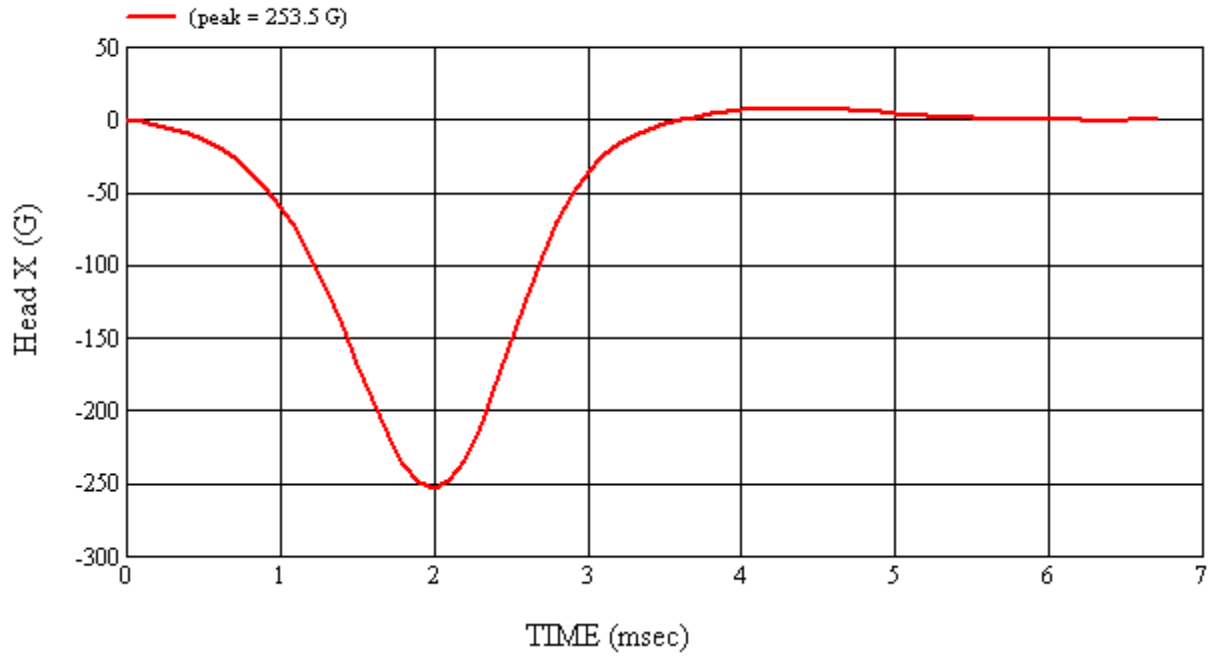
APPROVED BY: *Adrian I. Smith*



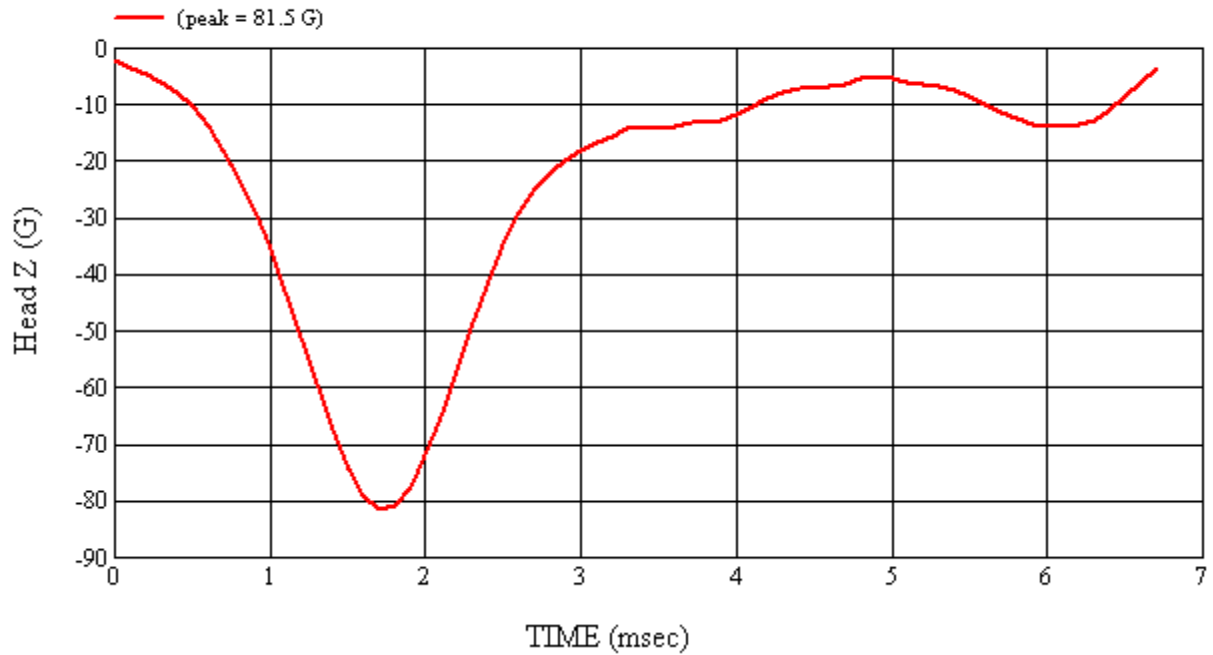
Head 038 (Post) Calibration #H38008



Head 038 (Post) Calibration #H38008



Head 038 (Post) Calibration #H38008



Head 038 (Post) Calibration #H38008

5.0 PHOTOGRAPHS



As Delivered – Left Side View



As Delivered – Right Side View



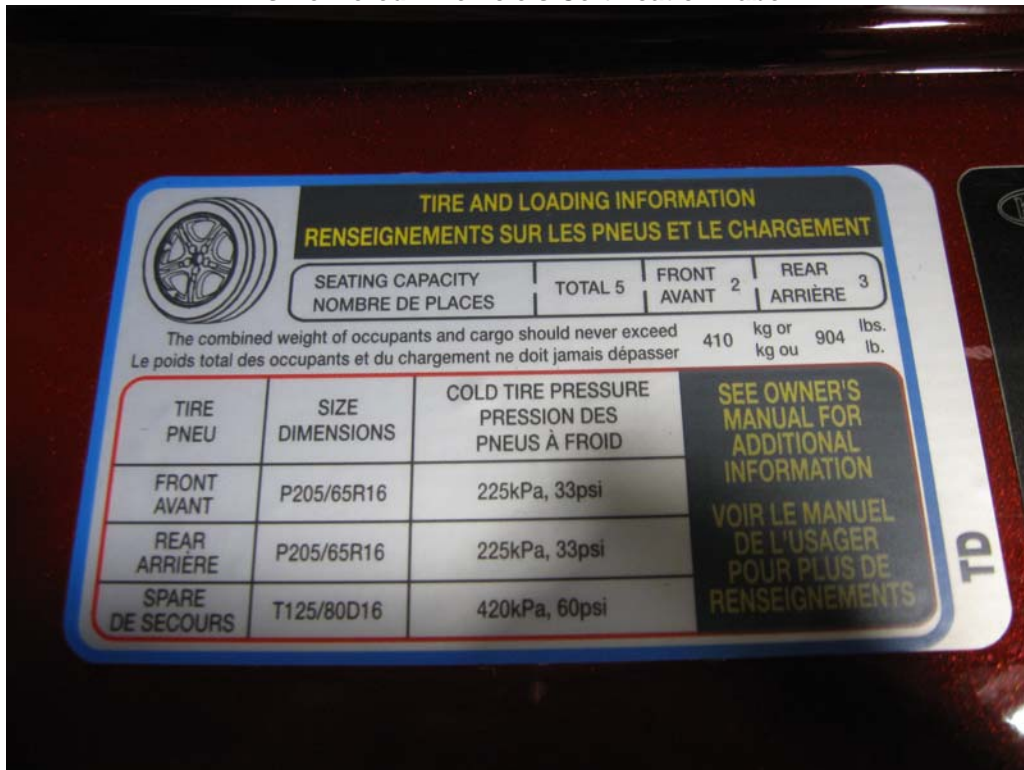
As Delivered – 3/4 Front View From Left Side



As Delivered – 3/4 Rear View From Right Side

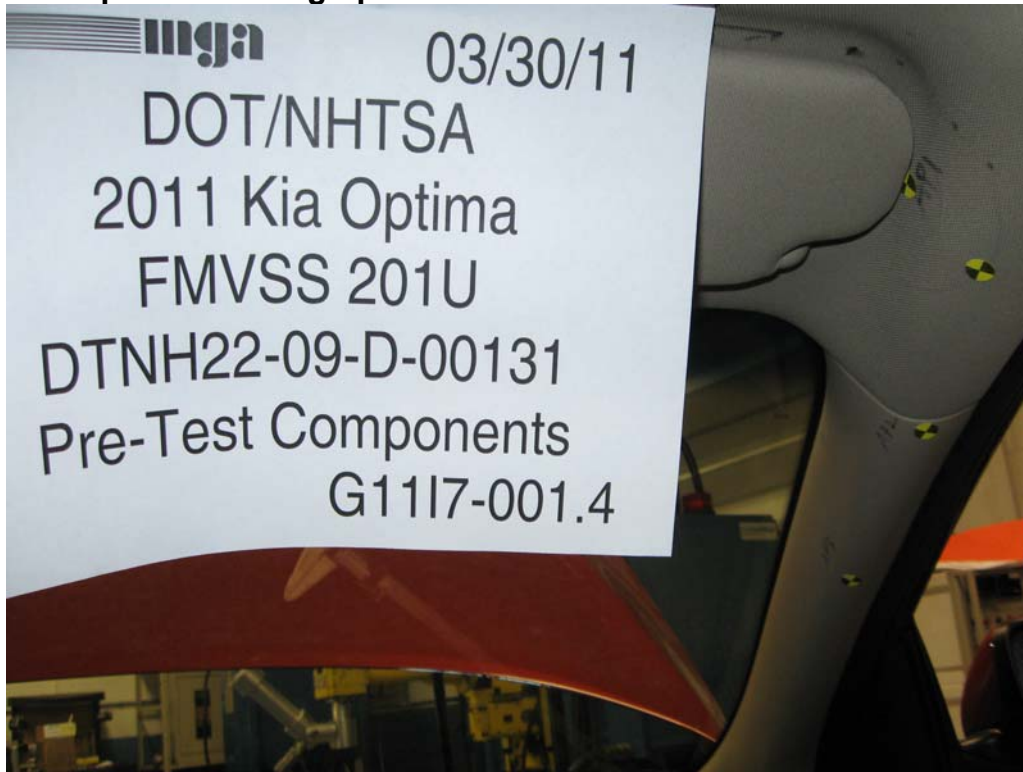


As Delivered – Vehicle’s Certification Label



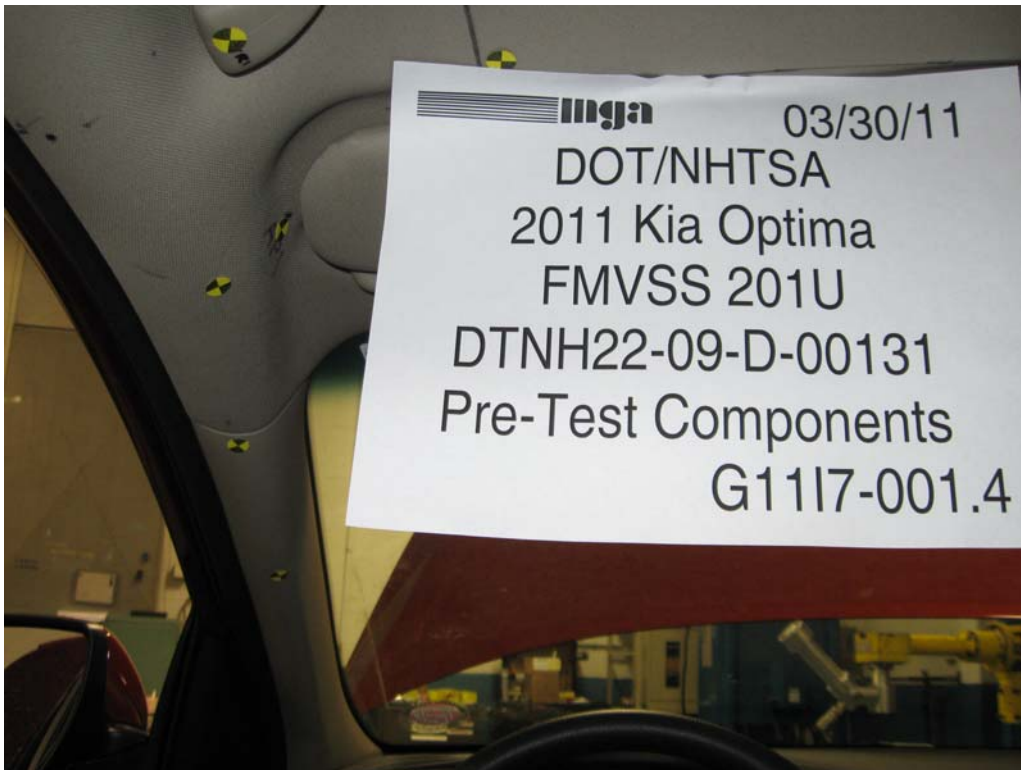
As Delivered – Vehicle’s Tire Information Label

Pre-Test Component Photographs

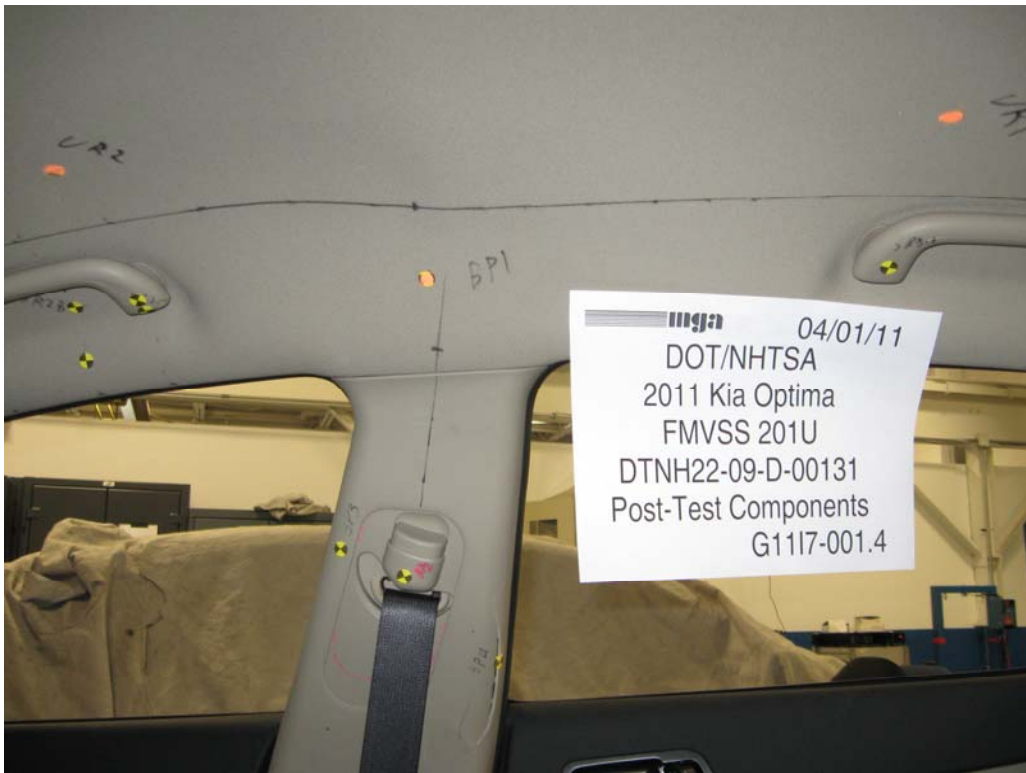








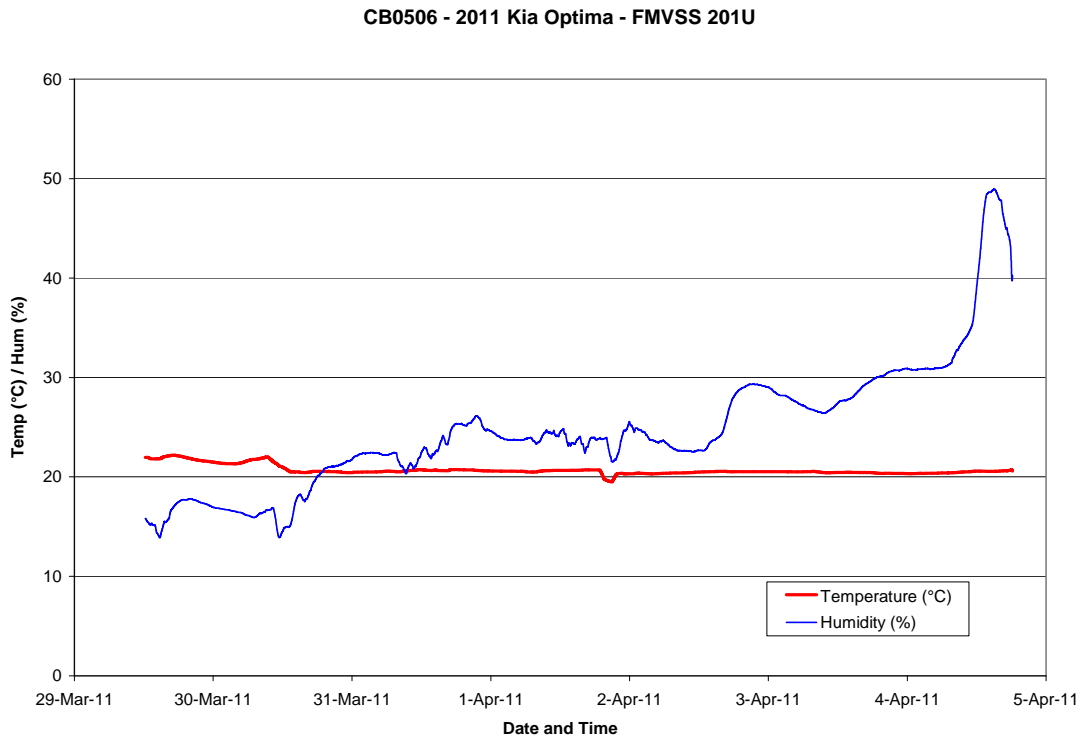
Post-Test Component Photographs







Appendix A – Temperature Trace




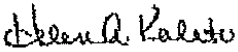
Appendix B – Calibration Certificates

MGA Research Corporation-Calibration Certificate

ACCELEROMETER

Reference	Sensor
Name: Accel Standard	Name: MGA MI
Model #: 352C03	Manufacturer: Endeeco
Serial #: 95980	Model #: 7264-2000
Capacity: G's:250	Serial #: J35919
Calibration Date: 9/14/2010	Capacity/Range: 2,000 (G's)
Calibrated By: Modal Shop	

Calibration Date: 2/4/2011
New DLR(Units:G'S) ¹ 95.8
100K SHUNT
Linearity:² 0.99951
New vs Old Sensitivity (% Difference) 0.7
Temperature: 72 °F
Humidity: 20 %
Sensitivity (mV/V/G): 0.025975
Calibrated By: Ryan Jones

Signature: 
Approved by: 


1. Actual data of reference and sensor instruments is found in calibration files
 2. Linearity is defined as $1 - (\text{Standard Deviation} / \text{Mean})$
- All calibrations are traceable to the National Institute of Standards and Technology
Calibration uncertainty no greater than 4.0% at the 95% confidence level.


MGA Research Corporation-Calibration Certificate

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGAMI
Model #	352C03	Manufacturer:	Endevco
Serial #:	95980	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J22664
Calibration Date:	9/14/2010	Capacity/Range:	2,000 (G's)
Calibrated By:	Modal Shop		

Calibration Date: 2/4/2011
New DLR(Units:G'S) ¹ 94.2
100K SHUNT
Linearity:² 0.99938
New vs Old Sensitivit
(% Difference) 1.2
Temperature: 72 °F
Humidity: 20 %
Sensitivity (mV/V/G): 0.026447
Calibrated By: Ryan Jones

Signature: 

Approved by: 

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as $1 - (\text{Standard Deviation} / \text{Mean})$

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0% at the 95% confidence level.

MGA Research Corporation-Calibration Certificate

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGA MI
Model #	352C03	Manufacturer:	Endevco
Serial #:	95980	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J35924
Calibration Date:	9/14/2010	Capacity/Range:	2,000 (G's)
Calibrated By:	Modal Shop		

Calibration Date: 2/4/2011

New DLR(Units:G'S) ¹ 92.8
100K SHUNT

Linearity: ² 0.99947

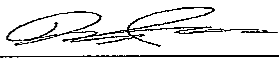
New vs Old Sensitivity (% Difference) 1.2

Temperature: 72 °F

Humidity: 20 %

Sensitivity (mV/V/G): 0.026824

Calibrated By: Ryan Jones

Signature: 

Approved by: 

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as $1 - (\text{Standard Deviation} / \text{Mean})$

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0 % at the 95% confidence level.

MGA Research Corporation-Calibration Certificate

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGAMI
Model #	352C03	Manufacturer	Endevco
Serial #:	95980	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J32177
Calibration Date:	9/14/2010	Capacity/Range:	2,000 (G's)
Calibrated By:	Modal Shop		

Calibration Date: 2/4/2011
New DLR(Units:G'S) ¹ 113.7
100K SHUNT
Linearity:² 0.9997
New vs Old Sensitivit (% Difference) -0.2
Temperature: 72 °F
Humidity: 20 %
Sensitivity (mV/V/G): 0.021883
Calibrated By: Ryan Jones

Signature: _____

Approved by: _____

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as 1- (Standard Deviation/ Mean)

All calibrations are traceable to the National Institute of Standards and Technology

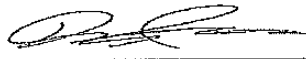
Calibration uncertainty no greater than 4.0 % at the 95% confidence level.

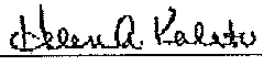
MGA Research Corporation-Calibration Certificate

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGAMI
Model #	352C03	Manufacturer	Endevco
Serial #:	95980	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J14103
Calibration Date:	9/14/2010	Capacity/Range:	2,000 (G's)
Calibrated By:	Modal Shop		

Calibration Date: 2/4/2011
New DLR(Units:G'S) ¹ 93.9
100K SHUNT
Linearity: ² 0.99955
New vs Old Sensitivit (% Difference) -0.1
Temperature: 72 °F
Humidity: 20 %
Sensitivity (mV/V/G): 0.026479
Calibrated By: Ryan Jones

Signature: 

Approved by: 

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as 1- (Standard Deviation/ Mean)

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0 % at the 95% confidence level.

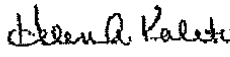
MGA Research Corporation-Calibration Certificate

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGA MI
Model #	352C03	Manufacturer	Endevco
Serial #:	95980	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J35800
Calibration Date:	9/14/2010	Capacity/Range:	2,000 (G's)
Calibrated By:	Modal Shop		

Calibration Date: 2/4/2011
New DLR(Units:G'S) ¹ 97.8
100K SHUNT
Linearity:² 0.9995
New vs Old Sensitivity
(% Difference) 0.6
Temperature: 72 °F
Humidity: 20 %
Sensitivity (mV/V/G): 0.025451
Calibrated By: Ryan Jones

Signature: 

Approved by: 

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as $1 - (\text{Standard Deviation} / \text{Mean})$

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0% at the 95% confidence level.

MGA Research Corporation-Calibration Certificate

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGAMI
Model #	352C03	Manufacturer	Endevco
Serial #:	95980	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J22700
Calibration Date:	9/14/2010	Capacity/Range:	2,000 (G's)
Calibrated By:	Modal Shop		

Calibration Date: 2/7/2011

New DLR(Units:G'S) ¹ 96.4
100K SHUNT

Linearity: ² 0.99966

New vs Old Sensitivity
(% Difference) 0.5

Temperature: 70 °F

Humidity: 20 %

Sensitivity (mV/V/G): 0.025819

Calibrated By: Chris Collins

Signature: Chris Collins

Approved by: Aben D. Kalato

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as $1 - (\text{Standard Deviation} / \text{Mean})$

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0 % at the 95% confidence level.

MGA Research Corporation-Calibration Certificate

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGAMI
Model #	352C03	Manufacturer	Endevco
Serial #:	95980	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J36197
Calibration Date:	9/14/2010	Capacity/Range:	2,000 (G's)
Calibrated By:	Modal Shop		

Calibration Date: 2/7/2011

New DLR(Units:G'S) ¹ 108.7
100K SHUNT

Linearity: ² 0.99976

New vs Old Sensitivity (% Difference) 0.9

Temperature: 70 °F

Humidity: 20 %

Sensitivity (mV/V/G): 0.022869

Calibrated By: Chris Collins

Signature: Chris Collins

Approved by: Blair A. Kaleski

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as $1 - (\text{Standard Deviation} / \text{Mean})$

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0 % at the 95% confidence level.

MGA Research Corporation-Calibration Certificate

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGA MI
Model #	352C03	Manufacturer	Endevco
Serial #:	95980	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J36353
Calibration Date:	9/14/2010	Capacity/Range:	2,000 (G's)
Calibrated By:	Modal Shop		

Calibration Date: 2/7/2011

New DLR(Units:G'S) ¹ 99.1
100K SHUNT

Linearity:² 0.99988

New vs Old Sensitivit (% Difference) 0.9

Temperature: 70 °F

Humidity: 20 %

Sensitivity (mV/W/G): 0.025114

Calibrated By: Chris Collins

Signature: Chris Collins


Approved by: Heaven A. Kaleski

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as $1 - (\text{Standard Deviation} / \text{Mean})$

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0% at the 95% confidence level.

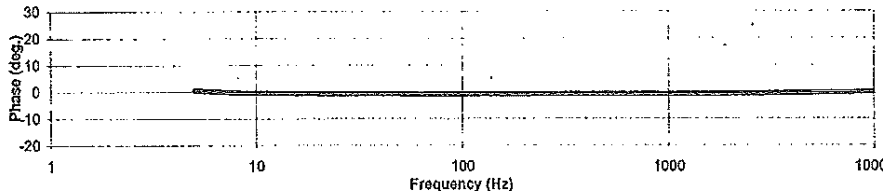


~Calibration Certificate~

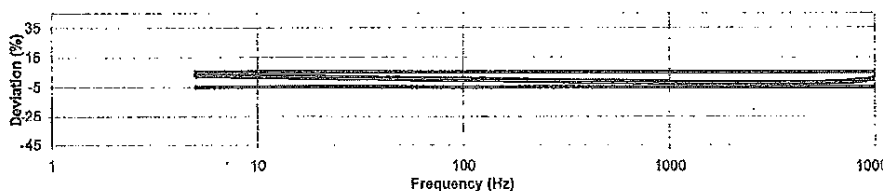
3149 East Kemper Rd.
 Cincinnati, OH 45241
 Ph : 513-351-9919
 Fax: 513-458-2172
 www.modalshop.com

Sensor Information Model Number: 352C03 Serial Number: 95980 Manufacturer: PCB ID Number: Description: ICP® Accelerometer	Calibration Data Sensitivity @ 100 Hz: 9.94 mV/g Phase @ 100 Hz: -0.87 deg. Test Level: 10.00 g	Transducer Specifications Amp. Range: ± 500 g Resolution: 0.0005 g Resonant Freq: ≥ 60000 Hz Temp. Range: -54 to 121 °C -65 to 250 °F Axis: Uni-Axial
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Phase Response



Amplitude Response



Freq. (Hz)	Deviation (%)	Phase (deg)
5	3.15	0.41
10	2.18	-0.36
30	0.99	-0.71
50	0.62	-0.68
100	0.00	-0.87
300	-0.88	-0.81
500	-1.29	-0.77
1000	-1.87	-0.77
2000	-2.45	-0.68
3000	-2.46	-0.61
4000	-2.59	-0.49
5000	-2.40	-0.40
6000	-2.09	-0.26
7000	-1.63	-0.23
8000	-1.10	-0.13
9000	-0.30	0.02
10000	0.76	-0.01


Notes
 Results relate only to the items calibrated.
 This certificate may not be reproduced except in full, without written permission.
 Method: Calibration is performed in compliance with ISO 9001 and ISO 17025
 This calibration was performed with TMS 9155C Calibration Workstation version 4.6.1
 Calibration traceable to primary method which has been proficiency validated through interlaboratory comparison to NIST (project number 822/271196).
 Back-to-Back Comparison Calibration per ISO16063-21
 Procedure Used: PRD-P220
 Measurement uncertainty (95% confidence level with coverage factor 2) for frequency ranges tested during calibration are as follows: 0.5-4.99 Hz; ± 3.00%, 5-9.99 Hz; ± 2.50%, 10-99 Hz; ± 1.70%, 100 Hz; ± 1.25%, 101-920 Hz; ± 1.40%, 921-5000 Hz; ± 1.70%, 5001-10,000 Hz; ± 2.20%, 10,001-15,000 Hz; ± 3.65%, 15,001-20,000 Hz; ± 4.75%.

Customer
 MGA Research Corp.

User Notes

<p>Unit Condition As Found: In Tolerance As Left: In Tolerance</p>	<p>Lab Conditions Temperature: 73 (23) °F (°C) Humidity: 32 %</p>
---	--

<p>Approval Information Technician: Ed Devlin Approval: <i>Ed Devlin</i></p>	<p>Cal Date: 9/14/2010 Due Date:</p>
---	---



Cal ID: 15803 2649 01

Page 1 of 2



~Calibration Certificate~

3149 East Kemper Rd.
 Cincinnati, OH 45241
 Ph: 513-351-9919
 Fax: 513-458-2172
 www.modalshop.com

Sensor Information

Model Number	352C03
Serial Number	95980
Manufacturer	PCB
ID Number	

Note

This certificate may not be reproduced
 except in full, without written
 permission.

Standards and/or Equipment Used During Calibration

Description	Manufacturer	Model	Serial	Due Date
Data Acquisition Card	NI	4461	15004324	6/29/2011
Std Accelerometer	PCB	080A200	110553	12/8/2010
Air Bearing Shaker	PCB	396C11	603	n/a
Std Sig Conditioner	PCB	442A102	173	12/8/2010
SUT Signal Conditioner	PCB	443B101	379	9/19/2010
Power Amplifier	TMS	2100E21-C	1002	n/a

Technician: Ed Devlin *Ed Devlin*

Cal Date: 9/14/2010

Customer: MGA Research Corp.

Due Date:



Calibration Certificate

Part Description: Silver
 Certification Date: 10/19/2010
 Serial#: S08-05-98-01273

Single Point - (Max-Min)/2 Specification: S08-05 .075mm (.0030")
 Certificate#: S01273-0470

Volumetric (Max Deviation) Specification: S08-05 +/- .108mm (+/- .0042")
 Temperatures: See attached data

Measurement Standards Traceability
 Ball Bar Kit Asset Number: 1039 Calibration Due: 10/24/2010 *SI Traceability: METAS-L201.00204R61

Thermometer Asset Number: TQ023 Calibration Due: 11/20/2010 *SI Traceability: A2LA-1001.059862

Reference Sphere Asset Number: 1241 Calibration Due: 11/21/2011 *SI Traceability: NIST-821.276660-08

The articles above have been calibrated with a device traceable to the International System of Units (SI) through a National Metrological Institute (NMI) or through an ISO17025 Accredited Laboratory. Measurement uncertainty is U₉₅ ± 20% unless otherwise stated. A ± sign in the number indicates a positive or negative uncertainty. A % sign indicates a percentage uncertainty.

Calibration Results*

3 Single Point Articulation Tests at <-20%, 20% > 80% and >=80% range:
 1 Effective diameter sphere test PASSED
 2 Volumetric ball bar tests in 4 quadrants and 2 orientations. PASSED
 20 Volumetric ball bar tests in 4 quadrants and 2 orientations. PASSED

*Calibration conforms to procedure developed in accordance with A2LA 22-2004. See attached data for measurement results.

Instrument Condition as Received:
 Not Within Specification

Instrument condition outstanding:
 Within specifications

Technician: Anthony Parker Date: 10/19/10

This certificate shall not be reproduced, except in full, without permission of FARO Technologies, Inc.
 The results of this certification apply only to the items calibrated or tested.

FARO Technologies, Inc.
 PH: 1-800-736-2771
 PH: 2-407-333-5911
 FAX: 407-333-8056
 L-A-B Cert Number: L1147-1



125 Technology Park
 Lake Mary, FL 32746
 USA

AMC 11/110

MICHIGAN OPERATIONS
 DATE: 2/7/10
 SUPERCEDES: MGATP.TMC.5

DOC. NO.: MGATP.TMC
 REVISION NO.: 6
 PAGE 3 OF 3

Tape Measure Calibration Certificate

Reference Steel Rule

Brand: SUN ANSON
 S/N: MA00799
 Calibration Date: 1/15/10

Subject Tape Measure

Brand: STANLEY
 S/N: TPM 112
 Calibration Date: 12/13/10

Reference in (mm)	Subject Tape Measure	Difference	Reference in (mm)	Subject Tape Measure	Difference
0 (0)	0	0	18 (450)	450	0
1 (25)	25	0	19 (475)	475	0
2 (50)	50	0	20 (500)	500	0
3 (75)	75	0	21 (525)	525	0
4 (100)	100	0	22 (550)	550	0
5 (125)	125	0	23 (575)	575	0
6 (150)	150	0	24 (600)	600	0
7 (175)	175	0	25 (625)	625	0
8 (200)	200	0	26 (650)	650	0
9 (225)	225	0	27 (675)	675	0
10 (250)	250	0	28 (700)	700	0
11 (275)	275	0	29 (725)	725	0
12 (300)	300	0	30 (750)	750	0
13 (325)	325	0	31 (775)	775	0
14 (350)	350	0	32 (800)	800	0
15 (375)	375	0	33 (825)	825	0
16 (400)	400	0	34 (850)	850	0
17 (425)	425	0	35 (875)	875	0

If all differences are $\pm 1/32$ of an inch (1 mm), then the tape measure is acceptable.
 Pass Fail Maximum Difference = 0

Date: 12/13/2010 Performed By: [Signature]

All calibrations are traceable to the National Institute of Standards and Technology. Estimated uncertainty of the measurement is $\pm 0.2\%$. All certification data and equipment are on file for inspection at your request. Best uncertainties represent expanded uncertainties expressed at approximately the 95% confidence level using a coverage factor $k=2$.

gary.hockin@midwayproducts.com



4700 Barden Court SE, Kentwood MI 49512, Telephone: 616-698-3124, Fax: 616-698-2354, www.metrocal.com

Certificate of Calibration

MGA Research
 446 Executlve Drive
 Troy, MI 48083

Gauge Number: MGA00712
 Gauge Desc: Digital Protractor
 Manufacturer: Mitutoyo
 Model Number: 950-315
 Serial Number: 06091641

Order Number: 69370
 Certificate Number: 100903801
 Page: 1 of 1

Customer PO: N/A
 Last Calibration: N/A
 Calibration Date: 9/3/10
 Next Calibration: 9/3/11

As Found Condition: In Tolerance

As Left Condition: In Tolerance

MetroCal, Inc maintains reference standards of measurement which are traceable to the National Institute of Standards and Technology, or other authorized National Standards. Calibration was performed in accordance with MetroCal Procedure CP045 and complies with the ANSI/NCSL Z540-1 and ISO/IEC 17025 Standards. Results shall not be reproduced, except in full, without the written approval of MetroCal, Inc. Results relate only to the item(s) calibrated. Any number of factors may cause the calibration item to drift out of calibration before the recommended interval has expired. Statements of compliance made using simple acceptance rule.

Standard Used	Cal Date	Due Date	Traceable No.	Calibration Procedure
				Uncertainty Expressed at
				95% confidence (K=2)
Gage Block Set	8/2/10	8/2/11	ID# 105	0.0015°
DoAll Sine Bar	1/21/10	1/21/11	ID# 1879	0.0015°

Results:

Units	As Found Readings		
	Nominal	Actual	Deviation
5.00	5.0	5.0	0.00
Decimal Deg.	10.00	10.1	0.10
	20.00	20.0	0.00
Tolerance	30.00	30.0	0.00
± 0.1° Level	40.00	39.9	-0.10
± 0.2° Maximum Error	Reference Level Check: Within ± 0.1 degrees		

As Left Readings		
Nominal	Actual	Deviation
5.00	5.0	0.00
10.00	10.1	0.10
20.00	20.0	0.00
30.00	30.0	0.00
40.00	39.9	-0.10
Reference Level Check: Within ± 0.1 degrees		

Comments: Environmental conditions during calibration: 68 °F, 44% RH.
 No adjustment required.

Shannon Kubicek
 Shannon Kubicek
 Calibration Technician

Issued: 9/3/10

Checked box indicate this calibration was performed at the customers facility.

@ 9/8/10



Metrology Management Services
Remit to address:

Calibration Certificate

35200 Plymouth Rd.
Livonia, MI 48150



CALIBRATION # 1277.01
Calibration Certificate #:
Z50918:1281429469

DICKSON FH125 TEMP/RH RECORDER		WORK ORDER: 1281429469
SERIAL NUMBER:	06163263	
ASSET NUMBER:	Z50918	
CUST. ASSET NUM:	MGA00152	
PROCEDURE NAME:	1012	
PROCEDURE REV:	A	
CALIBRATED BY:	JOE McCONNAUGHAY	TEST RESULT: PASS
CUSTOMER:	MGA RESEARCH CORP	PERFORMED ON: 8/10/2010
	446 EXECUTIVE DRIVE	CAL DUE DATE: 8/10/2011
	TROY, MI 48083	DATA TYPE: FOUND-LEFT
PRIMARY CONTACT:	THOMAS M. HUTTER	TEMPERATURE: 21.00 °C
		HUMIDITY: 43 %

This instrument has been processed and calibrated in accordance with the NovaStar Solutions Quality System Manual and is traceable to the National Institute of Standards and Technology (NIST), or to NIST accepted intrinsic standards of measurement, or derived by the ratio type of self-calibration techniques. The NovaStar Solutions quality system is accredited to ISO/IEC 17025:2005 and ANSI/NCSL Z540-1-1994.

The results reported herein apply only to the calibration of the item described above. No sampling plan was used for this calibration.

The ratio of the tolerance of the instrument or parameter being calibrated to the expanded uncertainty of the standard (TUR) is greater than 4:1 unless otherwise specified. Expanded uncertainties are expressed at the approximate 95% level of confidence using a K=2. Due to any number of factors, the recommended due date on the item does not imply continuing conformance to specifications during the recommended interval.

For range and best measurement capability specifications for the standards used to perform this calibration, see the most recent calibration report maintained by this calibration laboratory (available upon request).

This report may not be reproduced, except in full, without written approval from NovaStar Solutions

As Received Condition: IN TOLERANCE

As Returned Condition: IN TOLERANCE

Action Taken: FULL CALIBRATION

REMARKS:

Asset #	Cert#	Description	Cal Date	Due Date
002326	002326:1264588323	VAISALA HMK-15 HUMIDITY SALTS	1/27/2010	1/27/2011
1914	1914:1262708187	FLUKE 1502A THERMOMETER READOUT	1/5/2010	1/5/2011
1915	1915:1264951189	HART SCIENTIFIC 5614 PRT	1/31/2010	1/31/2011
1917	1917:1263989036	VAISALA MI70/HMP76 MEASUREMENT INDICATOR/PROBE	1/20/2010	1/20/2011

***** End of Certificate *****

8/13/2010

QA approved: MB Date: 8-11-10
Signature: [Signature]

Asset Barcode:



ACCREDITED
 CALIBRATION CERT #0513101

4700 Barden Court SE, Kentwood MI 49512, Telephone: 616-698-3124, Fax: 616-698-2364, www.metrocal.com

Certificate of Calibration

MGA Research
 446 Executive Drive
 Troy, MI 48063

Order Number: 69370
 Certificate Number: 100826804
 Page: 1 of 1

Gauge Number: MGA00783
 Gauge Desc: 0 to 20lb x 0.01lb Digital Scale
 Manufacturer: Detecto
 Model Number: AP-20
 Serial Number: E10807-0187

Customer PO: N/A
 Last Calibration: 8/14/09
 Calibration Date: 8/28/10
 Next Calibration: 8/28/11

As Found Condition: See Results

As Left Condition: See Results

MetroCal Inc. maintains reference standards of measurement which are traceable to the National Institute of Standards and Technology, or other authorized National Standards. Calibration was performed in accordance with MetroCal Procedure CP042 and relevant sections of the manufacturer's manual. This calibration complies with ISO/IEC 17025 and ANSI/NCSL Z540-1 Standards. Results shall not be reproduced except in full without the written approval of MetroCal Inc. Results relate only to the item(s) calibrated. Any number of factors may cause the calibration item to drift out of calibration before the recommended interval has expired. Statements of compliance made using simple acceptance rule.

Calibration Procedure
 Uncertainty Expressed at
 95% confidence, (K=2)

Standard Used	Cal. Date	Due Date	Traceable No.	Calibration Procedure Uncertainty Expressed at 95% confidence, (K=2)
Dead Weight Set	3/3/09	3/3/11	ID# 16992	+/-0.001% of Load
Weight Set	9/3/08	9/3/10	ID# 2463	+/-0.001% of Load

Results:

Tolerance used: Class III

Units: lbs TI Division/Increment: 0.01

Weight Test	As Found			As Left		
	Nominal	Indication	Deviation	Nominal	Indication	Deviation
Zero	0.00	0.00	0.00	0.00	0.00	0.00
0-25% fs	5.00	5.01	0.01	5.00	5.01	0.01
26-50% fs	10.00	10.02	0.02	10.00	10.02	0.02
51-75% fs	15.00	15.02	0.02	15.00	15.02	0.02
76-100% fs	20.00	20.03	0.03	20.00	20.03	0.03
1/2 load test	10.00	10.02	0.02	10.00	10.02	0.02
return to zero	0.00	0.00	0.00	0.00	0.00	0.00
4 quad/Shift Test: Pass				4 quad/Shift Test: Pass		

Comments: Environmental conditions during calibration: 75 °F, 39 % RH.
 The adapter that was sent in with the scale has loose components, be careful when using.
 No adjustments required.

Shannon Kubicek
 Shannon Kubicek
 Calibration Technician

Issued: 8/28/10

Checked box indicate this calibration was performed at the customers facility.

@ 9/8/10

Sterling Scale Co., Inc.
 20950 Boening St.
 Southfield, MI 48075

Certificate of Calibration

F410/12-3
 Rev. Date 11/23/05



calibration cert. 1448.01

Customer: MGA Research Cert# 10-6914 Temp/Humidity: ok
 Location of Calibration: 2839 Elliot Rd Troy MI 48063
 Calibration Date: 7/21/2010 Due Date: Jul-11 Condition of Item: Fair
 Equipment Make: Intercomp Model: SW Deluxe Serial Number 26032389 Capacity: 2200 lb x 1 lb Per weigh pad
 8800 lb x 1 lb Scale system total capacity

Applied Test Wt	Before Adjustment	Tolerance	In-Tolerance Y/N	After Adjustment	In-Tolerance Y/N	Unc	
10 lb	9 lb	1 lb	y	n/a	y	0.002 lb	Right Rear Pad
100 lb	100 lb	1 lb	y	n/a	y	0.11 lb	
1000 lb	1000 lb	2 lb	y	n/a	y	0.14 lb	
10 lb	10 lb	1 lb	y	n/a	y	0.002 lb	Right Front Pad
100 lb	100 lb	1 lb	y	n/a	y	0.11 lb	
1000 lb	999 lb	2 lb	y	n/a	y	0.14 lb	

Shift test
 n/a

Platform #1 Platform #2 Platform #3
 Pass Pass Pass
 Fail Fail Fail

Tests performed: Repeatability Linearity Sensitivity Discrimination

Technician: This scale is a wheel weigh system, there are a total of 4 wheel pads. Each pad has a capacity of 2200lb. A lb. All 4 pads together have a total capacity of 8800 lb.
 COMMENTS/ Scale passes tests
 weights used sn on file
 Page 2 of 2

Scale Certified Scale Rejected

Sterling Scale Service Rep: E.Denny Date: 7/21/2010 1 of 1
 The above item has been calibrated using the relevant EPO or OEM procedures utilizing test weights traceable to International Systems of Units (SI), through the Michigan Department of Agriculture. Test numbers on file. Expanded uncertainty (k=2) confidence level of 95% as reported. Results relate only to items listed.
 The reported uncertainty is valid only for the environment in which it is determined. Any number of factors may cause the item to drift out of calibration before recommended interval has expired. This report shall not be reproduced, except in full without approval of the laboratory. Tolerances followed are maintenance/acceptance per HB 44 or as determined by the customer. Sterling Scale does not warranty calibration.