

FINAL REPORT NUMBER 201UI-MGA-06-08

**SAFETY COMPLIANCE TESTING FOR FMVSS 201  
Occupant Protection In Interior Impact  
Upper Interior Head Impact Protection**

**GENERAL MOTORS CORPORATION  
2006 Saturn Ion 2, 4-Door Sedan  
NHTSA No. C60103**

**MGA RESEARCH CORPORATION  
446 Executive Drive  
Troy, Michigan 48083**




Test Dates: September 20-22, 2006 and May 1, 2007  
Report Date: May 2, 2007

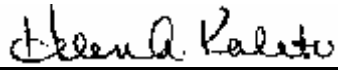
**FINAL REPORT**

PREPARED FOR:

**U.S. DEPARTMENT OF TRANSPORTATION  
NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION  
ENFORCEMENT  
OFFICE OF VEHICLE SAFETY COMPLIANCE  
1200 NEW JERSEY AVENUE, WEST BUILDING – 4<sup>TH</sup> FLOOR  
WASHINGTON, D.C. 20590**

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16. Abstract A compliance test series was conducted on the subject 2006 Saturn Ion 2, 4-Door Sedan, NHTSA No. C60103, in accordance with the specifications of the Office of Vehicle Safety Compliance Test Procedure No. TP-201U-01 for the determination of FMVSS 201 compliance. The testing was conducted at MGA Research Corporation in Troy, Michigan on September 20-22, 2006 and May 1, 2007. Test failures identified were as follows:  <p style="text-align: center;"><b>AP3 - Right</b></p>					
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## **1.0 PURPOSE OF COMPLIANCE TEST**

The purpose of this head impact compliance test was to determine whether the subject vehicle, a 2006 Saturn Ion 2, 4-Door Sedan, meets the performance requirements of FMVSS 201, Occupant Protection in Interior Impact - Upper Interior Head Impact Protection.

Tests were conducted on September 20-22, 2006 and May 1, 2007 on a 2006 Saturn Ion 2, 4-Door Sedan, manufactured by General Motors Corporation.

All tests were conducted in accordance with the U. S. Department of Transportation, National Highway Traffic Safety Administration's Laboratory Test Procedure TP-201U-01 dated April 3, 1998 and the corresponding MGA Research Corporation's FMVSS 201U procedure number MGATP201U\_FRAME#2 dated July 1, 2005.

All tests were conducted at MGA Research Corporation in Troy, Michigan and were performed by MGA engineers and technicians. The FMVSS 201U impactor test machine was used to conduct the testing. Target locations were determined by using a Coordinate Measurement Machine in conjunction with the MGA EZ-Target™ program and MGA procedure MGATP201U\_Test Series dated March 20, 2003.

## 2.0 COMPLIANCE TEST DATA SUMMARY

The 2006 Saturn Ion 2, 4-Door Sedan, was equipped with A, B, and rear pillars, an adjustable seat belt anchorage on each B-pillar, and a center roof dome light.

Upon completion of targeting the test vehicle, eleven (11) targets were chosen to be impacted based upon engineering judgment and certification test data provided by General Motors. The eleven (11) targets chosen were:

AP1	BP1	RP1	UR5 (BP1)
AP3 - Left	BP2	SR2-A	UR7 (RP1)
AP3 - Right	BP4	UR4 (SR2-B)	

The 2006 Saturn Ion 2, 4-Door Sedan, tested does not appear to comply with the upper interior performance criteria for FMVSS 201. The HIC(d) measured using the Part 572L (Free Motion Headform) was below 1000 for each tested component with the exception of AP3 Right.

TABLE 2-1

SUMMARY TABLE OF TEST RESULTS

VEH. MOD YR/MAKE/MODEL/BODY: 2006 Saturn Ion 2, 4-Door Sedan

VEH. NHTSA NO.: C60103 VIN: 1G8AZ55F46Z145819 COLOR: Silver

VEH. BUILD DATE: October, 2005

TEST DATES: September 20-22, 2006 and May 1, 2007

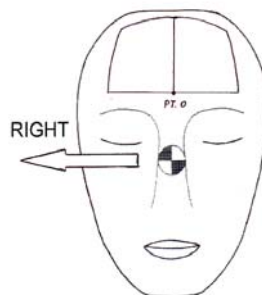
TEST LABORATORY: MGA Research Corporation

OBSERVERS: Helen A. Kaleto, Louis Campbell, Bryan Hood, Scott Keyser

TARGET	VEHICLE SIDE	HORIZONTAL ANGLE (deg)	VERTICAL ANGLE (deg)	VELOCITY (kph)	HIC(d)	FMH HIC	IMPACT ON FMH (mm)	
							Above	Left/Right
AP1	Right	112	38	24.1	505	448	18	5 Left
AP3	Left	202	45	23.5	698	704	11	4 Left
AP3	Right	158	45	23.6	1088	1221	8	12 Left
BP1	Left	270	35	23.2	811	854	30	10 Left
BP2*	Right	90	-9	24.2	455	383	23	0
BP4	Left	201	-4	23.9	593	566	15	3 Left
RP1	Right	90	10	24.2	268	135	45	0
SR2-A	Left	270	35	24.0	463	394	20	10
UR4 (SR2-B)	Right	90	37	24.0	686	689	30	3 Left
UR5 (BP1)	Right	90	35	23.8	689	693	15	4 Left
UR7 (RP1)	Left	270	45	23.8	711	722	45	9 Left

\*For BP2, the impact angle range is 0°-50° per S8.13.4, approach angles, of FMVSS 201.

Above and left/right refers to the position relative to reference pt. 0 where the target made contact with the Free Motion Headform. See the diagram below for details.





POST TEST COMMENTS:

The following description lists any post-test damage or other test observations for each target.

AP3 Left: A-Pillar displacement; screw cover displacement.

AP3 Right: The A-pillar screw cover was knocked out.

BP2 Right: The D-ring cover broke off.

BP4 Left: The bottom of the B-pillar trim broke off.

RP1 Right: Headliner deformation.

UR4 (SR2-B) Right: Headliner deformation.

UR7 (RP1) Left: Headliner deformation.

REMARKS:

The targets listed were impacted in the following order:

Right: AP3, AP1, UR4 (SR2-B), BP2, UR5 (BP1), RP1

Left: UR7 (RP1), BP4, BP1, SR2(A), AP3

The 150 mm rule was observed for targets horizontal to each other and the 200 mm rule was observed for vertical components.

RECORDED BY: Louis Campbell

DATE: May 1, 2007

APPROVED BY: Helen A. Kaleta

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TABLE 2-2

GENERAL TEST AND VEHICLE PARAMETER DATA

VEH. MOD YR/MAKE/MODEL/BODY: 2006 Saturn Ion 2, 4-Door Sedan

VEH. NHTSA NO.: C60103 VIN: 1G8AZ55F46Z145819 COLOR: Silver

VEH. BUILD DATE: October, 2005

TEST DATES: September 20-22, 2006 and May 1, 2007

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Helen A. Kaleto, Louis Campbell, Bryan Hood, Scott Keyser

INTERIOR TRIM INFORMATION: A, B, and rear pillars, an adjustable seat belt anchorage on each B-pillar, and a center roof domelight.

SUNROOF INFORMATION:

Installed:  Yes  No

Operation:  Electric  Manual

SIDE RAIL CURTAIN AIRBAG INFORMATION:

Installed:  Yes  No

ROLL-BAR INFORMATION:

Installed:  Yes  No

Padded:  Yes  No

Braces:  Yes  No

GENERAL INFORMATION:

Date Received: 9/8/2006; Odometer Reading: 191 miles

DATA FROM VEHICLE'S CERTIFICATION LABEL:

Vehicle Manufactured By: General Motors Corporation

Date of Manufacture: October, 2005; VIN: 1G8AZ55F46Z145819

GVWR: 1662 kg; GAWR FRONT: 849 kg;

GAWR REAR: 813 kg

DATA FROM TIRE PLACARD:

Tire Pressure with Maximum Capacity Vehicle Load:

FRONT: 210 kpa                  REAR: 210 kpa

Recommended Tire Size: P195/60R15

Recommended Cold Tire Pressure:

FRONT: 210 kpa      REAR: 210 kpa

Size of Tire on Test Vehicle: P195/60R15

Type of Spare Tire: T115/70R14; Saver: X; Standard \_\_\_\_\_

VEHICLE CAPACITY DATA:

Type of Front Seats: Bench \_\_\_\_\_; Bucket X; Split Bench \_\_\_\_\_

Number of Occupants:    Front 2;            Rear 3;            TOTAL 5

VEHICLE CAPACITY WEIGHT:

Vehicle Capacity Weight (VCW) =            408 kg

No. of Occupants x 68 kg =                      340 kg

Rated Cargo/Luggage Weight (RCLW) = 68 kg (difference) (150 lbs.)

WEIGHT OF TEST VEHICLE AS DELIVERED AT LABORATORY: (with maximum fluids)

Right Front =            365.0 kg                  Right Rear =            251.5 kg

Left Front =             377.5 kg                  Left Rear =             246.0 kg

TOTAL FRONT =        742.5 kg                  TOTAL REAR =        497.5 kg

% Total Weight =      59.9 %                  % Total Weight =      40.1 %

TOTAL DELIVERED WEIGHT = 1240.0 kg

CALCULATION OF VEHICLE'S TARGET TEST WEIGHT:

Total Delivered Weight =                      1240.0 kg

Max. Test Cargo/Luggage Weight =        68.0 kg

Target Test Weight =                            1308.0 kg

WEIGHT OF TEST VEHICLE FULLY LOADED:

Right Front =	<u>364.0</u> kg	Right Rear =	<u>286.0</u> kg
Left Front =	<u>377.0</u> kg	Left Rear =	<u>282.5</u> kg
TOTAL FRONT =	<u>741.0</u> kg	TOTAL REAR =	<u>568.5</u> kg
% Total Weight =	<u>56.6</u> %	% Total Weight =	<u>43.4</u> %

TOTAL TEST WEIGHT = 1309.5 kg  
Weight of ballast secured in vehicle's cargo area = 68.0 kg

TEST VEHICLE ATTITUDE:

AS DELIVERED: Right Front 695 mm; Left Front 690 mm;  
Right Rear 707 mm; Left Rear 701 mm;  
Pitch Angle at Right Door Sill = 0.3 Rear is higher  
Pitch Angle at Left Door Sill = 0.2 Rear is higher  
Roll Angle at Front Bumper = 0.1 Left-side is higher  
Roll Angle at Rear Bumper = 0.1 Left-side is higher

FULLY LOADED: Right Front 694 mm; Left Front 692 mm;  
Right Rear 690 mm; Left Rear 685 mm;  
Pitch Angle at Right Door Sill = 0.1 Front is higher  
Pitch Angle at Left Door Sill = 0.1 Front is higher  
Roll Angle at Front Bumper = 0.1 Left-side is higher  
Roll Angle at Rear Bumper = 0.1 Left-side is higher

AS TARGETED: Right Front 894 mm; Left Front 888 mm;  
Right Rear 887 mm; Left Rear 877 mm;  
Pitch Angle at Right Door Sill = 0.1 Front is higher  
Pitch Angle at Left Door Sill = 0.1 Front is higher  
Roll Angle at Front Bumper = 0.1 Left-side is higher  
Roll Angle at Rear Bumper = 0.0

AS TESTED ON RIGHT SIDE:

Pitch Angle at Right Door Sill = 0.1 Front is higher  
Pitch Angle at Left Door Sill = 0.1 Front is higher  
Roll Angle at Front Bumper = 0.1 Left-side is higher  
Roll Angle at Rear Bumper = 0.2 Left-side is higher

AS TESTED ON LEFT SIDE:

Pitch Angle at Right Door Sill = 0.0  
Pitch Angle at Left Door Sill = 0.1 Front is higher  
Roll Angle at Front Bumper = 0.1 Left-side is higher  
Roll Angle at Rear Bumper = 0.1 Left-side is higher

VEHICLE WHEELBASE = 2615 mm

REMARKS: The seat travel distance was measured to be 260 mm for the driver front seat and 250 mm for the passenger front seat.

RECORDED BY: Louis Campbell

DATE: September 17, 2006

APPROVED BY: Helen A. Kaleto

TABLE 2-3

HORIZONTAL IMPACT ANGLE RANGE FOR A AND B PILLARS

VEH. MOD YR/MAKE/MODEL/BODY: 2006 Saturn Ion 2, 4-Door Sedan

VEH. NHTSA NO.: C60103 VIN: 1G8AZ55F46Z145819 COLOR: Silver

VEH. BUILD DATE: October, 2005

TEST DATES: September 20-22, 2006 and May 1, 2007

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Helen A. Kaleto, Louis Campbell, Bryan Hood, Scott Keyser

HORIZONTAL IMPACT ANGLE RANGE FOR A AND B

PILLARS

	HORIZONTAL ANGLE SPECIFIED RANGE	MINIMUM HORIZONTAL ANGLE	MAXIMUM HORIZONTAL ANGLE
A-PILLAR	L 195°-255°	L 201.5°	L 248.5°
	R 105°-165°	R 112.1°	R 158.3°
B-PILLAR	L 195°-345°	L 201.1°	L 289.6°
	R 15°-165°	R 69.5°	R 158.6°

AS DETERMINED USING THE PROCEDURES SPECIFIED IN S8.13.4.1

REMARKS:

RECORDED BY: Louis Campbell

DATE: September 17, 2006

APPROVED BY: Helen A. Kaleto

TABLE 2-4

VERTICAL IMPACT ANGLE RANGES

VEH. MOD YR/MAKE/MODEL/BODY: 2006 Saturn Ion 2, 4-Door Sedan

VEH. NHTSA NO.: C60103 VIN: 1G8AZ55F46Z145819 COLOR: Silver

VEH. BUILD DATE: October, 2005

TEST DATES: September 20-22, 2006 and May 1, 2007

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Helen A. Kaleto, Louis Campbell, Bryan Hood, Scott Keyser

VERTICAL IMPACT ANGLE RANGES

		VERTICAL ANGLE SPECIFIED RANGE		MINIMUM VERTICAL ANGLE		MAXIMUM VERTICAL ANGLE	
FRONT HEADER	FH1	L	0°-50°	L	0°	L	50°
		R	0°-50°	R	0°	R	50°
	FH2	L	0°-50°	L	0°	L	50°
		R	0°-50°	R	0°	R	50°
SIDE RAIL	SR1	L	0°-50°	L	0°	L	35°
		R	0°-50°	R	0°	R	35°
	SR2A	L	0°-50°	L	0°	L	35°
		R	0°-50°	R	0°	R	35°
	SR2B	L	0°-50°	L	0°	L	35°
		R	0°-50°	R	0°	R	35°
	SR3-1	L	0°-50°	L	0°	L	35°
		R	0°-50°	R	0°	R	35°
REAR HEADER	RH	L	0°-50°	L	0°	L	50°
		R	0°-50°	R	0°	R	50°
A-PILLAR	AP1	L	-5°-50°	L	-5°	L	38°
		R	-5°-50°	R	-5°	R	38°
	AP2	L	-5°-50°	L	-5°	L	49°
		R	-5°-50°	R	-5°	R	49°

		VERTICAL ANGLE SPECIFIED RANGE		MINIMUM VERTICAL ANGLE		MAXIMUM VERTICAL ANGLE	
	AP3	L	-5°-50°	L	-5°	L	45°
		R	-5°-50°	R	-5°	R	45°
B-PILLAR	BP1	L	-10°-50°	L	-10°	L	26°
		R	-10°-50°	R	-10°	R	26°
	BP2*	L	0°-50°	L	0°	L	0°
		R	0°-50°	R	0°	R	0°
	BP3	L	-10°-50°	L	-10°	L	-10°
		R	-10°-50°	R	-10°	R	-10°
	BP4	L	-10°-50°	L	-10°	L	-4°
		R	-10°-50°	R	-10°	R	-4°
REAR PILLAR	RP1	L	-10°-50°	L	-10°	L	10°
		R	-10°-50°	R	-10°	R	10°
	RP2	L	-10°-50°	L	-10°	L	48°
		R	-10°-50°	R	-10°	R	48°
UPPER ROOF 1		0°-50°		0°		45°	
UPPER ROOF 2		0°-50°		0°		35°	
UPPER ROOF 3		0°-50°		0°		33°	
UPPER ROOF 4		0°-50°		0°		37°	
UPPER ROOF 5		0°-50°		0°		35°	
UPPER ROOF 6		0°-50°		0°		45°	
UPPER ROOF 7		0°-50°		0°		45°	

As determined using the Procedures specified in S8.13.4.2. \*Target BP2 is a seat belt anchorage location.

RECORDED BY: Louis Campbell

DATE: September 17, 2006

APPROVED BY: Helen A. Kaleto



TABLE 2-5

TARGET MEASUREMENTS

VEH. MOD YR/MAKE/MODEL/BODY: 2006 Saturn Ion 2, 4-Door Sedan

VEH. NHTSA NO.: C60103 VIN: 1G8AZ55F46Z145819 COLOR: Silver

VEH. BUILD DATE: November, 2005

TEST DATES: September 20, 2006 - May 1, 2007

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Helen A. Kaleto, Louis Campbell, Bryan Hood, Scott Keyser

Measurement	Description	Left Side	Right Side
M	Seat Fore/Aft Travel (Front seats)	260 mm	250 mm
T°	Horizontal < {CG-F1 (Left Seat) to (Right A-Pillar)}	111.5°	--
A1°	360° - T°	248.5°	--
W°	Horizontal < {CG-2 (Left Seat) to (Left A-Pillar)}	201.5°	--
A2°	A2° = W°	201.5°	--
U°	Horizontal < {CG-2 (Left Seat) to (Left B-Pillar)}	289.6°	--
B1°	B1° = U°	289.6°	--
V°	Horizontal < {CG-R (Left Seat) to (Left B-Pillar)}	201.1°	--
B2°	B2° = V°	201.1°	--
W° (right)	Horizontal < {CG-F2 (Right Seat) to (Right A-Pillar)}	--	158.3°
A1° (right)	A1° (right) = W° (right)	--	158.3°
T° (right)	Horizontal < {CG-F1 (Right Seat) to (Left A-Pillar)}	--	247.9°
A2° (right)	360°-T° (right)	--	112.1°
V° (right)	Horizontal < {CG-R (Right Seat) to (Right B-Pillar)}	--	158.6°
B1° (right)	B1° (right) = V° (right)	--	158.6°
U° (right)	Horizontal < {CG-F2 (Right Seat) to (Right B-Pillar)}	--	69.5°
B2° (right)	B2° (right) = U° (right)	--	69.5°
J	A-Pillar {(Plane 3) - (Plane 5)}	307.3 mm	306.3 mm
J/2	J ÷ 2	153.7 mm	153.2 mm
D1	Upper Roof {(Plane A) - (Plane B)}	1506.1 mm	
D1/2	D1 ÷ 2	753.1 mm	
D2	Upper Roof {(Plane C) - (Plane D)}	1170.5 mm	
D2/2	D2 ÷ 2	585.3 mm	

Measurement	Description	Left Side	Right Side
.35D1	.35 x D1	527.1 mm	
.35D2	.35 x D2	409.7 mm	
N	B-Pillar {(BPR) - (lowest point on daylight opening forward of B-Pillar)}	427.2 mm	423.3 mm
N/2	B-Pillar {(BP3) - (lowest point on daylight opening forward of B-Pillar)}	213.6 mm	211.7 mm
N/4	B-Pillar {(BP4) - (lowest point on daylight opening forward of B-Pillar)}	106.8 mm	105.8 mm
D	R-Pillar (Point 7 – Point M)	676.0 mm	676.0 mm
3D/7	3*D / 7	289.7 mm	289.7 mm

As determined using the Procedures specified in S10.1-10.13.

SgRP Locations (world coordinates)						
	Left (mm)			Right (mm)		
	x	y	z	x	Y	z
Front	2046.3	-341.4	1449.4	2047.9	338.6	1449.5
Rear	2824.7	-333.0	1493.2	2826.3	327.1	1493.3

SgRP Locations (vehicle coordinates)						
	Left (mm)			Right (mm)		
	x	y	z	x	Y	z
Front	3116.0	-340.0	461.0	3116.0	340.0	461.0
Rear	3895.0	-330.0	502.0	3895.0	330.0	502.0

<b>CG Locations (world coordinates)</b>						
	Left (mm)			Right (mm)		
	x	y	z	x	Y	z
CGF1	1946.3	-341.4	2109.4	1957.9	338.6	2109.5
CGF2	2206.3	-341.4	2109.4	2207.9	338.6	2109.5
CGR	2984.7	-333.0	2153.2	2986.3	327.1	2153.3

REFERENCE FOR VEHICLE COORDINATE SYSTEM (measured in millimeters):

Driver door, front top striker bolt hole (x, y, z) = 3262.9, -753.3, 593.9

Passenger door, front top striker bolt hole (x, y, z) = 3262.9, 753.3, 593.9

Passenger door, front outboard seat anchorage (x, y, z) = 2841.0, 578.0, 258.1

REMARKS:

RECORDED BY: Louis Campbell

DATE: September 17, 2006

APPROVED BY: Helen A. Kalet

TABLE 2-6

SUMMARY OF TARGETING RESULTS

VEH. MOD YR/MAKE/MODEL/BODY: 2006 Saturn Ion 2, 4-Door Sedan

VEH. NHTSA NO.: C60103 VIN: 1G8AZ55F46Z145819 COLOR: Silver

VEH. BUILD DATE: October, 2005

TEST DATES: September 20-22, 2006 and May 1, 2007

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Helen A. Kaleto, Louis Campbell, Bryan Hood, Scott Keyser

SUMMARY OF TARGETING RESULTS								
Target	Location (mm)			Horizontal Angle (deg)	Vertical Angle (deg)	Relocation (Yes/No)	Extension (# of 25 mm Spheres)	Impact (Yes/No)
	x	y	z					
<b>A-Pillar Left Side</b>								
AP1	2907.7	-522.2	1220.2	249	38	No	--	No
AP2	2674.7	-577.8	1132.2	202	49	--	--	--
AP3	2547.1	-607.9	1067.8	202	45	No	--	Yes
<b>A-Pillar Right Side</b>								
AP1	2906.0	522.5	1223.5	112	38	No	--	Yes
AP2	2677.4	576.8	1135.8	158	49	No	--	No
AP3	2548.1	605.4	1071.1	158	45	No	--	Yes
<b>B-Pillar Left Side</b>								
BP1	3398.6	-445.0	1307.7	270	26	No	--	Yes
BP2*	3371.7	-553.6	1099.5	270	-9	No	--	No
BP3	3339.0	-594.0	1094.1	--	--	Yes	--	--
REL	3329.4	-610.2	1077.6	290	-10	--	1	No
BP4	3400.8	-636.4	987.8	201	-4	No	--	Yes
<b>B-Pillar Right Side</b>								
BP1	3401.3	449.3	1309.3	90	26	No	--	No
BP2*	3379.3	548.2	1121.1	90	-9	No	--	Yes
BP3	3337.0	595.7	1098.2	--	--	Yes	--	--
REL	3316.8	604.6	1081.9	70	-10	--	1	No
BP4	3398.8	636.7	992.9	157	-4	No	--	No

SUMMARY OF TARGETING RESULTS								
Target	Location (mm)			Horizontal Angle (deg)	Vertical Angle (deg)	Relocation (Yes/No)	Extension (# of 25 mm Spheres)	Impact (Yes/No)
	x	y	z					
<b>Rear Pillar Left Side</b>								
RP1	4089.2	-481.4	1234.7	270	10	No	--	No
RP2	4280.5	-589.9	1085.4	--	--	Yes	--	--
REL	4190.5	-514.8	1173.9	315	48	--	6	No
<b>Rear Pillar Right Side</b>								
RP1	4087.9	489.5	1232.6	90	10	No	--	Yes
RP2	4286.4	595.2	1082.9	--	--	Yes	--	--
REL	4201.8	519.6	1170.0	45	48	--	6	No
<b>Front Header Left Side</b>								
FH1	2815.1	-414.3	1268.0	--	--	Yes	--	--
REL	2806.8	-394.4	1261.3	180	50	--	1	No
FH2	2797.8	-263.9	1275.2	180	50	No	--	No
<b>Front Header Right Side</b>								
FH1	2817.0	416.6	1270.1	--	--	Yes	--	--
REL	2802.7	393.4	1262.9	180	50	--	1	No
FH2	2796.3	266.2	1275.5	180	50	No	--	No
<b>Side Rail Left Side</b>								
SR1	3057.1	-461.4	1279.2	270	35	No	--	No
SR2A	3207.3	-453.8	1295.8	270	35	No	--	Yes
SR2B	3098.8	-460.7	1282.9	270	35	No	--	No
SR3-1	3547.8	-452.9	1302.9	270	35	No	--	No
<b>Side Rail Right Side</b>								
SR1	3056.2	471.2	1276.4	90	35	No	--	No
SR2A	3206.0	461.6	1292.9	90	35	No	--	No
SR2B	3100.8	466.6	1282.9	90	35	No	--	No
SR3-1	3550.8	462.7	1302.2	90	35	No	--	No
<b>Rear Header Left Side</b>								
RH	4089.8	-328.3	1296.3	0	50	No	--	No

SUMMARY OF TARGETING RESULTS								
Target	Location (mm)			Horizontal Angle (deg)	Vertical Angle (deg)	Relocation (Yes/No)	Extension (# of 25 mm Spheres)	Impact (Yes/No)
	x	y	z					
<b>Rear Header Right Side</b>								
RH	4099.2	332.0	1294.8	0	50	No	--	No
<b>Upper Roof Left Side</b>								
UR1	2960.2	-396.5	1292.3	270	45	No	--	No
UR2	3703.8	-385.5	1342.3	270	35	No	--	No
UR3	3994.8	-402.2	1310.6	270	33	No	--	No
UR7	3830.0	-296.0	1367.0	270	45	No	--	Yes
<b>Upper Roof Right Side</b>								
UR4	3136.4	374.9	1350.6	90	37	No	--	Yes
UR5	3394.8	398.0	1346.5	90	35	No	--	Yes
UR6	3830.9	296.0	1367.0	90	45	No	--	No

REMARKS: For BP2, the impact angle range is 0 - 50° per S8.13.4, approach angles, of FMVSS 201.

RECORDED BY: Louis Campbell

DATE: September 17, 2006

APPROVED BY: Helen A. Kaleto

### 3.0 TEST DATA (Included Acceleration and Velocity Plots)







SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G06I7-001.5      VEHICLE YR/MAKE/MODEL:2006/DOT/NHTSA/Saturn Ion 2 Sedan

**GENERAL TEST PARAMETERS:**

Test Number:#2

Target (Vehicle Side): AP1Right

Temperature:22C

MGA Test Reference No.:FM6261

Humidity:43%

Approach Horizontal Angles:112°

Time of Test:1:33 PM

Approach Vertical Angles:38°

FMH Serial No:[038]

Additional Description:

**TEST RESULTS:**

HIC(d)	HIC	$\Delta t$ (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
505	448	8.1	24.1	18	5 Left

**INSTRUMENTATION INFORMATION:** (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	$\Delta V$ Pre-Test	$\Delta V$ Post-Test
X	5	J36197	-108.8	1.29	1.29
Y	6	J36193	102.7	1.80	1.79
Z	7	J36353	97.2	1.31	1.31

**REMARKS** (Summary of test, damage, non-compliance, invalid test, etc.):

No visible damage.

Recorded By: *Janita Campbell* Approved By\*: *Heena A. Kalita* Date: 9/20/2006  
 \*Only necessary for NHTSA (Government) Compliance testing.

FMH  
G06I7-001.5

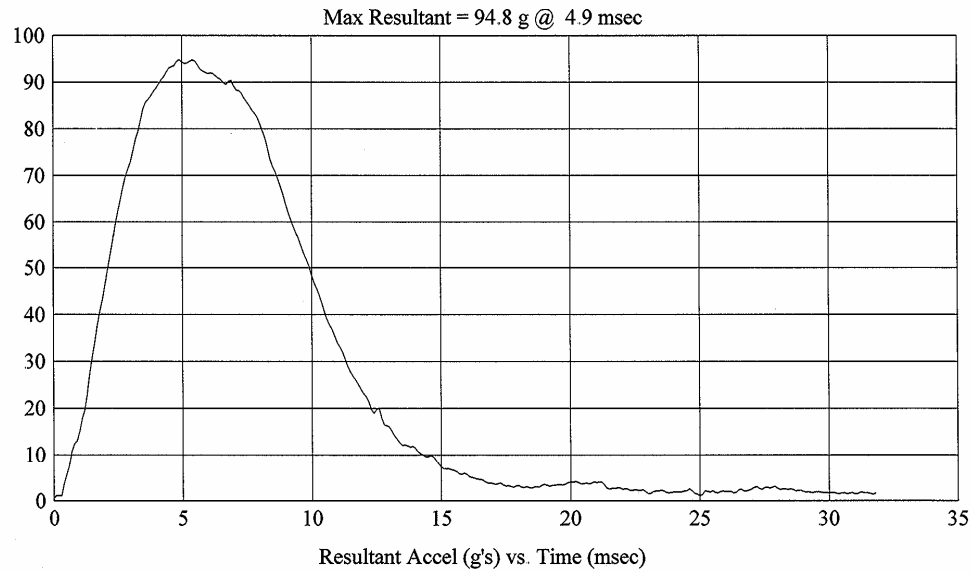
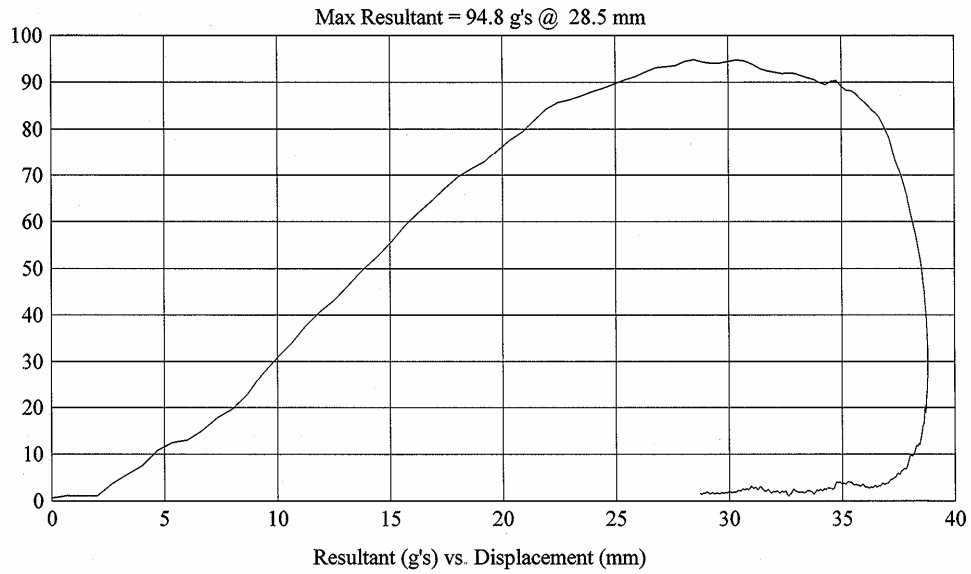
Customer: DOT/NHTSA  
Test # 2  
FM6261  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan

Test Date: 9/20/2006

Model Year: 2006  
Target: AP1  
Vehicle Side: Right  
Horz/Vert Angle: 112/38

HIC(d) = 505, HIC = 448, Delta T = 8.1 msec



FMH  
G06I7-001.5

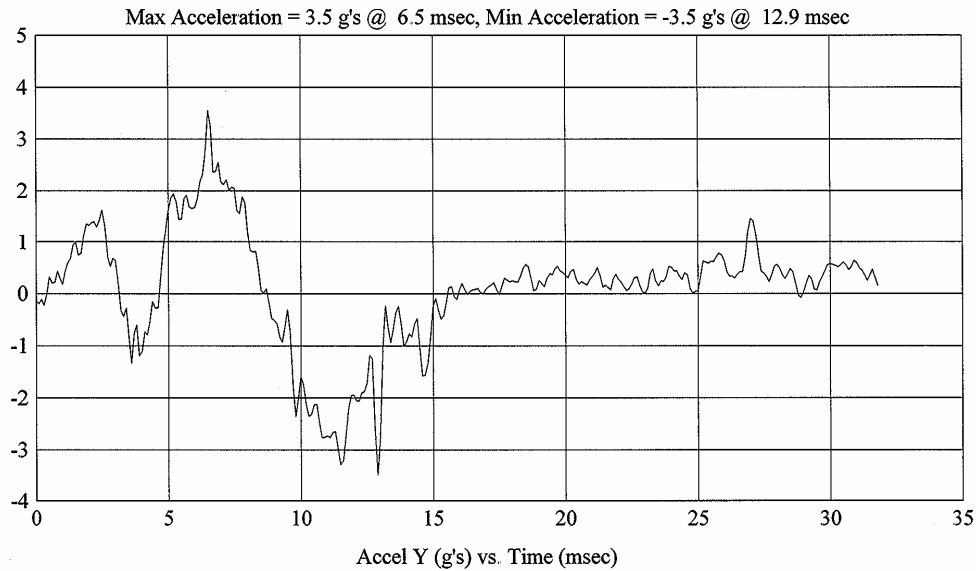
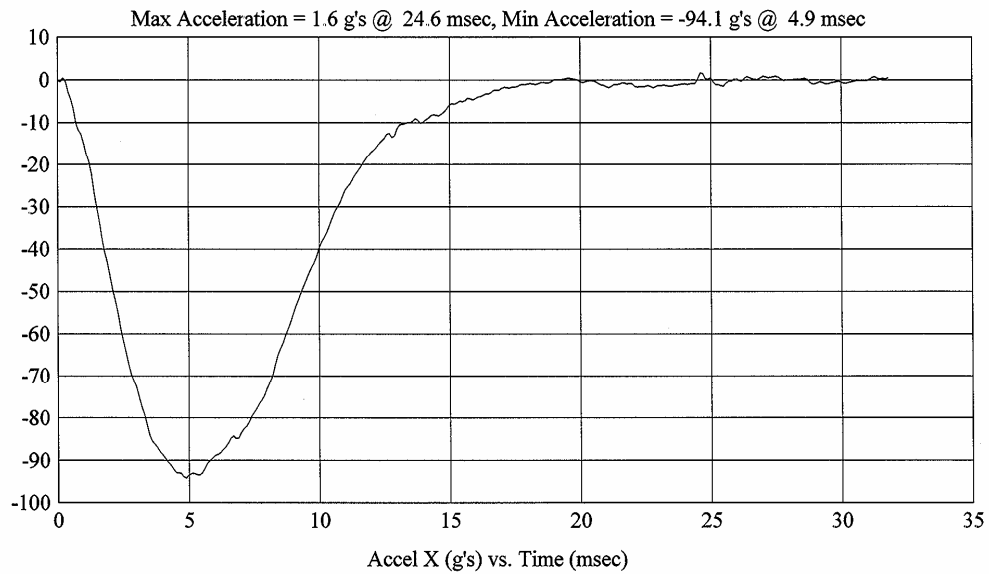
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Test # 2  
FM6261  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan

Test Date: 9/20/2006

Model Year: 2006  
Target: AP1  
Vehicle Side: Right  
Horz/Vert Angle: 112/38

HIC(d) = 505, HIC = 448, Delta T = 8.1 msec



FMH  
G06I7-001.5

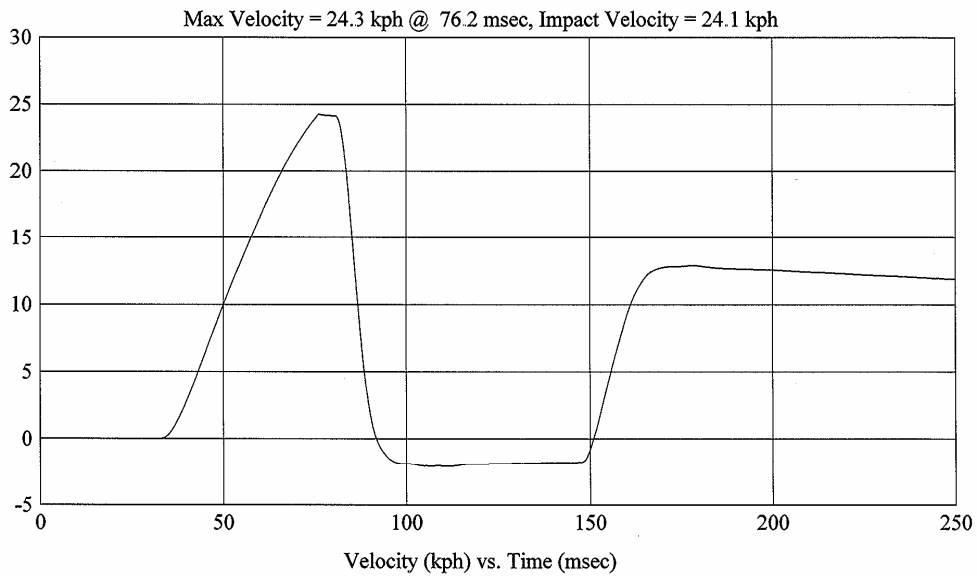
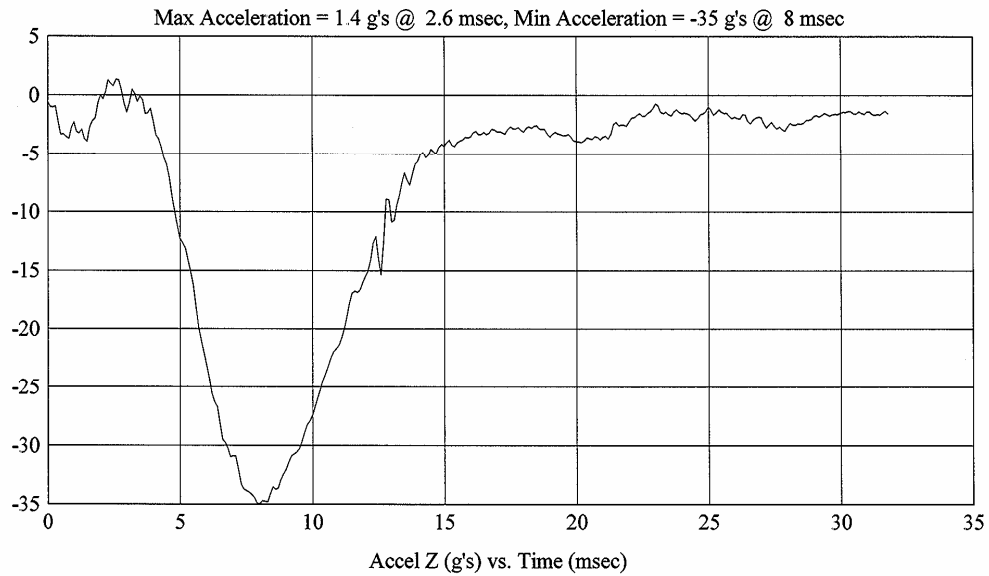
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Test # 2  
FM6261  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan

Test Date: 9/20/2006

Model Year: 2006  
Target: AP1  
Vehicle Side: Right  
Horz/Vert Angle: 112/38

HIC(d) = 505, HIC = 448, Delta T = 8.1 msec



FMH  
G06I7-001.5

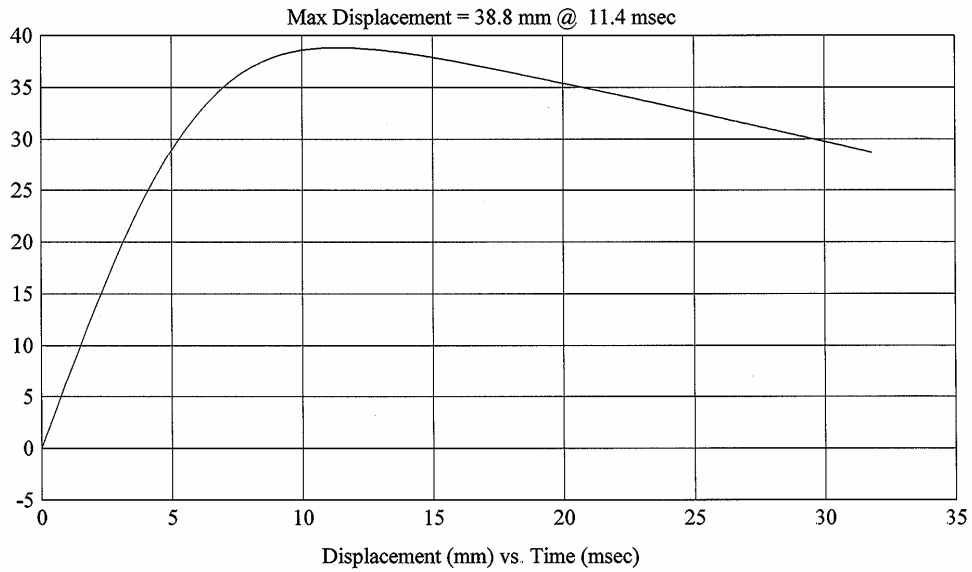
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Test # 2  
FM6261  
Additional Desc: N/A

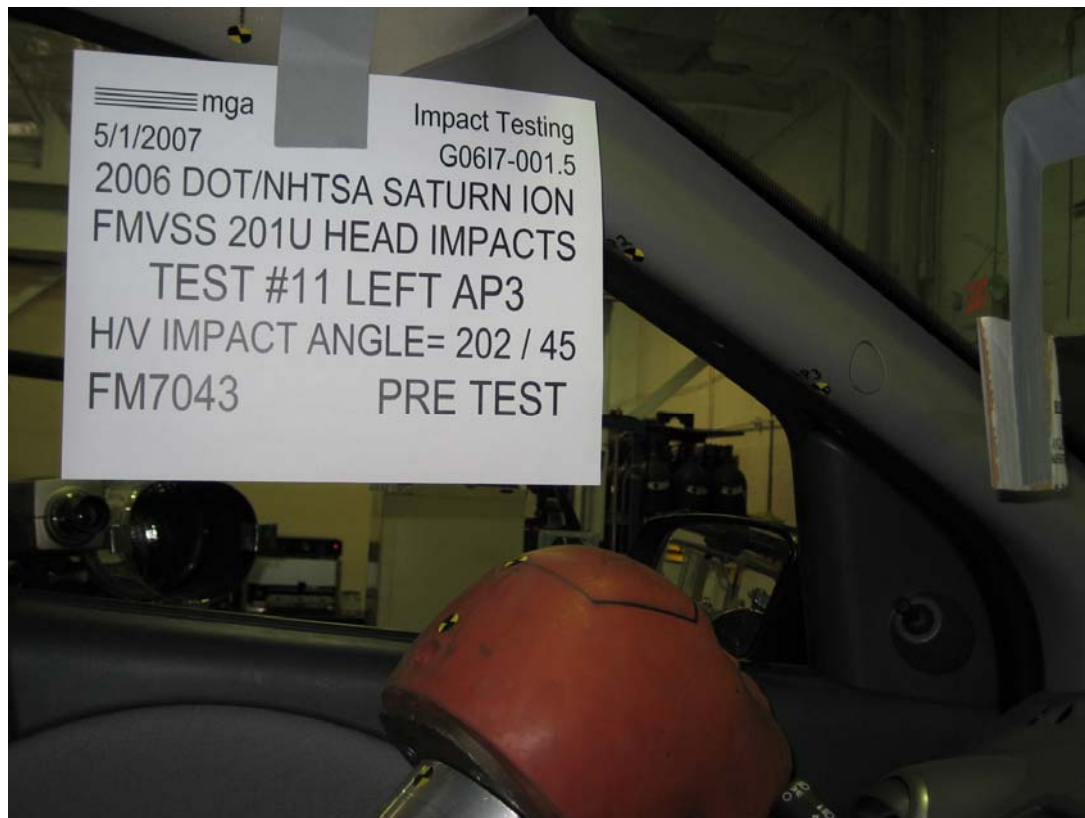
Vehicle Program : Saturn Ion 2 Sedan

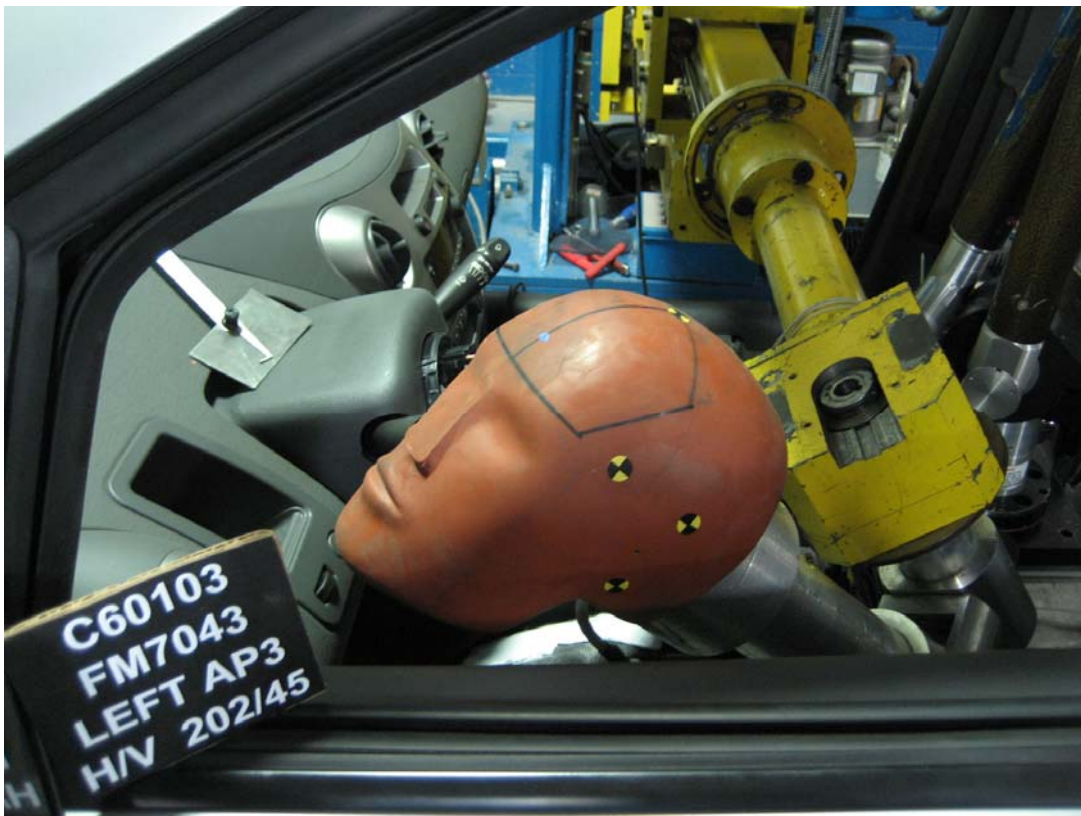
Test Date: 9/20/2006

Model Year: 2006  
Target: AP1  
Vehicle Side: Right  
Horz/Vert Angle: 112/38

HIC(d) = 505, HIC = 448, Delta T = 8.1 msec

















**SUMMARY OF FMVSS 201U TEST**

JOB/NHTSA NO: G06I7-001.5      VEHICLE YR/MAKE/MODEL:2006/DOT/NHTSA/Saturn Ion 2 Sedan

**GENERAL TEST PARAMETERS:**

Test Number:#11

Target (Vehicle Side): AP3Left

Temperature:23C

MGA Test Reference No.:FM7043

Humidity:38%

Approach Horizontal Angles:202°

Time of Test:11:56:41 AM

Approach Vertical Angles:45°

FMH Serial No:[036]

Additional Description:

**TEST RESULTS:**

HIC(d)	HIC	$\Delta t$ (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
698	704	7.7	23.4	11	4 Left

**INSTRUMENTATION INFORMATION:** (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	$\Delta V$ Pre-Test	$\Delta V$ Post-Test
X	5	J21969	-90.883	1.24	1.24
Y	6	J35916	103.15	1.54	1.54
Z	7	J35918	99.409	1.07	1.07

**REMARKS** (Summary of test, damage, non-compliance, invalid test, etc.):

Recorded By: *Scott Campbell* Approved By\*: *Heena A. Kalato* Date: 5/1/2007  
 \*Only necessary for NHTSA (Government) Compliance testing.

FMH  
G0617-001.5

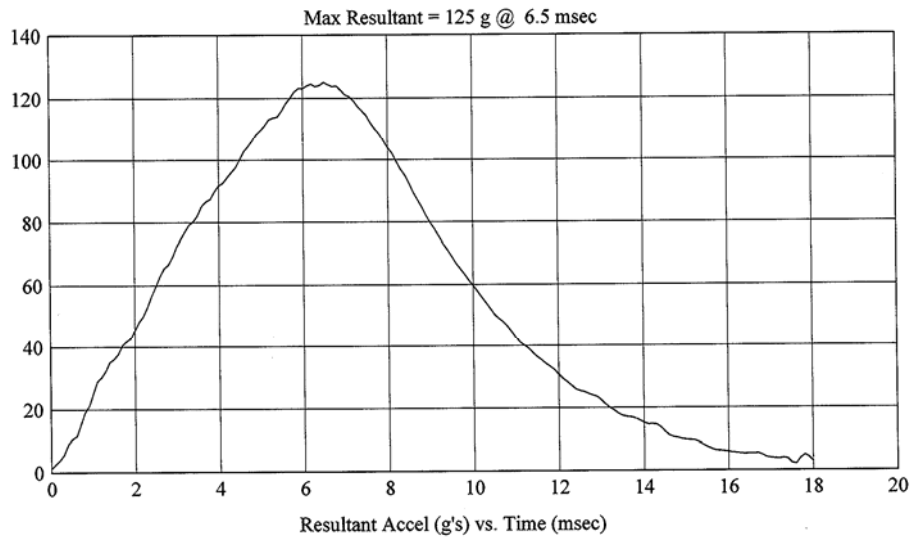
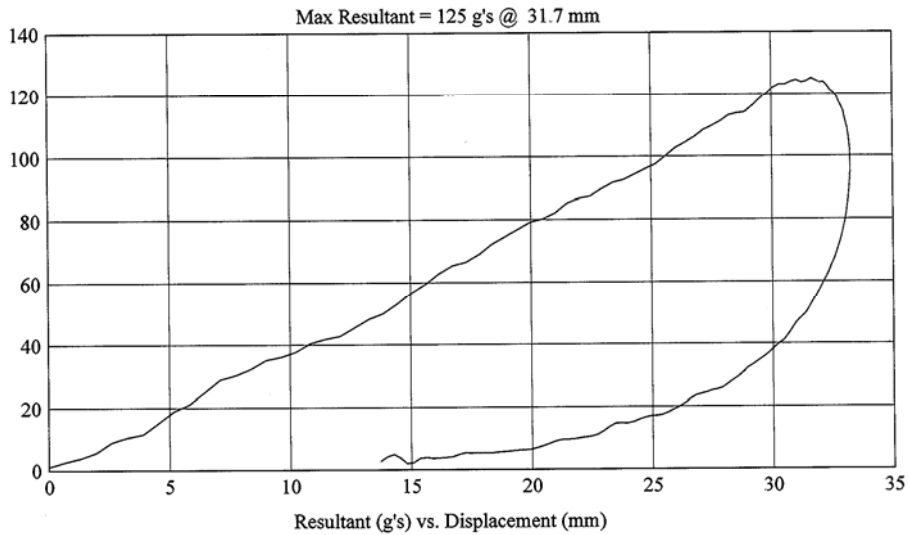
Customer: DOT/NHTSA  
Test # 11  
FM7043  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan

Test Date: 5/1/2007

Model Year: 2006  
Target: AP3  
Vehicle Side: Left  
Horz/Vert Angle: 202/45

HIC(d) = 698, HIC = 704, Delta T = 7.7 msec



FMH  
G0617-001.5

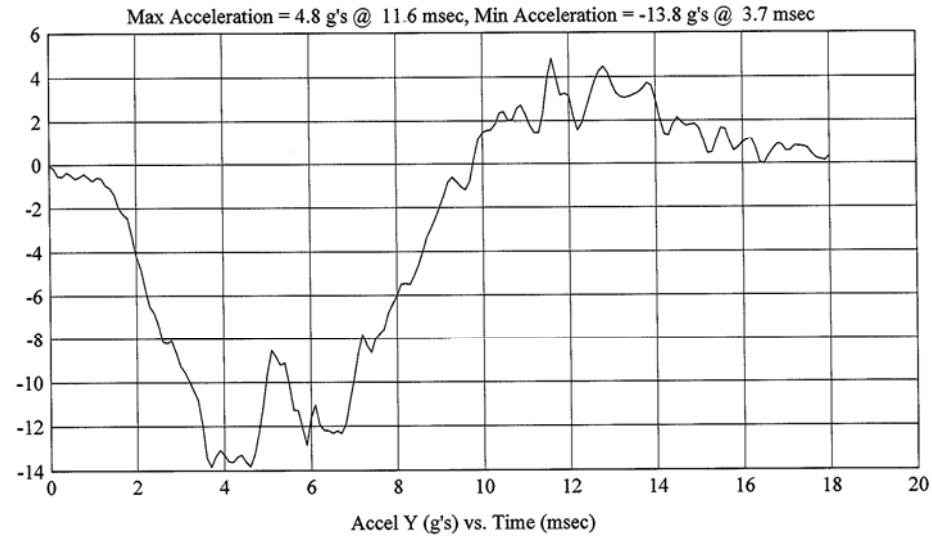
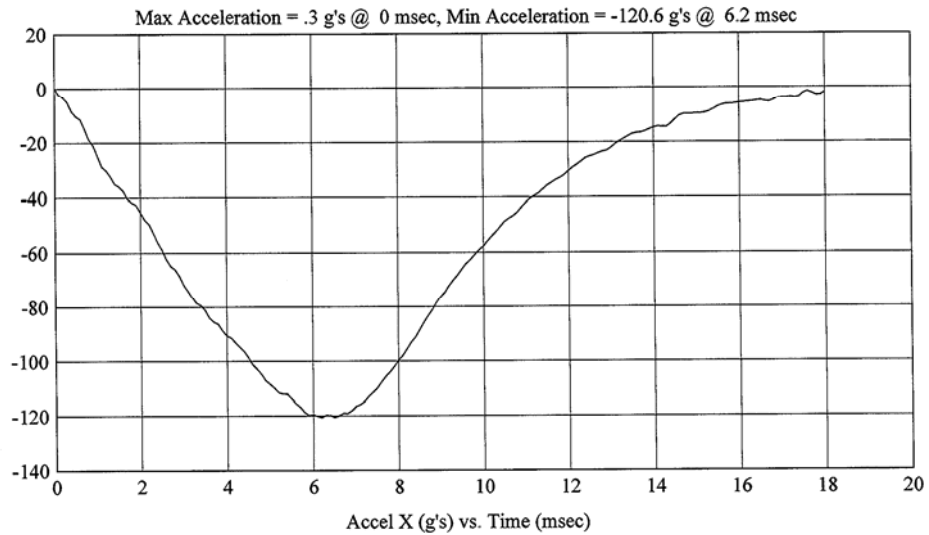
Customer: DOT/NHTSA  
Test # 11  
FM7043  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan

Test Date: 5/1/2007

Model Year: 2006  
Target: AP3  
Vehicle Side: Left  
Horz/Vert Angle: 202/45

HIC(d) = 698, HIC = 704, Delta T = 7.7 msec



FMH  
G06I7-001.5

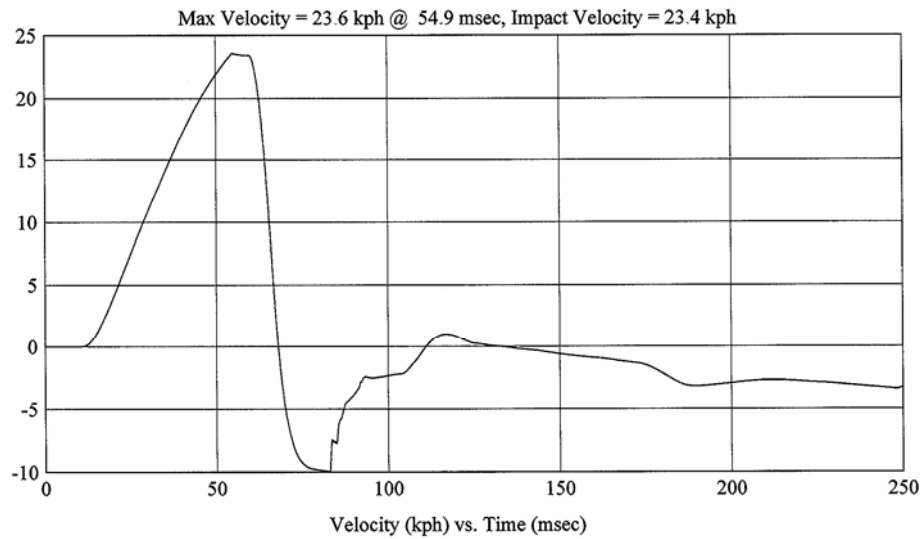
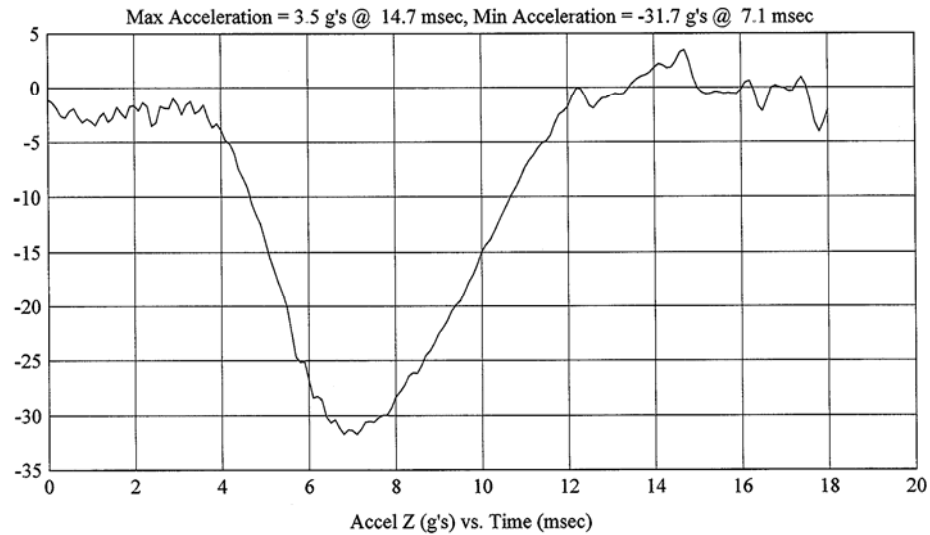
Customer: DOT/NHTSA  
Test # 11  
FM7043  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan

Test Date: 5/1/2007

HIC(d) = 698, HIC = 704, Delta T = 7.7 msec

Model Year: 2006  
Target: AP3  
Vehicle Side: Left  
Horz/Vert Angle: 202/45



FMH  
G06I7-001.5

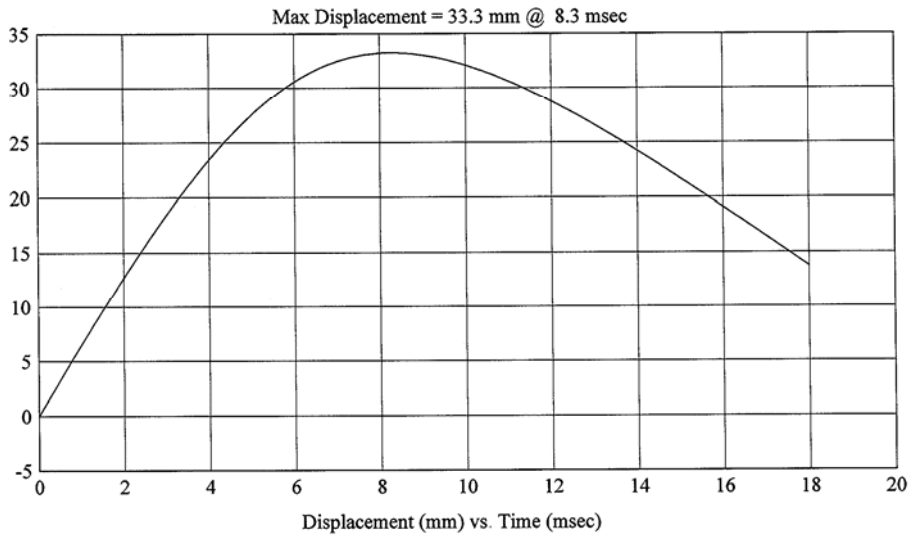
Customer: DOT/NHTSA  
Test # 11  
FM7043  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan

Test Date: 5/1/2007

Model Year: 2006  
Target: AP3  
Vehicle Side: Left  
Horz/Vert Angle: 202/45

HIC(d) = 698, HIC = 704, Delta T = 7.7 msec











**SUMMARY OF FMVSS 201U TEST**

JOB/NHTSA NO: G06I7-001.5      VEHICLE YR/MAKE/MODEL:2006/DOT/NHTSA/Saturn Ion 2 Sedan

**GENERAL TEST PARAMETERS:**

Test Number:#1

Target (Vehicle Side): AP3Right

Temperature:22C

MGA Test Reference No.:FM6260

Humidity:44%

Approach Horizontal Angles:158°

Time of Test:11:13 AM

Approach Vertical Angles:45°

FMH Serial No:[035]

Additional Description:

**TEST RESULTS:**

HIC(d)	HIC	$\Delta t$ (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
1088	1221	4.3	23.6	8	12 Left

**INSTRUMENTATION INFORMATION:** (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	$\Delta V$ Pre-Test	$\Delta V$ Post-Test
X	5	J35924	-91.4	1.29	1.29
Y	6	J35919	94.4	1.79	1.79
Z	7	J22664	94.3	1.31	1.31

**REMARKS** (Summary of test, damage, non-compliance, invalid test, etc.):

A-pillar screw cover knocked out.

Recorded By: *Janis Campbell* Approved By\*: *Heena A. Kalita* Date: 9/20/2006  
\*Only necessary for NHTSA (Government) Compliance testing.

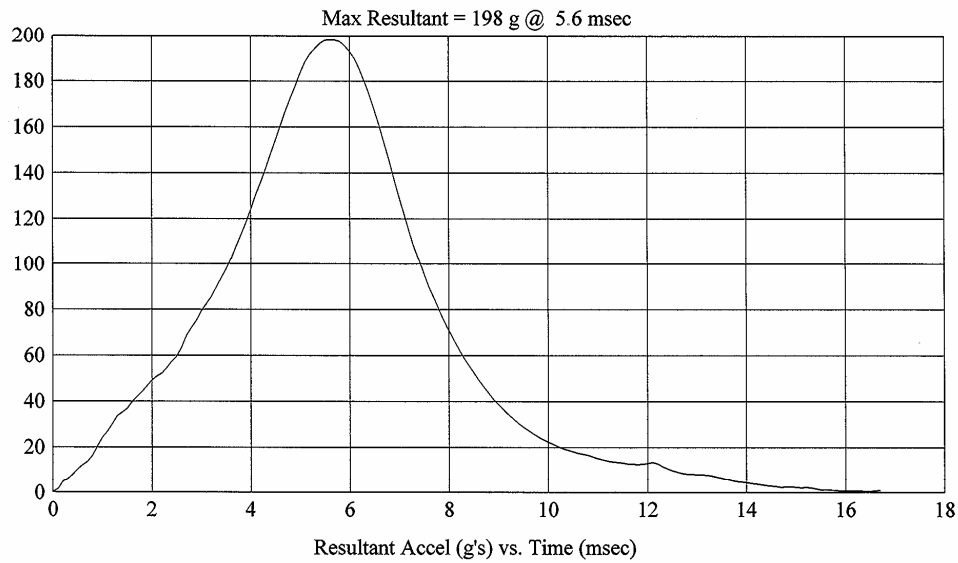
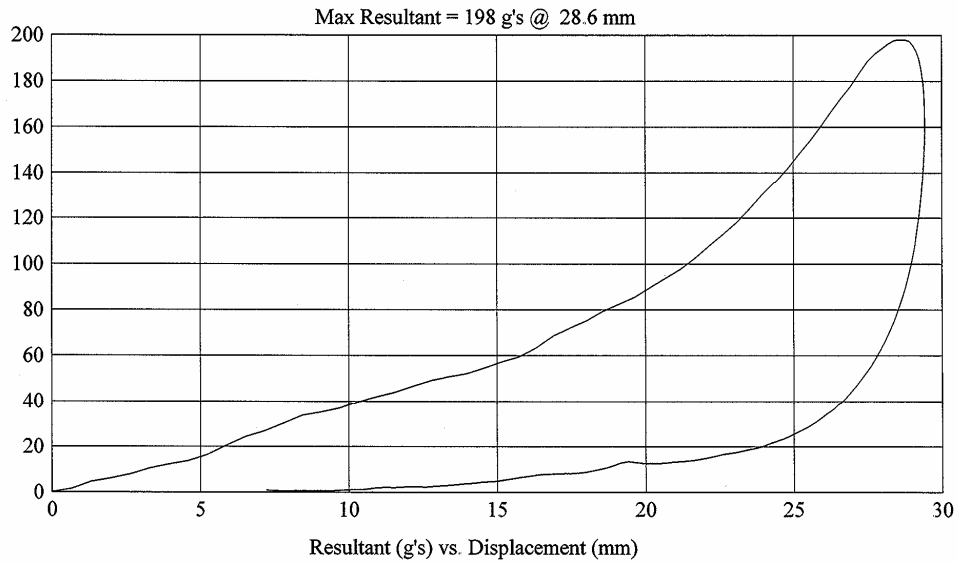
FMH  
G06I7-001.5

Customer: DOT/NHTSA  
Test # 1  
FM6260  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan  
Test Date: 9/20/2006

Model Year: 2006  
Target: AP3  
Vehicle Side: Right  
Horz/Vert Angle: 158/45

HIC(d) = 1088, HIC = 1221, Delta T = 4.3 msec



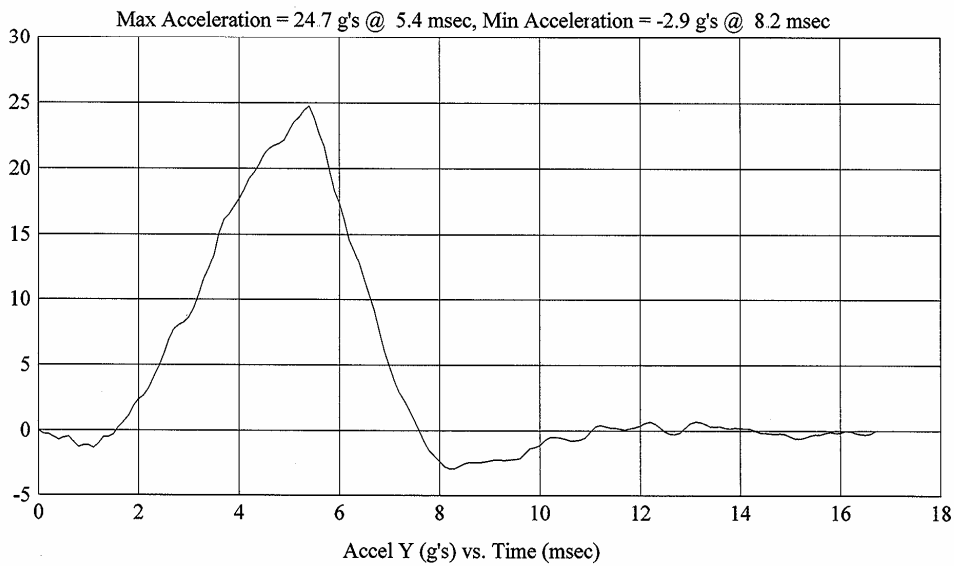
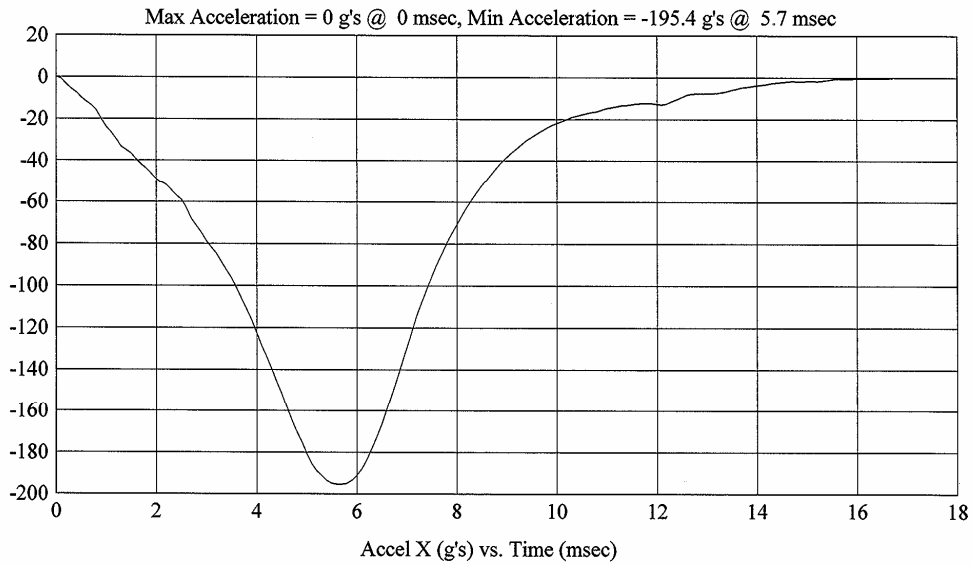
FMH  
G0617-001.5

Customer: DOT/NHTSA  
Test # 1  
FM6260  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan  
Test Date: 9/20/2006

Model Year: 2006  
Target: AP3  
Vehicle Side: Right  
Horz/Vert Angle: 158/45

HIC(d) = 1088, HIC = 1221, Delta T = 4.3 msec



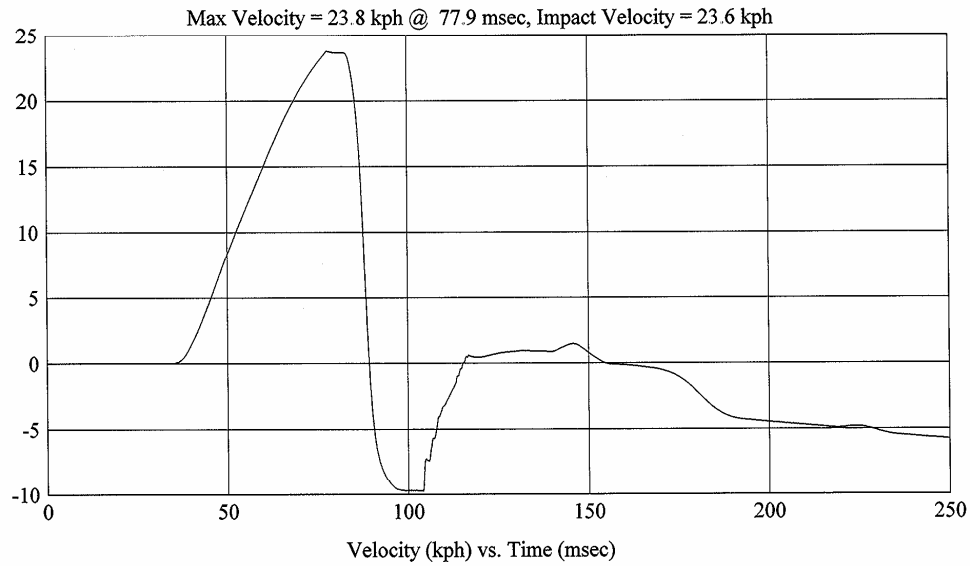
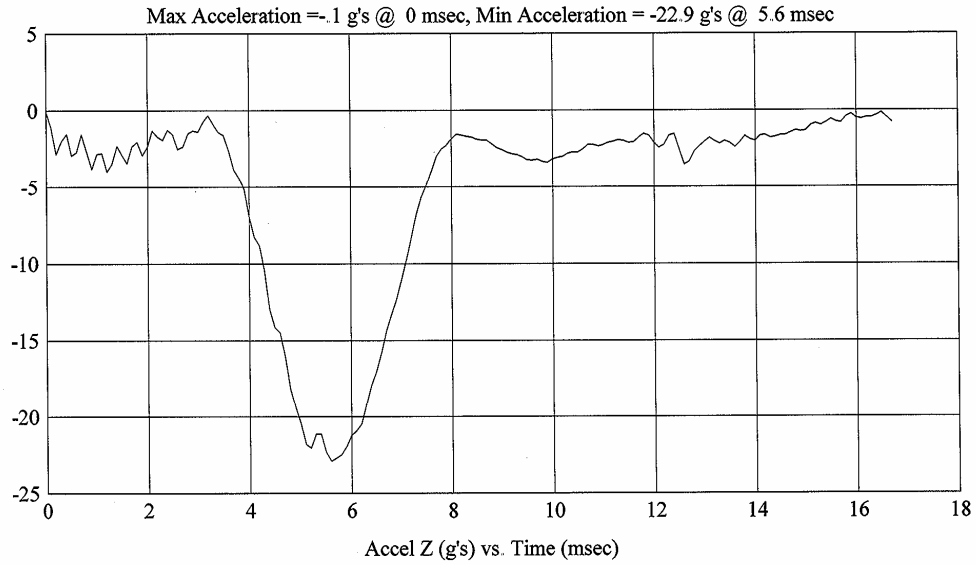
FMH  
G06I7-001.5

Customer: DOT/NHTSA  
Test # 1  
FM6260  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan  
Test Date: 9/20/2006

Model Year: 2006  
Target: AP3  
Vehicle Side: Right  
Horz/Vert Angle: 158/45

HIC(d) = 1088, HIC = 1221, Delta T = 4.3 msec



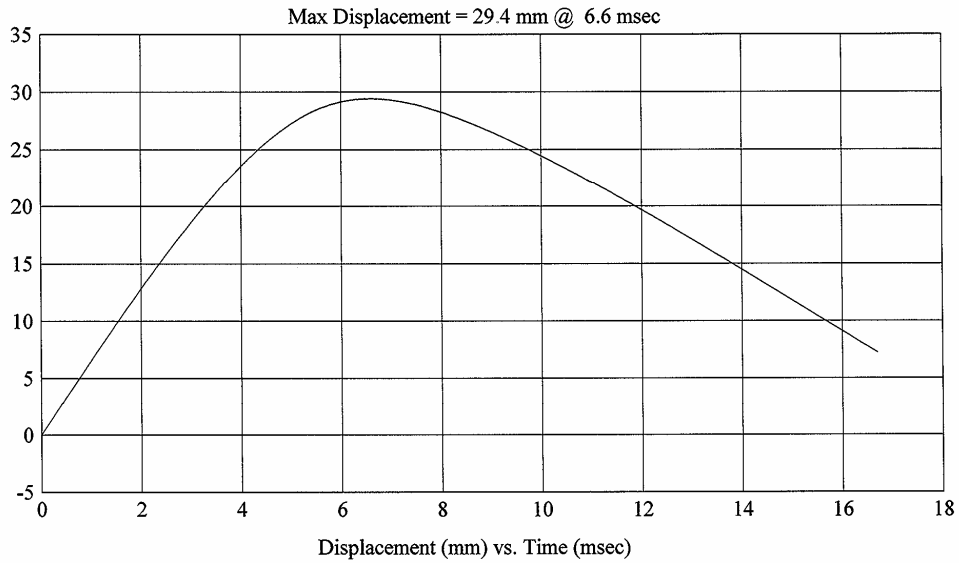
FMH  
G0617-001.5

Customer: DOT/NHTSA  
Test # 1  
FM6260  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan  
Test Date: 9/20/2006

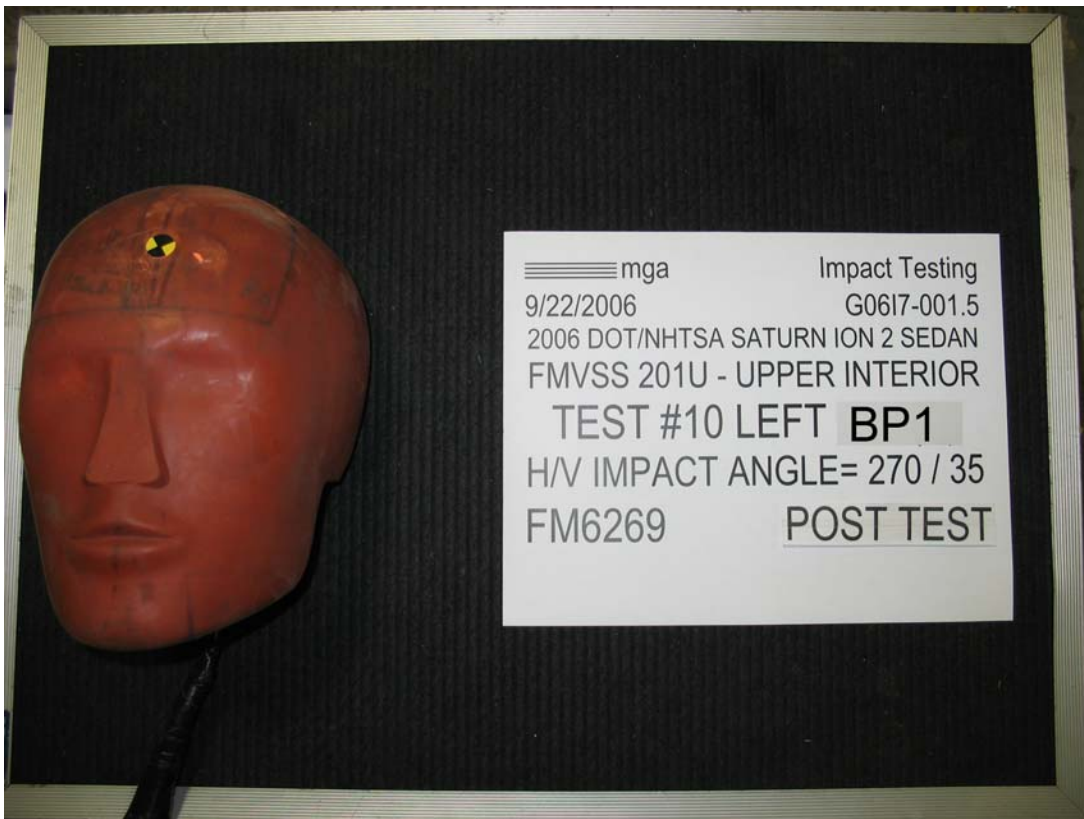
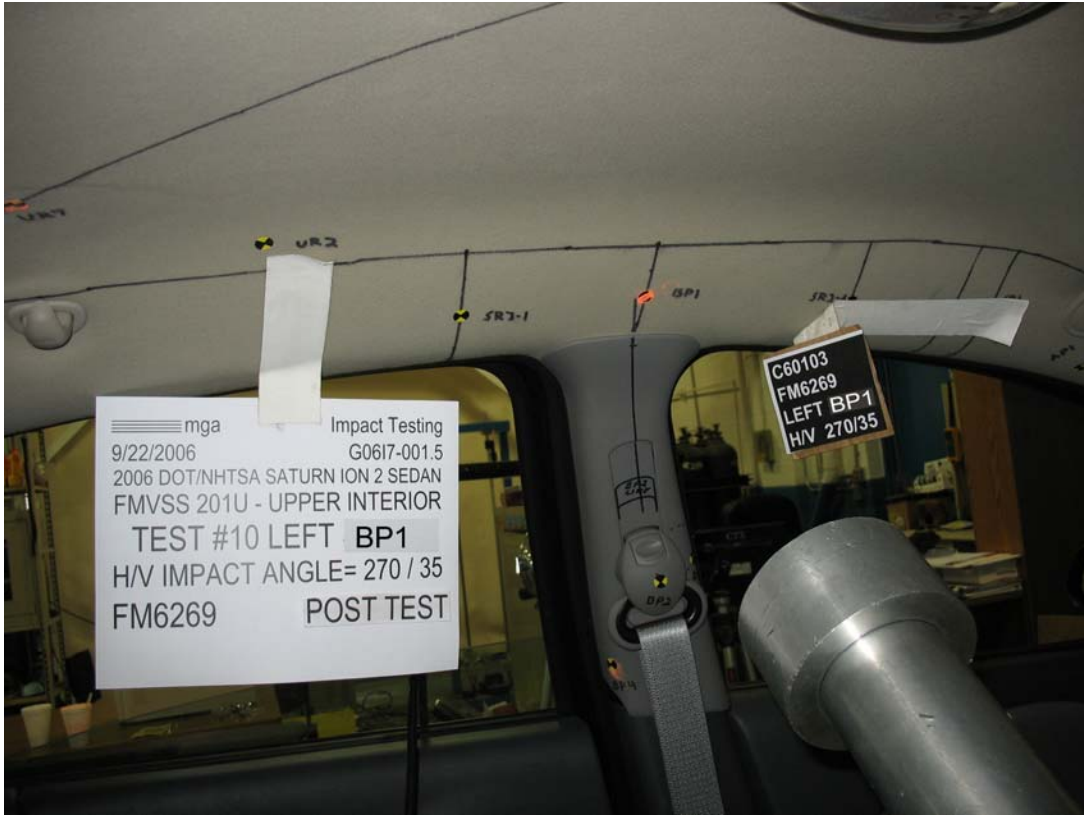
Model Year: 2006  
Target: AP3  
Vehicle Side: Right  
Horz/Vert Angle: 158/45

HIC(d) = 1088, HIC = 1221, Delta T = 4.3 msec









**SUMMARY OF FMVSS 201U TEST**

JOB/NHTSA NO: G06I7-001.5      VEHICLE YR/MAKE/MODEL:2006/DOT/NHTSA/Saturn Ion 2 Sedan

**GENERAL TEST PARAMETERS:**

Test Number:#10

Target (Vehicle Side): BP1Left

Temperature:21C

MGA Test Reference No.:FM6269

Humidity:47%

Approach Horizontal Angles:270°

Time of Test:9:24:15 AM

Approach Vertical Angles:35°

FMH Serial No:[035]

Additional Description:

**TEST RESULTS:**

HIC(d)	HIC	$\Delta t$ (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
811	854	5.8	23.2	30	10 Left

**INSTRUMENTATION INFORMATION:** (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	$\Delta V$ Pre-Test	$\Delta V$ Post-Test
X	5	J35924	-91.4	1.29	1.29
Y	6	J35919	94.4	1.79	1.79
Z	7	J22664	94.3	1.31	1.31

**REMARKS** (Summary of test, damage, non-compliance, invalid test, etc.):

No visible damage.

Recorded By: *Janis Campbell* Approved By\*: *Heena A. Kalita* Date: 9/22/2006  
 \*Only necessary for NHTSA (Government) Compliance testing.

FMH  
G06I7-001.5

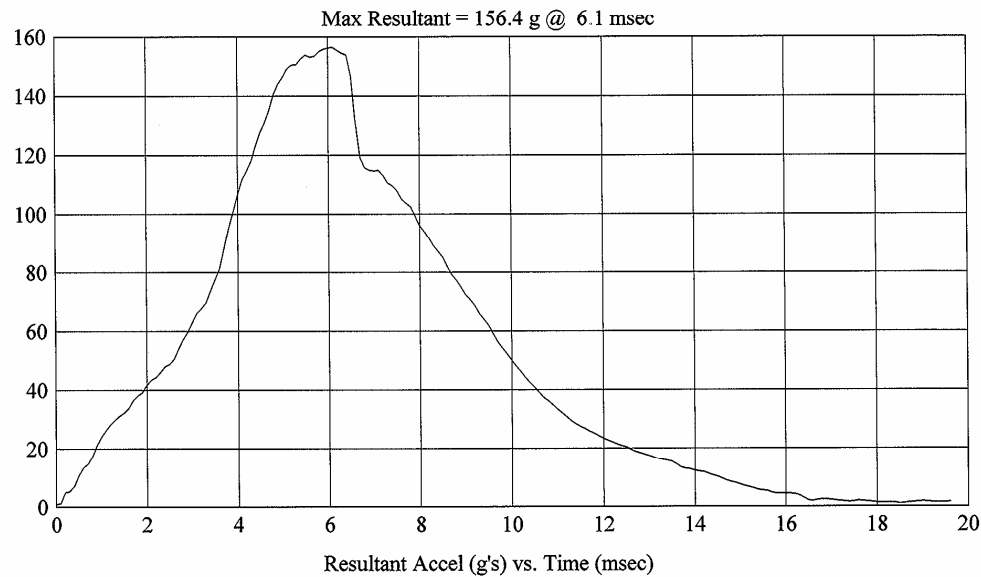
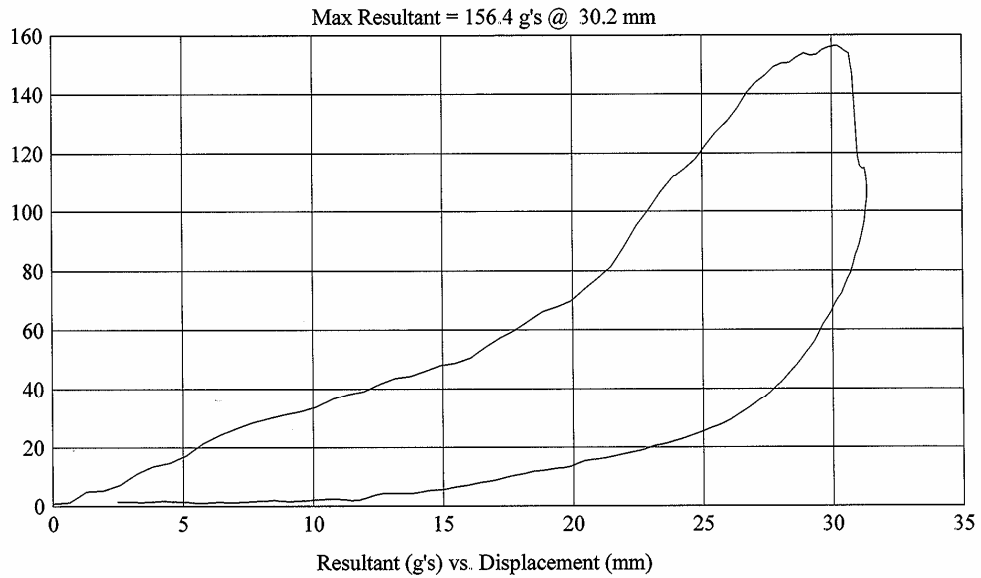
Customer: DOT/NHTSA  
Test # 10  
FM6269  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan

Test Date: 9/22/2006

Model Year: 2006  
Target: BP1  
Vehicle Side: Left  
Horz/Vert Angle: 270/35

HIC(d) = 811, HIC = 854, Delta T = 5.8 msec



FMH  
G06I7-001.5

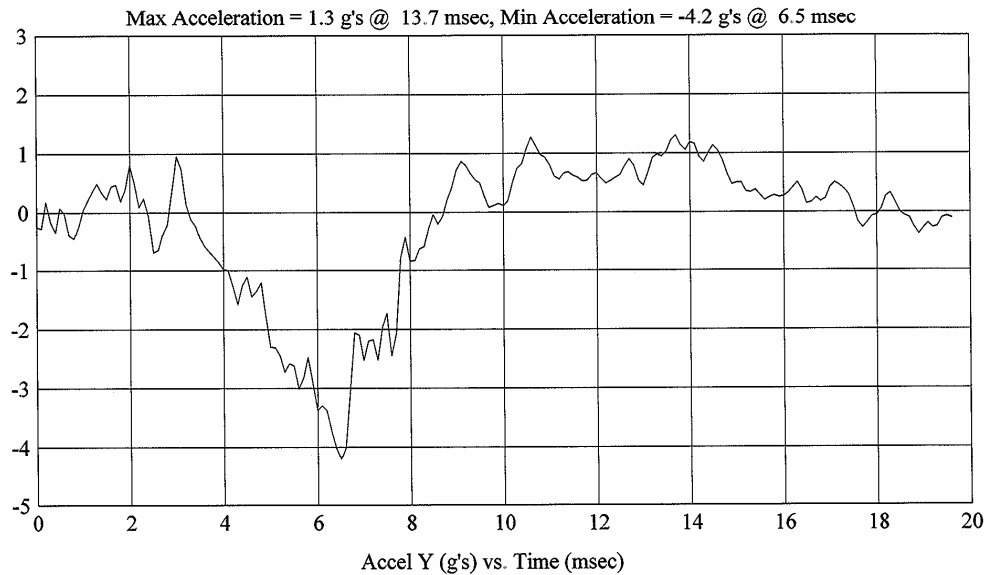
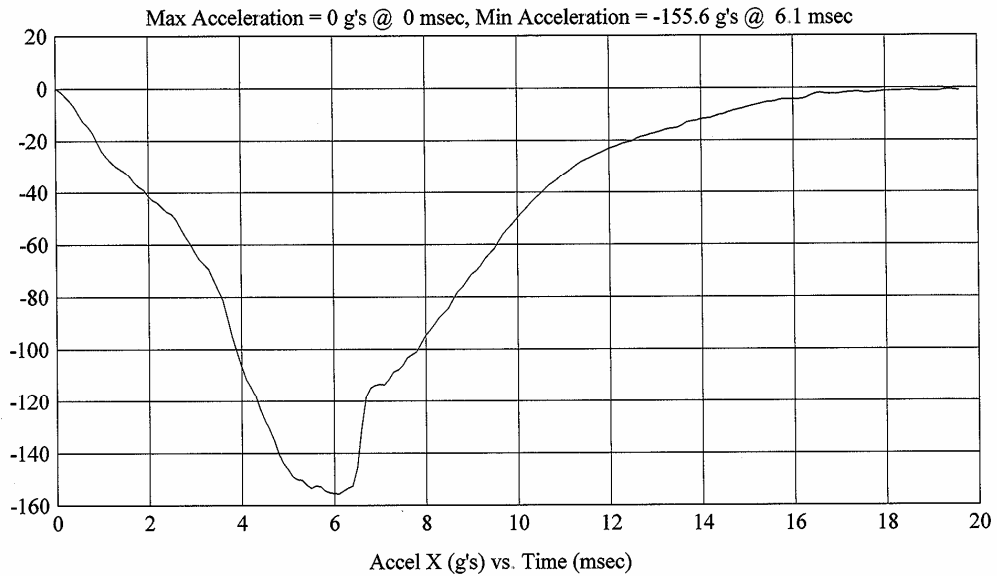
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Test # 10  
FM6269  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan

Test Date: 9/22/2006

Model Year: 2006  
Target: BP1  
Vehicle Side: Left  
Horz/Vert Angle: 270/35

HIC(d) = 811, HIC = 854, Delta T = 5.8 msec



FMH  
G06I7-001.5

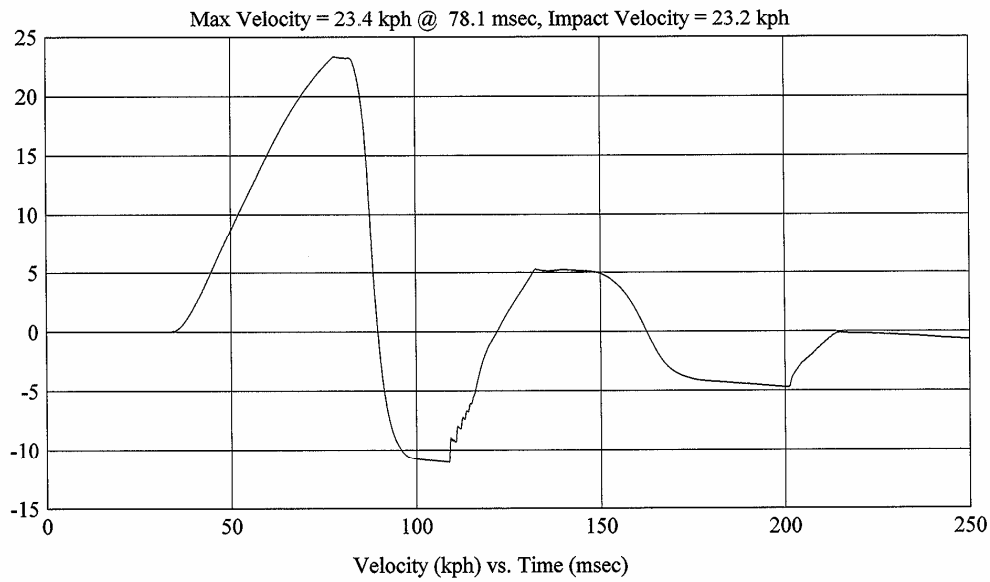
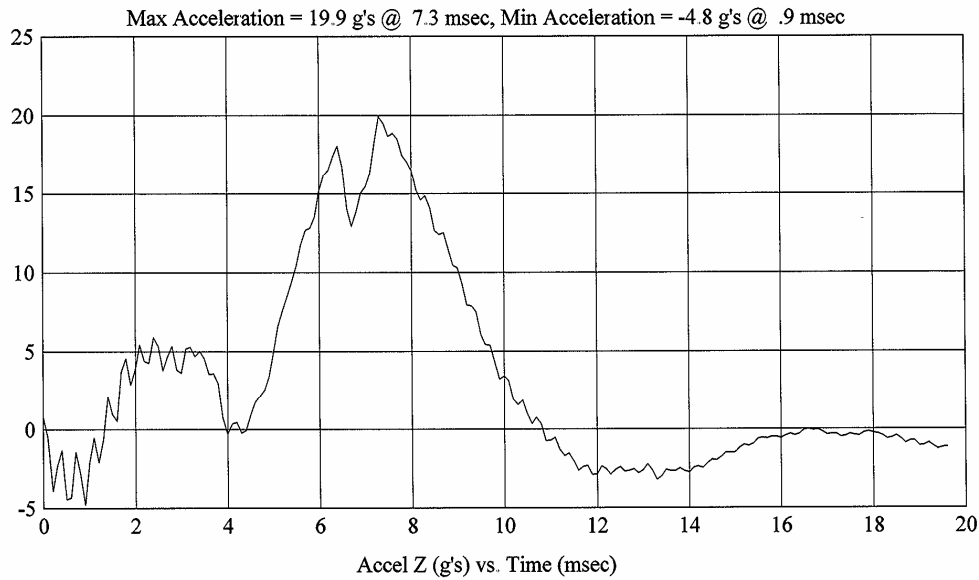
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Test # 10  
FM6269  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan

Test Date: 9/22/2006

Model Year: 2006  
Target: BP1  
Vehicle Side: Left  
Horz/Vert Angle: 270/35

HIC(d) = 811, HIC = 854, Delta T = 5.8 msec



FMH  
G06I7-001.5

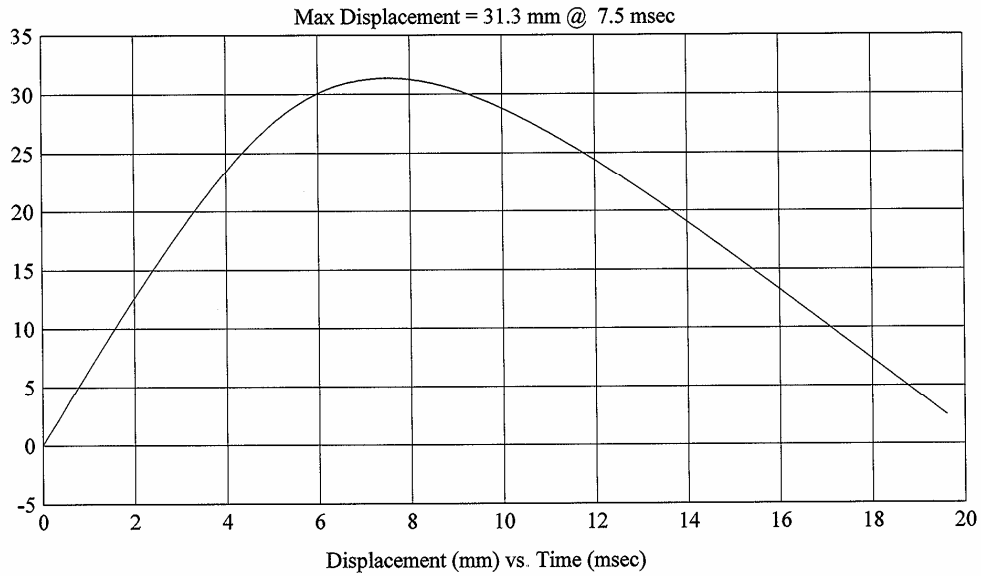
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Test # 10  
FM6269  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan

Test Date: 9/22/2006

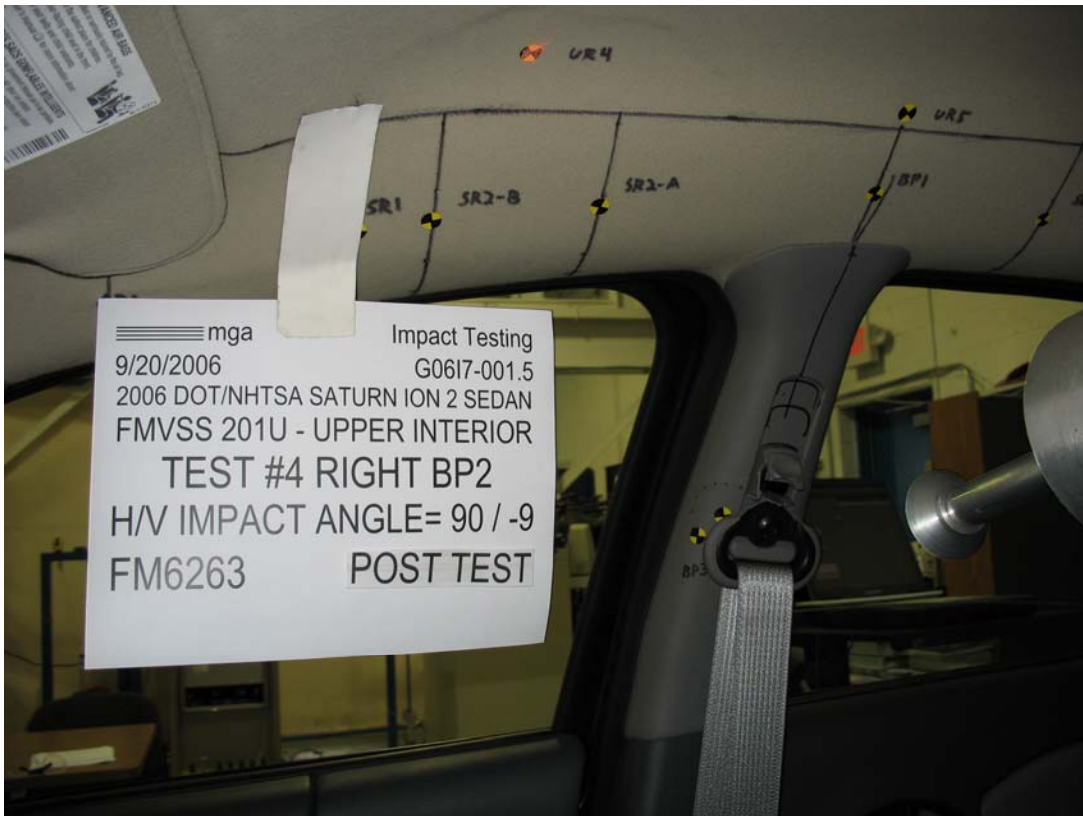
Model Year: 2006  
Target: BP1  
Vehicle Side: Left  
Horz/Vert Angle: 270/35

HIC(d) = 811, HIC = 854, Delta T = 5.8 msec









**SUMMARY OF FMVSS 201U TEST**

JOB/NHTSA NO: G06I7-001.5      VEHICLE YR/MAKE/MODEL:2006/DOT/NHTSA/Saturn Ion 2 Sedan

**GENERAL TEST PARAMETERS:**

Target (Vehicle Side): BP2Right

MGA Test Reference No.:FM6263

Approach Horizontal Angles:90°

Approach Vertical Angles:-9°

Additional Description:

Test Number:#4

Temperature:22C

Humidity:43%

Time of Test:4:36 PM

FMH Serial No:[038]

**TEST RESULTS:**

HIC(d)	HIC	$\Delta t$ (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
455	383	9.1	24.2	23	0

**INSTRUMENTATION INFORMATION:** (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	$\Delta V$ Pre-Test	$\Delta V$ Post-Test
X	5	J36197	-108.8	1.29	1.29
Y	6	J36193	102.7	1.79	1.79
Z	7	J36353	97.2	1.31	1.31

**REMARKS** (Summary of test, damage, non-compliance, invalid test, etc.):

D-ring cover broke off.

Recorded By: *Janis Campbell* Approved By\*: *Heena A. Kalita* Date: 9/20/2006

\*Only necessary for NHTSA (Government) Compliance testing.

FMH  
G06I7-001.5

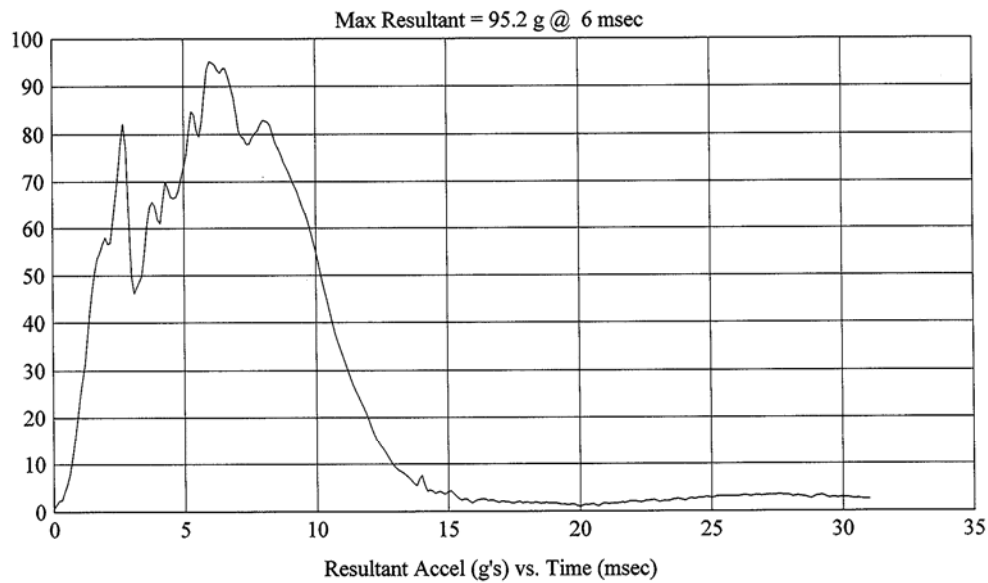
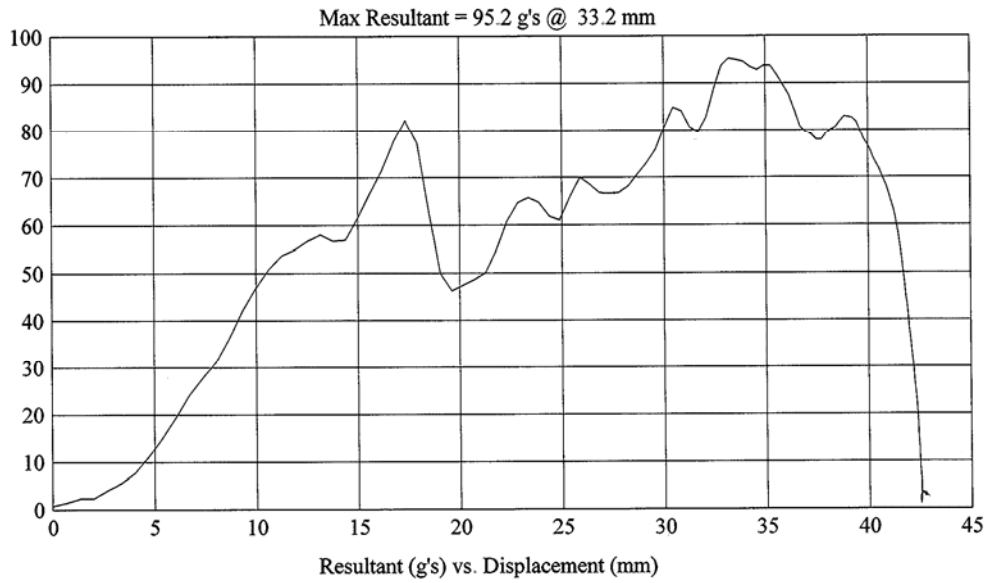
Customer: DOT/NHTSA  
Test # 4  
FM6263  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan

Test Date: 9/20/2006

Model Year: 2006  
Target: BP2  
Vehicle Side: Right  
Horz/Vert Angle: 90/-9

HIC(d) = 455, HIC = 383, Delta T = 9.1 msec



FMH  
G06I7-001.5

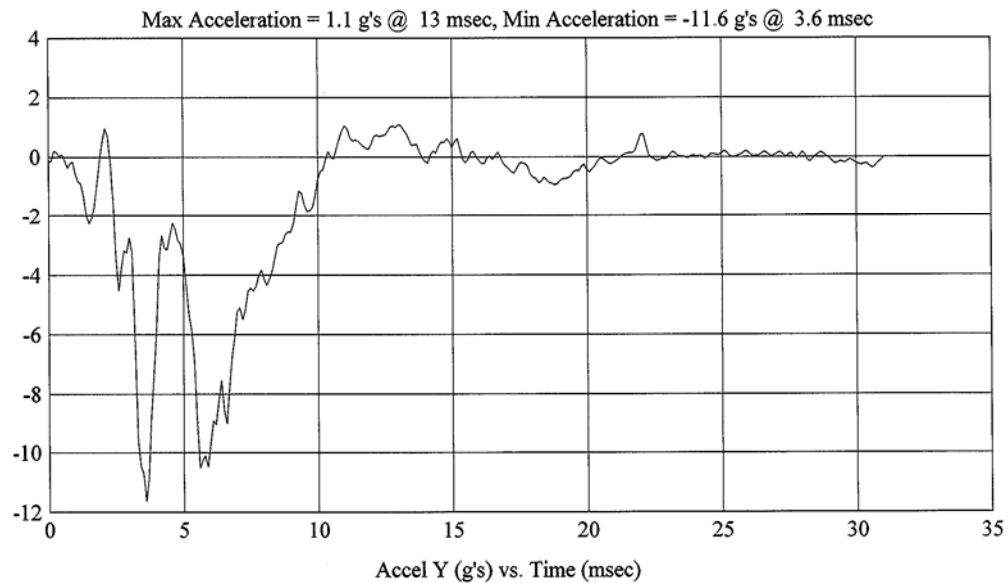
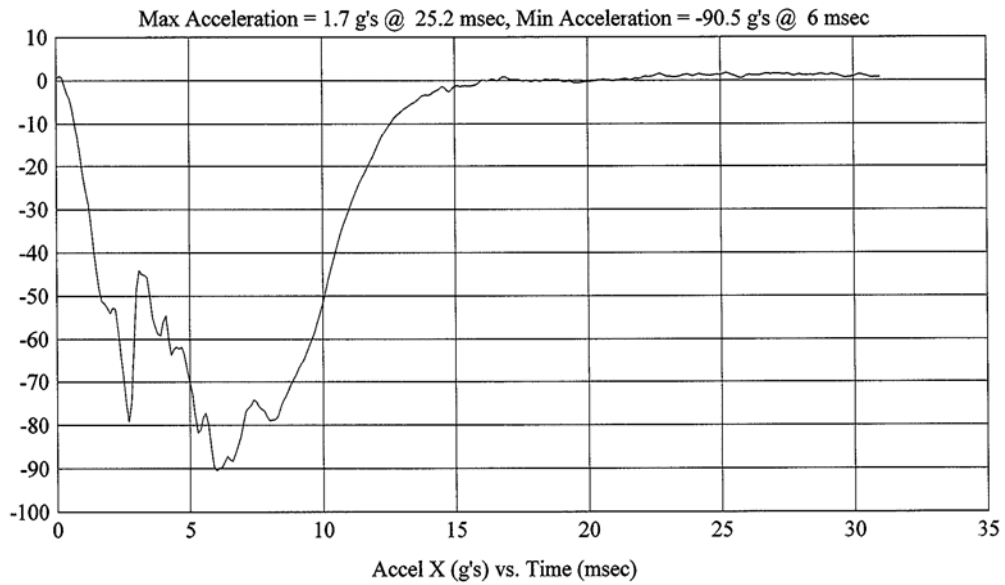
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Test # 4  
FM6263  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan

Test Date: 9/20/2006

Model Year: 2006  
Target: BP2  
Vehicle Side: Right  
Horz/Vert Angle: 90/-9

HIC(d) = 455, HIC = 383, Delta T = 9.1 msec



FMH  
G06I7-001.5

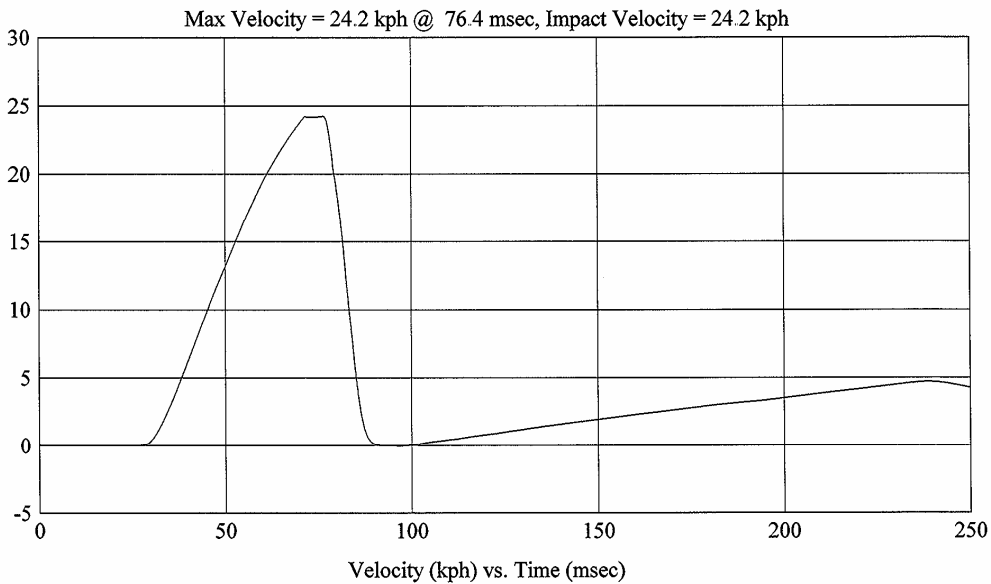
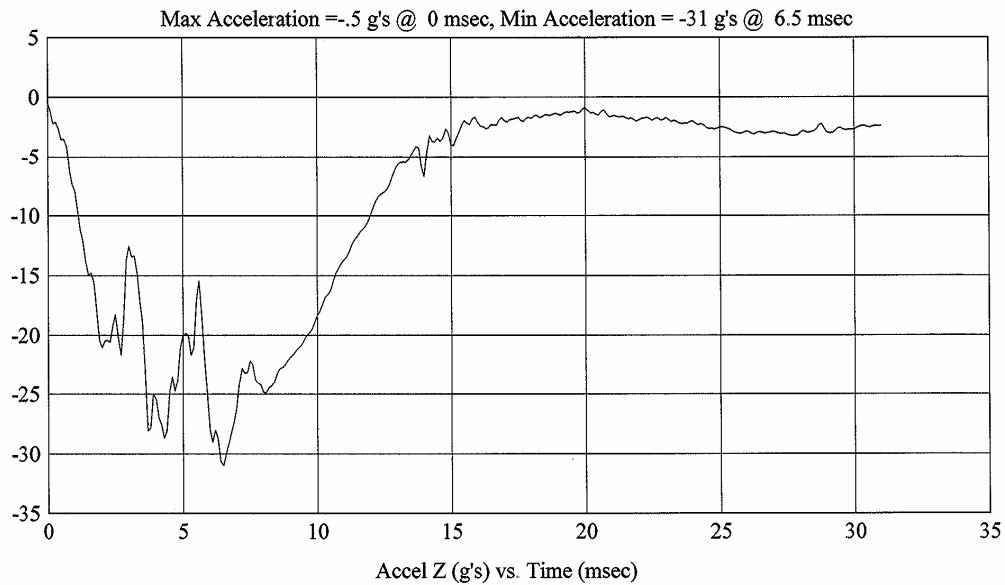
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Test # 4  
FM6263  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan

Test Date: 9/20/2006

Model Year: 2006  
Target: BP2  
Vehicle Side: Right  
Horz/Vert Angle: 90/-9

HIC(d) = 455, HIC = 383, Delta T = 9.1 msec



FMH  
G06I7-001.5

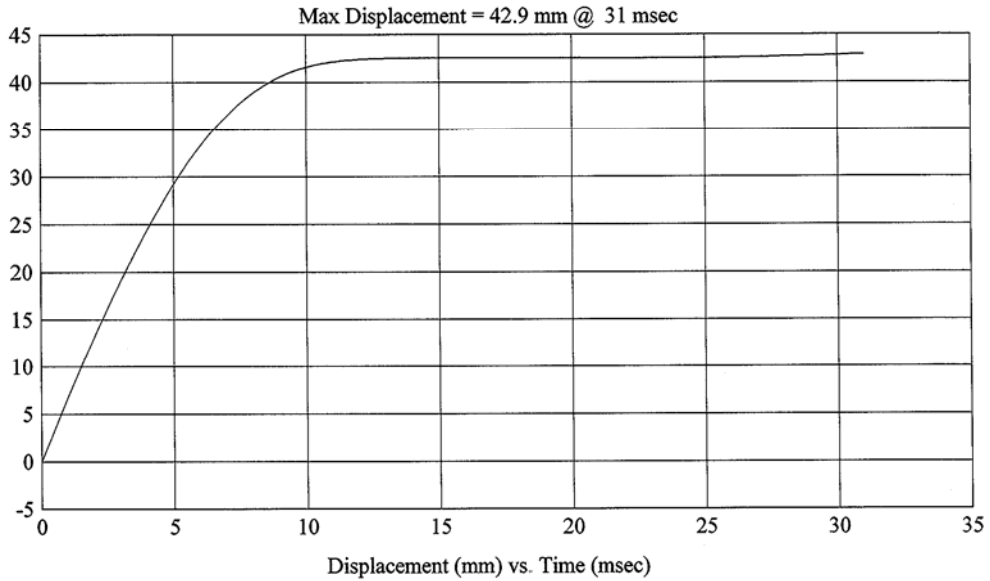
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Test # 4  
FM6263  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan

Test Date: 9/20/2006

Model Year: 2006  
Target: BP2  
Vehicle Side: Right  
Horz/Vert Angle: 90/-9

HIC(d) = 455, HIC = 383, Delta T = 9.1 msec









**SUMMARY OF FMVSS 201U TEST**

JOB/NHTSA NO: G06I7-001.5      VEHICLE YR/MAKE/MODEL:2006/DOT/NHTSA/Saturn Ion 2 Sedan

**GENERAL TEST PARAMETERS:**

Test Number:#9

Target (Vehicle Side): BP4Left

Temperature:21C

MGA Test Reference No.:FM6268

Humidity:40%

Approach Horizontal Angles:201°

Time of Test:4:36 PM

Approach Vertical Angles:-4°

FMH Serial No:[038]

Additional Description:

**TEST RESULTS:**

HIC(d)	HIC	$\Delta t$ (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
593	566	5.8	23.9	15	3 Left

**INSTRUMENTATION INFORMATION:** (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	$\Delta V$ Pre-Test	$\Delta V$ Post-Test
X	5	J36197	-108.8	1.29	1.29
Y	6	J36193	102.7	1.79	1.79
Z	7	J36353	97.2	1.31	1.31

**REMARKS** (Summary of test, damage, non-compliance, invalid test, etc.):

Broke the bottom of the B-pillar trim off.

Recorded By: *Janis Campbell* Approved By\*: *Heena A. Kalita* Date: 9/21/2006

\*Only necessary for NHTSA (Government) Compliance testing.

FMH  
G06I7-001.5

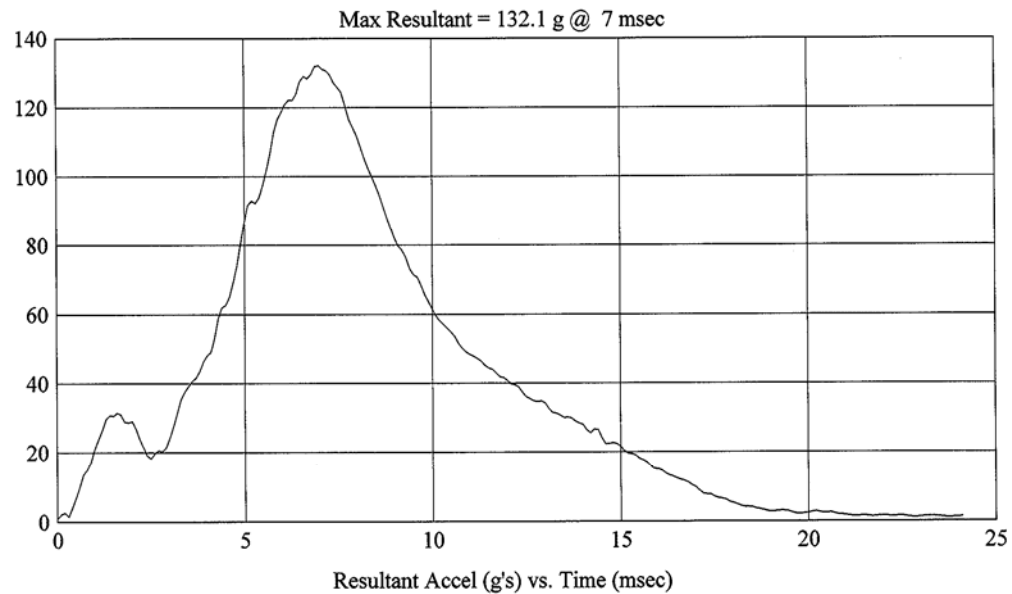
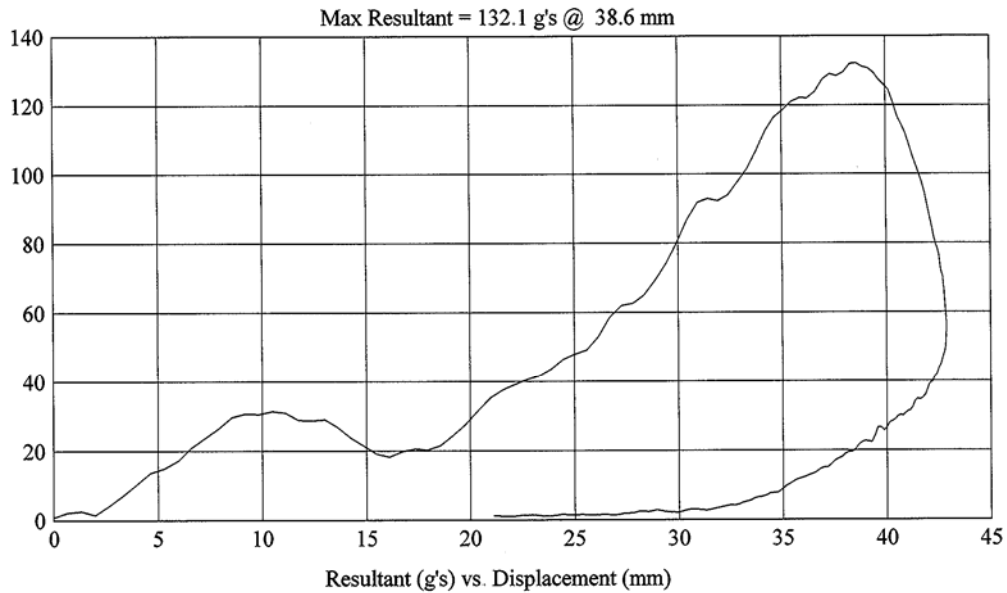
Customer: DOT/NHTSA  
Test # 9  
FM6268  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan

Test Date: 9/21/2006

Model Year: 2006  
Target: BP4  
Vehicle Side: Left  
Horz/Vert Angle: 201/-4

HIC(d) = 593, HIC = 566, Delta T = 5.8 msec



FMH  
G06I7-001.5

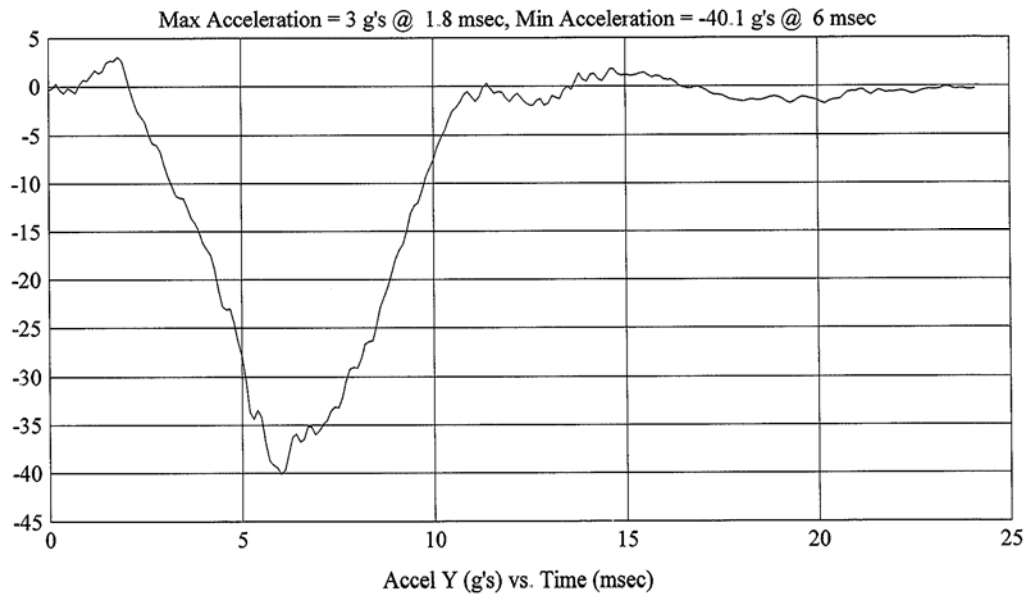
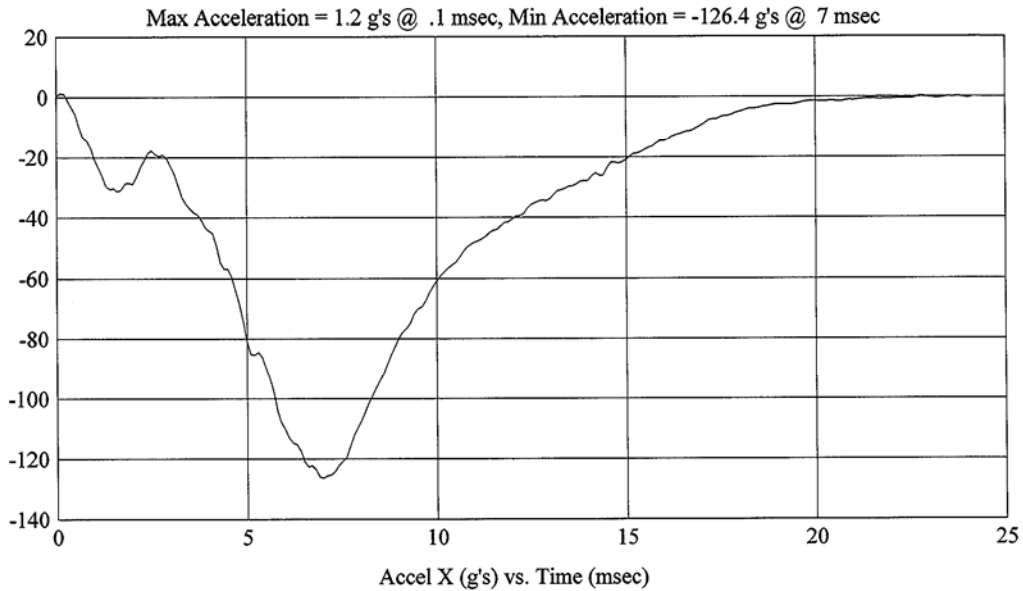
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Test # 9  
FM6268  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan

Test Date: 9/21/2006

HIC(d) = 593, HIC = 566, Delta T = 5.8 msec

Model Year: 2006  
Target: BP4  
Vehicle Side: Left  
Horz/Vert Angle: 201/-4



FMH  
G06I7-001.5

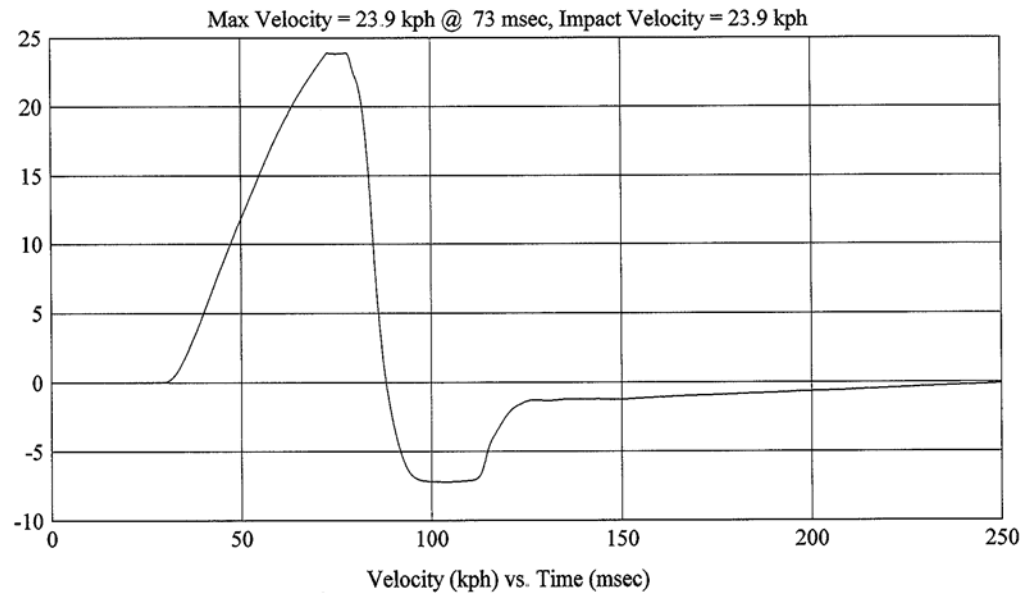
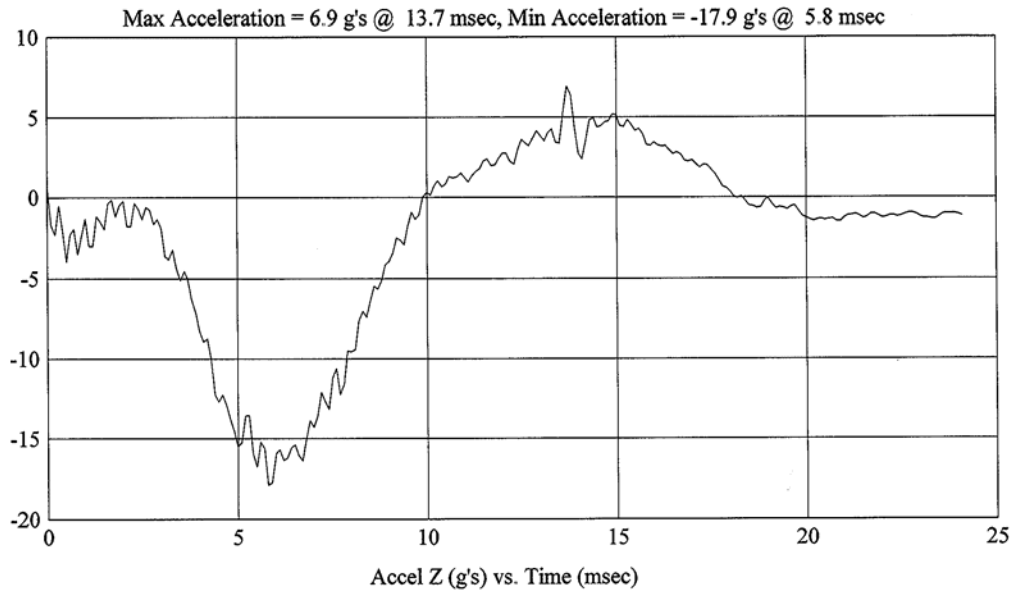
Customer: DOT/NHTSA  
Test # 9  
FM6268  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan

Test Date: 9/21/2006

Model Year: 2006  
Target: BP4  
Vehicle Side: Left  
Horz/Vert Angle: 201/-4

HIC(d) = 593, HIC = 566, Delta T = 5.8 msec



FMH  
G06I7-001.5

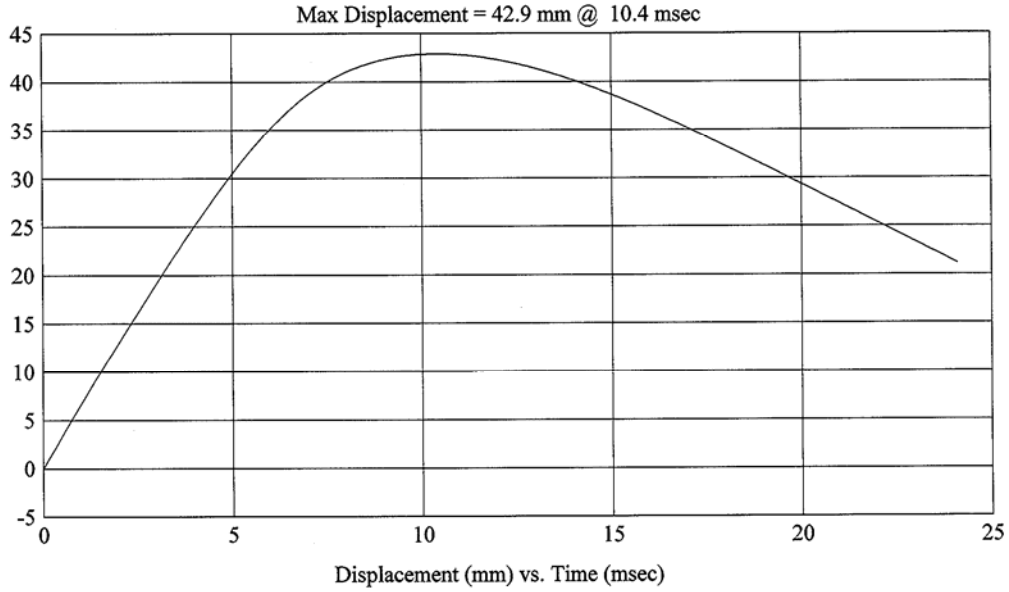
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Test # 9  
FM6268  
Additional Desc: N/A

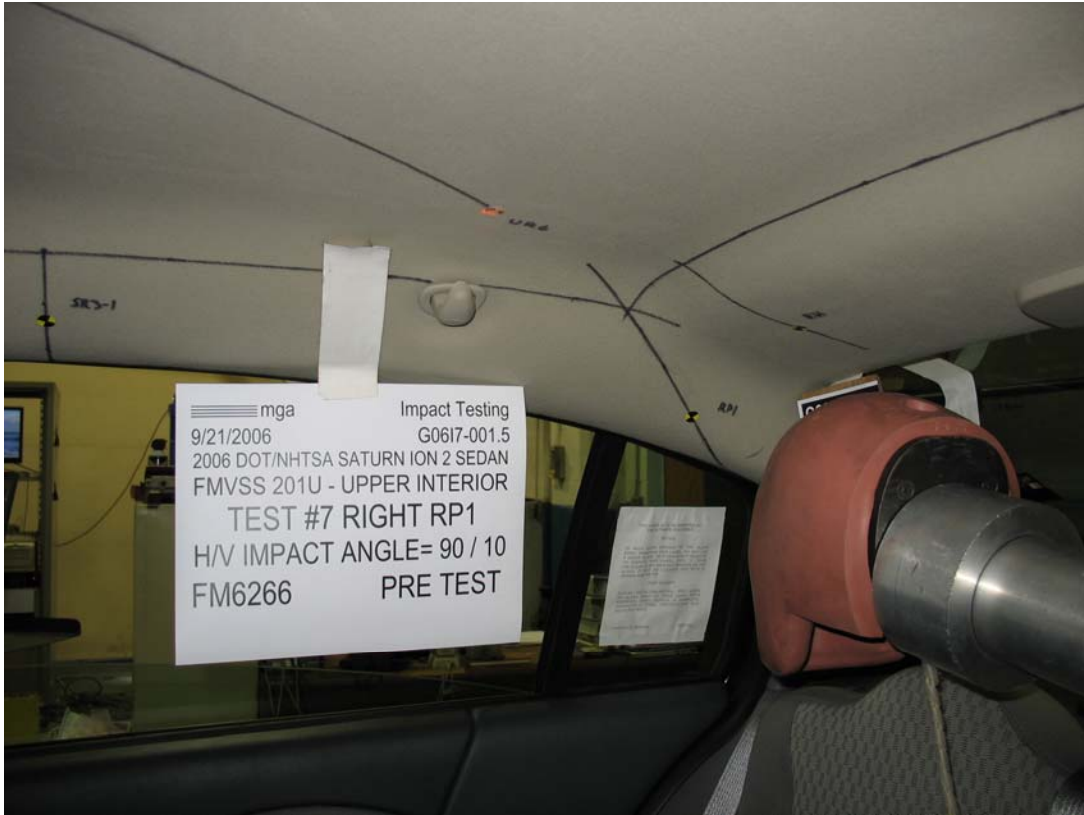
Vehicle Program : Saturn Ion 2 Sedan

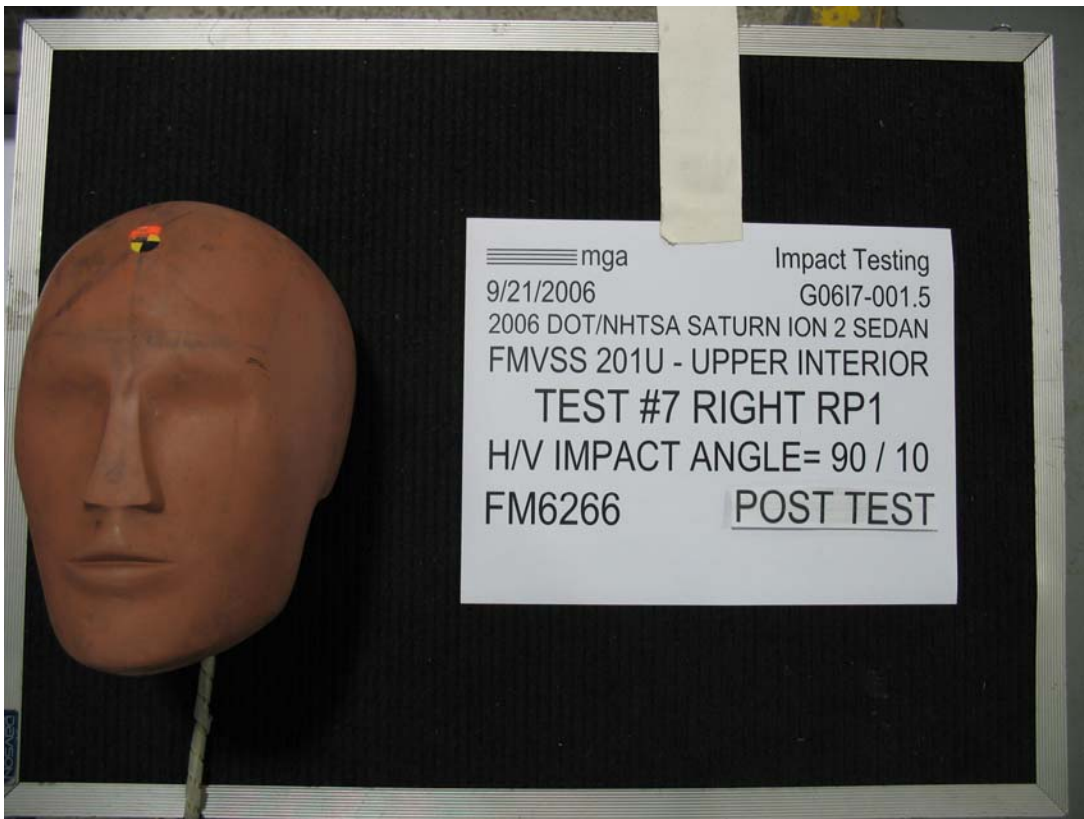
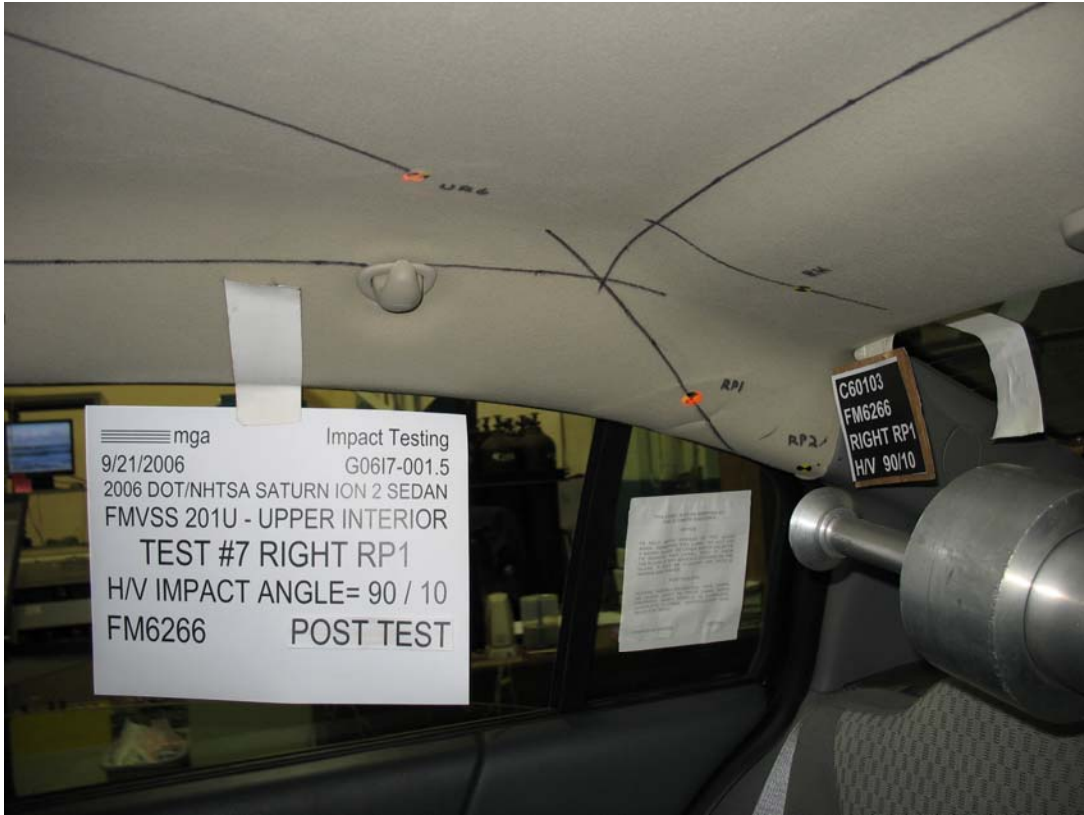
Test Date: 9/21/2006

Model Year: 2006  
Target: BP4  
Vehicle Side: Left  
Horz/Vert Angle: 201/-4

HIC(d) = 593, HIC = 566, Delta T = 5.8 msec







**SUMMARY OF FMVSS 201U TEST**

JOB/NHTSA NO: G06I7-001.5      VEHICLE YR/MAKE/MODEL:2006/DOT/NHTSA/Saturn Ion 2 Sedan

**GENERAL TEST PARAMETERS:**

Test Number:#7

Target (Vehicle Side): RP1Right

Temperature:22C

MGA Test Reference No.:FM6266

Humidity:42%

Approach Horizontal Angles:90°

Time of Test:9:56 AM

Approach Vertical Angles:10°

FMH Serial No:[039]

Additional Description:

**TEST RESULTS:**

HIC(d)	HIC	$\Delta t$ (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
268	135	14.2	24.2	45	0

**INSTRUMENTATION INFORMATION:** (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	$\Delta V$ Pre-Test	$\Delta V$ Post-Test
X	5	J13753	-103.6	1.29	1.29
Y	6	J22700	94.4	1.79	1.79
Z	7	J32734	95.5	1.31	1.31

**REMARKS** (Summary of test, damage, non-compliance, invalid test, etc.):

Headliner deformation

Recorded By: *Janis Campbell* Approved By\*: *Heena A. Kalita* Date: 9/21/2006  
 \*Only necessary for NHTSA (Government) Compliance testing.



FMH  
G06I7-001.5

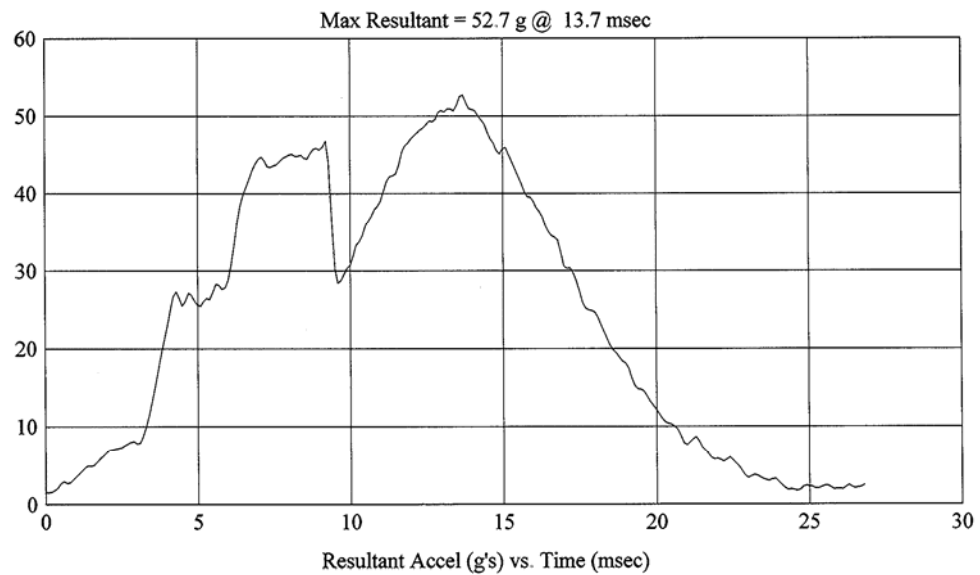
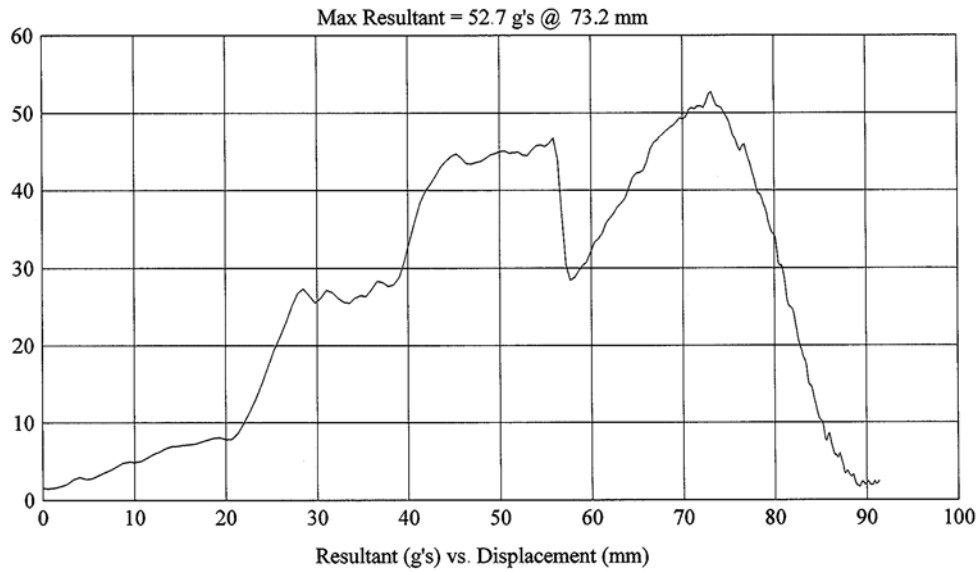
Customer: DOT/NHTSA  
Test # 7  
FM6266  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan

Test Date: 9/21/2006

Model Year: 2006  
Target: RP1  
Vehicle Side: Right  
Horz/Vert Angle: 90/10

HIC(d) = 268, HIC = 135, Delta T = 14.2 msec



FMH  
G06I7-001.5

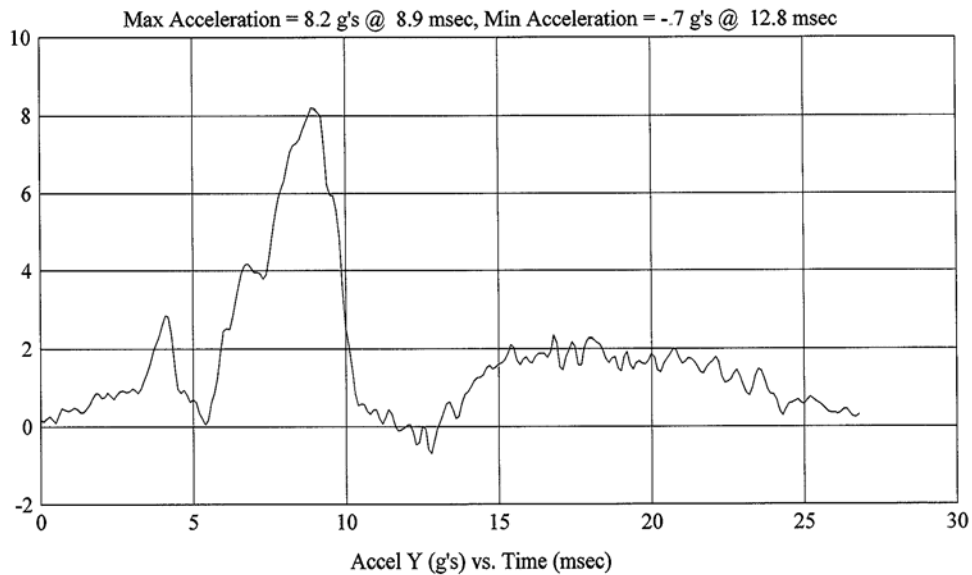
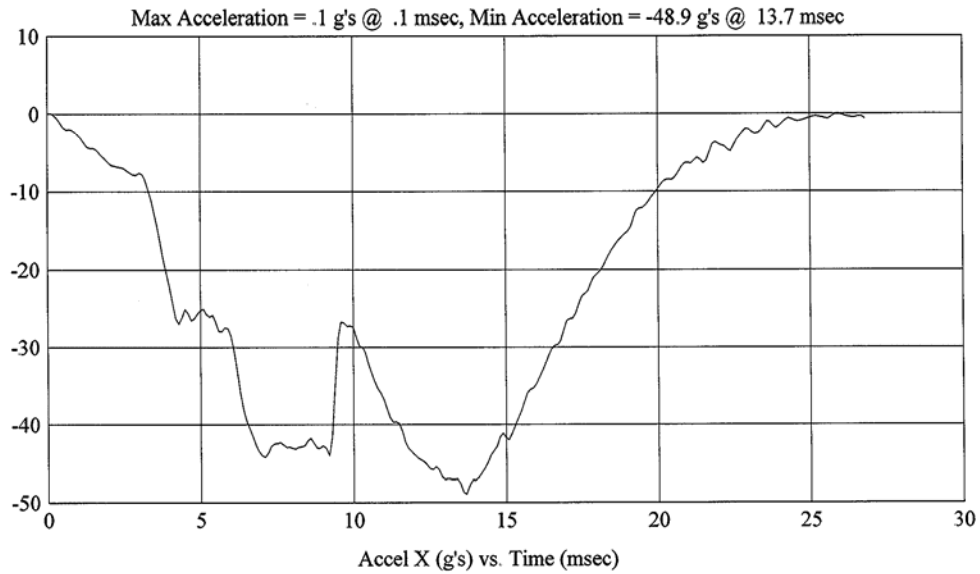
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Test # 7  
FM6266  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan

Test Date: 9/21/2006

Model Year: 2006  
Target: RP1  
Vehicle Side: Right  
Horz/Vert Angle: 90/10

HIC(d) = 268, HIC = 135, Delta T = 14.2 msec



FMH  
G06I7-001.5

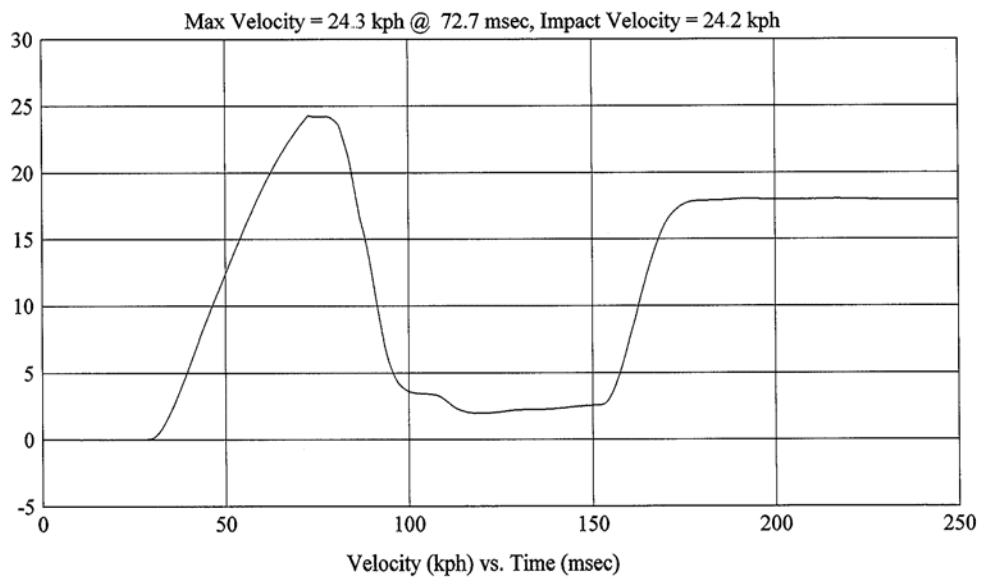
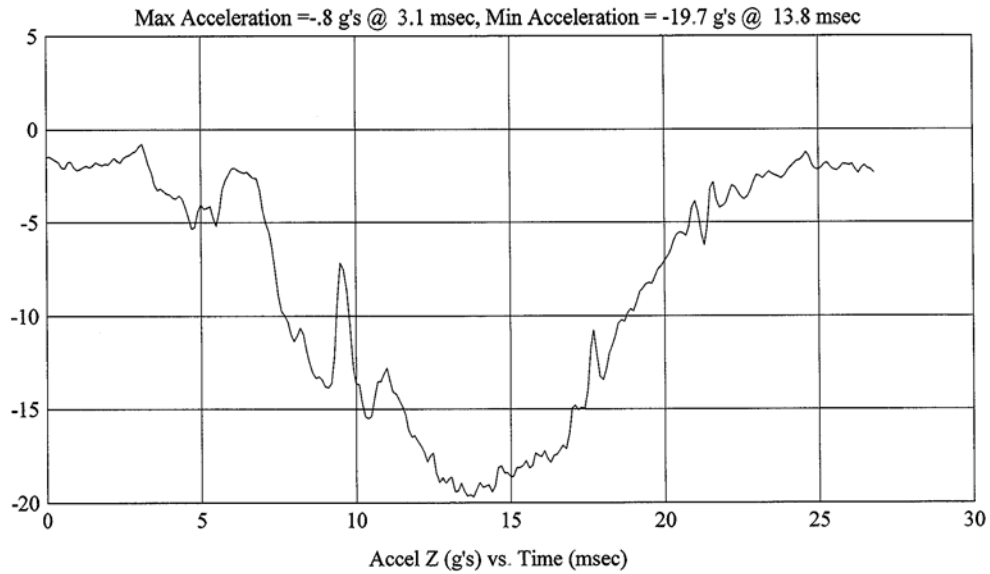
Customer: DOT/NHTSA  
Test # 7  
FM6266  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan

Test Date: 9/21/2006

Model Year: 2006  
Target: RP1  
Vehicle Side: Right  
Horz/Vert Angle: 90/10

HIC(d) = 268, HIC = 135, Delta T = 14.2 msec



FMH  
G06I7-001.5

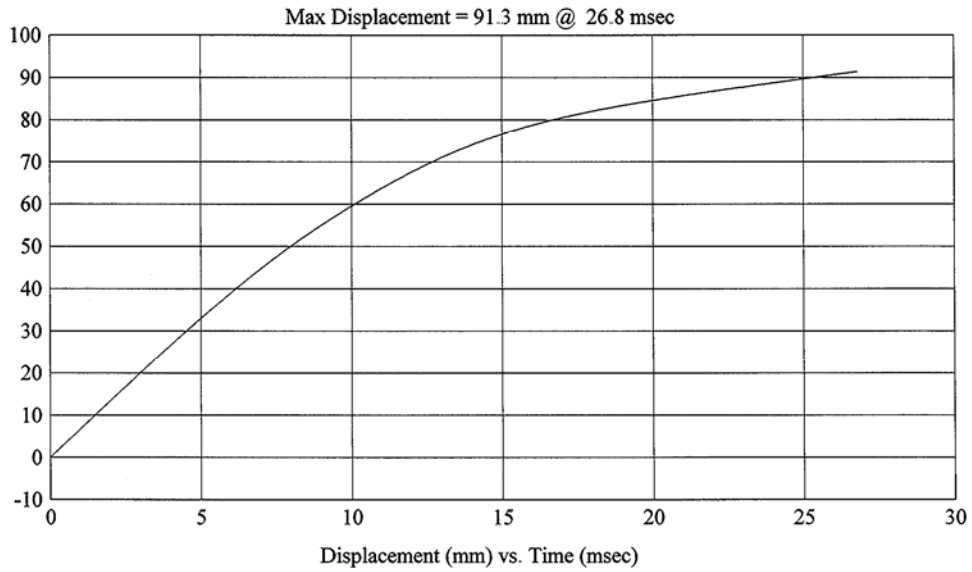
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Test # 7  
FM6266  
Additional Desc: N/A

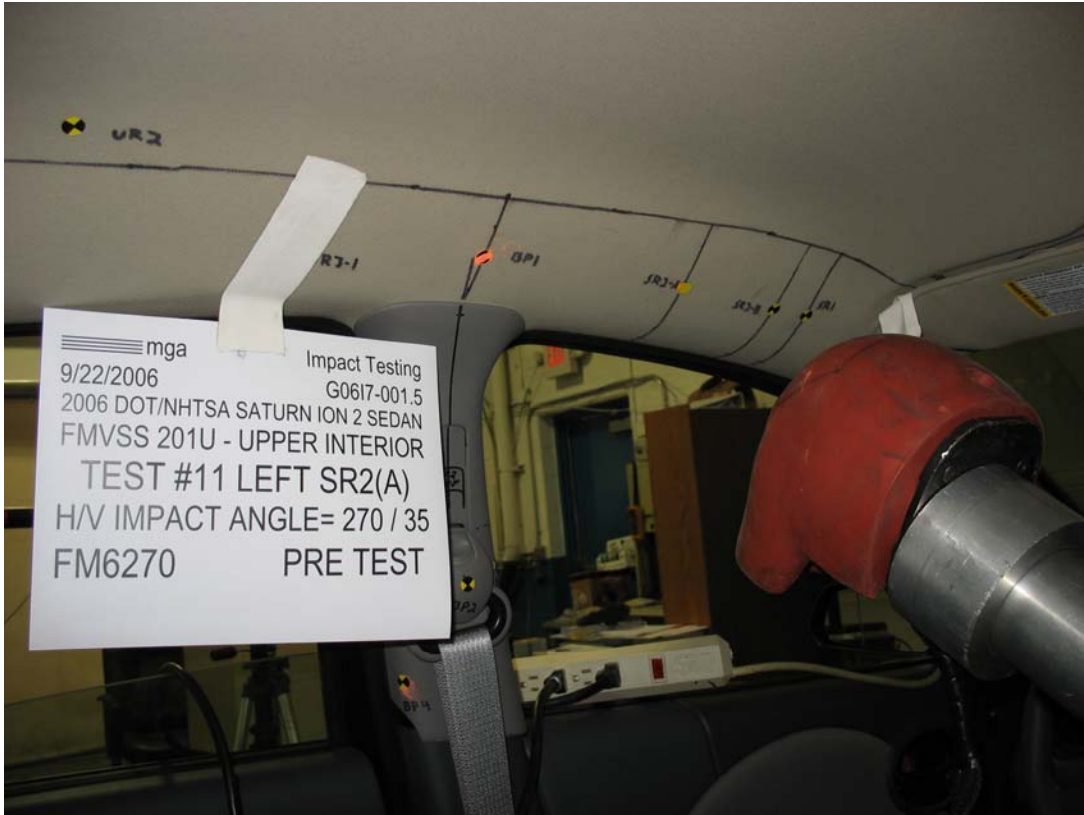
Vehicle Program : Saturn Ion 2 Sedan

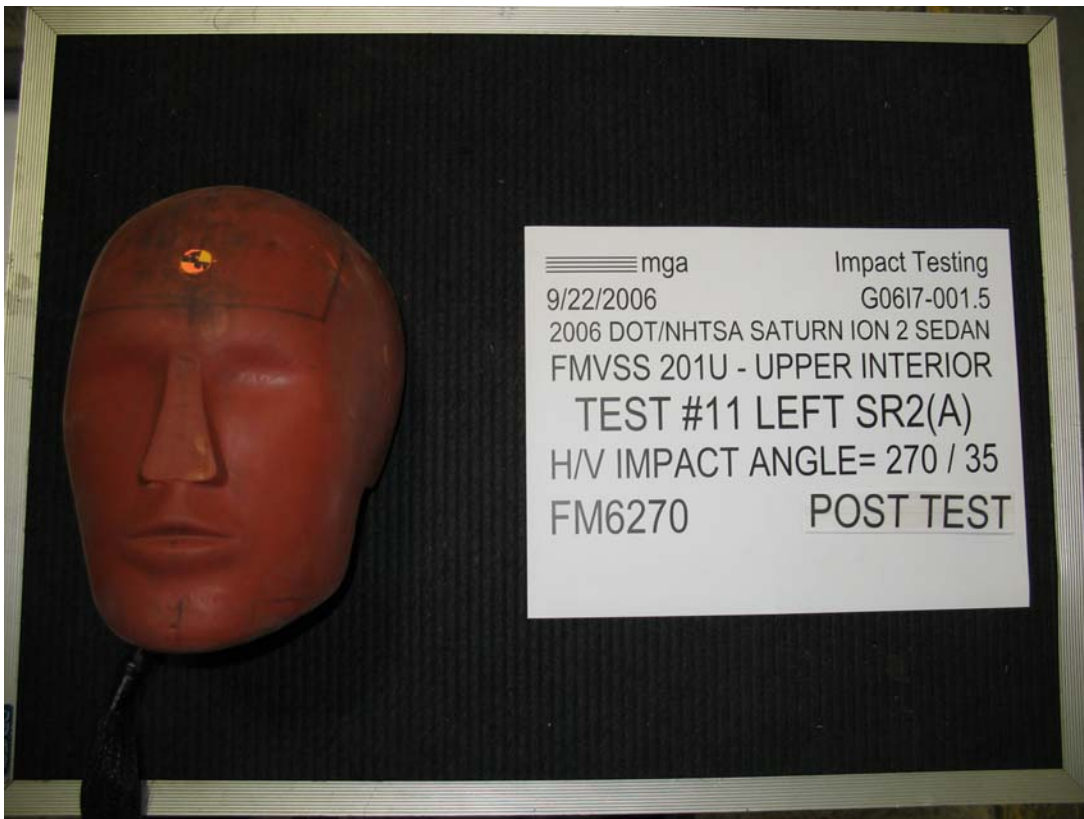
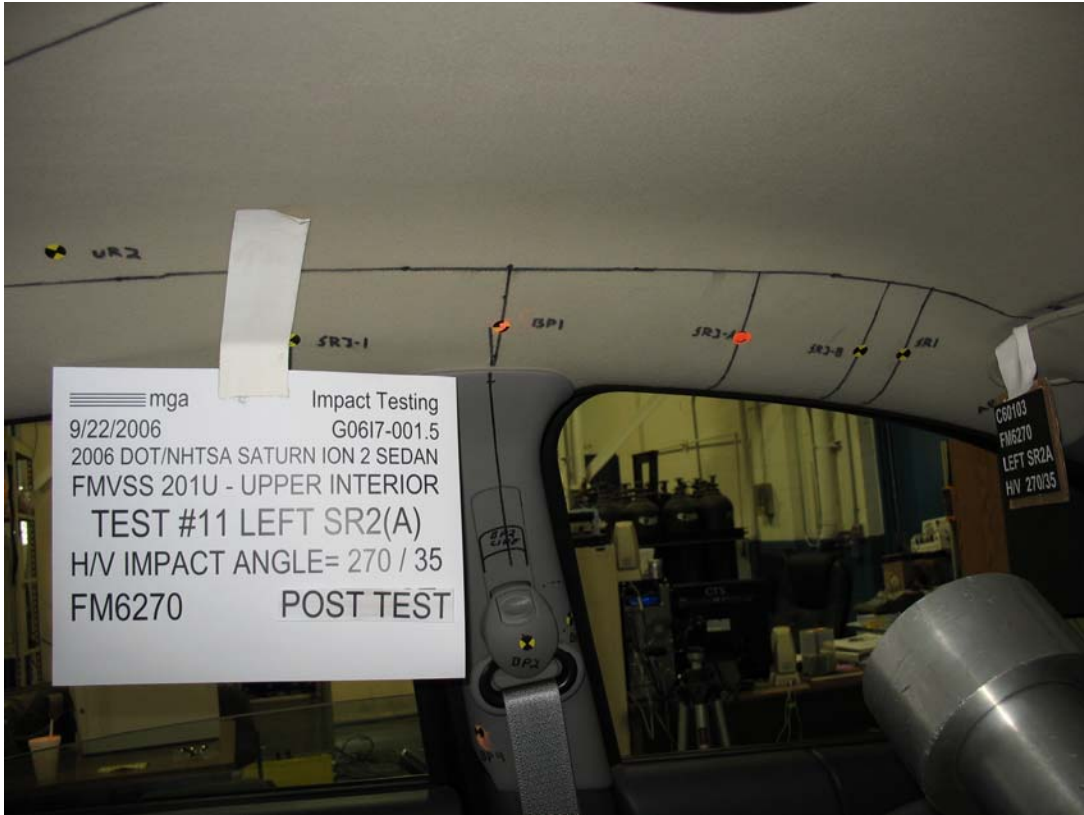
Test Date: 9/21/2006

Model Year: 2006  
Target: RP1  
Vehicle Side: Right  
Horz/Vert Angle: 90/10

HIC(d) = 268, HIC = 135, Delta T = 14.2 msec







**SUMMARY OF FMVSS 201U TEST**

JOB/NHTSA NO: G06I7-001.5      VEHICLE YR/MAKE/MODEL:2006/DOT/NHTSA/Saturn Ion 2 Sedan

**GENERAL TEST PARAMETERS:**

Target (Vehicle Side): SR2(a)Left

MGA Test Reference No.:FM6270

Approach Horizontal Angles:270°

Approach Vertical Angles:35°

Additional Description:

Test Number:#11

Temperature:22C

Humidity:48%

Time of Test:10:33:17 AM

FMH Serial No:[038]

**TEST RESULTS:**

HIC(d)	HIC	$\Delta t$ (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
463	394	9.3	24.0	20	10

**INSTRUMENTATION INFORMATION:** (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	$\Delta V$ Pre-Test	$\Delta V$ Post-Test
X	5	J36197	-108.8	1.29	1.30
Y	6	J36193	102.7	1.79	1.79
Z	7	J36353	97.2	1.31	1.31

**REMARKS** (Summary of test, damage, non-compliance, invalid test, etc.):

No visible damage.

Recorded By: *Scott Campbell* Approved By\*: *Heena A. Kalita* Date: 9/22/2006  
 \*Only necessary for NHTSA (Government) Compliance testing.

FMH  
G0617-001.5

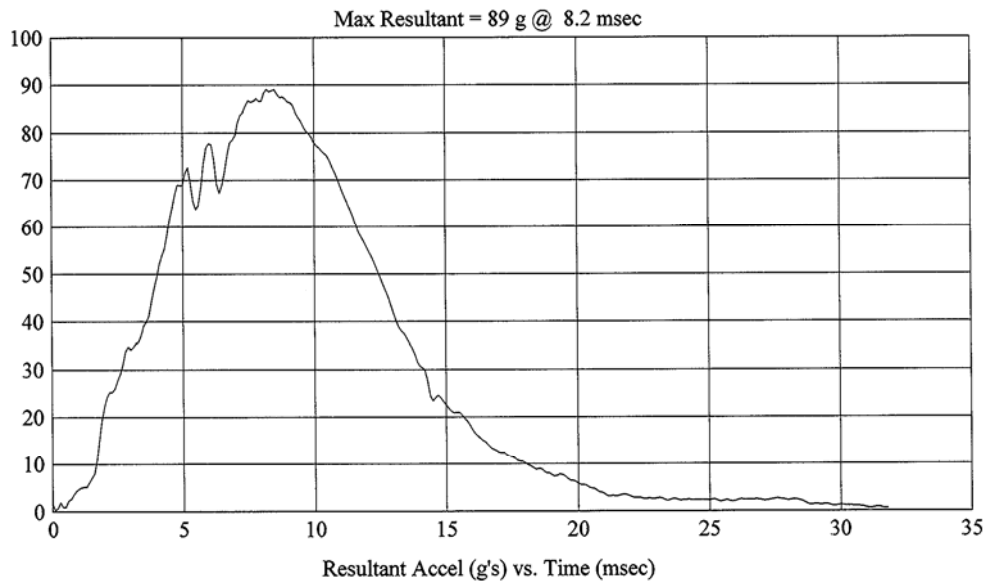
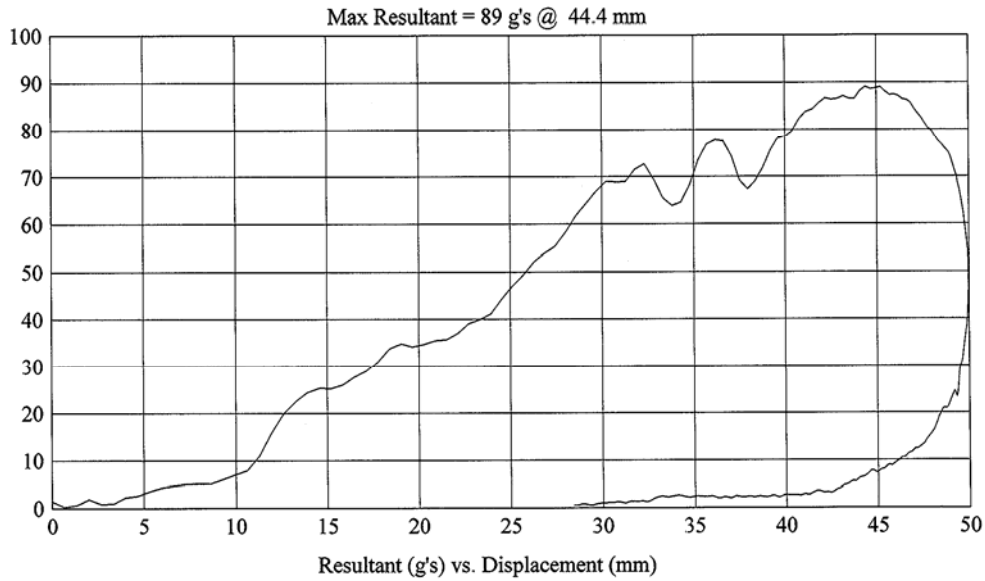
Customer: DOT/NHTSA  
Test # 11  
FM6270  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan

Test Date: 9/22/2006

Model Year: 2006  
Target: SR2(a)  
Vehicle Side: Left  
Horz/Vert Angle: 270/35

HIC(d) = 463, HIC = 394, Delta T = 9.3 msec





FMH  
G06I7-001.5

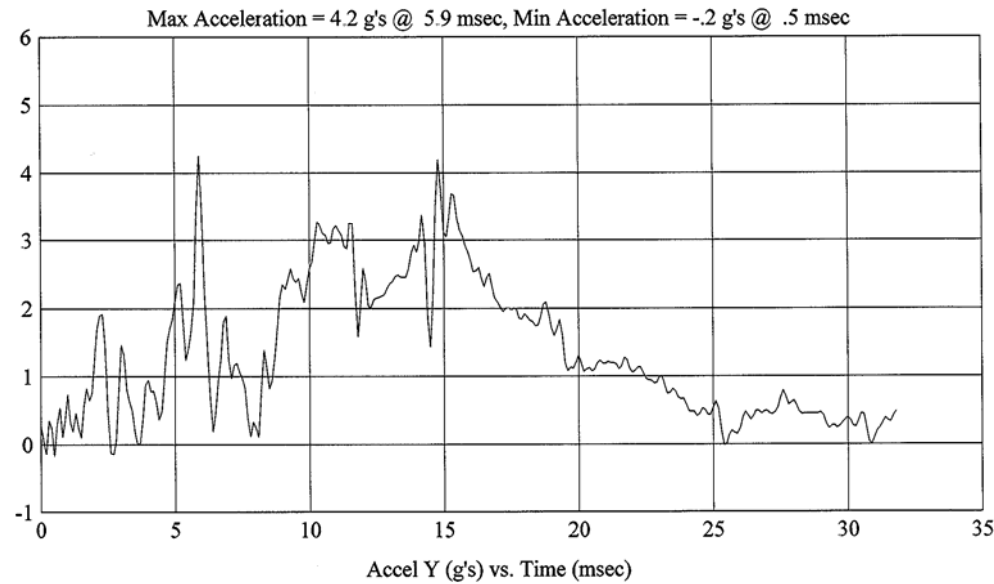
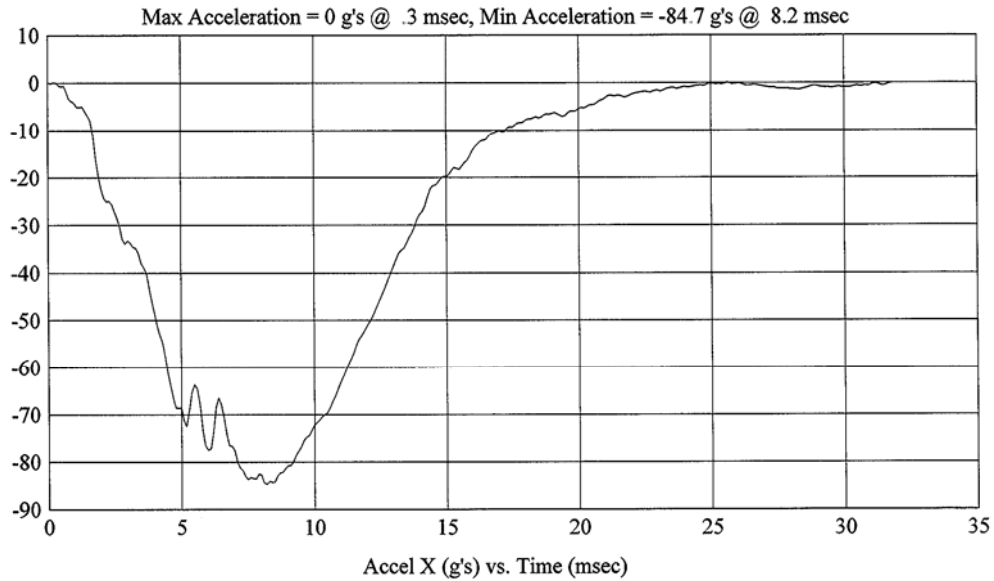
Customer: DOT/NHTSA  
Test # 11  
FM6270  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan

Test Date: 9/22/2006

Model Year: 2006  
Target: SR2(a)  
Vehicle Side: Left  
Horz/Vert Angle: 270/35

HIC(d) = 463, HIC = 394, Delta T = 9.3 msec



FMH  
G0617-001.5

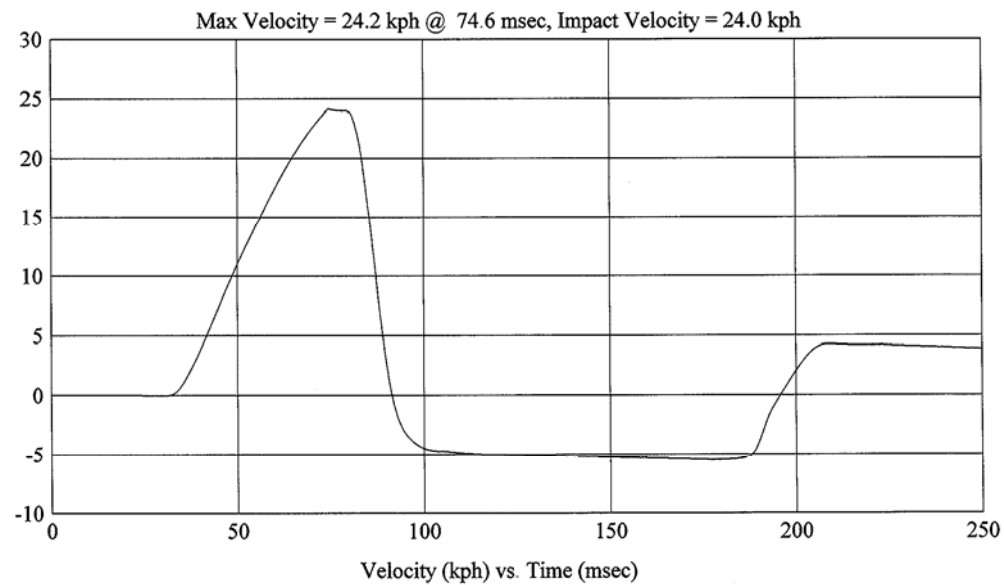
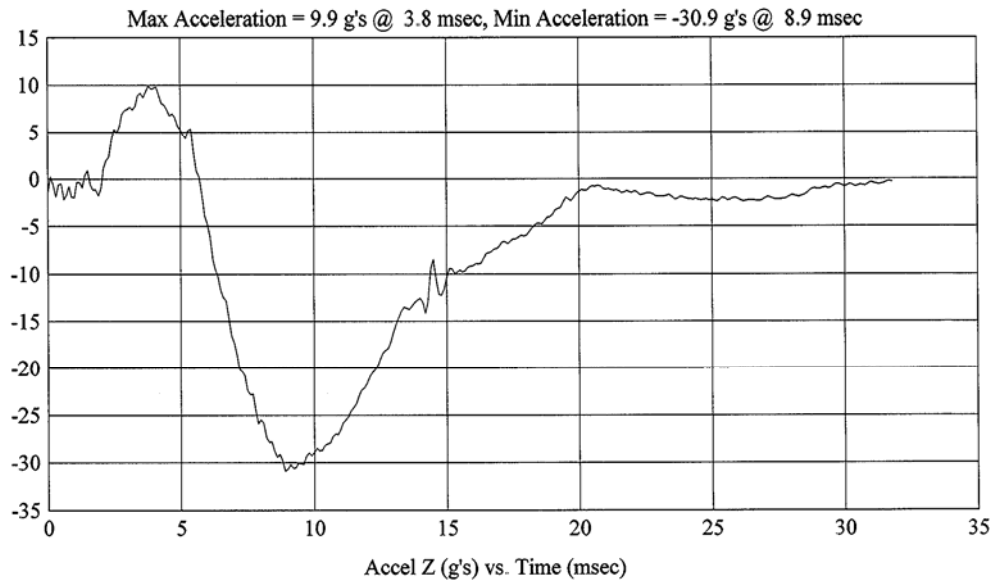
Customer: DOT/NHTSA  
Test # 11  
FM6270  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan

Test Date: 9/22/2006

Model Year: 2006  
Target: SR2(a)  
Vehicle Side: Left  
Horz/Vert Angle: 270/35

HIC(d) = 463, HIC = 394, Delta T = 9.3 msec



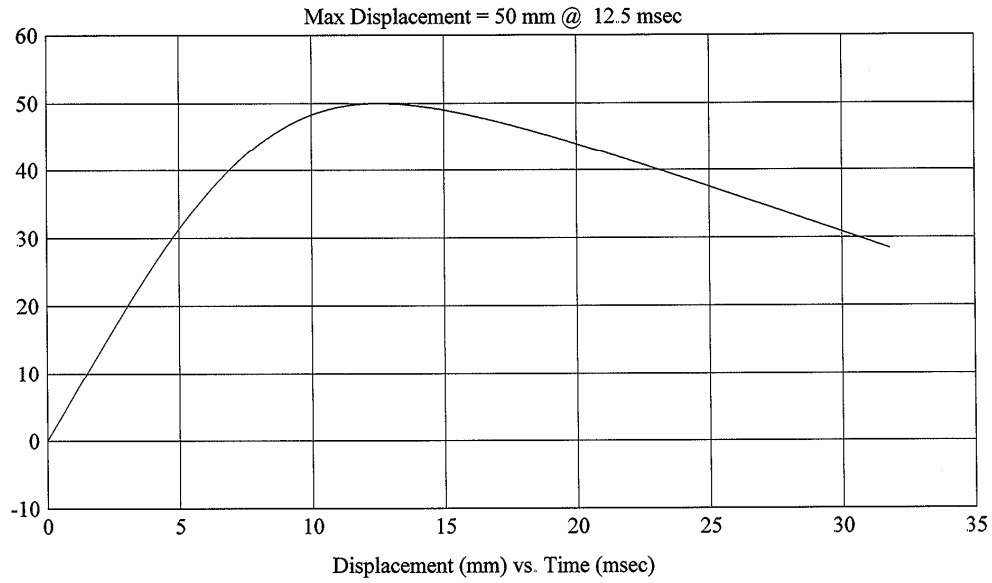
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G06I7-001.5

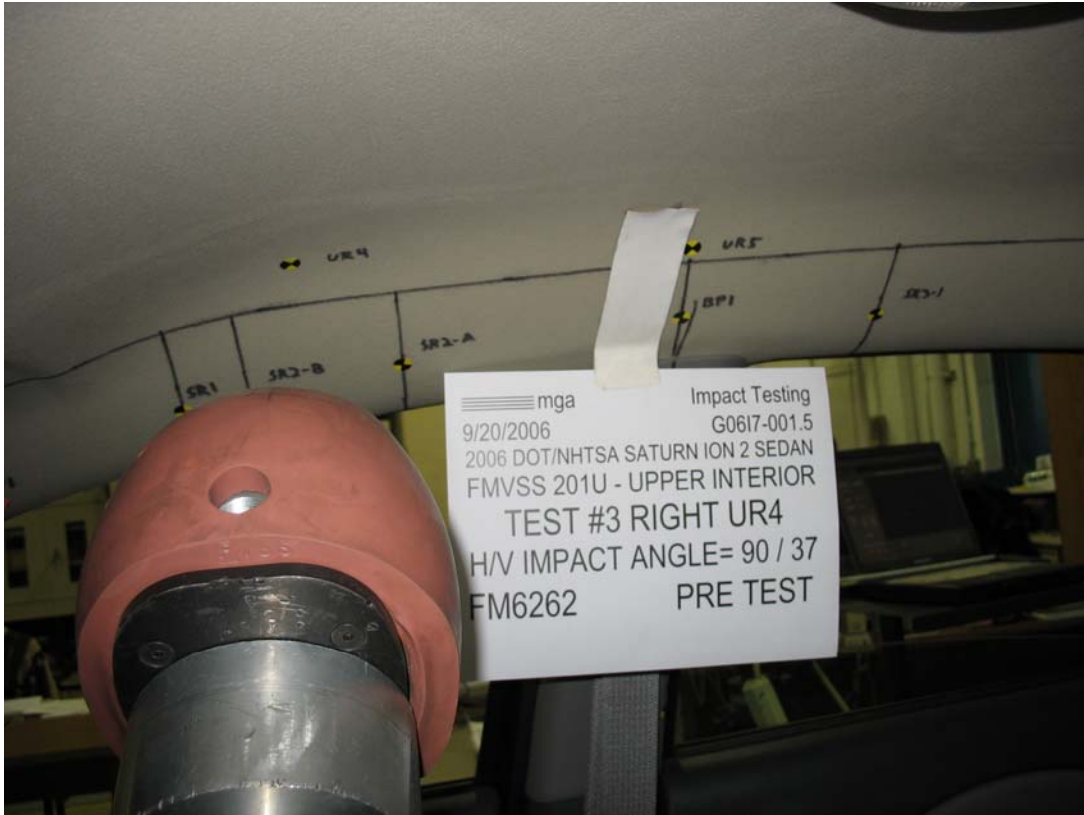
Customer: DOT/NHTSA  
Test # 11  
FM6270  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan  
Test Date: 9/22/2006

Model Year: 2006  
Target: SR2(a)  
Vehicle Side: Left  
Horz/Vert Angle: 270/35

HIC(d) = 463, HIC = 394, Delta T = 9.3 msec







**SUMMARY OF FMVSS 201U TEST**

JOB/NHTSA NO: G06I7-001.5      VEHICLE YR/MAKE/MODEL:2006/DOT/NHTSA/Saturn Ion 2 Sedan

**GENERAL TEST PARAMETERS:**

Test Number:#3

Target (Vehicle Side): UR4Right

Temperature:22C

MGA Test Reference No.:FM6262

Humidity:43%

Approach Horizontal Angles:90°

Time of Test:2:17 PM

Approach Vertical Angles:37°

FMH Serial No:[039]

Additional Description:

**TEST RESULTS:**

HIC(d)	HIC	$\Delta t$ (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
686	689	7.5	24.0	30	3 Left

**INSTRUMENTATION INFORMATION:** (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	$\Delta V$ Pre-Test	$\Delta V$ Post-Test
X	5	J13753	-103.6	1.29	1.29
Y	6	J22700	94.4	1.79	1.79
Z	7	J32734	95.5	1.31	1.31

**REMARKS** (Summary of test, damage, non-compliance, invalid test, etc.):

Headliner deformation.

Recorded By: *Janis Campbell* Approved By\*: *Heena A. Kalita* Date: 9/20/2006  
 \*Only necessary for NHTSA (Government) Compliance testing.

FMH  
G06I7-001.5

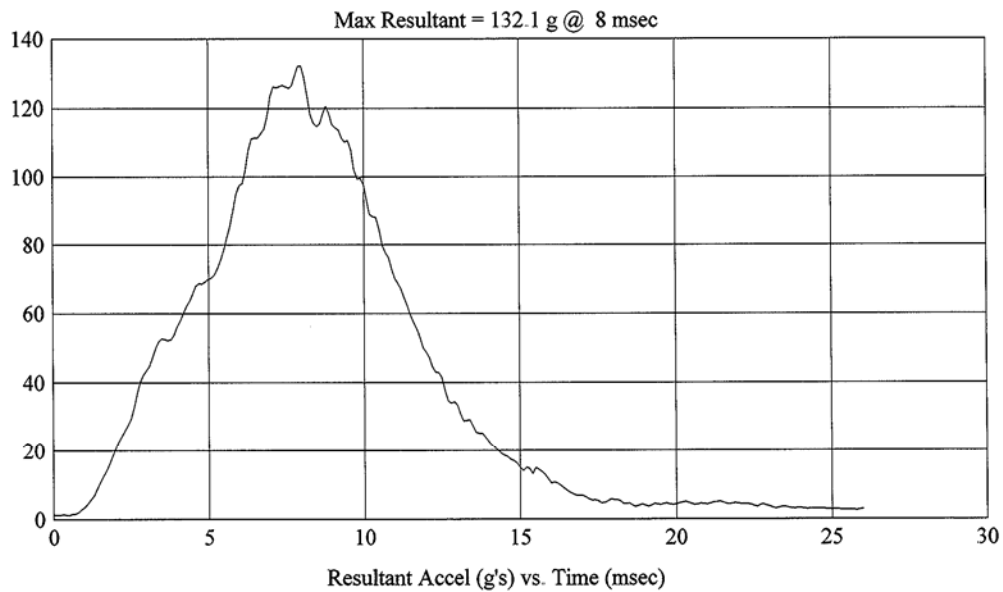
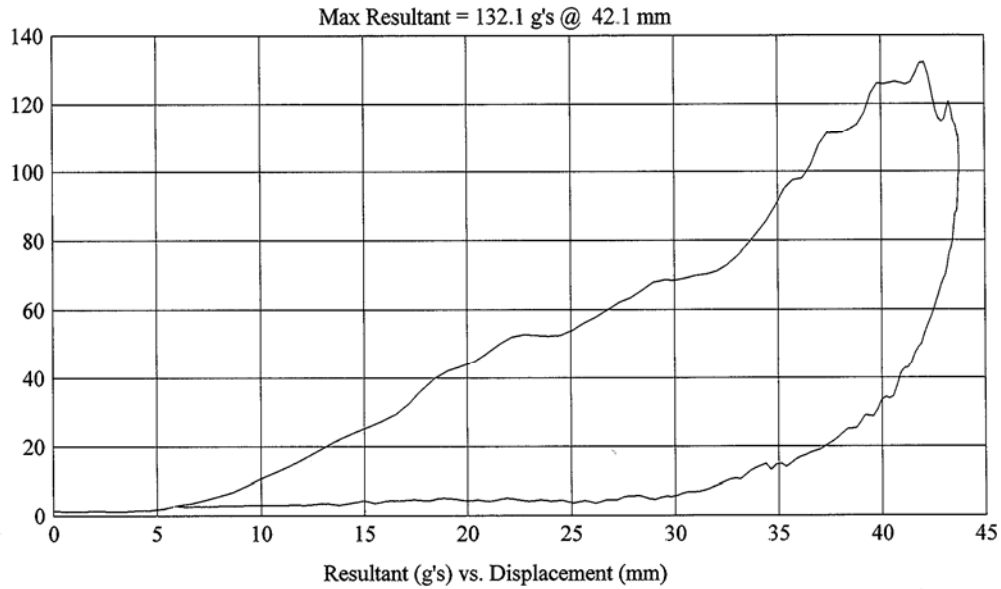
Customer: DOT/NHTSA  
Test # 3  
FM6262  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan

Test Date: 9/20/2006

HIC(d) = 686, HIC = 689, Delta T = 7.5 msec

Model Year: 2006  
Target: UR4  
Vehicle Side: Right  
Horz/Vert Angle: 90/37



FMH  
G06I7-001.5

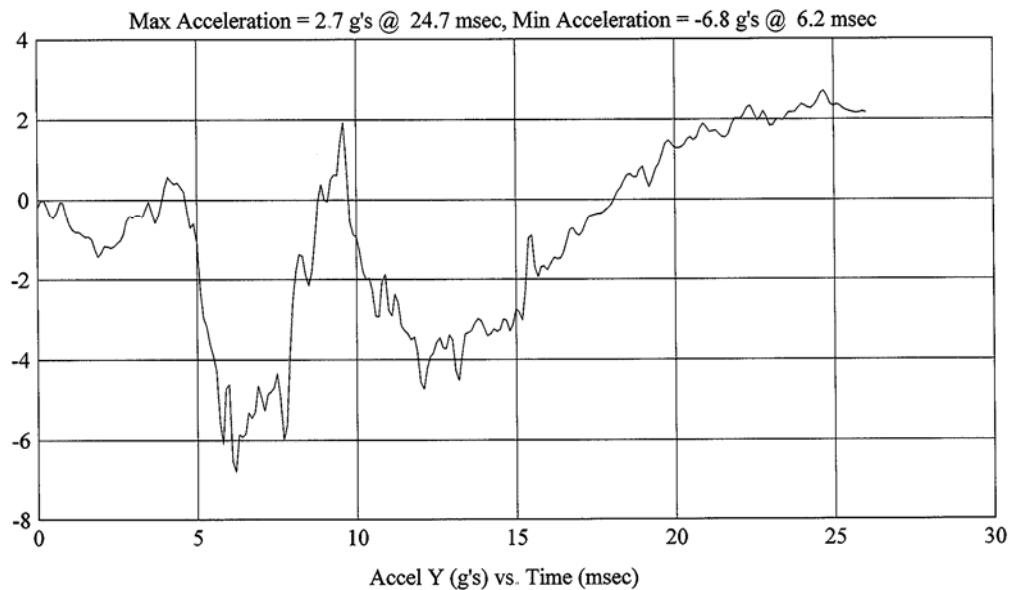
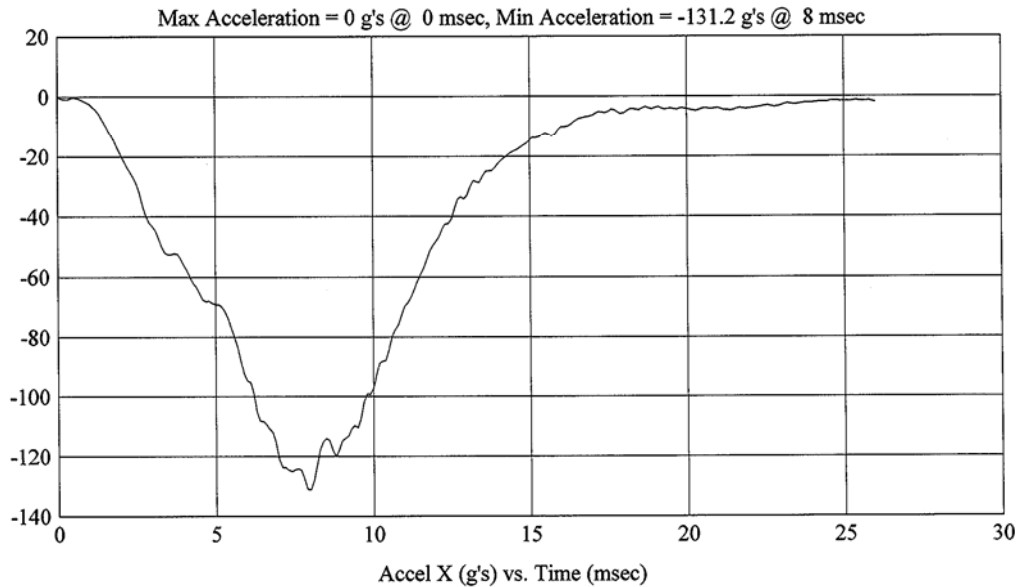
Customer: DOT/NHTSA  
Test # 3  
FM6262  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan

Test Date: 9/20/2006

Model Year: 2006  
Target: UR4  
Vehicle Side: Right  
Horz/Vert Angle: 90/37

HIC(d) = 686, HIC = 689, Delta T = 7.5 msec





FMH  
G06I7-001.5

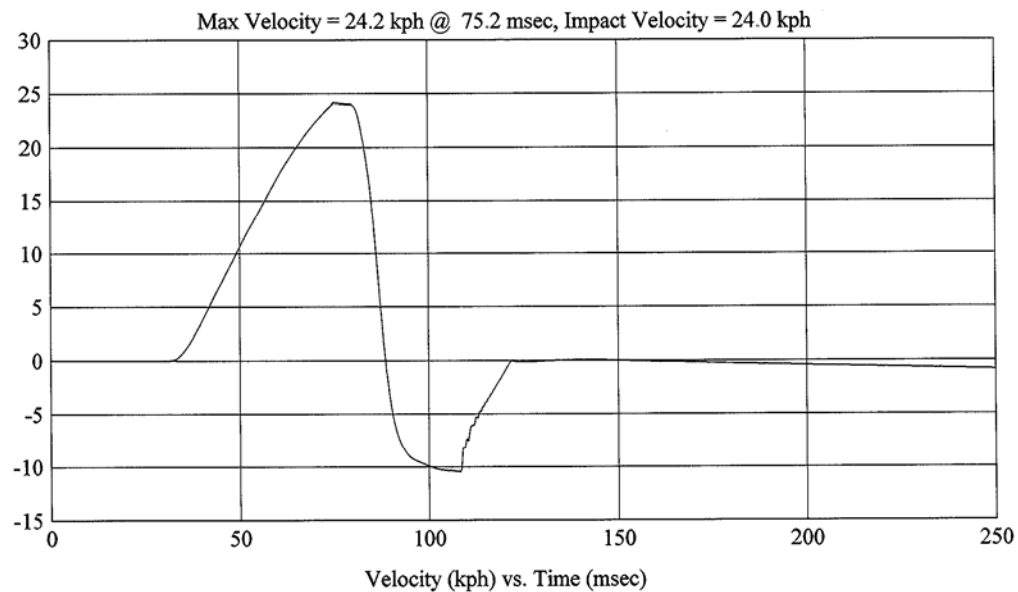
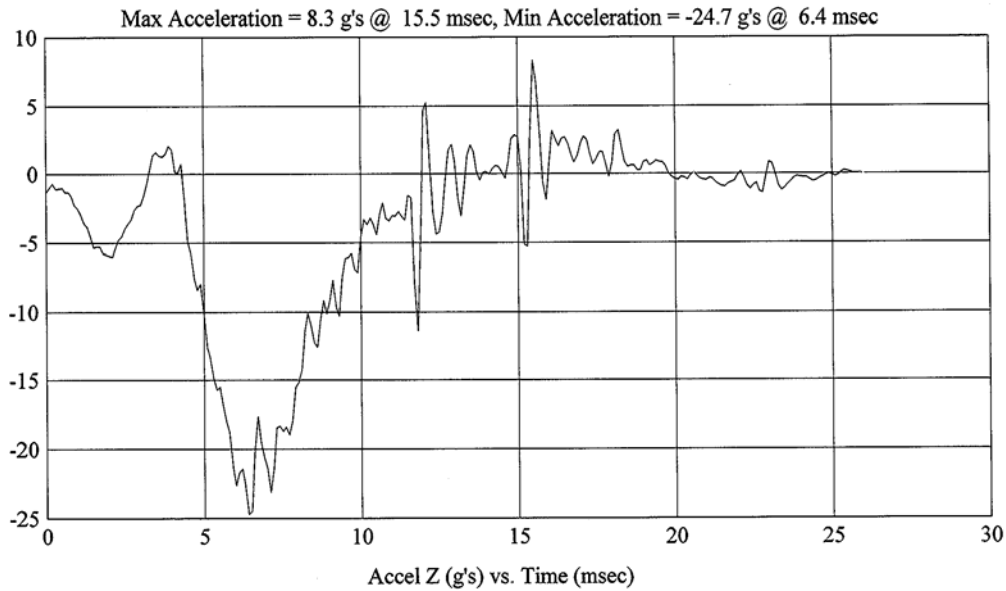
Customer: DOT/NHTSA  
Test # 3  
FM6262  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan

Test Date: 9/20/2006

HIC(d) = 686, HIC = 689, Delta T = 7.5 msec

Model Year: 2006  
Target: UR4  
Vehicle Side: Right  
Horz/Vert Angle: 90/37



FMH  
G06I7-001.5

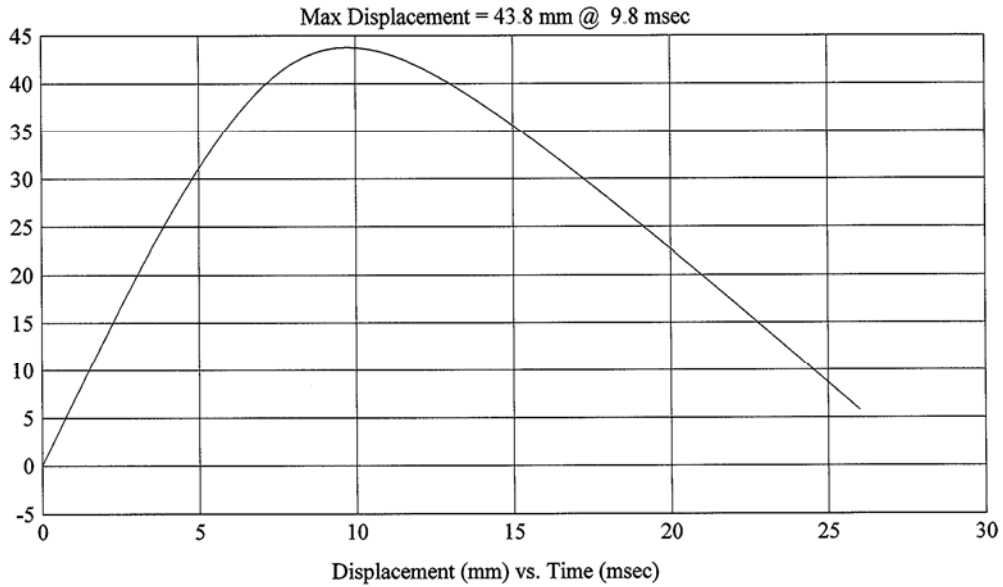
Customer: DOT/NHTSA  
Test # 3  
FM6262  
Additional Desc: N/A

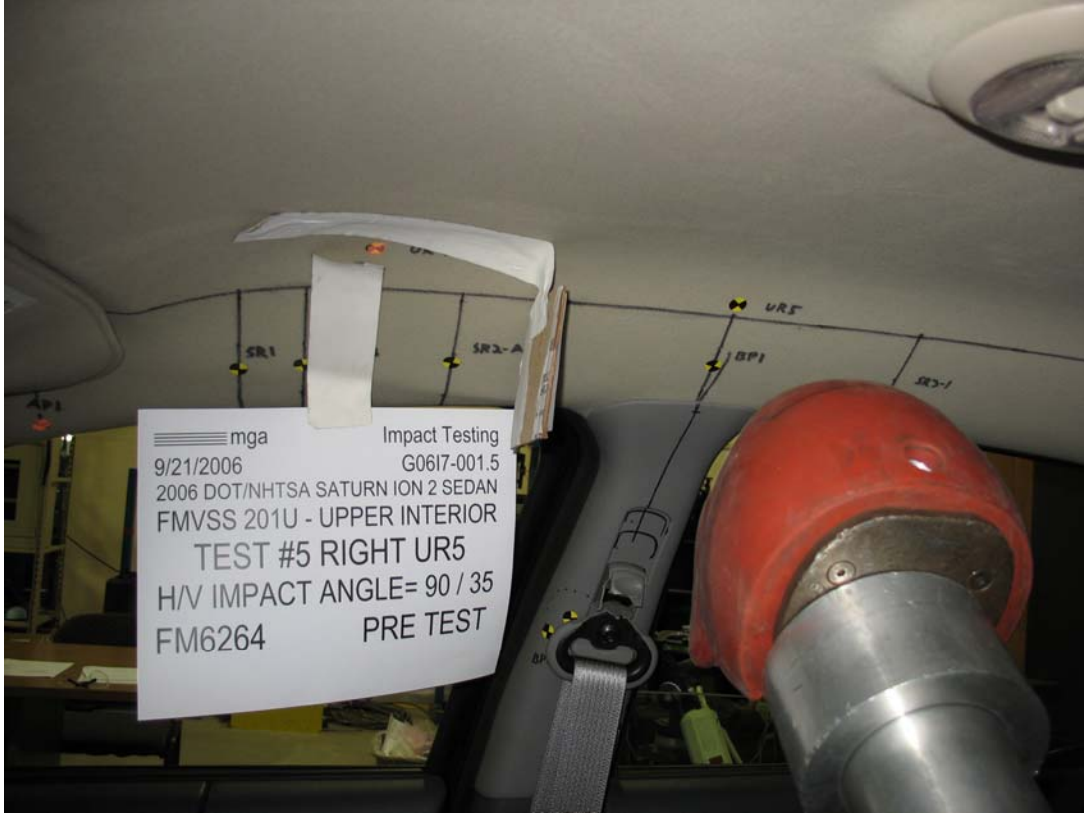
Vehicle Program : Saturn Ion 2 Sedan

Test Date: 9/20/2006

Model Year: 2006  
Target: UR4  
Vehicle Side: Right  
Horz/Vert Angle: 90/37

HIC(d) = 686, HIC = 689, Delta T = 7.5 msec







**SUMMARY OF FMVSS 201U TEST**

JOB/NHTSA NO: G06I7-001.5      VEHICLE YR/MAKE/MODEL:2006/DOT/NHTSA/Saturn Ion 2 Sedan

**GENERAL TEST PARAMETERS:**

Target (Vehicle Side): UR5Right

MGA Test Reference No.:FM6264

Approach Horizontal Angles:90°

Approach Vertical Angles:35°

Additional Description:

Test Number:#5

Temperature:22C

Humidity:42%

Time of Test:8:32 AM

FMH Serial No:[035]

**TEST RESULTS:**

HIC(d)	HIC	$\Delta t$ (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
689	693	8	23.8	15	4 Left

**INSTRUMENTATION INFORMATION:** (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	$\Delta V$ Pre-Test	$\Delta V$ Post-Test
X	5	J35924	-91.4	1.29	1.29
Y	6	J35919	94.4	1.79	1.79
Z	7	J22664	94.3	1.31	1.31

**REMARKS** (Summary of test, damage, non-compliance, invalid test, etc.):

No visible damage.

Recorded By: *Scott Campbell* Approved By\*: *Heena A. Kalita* Date: 9/21/2006  
 \*Only necessary for NHTSA (Government) Compliance testing.

FMH  
G0617-001.5

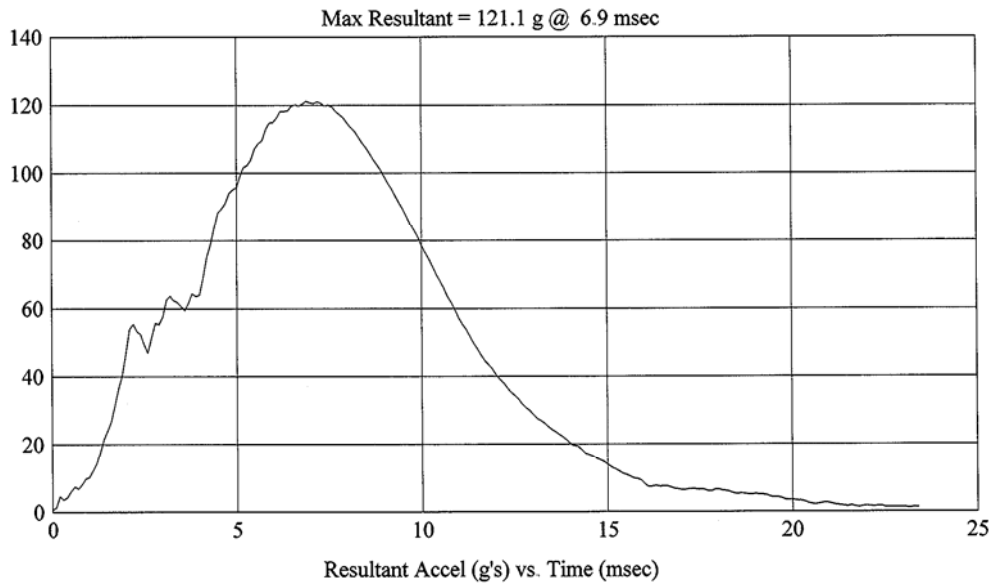
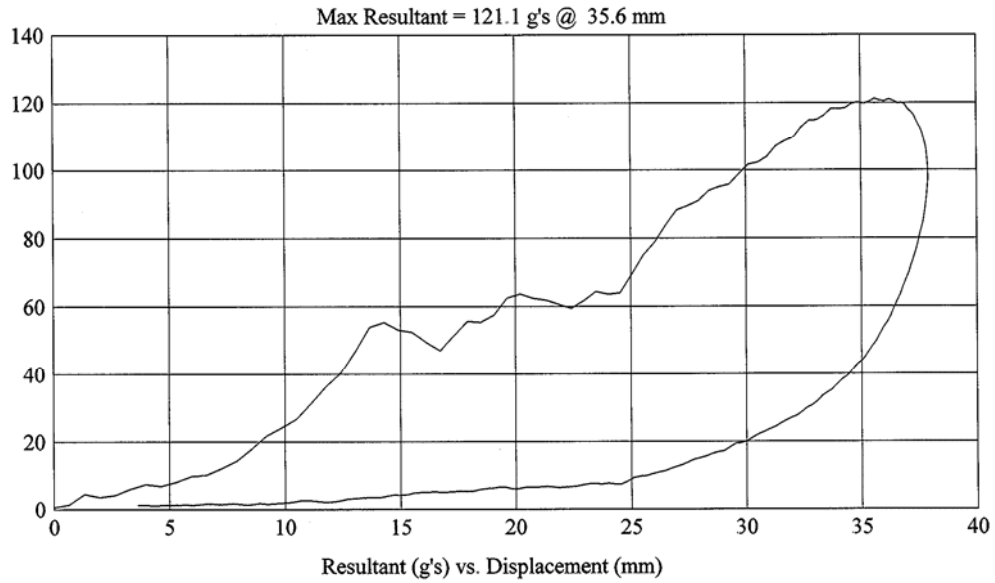
Customer: DOT/NHTSA  
Test # 5  
FM6264  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan

Test Date: 9/21/2006

Model Year: 2006  
Target: UR5  
Vehicle Side: Right  
Horz/Vert Angle: 90/35

HIC(d) = 689, HIC = 693, Delta T = 8 msec



FMH  
G0617-001.5

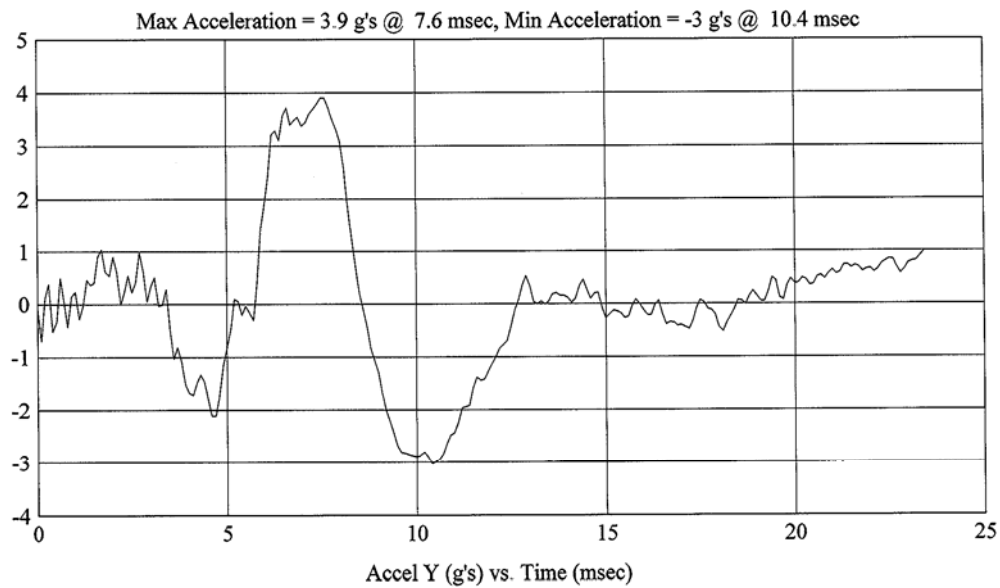
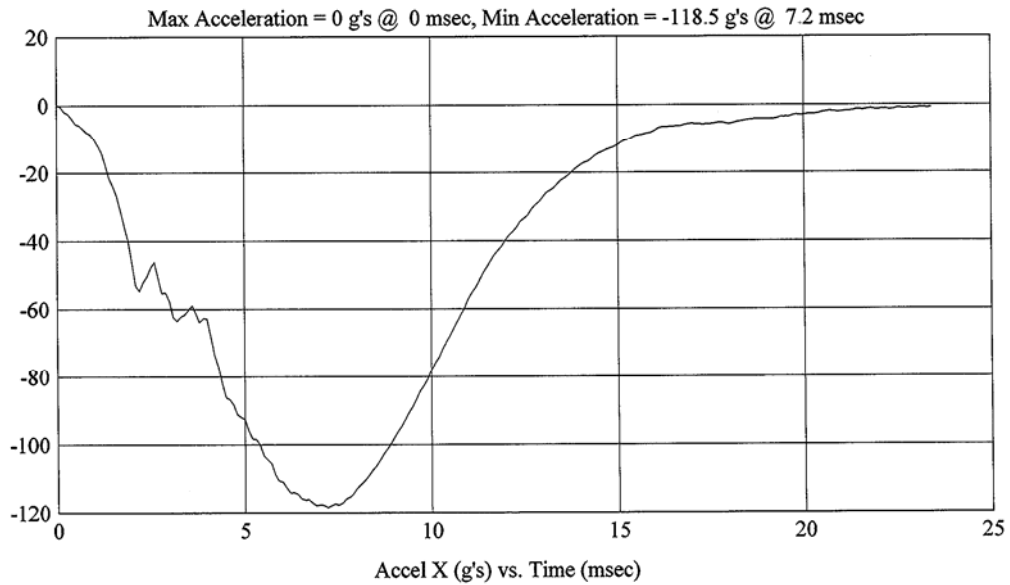
Customer: DOT/NHTSA  
Test # 5  
FM6264  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan

Test Date: 9/21/2006

Model Year: 2006  
Target: UR5  
Vehicle Side: Right  
Horz/Vert Angle: 90/35

HIC(d) = 689, HIC = 693, Delta T = 8 msec



FMH  
G0617-001.5

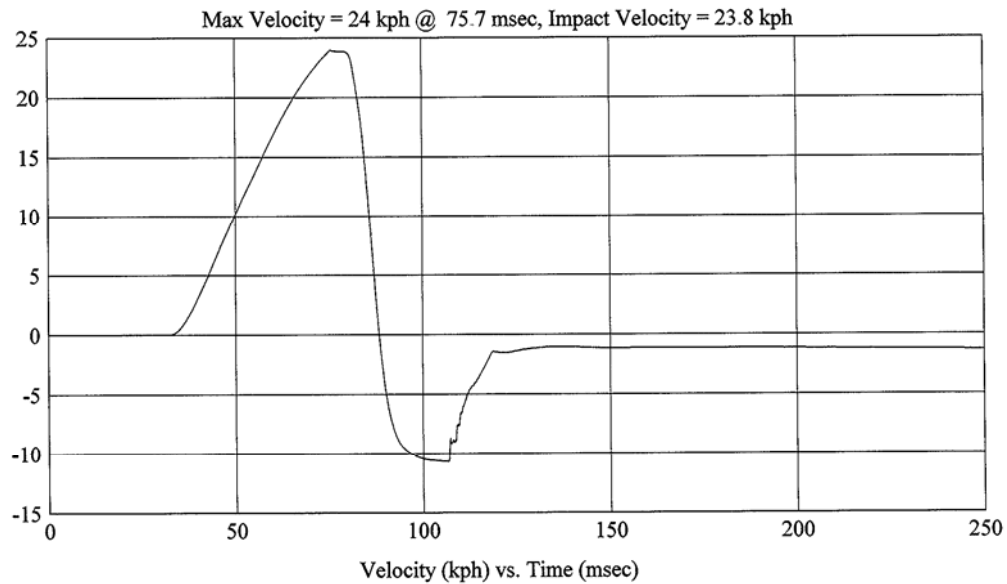
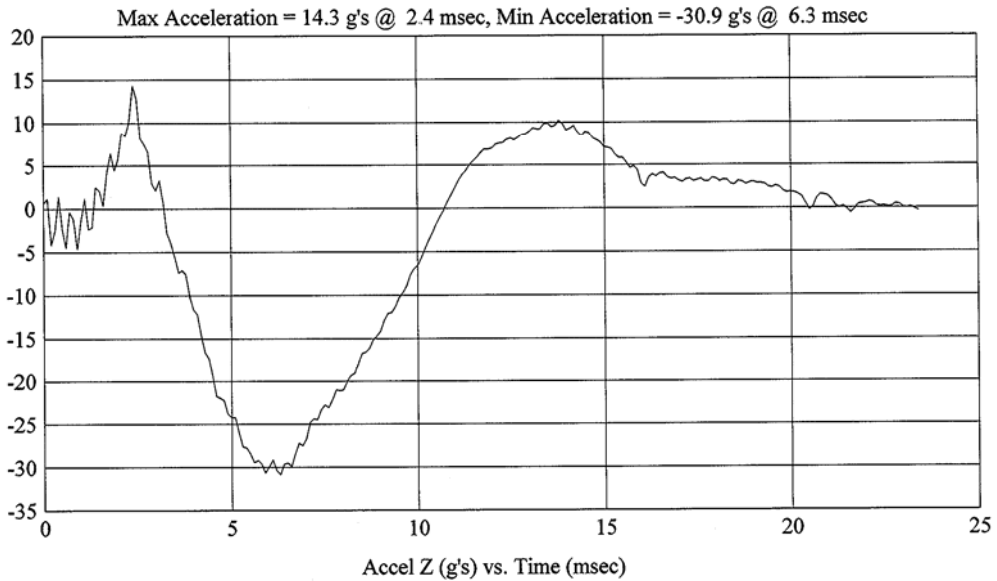
Customer: DOT/NHTSA  
Test # 5  
FM6264  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan

Test Date: 9/21/2006

Model Year: 2006  
Target: UR5  
Vehicle Side: Right  
Horz/Vert Angle: 90/35

HIC(d) = 689, HIC = 693, Delta T = 8 msec





FMH  
G06I7-001.5

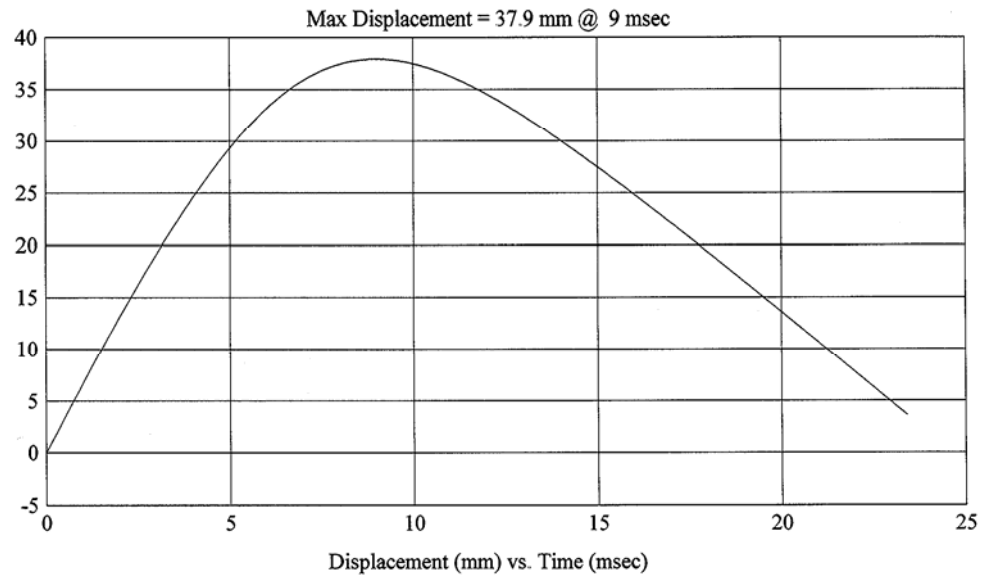
Customer: DOT/NHTSA  
Test # 5  
FM6264  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan

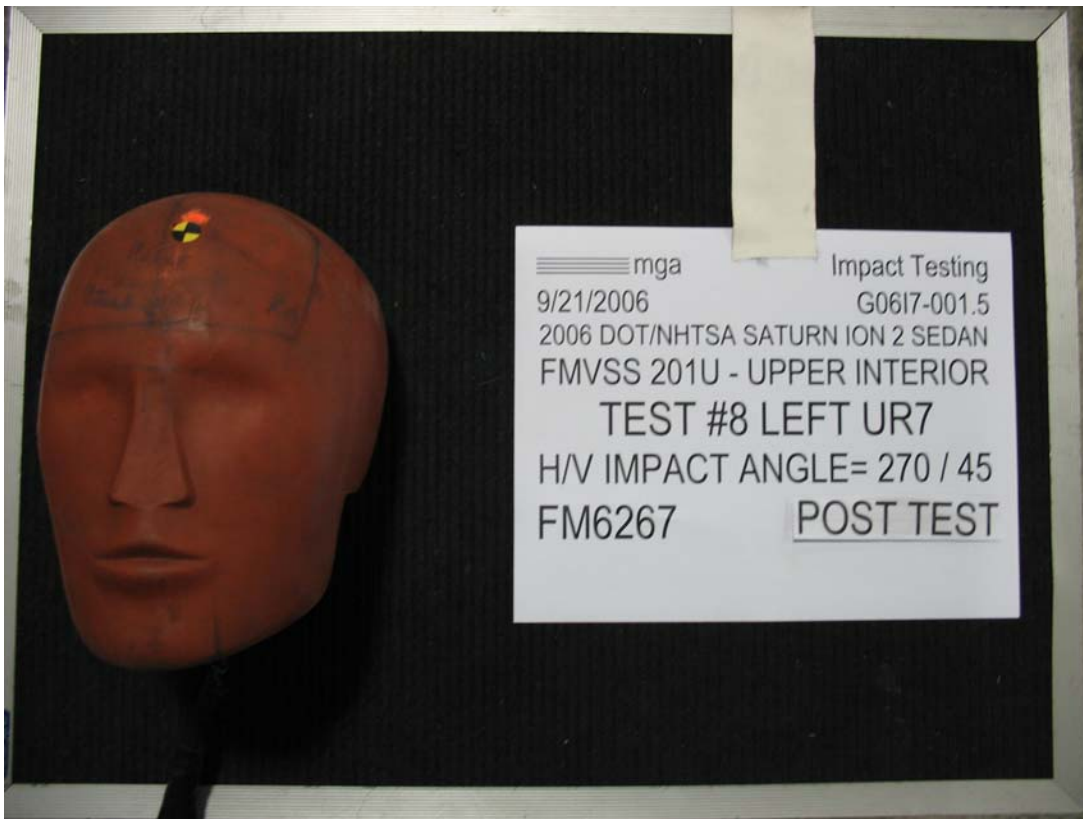
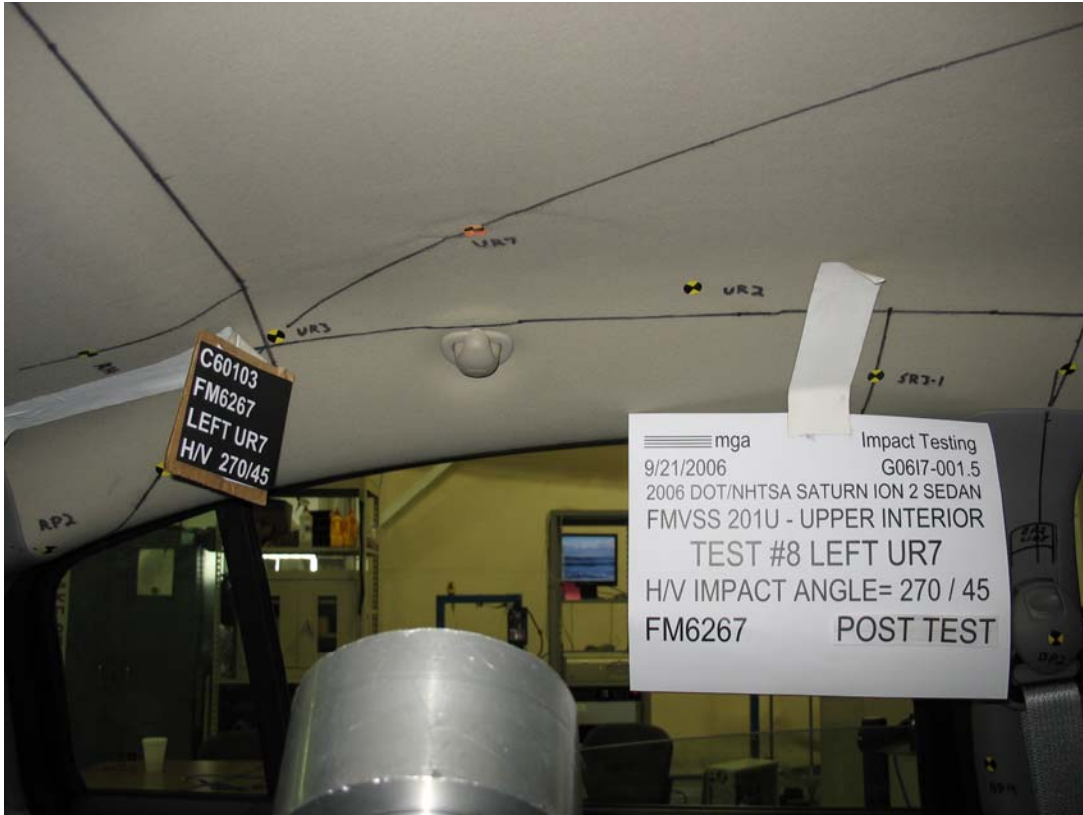
Test Date: 9/21/2006

Model Year: 2006  
Target: UR5  
Vehicle Side: Right  
Horz/Vert Angle: 90/35

HIC(d) = 689, HIC = 693, Delta T = 8 msec







**SUMMARY OF FMVSS 201U TEST**

JOB/NHTSA NO: G06I7-001.5      VEHICLE YR/MAKE/MODEL:2006/DOT/NHTSA/Saturn Ion 2 Sedan

**GENERAL TEST PARAMETERS:**

Test Number:#8

Target (Vehicle Side): UR7Left

Temperature:22C

MGA Test Reference No.:FM6267

Humidity:41%

Approach Horizontal Angles:270°

Time of Test:3:51 PM

Approach Vertical Angles:45°

FMH Serial No:[035]

Additional Description:

**TEST RESULTS:**

HIC(d)	HIC	$\Delta t$ (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
711	722	7.6	23.8	45	9 Left

**INSTRUMENTATION INFORMATION:** (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	$\Delta V$ Pre-Test	$\Delta V$ Post-Test
X	5	J35924	-91.4	1.29	1.30
Y	6	J35919	94.4	1.79	1.79
Z	7	J22664	94.3	1.31	1.32

**REMARKS** (Summary of test, damage, non-compliance, invalid test, etc.):

Headliner deformation.

Recorded By: *Janis Campbell* Approved By\*: *Heena D. Kalita* Date: 9/21/2006

\*Only necessary for NHTSA (Government) Compliance testing.

FMH  
G06I7-001.5

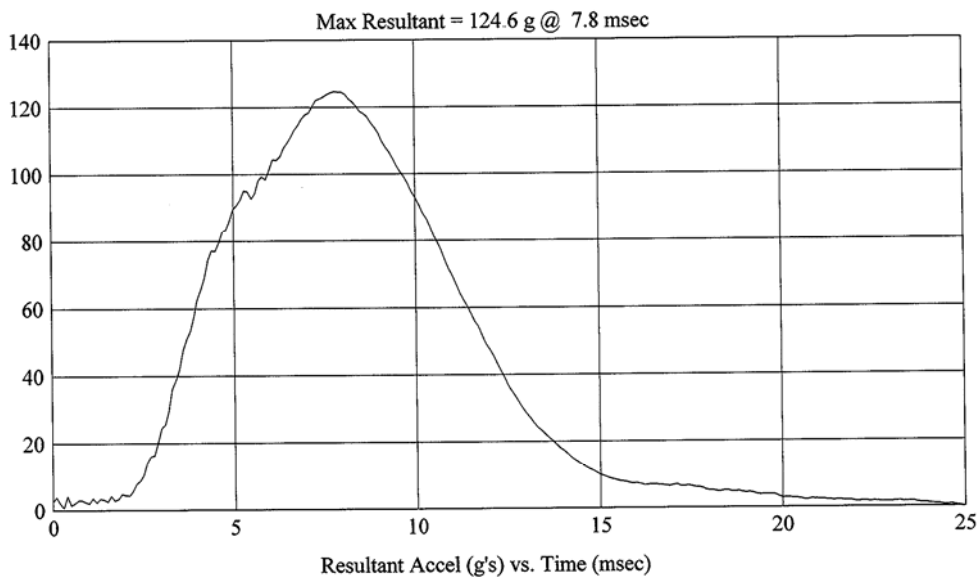
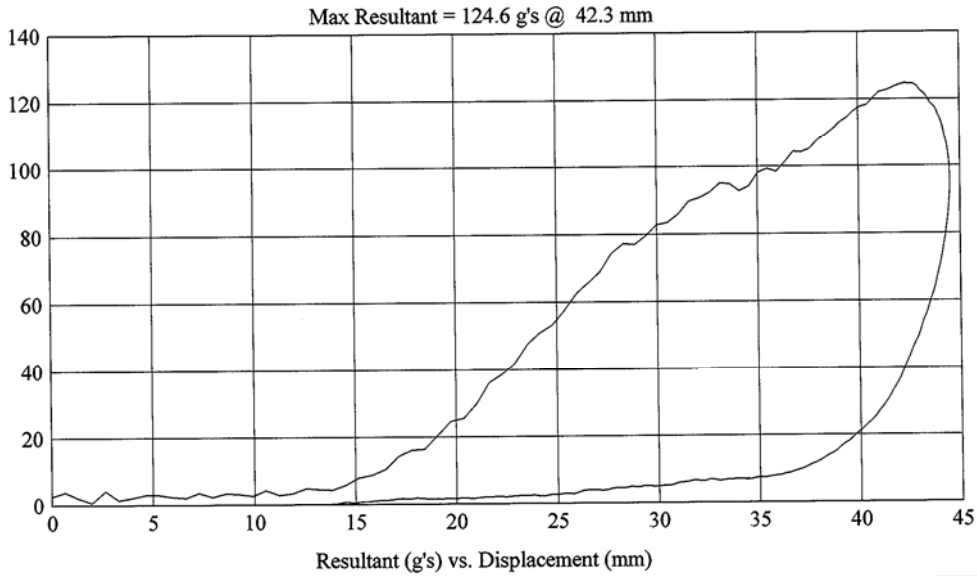
Customer: DOT/NHTSA  
Test # 8  
FM6267  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan

Test Date: 9/21/2006

Model Year: 2006  
Target: UR7  
Vehicle Side: Left  
Horz/Vert Angle: 270/45

HIC(d) = 711, HIC = 722, Delta T = 7.6 msec



FMH  
G06I7-001.5

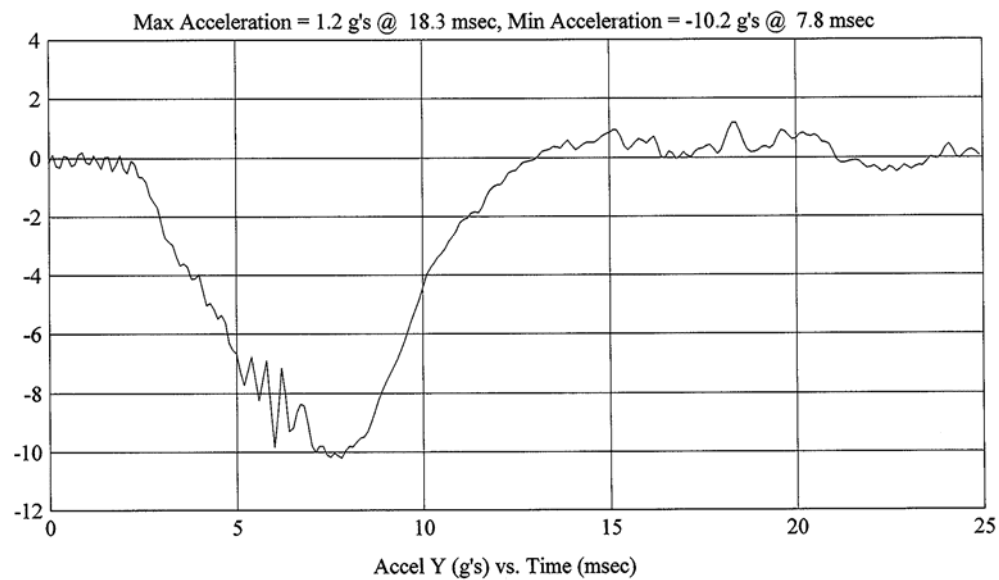
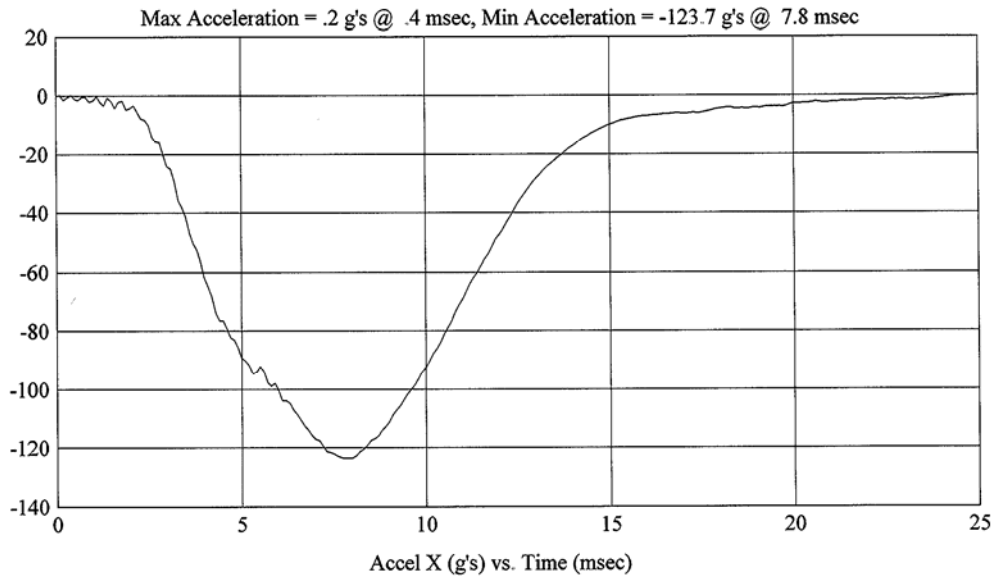
Customer: DOT/NHTSA  
Test # 8  
FM6267  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan

Test Date: 9/21/2006

Model Year: 2006  
Target: UR7  
Vehicle Side: Left  
Horz/Vert Angle: 270/45

HIC(d) = 711, HIC = 722, Delta T = 7.6 msec



FMH  
G06I7-001.5

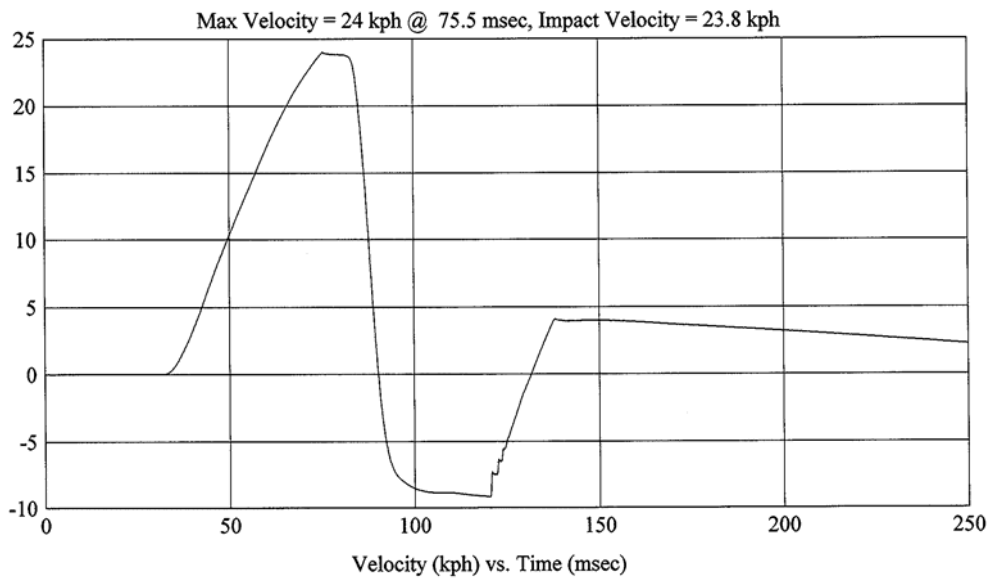
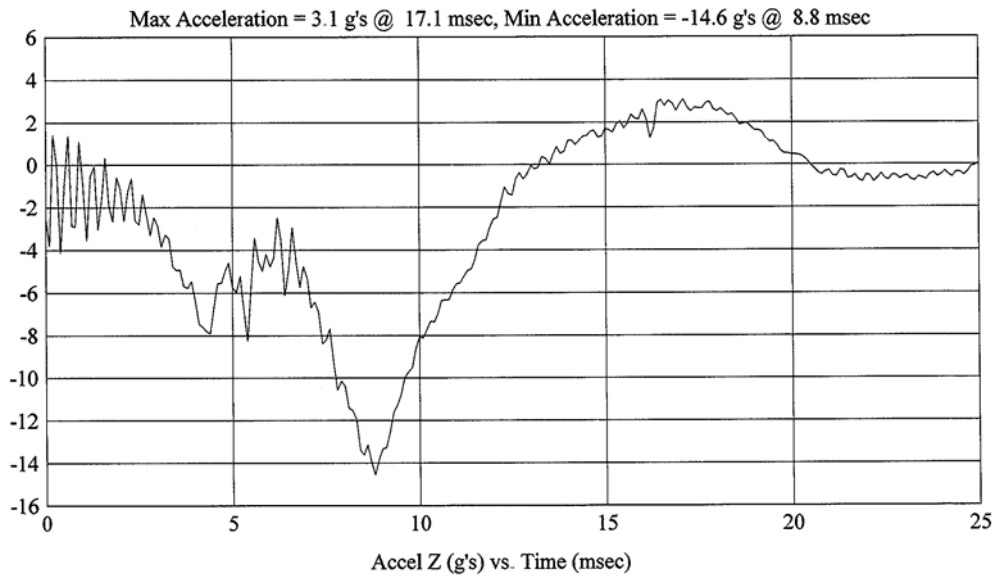
Customer: DOT/NHTSA  
Test # 8  
FM6267  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan

Test Date: 9/21/2006

Model Year: 2006  
Target: UR7  
Vehicle Side: Left  
Horz/Vert Angle: 270/45

HIC(d) = 711, HIC = 722, Delta T = 7.6 msec



FMH  
G0617-001.5

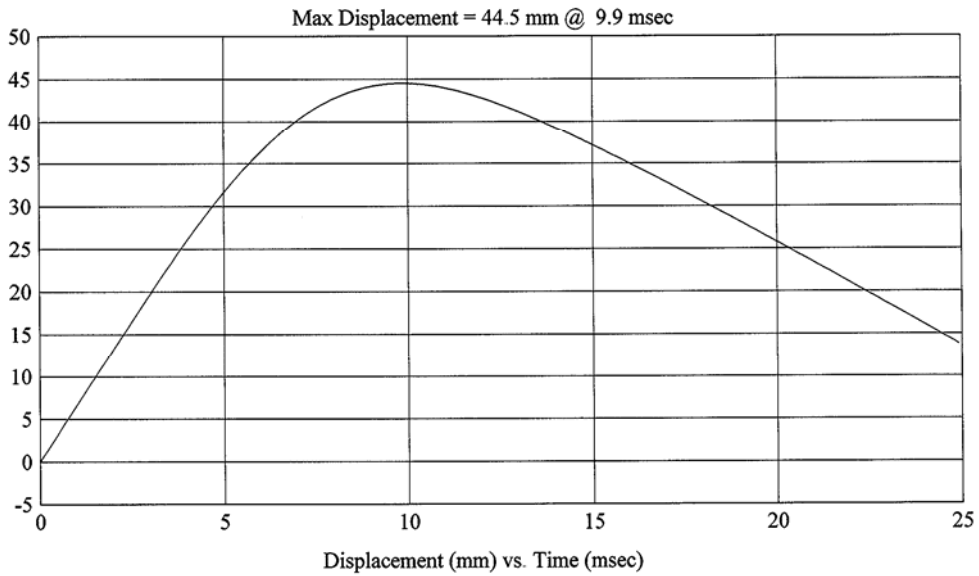
Customer: DOT/NHTSA  
Test # 8  
FM6267  
Additional Desc: N/A

Vehicle Program : Saturn Ion 2 Sedan

Test Date: 9/21/2006

Model Year: 2006  
Target: UR7  
Vehicle Side: Left  
Horz/Vert Angle: 270/45

HIC(d) = 711, HIC = 722, Delta T = 7.6 msec





**4.0 TEST EQUIPMENT LIST AND CALIBRATION INFORMATION**

The following section lists the test equipment for the compliance test series. Items marked with an asterisk are calibrated by an external lab. An additional summary table is given for the pre and post-test calibration data for the Free Motion Headforms. The temperature trace to confirm testing was conducted between 66°F and 78°F (19°C - 26°C) is included in Appendix A. Calibration certificates can be found in Appendix B.

**TABLE 4-1 LIST OF ITEMS USED**

ITEM	MANUFACTURER NAME	MODEL #	FUNCTION OF ITEM	ACCURACY	CAL. INTERNAL
Head Drop Tower (includes test frame and DAS)	MGA Research Corp.	MGA-100-DC	FMH Calibration	N/A	N/A
Accelerometers	Endevco	7264-2000	Acceleration Data	±0.5%	6 months
*Digital Inclinometer	Macklanburg-Duncan	PRO 360 (MGA00060 and MGA00048)	Set Angle of FMH/Targeting	0.1°	Annual
FMVSS 201U Test Frame (includes the propulsion control system, actuator, test frame, and DAS)	MGA Research Corp.	MGA-100-FMH	Test System	N/A	N/A
Free Motion Headforms	UTAMA UTAMA UTAMA UTAMA UTAMA	035 036 037 038 039	Test Device	N/A	Pre and Post-Test Series
High Speed Video	Redlake	HGLE	Record Event	N/A	N/A
*FARO™	Faro Technologies	G08020203122	Targeting	0.1 mm	Annual
Measuring Devices: - Tape Measure - Tape Measure - Plumb Bobs - Digital Protractor	Stanley Stanley N/A Macklanburg-Duncan	617 122 -- MGA00048 MGA00060	Measurement Measurement Targeting FMH setup Horizontal Measurement	1 mm 1 mm N/A 0.5°	Annual Annual
*Vehicle Scale	SW Scales	26032389	Weighing Vehicle	± .5 kg	Annual
* Scale	Detecto	MGA00081	Weigh FMH Head	± 0.01 lb	Annual

<b>ITEM</b>	<b>MANUFACTURER NAME</b>	<b>MODEL #</b>	<b>FUNCTION OF ITEM</b>	<b>ACCURACY</b>	<b>CAL. INTERNAL</b>
*Temperature Recorder	Extech	MGA00115	Record Temperature and Humidity	$\pm 1^{\circ}\text{C}$ $\pm 1\% \text{ RH}$	Annual
*Temperature Recorder	Dickson	FH125	Record Temperature and Humidity	$\pm 1^{\circ}\text{C}$ $\pm 1\% \text{ RH}$	Annual

**TABLE 4-2 FMH CALIBRATION SUMMARY DATA SUMMARY TABLE**

FMH Serial #		Weight (lbs)	Temp (°C)	% Humidity	Peak Resultant Acceleration (G's)	Peak Lateral Acceleration (G's)	Unimodal
Pre	#35	10.03	22.0	47.0	235.9	6.8	Yes
Post (AP3 Right)	#35	10.03	22.0	42.0	241.5	13.2	Yes
Post	#35	10.03	21.0	47.0	234.0	3.6	Yes
Pre	#36	9.97	23.0	26.0	262.3	14.4	Yes
Post	#36	9.97	23.0	25.0	262.9	14.3	Yes
Pre	#38	9.92	22.0	47.0	256.7	14.6	Yes
Post	#38	9.92	21.0	47.0	257.5	14.1	Yes
Pre	#39	10.00	22.0	47.0	250.7	2.5	Yes
Post	#39	10.00	21.0	47.0	244.8	3.9	Yes

RECORDED BY: Louis Campbell

DATE: May 1, 2007

APPROVED BY: Helen A. Kaleto

**4.1 Pre-Test Calibration**

**HEAD DROP TEST SUMMARY  
 PART 572L**

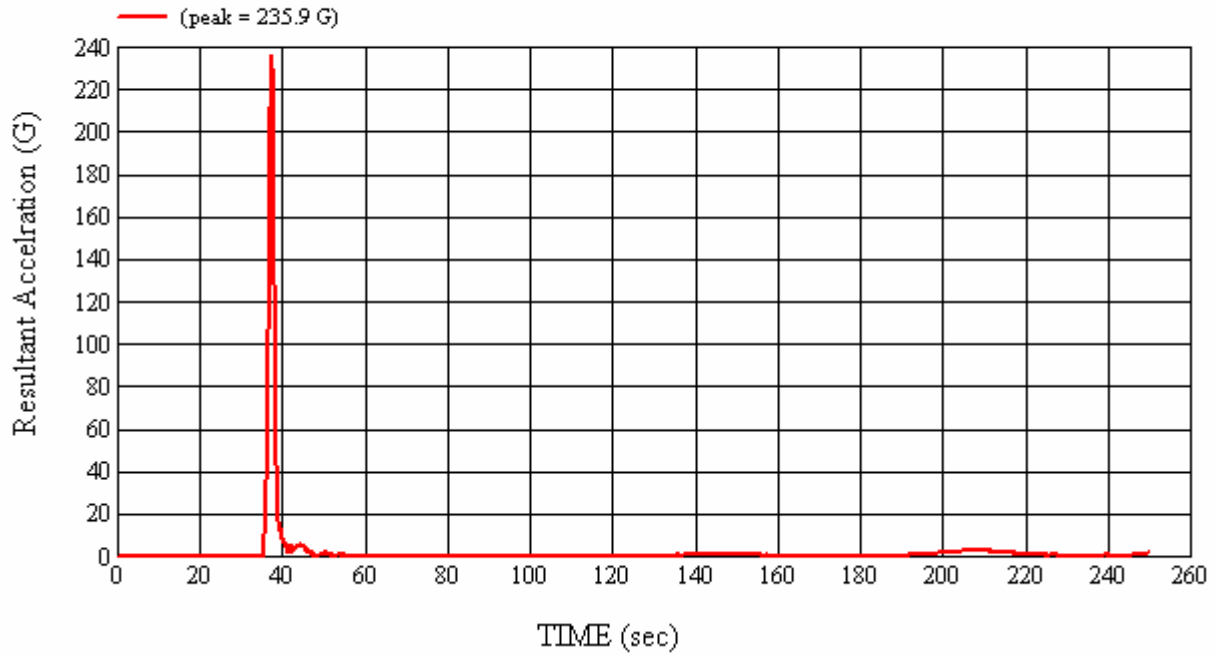
HEADFORM SERIAL NUMBER: <u>035</u>		CALIBRATION DATE: <u>09/19/2006</u>
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Weight	9.90 to 10.10 lbs.	10.03
Temperature	19° C to 26° C	22
Relative Humidity	10% to 70%	47
Peak Resultant Acceleration	225 G's to 275 G's	235.9
Peak Lateral Acceleration	15 G's Maximum	6.8
Unimodal Acceleration Curve	YES	YES

FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	J35924	04/06/06	10/06/06
2	ENDEVCO	7264-2000	J35919	04/06/06	10/06/06
3	ENDEVCO	7264-2000	J22664	04/06/06	10/06/06

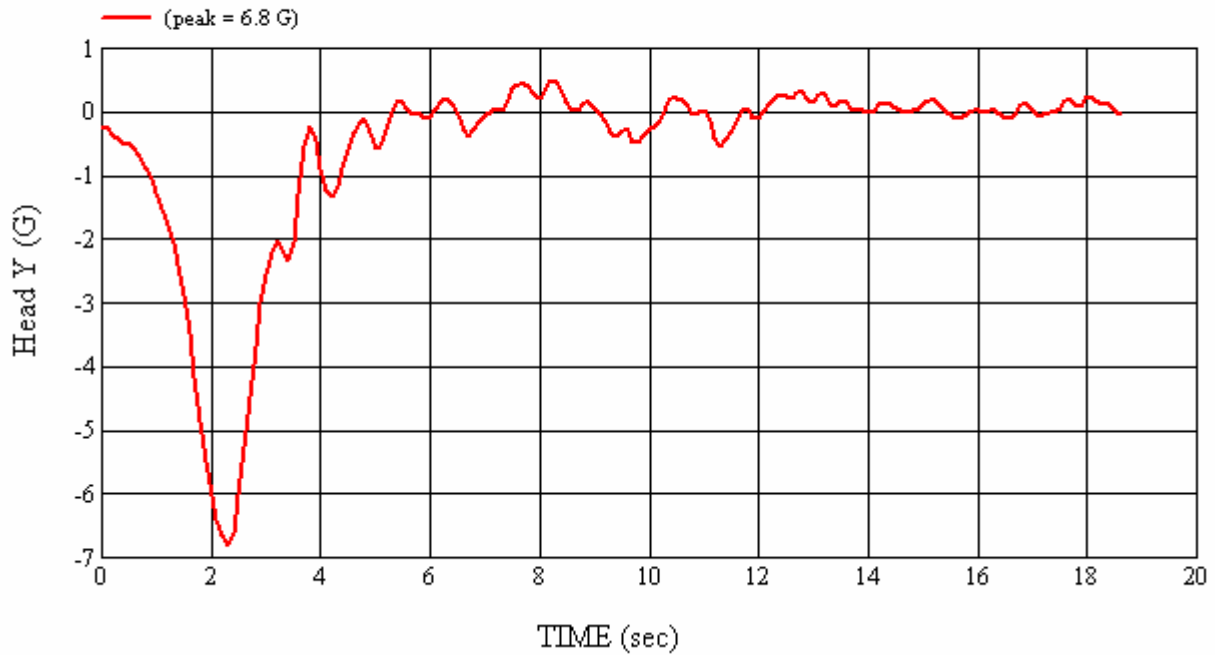
REMARKS:

RECORDED BY:  DATE: 9/19/2006

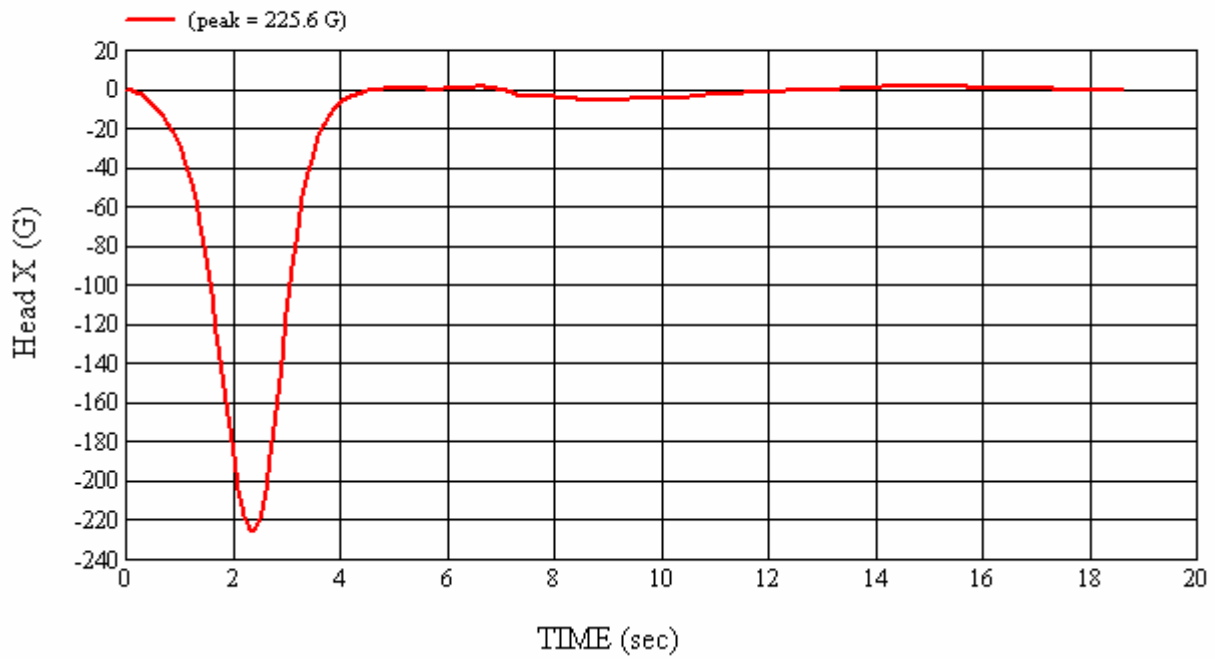
APPROVED BY: 



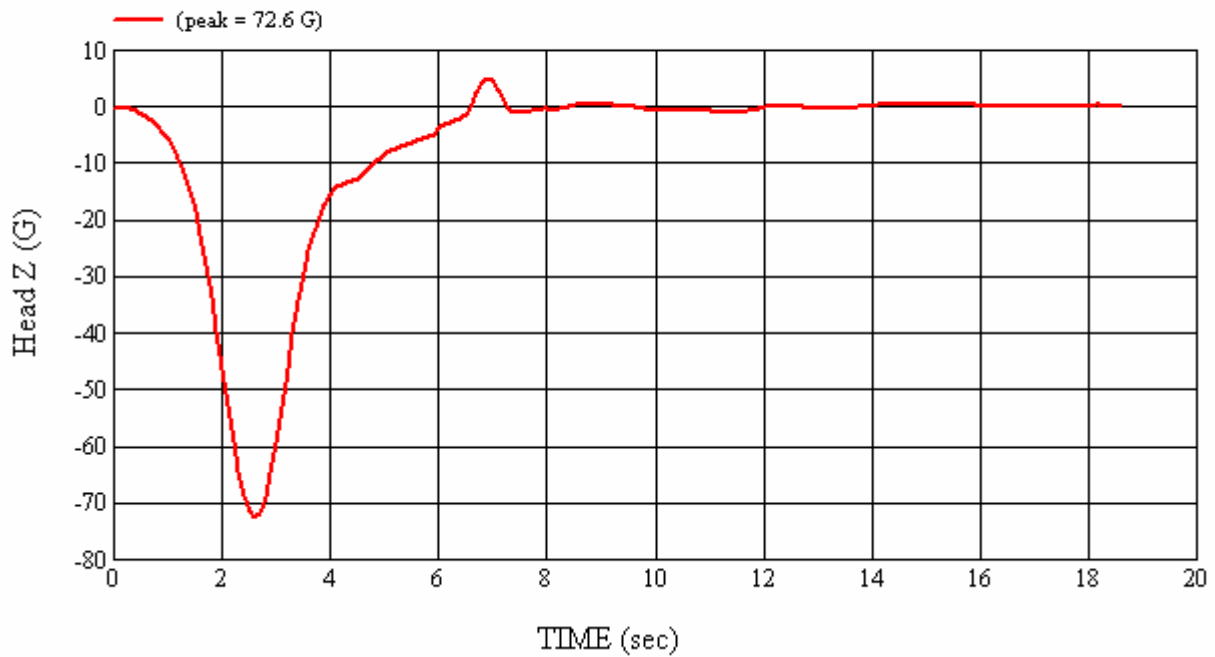
Head 035 (Pre) Calibration #H35333



Head 035 (Pre) Calibration #H35333



Head 035 (Pre) Calibration #H35333



Head 035 (Pre) Calibration #H35333

**4.2 Post-Test (AP3 Right) Calibration**

**HEAD DROP TEST SUMMARY  
 PART 572L**

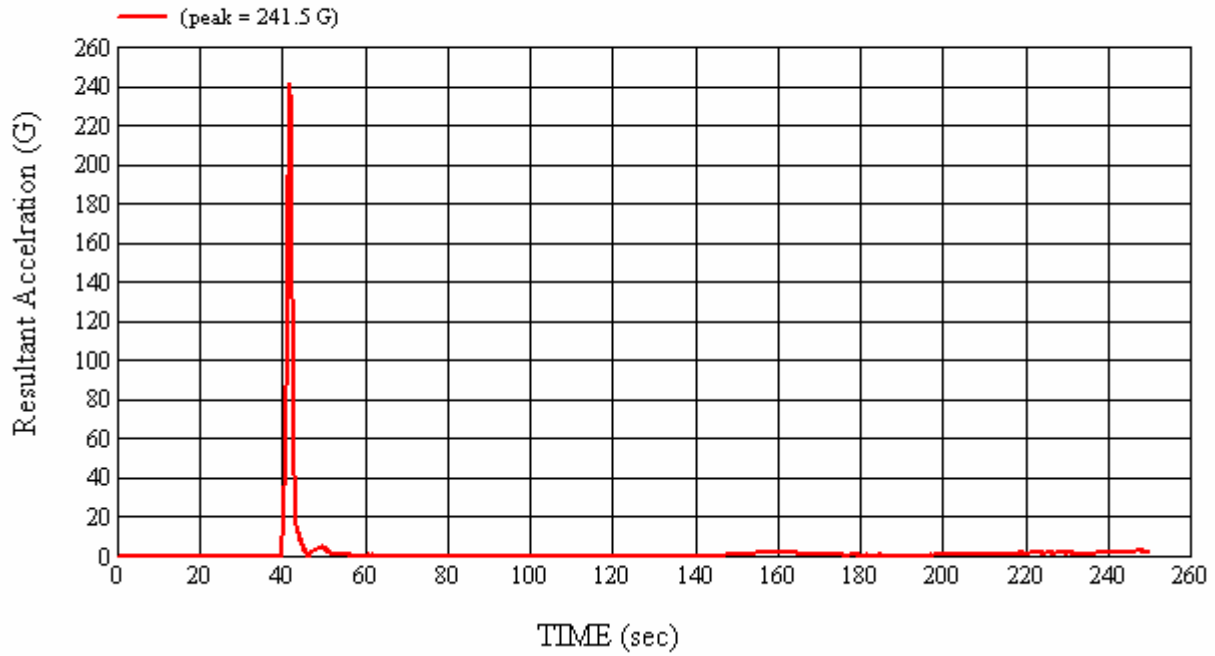
HEADFORM SERIAL NUMBER: <u>035</u>		CALIBRATION DATE: <u>09/20/2006</u>
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Weight	9.90 to 10.10 lbs.	10.03
Temperature	19° C to 26° C	22
Relative Humidity	10% to 70%	42
Peak Resultant Acceleration	225 G's to 275 G's	241.5
Peak Lateral Acceleration	15 G's Maximum	13.2
Unimodal Acceleration Curve	YES	YES

FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	J35924	04/06/06	10/06/06
2	ENDEVCO	7264-2000	J35919	04/06/06	10/06/06
3	ENDEVCO	7264-2000	J22664	04/06/06	10/06/06

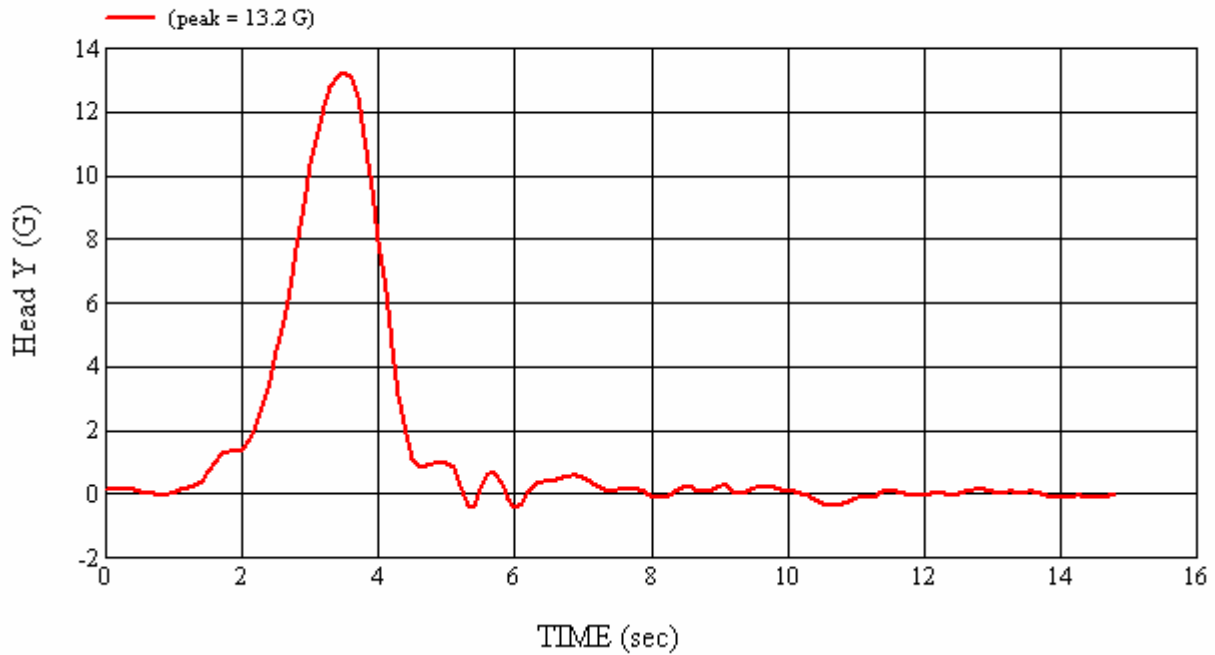
REMARKS:

RECORDED BY:  DATE: 9/20/2006

APPROVED BY: 

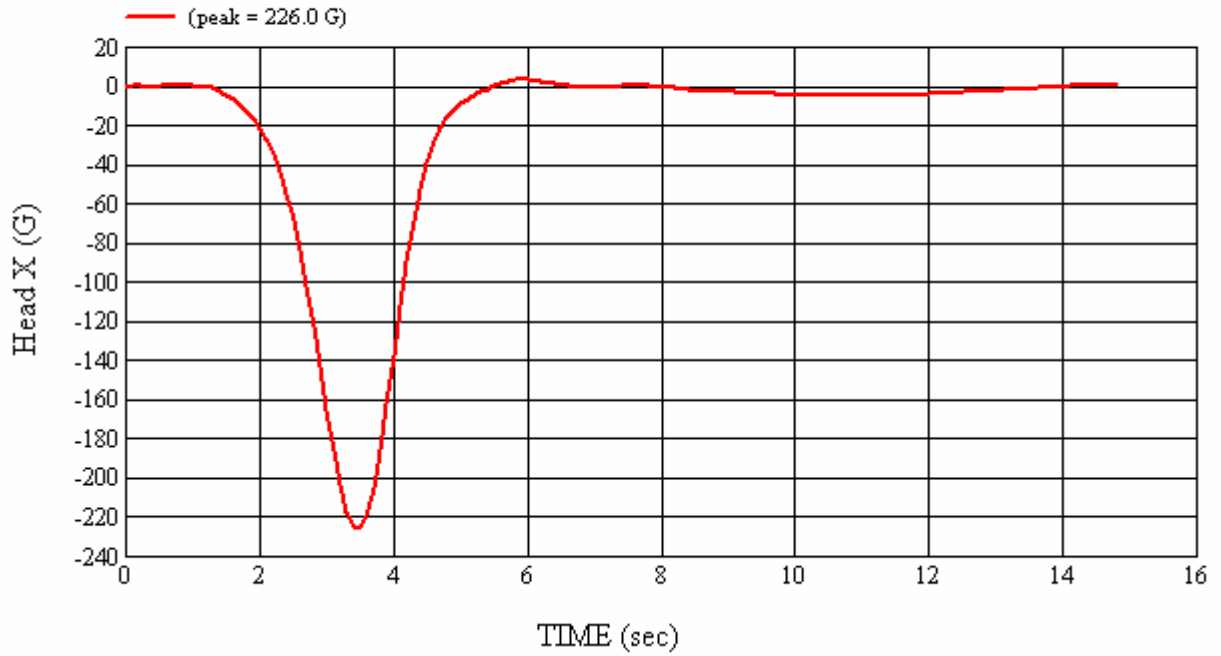


Head 035 (Post) Calibration #H35334

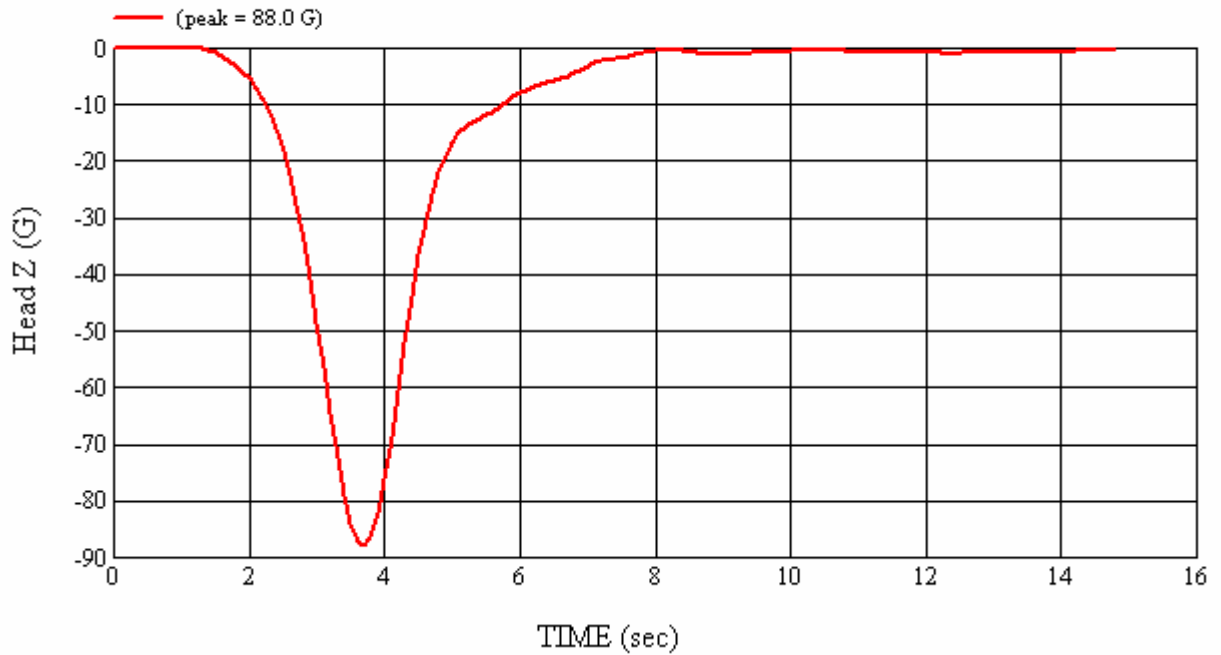


Head 035 (Post) Calibration #H35334





Head 035 (Post) Calibration #H35334



Head 035 (Post) Calibration #H35334

**4.3 Post-Test Calibration**

**HEAD DROP TEST SUMMARY  
 PART 572L**

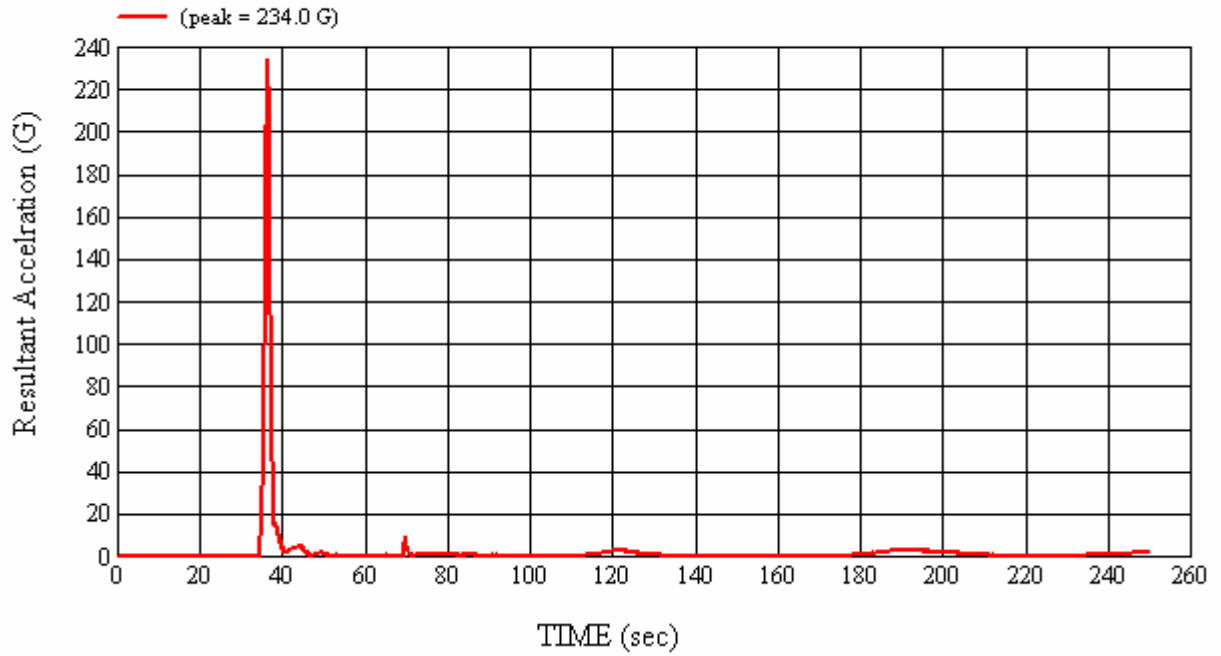
HEADFORM SERIAL NUMBER: 035		CALIBRATION DATE: 09/25/2006
CALIBRATION TIME: 2:44:03 PM		
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Weight	9.90 to 10.10 lbs.	10.03
Temperature	19° C to 26° C	21
Relative Humidity	10% to 70%	47
Peak Resultant Acceleration	225 G's to 275 G's	234.0
Peak Lateral Acceleration	15 G's Maximum	3.6
Unimodal Acceleration Curve	YES	YES

FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	J35924	04/06/06	10/06/06
2	ENDEVCO	7264-2000	J35919	04/06/06	10/06/06
3	ENDEVCO	7264-2000	J22664	04/06/06	10/06/06

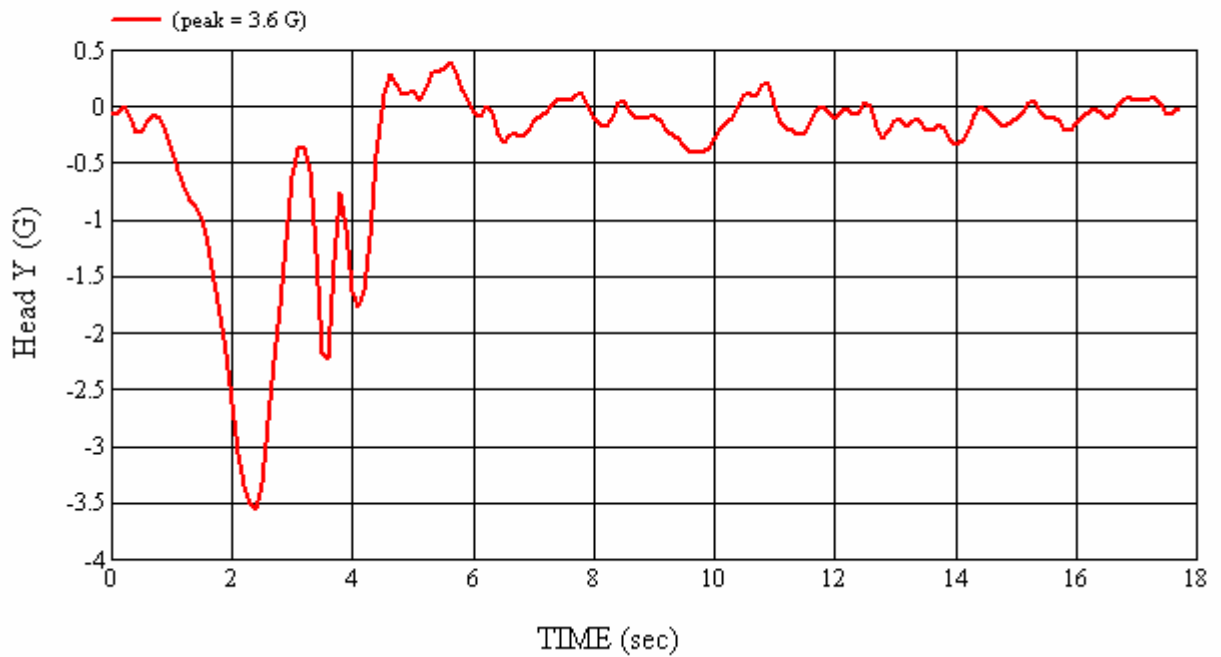
REMARKS:

RECORDED BY:  DATE: 9/25/2006

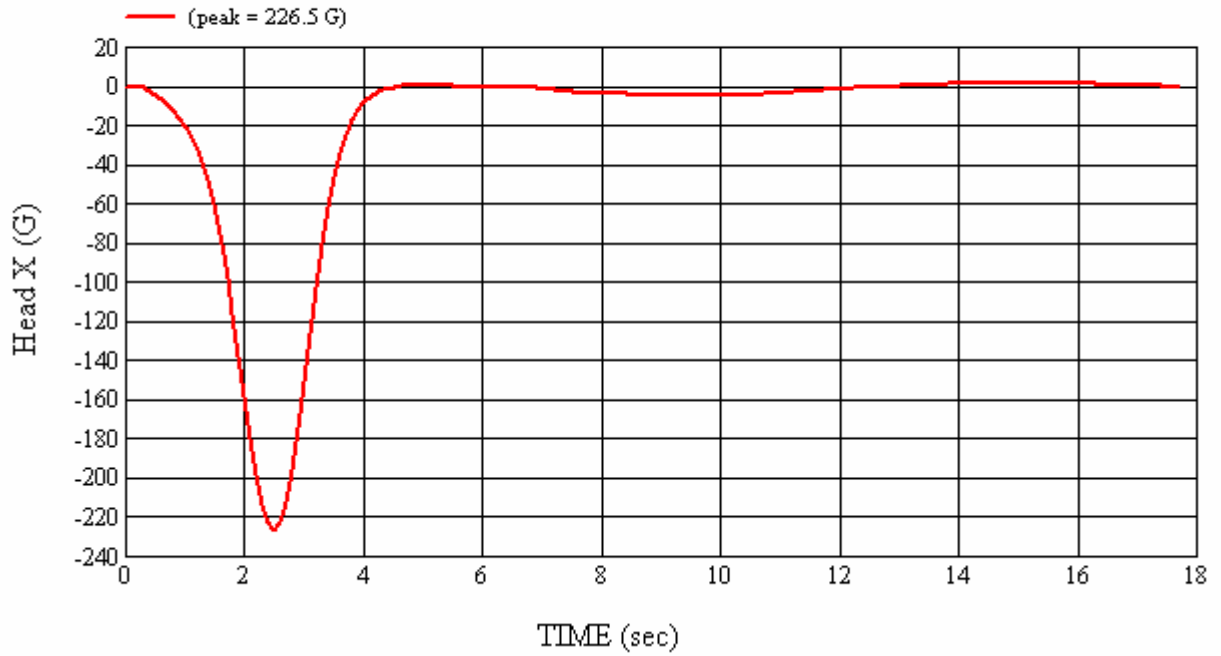
APPROVED BY: 



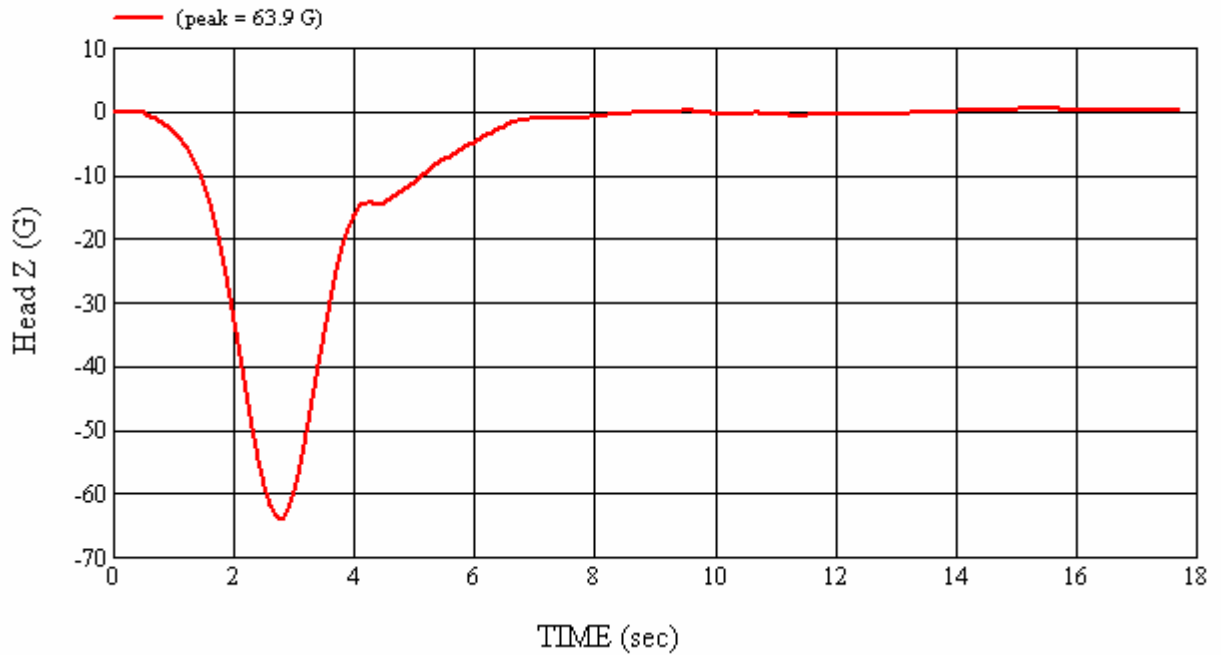
Head 035 (Post) Calibration #H35335



Head 035 (Post) Calibration #H35335



Head 035 (Post) Calibration #H35335



Head 035 (Post) Calibration #H35335

**4.4 Pre-Test Calibration**

**HEAD DROP TEST SUMMARY  
 PART 572L**

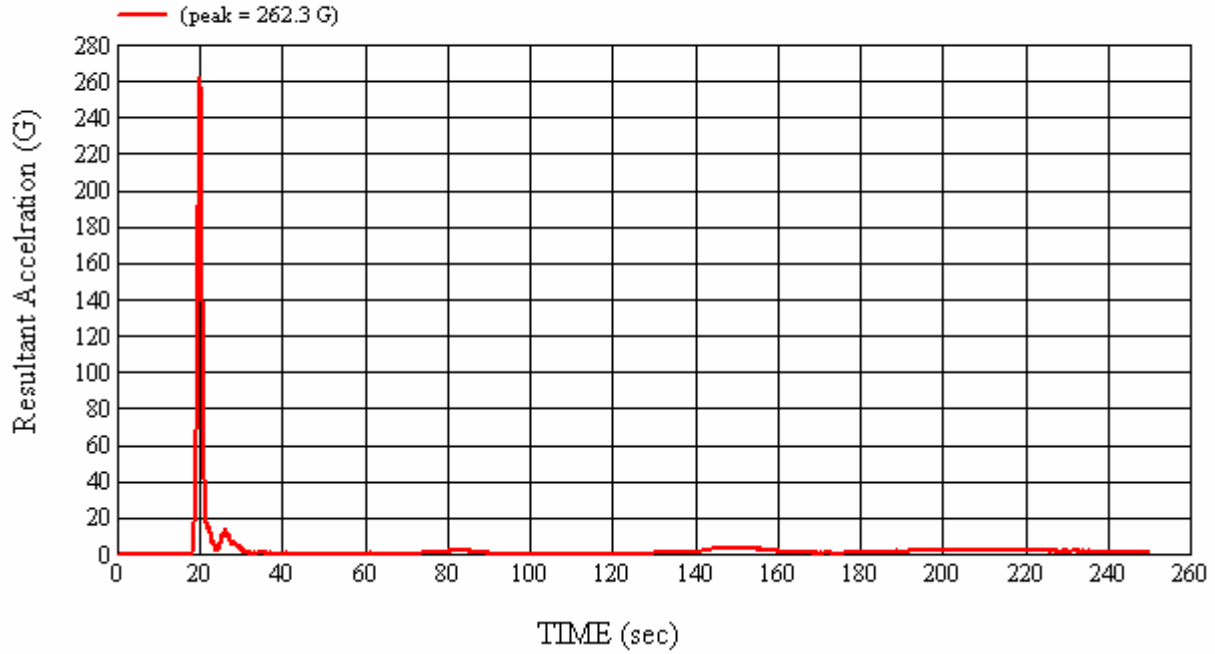
HEADFORM SERIAL NUMBER: 036		CALIBRATION DATE: 4/30/2007
		CALIBRATION TIME: 5:26:34 PM
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Weight	9.90 to 10.10 lbs.	9.97
Temperature	19° C to 26° C	23
Relative Humidity	10% to 70%	26
Peak Resultant Acceleration	225 G's to 275 G's	262.3
Peak Lateral Acceleration	15 G's Maximum	14.4
Unimodal Acceleration Curve	YES	YES

FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	J21969	04/29/07	10/29/07
2	ENDEVCO	7264-2000	J35916	04/29/07	10/29/07
3	ENDEVCO	7264-2000	J35918	04/29/07	10/29/07

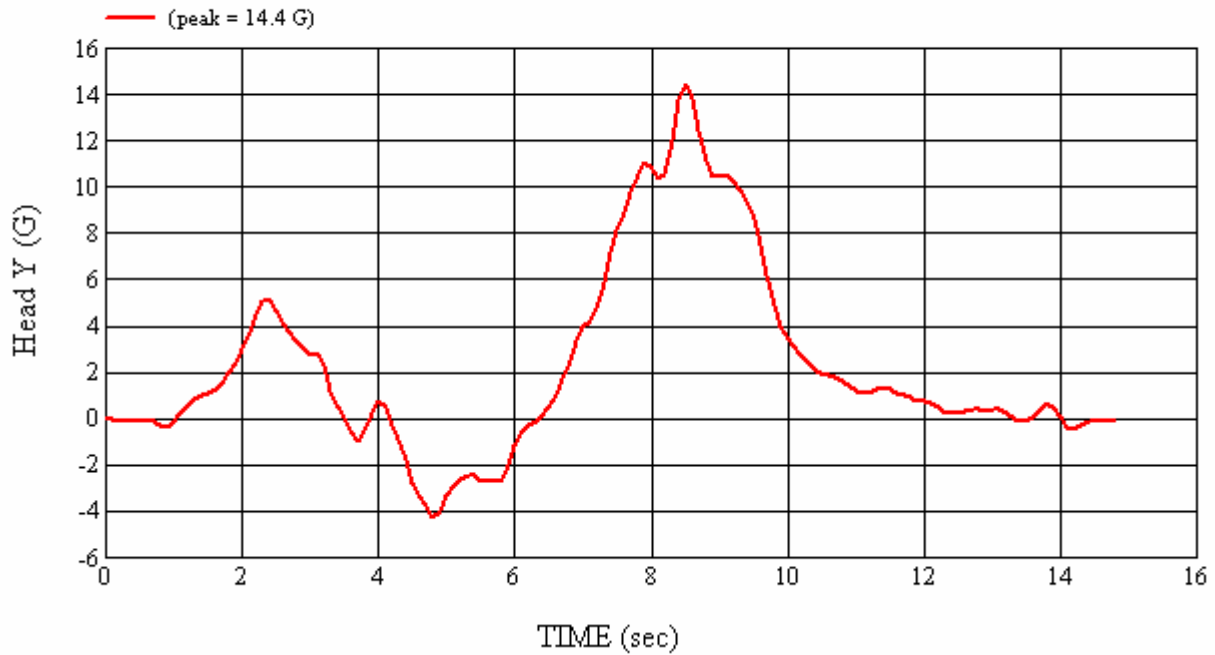
REMARKS:

RECORDED BY:  DATE: 4/30/2007

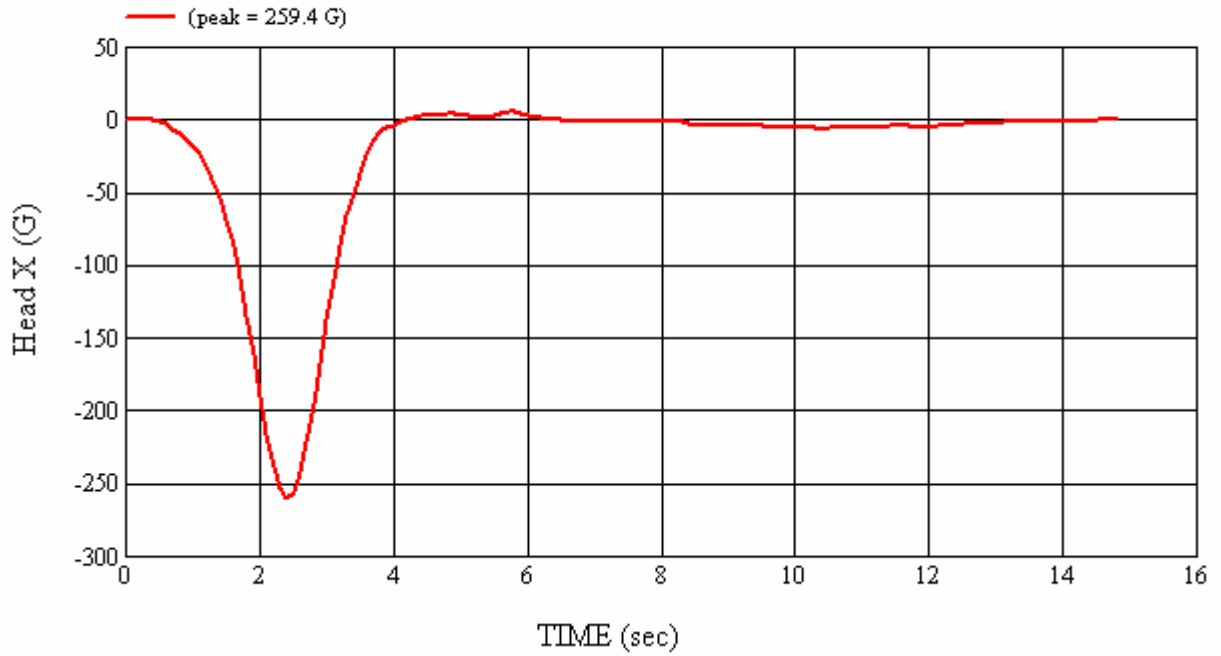
APPROVED BY: 



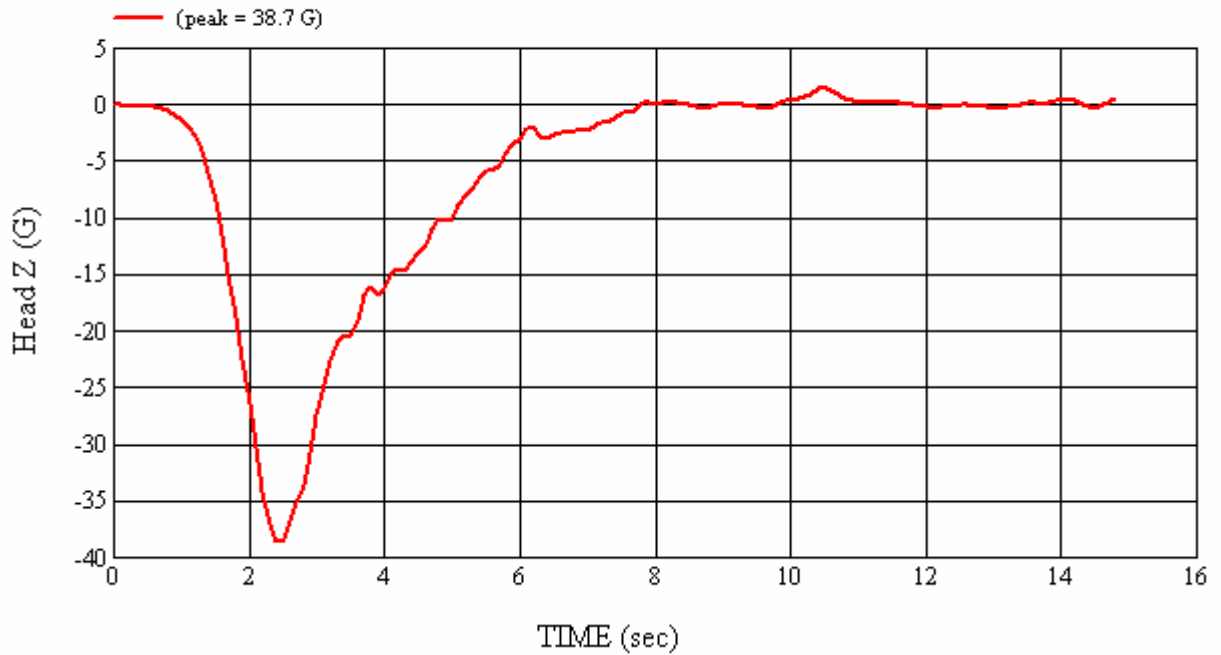
Head 036 (Pre) Calibration #H36003



Head 036 (Pre) Calibration #H36003



Head 036 (Pre) Calibration #H36003



Head 036 (Pre) Calibration #H36003

**4.5 Post-Test Calibration**

**HEAD DROP TEST SUMMARY  
 PART 572L**

HEADFORM SERIAL NUMBER: 036		CALIBRATION DATE: 5/2/2007
		CALIBRATION TIME: 4:17:28 PM
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Weight	9.90 to 10.10 lbs.	9.97
Temperature	19° C to 26° C	23
Relative Humidity	10% to 70%	25
Peak Resultant Acceleration	225 G's to 275 G's	262.9
Peak Lateral Acceleration	15 G's Maximum	14.3
Unimodal Acceleration Curve	YES	YES

FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	J21969	04/29/07	10/29/07
2	ENDEVCO	7264-2000	J35916	04/29/07	10/29/07
3	ENDEVCO	7264-2000	J35918	04/29/07	10/29/07

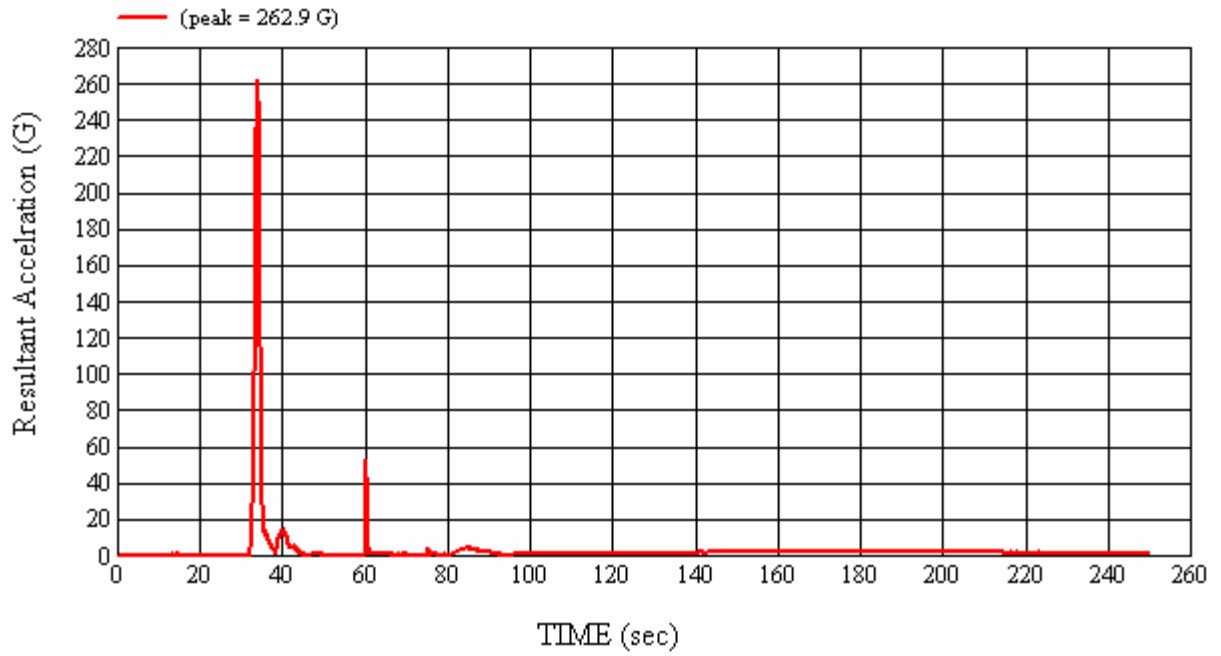
REMARKS:

RECORDED BY: 

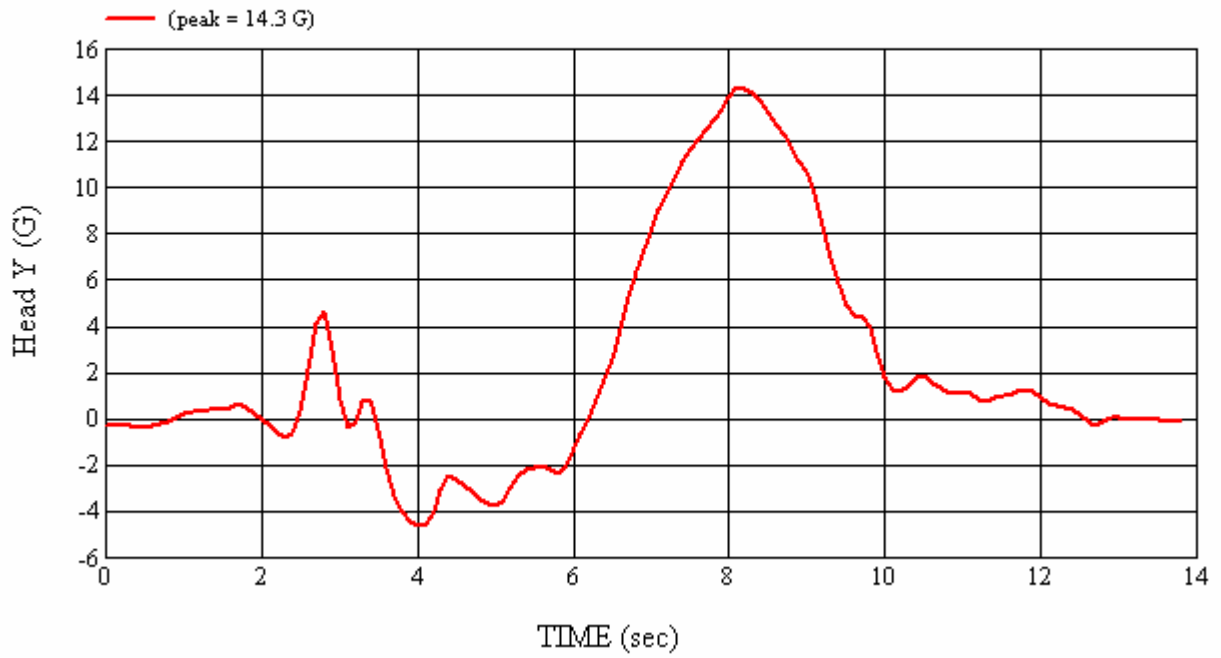
DATE: 5/2/2007

APPROVED BY: 

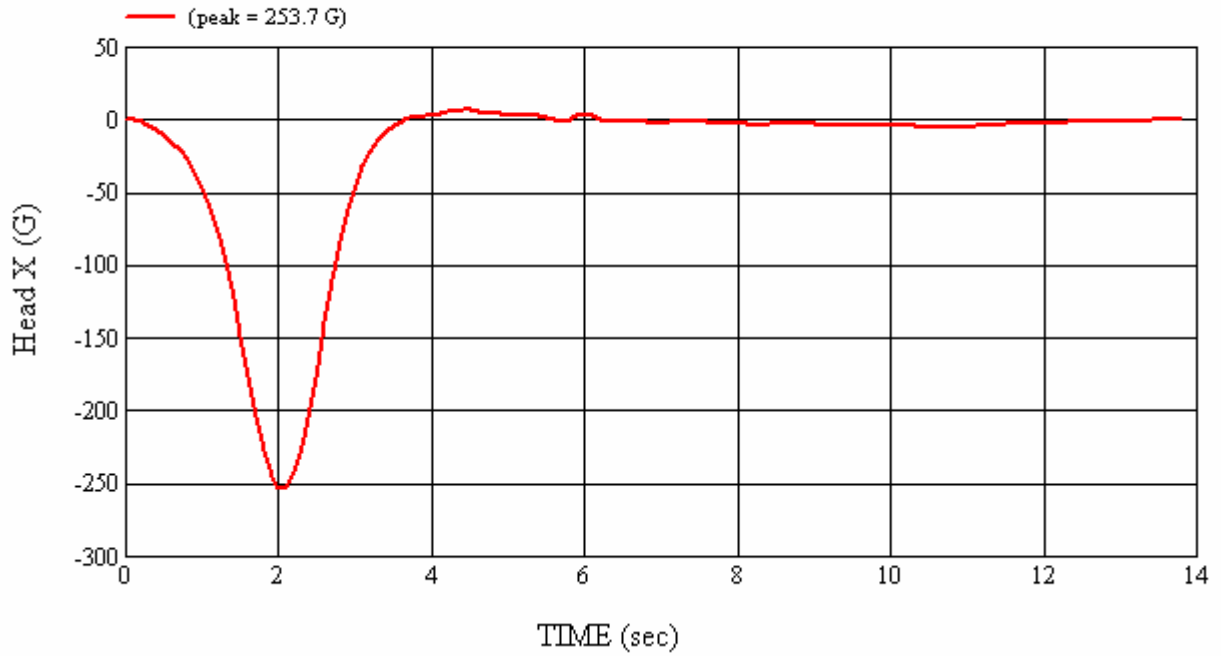




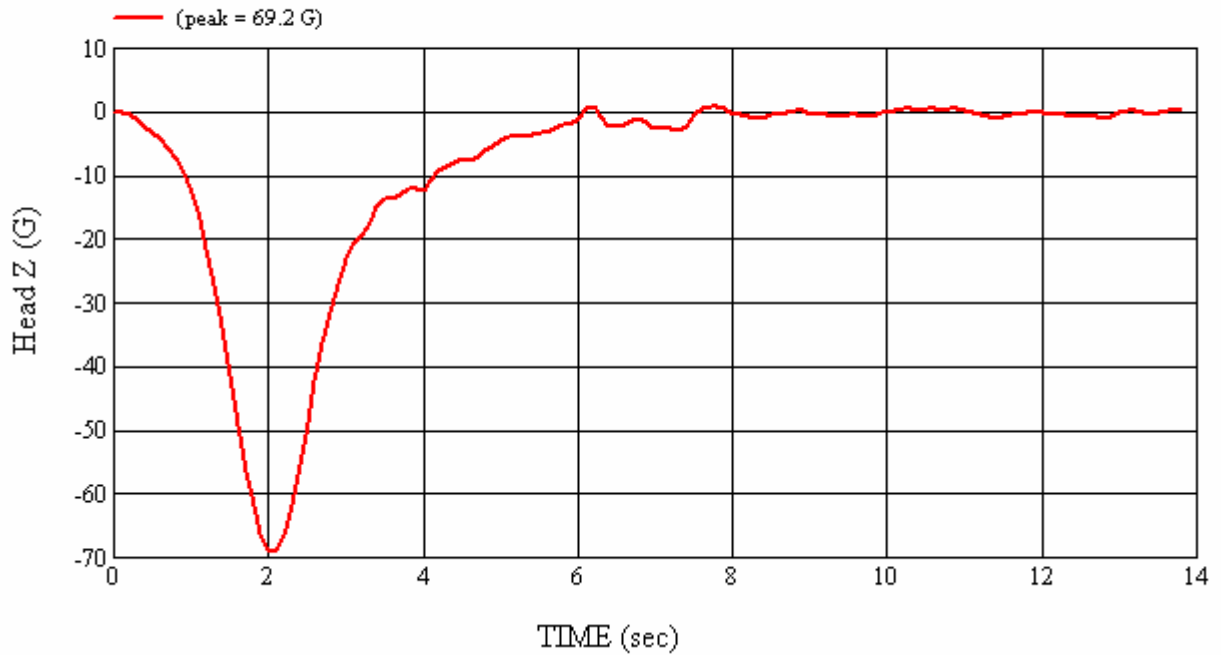
Head 036 (Post) Calibration #H36004



Head 036 (Post) Calibration #H36004



Head 036 (Post) Calibration #H36004



Head 036 (Post) Calibration #H36004

**4.6 Pre-Test Calibration**

**HEAD DROP TEST SUMMARY  
 PART 572L**

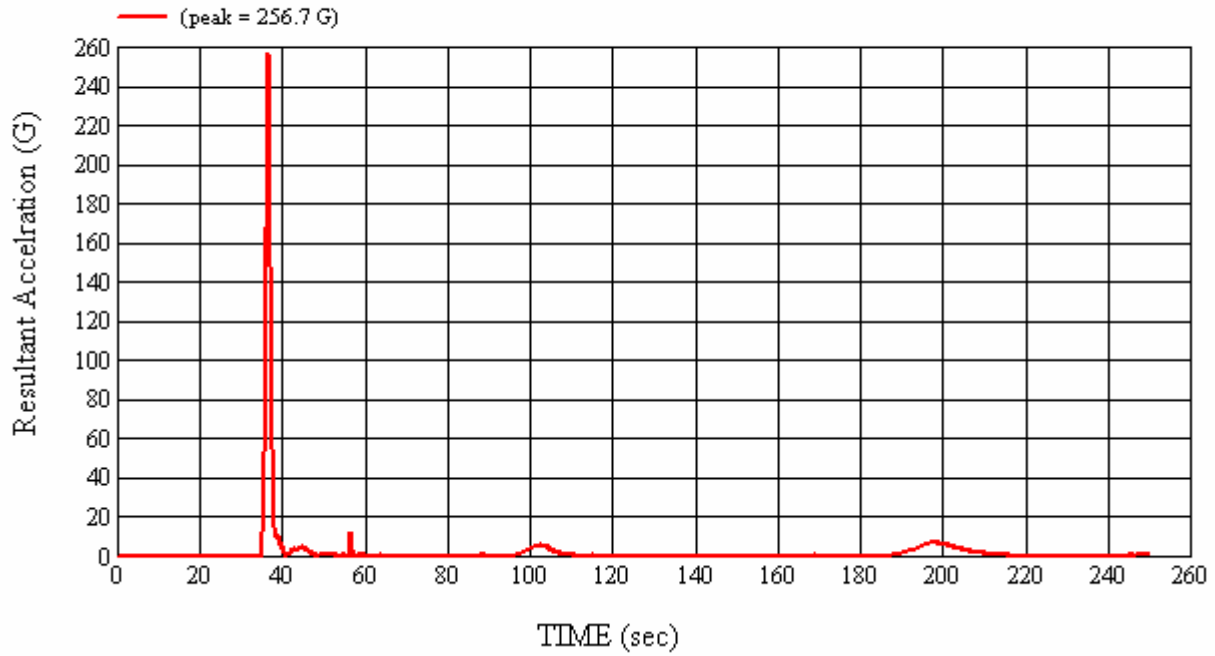
HEADFORM SERIAL NUMBER: 038		CALIBRATION DATE: 09/19/2006
CALIBRATION TIME: 10:40:28 AM		
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Weight	9.90 to 10.10 lbs.	9.92
Temperature	19° C to 26° C	22
Relative Humidity	10% to 70%	47
Peak Resultant Acceleration	225 G's to 275 G's	256.7
Peak Lateral Acceleration	15 G's Maximum	14.6
Unimodal Acceleration Curve	YES	YES

FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	J36197	04/07/06	10/07/06
2	ENDEVCO	7264-2000	J36193	04/07/06	10/07/06
3	ENDEVCO	7264-2000	J36353	04/07/06	10/07/06

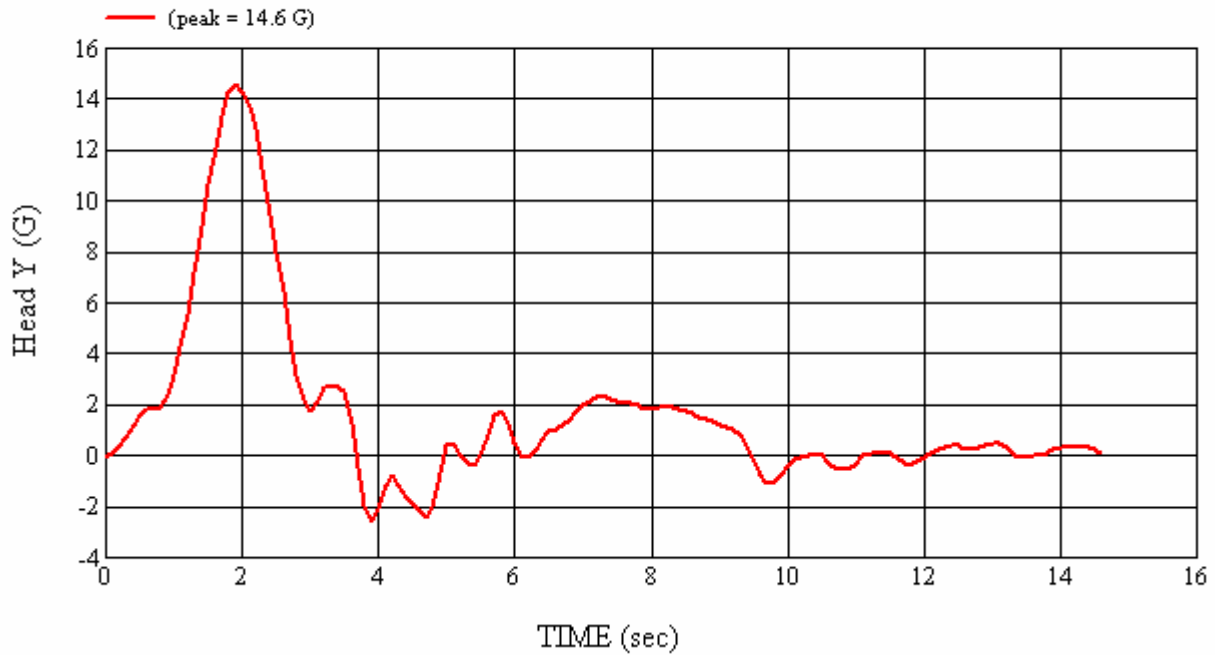
REMARKS:

RECORDED BY: *Janis Campbell* DATE: 9/19/2006

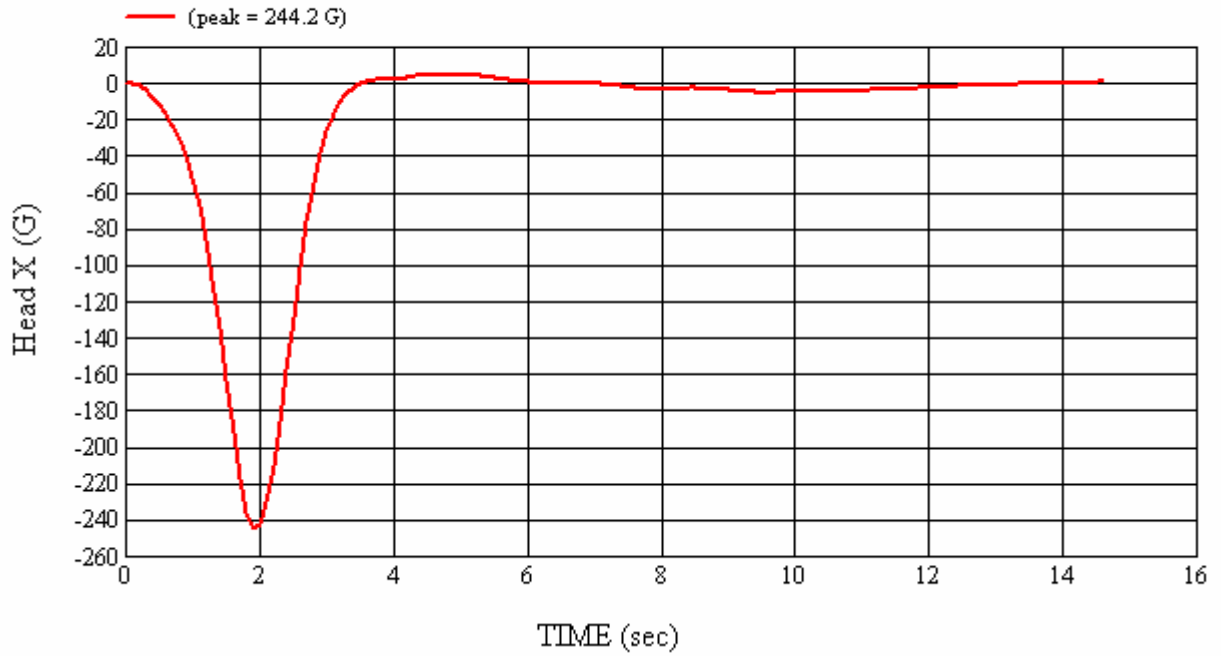
APPROVED BY: *Heena A. Kalita*



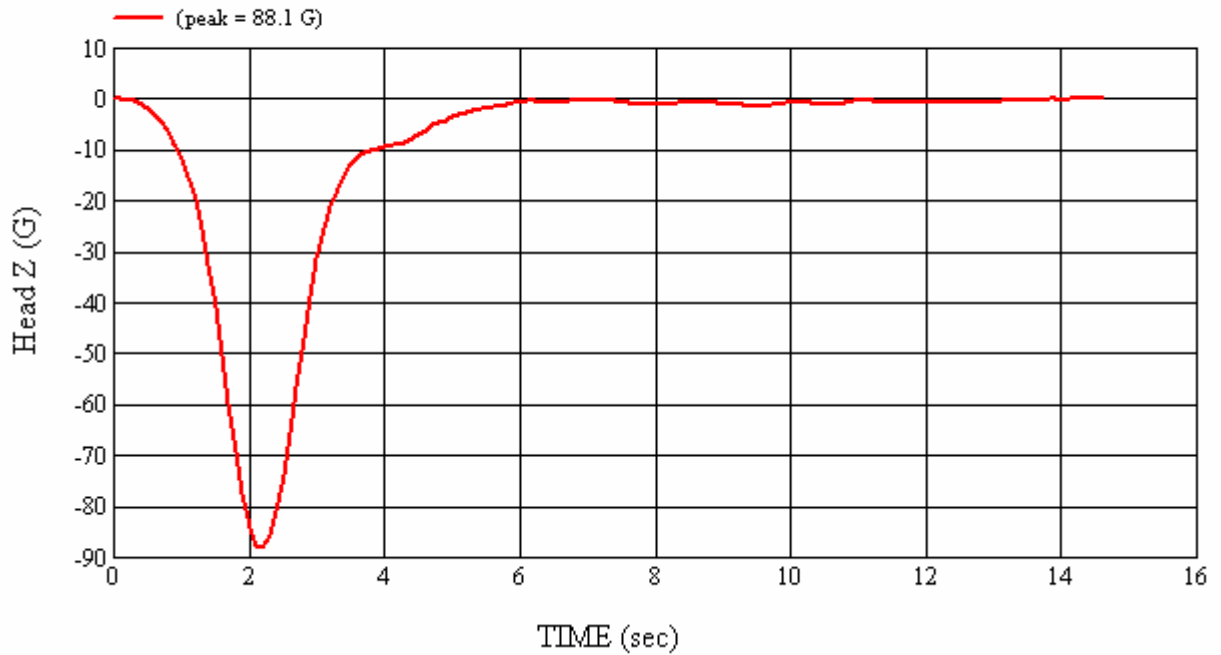
Head 038 (Pre) Calibration #H38309



Head 038 (Pre) Calibration #H38309



Head 038 (Pre) Calibration #H38309



Head 038 (Pre) Calibration #H38309

**4.7 Post-Test Calibration**

**HEAD DROP TEST SUMMARY  
 PART 572L**

HEADFORM SERIAL NUMBER: 038		CALIBRATION DATE: 09/25/2006
CALIBRATION TIME: 2:46:43 PM		
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Weight	9.90 to 10.10 lbs.	9.92
Temperature	19° C to 26° C	21
Relative Humidity	10% to 70%	47
Peak Resultant Acceleration	225 G's to 275 G's	257.5
Peak Lateral Acceleration	15 G's Maximum	14.1
Unimodal Acceleration Curve	YES	YES

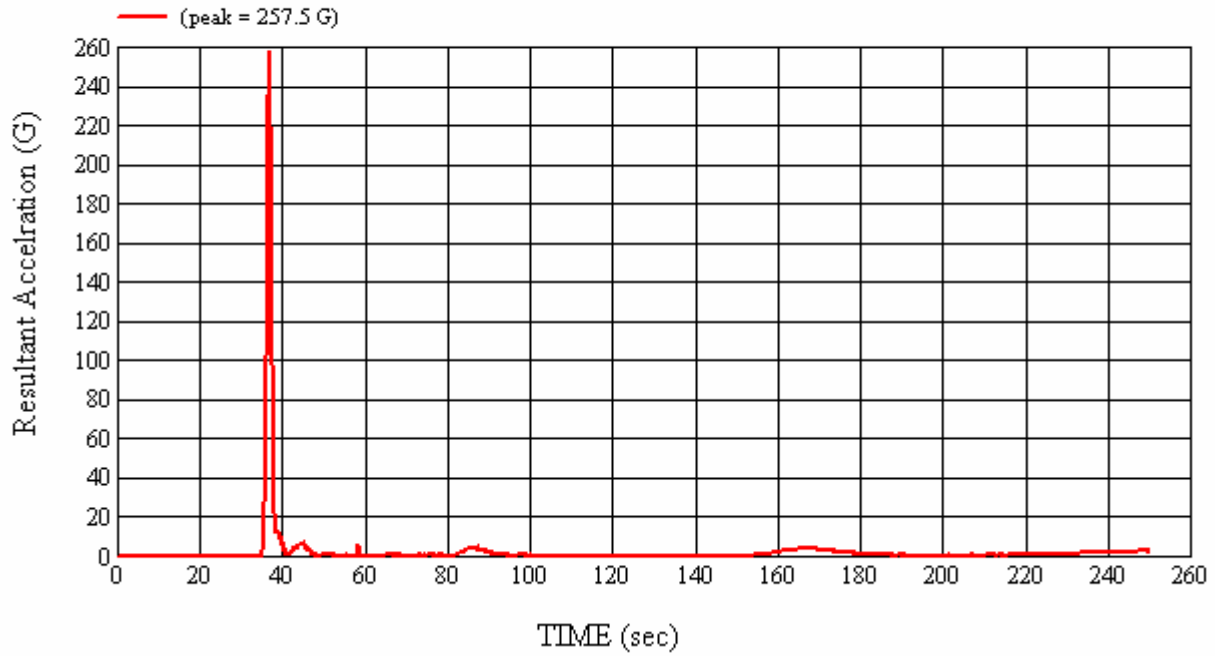
FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	J36197	04/07/06	10/07/06
2	ENDEVCO	7264-2000	J36193	04/07/06	10/07/06
3	ENDEVCO	7264-2000	J36353	04/07/06	10/07/06

REMARKS:

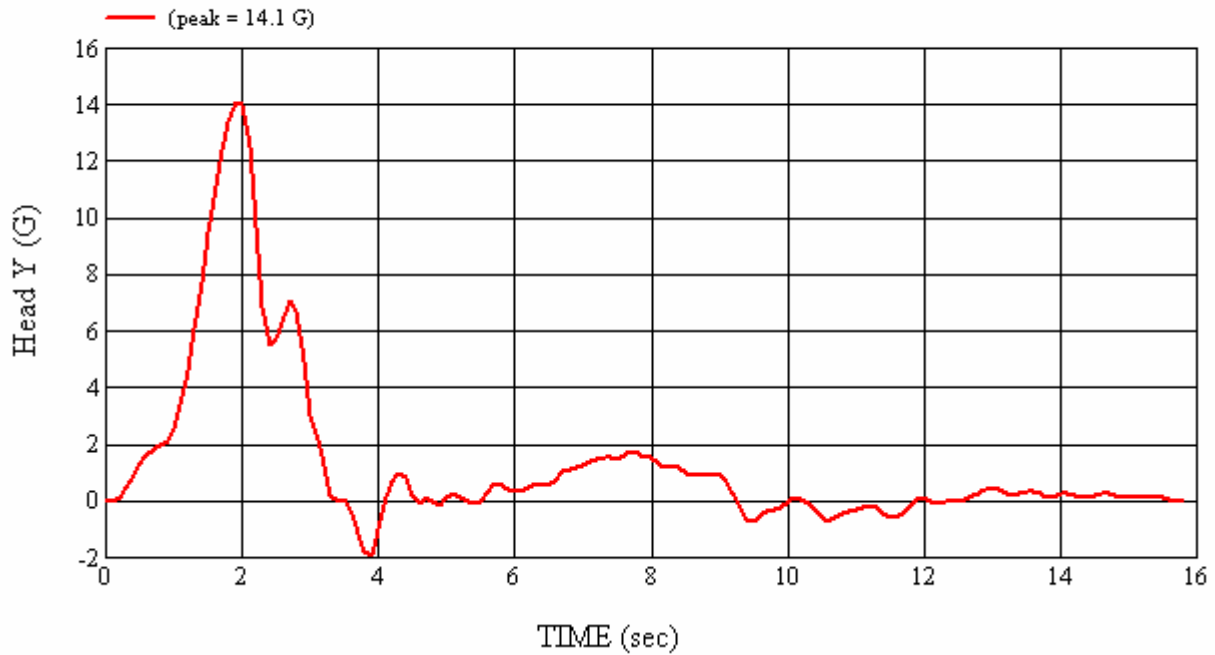
RECORDED BY: 

DATE: 9/25/2006

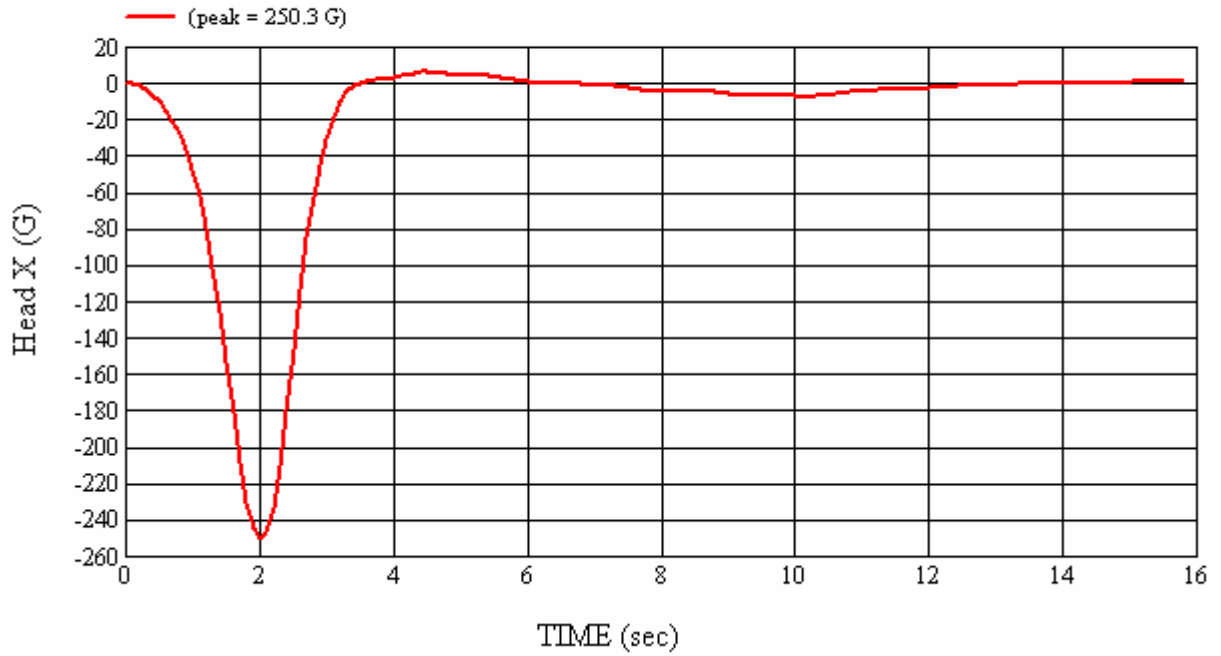
APPROVED BY: 



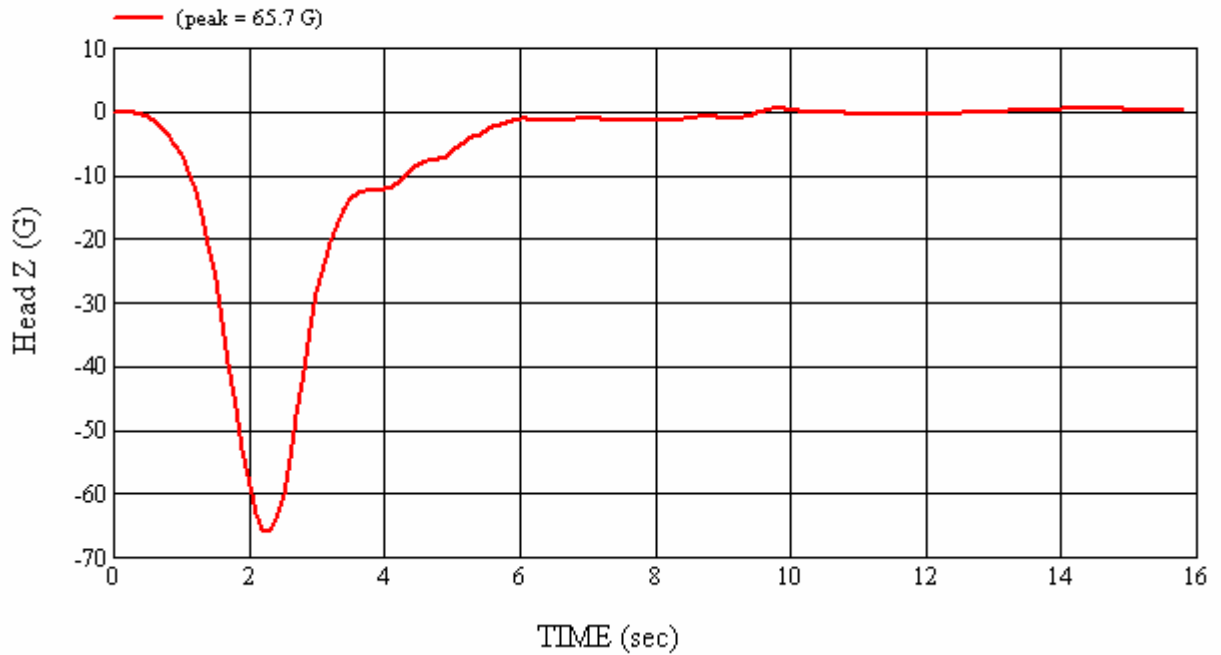
Head 038 (Post) Calibration #H38310



Head 038 (Post) Calibration #H38310



Head 038 (Post) Calibration #H38310



Head 038 (Post) Calibration #H38310



**4.8 Pre-Test Calibration**

**HEAD DROP TEST SUMMARY  
 PART 572L**

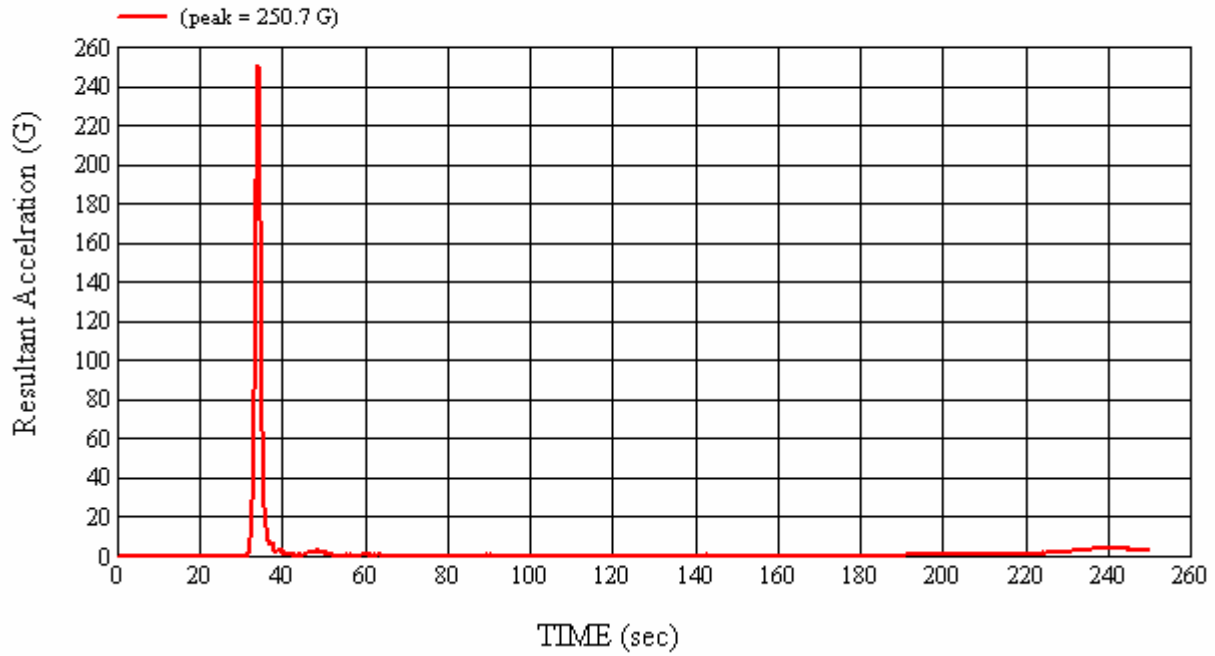
HEADFORM SERIAL NUMBER: <u>039</u>		CALIBRATION DATE: <u>09/19/2006</u>	
TEST PARAMETER	SPECIFICATION	TEST RESULTS	
Weight	9.90 to 10.10 lbs.	10.00	
Temperature	19° C to 26° C	22	
Relative Humidity	10% to 70%	47	
Peak Resultant Acceleration	225 G's to 275 G's	250.7	
Peak Lateral Acceleration	15 G's Maximum	2.5	
Unimodal Acceleration Curve	YES	YES	

FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	J13753	04/07/06	10/07/06
2	ENDEVCO	7264-2000	J22700	04/07/06	10/07/06
3	ENDEVCO	7264-2000	J32734	04/07/06	10/07/06

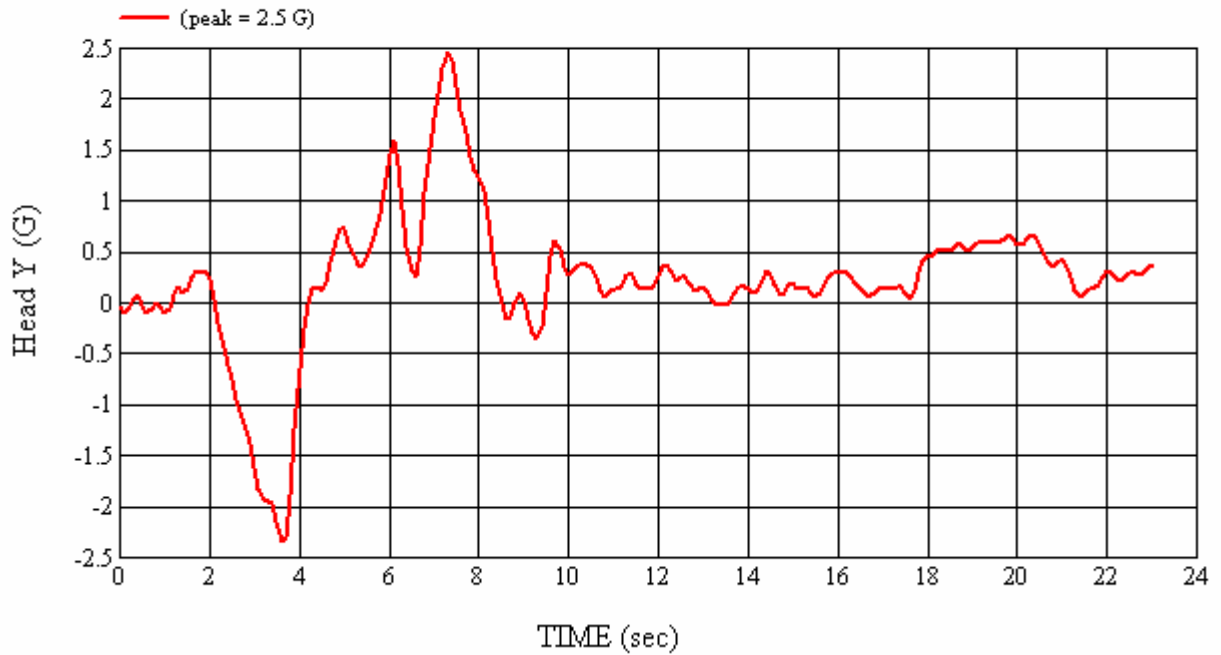
REMARKS:

RECORDED BY:  DATE: 9/19/2006

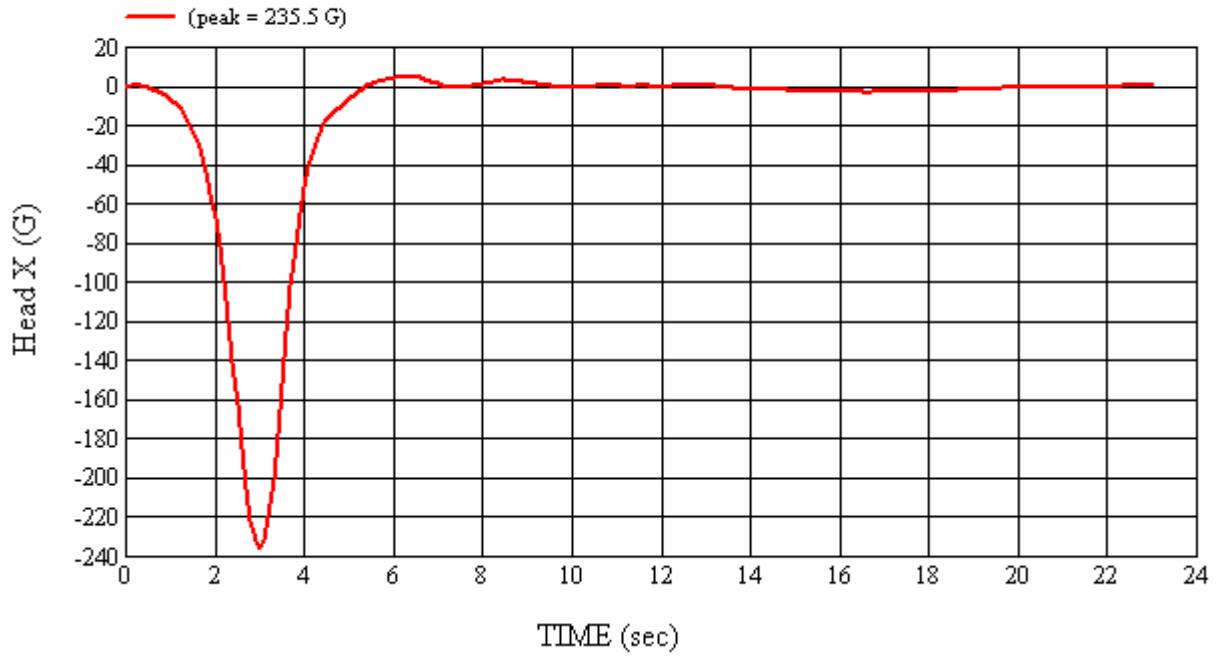
APPROVED BY: 



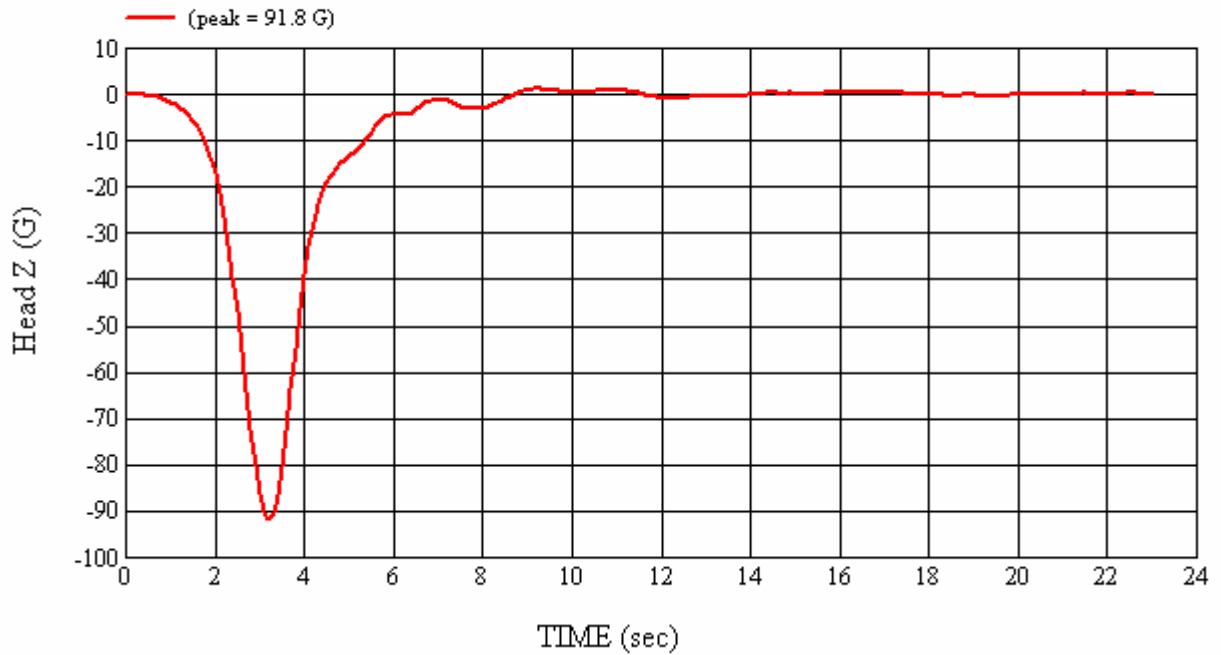
Head 039 (Pre) Calibration #H39020



Head 039 (Pre) Calibration #H39020



Head 039 (Pre) Calibration #H39020



Head 039 (Pre) Calibration #H39020

**4.9 Post-Test Calibration**

**HEAD DROP TEST SUMMARY  
 PART 572L**

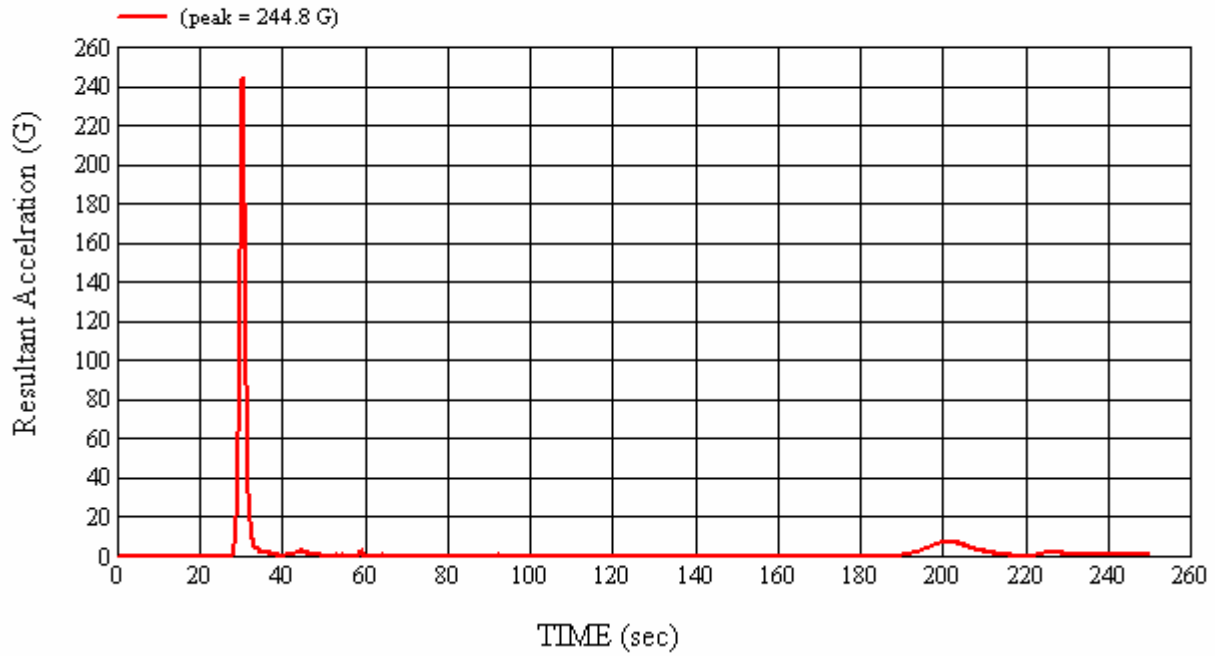
HEADFORM SERIAL NUMBER: 039		CALIBRATION DATE: 09/25/2006
CALIBRATION TIME: 2:48:09 PM		
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Weight	9.90 to 10.10 lbs.	10.00
Temperature	19° C to 26° C	21
Relative Humidity	10% to 70%	47
Peak Resultant Acceleration	225 G's to 275 G's	244.8
Peak Lateral Acceleration	15 G's Maximum	3.9
Unimodal Acceleration Curve	YES	YES

FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	J13753	04/07/06	10/09/06
2	ENDEVCO	7264-2000	J22700	04/07/06	10/09/06
3	ENDEVCO	7264-2000	J32734	04/07/06	10/09/06

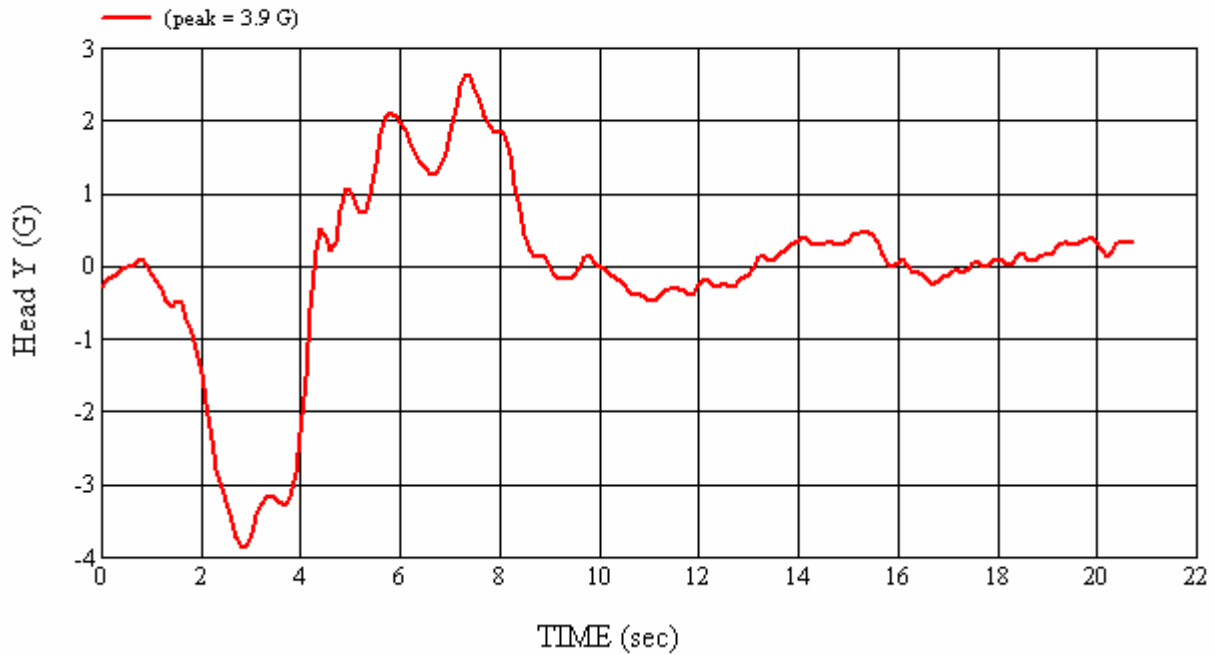
REMARKS:

RECORDED BY:  DATE: 9/25/2006

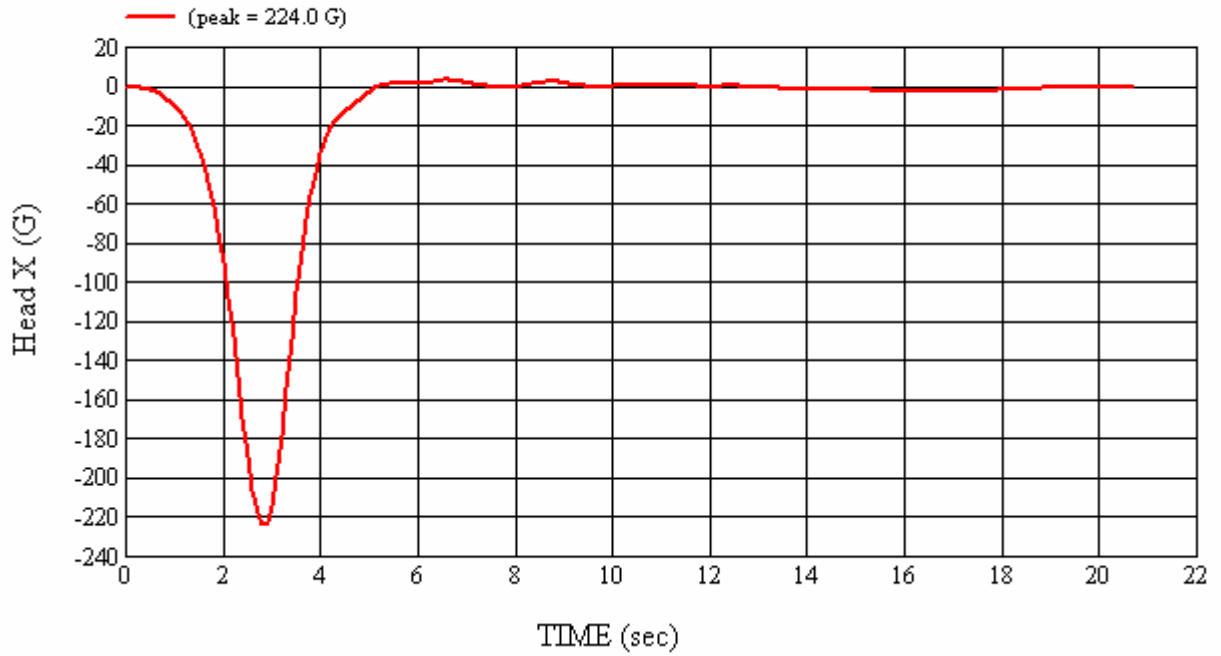
APPROVED BY: 



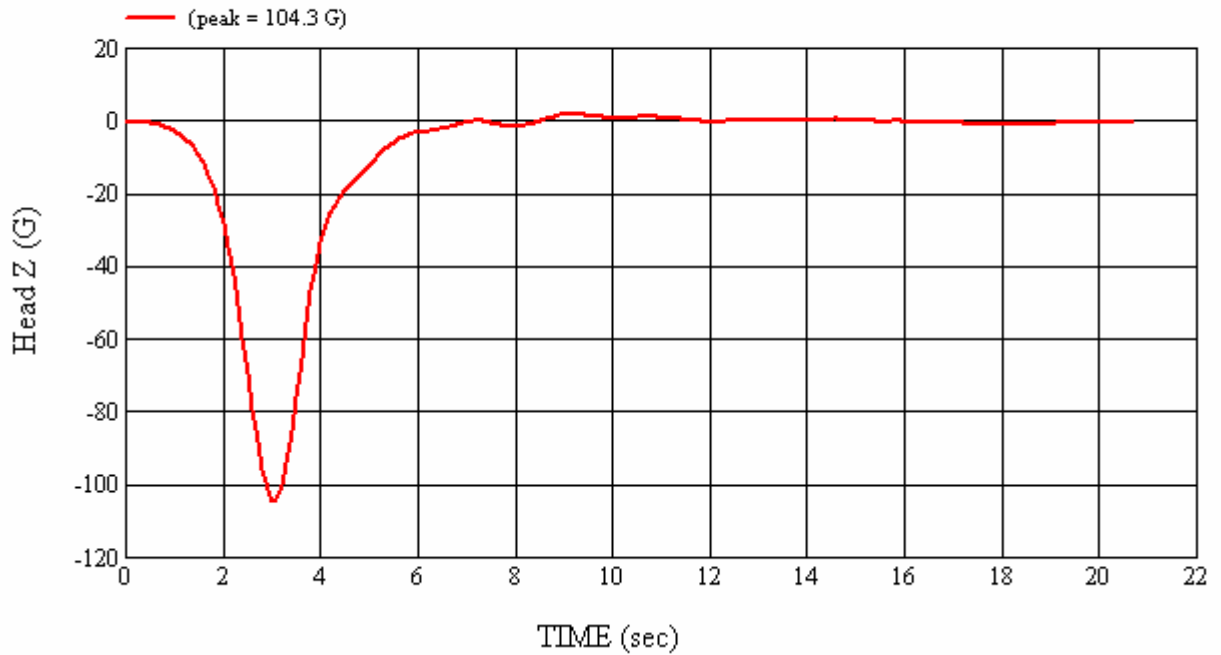
Head 039 (Post) Calibration #H39021



Head 039 (Post) Calibration #H39021



Head 039 (Post) Calibration #H39021



Head 039 (Post) Calibration #H39021

**5.0 PHOTOGRAPHS**



**As Delivered – Left Side View**



**As Delivered – Right Side View**



**mga** 09/19/06  
DOT/NHTSA  
2006 SATURN ION 2 SEDAN  
FMVSS 201U Head Impacts  
AS DELIVERED  
C60103 G06I7-001.5

**As Delivered – ¾ Front View From Left Side**



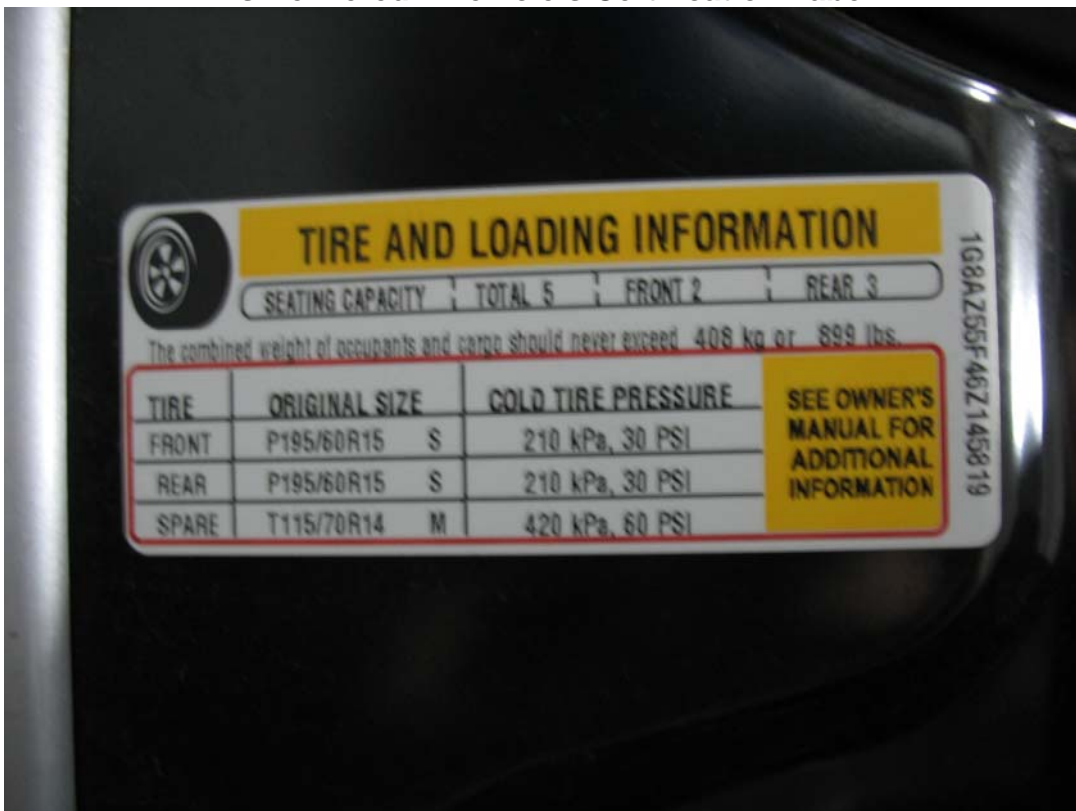
**mga** 09/19/06  
DOT/NHTSA  
2006 SATURN ION 2 SEDAN  
FMVSS 201U Head Impacts  
AS DELIVERED  
C60103 G06I7-001.5

**As Delivered – Rear View from Right Side**



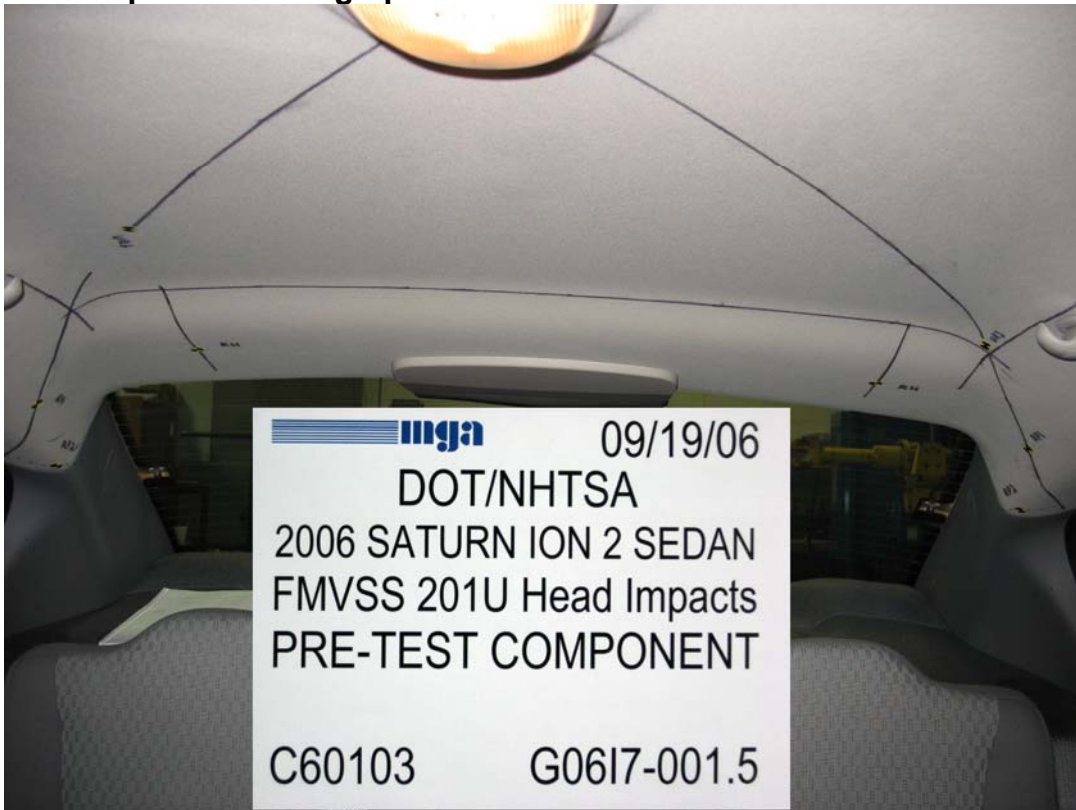


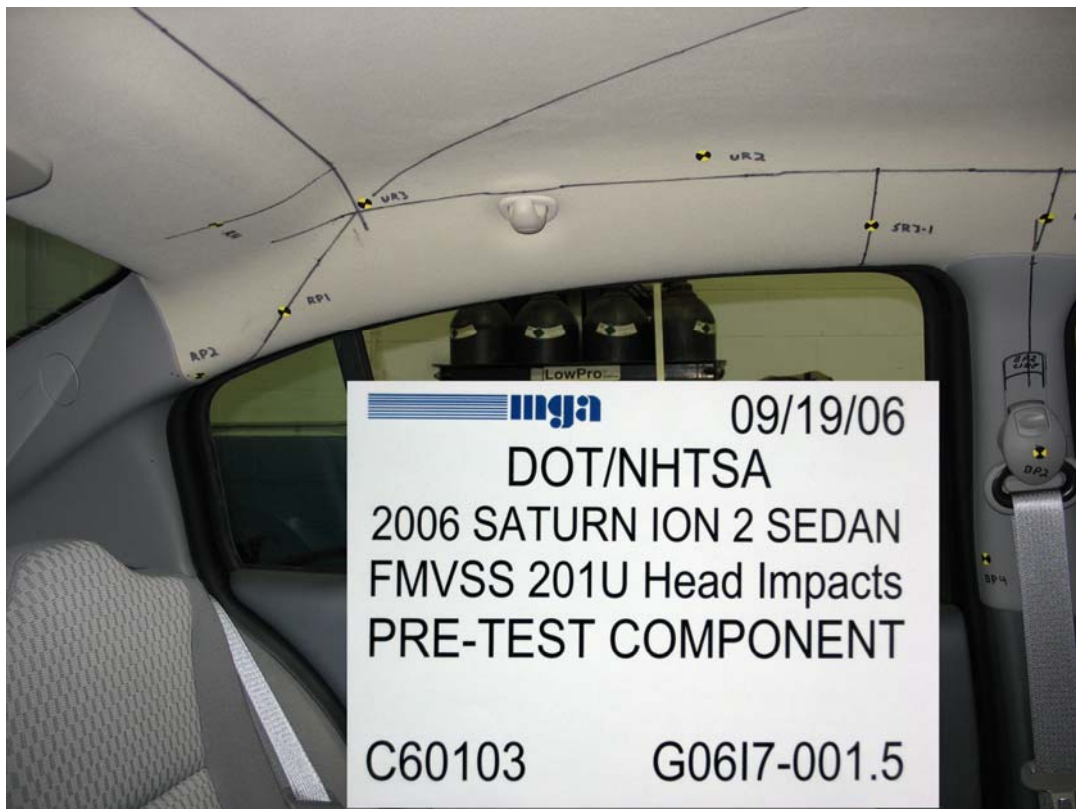
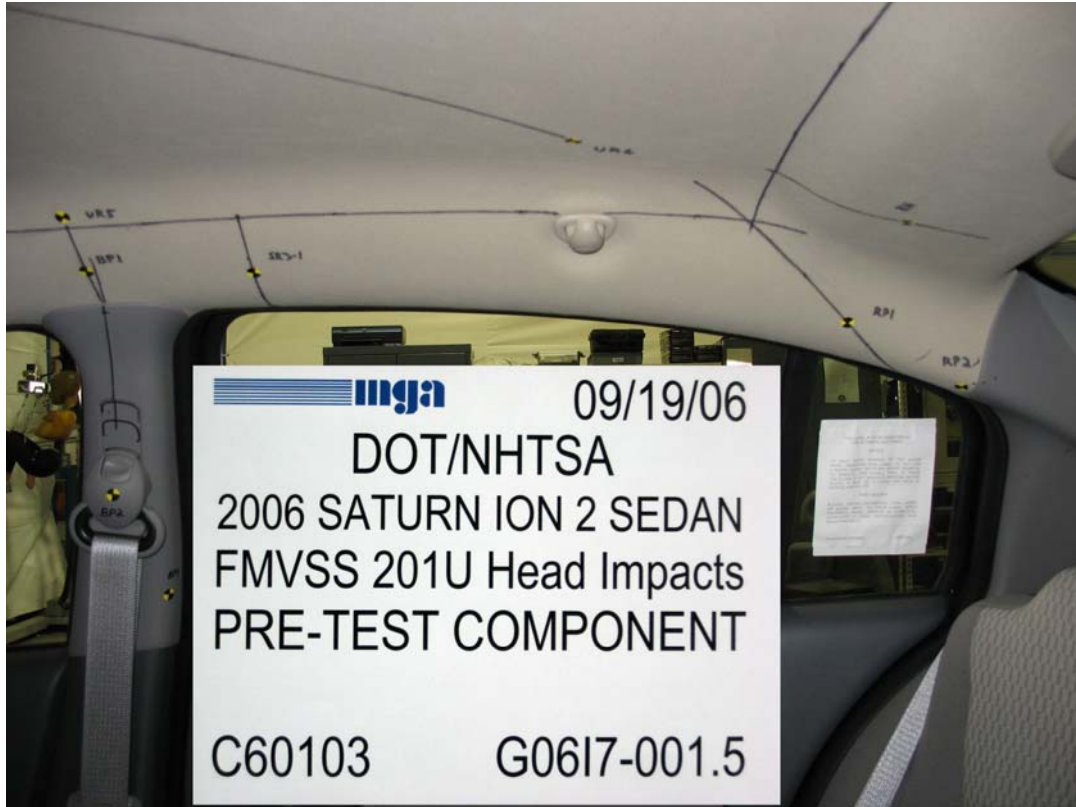
As Delivered – Vehicle’s Certification Label



As Delivered – Vehicle’s Tire Information Label

**Pre-Test Component Photographs**



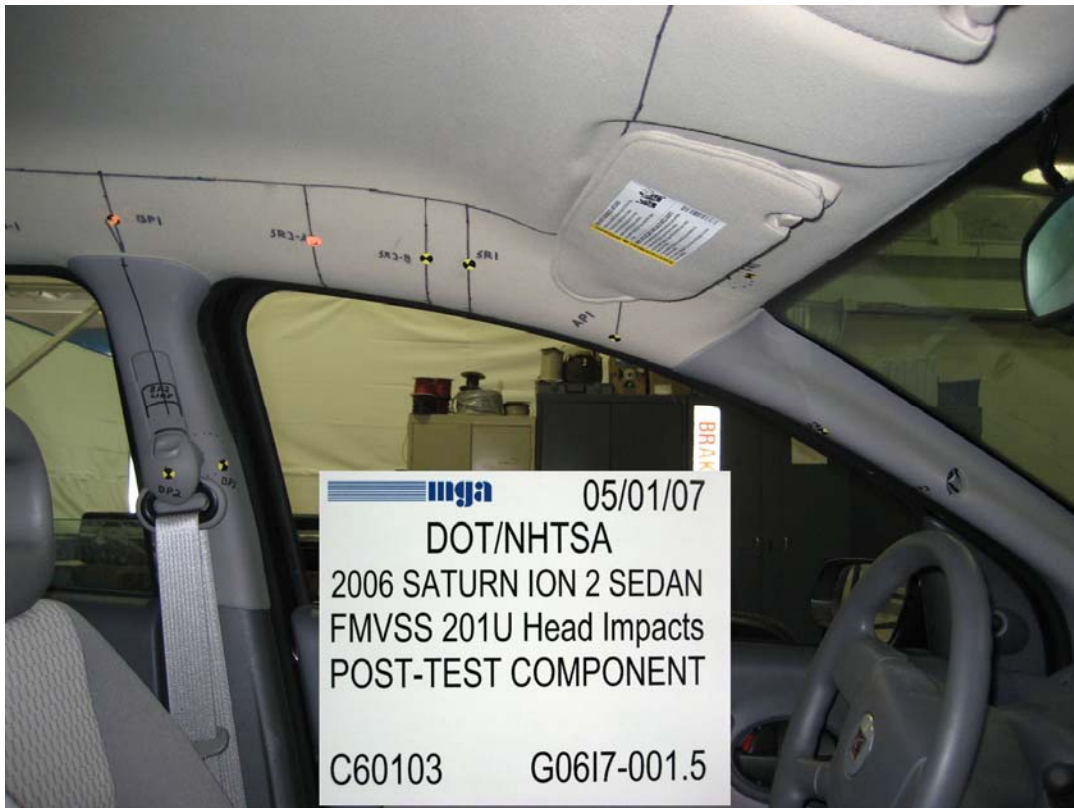




**Post-Test Component Photographs**







## 6.0 NOTICE OF TEST FAILURES





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16. FORMS....Continued

LABORATORY NOTICE OF APPARENT TEST FAILURE TO OVSC

FMVSS NO.: 201U

TEST DATE: SEPTEMBER 20, 2006

LABORATORY: MGA RESEARCH CORPORATION

CONTRACT NO.: DTNH 22-04-C-11027; DELV. ORDER NO.: 0003

LABORATORY PROJECT ENGINEER'S NAME: HELEN KALETO

TEST SPECIMEN DESCRIPTION: 2006 SATURN ION 2 SEDAN STANDARD  
ROOF

VEHICLE NHTSA NO.: C60103 VIN: 1G8AZ55F46Z145819

MFR: GENERAL MOTORS CORP.

APPARENT TEST FAILURE DESCRIPTION: TARGET APS ON THE RIGHT  
SIDE OF THE VEHICLE WAS TESTED A HORIZONTAL ANGLE OF 158°,  
AND A VERTICAL ANGLE OF 45°. THE VELOCITY OF THIS TEST WAS 23.6KPH.

THE RESULTING HIC WAS 1221, WITH A HIC(d) OF 1088. THE IMPACT LOCATION  
WAS 8 UP AND 12 LEFT.

FMVSS REQUIREMENT, PARAGRAPH S 49CFR 571.201 S7

THE HIC(d) SHALL NOT EXCEED 1000

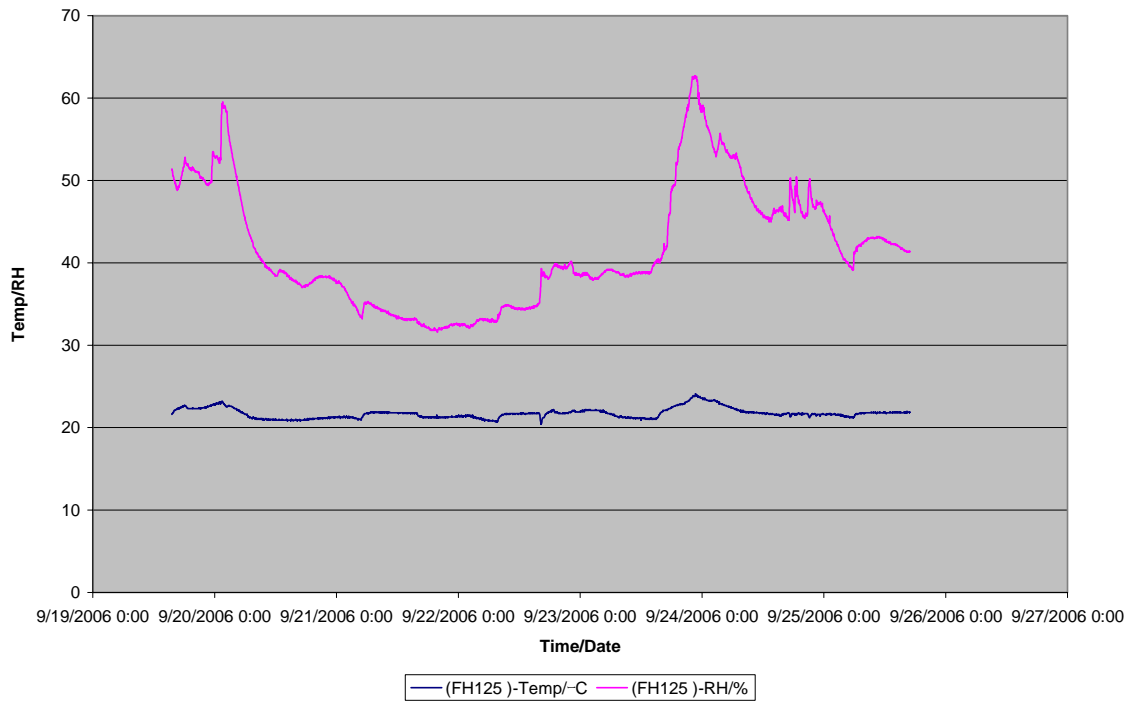
NOTIFICATION TO NHTSA (COTR): KAREN NUSCHLER

DATE: SEPTEMBER 20, 2006 BY: LOUIS S. CAMPBELL

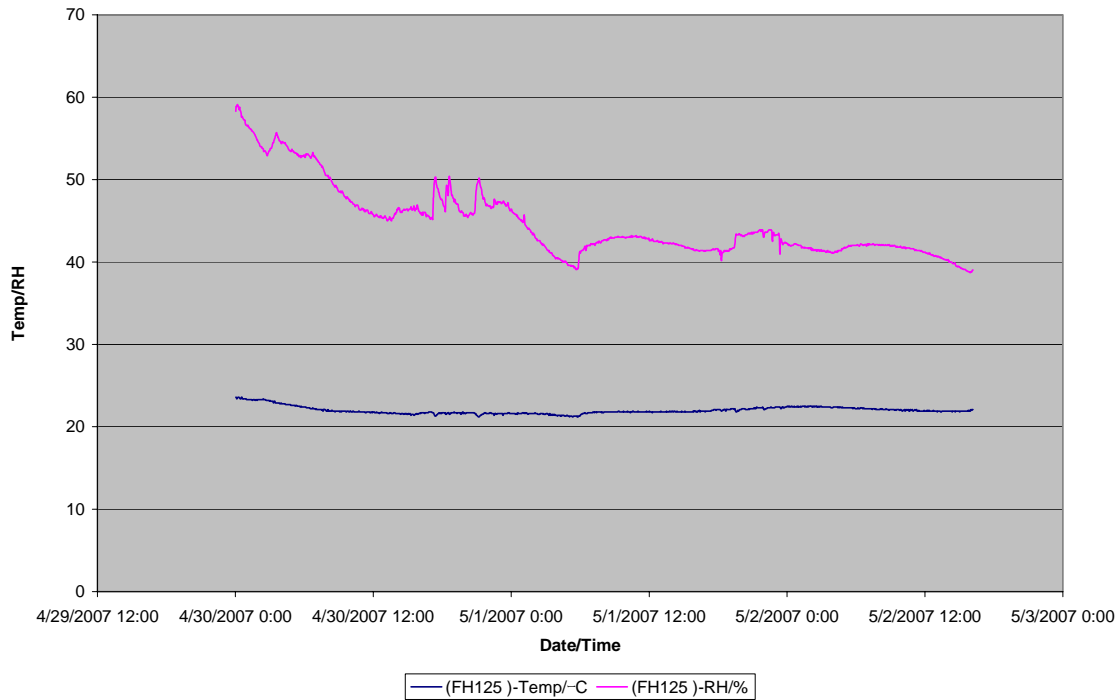
REMARKS:

Appendix A - Temperature Trace(s)

NHTSA Saturn Ion 2 Sedan C60103 G06I7-001.5



NHTSA Saturn Ion AP2 Re-Test



Appendix B - Calibration Certificates



## mga research corporation

### CALIBRATION CERTIFICATE

Sensor Information	Reference Sensor Information
<b>Name:</b> 2000 G Accelerometer	<b>Name:</b> <i>Reference Accelerometer</i>
<b>Model:</b> 7264-2000	<b>Model:</b> <i>301M09/484B</i>
<b>S/N:</b> J35924	<b>S/N:</b> <i>862/247</i>
<b>Capacity:</b> 2000 G	<b>Capacity:</b> <i>170 G</i>
<b>Calibration Date:</b> 04/06/2006	<b>Calibration Date:</b> <i>06/13/2005</i>
	<b>Calibrated By:</b> <i>Chuck DiMaggio/PCB Piezotronics, Inc.</i>

**Test Reference Number:** A0602

**New DLR (100k , Units:G ):** 91.4

**StdDeviation (%)** 0.333

**% Difference in DLR (New vs. Old):** -0.253

**Temperature (°F):** 74

**Humidity (%):** 34

**Performed By:** *Matt Kerr*

**Approved By:** *Deena A. Kalito*

All calibrations are traceable to the National Institute of Standards and Technology. Estimated uncertainty of the measurement is  $\pm 4.1\%$ . All certification data and equipment are on file for inspection at your request. Best uncertainties represent expanded uncertainties expressed at approximately the 95% confidence level using a coverage factor  $k=2$ .



## mga research corporation

### CALIBRATION CERTIFICATE

Sensor Information	Reference Sensor Information
<b>Name:</b> 2000 G Accelerometer	<b>Name:</b> <i>Reference Accelerometer</i>
<b>Model:</b> 7264-2000	<b>Model:</b> <i>301M09/484B</i>
<b>S/N:</b> J35919	<b>S/N:</b> <i>862/247</i>
<b>Capacity:</b> 2000 G	<b>Capacity:</b> <i>170 G</i>
<b>Calibration Date:</b> 04/06/2006	<b>Calibration Date:</b> <i>06/13/2005</i>
	<b>Calibrated By:</b> <i>Chuck DiMaggio/PCB Piezotronics, Inc.</i>

**Test Reference Number:** A0602

**New DLR (100k , Units:G ):** 94.4

**StdDeviation (%)** 0.447

**% Difference in DLR (New vs. Old):** -0.659

**Temperature (°F):** 74

**Humidity (%):** 34

**Performed By:** *Matt Kerr*

**Approved By:** *Deena Q. Kalito*

All calibrations are traceable to the National Institute of Standards and Technology. Estimated uncertainty of the measurement is  $\pm 4.1\%$ .  
All certification data and equipment are on file for inspection at your request. Best uncertainties represent expanded uncertainties expressed at approximately the 95% confidence level using a coverage factor  $k=2$ .



## mga research corporation

### CALIBRATION CERTIFICATE

Sensor Information	Reference Sensor Information
<b>Name:</b> 2000 G Accelerometer	<b>Name:</b> <i>Reference Accelerometer</i>
<b>Model:</b> 7264-2000	<b>Model:</b> <i>301M09/484B</i>
<b>S/N:</b> J22664	<b>S/N:</b> <i>862/247</i>
<b>Capacity:</b> 2000 G	<b>Capacity:</b> <i>170 G</i>
<b>Calibration Date:</b> 04/06/2006	<b>Calibration Date:</b> <i>06/13/2005</i>
	<b>Calibrated By:</b> <i>Chuck DiMaggio/PCB Piezotronics, Inc.</i>

**Test Reference Number:** A0602

**New DLR (100k , Units:G ):** 94.3

**StdDeviation (%)** 0.379

**% Difference in DLR (New vs. Old):** 1.167

**Temperature (°F):** 74

**Humidity (%):** 34

**Performed By:** *Matt Kerr*

**Approved By:** *Heena Q. Kalita*

All calibrations are traceable to the National Institute of Standards and Technology. Estimated uncertainty of the measurement is  $\pm 4.1\%$ .  
All certification data and equipment are on file for inspection at your request. Best uncertainties represent expanded uncertainties expressed at approximately the 95% confidence level using a coverage factor  $k=2$ .



## mga research corporation

### CALIBRATION CERTIFICATE

Sensor Information	Reference Sensor Information
<b>Name:</b> 2000 G Accelerometer	<b>Name:</b> <i>Reference Accelerometer</i>
<b>Model:</b> 7264-2000	<b>Model:</b> <i>301M09/484B</i>
<b>S/N:</b> J36197	<b>S/N:</b> <i>862/247</i>
<b>Capacity:</b> 2000 G	<b>Capacity:</b> <i>170 G</i>
<b>Calibration Date:</b> 04/07/2006	<b>Calibration Date:</b> <i>06/13/2005</i>
	<b>Calibrated By:</b> <i>Chuck DiMaggio/PCB Piezotronics, Inc.</i>

**Test Reference Number:** A0604

**New DLR (100k , Units:G ):** 108.8

**StdDeviation (%)** 0.008

**% Difference in DLR (New vs. Old):** -1.418

**Temperature (°F):** 72

**Humidity (%):** 38

**Performed By:** *Matt Kerr*

**Approved By:** *Heena A. Kalita*

All calibrations are traceable to the National Institute of Standards and Technology. Estimated uncertainty of the measurement is  $\pm 4.1\%$ . All certification data and equipment are on file for inspection at your request. Best uncertainties represent expanded uncertainties expressed at approximately the 95% confidence level using a coverage factor  $k=2$ .



# mga research corporation

## CALIBRATION CERTIFICATE

Sensor Information	Reference Sensor Information
<b>Name:</b> 2000 G Accelerometer	<b>Name:</b> <i>Reference Accelerometer</i>
<b>Model:</b> 7264-2000	<b>Model:</b> <i>301M09/484B</i>
<b>S/N:</b> J36193	<b>S/N:</b> <i>862/247</i>
<b>Capacity:</b> 2000 G	<b>Capacity:</b> <i>170 G</i>
<b>Calibration Date:</b> 04/07/2006	<b>Calibration Date:</b> <i>06/13/2005</i>
	<b>Calibrated By:</b> <i>Chuck DiMaggio/PCB Piezotronics, Inc.</i>

**Test Reference Number:** A0604

**New DLR (100k , Units:G ):** 102.7

**StdDeviation (%)** 0.015

**% Difference in DLR (New vs. Old):** -1.848

**Temperature (°F):** 72

**Humidity (%):** 38

**Performed By:** *Matt Kerr*

**Approved By:** *Heena Kalita*

All calibrations are traceable to the National Institute of Standards and Technology. Estimated uncertainty of the measurement is  $\pm 4.1\%$ .  
All certification data and equipment are on file for inspection at your request. Best uncertainties represent expanded uncertainties expressed at approximately the 95% confidence level using a coverage factor  $k=2$ .



## mga research corporation

### CALIBRATION CERTIFICATE

Sensor Information	Reference Sensor Information
<b>Name:</b> 2000 G Accelerometer	<b>Name:</b> <i>Reference Accelerometer</i>
<b>Model:</b> 7264-2000	<b>Model:</b> <i>301M09/484B</i>
<b>S/N:</b> J36353	<b>S/N:</b> <i>862/247</i>
<b>Capacity:</b> 2000 G	<b>Capacity:</b> <i>170 G</i>
<b>Calibration Date:</b> 04/07/2006	<b>Calibration Date:</b> <i>06/13/2005</i>
	<b>Calibrated By:</b> <i>Chuck DiMaggio/PCB Piezotronics, Inc.</i>

**Test Reference Number:** A0604

**New DLR (100k , Units:G ):** 97.2

**StdDeviation (%)** 0.003

**% Difference in DLR (New vs. Old):** -0.381

**Temperature (°F):** 72

**Humidity (%):** 38

**Performed By:**

**Approved By:**

All calibrations are traceable to the National Institute of Standards and Technology. Estimated uncertainty of the measurement is  $\pm 4.1\%$ .

All certification data and equipment are on file for inspection at your request. Best uncertainties represent expanded uncertainties expressed at approximately the 95% confidence level using a coverage factor  $k=2$ .





# mga research corporation

## CALIBRATION CERTIFICATE

Sensor Information	Reference Sensor Information
<b>Name:</b> 2000 G Accelerometer	<b>Name:</b> <i>Reference Accelerometer</i>
<b>Model:</b> 7264-2000	<b>Model:</b> 301M09/484B
<b>S/N:</b> J13753	<b>S/N:</b> 862/247
<b>Capacity:</b> 2000 G	<b>Capacity:</b> 170 G
<b>Calibration Date:</b> 04/07/2006	<b>Calibration Date:</b> 06/13/2005
	<b>Calibrated By:</b> <i>Chuck DiMaggio/PCB Piezotronics, Inc.</i>

**Test Reference Number:** A0603  
**New DLR (100k , Units:G ):** 103.6  
**StdDeviation (%)** 0.411  
**% Difference in DLR (New vs. Old):** .013  
**Temperature (°F):** 72  
**Humidity (%):** 38

**Performed By:** *Matt Kerr*  
**Approved By:** *Heena A. Kalita*

All calibrations are traceable to the National Institute of Standards and Technology. Estimated uncertainty of the measurement is  $\pm 4.1\%$ . All certification data and equipment are on file for inspection at your request. Best uncertainties represent expanded uncertainties expressed at approximately the 95% confidence level using a coverage factor k=2.



## mga research corporation

### CALIBRATION CERTIFICATE

Sensor Information	Reference Sensor Information
<b>Name:</b> 2000 G Accelerometer	<b>Name:</b> <i>Reference Accelerometer</i>
<b>Model:</b> 7264-2000	<b>Model:</b> <i>301M09/484B</i>
<b>S/N:</b> J22700	<b>S/N:</b> <i>862/247</i>
<b>Capacity:</b> 2000 G	<b>Capacity:</b> <i>170 G</i>
<b>Calibration Date:</b> 04/07/2006	<b>Calibration Date:</b> <i>06/13/2005</i>
	<b>Calibrated By:</b> <i>Chuck DiMaggio/PCB Piezotronics, Inc.</i>

**Test Reference Number:** A0603

**New DLR (100k , Units:G ):** 94.4

**StdDeviation (%)** 0.342

**% Difference in DLR (New vs. Old):** -1.008

**Temperature (°F):** 72

**Humidity (%):** 38

**Performed By:** *Matt Kerr*

**Approved By:** *Heena Kalita*

All calibrations are traceable to the National Institute of Standards and Technology. Estimated uncertainty of the measurement is  $\pm 4.1\%$ .  
All certification data and equipment are on file for inspection at your request. Best uncertainties represent expanded uncertainties expressed at approximately the 95% confidence level using a coverage factor  $k=2$ .



## mga research corporation

### CALIBRATION CERTIFICATE

Sensor Information	Reference Sensor Information
<b>Name:</b> 2000 G Accelerometer	<b>Name:</b> <i>Reference Accelerometer</i>
<b>Model:</b> 7264-2000	<b>Model:</b> <i>301M09/484B</i>
<b>S/N:</b> J32734	<b>S/N:</b> <i>862/247</i>
<b>Capacity:</b> 2000 G	<b>Capacity:</b> <i>170 G</i>
<b>Calibration Date:</b> 04/07/2006	<b>Calibration Date:</b> <i>06/13/2005</i>
	<b>Calibrated By:</b> <i>Chuck DiMaggio/PCB Piezotronics, Inc.</i>

**Test Reference Number:** A0603

**New DLR (100k , Units:G ):** 95.5

**StdDeviation (%)** 0.25

**% Difference in DLR (New vs. Old):** 1.345

**Temperature (°F):** 72

**Humidity (%):** 38

**Performed By:**

**Approved By:**

All calibrations are traceable to the National Institute of Standards and Technology. Estimated uncertainty of the measurement is  $\pm 4.1\%$ .  
All certification data and equipment are on file for inspection at your request. Best uncertainties represent expanded uncertainties expressed at approximately the 95% confidence level using a coverage factor  $k=2$ .



## mga research corporation

### CALIBRATION CERTIFICATE

Sensor Information	Reference Sensor Information
<b>Name:</b> 2000 G Accelerometer	<b>Name:</b> <i>Reference Accelerometer</i>
<b>Model:</b> 7264-2000	<b>Model:</b> <i>301M09/484B</i>
<b>S/N:</b> J21969	<b>S/N:</b> <i>862/247</i>
<b>Capacity:</b> 2000 G	<b>Capacity:</b> <i>170 G</i>
<b>Calibration Date:</b> 4/29/2007	<b>Calibration Date:</b> <i>7/27/2006</i>
	<b>Calibrated By:</b> <i>Chuck DiMaggio</i>

**Test Reference Number:** A0712

**New DLR (100k , Units:G ):** 90.9

**StdDeviation (%)** 0.113

**% Difference in DLR (New vs. Old):** -0.839

**Temperature (°F):** 74

**Humidity (%):** 36

**Performed By:**

**Approved By:**

All calibrations are traceable to the National Institute of Standards and Technology. Estimated uncertainty of the measurement is  $\pm 3.7\%$ .  
All certification data and equipment are on file for inspection at your request. Best uncertainties represent expanded uncertainties expressed at approximately the 95% confidence level using a coverage factor  $k=2$ .



## mga research corporation

### CALIBRATION CERTIFICATE

Sensor Information	Reference Sensor Information
<b>Name:</b> 2000 G Accelerometer	<b>Name:</b> <i>Reference Accelerometer</i>
<b>Model:</b> 7264-2000	<b>Model:</b> 301M09/484B
<b>S/N:</b> J35916	<b>S/N:</b> 862/247
<b>Capacity:</b> 2000 G	<b>Capacity:</b> 170 G
<b>Calibration Date:</b> 4/29/2007	<b>Calibration Date:</b> 7/27/2006
	<b>Calibrated By:</b> <i>Chuck DiMaggio</i>

**Test Reference Number:** A0712

**New DLR (100k , Units:G ):** 103.2

**StdDeviation (%)** 0.19

**% Difference in DLR (New vs. Old):** 0.033

**Temperature (°F):** 74

**Humidity (%):** 36

**Performed By:**

**Approved By:**

All calibrations are traceable to the National Institute of Standards and Technology. Estimated uncertainty of the measurement is  $\pm 3.7\%$ .  
All certification data and equipment are on file for inspection at your request. Best uncertainties represent expanded uncertainties expressed at approximately the 95% confidence level using a coverage factor  $k=2$ .



# mga research corporation

## CALIBRATION CERTIFICATE

Sensor Information	Reference Sensor Information
<b>Name:</b> 2000 G Accelerometer	<b>Name:</b> <i>Reference Accelerometer</i>
<b>Model:</b> 7264-2000	<b>Model:</b> <i>301M09/484B</i>
<b>S/N:</b> J35918	<b>S/N:</b> <i>862/247</i>
<b>Capacity:</b> 2000 G	<b>Capacity:</b> <i>170 G</i>
<b>Calibration Date:</b> 4/29/2007	<b>Calibration Date:</b> <i>7/27/2006</i>
	<b>Calibrated By:</b> <i>Chuck DiMaggio</i>

**Test Reference Number:** A0712

**New DLR (100k , Units:G ):** 99.4

**StdDeviation (%)** 0.149

**% Difference in DLR (New vs. Old):** -1.369

**Temperature (°F):** 74

**Humidity (%):** 36

**Performed By:**

**Approved By:**

All calibrations are traceable to the National Institute of Standards and Technology. Estimated uncertainty of the measurement is  $\pm 3.7\%$ .  
All certification data and equipment are on file for inspection at your request. Best uncertainties represent expanded uncertainties expressed at approximately the 95% confidence level using a coverage factor  $k=2$ .

08/24/05 14:40 FAX 716 685 3886

PCB PIEZOTRONICS

002/00

## ~ Calibration Certificate ~

Per ISO 16063-21

**Model Number:** 301M09/484B (394MI17 SYSTEM)

**Serial Number:** 862/2470

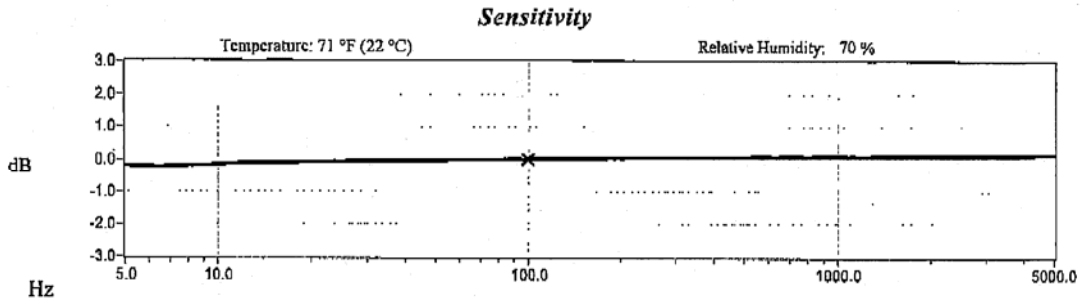
**Description:** ICP® Accelerometer

**Method:** Back-to-Back Comparison Calibration

**Manufacturer:** PCB

### Calibration Data

<b>Sensitivity @ 100.0 Hz</b>	<b>31.05 mV/g</b>	<b>Output Bias</b>	<b>8.6 VDC</b>
	<b>(3.17 mV/m/s<sup>2</sup>)</b>	<b>Transverse Sensitivity</b>	<b>3.0 %</b>



### Data Points

Frequency (Hz)	Dev. (%)	Frequency (Hz)	Dev. (%)	Frequency (Hz)	Dev. (%)
5.0	-2.3	REF. FREQ.	0.0	5000.0	1.8
10.0	-1.9	300.0	0.6		
15.0	-1.4	500.0	0.8		
30.0	-0.7	1000.0	1.0		
50.0	-0.4	3000.0	1.4		

Mounting Surface: Stainless Steel w/Silicone Grease Coating    Fastener: Stud Mount    Vertical  
 Acceleration Level (ms<sup>2</sup>): 100 g (981 ms<sup>-2</sup>)  
 \*The acceleration level may be limited by shaker displacement at low frequencies. If the listed level cannot be obtained, the calibration system uses the following formula to set the vibration amplitude: Acceleration Level (g) = 0.010 × (freq)<sup>1.5</sup>  
 The provisional constant used for calculations by the calibration system is: 1 g = 9.80665 m/s<sup>2</sup>.

### Condition of Unit

**As Found:** In Tolerance, No Adjustment Necessary

**As Left:** In Tolerance

### Notes

1. Calibration is NIST Traceable thru Project 822/271196 and PTB Traceable thru Project 5399.
2. This certificate shall not be reproduced, except in full, without written approval from PCB Piezotronics, Inc.
3. Calibration is performed in compliance with ISO 9001, ISO 10012-1, ANSI/NCCL Z540-1-1994 and ISO 17025.
4. See Manufacturer's Specification Sheet for a detailed listing of performance specifications.
5. Due to state of the art limitations, the test accuracy ratio is 2:1. Measurement uncertainty (95% confidence level with coverage factor of 2) for frequency ranges tested during calibration are as follows: 5-9 Hz; +/- 2.0%, 10-99 Hz; +/- 1.5%, 100-1999 Hz; +/- 1.0%, 2-10 kHz; +/- 2.5%.

**Technician:** Chuck DiMaggio

**Date:** 06/13/05



**PCB PIEZOTRONICS™**  
 VIBRATION DIVISION

3425 Walden Avenue    Depew, NY 14043  
 TEL: 888-684-0013    FAX: 716-685-3886    www.pcb.com

~Certificate of Calibration~

---

<b>Model Number:</b> 484B	<b>N.I.S.T. Project #:</b> F2565002/5UU2VF-2-1/81000539626720012
<b>Serial Number:</b> 2470	<b>Calibration Date:</b> 6/15/2005
<b>Description:</b> Signal Conditioner	<b>Recalibration Date:</b>
<b>Test Procedure:</b> AT-106-1	<b>Calibration Technician:</b> James Higbee 2b <i>JH</i>
<b>Temperature:</b> 70° F	<b>Relative Humidity:</b> 54%

---

<b>Volts</b>	<b>Current (mA)</b>	<b>Gain*</b>
24.0	3.85	1.000

As Received: In tolerance, no adjustment required.

As Left: In tolerance.

Special Notes:

This document certifies that the equipment referenced above meets published specifications. The calibration procedure is in compliance with ISO 10012-1, and former MIL-STD-45662A and is traceable to NIST. \*Measurement uncertainty (95% confidence level w/coverage factor of 2) for scale factors is +/- 0.2%.

This certificate may not be reproduced, except in full, without written approval of  
PCB Piezotronics, Inc.



3425 Walden Avenue Depew, New York, USA 14043-2495

*For any questions concerning this certificate, please call PCB at (716) 684-0001 and ask for an application engineer.*



## ~ Calibration Certificate ~

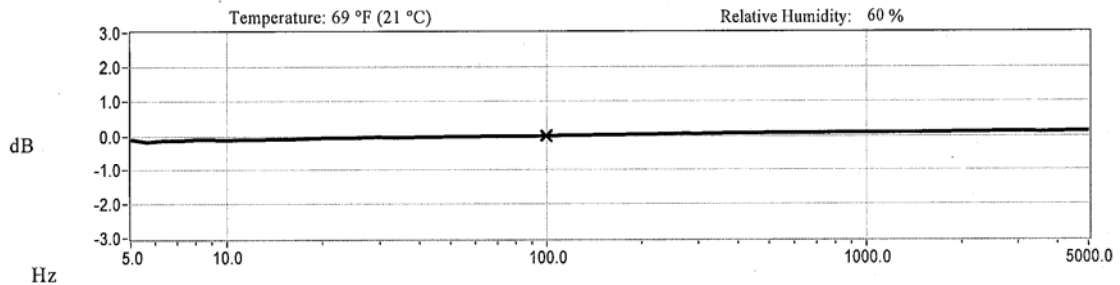
Per ISO 16063-21

**Model Number:** 301M09/484B (394M17 SYSTEM)  
**Serial Number:** 862/2470  
**Description:** ICP® Accelerometer      **Method:** Back-to-Back Comparison Calibration  
**Manufacturer:** PCB

### Calibration Data

**Sensitivity @ 100.0 Hz**      **31.03 mV/g**      **Output Bias**      **8.6 VDC**  
    **(3.16 mV/m/s<sup>2</sup>)**      **Transverse Sensitivity**      **3.0 %**

### Sensitivity Plot



### Data Points

Frequency (Hz)	Dev. (%)	Frequency (Hz)	Dev. (%)	Frequency (Hz)	Dev. (%)
5.0	-1.2	REF. FREQ.	0.0	5000.0	1.5
10.0	-1.4	300.0	0.6		
15.0	-1.0	500.0	0.9		
30.0	-0.4	1000.0	1.0		
50.0	-0.3	3000.0	1.4		

Mounting Surface: Stainless Steel w/Silicone Grease Coating    Fastener: Stud Mount      Fixture Orientation: Vertical  
 Acceleration Level (rms): 10.0 g (98.1 m/s<sup>2</sup>)  
 \*The acceleration level may be limited by shaker displacement at low frequencies. If the listed level cannot be obtained, the calibration system uses the following formula to set the vibration amplitude: Acceleration Level (g) = 0.010 x (freq).  
 \*The gravitational constant used for calculations by the calibration system is: 1 g = 9.80665 m/s<sup>2</sup>.

### Condition of Unit

**As Found:** In Tolerance, No Adjustment Necessary  
**As Left:** In Tolerance

### Notes

1. Calibration is NIST Traceable thru Project 822/271196 and PTB Traceable thru Project 5399.
2. This certificate shall not be reproduced, except in full, without written approval from PCB Piezotronics, Inc.
3. Calibration is performed in compliance with ISO 9001, ISO 10012-1, ANSI/NCSL Z540-1-1994 and ISO 17025.
4. See Manufacturer's Specification Sheet for a detailed listing of performance specifications.
5. Measurement uncertainty (95% confidence level with coverage factor of 2) for frequency ranges tested during calibration are as follows: 5-9 Hz; +/- 2.0%, 10-99 Hz; +/- 1.5%, 100-1999 Hz; +/- 1.0%, 2-10 kHz; +/- 2.5%.



**Technician:** Chuck DiMaggio CD      SSD 7/27/06      **Date:** 07/27/06



3425 Walden Avenue    Depew, NY 14043  
 TEL: 888-684-0013    FAX: 716-685-3886    www.pcb.com

~Certificate of Calibration~

---

<b>Model Number:</b> 484B	<b>PCB Control #:</b> QC214/QC184/QC198/CA514
<b>Serial Number:</b> 2470	<b>Calibration Date:</b> 07/22/2006
<b>Description:</b> Signal Conditioner	<b>Recalibration Date:</b>
<b>Test Procedure:</b> AT-106-1	<b>Calibration Technician:</b> James Higbee 2b 
<b>Temperature:</b> 70° F	<b>Relative Humidity:</b> 58% 

---

<b>Volts</b>	<b>Current (mA)</b>	<b>Gain*</b>
24.0	3.9	1.000

As Received: In tolerance, no adjustment required.

As Left: In tolerance.

Special Notes:

This document certifies that the equipment referenced above meets published specifications. The calibration procedure is in compliance with ISO 10012-1, and former MIL-STD-45662A and is traceable to NIST. \*Measurement uncertainty (95% confidence level w/coverage factor of 2) for scale factors is +/- 0.2%.

This certificate may not be reproduced, except in full, without written approval of  
PCB Piezotronics, Inc.



3425 Walden Avenue Depew, New York, USA 14043-2495

*For any questions concerning this certificate, please call PCB at (716) 684-0001 and ask for an application engineer.*

# Interim Certification Document

Part Description: Gold      Certification Date: 07/21/06      Serial#: G08-02-02-03122  
 Single Point 2 Sigma: G08-02 +/- .051mm (+/- .0020")      Certificate#: G0312238919  
 Near Displacement 2 Sigma: G08-02 +/- .072mm (+/- .0028")      Ambient Temperature: 22°C +/- 3°C

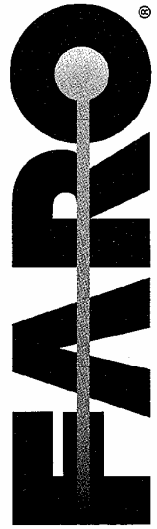
**Measurement Standards Traceability**  
 Ball Bar Kit      Asset Number: 1041      Calibration Date: 06/07/06      \*SI Traceability: NPL-LL0101/0501  
 10mm Step Gauge, Mitutoyo      Asset Number: 682      Calibration Date: 10/03/05      \*SI Traceability: NIST-821/270467-04

Code No.: 515-744  
 Measuring range: 1.5m  
\*The artifact above has been calibrated with a device traceable to the International System of Units (SI) through a National Metrological Institute (NMI) or through an ISO17025 Accredited Laboratory. Expanded measurement uncertainty is 3.9 + 5.8X micrometers, where X=measured value in meters. Uncertainty is expressed at approximately the 95% Level of Confidence using k=2.00.

**Certification Results**  
 A basic four quadrant certification included with all FARO Arms and comprised of: 2 vertical level single point repeatability test in  
 4 quadrants with 5 repeats from 4 directions      **PASSED**  
 Step Gauge Test in 4 quadrants, 3 orientations per quadrant      **PASSED**  
 3 Length, 3 position free ball bar test in 4 quadrants      **PASSED**  
 Calibration and certification conforms to procedures developed in accordance with ASME B89.4.22-200X.

**Instrument condition as received**      **Instrument condition outgoing**  
 Not within specifications      Within specifications  
 Technician: David Richards      Date: 7/21/06

This certificate shall not be reproduced, except in full, without permission of FARO Technologies, Inc. The results of this certificate relate only to the items calibrated or tested.  
 FARO Technologies, Inc.  
 Michigan Regional Office  
 PH1:248-669-8620      46998 Magellan Drive  
 USA      Wixom, MI 48393  
 FAX:248-669-8656



MICHIGAN OPERATIONS  
 DATE: 2/7/04  
 SUPERCEDES: MGATPTMC.5

DOC. NO.: MGATPTMC  
 REVISION NO.: 6  
 PAGE 3 OF 3

**Tape Measure Calibration Certificate**

Reference Steel Rule

Brand: GEI SYRACUSE  
 S/N: M6A00067  
 Calibration Date: 8.30.05

Subject Tape Measure

Brand: STANLEY  
 S/N: 017  
 Calibration Date: 12.20.2005

Reference (in)(mm)	Subject Tape Measure	Difference	Reference (in)(mm)	Subject Tape Measure	Difference
0 (0)	0	0	18 (450)	18	0
1 (25)	1	0	19 (475)	19	0
2 (50)	2	0	20 (500)	20	0
3 (75)	3	0	21 (525)	21	0
4 (100)	4	0	22 (550)	22	0
5 (125)	5	0	23 (575)	23	0
6 (150)	6	0	24 (600)	24	0
7 (175)	7	0	25 (625)	25	0
8 (200)	8	0	26 (650)	26	0
9 (225)	9	0	27 (675)	27	0
10 (250)	10	0	28 (700)	28	0
11 (275)	11	0	29 (725)	29	0
12 (300)	12	0	30 (750)	30	0
13 (325)	13	0	31 (775)	31	0
14 (350)	14	0	32 (800)	32	0
15 (375)	15	0	33 (825)	33	0
16 (400)	16	0	34 (850)	34	0
17 (425)	17	0	35 (875)	35	0

If all differences are  $\pm 1/32$  of an inch (1 mm), then the tape measure is acceptable.

Pass  Fail  Maximum Difference = 0

Date: 12.20.2005 Performed By: [Signature]

All calibrations are traceable to the National Institute of Standards and Technology. Estimated uncertainty of the measurement is  $\pm 0.2\%$ .  
 All certification data and equipment are on file for inspection at your request. Best uncertainties represent expanded uncertainties expressed at approximately the 95% confidence level using a coverage factor k=2.

[Signature] 1/5/06





4700 Barden Court S.E. • Kentwood, MI 49512 • Telephone: 616.698.3124 • Fax: 616.698.2364

## Certificate of Calibration

**MGA Research**  
**446 Executive Drive**  
**Troy, MI 48083**

Order Number: **48016**  
 Report Number: **060209704**  
 Page: **1 of 1**

Gauge Number: **MGA00060**  
 Gauge Desc: **Digital Protractor**  
 Manufacturer: **Macklanburg-Duncan**  
 Model Number: **Pro 360**  
 Serial Number: **N/A**

Customer PO: **07-05-1517**  
 Last Calibration: **1/19/05**  
 Calibration Date: **2/9/06**  
 Next Calibration: **2/9/07**

As Found Condition: **In Tolerance**

As Left Condition: **In Tolerance**

MetroCal Inc. maintains reference standards of measurement which are traceable to the National Institute of Standards and Technology, or other authorized National Standards. Calibration was performed in accordance with MetroCal Proc. No. CP045 and complies with the ANSI/NCSL Z540-1 and ISO/IEC 17025 Standards. Results shall not be reproduced except in full without the written approval of MetroCal, Inc. Results relate only to the item(s) calibrated. Any number of factors may cause the calibration Item to drift out of calibration before the recommended interval has expired. Statements of compliance made using simple acceptance rule.

**Calibration Procedure**  
**Uncertainty Expressed at**  
**95% confidence (K=2)**  
 (0.6R + 2L)microinches

<u>Standard Used</u>	<u>Cal Date</u>	<u>Due Date</u>	<u>Traceable No.</u>
Gage Blk Set ID# 105	6/6/05	6/6/06	821/270003-04
DoAll Sine Bar ID#1879	12/6/05	12/6/06	821/270003-04 & 3600042619

**Results:**

<u>Units</u>	<u>As Found Readings</u>		
	<u>Nominal</u>	<u>Actual</u>	<u>Deviation</u>
Decimal Deg.	5.00	5.0	0.00
	10.00	10.0	0.00
	20.00	19.9	-0.10
<u>Tolerance</u>	30.00	29.9	-0.10
± 0.1°	40.00	40.0	0.00

Reference Level Check: Within +/- .1 degrees

<u>As Left Readings</u>		
<u>Nominal</u>	<u>Actual</u>	<u>Deviation</u>
5.00	5.0	0.00
10.00	10.0	0.00
20.00	19.9	-0.10
30.00	29.9	-0.10
40.00	40.0	0.00

Reference Level Check: Within +/- .1 degrees

**Comments:** Environmental conditions during calibratoin: 68 deg. F., 41 % RH.  
 No adjustments required.

Bill Rinzema/bjk  
 Calibration Technician  
 issued: 2-9-06

Checked box indicate this calibration was performed at the customers facility.

*JH* 2/21/06

## Certificate of Instrument Calibration and Testing

Calibration report shall not be reproduced, except in full, without written authorization from Dickson.

### Customer Instrument

Dickson Model Number: **FH125**  
 Serial Number: **06018122**  
 Calibration Technician *Dan Gawel*  
 Calibration Date: **01/20/2006**

### Calibration Standards

General Eastern: Model # M3  
 Ser. # 0850800 / 2360502  
 Accuracy:  $\pm .4\%$  FS RH and  $\pm .4$  °F  
 Certified Feb, 2005  
 Azonix Model # A1011 Ser. # T2513-9027  
 RTD Platinum Probe Ser. # 496013 Accuracy:  $\pm .2$  °F  
 Certified March, 2005



*The calibration standards are traceable through the  
 National Institute of Standards and Technology.*

### Calibration Procedure P1130

The customer instrument was compared to the calibration standard. Drifts and faults were determined, and any necessary mechanical or electronic adjustments were taken. The Dickson calibration system conforms to the requirements of MIL-STD-45662A, ANSI/NCSL Z540, and ISO 17025 as appropriate. Recalibration of the customer instrument is recommended within 6 months after the unit is placed into service. Any number of factors may cause the calibration item to drift before the recommended interval has expired.  
 This certificate only relates to this specific unit.

### Environmental Conditions

72 °F                      41 %RH

Calibration Standard Reading	Customer Instrument Reading	Unit Specification
<b>Humidity (%RH)</b>	<b>Humidity (%RH)</b>	<b>Humidity</b>
21.1	22.4	$\pm 2\% \text{ RH}$
30.7	30.6	$\pm 2\% \text{ RH}$
80.3	81.3	$\pm 3\% \text{ RH}$
<b>Temperature °F</b>	<b>Temperature °F</b>	<b>Temperature</b>
12.4	12.5	$\pm 1.8 \text{ °F } (\pm 1.0 \text{ °C})$
72.7	73.1	
111.1	110.7	

The FH125 has an ISO/IEC 17025 required NIST Technical note 1297, Guidelines for Evaluating and Expressing the Uncertainty of NIST Measurement Results, estimated measurement uncertainty at 95% CL (K=2) of  $\pm 0.7$  °F and  $\pm 1.1$  %RH

## FOR YOUR NEXT CALIBRATION NO PHONE CALLS REQUIRE

Fill out and send this form along with your instrument to Dickson. Label the outside of the box with "CCM" - that is your RA#.  
 That's all there is to it!

1. Purchase Order #: \_\_\_\_\_  
 Name: \_\_\_\_\_  
 Phone: \_\_\_\_\_  
 Model #: **FH125**  
 Serial #: **06018122**

**A 3-pt Deluxe NIST will be performed unless otherwise requested**

3 Please return via:

- Ground Freight\*
- 2nd Day Air\*
- Next Day Air\*

**\*Charges added at factory**

**Returned UPS 2nd Day unless otherwise requested**

2.  1-Point Deluxe NIST Calibration \$149.00  
 3-Point Deluxe NIST Calibration \$199.00  
 3-Point Ultima Deluxe A2LA NIST \$299.00 (with incoming reading)  
 N995 - User selectable NIST Temperature points \$50.00 each  
 (to be selected in addition to one of the above calibration options)  
 N997- Next Day Service \$50.00 (Not available for ULTIMA service)

4. Ship To: \_\_\_\_\_

Bill To: \_\_\_\_\_

#### Charts/Pens

(Order now and receive them with your calibrated unit)

	Order No.	Qty	Price Ea
<input type="checkbox"/> 6 Red Pens	P222	_____	\$36 pk
<input type="checkbox"/> 3 Red/3 Blue Pens	P246	_____	\$36 pk
<input type="checkbox"/> Charts* (60 per box)	C_ _ _	_____	\$24 box

\*Please fill in the chart order number. For a listing of available charts got to [www.dicksonweb.com](http://www.dicksonweb.com), click on "product search" and select the product type, "Parts Accessories"

Prices are subject to change

*Let Dickson remind you the next time your unit is due for calibration. Register for our FREE Calibration Club now at [www.dicksonweb.com](http://www.dicksonweb.com)*

## Dickson Calibration Services

930 South Westwood Avenue Addison, Illinois 60101 630-543-3747 Fax 630-543-0498

Form: F410/12-3 Revision Date 03-11-03  
Revision Level: E  
**STANDARD FORM**

20950 Boening St.  
Southfield Mi.48075  
Phone (248) 358-0590 Fax (248) 355-2529

### Sterling Scale Company Inc. Scale Certificate of Calibration

Customer: MGA RESEARCH  
Location of Calibration: 446 EXECUTIVE DRIVE  
TROY, MI 48083  
Certification Number: 9436  
Date of Calibration: 7-20-06  
\*\*Next Calibration Due: 7-07  
Environmental Condition: 

<u>Good</u>	Fair	Poor
-------------	------	------

Make: SW SCALES	Model: SW DELUXE	Serial/ID#: 26032389	Capacity: 8800 x 11b
--------------------	---------------------	-------------------------	-------------------------

**This certifies that the above scale has been calibrated using the relevant EPO, original equipment manufacturer calibration procedures along with Handbook 44 tolerances using weights traceable to the National Institute of Standards and Technology as well as the International Systems of Units (SI).**

Sterling Scale Weight/Weight kit serial #: 1216, 1218, 1220, 1221, 50967, 10002

Calibrated to class: II

Date Weight/Weight kit calibrated: 4/06 9/05

Date Weight/Weight kit due: 4/08 9/07

Expanded Uncertainty (k=2) confidence level of 95% is reported with the before and after readings on next page.

Temperature 78 Humidity 66

Pg 1 of 3

These items relate only to these results

Tolerances followed are maintenance/acceptance per HB-44

This report shall not be reproduced, except in full, without written approval of the laboratory.

\*\* Any number of factors may cause the calibration item to drift out of calibration before the recommended interval has expired.

The reported uncertainty is valid only for the environment in which it is determined.

7/20/06



1448.01



Form: F410/12-3 Revision Date 03-11-03  
 Revision Level: E  
**STANDARD FORM**

20950 Boening St.  
 Southfield Mi.48075  
 Phone (248) 358-0590 Fax (248) 358-0590

**Sterling Scale Company Inc.**  
**Scale Certificate of Calibration**

Applied Test Weight	Before Adjustment	Tolerance +/-	in tolerance Y / N	After Adjustment	in tolerance Y / N	expanded uncertainty
RF1) 50 <sup>LB</sup>	50 <sup>LB</sup>	1 <sup>LB</sup>	✓	50 <sup>LB</sup>	✓	.003 <sup>LB</sup>
1000 <sup>LB</sup>	1000 <sup>LB</sup>	2 <sup>LB</sup>	✓	1000 <sup>LB</sup>	✓	.06 <sup>LB</sup>
2200 <sup>LB</sup>	2200 <sup>LB</sup>	2 <sup>LB</sup>	✓	2200 <sup>LB</sup>	✓	.13 <sup>LB</sup>
RF2) 50 <sup>LB</sup>	50 <sup>LB</sup>	1 <sup>LB</sup>	✓	50 <sup>LB</sup>	✓	.003 <sup>LB</sup>
1000 <sup>LB</sup>	1000 <sup>LB</sup>	2 <sup>LB</sup>	✓	1000 <sup>LB</sup>	✓	.06 <sup>LB</sup>
2200 <sup>LB</sup>	2200 <sup>LB</sup>	2 <sup>LB</sup>	✓	2200 <sup>LB</sup>	✓	.13 <sup>LB</sup>

Shift test.

N/A

2	3
1	4

H PAD SYSTEM

	1	2	3	4
Before Adj.				
After Adj.				

Scale condition as found: GOOD

Tests performed:  Repeatability  Linearity  Sensitivity  Discrimination

Scale Certified  Scale Rejected

If scale is rejected, why?  
 \_\_\_\_\_  
 \_\_\_\_\_

GARY  
 Sterling Scale Service Rep.

Date: 7-20-06 pg 2 of 3

These items relate only to these results.  
 This report shall not be reproduced, except in full, without written approval of the laboratory.  
 Tolerances followed are maintenance/acceptance per HB-44  
 \*\* Any number of factors may cause the calibration item to drift out of calibration before the recommended interval has expired.



1448.01

Form: F410/12-3 Revision Date 03-11-03  
 Revision Level: E  
**STANDARD FORM**

20950 Boening St.  
 Southfield Mi.48075  
 Phone (248) 358-0590 Fax (248) 358-0590

**Sterling Scale Company Inc.**  
**Scale Certificate of Calibration**

Applied Test Weight	Before Adjustment	Tolerance +/-	in tolerance Y / N	After Adjustment	in tolerance Y / N	expanded uncertainty
LR3) 50 <sup>lb</sup>	50 <sup>lb</sup>	1 <sup>lb</sup>	Y	50 <sup>lb</sup>	Y	.003 <sup>lb</sup>
1000 <sup>lb</sup>	1000 <sup>lb</sup>	2 <sup>lb</sup>	Y	1000 <sup>lb</sup>	Y	.06 <sup>lb</sup>
2200 <sup>lb</sup>	2200 <sup>lb</sup>	2 <sup>lb</sup>	Y	2200 <sup>lb</sup>	Y	.13 <sup>lb</sup>
LF4) 50 <sup>lb</sup>	50 <sup>lb</sup>	1 <sup>lb</sup>	Y	50 <sup>lb</sup>	Y	.003 <sup>lb</sup>
1000 <sup>lb</sup>	1000 <sup>lb</sup>	2 <sup>lb</sup>	Y	1000 <sup>lb</sup>	Y	.06 <sup>lb</sup>
2200 <sup>lb</sup>	2200 <sup>lb</sup>	2 <sup>lb</sup>	Y	2200 <sup>lb</sup>	Y	.13 <sup>lb</sup>

Shift test.

N/A

2
1 3
4

4 PAD SYSTEM

	1	2	3	4
Before Adj.				
After Adj.				

Scale condition as found: GOOD

Tests performed:  Repeatability  Linearity  Sensitivity  Discrimination

Scale Certified

Scale Rejected

If scale is rejected, why?  
 \_\_\_\_\_  
 \_\_\_\_\_

GARY  
 Sterling Scale Service Rep.

Date: 7-26-06

pg 3 of 3

These items relate only to these results.  
 This report shall not be reproduced, except in full, without written approval of the laboratory.  
 Tolerances followed are maintenance/acceptance per HB-44  
 \*\* Any number of factors may cause the calibration item to drift out of calibration before the recommended interval has expired.





4700 Barden Court S.E. • Kentwood, MI 49512 • Telephone: 616.698.3124 • Fax: 616.698.2364

## Certificate of Calibration

**MGA Research**  
 446 Executive Drive  
 Troy, MI 48083

Order Number: **51186**  
 Report Number: **060926810**  
 Page: **1 of 1**

Gauge Number: **MGA00048**  
 Gauge Desc: **Digital Protractor**  
 Manufacturer: **N/A**  
 Model Number: **Pro 360**  
 Serial Number: **N/A**

Customer PO: **07-06-0081**  
 Last Calibration: **8/29/05**  
 Calibration Date: **9/26/06**  
 Next Calibration: **9/26/07**

As Found Condition: **In Tolerance**

As Left Condition: **In Tolerance**

MetroCal Inc. maintains reference standards of measurement which are traceable to the National Institute of Standards and Technology, or other authorized National Standards. Calibration was performed in accordance with MetroCal Proc. No. CP045 and complies with the ANSI/NCSL Z540-1 and ISO/IEC 17025 Standards. Results shall not be reproduced except in full without the written approval of MetroCal, Inc. Results relate only to the item(s) calibrated. Any number of factors may cause the calibration item to drift out of calibration before the recommended interval has expired. Statements of compliance made using simple acceptance rule.

**Calibration Procedure**  
**Uncertainty Expressed at**  
**95% confidence (K=2)**  
 0.0015 Decimal Deg.

Standard Used	Cal Date	Due Date	Traceable No.
Gage Blk Set ID# 105	6/14/06	6/14/07	821/271641-05
DoAll Sine Bar ID#1879	12/6/05	12/6/06	821/270003-04 & 3600042619

**Results:**

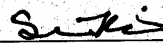
Units	As Found Readings		
	Nominal	Actual	Deviation
Decimal Deg.	5.0	5.0	0.0
	10.0	10.0	0.0
	20.0	20.0	0.0
	30.0	30.1	0.1
<b>Tolerance</b>	40.0	40.0	0.0
$\pm 0.1^\circ$			

Reference Level Check: Within +/- 0.1 degrees

As Left Readings		
Nominal	Actual	Deviation
5.0	5.0	0.0
10.0	10.0	0.0
20.0	20.0	0.0
30.0	30.1	0.1
40.0	40.0	0.0

Reference Level Check: Within +/- 0.1 degrees

Comments: Environmental conditions during calibration: 68 deg. F., 37 % RH.

 issued: 9.26.06  
 Shannon Kubicek  
 Calibration Technician

Checked box indicate this calibration was performed at the customers facility.

*9/27/06*

MICHIGAN OPERATIONS  
 DATE: 2/7/04  
 SUPERCEDES: MGATPTMC.5

DOC. NO.: MGATPTMC  
 REVISION NO.: 6  
 PAGE 3 OF 3

**Tape Measure Calibration Certificate**

Reference Steel Rule

Brand: GEI SYRACUSE  
 S/N: M6A 00067  
 Calibration Date: 8.30.05

Subject Tape Measure

Brand: STANLEY  
 S/N: TPM 700  
 Calibration Date: 8.29.06

Reference in (mm)	Subject Tape Measure	Difference	Reference in (mm)	Subject Tape Measure	Difference
0 (0)	0	0	18 (450)	450	0
1 (25)	25	0	19 (475)	475	0
2 (50)	50	0	20 (500)	500	0
3 (75)	75	0	21 (525)	525	0
4 (100)	100	0	22 (550)	550	0
5 (125)	125	0	23 (575)	575	0
6 (150)	150	0	24 (600)	600	0
7 (175)	175	0	25 (625)	625	0
8 (200)	200	0	26 (650)	650	0
9 (225)	225	0	27 (675)	675	0
10 (250)	250	0	28 (700)	700	0
11 (275)	275	0	29 (725)	725	0
12 (300)	300	0	30 (750)	750	0
13 (325)	325	0	31 (775)	775	0
14 (350)	350	0	32 (800)	800	0
15 (375)	375	0	33 (825)	825	0
16 (400)	400	0	34 (850)	850	0
17 (425)	425	0	35 (875)	875	0

If all differences are  $\pm 1/32$  of an inch (1 mm), then the tape measure is acceptable.  
 Pass  Fail  Maximum Difference = 0

Date: 8.29.06 Performed By: [Signature]

All calibrations are traceable to the National Institute of Standards and Technology. Estimated uncertainty of the measurement is  $\pm 0.2\%$ .  
 All certification data and equipment are on file for inspection at your request. Best uncertainties represent expanded uncertainties  
 expressed at approximately the 95% confidence level using a coverage factor k=2.

[Signature] 8/30/06



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## Certificate of Calibration

MGA Research  
 446 Executive Dr.  
 Troy, MI 48083

Order Number: 53940  
 Report Number: 070403601  
 Page: 1 of 1

Gauge Number: MGA00115  
 Gauge Desc: Hygro-Thermometer Clock  
 Manufacturer: Extech  
 Model Number: 445702  
 Serial Number: N/A

Customer PO: A070131  
 Last Calibration: 7/27/06  
 Calibration Date: 4/3/07  
 Next Calibration: 4/3/08

As Found Condition: **In Tolerance**

As Left Condition: **In Tolerance**

MetroCal Inc maintains reference standards of measurement which are traceable to the National Institute of Standards and Technology or natural physical constants (Lithium Chloride and Sodium Chloride for humidity). Calibration was performed in accordance with MetroCal procedure # CP048 and complies with the ISO/IEC 17025 and ANSI/NCSL Z540-1 Standards. Results shall not be reproduced except in full without the written approval of MetroCal, Inc. Results relate only to the item(s) calibrated. Any number of factors may cause the calibration item to drift out of calibration before the recommended interval has expired. Statements of compliance made using simple acceptance rule.

Standard Used	Cal. Date	Due Date	Traceable No.	Calibration Procedure Uncertainty expressed at 95% confidence, (K=2)
Vaisala Temperature and Humidity Meter ID#13337	12/12/06	12/12/07	061212850	Temp. ± 0.75 °F.
Calibrator ID #30966	2/14/07	2/14/08	070214601	Humidity ± 2.3% R.H.
Standard RTD Probe #4525	6/29/06	6/29/07	NK134160	± 0.75°F

**Results:**

**Temperature**

Tolerance	As Found Readings			As Left Readings		
	Standard	Actual	Error	Standard	Actual	Error
Temp: ± 1.8°F	38.9	39.3	0.4	38.9	39.3	0.4
Hum: ± 6% RH from 25 to 85% RH	70.3	69.9	-0.4	70.3	69.9	-0.4

**Percent of Relative Humidity**

Temp. Units °F	As Found Readings			As Left Readings		
	Standard	Actual	Error	Standard	Actual	Error
	32.6	37	4.4	32.6	37	4.4
	67.5	69	1.5	67.5	69	1.5

Comments: Environmental Conditions During Test: 70° F, 30% RH

*Karen Shipley* issued: 4/3/07  
 Karen Shipley/bjk  
 Calibration Technician

Checked box indicate this calibration was performed at the customers facility.

*QA 4/17/07*