

FINAL REPORT NUMBER 201UI-MGA-10-07

**SAFETY COMPLIANCE TESTING FOR FMVSS 201  
Occupant Protection In Interior Impact  
Upper Interior Head Impact Protection**

**VOLVO CAR CORPORATION  
2010 Volvo XC60 MPV  
NHTSA No. CA5902**

**MGA RESEARCH CORPORATION  
446 Executive Drive  
Troy, Michigan 48083**




**Test Dates: May 5-6, 2010  
Report Date: July 27, 2010**


**FINAL REPORT**

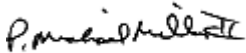
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NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION  
ENFORCEMENT  
OFFICE OF VEHICLE SAFETY COMPLIANCE  
1200 New Jersey Avenue, SE  
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WASHINGTON, D.C. 20590**

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16. Abstract A compliance test series was conducted on the subject 2010 Volvo XC60 MPV, NHTSA No. CA5902, in accordance with the specifications of the Office of Vehicle Safety Compliance Test Procedure No. TP-201U-01 for the determination of FMVSS 201 compliance. The testing was conducted at MGA Research Corporation in Troy, Michigan on May 5-6, 2010. Test failures identified were as follows:  None  The data recorded indicates that the 2010 Volvo XC60 MPV tested appears to comply with the upper interior requirements of FMVSS 201.					
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## **1.0 PURPOSE OF COMPLIANCE TEST**

The purpose of this head impact compliance test was to determine whether the subject vehicle, a 2010 Volvo XC60 MPV, meets the performance requirements of FMVSS 201, Occupant Protection in Interior Impact - Upper Interior Head Impact Protection.

Tests were conducted on May 5-6, 2010 on a 2010 Volvo XC60 MPV, manufactured by Volvo Car Corporation.

All tests were conducted in accordance with the U. S. Department of Transportation, National Highway Traffic Safety Administration's Laboratory Test Procedure TP-201U-01 dated April 3, 1998 and the corresponding MGA Research Corporation's FMVSS 201U procedure number MGATP201U\_FRAME#2 dated August 21, 2009.

All tests were conducted at MGA Research Corporation in Troy, Michigan and were performed by MGA engineers and technicians. The FMVSS 201U impactor test machine was used to conduct the testing. Target locations were determined by using a Coordinate Measurement Machine in conjunction with the MGA EZ-Target™ program and MGA procedure MGATP201U\_Test Series dated November 9, 2009.

## 2.0 COMPLIANCE TEST DATA SUMMARY

The 2010 Volvo XC60 MPV was equipped with A, B, O (Other), and rear pillars, a fixed seat belt anchorage on each B-pillar, a grab handle located on the side rail above each front and rear door, a front overhead console and a dome light located on the front upper roof.

Upon completion of targeting the test vehicle, twelve (12) targets were chosen to be impacted based upon engineering judgment and certification test data provided by the manufacturer. The twelve (12) targets chosen were:

BP1	OP1	UR1@SR1	UR4@BP
BP2	OP2	UR2@Front of Sunroof	UR5@SR3-1
BP3	FH1	UR3@SR2A	UR6@OP

The 2010 Volvo XC60 MPV tested appears to comply with the upper interior performance criteria for FMVSS 201. The HIC(d) measured using the Part 572L (Free Motion Headform) was below 1000 for each tested component.

TABLE 2-1

SUMMARY TABLE OF TEST RESULTS

VEH. MOD YR/MAKE/MODEL/BODY: 2010 Volvo XC60 MPV

VEH. NHTSA NO.: CA5902 VIN: YV4982DL2A2104332 COLOR: Grey

VEH. BUILD DATE: February, 2010 TEST DATES: May 5-6, 2010

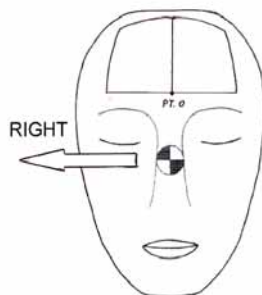
TEST LABORATORY: MGA Research Corporation

OBSERVERS: Andrew Gould, Ryan Jones, Helen A. Kaleto, Nathaniel Newth,

Donald J. Whiteside

TARGET	VEHICLE SIDE	HORIZONTAL ANGLE (deg)	VERTICAL ANGLE (deg)	VELOCITY (kph)	HIC(d)	FMH HIC	IMPACT ON FMH (mm)	
							Above	Left/Right
BP1	Right	90	8	18.8	451	377	75	3 Left
BP2	Right	90	-3	24.1	698	705	12	14 Left
BP3	Left	280	-6	23.8	589	560	9	2 Left
OP1	Left	270	22	18.7	462	392	36	1 Left
OP2	Right	90	-7	24.1	571	537	23	7 Right
FH1	Left	180	50	24.0	728	744	18	5 Right
UR1@SR1	Left	270	50	24.0	719	732	33	6 Left
UR2@Front of Sunroof	Right	180	45	24.1	398	308	7	1 Right
UR3@SR2A	Right	90	50	23.9	680	680	26	2 Left
UR4@BP	Left	270	50	24.1	625	608	25	7 Left
UR5@SR3-1	Left	270	50	23.8	571	536	19	1 Left
UR6@OP	Right	90	50	23.7	787	823	19	4 Left

Above and left/right refers to the position relative to reference pt. 0 where the target made contact with the Free Motion Headform. See the diagram below for details.





POST TEST COMMENTS:

The following description lists any post-test damage or other test observations for each target.

UR1 Left: Headliner deformation; grab handle compression.

UR2 Right: Headliner deformation.

UR3 Right: Headliner deformation; grab handle compression.

UR4 Left: Headliner deformation.

UR5 Left: Headliner deformation; grab handle compression.

REMARKS:

The targets listed were impacted in the following order:

Left: BP3, UR4@BP, UR1@SR1, FH1, UR5@SR3-1, OP1

Right: BP2, BP1, UR3@SR2A, UR2@Front of Sunroof, OP2, UR6@OP

The 150 mm rule was observed for targets horizontal to each other and the 200 mm rule was observed for vertical components.

RECORDED BY: Donald J. Whiteside

DATE: May 6, 2010

APPROVED BY: Helen A. Kaleto

TABLE 2-2

GENERAL TEST AND VEHICLE PARAMETER DATA

VEH. MOD YR/MAKE/MODEL/BODY: 2010 Volvo XC60 MPV

VEH. NHTSA NO.: CA5902 VIN: YV4982DL2A2104332 COLOR: Grey

VEH. BUILD DATE: February, 2010 TEST DATES: May 5-6, 2010

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Andrew Gould, Ryan Jones, Helen A. Kaleto, Nathaniel Newth,  
Donald J. Whiteside

INTERIOR TRIM INFORMATION: A, B, O (Other), and rear pillars, a fixed seat belt anchorage on each B-pillar, a grab handle located on the side rail above each front and rear door, a front overhead console and a dome light located on the front upper roof.

SUNROOF INFORMATION:

Installed:  Yes  No

Operation:  Electric  Manual

SIDE RAIL CURTAIN AIRBAG INFORMATION:

Installed:  Yes  No

ROLL-BAR INFORMATION:

Installed:  Yes  No

Padded:  Yes  No

Braces:  Yes  No

GENERAL INFORMATION:

Date Received: 3/17/2010; Odometer Reading 8 miles

DATA FROM VEHICLE'S CERTIFICATION LABEL:

Vehicle Manufactured By: Volvo Car Corporation

Date of Manufacture: February, 2010; VIN: YV4982DL2A2104332

GVWR: 2358.7 kg; GAWR FRONT: 1242.8 kg;  
GAWR REAR: 1154.4 kg;

DATA FROM TIRE PLACARD:

Tire Pressure with Maximum Capacity Vehicle Load:

FRONT: 240 kPa REAR: 240 kPa

Recommended Tire Size: 235/65R17

Recommended Cold Tire Pressure:

FRONT: 240 kPa REAR: 240 kPa

Size of Tire on Test Vehicle: 235/65R17

Type of Spare Tire: T125/80R17; Space Saver: X; Standard \_\_

VEHICLE CAPACITY DATA:

Type of Front Seats: Bench \_\_; Bucket X; Split Bench \_\_

Number of Occupants: Front 2; Rear 3; TOTAL 5

VEHICLE CAPACITY WEIGHT:

Vehicle Capacity Weight (VCW) = 430 kg

No. of Occupants x 68 kg = 340 kg

Rated Cargo/Luggage Weight (RCLW) = 90 kg (difference)

WEIGHT OF TEST VEHICLE AS DELIVERED AT LABORATORY: (with maximum fluids)

Right Front = 529.5 kg Right Rear = 361.5 kg

Left Front = 546.0 kg Left Rear = 377.0 kg

TOTAL FRONT = 1075.5 kg TOTAL REAR = 738.5 kg

% Total Weight = 59.3 % % Total Weight = 40.7 %

TOTAL DELIVERED WEIGHT = 1814.0 kg

CALCULATION OF VEHICLE'S TARGET TEST WEIGHT:

Total Delivered Weight = 1814.0 kg

Max. Test Cargo/Luggage Weight = 90.0 kg

Target Test Weight = 1904.0 kg

WEIGHT OF TEST VEHICLE FULLY LOADED:

Right Front =	<u>524.5</u> kg	Right Rear =	<u>411.5</u> kg
Left Front =	<u>541.5</u> kg	Left Rear =	<u>423.5</u> kg
TOTAL FRONT =	<u>1066.0</u> kg	TOTAL REAR =	<u>835.0</u> kg
% Total Weight =	<u>56.1</u> %	% Total Weight =	<u>43.9</u> %

TOTAL TEST WEIGHT = 1901.0 kg

Weight of ballast secured in vehicle's cargo area = 87.0 kg

TEST VEHICLE ATTITUDE:

AS DELIVERED: Right Front 797 mm; Left Front 793 mm;  
Right Rear 823 mm; Left Rear 825 mm;  
Pitch Angle at Right Door Sill = 1.5 Rear is higher  
Pitch Angle at Left Door Sill = 1.2 Rear is higher  
Roll Angle at Front Bumper = 0.2 Right is higher  
Roll Angle at Rear Bumper = 0.2 Left is higher

FULLY LOADED: Right Front 798 mm; Left Front 795 mm;  
Right Rear 807 mm; Left Rear 809 mm;  
Pitch Angle at Right Door Sill = 1.2 Rear is higher  
Pitch Angle at Left Door Sill = 0.9 Rear is higher  
Roll Angle at Front Bumper = 0.1 Right is higher  
Roll Angle at Rear Bumper = 0.0

AS TARGETED: Right Front 950 mm; Left Front 941 mm;  
Right Rear 975 mm; Left Rear 970 mm;  
Pitch Angle at Right Door Sill = 1.4 Rear is higher  
Pitch Angle at Left Door Sill = 1.0 Rear is higher  
Roll Angle at Front Bumper = 0.1 Right is higher  
Roll Angle at Rear Bumper = 0.0

AS TESTED ON RIGHT SIDE:

Pitch Angle at Right Door Sill = 1.5 Rear is higher  
Pitch Angle at Left Door Sill = 0.9 Rear is higher  
Roll Angle at Front Bumper = 0.2 Right is higher  
Roll Angle at Rear Bumper = 0.2 Left is higher

AS TESTED ON LEFT SIDE:

Pitch Angle at Right Door Sill = 1.5 Rear is higher  
Pitch Angle at Left Door Sill = 1.1 Rear is higher  
Roll Angle at Front Bumper = 0.2 Right is higher  
Roll Angle at Rear Bumper = 0.0

VEHICLE WHEELBASE = 2780 mm

REMARKS: The seat travel distance was measured to be 252 mm for the driver front seat and 252 mm for the passenger front seat.

RECORDED BY: Donald J. Whiteside

DATE: May 6, 2010

APPROVED BY: Helen A. Kaleto

TABLE 2-3

HORIZONTAL IMPACT ANGLE RANGE FOR A AND B PILLARS

VEH. MOD YR/MAKE/MODEL/BODY: 2010 Volvo XC60 MPV

VEH. NHTSA NO.: CA5902 VIN: YV4982DL2A2104332 COLOR: Grey

VEH. BUILD DATE: February, 2010 TEST DATES: May 5-6, 2010

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Andrew Gould, Ryan Jones, Helen A. Kaleto, Nathaniel Newth,  
Donald J. Whiteside

HORIZONTAL IMPACT ANGLE RANGE FOR A AND B PILLARS

	HORIZONTAL ANGLE SPECIFIED RANGE	MINIMUM HORIZONTAL ANGLE	MAXIMUM HORIZONTAL ANGLE
A-PILLAR	L 195°-255°	L 203.7°	L 252.8°
	R 105°-165°	R 107.7°	R 156.2°
B-PILLAR	L 195°-345°	L 199.9°	L 287.7°
	R 15°-165°	R 71.1°	R 165.0°

AS DETERMINED USING THE PROCEDURES SPECIFIED IN S8.13.4.1

REMARKS:

RECORDED BY: Donald J. Whiteside

DATE: May 6, 2010

APPROVED BY: Helen A. Kaleto

**TABLE 2-4**  
**VERTICAL IMPACT ANGLE RANGES**

VEH. MOD YR/MAKE/MODEL/BODY: 2010 Volvo XC60 MPV

VEH. NHTSA NO.: CA5902      VIN: YV4982DL2A2104332      COLOR: Grey

VEH. BUILD DATE: February, 2010      TEST DATES: May 5-6, 2010

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Andrew Gould, Ryan Jones, Helen A. Kaleto, Nathaniel Newth,  
 Donald J. Whiteside

**VERTICAL IMPACT ANGLE RANGES**

		VERTICAL ANGLE SPECIFIED RANGE		MINIMUM VERTICAL ANGLE		MAXIMUM VERTICAL ANGLE	
FRONT HEADER	FH1	L	0°-50°	L	0°	L	50°
		R	0°-50°	R	0°	R	50°
	FH2	L	0°-50°	L	0°	L	50°
		R	0°-50°	R	0°	R	50°
SIDE RAIL	SR1	L	0°-50°	L	0°	L	39°
		R	0°-50°	R	0°	R	39°
	SR2A	L	0°-50°	L	0°	L	46°
		R	0°-50°	R	0°	R	46°
	SR2B	L	0°-50°	L	0°	L	39°
		R	0°-50°	R	0°	R	39°
	SR3-1	L	0°-50°	L	0°	L	43°
		R	0°-50°	R	0°	R	43°
	SR3-2	L	0°-50°	L	0°	L	44°
		R	0°-50°	R	0°	R	44°
	SR3-3	L	0°-50°	L	0°	L	39°
		R	0°-50°	R	0°	R	39°

		VERTICAL ANGLE SPECIFIED RANGE		MINIMUM VERTICAL ANGLE		MAXIMUM VERTICAL ANGLE	
A-PILLAR	AP1	L	-5°-50°	L	-5°	L	23°
		R	-5°-50°	R	-5°	R	23°
	AP2	L	-5°-50°	L	-5°	L	50°
		R	-5°-50°	R	-5°	R	50°
	AP3	L	-5°-50°	L	-5°	L	48°
		R	-5°-50°	R	-5°	R	48°
B-PILLAR	BP1	L	-10°-50°	L	-10°	L	8°
		R	-10°-50°	R	-10°	R	8°
	BP2	L	-10°-50°	L	-10°	L	-3°
		R	-10°-50°	R	-10°	R	-3°
	BP3	L	-10°-50°	L	-10°	L	-6°
		R	-10°-50°	R	-10°	R	-6°
	BP4	L	-10°-50°	L	-10°	L	-5°
		R	-10°-50°	R	-10°	R	-5°
OTHER-PILLAR	OP1	L	-10°-50°	L	-10°	L	22°
		R	-10°-50°	R	-10°	R	22°
	OP2	L	-10°-50°	L	-10°	L	-7°
		R	-10°-50°	R	-10°	R	-7°
UPPER ROOF 1		0°-50°		0°		50°	
UPPER ROOF 2		0°-50°		0°		45°	
UPPER ROOF 3		0°-50°		0°		50°	
UPPER ROOF 4		0°-50°		0°		50°	
UPPER ROOF 5		0°-50°		0°		50°	
UPPER ROOF 6		0°-50°		0°		50°	

As determined using the Procedures specified in S8.13.4.2.



RECORDED BY: Donald J. Whiteside

DATE: May 6, 2010

APPROVED BY: Helen A. Kaleto

TABLE 2-5

TARGET MEASUREMENTS

VEH. MOD YR/MAKE/MODEL/BODY: 2010 Volvo XC60 MPV

VEH. NHTSA NO.: CA5902 VIN: YV4982DL2A2104332 COLOR: Grey

VEH. BUILD DATE: February, 2010 TEST DATES: May 5-6, 2010

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Andrew Gould, Ryan Jones, Helen A. Kaleto, Nathaniel Newth,

Donald J. Whiteside

Measurement	Description	Left Side	Right Side
M	Seat Fore/Aft Travel (Front seats)	252 mm	252 mm
T°	Horizontal < {CG-F1 (Left Seat) to (Right A-Pillar)}	107.2°	--
A1°	360° - T°	252.8°	--
W°	Horizontal < {CG-2 (Left Seat) to (Left A-Pillar)}	203.7°	--
A2°	A2° = W°	203.7°	--
U°	Horizontal < {CG-2 (Left Seat) to (Left B-Pillar)}	287.7°	--
B1°	B1° = U°	287.7°	--
V°	Horizontal < {CG-R (Left Seat) to (Left B-Pillar)}	199.9°	--
B2°	B2° = V°	199.9°	--
W° (right)	Horizontal < {CG-F2 (Right Seat) to (Right A-Pillar)}	--	156.2°
A1° (right)	A1° (right) = W° (right)	--	156.2°
T ° (right)	Horizontal < {CG-F1 (Right Seat) to (Left A-Pillar)}	--	252.3°
A2° (right)	360°-T° (right)	--	107.7°
V ° (right)	Horizontal < {CG-R (Right Seat) to (Right B-Pillar)}	--	174.9°
B1° (right)	B1° (right) = V° (right) (cutoff due to limit is 165.0 °)	--	165.0°
U ° (right)	Horizontal < {CG-F2 (Right Seat) to (Right B-Pillar)}	--	71.1°
B2° (right)	B2° (right) = U° (right)	--	71.1°
J	A-Pillar {(Plane 3) – (Plane 5)}	350.6 mm	347.4 mm
J/2	J ÷ 2	175.3 mm	173.7 mm
D1	Upper Roof {(Plane A) – (Plane B)}	2065.0 mm	
D1/2	D1 ÷ 2	1032.5 mm	

Measurement	Description	Left Side	Right Side
D2	Upper Roof {(Plane C) – (Plane D)}	1219.6 mm	
D2/2	D2 ÷ 2	609.8 mm	
.35D1	.35 x D1	722.8 mm	
.35D2	.35 x D2	426.9 mm	
N	B-Pillar {(BPR) – (lowest point on daylight opening forward of B-Pillar)}	428.3 mm	429.9 mm
N/2	B-Pillar {(BP3) – (lowest point on daylight opening forward of B-Pillar)}	214.2 mm	215.0 mm
N/4	B-Pillar {(BP4) – (lowest point on daylight opening forward of B-Pillar)}	107.1 mm	107.5 mm
Q	O-Pillar (Plane 13 – Plane 14)	380.3 mm	381.1 mm
Q/2	Q / 2	190.2 mm	190.6 mm
D	R-Pillar (Point 7 – Point M)	883.0 mm	883.0 mm
3D/7	3*D / 7	378.4 mm	378.4 mm

As determined using the Procedures specified in S10.1-10.13.

SgRP Locations (world coordinates)						
	Left (mm)			Right (mm)		
	x	y	z	x	y	z
Front	3105.3	-367.0	737.5	3105.3	367.0	737.5
Rear	3935.9	-367.0	847.2	3935.9	367.0	847.2

SgRP Locations (vehicle coordinates)						
	Left (mm)			Right (mm)		
	x	y	z	x	y	z
Front	3105.3	-367.0	737.5	3105.3	367.0	737.5
Rear	3935.9	-367.0	847.2	3935.9	367.0	847.2

<b>CG Locations (world coordinates)</b>						
	Left (mm)			Right (mm)		
	x	y	z	x	y	z
CGF1	3013.3	-367.0	1397.5	3013.3	367.0	1397.5
CGF2	3265.3	-367.0	1397.5	3265.3	367.0	1397.5
CGR	4095.9	-367.0	1507.2	4095.9	367.0	1507.2

REFERENCE FOR VEHICLE COORDINATE SYSTEM (measured in millimeters):

Passenger side door stop (x, y, z) = 2300.6, 785.9, 830.1

Driver side door stop (x, y, z) = 2300.6, -785.9, 830.1

Front driver seat rear inboard seat anchor (x, y, z) = 3219.3, -164.0, 432.9

REMARKS:

RECORDED BY: Donald J. Whiteside

DATE: April 26, 2010

APPROVED BY: Helen A. Kaleto

TABLE 2-6

SUMMARY OF TARGETING RESULTS

VEH. MOD YR/MAKE/MODEL/BODY: 2010 Volvo XC60 MPV

VEH. NHTSA NO.: CA5902 VIN: YV4982DL2A2104332 COLOR: Grey

VEH. BUILD DATE: February, 2010 TEST DATES: May 5-6, 2010

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Andrew Gould, Ryan Jones, Helen A. Kaleto, Nathaniel Newth,

Donald J. Whiteside

SUMMARY OF TARGETING RESULTS								
Target	Location (mm)			Horizontal Angle (deg)	Vertical Angle (deg)	Relocation (Yes/No)	Extension (# of 25 mm Spheres)	Impact (Yes/No)
	x	y	z					
<b>A-Pillar Left Side</b>								
AP1	2938.1	-530.4	1523.9	251	23	No	--	No
AP2	2808.7	-592.4	1436.9	205	50	No	--	No
AP3	2613.8	-635.0	1349.6	205	48	No	--	No
<b>A-Pillar Right Side</b>								
AP1	2939.7	528.8	1520.9	109	23	No	--	No
AP2	2809.2	586.6	1433.8	155	50	No	--	No
AP3	2615.0	629.1	1347.5	155	48	No	--	No
<b>B-Pillar Left Side</b>								
BP1	3398.4	-508.3	1577.8	--	--	Yes	--	--
REL	3397.6	-483.2	1591.2	270	8	--	1	No
BP2	3372.8	-608.8	1336.8	270	-3	No	--	No
BP3	3334.7	-607.7	1364.3	280	-6	No	--	Yes
BP4	3430.4	-658.1	1258.4	201	-5	No	--	No
<b>B-Pillar Right Side</b>								
BP1	3397.5	507.3	1577.0	--	--	Yes	--	--
REL	3393.4	485.1	1588.4	90	8	--	1	Yes
BP2	3373.0	608.6	1332.9	90	-3	No	--	Yes

<b>SUMMARY OF TARGETING RESULTS</b>								
Target	Location (mm)			Horizontal Angle (deg)	Vertical Angle (deg)	Relocation (Yes/No)	Extension (# of 25 mm Spheres)	Impact (Yes/No)
	x	y	z					
BP3	3334.4	604.5	1362.9	80	-6	No	--	No
BP4	3431.5	658.0	1256.6	164	-5	No	--	No
<b>Other Pillar Left Side</b>								
OP1	4134.8	-498.5	1600.0	270	22	No	--	Yes
OP2	4192.1	-636.6	1410.4	270	-7	No	--	No
<b>Other Pillar Right Side</b>								
OP1	4134.5	497.1	1600.7	90	22	No	--	No
OP2	4193.4	630.4	1409.9	90	-7	No	--	Yes
<b>Rear Pillar Left Side</b>								
RP1	4618.6	-507.3	1525.5	Target exempt from testing per S6.3(b).				No
RP2	4720.6	-657.0	1375.6	Target exempt from testing per S6.3(b).				No
<b>Rear Pillar Right Side</b>								
RP1	4614.8	505.5	1525.0	Target exempt from testing per S6.3(b).				No
RP2	4721.5	653.6	1375.2	Target exempt from testing per S6.3(b).				No
<b>Front Header Left Side</b>								
FH1	2836.7	-413.4	1535.1	180	50	No	--	Yes
FH2	2808.3	-266.9	1539.8	180	50	No	--	No
<b>Front Header Right Side</b>								
FH1	2833.6	415.8	1533.9	180	50	No	--	No
FH2	2804.8	269.2	1538.4	180	50	No	--	No
<b>Side Rail Left Side</b>								
SR1	3087.3	-511.4	1575.1	--	--	Yes	--	--
REL	3085.3	-483.7	1570.2	270	39	--	1	No
SR2A	3238.2	-510.2	1590.6	--	--	Yes	--	--
REL	3222.2	-492.8	1571.9	270	46	--	1	No
SR2B	3097.6	-512.0	1577.1	--	--	Yes	--	--
REL	3097.6	-483.8	1572.4	270	39	--	1	No
SR3-1	3743.8	-500.7	1574.1	270	43	No	--	No
SR3-2	3914.8	-500.0	1575.8	270	44	No	--	No

SUMMARY OF TARGETING RESULTS								
Target	Location (mm)			Horizontal Angle (deg)	Vertical Angle (deg)	Relocation (Yes/No)	Extension (# of 25 mm Spheres)	Impact (Yes/No)
	x	y	z					
SR3-3	4284.9	-530.4	1567.4	270	39	No	--	No
<b>Side Rail Right Side</b>								
SR1	3089.6	510.9	1575.6	--	--	Yes	--	--
REL	3085.7	482.0	1568.5	90	39	--	1	No
SR2A	3239.2	509.1	1590.6	--	--	Yes	--	--
REL	3225.3	491.8	1571.7	90	46	--	1	No
SR2B	3097.0	509.9	1576.1	--	--	Yes	--	--
REL	3098.7	481.2	1570.3	90	39	--	1	No
SR3-1	3744.6	496.9	1575.6	90	43	No	--	No
SR3-2	3916.0	495.4	1577.2	90	44	No	--	No
SR3-3	4284.7	526.9	1568.8	90	39	No	--	No
<b>Rear Header Left Side</b>								
RH	4677.7	-367.5	1548.8	Target exempt from testing per S6.3(b).				No
<b>Rear Header Right Side</b>								
RH	4677.4	367.8	1546.8	Target exempt from testing per S6.3(b).				No
<b>Upper Roof Left Side</b>								
UR1@SR1	3062.1	-418.6	1575.5	270	50	No	--	Yes
UR4@BP	3394.4	-418.8	1604.9	270	50	No	--	Yes
UR5@SR3-1	3753.7	-381.7	1622.4	270	50	No	--	Yes
<b>Upper Roof Right Side</b>								
UR2@Front of Sunroof	3091.9	223.9	1601.7	180	45	Yes	--	Yes
UR3@SR2A	3223.3	421.8	1594.3	90	50	Yes	--	Yes
UR6@OP	4097.4	407.8	1620.7	90	50	Yes	--	Yes

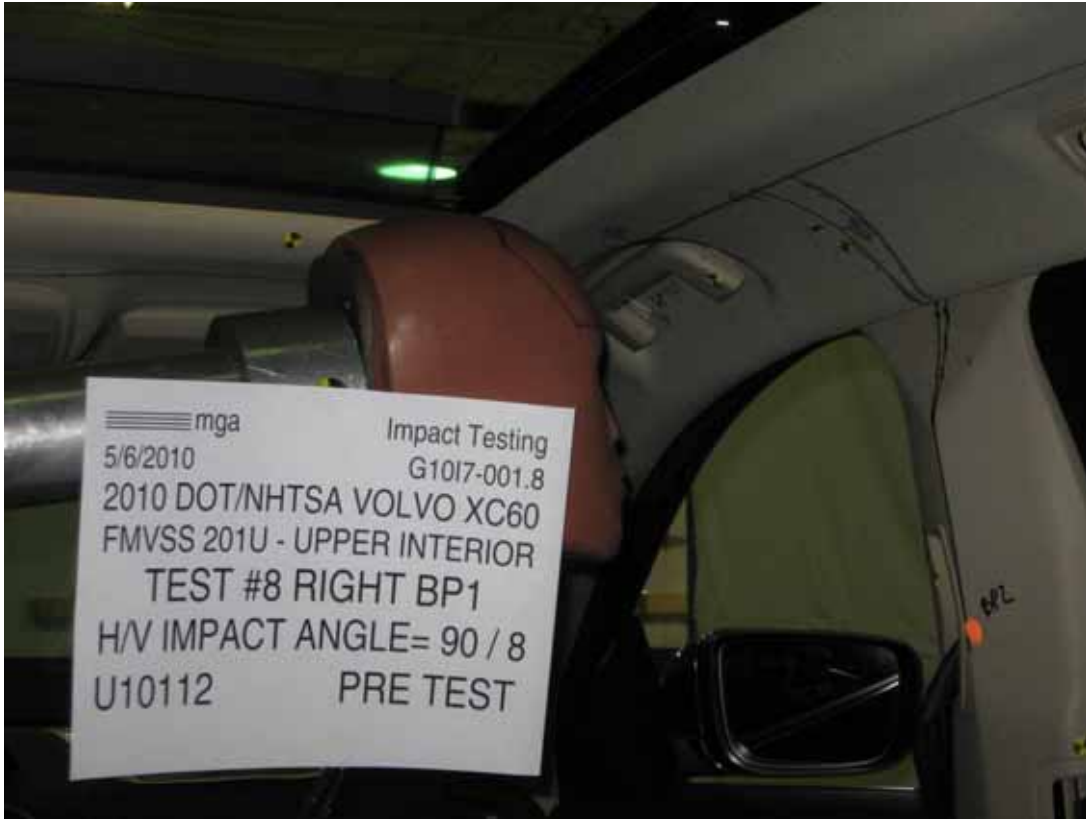
As determined using the Procedures specified in S10.1-10.13.

RECORDED BY: Donald J. Whiteside

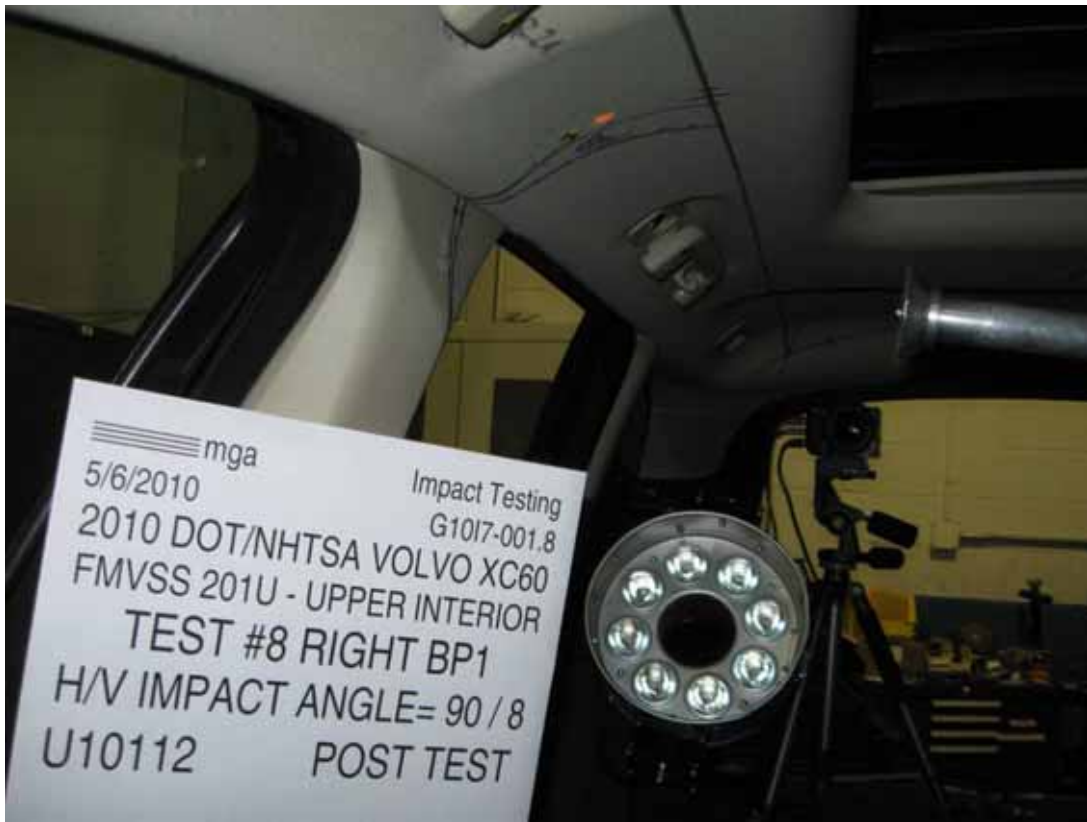
DATE: May 6, 2010

APPROVED BY: Helen A. Kaleto

### 3.0 TEST DATA (Including Acceleration and Velocity Plots)









**SUMMARY OF FMVSS 201U TEST**

JOB/NHTSA NO: G10I7-001.8      VEHICLE YR/MAKE/MODEL:2010/DOT/NHTSA/Volvo XC60

**GENERAL TEST PARAMETERS:**

Target (Vehicle Side): BP1Right

MGA Test Reference No.:U10112

Approach Horizontal Angles:90°

Approach Vertical Angles:8°

Additional Description: One relocation

Test Number:#8

Temperature:22.1C

Humidity:38.5%

Time of Test:9:24:48 AM

FMH Serial No:[037]

**TEST RESULTS:**

HIC(d)	HIC	$\Delta t$ (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
451	377	9.8	18.8	75	3 Left

**INSTRUMENTATION INFORMATION:** (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	$\Delta V$ Pre-Test	$\Delta V$ Post-Test
X	5	AHTB2	-116.9	1.05	1.05
Y	6	J14103	94.2	0.84	0.84
Z	7	J35800	98.2	0.93	0.93

**REMARKS** (Summary of test, damage, non-compliance, invalid test, etc.):

No visible damage

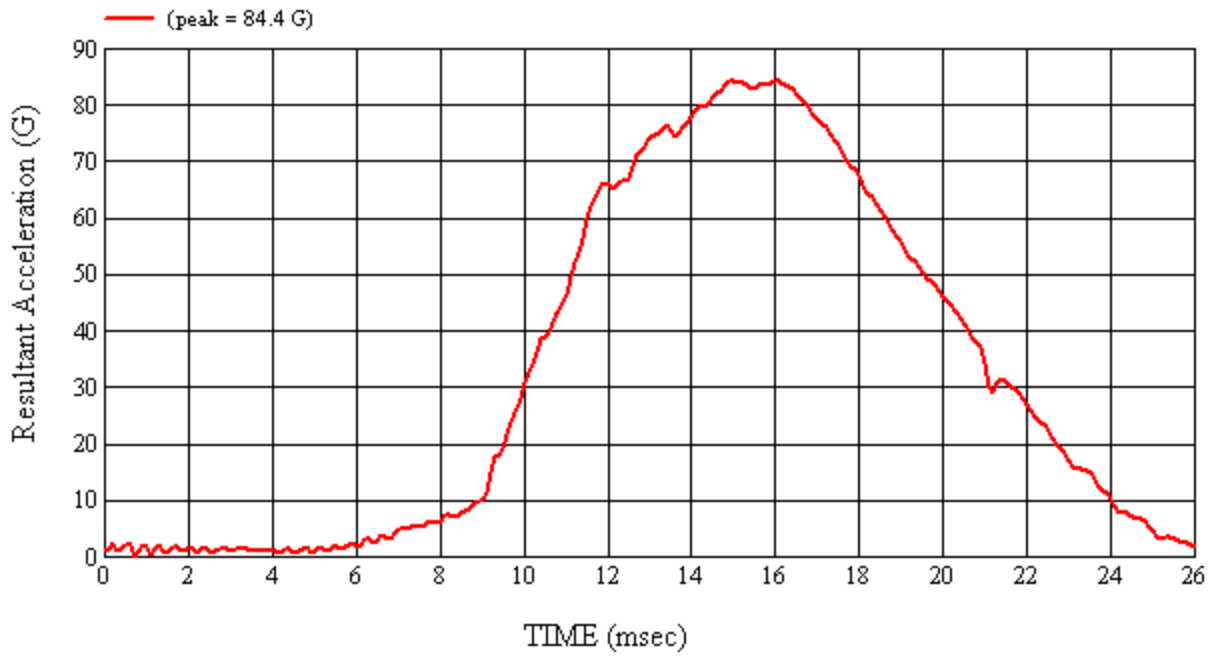
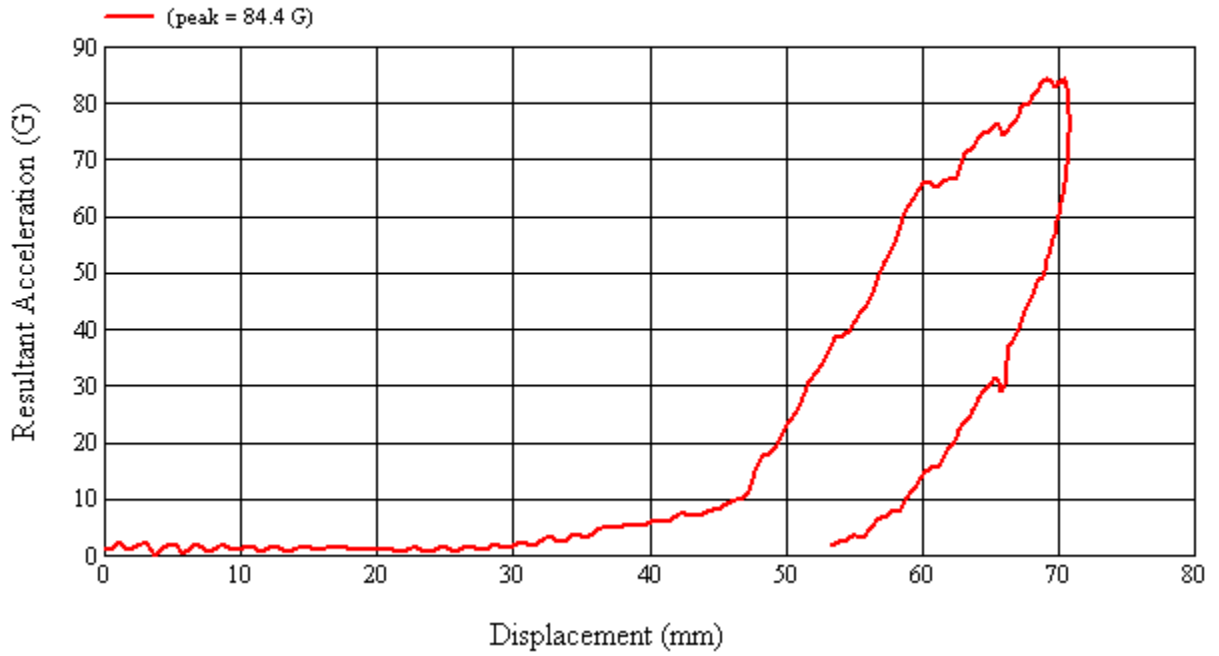
Recorded By: *Matthew H. K.* Approved By\*: *Alexandra Kalita* Date: 5/6/2010

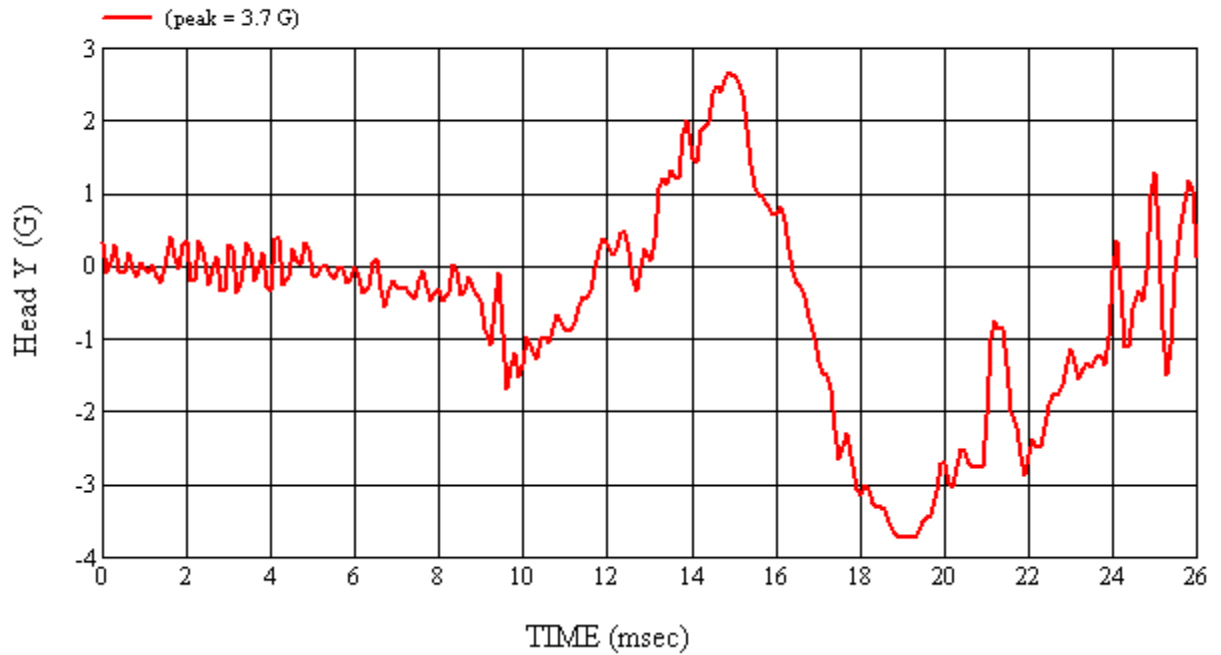
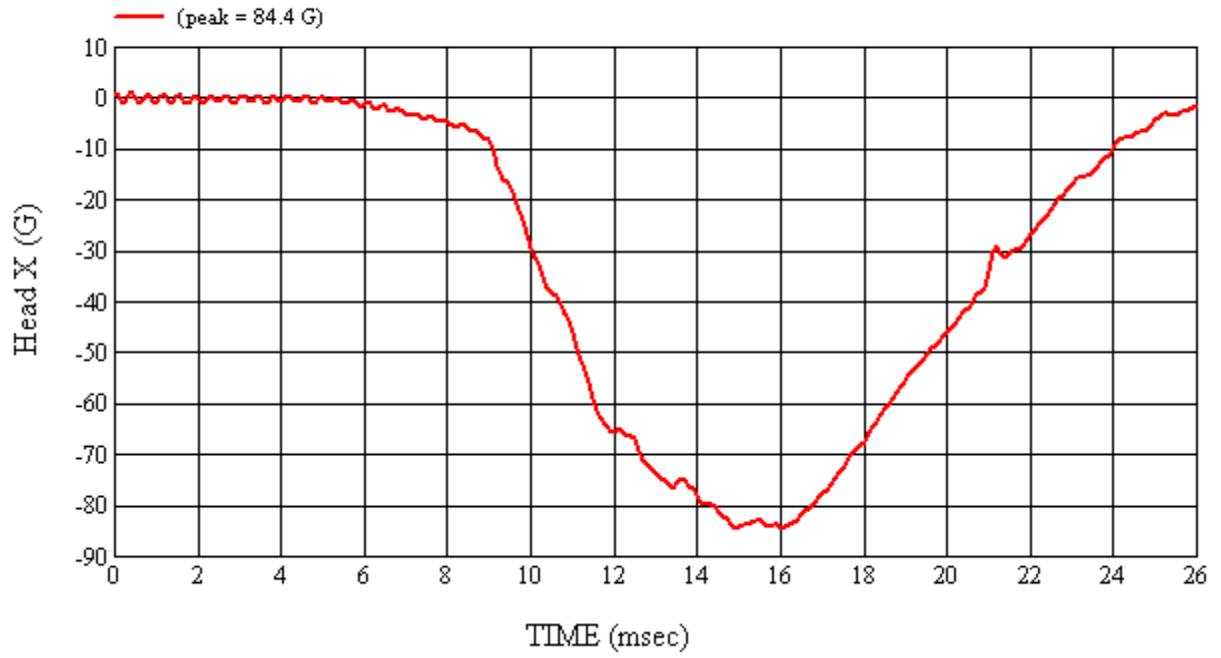
\*Only necessary for NHTSA (Government) Compliance testing.

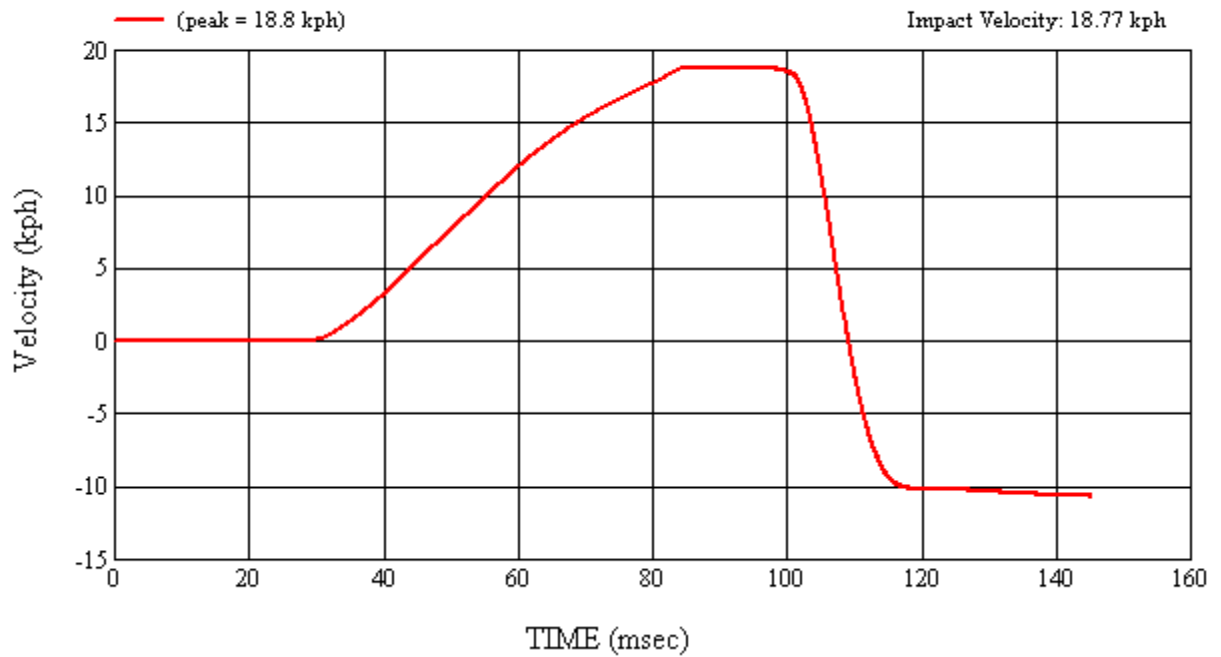
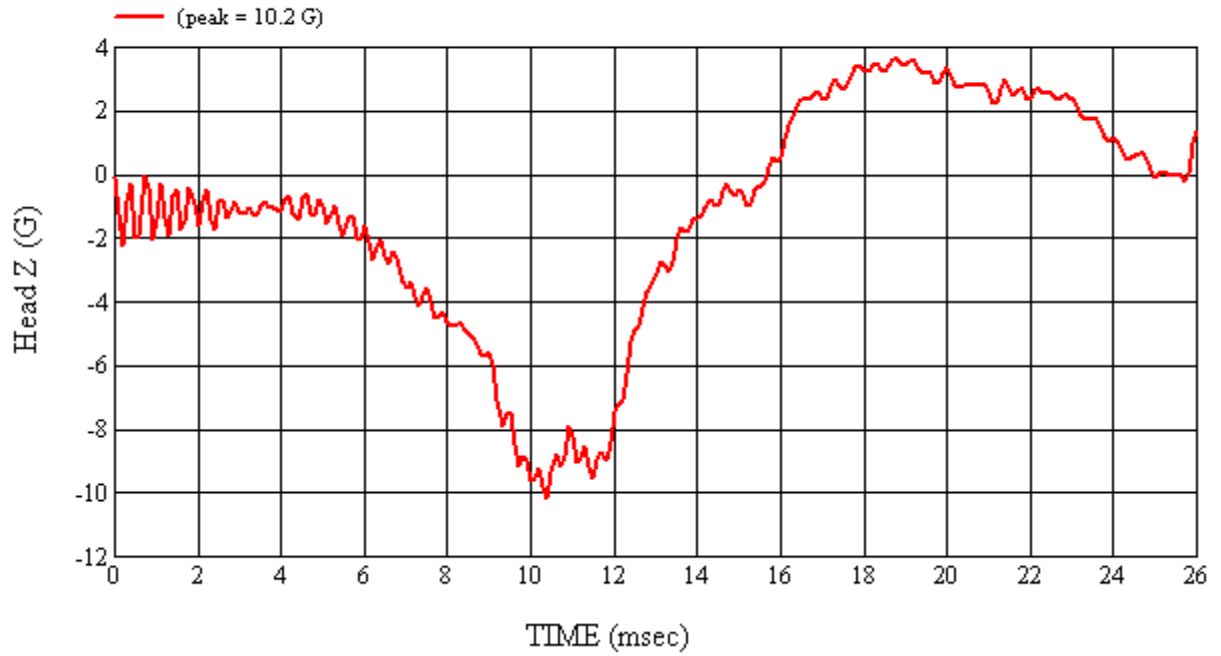
MGA Test #: U10112

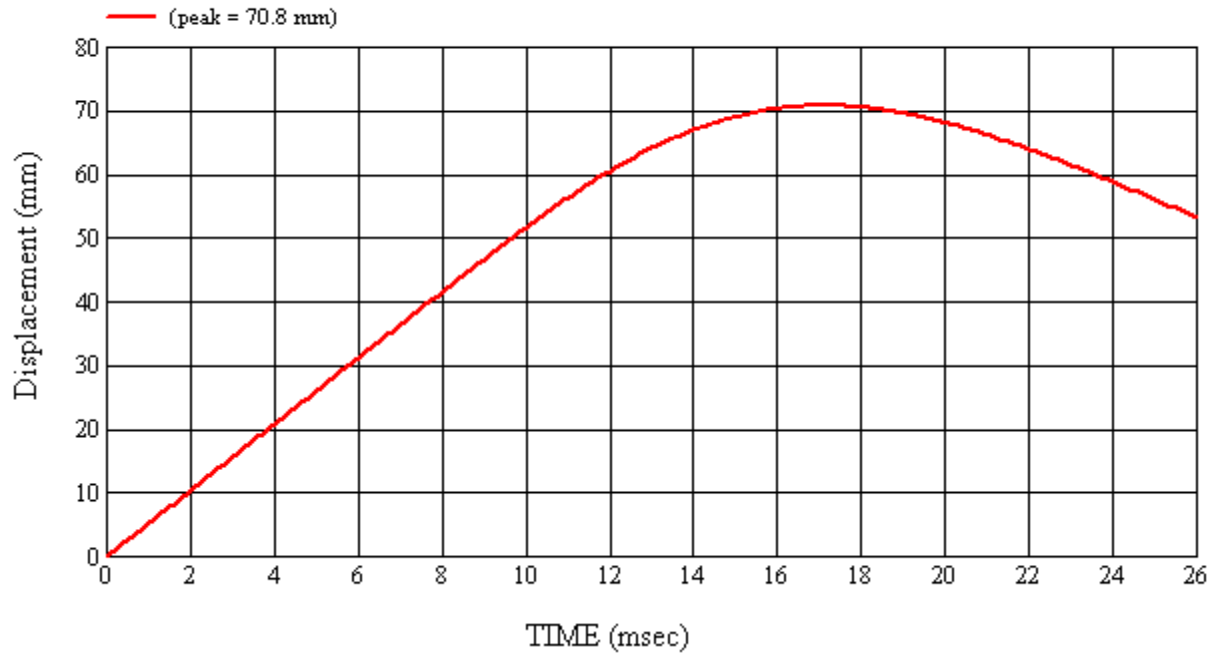
Target Location: BPI, Right Side

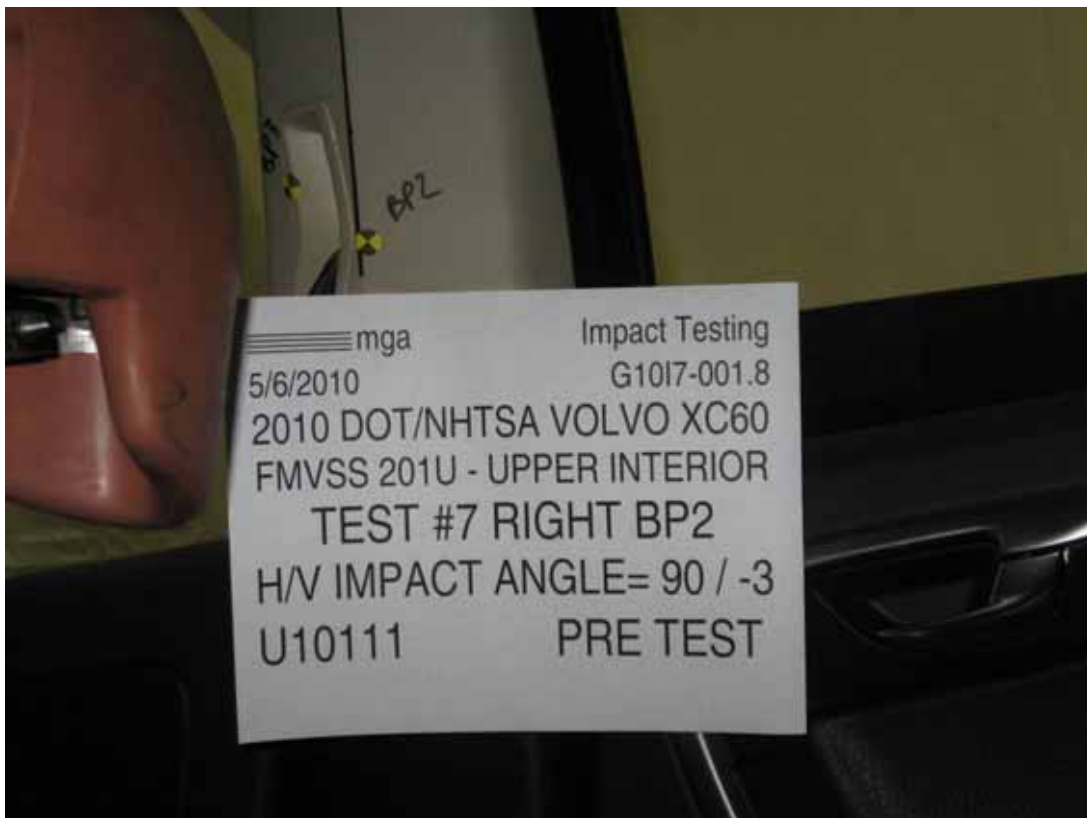
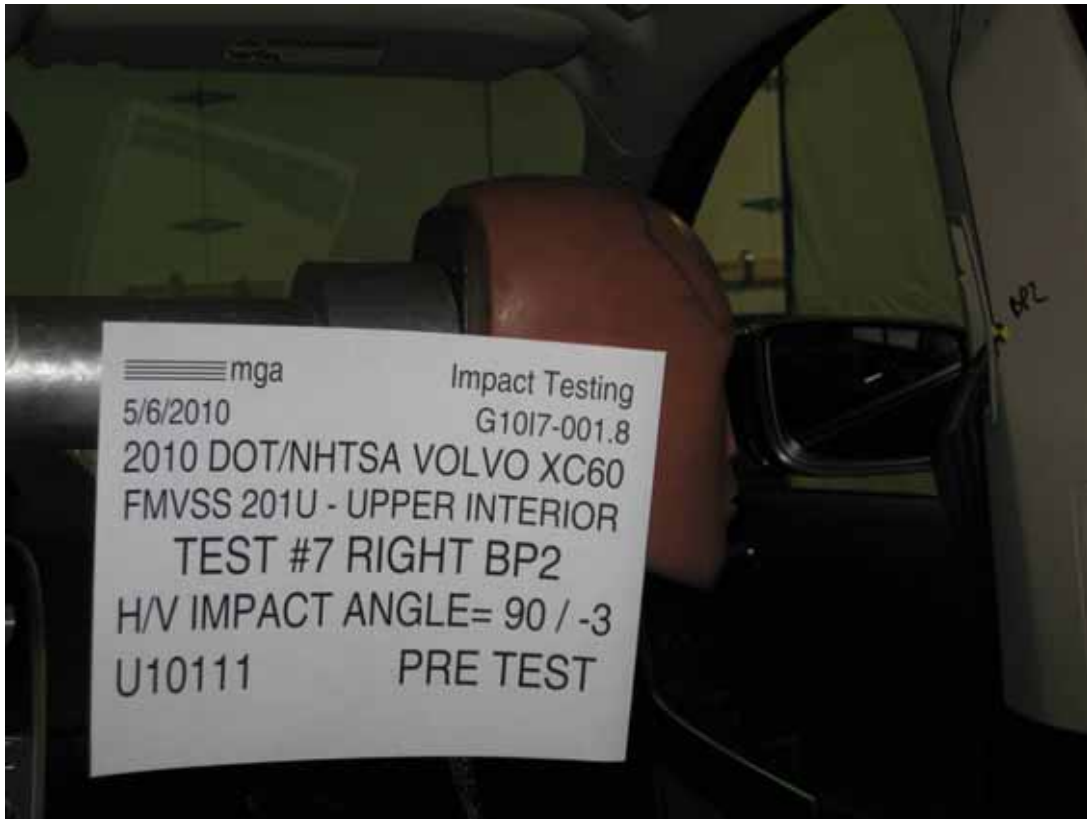
Test Date: 5/6/2010

















**SUMMARY OF FMVSS 201U TEST**

JOB/NHTSA NO: G10I7-001.8      VEHICLE YR/MAKE/MODEL:2010/DOT/NHTSA/Volvo XC60

**GENERAL TEST PARAMETERS:**

Test Number:#7

Target (Vehicle Side): BP2Right

Temperature:21.6C

MGA Test Reference No.:U10111

Humidity:38.9%

Approach Horizontal Angles:90°

Time of Test:8:50:57 AM

Approach Vertical Angles:-3°

FMH Serial No:[035]

Additional Description:

**TEST RESULTS:**

HIC(d)	HIC	$\Delta t$ (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
698	705	7.4	24.1	12	14 Left

**INSTRUMENTATION INFORMATION:** (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	$\Delta V$ Pre-Test	$\Delta V$ Post-Test
X	5	J35919	-96.3	1.05	1.05
Y	6	J22664	95.2	0.84	0.84
Z	7	J35924	93.8	0.93	0.93

**REMARKS** (Summary of test, damage, non-compliance, invalid test, etc.):

No visible damage

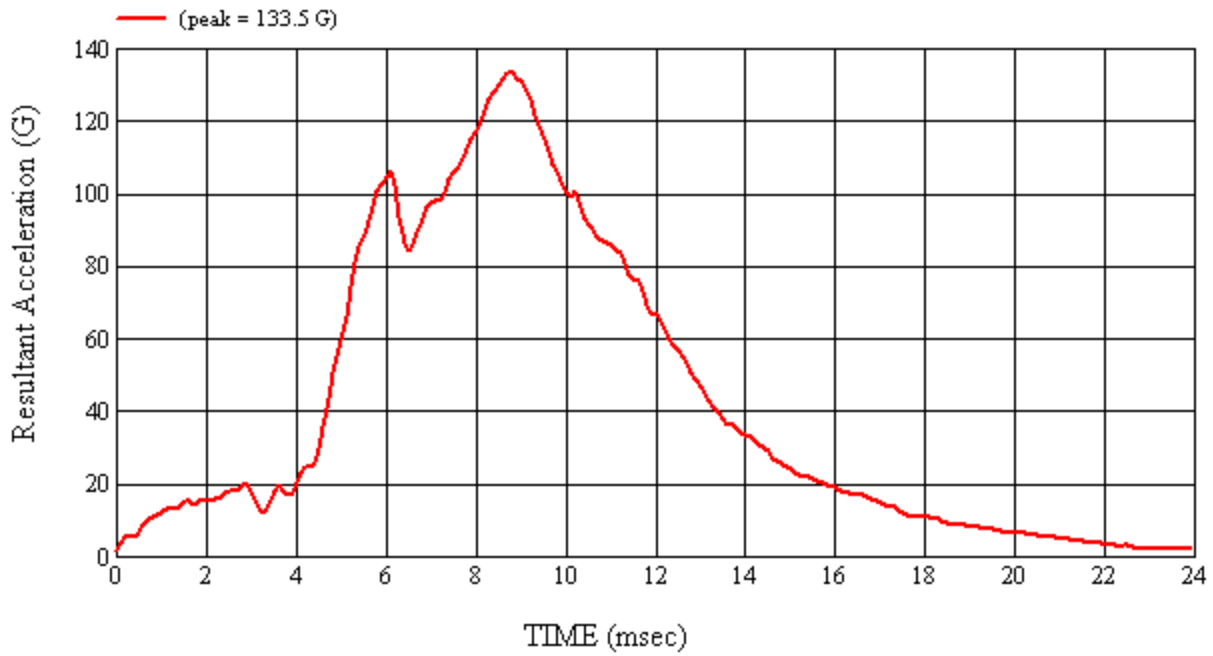
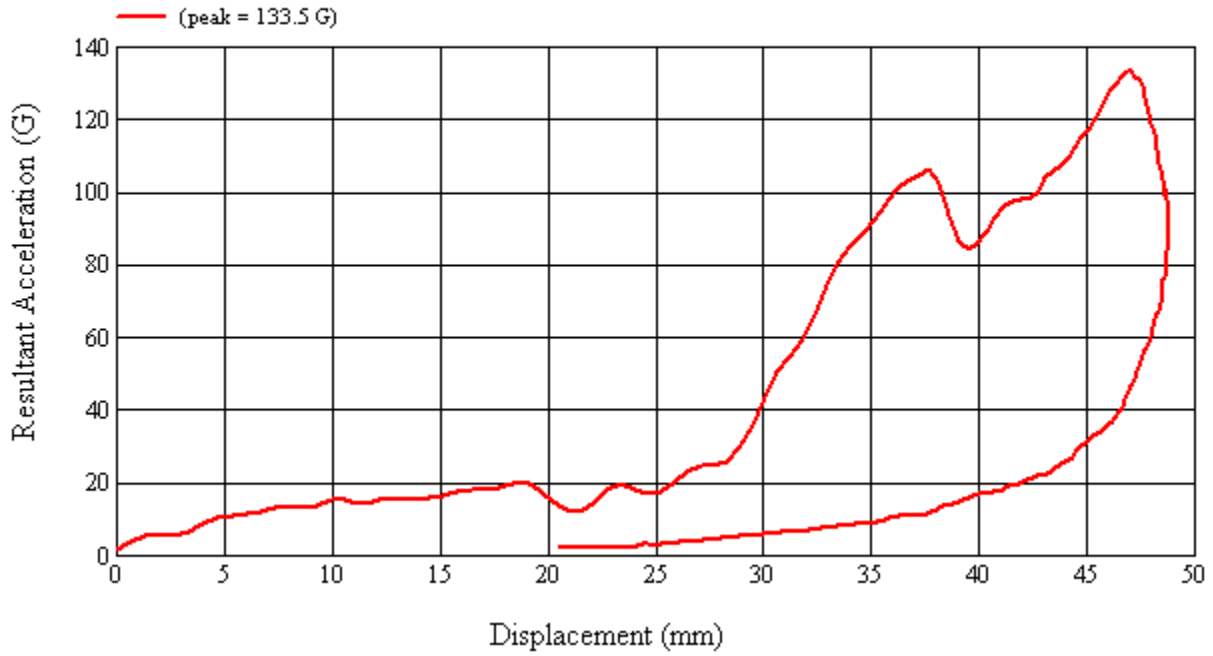
Recorded By: *Matthew H. K.* Approved By\*: *Alexandra Kalita* Date: 5/6/2010

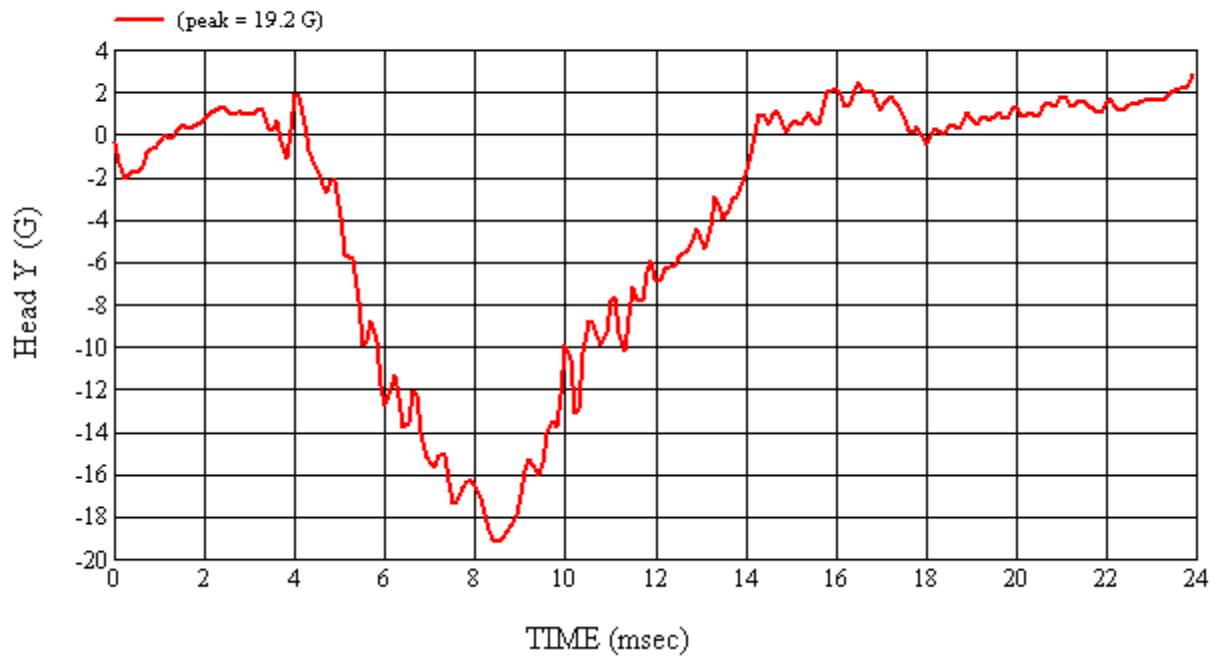
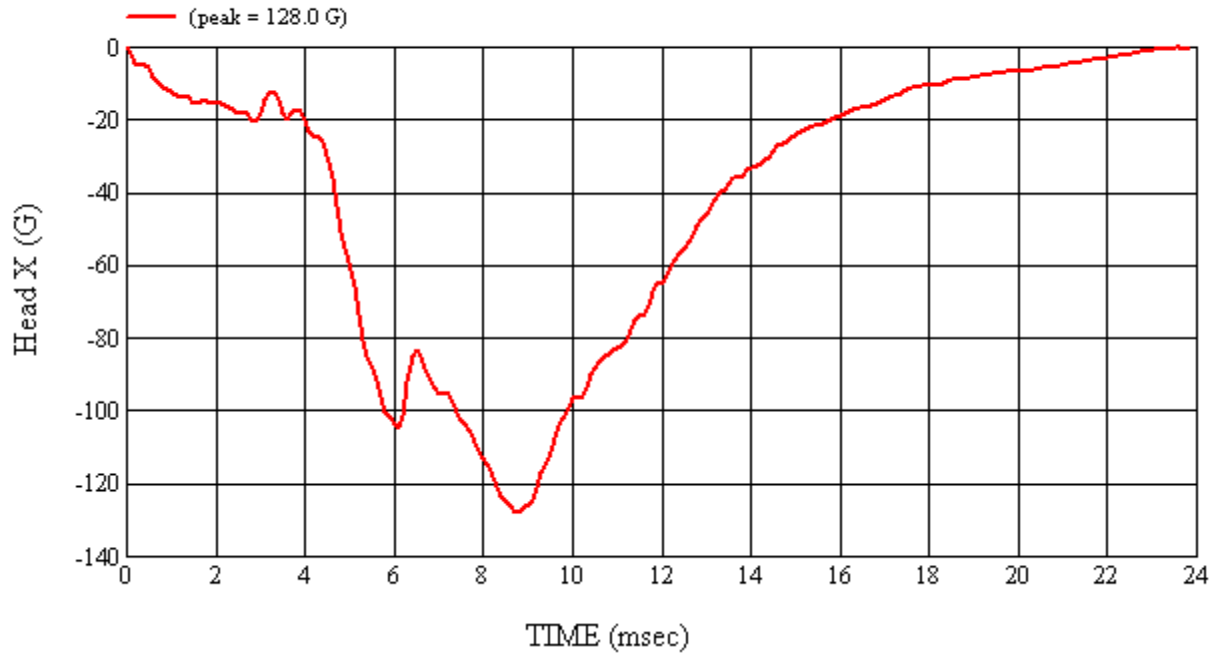
\*Only necessary for NHTSA (Government) Compliance testing.

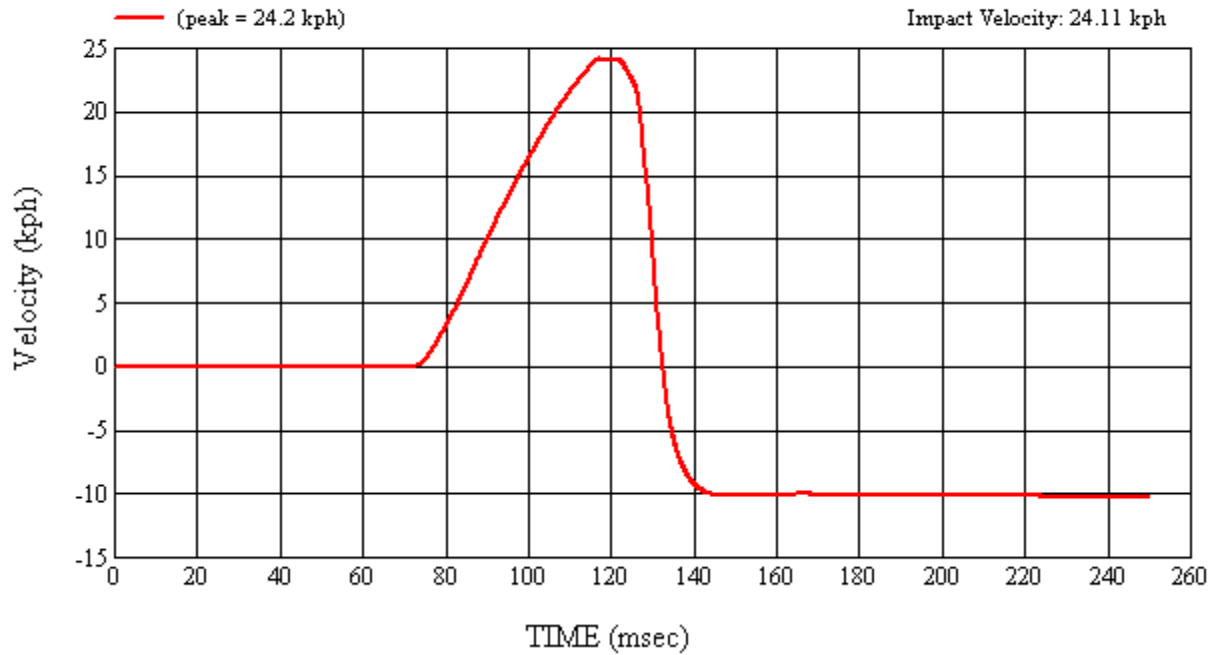
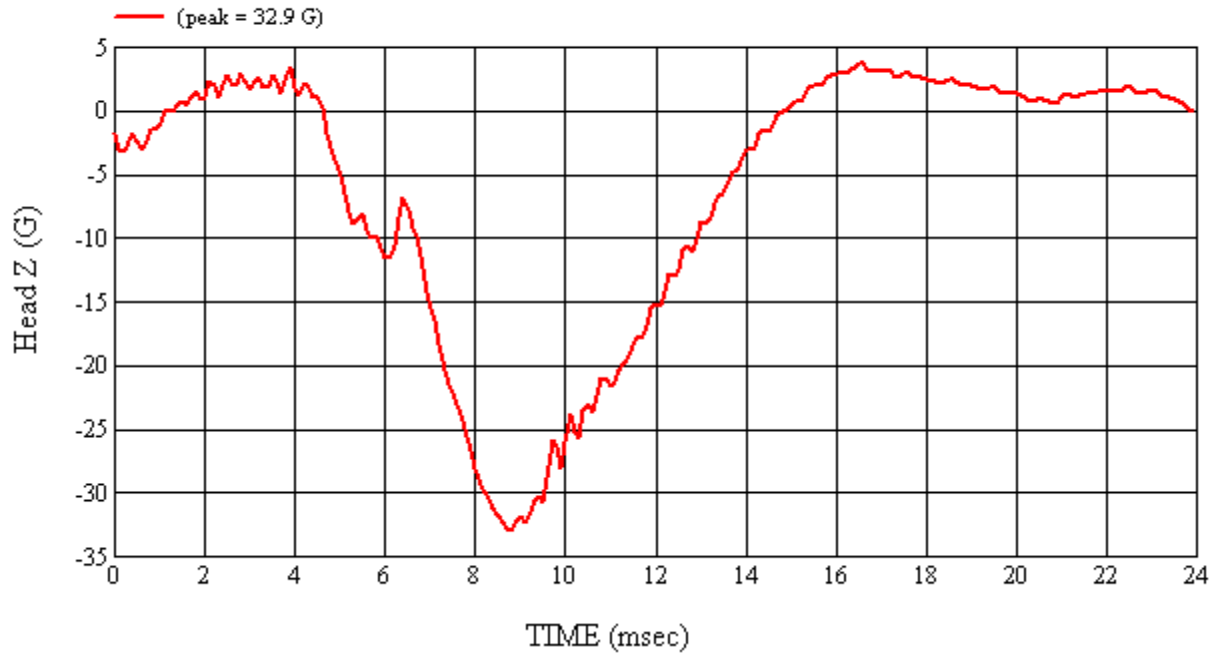
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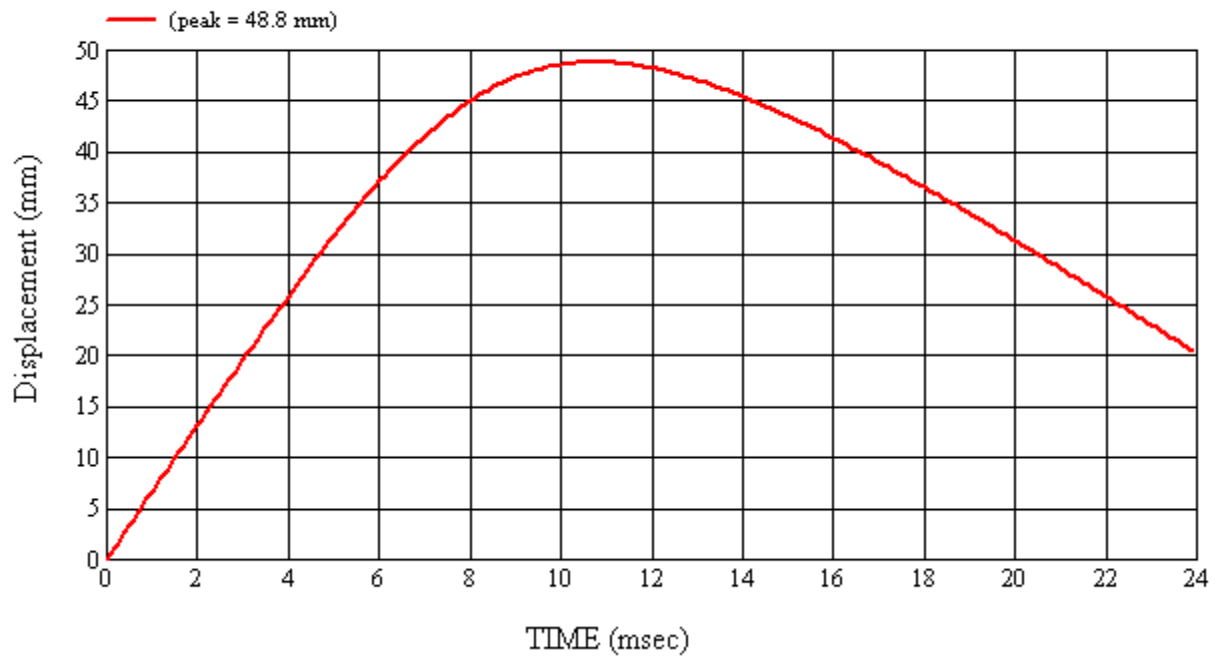
Target Location: BP2, Right Side

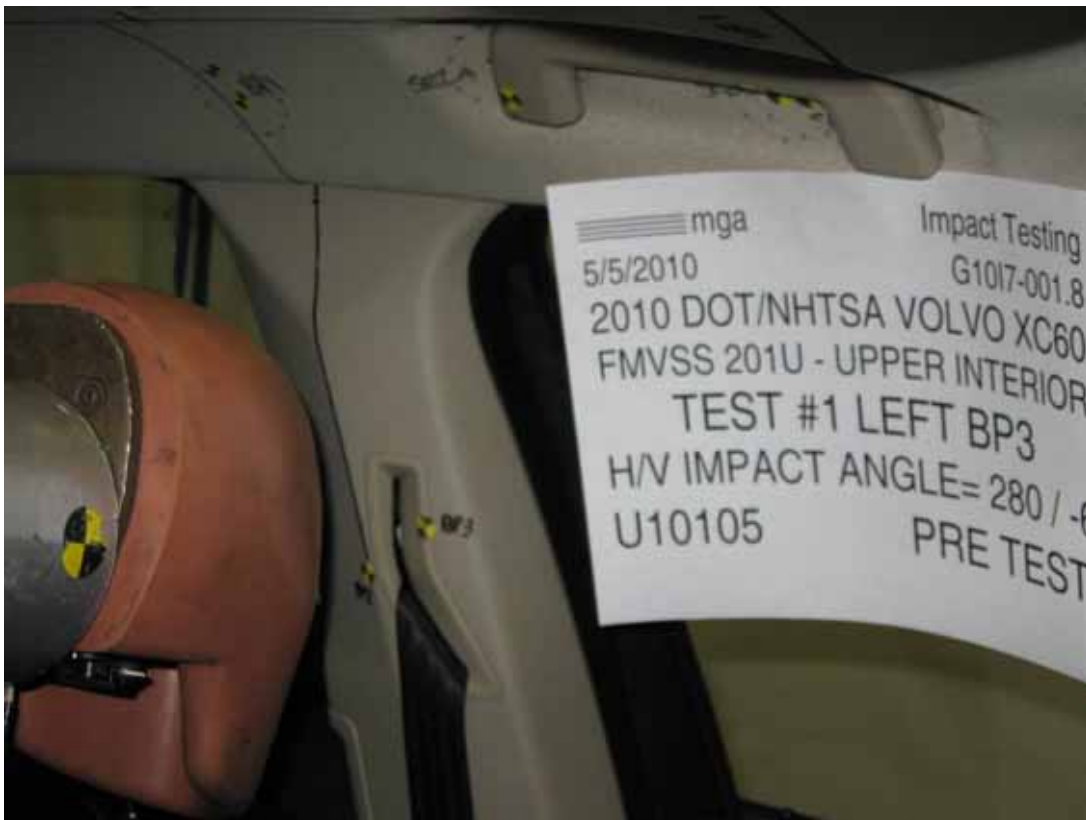
Test Date: 5/6/2010

















**SUMMARY OF FMVSS 201U TEST**

JOB/NHTSA NO: G10I7-001.8      VEHICLE YR/MAKE/MODEL:2010/DOT/NHTSA/Volvo XC60

**GENERAL TEST PARAMETERS:**

Target (Vehicle Side): BP3Left

MGA Test Reference No.:U10105

Approach Horizontal Angles:280°

Approach Vertical Angles:-6°

Additional Description:

Test Number:#1

Temperature:22.8C

Humidity:43.3%

Time of Test:10:24:20 AM

FMH Serial No:[035]

**TEST RESULTS:**

HIC(d)	HIC	$\Delta t$ (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
589	560	8.9	23.8	9	2 Left

**INSTRUMENTATION INFORMATION:** (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	$\Delta V$ Pre-Test	$\Delta V$ Post-Test
X	5	J35919	-96.3	1.04	1.05
Y	6	J22664	95.2	0.83	0.84
Z	7	J35924	93.8	0.92	0.93

**REMARKS** (Summary of test, damage, non-compliance, invalid test, etc.):

No visible damage

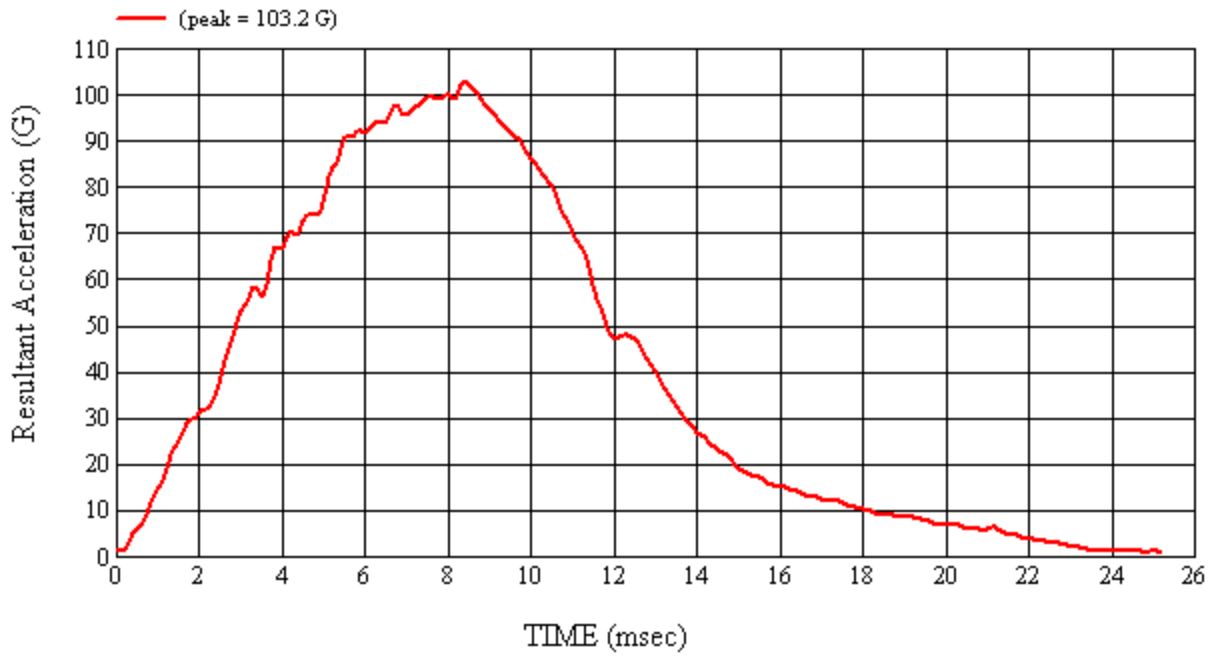
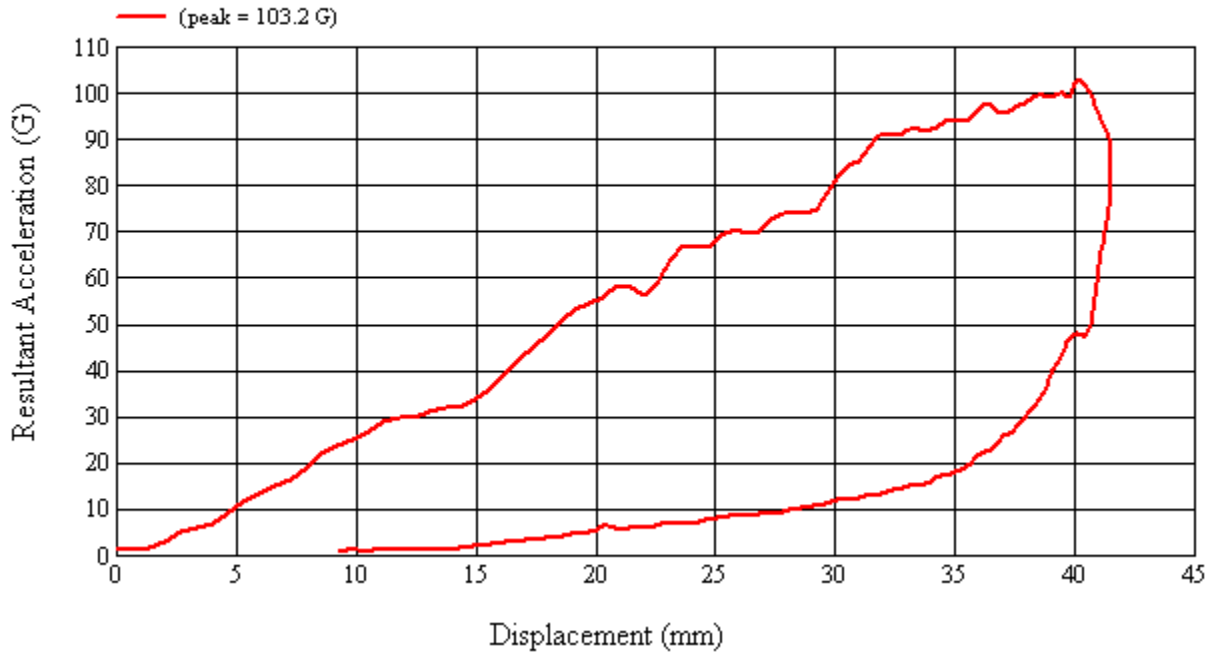
Recorded By: *Matthew H. K.* Approved By\*: *Aileen A. Kalito* Date: 5/5/2010

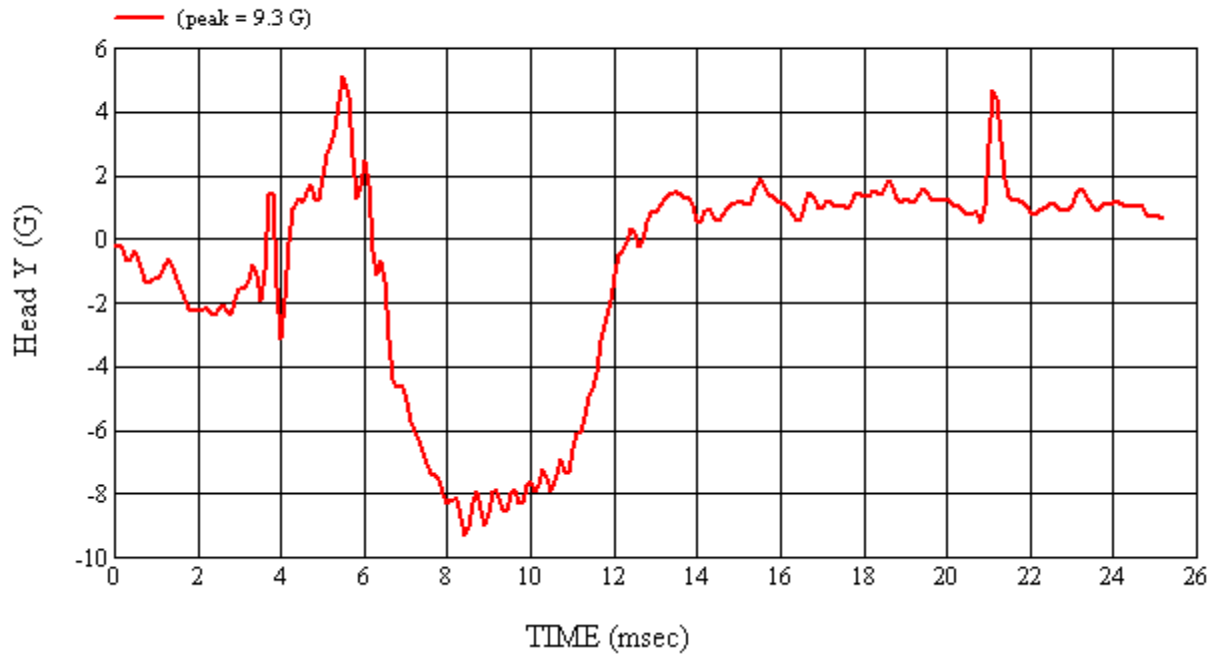
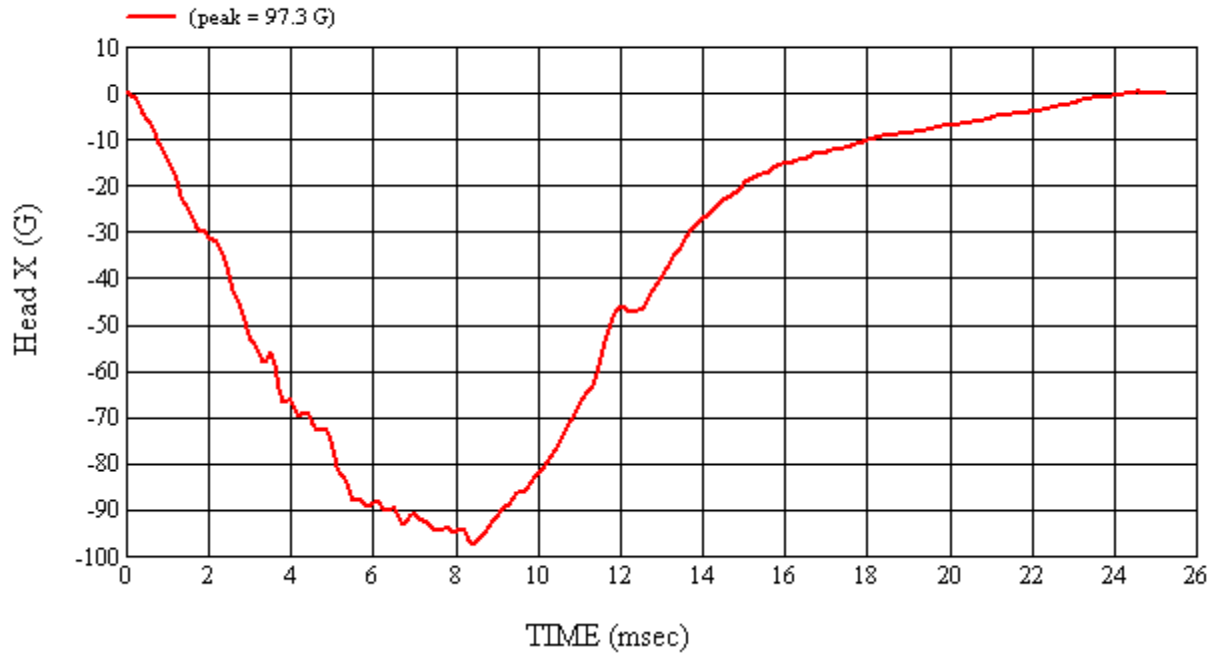
\*Only necessary for NHTSA (Government) Compliance testing.

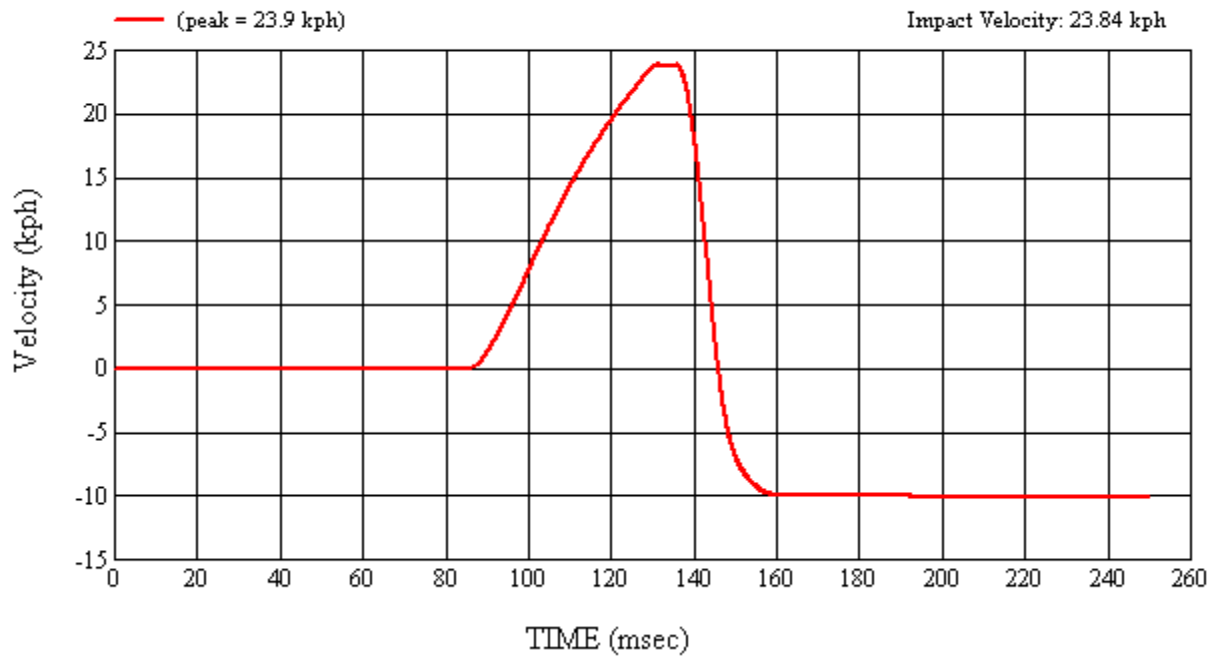
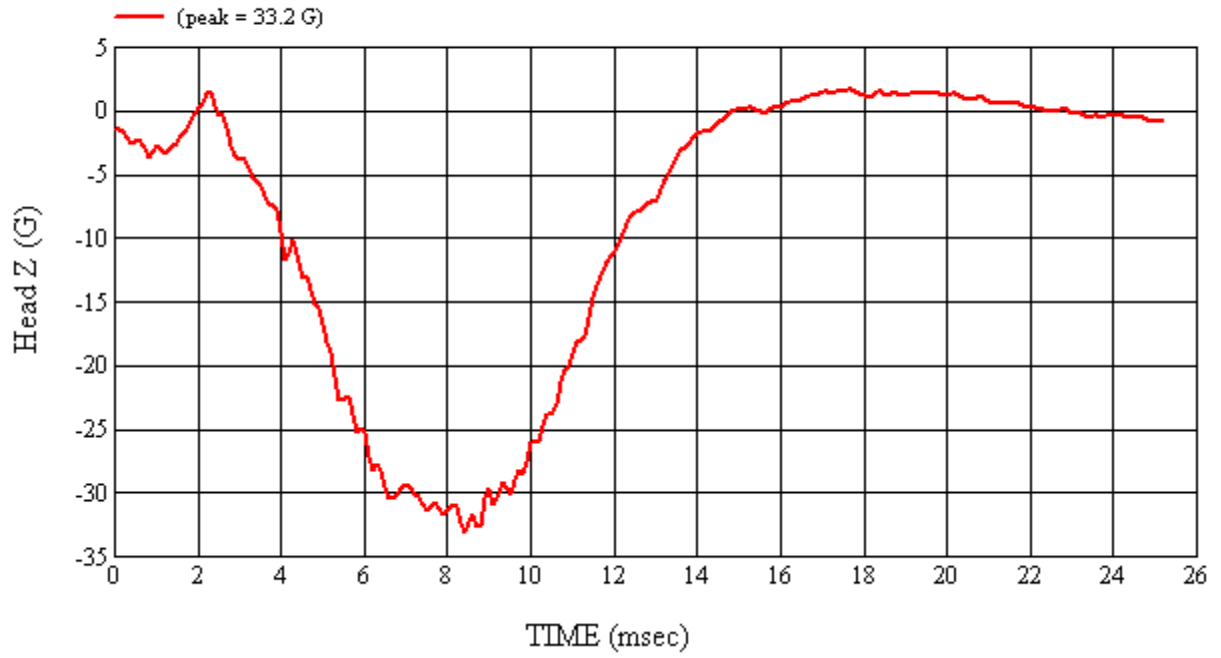
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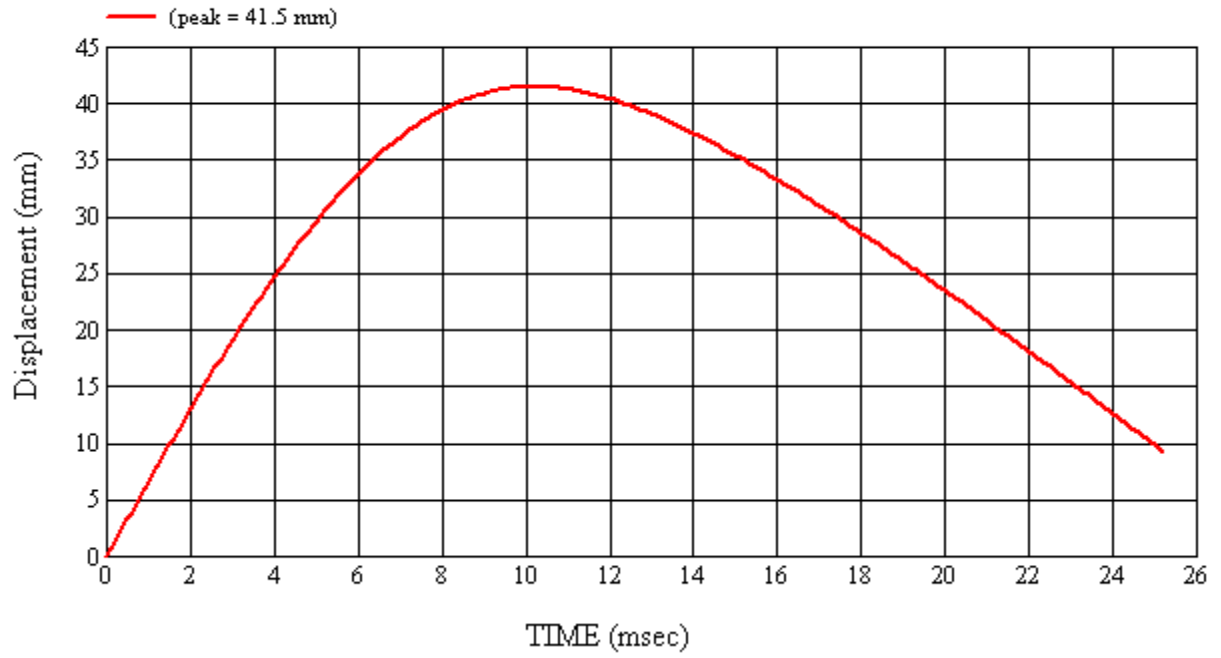
Target Location: BP3, Left Side

Test Date: 5/5/2010



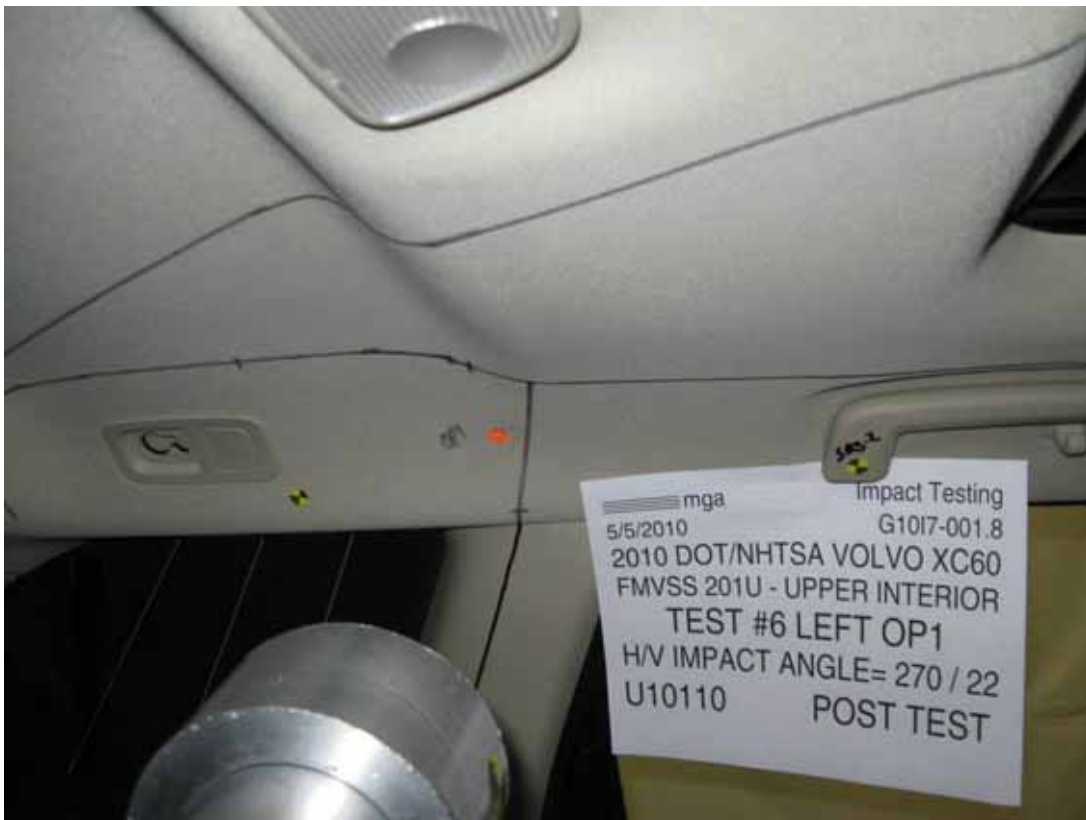














**SUMMARY OF FMVSS 201U TEST**

JOB/NHTSA NO: G10I7-001.8      VEHICLE YR/MAKE/MODEL:2010/DOT/NHTSA/Volvo XC60

**GENERAL TEST PARAMETERS:**

Target (Vehicle Side): OP1Left

MGA Test Reference No.:U10110

Approach Horizontal Angles:270°

Approach Vertical Angles:22°

Additional Description:

Test Number:#6

Temperature:23.5C

Humidity:50.8%

Time of Test:3:23:21 PM

FMH Serial No:[038]

**TEST RESULTS:**

HIC(d)	HIC	$\Delta t$ (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
462	392	6	18.7	36	1 Left

**INSTRUMENTATION INFORMATION:** (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	$\Delta V$ Pre-Test	$\Delta V$ Post-Test
X	5	J22700	-96.5	1.05	1.05
Y	6	J36197	109.5	0.84	0.84
Z	7	J36353	99.5	0.92	0.93

**REMARKS** (Summary of test, damage, non-compliance, invalid test, etc.):

No visible damage

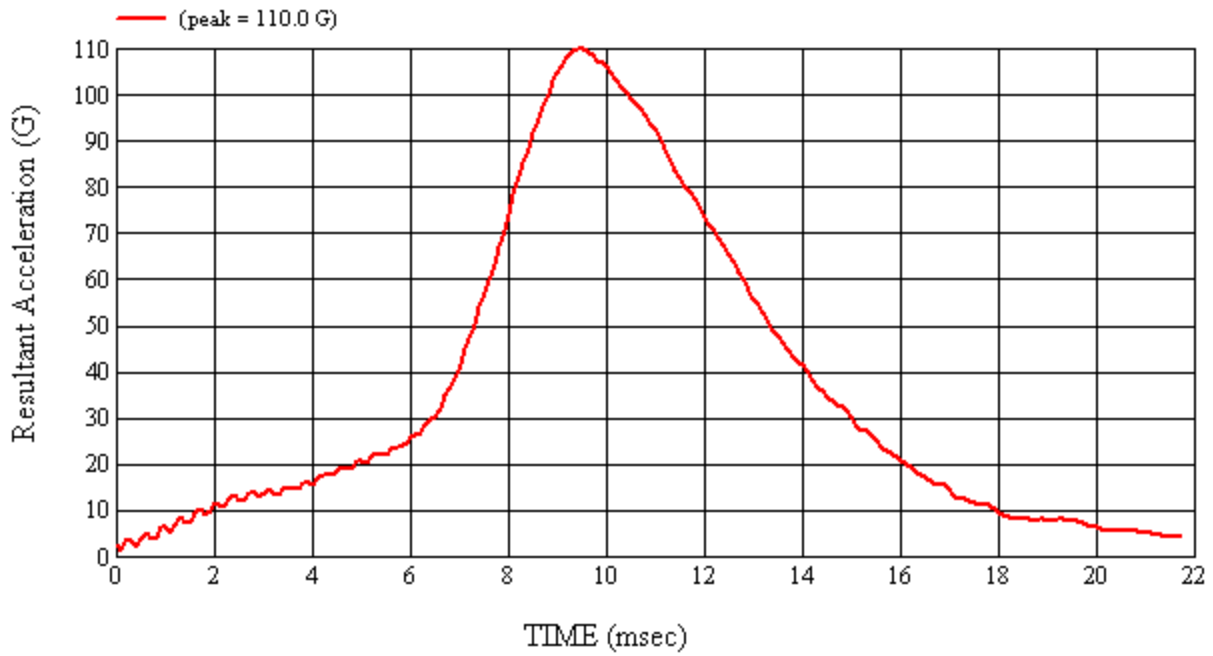
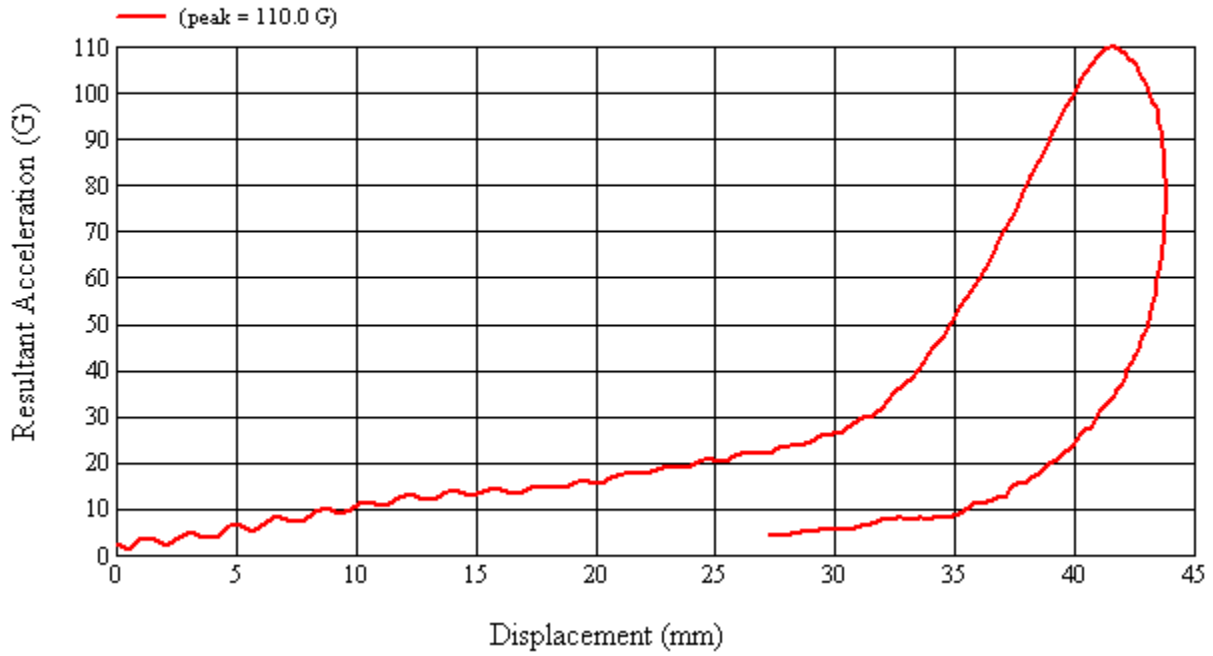
Recorded By:  Approved By\*:  Date: 5/5/2010

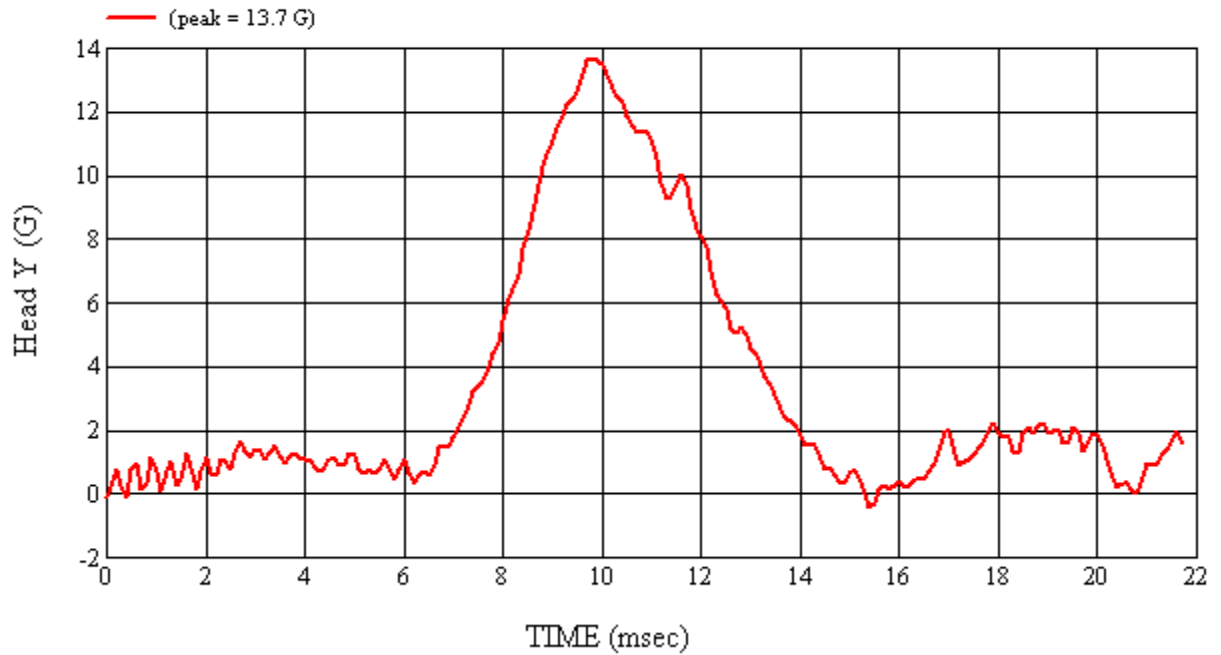
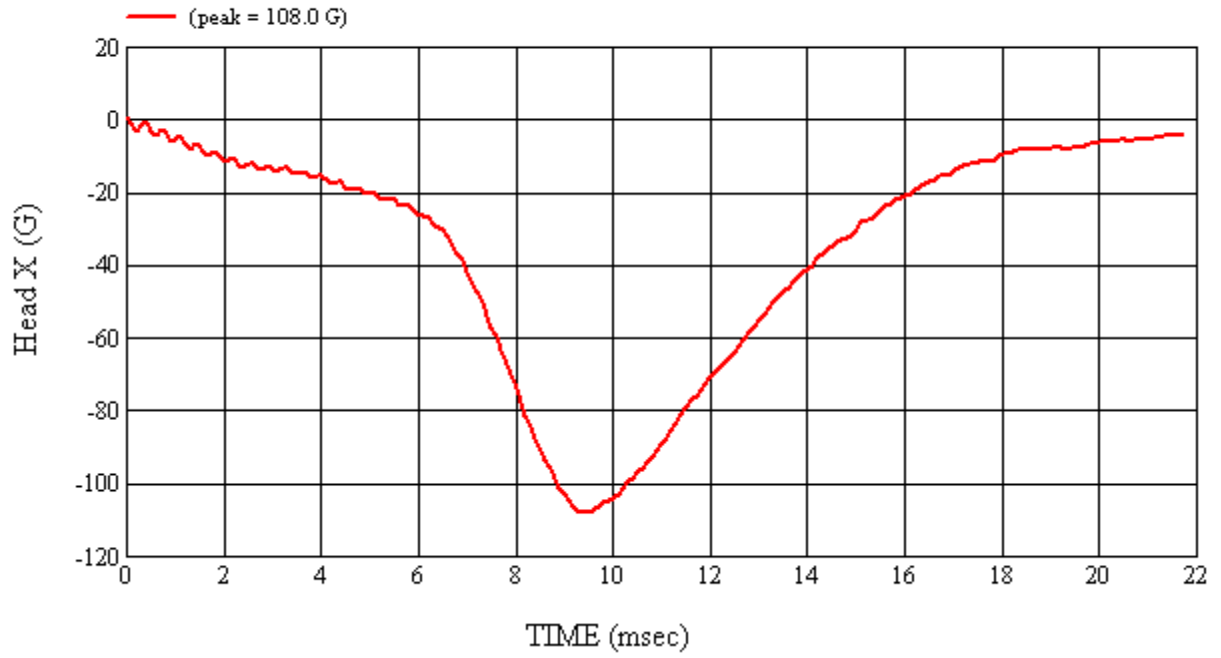
\*Only necessary for NHTSA (Government) Compliance testing.

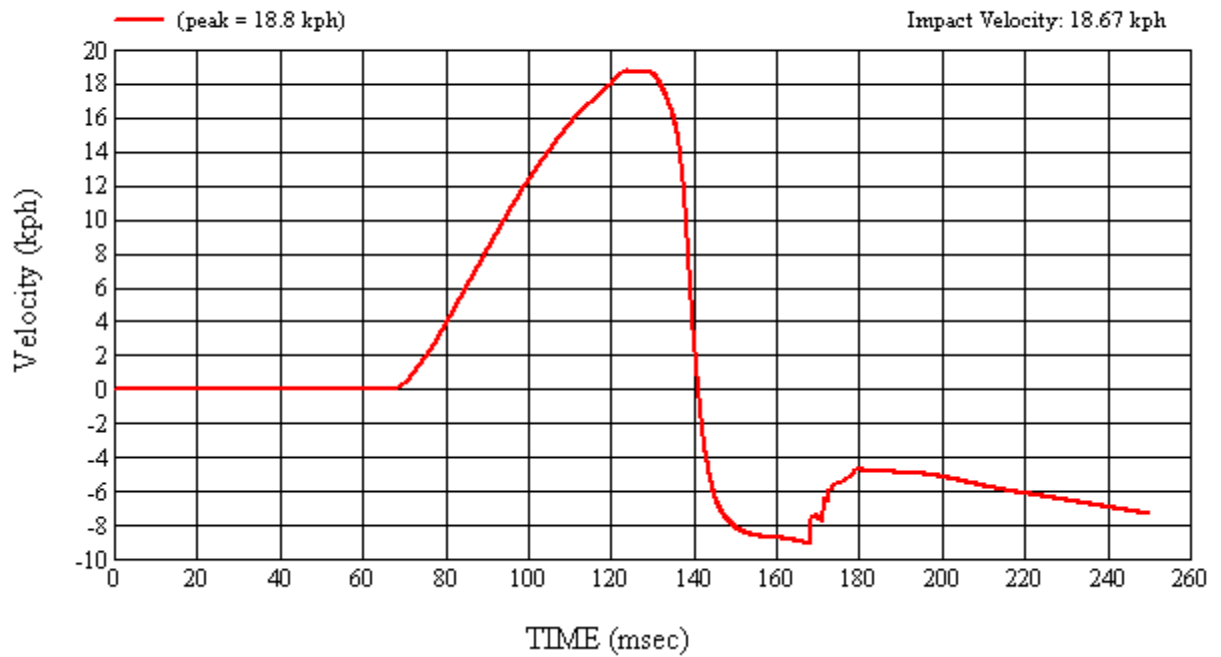
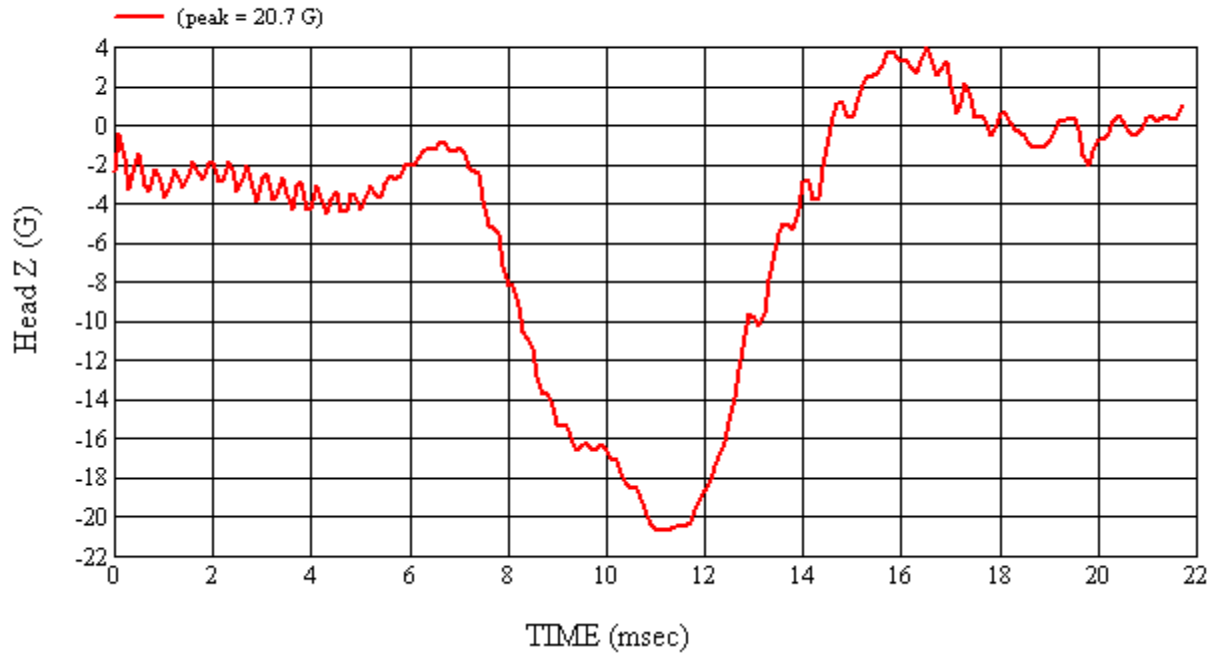
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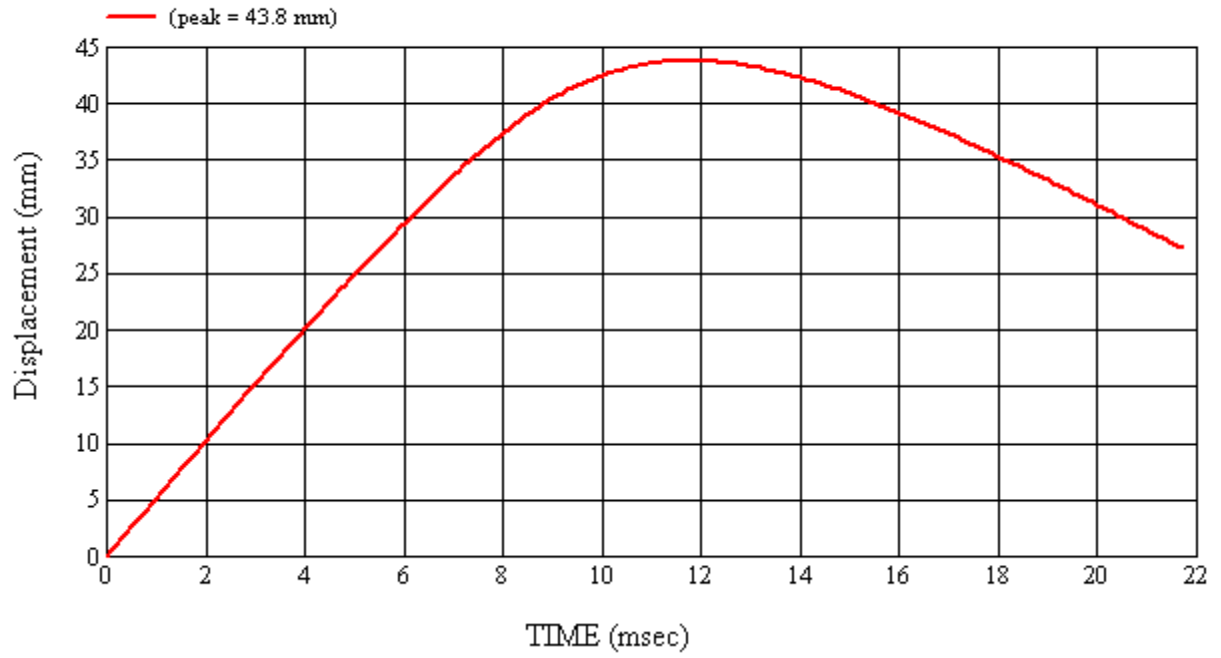
Target Location: OPI, Left Side

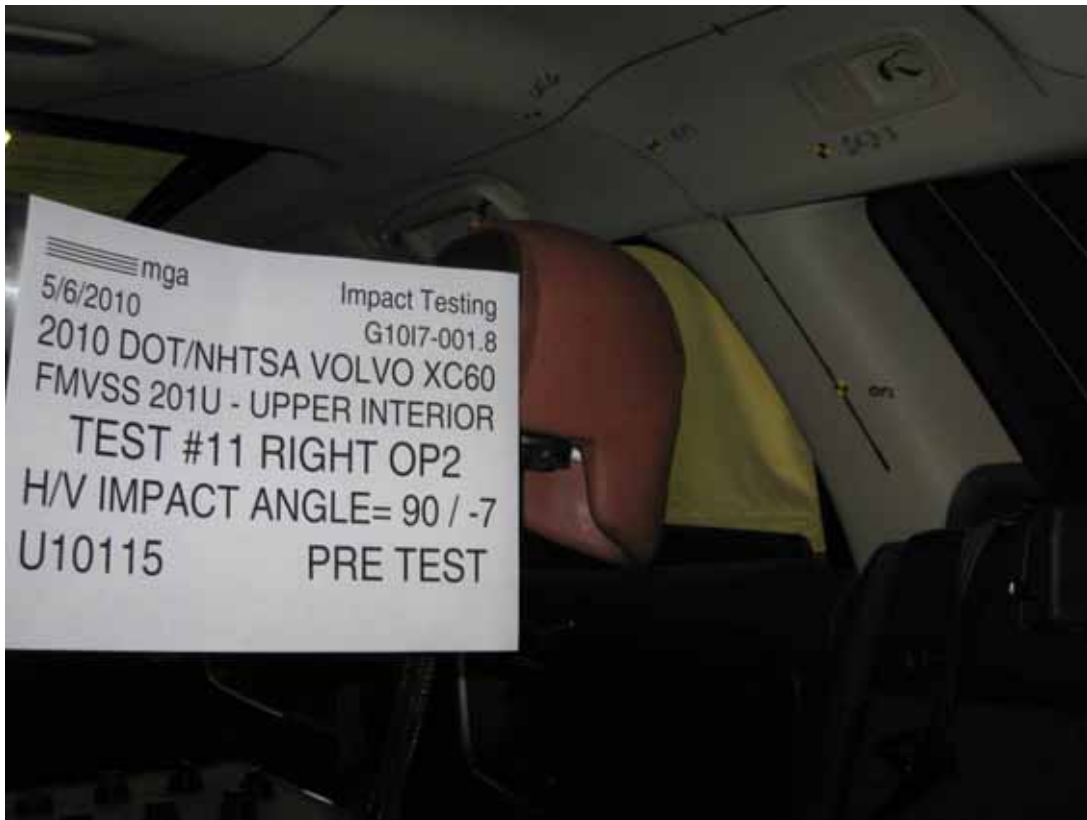
Test Date: 5/5/2010



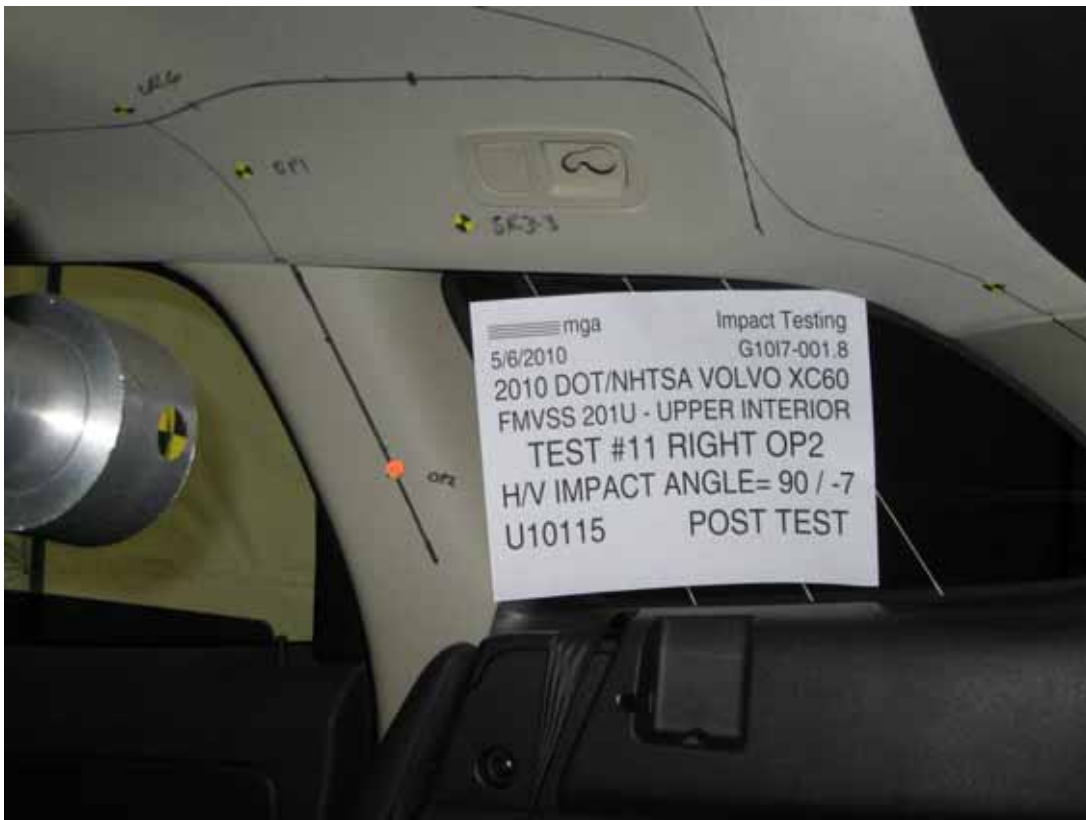














**SUMMARY OF FMVSS 201U TEST**

JOB/NHTSA NO: G10I7-001.8      VEHICLE YR/MAKE/MODEL:2010/DOT/NHTSA/Volvo XC60

**GENERAL TEST PARAMETERS:**

Target (Vehicle Side): OP2Right

MGA Test Reference No.:U10115

Approach Horizontal Angles:90°

Approach Vertical Angles:-7°

Additional Description:

Test Number:#11

Temperature:22.2C

Humidity:37.7%

Time of Test:1:59:26 PM

FMH Serial No:[037]

**TEST RESULTS:**

HIC(d)	HIC	$\Delta t$ (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
571	537	7.8	24.1	23	7 Right

**INSTRUMENTATION INFORMATION:** (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	$\Delta V$ Pre-Test	$\Delta V$ Post-Test
X	5	AHTB2	-116.9	1.05	1.05
Y	6	J14103	94.2	0.84	0.84
Z	7	J35800	98.2	0.93	0.93

**REMARKS** (Summary of test, damage, non-compliance, invalid test, etc.):

No visible damage

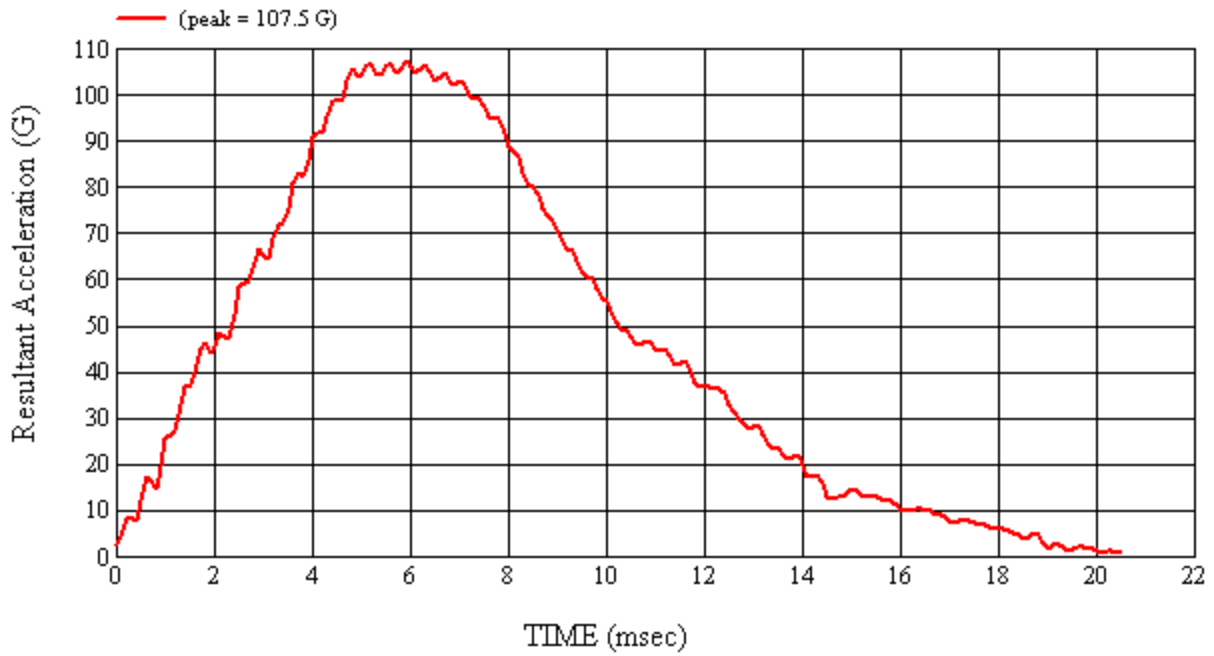
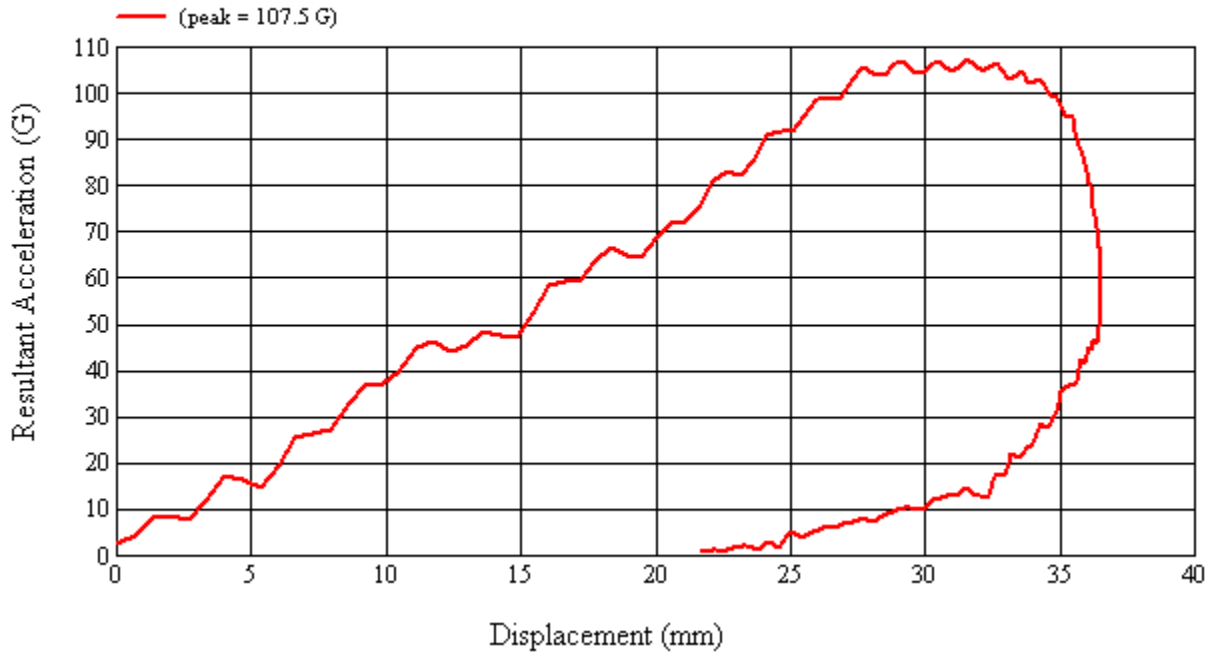
Recorded By: *Matthew H. K.* Approved By\*: *Alexandra Kalita* Date: 5/6/2010

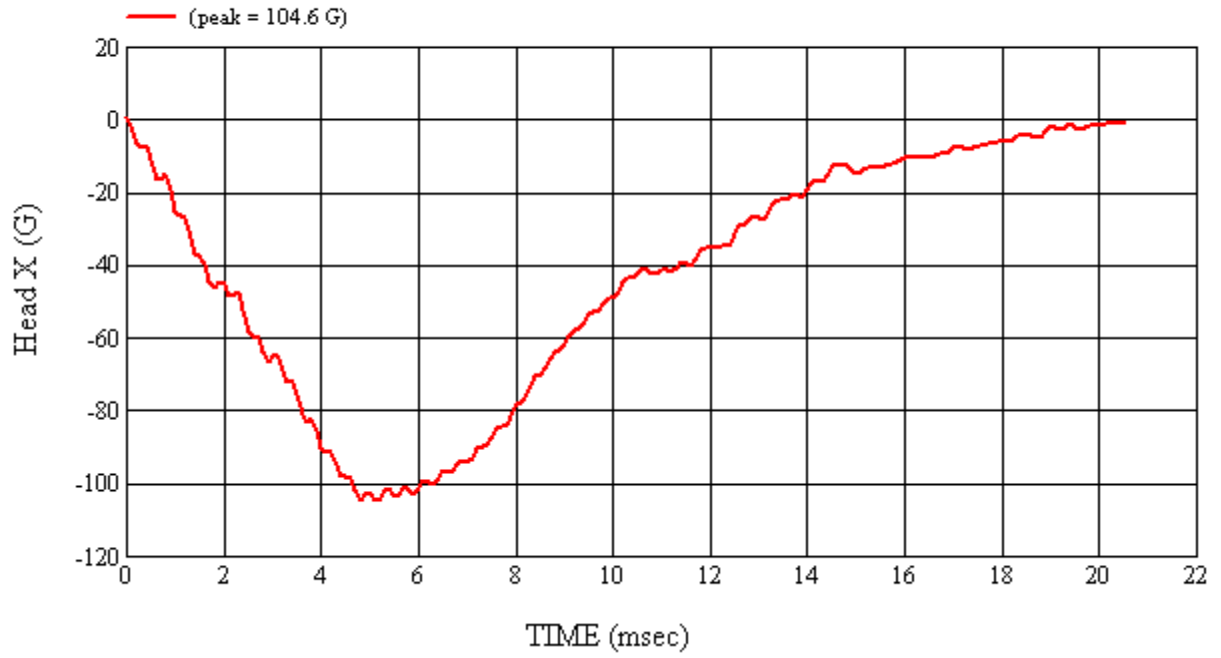
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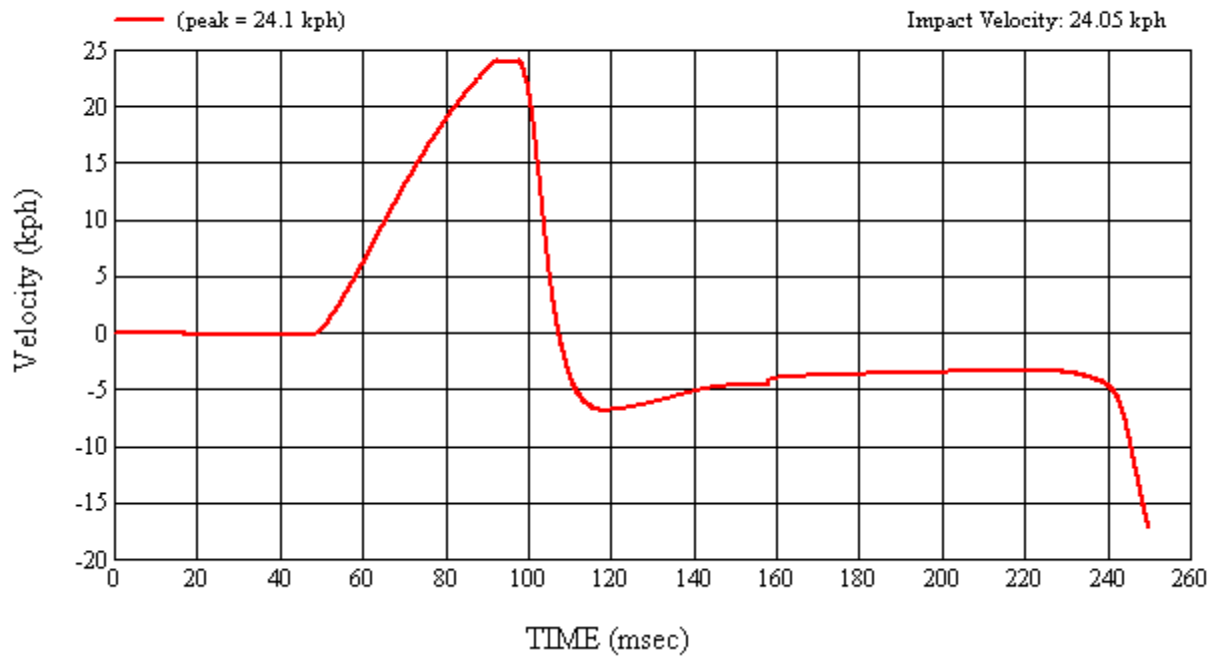
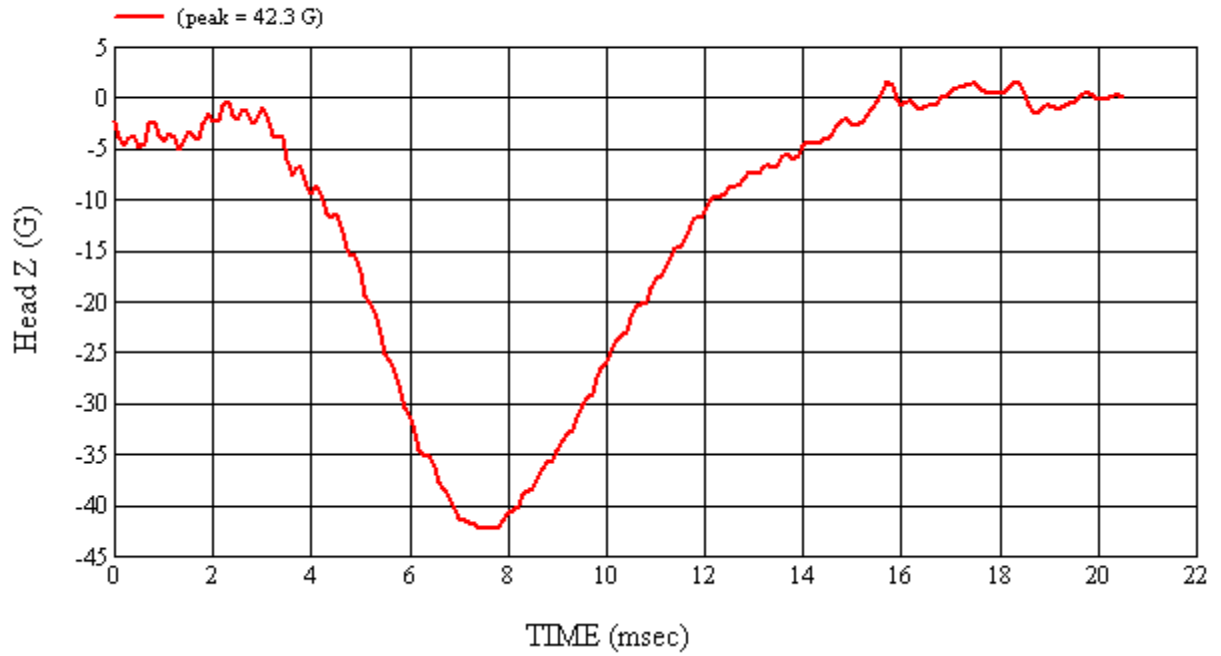
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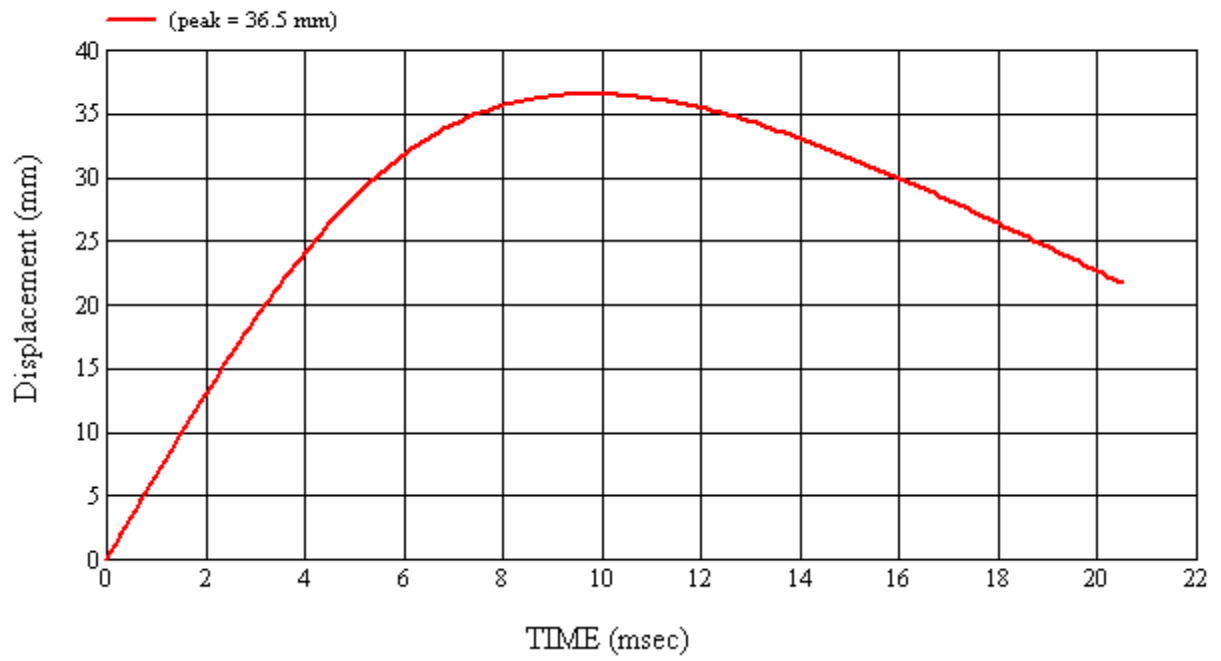
Target Location: OP2, Right Side

Test Date: 5/6/2010

















**SUMMARY OF FMVSS 201U TEST**

JOB/NHTSA NO: G10I7-001.8      VEHICLE YR/MAKE/MODEL:2010/DOT/NHTSA/Volvo XC60

**GENERAL TEST PARAMETERS:**

Test Number:#4

Target (Vehicle Side): FH1Left

Temperature:23.9C

MGA Test Reference No.:U10108

Humidity:45.4%

Approach Horizontal Angles:180°

Time of Test:1:28:17 PM

Approach Vertical Angles:50°

FMH Serial No:[035]

Additional Description:

**TEST RESULTS:**

HIC(d)	HIC	$\Delta t$ (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
728	744	3.8	24.0	18	5 Right

**INSTRUMENTATION INFORMATION:** (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	$\Delta V$ Pre-Test	$\Delta V$ Post-Test
X	5	J35919	-96.3	1.05	1.05
Y	6	J22664	95.2	0.84	0.84
Z	7	J35924	93.8	0.93	0.92

**REMARKS** (Summary of test, damage, non-compliance, invalid test, etc.):

No visible damage

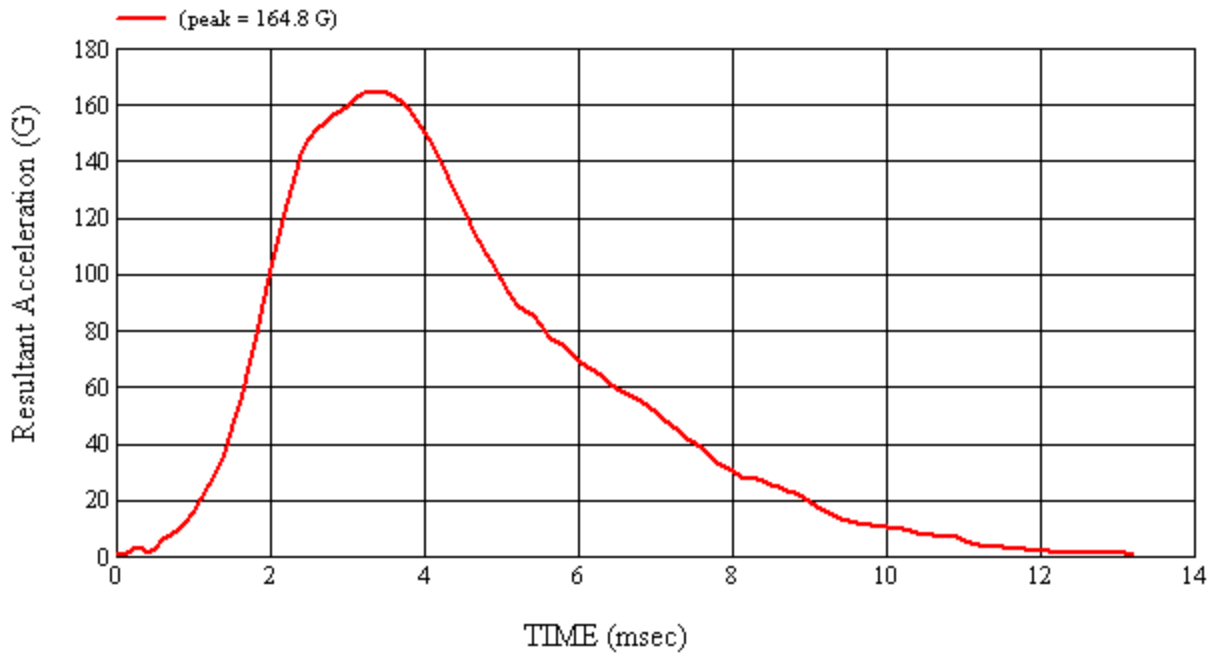
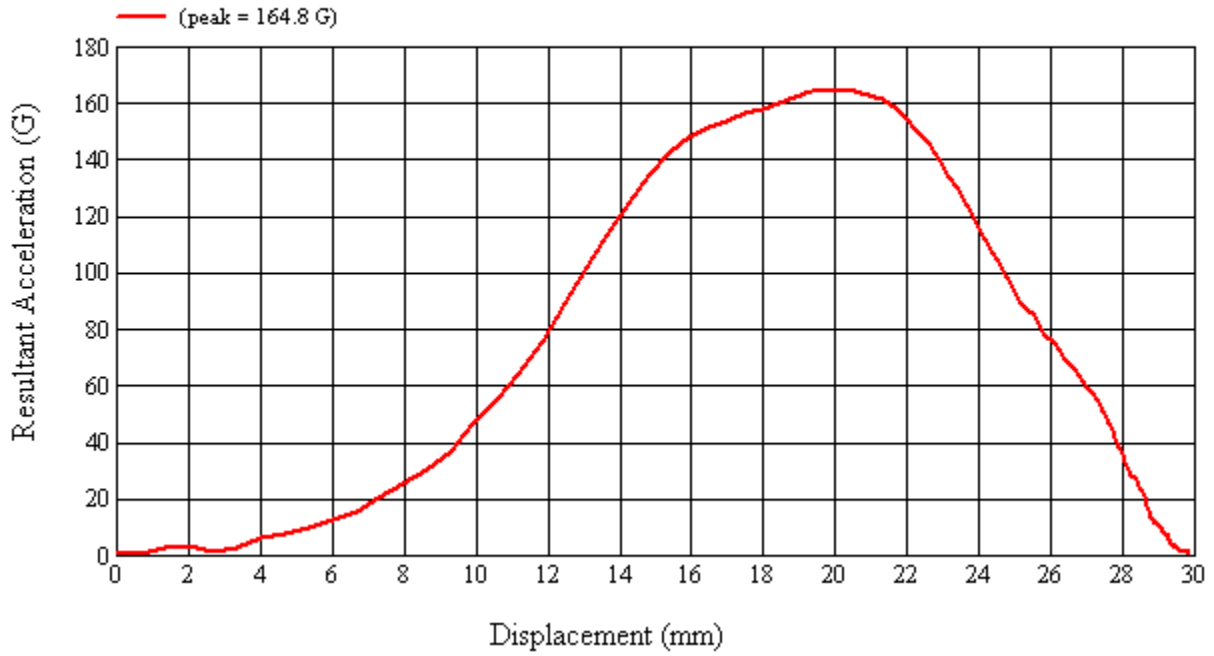
Recorded By: *Matthew H. K.* Approved By\*: *Aileen A. Kalito* Date: 5/5/2010

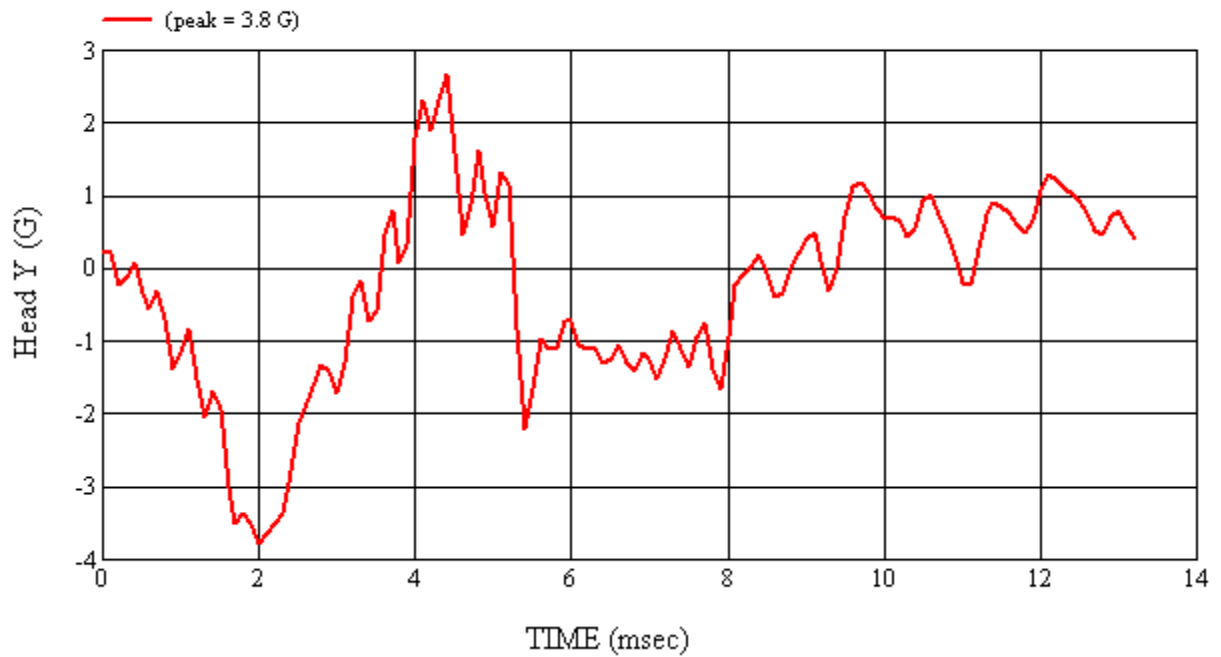
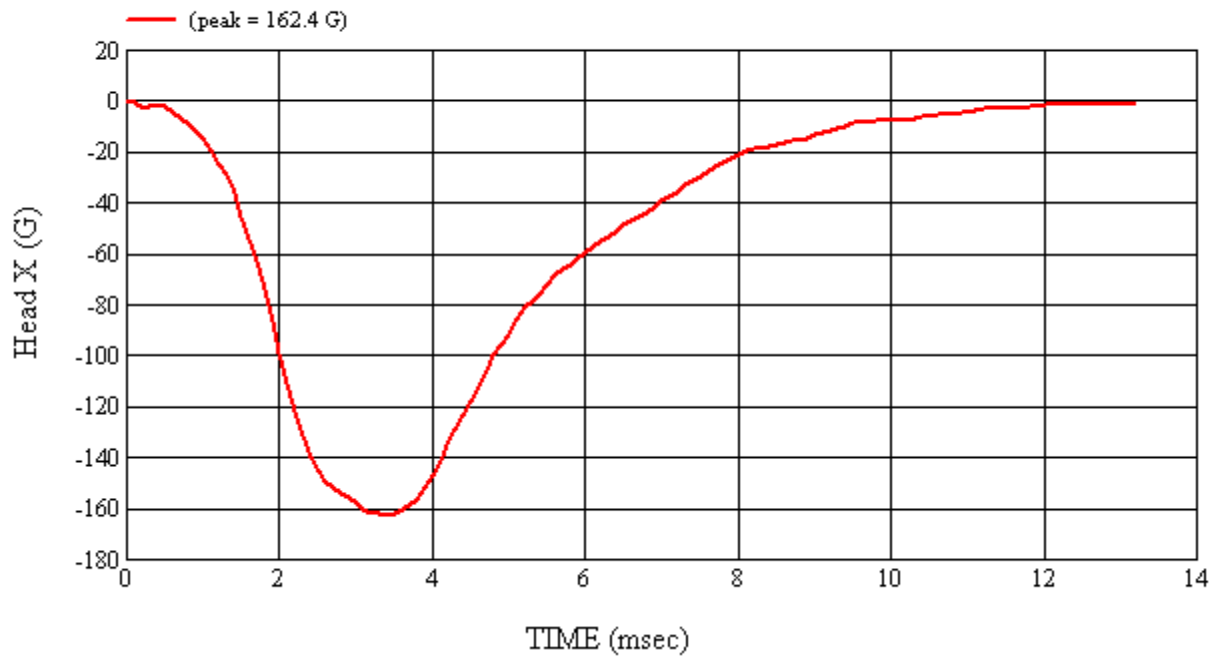
\*Only necessary for NHTSA (Government) Compliance testing.

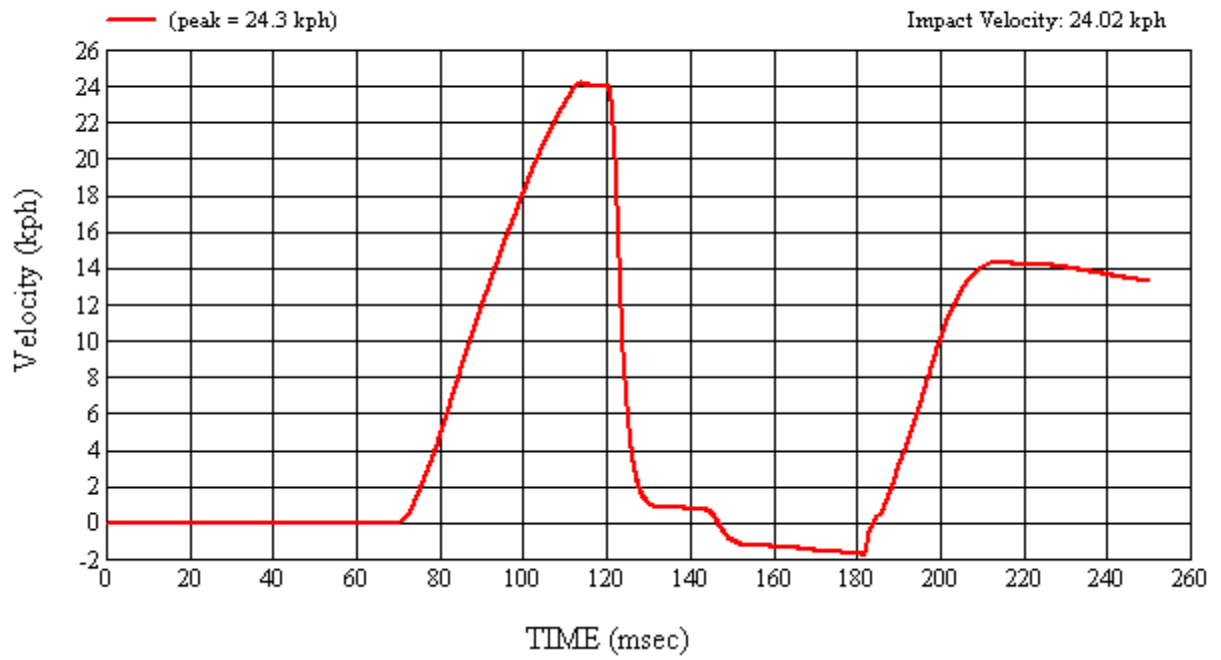
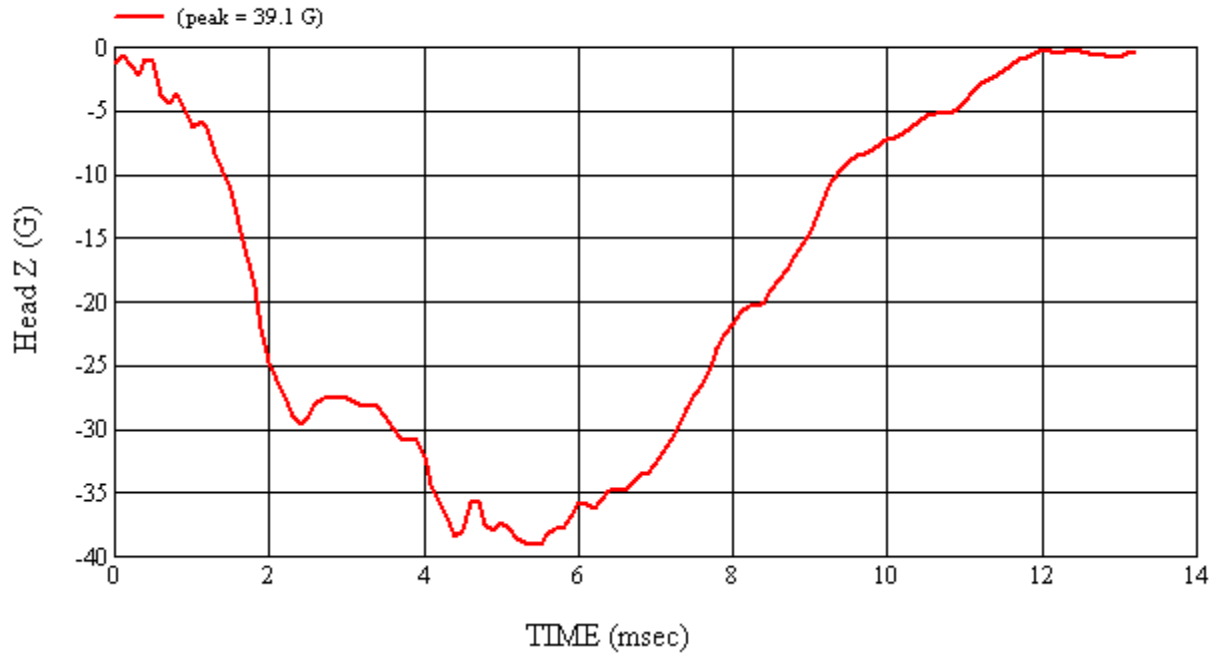
MGA Test #: U10108

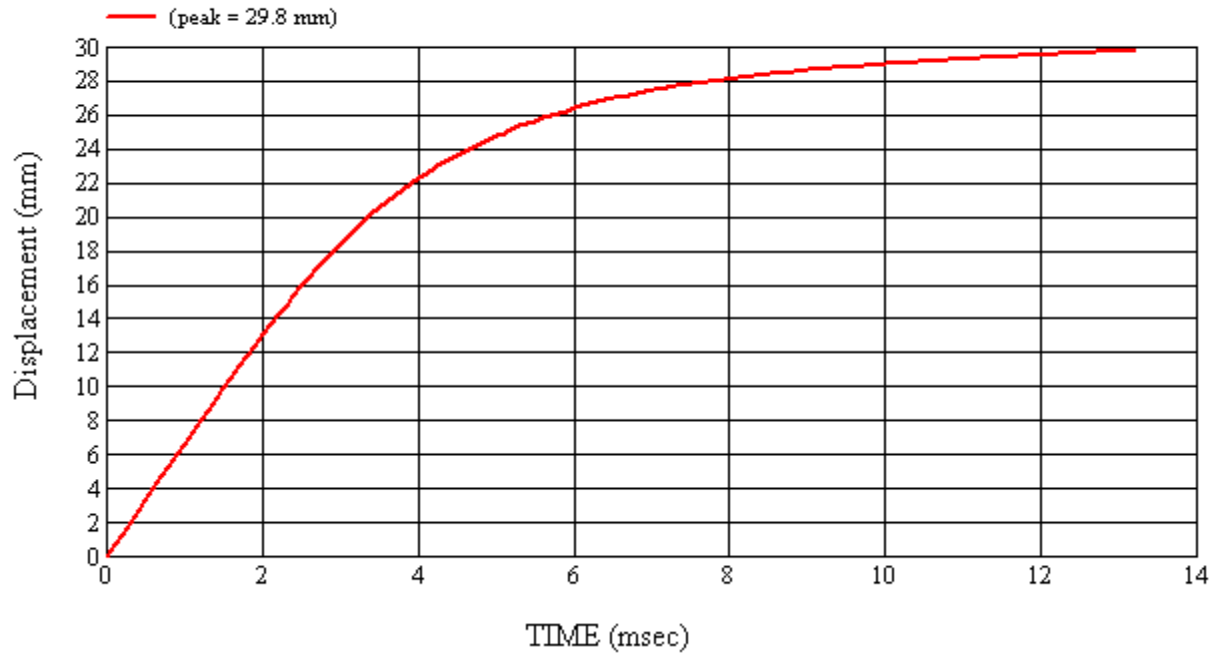
Target Location: FH1, Left Side

Test Date: 5/5/2010



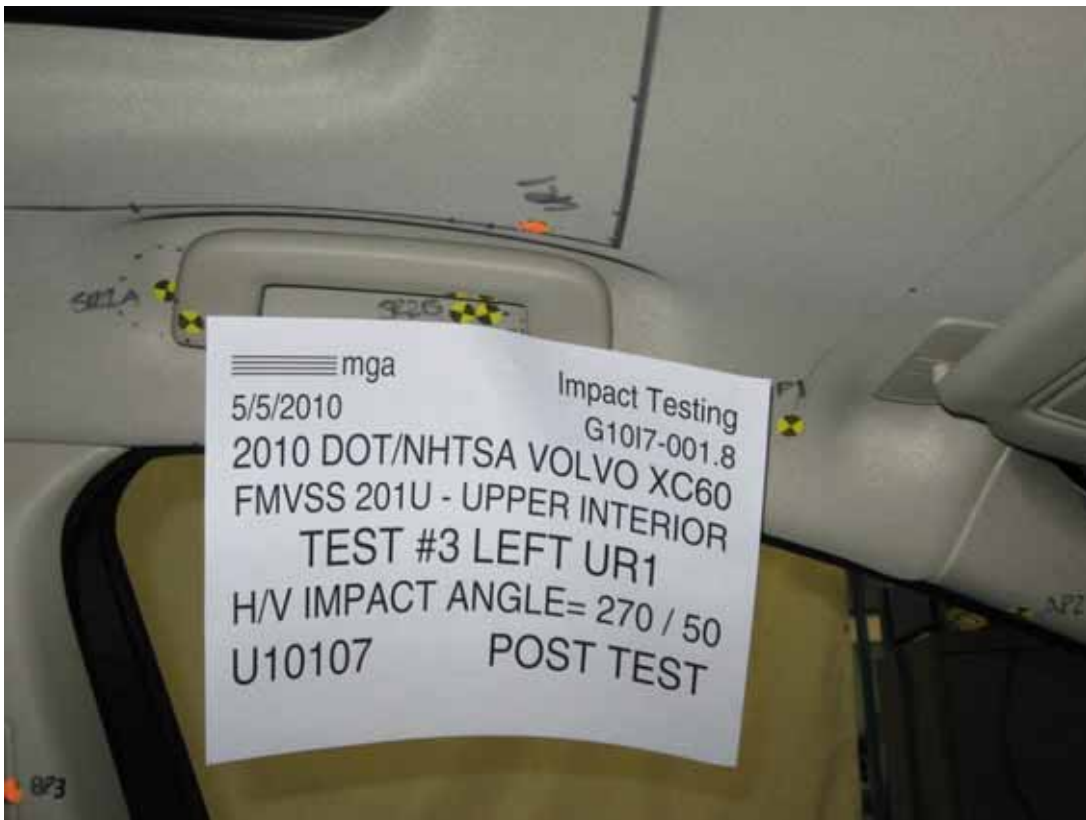














**SUMMARY OF FMVSS 201U TEST**

JOB/NHTSA NO: G10I7-001.8      VEHICLE YR/MAKE/MODEL:2010/DOT/NHTSA/Volvo XC60

**GENERAL TEST PARAMETERS:**

Target (Vehicle Side): UR1Left

MGA Test Reference No.:U10107

Approach Horizontal Angles:270°

Approach Vertical Angles:50°

Additional Description:At SR1

Test Number:#3

Temperature:23.2C

Humidity:43.3%

Time of Test:11:48:41 AM

FMH Serial No:[038]

**TEST RESULTS:**

HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
719	732	7.7	24.0	33	6 Left

**INSTRUMENTATION INFORMATION:** (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J22700	-96.5	1.05	1.05
Y	6	J36197	109.5	0.84	0.83
Z	7	J36353	99.5	0.92	0.92

**REMARKS** (Summary of test, damage, non-compliance, invalid test, etc.):

Headliner deformation, grab handle compression

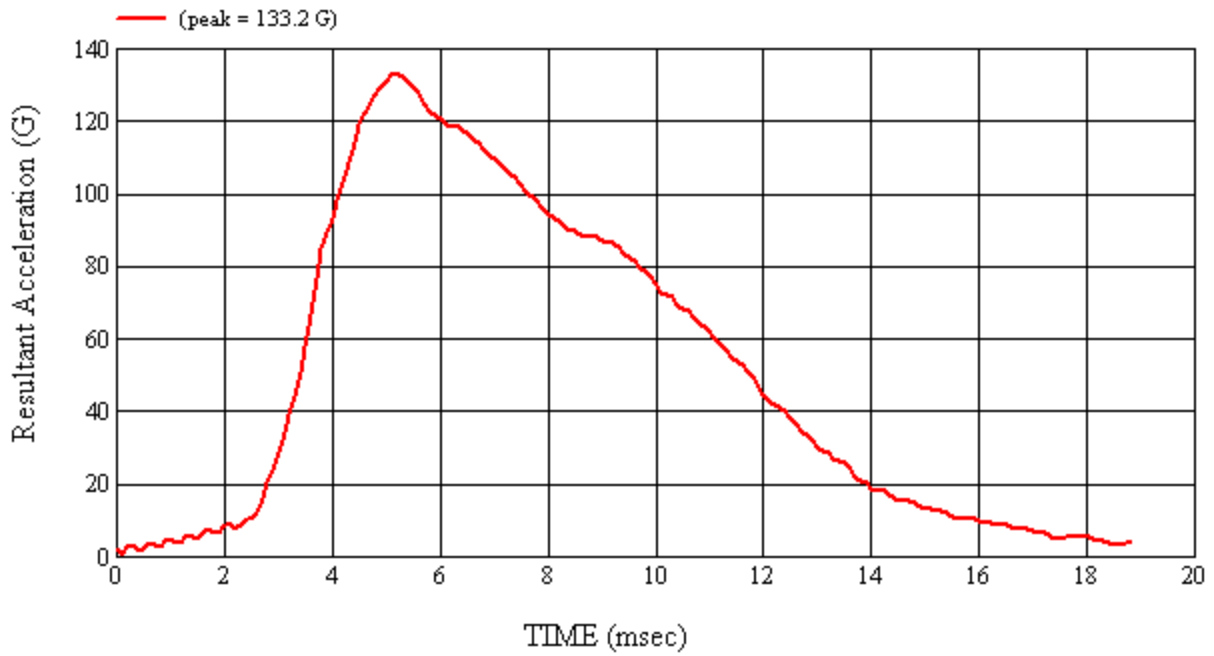
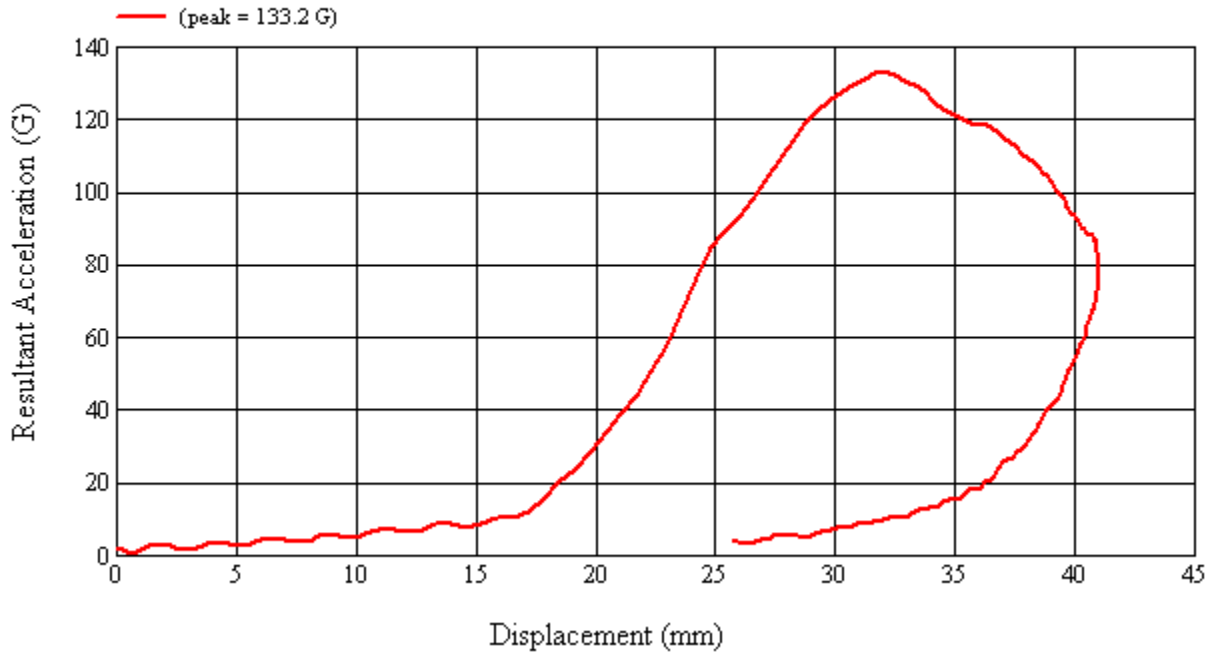
Recorded By: *Matthew H. K.* Approved By\*: *Heena A. Kalita* Date: 5/5/2010

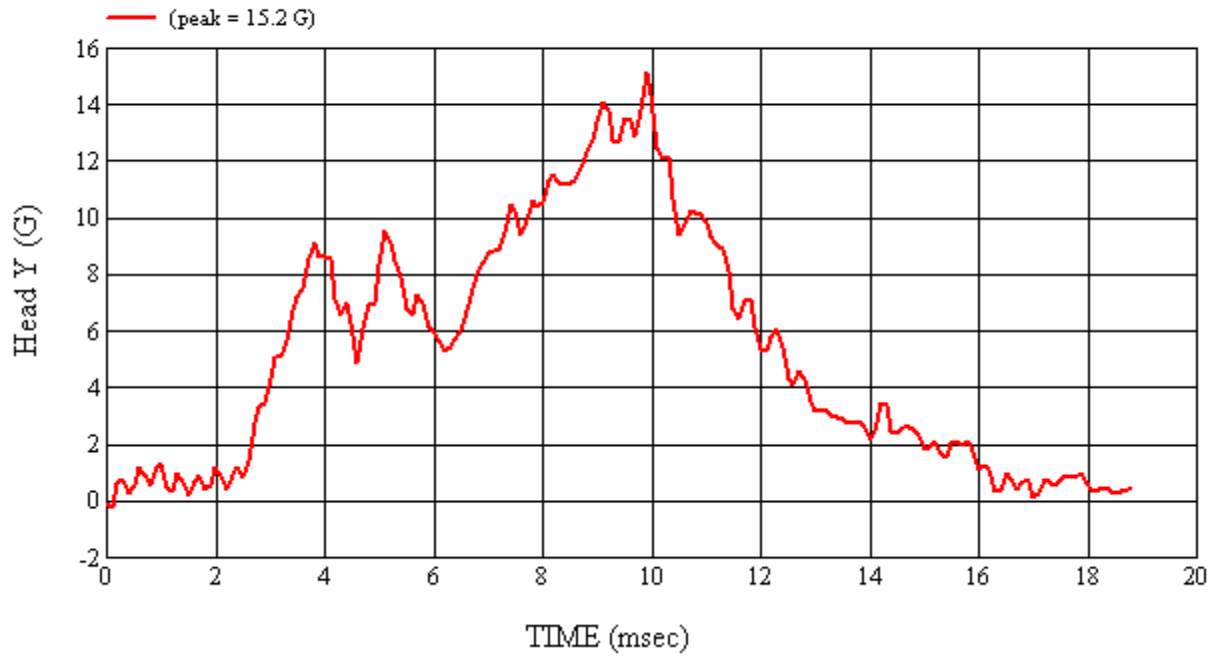
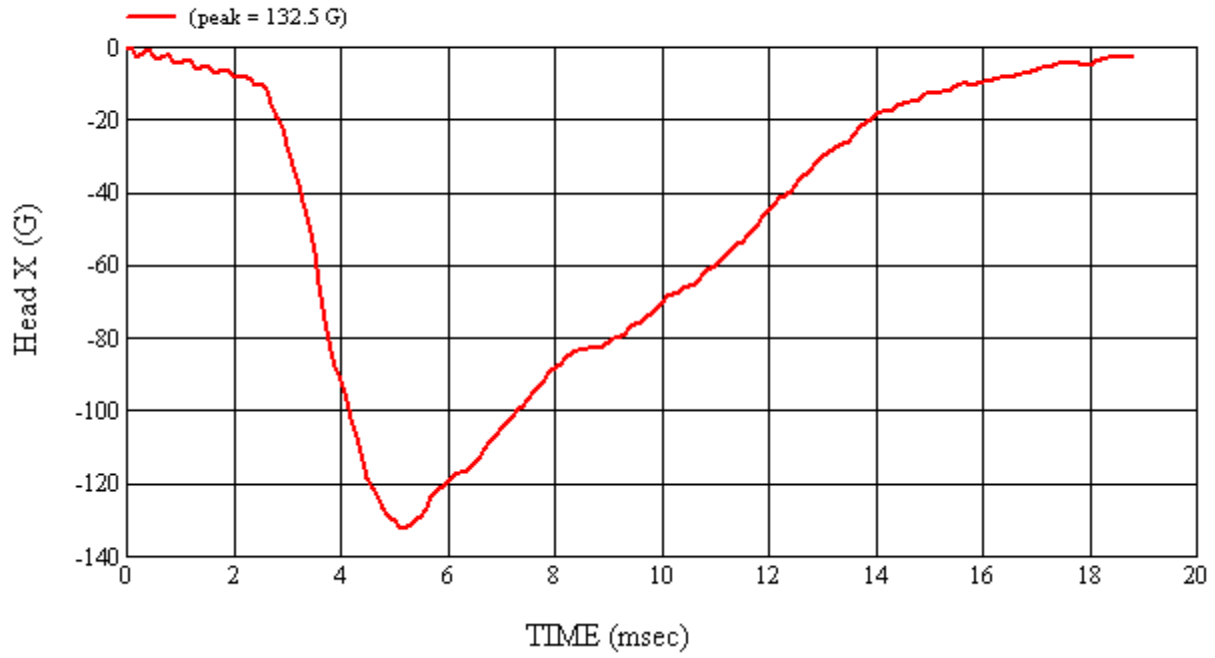
\*Only necessary for NHTSA (Government) Compliance testing

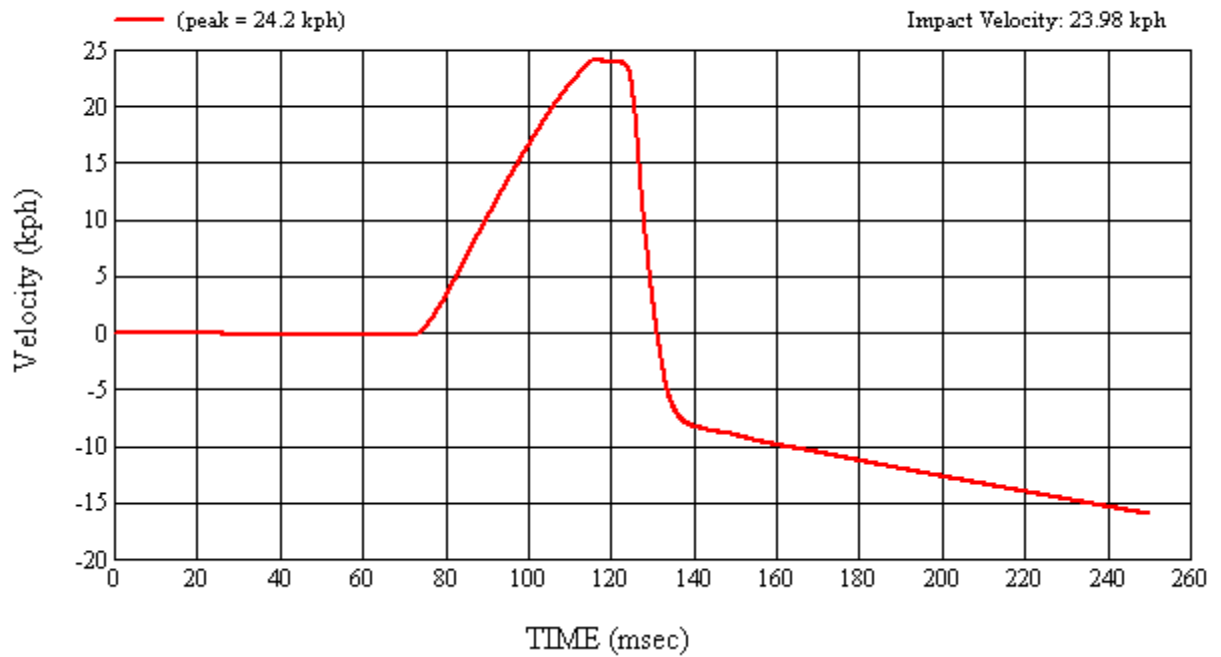
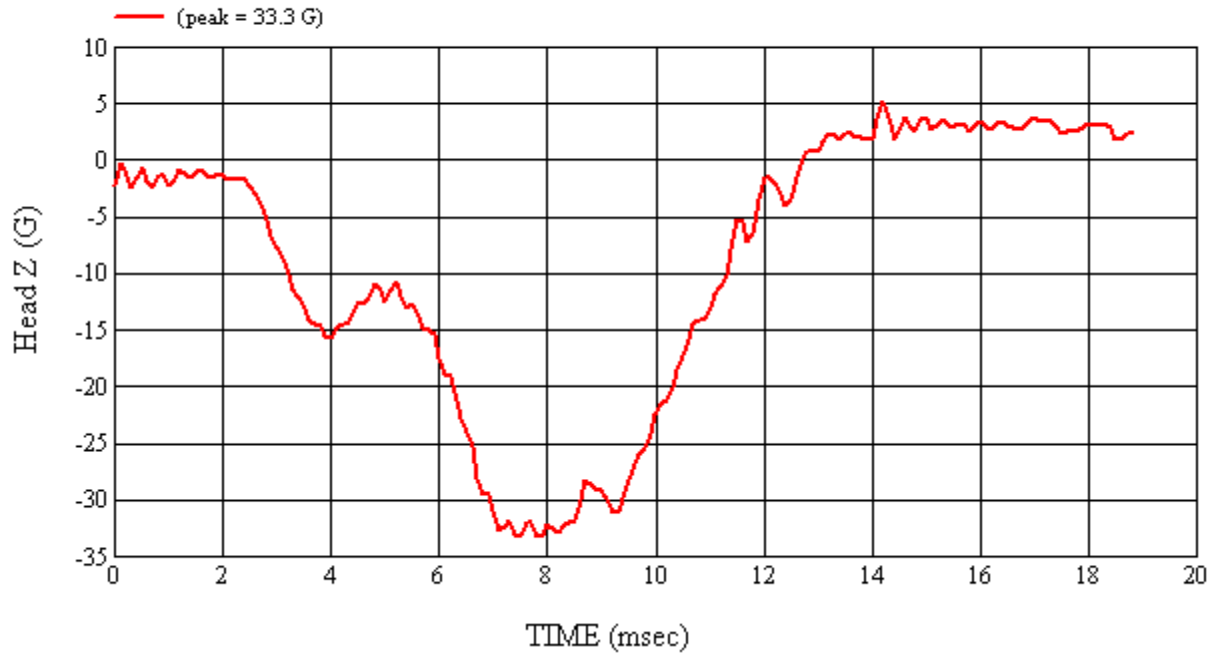
MGA Test #: U10107

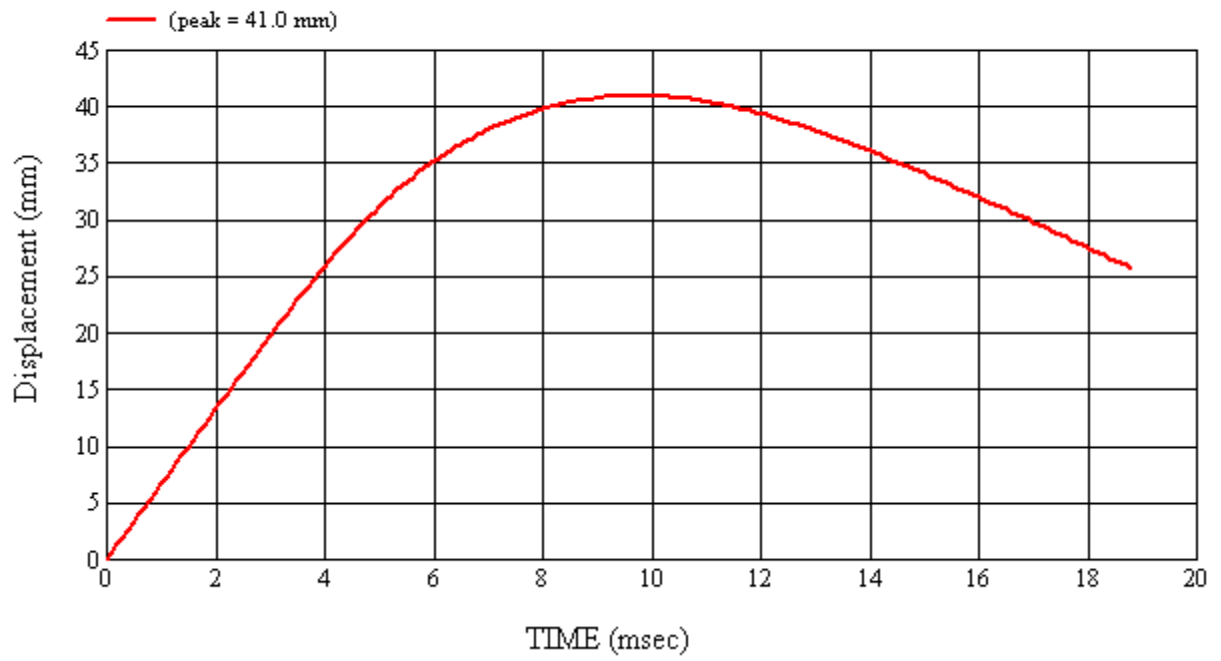
Target Location: UR1, Left Side

Test Date: 5/5/2010

















**SUMMARY OF FMVSS 201U TEST**

JOB/NHTSA NO: G10I7-001.8      VEHICLE YR/MAKE/MODEL:2010/DOT/NHTSA/Volvo XC60

**GENERAL TEST PARAMETERS:**

Test Number:#10

Target (Vehicle Side): UR2Right

Temperature:22.0C

MGA Test Reference No.:U10114

Humidity:38.6%

Approach Horizontal Angles:180°

Time of Test:12:01:03 PM

Approach Vertical Angles:45°

FMH Serial No:[035]

Additional Description: At front of sunroof

**TEST RESULTS:**

HIC(d)	HIC	$\Delta t$ (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
398	308	18.3	24.1	7	1 Right

**INSTRUMENTATION INFORMATION:** (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	$\Delta V$ Pre-Test	$\Delta V$ Post-Test
X	5	J35919	-96.3	1.05	1.05
Y	6	J22664	95.2	0.84	0.84
Z	7	J35924	93.8	0.93	0.93

**REMARKS** (Summary of test, damage, non-compliance, invalid test, etc.):

Headliner deformation

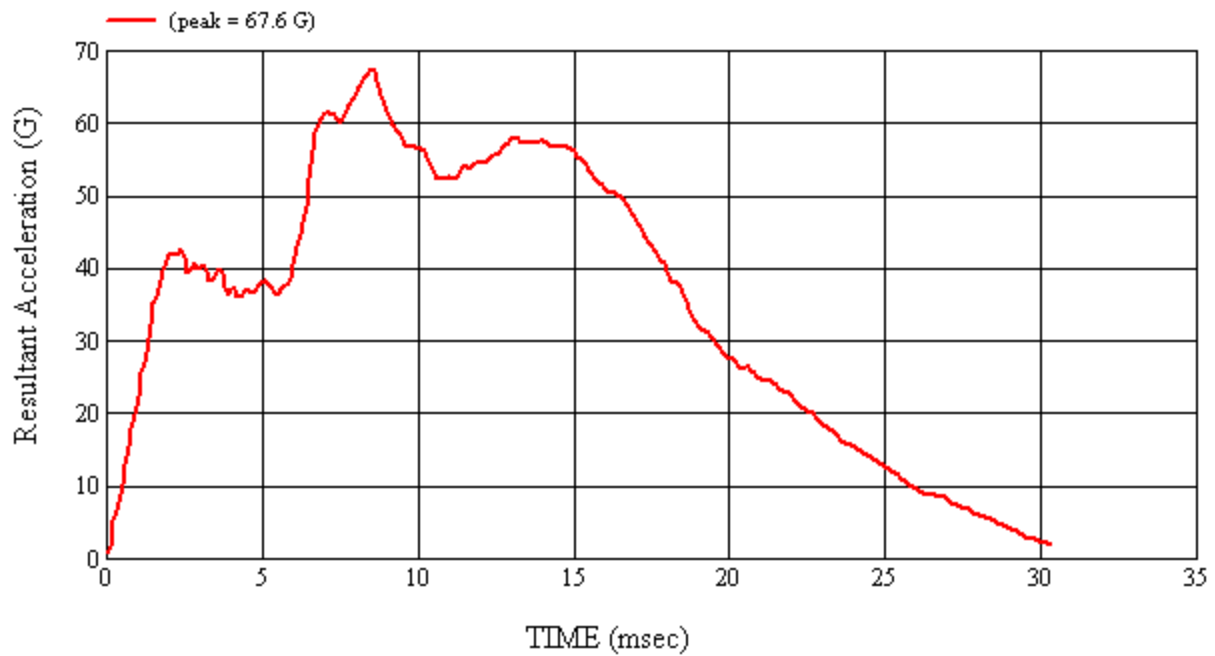
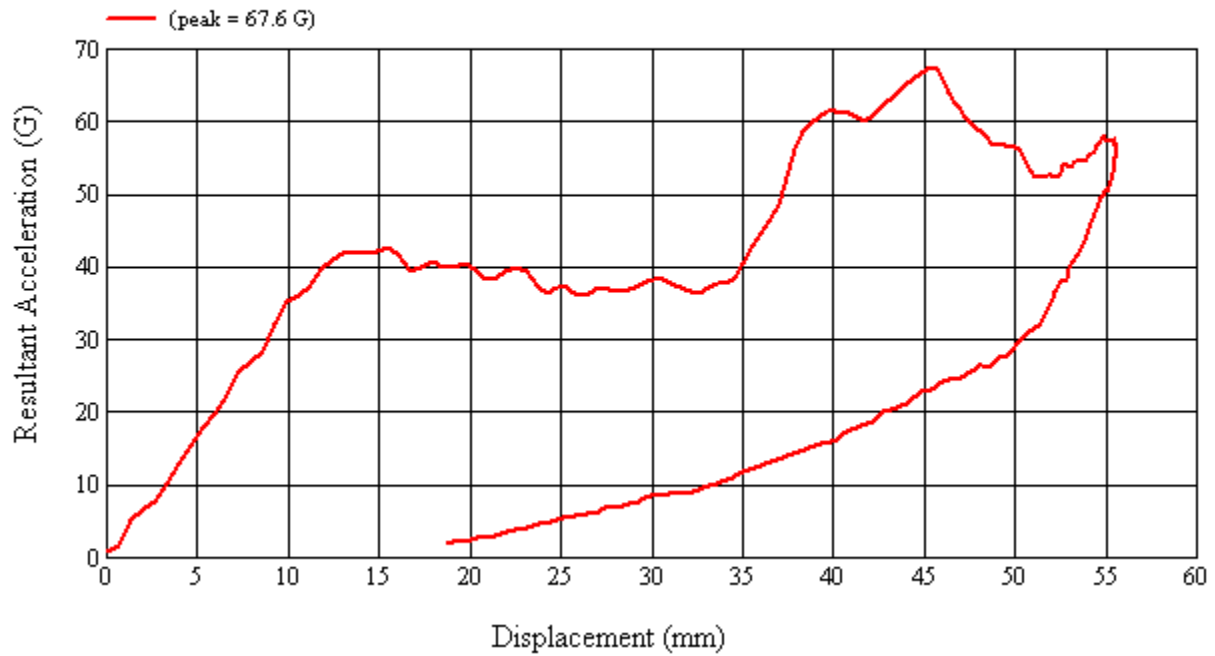
Recorded By: *Matthew H. K.* Approved By\*: *Aileen A. Kalito* Date: 5/6/2010

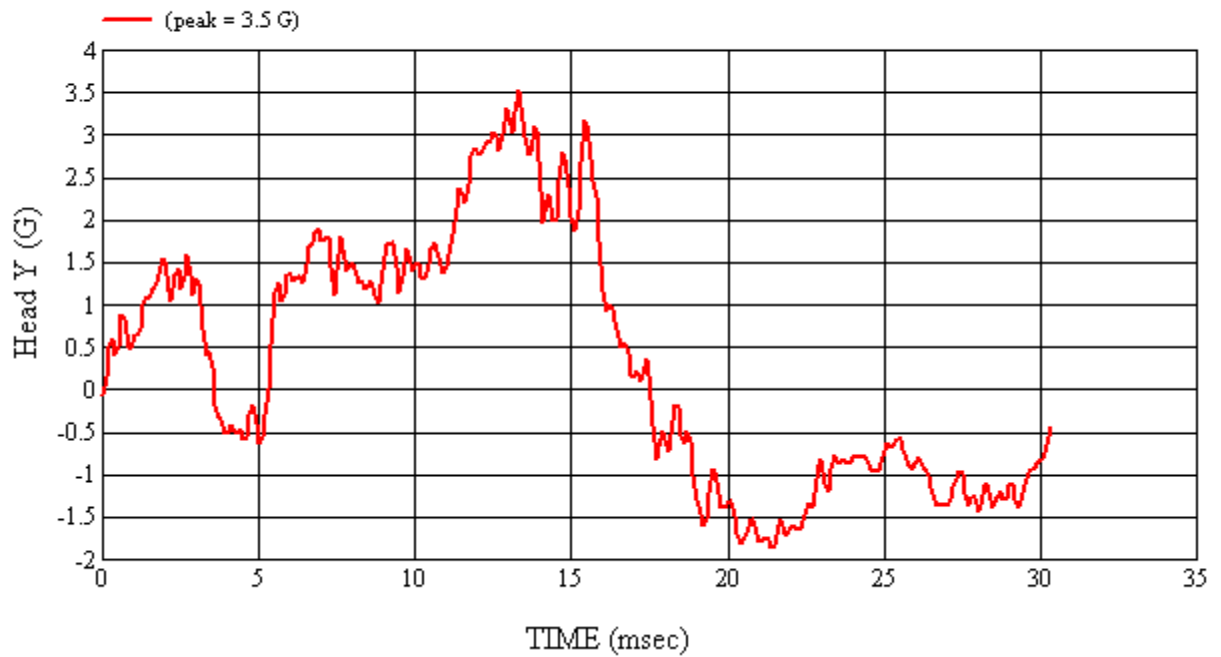
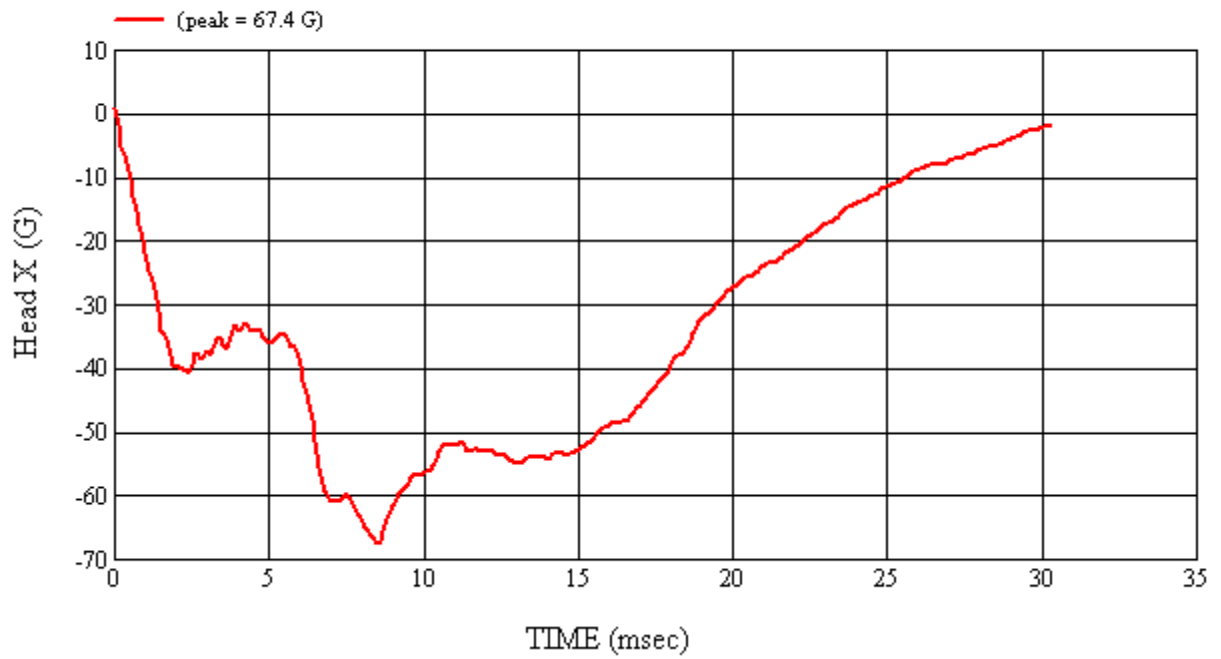
\*Only necessary for NHTSA (Government) Compliance testing.

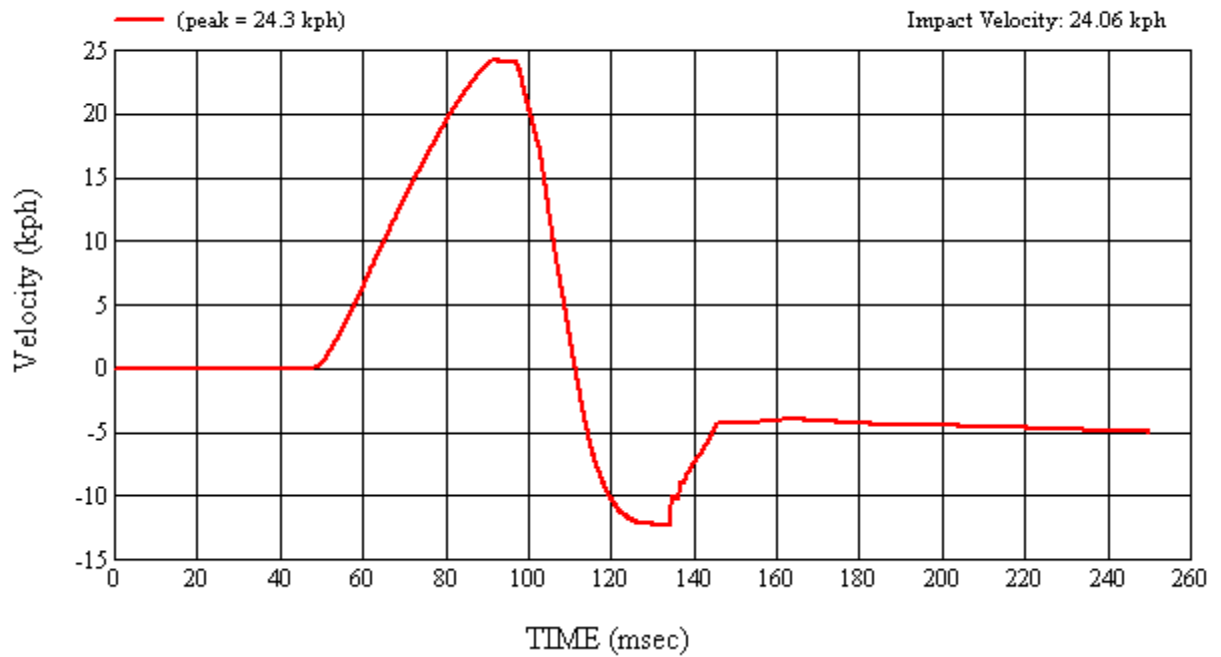
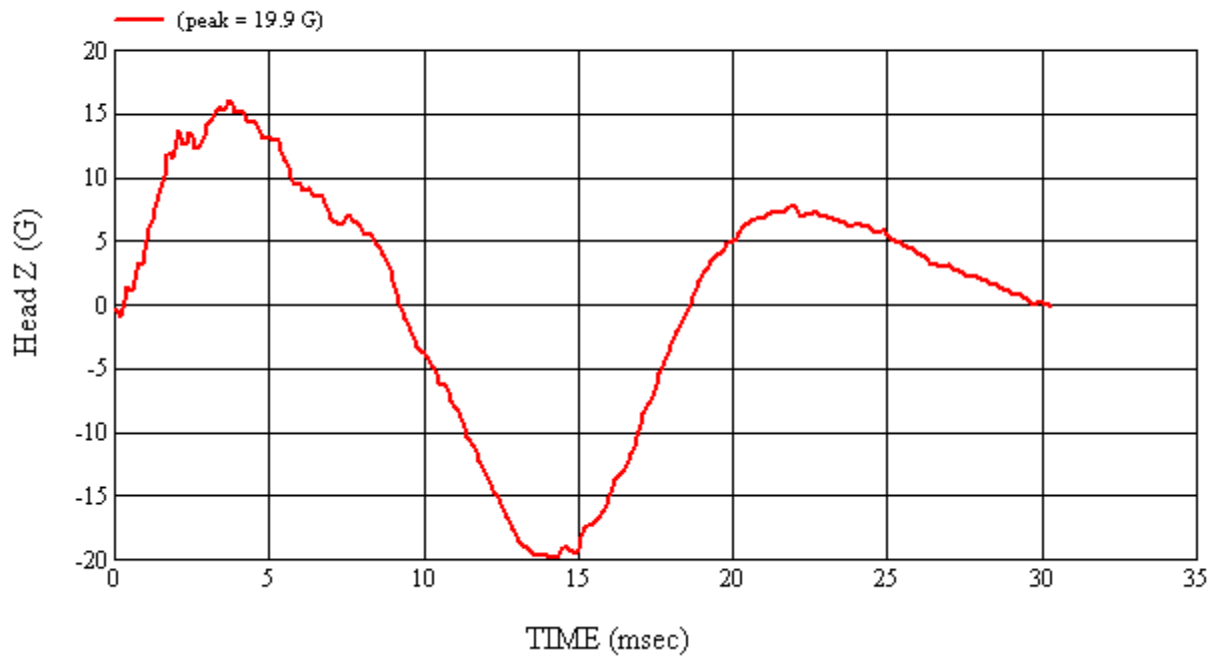
MGA Test #: U10114

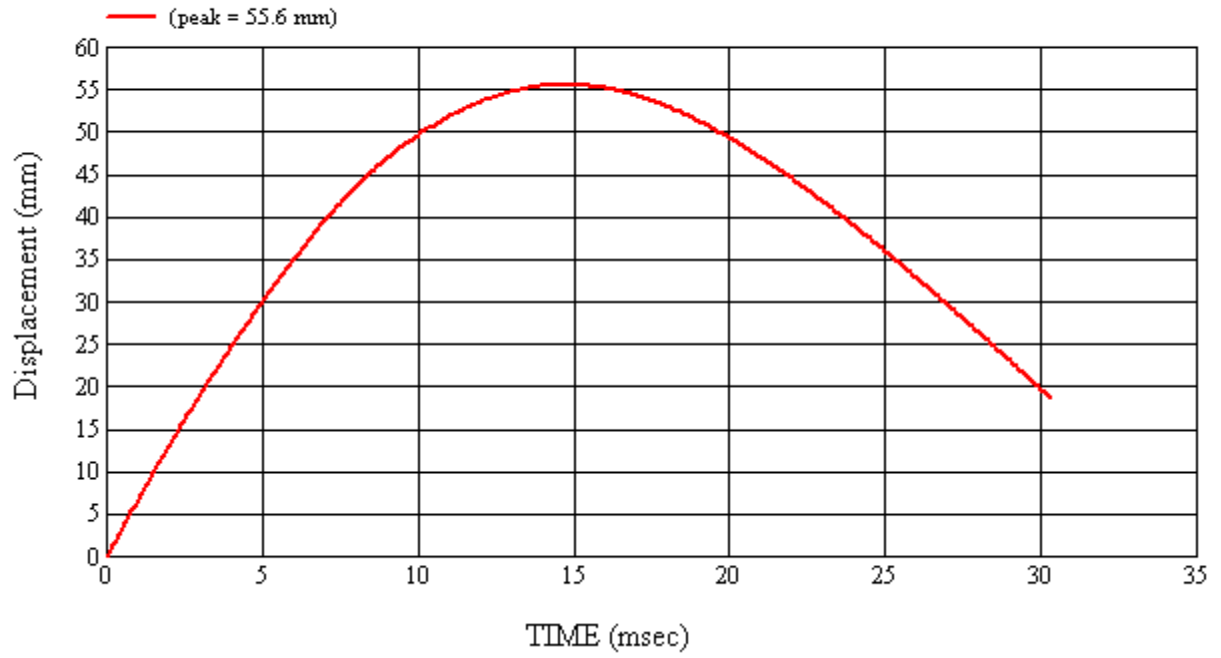
Target Location: UR2, Right Side

Test Date: 5/6/2010



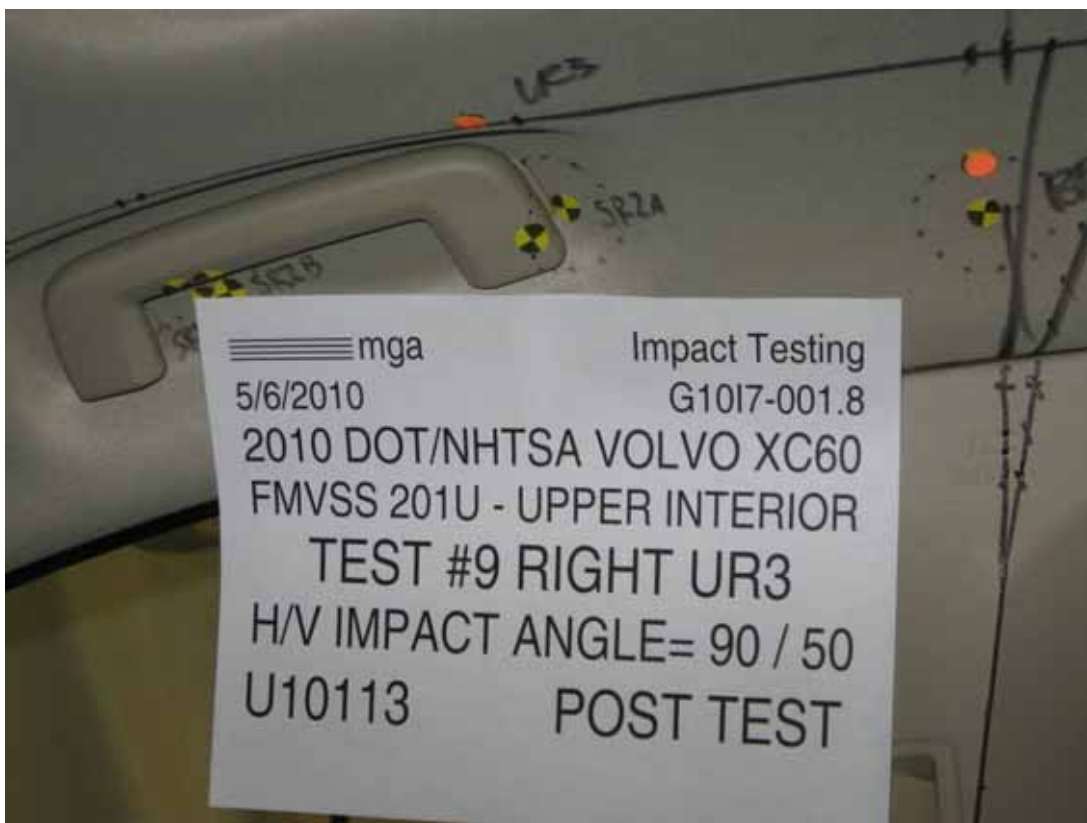














**SUMMARY OF FMVSS 201U TEST**

JOB/NHTSA NO: G10I7-001.8      VEHICLE YR/MAKE/MODEL:2010/DOT/NHTSA/Volvo XC60

**GENERAL TEST PARAMETERS:**

Target (Vehicle Side): UR3Right

MGA Test Reference No.:U10113

Approach Horizontal Angles:90°

Approach Vertical Angles:50°

Additional Description:At SR2A

Test Number:#9

Temperature:22.1C

Humidity:38.2%

Time of Test:10:47:59 AM

FMH Serial No:[038]

**TEST RESULTS:**

HIC(d)	HIC	$\Delta t$ (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
680	680	8.1	23.9	26	2 Left

**INSTRUMENTATION INFORMATION:** (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	$\Delta V$ Pre-Test	$\Delta V$ Post-Test
X	5	J22700	-96.5	1.05	1.05
Y	6	J36197	109.5	0.84	0.84
Z	7	J36353	99.5	0.93	0.93

**REMARKS** (Summary of test, damage, non-compliance, invalid test, etc.):

Headliner deformation, grab handle compression

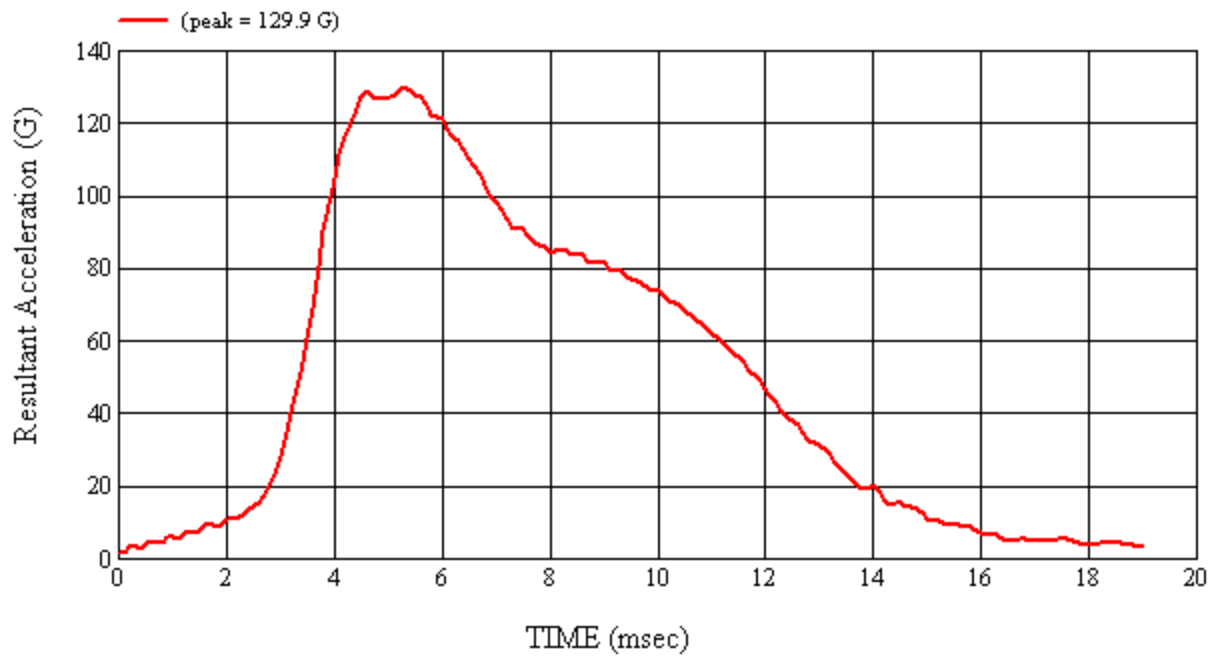
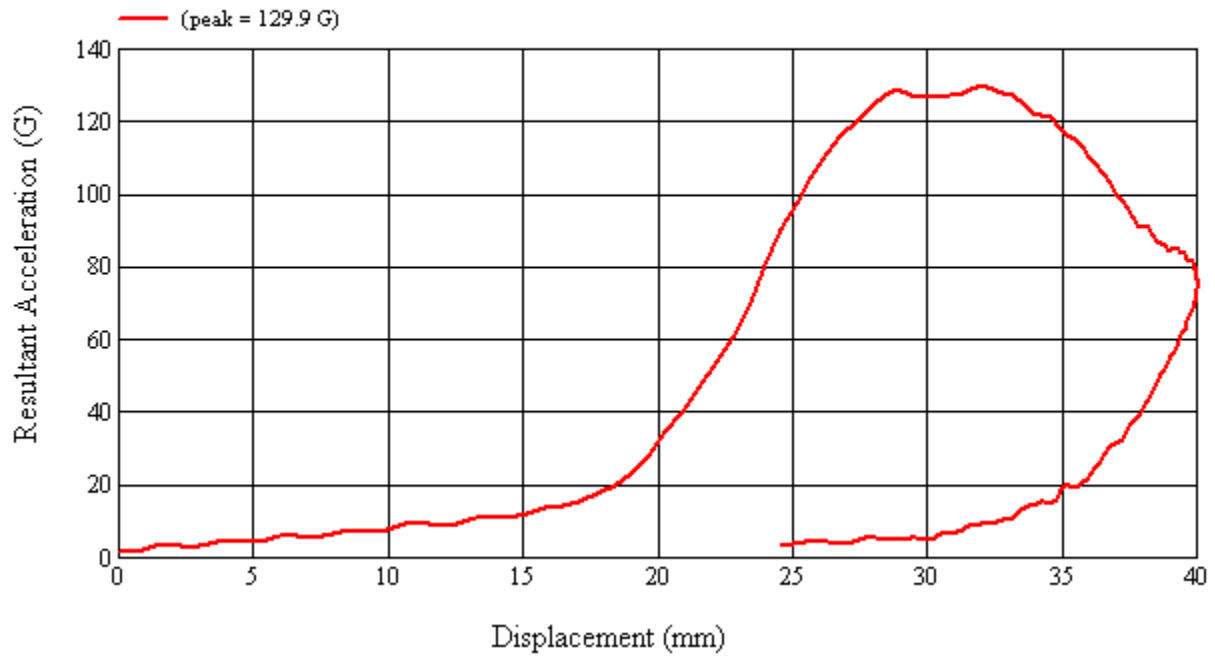
Recorded By: *Matthew H. K.* Approved By\*: *Heena A. Kalita* Date: 5/6/2010

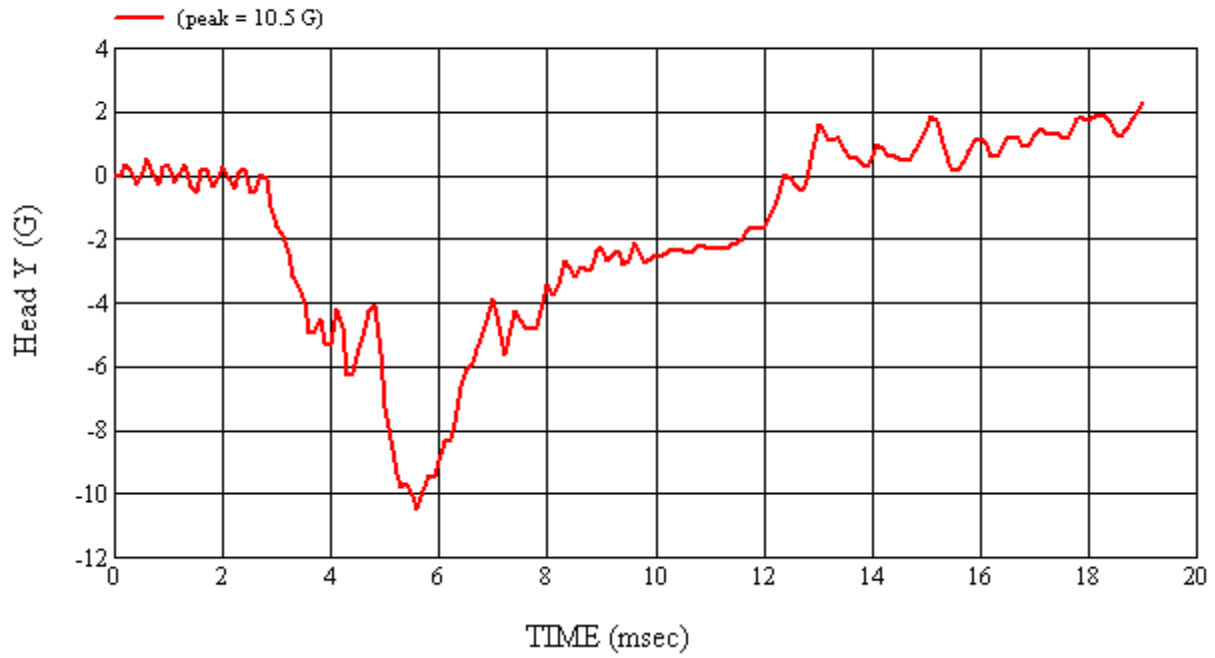
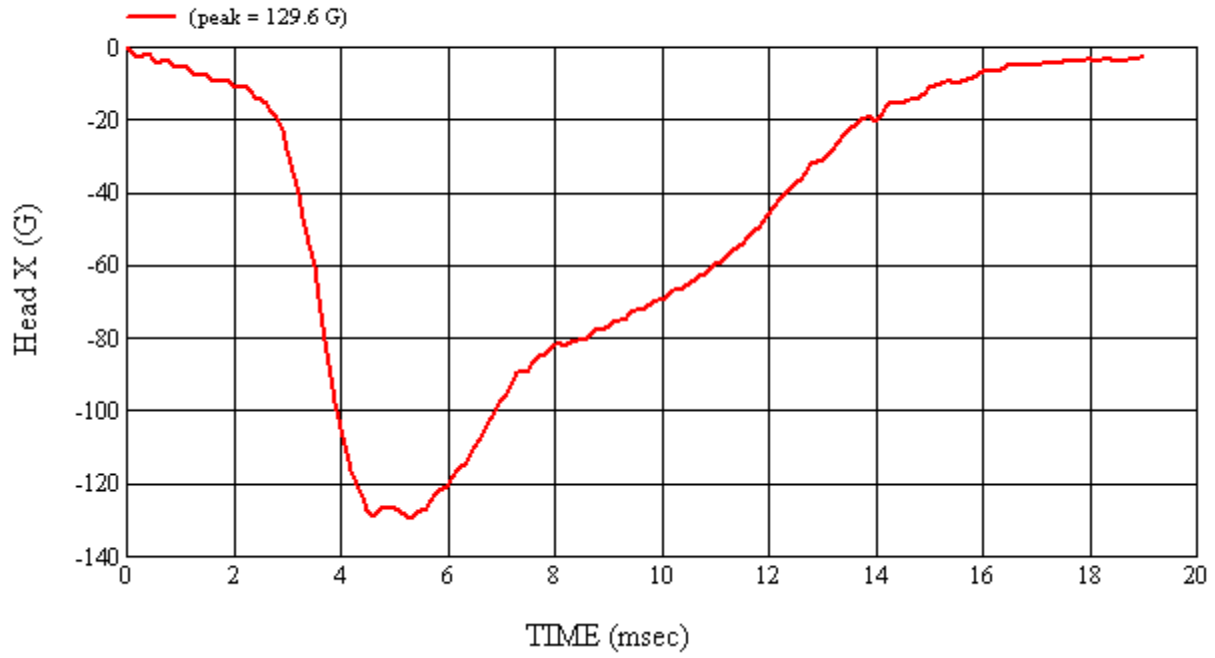
\*Only necessary for NHTSA (Government) Compliance testing.

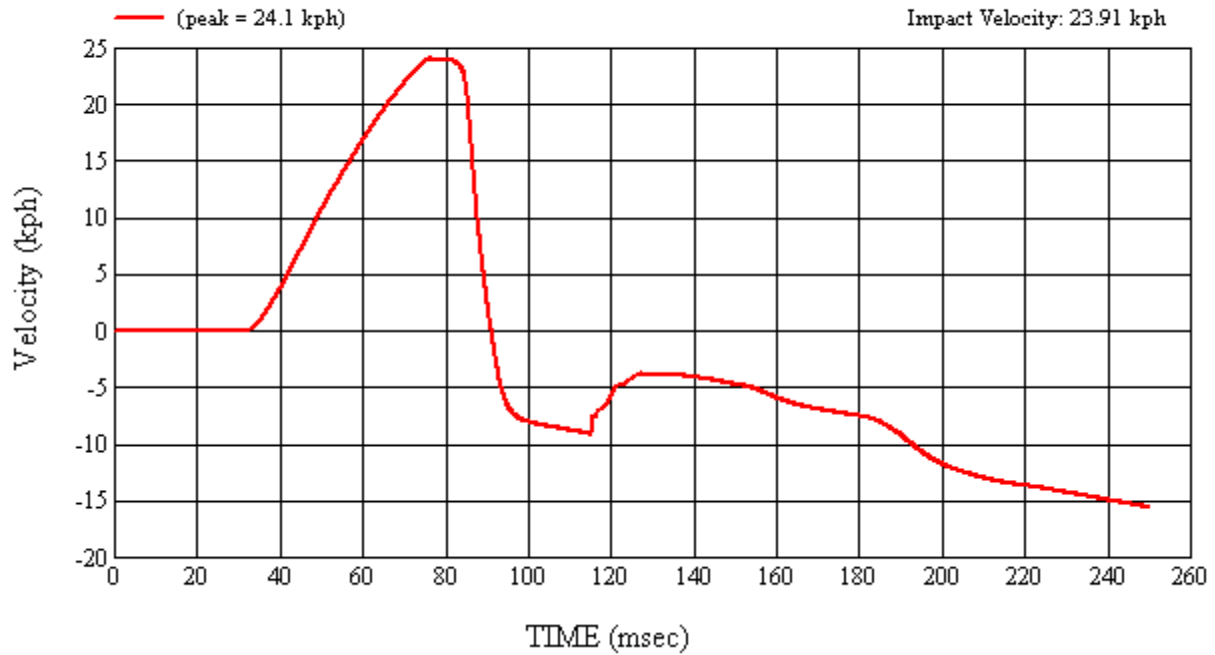
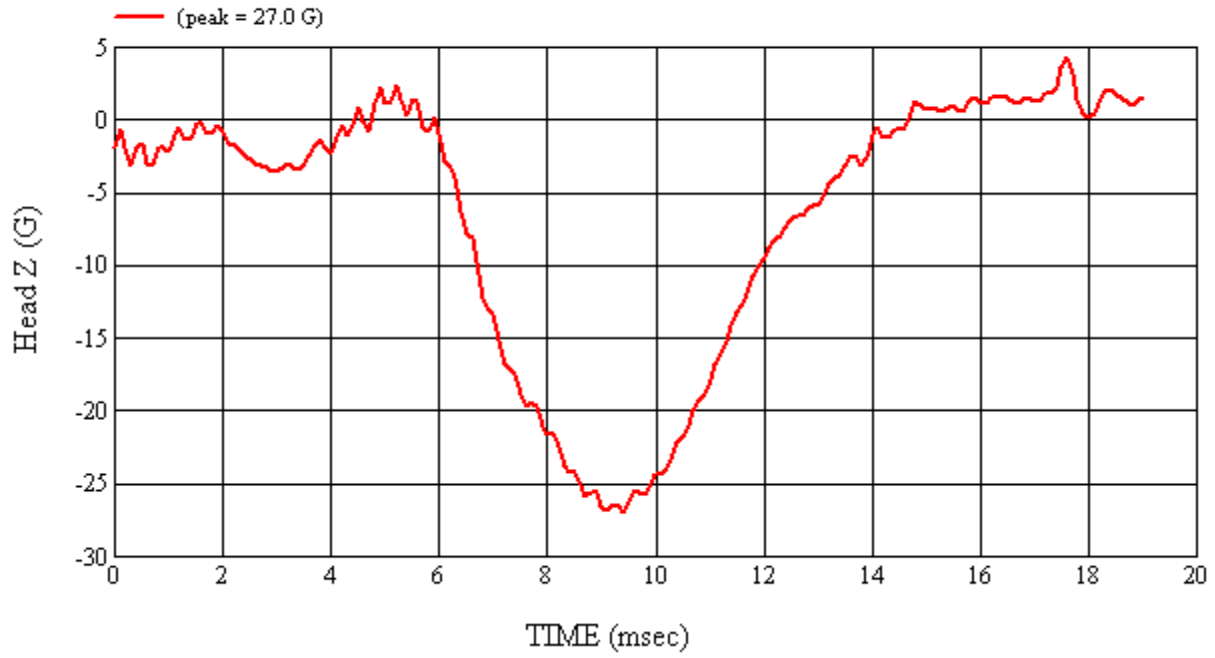
MGA Test #: U10113

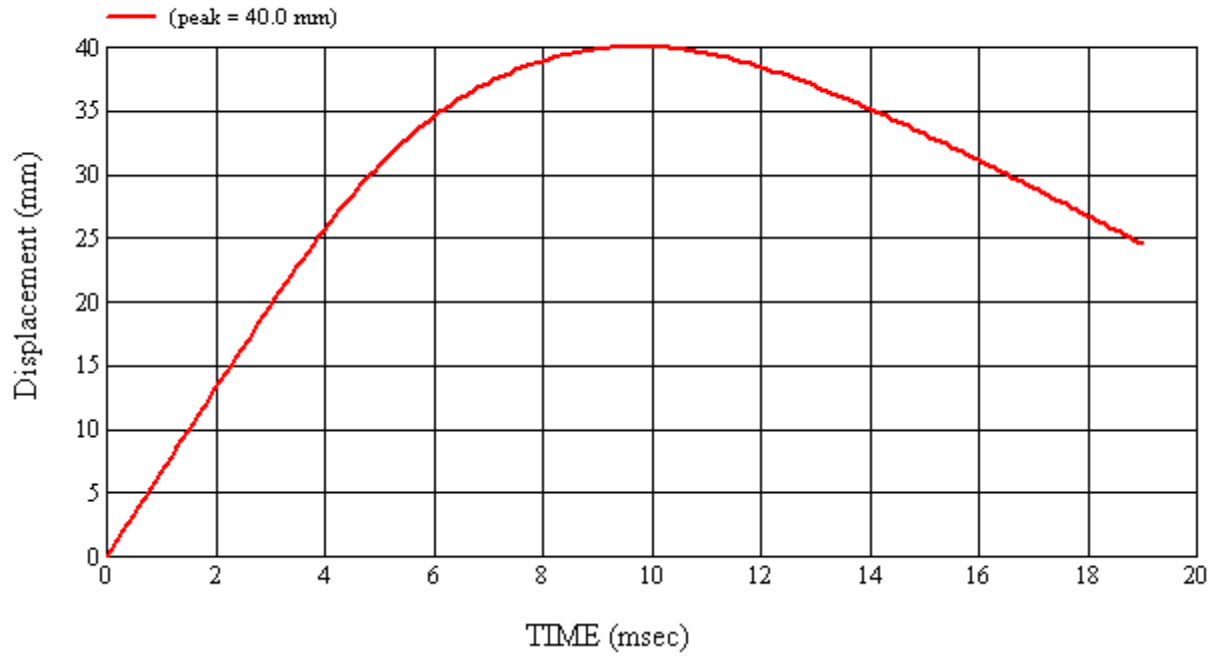
Target Location: UR3, Right Side

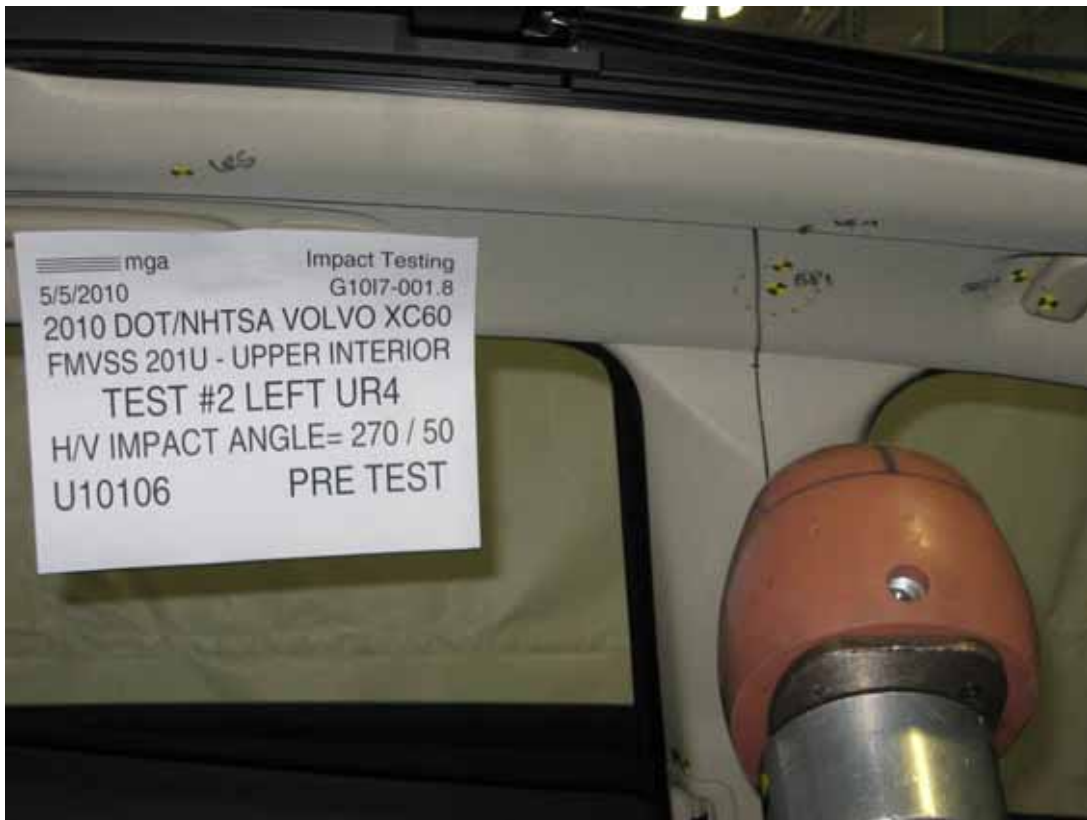
Test Date: 5/6/2010



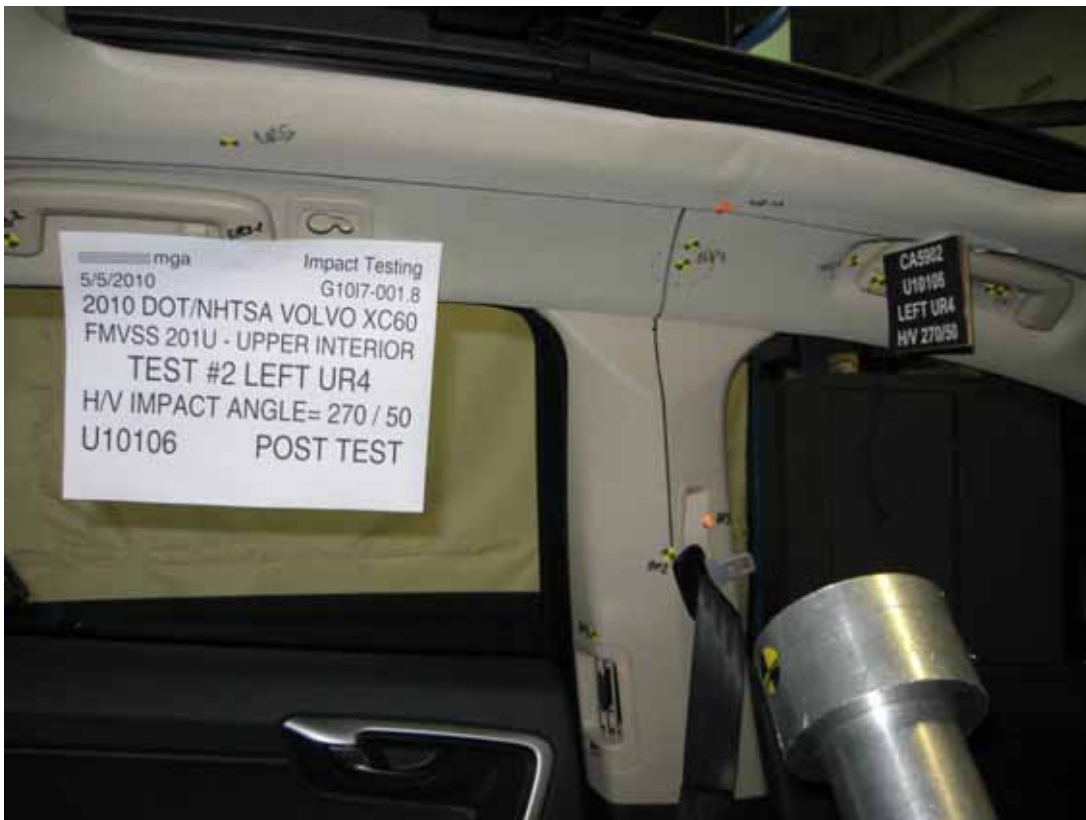














**SUMMARY OF FMVSS 201U TEST**

JOB/NHTSA NO: G10I7-001.8      VEHICLE YR/MAKE/MODEL:2010/DOT/NHTSA/Volvo XC60

**GENERAL TEST PARAMETERS:**

Test Number:#2  
Target (Vehicle Side): UR4Left      Temperature:23.0C  
MGA Test Reference No.:U10106      Humidity:43.3%  
Approach Horizontal Angles:270°      Time of Test:11:10:31 AM  
Approach Vertical Angles:50°      FMH Serial No:[037]  
Additional Description: At BP

**TEST RESULTS:**

HIC(d)	HIC	$\Delta t$ (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
625	608	5.4	24.1	25	7 Left

**INSTRUMENTATION INFORMATION:** (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	$\Delta V$ Pre-Test	$\Delta V$ Post-Test
X	5	AHTB2	-116.9	1.04	1.05
Y	6	J14103	94.2	0.83	0.83
Z	7	J35800	98.2	0.92	0.92

**REMARKS** (Summary of test, damage, non-compliance, invalid test, etc.):

Headliner deformation

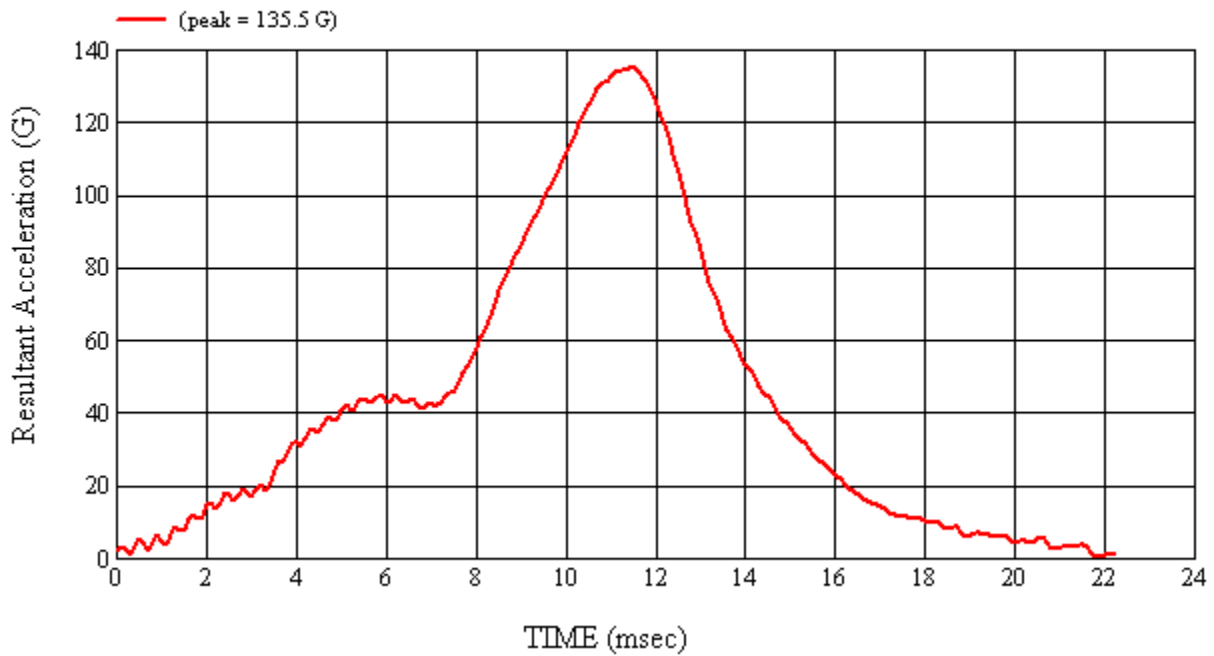
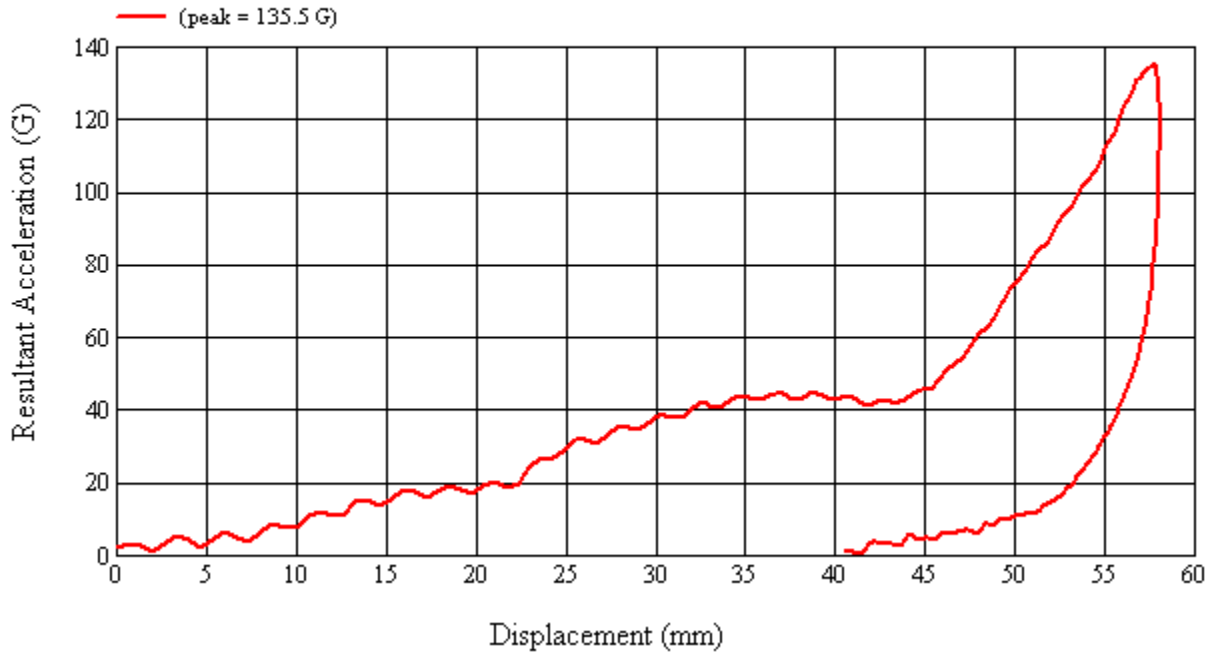
Recorded By: *Matthew H. K.* Approved By\*: *Aben A. Kalato* Date: 5/5/2010

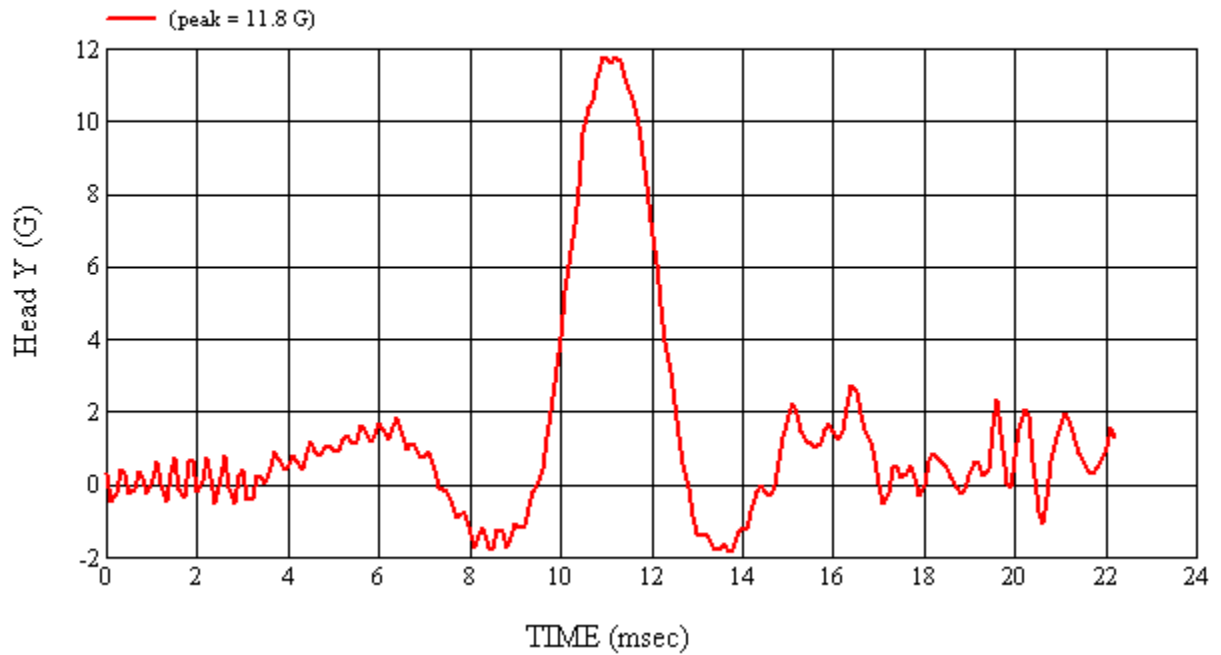
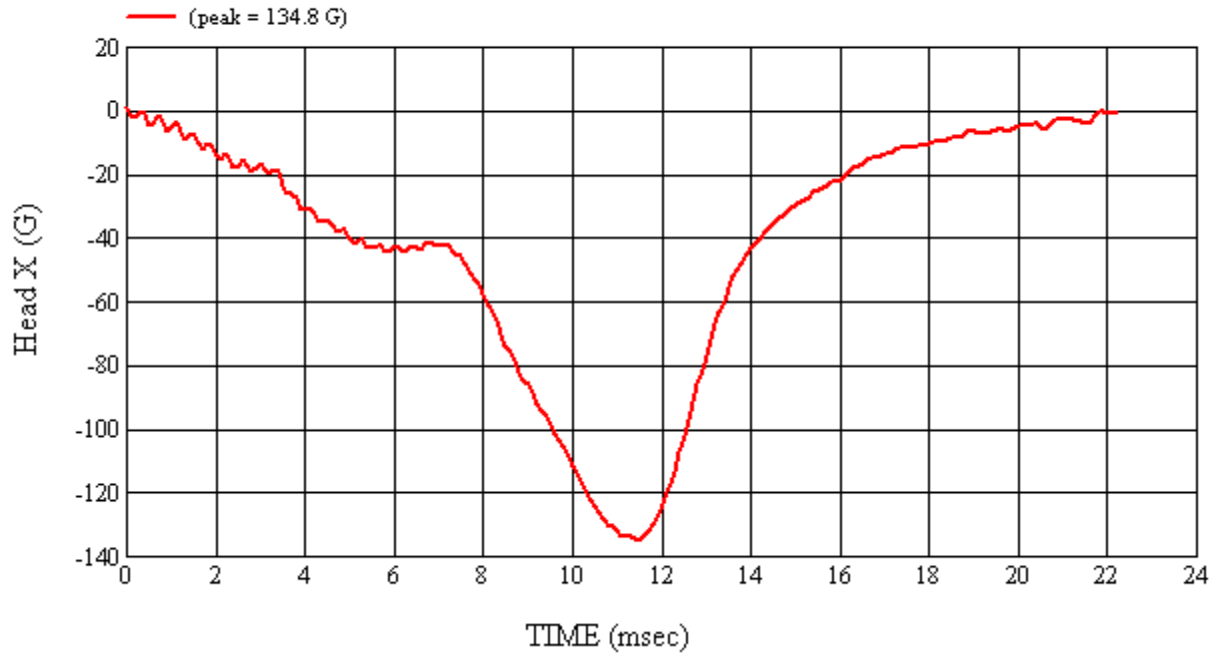
\*Only necessary for NHTSA (Government) Compliance testing.

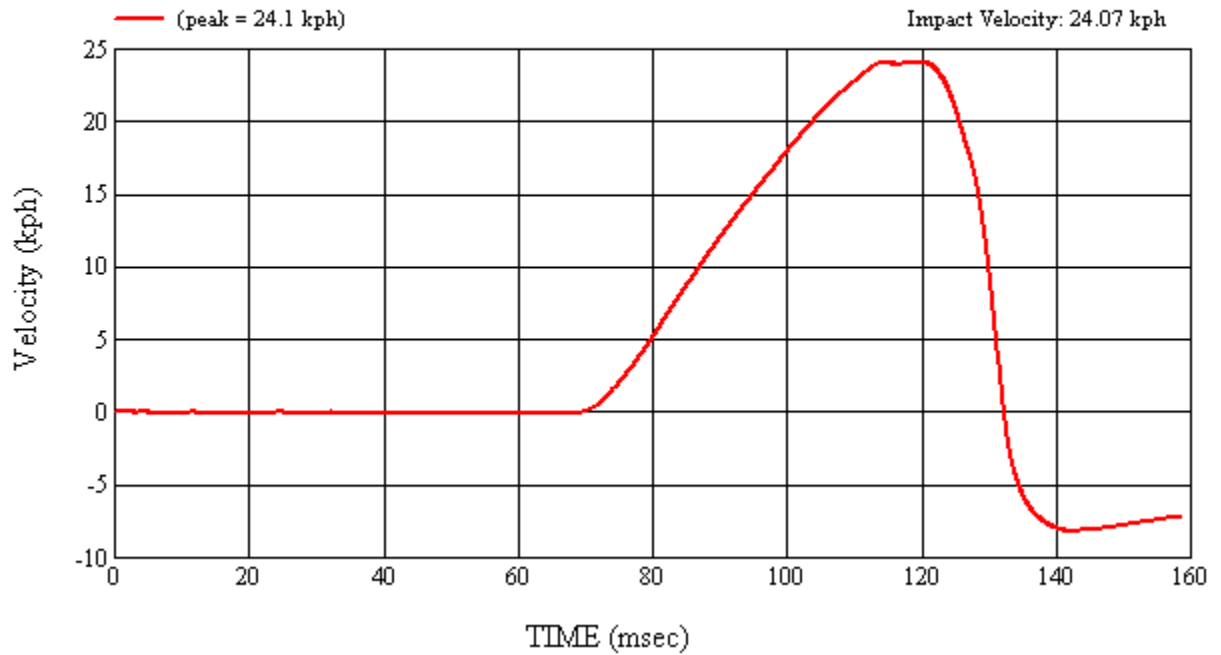
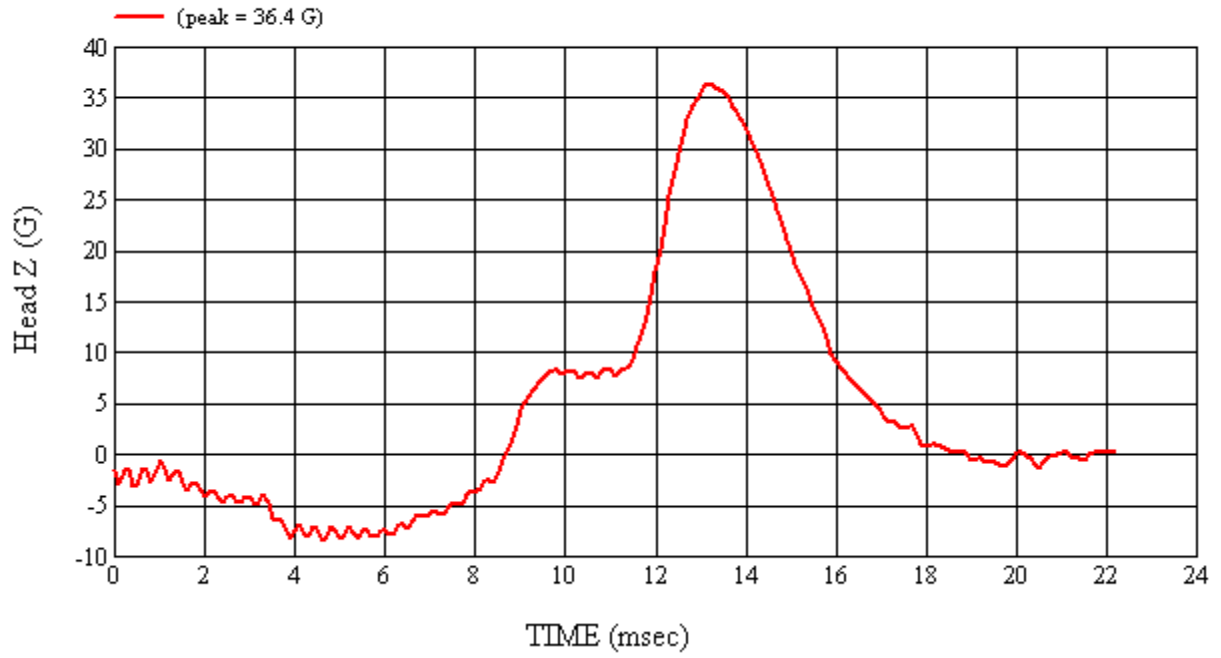
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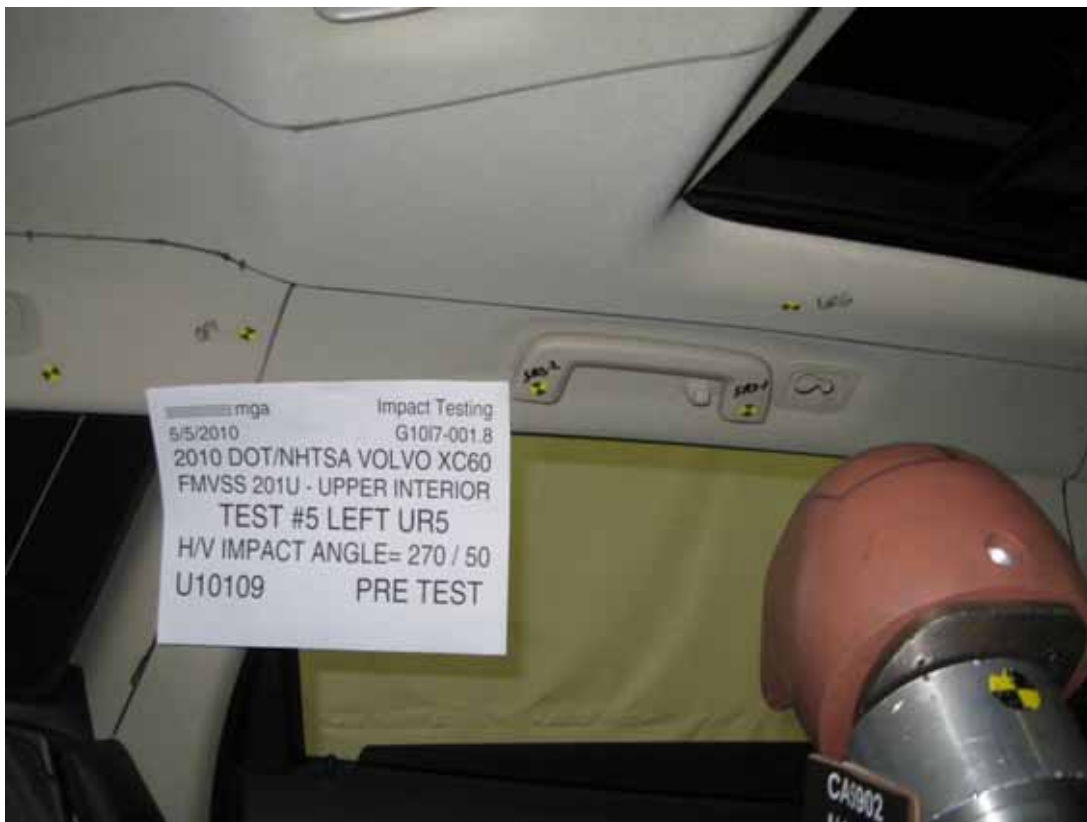
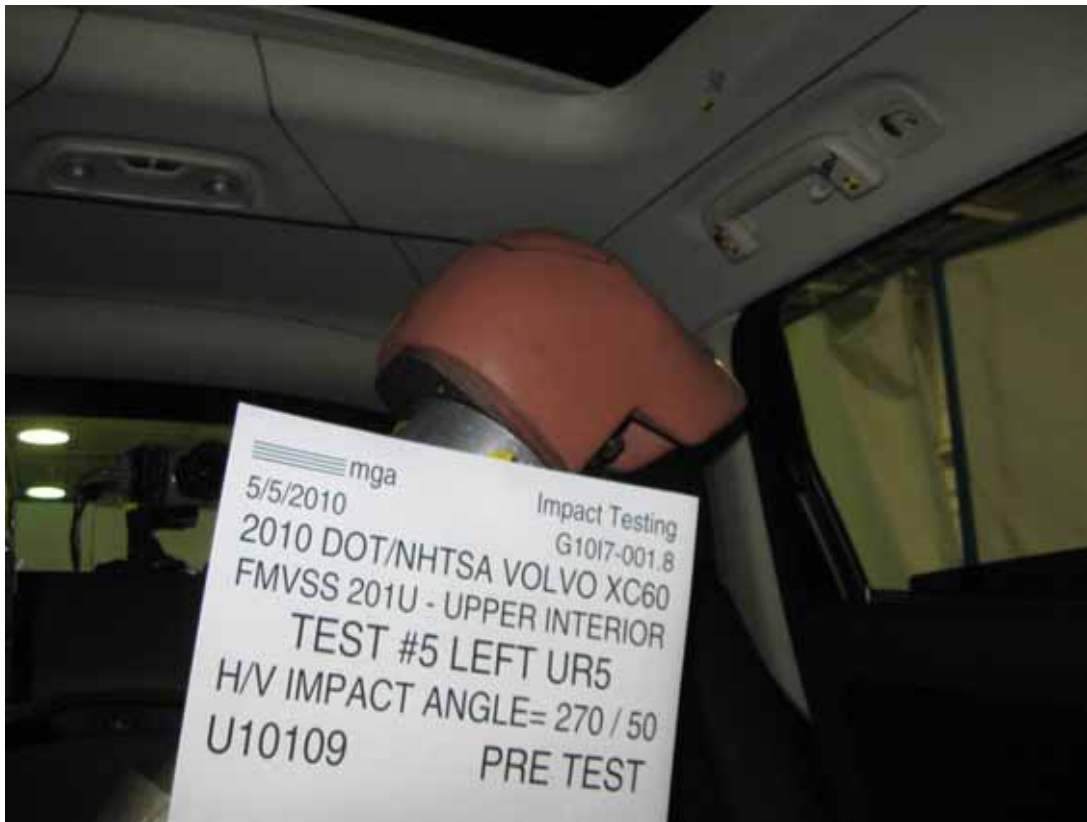
Target Location: UR4, Left Side

Test Date: 5/5/2010



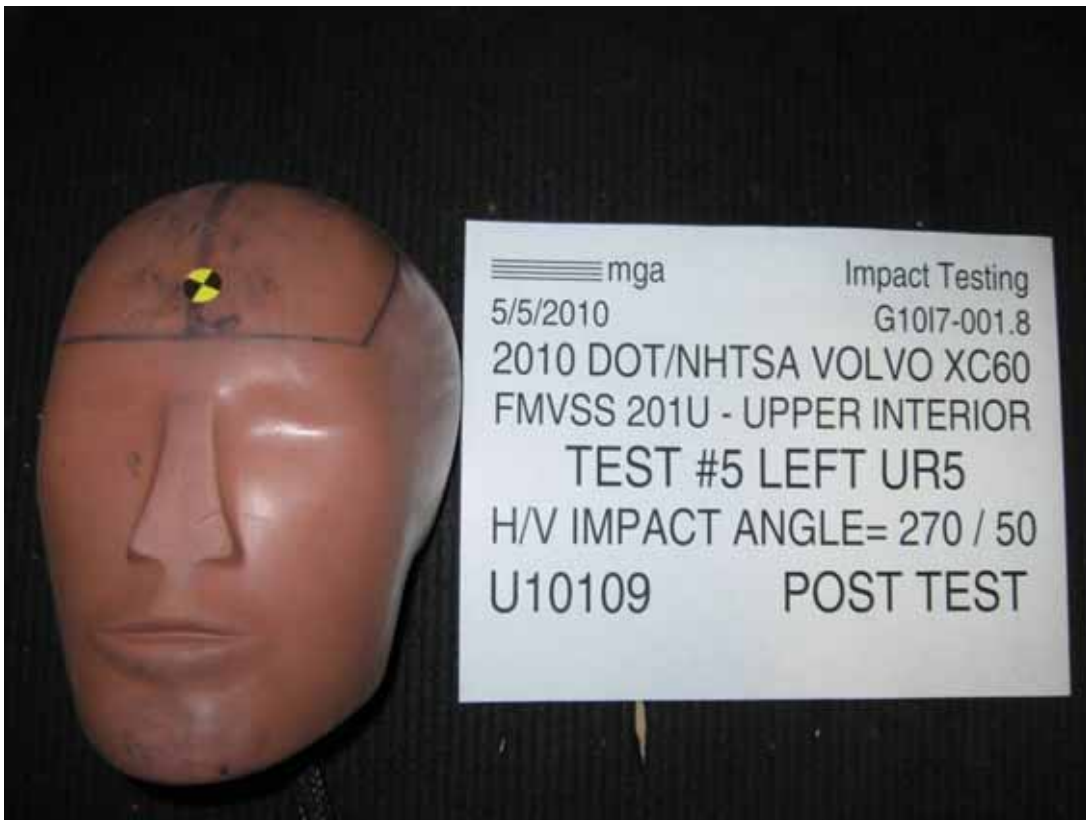












**SUMMARY OF FMVSS 201U TEST**

JOB/NHTSA NO: G10I7-001.8      VEHICLE YR/MAKE/MODEL:2010/DOT/NHTSA/Volvo XC60

**GENERAL TEST PARAMETERS:**

Target (Vehicle Side): UR5Left

MGA Test Reference No.:U10109

Approach Horizontal Angles:270°

Approach Vertical Angles:50°

Additional Description: At SR3-1

Test Number:#5

Temperature:23.8C

Humidity:47.2%

Time of Test:2:17:02 PM

FMH Serial No:[037]

**TEST RESULTS:**

HIC(d)	HIC	$\Delta t$ (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
571	536	8.9	23.8	19	1 Left

**INSTRUMENTATION INFORMATION:** (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	$\Delta V$ Pre-Test	$\Delta V$ Post-Test
X	5	AHTB2	-116.9	1.04	1.05
Y	6	J14103	94.2	0.83	0.84
Z	7	J35800	98.2	0.91	0.93

**REMARKS** (Summary of test, damage, non-compliance, invalid test, etc.):

Headliner deformation, grab handle compression

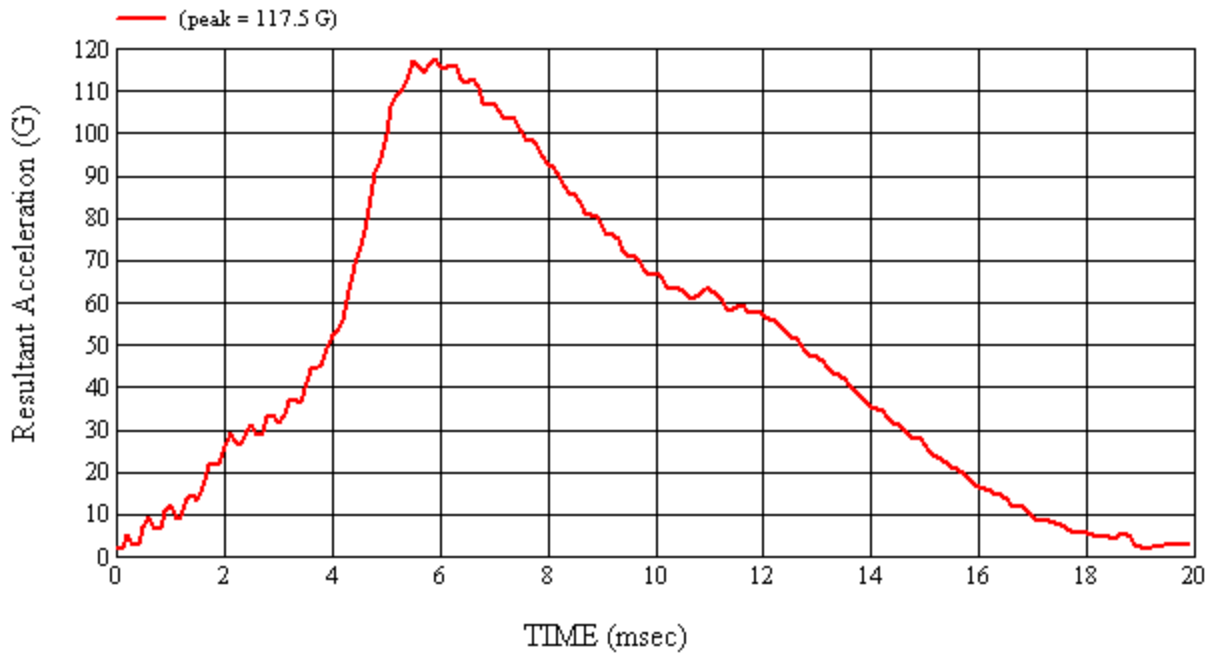
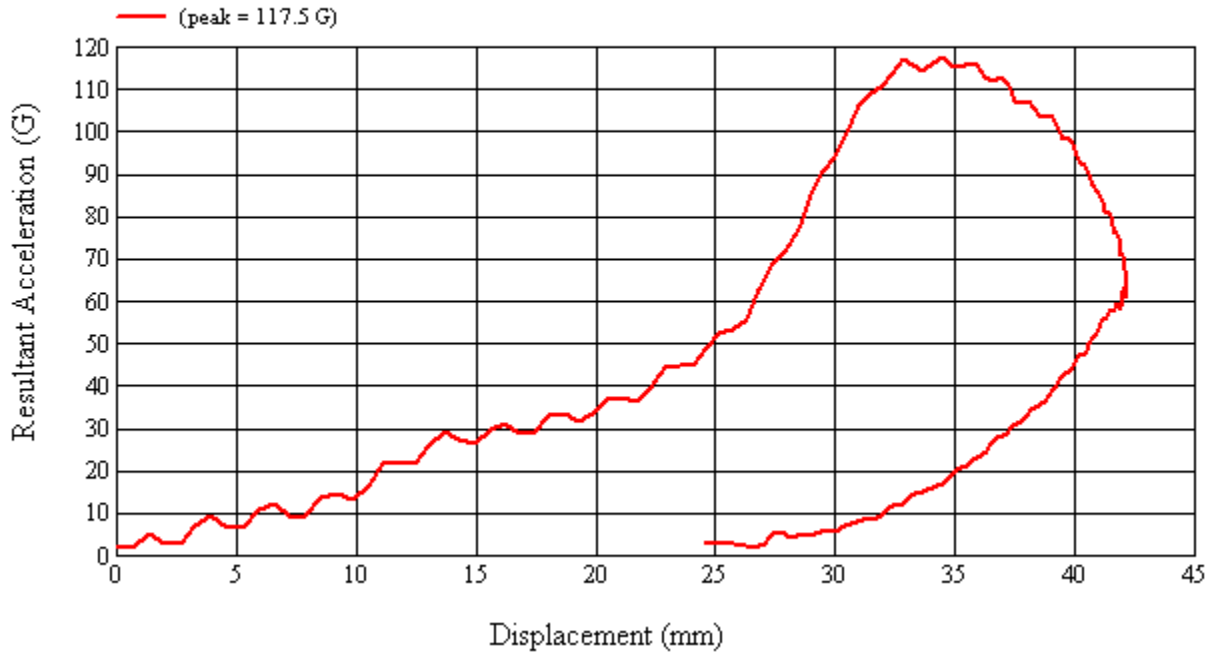
Recorded By:  Approved By\*:  Date: 5/5/2010

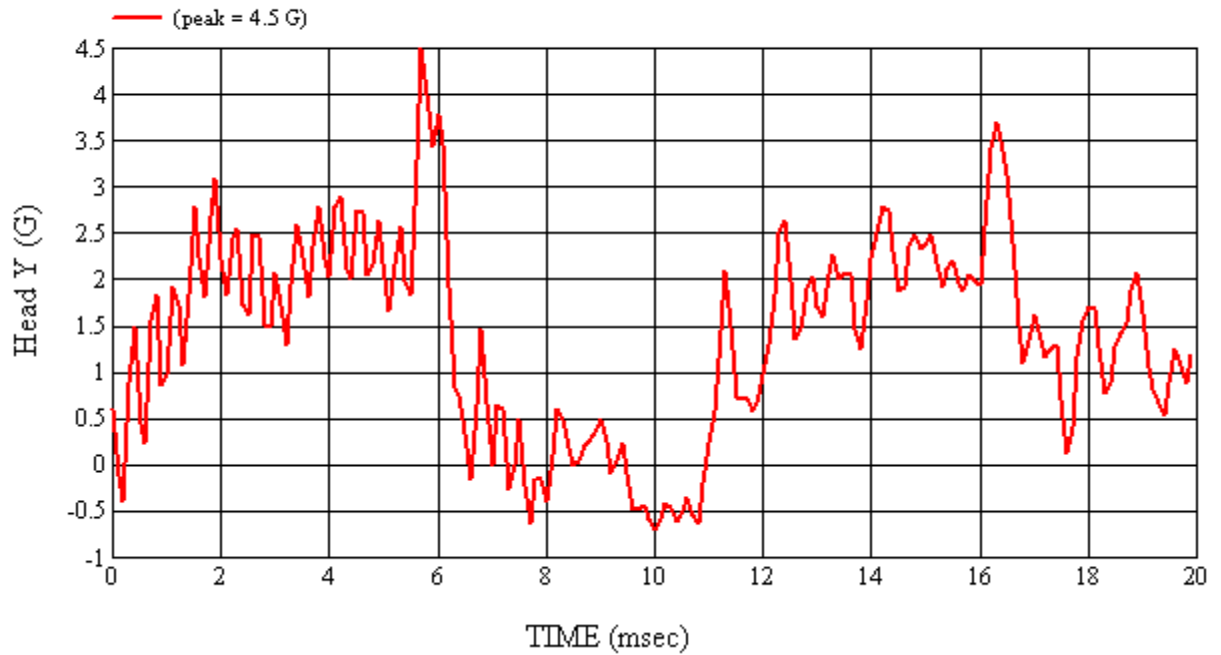
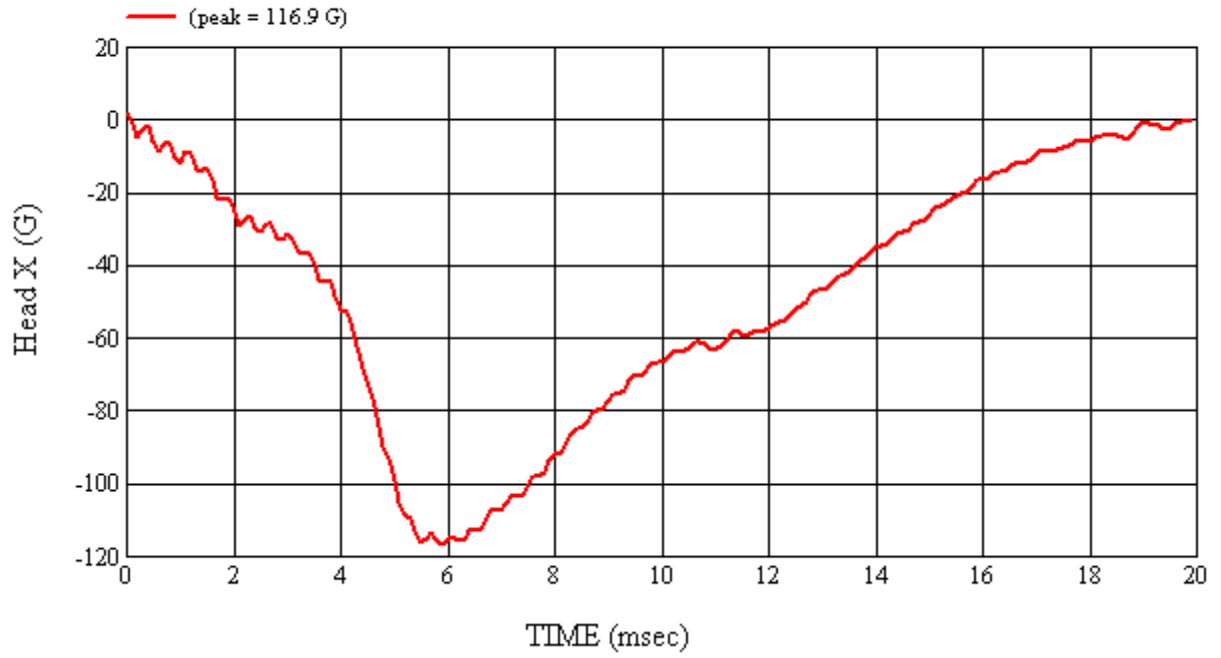
\*Only necessary for NHTSA (Government) Compliance testing.

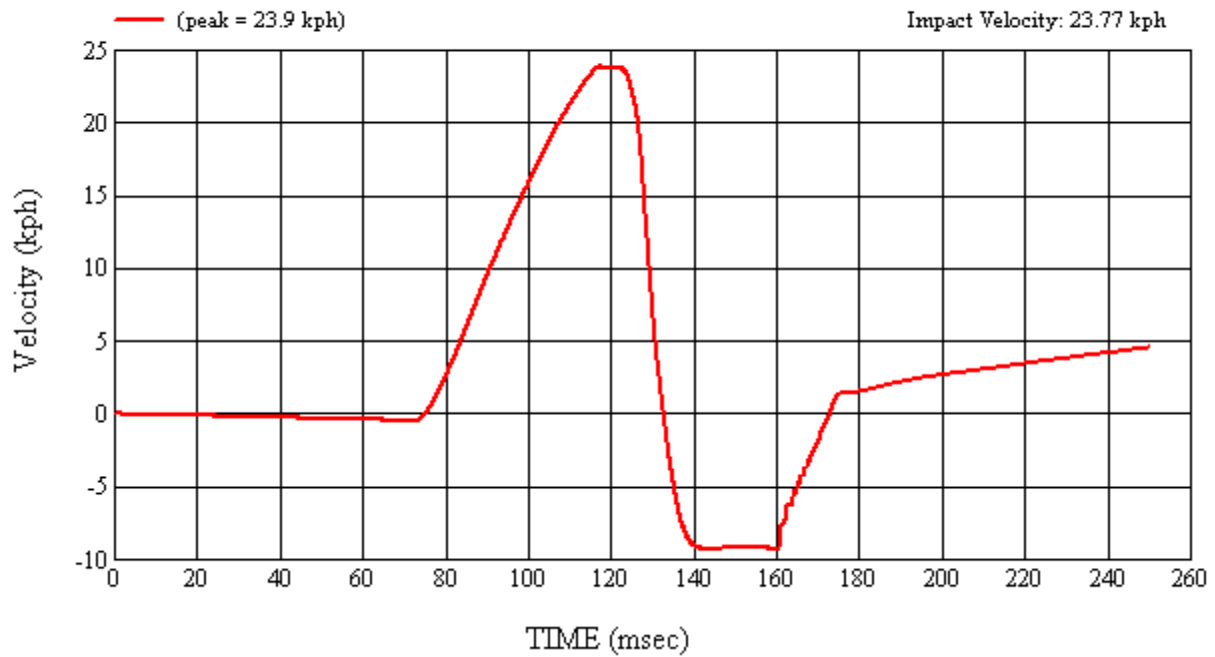
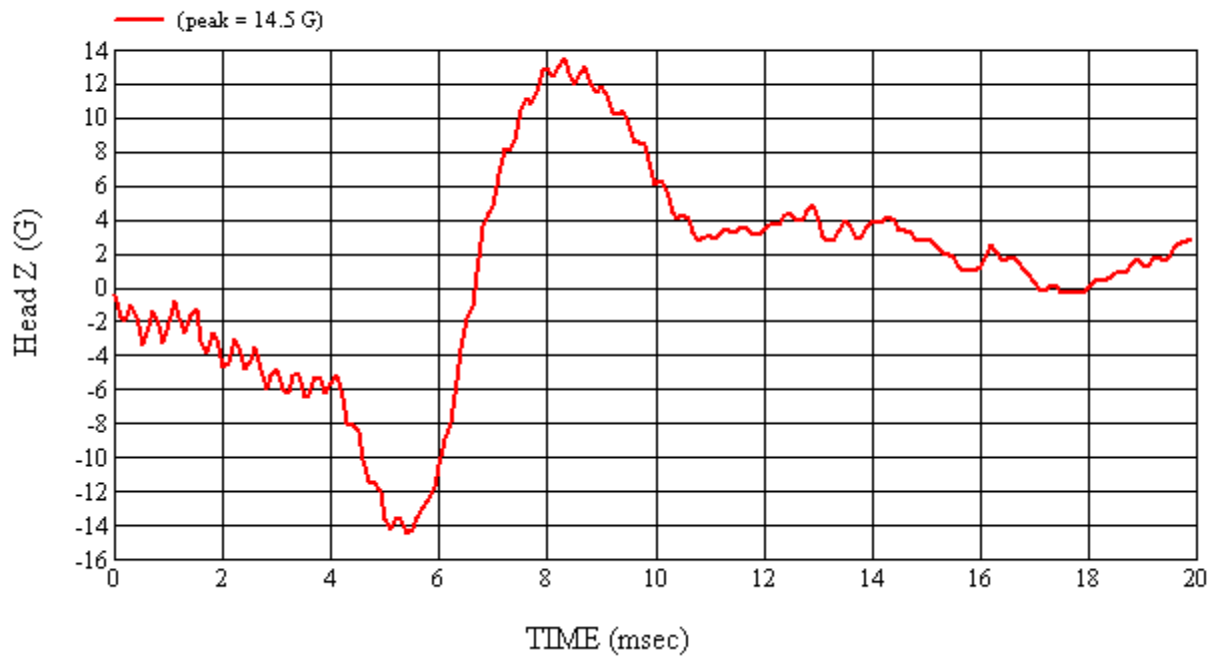
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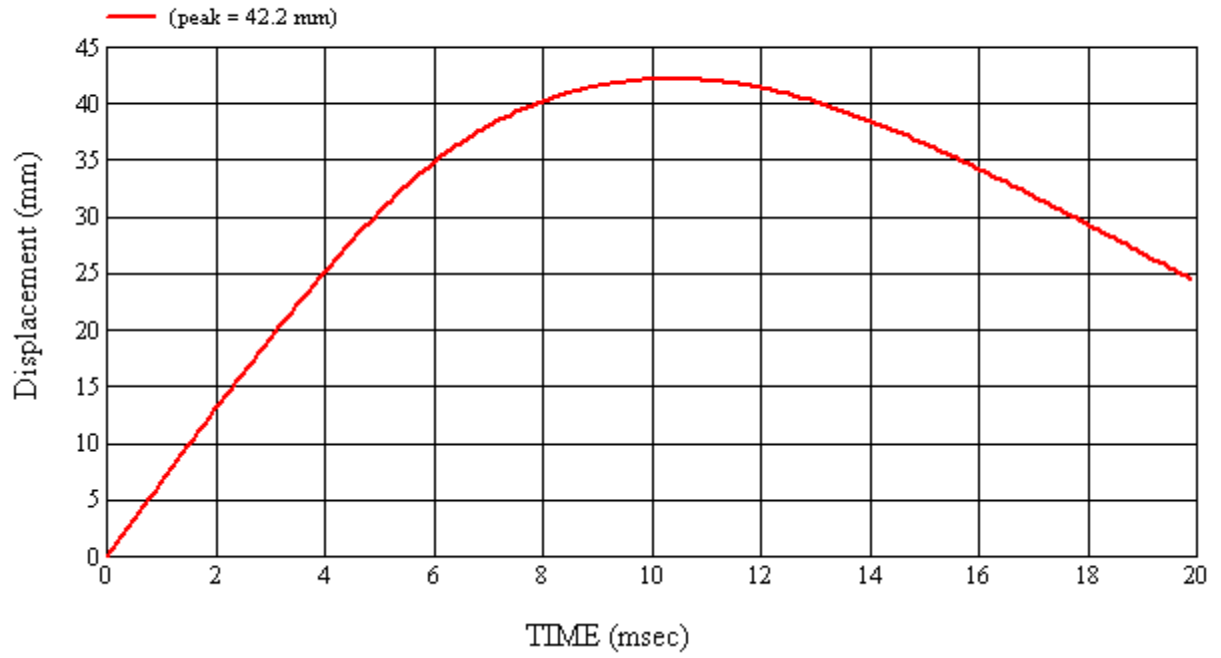
Target Location: UR5, Left Side

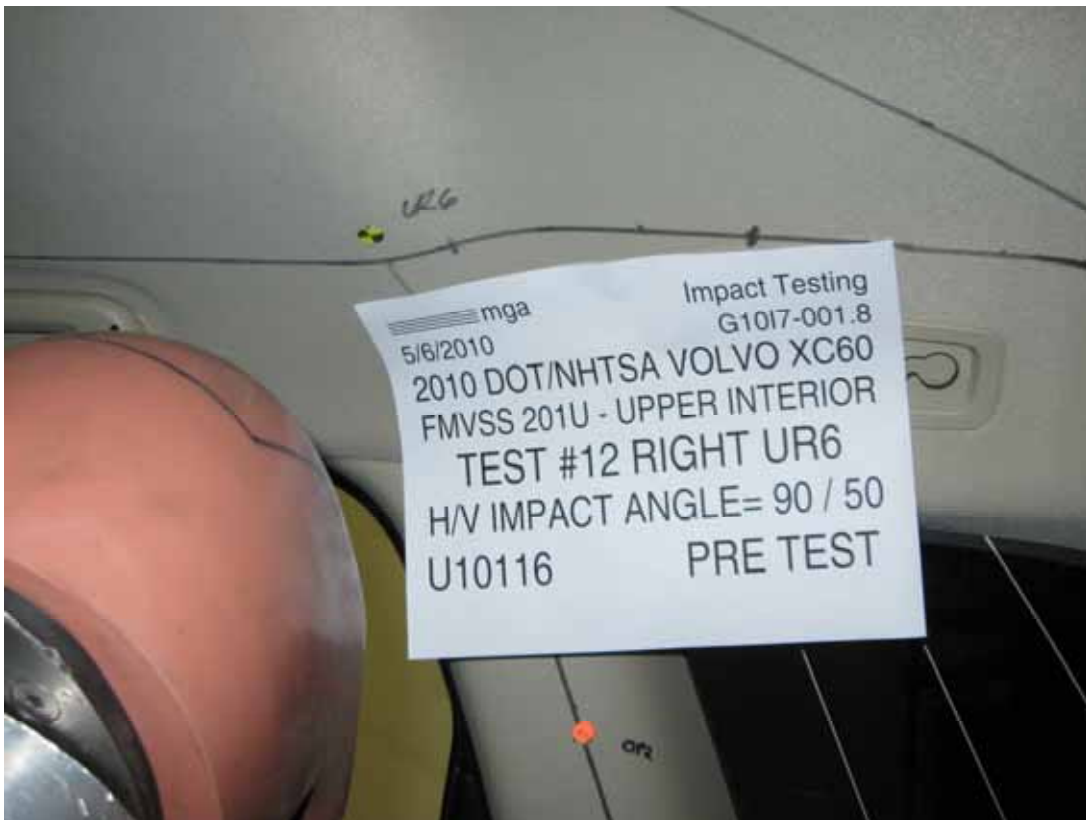
Test Date: 5/5/2010

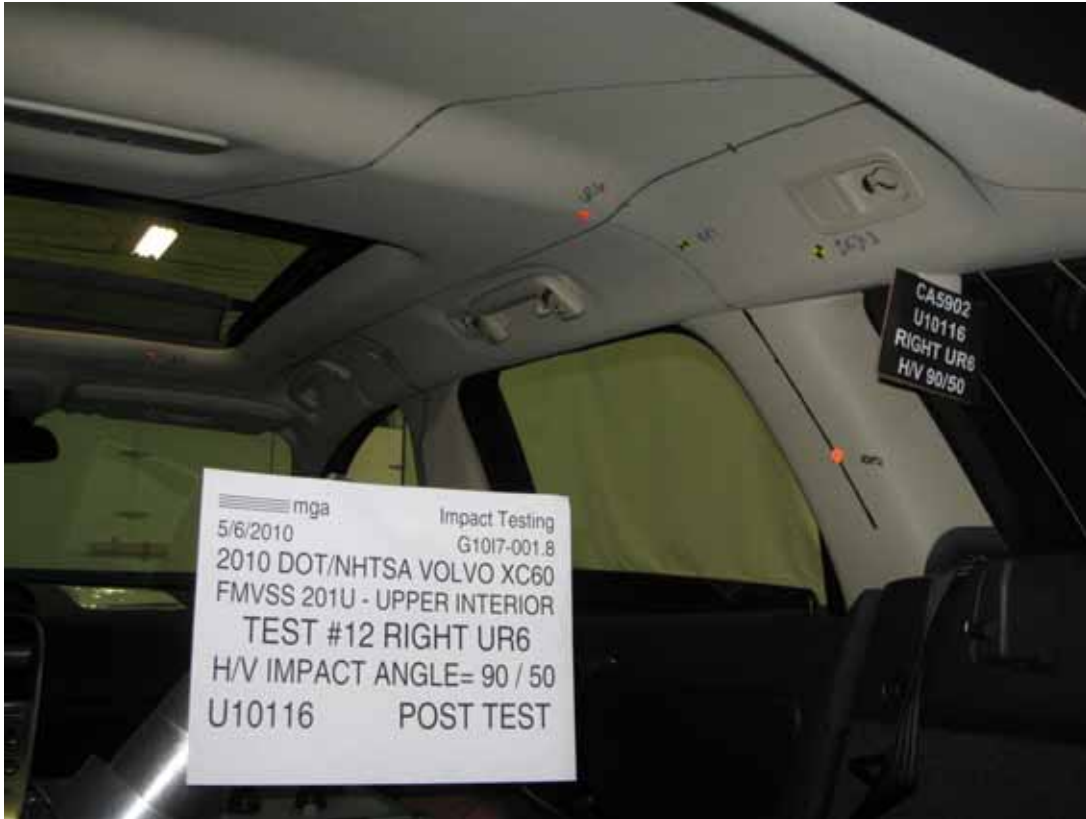
















**SUMMARY OF FMVSS 201U TEST**

JOB/NHTSA NO: G10I7-001.8      VEHICLE YR/MAKE/MODEL:2010/DOT/NHTSA/Volvo XC60

**GENERAL TEST PARAMETERS:**

Target (Vehicle Side): UR6Right

MGA Test Reference No.:U10116

Approach Horizontal Angles:90°

Approach Vertical Angles:50°

Additional Description:At OP

Test Number:#12

Temperature:22.5C

Humidity:38.0%

Time of Test:3:05:25 PM

FMH Serial No:[038]

**TEST RESULTS:**

HIC(d)	HIC	$\Delta t$ (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
787	823	4.2	23.7	19	4 Left

**INSTRUMENTATION INFORMATION:** (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	$\Delta V$ Pre-Test	$\Delta V$ Post-Test
X	5	J22700	-96.5	1.05	1.05
Y	6	J36197	109.5	0.83	0.84
Z	7	J36353	99.5	0.92	0.93

**REMARKS** (Summary of test, damage, non-compliance, invalid test, etc.):

No visible damage

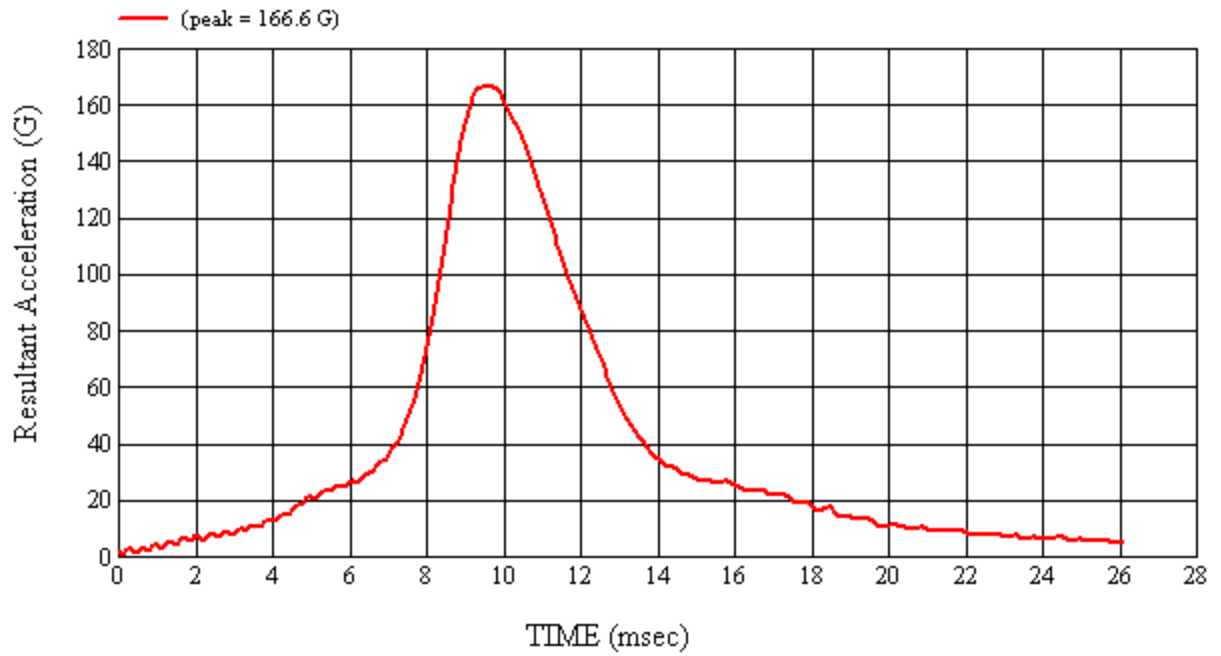
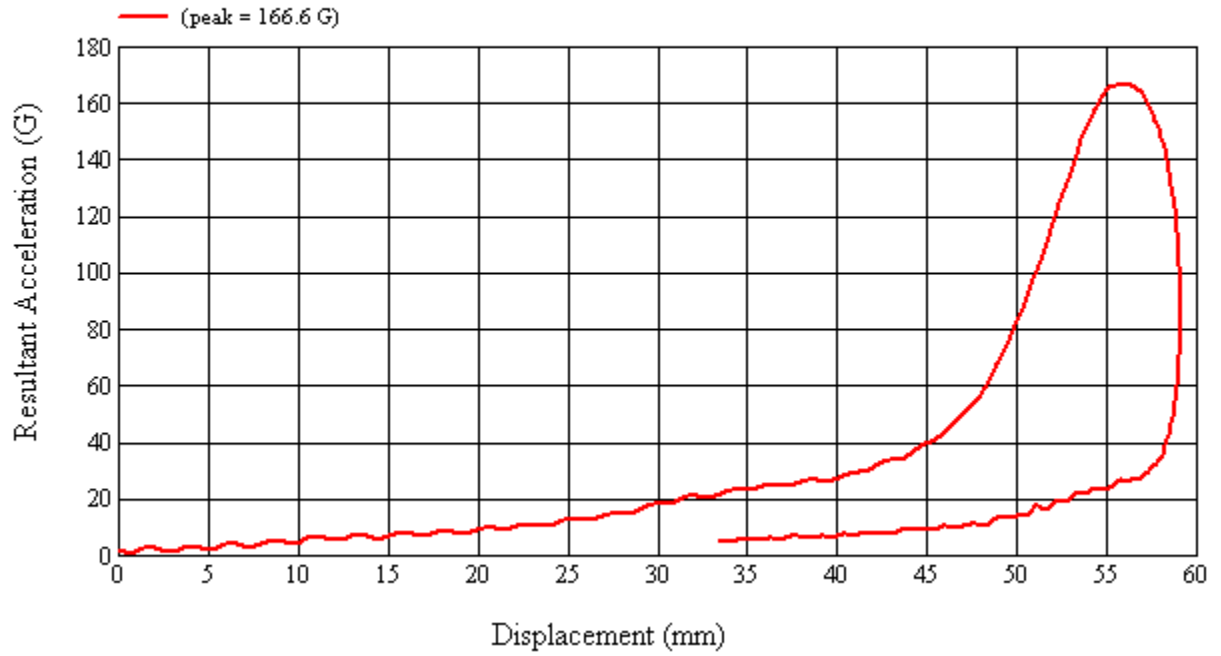
Recorded By: *Nathaniel* Approved By\*: *Alexander A. Kalito* Date: 5/6/2010

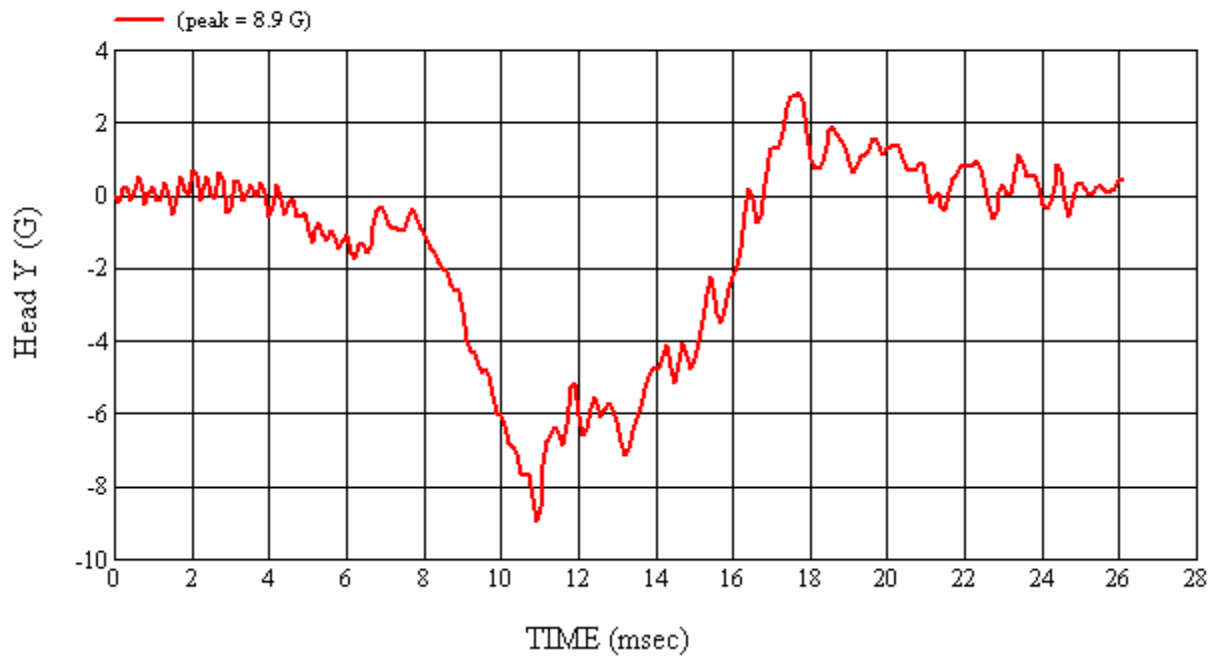
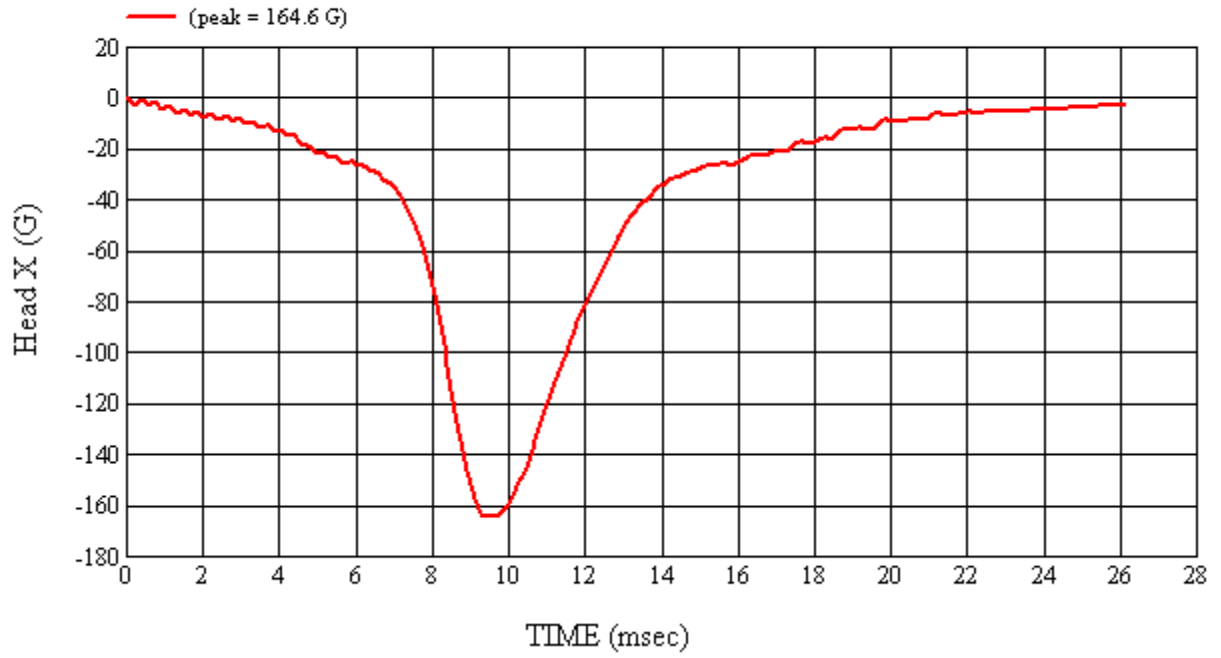
\*Only necessary for NHTSA (Government) Compliance testing.

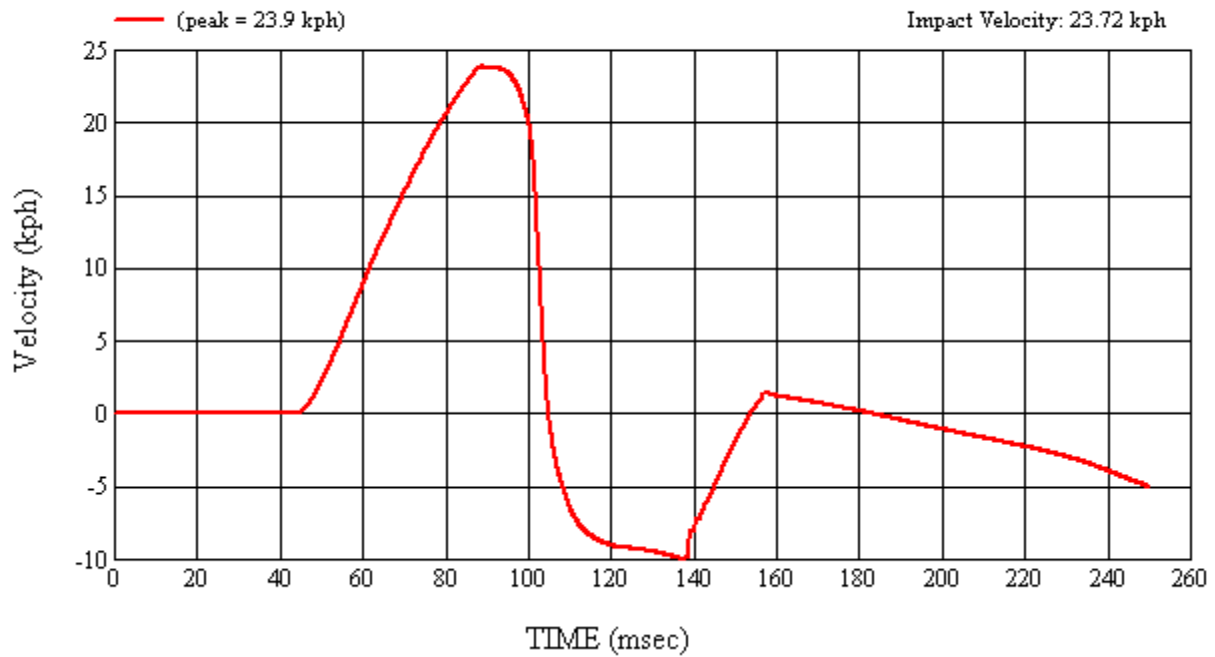
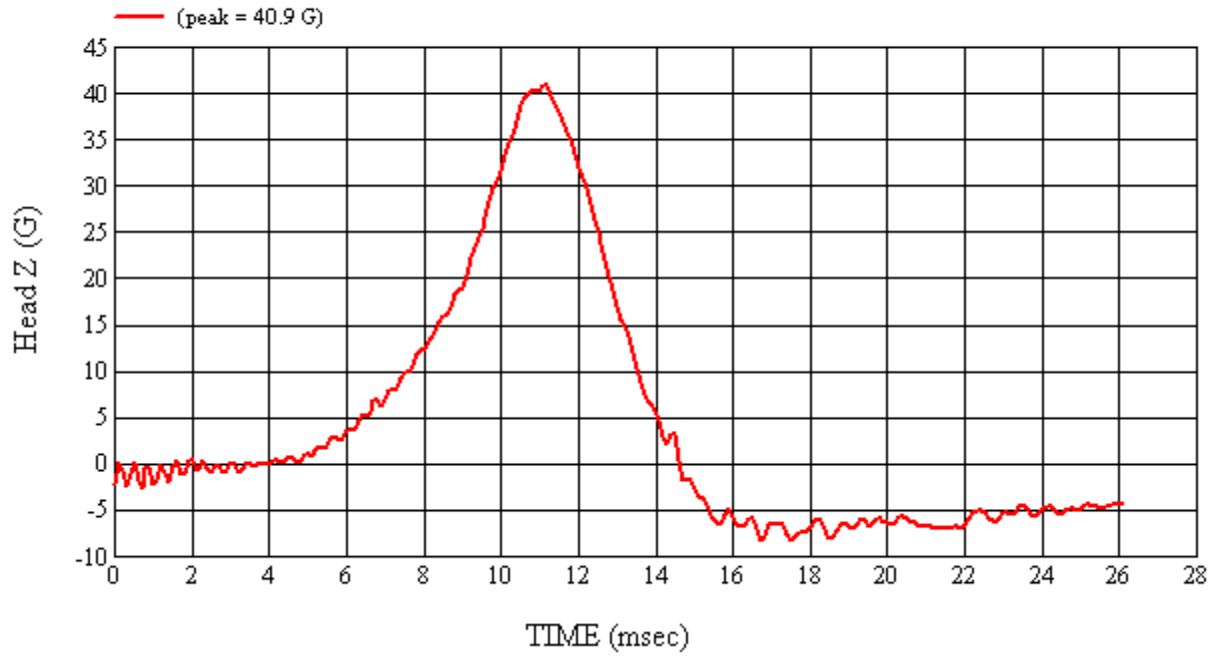
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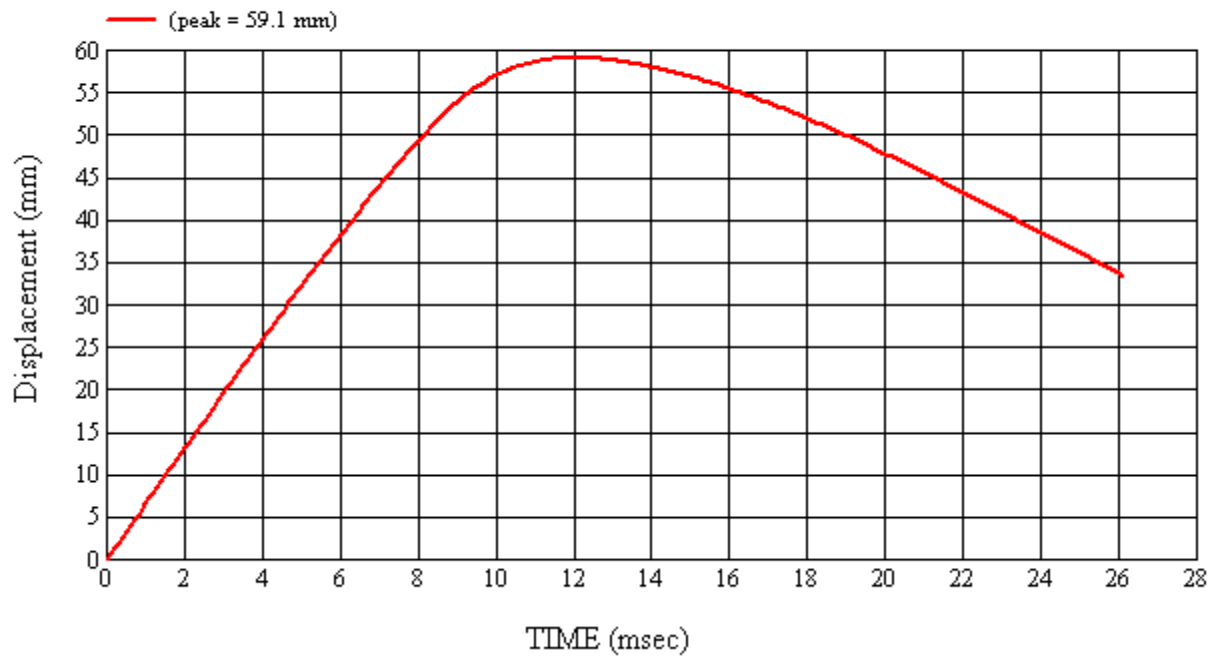
Target Location: UR6, Right Side

Test Date: 5/6/2010









#### 4.0 TEST EQUIPMENT LIST AND CALIBRATION INFORMATION

The following section lists the test equipment for the compliance test series. Items marked with an asterisk are calibrated by an external lab. An additional summary table is given for the pre and post-test calibration data for the Free Motion Headforms. The temperature trace to confirm testing was conducted between 66°F and 78°F (19°C – 26°C) is included in Appendix A. Calibration certificates can be found in Appendix B.

**TABLE 4-1 LIST OF ITEMS USED**

ITEM	MANUFACTURER NAME	MDEL #	FUNCTION OF ITEM	ACCURACY	CAL. INTERNAL
Head Drop Tower (includes test frame and DAS)	MGA Research Corp.	MGA-100-DC	FMH Calibration	N/A	N/A
Accelerometers	Endevco	7264-2000	Acceleration Data	±0.5%	6 months
FMVSS 201U Test Frame (includes the propulsion control system, actuator, test frame, and DAS)	MGA Research Corp.	MGA-100-FMH	Test System	N/A	N/A
Free Motion Headforms	UTAMA UTAMA UTAMA	035 037 038	Test Device	N/A	Pre and Post-Test Series
High Speed Video	Vision Research	Miro Ex4	Record Event	N/A	N/A
*FARO™	Faro Technologies	S08059801273	Targeting	0.1 mm	Annual
Measuring Devices: - Tape Measure - Plumb Bobs - Digital Inclinometer	Stanley N/A Mitutoyo	TPM928 -- MGA00048	Measurement Targeting FMH setup Horizontal Measurement	1 mm N/A 0.5°	Annual
*Temperature Recorder	Dickson	MGA00152	Record Temperature and Humidity	± 1°C ± 1% RH	Annual
* Scale	Detecto	MGA00783	Weigh FMH Head	± 0.01 lb	Annual
*Vehicle Scale	Sterling Scale Co.	26032389	Weighing Vehicle	± .5 kg	Annual

Each headform was calibrated by an engineer after the headform had soaked in an environment of 66°F to 78°F (19°C to 26°C) for a period of at least four hours.

Each headform was found to comply with the performance criteria under Part 572L for pre and post-test calibrations. That is, the peak resultant acceleration was between 225 and 275 G's, the peak lateral acceleration was less than 15 G's, the headform weighed between 9.9 and 10.1 lbs., the pulse was determined to be unimodal, and there was no major damage to the headform.

**TABLE 4-2 FMH CALIBRATION SUMMARY**

FMH Serial #		Headform Calibration Date	Weight (lbs)	Temp (°C)	% Humidity	Peak Resultant Acceleration (G's)	Peak Lateral Acceleration (G's)	Unimodal
Pre	#035	5/4/2010	9.90	23.3	40.9	253.0	9.7	Yes
Post	#035	5/7/2010	9.90	22.6	44.9	259.7	9.6	Yes
Pre	#037	5/4/2010	9.96	23.2	40.8	247.0	4.7	Yes
Post	#037	5/7/2010	9.96	22.5	45.4	257.2	2.3	Yes
Pre	#038	5/4/2010	9.90	23.0	41.2	260.5	14.0	Yes
Post	#038	5/7/2010	9.90	22.5	45.5	257.4	11.7	Yes



**4-1 Pre-Test Calibration**

**HEAD DROP TEST SUMMARY  
PART 572L**

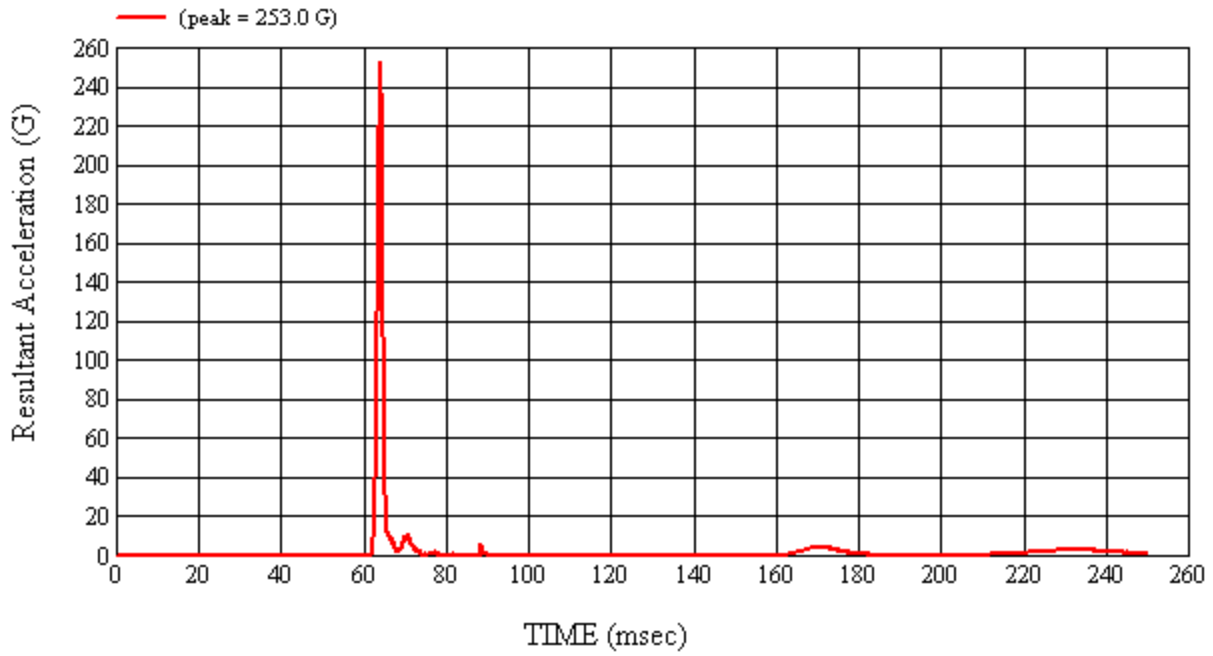
HEADFORM SERIAL NUMBER: 035		CALIBRATION DATE: 5/4/2010
CALIBRATION TIME: 3:55:05 PM		
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Weight	9.90 to 10.10 lbs.	9.90
Temperature	19° C to 26° C	23.3
Relative Humidity	10% to 70%	40.9
Peak Resultant Acceleration	225 G's to 275 G's	253.0
Peak Lateral Acceleration	15 G's Maximum	9.7
Unimodal Acceleration Curve	YES	YES

FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	J35919	02/17/10	08/17/10
2	ENDEVCO	7264-2000	J22664	02/17/10	08/17/10
3	ENDEVCO	7264-2000	J35924	02/17/10	08/17/10

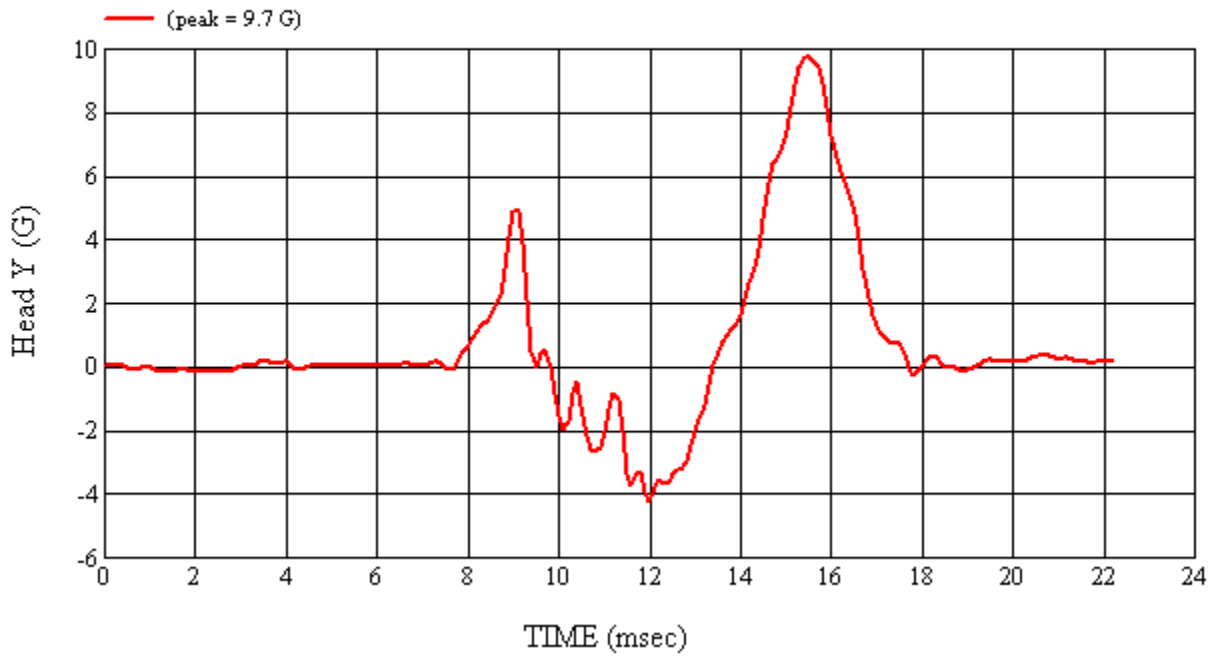
REMARKS:

RECORDED BY:  DATE: 5/4/2010

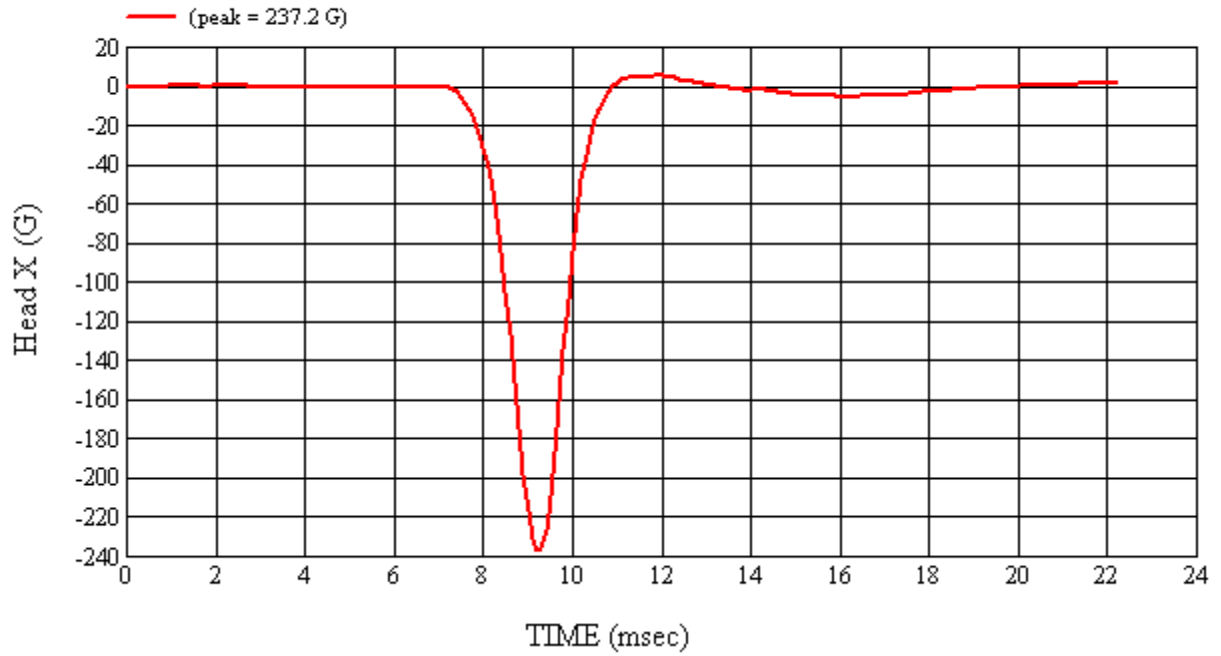
APPROVED BY: 



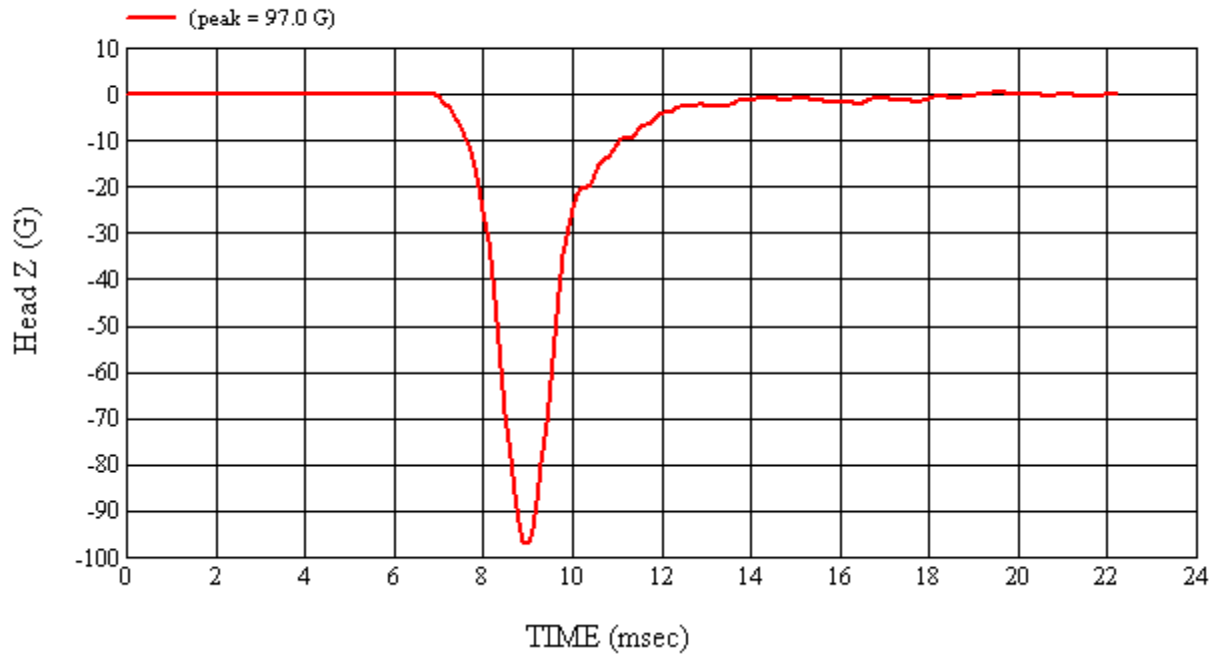
Head 035 (Pre) Calibration #H35014



Head 035 (Pre) Calibration #H35014



Head 035 (Pre) Calibration #H35014



Head 035 (Pre) Calibration #H35014

**4-2 Post-Test Calibration**

**HEAD DROP TEST SUMMARY  
 PART 572L**

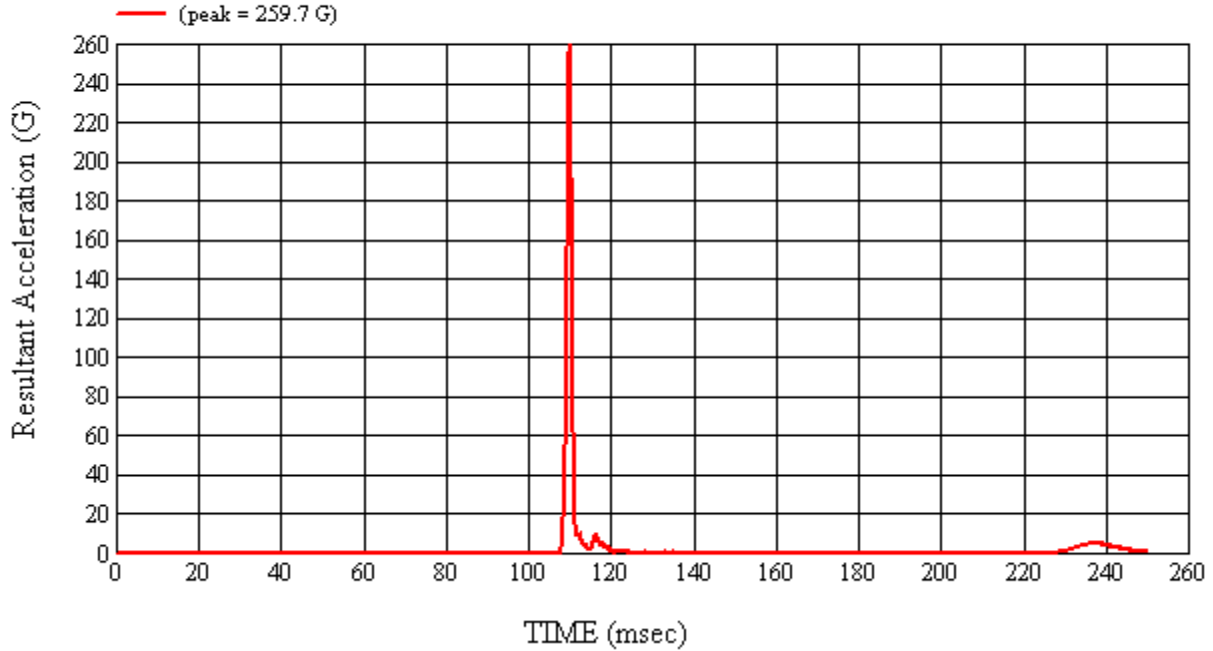
HEADFORM SERIAL NUMBER: 035		CALIBRATION DATE: 5/7/2010
CALIBRATION TIME: 3:06:11 PM		
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Weight	9.90 to 10.10 lbs.	9.90
Temperature	19° C to 26° C	22.6
Relative Humidity	10% to 70%	44.9
Peak Resultant Acceleration	225 G's to 275 G's	259.7
Peak Lateral Acceleration	15 G's Maximum	9.6
Unimodal Acceleration Curve	YES	YES

FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	J35919	02/17/10	08/17/10
2	ENDEVCO	7264-2000	J22664	02/17/10	08/17/10
3	ENDEVCO	7264-2000	J35924	02/17/10	08/17/10

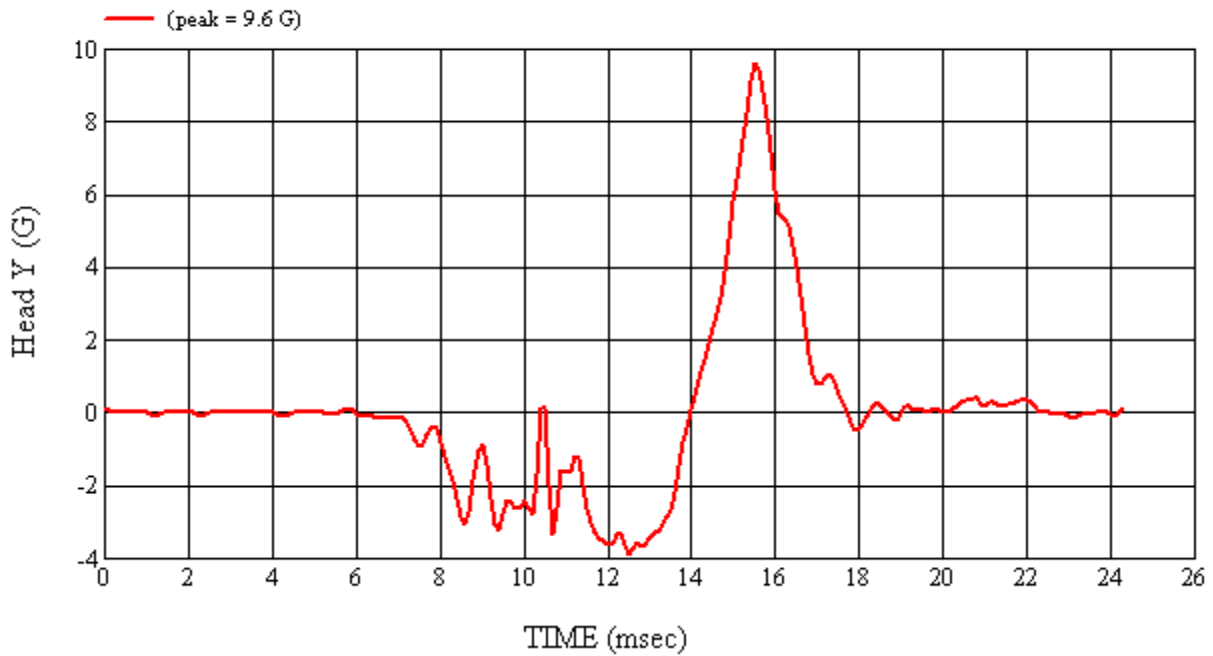
REMARKS:

RECORDED BY:  DATE: 5/7/2010

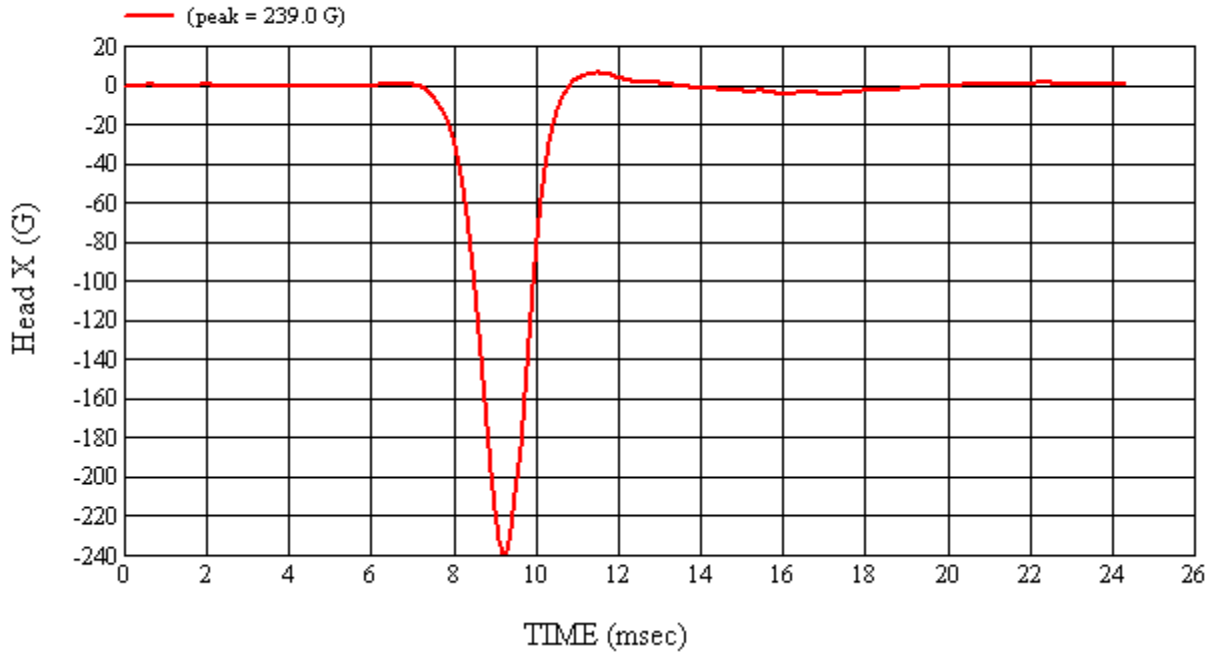
APPROVED BY: 



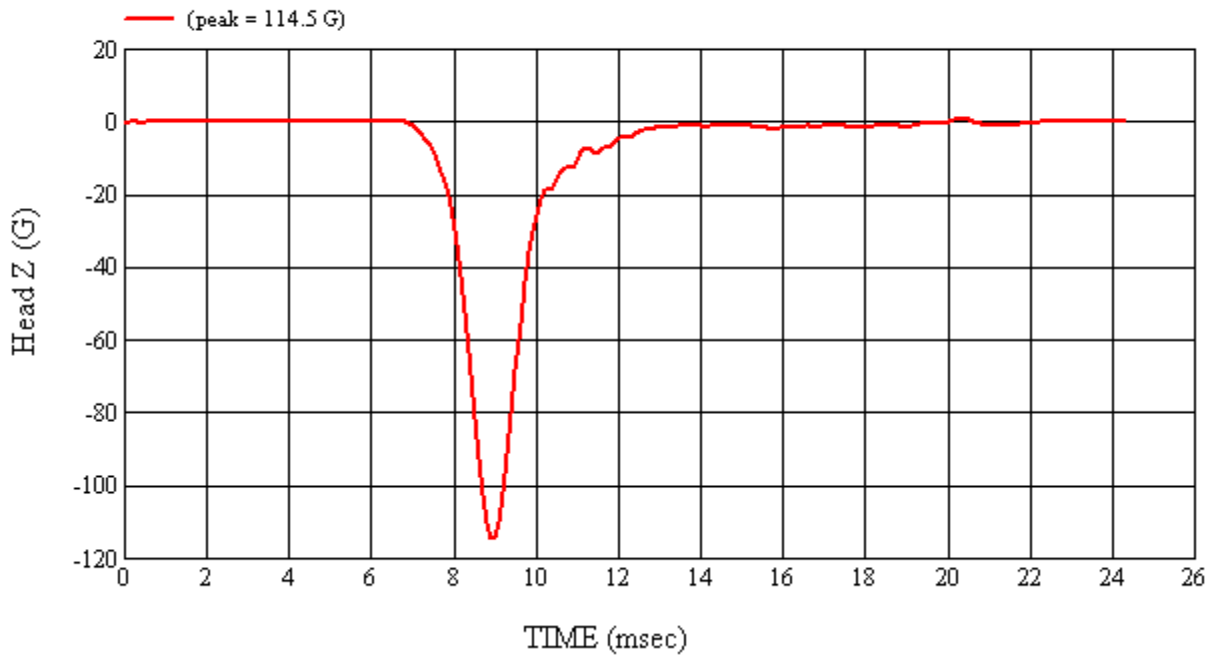
Head 035 (Post) Calibration #H35011



Head 035 (Post) Calibration #H35011



Head 035 (Post) Calibration #H35011



Head 035 (Post) Calibration #H35011

**4-3 Pre-Test Calibration**

**HEAD DROP TEST SUMMARY  
 PART 572L**

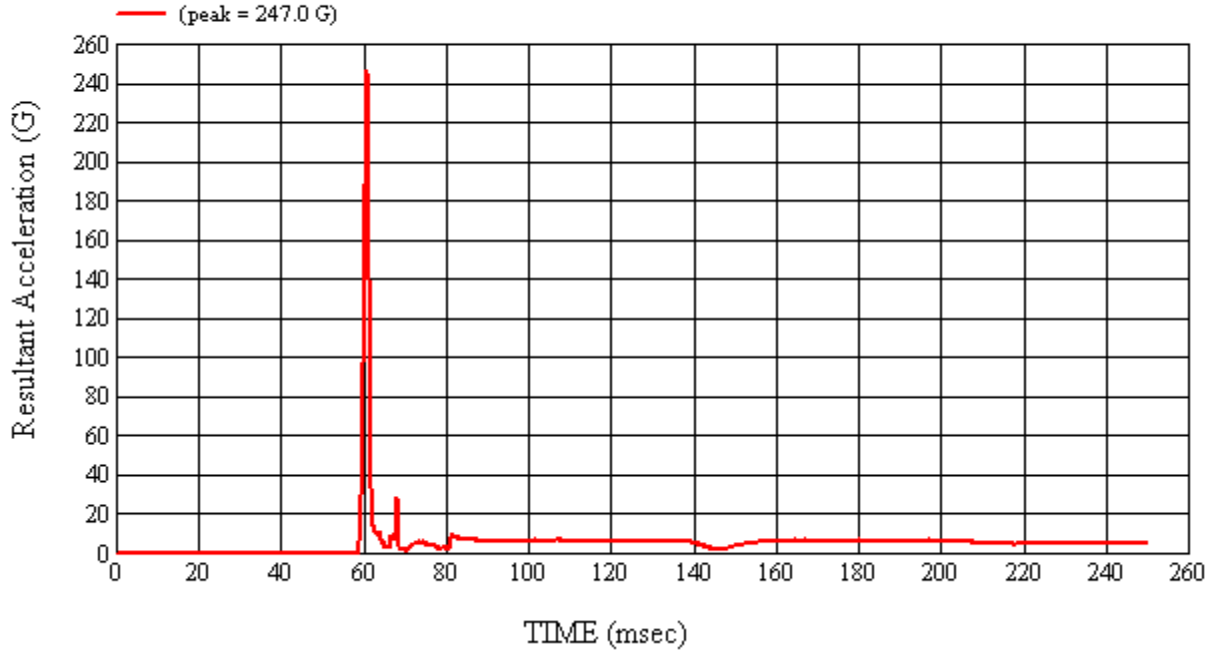
HEADFORM SERIAL NUMBER: 037		CALIBRATION DATE: 5/4/2010
CALIBRATION TIME: 3:25:11 PM		
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Weight	9.90 to 10.10 lbs.	9.96
Temperature	19° C to 26° C	23.2
Relative Humidity	10% to 70%	40.8
Peak Resultant Acceleration	225 G's to 275 G's	247.0
Peak Lateral Acceleration	15 G's Maximum	4.7
Unimodal Acceleration Curve	YES	YES

FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	AHTB2	02/17/10	08/17/10
2	ENDEVCO	7264-2000	J14103	02/17/10	08/17/10
3	ENDEVCO	7264-2000	J35800	02/17/10	08/17/10

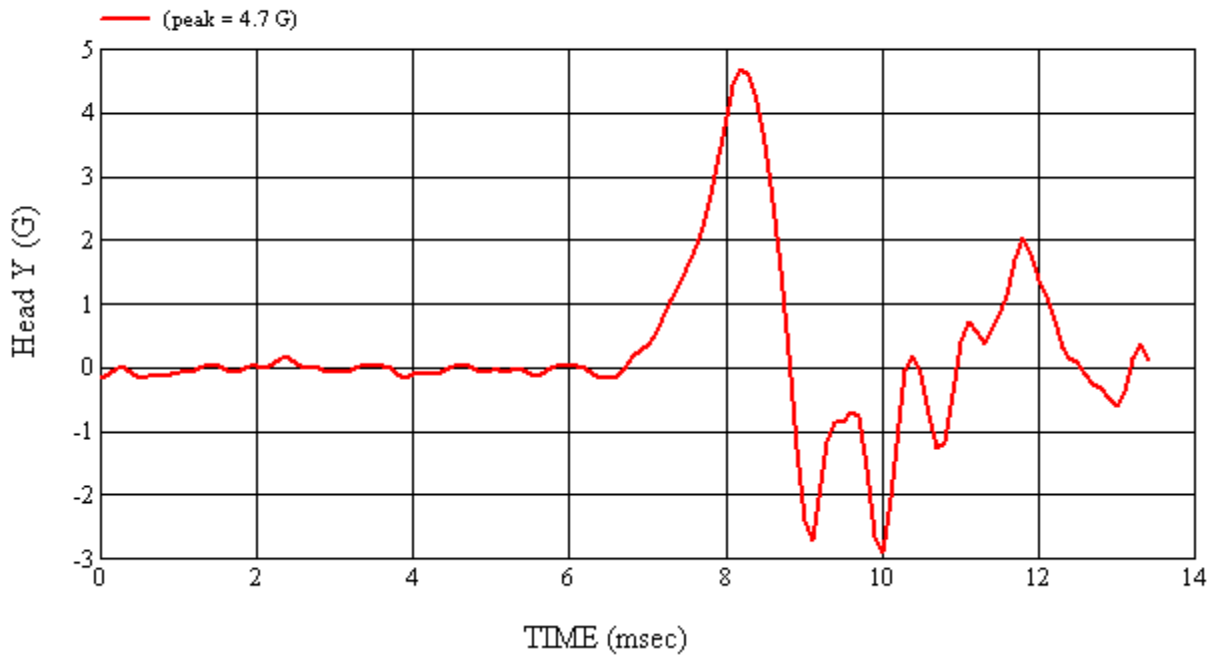
REMARKS:

RECORDED BY:  DATE: 5/4/2010

APPROVED BY: 

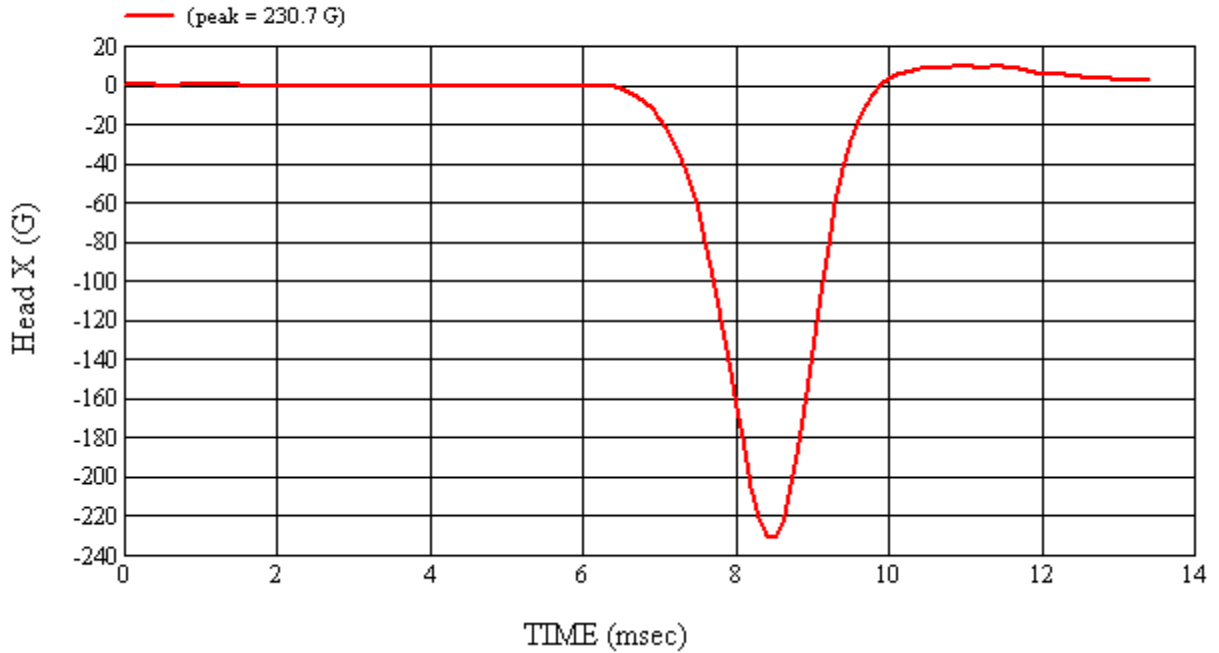


Head 037 (Pre) Calibration #H37014

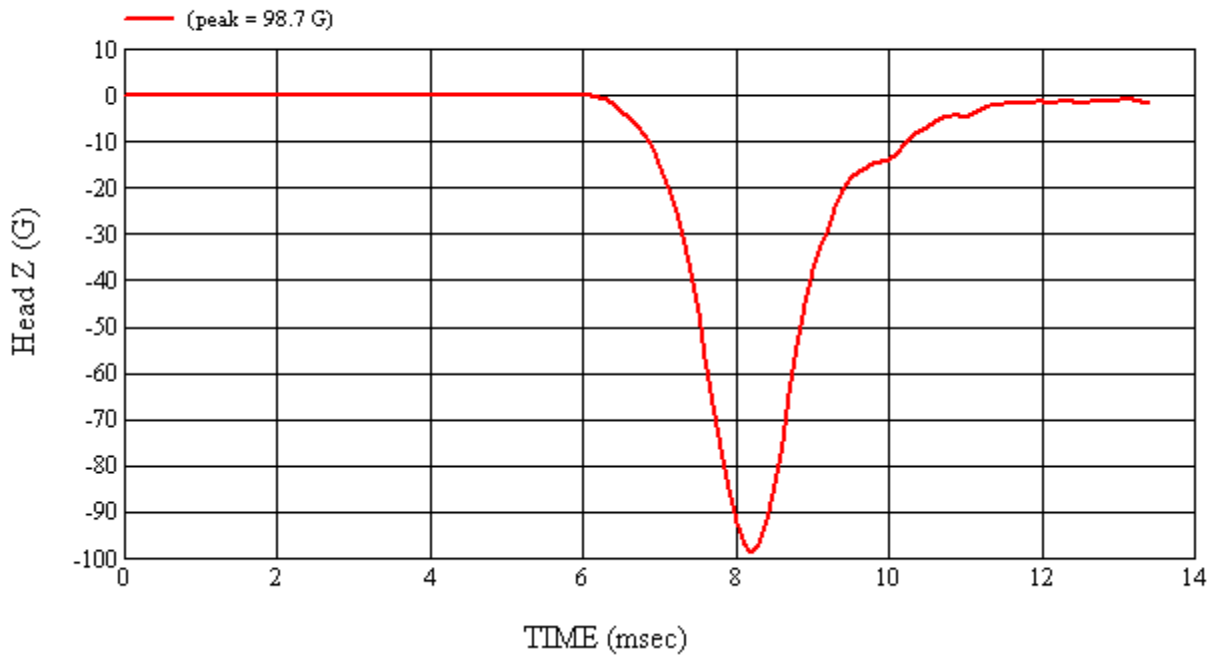


Head 037 (Pre) Calibration #H37014





Head 037 (Pre) Calibration #H37014



Head 037 (Pre) Calibration #H37014

**4-4 Post-Test Calibration**

**HEAD DROP TEST SUMMARY  
 PART 572L**

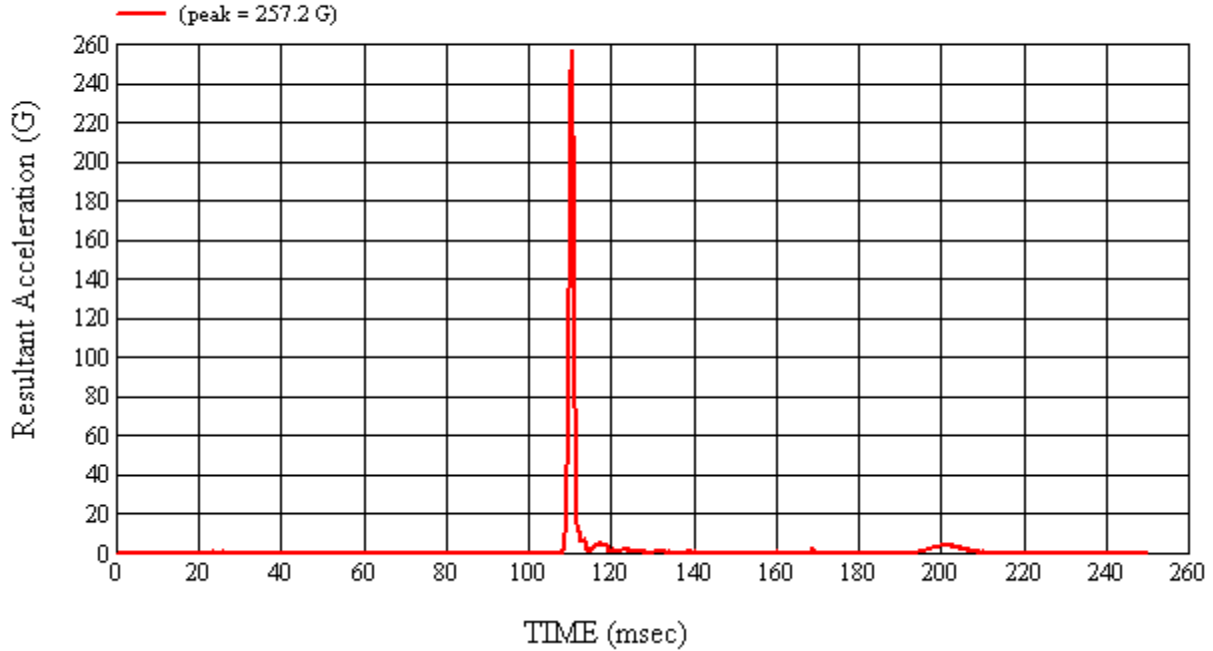
HEADFORM SERIAL NUMBER: 037		CALIBRATION DATE: 5/7/2010
CALIBRATION TIME: 3:19:46 PM		
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Weight	9.90 to 10.10 lbs.	9.96
Temperature	19° C to 26° C	22.5
Relative Humidity	10% to 70%	45.4
Peak Resultant Acceleration	225 G's to 275 G's	257.2
Peak Lateral Acceleration	15 G's Maximum	2.3
Unimodal Acceleration Curve	YES	YES

FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	AHTB2	02/17/10	08/17/10
2	ENDEVCO	7264-2000	J14103	02/17/10	08/17/10
3	ENDEVCO	7264-2000	J35800	02/17/10	08/17/10

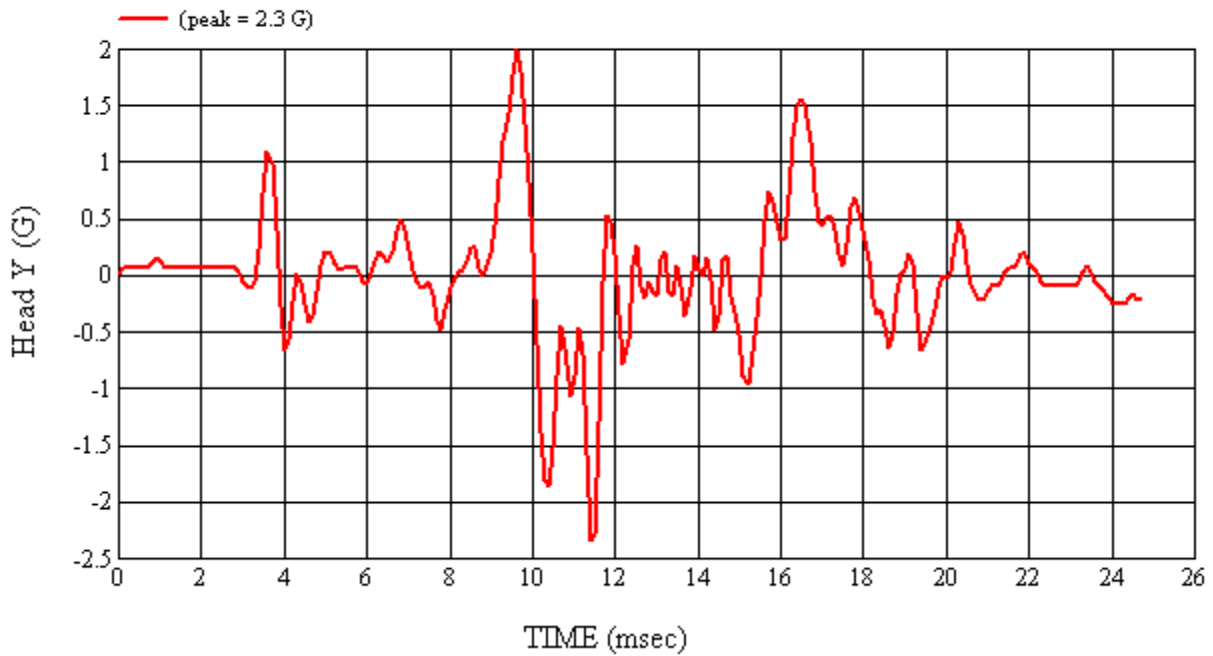
REMARKS:

RECORDED BY:  DATE: 5/7/2010

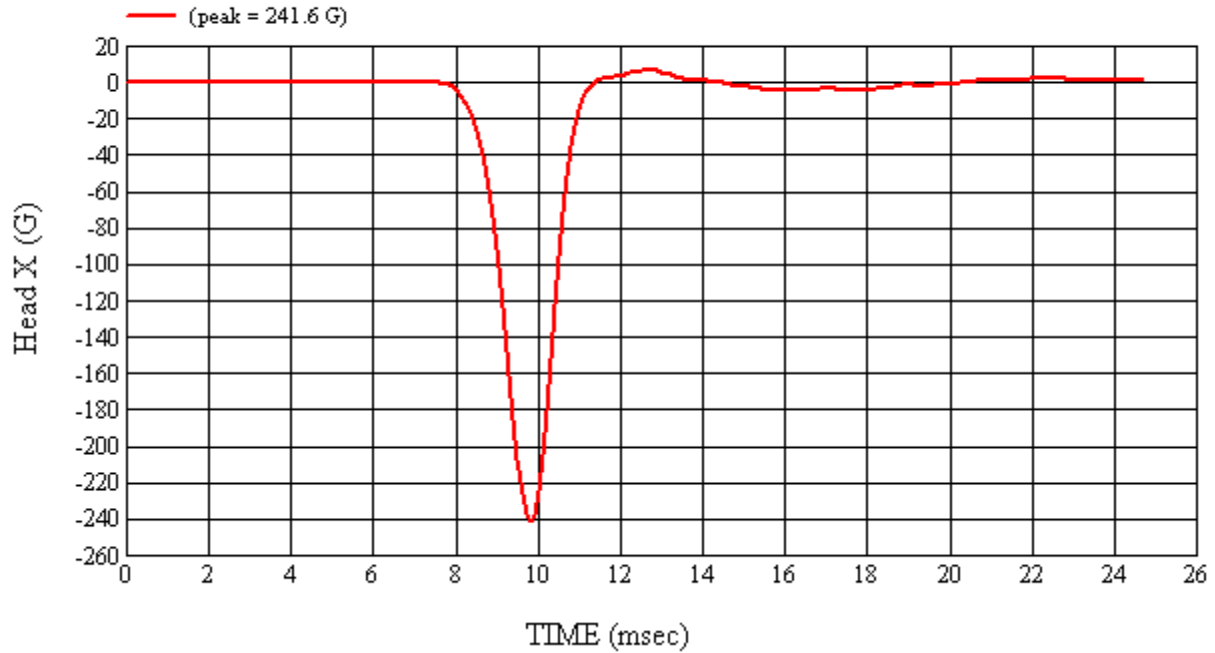
APPROVED BY: 



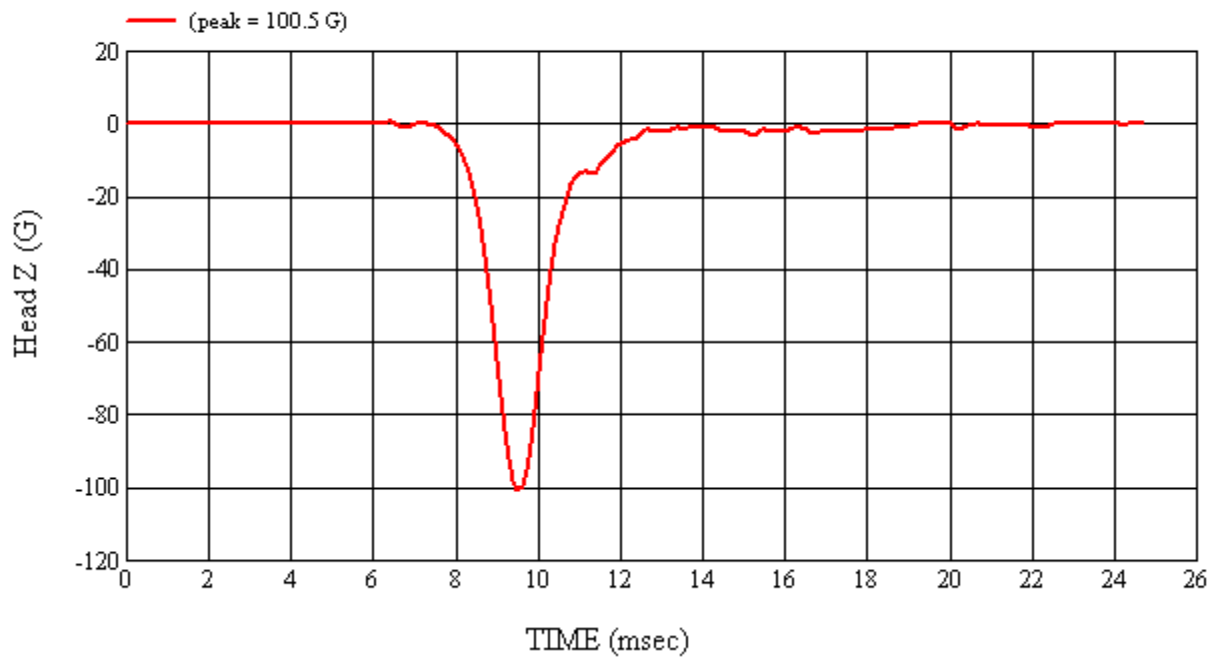
Head 037 (Post) Calibration #H37011



Head 037 (Post) Calibration #H37011



Head 037 (Post) Calibration #H37011



Head 037 (Post) Calibration #H37011

**4-5 Pre-Test Calibration**

**HEAD DROP TEST SUMMARY  
 PART 572L**

HEADFORM SERIAL NUMBER: 038		CALIBRATION DATE: 5/4/2010
CALIBRATION TIME: 3:07:38 PM		
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Weight	9.90 to 10.10 lbs.	9.90
Temperature	19° C to 26° C	23.0
Relative Humidity	10% to 70%	41.2
Peak Resultant Acceleration	225 G's to 275 G's	260.5
Peak Lateral Acceleration	15 G's Maximum	14.0
Unimodal Acceleration Curve	YES	YES

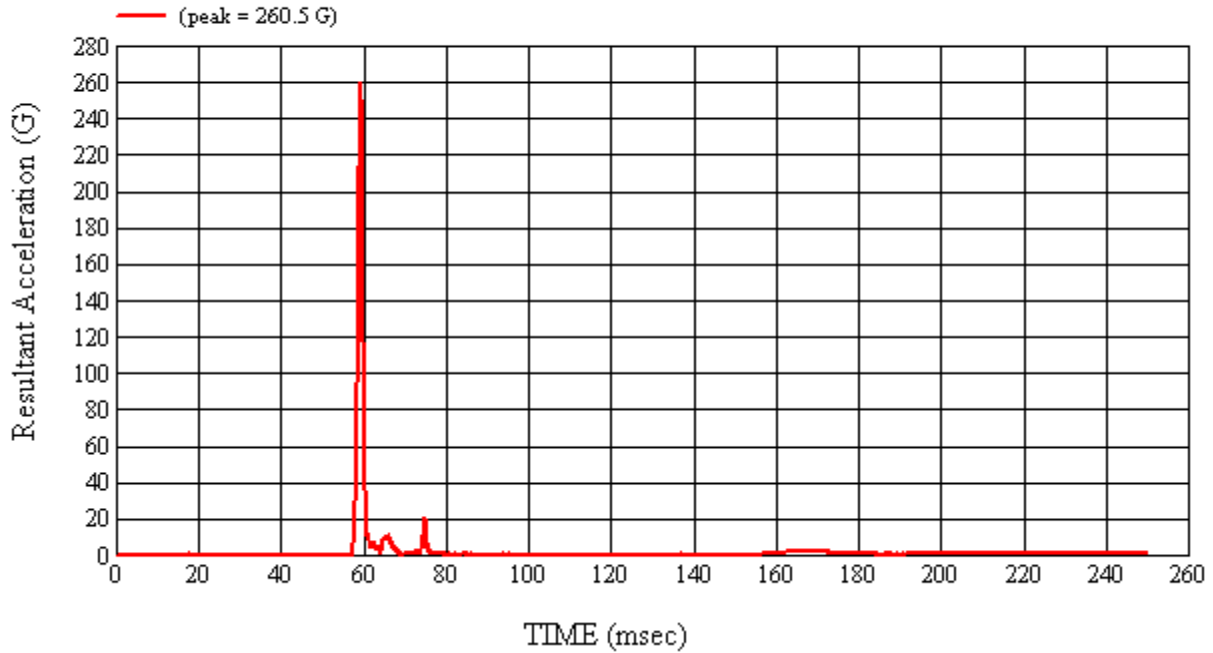
FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	J22700	03/12/10	09/12/10
2	ENDEVCO	7264-2000	J36197	03/12/10	09/12/10
3	ENDEVCO	7264-2000	J36353	03/12/10	09/12/10

REMARKS:

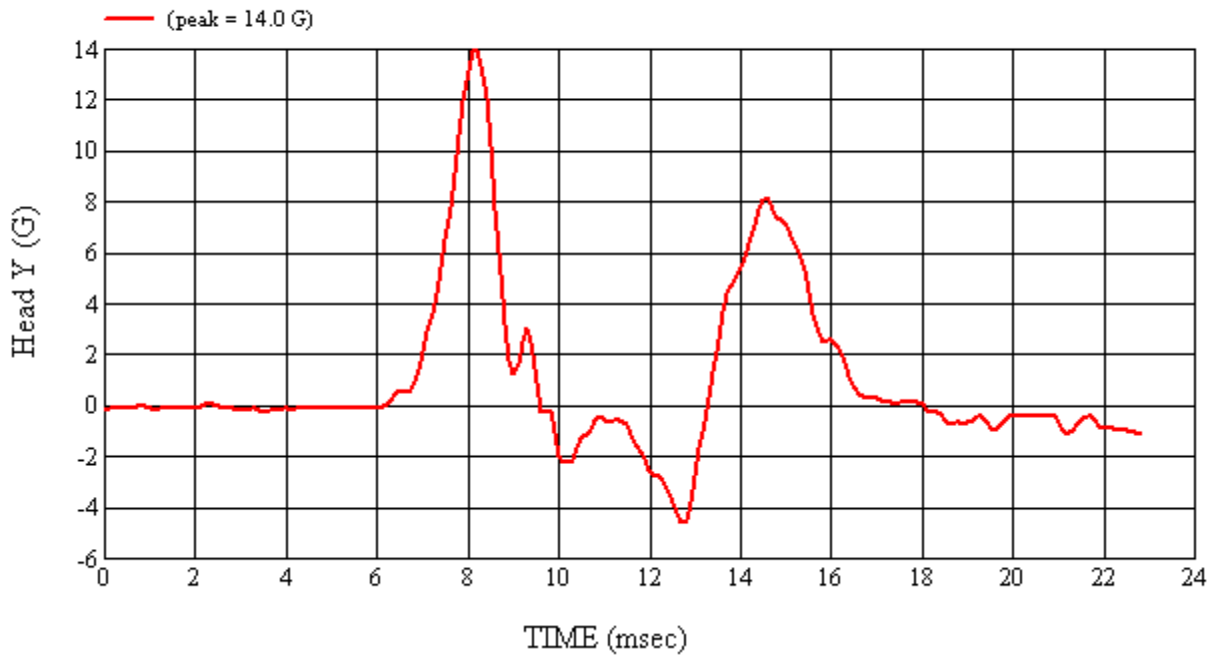
RECORDED BY: 

DATE: 5/4/2010

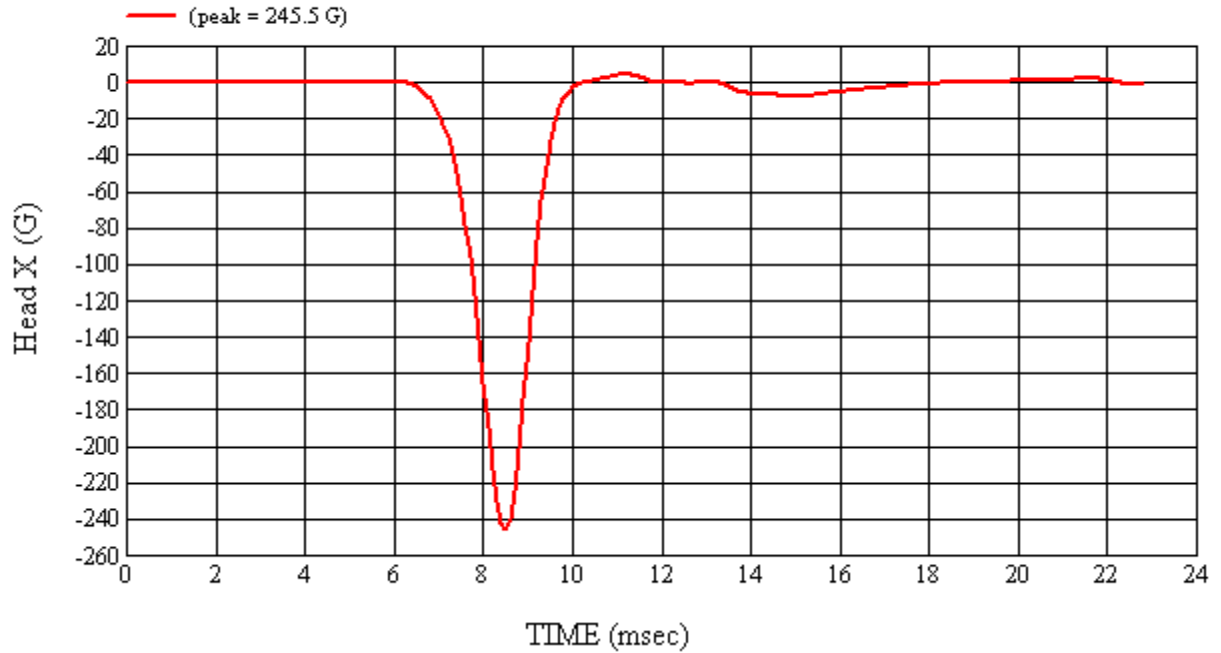
APPROVED BY: 



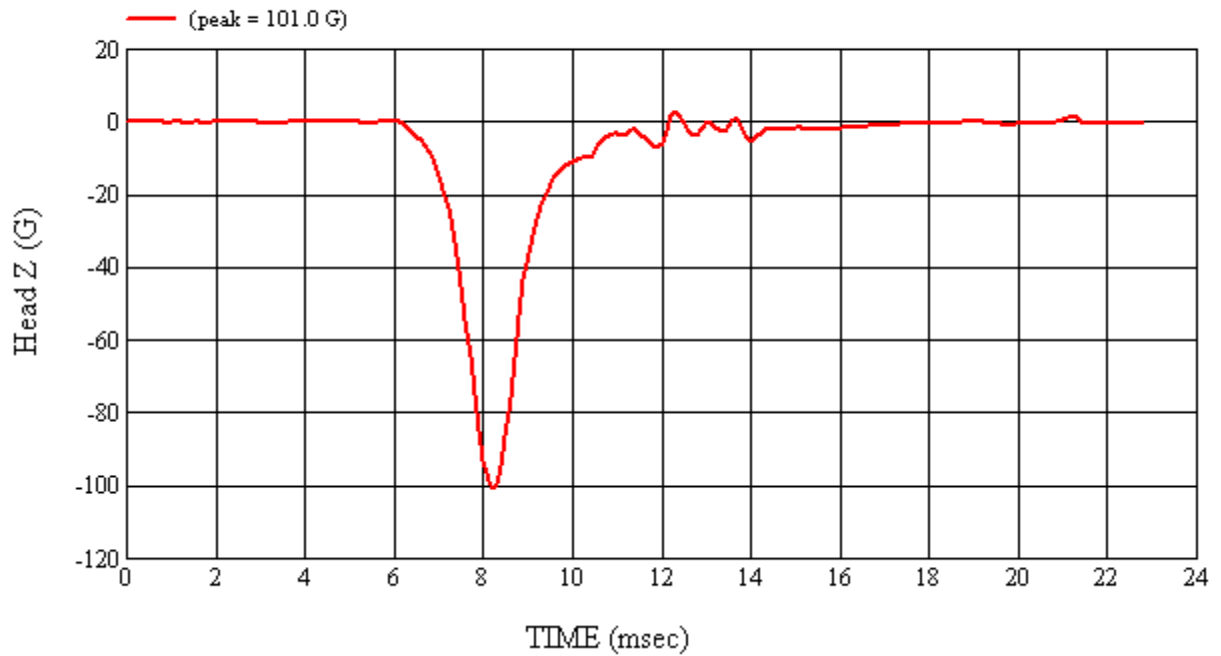
Head 038 (Pre) Calibration #H38013



Head 038 (Pre) Calibration #H38013



Head 038 (Pre) Calibration #H38013



Head 038 (Pre) Calibration #H38013

**4-6 Post-Test Calibration**

**HEAD DROP TEST SUMMARY  
 PART 572L**

HEADFORM SERIAL NUMBER: 038		CALIBRATION DATE: 5/7/2010
CALIBRATION TIME: 3:48:25 PM		
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Weight	9.90 to 10.10 lbs.	9.90
Temperature	19° C to 26° C	22.5
Relative Humidity	10% to 70%	45.5
Peak Resultant Acceleration	225 G's to 275 G's	257.4
Peak Lateral Acceleration	15 G's Maximum	11.7
Unimodal Acceleration Curve	YES	YES

FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	J22700	03/12/10	09/12/10
2	ENDEVCO	7264-2000	J36197	03/12/10	09/12/10
3	ENDEVCO	7264-2000	J36353	03/12/10	09/12/10

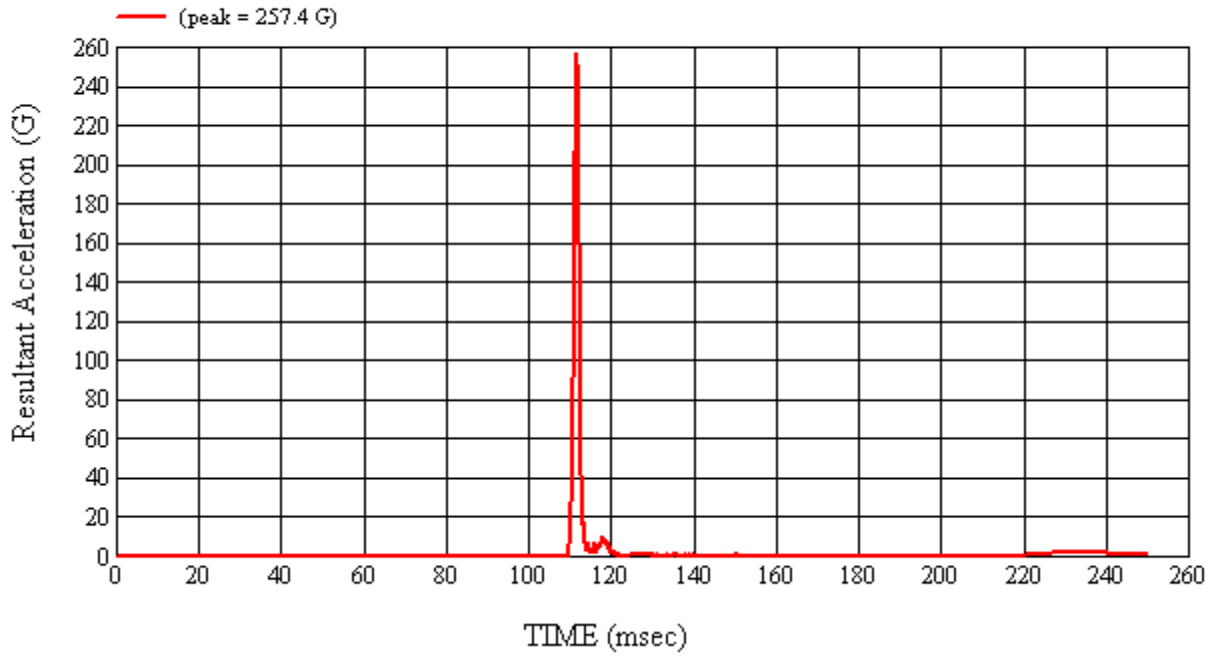
REMARKS:

RECORDED BY: 

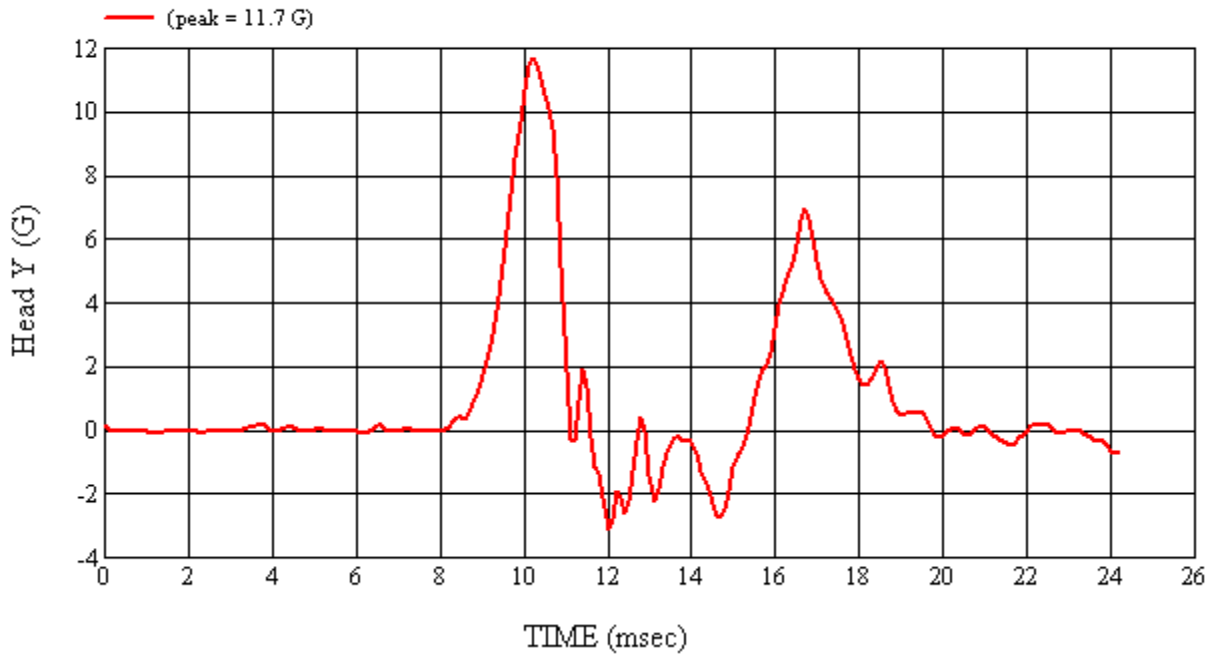
DATE: 5/7/2010

APPROVED BY: 

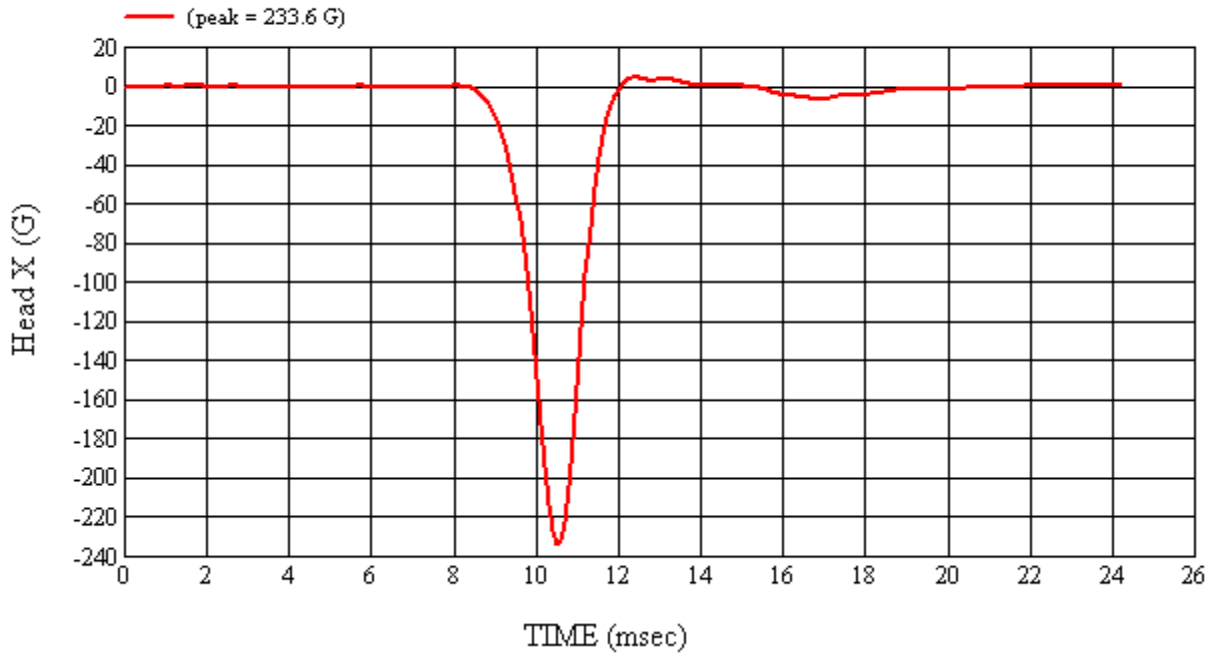




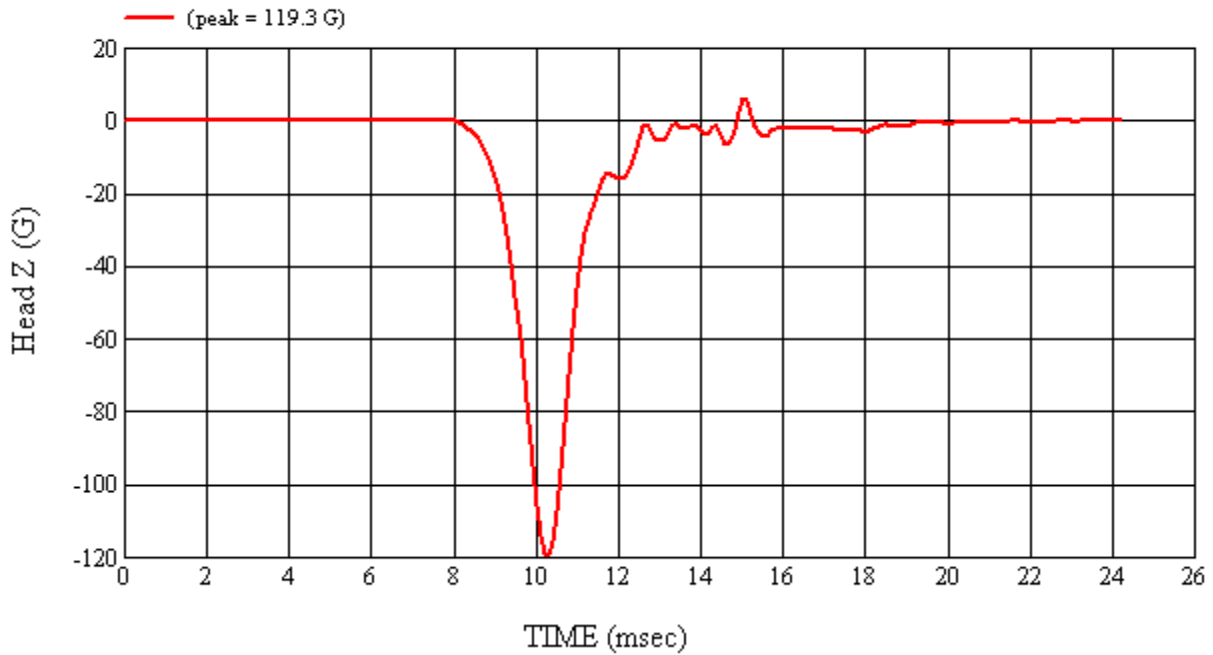
Head 038 (Post) Calibration #H38010



Head 038 (Post) Calibration #H38010



Head 038 (Post) Calibration #H38010



Head 038 (Post) Calibration #H38010

## 5.0 PHOTOGRAPHS



**As Delivered – Left Side View**



**As Delivered – Right Side View**



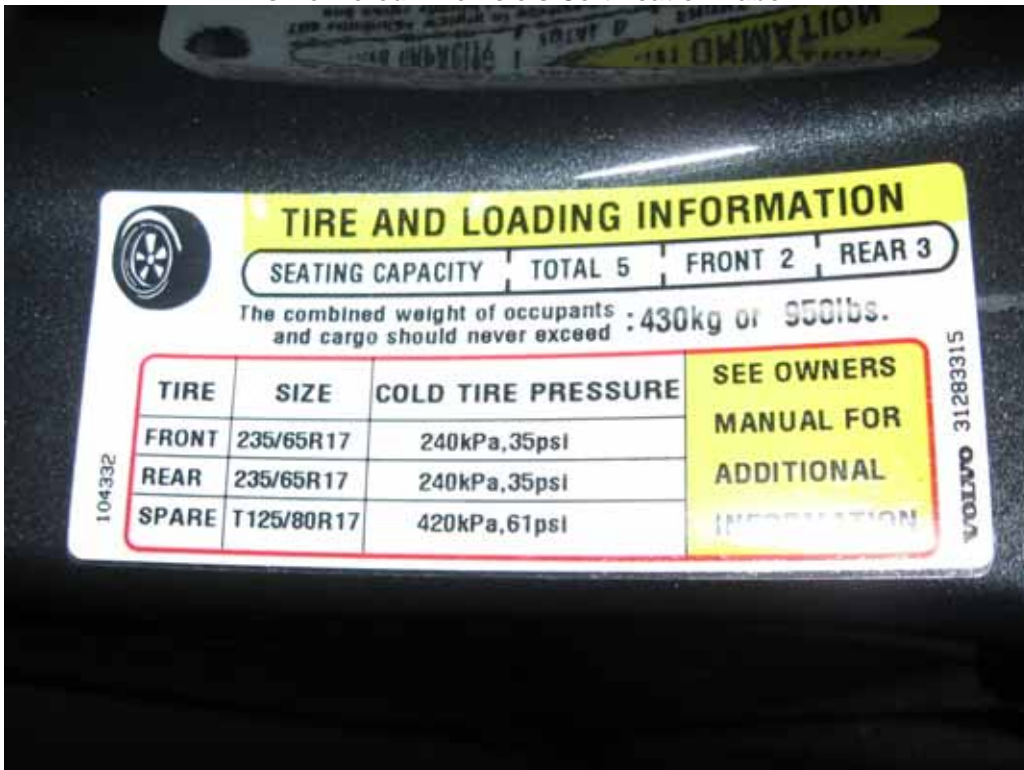
As Delivered – 3/4 Front View From Left Side



As Delivered – 3/4 Rear View From Right Side



As Delivered – Vehicle’s Certification Label



As Delivered – Vehicle’s Tire Information Label

**Pre-Test Component Photographs**

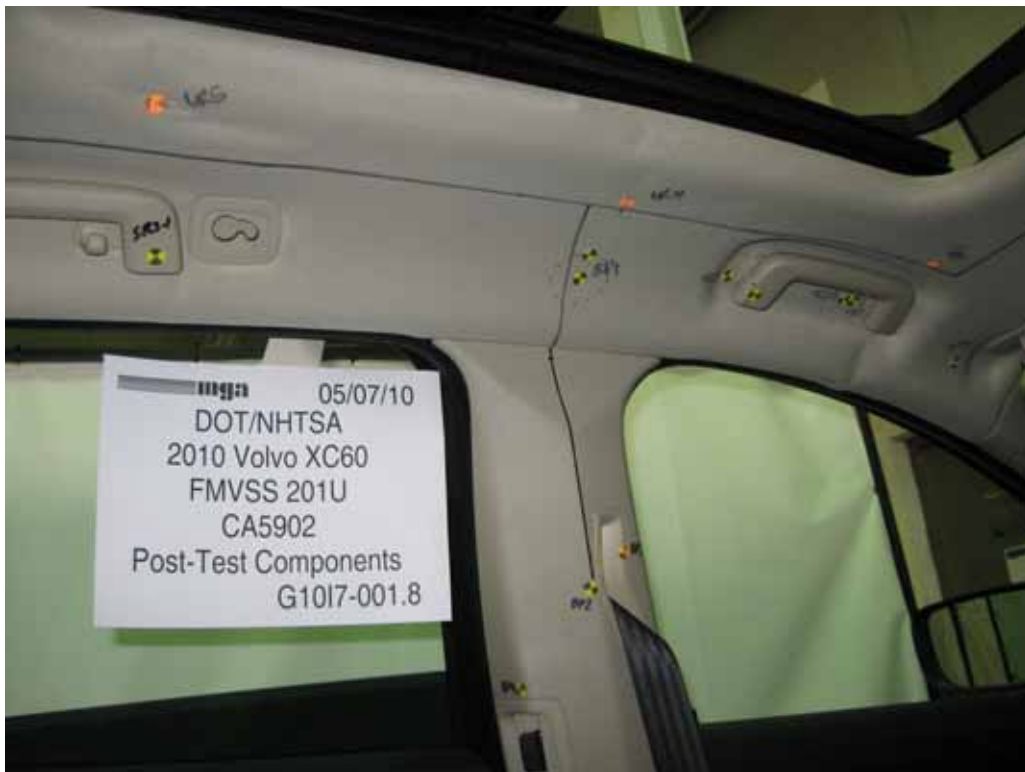








**Post-Test Component Photographs**



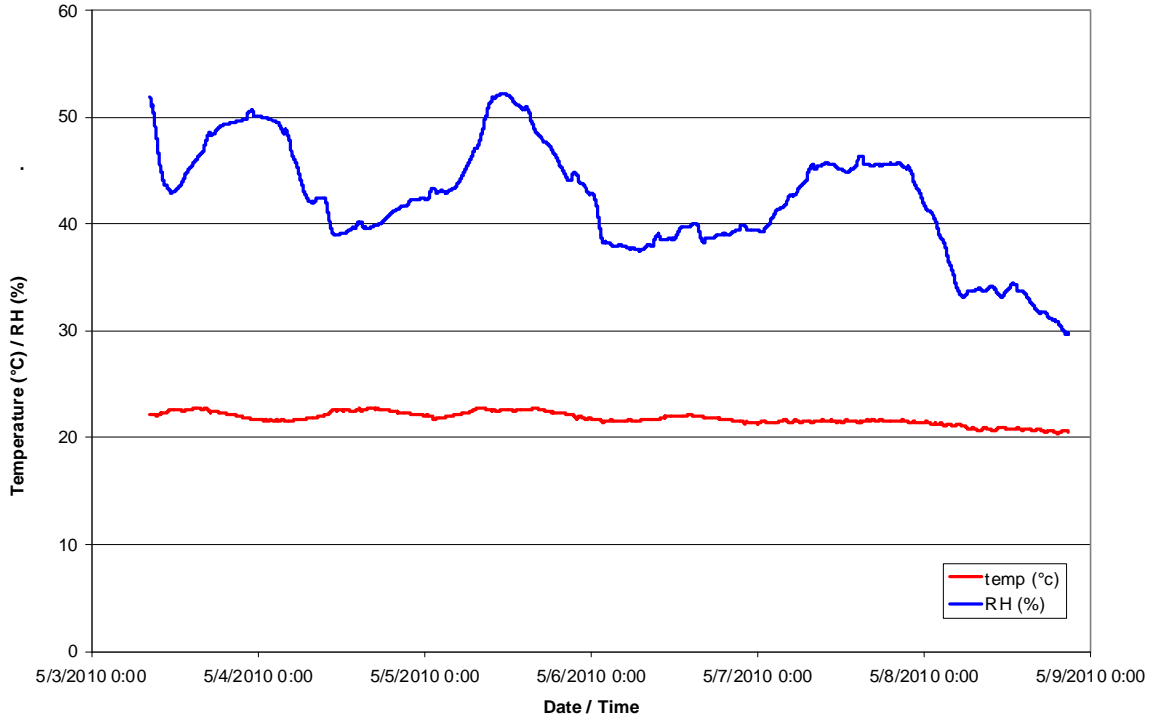






Appendix A – Temperature Trace

CA5902 - 2010 Volvo XC60 - FMVSS 201U



Appendix B – Calibration Certificates

**MGA Research Corporation-Calibration Certificate**

ACCELEROMETER

Reference	Sensor
Name: Accel Standard	Name: MGA MI
Model #: 352C03	Manufacturer: Endeveco
Serial #: 95980	Model #: 7264-2000
Capacity: G's:250	Serial #: J35919
Calibration Date: 8/21/2009	Capacity/Range: 2,000 (G's)
Calibrated By: Schober	

Calibration Date: 2/17/2010

New DLR(Units:G'S) <sup>1</sup> 96.3  
100K SHUNT

Linearity: <sup>2</sup> 0.99974

New vs Old Sensitivit  
(% Difference) 0.8

Temperature: 70 °F

Humidity: 25 %

Sensitivity (mV/V/G): 0.025792

Calibrated By: Chris Collins

Signature: Chris Collins

Approved by: Heard Kalatu

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as  $1 - (\text{Standard Deviation} / \text{Mean})$

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0% at the 95% confidence level.

**MGA Research Corporation-Calibration Certificate**

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGA MI
Model #	352C03	Manufacturer	Endevco
Serial #:	95980	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J22664
Calibration Date:	8/21/2009	Capacity/Range:	2,000 (G's)
Calibrated By:	Schober		

Calibration Date: 2/17/2010

New DLR(Units:G'S) <sup>1</sup> 95.2  
100K SHUNT

Linearity: <sup>2</sup> 0.99973

New vs Old Sensitivit  
(% Difference) 0.6

Temperature: 70 °F

Humidity: 25 %

Sensitivity (mV/V/G): 0.026097

Calibrated By: Chris Collins

Signature: Chris Collins

Approved by: Abdul Kader

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as  $1 - (\text{Standard Deviation} / \text{Mean})$

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0% at the 95% confidence level.

**MGA Research Corporation-Calibration Certificate**

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGA MI
Model #	352C03	Manufacturer	Endevco
Serial #:	95980	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J35924
Calibration Date:	8/21/2009	Capacity/Range:	2,000 (G's)
Calibrated By:	Schober		

Calibration Date: 2/17/2010

New DLR(Units:G'S) <sup>1</sup> 93.8  
100K SHUNT

Linearity:<sup>2</sup> 0.99915

New vs Old Sensitivit  
(% Difference) -0.1

Temperature: 70 °F

Humidity: 25 %

Sensitivity (mV/V/G): 0.026486

Calibrated By: Chris Collins

Signature: Chris Collins

Approved by: Aben A. Kalate

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as  $1 - (\text{Standard Deviation} / \text{Mean})$

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0% at the 95% confidence level.



**MGA Research Corporation-Calibration Certificate**

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGA MI
Model #	352C03	Manufacturer	Endevco
Serial #:	95980	Model #:	7264-2000
Capacity:	G's:250	Serial #:	AHTB2
Calibration Date:	8/21/2009	Capacity/Range:	2,000 (G's)
Calibrated By:	Schober		

Calibration Date: 2/17/2010

New DLR(Units:G'S) <sup>1</sup> 116.9  
100K SHUNT

Linearity:<sup>2</sup> 0.99971

New vs Old Sensitivit  
(% Difference) 0.3

Temperature: 70 °F

Humidity: 25 %

Sensitivity (mV/V/G): 0.021276

Calibrated By: Chris Collins

Signature: Chris Collins

Approved by: Heena K. Kato

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as  $1 - (\text{Standard Deviation} / \text{Mean})$

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0 % at the 95% confidence level.

**MGA Research Corporation-Calibration Certificate**

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGA MI
Model #	352C03	Manufacturer	Endevco
Serial #:	95980	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J14103
Calibration Date:	8/21/2009	Capacity/Range:	2,000 (G's)
Calibrated By:	Schober		

Calibration Date: 2/17/2010

New DLR(Units:G'S) <sup>1</sup> 94.2  
100K SHUNT

Linearity: <sup>2</sup> 0.99963

New vs Old Sensitivit  
(% Difference) 0.2

Temperature: 70 °F

Humidity: 25 %

Sensitivity (mV/V/G): 0.026374

Calibrated By: Chris Collins

Signature: Chris Collins

Approved by: Heaven D. Kaleski

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as  $1 - (\text{Standard Deviation} / \text{Mean})$

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0% at the 95% confidence level.

**MGA Research Corporation-Calibration Certificate**

ACCELEROMETER

Reference	Sensor
Name: Accel Standard	Name: MGA MI
Model #: 352C03	Manufacturer: Endeveco
Serial #: 95980	Model #: 7264-2000
Capacity: G's:250	Serial #: J35800
Calibration Date: 8/21/2009	Capacity/Range: 2,000 (G's)
Calibrated By: Schober	

Calibration Date: 2/17/2010

New DLR(Units:G'S) <sup>1</sup> 98.2  
100K SHUNT

Linearity:<sup>2</sup> 0.99961

New vs Old Sensitivit (% Difference) 0.4

Temperature: 70 °F

Humidity: 25 %

Sensitivity (mV/V/G): 0.02528

Calibrated By: Chris Collins

Signature: Chris Collins

Approved by: Heard Kalata

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as 1- (Standard Deviation/ Mean)

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0% at the 95% confidence level.

**MGA Research Corporation-Calibration Certificate**

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGA MI
Model #	352C03	Manufacturer	Endevco
Serial #:	95980	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J22700
Calibration Date:	8/21/2009	Capacity/Range:	2,000 (G's)
Calibrated By:	Schober		

Calibration Date: 3/12/2010

New DLR(Units:G'S) <sup>1</sup> 96.5  
100K SHUNT

Linearity:<sup>2</sup> 0.99962

New vs Old Sensitivit  
(% Difference) 0.7

Temperature: 69 °F

Humidity: 46.9

Sensitivity (mV/V/G): 0.025769

Calibrated By: Ryan Jones

Signature: \_\_\_\_\_

Approved by: \_\_\_\_\_

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as  $1 - (\text{Standard Deviation} / \text{Mean})$

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0 % at the 95% confidence level.

**MGA Research Corporation-Calibration Certificate**

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGA MI
Model #	352C03	Manufacturer	Endevco
Serial #:	95980	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J36197
Calibration Date:	8/21/2009	Capacity/Range:	2,000 (G's)
Calibrated By:	Schober		

Calibration Date: 3/12/2010

New DLR(Units:G'S) <sup>1</sup> 109.5  
100K SHUNT

Linearity:<sup>2</sup> 0.99976

New vs Old Sensitivit  
(% Difference) 0.5

Temperature: 69 °F

Humidity: 46.9

Sensitivity (mV/V/G): 0.022699

Calibrated By: Ryan Jones

Signature: \_\_\_\_\_

Approved by: \_\_\_\_\_

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as  $1 - (\text{Standard Deviation} / \text{Mean})$

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0 % at the 95% confidence level.

**MGA Research Corporation-Calibration Certificate**

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGA MI
Model #:	352C03	Manufacturer:	Endevco
Serial #:	95980	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J36353
Calibration Date:	8/21/2009	Capacity/Range:	2,000 (G's)
Calibrated By:	Schober		

Calibration Date: 3/12/2010

New DLR(Units:G'S) <sup>1</sup> 99.5  
100K SHUNT

Linearity:<sup>2</sup> 0.99945

New vs Old Sensitivit (% Difference) 0.6

Temperature: 69 °F

Humidity: 46.9

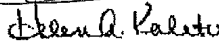
Sensitivity (mV/V/G): 0.024972

Calibrated By: Ryan Jones

Signature: \_\_\_\_\_



Approved by: \_\_\_\_\_

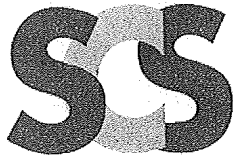


1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as  $1 - (\text{Standard Deviation} / \text{Mean})$

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0 % at the 95% confidence level.



# Certificate of Calibration

**Schober Calibration Service, Inc.**

28265 Beek Road, Unit C-22

Wixom, MI 48393

Phone: (248) 735-9600 FAX: (248) 735-9646



CALIBRATION 1563.01

**Certificate Number:** 0002580:1249117013

**CUSTOMER:** MGA Research Corporation

**Calibration Location:** In House

446 Executive Drive  
Troy MI 48083

**Contact:** Thomas Hutter

## Equipment Calibrated

<b>Manufacturer:</b> PCB	<b>Date Received:</b> 07/31/2009
<b>Description:</b> Accelerometer	<b>Date Calibrated:</b> 08/01/2009
<b>Model Number:</b> 352C03	<b>Calibration Due Date:</b> 08/01/2010
<b>Serial Number:</b> 95980	<b>Calibration Procedure:</b> CP0003
<b>Asset Number:</b>	<b>Revision:</b>
<b>Received Status:</b> Good	<b>Performed By:</b> Al Schober

**Condition as Received:** In Tolerance

**Condition as Returned:** In Tolerance

### Notes:

#### Ambient Calibration Conditions

Ambient Temperature: 22 °C Relative Humidity: 51 % RH Barometric Pressure: mbar

#### Calibration Equipment Used

Asset Number:	Manufacturer:	Model:	Serial:	Cal Due:
RMS002	PCB	301A03	254	12 Jun 2010
RMS003	PCB	353B04	37067	09 Jun 2010
RMS005	Beran	801A	9506	18 Mar 2010
RMS006	Beran	801B	9701	18 Mar 2010
RMS007	Beran	475	182340	18 Mar 2010

The Uncertainty is estimated using expanded uncertainties and coverage factor (k) of 2, providing a confidence level of approximately 95%.  
This calibration is traceable to the international system of units (SI) through standards calibrated by accredited laboratories, or through standards calibrated at NIST. This laboratory meets the requirements of ISO/IEC 17025-2005 and ANSI/NCSL Z540-1-1994. This certificate shall not be reproduced, except in full, without prior written approval by Schober Calibration Service.  
Calibration interval determined by the customer. When determining the calibration interval, the customer should take into consideration that any number of factors may cause the calibration item to drift out of calibration before the calibration interval has expired.  
The results herein apply only to the calibration of the item described above. No sampling plan was used for this calibration.

Approved By:  Quality Manager

Date: 8-21-09

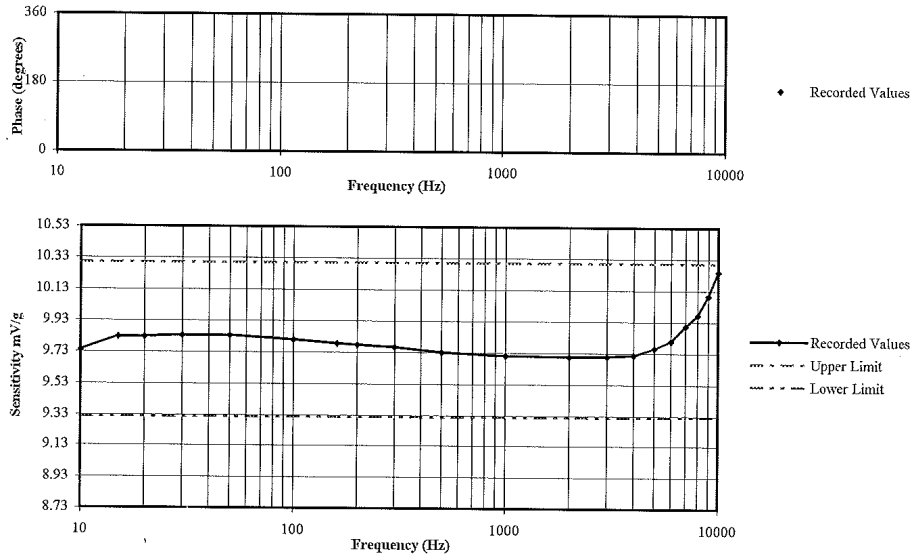
*Handwritten note:* 8/21/09

Serial Number: 95980

Date: 8/1/09

**Specifications:** Nominal Sensitivity: 10mV/g±5%  
 Frequency Reponse: 10 to 10000Hz ±5%

**Results:** Measured Nominal Sensitivity: 9.812 mV/g at 100 Hz 1 g Peak  
 Test Profile: 10Hz - 10000Hz



Frequency Hz	Sensitivity mV/g	Phase Deg	Frequency Hz	Sensitivity mV/g	Phase Deg	Frequency Hz	Sensitivity mV/g	Phase Deg
10	9.74	-178.3°	300	9.76	-179.0°	7000	9.90	-178.9°
15	9.83	-178.5°	500	9.73	-179.1°	8000	9.97	-178.9°
20 <sup>†</sup>	9.83	-178.7°	1000	9.71	-179.0°	9000	10.09	-178.9°
30	9.84	-178.8°	2000	9.70	-179.0°	10000	10.25	-179.0°
50	9.84	-179.0°	3000	9.71	-178.9°	0	0.00	0.0°
100	9.81	-179.0°	4000	9.72	-178.9°	0	0.00	0.0°
160 <sup>†</sup>	9.79	-179.0°	5000	9.76	-179.1°	0	0.00	0.0°
200 <sup>†</sup>	9.78	-179.0°	6000 <sup>†</sup>	9.81	-179.0°	0	0.00	0.0°

<sup>†</sup> These frequencies are not traceable to NIST.

\* These measurements are not within manufacturers stated specifications.

TMB  
 8/1/09  
 Page 2 of 2



# Calibration Certificate

Part Description: Silver      Certification Date: 10/1/2009      Serial#: S08-05-98-01273  
PROPERTY  
 Single Point - (Max-Min)/2 Specification: S08-05 .076mm (.0030")      Certificate#: S0127940087  
 Volumetric (Max Deviation) Specification: S08-05 +/- .108mm (+/- .0042")      Temperature: See attached data

**Measurement Standards Traceability**  
 Asset Number: 1039      Calibration Due: 1/7/2010      \*SI Traceability: METAS-L20081128MG1  
 Ball Bar Kit

Asset Number: TQ023      Calibration Due: 12/30/2009      \*SI Traceability: NVLAP-ABC21083-1  
 Thermometer

Asset Number: TQ1176      Calibration Due: 5/31/2010      \*SI Traceability: NIST-821/279114-04  
 Reference Sphere

The artifacts above have been calibrated with a device traceable to the International System of Units (SI) through a National Metrological Institute (NMI) or through an ISO17025 Accredited Laboratory.  
 Measurement uncertainty is 3.0 + 5.0X micrometers, where X = length in meters.  
 Uncertainty is expressed at approximately a 95% Level of Confidence using k=2.00.

**Calibration Results\***

- 3 Single Point Articulation Tests at <=20%, 20%-80% and >=80% range.
- 1 Effective diameter sphere test.
- 20 Volumetric ball bar tests in 4 quadrants and 2 orientations.

\*Calibration conforms to procedures developed in accordance with ASME B89.4.23-2004. See attached data for measurement results.

**Instrument condition as received:**

Inoperative

**Instrument condition upon leaving:**

Within specifications

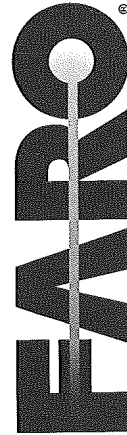
Technician: [Signature]      Date: 10/1/09  
 Harry Van Horn

This certificate shall not be reproduced, except in full, without permission of FARO Technologies, Inc.  
 The results of this certificate apply only to the items calibrated or tested.

FARO Technologies, Inc.  
 PH: 1-800-736-2771  
 PH: 407-333-9911  
 FAX: 407-333-8056  
 L-A-B Cert Number: L1147-1

125 Technology Park  
 Lake Mary, FL 32746  
 USA

[Signature] 10/15/09





4700 Barden Court SE, Kentwood MI 49512, Telephone: 616-698-3124, Fax: 616-698-2364, www.metrocal.com

## Certificate of Calibration

**MGA Research**  
 446 Executive Drive  
 Troy, MI 48083

Order Number: **67210**  
 Certificate Number: **100216801**  
 Page: **1 of 1**

Gauge Number: **MGA00048**  
 Gauge Desc: **Digital Protractor**  
 Manufacturer: **Mitutoyo**  
 Model Number: **Pro 360**  
 Serial Number: **N/A**

Customer PO: **N/A**  
 Last Calibration: **12/12/08**  
 Calibration Date: **2/16/10**  
 Next Calibration: **2/16/11**

As Found Condition: **In Tolerance**

As Left Condition: **In Tolerance**

MetroCal, Inc maintains reference standards of measurement which are traceable to the National Institute of Standards and Technology, or other authorized National Standards. Calibration was performed in accordance with MetroCal Procedure CP045 and complies with the ANSI/NCSL Z540-1 and ISO/IEC 17025 Standards. Results shall not be reproduced, except in full, without the written approval of MetroCal, Inc. Results relate only to the item(s) calibrated. Any number of factors may cause the calibration item to drift out of calibration before the recommended interval has expired. Statements of compliance made using simple acceptance rule.

<u>Standard Used</u>	<u>Cal Date</u>	<u>Due Date</u>	<u>Traceable No.</u>	<u>Calibration Procedure</u> <u>Uncertainty Expressed at</u> <u>95% confidence (K=2)</u>
Gage Blk Set ID# 24281	1/4/10	1/4/11	Cert# 100104801	0.0015°
DoAll Sine Bar ID#1879	1/21/10	1/21/11	Cert# 100121125	0.0015°

**Results:**

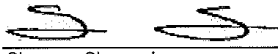
<u>Units</u>	<u>As Found Readings</u>		
	<u>Nominal</u>	<u>Actual</u>	<u>Deviation</u>
5.00	5.00	5.1	0.10
10.00	10.00	10.1	0.10
20.00	20.00	20.0	0.00
30.00	30.00	30.1	0.10
40.00	40.00	40.1	0.10

Reference Level Check: Within ± 0.1 degrees

<u>As Left Readings</u>		
<u>Nominal</u>	<u>Actual</u>	<u>Deviation</u>
5.00	5.1	0.10
10.00	10.1	0.10
20.00	20.0	0.00
30.00	30.1	0.10
40.00	40.1	0.10

Reference Level Check: Within ± 0.1 degrees

**Comments:** Environmental conditions during calibration: 68 °F, 40% RH.

 Issued: 2/16/10  
 Shannon Shoemaker  
 Calibration Technician

Checked box indicate this calibration was performed at the customers facility.

@ 2/22/10

MICHIGAN OPERATIONS  
 DATE: 2/7/04  
 SUPERCEDES: MGATPTMC.5

DOC. NO.: MGATPTMC  
 REVISION NO.: 6  
 PAGE 3 OF 3

**Tape Measure Calibration Certificate**

Reference Steel Rule

Brand: GEI  
 S/N: MBA 00067  
 Calibration Date: 1/23/09

Subject Tape Measure

Brand: GWSHAIE  
 S/N: TPM 928  
 Calibration Date: 5/26/09

Reference in (mm)	Subject Tape Measure	Difference	Reference in (mm)	Subject Tape Measure	Difference
0 (0)	0	0	18 (450)	450	0
1 (25)	25	0	19 (475)	475	0
2 (50)	50	0	20 (500)	500	0
3 (75)	75	0	21 (525)	525	0
4 (100)	100	0	22 (550)	550	0
5 (125)	125	0	23 (575)	575	0
6 (150)	150	0	24 (600)	600	0
7 (175)	175	0	25 (625)	625	0
8 (200)	200	0	26 (650)	650	0
9 (225)	225	0	27 (675)	675	0
10 (250)	250	0	28 (700)	700	0
11 (275)	275	0	29 (725)	725	0
12 (300)	300	0	30 (750)	750	0
13 (325)	325	0	31 (775)	775	0
14 (350)	350	0	32 (800)	800	0
15 (375)	375	0	33 (825)	825	0
16 (400)	400	0	34 (850)	850	0
17 (425)	425	0	35 (875)	875	0

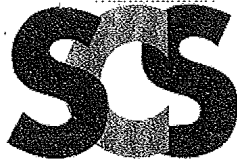
If all differences are  $\pm 1/32$  of an inch (1 mm), then the tape measure is acceptable.

Pass  Fail  Maximum Difference = 0

Date: 5/26/09

Performed By: [Signature]

All calibrations are traceable to the National Institute of Standards and Technology. Estimated uncertainty of the measurement is  $\pm 0.2\%$ . All certification data and equipment are on file for inspection at your request. Best uncertainties represent expanded uncertainties expressed at approximately the 95% confidence level using a coverage factor  $k=2$ .



# Certificate of Calibration

**Schober Calibration Service, Inc.**

2550 Oakley Park Road, Suite #300  
Walled Lake, MI 48390

Phone: (248) 926-6000 FAX: (248) 926-6006



CALIBRATION 1563.01

**Certificate Number:** 0001591:1244035380

**CUSTOMER:** MGA Research Corporation      Calibration Location: **On-site**  
446 Executive Drive  
Troy MI 48083  
**Contact:** Thomas Hutter

### Equipment Calibrated

**Manufacturer:** Dickson      **Date Received:** 06/03/2009  
**Description:** Temp/Humidity Recorder      **Date Calibrated:** 06/03/2009  
**Model Number:** FH125      **Calibration Due Date:** 06/03/2010  
**Serial Number:** 06163263      **Calibration Procedure:** CP0001  
**Asset Number:** MGA00152      **Revision:**  
**Received Status:** Good      **Performed By:** P. Vella

**Condition as Received: In Tolerance**

**Condition as Returned: In Tolerance**

### Notes:

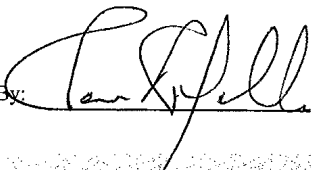
#### Ambient Calibration Conditions

**Ambient Temperature:** 23 °C    **Relative Humidity:** 45 % RH    **Barometric Pressure:** mbar

#### Calibration Equipment Used

Asset Number:	Manufacturer:	Model:	Serial:	Cal Due:
RMS042	Fluke/Hart	1502A	A6C537	24 Apr 2010
RMS043	Hart Scientific	5614	778109	24 Apr 2010
RMS045	Vaisala	HMP76	C0630009	27 Mar 2010

The Uncertainty is estimated using expanded uncertainties and coverage factor (k) of 2, providing a confidence level of approximately 95%.  
This calibration is traceable to the international system of units (SI) through standards calibrated by accredited laboratories, or through standards calibrated at NIST. This laboratory meets the requirements of ISO/IEC 17025-2005 and ANSI/NCSL Z540-1-1994. This certificate shall not be reproduced, except in full, without prior written approval by Schober Calibration Service.  
Calibration interval determined by the customer. When determining the calibration interval, the customer should take into consideration that any number of factors may cause the calibration item to drift out of calibration before the calibration interval has expired.  
The results herein apply only to the calibration of the item described above. No sampling plan was used for this calibration.

Approved By:  Quality Manager      Date: 7-29-09

TPM/K  
7/29/09

**Calibration Data**

MFG/MODEL: Dickson / FH125

Serial / ID #: 06163263 / MGA00152

Customer: MGA Research

Date Calibrated: 06/03/09

Certificate No.: 0001591:1244035380

*All calculations and data transfers have been reviewed for accuracy and completeness*

Range	Nominal	Lower Limit	As Found	As Left	Upper Limit
<b>Data Logger with Sensor System Tests</b>					
<b>Channel 1</b>					
	-22.8° C	-23.8° C	-23.2° C	-23.2° C	-21.8° C
	23.8° C	22.8° C	24.0° C	24.0° C	24.8° C
	39.6° C	38.6° C	38.8° C	38.8° C	40.6° C
<b>Channel 2 (RH @ 21° C)</b>					
	41.4 %rh	39.4 %rh	42.8 %rh	42.8 %rh	43.4 %rh
	72.4 %rh	70.4 %rh	74.1 %rh	74.1 %rh	74.4 %rh
Calibration Performed By: P. Vella					

**Bold Font Indicates Out Of Tolerance Condition.**

Temperature Measurement Standard Uncertainty  $U_{temp} = 0.65^{\circ}C$

Relative Humidity Measurement Standard Uncertainty  $U_{rh} = 2.22\%$

Unless otherwise noted  
 As Found = As Left

Calibration Data Report  
 (Non-Automated)  
 IF0097

Page 2 of 2

*PVA  
 7/27/09*



4700 Barden Court SE, Kentwood MI 49512, Telephone: 616-698-3124, Fax: 616-698-2364, www.metrocal.com

### Certificate of Calibration

**MGA Research**  
 446 Executive Drive  
 Troy, MI 48083

Order Number: **65274**  
 Certificate Number: **090814711**  
 Page: 1 of 1

Gauge Number: **MGA00783**  
 Gauge Desc: **0 to 20 lb. X .01 lb. Digital Scale**  
 Manufacturer: **Detecto**  
 Model Number: **AP-20**  
 Serial Number: **E10807-0187**

Customer PO: **A071735**  
 Last Calibration: **7/24/08**  
 Calibration Date: **8/14/09**  
 Next Calibration: **8/14/10**

As Found Condition: **See Results**

As Left Condition: **See Results**

MetroCal Inc. maintains reference standards of measurement which are traceable to the National Institute of Standards and Technology, or other authorized National Standards. Calibration was performed in accordance with MetroCal Procedure CP042 and relevant sections of the manufacturer's manual. This calibration complies with ISO/IEC 17025 and ANSI/NC SL Z540-1 Standards. Results shall not be reproduced except in full without the written approval of MetroCal Inc. Results relate only to the item(s) calibrated. Any number of factors may cause the calibration item to drift out of calibration before the recommended interval has expired. Statements of compliance made using simple acceptance rule.

**Calibration Procedure**  
**Uncertainty Expressed at**  
**95% confidence, (K=2)**  
 +/-0.001% of Load

Standard Used  
 Weight Set ID# 2463

Cal. Date  
 9/3/08

Due Date  
 9/3/10

Traceable No.  
 MI-07-07-8945

**Results:**  
 Tolerance used: Class III

Units: lbs		Tl Division/Increment: .01 lb.					
Weight Test	As Found			As Left			
	Nominal	Indication	Deviation	Nominal	Indication	Deviation	
0-25% fs	5.00	5.01	0.01	5.00	5.01	0.01	
26-50% fs	10.00	10.02	0.02	10.00	10.02	0.02	
51-75% fs	15.00	15.02	0.02	15.00	15.02	0.02	
76-100% fs	20.00	20.03	0.03	20.00	20.03	0.03	
<b>Shift Test:</b>	Pass			<b>Shift Test:</b>	Pass		
<b>Half Load Test:</b>	Pass			<b>Half Load Test:</b>	Pass		

Comments: Environmental conditions during calibration: 68 °F, 40 % RH.

*Bill Rinzema*

Bill Rinzema  
 Calibration Technician

Issued: 8/17/09

Checked box indicate this calibration was performed at the customers facility.

@ 8/18/09

Sterling Scale Co., Inc.  
 20950 Boening St.  
 Southfield, MI 48075

Certificate of Calibration

F410/12-3  
 Rev. Date 11/23/05



calibration cert. 1448.01

Customer: MGA Cert# O9-5841 Temp/Humidity: 75/35  
 Location of Calibration: 2839 Elliott Troy, MI 48083  
 Calibration Date: 7/27/2009 Cal Due: Jul-10 Condition of Item: fair  
 Equipment Make: Intercomp Model: SWD-Deluxe Serial/ID: 26032389 Capacity: 2200lb x 1lb

Applied Test Wt	Before Adus	Tolerance	In-Tolerance Y/N	After Adjustment	In-Tolerance Y/N	Unc
RF 100lb	100lb	1lb	y	100lb	y	.11lb
2000lb	2000lb	2lb	y	2000lb	y	.5lb
LF 100lb	100lb	1lb	y	100lb	y	.11lb
2000lb	2000lb	2lb	y	2000lb	y	.5lb
RR 100lb	100lb	1lb	y	100lb	y	.11lb
2000lb	2000lb	2lb	y	2000lb	y	.5lb
LR 100lb	100lb	1lb	y	100lb	y	.11lb
2000lb	2000lb	2lb	y	2000lb	y	.5lb

shift test N/A	Platform #1	Platform #2	Platform #3
	<input type="checkbox"/> Pass <input type="checkbox"/> Fail	<input type="checkbox"/> Pass <input type="checkbox"/> Fail	<input type="checkbox"/> Pass <input type="checkbox"/> Fail

Tests performed:  Repeat  Linearity  Sensitivity  Discrimination

Technician: \_\_\_\_\_  
 COMMENTS/  
 weights used: Scale pass all test perform on it  
 Scale have stable zero & weight reading.  
 Our test weights are on file.

Scale Certified  Scale Rejected

Sterling Scale Service Rep Wayne Date: 7/27/2009 1 of 1

The above item has been calibrated using the relevant EPO or OEM procedures utilizing test weights  
 Traceable to International Systems of Units (SI), through the Michigan Department of Agriculture.  
 Test numbers on file. Expanded uncertainty (k=2) confidence level of 95% as reported.  
 Results relate only to items listed.  
 The reported uncertainty is valid only for the environment in which it is determined.  
 Any number of factors may cause the item to drift out of calibration before recommended interval has expired  
 This report shall not be reproduced, except in full without approval of the laboratory  
 Tolerances followed are maintenance/acceptance per HB 44 or as determined by the customer

7/27/09  
 HAK