REPORT NUMBER: 305-CAL-10-2

## SAFETY COMPLIANCE TESTING FOR FMVSS 305 ELECTRIC POWERED VEHICLES: ELECTROLYTE SPILLAGE AND ELECTRICAL SHOCK PROTECTION

Honda Motor Co., LTD. Honda Insight 4-Door Sedan

NHTSA NUMBER: CA5302

# CALSPAN TRANSPORTATION SCIENCES CENTER P.O. BOX 400 BUFFALO, NEW YORK 14225



August 6, 2010

#### FINAL REPORT

U. S. DEPARTMENT OF TRANSPORTATION National Highway Traffic Safety Administration Enforcement Office of Vehicle Safety Compliance (NVS-224) 1200 New Jersey Avenue, SE Washington, DC 20590 This Final Test Report was prepared for the U.S. Department of Transportation, National Highway Traffic Safety Administration, under Contract No. DTNH22-06-C-00031. This publication is distributed by the U.S. Department of Transportation, National Highway Traffic Safety Administration, in the interest of information exchange. The opinions, findings and conclusions expressed in this publication are those of the author(s) and not necessarily those of the Department of Transportation or the National Highway Traffic Safety Administration. The United States Government assumes no liability for its contents or use thereof. If trade or manufactures' names or products are mentioned, it is only because they are considered essential to the object of the publication and should not be construed as an endorsement. The United States Government does not endorse products or manufacturers.

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Acceptance Date:	

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# TECHNICAL REPORT STANDARD TITLE PAGE

1. Report No.	2. Government Accession No.		3. Recipient's Catalog 1	No.	
305-CAL-10-2					
4. Title and Subtitle			5. Report Date		
Final Report of FMVSS 305 Complian	ce Rear Impact Testing of a		August 6, 2010		
2010 Honda Insight 4-Door Sedan	1 6		6. Performing Organiza	ation Code	
NHTSA No.: CA5302			CAL		
7. Author(s)			8. Performing Organiz	zation Report No.	
Edward Dutton, Project Engineer			TR2458a	•	
David J. Travale, Program Manager					
9. Performing Organization Name and Address			10. Work Unit No.		
Calspan					
Transportation Sciences Center					
P.O. Box 400			11. Contract or Grant		
Buffalo, New York 14225			DTNH22-06-C-0	00031	
12. Sponsoring Agency Name and Address			13. Type of Report and	Period Covered	
U.S. Department of Transportat			Final Report,		
National Highway Traffic Safet	y Administration		August 2010		
Office of Vehicle Safety Compl	iance				
1200 New Jersey Avenue, SE		14. Sponsoring Agency Code			
Washington, D.C. 20590			NVS-220		
15. Supplementary Notes			•		
16. Abstract					
Compliance tests were conducted on the					
the Office of Vehicle Safety Compliance	e Test Procedure No. TP-305-00	0 for the	determination of FMV	/SS 305 compliance.	
Test failures identified were as follows:					
The test vehicle appeared to comply with	h all requirements of FMVSS 3	05 "Elec	etric Powered Vehicles:	Electrolyte Spillage	
and Electrical Shock Protection."					
17. Key Words	18	8. Distri	bution Statement		
Compliance Testing			this report are available		
Safety Engineering	N	Vational 1	Highway Traffic Safety	Administration	
FMVSS 305			Technical Reference Division (TIS) (NPO-230)		
	12	1200 New Jersey Avenue, SE			
	W	Washington, D.C. 20590			
			e No. (202) 366-4946		
19. Security Classification of Report	20. Security Classification of P		21. No. of Pages	22. Price	
UNCLASSIFIED	UNCLASSIFIED		38		

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#### **SECTION 1**

#### PURPOSE AND TEST PROCEDURE

This rear impact test is part of the FMVSS 305 Compliance Test Program sponsored by the National Highway Traffic Safety Administration (NHTSA) under Contract No. DTNH22-06-C-00031. The purpose of this test was to determine if the subject vehicle, a 2010 Honda Insight 4-Door Sedan, meets the performance requirements of FMVSS No. 305 "Electric Powered Vehicles: Electrolyte Spillage and Electrical Shock Protection." The test was conducted in accordance with the Office of Vehicle Safety Compliance's Laboratory Test Procedure (TP-305D-00, dated December 29, 2005).

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#### **SECTION 2**

#### COMPLIANCE TEST RESULTS SUMMARY

A 1427 kg 2010 Honda Insight 4-Door Sedan was impacted from the rear by a 1357 kg moving barrier at a velocity of 78.6 kph (48.9 mph). The test was performed by Calspan Corporation on August 6, 2010.

The test vehicle was equipped with a 40.0 liter fuel tank which was filled to 92 percent capacity with stoddard fluid prior to impact. Additional ballast (40.0kg) was secured in the vehicle cargo area. Two ballast Part 572E 50th percentile male Anthropomorphic Test Device (ATD) were placed in the front occupant seating positions.

The crash event was recorded by three high-speed cameras and one real-time camera. High-speed camera locations and other pertinent camera information are found on page 3-8 of this report. Pre- and post-test photographs of the vehicle can be found in Appendix A.

There was no fuel system fluid spillage following the impact or during any portion of the static rollover test. The average vehicle longitudinal crush was 306 millimeters. The vehicle appeared to comply with all the requirements of FMVSS No. 301 "Fuel System Integrity." There was no electrolyte leakage and the vehicle appeared to comply with all the requirements of FMVSS No. 305.

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# **SECTION 3**

# SUMMARY OF TEST RESULTS

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## TEST VEHICLE SPECIFICATIONS

TEST VEHICLE INFO Year/Make/Model/Bo	2010 H	onda Insight 4-I	Door Seda	an	
Vehicle Body Color:		NHTSA Numb			A5302
Engine Data:	4 Cylinders;	CID;		iters;	cc
Transmission:	CV Speed; Manua		Automatic;	´ <del>-</del>	Overdrive
Final Drive:	Rear Wheel Drive;	X	Front Wheel I	Orive;	Four Wheel Drive
MAJOR TEST VEHIC	<del></del>		=	, <u> </u>	
_X_AC: _X_ X_ABS; _X_ DEALER AND DELIV Date Received:	Tilt Wheel; X Stab Cont ERY INFORMATION:	akes: X_Powerol X_Tract	ion Control X	_Power S _Anti-Th	
Selling Dealer:					
Dealer Address					
	E'S CERTIFICATION LABEL:				
Vehicle Manufactu			a Motors		
Vehicle Build D			7/09		
	IN::		I5XAS018594		
		855 kg FRC		310	kg REAR
	E'S TIRE LABEL AND SIDEW		· ,		
Location of Tire			river out sill		
Type of Spare Ti	-e:	T13	5/80D15 99M		
Jr r -	···	Fro			Rear
Maximum Tire Pressure	(sidewall - kPa)	30			300
	ard - kPa) – test pressure	23	0		230
Recommended Tire Size	e (tire placard)	175/65	5R15		175/65R15
Vehicle Tire Size with le	oad index & speed symbol	15 8	34S		15 84S
Tire Manufacturer		Dun	lop		Dunlop
Tire Name		SP37	'AS		SP37AS
Treadwear, Traction, Te	mperature	320, 4	A, B		320, A, B
VEHICLE CAPACITY	DATA:				
Type of Front	Seats: Be	ench; X	Bucket;		Split Bench
Number of Occ	cupants: 2 Fr	ont; 3	Rear;	5	Total
Vehicle Capac	ity Weight (VCW) =	3	85 kg		
No. of Occupa	nts x $68.04 \text{ kg}$ =	34	0.2 kg		
Rated Cargo/L	uggage Weight (RCLW) =	44	4.8 kg		
ELECTRIC VEHICLE	PROPULSION SYSTEM:				
Electric Vehicle Type	Electric; X	Electric/Hybrid			
Propulsion Battery Ty	pe:	14.4V	x 7 Ni-MH		
Nominal Voltage:	100.8 V				
Location of Automati	c Propulsion Battery Disconnect	Switch in carg	o compartment.		
Auxiliary Battery Typ	e:	Lea	ad acid		

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#### PRE-TEST DATA

WEIGHT OF TEST VEHICLE AS RECEIVED FROM DEALER (with maximum fluids)= UDW:

	Left Side (kg)	Right Side (kg)	Ratio (%)	Total (kg)
Front =	377.0	353.0	51.1	730.0
Rear =	254.0	250.0	48.9	504.0
		Total Deliver	ed Weight (UDW) =	1234.0

## CALCULATION OF VEHICLE'S TARGET TEST WEIGHT:

Total Delivered Weight (UDW) =	1234	kg
Rated Cargo/Luggage Weight (RCLW) =	44.8	kg
Weight of 2 p.572E Dummies @ 78 each =	156	kg
TARGET TEST WEIGHT =	1434.8	kg

WEIGHT OF TEST VEHICLE WITH TWO DUMMIES AND 40.0 KG OF CARGO WEIGHT:

	Left Side (kg)	Right Side (kg)	Ratio (%)	Total (kg)	
Front =	419.0	410.0	54.6	829.0	
Rear =	305.0	293.0	45.6	598.0	
Total Vehicle Test Weight (ATW) = 1427.0					

Weight of Ballast Secured in Vehicle<sup>1</sup> = 40.0 kg Ballast Type Lead shot

Method of securing Ballast: Secured in rear passenger foot well

Components Removed for Weight Reduction: None

#### VEHICLE ATTITUDE (all dimension in millimeters):

	Left Front	Right Front	Left Rear	Right Rear	CG <sup>2</sup>
AS DELIVERED:	661	668	672	671	1246.1
AS TESTED:	642	645	650	657	1256.2

Vehicle's Wheel Base: 2550 mm

#### **VEHICLE PRE-TEST WIDTH AND IMPACT OFFSET MEASUREMENT:**

Vehicle Width at Widest Point:	1703	mm	Location:	B-pillar		
Centerline offset for impact line:	340.6	mm				

Filler neck side (left/right) left

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<sup>&#</sup>x27;Ballast weight does not include the weight of instrumentation, on-board cameras and data acquisition system

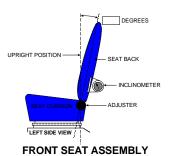
<sup>&</sup>lt;sup>2</sup>Rearward of the front axle centerline.

## **DATA SHEET 2 (continued)**

## PRE-TEST DATA

Vehicle: 2010 Honda Insight 4-Door Sedan NHTSA No. CA5302

Nominal Design Riding Position for adjustable driver and passenger seat backs. Please describe how to position the inclinometer to measure the seat back angle. Include description of the location of the adjustment latch detent, if applicable.



	Seat back angle for driver's seat: See below				
	Measurement instructions: Seat back reclined 8° from full upright position	. Measu	red on	headres	t post.
	4 notches from full up.				
	Seat back angle for passenger's seat: See below				
	Measurement instructions: Seat back reclined 8° from full upright position. Measured on headrest post.				
	4 notches from full up.				
2.	SEAT FORE AND AFT POSITIONING:				
	Positioning of the driver's seat: Full fore/aft travel range measured at 276	6 mm. S	eat pos	itioned	at 138 mm. In
	full down position. Notch 10 from 0.				
	Positioning of the passenger's seat: Notches 0 to 20, set at notch 10 from 0				
3.	FUEL TANK CAPACITY DATA:				
3.1	A. "Usable Capacity" of the standard equipment fuel tank is		40.0		liters
	B. "Usable Capacity" of the optional equipment fuel tank is		n/a		liters
	C. "Usable Capacity" of the vehicle(s) used for certification	26.0		27.6	124
	testing to requirements of FMVSS 301 =	36.8	to	37.6	liters
3.2	Actual Amount of Stoddard solvent added to vehicle for test =		37.0		liters
3.3	Is vehicle equipped with electric fuel pump? Yes- x ; No-				
	If YES, explain the vehicle operating conditions under which the fuel pump will pr	ump fue	1.		
	Fuel pump operates with ignition in on position and vehicle engine running .				
1.	STEERING COLUMN ADJUSTMENTS:				
	Steering wheel and column adjustments are made so that the steering wheel hub is describes when it is moved through its full range of driving positions. If the tested does your company use any specific procedures to determine the geometric center.	vehicle			
	Operational Instructions: Telescoping column set at midrange of trav	vel. Whe	el tilt s	set at mi	id tilt angle
	when measured on face of wheel.				

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#### **DATA SHEET 1 (continued)**

#### GENERAL TEST VEHICLE PARAMETER DATA

Vehicle: 2010 Honda Insight 4-Door Sedan NHTSA No. CA5302 5. SEAT BELT UPPER ANCHORAGE: Anchorages were set to most upright position Nominal design riding position: PROPULSION BATTERY SYSTEM DATA (COTR SUPPLIED): 6. Electrolyte Fluid Type: KOH (mixture of +NaOH and LiOH) Electrolyte Fluid Specific Gravity: 1.29 (25°C) Electrolyte Fluid Kinematic Viscosity: 1.8 centistrokes Electrolyte Fluid Color Clear Propulsion Battery Coolant Type, N.A. (Air cool) Color and Specific Gravity: Location of Battery Modules: In Occupant Compartment X Outside Occupant Compartment 7. PROPULSION BATTERY STATE OF CHARGE Maximum State of Charge: 108.8 Test Voltage (≥95% of maximum) 108.8 OR Range of Normal Operating Voltage: X 108.8 Test Voltage (within range) 8. **Details of Chassis Ground Points and Locations:** Located in cargo area on left side of floor. Details of Propulsion Battery Components: 9. The system contains a 7 cell 14.4V Ni-MH battery, a motor control unit (MCU); and power drive unit (PDU) which powers the IMA motor.

10. <u>Comments</u>: None

#### MOVING DEFORMABLE BARRIER (MDB) DATA

Vehicle: 2010 Honda Insight 4-Door Sedan NHTSA No. CA5302 MDB FACE MANUFACTURER AND SERIAL NUMBER: Plascore 1209043 MDB DETAILS: 1250 Overall Width of Framework Carriage millimeters = Overall Length of MDB (incl. honeycomb impact face) 4120 millimeters 2591 Wheelbase of Framework Carriage millimeters Tread of Framework Carriage (Front & Rear) = 1875 millimeters C.G. Location Rearward of Front Axle 1136 millimeters MDB WEIGHT: 358.0 Left Rear 322.0 Left Front kg kg 404.0 273.0 Right Front kg Right Rear kgTOTAL FRONT = 762.0 TOTAL REAR 596.0 kg kg TOTAL MDB WEIGHT = 1357.0 kg Tires (Mfr, line, size): Dunlop Radial Rover AT P205/75-R15 TIRE PRESSURE: Left Front 207 kPa Left Rear kPa 207 Right Front 207 kPa Right Rear 207 kPa Brake Abort System? (Yes/No) Yes Date of Last Calibration: 5/15/2010

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## PRE-IMPACT ELECTRICAL ISOLATION MEASUREMENTS & CALCULATIONS

Vehicle: 2010 Honda Insight 4-Door Sedan NHTSA No. CA5302

## **VOLTMETER INFORMATION:**

Make: Fluke	Model:	87		S/N:	400492	
Internal Resistance Value:	50Kr	MΩ				
Resolution:	0.001	_ <b>V</b>				
<b>Last Calibration Date:</b>	10/19/09					
Propulsion Battery Volta	$V_b$	=	108.8	V		
Propulsion Battery to Vehicle Chassis:			$V_1$	=	-106.0	V
Propulsion Battery to Vehicle Chassis:			$V_2$	=	104.0	V
Propulsion Battery to Ve	$R_{o}$	=	50000	Ω		
Propulsion Battery to Ve	hicle Chassis with R <sub>o</sub> ins	stalled:	$V_1$ '	=	0.02	V

## **ELECTRICAL ISOLATION MEASUREMENTS:**

Propulsion Battery to Vehicle Chassis: with R<sub>o</sub> installed:

$R_{i1}$ :	524901	Ω	$R_{i1} = R_o * (1 + V_2/V_1) * [(V_1 - V_1')/V_1']$
R <sub>i2</sub> :	524899	Ω	$R_{i2} = R_o * (1 + V_1/V_2) * [(V_2 - V_2')/V_2']$
$R_{i}$	524899	Ω	Lesser value of $R_{i1}$ and $R_{i2}$
$R_i/V_b$	4824440	V	Electrical Isolation Value

Is the Electrical Isolation Value  $\geq 500 \ \Omega/V$ ?

If NO - Failure

Comments:

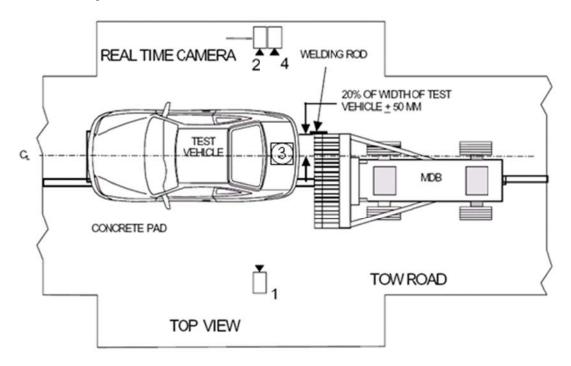
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 $V_2$ 

0.02

## HIGH SPEED CAMERA LOCATIONS AND DATA SUMMARY

Vehicle: 2010 Honda Insight 4-Door Sedan NHTSA No. CA5302



Camera No.	View	Coordi	nates (milli	meters)	Angle (deg.)	Lens (mm)	Film Speed (fps)
		X*	Y*	Z*			, _ ,
1	Left Side View	6980	1240	925	-1.5	24	1000
2	Real-Time Camera	-	-	-	-	-	30
3	Overhead View	0	405	4900	-90	20	1000
4	Right Side View	7160	1290	920	-2	24	1000

<sup>\*</sup> Reference (from point of impact); all measurements accurate to within  $\pm 6$  mm.

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X = (Impact Point) + Forward

Y = (Impact Point) + To Right

Z = (Ground Level) + Down

## POST-TEST DATA

Vehicle: 2010 Honda Insight 4-Door Sedan	NHTSA No. <u>CA5302</u>
REQUIRED IMPACT VELOCITY RANGE:: 78.5 to 80.1 km/h	
ACTUAL IMPACT VELOCITY WITHIN 1.5 M OF IMPACT PLANE:	
Trap No. 1 = $\frac{78.6}{}$ km/h Trap No. 2 = $\frac{78.6}{}$ km/h	
Average Impact Speed = 78.6 km/h	
WELDING ROD IMPACT POINT:	
0 Vertical distance from target center (+ is above) Tolerance: ±40 mm	
Horizontal distance from target center (+ is right) Tolerance: ±50 mm	
STODDARD SOLVENT SPILLAGE MEASUREMENT:	
A. Front impact until vehicle motion ceases -	
Actual = $0$ g Maximum Allowable = 28 g	
B. For 5 minute period after vehicle motion ceases -	
Actual = $0$ g Maximum Allowable = 28 g	
C. For next 25 minutes -	
Actual = g/minute Maximum Allowable = 28 g/minute	
D. Provide Spillage Details:	
None	
ELECTROLYTE SPILLAGE MEASUREMENT:	
Is propulsion battery electrolyte spillage visible in occupant compartment? Yes (fail)	X No
For 30 minutes until vehicle motion ceases -	
$Actual = \underline{\qquad 0 \qquad} L  Maximum \ Allowable = 5 \ L$	
Provide Spillage Details:	
None	

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## **POST-TEST DATA (Continued)**

Vehicle: 2010 Honda Insight 4-Door Sedan NHTSA No. CA5302

## POST TEST SEAT DATA

LOCATION	SEAT MOVEMENT (mm)	SEAT BACK FAILURE
P1 (Left Front)	None	Slightly reclined
P2 (Right Front)	None	Slightly reclined

## POST TEST ATD CONTACT DATA

LOCATION	Position 1 (Driver)	Position 2 (Passenger)
Head	Headrest	Headrest
Chest	n/a	n/a
Abdomen	n/a	n/a
Left Knee	n/a	n/a
Right Knee	n/a	n/a

Curtain bag deployed on driver side.

## **VEHICLE DIMENSIONS**:

Vehicle length:

	Left Side	Centerline	Right Side
Pre-Test	4238	4378	4240
Post-Test	3802	3897	3948
Crush	436	481	292

## Vehicle Wheel Base:

	Left Side	Right Side
Pre-Test	2550	2548
Post-Test	2507	2550
Crush	43	-2

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# POST-IMPACT ELECTRICAL ISOLATION MEASUREMENTS & CALCULATIONS

Vehicle: 20	10 Honda I	Insight 4-Doo	r Sedan				NHTSA 1	No. <u>CA5302</u>
VOLTMET	TER INFO	RMATION:						
Make:		87		S/N:	40049	)2		
	Inter	nal Impedanc	te Value $0.12  \overline{M\Omega}$			<del></del>		
Normal I	Propulsion 1	Battery Volta	ge $(V_b)$ : 108.8 V					
<b>ELECTICA</b>	AL ISOLA	TION MEAS	<u>SUREMENTS</u>					
$V_1 =$	102.0	V Impact		Time:	2	minutes	0	seconds
$V_2 =$	102.0	V Impact		Time:	2	minutes	0	seconds
$V_1' =$	0.2	V Impact		Time:	2	minutes	0	seconds
$V_2' =$	0.1	V Impact		Time:	2	minutes	0	seconds
$R_{i1} =$	50900	$\Omega$ Impact	$R_{i1} = R_0 * (1 + V_2/V_1) * [(V_1 - V_1')/V_1']$	Time:	2	minutes	0	seconds
$R_{i2} =$	101900	$\Omega$ Impact	$R_{i2} = R_0 * (1 + V_1/V_2) * [(V_2 - V_2')/V_2']$	Time:	2	minutes	0	seconds
$R_i = $	50900	$\Omega$ Impact	Lesser value of R <sub>i1</sub> and R <sub>i2</sub>	Time:	2	minutes	0	seconds
$R_i/V_b =$	467831	$\Omega$ Impact		Time:	2	minutes	0	seconds
	To 4h a	ouna d Ela atria	al Isolation Value > 500 O/V	) V	Vas		In (Enil)	
	is the meas	sured Electric	tal Isolation Value $\geq 500 \Omega/V$	<u> </u>	Yes_	N	lo (Fail)	
PROPIII SI	ION RATT	TERV SVSTI	EM COMPONENTS					
			e movement within occupant c	omnartme	nt·			
None	opuision De	ittery iviodure	movement within occupant c	ompartine	110.			
TYONE								
Has the Pr	ropulsion B	attery Modul	e moved within the occupant	compartme	ent?	Yes(Fail)	X No	
Describe int	rusion of a	n outside Prop	pulsion Battery Component in	to the occi	ipant con	npartment:		
None								
11.	4.:1. D	1-i D #	Commenced into 1.11 to 4			40 5	7(E-21) 37	NI.
	-	-	Component intruded into the	-	•		Yes(Fail) X	_
Is Propuls	non Battery	electrolyte s	pillage visible in the occupant	compartm	nent'?	Y	Yes(Fail) X	_No

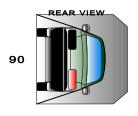
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## **FMVSS 301 ROLLOVER DATA**

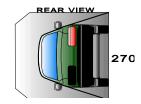
Vehicle: 2010 Honda Insight 4-Door Sedan

NHTSA No. CA5302









## I. DETERMINATION OF SOLVENT COLLECTION TIME PERIOD:

Rollover Stage						FMVSS 301 Total Time Hold Time			Next Whole Minute Interval			
0° - 90°	1	minutes	9	seconds	5	minutes	6	minutes	9	seconds	7	minutes
90° - 180°	1	minutes	3	seconds	5	minutes	6	minutes	3	seconds	7	minutes
180°-270°	1	minutes	2	seconds	5	minutes	6	minutes	2	seconds	7	minutes
270°-360°	1	minutes	9	seconds	5	minutes	6	minutes	9	seconds	7	minutes

## II. FMVSS 301 REQUIREMENTS: (Maximum allowable solvent spillage):

First 5 minutes from onset of rotation	6th min.	7th min.	8th min. (if required)
142 g	28 g	28 g	28 g

## III. ACTUAL TEST VEHICLE SOLVENT SPILLAGE:

Rollover	First 5 minutes	6th min.	7th min.	8th min. (if required)		
Stage	from onset of rotation (g)	(g)	(g)	(g)		
0° - 90°	0	0	0	N/A		
90° - 180°	0	0	0	N/A		
180°-270°	0	0	0	N/A		
270°-360°	0	0	0	N/A		

Note: Record spillage for whole minute intervals only as determined above.

# $IV. \ \ \underline{SOLVENT} \ \underline{SPILLAGE} \ \underline{LOCATION(S)}:$

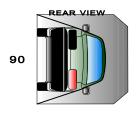
Rollover Stage	Spillage Location
0° - 90°	None
90° - 180°	None
180°-270°	None
270°-360°	None

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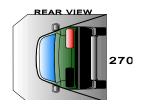
## **FMVSS 305 ROLLOVER DATA**

Vehicle: 2010 Honda Insight 4-Door Sedan NHTSA No. CA5302









## I. <u>DETERMINATION OF PROPULSION BATTERY ELECTROLYTE COLLECTION TIME PERIOD</u>:

Rollover Stage	Rotation Time (spec. 1 -3 min)					SS 301 Time	Total Time			Next Whole Minute Interval		
0° - 90°	1	minutes	9	seconds	5	minutes	6	minutes	9	seconds	7	minutes
90° - 180°	1	minutes	3	seconds	5	minutes	6	minutes	3	seconds	7	minutes
180°-270°	1	minutes	2	seconds	5	minutes	6	minutes	2	seconds	7	minutes
270°-360°	1	minutes	9	seconds	5	minutes	6	minutes	9	seconds	7	minutes

## II. ACTUAL TEST VEHICLE PROPULSION BATTERY ELECTROLYTE SPILLAGE:

Rollover Stage	Propulsion Battery Electrolyte Spillage (L)	Spillage Location
0-90°	0	None
90-180°	0	None
180-270°	0	None
270-360°	0	None

Total Spillage: 0 L	FMVSS 305 permits 5 L maximum
Is the total spillage of Propulsion Battery electrolyte greater than 5.0 lite	ers? YES (Fail) X NO
Is Propulsion Battery electrolyte spillage visible in the occupant compar	rtment?YES (Fail)X_NO

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#### **FMVSS 305 ROLLOVER DATA (CONTINUED)**

Vehicle: 2010 Honda Insight 4-Door Sedan NHTSA No. CA5302 III. ELECTRICAL ISOLATION MEASUREMENTS AND CALCULATIONS: **VOLTMETER INFORMATION:** Make: Fluke Model: 87 S/N: 400492 Internal Resistance Value (R<sub>O</sub>) 0.12  $M\Omega$ Normal Propulsion Battery Voltage (V<sub>b</sub>): 108.8 V  $R_{i2} = R_0 * (1 + V_1/V_2) * [(V_2 - V_2')/V_2']$  Lesser value of  $R_{i1}$  and  $R_{i2}$  $R_{i1} = R_o * (1 + V_2/V_1) * [(V_1 - V_1')/V_1']$  $R_i$ R<sub>i</sub>/V<sub>b</sub>  $R_{i1}$ **Isolation Measurement**  $R_{i2}$ Time (min) Stage Time (s) (Volts)  $\Omega$  ${f \Omega}$  $\Omega$  $\Omega/V$  $V_1 =$ 104.0  $V_2 =$ 104.0 90° 3185355 1 09 346567 346567 346567  $V_1' =$ 0.03  $V_2' =$ 0.03 103.0  $V_1 =$ 104.0  $V_2 =$ 180° 3170032 1 03 344900 344900 344900 0.03  $V_1' =$  $V_2' =$ 0.03  $V_1 =$ 103.0  $V_2 =$ 104.0 270° 3170032 1 02 344900 344900 344900  $V_1' =$ 0.03  $V_2' =$ 0.03 103.0  $V_1 =$ 104.0  $V_2 =$ 360° 3170032 1 09 344900 344900 344900  $V_1' =$ 0.03  $V_2' =$ 0.03 X YES Is the measured Electrical Isolation Value  $\geq 500 \ \Omega/V$ ? NO (Fail) **COMMENTS**: none

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# APPENDIX A

# **PHOTOGRAPHS**

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Figure A-1: Vehicle Certification Placard



Figure A-2: Vehicle Tire Placard

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Photo not available.



Figure A-4: Pre-Test Test Port Interface Port Installation View

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Figure A-5: Pre-Test Test Device Installation Views



Figure A-6: Pre-Test Chassis Ground Point View

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Figure A-7: Pre-Test Front View



**Figure A-8: Post-Test Front View** 

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Figure A-9: Pre-Test Left Side View



Figure A-10: Post-Test Left Side View

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Figure A-12: Post-Test Right Side View

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Figure A-13: Pre-Test Left Front Three-Quarter View



Figure A-14: Post-Test Left Front Three-Quarter View

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Figure A-15: Pre-Test Right Front Three-Quarter View



Figure A-16: Post-Test Right Front Three-Quarter View

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Figure A-17: Pre-Test Left Rear Three-Quarter View



Figure A-18: Post-Test Left Rear Three-Quarter View

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Figure A-19: Pre-Test Right Rear Three-Quarter View



Figure A-20: Post-Test Right Rear Three-Quarter View

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Figure A-21: Pre-Test Rear View



Figure A-22: Post-Test Rear View

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Figure A-23: Pre-Test MDB Front View



Figure A-24: Post-Test MDB Front View

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Figure A-25: Pre-Test MDB Left Side View



Figure A-26: Post-Test MDB Left Side View

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Figure A-27: Pre-Test MDB Right Side View



Figure A-28: Post-Test MDB Right Side View

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Figure A-29: Pre-Test MDB Top View



Figure A-30: Post-Test MDB Top View

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Figure A-31: Pre-Test Overhead Vehicle and MDB View



Figure A-32: Post-Test Impact Target View

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Figure A-33: Pre-Test Battery Propulsion Module(S) View

Figure A-34: Post-Test Battery Propulsion Module(S) View

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Figure A-35: Pre-Test Propulsion Battery View

Figure A-36: Post-Test Propulsion Battery View

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Figure A-37: Pre-Test High Voltage Interconnect View

Figure A-38: Post-Test High Voltage Interconnect View

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Figure A-39: Pre-Test Battery Compartment View

Figure A-40: Post-Test Battery Compartment View

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Figure A-41: Pre-Test Battery Venting System View



Figure A-42: Post-Test Battery Venting System View

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Figure A-43: Pre-Test Electric Propulsion Component(S) View



Figure A-44: Post-Test Electric Propulsion Component(S) View

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Figure A-45: Pre-Test Electric Propulsion Drive View



Figure A-46: Post-Test Electric Propulsion Drive View

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Figure A-47: Pre-Test Vehicle Passenger Compartment View



Figure A-48: Post-Test Vehicle Passenger Compartment View

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Not applicable, no spillage occurred.

Figure A-49: Post-Test Propulsion Battery Electrolyte Spillage Location View

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Figure A-50: Pre-Test Front Underbody View



Figure A-51: Post-Test Front Underbody View

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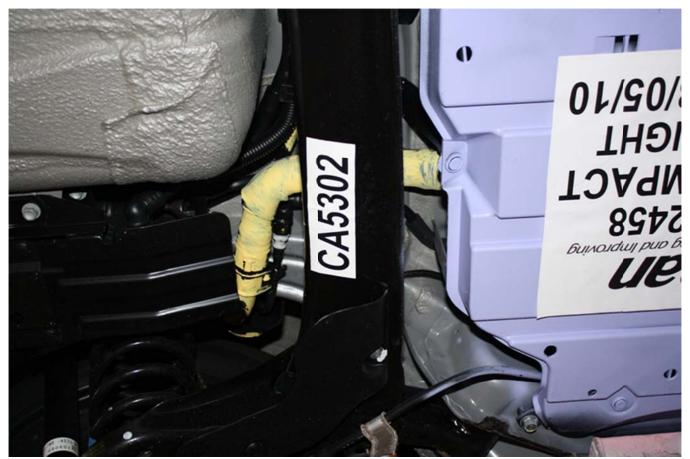


Figure A-52: Pre-Test Mid Underbody View



Figure A-53: Post-Test Mid Underbody View

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Figure A-54: Pre-Test Rear Underbody View



Figure A-55: Post-Test Rear Underbody View

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Figure A-56: Pre-Test Fuel Filler Cap View



Figure A-57: Post-Test Fuel Filler Cap View

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Figure A-58: Impact View

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Figure A-59: Rollover View - 90°



Figure A-60: Rollover View - 180°

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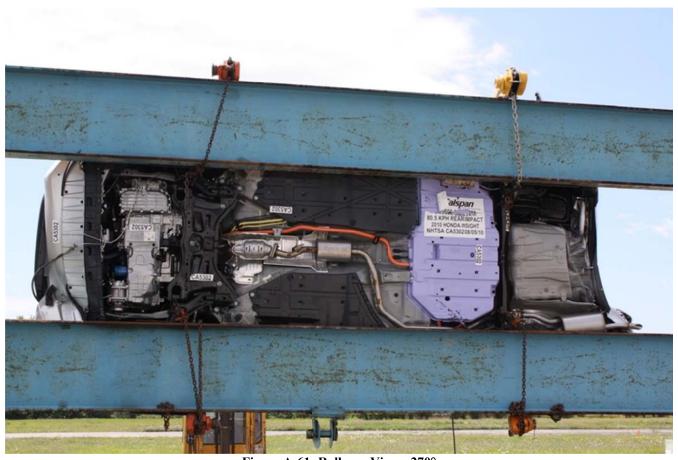


Figure A-61: Rollover View - 270°



Figure A-62: Rollover View - 360°

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