SAFETY COMPLIANCE TESTING FOR FMVSS NO. 104
WINDSHIELD WIPING AND WASHING SYSTEMS

FORD MOTOR CO.
2006 FORD MUSTANG, PASSENGER CAR
NHTSA NO. C60203

GENERAL TESTING LABORATORIES, INC.
1623 LEEDSTOWN ROAD
COLONIAL BEACH, VIRGINIA 22443

JUNE 16, 2006

FINAL REPORT

PREPARED FOR
U. S. DEPARTMENT OF TRANSPORTATION
NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION
ENFORCEMENT
OFFICE OF VEHICLE SAFETY COMPLIANCE
400 SEVENTH STREET, SW
ROOM 6111 (NVS-220)
WASHINGTON, D.C. 20590
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<tr>
<th>7. Author(s)</th>
<th>8. Performing Organ. Rep#</th>
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<tr>
<td>Grant Farrand, Project Engineer Debbie Messick, Project Manager</td>
<td>GTL-DOT-06-104-003</td>
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<th>9. Performing Organization Name and Address</th>
<th>10. Work Unit No. (TRAIS)</th>
<th>11. Contract or Grant No.</th>
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<tr>
<td>General Testing Laboratories, Inc. 1623 Leedstown Road Colonial Beach, Va 22443</td>
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<th>16. Abstract</th>
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<td>Compliance tests were conducted on the subject 2006 Ford Mustang Passenger Car in accordance with the specifications of the Office of Vehicle Safety Compliance Test Procedure No. TP-104-08 for the determination of FMVSS 104 compliance. Test failures identified were as follows: NONE</td>
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<th>18. Distribution Statement</th>
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<td>Compliance Testing Safety Engineering FMVSS 104</td>
<td>Copies of this report are available from NHTSA Technical Information Services (TIS) Room 2336 (NPO-405) 400 Seventh Street S.W. Washington, DC 20590 Telephone No. (202) 366-4947</td>
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<td>5.4 ¾ Rear View From Right Side of Vehicle</td>
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<td>5.5 Vehicle Certification Label</td>
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<tr>
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<tr>
<td>5.12 Capability Test #2 Pre-Coated Windshield</td>
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<tr>
<td>5.13 Capability Test #2 in Progress</td>
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<tr>
<td>5.14 Wiped Area Vellum Pattern</td>
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</tr>
<tr>
<td>5.15 Capability Test #1 &amp; #2 Vellum Pattern</td>
<td></td>
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<tr>
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<td>25</td>
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SECTION 1

PURPOSE OF COMPLIANCE TEST

1.0 PURPOSE OF COMPLIANCE TEST

A 2006 Ford Mustang Passenger Car was subjected to Federal Motor Vehicle Safety Standard (FMVSS) No. 104 testing to determine if the vehicle was in compliance with the requirements of the standard. All tests were conducted in accordance with NHTSA, Office of Vehicle Safety Compliance (OVSC) Laboratory Procedure, TP-104-08 dated 26 June 1996 and General Testing Laboratories, Inc. (GTL) Test Procedure, TP-104-08A dated 4 April 1997.

1.1 The test vehicle was a 2006 Ford Mustang Passenger Car. Nomenclature applicable to the test vehicle are:

A. Vehicle Identification Number: 1ZVFT80N265107331

B. NHTSA No.: C60203

C. Manufacturer: FORD MOTOR COMPANY

D. Manufacture Date: 08/05

1.2 TEST DATE

The test vehicle was subjected to FMVSS No. 104 testing on May 4, 2006.
SECTION 2

COMPLIANCE TEST PROCEDURE AND SUMMARY OF RESULTS

2.0 GENERAL

The 2006 Ford Mustang 2-door passenger car, NHTSA No. C60203 was subjected to FMVSS No. 104 tests on May 4, 2006. The selected portions of FMVSS No. 104 tests used were as amplified in the following subparagraphs. The test vehicle was positioned in the test system with three water spray nozzles suspended in line with the center of the longitudinal axis of the windshield and horizontal left/right center of the windshield to provide an even distribution of spray to the entire windshield. The height of the nozzles was approximately 22 inches above the glazing surface.

2.1 WIPER FREQUENCY TEST

The wiper frequency test was performed with the engine operating and with a minimum of 50 cubic inches per minute of water from the spray nozzles. The wiper frequency was measured at the low and high wiper speed settings with the engine operating at idle RPM and 2,000 RPM.

2.2 WIPED AREA TEST

The test was conducted with the windshield wiper system operating at the high speed setting, engine at idle RPM and the spray nozzles spraying water at a minimum of 50 cubic inches per minute. The wiper blade wipe pattern was outlined on the glazing surface and then transferred to a windshield pattern. The wiped area was determined for areas A, B and C from the windshield pattern.

2.3 CAPABILITY TEST

The windshield glazing surface was coated with a mixture of water and fine grade test dust. Within 15 seconds following application of the water-dust mixture, the windshield wiper and washing system was activated in the high speed mode for ten complete cycles. The vehicle’s engine was operating at idle RPM. The cleared areas of the windshield were marked on the inside windshield surface. After ten complete cycles the system was deactivated and the wiped area transferred to a windshield pattern.

The glazing surface was cleaned and dried. The water dust mixture was re-applied and the test repeated.

The windshield patterns were used subsequently to determine the cleared area percentages.

2.4 SUMMARY OF RESULTS

Based on the test performed, the test vehicle’s windshield wiping and washing system appears to meet the requirements of FMVSS 104.
SECTION 3

COMPLIANCE TEST DATA

3.0  TEST RESULTS

The following data sheets document the results of testing on the 2006 Ford Mustang.
SUMMARY OF DATA
FMVSS 104, WINDSHIELD WIPING AND WASHING SYSTEMS

VEH. MOD YR/MAKE/MODEL/BODY: 2006 FORD MUSTANG PASSENGER CAR
VEH. NHTSA NO: C60203; VIN: 1ZVFT80N265107331
VEH. BUILD DATE: 08/05 TEST DATE: MAY 4, 2006
TEST LABORATORY: GENERAL TESTING LABORATORIES
OBSERVERS: GRANT FARRAND, JIMMY LATANE

WIPER TYPE: 2 SPEED ELECTRIC WITH DELAY
WASHER TYPE: HIGH PRESSURE ELECTRIC

WINDSHIELD AREAS:  
A = 938.5 in²  B = 720.3 in²  C = 234.5 in²

MANUFACTURER’S WINDSHIELD PATTERN USED: Yes X No

ACCESSIBILITY:
(1) Washer Control Accessible: Yes X No
(2) Wiper Control Accessible: Yes X No
(3) Washer Reservoir Filler Accessible: Yes X No

DESCRIBE UNUSUAL FEATURES OF WIPING AND WASHING SYSTEMS:

PERFORMANCE:

<table>
<thead>
<tr>
<th>TEST</th>
<th>PASS</th>
<th>FAIL</th>
</tr>
</thead>
<tbody>
<tr>
<td>WIPER FREQUENCY</td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>WIPED AREA</td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>WASHER CAPABILITY</td>
<td>X</td>
<td></td>
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</tbody>
</table>

RECORDED BY: __________________________ DATE: ______ 05/04/06____
APPROVED BY: __________________________
FREQUENCY TEST DATA
FMVSS 104 – WINDSHIELD WIPER SYSTEM

VEH. MOD YR/MAKE/MODEL/BODY: 2006 FORD MUSTANG PASSENGER CAR
VEH. NHTSA NO: C60203; VIN: 1ZVFT80N265107331
VEH. BUILD DATE: 08/05; TEST DATE: MAY 4, 2006
TEST LABORATORY: GENERAL TESTING LABORATORIES
OBSERVERS: GRANT FARRAND, JIMMY LATANE

Water Hardness: 7.0 grains/gallon (12 max.); Date Certified: 04/26/06
Water Spray Flow Rate: 65.0 in³/min. (specified range = 50 to 100 in³/min.)
Ambient Air Temp.: 71 °F (50-100°F); Water Temp.: 63 °F (100°F max.)
Manufacturer’s Recommended Engine Idle Speed: 700 rpm

RUN 1, MAXIMUM WIPER FREQUENCY TEST:

<table>
<thead>
<tr>
<th>TIME</th>
<th>ENGINE SPEED</th>
<th>TOTAL CYCLES</th>
<th>AVG. CYCLES/MIN. (45 MINIMUM)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1ST 3 minutes</td>
<td>700 (idle ± 50 rpm)</td>
<td>214</td>
<td>71.3</td>
</tr>
<tr>
<td>2ND 3 minutes</td>
<td>2000 (2000 rpm ± 50 rpm)</td>
<td>217</td>
<td>72.3</td>
</tr>
</tbody>
</table>

Frequency at least 45 cycles/minute regardless of engine speed: Yes X No ___

RUN 2, LOWER WIPER FREQUENCY TEST:

<table>
<thead>
<tr>
<th>TIME</th>
<th>ENGINE SPEED</th>
<th>TOTAL CYCLES</th>
<th>AVG. CYCLES/MIN. (20 MINIMUM)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1ST 3 minutes</td>
<td>700 (idle ± 50 rpm)</td>
<td>148</td>
<td>49.3</td>
</tr>
<tr>
<td>2ND 3 minutes</td>
<td>2000 (2000 rpm ± 50 rpm)</td>
<td>148</td>
<td>49.3</td>
</tr>
</tbody>
</table>

Highest and lower frequency differ by at least 15 cycles/minute, and lower frequency is at least 20 cycles/minute regardless of engine speed: Yes X No ___

REMARKS:

RECORDED BY: ___________________________ DATE: 05/04/06
APPROVED BY: ___________________________
VEH. MOD YR/MAKE/MODEL/BODY: 2006 FORD MUSTANG PASSENGER CAR
VEH. NHTSA NO: C60203; VIN: 1ZVFT80N265107331
VEH. BUILD DATE: 08/05; TEST DATE: MAY 4, 2006
TEST LABORATORY: GENERAL TESTING LABORATORIES
OBSERVERS: GRANT FARRAND, JIMMY LATANE

Air Temperature in test area = 71 ºF (specified range of 50 to 100ºF)
Air Velocity at windshield = .2 mph (specified range of 0 to 1 mph)
Engine speed = 700 rpm (manufacturer’s recommended idle ± 50 rpm)
Temperature of water spray = 63 ºF (100º F maximum)
Water spray flow rate = 65 in³/min. (specified range of 50 to 100 in³/min.)
Windshield wiper frequency = 71 cycles/min. (45 cpm minimum)

TEST RESULTS:

<table>
<thead>
<tr>
<th>WINDSHIELD AREA</th>
<th>ACTUAL</th>
<th>REQUIRED</th>
<th>PASS</th>
<th>FAIL</th>
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<tbody>
<tr>
<td>A</td>
<td>94.5%</td>
<td>80%</td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>B</td>
<td>98.6%</td>
<td>94%</td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>C</td>
<td>100%</td>
<td>99%</td>
<td>X</td>
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REMARKS:

RECORDED BY: ______________________ DATE: 05/04/06
APPROVED BY: ______________________
CAPABILITY TEST DATA
FMVSS 104 – WINDSHIELD WASHER SYSTEM

VEH. MOD YR/MAKE/MODEL/BODY: 2006 FORD MUSTANG PASSENGER CAR
VEH. NHTSA NO: C60203; VIN: 1ZVFT80N265107331
VEH. BUILD DATE: 08/05; TEST DATE: MAY 4, 2006
TEST LABORATORY: GENERAL TESTING LABORATORIES
OBSERVERS: GRANT FARRAND, JIMMY LATANE

Air Temperature in test area = 71ºF (specified range of 70 to 80ºF)
Washer reservoir fluid temperature = 74ºF (specified range of 70 to 80ºF)
Air Velocity at windshield = 0.2 mph (specified range of 0 to 1 mph)
Engine speed = 700 rpm (manufacturer’s recommended idle ± 50 rpm)
Number of windshield washer nozzles on the vehicle = 2

Windshield washer system activation coordinated with components of the wiper system:
Yes X No_

TEST RESULTS:

<table>
<thead>
<tr>
<th>WINDSHIELD AREA</th>
<th>TEST 1</th>
<th>TEST 2</th>
<th>AVG</th>
<th>REQ'D*</th>
<th>PASS</th>
<th>FAIL</th>
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<tbody>
<tr>
<td>A</td>
<td>96.2</td>
<td>95.8</td>
<td>96.0</td>
<td>75%</td>
<td>X</td>
<td></td>
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<tr>
<td>B</td>
<td>99.3</td>
<td>98.8</td>
<td>99.05</td>
<td>75%</td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>C</td>
<td>100</td>
<td>100</td>
<td>100</td>
<td>75%</td>
<td>X</td>
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</tr>
</tbody>
</table>

*NOTE FOR REFERENCE ONLY: SAE 942b, revised Jul72, recommends capability to clear 80% of the total wash area and 90% of the wash area included in AREA C.

REMARKS:

RECORDED BY: ___________________________ DATE: 05/04/06
APPROVED BY: ___________________________
## SECTION 4
INSTRUMENTATION AND EQUIPMENT LIST

### TABLE 1 - INSTRUMENTATION & EQUIPMENT LIST

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<tr>
<th>EQUIPMENT</th>
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<td>ACCU-SPLIT</td>
<td>ACT2</td>
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<td>04/07</td>
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<tr>
<td>TEMPERATURE</td>
<td>OMEGA</td>
<td>43P</td>
<td>04/06</td>
<td>04/07</td>
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<td>READOUT</td>
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<td>OMEGA</td>
<td>CT91</td>
<td>04/06</td>
<td>04/07</td>
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<tr>
<td>SPRAY SYSTEM</td>
<td>GTL</td>
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<td>BEFORE USE</td>
<td>BEFORE USE</td>
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<td>AIR VELOCITY</td>
<td>OMEGA</td>
<td>HHF-616</td>
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<td>CYCLE COUNTER</td>
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<td>BEFORE USE</td>
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<td>N/A</td>
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<td>04/07</td>
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<td>TACHOMETER</td>
<td>MONARCH</td>
<td>ACT-3</td>
<td>04/06</td>
<td>04/07</td>
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<tr>
<td>TEST DUST</td>
<td>AC</td>
<td>GM FINE</td>
<td>CALIBRATED</td>
<td>CALIBRATED BY VENDOR*</td>
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<tr>
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<td>COMPUTER</td>
<td>GEO1</td>
<td>BEFORE USE</td>
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</table>

*AC Inspection #503, Batch #1943, Measured with particle size roller analyzer.
SECTION 5

PHOTOGRAPHS
2006 FORD MUSTANG
NHTSA NO. C60203
FMVSS NO. 104

FIGURE 5.2
RIGHT SIDE VIEW OF VEHICLE
FIGURE 5.3
¾ FRONTAL VIEW FROM LEFT SIDE OF VEHICLE

2006 FORD MUSTANG
NHTSA NO. C60203
FMVSS NO. 104
DATE: 08/05
FRONT GAWR: 955KG/2105LB
REAR GAWR: 1032KG/2275LB

THIS VEHICLE CONFORMS TO ALL APPLICABLE FEDERAL MOTOR
VEHICLE SAFETY, BUMPER, AND THEFT PREVENTION STANDARDS
IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE.

VIN: 1ZVFT80N265107331 TYPE: Passenger Car
MAXIMUM LOAD = OCCUPANTS + LUGGAGE = 326KG/720LB
OCCUPANTS = 4 TOTAL; 2 FRONT, 2 REAR

RIMS (FR): 16 X 7.0J (RR): 16 X 7.0J
PRESSURE (FR): 240 kPa/35 PSI COLD (RR): 240 kPa/35 PSI COLD

TRAILER TOWING - SEE OWNER GUIDE
EXT PNT: G9 RC: 47 DSO: 62F2B
INT TR TP/PS R AXLE TR SPR 47 120050817534B
P2 5 BG F AAAA 605

CMC 5U5A-5420472-AA

2006 FORD MUSTANG
NHTSA NO. C60203
FMVSS NO. 104

FIGURE 5.5
VEHICLE CERTIFICATION LABEL
2006 FORD MUSTANG
NHTSA NO. C60203
FMVSS NO. 104

FIGURE 5.10
CAPABILITY TEST #1 PRE-COATED WINDSHIELD
FIGURE 5.12
CAPABILITY TEST #2 PRE-COATED WINDSHIELD
2006 FORD MUSTANG
NHTSA NO. C60203
FMVSS NO. 104

FIGURE 5.13
CAPABILITY TEST #2 IN PROGRESS
2006 FORD MUSTANG
NHTSA NO. C60203
FMVSS NO. 104

FIGURE 5.14
WIPE AREA VELLUM PATTERN
SECTION 6

OWNER’S MANUAL INFORMATION
Driver Controls

MULTI-FUNCTION LEVER

Windshield wiper: For intermittent operation, move control up one position.
Adjust the rotary control to the desired speed setting.

For normal or low speed wiper operation, move control up two positions from OFF.
For high speed wiper operation, move control up three positions from OFF.

Windshield washer: Pull the end of the stalk towards you:
• briefly: causes a single swipe of the wipers without washer fluid.
• a quick pull and hold: the wipers will swipe three times with washer fluid.
• a long pull and hold: the wipers and washer fluid will be activated for up to ten seconds.
WINDSHIELD WASHER FLUID

Add fluid to fill the reservoir if the level is low. In very cold weather, do not fill the reservoir completely.

Only use a washer fluid that meets Ford specification WSB-M88316-A2. Do not use any special washer fluid such as windshield water repellent type fluid or bug wash. They may cause squeaking, chatter noise, streaking and smearing. Refer to Lubricant specifications in this chapter.

State or local regulations on volatile organic compounds may restrict the use of methanol, a common windshield washer antifreeze additive. Washer fluids containing non-methanol antifreeze agents should be used only if they provide cold weather protection without damaging the vehicle’s paint finish, wiper blades or washer system.

⚠️ If you operate your vehicle in temperatures below 40° F (4.5°C), use washer fluid with antifreeze protection. Failure to use washer fluid with antifreeze protection in cold weather could result in impaired windshield vision and increase the risk of injury or accident.

Note: Do not put washer fluid in the engine coolant reservoir. Washer fluid placed in the cooling system may harm engine and cooling system components.

CHANGING THE WIPER BLADES

1. Pull the wiper arm away from the vehicle. Turn the blade at an angle from the wiper arm. Push the lock pin manually to release the blade and pull the wiper blade down toward the windshield to remove it from the arm.

2. Attach the new wiper to the wiper arm and press it into place until a click is heard.

Replace wiper blades at least once per year for optimum performance.

Poor wiper quality can be improved by cleaning the wiper blades and the windshield, refer to Windows and wiper blades in the Cleaning chapter.

To prolong the life of the wiper blades, it is highly recommended to scrape off the ice on the windshield before turning on the wipers. The layer of ice has many sharp edges and can damage the micro edge of the wiper rubber element.

ENGINE OIL

Checking the engine oil

Refer to the scheduled maintenance information for the appropriate intervals for checking the engine oil.

1. Make sure the vehicle is on level ground.

2. Turn the engine off and wait 5 to 10 minutes for the oil to drain into the oil pan.

3. Set the parking brake and ensure the gearshift is securely latched in P (Park) (automatic transmissions) or 1 (First) (manual transmissions).

4. Open the hood. Protect yourself from engine heat.

5. Locate and carefully remove the engine oil level indicator (dipstick).