

**REPORT NUMBER: 305-MGA-2011-003**

**SAFETY COMPLIANCE TESTING FOR FMVSS 305  
Electric Powered Vehicles: Electrolyte Spillage and Electrical Shock Protection**

**GENERAL MOTORS LLC  
2011 CHEVROLET VOLT 5-DR HATCHBACK  
NHTSA NUMBER: CB0102**

**PREPARED BY:  
MGA RESEARCH CORPORATION  
5000 WARREN ROAD  
BURLINGTON, WI 53105**



**Test Date: September 21, 2011**

**Report Date: October 20, 2011**

**FINAL REPORT**

**PREPARED FOR:  
U.S. DEPARTMENT OF TRANSPORTATION  
NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION  
ENFORCEMENT  
OFFICE OF VEHICLE SAFETY COMPLIANCE  
1200 NEW JERSEY AVENUE, SE  
WEST BUILDING (NVS-220)  
WASHINGTON, DC 20590**

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Prepared by:   
Donna Janovicz, Project Manager

Approved by:   
Joe Fleck, Project Engineer

Approval Date: September 30, 2011

FINAL REPORT ACCEPTANCE BY OVSC:

**Edward E. Chan**

Digitally signed by Edward E. Chan  
DN: cn=Edward E. Chan, o=National Highway  
Traffic Safety Administration, ou=Office of Vehicle  
Safety Compliance, email=ed.chan@dot.gov, c=US  
Date: 2011.10.19 11:36:41 -04'00'

Accepted by: \_\_\_\_\_

Acceptance Date: \_\_\_\_\_

**Technical Report Documentation Page**

1. Report No. 305-MGA-2011-003		2. Government Accession No.		3. Recipient's Catalog No.	
4. Title and Subtitle Final Report of FMVSS 305 Compliance Testing of 2011 Chevrolet Volt 5-Dr Hatchback; NHTSA No.: CB0102				5. Report Date October 20, 2011	
				6. Performing Organization Code MGA	
7. Author(s) Donna Janovicz, Project Manager Joe Fleck, Project Engineer				8. Performing Organization Report No. 305-MGA-2011-003	
9. Performing Organization Name and Address MGA Research Corporation 5000 Warren Road Burlington, WI 53105				10. Work Unit No.	
				11. Contract or Grant No. DTNH22-07-D-00062	
12. Sponsoring Agency Name and Address U.S. Department of Transportation National Highway Traffic Safety Administration Office of Vehicle Safety Compliance (NVS-220) 1200 New Jersey Ave, SE Washington, DC 20590				13. Type of Report and Period Covered: Final Test Report 09/21/11	
				14. Sponsoring Agency Code NVS-220	
15. Supplementary Notes					
16. Abstract  An indicant compliance test was conducted on the subject 2011 Chevrolet Volt 5-Dr Hatchback in accordance with the specifications of the Office of Vehicle Safety Compliance Test Procedure No. TP-305-01 for the determination of FMVSS 305 compliance. Test failures identified were as follows:  None					
17. Key Words Compliance Testing Safety Engineering FMVSS 305				18. Distribution Statement Copies of this report are available from: National Highway Traffic Safety Administration Technical Information Services (TIS) Room E12-100 East Building 1200 New Jersey Ave. Washington, D.C. 20590 e-mail: <a href="mailto:tis@nhtsa.dot.gov">tis@nhtsa.dot.gov</a> Fax: 202-493-2833	
19. Security Classif. (of this report) Unclassified		20. Security Classif. (of this page) Unclassified		21. No. of Pages 40	
				22. Price	

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**SECTION 1**  
**PURPOSE OF COMPLIANCE TEST**

This electric vehicle, a 2011 Chevrolet Volt 5-Dr Hatchback, (NHTSA No. CB0102), in conjunction with the FMVSS 214P impact, was tested to FMVSS 305.

The test was performed in accordance with the specifications of the Office of Vehicle Safety Compliance (OVSC) Test Procedure TF-305-01 to determine indicant compliance to the requirements of Federal Motor Vehicle Safety Standard (FMVSS) 305, "Electric Powered Vehicles: Electrolyte Spillage and Electrical Shock Protection".

Based on the test results, the 2011 Chevrolet Volt 5-Dr Hatchback appears to meet the requirements of FMVSS 305 testing.

This program is sponsored by the National Highway Traffic Safety Administration (NHTSA), under Contract No. DTNH22-07-D-00062.

The following data sheets document the results of the FMVSS 305 test.

**TEST NOTES**

None

MGA does not endorse or certify products. The manufacturer's name appears solely for identification purposes.

**SECTION 2**  
**DATA SHEETS**

**DATA SHEET NO. 1**  
**TEST VEHICLE SPECIFICATIONS**

Test Vehicle: 2011 Chevrolet Volt 5-Dr Hatchback NHTSA No. CB0102

**TEST VEHICLE INFORMATION**

Year/Make/Model/Body Style	2011 Chevrolet Volt 5-Dr Hatchback
NHTSA No.	CB0102
Color	Silver
Date Received	5/18/2011
Odometer Reading	31 miles
Selling Dealer	Ken Dixon Chevrolet-Cadillac

**DATA FROM CERTIFICATION LABEL**

Manufactured By	General Motors LLC	GVWR (kg)	2062
Date of Manufacture	01/11	GAWR Front (kg)	1139
VIN:	1G1RC6E48BU101109	GAWR Rear (kg)	923

**DATA FROM VEHICLE'S TIRE PLACARD & SIDEWALL**

Measured Parameter	Front	Rear
Location of Placard of Vehicle	Left Side B-Post	
Recommended Tire Size	P215/55R17	P215/55R17
Recommended Cold Tire Pressure	240 kPa	240 kPa
Size of Tires on Test Vehicle	P215/55R17	P215/55R17
Type of Spare Tire	None, tire sealant & inflator kit in place of spare tire	

**VEHICLE CAPACITY DATA**

Measured Parameter	Front	Rear	Third	Total
Type of Front Seats	Bucket	Bucket		
Number of Occupants	2	2		4
Capacity Weight (VCW) (kg)				340
Number of Occupants x 68 kg				272
Cargo Weight (RCLW) (kg)				68

**ELECTRIC VEHICLE PROPULSION SYSTEM**

Type of Electric Vehicle (Electric/Hybrid):	Electric
Propulsion Battery Type:	Lithium-Ion
Nominal Voltage (V):	370 V
Physical Location of Automatic Propulsion Battery Disconnect:	Accessed by Removing Lower Console Bin in Storage Area
Auxiliary Battery Type:	12V AGM (Absorbent Glass Mat)

**DATA SHEET 2  
PRE-TEST DATA**

Test Vehicle: 2011 Chevrolet Volt 5-Dr Hatchback NHTSA No. CB0102

**CALCULATION OF TARGET TEST WEIGHT (TTW)**

Measured Parameter	Units	Value
Unloaded Vehicle Weight (UVW)	kg	1702.4
Rated Cargo & Luggage Weight (RCLW)	kg	68
Weight of 1 P572U ATD (ES-2re) Dummy	kg	52.2
<b>TARGET TEST WEIGHT</b>	kg	<b>1822.6</b>

Note: The target weight is calculated including tolerances as specified in each vehicle crash test procedure.

**TEST VEHICLE WEIGHTS**

	Units	As Delivered			Fully Loaded			As Tested		
		Front Axle	Rear Axle	Total	Front Axle	Rear Axle	Total	Front Axle	Rear Axle	Total
Left	kg	527.1	339.3		546.1	393.7		547.0	381.9	
Right	kg	511.7	324.3		514.4	368.3		524.8	363.4	
Ratio	%	61.0	39.0		58.2	41.8		59.0	41.0	
<b>Totals</b>	kg	<b>1038.8</b>	<b>663.6</b>	<b>1702.4</b>	<b>1060.5</b>	<b>762.0</b>	<b>1822.5</b>	<b>1071.8</b>	<b>745.3</b>	<b>1817.1</b>

**TIRE PRESSURES**

	Units	LF	RF	RR	LR
As Delivered	kPa	240	2240	240	240
As Tested	kPa	240	240	240	240

**PROPULSION BATTERY SYSTEM DATA (COTR SUPPLIED DATA)**

Electrolyte Fluid Type:	1 molar concentration of a lithium salt, lithium hexafluorophosphate (LiPF <sub>6</sub> ) dissolved in a mixture of various organic carbonates that includes ethylene carbonate as the base solvent.	
Electrolyte Fluid Specific Gravity:	1.15 g/ml, estimated	
Electrolyte Kinematic Viscosity (centistokes):		
Electrolyte Fluid Color:	Clear, pale yellow, semi-sweet smelling solution	
Propulsion Battery Coolant Type, Color, Specific Gravity (if applicable):	DEX-COOL	
Location of Battery Modules:		Inside Passenger Compartment
	X	Outside Passenger Compartment



**DATA SHEET 2 (CONTINUED)**

**PRE-TEST DATA**

**MEASURE AND RECORD BATTERY STATE OF CHARGE**

<b>X</b>	Maximum State of Charge recommended by manufacturer:	390 V
<b>X</b>	Test Voltage ( $\geq 95\%$ of Maximum State of Charge):	389.1
	Test Voltage (Within Normal Operating Voltage Range):	

**VEHICLE CHASSIS GROUND POINT(S) LOCATION(S)**

Details of Vehicle Chassis Ground Point(s) & Location(s)	Auxiliary Power Module (APM) Case Mounting Stud
Details of Vehicle High Voltage (HV) Location(s)	Inside APM Case Connected to High Voltage (HV) + and - Terminal

**PROPULSION BATTERY SYSTEM**

Details of Propulsion Battery Components	Amp Located in Rear Cargo Area Inverter Located Under Hood – Left Side of Vehicle
--	--

### DATA SHEET 3

## PRE-IMPACT ELECTRIC ISOLATION MEASUREMENTS & CALCULATIONS

Test Vehicle: 2011 Chevrolet Volt 5-Dr Hatchback

NHTSA No. CB0102

### VOLTMETER INFORMATION

Make:	Fluke
Model:	11
Serial Number:	68541895
Internal Impedance Value (M $\Omega$ ):	> 10 M $\Omega$ < 100 pF
Resolution (V):	.001 Volts
Last Calibration Date:	7/24/2011

### PROPULSION BATTERY VOLTAGE

Measurement shall be made with propulsion battery connected to the vehicle propulsion system, and the vehicle in the "ready-to-drive" (Propulsion motor(s) activated) position.

If voltage measurement is not at the voltage or within the normal operating voltage range specified by the manufacturer, the battery must be charged.

Vb (V):	389.1
---------	-------

### PROPULSION BATTERY TO VEHICLE CHASSIS

Vehicle chassis point(s) determined and supplied to contractor by COTR.

V1 (V):	188.0
V2 (V):	191.1

### PROPULSION BATTERY TO VEHICLE CHASSIS ACROSS RESISTOR

The known resistance Ro (in ohms) should be approximately 500 times the normal operating voltage of the vehicle (in volts) per SAE J1766.

Ro ( $\Omega$ ):	200200 $\Omega$
------------------	-----------------

**DATA SHEET 3 (CONTINUED)**

**PRE-IMPACT ELECTRICAL ISOLATION MEASUREMENTS & CALCULATIONS**

**ELECTRICAL ISOLATION MEASUREMENT**

Note: If measured voltage is zero and results in a division by zero, record "Zero Volts". This "zero voltage" condition is considered as being compliant.

V1' (V):	35.7
$R_{i1} = R_o (1 + V_2/V_1) [(V_1 - V_1')/V_1']$	
Ri1 (Ω):	1722232.2
V2' (V):	36.5
$R_{i2} = R_0 (1 + V_1/V_2) [(V_2 - V_2')/V_2']$	
Ri2 (Ω):	1682185.2
Ri = The lesser of Ti1 and Ri2	
Ri Pre-Test ((Ω):	1682185.2
Ri/Vb (Ω/V):	4323.2
Minimum Electrical Isolation Value is 500 Ω/V	

Note: Measured 7 minutes 15 seconds before impact.

	Yes	No, Fail
Is the measured Electrical Isolation Value $\geq$ 500 Ω/V?	X	

**DATA SHEET 4**  
**POST-IMPACT DATA**

Test Vehicle: 2011 Chevrolet Volt 5-Dr Hatchback NHTSA No. CB0102

**VOLTMETER INFORMATION**

Make:	Fluke
Model:	11
Serial Number:	68541895
Internal Impedance Value (MΩ):	> 10 MΩ < 100 pF
Nominal Propulsion Battery Voltage (Vb) (V):	370

**PROPULSION BATTERY VOLTAGE**

NOTE: Record V1, V2, V1', V2' voltage measurements immediately after the impacted vehicle comes to rest.

V1 =	1.7	V	Impact Time:	0	Minutes	21	s
V2 =	1.3	V	Impact Time:	0	Minutes	33	s
V1' =	0.2	V	Impact Time:	0	Minutes	25	s
V2' =	0.2	V	Impact Time:	0	Minutes	53	s

**ELECTRICAL ISOLATION MEASUREMENT**

Note: If measured voltage is zero and results in a division by zero, record "Zero Volts". This "zero voltage" condition is considered as being compliant.

$R_{i1} = R_o (1 + V_2/V_1) [(V_1 - V_1')/V_1']$							
Ri1 =	2649K	Ω	Impact Time:	0	Minutes	33	s
$R_{i2} = R_o (1 + V_1/V_2) [(V_2 - V_2')/V_2']$							
Ri2 =	2451K	Ω	Impact Time:	0	Minutes	53	s
Ri = The lesser of Ri1 and Ri2							
Ri =	2451K	Ω	Impact Time:	0	Minutes	53	s
Ri/Vb = electrical Isolation Value/Nominal Battery Voltage							
Minimum Electrical Value is 500 Ω/V							
Ri/Vb =	6530	Ω/V	Impact Time:	0	Minutes	53	s

	Yes	No, Fail
Is the measured Electrical Isolation Value $\geq$ 500 Ω/V?	X	

**DATA SHEET 4 (CONTINUED)**

**POST-IMPACT DATA**

**PROPULSION BATTERY SYSTEM COMPONENTS**

Describe Propulsion Battery Module movement within the passenger compartment [Supply photographs as appropriate]:
Not Applicable

	Yes	No
Has the Propulsion Battery Module moved within the passenger compartment?		X

Describe intrusion of an outside Propulsion Battery Component into the passenger compartment [Supply photographs as appropriate]:
No Movement

	Yes	No
Has an outside Propulsion Battery Component intruded into the passenger compartment?		X

	Yes	No
Is propulsion battery electrolyte spillage visible in the passenger compartment?		X

**DATA SHEET 4 (CONTINUED)**

**POST-IMPACT DATA**

**ADDITIONAL DATA CHANNELS**

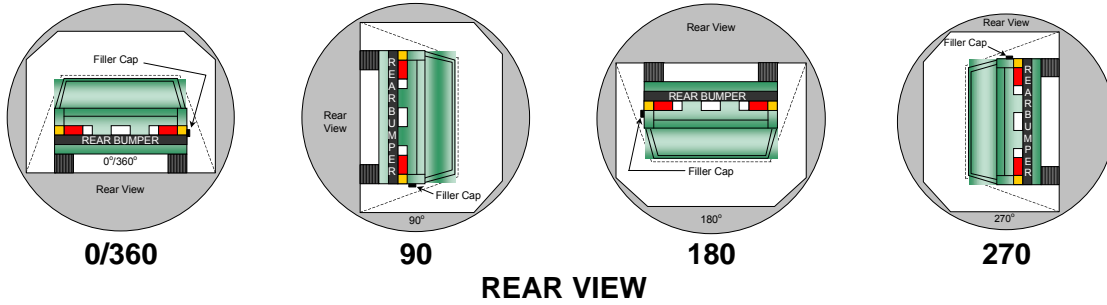
Loc. No.	Description	Peak Values			
		Max	Time (ms)	Min	Time (ms)
1	Rotation About X Axis (Deg/Sec)	423.6	52.0	-676.5	36.5
	Rotation About Y Axis (Deg/Sec)	388.1	40.4	-82.1	34.3
	Rotation About Z Axis (Deg/Sec)	373.8	44.3	-290.2	53.3
2	Left Front Seat Crossmember X (G)	8.2	59.2	-23.1	53.2
	Left Front Seat Crossmember Y (G)	39.0	28.0	-32.2	67.8
	Left Front Seat Crossmember Z (G)	22.2	21.5	-34.0	64.3
	Left Front Seat Crossmember Resultant (G)	45.2	63.6		
3	Vehicle Battery Bottom (X) (G)	(1)	(1)	(1)	(1)
	Vehicle Battery Bottom (Y) (G)	(1)	(1)	(1)	(1)
	Vehicle Battery Bottom (Z) (G)	(1)	(1)	(1)	(1)
	Resultant (G)	(1)	(1)		

<sup>(1)</sup> No valid data collected for Vehicle Battery Bottom X, Y, and Z after 20 msec.

**DATA SHEET 5**  
**STATIC ROLLOVER TEST DATA**

Test Vehicle: 2011 Chevrolet Volt 5-Dr Hatchback

NHTSA No. CB0102



**DETERMINATION OF PROPULSION BATTERY ELECTROLYTE COLLECTION TIME PERIOD**

Rollover Stage	Rotation Time (spec. 1-3 min)				FMVSS 301 Hold Time		Total Time				Next Whole Minute Interval	
	minutes	seconds	minutes	seconds	minutes	seconds	minutes	seconds	minutes	seconds	minutes	seconds
0° - 90°	1	59	5	59	6	59	7	59	6	59	7	59
90° - 180°	1	53	5	53	6	53	7	53	6	53	7	53
180° - 270°	1	49	5	49	6	49	7	49	6	49	7	49
270° - 360°	1	58	5	58	6	58	7	58	6	58	7	58

**ACTUAL TEST VEHICLE PROPULSION BATTERY ELECTROLYTE SPILLAGE**

Rollover Stage	Propulsion Battery Electrolyte Spillage (L)	Spillage Location
0° to 90°	0	
90° to 180°	0	
180° to 270°	0	
270° to 360°	0	

Total Spillage:   0   L

	Yes	No
Is the total spillage of propulsion battery electrolyte greater than 5.0 Liters?	X	
Is propulsion battery electrolyte spillage visible in the passenger compartment?	X	

**DATA SHEET 5 (CONTINUED)**  
**STATIC ROLLOVER TEST DATA**

Test Vehicle: 2011 Chevrolet Volt 5-Dr Hatchback NHTSA No. CB0102

**VOLTMETER INFORMATION**

Make:	Fluke
Model:	11
Serial Number:	68541895
Internal Impedance Value (MΩ):	> 10 MΩ < 100 pF
Nominal Propulsion Battery Voltage (Vb) (V):	370

**ELECTRICAL ISOLATION MEASUREMENT**

V1 =	0.8	V	90°	Time:	2	Minutes	10	s
V1 =	0.8	V	180°	Time:	2	Minutes	05	s
V1 =	0.8	V	270°	Time:	1	Minutes	57	s
V1 =	0.8	V	360°	Time:	2	Minutes	01	s
V2 =	1.0	V	90°	Time:	2	Minutes	18	s
V2 =	1.0	V	180°	Time:	2	Minutes	15	s
V2 =	0.8	V	270°	Time:	2	Minutes	10	s
V2 =	0.7	V	360°	Time:	2	Minutes	20	s
V1' =	0.1	V	90°	Time:	2	Minutes	15	s
V1' =	0.1	V	180°	Time:	2	Minutes	10	s
V1' =	0.1	V	270°	Time:	1	Minutes	59	s
V1' =	0.1	V	360°	Time:	2	Minutes	10	s
V2' =	0.1	V	90°	Time:	2	Minutes	25	s
V2' =	0.1	V	180°	Time:	2	Minutes	20	s
V2' =	0.1	V	270°	Time:	2	Minutes	18	s
V2' =	0.1	V	360°	Time:	2	Minutes	23	s
Vb =	1.80	V	90°	Time:	2	Minutes	01	s
Vb =	1.80	V	180°	Time:	2	Minutes	00	s
Vb =	1.79	V	270°	Time:	1	Minutes	50	s
Vb =	1.78	V	360°	Time:	2	Minutes	00	s



**DATA SHEET 5 (CONTINUED)**  
**STATIC ROLLOVER TEST DATA**

Test Vehicle: 2011 Chevrolet Volt 5-Dr Hatchback NHTSA No. CB0102

**ELECTRICAL ISOLATION CALCULATION**

Note: If measured voltage is zero and results in a division by zero, record "Zero Volts". This "zero voltage" condition is considered as being compliant.

$R_{i1} = R_o (1 + V_2/V_1) [(V_1-V_1')/V_1']$								
Ri1 =	3153K	Ω	90°	Time:	2	Minutes	18	s
Ri1 =	3153K	Ω	180°	Time:	2	Minutes	15	s
Ri1 =	2802K	Ω	270°	Time:	2	Minutes	10	s
Ri1 =	2627K	Ω	360°	Time:	2	Minutes	20	s
$R_{i2} = R_o (1 + V_1/V_2) [(V_2-V_2')/V_2']$								
Ri2 =	3243K	Ω	90°	Time:	2	Minutes	25	s
Ri2 =	3243K	Ω	180°	Time:	2	Minutes	20	s
Ri2 =	2802K	Ω	270°	Time:	2	Minutes	18	s
Ri2 =	2570K	Ω	360°	Time:	2	Minutes	23	s
Ri = The lesser of Ri1 and Ri2								
Ri =	3153K	Ω	90°	Time:	2	Minutes	18	s
Ri =	3153K	Ω	180°	Time:	2	Minutes	15	s
Ri =	2802K	Ω	270°	Time:	2	Minutes	10	s
Ri =	2570K	Ω	360°	Time:	2	Minutes	23	s
Ri/Vb = Electrical Isolation Value/Nominal Battery Voltage Minimum Electrical Isolation Value is 500 Ω/V								
Ri/Vb =	8103.7	Ω/V	90°	Time:	2	Minutes	18	s
Ri/Vb =	8103.7	Ω/V	180°	Time:	2	Minutes	15	s
Ri/Vb =	7203.2	Ω/V	270°	Time:	2	Minutes	10	s
Ri/Vb =	6615.2	Ω/V	360°	Time:	2	Minutes	23	s

	Yes	No, Fail
Is the measured Electrical Isolation Value $\geq$ 500 Ω/V?	X	

**APPENDIX A**  
**PHOTOGRAPHS**

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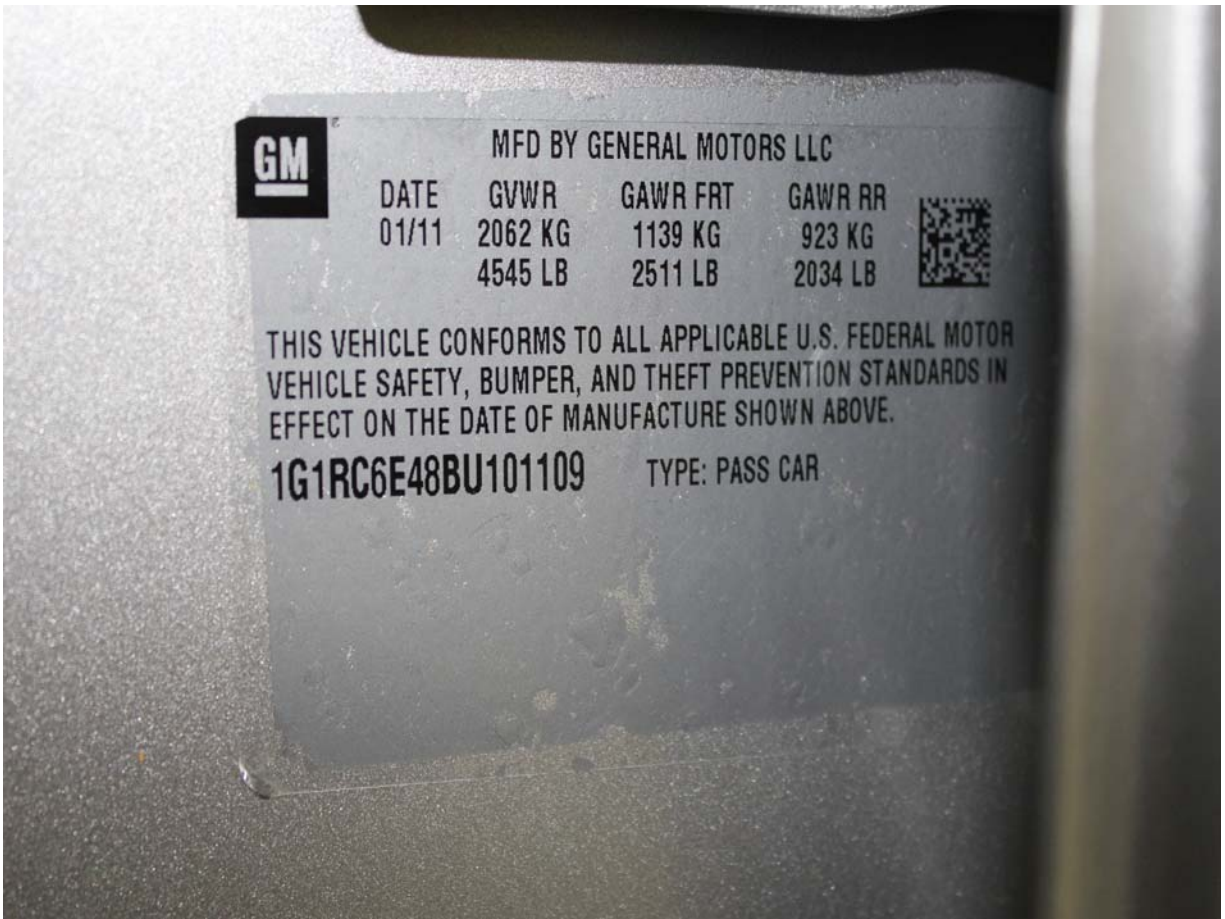
		<u>Page No.</u>
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As Delivered Right Front 3/4 View of Test Vehicle



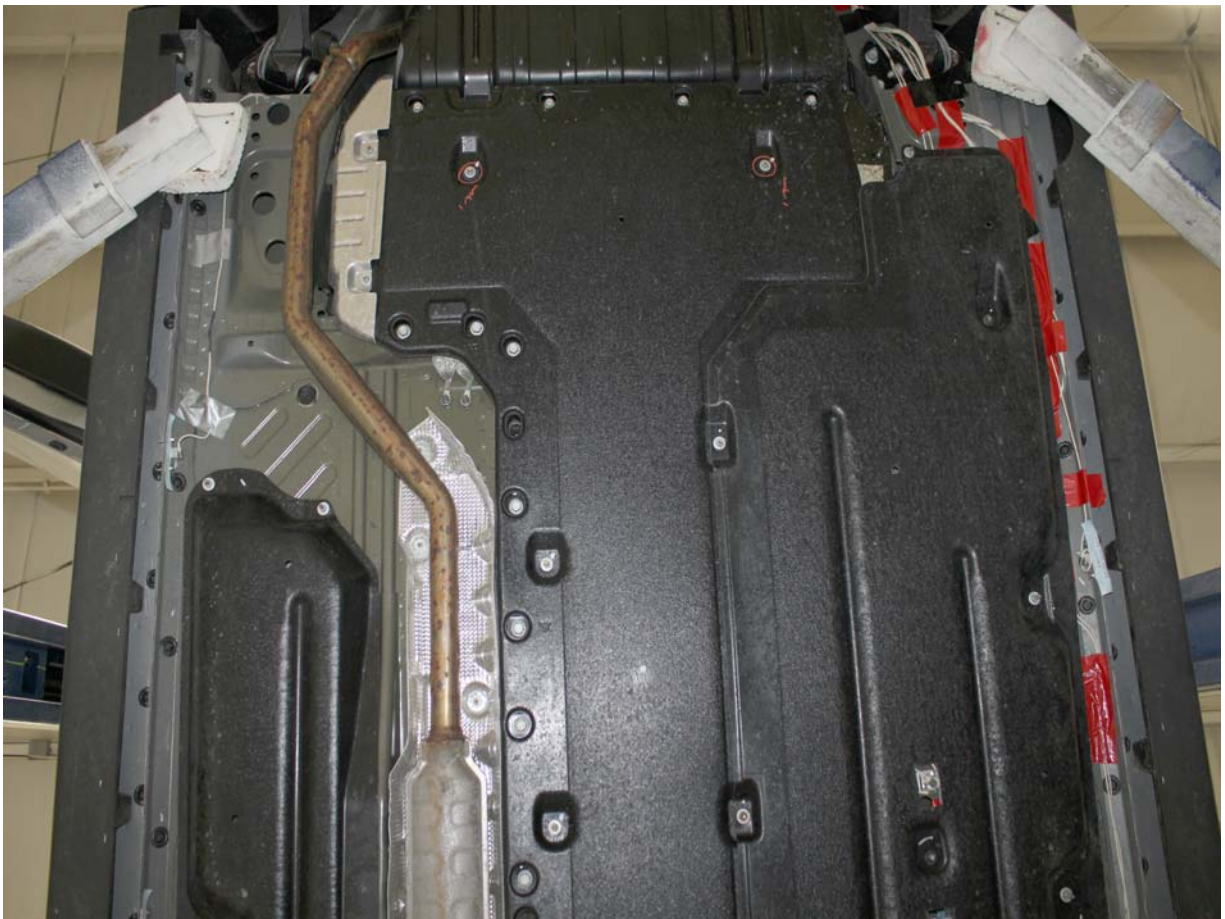
As Delivered Left Rear 3/4 View of Test Vehicle



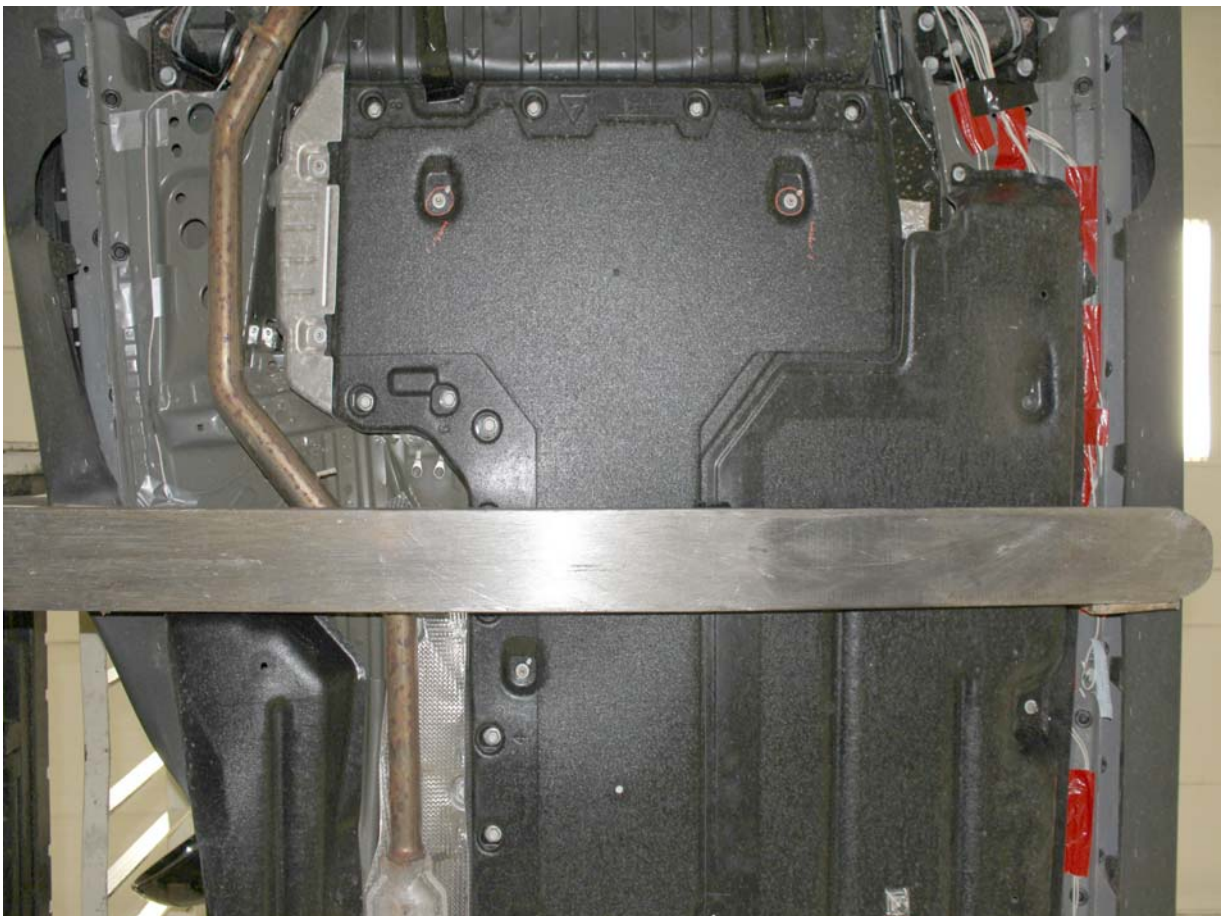
Vehicle's Certification Label



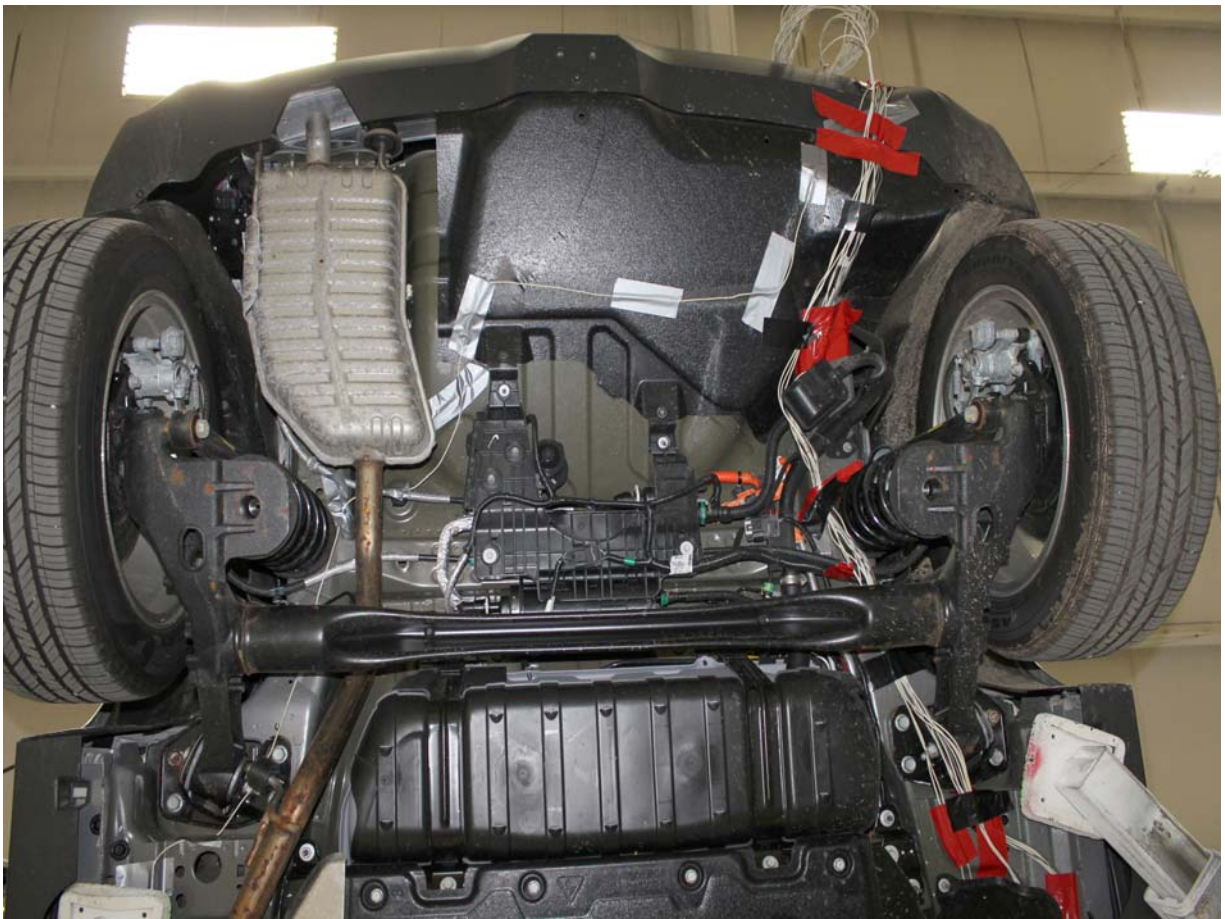
Vehicle's Tire Information Placard or Label



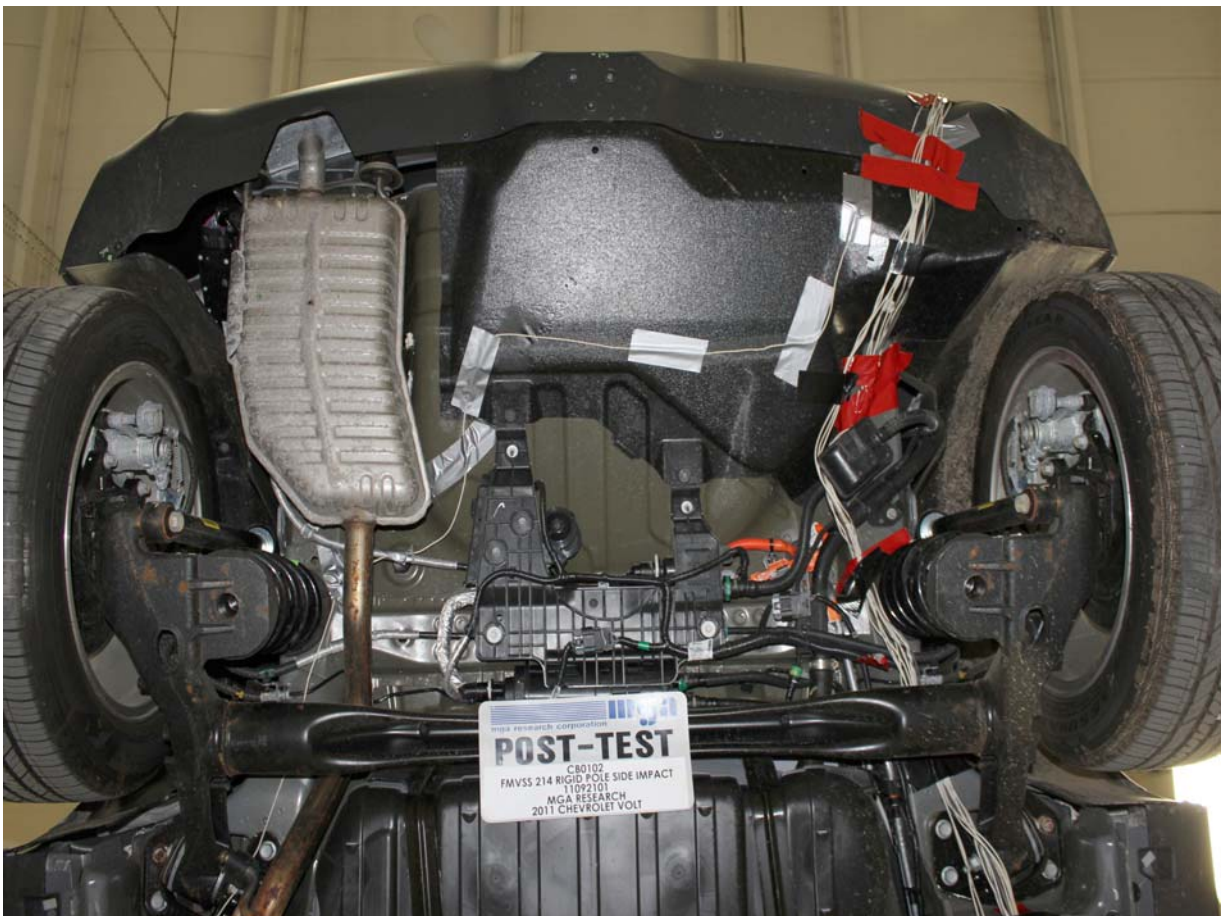
Pre-Test View of Propulsion Battery (Mid View)



Post-Test View of Propulsion Battery (Mid View)



Pre-Test View of Propulsion Battery (Rear View)



Post-Test View of Propulsion Battery (Rear View)



Pre-Test View of Electric Propulsion Drive



Post-Test View of Electric Propulsion Drive





Pre-Test View of Vehicle's Passenger Compartment Adjacent to Propulsion Battery



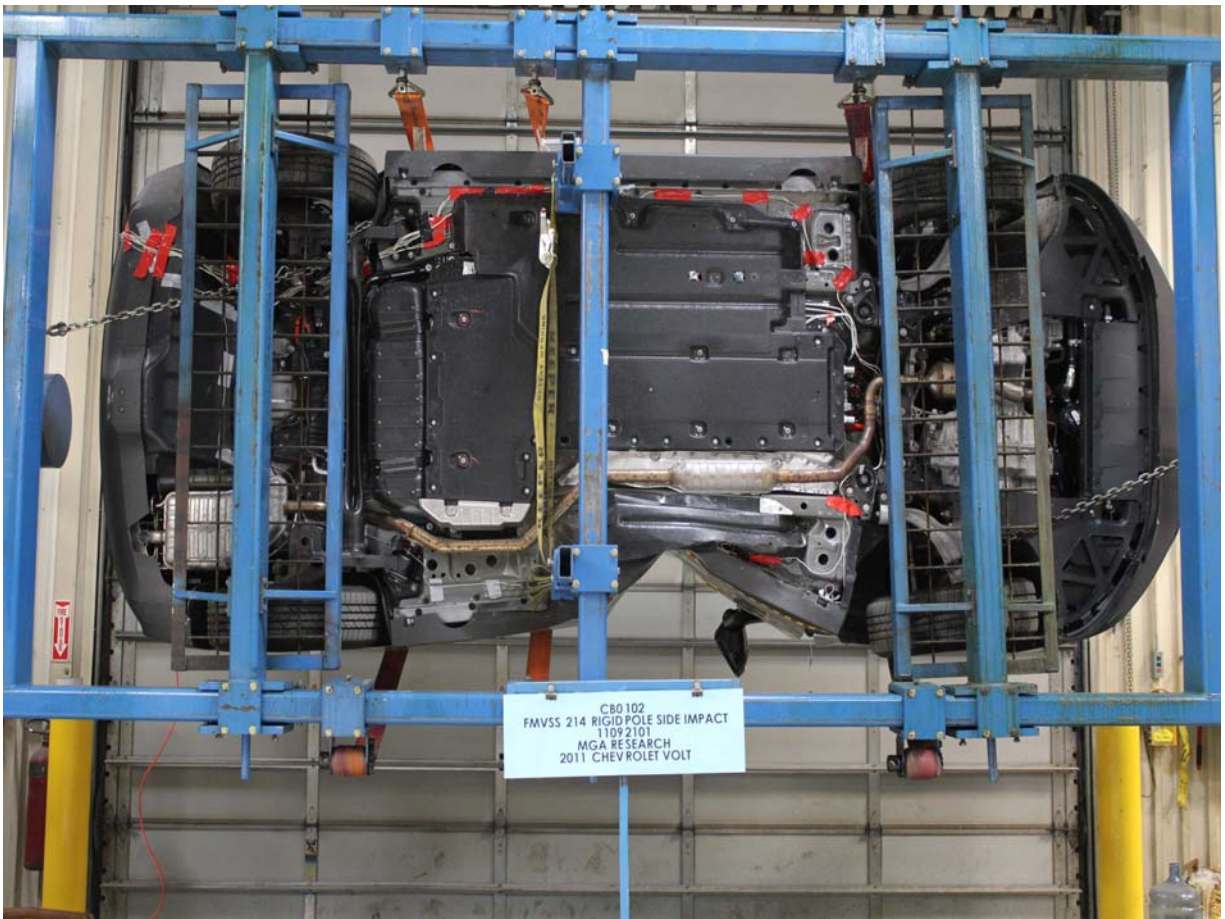
Post-Test View of Vehicle's Passenger Compartment Adjacent to Propulsion Battery



Vehicle at 90 Degrees on Static Rollover Device



Vehicle at 180 Degrees on Static Rollover Device



Vehicle at 270 Degrees on Static Rollover Device



Vehicle at 360 Degrees on Static Rollover Device



Manual High Voltage Service Disconnect



Manual High Voltage Service Disconnect



First Responder Warning/Location



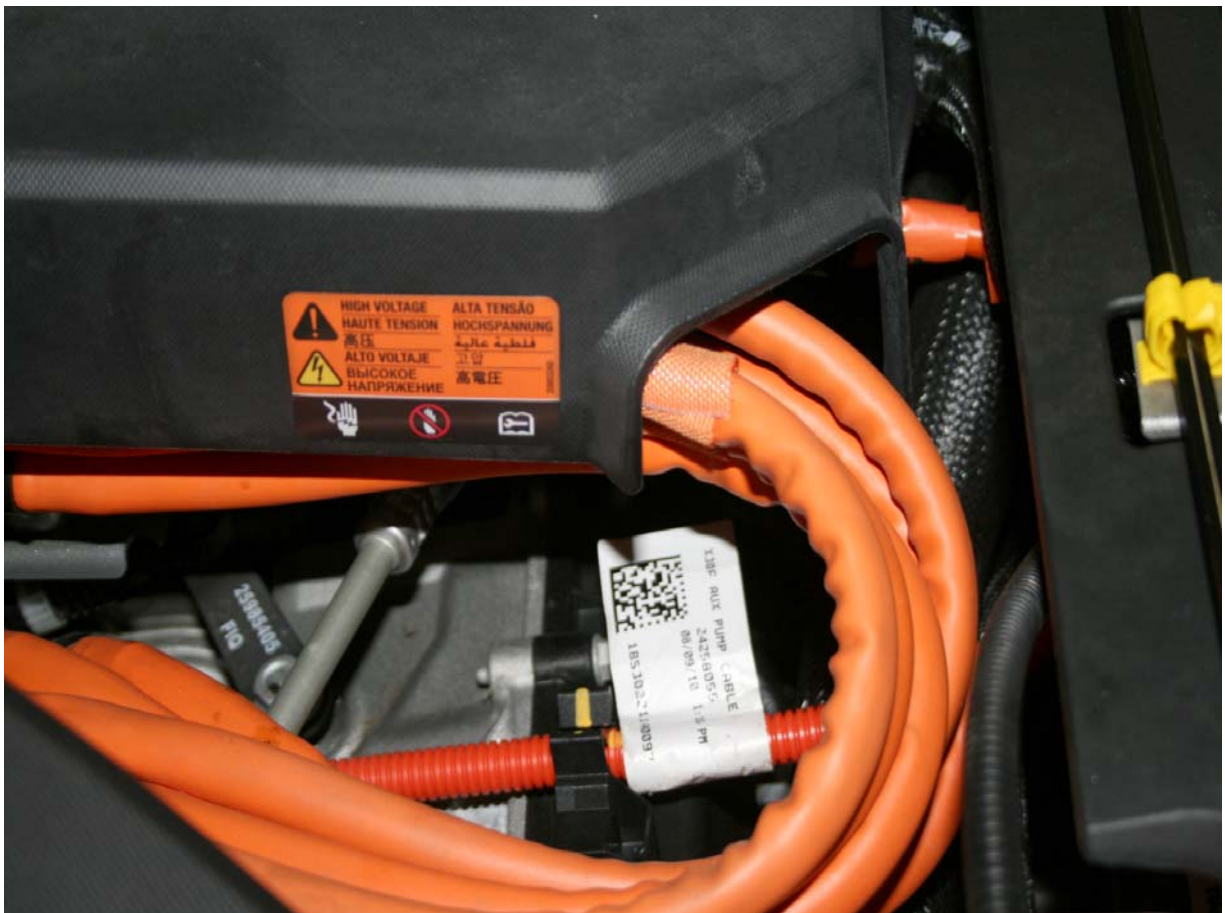
First Responder Warning/Location



Auxiliary Power Module Warning Label



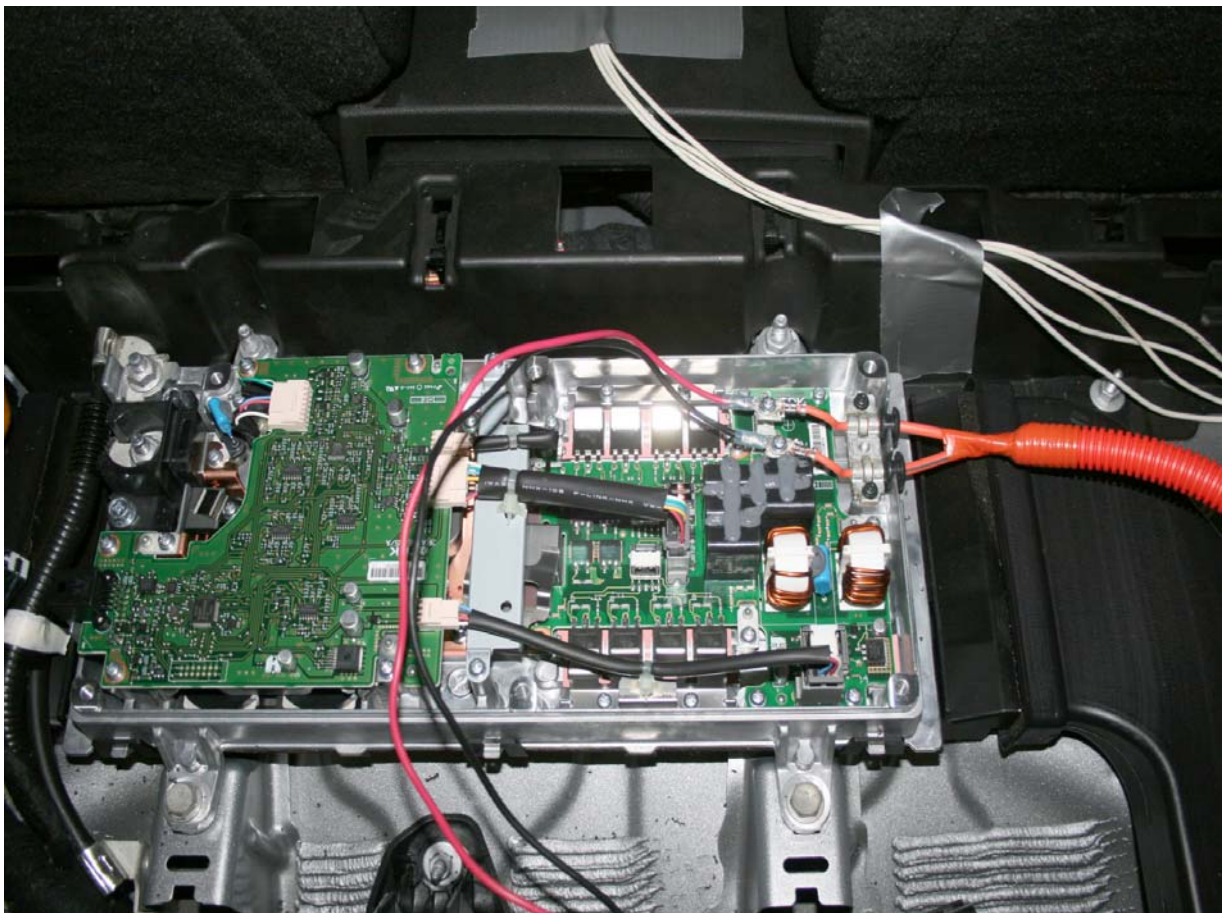
Power Inverter Warning Label/Location



Power Inverter Warning Label



Ground Location/Close-up of Leads Attached



High Voltage/Close-up of Leads Attached



**APPENDIX B**  
**DATA PLOTS**

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