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The reports of research published in this magazine are necessarily qualified by the conditions of the tests from which the data are obtained. Whenever it is deemed possible to do so, generalizations are drawn from the results of the tests; and, unless this is done, the conclusions formulated must be considered as specifically pertinent only to described conditions

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### SOIL TESTS USEFUL IN DETERMINING QUALITY OF CALICHE

Reported by H. S. GILLETTE, Materials Engineer, District 6, Bureau of Public Roads

THE TERM "CALICHE", as used in the United States, is applied to a group of formations consisting principally of calcium carbonate and silica but containing some alumina, iron and magnesium carbonate. Formations occur locally, in relatively thin beds in solid or powdered form, but usually consist of clays and sands more or less thoroughly cemented by calcium carbonate, or of gravels or breccia so cemented, into caliche conglomerate.

They have been found and developed as road material,<sup>1</sup> in extensive areas of the semiarid regions of the southwest, notably in Arizona, New Mexico, northwestern Oklahoma, and western and southern Texas.

They are frequently described as being both calcareous and siliceous. The latter term arises apparently from chemical analyses which do not distinguish the cementing material from the chemical content of siliceous particles of clays or sands which form the base for cementation. However, one deposit in Texas is reported definitely as having silica alone as the cementing material.

The caliches of the United States are not related, unless in general appearance, to the nitrate deposits of Chile, to which the term caliche was originally applied.

Geologically, our caliches are superficial formations, varying from beds of incoherent powder to those of very considerable hardness and a corresponding high degree of cementation. They have limited continuity and are local in extent, but are of widespread occurrence. They vary in thickness from a few inches to 60 feet or more. Occasionally they are surface deposits, exposed by the erosion of wind or water, or, quite rarely, are products of evaporation of standing bodies of water. Their origin has been carefully studied and described by J. F. Breazeale and H. V. Smith.<sup>2</sup> Most caliches have been formed at various depths

Most caliches have been formed at various depths beneath the surface and originate probably through evaporation of ascending or descending waters, the former frequently being the result of capillarity.

The following conclusions are from the bulletin cited:

1. Caliche, wherever found in Arizona, was formed by the solution, transportation, and precipitation of calcium carbonate.

2. Water, when charged with carbon dioxide, dissolves calcium carbonate and forms calcium bicarbonate. The calcium bicarbonate is carried in solution and is precipitated as calcium carbonate, or caliche, when the water is evaporated, or when there is a relief in pressure, which drives off carbon dioxide.

there is a relief in pressure, which drives off carbon dioxide.
3. Caliche strata may be formed beneath the surface of a soil, either by the evaporation of descending surface water or by the evaporation of ascending ground water.
4. Caliche may be formed in a soil by means of plant roots.

4. Caliche may be formed in a soil by means of plant roots. Plants growing upon the surface absorb soil water for transpiration purposes, and the calcium carbonate that is dissolved in the soil solution is precipitated as caliche.

5. As long as they are permeable to water, caliche strata will move downward in a soil as fast as erosion removes the upper soil surface.

<sup>2</sup> Bulletin No. 131 of the Agricultural Experiment Station, College of Agriculture, University of Arizona.

97556-34-1

6. Caliche probably is formed upon the surface of a soil by the evaporation of surface or flood water. The formation under such conditions is hastened by the presence of algae and other water plants.

#### CALICHES VARY IN CHARACTERISTICS

Generally, caliche is white in color. In specific instances, however, this white color may blend to a light pink, a light purplish red, a dark gray, a light brown, or a light ocher-yellow color. Usually, however, these colors bleach out under the effect of moisture and climate when left for any length of time on the surface.

The chemical constituents of caliche vary considerably. This is because the composition of a deposit depends upon the type of material in which precipitation took place, or upon the chemical nature of the salts in the ground water solution, or both. In Texas, the caliches in which silica or calcium carbonate is the predominating constituent are the ones most widely distributed and, by reason of this widespread distribution, are the ones more largely used. However, other caliches, of a different type from a chemical standpoint, are available in restricted areas.

Outside of Texas there are materials, locally defined as caliche, with other cementing mediums. In the Imperial Valley of California a so-called deposit of "caliche" occurs which consists of a gravel conglomerate cemented with sodium chloride. In Chile the so-called caliches are cemented with sodium nitrate—the Chilean saltpeter of commerce.

Caliches used in highway construction may be classified under three general types, according to hardness:

1. Flourlike caliche.—This type consists of a fine sand loosely cemented with a fine impalpable powder which, according to chemical analyses, is composed principally of silica or calcium carbonate. Such caliche may be handled or loaded in the pit without plowing or mechanical breaking of any kind. It may be scraped to a loading platform; may be loaded into wagons or trucks with an elevating grader; or may be loaded into wagons or trucks by laborers with shovels without previous mechanical manipulation.

2. Semihard caliche.—This type consists of cemented areas interspersed with the flourlike caliche. Beds of this nature have to be broken up with a hard steel plow or hard steel rooter before the material can be loaded into trucks or wagons. Formations can be broken up and loaded with a steam shovel. When placed on the subgrade of a road the large and semihard lumps usually have to be broken up with mauls or hammers.

3. Hard caliche.—This type consists of well-cemented strata or conglomerate areas that have to be blasted with powder or dynamite, and broken into lumps of variable size before the material can be loaded from the pit. Usually it must be run through a crusher before it can be used.

The thickness of overburden on these formations varies with the nature of the terrain and presumably with the previous geological history of the locality where it was formed.

<sup>&</sup>lt;sup>1</sup> See Caliche as a Surfacing Material, by L. C. Campbell, Western Highways Builder, April 1929. A number of articles on this subject have been published in highway journals of the Southwestern States, and in other technical magazines. A partial bibliography is appended to the report of J. F. Breazeale and H. V. Smith, cited below. <sup>3</sup> Buildein No. 131 of the Agricultural Experiment Station, College of Agriculture,

#### CALICHE DEPOSITS IN TEXAS DESCRIBED

In Live Oak County there is a deposit of flourlike or fine, loosely bound caliche situated at the lower point of a sloping terrain. This deposit has a very thin overburden of disintegrated material locally called soft limestone, the thickness of which is approximately 8 inches. The flourlike caliche can be loaded with an elevating grader without plowing. The pit is 20 or more feet in depth, 200 to 300 feet wide, and approximately 1,100 feet long and can be extended in length, width, and depth.

About 50 miles south of this location in Duvall County test holes have indicated a similar formation several square miles in area on rolling terrain. The only difference noted in this area is a variation in the amount of overburden. Here it varies in thickness from a few inches to 3 feet.

This same type of flourlike caliche occurs in west Texas in Throckmorton County on the surface of the rolling prairies. This formation, however, is shallow in depth, usually ranging from 3 to 7 feet, and is underlain by instead of covered by a disintegrated limestone formation. While in some areas there is no overburden, in others topsoil occurs from 6 to 18 inches in depth. Pits of a similar nature exist in southeast Texas, particularly in Kerr and Gillespie Counties.

Semihard caliche formations occur in numerous areas in Texas. A typical example is the Realitos pit in Duvall County. This pit is over 1,500 feet long, 500 to 800 feet wide, and from 3 to 25 feet in depth. Although some blasting had to be resorted to, nearly all material has been taken out with a large steam shovel without blasting. Material found in this pit consists mainly of large cemented areas and conglomerate strata in the interstices of which is fine flourlike material.

Hard caliche beds occur in a great many west Texas areas and, in some instances, in south Texas. They usually consist of stratified layers and conglomerate beds very firmly bound together with a cementing medium. In all instances the caliche has to be blasted before it can be excavated and has to be run through a crusher and broken into small sizes before being used for highway construction.

The use of caliche for highway construction in Texas has been one of necessity. There are a great many areas in the State, some distance from railroads, where other road materials are scarce or wholly absent. Long and expensive railroad hauls prohibited the use of shipped-in materials and the local caliches were developed for use. The construction methods used in building caliche bases and the tests used to determine the quality of the materials have been developed gradually over a period of years.

The first instance of its use on any considerable mileage of Federal-aid highway work was in Hidalgo County in 1920. Since caliche is confined to a more or less localized area, it had not received the widespread attention in road building literature that had been accorded most materials of construction, and as a consequence no special methods of testing this class of road material had been developed. Therefore, some method of testing had to be devised.

#### STUDIES MADE TO DEVELOP BETTER TESTS FOR CALICHE

Since tests for determining the cementing value and slaking time had been used for a number of years as a means of determining the quality of binders such as

rock dust resulting from crushing, and since calcareous binders approached the composition and character of caliches, it was thought at the outset that these tests could be applied to caliches and used to differentiate between caliches of inferior quality and those of good quality. These methods were used for a number of years for control of caliche materials in Texas.

Within the last two years, however, the chemical composition and physical characteristics as disclosed by the routine subgrade tests of the Bureau of Public Roads have been investigated as a means for determining the probable performance of caliche as a road material.

Chemical analyses disclose the percentages of silica, alumina and iron oxide, calcium carbonate, magnesium carbonate, and ignition loss. The routine subgrade soil tests disclose the grading and constants as follows: Liquid limit, plasticity index, shrinkage limit, shrinkage ratio, centrifuge moisture equivalent, field moisture equivalent, and either the volumetric change or the lineal shrinkage.

The significance of these physical tests and the procedures for making them have been discussed in detail in PUBLIC ROADS.<sup>3</sup>

TABLE 1.—Results of chemical analysis and physical lesis samples of caliche	TABLE	1.—Results	of	chemical samples o	analyses f caliche	and	physical	tests	of
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GROUP 1

		Cher	nical ana	lyses		Physical tests			
Sample no.	Silica	Alu- mina and iron oxide	Cal- cium carbon- ate	Magne- sium carbon- ate	Igni- tion loss	Ce- ment- ing value	Slaking value		
1	$\begin{array}{c} Percent\\ 36,30\\ 15,65\\ 12,70\\ 32,40\\ 54,05\\ 13,90\\ 9,40\\ 18,80\\ 51,00\\ 32,15\\ 10,25\\ 22,80\\ 16,50\\ 26,20 \end{array}$	$\begin{array}{c} Percent \\ 4.75 \\ 4.55 \\ 2.20 \\ 5.70 \\ 4.80 \\ 2.60 \\ 1.95 \\ 7.85 \\ 8.00 \\ 8.75 \\ 4.20 \\ 10.30 \\ 6.05 \\ 7.25 \end{array}$	$\begin{array}{c} Percent \\ 52, 60 \\ 73, 03 \\ 82, 32 \\ 55, 70 \\ 35, 26 \\ 80, 54 \\ 84, 20 \\ 71, 43 \\ 35, 89 \\ 55, 00 \\ 80, 54 \\ 60, 18 \\ 71, 52 \\ 59, 91 \end{array}$	$\begin{array}{c} Percent \\ 3.71 \\ 1.17 \\ 1.14 \\ 1.97 \\ 2.54 \\ 2.50 \\ 3.26 \\ 1.17 \\ 1.78 \\ 1.55 \\ 1.17 \\ 1.48 \\ 2.95 \\ 1.48 \end{array}$	$\begin{array}{c} Percent \\ 2,00 \\ 4,96 \\ 1,25 \\ 4,10 \\ 2,81 \\ \hline \\ 1,07 \\ 0,95 \\ 3,00 \\ 1,90 \\ 2,60 \\ 2,50 \\ 1,85 \\ 4,62 \\ \end{array}$	$\begin{array}{c} 335\\ 92\\ 99\\ 147\\ 342\\ 101\\ 95\\ 384\\ 249\\ 119\\ 98\\ 120\\ 156\end{array}$	$\begin{array}{c} Min-\\utes\\15\\25\\10\\15\\60+\\25\\30\\20\\20\\25\\30\\40\\20\\25\\30\\40\\20\\25\\30\\40\\20\\25\\30\\40\\20\\25\\30\\40\\20\\25\\30\\40\\20\\25\\30\\40\\20\\25\\30\\40\\20\\25\\30\\40\\20\\25\\30\\40\\20\\25\\30\\40\\20\\25\\30\\40\\20\\25\\30\\40\\20\\25\\30\\40\\20\\25\\30\\40\\20\\25\\30\\40\\20\\25\\30\\40\\20\\25\\30\\40\\20\\25\\30\\20\\20\\20\\20\\20\\20\\20\\20\\20\\20\\20\\20\\20$		
		GRO	UP 2						
15 16 17 18 19	$\begin{array}{ c c c c c c c c c c c c c c c c c c c$	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	$\begin{array}{c} 34.11\\ 37.68\\ 90.36\\ 19.73\\ 72.50 \end{array}$	$ \begin{array}{c} 1.78\\ 3.33\\ 2.59\\ 8.71\\ 3.26 \end{array} $	$ \begin{array}{r} 4.76 \\ 3.44 \\ 1.70 \\ 2.50 \\ \end{array} $	$294 \\ 500 + \\ 104 \\ 203 \\ 287$	$15 \\ 60+ \\ 60+ \\ 8 \\ 45$		
		GRO	UP 3						
20 21 22	66. 45 75. 00 51. 20	7.50 9.60 6.35	$17.\ 23 \\ 7.\ 68 \\ 34.\ 73$	$ \begin{array}{c c} 3.30 \\ 2.46 \\ 2.61 \end{array} $	3. 453. 353. 20	500+ 500+ 500+	58 17 25		
GROUP 4									
23 24 25 26 27 28 28 29 30	$\begin{array}{c} 57,90\\ 28,10\\ 34,70\\ 42,10\\ 53,40\\ 40,05\\ 36,40\\ 78,00 \end{array}$	$5.60 \\ 8.40 \\ 7.50 \\ 5.50 \\ 17.80 \\ 9.75 \\ 10.20 \\ 11.50$	$\begin{array}{c} 25,00\\ 56,25\\ 50,57\\ 44,64\\ 17,77\\ 45,00\\ 43,21\\ 1,43\end{array}$	$\begin{array}{c} 10,07\\ 1,55\\ 3,40\\ 4,77\\ 2,12\\ 3,03\\ 3,03\\ 1,29 \end{array}$	$\begin{array}{c} 1.\ 05\\ 4.\ 05\\ 3.\ 65\\ 1.\ 57\\ 8.\ 07\\ 2.\ 07\\ 5.\ 91\\ 6.\ 55\\ \end{array}$	$\begin{array}{r} 467 \\ 500+ \\ 441 \\ 464 \\ 311 \\ 288 \\ 480 \\ 163 \end{array}$	$     \begin{array}{r}       17 \\       60+ \\       9 \\       23 \\       15 \\       28 \\       6 \\       4     \end{array} $		

<sup>3</sup> See PUBLIC ROADS, vol. 12, nos. 4, 5, and 7.

The routine tests are supplemented by the flocculation test, which is being investigated for use as a substitute for certain of the routine tests in the examination of particular materials, of which caliche is one. It furnishes information on the maximum porosity of sediments and the presence of colloidal gels. The maximum porosity is disclosed by a voids ratio termed the flocculation factor or a corresponding moisture content termed the flocculation limit.

The flocculation factor is defined as the ratio of pores to solids in a sediment formed in 24 hours from a mixture of 5 cc absolute volume of powdered soil solids thoroughly dispersed in 39 cc of distilled water and 1 cc of chemical deflocculent.<sup>4</sup> The quantity of gel present is indicated by type numbers discussed later in this report.

In order to determine the relative efficiency of the various methods of tests for identifying caliches for road building purposes a number of samples representative of both good and undesirable caliches were obtained from roads and pits in various parts of Texas and tested in the Bureau laboratory at the Arlington Experiment Station.

All the samples which could be definitely classified as good or poor base material, according to the performance of the roads in which they were used, were divided into four groups, the first two groups representing the satisfactory caliches, and the third and fourth groups representing the unsatisfactory materials. All the samples represented material in the base courses of roads that had been in service from 3 to 13 years. The chemical analyses and results of the cementing and slaking value tests are shown in table 1. The results of the subgrade soil tests are shown in table 2.

#### HARD AND SEMIHARD CALICHES GAVE BEST SERVICE

Group 1.—All samples of group 1, except no. 6, were taken from roads in west Texas which have been in use from 3 to 8 years. Each sample was from a base course of 6 or 8 inches compacted depth. These base courses were topped with an asphaltic surface from 1 to 2 inches in depth. All surfacing courses were in excellent condition. One significant feature of this group is that practically all the materials are from pits of hard caliche where most of the material had to be blasted. This, in itself, tended to keep the amount of fine material or binder within safe limits.

In samples, as removed from existing bases, the major amount of material is larger than 2 millimeters in size with a minor amount of excellent binder material containing sufficient cohesive material to thoroughly bind the coarse particles firmly together without detrimental volumetric change. This is not shown in table 2 since in preparing the samples for testing a rubber-covered pestle was used to break down lumps of material.

Group 2.—These materials were collected in south Texas, except sample no. 19, which was from west Texas. The samples were from roads that had been used from 7 to 13 years. All the materials used in these roads were from deposits of semihard caliches which had to be plowed for the most part before excavating. In some few instances strata had to be blasted. All the caliche bases were topped with an asphaltic surface course and in 1933 were in satisfactory condition. The materials of this group will be discussed singly.

<sup>4</sup> See Proceedings of Twelfth Annual Meeting of the Highway Research Board, p. 162.

Deposits of Flourlike, Semihard and Hard Caliche in Texas.

Sample 15 was taken from a road constructed in 1926. The base course had a compacted depth of 8 inches and was constructed in two layers. The bottom layer was wetted, rolled until thoroughly compacted and permitted to set up before the second course was placed. The same method was used in constructing the second course. Previous to constructing the top course, the base course was bladed even and smooth. This is an important step in preparing caliche bases for top courses, particularly where the traffic is heavy. A major portion of the material, as placed in the road, was above the 2 mm sieve with very little binder. This caliche base was topped with a ¾-inch Uvalde rock asphalt surface course and in 1933 was in excellent condition.

Sample 16 is from a road built in 1927 with semihard caliche containing a high proportion of lumps larger than the 2 mm sieve. The caliche was excavated



#### TABLE 2.—Results of soil tests performed on samples of caliche

GROUP 1

Mechanical analyses						Physica	l charac	teristics ( sie	of materi ve	ial passin	g no. 40		Flocculation test			
Sample no.	Parti-	-	Parti	cles smal	ller than	$2 \mathrm{mm}$						Moistur	e equiv- ent	Volu- metric		
	cles larger than 2 mm	2.0 to 0.25 mm	0.25 to 0.05 mm	0.05 to 0.005 mm	Smaller than 0.005 mm	Smaller than 0.001 mm	Passing no. 40 sieve	Liquid limit	Plas- ticity index	Shrink- age limit	Shrink- age ratio	Centri- fuge	Field	change	Floceu- lation factor	Туре
1	$\begin{array}{c} Percent \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 55 \\ 28 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 49 \end{array}$	Percent 25 39 31 24 26 44 44 28 22 16 16 17 22 17 14 20	$\begin{array}{c} Percent \\ 30 \pm \\ 20 \\ 24 \\ 38 \pm \\ 41 \\ 26 \\ 18 \\ 22 \\ 47 \\ 23 \\ 23 \\ 25 \\ 20 \\ 17 \end{array}$	Percent (1) 25 29 (1) 17 18 27 27 27 20 38 29 28 28 35	Percent ( <sup>1</sup> ) 16 16 ( <sup>1</sup> ) 12 27 29 17 22 26 30 38 28	Percent (1) 8 5 (1) 8 9 9 9 8 6 10 15 9 10	Percent (1) 73 80 (1) 89 67 75 82 86 91 92 86 92 92 87	$\begin{array}{c} Percent \\ 33 \\ 20 \\ 22 \\ 21 \\ 24 \\ 25 \\ 26 \\ 26 \\ 26 \\ 25 \\ 26 \\ 26 \\ 27 \\ 31 \\ 36 \end{array}$	$\begin{array}{c} 0 \\ 3 \\ 4 \\ 5 \\ 6 \\ 6 \\ 6 \\ 6 \\ 6 \\ 6 \\ 7 \\ 8 \\ 8 \\ 10 \\ 13 \\ 14 \end{array}$	Percenti 20 21 21 22 33 22 24 25 21 20 18 18 26	$\begin{array}{c} 1.3\\ 1.6\\ 1.7\\ 1.7\\ 1.6\\ 1.4\\ 1.7\\ 1.6\\ 1.6\\ 1.6\\ 1.7\\ 1.7\\ 1.8\\ 1.8\\ 1.8\\ 1.6\end{array}$	Percent 25 19 18 15 19 19 20 205 18 21 24 24 24 32	Percent 37 21 20 23 26 24 23 22 21 23 20 24 31	Percent: 0 0 0 2 2 3 0 0 0 5 4 4 11 8	$1.7 \\ 1.7 \\ 1.3 \\ 1.6 \\ 1.3 \\ 1.4 \\ 1.4 \\ 1.6 \\ 1.3 \\ 1.4 \\ 1.5 \\ 1.7 \\ 1.9 \\ 2.2$	$ \begin{array}{c} 1\\1\\2\\1\\2\\2\\2\\2\\2\\2\\2\\2\\2\\2\\2\\2\\2\\2\\2\\2$
						GROU	JP 2						7.			
15 16 17 18 19	0 0 0 0 0	$     \begin{array}{c}       11 \\       19 \\       19 \\       18 \\       6     \end{array} $	42 33 9 50 13	27 29 53 19 53	$20 \\ 19 \\ 19 \\ 13 \\ 28$	10 8 5 7 6	95 89 88 94 98	30 34 31 35 38	8 10 11 12 13	27 28 19 27 27	1.5 1.5 1.7 1.6 1.6	19 33 28 29 22	30 31 27 35 34	5 5 14 13 11	$     \begin{array}{r}       1.7 \\       1.7 \\       1.6 \\       2.5 \\       2.0 \\       \end{array} $	2 2 2 3 2
						GROU	P 3									
20 21 22	0 0 0	15 8 16	53 64 40	$\begin{array}{c}10\\5\\22\end{array}$	22 23 22	14 17 13	93 98 92	33 36 37	17 21 23	19 21 19	1.7 1.7 1.7	<sup>2</sup> 80 <sup>2</sup> 88 <sup>2</sup> 77	21 23 24	3 3 8	7.5 7.8 6.8	5 5 5
	GROUP 4															
23	0 0 0 0 0 0 0 0 0	18 6 18 4 11 5 12 9	50 9 28 37 40 28 25 53	$     \begin{array}{r}       16 \\       35 \\       34 \\       30 \\       19 \\       38 \\       44 \\       6     \end{array} $	$   \begin{array}{r}     16 \\     50 \\     29 \\     30 \\     29 \\     19 \\     32   \end{array} $	8 14 8 10 14 11 8 28	90 97 90 98 93 98 98 94 99	$ \begin{array}{c} 40\\ 36\\ 40\\ 46\\ 43\\ 46\\ 52\\ 49\\ \end{array} $	15 17 18 26 27 28 29 33	29 24 24 23 15 17 23 20	$ \begin{array}{c} 1.5\\ 1.6\\ 1.6\\ 1.8\\ 1.7\\ 1.6\\ 1.7\\ 1.6\\ 1.7\end{array} $	35 31 27 32 27 25 29 29	$35 \\ 26 \\ 30 \\ 34 \\ 26 \\ 28 \\ 32 \\ 24$	$9 \\ 3 \\ 10 \\ 18 \\ 20 \\ 19 \\ 14 \\ 7$	$\begin{array}{c} 2.8 \\ 1.8 \\ 3.0 \\ 4.7 \\ 3.1 \\ 3.3 \\ 4.0 \\ 7 \\ 8 \end{array}$	3 3 4 4 1 1 4 5

<sup>1</sup> Flocculated. <sup>2</sup> Waterlogged.

with a steam shovel and as placed in the road, did not contain an excessive amount of binder.

Samples 17 and 18 are considered together as they were taken from the same highway about 5 miles apart. The road was built in 1920 with caliches of the semihard variety. While some strata had to be blasted with dynamite most of the material was plowed and loaded. An 8-inch compacted base was surfaced with 1-inch of Uvalde rock asphalt. About 1924 the surface was given a light treatment of liquid asphalt. The condition of the surface in 1933 was satisfactory, although some maintenance of edges had been necessary. This road is in a semiarid country; the grades provide excellent drainage and the subgrade is a sand. The temperature very rarely falls lower than 40° F. It is doubtful if this material would be satisfactory for use with a large amount of binder, in regions of heavy rainfall, frosts, and poor drainage or without a thoroughly sealed surface course.

The material represented by sample 19 has an interesting history. The road was built in 1926 when the cementing value and slaking tests were specified as the criteria for quality. At that time very little was known locally about soil physics. The road was

in west Texas where caliches are mostly pure white. After the contract was let for the construction of the road, the caliche pit was opened and the material found was of a light pink color instead of white. This was the first pit of pink caliche found in west Texas. Its quality was questioned and considerable concern felt about using it. However, tests were made and the material met the specification requirements as to cementing value and slaking. There were no other pits close at hand and the material was finally used. It is a semihard caliche. Some of the strata had to be blasted, but most of the material was plowed with a tractor.

A base course, 8 inches in compacted depth, was placed late in the fall and allowed to go through one winter without a surfacing course. During wet winter weather the surface became slippery and mucky. In the following summer, after the caliche had dried out and set, it was surfaced with a 2½-inch penetration course with a surface seal coat of liquid asphalt. The seal coat was entirely successful in completely sealing the surface. The grades on this road provide good drainage. At the time of inspection in 1933 this road was in excellent condition.



#### A SAMPLE OF CALICHE.

Group 3.—The road from which these samples were taken is in extreme south Texas in a semiarid territory. It was built about 1925 or 1926. Tests of the materials at that time disclosed very high cementation and acceptable slaking properties.

The material was laid to form a base course 6 inches in compacted depth. For 3 years this base course carried traffic without being surfaced. Surface evaporation caused the material to set hard and it gave satisfactory service under traffic. At the end of 3 years the base was surfaced with 1 inch of Uvalde rock asphalt. The rock-asphalt surfacing failed completely in less than a year and had to be removed. This history indicates that caliches of high plasticity, when used in arid regions of high temperatures, with provision for adequate surface evaporation, will set hard and provide good traffic service for up to about 800 vehicles per day. Such caliches may be totally unsatisfactory as bases for a bituminous surfacing. The surfacing prevents evaporation of moisture from the caliche. High capillarity produces considerable water which, if not removed by evaporation, causes loss of stability.

Group 4.—All materials in this group are unsatisfactory caliches. All of the samples were taken from complete failures. Samples of these materials taken from bases beneath asphaltic top courses show high moisture contents and soft cheeselike consistencies with very little stability. In one instance this type of caliche gave reasonably satisfactory traffic service for light traffic during one summer previous to placing the bituminous surface. However, they all failed as a base course for bituminous surfacing.

#### CHEMICAL ANALYSES AND TESTS OF CEMENTING VALUE NOT SIGNIFICANT

The results of the tests for cementing value show a lack of correlation between test results and field behavior. There is some indication that the better caliches have a lower cementing value and a higher slaking time than the poor materials, but the relations between tests results and field service, in general, are too erratic to be of value.

The chemical analyses illustrate the variable chemical composition of caliches, and also demonstrate the including 1.7 would designate materials suitable under

inadequacy of a chemical analysis as a basis for differentiating between the good and poor varieties of caliche. There is dissimilarity in the chemical composition of caliches within the various groups, and also frequent similarity in the compositions of good and poor caliches as, for example, between nos. 14 and 24 and nos. 9 and 22. In general, the better caliches contain more calcium carbonate than the unsatisfactory varieties, but numerous exceptions to this general rule render the chemical analysis ineffective for definitely identifying the satisfactory materials.

#### GOOD CALICHES HAVE LOW PLASTICITY

In developing a routine procedure for testing soils it has been the aim to develop a sufficient number of tests, varied in character, as to make possible the identification of all the soils apt to be encountered in highway construction. However, in the testing of special surfacing and base course materials, such as limerock, caliche, shale, disintegrated granite and the like, the tests may be limited to those which disclose the particular characteristics upon which the performance of the material depends. These dominating characteristics, as well as the tests which disclose them, may be learned from the results of all the routine tests performed on a sufficient number of samples.

To illustrate, the results shown in table 2 and averaged in table 3 show that the undesirable caliches have higher liquid limits and plasticity indexes than the good materials. The tests for field moisture equivalent, shrinkage limit, volumetric change, and centrifuge moisture equivalent (except in the case of waterlogged materials) do not show consistent differences between good and poor caliches. The poor caliches appear to differ from the good ones mainly in having higher plasticity. Shrinkage as indicated by either the volumetric change or its related constant, lineal shrinkage, seems to be a minor factor in contributing to failure.

TABLE 3.—Average results of subgrade soil tests

Group	Liquid limit	Plastic- ity in- dex	Shrink- age limit	Centri- fuge mois- ture equiva- lent	Field mois- ture equiva- lent	Volu- metric change	Floccu- lation factor
1 2 3 4	Percent 26 34 35 44	7 11 20 24	Percent 24 26 20 22	Percent 22 26 82 29	Percent 24 31 23 29	Percent 2 10 5 12	1.6 1.9 7.4 3.8

Considering the test results it seems that a plasticity index less than 15 is sufficient to indicate a caliche satisfactory for road purposes, and that a plasticity index exceeding 15 denotes a material which may prove troublesome. As a supplementary requirement for indicating good caliche the flocculation factor might be limited to 2.5. However, it is possible that either semiarid climate or good drainage may have contributed to the satisfactory performance of several of the caliches represented by the samples with the higher plasticity indexes in group 2. Until more is learned concerning the matter it may be advisable to use caliches with plasticity indexes of, say, 10 to 15 only in fairly dry climates and where subgrade drainage conditions are favorable. In this case flocculation factors up to and including 1.7 would designate materials suitable under general conditions and factors up to and including 2.5 would denote caliches suitable under favorable conditions.

#### SILICA GEL MAY BE DISTINGUISHING FEATURE OF CALICHE PERFORMANCE

The flocculation factor, resulting from the flocculation test, is useful but the test may serve a more important purpose in disclosing the properties of caliche by indicating the presence or absence of a silica gel.

Sediments of caliches may be of five different types, as follows:

Type 1: No gel, with a clear suspending medium above the sediment.

Type 2: Little or no gel, with a cloudy suspending medium above the sediment.

Type 3: Well defined gel, not exceeding about 5 cc in volume; suspending medium clear.

Type 4: Heavy gel, 5 to 15 cc in volume, suspending medium clear.

Type 5: Very heavy gel exceeding 15 cc in volume, suspending medium clear.

Types 1, 3, and 5 are shown in the illustration.

From table 2 it can be seen that with but one exception the good caliches, groups 1 and 2, contain little or no gel. Those of group 3 are highly colloidal, as indicated by very heavy gels. This is undoubtedly responsible for the waterlogging in the test for centrifuge moisture equivalent. Oddly enough, however, these gels do not increase the plasticity to the extent which would be expected from the increase in the moisture equivalent.

That the gel, in itself, is not responsible for the high flocculation factors is indicated by the tests on the group 4 samples. Samples 27 and 28, with flocculation factors above 3, have no gel whatever. This indicates that while the presence of a heavy gel may be responsible, in part, for high flocculation factors, as in the case of the group 3 samples, the absence of gel does not necessarily indicate a low flocculation factor.

The gel occurring in caliches is, to all appearances, the same as that produced by the bentonite colloids, which act as emulsifying agents on bituminous materials. Consequently, this silica gel, acting as an emulsifying agent, may be responsible for the failures of processed surfaces and thin bituminous surfaces on caliche bases. Except for the presence of this gel, the soil tests disclose no reason for such failures on caliches.

This leads to the general indications (1) that caliches with plasticity indexes less than about 10, with flocculation factors not exceeding 1.7, and without the gelproducing colloids should prove satisfactory as bases for thin bituminous surface treatments under average moisture conditions; (2) that caliches with plasticity indexes of 10 to 15, flocculation factors not exceeding 2.5 and without colloidal gel, should prove satisfactory for thin bituminous surfaces in semiarid or well-drained locations; and (3) the better grade materials, even with a considerable amount of gel, may prove satisfactory as bases for the thicker bituminous surfaces.

#### SUMMARY

The information available relative to the use of caliche suggests the following conclusions:

GEL -Types 1, 3, AND 5 OF CALICHE SEDIMENTS.

1. The stability of caliche base courses for bituminous surfacing depends upon the quality and quantity of the fine binder material (passing the no. 40 sieve) contained in the total volume of material in place.

2. The quality of the binder depends on the geologic origin of the material. The quality can be determined by the standard physical soil tests developed by the Bureau of Public Roads. Study of soil constants derived by subjecting caliches which have given various degrees of road service to this standard series of tests makes possible the establishing of suitable limiting test values.

The quantity of fine soil binder (material passing no. 40 sieve) depends on the nature of the caliche deposit and on the mechanical appliances and methods used in excavating and handling.

3. The hard and semihard caliches are the best materials since they are most likely to contain a desirable quantity and quality of fine binder material.

4. Flourlike or very fine caliches may be used under favorable conditions. However, they generally contain an excessive amount of very fine clay and colloidal material. Such fine material will bind and set when properly manipulated, but the completed road has very high capillary action. Material of this kind should be thoroughly investigated before being used.

5. In regions of sparse rainfall, freedom from frost or snow, and good surface drainage, caliches with high colloidal content, as evidenced by high liquid limits, high plasticity indexes and colloidal gels, may be successfully used to carry light traffic without surface covering. This type of caliche will prove unsatisfactory if a surface covering, which prevents evaporation of capillary moisture, is placed on top of it or if it is placed without providing good drainage.

6. The minimum depth of compacted base course that will give good service, as deduced from records of roads that have been built for 5 or more years, is 8 inches.

7. Base courses in excess of 4 inches compacted depth will give better service if built in two courses. The base course material should be thoroughly compacted from the subgrade upward.



# TRAFFIC ON STATE AND COUNTY ROADS OF INDIANA

#### A DIGEST OF A REPORT BY THE STATE HIGHWAY

#### COMMISSION OF INDIANA<sup>1</sup>

veloped since 1920 with funds derived principally from automobile license fees, a gasoline tax, and Federal aid. The county system, the intensive development of which began with the enactment of the State's famous "Three Mile Gravel Road Law" in 1905, was paid for almost entirely with the proceeds of county and township bond issues. The issuance of State bonds is prohibited in the Indiana constitution. There are 2.14 miles of road in the State for each square mile of area, a figure exceeded only in Massachusetts and Connecticut. The mileage of surfaced roads is greater than that of any other State, there being a total of 59,085, of which 8,450 are dustless, including 5,536 miles of payement. There are 50,635 miles of untreated gravel and waterbound macadam. Most of the pavement is on the State system. Table 1 gives a detailed summary of the various types of surfaces on the State highway system.

The unusual facilities for traveling throughout the year provided by the extensive county road system result in a narrower range of seasonal changes in traffic density than is found in other parts of the Middle West. The topography of the State is faily uniform, there being no mountains and only limited areas of marsh lands where construction is difficult. Indianapolis, with a population of about 400,000 is the largest city. Farming and manufacturing are about of equal importance in the State's economic life. The 1930 population was 3,238,503 of which 55.5 percent was classified as urban and 44.5 percent as rural.

 TABLE 1.—Miles of different types of surfaces on the State highway

 system, 1932

Type of surface	Miles	Accumu- lated total, miles
Brick Cement concrete. Rock asphalt. Bituminous concrete. Bituminous macadam Surface-treated waterbound macadam Bituminous retread. Bituminous retread. Bituminous mulch top Road-oil mat top. Oil-treated surface. Stone. Gravel. Earth. Torn up for construction. Miscellaneous.	$\begin{array}{c} 106, 96\\ 3, 356, 25\\ 360, 60\\ 52, 17\\ 209, 84\\ 46, 26\\ 304, 87\\ 437, 73\\ 1, 766, 16\\ 103, 48\\ 507, 52\\ 863, 63\\ 28, 09\\ 197, 35\\ 81, 72\\ \end{array}$	$\begin{array}{c} 106.96\\ 3,463.21\\ 3,875.98\\ 4,085.82\\ 4,132.08\\ 4,436.95\\ 4,874.68\\ 6,640.84\\ 6,744.32\\ 7,251.84\\ 8,115.47\\ 8,143.56\\ 8,340.91\\ 8,422.63\\ \end{array}$

#### SURVEY MADE ACCORDING TO ACCEPTED METHODS

The survey was undertaken to obtain information concerning the volume and kind of traffic on the various

THE present State highway system has been developed since 1920 with funds derived principally highways and controlling expenditures upon them.

The methods of the survey were in accordance with principles which have been developed in a number of State-wide surveys and which are accepted as yielding satisfactory results. Traffic counts were made at 1,016 stations on the State system and data were collected at 525 points on county roads in 21 selected townships in 11 counties representing different conditions throughout the State. For certain classes of data intensive studies were made at a number of representative points and factors determined which were applied to other points of like character. The survey covered a 1-year period beginning in May 1932.

#### HEAVIEST TRAFFIC FOUND ON U.S. ROUTES

The 8,423 miles of State roads covered by the report do not include the 451 miles of State routes in cities with a population over 3,500 which were not maintained by the State. The Federal-aid highways included in the State system aggregated 4,923 miles.

During the year of the survey there was a motor vehicle movement on the State highways of approximately 6,890,200 vehicle-miles per day. On the county roads the figure was 3,483,953. The relative use of the Federal-aid systems and the United States routes is shown in table 2.

The daily volume of traffic on different parts of the State system varied widely. The number of motor vehicles per average 24-hour day ranged from 18,881 at the junction of routes U S 41 and U S 12 and U S 20 near Chicago, Ill., to a minimum of less than 100 vehicles on some unimproved sections recently added to the system. The average for the entire 8,423 miles was 818 vehicles per day. On county roads the average was 50.6 and the range was between a maximum of 3,943 and a minimum of 2.2.

 
 TABLE 2.—Average daily traffic on different route classifications of the State highway system

	Highway mileage	Percent of State highway system	A verage daily ve- hicle-miles	Percent of total vehicle- miles
Primary Federal-aid system Secondary Federal-aid system Other State roads Total State system US routes	1, 830 3, 093 3, 500 8, 423 1, 933	$ \begin{array}{r} 21.7\\ 36.7\\ 41.6\\ 100.0\\ 22.9 \end{array} $	$\begin{array}{c} 3,149,652\\ 2,305,816\\ 1,434,732\\ 6,890,200\\ 3,194,545 \end{array}$	$ \begin{array}{r} 45.7\\33.5\\20.8\\100.0\\46.5\end{array} $

The largest volume of traffic of both passenger cars and trucks is found in the areas adjacent to large centers of urban population and on the main traffic routes. The picture of the traffic flow in the Indianapolis area (as shown by maps accompanying the full report) is a striking example of the urban influence. The flow on all the roads increases as the city is approached. The den-

<sup>&</sup>lt;sup>1</sup> The work was executed under the direction of F. A. Henning and W. F. Milner, engineers, and L. E. Freeman, statistician, for the State Highway Commission. The advice and assistance of the United States Bureau of Public Roads was had in planning the survey and supervision was furnished in part by the bureau in collecting field data. The complete report has been published by the State Highway Commission of Indiana.

sity lines, on the maps, for US 40 between Indianapolis and Terre Haute and for US 52 between Indianapolis and Lafayette show the characteristic maximum on these sections near the urban areas and the minimum midway between the cities.

The most striking example of the combination of the influence of urban traffic and through traffic is in the Calumet region and on U S routes 12 and 50 skirting Lake Michigan. The heavy traffic in this section is the result of a large population within the area itself, its proximity to Chicago, and the junction of several important through routes. The 28 miles of U S 12 outside of cities carries an average daily traffic of 4,509. From Gary to Elkhart, a distance of 63 miles, there is an average flow of 3,061 vehicles per day. The principal through routes, in general, are those designated as U S highways, of which the most important are U S 12, 20, 30, 31, 40, 41, and 52.

The mileage of State highways carrying various densities of total traffic and of truck traffic is shown in figures 1 and 2.





#### AUGUST FOUND TO BE MONTH OF HEAVIEST TRAFFIC

The seasonal variation in traffic is shown in figure 3, which is based on counts at 102 control stations. The bars represent the average traffic during each month as a percentage of the average monthly total traffic. Passenger-car traffic shows a greater variation than truck traffic. Maximum passenger-car traffic was in August and the minimum in March, with a ratio between the two of 1.56. For trucks the high and low months were August and February, with a ratio between them of 1.20.

Figure 4 shows the variation in traffic on different days of the week. Volumes of traffic are expressed as percentages of total traffic on the average week day (average for Monday to Friday, inclusive). Figures 3 and 4 are based on traffic on State highways only. It was found that the increase in traffic on Sunday was greater on local roads than on main routes, probably because of the desire of some pleasure drivers to avoid heavy traffic. Table 3 shows variations between weekday traffic and Saturday and Sunday traffic.



FIGURE 2.—STATE HIGHWAY MILEAGE CLASSIFICATION According to Truck Density.

 
 TABLE 3.—Average Saturday and Sunday traffic as percentages of average week-day traffic

	Average week-day flow	Saturday flow	Sunday flow
Passenger cars. Trucks. Total	Percent 100 100 100	Percent 121 81 113	Percent 167 41 142

#### HEAVY TRUCK TRAFFIC CONFINED LARGELY TO PRINCIPAL ROUTES

Motor-truck traffic is 16.9 percent of the total traffic on State highways and 16.3 percent of the total on county roads. In the density counts busses were counted as trucks. However, early in the survey, a check was made on the relative number of busses to trucks and to total vehicles. This count showed that the bus flow was less than 1 percent of the total flow and approximately 4 percent of the truck flow.

It is highly significant that the percentage of truck traffic in Indiana is practically the same on State and county roads and still more significant that the percentage of heavy trucks on county roads, as determined by inspection, is approximately half that of heavy trucks on State roads. It was found during the summer of 1933 that 47 percent of the trucks passing the survey stations on State roads during daylight hours were either equipped with dual tires or were obviously large and heavy. This figure includes busses. On county roads the proportion of similar heavy vehicles was 26 percent. Dual tire equipment is principally used on vehicles which may be roughly classified as heavy. No classification by tonnage was attempted.

The average daily traffic flow map published in the full report shows that the number of miles of State roads that averaged over 200 trucks per day are comparatively few. In figure 2 the mileage of the State highway system is classified according to several truckdensity classes. The number of trucks per average 24-hour day varied from 3,790 at the junction of routes U S 41 and U S 12 and 20 northwest of Whiting to less



FIGURE 3.—DAILY VARIATION OF TRAFFIC ON STATE HIGHWAYS. TOTAL TRAFFIC ON AVERAGE WEEK DAY (MONDAY TO FRI-DAY) IS TAKEN AS 100 PERCENT.

than 10 on some of the unimproved sections of the State system. On the county roads the maximum on the average day was 726 and the minimum none.

Table 4 gives the average truck flow on the principal truck routes. The decrease in this traffic on Saturdays and Sundays brings the average flow below the flow on a week day.

TABLE 4.-Average daily truck flow on the principal truck routes

Route	Length in miles	Average trucks per day
U S 12—Michigan Line to Illinois Line. U S 40—Indianapolis to Illinois Line. U S 40—Indianapolis to Ohio Line U S 40—Indianapolis to Ohio Line U S 20—Gary to Elkhart. U S 20—Elkhart to Ohio Line. U S 52 and U S 41—Indianapolis to Hammond. U S 41—Terre Haute to Ohio River. 67-9- U S 24—Indianapolis to Fort Wayne. U S 30—Illinois Line to Ohio Line.	$28 \\ 68 \\ 61 \\ 241 \\ 63 \\ 60 \\ 151 \\ 103 \\ 102 \\ 143$	$996 \\ 775 \\ 445 \\ 356 \\ 473 \\ 220 \\ 384 \\ 327 \\ 324 \\ 255 \\ $

#### TRAFFIC ON STATE HIGHWAYS DIFFERED GREATLY FROM THAT ON COUNTY ROADS

Upon analysis of field data it was found that traffic characteristics in Lake County, in the Chicago metropolitan area, differed so widely, in many respects, from those in the other 10 counties that a separate study of them would be required. Tables 5 and 6 show the major characteristics developed for the State as a whole and for Lake County alone. The various items are grouped



for convenient comparison and each group represents 100 percent of the traffic. Direct comparison of State road and county road traffic can be made easily. In table 6 for Lake County the first column shows data relative to the State highways; the second, county roads in the northern portion of the county which lies within the Chicago metropolitan area; the third, the entire county road system. Many of the roads in North and Calumet townships are really city streets under the jurisdiction of county authorities. They carry a large volume of traffic and more elaborate studies than those undertaken in this survey will be required to give an adequate picture of them.

All comparisons in the second, seventh, eighth, and ninth groups in both tables are based on 24-hour traffic flow, but the remainder are based on the flow in the daylight period, during which observations were taken and for which no night factors were available. Survey figures show that foreign traffic maintained its percentage with reasonable uniformity throughout the night and indicate that the percentage of city-owned vehicles was greater on the State highways at night and less on county roads, and it may be worth while to bear this in mind in considering the 12-hour characteristics shown in the table. Seasonal variations in the characteristics listed were not great, except in resort areas and on roads near recreation centers and in items which constituted very small percentages of the total traffic.

It is apparent from the figures in table 5 that the State road system has distinctly different traffic characteristics from those found on the county-road system.

	I	ehicle-mile	es
	Percent on State roads	Percent on county roads	Percent on com- bined systems
1 Indiana-owned vehiclesAll other vehicles	82.5 17.5	96.6 3.4	87. 2 12. 8
Total	100. 0	100.0	100.0
2. Passenger cars. Trucks Busses	83.1 16.2 .7	83.7 16.1 .2	83.3 16.2 .5
Total	100. 0	100.0	100.0
3. City vehicles Farm vehicles Village vehicles	62, 5 18, 4 19, 1	$     33.4 \\     43.7 \\     22.9     $	52.8 26.8 20.4
Total.	100. 0	100. 0	100. 0
4. Vehicles traveling to or from points in the town- ship.	33. 0	71.3	45.8
outside the township.	36.7	22.5	31. 9
outside the county. Vehicles traveling between points in other States	22.5	6.0	17.0
(trans-State).	7.8	. 2	5. 3
Total	100.0	100. 0	100.0
5. Vehicles traveling from city to city Vehicles traveling from city to country Vehicles traveling from country to city Vehicles traveling between points in the country	$\begin{array}{r} 43.\ 5\\ 20.\ 3\\ 19.\ 3\\ 16.\ 9\end{array}$	$12.5 \\ 17.1 \\ 14.7 \\ 55.7$	$\begin{array}{c} 33.\ 2\\ 19.\ 2\\ 17.\ 8\\ 29.\ 8\end{array}$
Total	100. 0	100.0	100.0
6. Vehicles traveling within the State (intra-State)	77.9	96. 9	84.2
Vehicles crossing the State (trans-State)	7.8	. 2	5. 3
Total	100. 0	100. 0	100.0
7. Indiana passenger cars Foreign passenger cars Indiana trucks Foreign trucks		80.6 3.1 15.8 .3	71.7 11.6 15.0 1.2
Indiana busses Foreign busses	. 7	. 2	. 5
Total	100. 0	100.0	100.0
8. Passengers cars owned in the county Passenger cars owned in the State, outside the	37.9	60.8	45.6
county Passenger cars owned in other States or countries Trucks owned in the county	29.3 15.9 7.5	$     \begin{array}{r}       19.8 \\       3.1 \\       11.4     \end{array} $	26.1 11.6 8.8
Trucks owned in the State, outside the county Trucks owned in other States or countries Busses owned in the county Busses owned in the State, outside the county Busses owned in other States or countries	$     \begin{bmatrix}       7.1 \\       1.6 \\       .3 \\       .4     \end{bmatrix}   $	4.4 .3 .1 .1	6. 2 1. 2 . 3
Total	100. 0	100.0	100.0
9. County-owned vehicles	45.7 36.8 17.5	72.3 24.3 3.4	54.6 32.6 12.8
Total	100. 0	100. 0	100. 0

The figures for the different sections of the individual roads included in the averages shown in the table indicate that extreme variations from these averages may be found on a single road. For instance, most of the characteristics found on U S 31 in Marion County are quite different from those in Scott County. Centers of population, proximity to the State border or location in a highly developed resort area will cause changes in the composition of the traffic which will make the figures for certain sections of almost any State road either greater or less than similar figures for the average county road. Likewise, many of the county road characteristics shown in the table vary widely between the different counties in which the survey was conducted, although the percentages of foreign vehicles and of trucks are fairly uniform. Individual county roads can

#### Table 6 .- Composition of traffic-Lake County roads

	Vehicle-miles					
	Percent on State roads	Percent on county roads <sup>1</sup>	Percent on county roads <sup>2</sup>			
. Indiana owned vehicles All other vehicles	53.3 46.7	85.7 14.3	86. 8 13. 2			
Total	100. 0	100. 0	100.0			
Passenger cars. Trucks. Busses	85.0 14.0 1.0		85.9 12.9 1.2			
Total	100.0	100.0	100. 0			
. City vehicles Farm vehicles Village vehicles	85.9 5.6 8.5	89. 2 3. 0 7. 8	83, 9 6, 4 9, 7			
Total	100. 0	100. 0	100. 0			
. Vehicles traveling to or from points in the town- ship.	31.0	84.4	82.7			
outside the township Vehicles traveling to or from points in the State	23.9	10.9	12.2			
outside the county Vehicles traveling between points in other States	28.4	2.7	3. 3			
(trans-State)	16.7	2.0	1.8			
Total	100. 0	100.0	100.0			
Vehicles traveling from city to city	72.8 12.8 8.9 5.5	79.7 9.2 7.5 3.6	72. 3 10. 7 8. 7 8. 3			
Total	100. 0	100. 0	100, 0			
Vehicles traveling within the State (intra-State) Vehicles traveling between points in Indiana and points in other States (inter State)	36.6	83.4	85. 0			
Vehicles crossing the State (trans-State)	16.7	2.0	13.2			
Total	100. 0	100. 0	100. 0			
Indiana passenger cars Foreign passenger cars Indiana trucks Foreign trucks Indiana busses Fordiana busses	$ \begin{array}{r} 42.9\\ 42.1\\ 9.6\\ 4.4\\ .8\\ \end{array} $	$73.7 \\12.3 \\10.6 \\2.0 \\1.4$	74.5 11.4 11.1 1.8 1.2			
Total	100.0	100.0	100.0			
Passenger cars owned in the county	32. 0	70.6	68.2			
Passenger cars owned in other States or countries. Trucks owned in the county.	$     \begin{array}{r}       10.9 \\       42.1 \\       5.9 \\       \hline     \end{array} $	$3.1 \\ 12.3 \\ 9.6$	$\begin{array}{c} 6.3\\ 11.4\\ 9.5\end{array}$			
Trucks owned in the State, outside the county Trucks owned in other States or countries Busses owned in the county Busses owned in other States or countries	3.7 4.4 .4 .4 .2	1.0 2.0 1.3 .1	1, 6 1, 8 1, 1 , 1			
Total	100. 0	100. 0	100, 0			
County-owned vehicles	38.3 15.0 46.7	81.5 4.2 14.2	78.8 8.0 <sup>2</sup>			
Total	100. 0	14. 5	100, 0			

<sup>1</sup> In Calumet and north townships only. <sup>2</sup> In all townships.

be compared with the State road figures shown only when full consideration is given to every detail of their geographical locations. In making such comparisons it must be remembered that the average State road carries 16 times as much traffic as the average county road, and that even though a certain county road shows a higher percentage of foreign or nonlocal traffic than the average State road the volume of such traffic may be practically negligible. The possibility of a material increase in these two items following the inclusion of a road in the State system must be studied.

actensities shown in the table vary widely between the different counties in which the survey was conducted, although the percentages of foreign vehicles and of trucks are fairly uniform. Individual county roads can

place. The first item in group 4 of either table is local traffic in the average township. The second item is traffic found crossing the township but local to the county in which the township is located. The sum of items 1 and 2 is the amount of traffic local to the entire county. The third item is traffic crossing both township and county coming from or going to points within the State and is called State traffic. Vehicles in the fourth item cross the State from border to border, passing through the county and the township. Thus the entire average vehicular movement is divided into "township", "county", "State", and "trans-State" traffic. The figures in table 5 indicate that the State highways carry an average of 33 percent township traffic, while the county roads carry 71.3 percent. Combined township and county traffic on the State highways is 69.7 percent of the total and on county roads 93.8 percent. Other comparisons are easily made from the tables themselves. The figures are averages for the entire State and vary materially between urban and rural areas.

By combining township and county figures in the fourth group and comparing them with the combined figures for county-owned cars in the last group we find that about 46 percent of the traffic on the State roads originates in the local county while about 24 percent additional has its destination there, having come from somewhere else. These same figures for the county roads are approximately 72 percent and 22 percent. The remainder of the traffic in each case moved entirely across the county. In this method of comparison, location of ownership denotes origin. In other words, the "origin or destination" method indicates that about 70 percent of the State highway traffic and 94 percent of the county road traffic is local to the county in which a road lies, while the "origin only" method indicates 46 percent and 72 percent, respectively, for these two items. "Origin only" figures for the townships are not available.

In this survey municipalities with 2,500 or more population were classed as cities. Automobile license registration figures in 1932 showed that 54.3 percent of all vehicles were owned in cities, 26.6 percent on farms, and 19.1 percent in villages or towns. Traffic on State roads was found to consist of 62.5 percent city vehicles, 18.4 percent farm, and 19.1 percent village. On the county roads, farm and village vehicles aggregated 66.6 percent. On the combined systems city vehicles constituted 52.8 percent of the traffic. Vehicles traveling from city to city, and city to country accounted for 63.8 percent of the State highway traffic, which is almost the same as the percentage of city-owned vehicles found on these roads. The movement between points in the

its trip in a certain place it was counted as local to that place. The first item in group 4 of either table is local traffic in the average township. The second item is traffic found crossing the township but local to the county in which the township is located. The sum of items 1 and 2 is the amount of traffic local to the entire county. The third item is traffic crossing both township and county coming from or going to points within the State and is called State traffic. Vehicles in the

> Trucks and busses were the only commercial vehicles segregated in the survey. Under the Indiana law busses used exclusively for carrying children to and from school are classed as trucks and carry truck license plates. While there are approximately 7,000 such vehicles in use they are very light, frequently mounted on passenger-car chassis, and travel an average of only 3,200 miles a year each.

> The average mile of the State highway system carried 818 vehicles of all types a day; 680 of these were passenger cars, 132 were trucks and 6 were busses. On the county system these figures were 42.4, 8.1, and 0.1, making a total of 50.6 vehicles per day.

> Bus registrations in the State amounted to only 878. and these few together with those registered in other States accounted for the flow shown above. On the State roads approximately 1 bus in each 7 is foreign. Out of each 13 trucks 1 is foreign, and 1 in each group of 7 passenger cars is of foreign registration. Foreign traffic on the county roads is very light (3.4 percent). Although there is hardly any bus traffic on the county roads it is interesting to note that the ratio of passenger cars to trucks and busses is practically the same on State and county roads. Foreign trucks are found to furnish 1.5 percent of the total State traffic on State roads, while foreign busses account for less than onetenth of 1 percent. The total truck traffic is 16.9 percent. In other words, one-eleventh of the truck traffic, including busses, is of foreign registration.

#### COUNTY ROADS DO NOT EARN MAINTENANCE COSTS

Between May 1, 1932, and April 30, 1933, the net revenue from the 4-cent gasoline tax earned on all rural roads was \$10,656,867. Of this total 66.5 percent, or \$7,081,766, was earned on State roads and 33.5 percent, or \$3,575,101, on county roads. These figures are based on an estimated gasoline consumption by passenger cars of 15 miles per gallon and  $11\frac{14}{4}$  miles per gallon by trucks, which are the figures used by the Bureau of Public Roads in its report on the Survey of the Eleven Western States. No evidence has been produced since the publication of that report to justify a revision of these figures, although all available pertinent data have been studied. Some interesting light is thrown on this (Continued on p. 250)

 

 TABLE 7.—Relative gasoline tax earnings on the State road and county road systems during the period of the survey, May 1, 1932, to Apr. 30, 1933

		Passen	Passenger		k	Total		
			Percent of total		Percent of total		Percent of total	Percent of grand tota!
State roads	Daily vehicle-miles. Yearly earnings Daily vehicle-miles. Yearly earnings	5, 727, 296 \$5, 574, 568 2, 916, 676 \$2, 838, 888	83. 1 78. 7 83. 7 79. 4	$\begin{array}{c} 1,162,904\\ \$1,509,217\\ 567,277\\ \$736,213 \end{array}$	$     \begin{array}{r}       16.9 \\       21.3 \\       16.3 \\       20.6     \end{array} $	6, 890, 200 \$7, 081, 766 3, 483, 953 \$3, 575, 101	100 100 100 100	66. 5 33. 5
	Grand total—earnings					\$10, 656, 867		100. 0

## EFFECT OF TEMPERATURE AND MOISTURE CONTENT ON THE FLEXURAL STRENGTH OF PORTLAND CEMENT MORTAR

BY THE DIVISION OF TESTS, BUREAU OF PUBLIC ROADS

Reported by D. O. WOOLF, Associate Materials Engineer, and K. F. SHIPPEY, Junior Highway Engineer

concrete pavements which was presented at the 1931 meeting of the Highway Research Board,<sup>1</sup> several theoretical considerations of the effect of change in moisture content and temperature on the flexural strength of concrete were advanced. It was stated that while both a lowering of temperature and a decrease in moisture content will cause a concrete slab to shorten in linear dimensions, these two effects may have opposite reactions on the flexural strength. When shrinkage occurs due to loss of moisture, the cement is placed under compression by the surface tension of the "solidified" water, and the modulus of rupture will be increased. Filling the pores of the mortar with water subsequent to drying reduces the capillary pressure to zero and causes the mortar to swell and the flexural strength to diminish. On the other hand, a decrease in temperature of rigid concrete causes molecular consolidation, the inert particles become smaller in diameter and the glue bands of the cementing material tend to shorten. This causes the linear dimensions of the slab to diminish and the glue bands to become stretched in effect and thus be placed in tension. This, in theory, should reduce the modulus of rupture.

This theoretical conception of the effect of temperature on the modulus of rupture was supported by the results of a series of tests of concrete made under field conditions. Since accurate control of temperature and moisture is quite difficult in the field, it was decided to make a series of tests under laboratory conditions to check the effect of temperature and moisture on the strength of mortar.

Several years ago a short series of tests to determine the effect of moisture content on the strength of mortar was made, using tension, compression and flexure specimens.<sup>2</sup> After 6 months' curing in water, a portion of each set of specimens was dried in warm air for 2 days and then tested. The remainder of the specimens were tested wet. The following results were found:

Mortar strength, pounds per square inch

	Test	Wet	Air dry
Tension		530	380
Compression		6, 215	7, 145
Flexure		675	445

These results do not agree with the theories advanced. However, it is now believed that lack of agreement is the result of the air-dried specimens not being thoroughly dry and that when tested they still contained

N A REPORT on the effect of steel reinforcement in an appreciable quantity of water. Subsequent tests have indicated the correctness of this conclusion.

> Following these tests a set of seven 2- by 3- by 18- inch mortar beams of 1:3 mix with Potomac River sand was tested at an age of 2 years to determine the effect of moisture content on the flexural strength. After each beam had been tested in a saturated condition, the beams were oven dried at 105° C. to constant weight and tested dry. As shown in table 1, the wet beams developed a flexural strength averaging 750 pounds per square inch. The average strength of the dry beams was 1,065 pounds per square inch, or 142 percent of the strength of the wet beams. These tests demonstrated that the moisture content had an appreciable effect on the flexural strength.

> To determine the effect of both temperature and moisture, three series of mortar beams were prepared, using a 1:2 mix by weight of stock cement and Potomac River sand with a water-cement ratio of 0.68 by volume. Each series consisted of 6 beams 2 by 3 by 16 inches, and 6 beams 2 by 3 by 12 inches. Two other beams of the same proportions and consistency were cast with thermocouples and a thermometer placed in them. It was the intention to use these beams as temperature control specimens for the test beams. After one day in moist air, the beams were removed from the molds and stored in water at a temperature of 70° F. At an age of 28 days, half of the beams were dried in an oven at a temperature of  $150^{\circ} \pm 5^{\circ}$  F. for a period of 7 days, in which time they attained a constant weight.<sup>3</sup> All beams were tested at an age of 35 days.

> TABLE 1.—Moduli of rupture of mortar beams tested in flexure at age of approximately 2 years with specimens at room temperature

Beam	]	Beams we	t	Beam con	Increase in		
	1	2	Average	1	2	Average	strength
1 2 3 4 6 7	Pounds per square inch 827 702 685 664 853 762 746	Pounds per square inch 	Pounds per square inch 827 702 685 664 853 762 751	Pounds per square inch 1, 140 1, 082 1, 136 1, 123 1, 026 988 1, 009	Pounds per square inch 1, 101 999 1, 155	Pounds per square inch 1, 120 1, 040 1, 146 1, 123 1, 026 988 1, 009	Percent 136 148 167 169 120 130 134
Average		·	750			1,065	142

Prior to the tests, investigations of the rate of heating or cooling of mortar beams were made to determine the time required to bring a test beam to the desired temperature. For this purpose, a surplus beam of unknown age was fitted with a thermocouple and thermometer. The beam was subjected to all the heating

<sup>3</sup> Loss of 1 gram (0.03 percent) or less in 24 hours' heating.

<sup>&</sup>lt;sup>1</sup> Functions of Steel Reinforcement in Concrete Pavements and Pavement Bases, by C. A. Hogentogler, E. A. Willis, and F. A. Robeson, Proceedings, Highway Research Board, vol. 11, pt. 1. <sup>2</sup> Effect of Moisture Content on the Strength of Cement Mortar Specimens, by D. O. Woolf and Baxter Smith, PUBLIC ROADS, August 1929.

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and cooling treatments proposed for use in the test, and time-temperature records obtained. It was found in this preliminary treatment that the thermometer reading usually showed a lag of  $2^{\circ}$  or  $3^{\circ}$  F. behind that obtained with the thermocouple. Some difficulty was experienced, however, in making thermocouple readings because of vibration of the galvanometer mirror. While the thermocouple was believed to give more accurate determinations of temperature, it was decided to use thermometer readings in the proposed tests.

#### FIRST SERIES OF TESTS INCONCLUSIVE

Tests were made of the flexural strength of beams at temperatures of  $40^{\circ}$ ,  $70^{\circ}$ , and  $100^{\circ}$  F., in both ovendried and saturated conditions. One long and one short beam were tested on each of 3 days for each of the 6 conditions of temperature and moisture. In most cases, 15 breaks were made under each test condition. Some specimens failed by shear at the ends because of uneven surfaces, and such breaks were discarded. After each test, the dimensions of the beam at the plane of failure and the length of the lever arm to the plane of failure were measured, and the modulus of rupture computed. The cantilever machine used has been described in PUBLIC ROADS for May 1928. A 36-inch lever arm was used rather than the 18-inch arm used in the first work with the machine.

In the preliminary series of time-temperature tests, it was found that it was necessary to allow for a change of 10° F. in the temperature of the beam while in the testing machine, in making tests at  $40^{\circ}$  and  $100^{\circ}$  F. The beams for the low-temperature tests were cooled to freezing temperature before being placed in the testing machine, a bath of melting ice being used for the wet specimens, and the dry specimens being cooled by electric refrigeration. Wet specimens for testing at 100° F. were heated in water to 110° F. before being placed in the testing machine. Dry specimens for testing at 100° F. were oven heated to 150° F. and cooled in room air to 110° F. before being placed in the machine. The wet beams tested at 70° F. were taken direct from the laboratory storage water, while the dry beams were cooled from 150° to 70° F. in room air before testing.

The temperature of the test specimen at the moment of failure was obtained by subjecting the thermometer equipped control beam to the same temperature treatment as was given the test specimen. When the test beam was placed in the testing machine, the control beam was placed beside it, and the test was made when the control beam reached the desired temperature.

Upon the completion of this series of tests it was observed that the individual test results at a given temperature were not always concordant, especially in the case of the beams tested in a dry condition.

An inspection of the average results also showed a much smaller difference in strength, due to moisture condition at time of test, than had been indicated by the 2-year tests previously noted. It was felt that this might be due to the proportionately greater amount of water-curing given the wet beams (35 days as compared with 28 days for the beams tested dry). This would introduce an error which might be corrected, in part, by increasing the wet-storage period. It was therefore decided to repeat the test, using the same materials, proportions, and water-cement ratio but to give all beams a preliminary curing of 90 days in water instead of 28 days as in the former series. In this

second series of tests, six 2- by 3- by 16-inch beams were prepared on each of 12 days and stored for 90 days. Three of each set of six beams prepared on 1 day were then removed from storage and dried to constant weight at a temperature of  $150^{\circ}\pm5^{\circ}$  F. The remaining specimens were continued in water storage. At an age of 103 days both wet and dry beams were tested for flexural strength at temperatures of  $40^{\circ}$ ,  $70^{\circ}$ , and  $100^{\circ}$  F., using the same methods as given above.

#### SECOND SERIES OF TESTS SHOWS IMPORTANCE OF CONTROL OF MOISTURE AND TEMPERATURE IN TESTING

The results of the two series of tests are given in tables 2 and 3, and in figure 1. In all cases, increase in temperature resulted in lowering the flexural strength of the mortar. This is more marked in the tests of the wet beams, and here a greater reduction in strength was found with increase in temperature from  $70^{\circ}$  to  $100^{\circ}$  F. than from  $40^{\circ}$  to  $70^{\circ}$  F. At an age of 35 days, the dry specimens tested at a temperature of  $40^{\circ}$  F. developed only 94 percent of the strength of the wet beams, but at  $100^{\circ}$  F. the dry beams had a strength of 118 percent of that of the wet beams. At  $70^{\circ}$  F. the dry and wet beams had practically the same strength.

At an age of 103 days, the strengths of the dry beams greatly exceeded the strengths of the wet beams at all temperatures. At 40° F. the dry beams were 144 percent stronger; at 70° F., 145 percent stronger; and at 100° F., 195 percent stronger. It will be recalled that in the tests made at 2 years, the flexural strengths of the dry beams tested at 70° F. averaged 142 percent of the strengths of the wet beams. It is apparent that the time of curing has a considerable effect on the ratio of flexural strength of wet and dry beams tested at the age of 35 days. In this case, the wet beams were cured in water for 35 days but the dry specimens had only 28 days' water-curing, followed by heating. This treatment probably affected the strengths of the dry specimens adversely.

It is interesting to note that, insofar as the effect of temperatures of specimens at time of test is concerned, these tests verify the results obtained several years ago by Parkinson, Finch, and Hoff, of the University of Texas <sup>4</sup> which indicated quite definitely that the

<sup>4</sup> Relation Between Strength of Portland Cement Mortar and Its Temperature at Time of Test, University of Texas Bulletin no. 2825, July 1, 1928.



FIGURE 1.—EFFECT OF TEMPERATURE AND MOISTURE CON-DITIONS AT TIME OF TEST ON FLEXURAL STRENGTH OF PORT-LAND CEMENT MORTAR.

TABLE 2.-Moduli of rupture of mortar beams tested in flexure at age of 35 days and at various temperatures at time of test

Beams, dry			Beams, wet	
70° F.	100° F.	40° F.	70° F.	100° F.
Pounds per square inch 672	Pounds per square inch 590	Pounds per square inch 897	Pounds per square inch 788	Pounds per square inch 575
740 705 744 734		852 900 797 817	785 765 784 777	635 552 622
677 771 891 877	787 678 900 928	838 850 989 811	797 827 676 802	520 565 586 655
840 750 847	691 750 595 651	929 966 986	818 820 741 770	585 599 606 571
621 918	0.04	080	770 758 774	601 624
	Beams, dry 70° F. Pounds per square inch 672 740 744 734 677 741 891 877 840 750 847 750 847 710 621 918	Beams, dry           70° F.         100° F.           Pounds per local sper square inch square inch square inch square inch square 100 614         590           740         614           705         607           744         871           677         787           771         678           891         900           877         928           840         691           750         750           710         654           621         918	Beams, dry           70° F.         100° F.         40° F.           Pounds per square inch for square inch square inch for square inch square inch for square inch square square inch square inch sq	Beams, dry         Beams, weth           70° F.         100° F.         40° F.         70° F.           Pounds per Pounds per Pounds per square inch square inch square inch square inch square inch         900 R897         788           740         614         852         785           740         614         852         785           744         570         797         784           734         811         817         777           677         787         838         797           771         678         850         827           840         691         929         818           750         750         966         820           847         595         986         741           710         654         886         770           750         750         966         820           847         595         986         741           710         654         886         770           621         918         774         774

strength of mortar specimens tested in a wet condition is decreased as the temperature at the time of test is increased.

It should be noted that these observations were made on mortars using a single cement and a single sand and with one proportion. It is possible that the use of other materials and proportions might have indicated somewhat different relations.

The following conclusions appear to be warranted by the results obtained in these tests:

1. Increase in temperature of mortar beams at time of test results in a reduction of the flexural strength.

2. The effect of the temperature of a mortar beam at time of test on the flexural strength is more pronounced in the case of beams tested in a wet condition than with oven-dried beams.

3. In these tests, the flexural strength of mortar beams tested in a wet condition appeared to be affected to a greater extent by a change in temperature from  $70^{\circ}$  to  $100^{\circ}$  F. than from  $40^{\circ}$  to  $70^{\circ}$  F.

4. Mortar beams tested in a dry condition show a uniform reduction in flexural strength with increase in temperature from 40° to 100° F.

5. Mortar beams tested in a dry condition develop higher flexural strength than beams tested in a wet

#### TRAFFIC ON ROADS OF INDIANA (Continued from p. 247)

subject by the results of an analysis of the registration figures in Indiana made during the period of the survey. It was found that 42 percent of all trucks had a capacity of less than 1 ton, 91.8 percent had a capacity of less than 2 tons, and an additional 5.3 percent were rated at less than 3½ tons. Very heavy vehicles with high rates of gasoline consumption constituted only 2.9 percent of the total registration.

Proportioned on the same basis registration fee earnings on the rural roads during the period of the survey amounted to \$3,821,306. Of this amount the State roads earned \$2,539,841 and the county roads earned \$1,281,465.

TABLE 3	–Moduli of rı	upture of mort	ar beams test	ed in flexure
at age of	103 days and	l at various ter	mperatures at	time of test

	Beams, dry			Beams, wet	
40° F.	70° F.	100° F.	40° F.	70° F.	100° F.
$\begin{array}{c} Pounds \ peri}{rsquare} inch \\ square inch \\ square inch \\ 1, 489 \\ 1, 416 \\ 1, 392 \\ 1, 365 \\ 1, 419 \\ 1, 237 \\ 1, 223 \\ 1, 238 \\ 1, 279 \\ 1, 384 \\ 1, 279 \\ 1, 384 \\ 1, 384 \\ 1, 384 \\ 1, 385 \\ 1, 469 \\ 1, 360 \\ 1, 469 \\ 1, 366 \\ 1, 366 \\ 1, 373 \\ 1, 404 \\ 1, 334 \\ 1, 304 \\ 1, 318 \\ 1, 304 \\ 1, 318 \\ 1, 304 \\ 1, 404 \\ 1, 423 \\ 1, 404 \\ 1, 429 \\ 1, 360 \\ 1, 360 \\ $	$\begin{array}{c} Pounds \ persuperimedia \\ persuperimedia \\ square \ inch \\ 1, 294 \\ 1, 399 \\ 1, 391 \\ 1, 134 \\ 1, 041 \\ 1, 255 \\ 1, 164 \\ 1, 255 \\ 1, 164 \\ 1, 265 \\ 1, 366 \\ 1, 524 \\ 1, 366 \\ 1, 375 \\ 1, 368 \\ 1, 274 \\ 1, 289 \\ 1, 381 \\ 1, 375 \\ 1, 368 \\ 1, 274 \\ 1, 381 \\ 1, 342 \\ 1, 317 \\ 1, 314 \\ 1, 381 \\ 1, 342 \\ 1, 317 \\ 1, 341 \\ 1, 342 \\ 1, 317 \\ 1, 341 \\ 1, 342 \\ 1, 317 \\ 1, 346 \\ 1, 262 \\ 1, 247 \\ 1, 381 \\ 1, 257 \\ 1, 260 \\ 1, 306 \\ 1, 332 \\ 1, 345 \\ 1, 339 \\ \end{array}$	$\begin{array}{c} Pounds \ per \\ square \ inch \\ 1, 310 \\ 1, 399 \\ 1, 310 \\ 1, 194 \\ 963 \\ 1, 143 \\ 1, 143 \\ 1, 373 \\ 1, 342 \\ 1, 204 \\ 1, 353 \\ 1, 345 \\ 1, 374 \\ 1, 353 \\ 1, 345 \\ 1, 374 \\ 1, 353 \\ 1, 345 \\ 1, 374 \\ 1, 356 \\ 1, 300 \\ 1, 300 \\ 1, 300 \\ 1, 268 \\ 1, 206 \\ 1, 2$	$\begin{array}{c} Pounds \ per \\ square \ inch \\ 994 \\ 994 \\ 1, 017 \\ 1, 004 \\ 1, 020 \\ 975 \\ 908 \\ 932 \\ 1, 036 \\ 948 \\ 987 \\ 975 \\ 981 \\ 995 \\ 904 \\ 998 \\ 1, 023 \\ 9979 \\ 984 \\ 921 \\ 927 \\ 935 \\ 891 \\ 916 \\ 963 \\ 933 \\ 897 \\ 927 \\ 943 \\ 897 \\ 927 \\ 943 \\ 956 \\ 972 \\ 892 \\ 1, 001 \\ 923 \\ 990 \\ 858 \end{array}$	Pounds per quare inch 938 873 940 996 935 920 928 870 928 876 935 860 933 1,000 913 925 894 858 858 856 842 844 858 856 842 858 856 844 858 856 844 858 856 841 937 848 856 857 811 937 848 856 937 848 857 845 857 845 857 845 857 845 857 845 857 845 857 845 857 845 857 845 857 845 857 845 857 845 857 845 857 845 857 845 857 845 857 845 857 857 857 857 857 857 857 857 857 85	$\begin{array}{c} Pounds \ per \\ square \ inch \\ 662 \\ 599 \\ 630 \\ 631 \\ 688 \\ 677 \\ 576 \\ 596 \\ 615 \\ 649 \\ 627 \\ 688 \\ 639 \\ 729 \\ 708 \\ 638 \\ 639 \\ 717 \\ 623 \\ 654 \\ 596 \\ 636 \\ 636 \\ 639 \\ 649 \\ 642 \\ 612 \\ 701 \\ 618 \\ 657 \\ 594 \\ 664 \\ 573 \\ 699 \\ 696 \end{array}$
Av. 1, 379	1, 309	1, 259	956	901	646

condition provided duplication in curing conditions has been attained.

These tests point to the necessity of closely controlling both the temperature and the moisture condition of concrete specimens for flexure tests at the time of test.

Because of the comparative ease with which saturation of specimen can be insured it is recommended that all flexure tests be made with saturated specimens. In view of the fact that a temperature of  $70^{\circ}$  F. is commonly used and can be quite conveniently controlled, it is recommended that this temperature plus or minus 5° F. be established as a standard temperature for testing.

The net total earnings from the two sources just mentioned were \$14,478,173. Table 7 shows the daily vehicle-miles of travel on each system, separated as to trucks and busses, and the relative gasoline-tax earnings in each case. From these figures we find that in gasoline tax and automobile license fees the average State road earns \$1.40 annually for each daily vehicle-mile of travel (365 vehicle-miles in a year) and the average county road earns \$1.39. On this basis it is evident from figure 1 that a considerable mileage of State roads is not earning maintenance charges, which averaged \$411 per mile in 1932, but the average earnings per mile on the State system are \$1,145.20. The average earnings on the county system are \$70.33 per mile, which indicates that the county system as a whole does not earn its cost of maintenance, which, in 1931, was approximately \$187 per mile.

			NDS AVAILABLE PROJECTS	1935 Public Works Funds	<pre># 1, 518, 940 617, 140 1, 135, 055</pre>	2,691,198 703,298 96,978	9,166 931,658 2,416,906	675.673 2.632.486 2.733.378	454,864 825,311 1,080,520	939,250 33,191 169,363	883,165 2,006,434 524,829	1,624,692 1,337,824 700,124	896,676 564,334 32,131	8444,664 538,258 611,915	1,722,884 921,567 1,386,156	1, 339, 094 502, 974 1, 778, 341	3,117 963,577 995,101	1,243,335 3,624,285 375,503	178, 348 721,005 761,125	457,400 1,367,792 712,418	598,778	49,882,219
(SUNDS)			BALANCE OF FU FOR NEW	1934 Public Works Funds	<b>*</b> 136,220 58,935 98,314	11, 1445 43, 164	18,557 32,483 405,240	30,058 215,037	28,129 61,680 20,735	20,537 98,294 134,001	75,747 23,459 33,532	238,716 12,423 32,792	5,006 106,485 5,382	11,772 47,322 474	417,667 95,436 146,976	115,207 32,817 82,079	26,353	62,725 124,972 39,849	4,148 256.830 46.366	20.308 37,165 31,220	2,040	3,548,097
(1935 Fl			CTION	Mileage	29.6 3.1 23.4	11.7 7.0	10.9 20.8	10.6 17.4	30.2 92.6 32.0	7.8 14.3	9+9 21.0 62.5	38.6 13.8 39.2	18.2 62.22 4.6	7.7 1.1 1.4 1.4 1.4	215.2	60.3 27.5	4.8 22.4 164.1	26.1 151.8 2.7	1.4 144.7 7.1	7.4 7.8 45.6	.7	1.481.9
<b>ION</b> JNE 18, 1934	ES		FOR CONSTRUC	1935 Public Works Funds	# 416.749 72.904 578.945	195.800 183.131 12.499	251,540 139,839	67,364 232.610 110,100	523,480 659,894 254,506	215,695 236,028 13,660	749.709 567.575 439.623	375, 549 437, 066 606, 677	158,335 347,370 224,470	106,716 98,724 139,406	11,441 392,618 1,788,280	1,003,496 64,097 1,133,576	245.737 312.276 528.721	608,058 2,365.325 23,242	25,648 1,093,483 228,973	208,412 169,957 174,243		18, 793, 547
<b>ISTRUCT</b> E ACT OF JU	NICIPALITI		APPROVED	1934 Public Works Funds	<ul> <li>\$8,042</li> <li>\$4,655</li> <li>72,616</li> </ul>	584	58,425 296, <b>7</b> 88	151.631 451.103	94,933	12,232 204,764		139,940 293,639		97.912	270,989 29',897	181,001 10,865	14,500 14,500 72,299	216,035	26,480 1,485		66,000	2.873.020
D CON	OF MU			Mileage	171.8 51.0 76.1	85.8 92.9 25.5	10.7 16.9 90.5	23.7 35.2 69.1	146.1 187.0 50.2	24.7 12.7 20.2	5.2 121.0 149.0	176.2 67.3 171.3	114.5 48.3 7.7	15.4 102.5 159.6	148.6 109.1 12.5	35.7 48.1 59.9	6.7 143.0 133.6	51.5 134.3 83.3	17.5 14.6 24.2	29.9 35.9 118.5	28.1	3.563.1
RKS ROA UNDS) ANE	M OUTSIDE		RUCTION	1935 Public Works Funds	4 158,342 648,668	826.645 1.538.075 498.023	452,532 147,473	374,630 194,944	1,239,017 1,037,656 192,298	225,474 524,425 106,586	652.275 590.115	300.907 1.003.292 1.298.099	927.171 438.651 228,130	1,039,786 2,110,200	298,860 138,626 364,820	981,835 1,624.775	215,718 109,624	254,061 156,017 538,600	251,974 68,207 563,109	474.356 327.698 738.663		23,860,357
JBLIC WOF	AY SYSTEN	30, 1934	UNDER CONST	1934 Public Works Funds	# 1,357,286 96,741 1,598,375	2,517,283 213,641 837,905	339.123 1.440.059	150,095 3,058,345 2,570,855	543,650 211,063 575,203	1,141,619 241,619 925,217	2,303,250 2,303,250 383,615	1,762,606 1,027,297 15,129	578,887 133,064 79,019	1,314,704 18,762 3,283,803	726.891 188.4355 154.648	933,664 59,497 2,422,183	1.571.817 796.375	969,926 1,923,516 173,572	116.745 291.573 436.929	326.365 245.430 193.976	1.437.846	141.845.002
ATES PU	MH9IH GI	S OF NOVEMBER		Estimated Total Cost	* 2,636,193 746,769 1,769,519	4,957,185 1,875,425 1,507,276	467,709 601,207 1,584,204	557.239 3.266.271 2.571.542	1,944,999 1,404,395 885,248	1,873,744 776,514 1,031,803	261.099 3.004.525 1.046.730	3,505,643 2,236,040 1,445,667	1,960,839 571,715 322,315	1,454,171 1,058,548 8,996,468	1,464,974 435,864 627,980	939,899 1,156,077 4,305,941	215,718 1.697,875 957,342	1,223,967 2,140,695 951,029	386,497 471,669 1,000,038	817.613 617.438 959.381	1.766.159	78,457,178
ED ST	ERAL-A			Milcage	237.6 284.2 97.6	241.8 141.3 10.7	18.0 103.4 203.3	177.9 26.6 65.9	240.5 408.3 227.7	43.1 10.5	32.5 173.5 801.7	138.3 179.8 384.1	306.7 259.1 10.8	31.8 274.2 174.9	529.8 958.4 189.6	268.2 182.2 107.8	20.5 103.0 1407.9	140.3 893.9 204.0	42.7 143.0 94.8	61.3 213.1 468.2	10.9	10,406.1
OF UNIT	N THE FEI	A	TED	1935 Public Works Funds	\$ 35,889			14,243	35.977		1,067,676	109,308		11,000	6,884 16,672	17.389		129,000	10,073	67,583		1.542.194
STATUS THE NATIO	ROJECTS O		COMPLE	1934 Public Works Funds	* 2,396,205 3,718,223 1,604,863	5.384.201 3.180,459 565.723	873,987 2,088,980 2,903,506	1,986.705 1,258.271 1,781.926	4,456.051 4,772.059 3.060.734	1,506,764 1,277,647 518,282	868,570 3,786,680 4,143,865	1.348.075 3.904.174 4.415.927	3.330.588 2.669.838 641.338	1,674,982 2,780,565 7,181,395	3, 345,600 2,588,455 6,976,134	3,378,528 2,961,134 4,176,066	933,162 1,116,913 2,137,065	2,997,623 9,540,155 2,160,784	807.290 3.133.495 2.573.154	1,666,732 4,332.834 2,025,467	178.070	137.109.244
URRENT ION 204 OF	CLASS 1P			Total Cost	\$ 4,385,124 4,307,361 2,003,051	7,164,849 3,196,462 565,723	876,080 2,817,619 2,926,3 54	2,068,131 1,259,508 1,788,127	4,636.791 4,923.320 3,217.161	1,507,997 1,302,743 527,930	1,157,821 3,802,535 5,295,204	2,514,890 4,431,303 5,102,182	4,408,564 2.717.093 656,678	1,694,514 2,924,494 8,074,884	3.972.434 2.977.675 7.301.586	3.433.619 3.254.723 4.287.464	996,030 1,119,787 2,440,936	3,598,645 10,046,798 2,348,442	849,889 3,245,396 2,582,025	1,675,847 4,448,696 2,320,877	254,428	153,409,790
C ED BY SECT	0		MENTS	Act of June 18, 1934 (1935 Fund)	\$2,129,921 1,338,712 1,714,000	3, 713, 643 2, 424, 504 607, 500	1,330,672 2,556,745	1,131,910 3,060,041 2,843,478	2,217,361 2,558,837 1,527,324	1, 380, 419 793, 644 289, 610	1,632,874 3,226,284 2,642,244	2,301,148 2,778,183 2.714,208	1,952,152 1,350,356 484,731	951.379 1.676.769 2.872.521	2,040,068 1,469,484 3,539,255	2, 342, 590 1, 548,906 4, 554,082	464,572 1.385,477 1.523,821	2,105,453 6,145,627 1,066,345	1,553,206	1,140,167 1,865,947 1,692,907	598.778	94,078,317
AS PROVID			APPORTIO	Sec. 204 of the Act of June 16, 1933 (1934 Fund)	\$ 3,947.753 3,878.555 3,374,167	7,912,928 3,437,265 1,404,213	892,5 <del>14</del> 2,519,010 5,045,592	2,166,858 4,468,247 5,018,921	5, 027, 830 5, 044, 802 3, 751, 605	2,681,152 1,617,560 1,782,263	1,101.716 6,113.389 4,561,011	3,489,337 5,237,532 4,463,849	3,914,481 2,909,387 725,739	3,099,371 2,846,648 10,465,672	4,761,147 2,902,224 7,277,758	4, 608, 399 3, 053, 1448 6, 691, 194	979, 367 2, 729, 583 3, 005, 739	4, 246, 309 11,585,643 2,374,205	928, 184 3, 708, 379 3, 057, 934	2,013,405 4,615,429 2,250,663	1.683.956	185,375,363
				STATE	Alabama Arizona Arkansas	California Colorado Connecticut	Delaware Florida Georgia	Idaho Illinois Indiana	Iowa Kansas Kentucky	Louisiana Maine Maryland	Massachusetts Michigan Minnesota	Mississippi Missouri Montana	Nebraska Nevada New Hampshire	New Jersey New Mexico New York	North Carolina North Dakota Ohio	Oklahoma Oregon Pennsylvania	Rhode Island South Carolina South Dakota	Tennessee Texas Utah	Vermont Virginia Washington	West Virginia Wisconsin Wyoming	District of Columbia Hawaii	TOTALS

December 1934

PUBLIC ROADS

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			AVAILABLE	1935 blic Works Funds	991,953 265,254 839,168	,951,860 263,687	176,669 585,861 ,278,373	293,468 , 302, 369 , 022,429	,100,542 868,476 673,140	723,327 431,197 452,515	653,557 882,942 982,877	766,887 •073,577 77,427	556,277 99,000 64,788	,410,186 285,969 ,614,450	,138,537 595,406 ,518,003	.056.258 603.567 .542.039	255,000 688,594 732,196	972.529 .027.968 165.273	185,611 699,199 383,529	5444.832 .058.299 16.248	14,381	1,885.69 <del>4</del>
-			NCE OF FUNDS	1934 lic Works Pu Funds	170,670 58,710	17.872 1 5.748 1	6.717 6.629 1142.170 1	30,323 127,333 180,599 2	30, 758 140, 653	182,653 70,050 1408,869	119.696 539.373	347.973 418.644 5,621	50,983 18,504 26,630	91,822 1 101,677 1 12,010 1	92,252 1 18,268 38,349 1	33,337 1 24,360 39,717	444, 125 108, 571 273, 340	21,034 276,161 119,312	303, 461 43, 810	31,094 1	13,765	181.565 38
35 FUNDS	ALITIES		N BALA	leage Pub	₩.0 •2 1.9	2.3	2.1 6.3	3° 10 3° 10 3° 10	7.5 5.1 4.4	2.1	1.6 1.5 5.7	7.7 2.7 3.2	0.4 .3	4.2 1.7 3.0	2.9 3.9 2.6	4.3 4.4	1.3 5.1	2.3 5.6 6.3	1.2 k 3.6 k	4.1 1.4		9.6 5.
1934 (19			STRUCTIC	orks Mil	00 20	000 120	15	56	905 149	811	442 500	146 731 807	2000	50 1	57 36 1	337 887 80 1	15	21 000	92 58	156		HO 17
'ION UNE 18.	MUNICII		D FOR CON	Public W Fund	* 73.0 17.6	217.5 170,8 155,9	79,1	213,1 13,1	169.1 199.1	58,8	194.( 330.( 37.	325. 28,	248,6 1,0	399, 60, 2,048,	38, 139, 818,	115,0 170,1 687,6	29,	112,0 htt.,1 231,0	150.150.	168,1		8,302,9
STRUCT	IROUGH 1		APPROVEI	1934 Public Works Funds	* 47,630 129,322 115,201		4,919 7,721 148,889	185,253 432,006	146,000 32,129 63,000	118,177	6,461	275.321 119,164 8,796			186,092 277,925	181.674 30.841 193.049	68.277 70.474	118,335 126,752		10,795		3,404,203
D CON	AND TI			Milcage	41.8 2.0 13.3	7.5 1.8	1.5 8.1 21.4	1.6 14.5 23.6	11.1 5.3 9.5	13.7 .4 1.4	10.0 12.0 12.3	24.1 12.6 4.6	19.7	12.2 10.4	11.3 8.6 4.8	9.7 2.1 13.1	1.0 21.8 3.5	4.7 21.1 4.9	1.7 2.8 3.5	10.3 2.7 2.6	2.0	9°11111
RKS ROA	STEM INTO		RUCTION	1935 Public Works Funds	\$ 30,635	50,000 19,122 6,892	54,180	22,282	38,273 210,758 120,789	21,233	399,600 256,401	63,024 144,128 7,458	166.330 168.358	183,208 539,900	20,407 23,000	1 <sup>4,8</sup> ,793	4,1144	36,639 116,900	91.957 125,116	25,253 51,699 6,629	207.433	3,360,541
BLIC WO	HWAY SYS	30, 1934	UNDER CONST	1934 Public Works Funds	<pre>\$ 1,388,494 105,818 756,4485 </pre>	863, 848	118,305 724,947 813,472	367.764 2.268.824 1.909.783	884, 858 453, 792 688, 899	861,674 38,606 190,135	3,889,377 1,391,623 225,210	608,966 1,512,454 34,716	945,184	1,611,692 286,479 3,649,256	335,266 175,825 398,438	514,439 127,593 1,708,433	148,206 530,205 26,589	491.517 2.784.120 8.700	58,924 476,750	669,205 116,630 96,629	250.164	35.508.294
ATES PU	OIH CIV-TA	OVEMBER		Estimated Total Cost	\$ 1,388,494 145,384 783,565	1,145,268 19,122 6,892	172,485 724,947 813,472	390, 046 2, 268, 824 1,909, 783	967, 1446 809, 403 814, 016	909,501 38,606 1,003,656	3,914,353 1,803,723 489,811	671,990 1,681,082 66,727	1,111,514 168,358	1.665.825 469.687 4.523.356	376,392 175,825 453,230	515,219 127,593 1,871,120	148,206 534,349 26,589	528,156 3,010,673 133,237	58,924 768,298 125,116	718, 804 168, 329 103, 839	162.597	41,178,832
ED ST.	FEDER	S OF N		Milcage	19.9 12.7 30.4	45.7 35.2 10.2	6.4 10.4 14.4	19.2 56.1 45.8	49.0 36.3 23.1	13.4 16.4 3.1	6.6 34.2 104.7	18.5 48.6 32.4	26.6 8.8 15.6	10.6 29.8 46.4	69.1 41.0 54.7	35.2 25.7 50.3	6.4 20.7 36.9	22.5 96.4 17.2	12.9 24.1 32.4	11.1 52.3 22.3	L-4	1,496.4
OF UNIT NAL INDUS	IS OF THE	A	ED	1935 Public Works Funds	\$ 6,592			2,643	2,680 896		144,685		19,792		13,035	191,191		20,000		15,000	21.647	266,161
STATUS	EXTENSION		COMPLET	1934 Public Works Funds	# 783,134 514,133 1,017,847	3,332,266 1,712,885 802,407	347,740 670,710 1.020,089	799,742 5,111,073 1,894,263	1,583,614 2,005,723 1,035,277	586,072 801,222 292,128	998,126 2,040,697 2,954,560	512,409 1,969,238 1,066,829	961,073 481,548 680,010	1,486,604 1,286,002 4,594,395	1,766,962 979,094 3,898,898	1.574.749 1.343.930 2.913.789	387.294 657.739 1.132.467	1,492,270 3,455,831 643,814	4441,585 1,228,247 1,933,450	631,176 2,479,515 1,028,703	704.305	72,035,634
JRRENT	JECTS ON			Total Cost	* 783,134 522,097 1,106,233	3,816,831 1,762,843 806,490	356,021 909,627 1,021,094	838,439 5,159,256 1,899,127	1,676.770 2,025,212 1,053,632	586,072 804,324 296,278	1,039,670 2,049,059 3,127,348	524,869 2,119,202 1,066,829	992,042 504,552 682,527	1,560,965 1,286,002 4,777,109	1,782,121 981,073 4,382,141	1.594.042 1.361.445 3.009.010	388,193 658,144 1,132,468	1,498,066 3.559,032 692,893	467,259 1,255,850 1,950,761	631,176 2,537,584 1,029,287	125.952	74.790.151
CI ED BY SECT	ASS 2PRC		MENTS	Act of June 18, 1934 (1935 Fund)	* 1,064,961 305,191 857,025	2,219,360 190,000 426,500	230, 849 665, 336 1, 278, 373	321,126. 2,515,835 2,035,585	1, 311,000 1, 279,419 954,578	7444.560 490.045 452,514	847,600 1,613,142 1,421,494	885,057 1.543.435 113.092	991,091 100,000 242,366	1,809,500 529,506 4,203,000	1,210,236 734,741 2,359,504	1,171,295 774,454 2,397,703	255,000 692,738 761,911	1,121,790 3,072,813 533,173	240,611 941,347 776,603	570.085 1.293.455 22.877	243,460	50.815.336
AS PROVIDI	CL		APPORTION	ec. 204 of the Act of June 16, 1933 (1934 Fund)	\$ 2,389,928 807,982 1,889,534	4.213.986 1.718.633 802,407	477,680 1,410,008 2,724,620	1.197.829 7.692,483 4.416,651	2,614,472 2,522,401 1,927,828	1,748,577 909,878 891,132	5, 207, 199 5, 438, 781 3, 719, 143	1,744,669 4,019,501 1,115,962	1,957,240 500,051 706,640	3,190,118 1,674,158 8,255,661	2, 380, 573 1, 451, 112 4, 335, 686	2,304,200 1,526,724 4,854,988	579.625 1,364.791 1,502.870	2,123,155 6,642,863 771,826	500,509 2,008,458 1,977,260	1, 342, 270 2,684,067 1,125, 332	968,235	116,129,696
				STATE	Alabama Arizona Arkansas	California. Colorado Connecticut	Delaware Florida Georgia	Idaho Illinois Indiana	Iowa. Kansas Kentucky	Louisiana Maine Maryland	Massachusetts Michigan Minnesota	Mississippi Missouri Montana	Nebraska Nevada New Hampshire	New Jersey New Mexico New York	North Carolina North Dakota Ohio	Oklahoma Oregon Pennsylvania	Rhode Island South Carolina South Dakota	Tennessee Texas Utah	Vermont Virginia Washington	West Virginia Wisconsin Wyoming	District of Columbia Hawaii	TOTALS

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CURRENT STATUS OF UNITED STATES PUBLIC WORKS ROAD CONSTRUCTION

AS PROVIDED BY SECTION 204 OF THE NATIONAL INDUSTRIAL RECOVERY ACT (1934 FUNDS) AND BY THE ACT OF JUNE 18, 1934 (1935 FUNDS)

CLASS 3.-PROJECTS ON SECONDARY OR FEEDER ROADS

# AS OF NOVEMBER 30, 1934

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	NDS AVAILABLE PROJECTS	1935 Public Works Funds	\$ 735,080 858,154 857,024	1,689,147 455,178 199,972	35,957 339,798 1,278,373	287.543 1.534.631 107.309	570, 500 446, 347 640, 182	824,212 20,020 788,919	870,000 990,742 790,894	354,023 743,192 610,203	340,025 556,342 110,357	460,000 617,834 1,143,860	988,145 714,095 1,462,353	898, 211 295, 358 653, 184	295,000 245,221 718,381	676,826 2,400,205 300,373	64, 088 837, 835 216, 730	1,352,754 288,237	179.336 351.000	32,763,233
	BALANCE OF FU FOR NEW	1934 Public Works Funds	* 34,594 7,813 101,773	28,967	24, <b>7</b> 22 335,428	15;335	44,412 5,517 21,995	125, 152 8, 735 4, 073	18, 4444 13, 8448	163, 4445 90, 686 25, 514	24, 166 35, 160 497	1,452 10,695 12,442	73,639 196,102 1,828	22, 792 9, 003	31,080 71,286 15,833	65,890 47,416 12,112	46,291 2,218	34, 238 17, 553 60, 985	18,652 9,388	1,893,235
	CTION	Milcage	32.0 3.4	13.9	2.5 5.1 18.8	13.0 71.6 9.9	151.9 31.0 39.6	**** 6.9	14.3 27.1	11.4 133-9 27-9	63.2 16.2 3.3	114.0	53.7 52.0 40.7	9.7 12.2 27.8	37.4 28.3	17.2 38.0 5.3	5.5 2.9 35.0	.1 11.8 28.7	1.8	1,230.2
	FOR CONSTRU	1935 Public Works Funds	<b>*</b> 329,831	310,056 103,011	130,626	1,332,064 1,332,064	559,450 520,275 285,853	14,741 16,994 76,222	384,200 239,952	616,646 283,705	199,257 89,858 68,066	39,214 1,413,740	1115,677 20,647 263,400	273,084 84,987 852,620	398,542	312, 381 672, 608 35, 000	72,291 .60,496 446,158	246,829 193,656	312,510	11.947.651
	APPROVED	1934 Public Works Funds	\$ 123,547 121,457	170,709	164, 733 320, 644	126, 849 3, 500	38,200	20,419		132,896 4,361			114,141	5,479 5,625	34,544		11,450	4,8,468 82,822		1,529,844
		Milcage	119.7 14.5 46.3	54.2 176.6 19.0	48.0 6.3 52.0	63.4 237.9 53.6	198.6 105.8 49.2	29.1 29.5 25.9	64.0 108.5	138.8 191.2	176.1 22.3 7.5	26.1 112.7	57.9 91.8 60.1	128.2 33.7 270.2	4.5 64.1 117.7	52.8 52.3 59.6	14.3 18.0 11.8	28.9 9.6 12.3	2.6 4.9	3,272.1
	RUCTION	1935 Public Works Funds	\$ 139,878	313,313 220,896	194,892 194,912	396, 5 <del>111</del> 478, 830	4444, 250 307, 233 410, 374	330, 153 202, 793	238,200 303,051	1447.361 148.525	1130,528 130,528 63,942	78,376 1,690,600	156,815 240,500	380,788 1,133,199	48,976 43,529	86,541 160,300	104,976 43,015 113,715	142,852 90,035	238,535	10,062,412
	UNDER CONST	1934 Public Works Funds	\$ 1,587,551 601,497	1,023,893 110,000 659,120	81,450 19,244 726,238	3,653,043 3,653,043 347,461	598,250 753,181 85,833	677.249 5,000 252,997	861,777 242,241	1,394,146 212,571	645,990 72,661 105,172	75,664 676,975	475, 544. 321, 441 323, 903	1,295,833 246,968 1,983,112	60,357 472,524 387,964	861,645 874,074 132,945	75,058 278,139 163,455	506,887 155,767	177,718	24.380,357
		Estimated Total Cost	<b>*</b> 1,587,551 155,4442 606,496	1,208,714 882,977 885,812	276,342 214,156 726,238	4, 131, 873 4, 131, 873 347, 461	1,200,039 1,060,414 512,927	677,249 343,050 469,717	1,133,550 709,191	1, 394, 146 659, 932 48, 525	1,090,225 253,557 169,678	154,040 3,334,300	632, 359 321, 441 622, 270	1,362,330 651,721 3,124,285	60,357 521,500 431,493	948,186 902,898 335,149	192.477 349.903 277.170	532,022 1408,513 90,037	238.535 177.718	36,963,060
		Mileage	15.9 42.3 111.3	124.4 152.8	9.1 74.8 80.9	129.4 112.5 23.2	246.5 147.0 205.9	30.3 83.4 47.5	15.2 165.7 205.8	9.2 515.6 226.1	209.2 133.3 22.1	206.6 81.1	193.5 261.6 291.2	147.4 104.7 164.3	28.6 87.5 309.5	102.4 714.4 161.2	29.4 199.4 60.4	28.2 170.4 148.4	1.1	6.937.8
	red	1935 Public Works Funds					15,800 5,563	60,730	27,917	itt, 922	7,824 75,273	h,200		13,322		37,500		140°000		333,051
	COMPLET	1934 Public Works Funds	* 286,761 517,610 659,906	2,285,839 1,579,665	202,680 1,258,850 938,662	1,003,679 1,614,813 251,310	1,732,496 1,763,703 1,730,098	596, 462 828, 744 613, 642	469,741 2,322,280 2,120,326	2,615,655 1,834,423	1,287,084 1,025,658 371,791	55,098 1,185,770 2,919,351	1.831.389 819.429 3.545.417	980,096 1.270,753 5,356,085	348,280 820,981 1,064,529	1,195,620 5,091,029 903,620	363,822 1,362,039 915,000	528,965 2,169,244 1,064,346	931,582	64,691,505
		Total Cost	\$ 286,761 530,237 660,891	2, 742, 860 1, 625, 390	202,680 1,261,443 939,916	1,085,506 1,617,971 251,310	1,822,220 1,771,695 1,762,463	596, 741 965, 702 613, 642	469,741 2,322,280 2,148,243	54,182 2,722,227 1,845,330	1,296,979 1,124,565 412,780	56,528 1,185,770 3,085,376	1,832,167 819,429 3,799,695	998,064 1,469,447 5,487,926	350,421 820,981 1,064,542	1,217,153 5,482,785 1,025,455	376,609 1,403,970 932,259	536,043 2,340,560 1,081,608	931,582	67,432,125
	MENTS	Act of June 18, 1934 (1935 Fund)	\$ 1,064,960 998,032 857,024	1,999,203 871,502 420,868	230, 849 665, 335 1, 278, 373	824, 450 3, 345, 525 209, 900	1,590,000 1,279,419 1,336,409	838,953 427,897 1,067,934	870,000 1,613,142 1,361,813	354,022 1,852,122 942,434	991,091 852,000 242,365	460,000 735,425 4,252,400	1,590,637 734,742 1,966,253	1,171,295 774,454 2,639,003	295,000 692,739 761,911	1,075,748 3,072,813 533,173	241,354 941,347 776,603	570,083 1.782,435 571,928	730,382 351,000	55,106,347
	APPORTIO	Sec. 204 of the Act of June 16, 1933 (1934 Fund)	\$ 2,032,452 525,423 1,484,634	3,480,440 1,718,632 659,120	1,302,864 2,320,973	1,121,562 5,410,040 602,271	2,413,358 2,522,401 1,837,926	1,398,862 842,479 891,132	488,185 3,184,057 2,376,415	1,744,669 2,923,273 1,859,937	1,957,240 1,136,479 477,460	56,550 1,272,129 3,608,768	2,380,573 1,451,112 3,871,148	2,304,199 1,526,724 7,344,822	439,716 1,364,791 1,502,870	2,123,155 6,012,518 1,048,677	438,880 1,699,920 1,080,673	1,118,559 2,425,385 1,125,332	950, 234 187,106	92,494,941
		STATE	Alabama Arizona Arkansas	California Colorado Connecticut	Delaware. Florida Georgia	Idaho Illinois Indiana	Iowa Kansas Kentucky	Louisiana Maine Maryland	Massachusetts Michigan Minnesota	Mississippi Missouri Montana	Nebraska Nevada New Hampshire	New Jersey New Mexico New York	North Carolina. North Dakota	Oklahoma Oregon Pennsylvania	Rhode Island South Carolina South Dakota	Tennessee	Vermont Virginia Washington	West Virginia Wisconsin Wyoming	District of Columbia	TOTALS

2,892,690 9,052,458 841,149 2,125,906 2,140,134 2,393,842 2,486,789 484,408 1,410,797 2,406,722 3,880,118 2,298,600 1,792,978 1,219,676 207,276 553, 117 1, 897, 392 2, 445, 678 BALANCE OF FUNDS AVAILABL FOR NEW PROJECTS 6,332,205 1,158,476 560,637 221,792 1,857,317 4,973,652 1,256,684 6,469,486 4,863,116 2.745.602 3.154.593 1.387.754 2,714,850 1,442,061 3,370,225 3,849,566 2,231,068 4,366,512 3, 293, 563 1, 401, 899 3, 973, 564 428,047 2,258,037 1,361,384 1,572,315 5,778,845 1,016,903 193,717 3, 245, 973 1, 740, 548 2, 831, 247 1935 Public Work Funds 121,531,146 1934 Public Works Funds 171.336 66,180 121.796 75,205 206,210 289,173 149,649 448,549 171,273 341,484 125,458 200,087 29,317 25,274 63,834 ,182,838 72.541 97.955 183.383 328, 342 177, 079 546, 943 213,887 23,459 586,753 750,134 521,753 63,927 80.155 160.149 32.509 105.046 159.694 24,926 583,558 309,806 187,153 4,148 608,582 92,394 60,445 142,668 395,636 85,640 142,640 92,205 32,417 AS PROVIDED BY SECTION 204 OF THE NATIONAL INDUSTRIAL RECOVERY ACT (1934 FUNDS) AND BY THE ACT OF JUNE 18, 1934 (1935 FUNDS) 14.6.9 27.9 23.8 189.6 128.6 76.0 3.5 36.9 57.7 85.4 78.3 8.2 74.3 74.3 4.8 61.0 45.7 225.4 5.2 51.3 48.8 74.3 2.5 18.1 1.8 , 891.7 Mileage 3.3 APPROVED FOR CONSTRUCTION 1935 Public Works Funds 230,436 311,870 89,882 1.379.442 918.590 606.284 438.228 301.755 506.030 198.269 601.796 1,391,617 319,971 2,673,877 245,737 710,818 558,436 1,033,060 3,082,778 289,242 1,304,171 943,088 \$ 819,637 75,613 596,802 723,356 457,019 168,419 1461,641 139,839 210,460 1.778,140 225,847 943.752 ,282.375 717,106 495,375 552,601 870,180 208,412 585,243 367,899 1, 252, 435 1, 379, 459 701, 008 312,510 39.044,138 CURRENT STATUS OF UNITED STATES PUBLIC WORKS ROAD CONSTRUCTION 229,219 133,977 309,275 170,708 169,652 66,146 066,321 184,200 32,129 157,933 130,409 548.157 417,164 8,796 197,081 1421,962 368,153 30,841 209,540 46,205 82,777 177,318 334.370 37,930 584 463,733 225.183 97,912 59,263 66,000 7,807,067 6,461 1934 Public Works Funds 209.5 12.2 229.0 254.8 108.9 207.7 147.8 Milcage 60.3 88.7 287.6 146.3 355.9 298.2 109.0 67.4 42.6 47.6 15.2 339.1 271.2 175.9 173.6 83.9 343.2 69.0 48.2 133.3 4.6 333.3 67.5 135.7 271.5 271.3 301.3 70.6 18.3 27.5 139.1 294.1 33.4 1.279.8. 1935 Public Works Funds 1,301,370 793.456 2446.707 854.577 309.380 363.931 1.594.782 1.354.082 1.537.485 569.179 460.430 476,082 138,626 628,320 215,718 162,744 43,529 377,241 156,017 815,800 356,949 203,179 801,940 158, 342 819, 181 876,645 1,870,511 725,811 701.603 1,721,540 1,555,647 723,461 1,290,075 1,362,623 499,608 522,249 835,327 445,968 37,283,310 UNDER CONSTRUCTION SUMMARY OF CLASSES 1, 2, AND 3. 30,1934 1934 Public Works Funds # 4.333.331 202.559 2.956.357 4,405,023 323,642 1,497,025 1,083,313 2,979,769 635,678 8,980,211 4,828,099 2.026.758 1.418.036 1.349.934 2,680,542 285,225 1,368,349 4.046.776 4.556.650 851.066 , 765, 717 , 752, 323 , 752, 323 2,170,061 205,725 184,191 2,926,396 380,905 7,610,034 1.537.702 685.701 876,989 2,743,936 434,058 6,113,729 2,574,562 2,574,547 1,210,928 2,323,087 5,581,709 315,217 250,728 1,046,462 600,384 1,502,458 517,827 290,605 250,164 101,733.653 NOVEMBER Estimated Total Cost 916,536 1,540,310 3,123,914 3,460,494 1,158,170 2,505,175 5.571.779 4.577.055 1.560.920 4,162.578 825,272 660.351 3,119,995 1,682,275 16,854,124 2,473,725 933,130 1,703,480 5;612,237 1,047,595 3,159,581 7,311,167 2,777,524 2,399,980 1,496,380 9,666,968 4,828,786 4,112,484 3,274,213 2,212,191 4.175.452 5.941.798 2.245.733 1,415,424 2,700,328 6,054,266 1,419,415 637,898 1,589,870 1,402,324 2,068,438 1,194,281 1,153,256 696,132 1.943,876 2,817,448 1,935,391 9,301,346 156,599,070 273.4 411.9 329.4 20.9 33.5 326.5 536.0 591.6 456.8 142.9 373.4 743.9 42.9 510.5 302.3 792.4 1.261.0 535.6 450.7 312.6 622.4 55.6 211.2 754.3 265.2 85.0 366.6 187.6 135.8 12.4 840.3 542.5 401.2 Milcage AS OF 1935 Public Works Funds .,260,278 109.308 27,616 75,273 19,918 13,322 36,580 186,500 55,500 67,583 21,647 10,073 15,200 2,141,406 18,480 60.730 16,836 \$ 35.889 6.592 COMPLETED 1934 Public Works Funds \* 3,466,100 4.749,966 3,282,616 1,424,406 4,018,540 4,862,257 11,002,306 6,473,009 1,368,130 3.790.126 7.984.158 3.927.499 7.772.161 3.541.485 5.826.108 2,689,298 2,907,613 1,424,052 2,336,437 8,149,657 9,218,751 1,914,667 8,489,067 7,317,179 5.578.744 4.180,044 1.693.139 3,216,685 5,252,336 14,695,140 6,943,951 4,386,979 14,420,449 5,933,373 5,575,817 12,445,939 1.668.736 2.595.632 4.334.061 5,685,513 8,087,015 3,708,218 1.612.697 5.723.782 5.421.605 1,635,888 2.826.873 8.981.593 4.115.516 273.836.383 \$,455,019 5,359,695 3,770,175 13,724,540 6,584,695 1,372,214 6,697,585 4,346,210 1,751,985 1,734,643 2,598,912 4,637,945 6.313.864 19.088.615 14.066.790 1,434,781 4,988,689 4,887,364 3,992,077 8,036,735 3,938,563 2.667.233 8.173.874 10.570.794 3,093,940 9,272,732 8,014,341 3,312,007 5,396,265 15,937,369 7,586,721 4,778,178 15,483,422 6,025,725 6,085,614 2,784,401 2,843,066 9,326,841 4,431,772 8,135,781 8,720,227 6,033,256 2,690,811 3,072,769 1,437,851 1,693,757 5,905,216 5,465,044 1,657,535 632,066 Cost Total 2,280,335 4,941,837 2,287,712 4,259,842 2,641,935 3,428,049 3,540,227 6,173,740 3,769,734 3,964,364 2,302,356 969,462 3,220,879 2,941,700 11,327,921 4,840,941 2,938,967 7,865,012 4,685,180 3,097,814 9,590,788 1,014,572 2.770.954 3.047,643 4,302,991 12,291,253 2,132,691 973.842 Act of June 18, 1934 (1935 Fund) 7,932,206 3,486,006 1,454,868 2,661,343 5,113,491 2,277,486 8,921,401 5,088,963 ,118,361 ,117,675 ,818,311 2,963,932 1,711,586 1,810,058 3,350,474 6,452,568 5,425,551 948,007 765,387 106,412 000,000 APPORTIONMENTS . 204 of the Act June 16, 1933 (1934 Fund) 8.370.133 5.211.960 6.748.335 15,607,354 6,874,530 2,865,740 1,474.234 9,724,881 4,501,327 1,918,469 1,871,062 1,819,088 5,231,834 10,091,185 4,486,249 17,570,770 10,037,843 10.055,660 10.089,604 7.517.359 5,828,591 3,369,917 3,564,527 6.597.100 12.736.227 10.656.569 6,978,675 12,180,306 7,439,748 7.828.961 4.545.917 1.909.839 6, 346, 039 5, 792, 935 22, 330, 101 9,522,293 5,804,1448 15,484,592 9,216,798 6,106,896 13,891,004 1,998,708 5,459,165 6,011,479 8,492,619 24,244,024 4,134,708 1,416,757 7,416,757 5,115,867 000,000 Sec. Nebraska Nevada New Hampshire Rhode Island South Carolina South Dakota North Carolina North Dakota Ohio Massachusetts. Michigan Minnesota STATE District of Colt Hawaii Oklahoma Oregon Pennsylvania West Virginia Wisconsin Wyoming TOTALS. New Jersey New Mexico New York Virginia Washington Mississippi. Missouri Montana California. Colorado... Louisiana Maine Maryland Tennessee.. Texas Utah Alabama. Arizona. Arkansas. Connectic Delaware Florida Georgia Iowa Kansas Kentucky Vermont Illinois daho.

